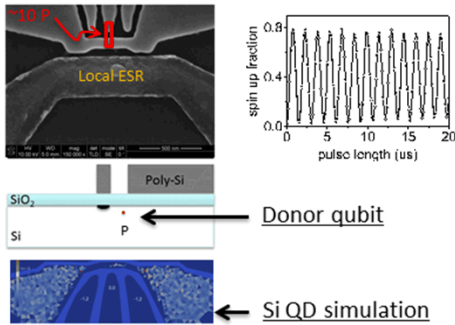
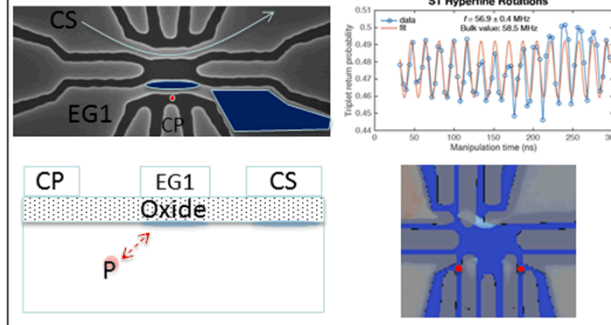


*Exceptional service in the national interest*

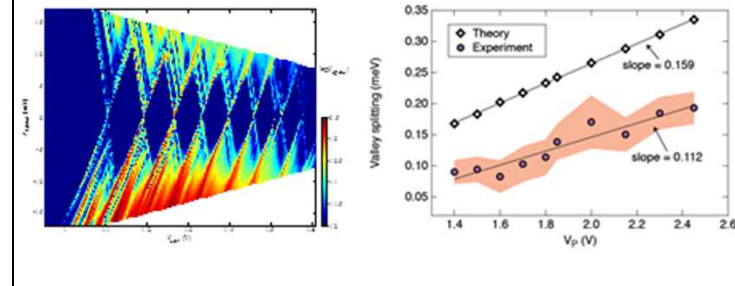
Single spin donor ESR in  $^{28}\text{Si}$



MOS S/T qubit driven by single donor



MOS interface



## Fabrication of MOS based qubits

Malcolm Carroll & **QIST team**

Sandia National Labs, Albuquerque, NM 87185

May 31, 2016

# Outline

- Introduction to qubits & sources of infidelity
- Fabrication steps
- MOS nanostructures and qubits
- Special donor fabrication techniques
- Summary

# Motivations for silicon quantum computing

- End of Moore's law & special purpose speed-ups (e.g., quantum simulation, search)
- Qubits decohere in short times leading to errors ( $T_2$ )
- Require error correction (QEC)
- Higher fidelity qubit requires less QEC
- Silicon offers promise of realizing higher fidelity & less QEC

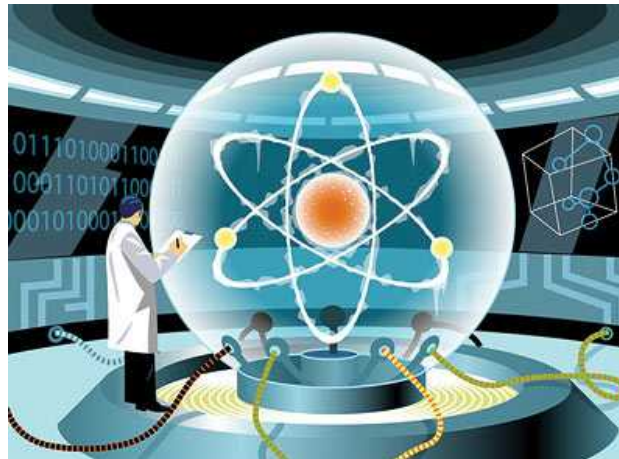
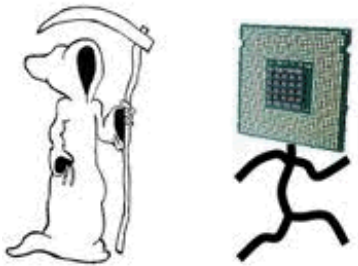
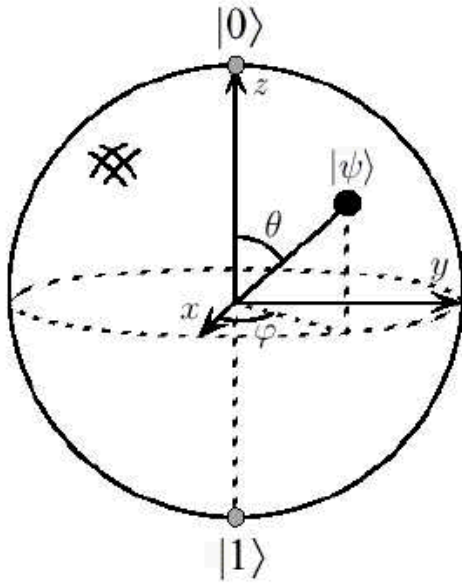


Image from Economist

## Companies investing in QC

1. IBM
2. Google
3. Microsoft
4. Intel
5. Lockheed Martin
6. D-Wave
7. ... and others including start-ups

# Introduction to qubits and single qubit gates



## Bit

Identity



IN	OUT
0	0
1	1

NOT



IN	OUT
0	1
1	0

## Qubit

**NOT**

$|0\rangle \rightarrow |1\rangle$   
 $|1\rangle \rightarrow |0\rangle$

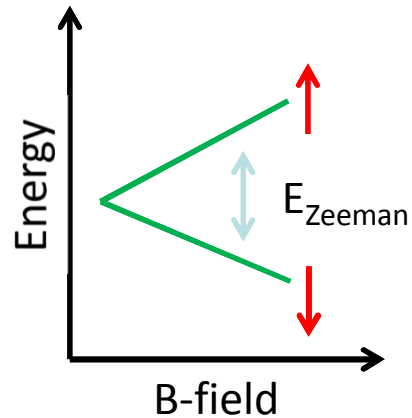
**H**

$|0\rangle \rightarrow (|0\rangle + |1\rangle) / \sqrt{2}$   
 $|1\rangle \rightarrow (|1\rangle - |0\rangle) / \sqrt{2}$

- The QC information is described with a  $|0\rangle$  and  $|1\rangle$  basis
- A quantum bit can be any system that has two energy levels
  - Electron spin, excited states of an ion or left/right position of a charge in a molecule
- A non-classical feature of two-level systems is superposition states
- QC compute advantage is more related to the utility of non-classical correlations due to entanglement of these qubits (beyond scope of this talk)



# An example two level system: single spin qubits



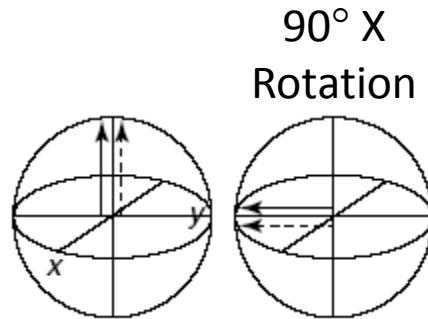
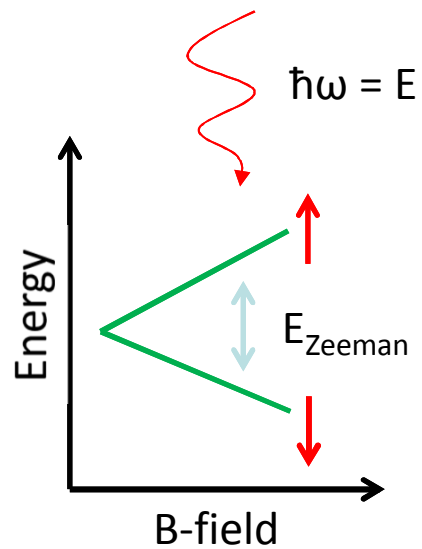
Up spin



Down spin

- Electron or nuclear spins used for qubits in Si
- Spins can be very decoupled from environment – good qubit
- ESR is a good example
  - electron spin processes in static  $B_z$  field
  - Microwaves applied to rotate between down to up (X-axis)
- Errors caused by non-idealities like stray magnetic dipoles

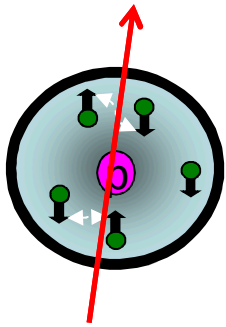
# Single spin qubits



- Electron or nuclear spins used for qubits in Si
- Spins can be very decoupled from environment – good qubit
- ESR is a good example
  - electron spin processes in static  $B_z$  field
  - Microwaves applied to rotate between down to up (X-axis)
- Errors caused by non-idealities like stray magnetic dipoles

# Decoherence (error) in single spin qubits

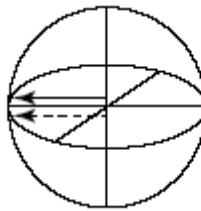
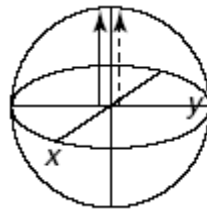
Electron spin



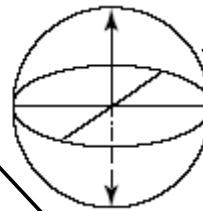
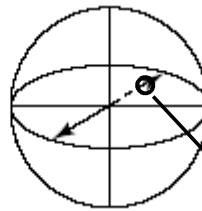
Nuclear spins in crystal  
Source of error

Spin up/down result  
“randomized” due  
to decoherence

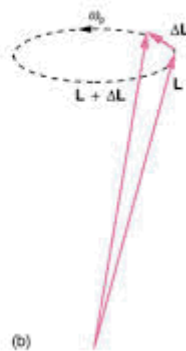
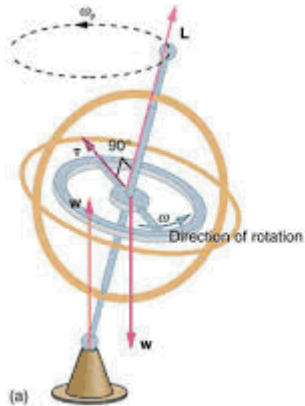
90° X  
Rotation



90° Rotation

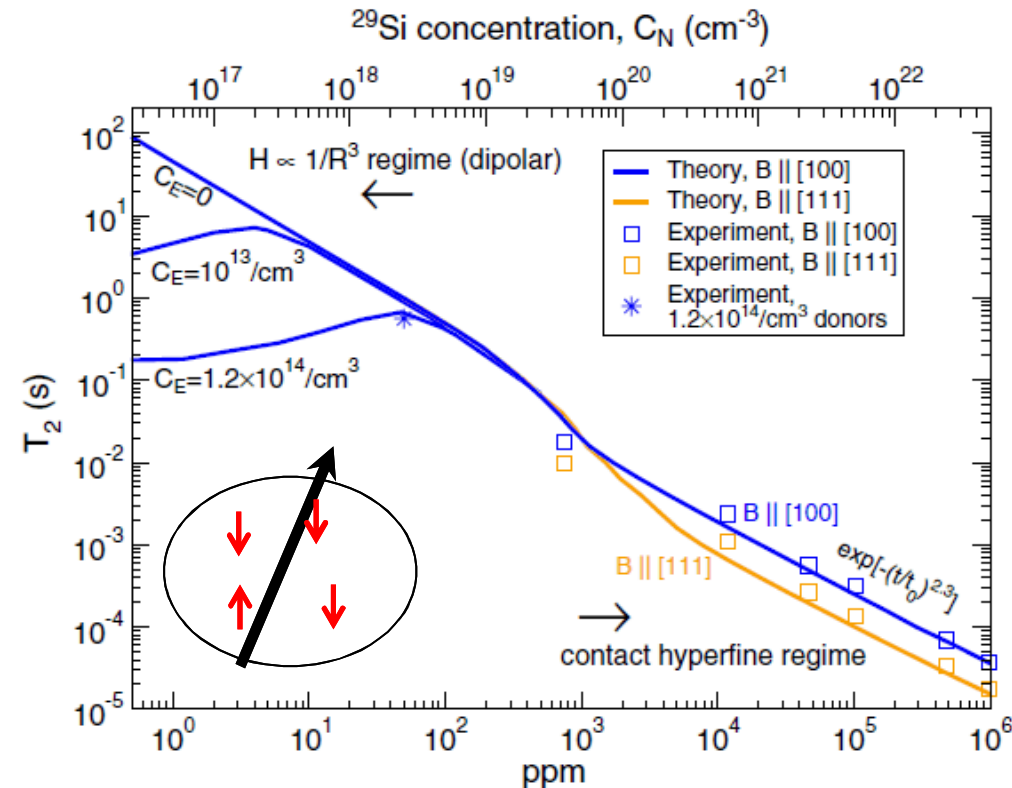


Dashed spin evolves  
slower due to  
different local bath




- Electron or nuclear spins used for qubits in Si
- Spins can be very decoupled from environment – good qubit
- ESR is a good example
  - electron spin processes in static  $B_z$  field
  - Microwaves applied to rotate between down to up (X-axis)
- Errors caused by non-idealities like stray magnetic dipoles

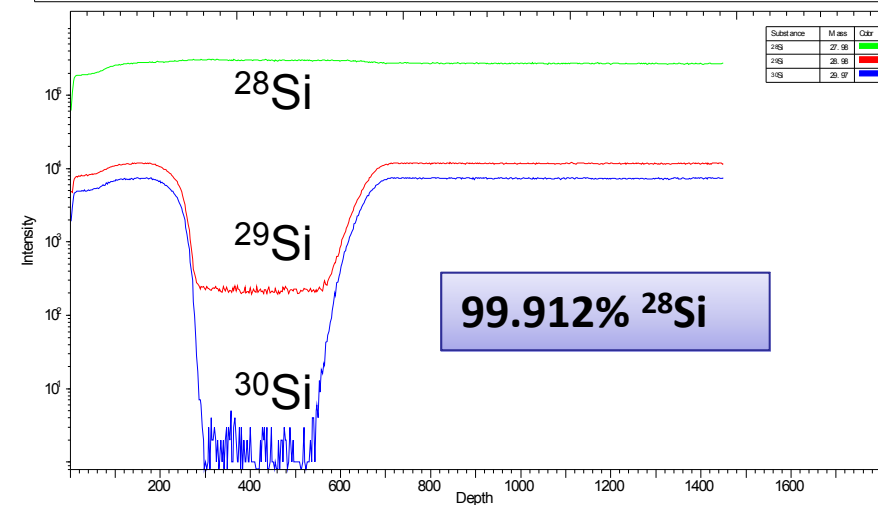
# Motivations for silicon quantum computing



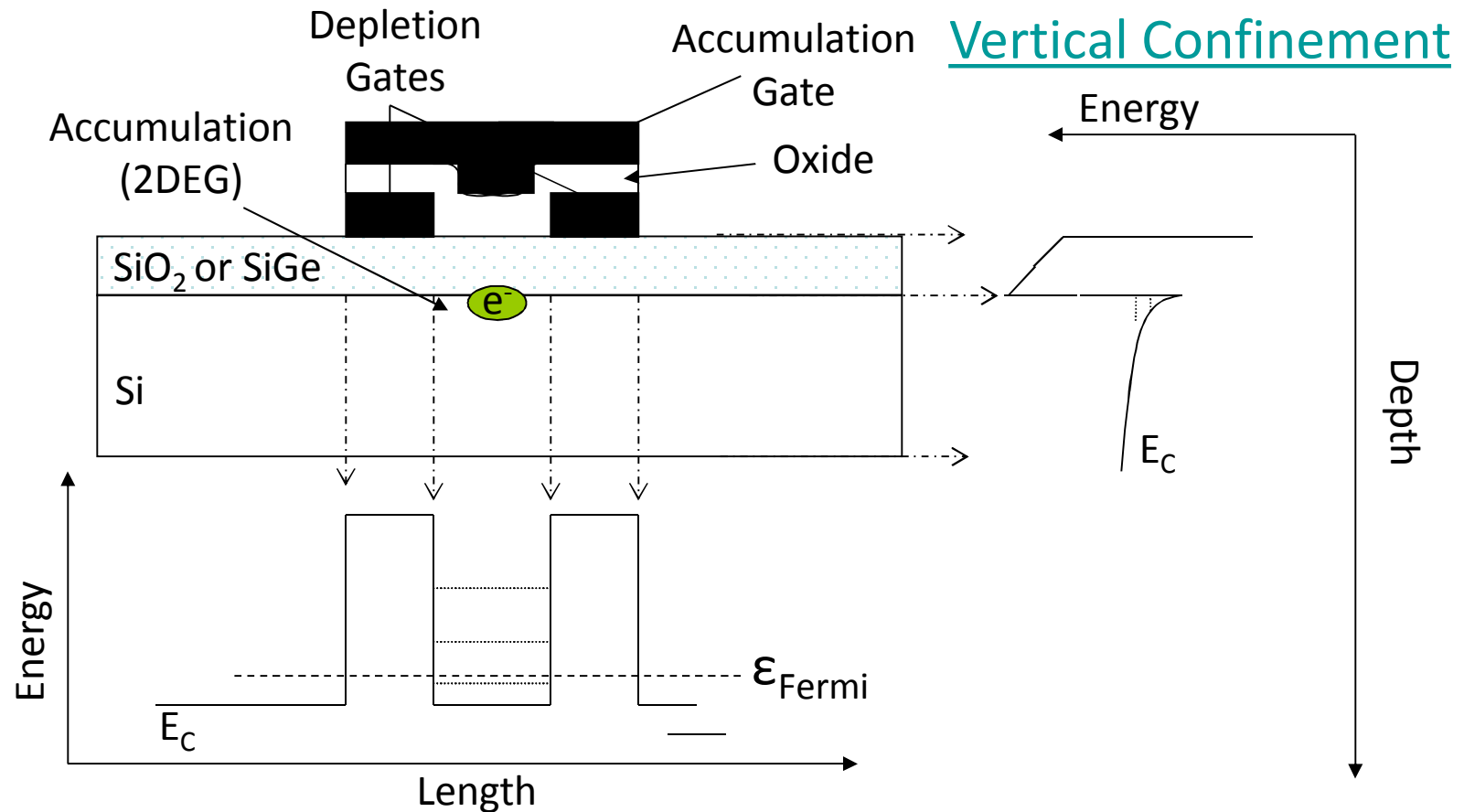
Witzel et al., PRL 105, 187602 (2010)  
& PRB 86 035452 (2012)

- Silicon appealing because it can be enriched to be a “magnetic vacuum” & purified of other spins
- Very long decoherence times can be achieved – no enrichment is still not bad
- Qubits error probability still much greater than transistor errors
- Error correction circuitry is expected to compensate (e.g. majority vote). Lots of extra circuitry.
- Silicon offers promise of **realizing** very high fidelity, less error correction and Si foundry compatible

Sample Parameters:	Analysis Parameters:	Sputter Parameters:	 Time-of-Flight Mass Spectrometers
Sample: 091117-01	PI: Bi1+	PI: O2+	
Origin: Ten Eyck	Energy: 25 keV	Energy: 1 keV	
Polarity: positive	Current: 110.00 pA	Current: 100.00 nA	
File: L921002.tfd	Area: 49.8x49.8 $\mu\text{m}^2$	Area: 300.0x300.0 $\mu\text{m}^2$	
Comments:	PIDD: 1.08E+017 ions/cm <sup>2</sup>	PIDD: 2.72E+018 ions/cm <sup>2</sup>	

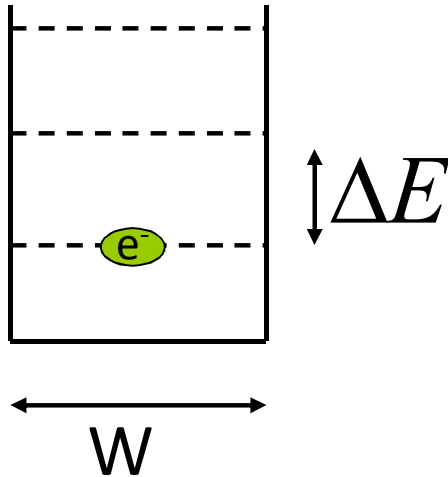


# Enhancement mode quantum dots to confine spin qubits



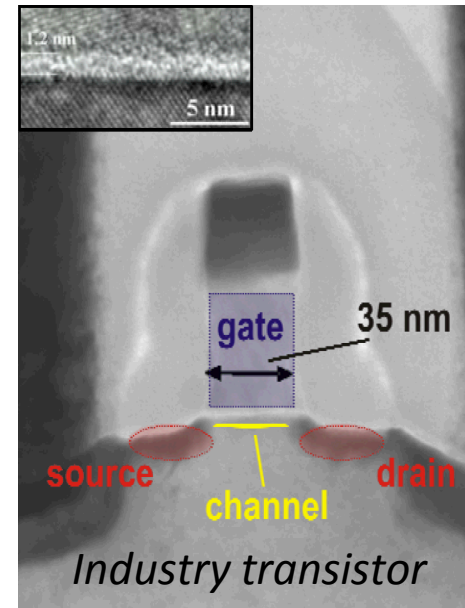
- Modified MISFET design can be used to form quantum dots
- SiGe/sSi and MOS have both successfully been used for single QD qubits

# Quantum dot potentials for single electrons



$$\Delta E = \frac{\hbar^2}{2m^*} k^2$$

$$k = \pm \frac{2\pi}{W_{Well}} n$$

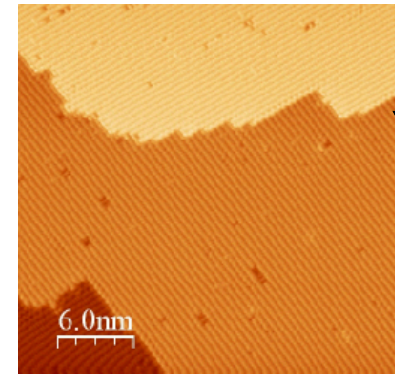
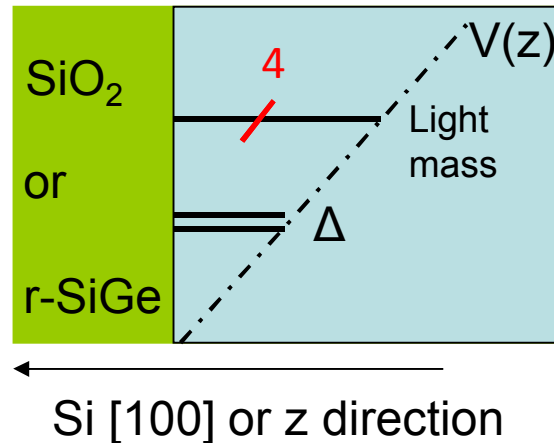
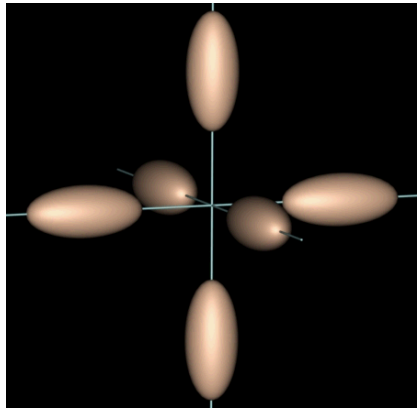


*Industry transistor*

- Qubit requires isolation of two states of the electron
  - Examples: ground and excited state OR spin up/down
- Energy level separation is dependent on size of confining potential & effective mass in quantum dots
- Aim for spacings  $\sim 5\text{-}10 \cdot kT$  (rule of thumb)
- Energy spacings for 40-50 nm well are order 5 meV [Si]  
=> Cryogenic temperatures

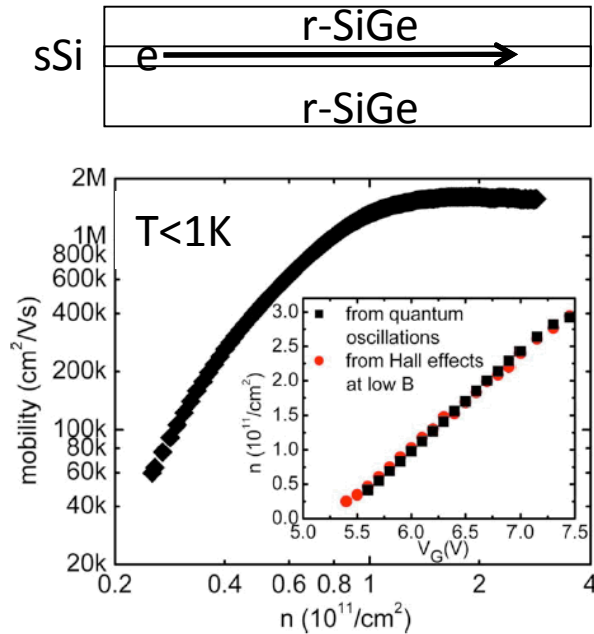


# Conduction band valleys and valley splitting

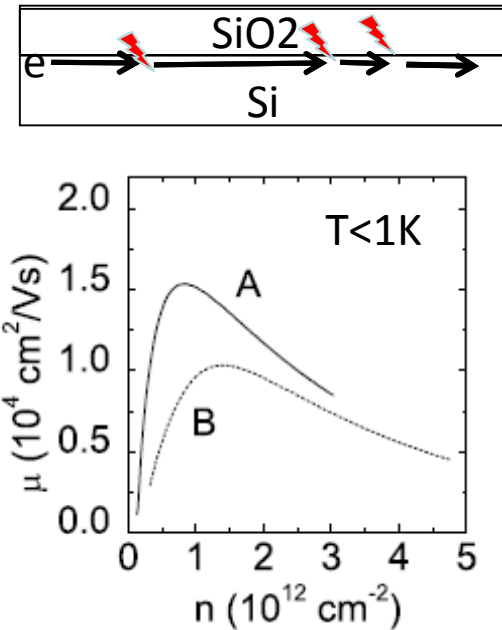


- Conduction band degeneracy is split by several mechanisms
- Splitting of last two levels is often relatively small,  $\sim 0-0.5$  meV [really cold  $T < 1$  K]
- A lot of recent work to understand valley splitting because  $0 - 0.1$  meV is marginal
- A single atomic step edge sufficient to significantly suppress valley splitting in QD [Friesen et al., PRB 81 115324 (2010)]
- Some key observations:
  - Interface sharpness, alloy disorder, miscut and step bunching in epitaxy important (atomic steps)
  - Sharpness of interface, roughness and correlation length important in MOS (dissimilar interface)
  - Vertical field increases valley splitting

# Starting material



Lu et al., APL 94 182102 (2009)



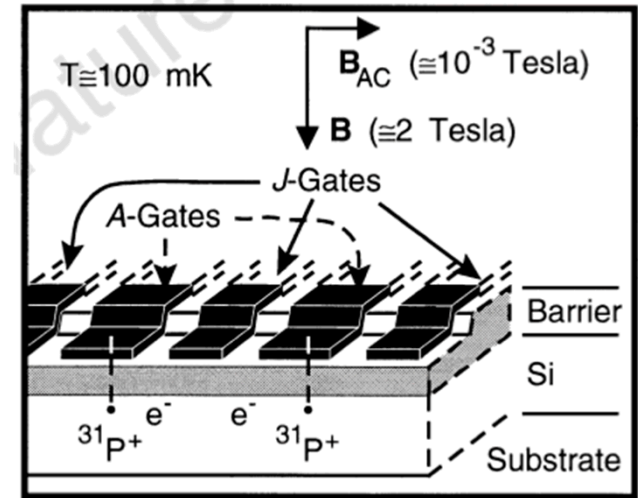
Tracy et al., PRB 79 235307 (2009)

- Mobility is a direct measure of electron scattering along an interface.
- It is often used as a qualitative measure of the “disorder” potential at the interface
- GaAs has been a model system with > 1M mobilities possible, but background nuclear isotopes shorten T<sub>2</sub>
- Ballistic lengths are order of 10s nm in MOS vs. 100s nm in SiGe/sSi
- Much of the Si quantum dot community favors SiGe/sSi epitaxial heterostructures and have had a great deal of success with making QDs
- Nevertheless, this talk will center on MOS QDs and donor qubits... why?

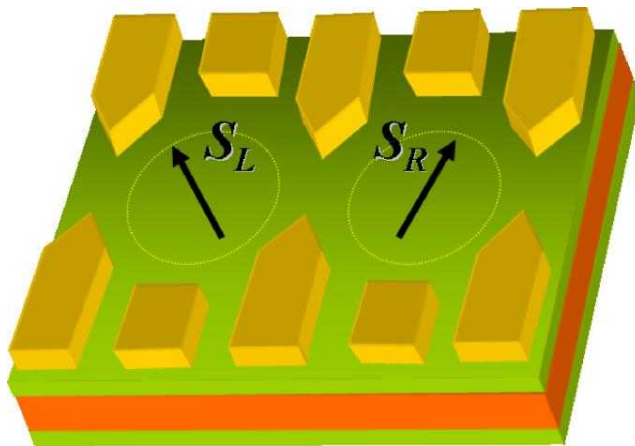
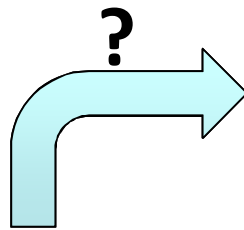
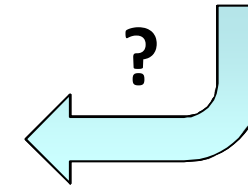


- Donors have exceptional fidelities
- Good single MOS QDs demonstrated despite doubts
- Donor implant and MOS QDs compatible w/ foundry
- Rest of talk will be about D, QD qubit fab & coupling
  - A 1.5 nm object coupled to a ~50 nm object
- Our work at SNL has found advantages to this combo

## Single atom architecture (e.g., silicon, diamond)



[1] B. E. Kane, "A silicon-based nuclear spin quantum computer," Nature, vol. 393, no. 6681, pp. 133–137, 1998.



## Quantum dot architecture (e.g., GaAs, SiGe/sSi, MOS)

### Nuclear spin $\frac{1}{2}$ (CQC2T, Nat. Nano. 2014):

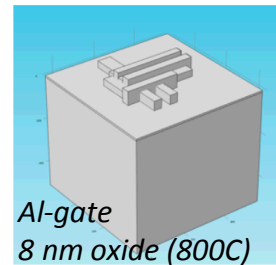
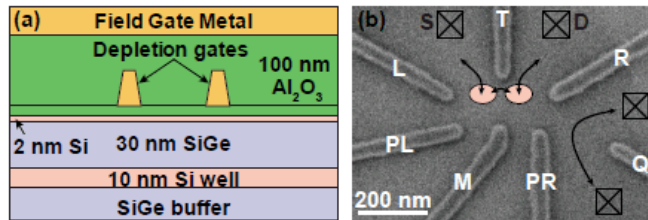
$$T_2^* = 600 \text{ ms}$$

$$T_{2, \text{CPMG}} = 36.5 \text{ s}$$

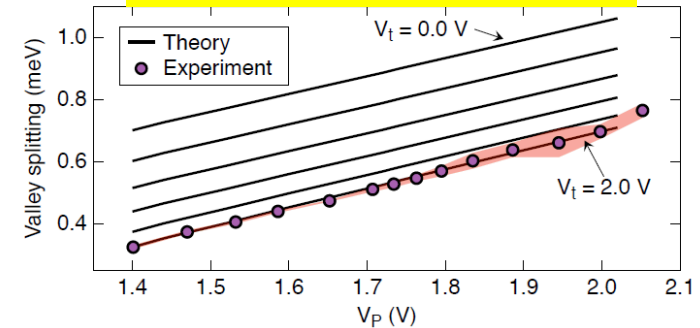
$$F_{\text{prep/readout}} = 99.995\%$$

$$F_{\text{control}} = 99.99\%$$

# Observations about valley splitting in Si QDs

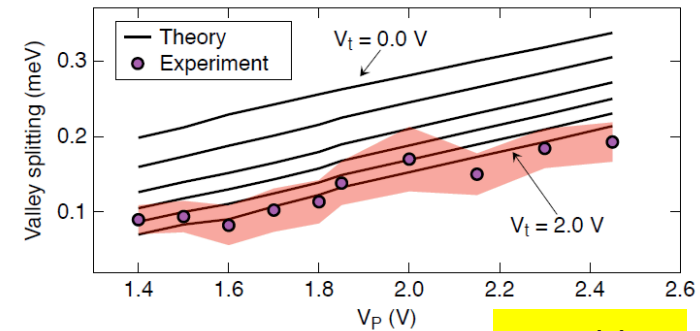
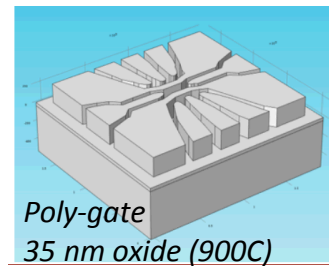


Dzurak group et al., Nature comm.



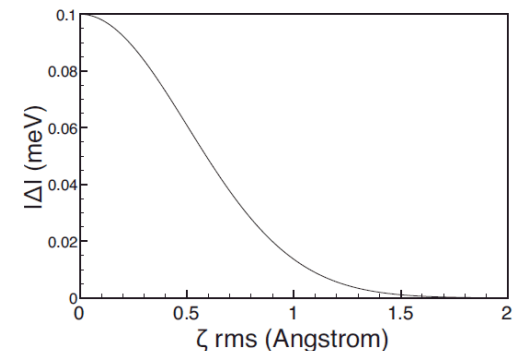
	$\Delta\mu_1$ (meV)		$\alpha$ (eV/V)		$\Delta E_{S-T}$ (meV)	
Device	left	right	L(PL)	R(PR)	(2,0)	(0,2)
A	7.9	7.4	0.052	0.058	$\sim 0.05$	$\sim 0.05$
B	8.0	6.2	0.052	0.066	$> 0.23$	$< 0.05$
C	7.4	7.0	0.045	0.059	—	0.13
Simulation	6.4	5.4	0.049	0.063	$\leq 0.50$	

Borselli et al., APL 99 063109 (2011)



Gamble

- Valley splitting in SiGe/sSi QDs is frequently low
- Valley splitting in two different MOS fabs appear to produce similar and non-zero results
- MOS has wide range of vertical field available to tune valley splitting
- Theory indicates that interface roughness and correlation length will play a role in MOS

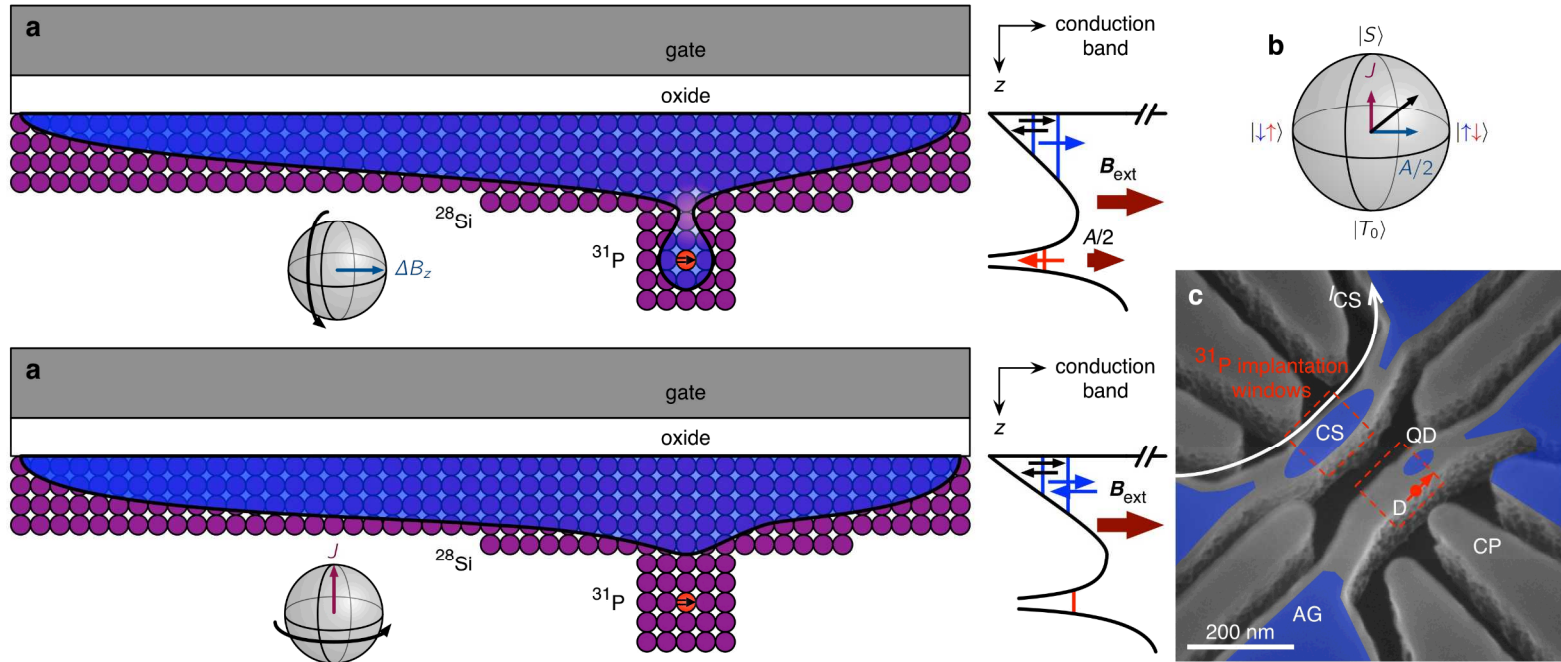


[D. Culcer et al. PRB **82**, 205315 (2010)]

# Outline

- Introduction to qubits & sources of infidelity
- Fabrication steps
- MOS nanostructures and qubits
- Special donor fabrication techniques
- Summary

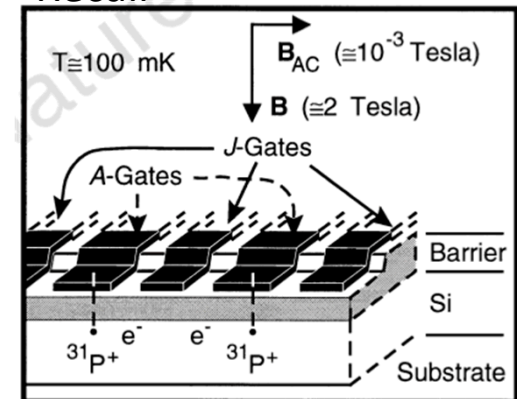
# Where we are going



Harvey-Collard et al. arXiv:1512.01606

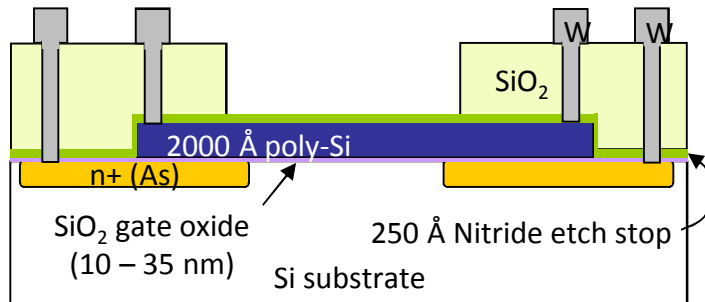
- Donor qubits
- Couple qubits to electron qubits at interface
- Interface is where the qubit coupling occurs

## Recall

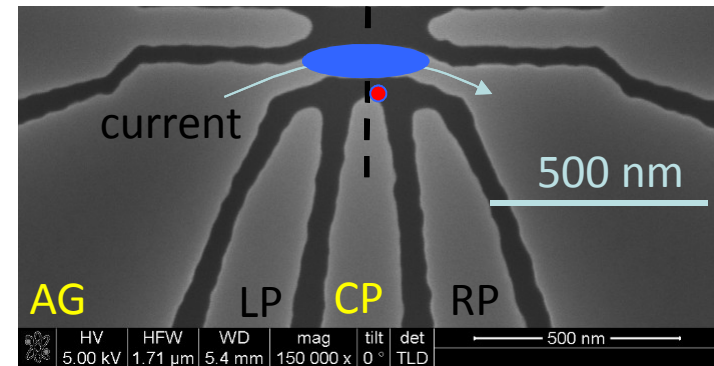
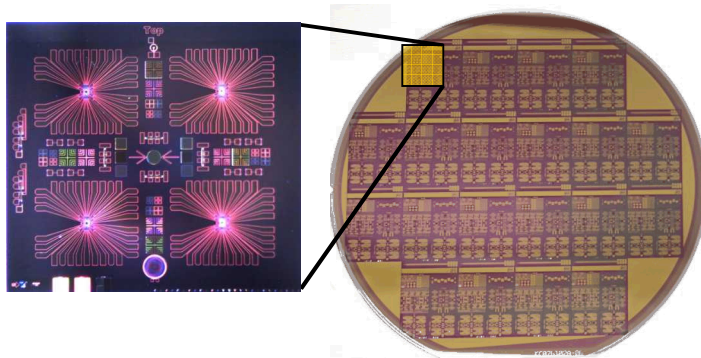
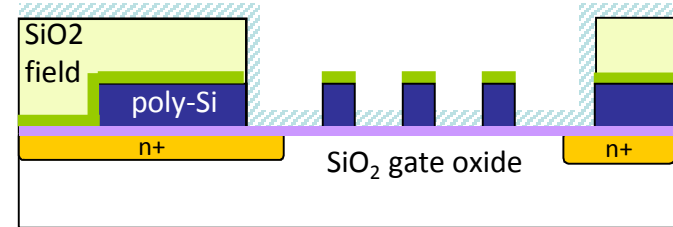


# Nanostructure fabrication at Sandia National Labs

## Front-end in silicon fab



## Back-end nanolithography



Goal: Use Poly-Si etched structures to produce donor-based qubits

Rationale:

- Self aligned implant
- Foundry like processing
- Potential long term benefits for charge stability

Nordberg et al., PRB 80 115331 (2009)  
Harvey-Collard et al. arXiv:1512.01606  
Tracy et al. APL, 108 063101 (2016)

# Process Flow

- Silicon Wafer
- Gate Oxide Grown
- Source-Drain Lines Implanted
- Poly-silicon Deposited, Doped, and Patterned
- Contacts and Vias Formed

High Resistivity Silicon Wafer

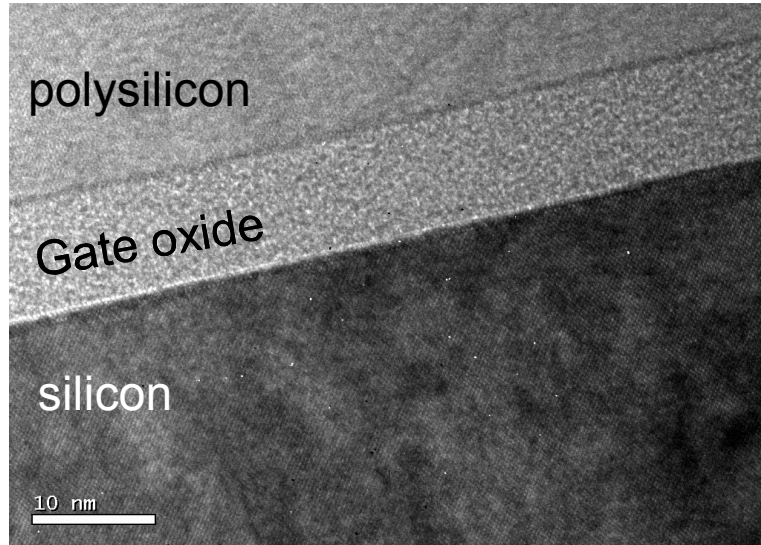
# Process Flow

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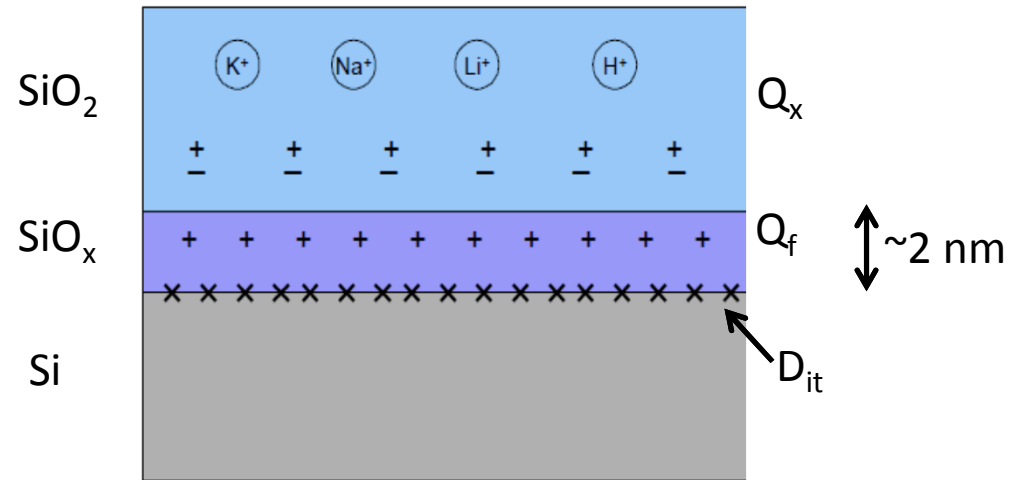
100 Å gate oxide



# The MOS interface



## Defects

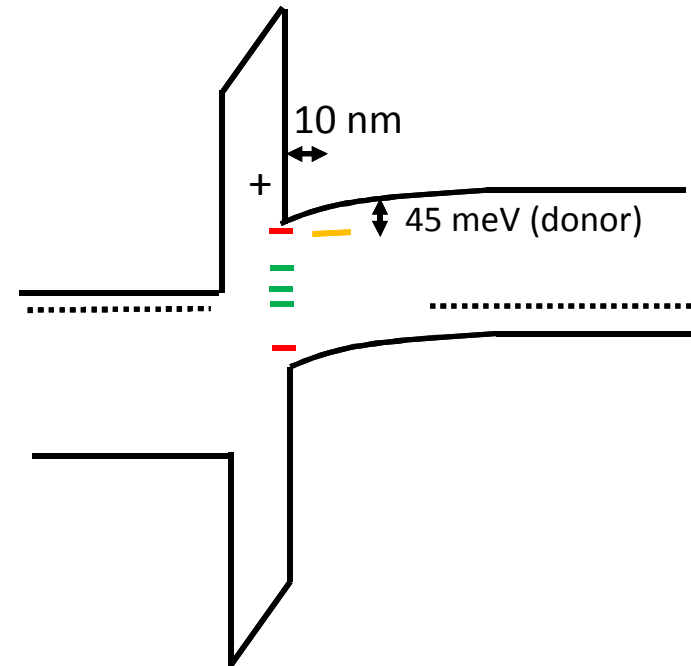


## Room temperature picture

- $D_{it}$  Interface traps and border traps within a “tunneling” distance of interface (Pb)
  - electron traps for n-channel – negative charge
  - paramagnetic
- $Q_f$  Fixed charge deeper in oxide (perhaps  $E'$ )
  - hole traps – positive charge
- $Q_x$  shouldn't be a dominant factor for clean process

## Low temperature picture

- Unclear picture for interface traps close to band edge
  - These will be the dynamic ones at low T
- Defects can be paramagnetic but probably weak effect on decoherence- supported by qubit experiments





# Annealing oxide defects

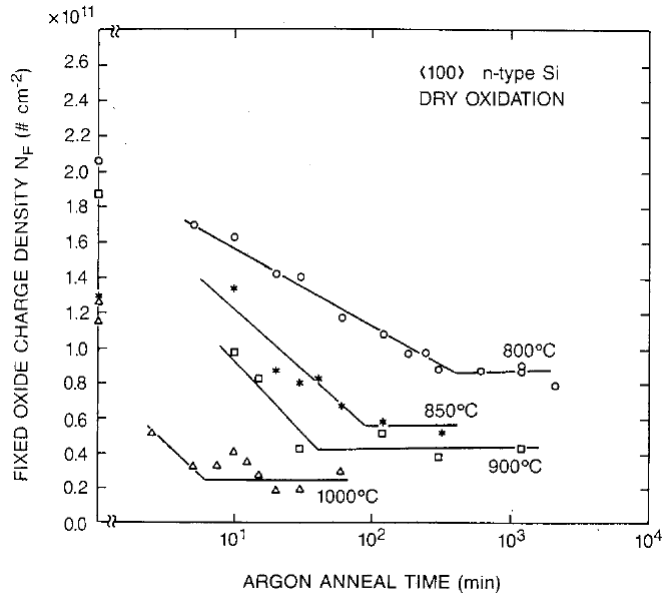
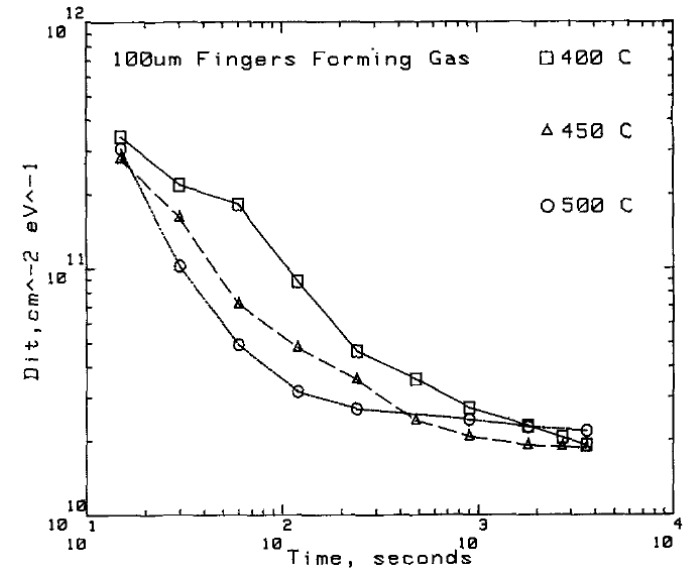


Fig. 2. Temperature-time behavior of argon annealed  $N_F$



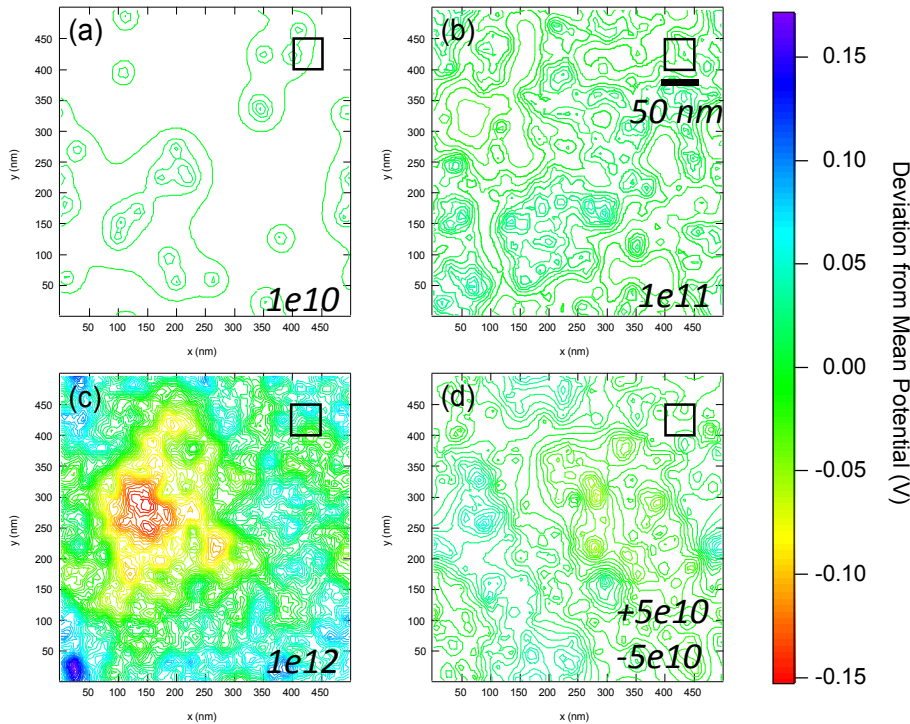
Fishbein et al., JECS 134 3 674 (1987)

Akiwande et al., JECS 134 10 680 (1987)

- High temperature anneal reduces the fixed charge
- Forming gas anneal reduces midgap states
  - Forming gas done after all processing
- Defects concentrations low enough to form single electron occupancy QDs
- $N_{\text{trap}} \sim 4 \times 10^{10} \text{ cm}^{-2}$  corresponds to  $\langle s_{\text{defect}} \rangle \sim 50 \text{ nm}$

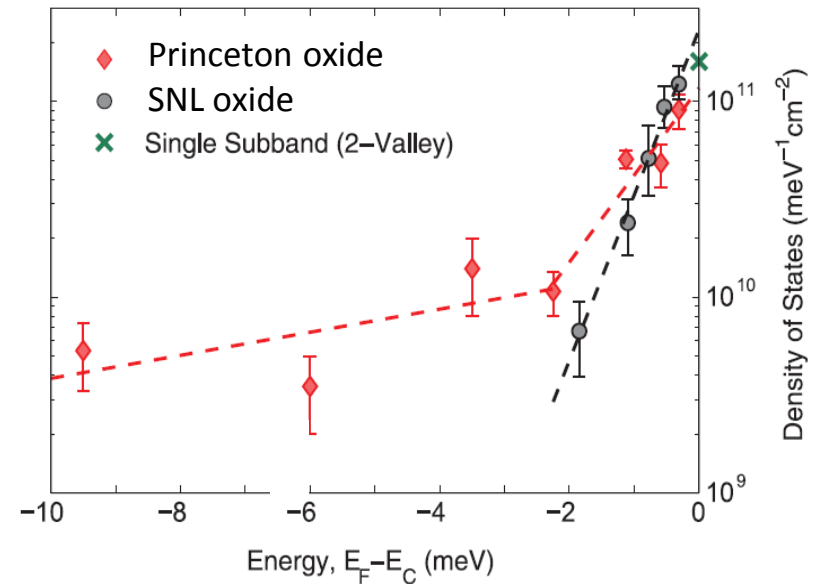
# Trap states due to defects & intrinsic band edge states

Nordberg et al., PRB 80 115331 (2009)

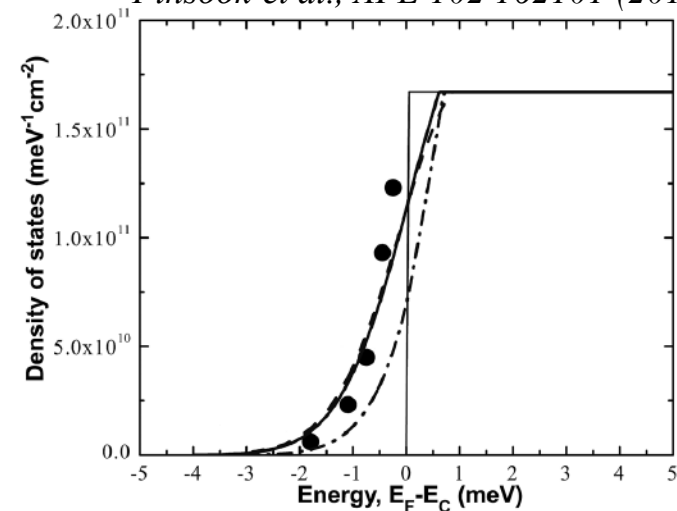


- Calculations predict “rough” potential with shallow traps
- Low densities: 0-10 meV or ~0-200 mV on electrode (35 nm  $t_{ox}$ )
- Gate layouts of length scale of same order of defect potential might be able to compensate
  - State-of-the-art single QDs in MOS have been demonstrated
- Depth of trap states in good oxides are consistent with intrinsic band edge [Pinsook]
- Note: mobility measurements don’t always correlate with best shallow trap densities

Jock et al., APL 100 023503 (2012)

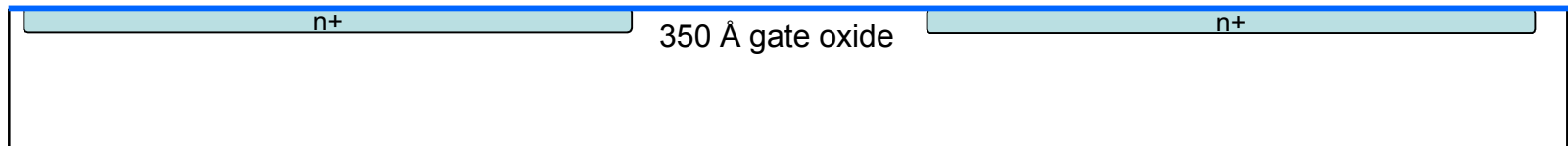


Pinsook et al., APL 102 162101 (2013)



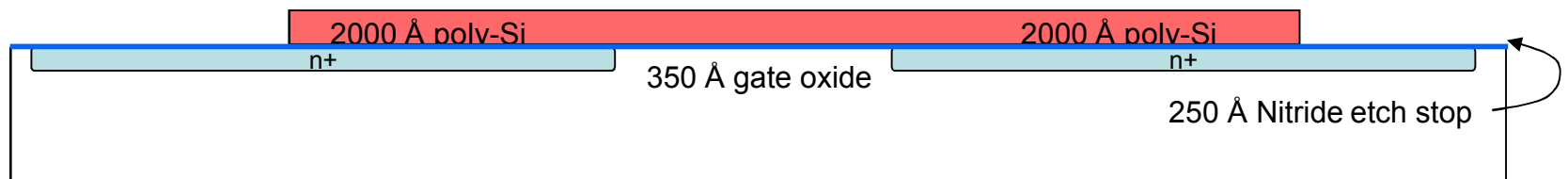
# Process Flow

- Resistivity Silicon Wafer
- Gate Oxide Grown
- **Source-Drain Lines Implanted**
- Poly-silicon Deposited, Doped, and Patterned
- Contacts and Vias Formed



# Process Flow

- Resistivity Silicon Wafer
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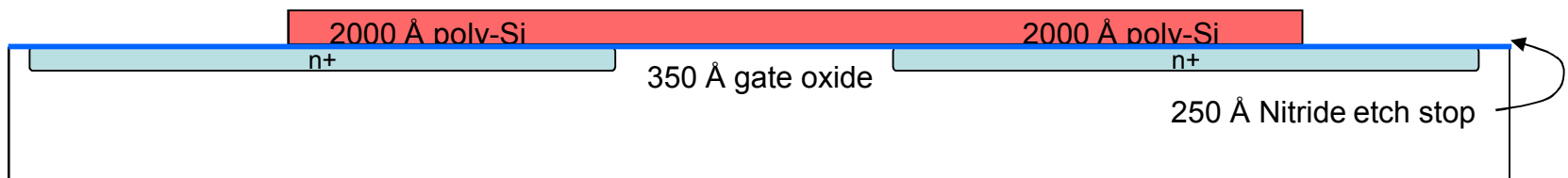


# Process Flow

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*Motivations for polysilicon:*

1. *Subtractive processing higher yield than additive “lift-off”*
2. *Self-aligned implant of single donors and QD location*
3. *Poly is good getter of impurities*



# Representative interfaces

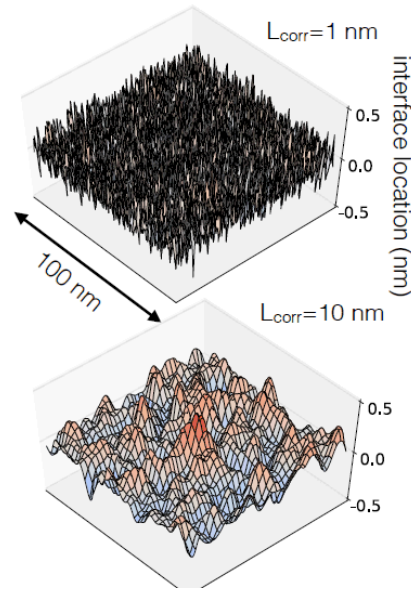
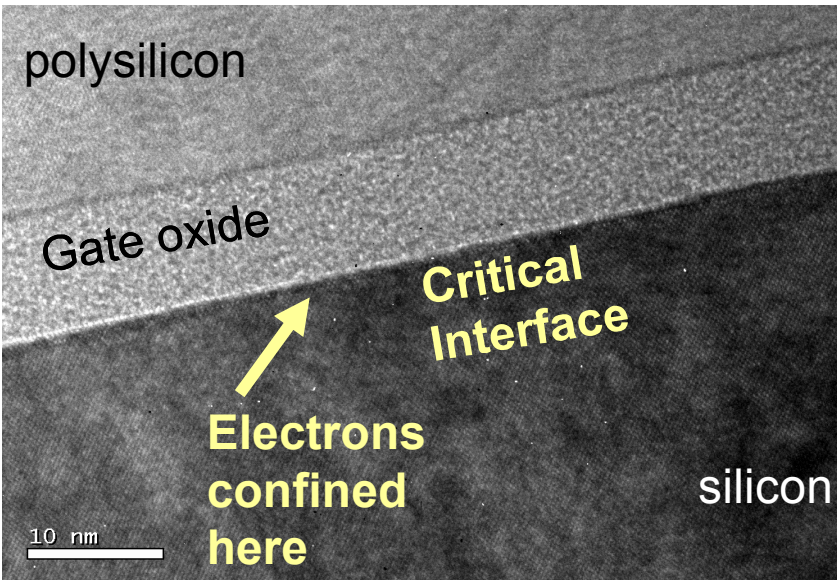
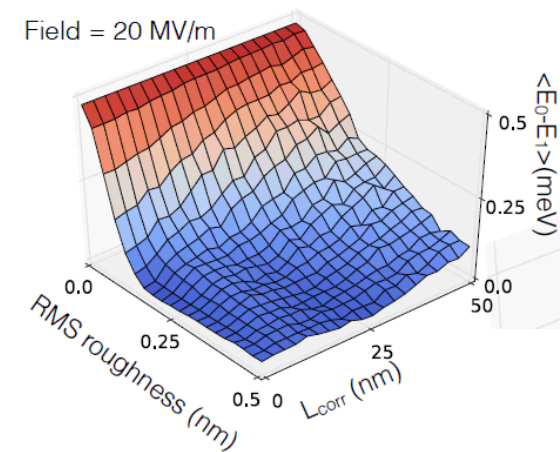


TABLE I  
RMS AND CORRELATION LENGTH VALUES  
OBTAINED FROM AFM MEASUREMENTS AND MOBILITY DATA

Sample	AFM		Mobility	
	$\Delta$ (Å)	$\Lambda$ (Å)	$\Delta$ (Å)	$\Lambda$ (Å)
S1	1.8	180	2.70	15.5
S2	1.8	180	2.70	15.5
S3	14.2	250	3.05	15.5

Pirovano EDL 21 1 (2000)

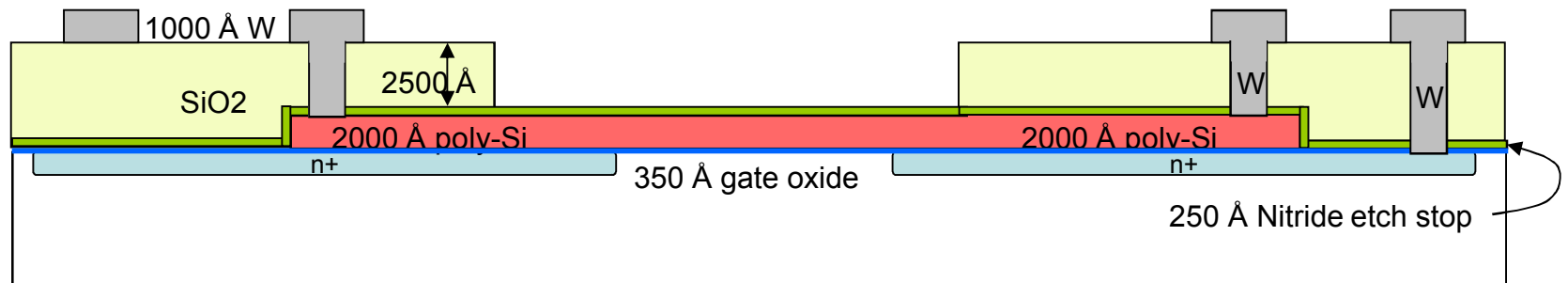
- MOS interface is usually very sharp
- Representative case:  $\sim 2$  Å RMS and 15 Å correlation length
- Reasonably large valley splittings predicted and observed



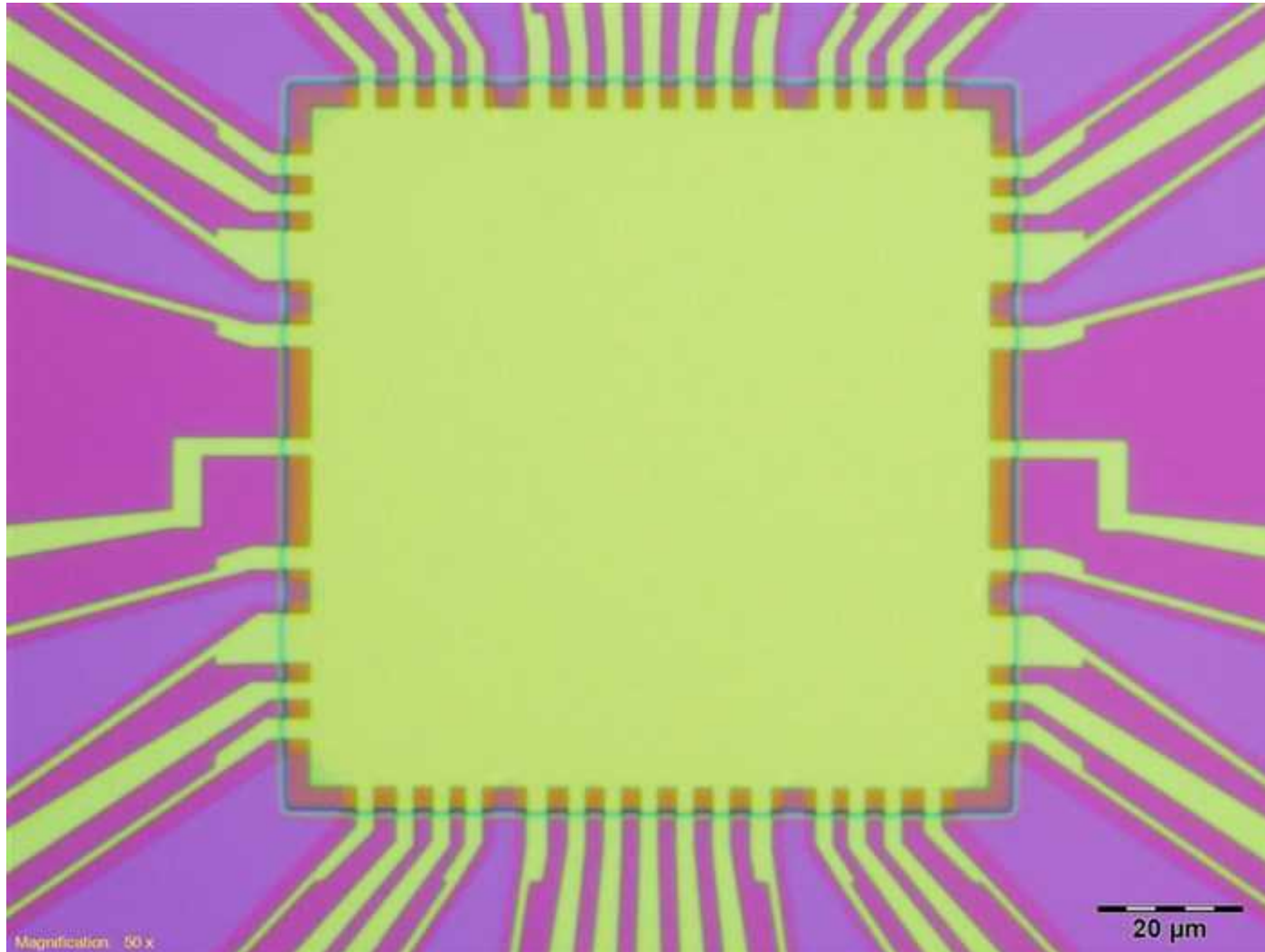
Gamble (SNL)

# Process Flow

- Resistivity Silicon Wafer
- Gate Oxide Grown
- Source-Drain Lines Implanted
- Poly-silicon Deposited, Doped, and Patterned
- Contacts and Vias Formed

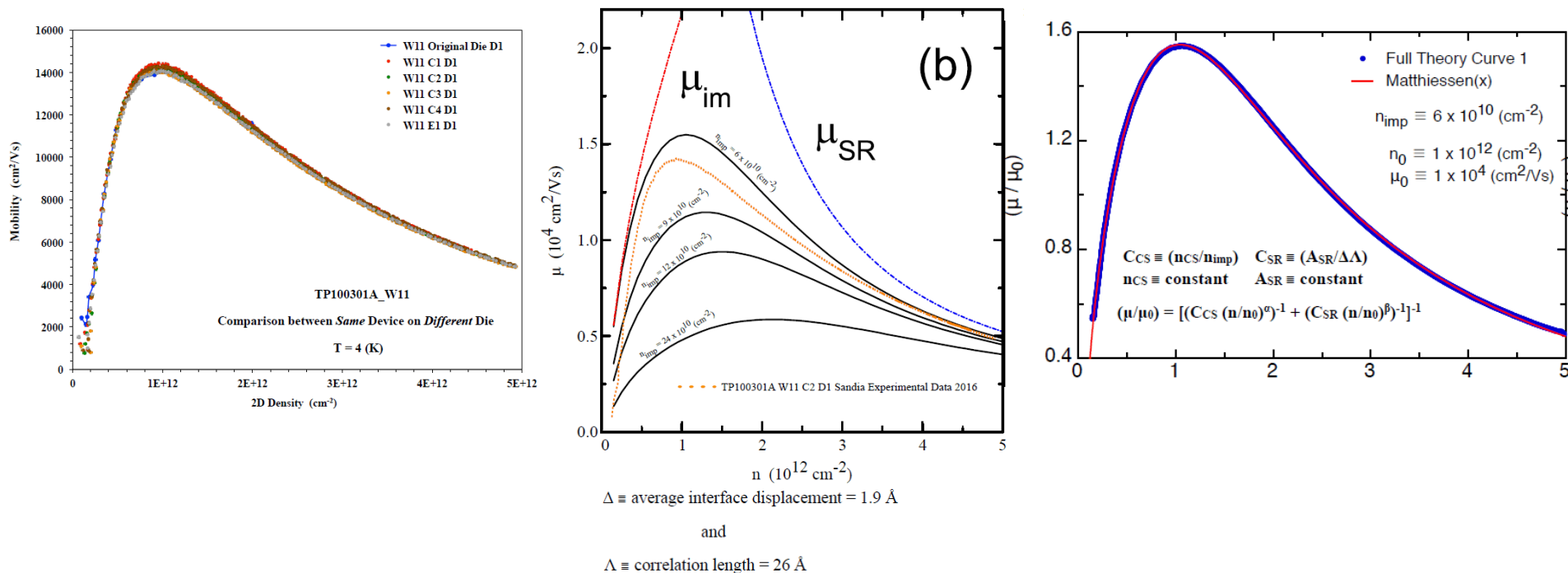


# Incoming





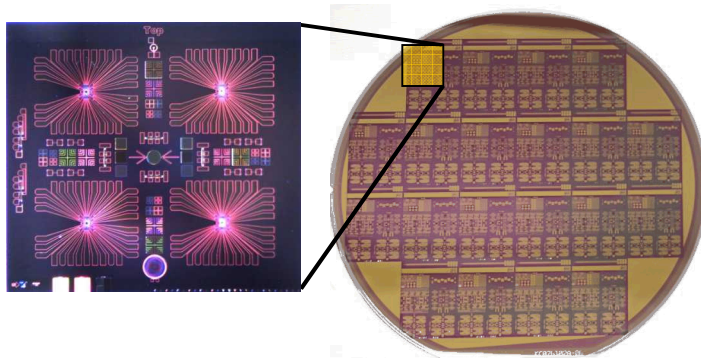
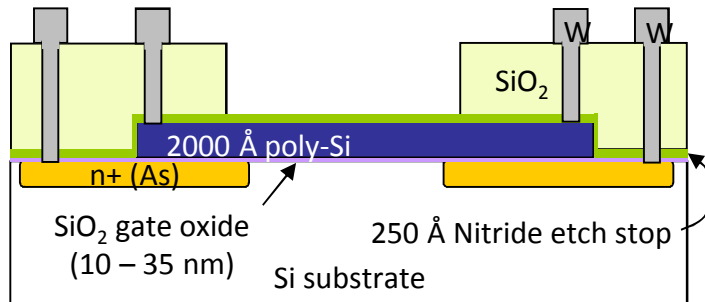
# Hall bar characterization of “starting material”



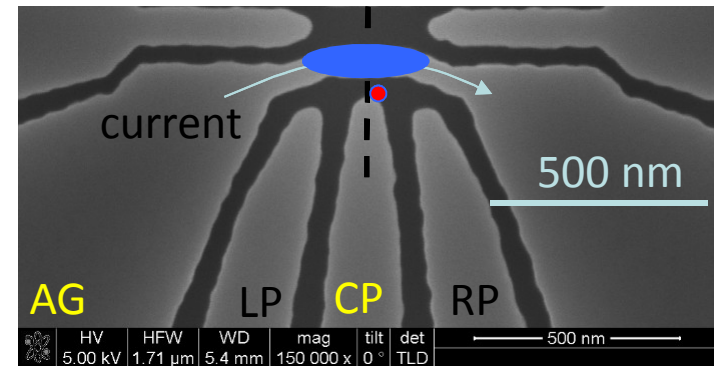
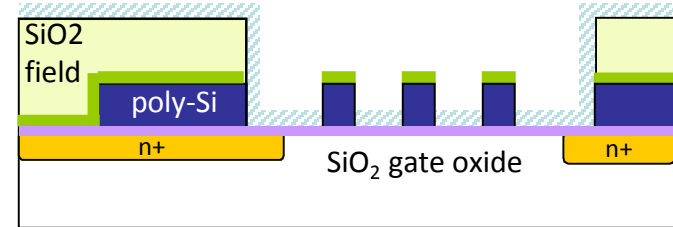
- Before nanostructure fabrication material is removed from Si foundry
- Low temperature thresholds and mobility are measured
- Impurity scattering density, fixed charge and interface roughness can be extracted
  - Two regimes – Mathiessen rule works relatively well
- Representative example shown above
- Mobilities might be suppressed because of nitride layer (H blocking layer)

# Nanostructure fabrication at Sandia National Labs

## Front-end in silicon fab



## Back-end nanolithography



Goal: Use Poly-Si etched structures to produce donor-based qubits

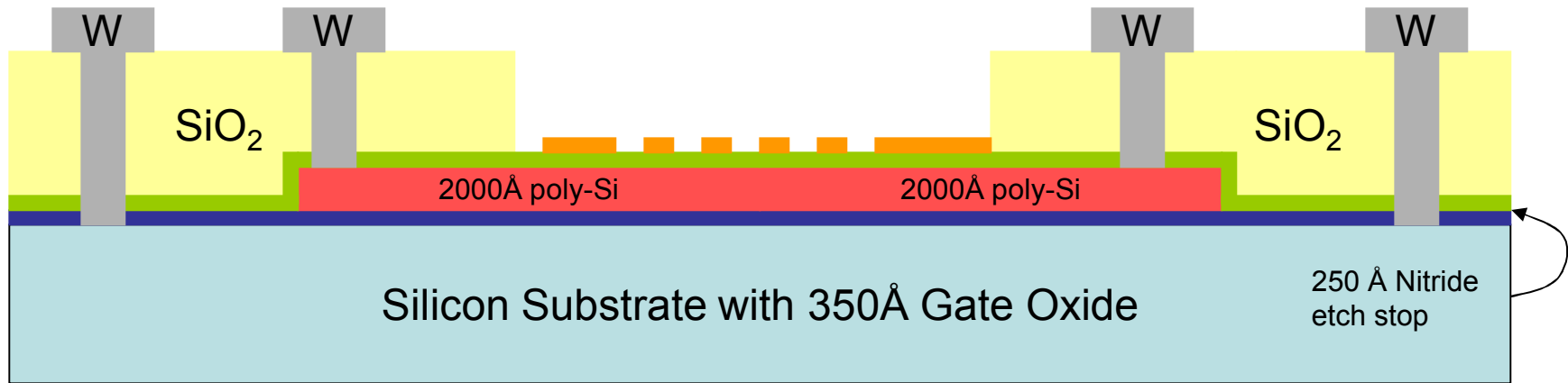
Rationale:

- Self aligned implant
- Foundry like processing
- Potential long term benefits for charge stability

Nordberg et al., PRB 80 115331 (2009)

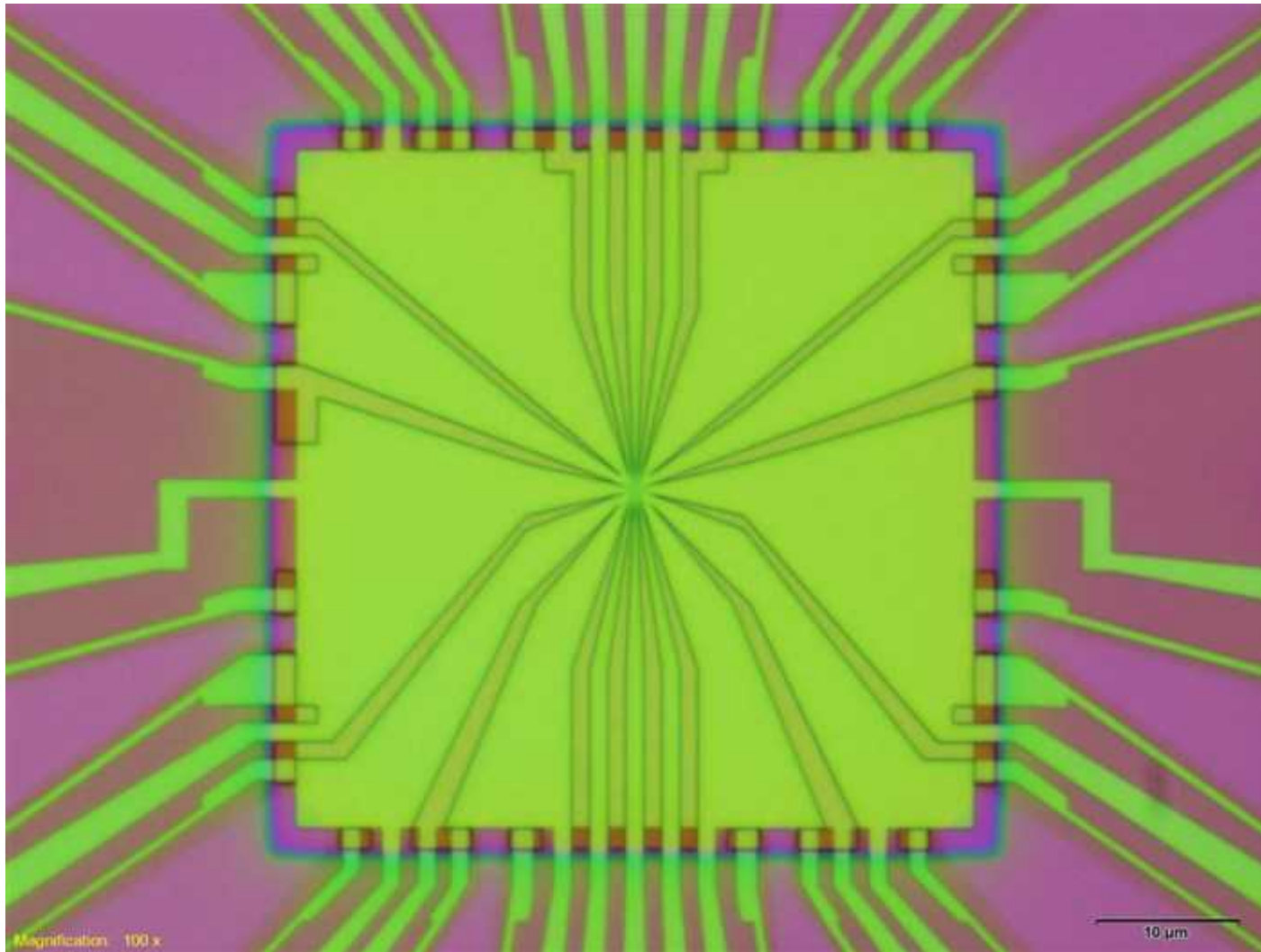
Tracy et al., APL 103 143115 (2013)

# EBL Patterning

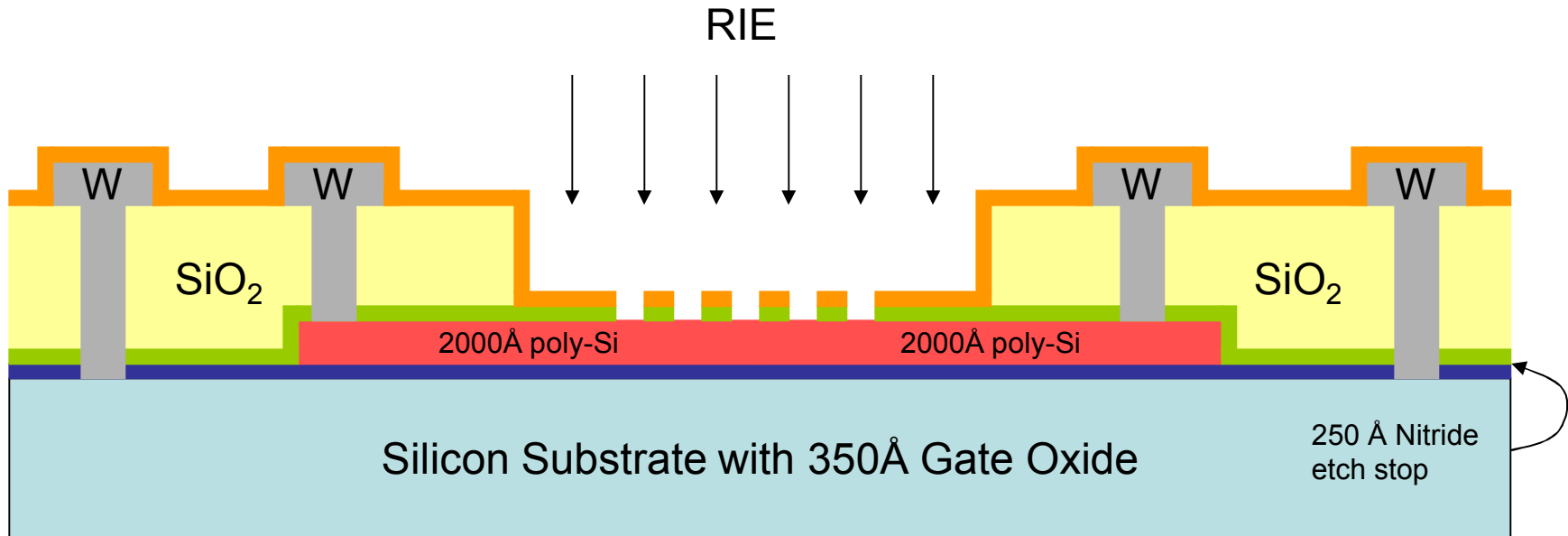


- EBL resist patterned to form one of the qubit structures
- This process flow is a little unusual because we remove wafers from foundry to do EBL
- Tungsten provides good contrast for EBL alignment to Si foundry stepper based litho

# Pre HM & Poly-Si etch

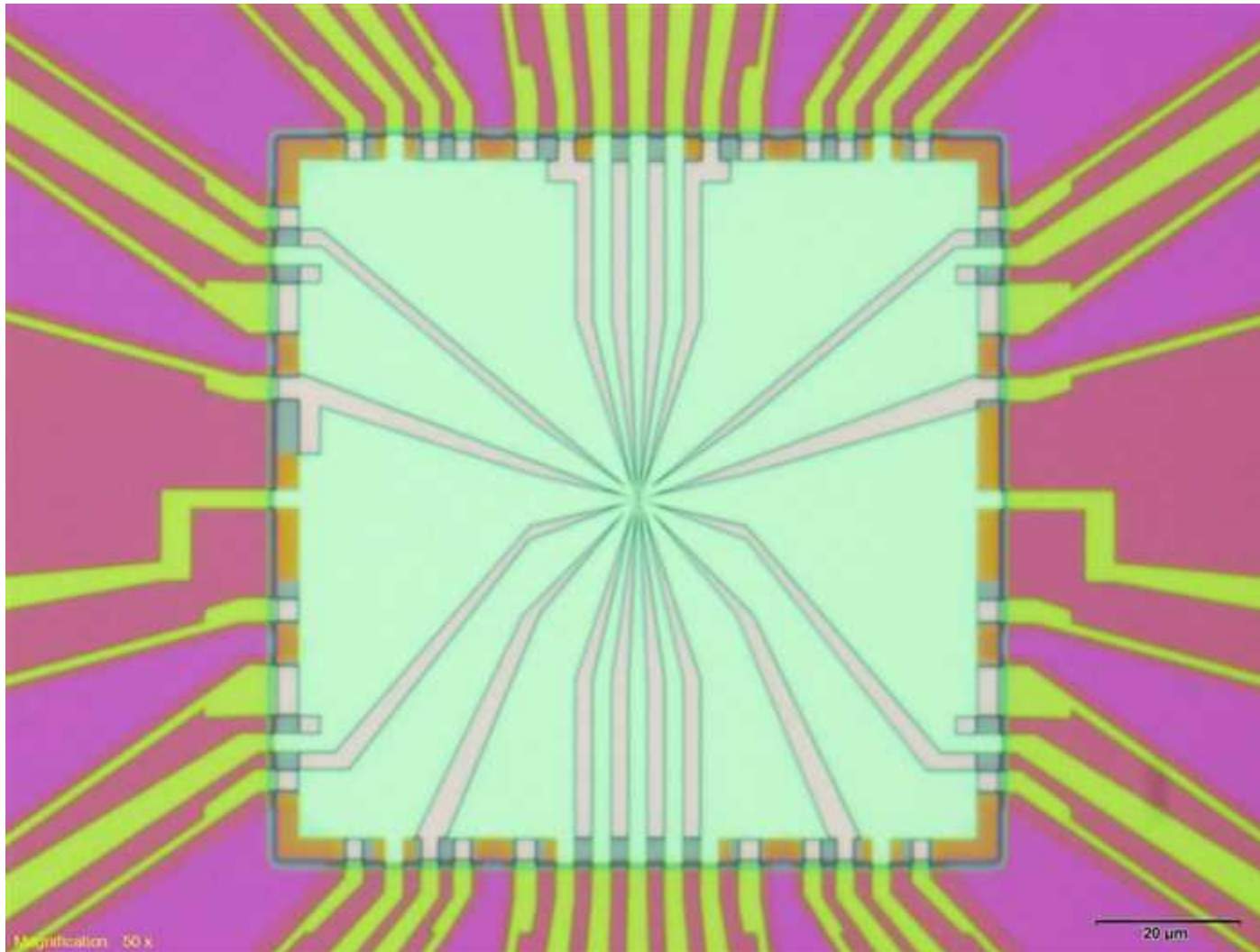


# Hard Mask

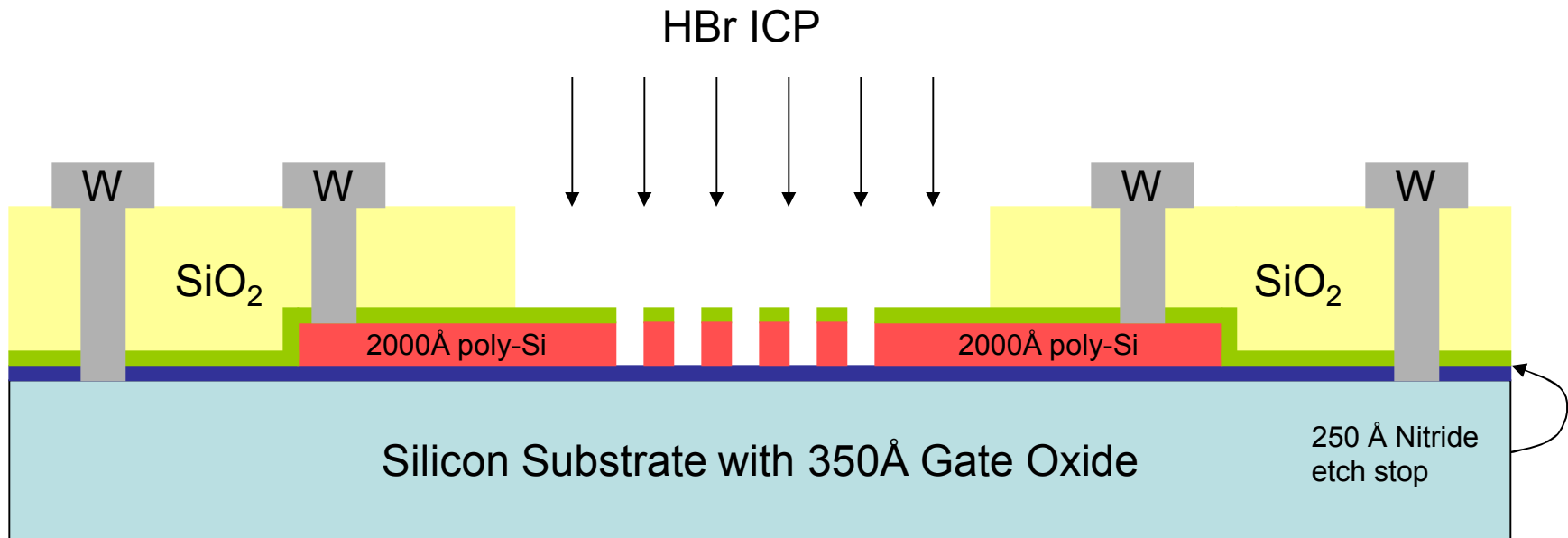


- $\text{CF}_4/\text{O}_2$  or  $\text{Cl}_2/\text{Ar}$  used to etch dielectric hard mask down to poly-Si

# Post HM & Poly-Si etch



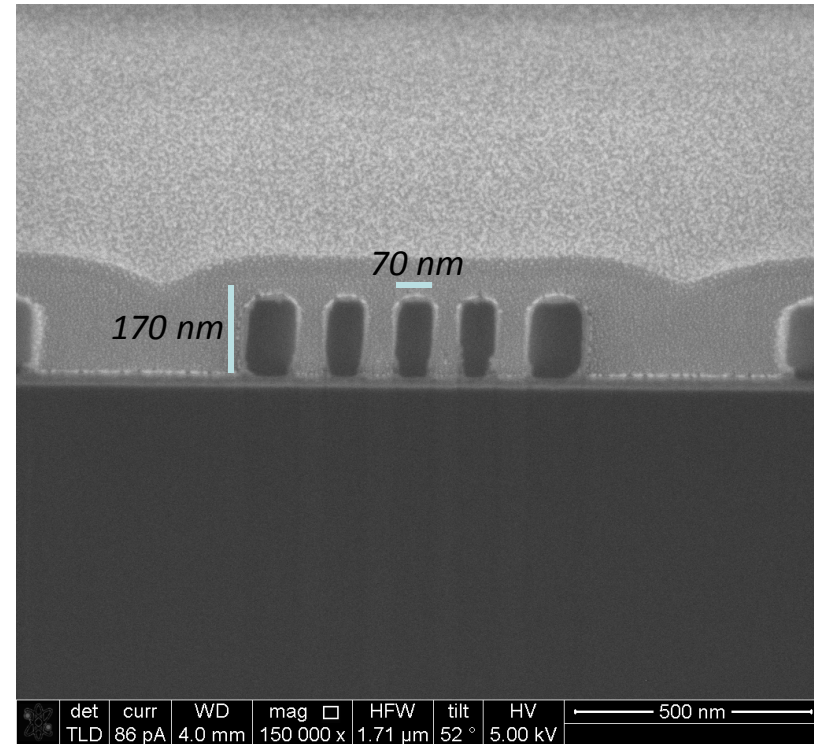
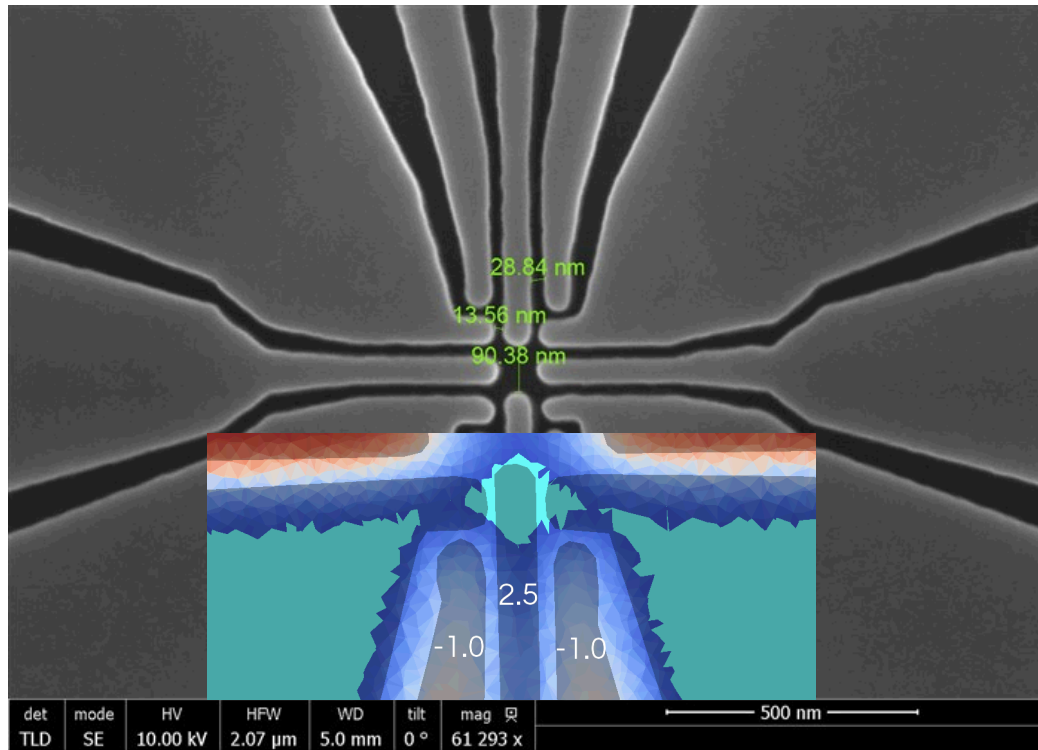
# Poly Etch



- 15 mtorr of HBr/Ar (15/40), ICP ~ 300W w/ bias used to etch poly-Si down to gate oxide
- Selectivity is ~100:1 with etch rate of ~150 nm / min



# Post poly-Si etch

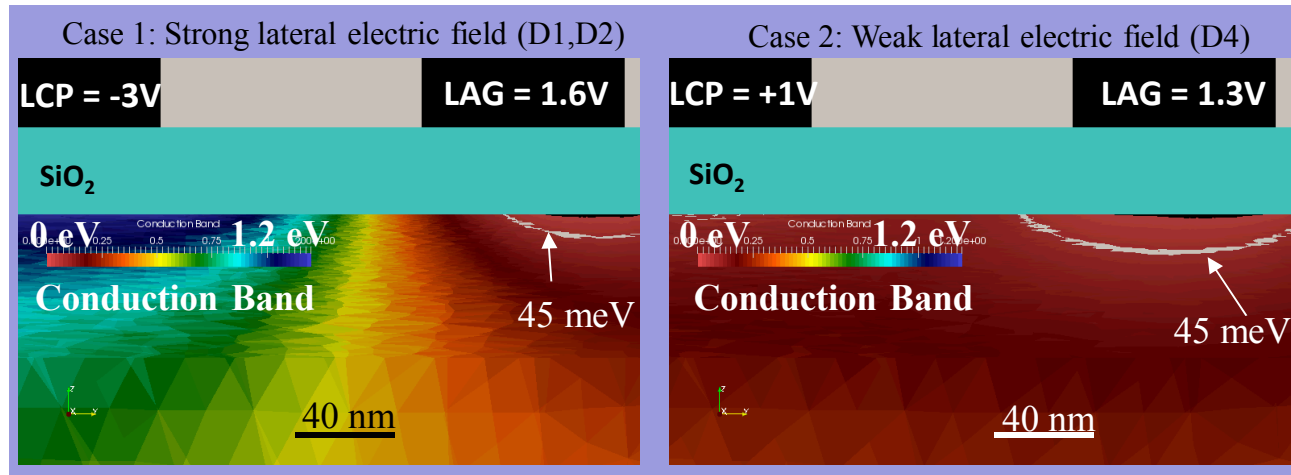
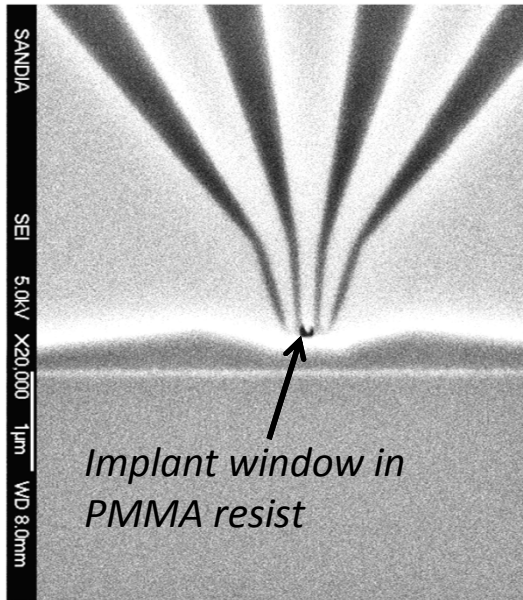


- Gaps range from ~15-30 nm in active region of left design
- These dimensions are of order or smaller than average spacing of charge defects
- Narrow trenches etched in to thick poly
  - Representative example: 170 nm tall and 70 nm wide
- Simulation predicts dot to form below tip of positive biased electrode

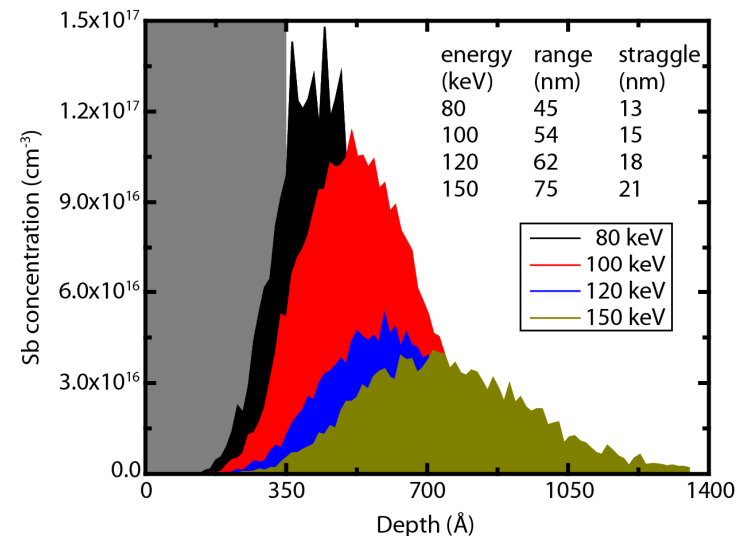


# Self-aligned implant

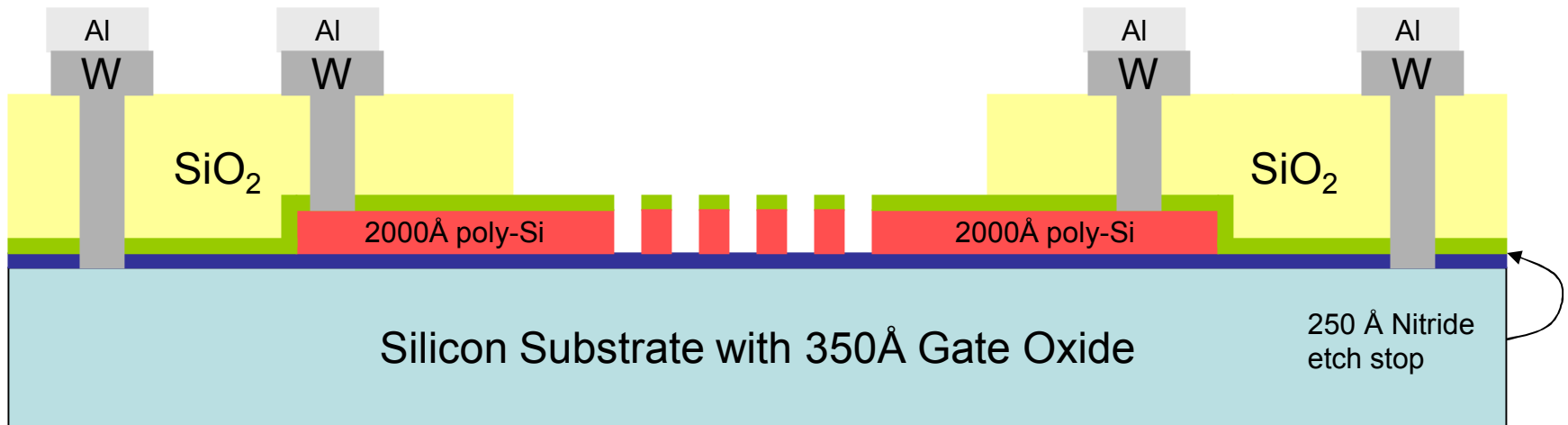
## Donor ionization contours for different lateral fields



- Implant window formed with EBL
- Timed implant
- Contour of donor ionization is shallow
- Low energy and approximately  $2\text{-}8 \times 10^{11} \text{ cm}^{-2}$  dose
- Short activation anneal  $T = 900\text{-}1000^\circ\text{C}$  to fully activate at these low concentrations
  - Diffusion length can be smaller than implant straggle

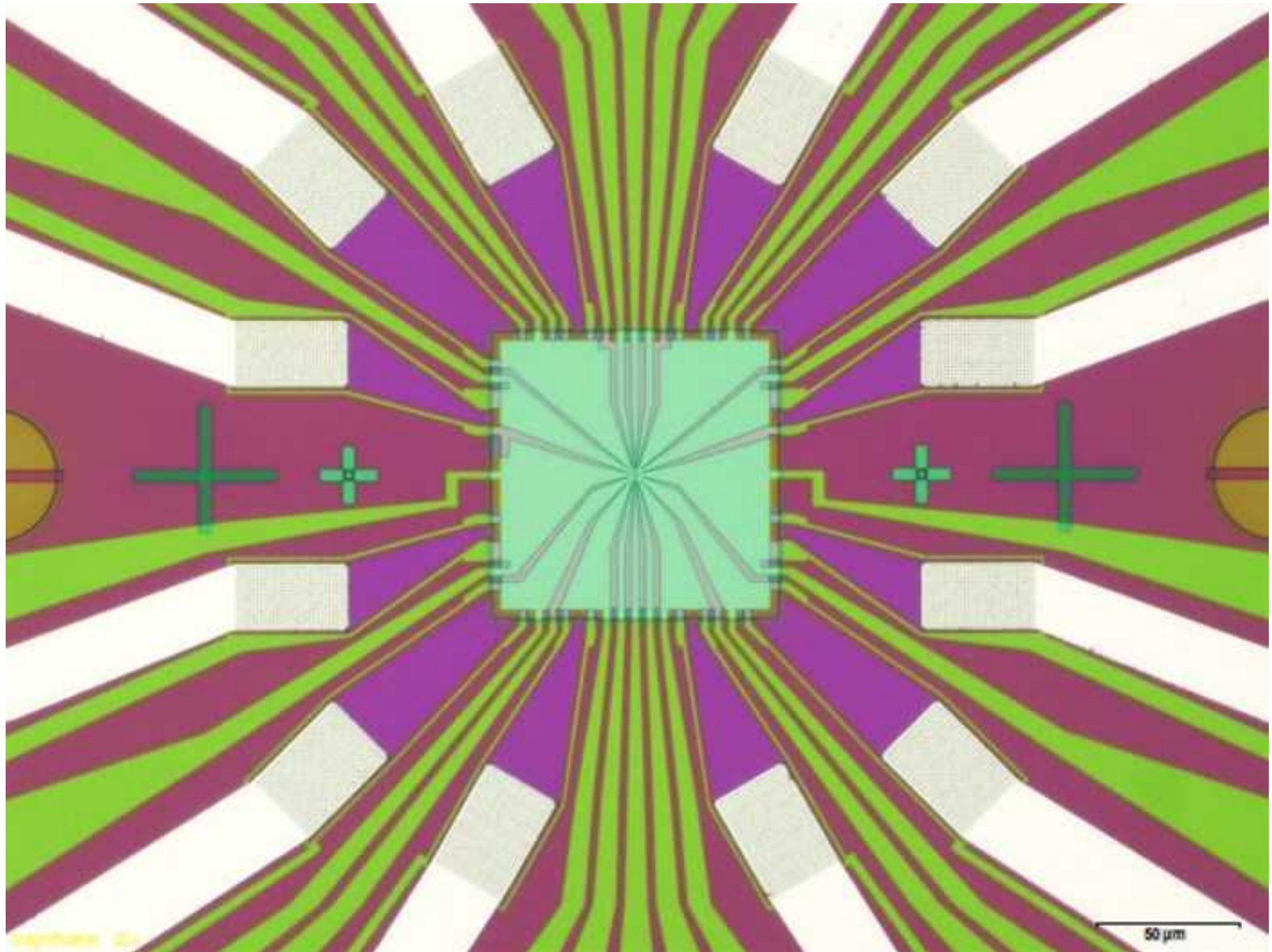


# Al lift-off & forming gas anneal



- ~1000Å Al deposited to form global gate and bond pads for W vias
- Thermal preferred to minimize damage
- Forming gas anneal

# Final Metal



# Damage & Annealing

## Damage mechanisms

IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 50, NO. 3, JUNE 2003

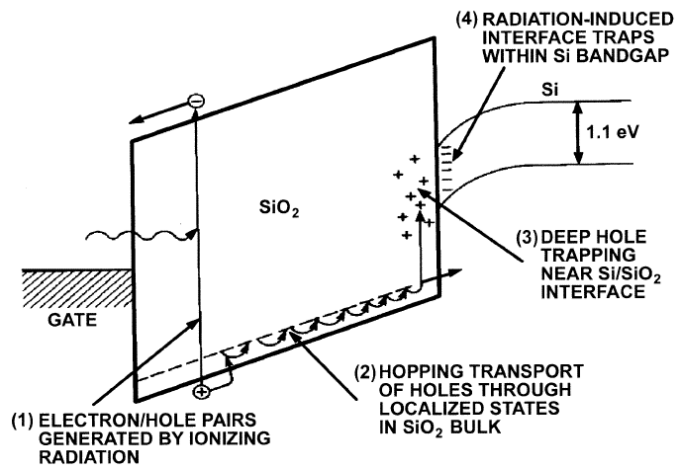
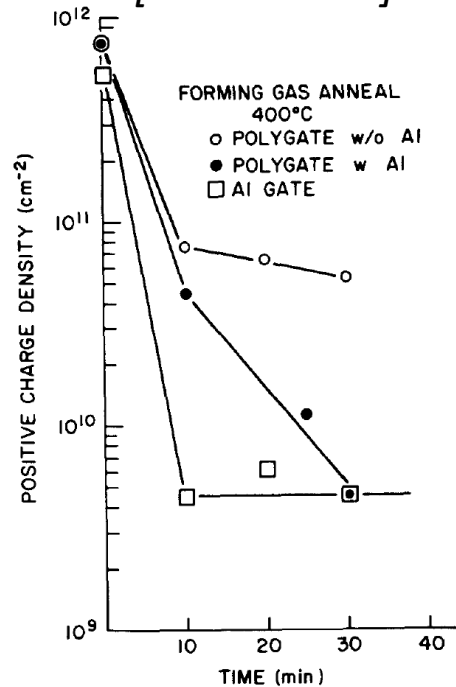
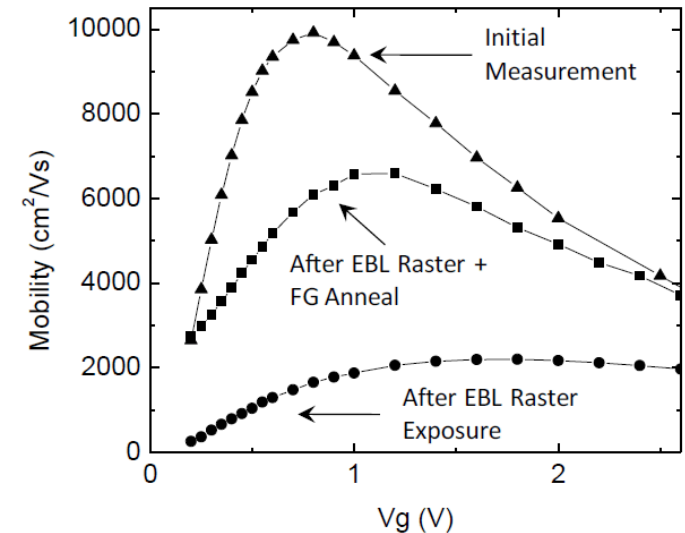


Fig. 2. Schematic energy band diagram for MOS structure, indicating major physical processes underlying radiation response.

## IBM, ebeam damage & anneal [Aitken 1979]



## SNL 4K Hall [Tracy et al.]

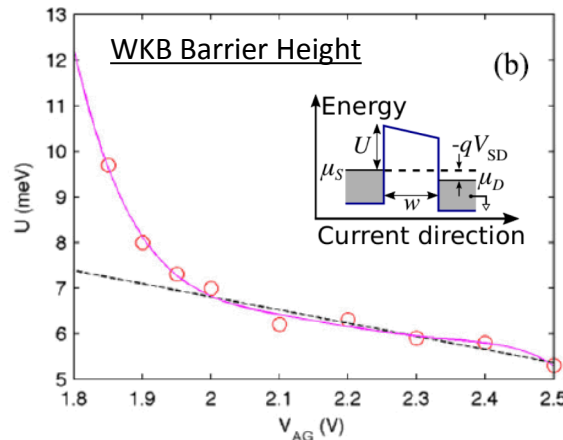
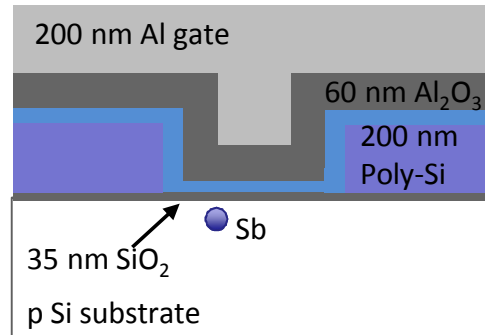
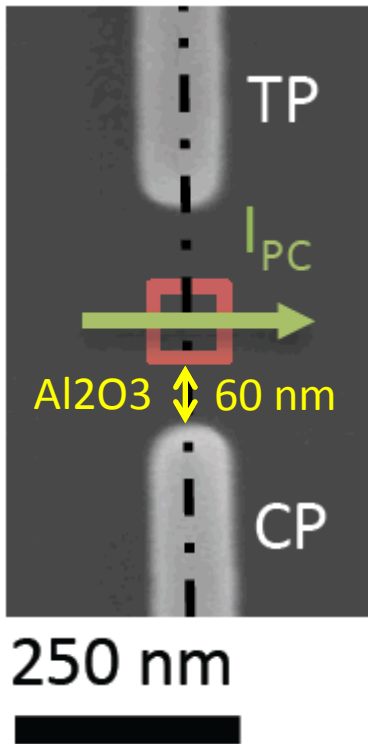


- Radiation damage of MOS is well studied
- EBL and other steps induce damage
- Models point to resulting E' or Pb center formation as concluding defect state
- Low temperature anneals reported sufficient to remove damage
- Not clear if all damage can be removed
  - For example: full mobility at low T not recovered
  - but not clear that anneal benefits have saturated

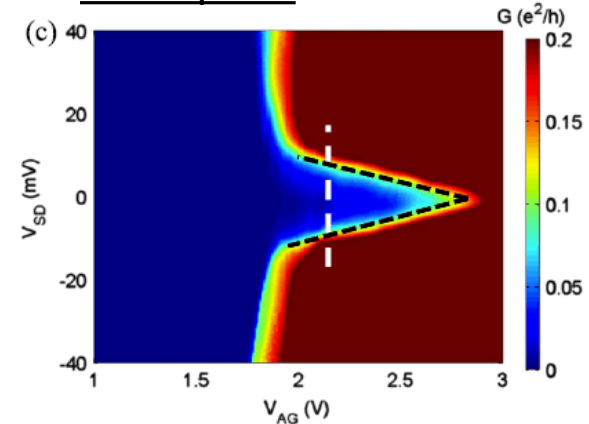
# Outline

- Introduction to qubits & sources of infidelity
- Fabrication steps
- MOS nanostructures and qubits
- Special donor fabrication techniques
- Summary

# Barriers without “shallow traps” (i.e., donors)

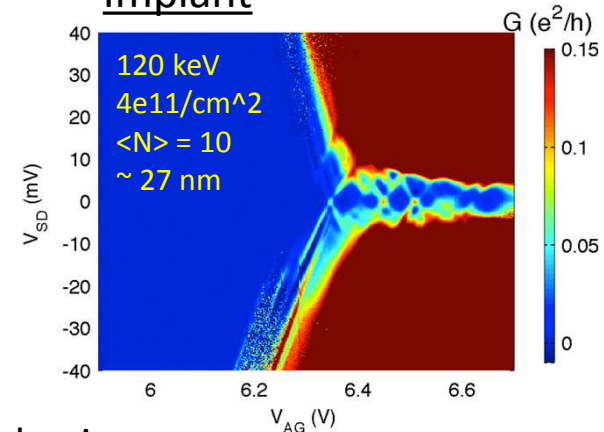


No implant



$T \sim 4K$

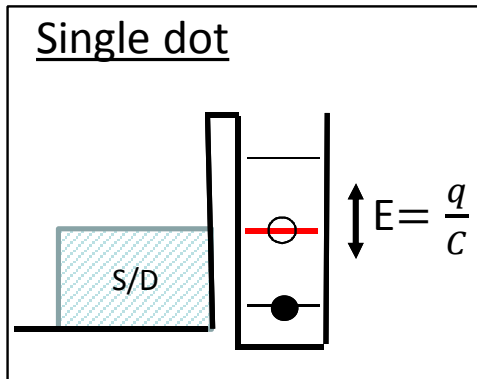
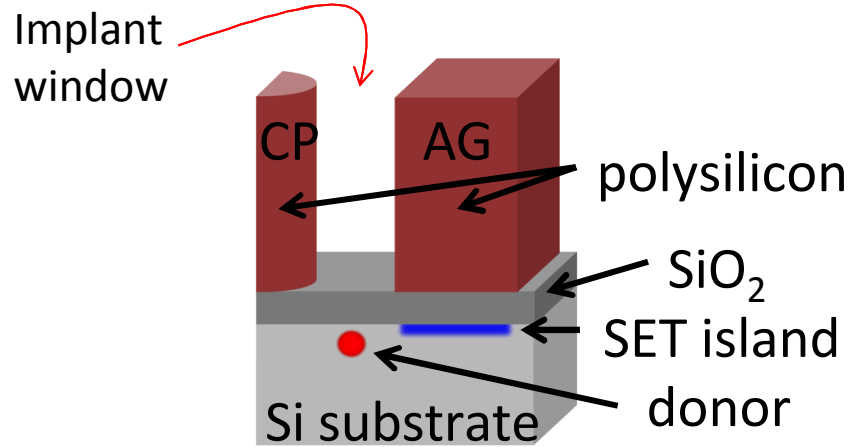
Implant



$T \sim 4K$

- Simple point contact (no implant) shows no resonant behavior
- Existence proof that MOS interface can produce ‘clean’ tunnel barrier in large area
- Sb implanted point contact shows many resonances & threshold shift
- Resonances represent states in the barrier – approach to measure shallow DOS

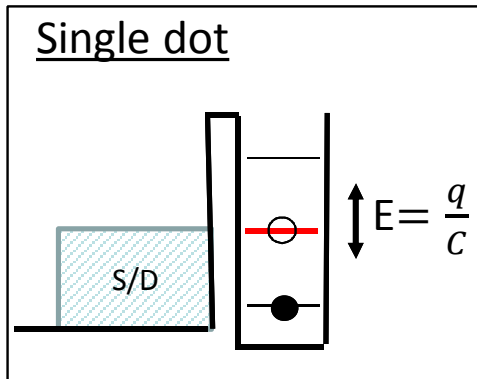
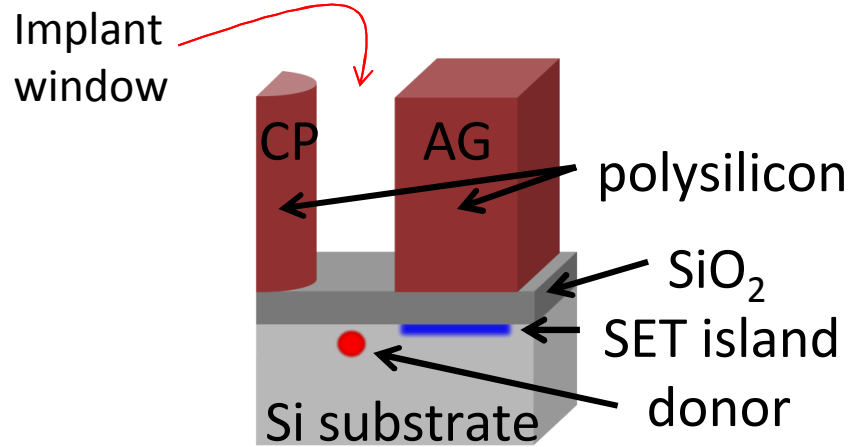
# Gate wire with implant – QD coupling to donor



- Poly-Si gated nanostructures
- Use Poly-Si for self-alignment of donors
- Donor qubit readout through quantum dot
- Quantum dot senses the spin dependent ionization of the donor

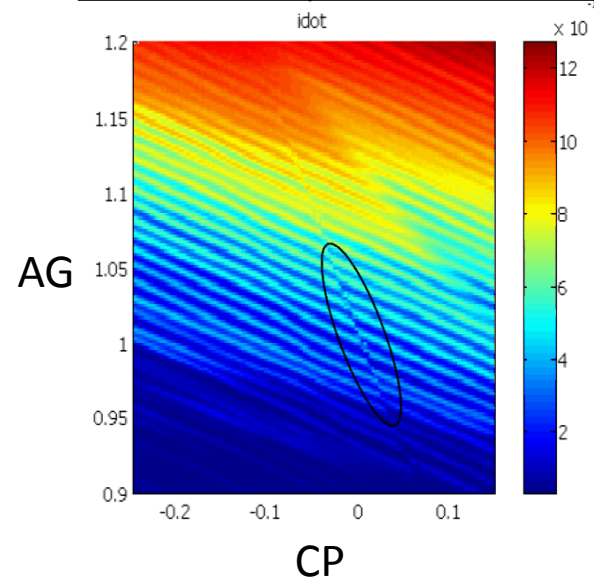


# Gate wire with implant – QD coupling to donor

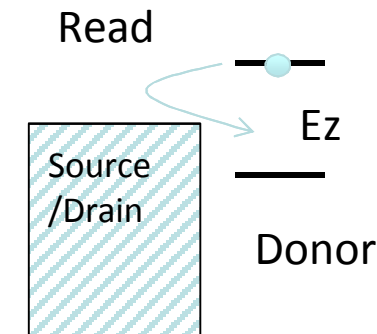


- Poly-Si gated nanostructures
- Use Poly-Si for self-alignment of donors
- Donor qubit readout through quantum dot
- Quantum dot senses the spin dependent ionization of the donor

## SET offsets (detection of ionization)



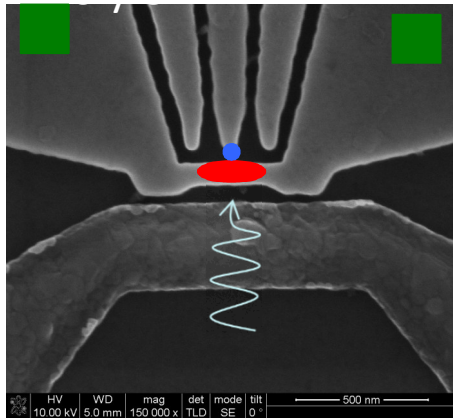
## Spin dependent ionization



Morello et al., Nature 2010  
Tracy et al., APL 2013



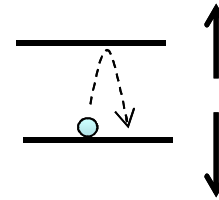
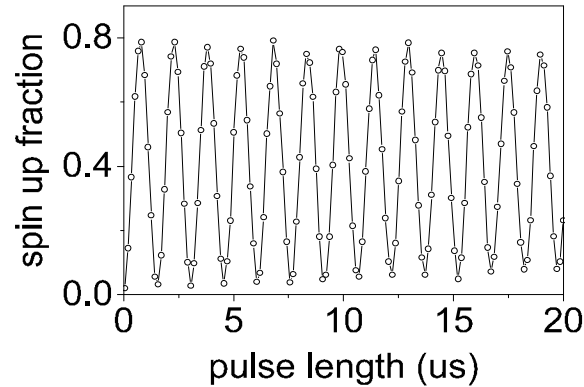
# Single donor qubits & dephasing metrics



Ohmics

Donor

Quantum  
Dot



$^{28}\text{Si}$  epilayer

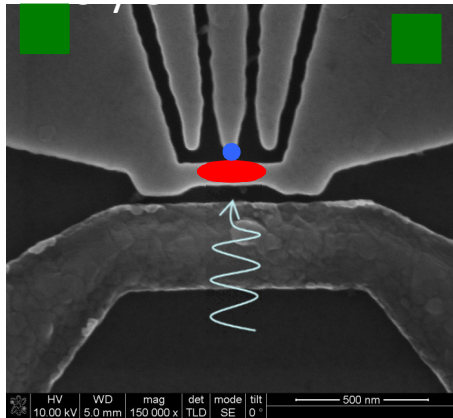
- 2.5  $\mu\text{m}$  thick
- 500 ppm  $^{29}\text{Si}$  (ToF SIMS)

Nominally identical processing

- Coarse metrics of material quality with respect to spin “vacuum” are  $T_2$  &  $T_2^*$
- Roughly, this is a measure of inhomogeneous local B-field from dipoles ( $T_2^*$ ) & how rapidly that field is changing ( $T_2$ )
- This case: ESR:  $T_2 = 0.31 \text{ ms}$ ,  $T_2^* = 10\text{-}20 \mu\text{s}$

Tracy et al. APL, 108 063101 (2016)

# Single donor qubits & dephasing metrics



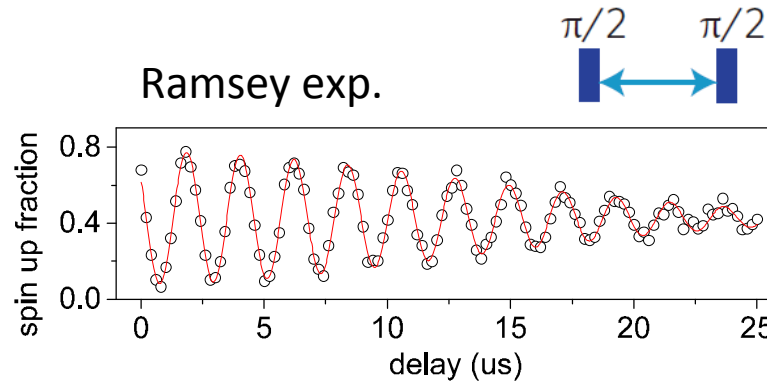
Ohmics

Donor

Quantum

Dot

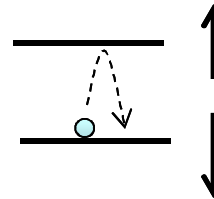
Ramsey exp.



$^{28}\text{Si}$  epilayer

- 2.5  $\mu\text{m}$  thick
- 500 ppm  $^{29}\text{Si}$  (ToF SIMS)

Nominally identical processing

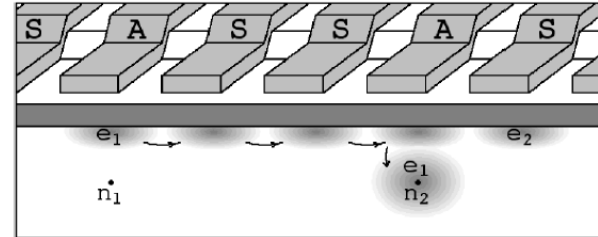
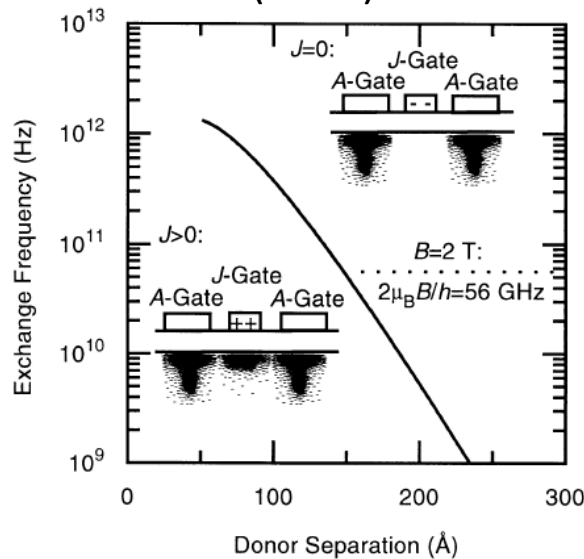


- Ramsey and Hahn-echo:  $T_2 = 0.31 \text{ ms}$ ,  $T_2^* = 10\text{-}20 \mu\text{s}$
- Line width is approximately 30 kHz
- Max B1 corresponds to order of MHz
- In natural silicon: line width is order of 5 MHz
- $T_2^* \sim 50 \text{ ns}$

Tracy et al. APL, 108 063101 (2016)

# Donor-donor coupling concept

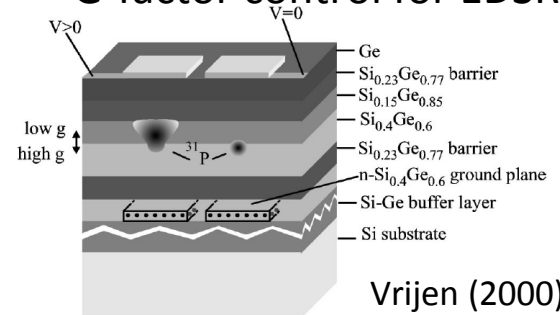
Kane (1998)



Transport: Skinner & Kane (2003)  
Also transport: Hollenberg (2007),  
Morton (2009); Witzel (2015)

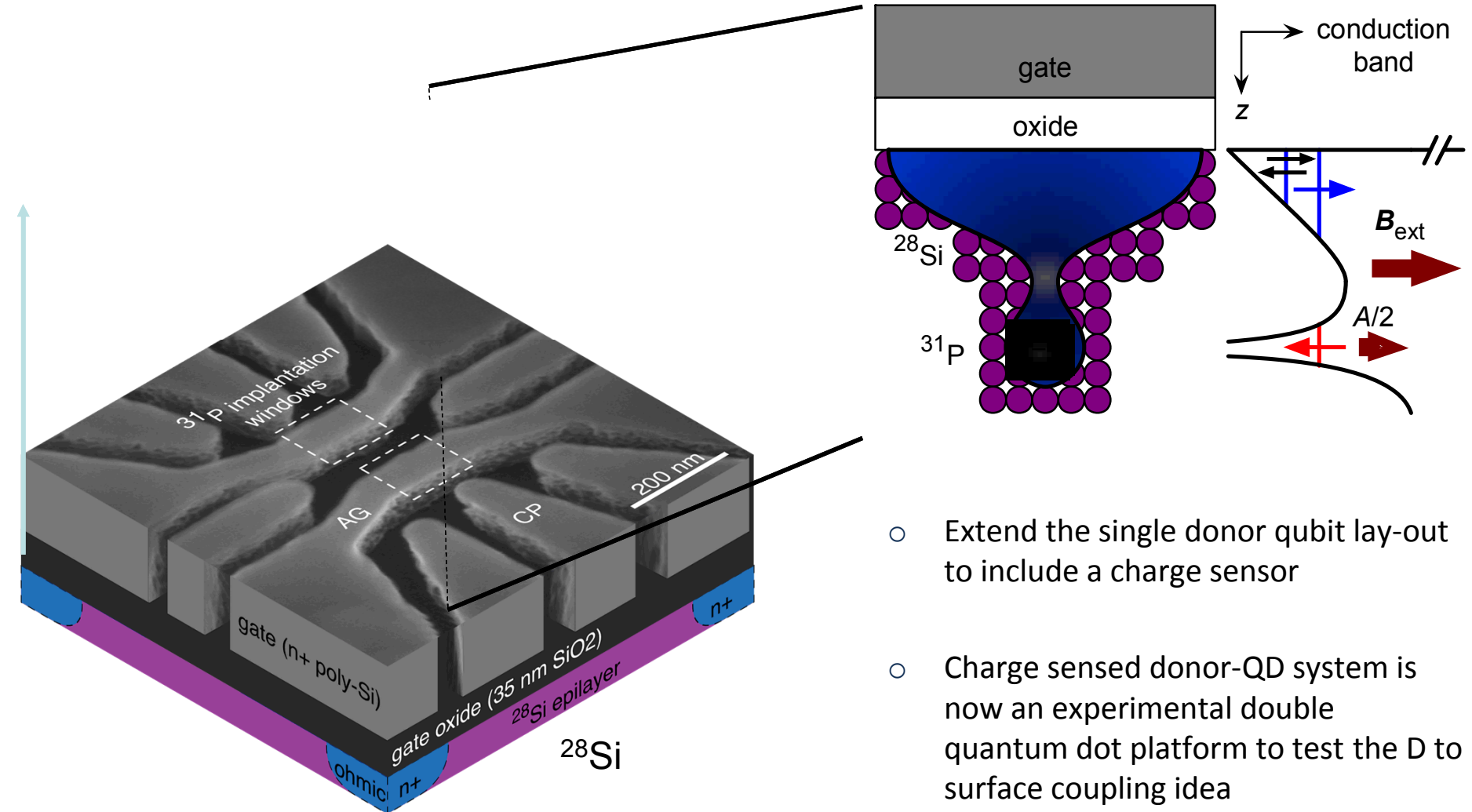
- Donors are a great qubit
- Many ideas about coupling donors that use interface
- Very general question that we needed to address: can a donor practically be coherently-coupled to something at an interface and can that capability be extended
- SNL: donor coherently coupled to MOS QD recently

## G-factor control for EDSR



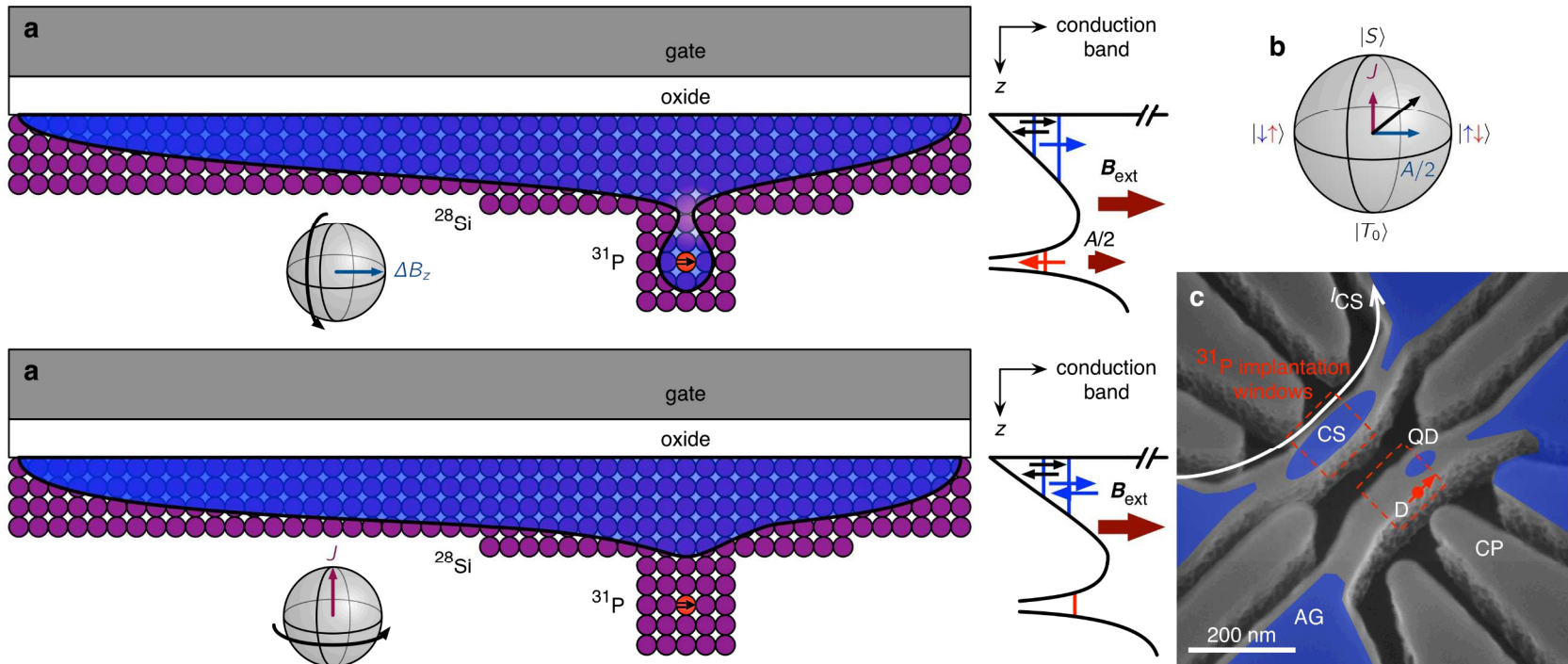
Vrijen (2000)

# Approach: Couple a N=1 MOS-QD to a Buried Donor

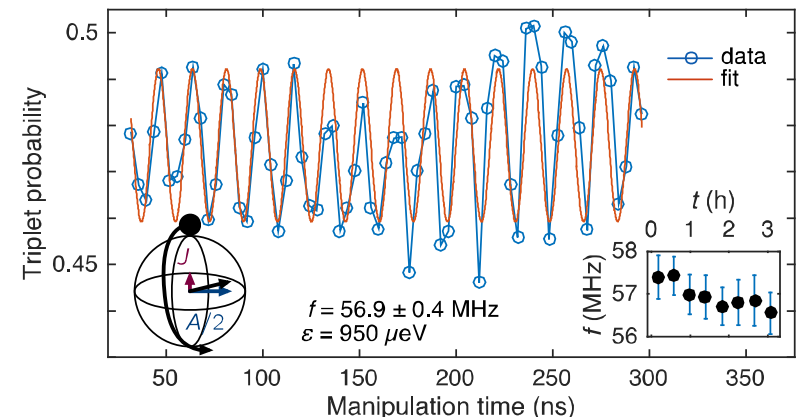


- Extend the single donor qubit lay-out to include a charge sensor
- Charge sensed donor-QD system is now an experimental double quantum dot platform to test the D to surface coupling idea

# Coherent coupling of donor qubit to electron interface qubit

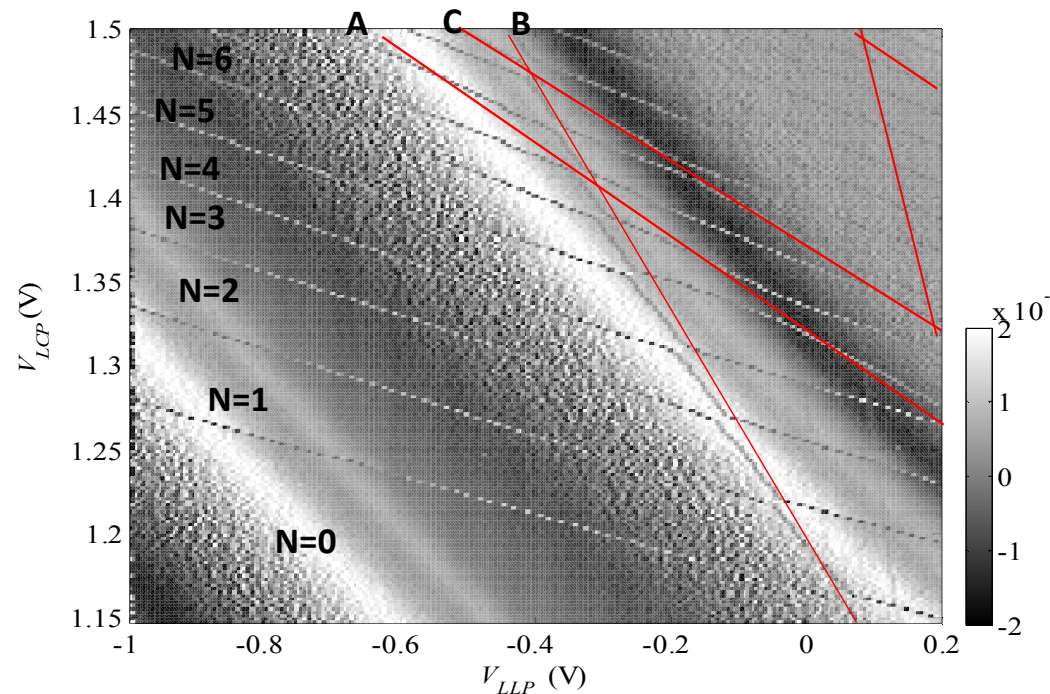
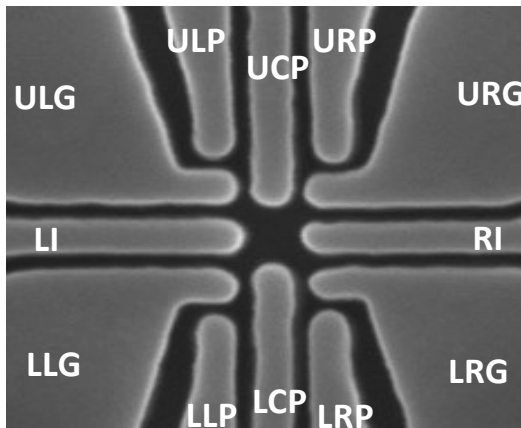
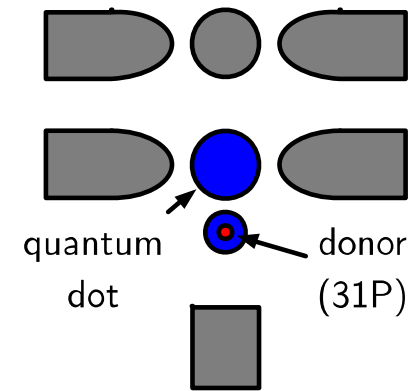


- Two different solid-state qubit systems successfully coupled together coherently



# New design: very tunable quantum dots in MOS

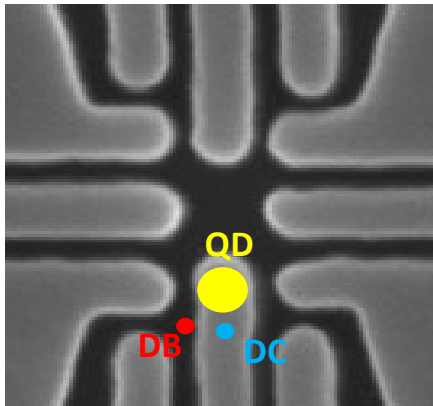
- Can tune MOS QD to  $N=1$  while keeping both barriers open
- Good charge sense signal from neighboring QD
- Coherent spin coupling between QD and donor in related layout
  - Harvey-Collard et al., arxiv 1512.01606



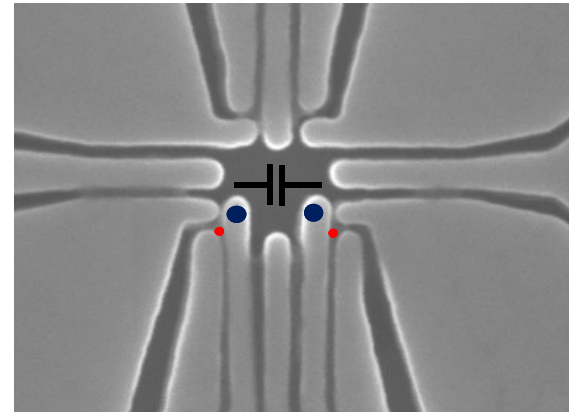


# Multi-QD exchange coupling or capacitance coupling

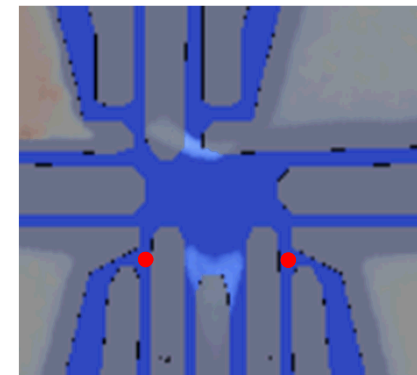
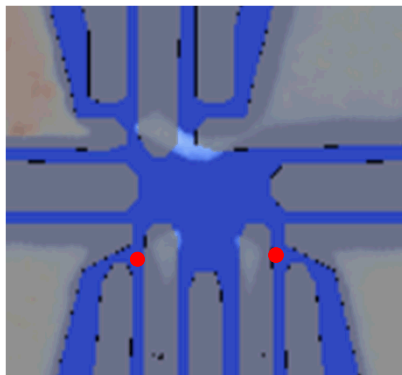
- Single poly can be extended in a 1D multi-QD path



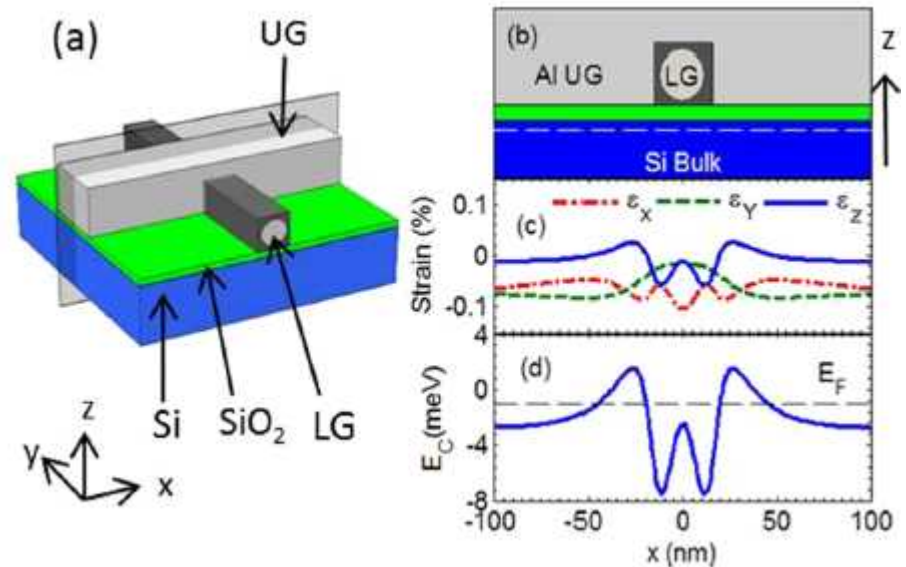
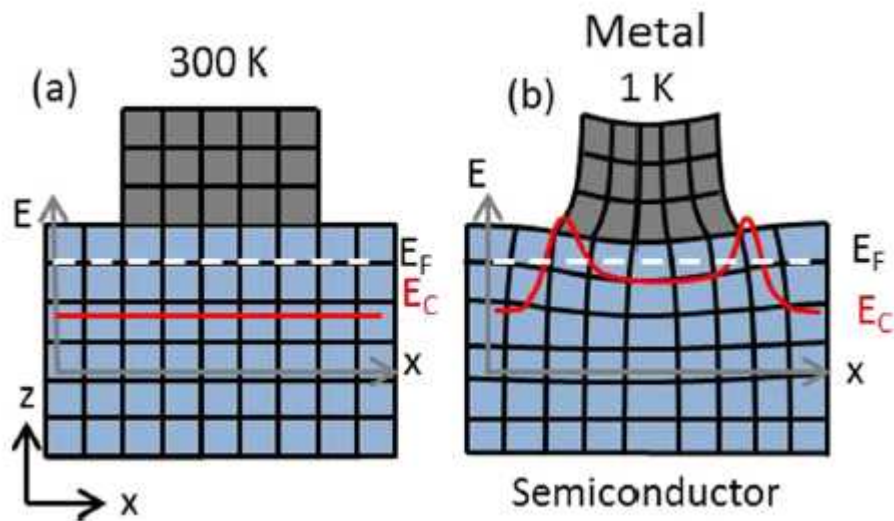
*Capacitance coupling of qubits*



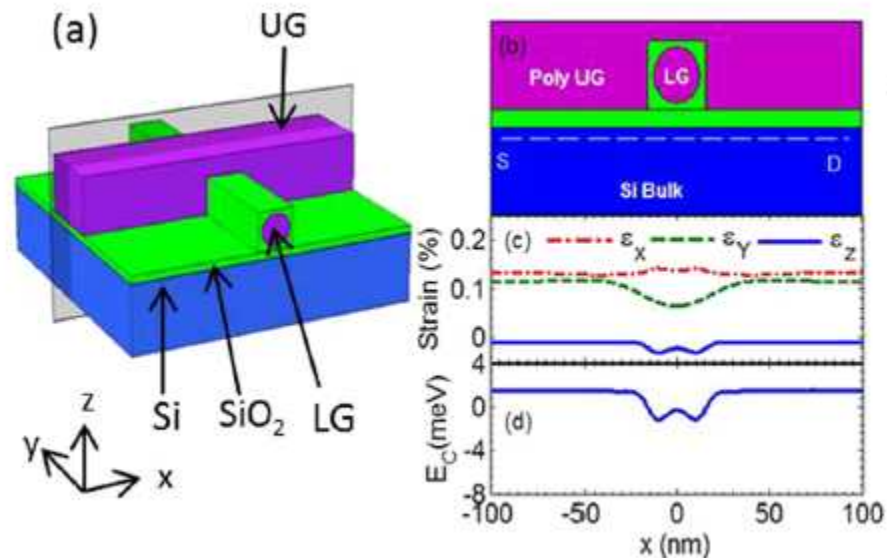
*Exchange coupling of qubits*



# Future: strain variations in more complex structures?



- Zimmerman group has highlighted possible non-uniform, systematic potential due to thermal mismatch stressors
- Process induced stressors also exist and might need examination
  - Poly gates will minimize stresses compared to metal gates
  - However, nitride on top of gates are high stress
- Other strain fluctuations?
  - Is cross hatch or threading dislocations in SiGe important?

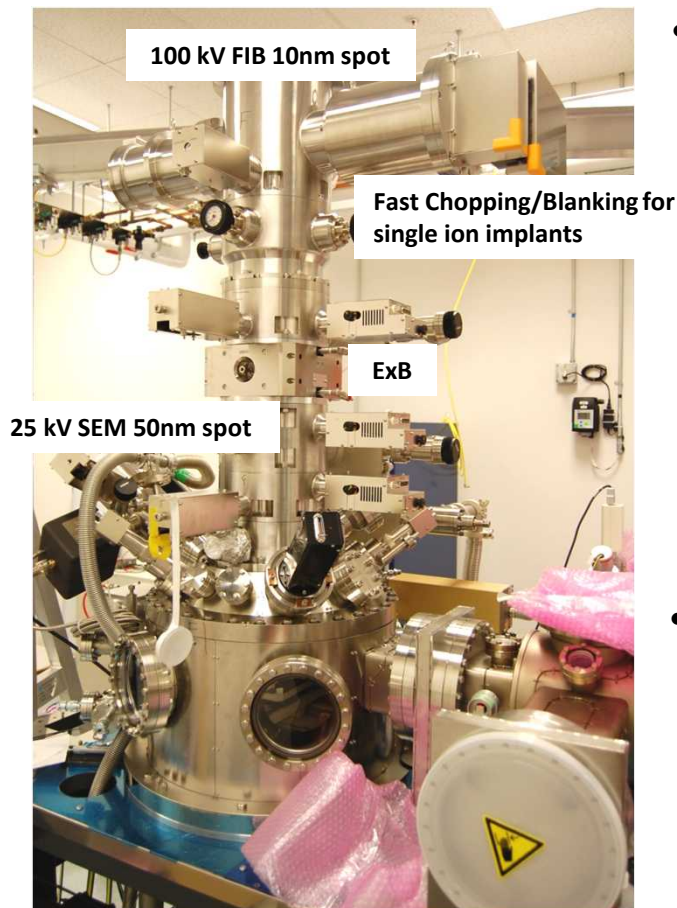




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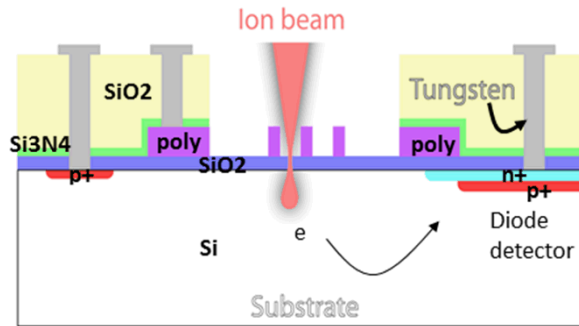
# Implant system at Sandia National Labs



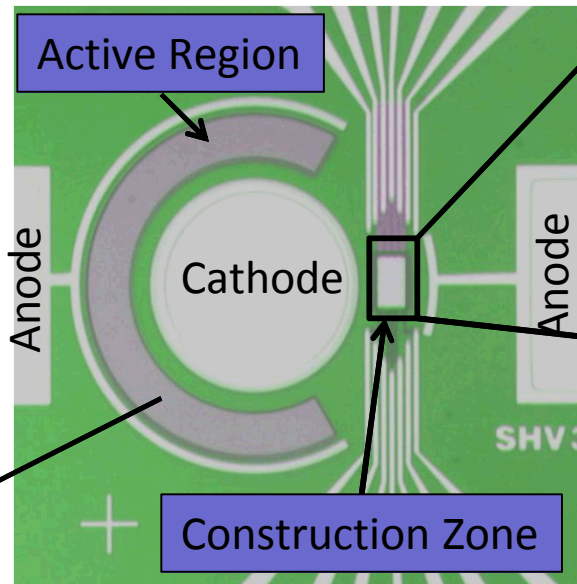
- Nanolimplanter (nl)
  - Variable Energy 10-100 kV
  - Liquid Metal Alloy Ion Source (LMAIS)
    - Sb, P, Si, Ga
  - Mass Velocity Filter to pick out ion of interest
  - Fast Blanking and Chopping for single ion implants
  - Demonstrated
    - 10 nm 100 keV Ga<sup>+</sup>
    - ~20-30 nm 200 keV Si<sup>++</sup>
- Beam Spot Size depends on
  - $\Delta E/E$  spread
    - Ion Mass ( $\propto m^{1/3}$ )
    - Accelerating Voltage ( $\propto E^{1/3}$ )
  - ***Expect 20-30 nm spot at 30 keV Sb<sup>+</sup>***

# Detector and nanostructure integration

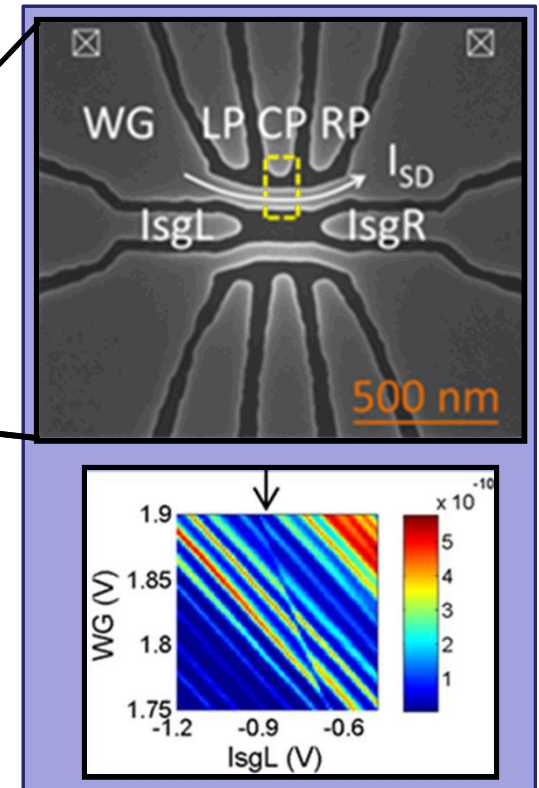
## Single Ion Implant Approach



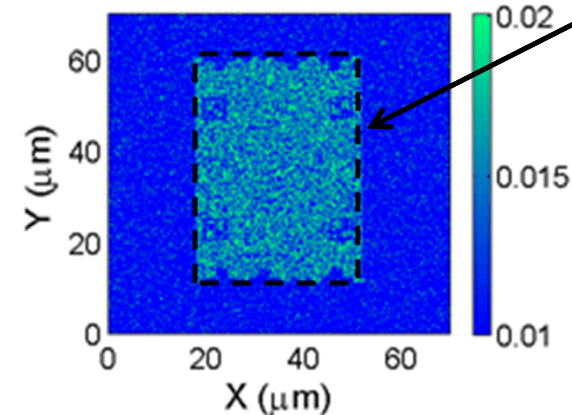
## Single Ion Detectors



## Nanostructures



1 ion @ 120 keV Sb / pulse



Meenakshi Singh

*Singh et al. APL 108 062101 (2016)*

*Bielejec et al., Nanotechnology 21 085201 (2010)*

# Ultimate lateral and vertical control of donors

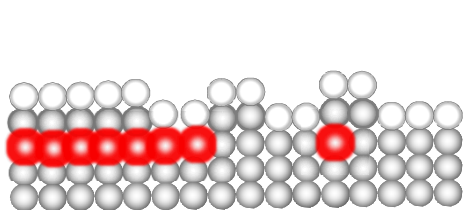
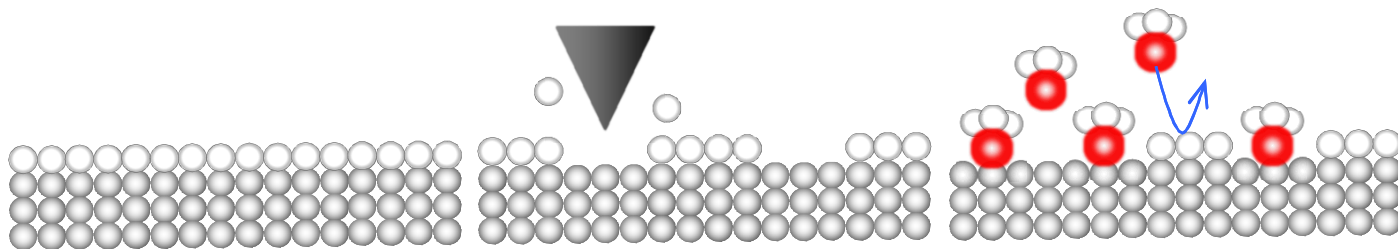
1. Start w clean  
Si(001)

2. Adsorb H resist  
Self-limiting 1 monolayer

3. Pattern w STM  
Atomic-precision

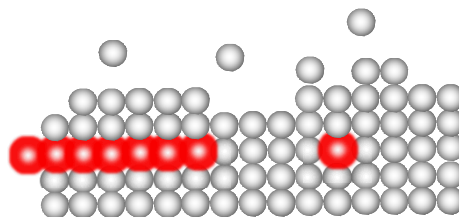
4. Adsorb  $\text{PH}_3$

Etched alignment marks



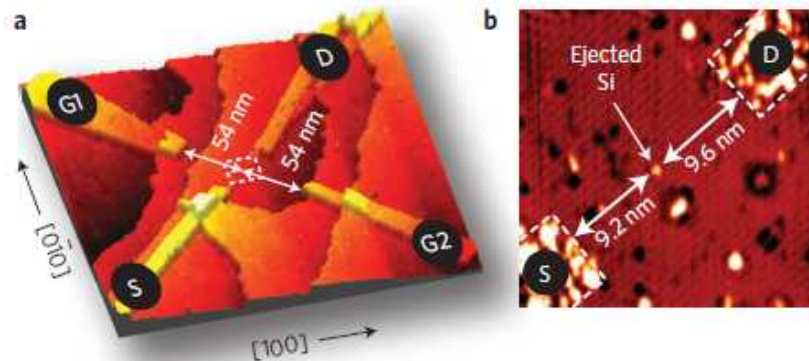
5. Incorporate P

-Anneal  $\rightarrow$  Si-P swap  
-H resist constrains P



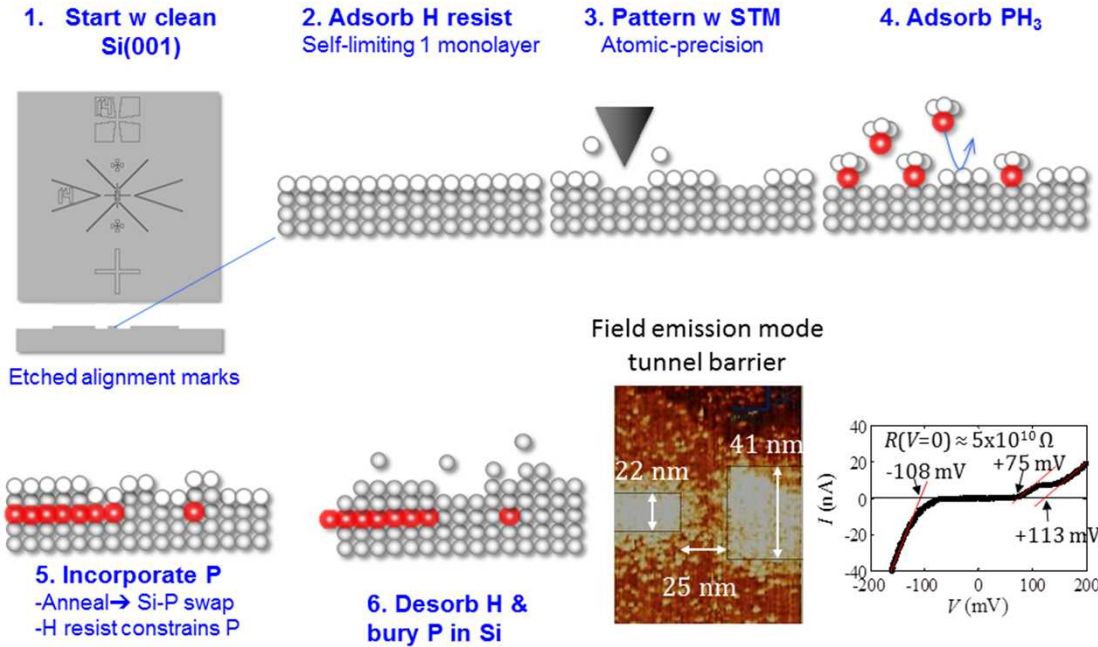
6. Desorb H &  
bury P in Si

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# Finding the donors after they are placed

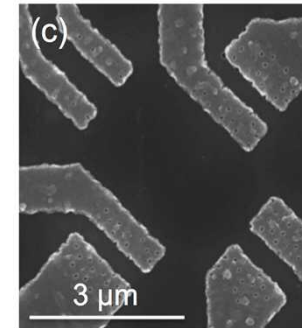
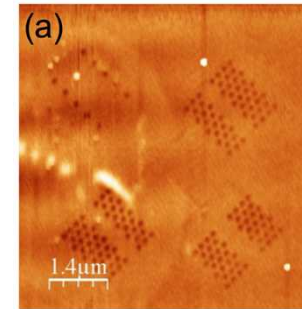
STM fabrication path pioneered by Simmons group:



Rudolph et al., APL 105 163110 (2014)

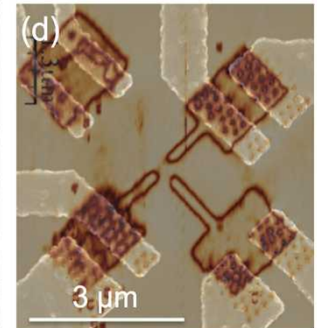
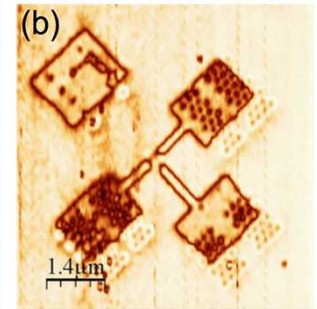
- Hydrogen lithography path also being pursued at SNL
- We're using scanning capacitance measurements for example for alignment and metrology. We'd like to improve it – or having something better

AFM



SEM

SCM



SEM & SCM

Result:

~300 nm resolution now  
10-20 nm possible at RT

Bussman et al., Nanotechnology  
26 (2015) 085701



# QIST team & external connections

- QIST contributors at SNL

**QD & Timed Implant Qubit Fab:** J. Dominguez, R. Manginell, T. Pluym, B. Silva, J. Wendt, S. Wolfley

**Qubit control & measurement:** S. Carr, M. Curry, T. England, A. Grine, K. Fortier, R. Lewis, M. Lilly, T.-M. Lu, D. Luhman, J. Rivera, M. Rudolph, P. Sharma, A. Shirkhorshidian, M. Singh, L. Tracy, M. Wanke

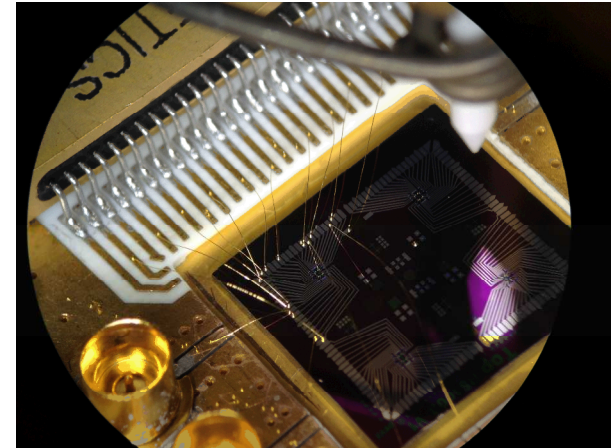
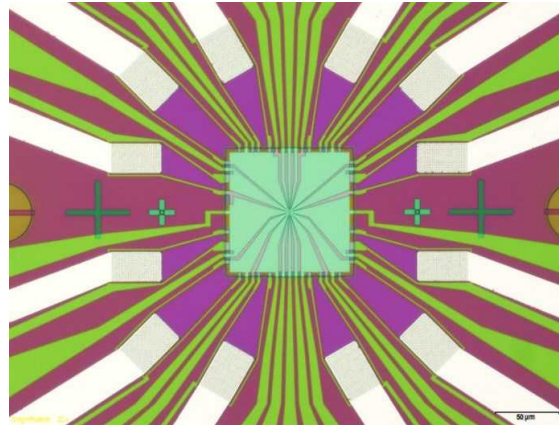
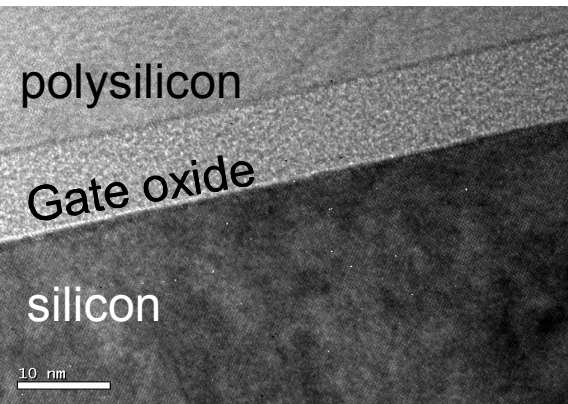
**Advanced fabrication (two qubit):** E. Bielejec, E. Bussmann, E. Garratt, J. Koepke, A. MacDonald, E. Langlois, M. Marshal, B. McWatters, S. Miller, S. Misra, D. Perry, S. Samora, D. Scrymgeour, R. Simonson, G. Subramanian, D. Ward, E. Yitamben

**Device modeling:** J. Gamble, S. Gao, M. Grace, T. Jacobson, R. Muller, E. Nielsen, I. Montano, W. Witzel, K. Young

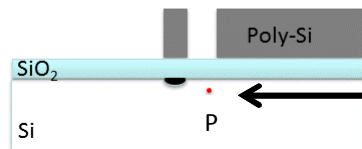
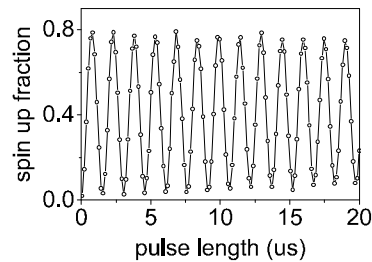
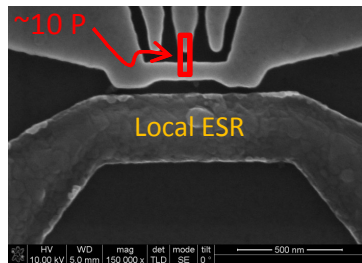
- Joint research efforts with external community:

- Australian Centre for Quantum Computing and Communication Technology (D. Jamieson, A. Dzurak, A. Morello, M. Simmons, L. Hollenberg)
- Princeton University (S. Lyon, J. Petta)
- NIST (N. Zimmerman, M. Stewart, J. Pomeroy)
- U. Maryland (S. Das Sarma)
- National Research Council (A. Sachrajda)
- U. Sherbrooke (M. Pioro-Ladriere, C. Bureau-Oxton, P. Harvey-Collard)
- Purdue University (G. Klimeck & R. Rahman)
- U. New Mexico (I. Deutsch, P. Zarkesh-Ha)
- U. Wisconsin (M. Eriksson, S. Coppersmith, D. Savage)
- University College London (J. Morton)
- Zyvex (J. Randall)
- Chee Wee (U. Taiwan)
- McGill (W. Coish, D'Anjou)

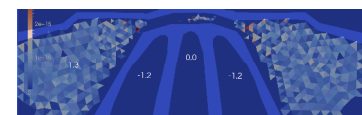
# Summary



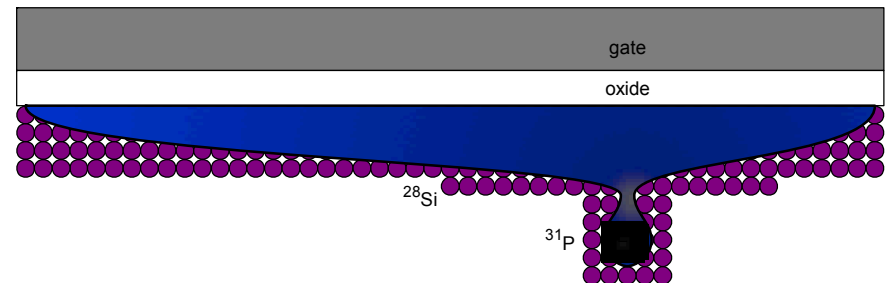
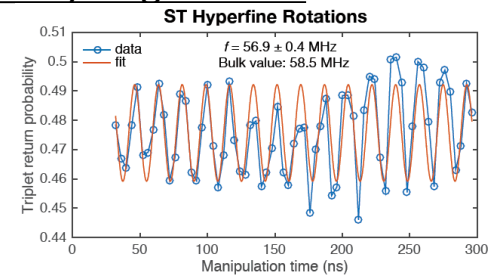
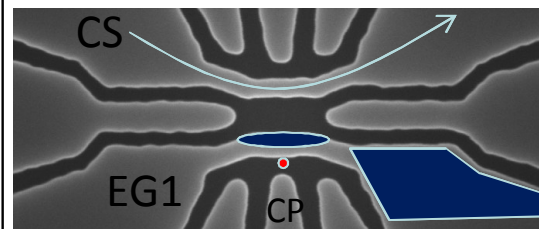
## Single spin donor ESR in $^{28}\text{Si}$



Donor qubit



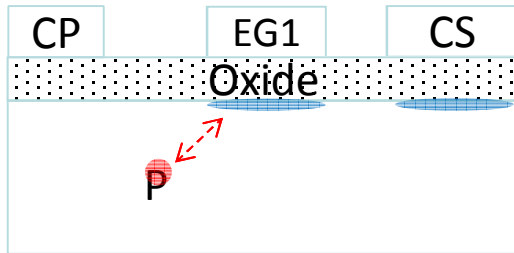
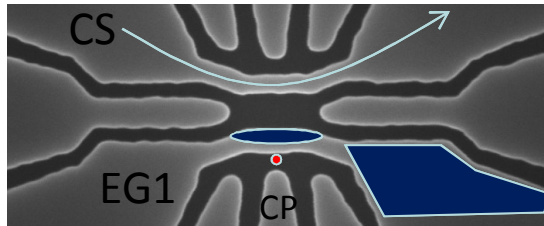
## MOS S/T qubit driven by single donor



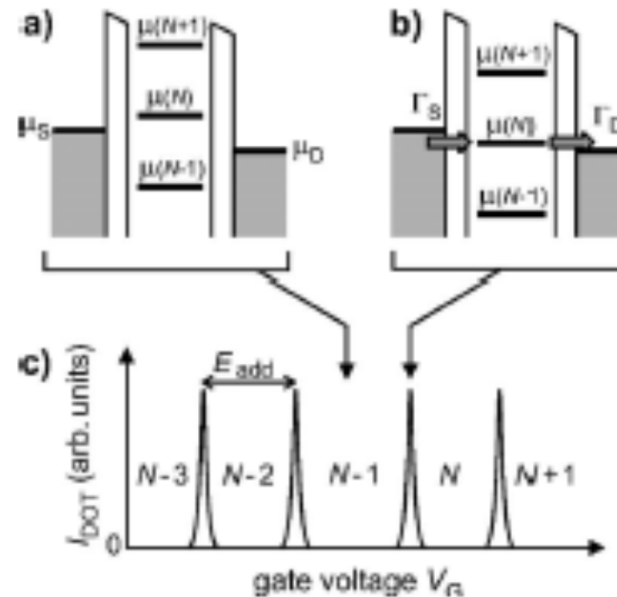
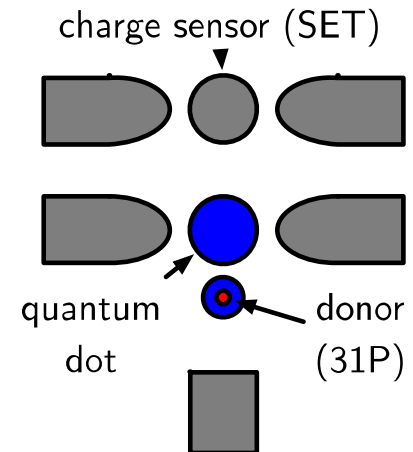
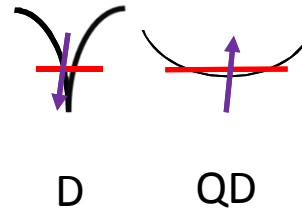




# Approach: Couple a N=1 MOS-QD to a Buried Donor



## 2-spin singlet-triplet qubit



Hanson, Rev. Mod. Phys. (2007)

- Extend the single donor qubit lay-out to include a charge sensor
- Charge sensed donor-QD system is now an experimental double quantum dot platform to test the D to surface coupling idea

# Two qubit operations for quantum “parallelism”

## Multiple Qubits: The Space Grows Exponentially

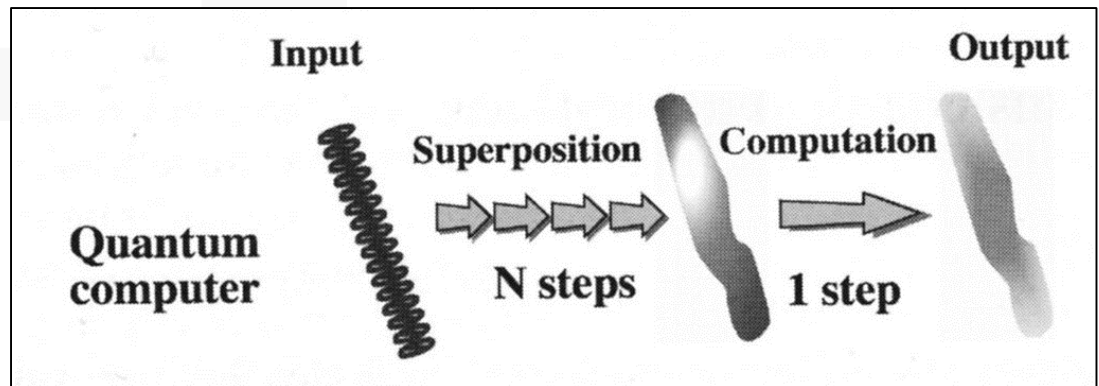
### E.g. 3-qubits, dim=8

$$|0\rangle = |0\rangle|0\rangle|0\rangle \quad |1\rangle = |0\rangle|0\rangle|1\rangle \quad |2\rangle = |0\rangle|1\rangle|0\rangle \quad |3\rangle = |0\rangle|1\rangle|1\rangle$$

$$|4\rangle = |1\rangle|0\rangle|0\rangle \quad |5\rangle = |1\rangle|0\rangle|1\rangle \quad |6\rangle = |1\rangle|1\rangle|0\rangle \quad |7\rangle = |1\rangle|1\rangle|1\rangle$$

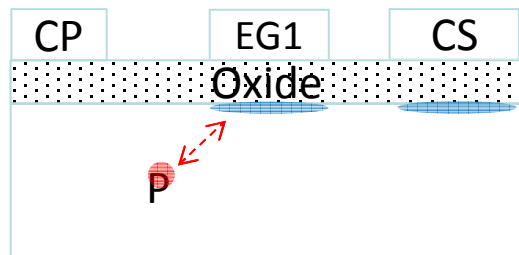
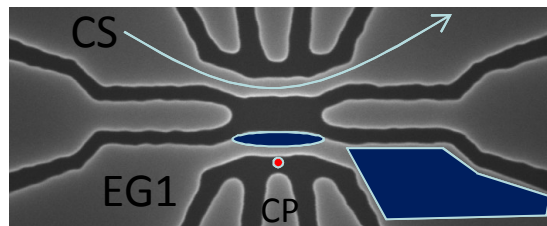
$$\text{General state: } |\psi\rangle = \sum_{x=0}^{2^n-1} c_x |x\rangle$$

**n-qubits:  $2^n$  alternatives**



- Two qubit operations can be used to form non-trivial superpositions (entangled states)
- An entangled qubit register (n qubits) can have non-zero probability amplitude in as many as  $2^n$  basis states *simultaneously!*
- The register acts as an inseparable single object as opposed to many individual bits
- Quantum algorithms designed to exploit the correlations from entanglement for speed-ups

# Approach: couple buried donor to surface QD



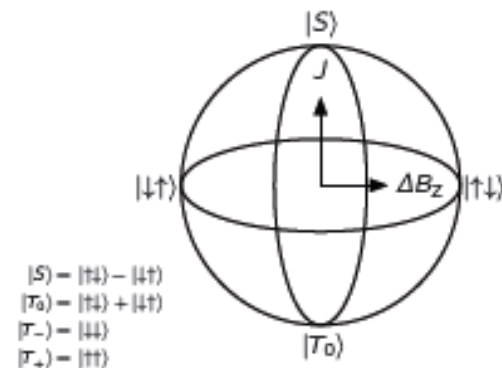
*Canonical S/T qubit*

$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_Z(\epsilon)\hat{\sigma}_x$$

*Donor-QD S/T qubit*

$$AI \cdot S$$

## Qubit Bloch Sphere

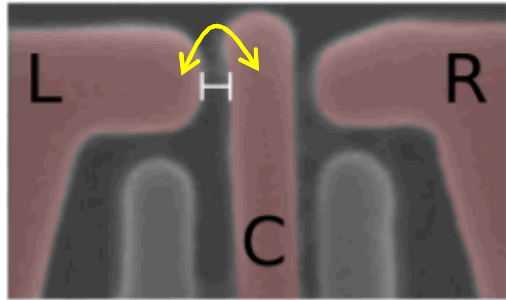


$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_Z\hat{\sigma}_x$$

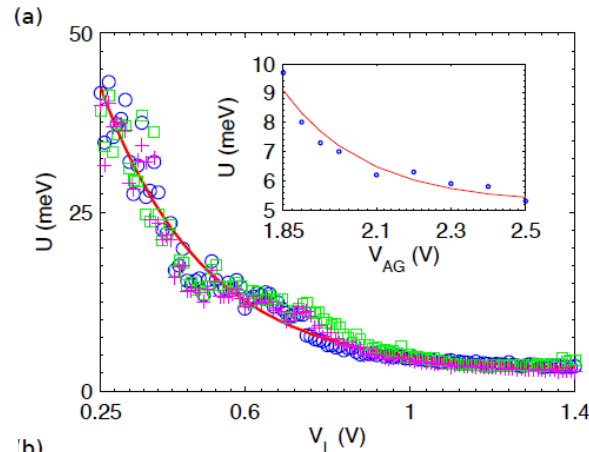
- Encode as singlet-triplet qubit
- Rationale for using this choice as test platform:
  - Platform to examine tuning of the charge & dynamics (e.g., tunnel coupling)
  - Produces an appealing two-axis controlled S/T qubit
  - Rotation frequency is chemically distinct
  - Opens up a potential electrical read-out of nuclear spin
  - Directly probes coherence times of surface-bulk-donor coupling

# Barrier dependence on local potentials (reservoir-reservoir)

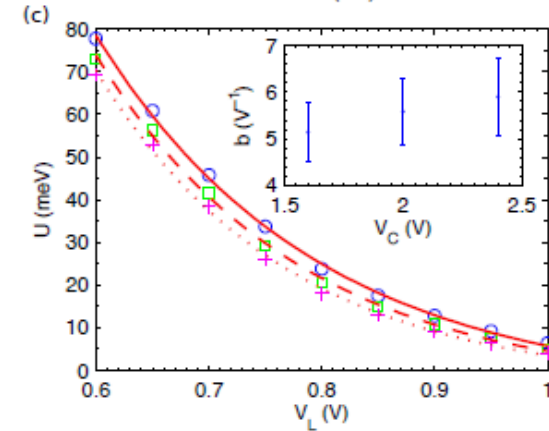
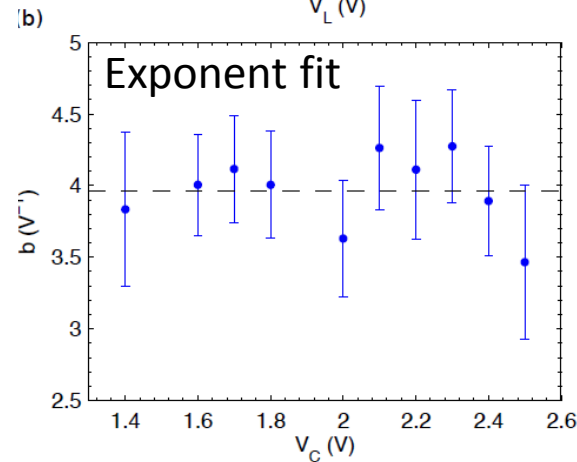
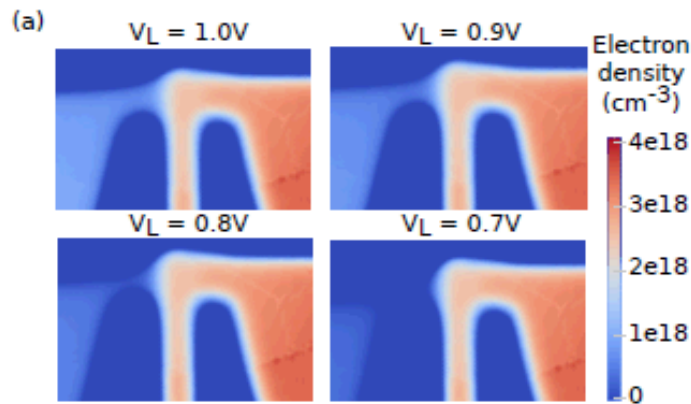
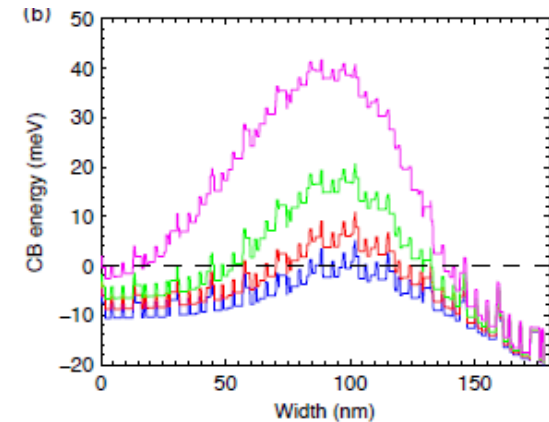
Lay-out & Simulation



Experiment

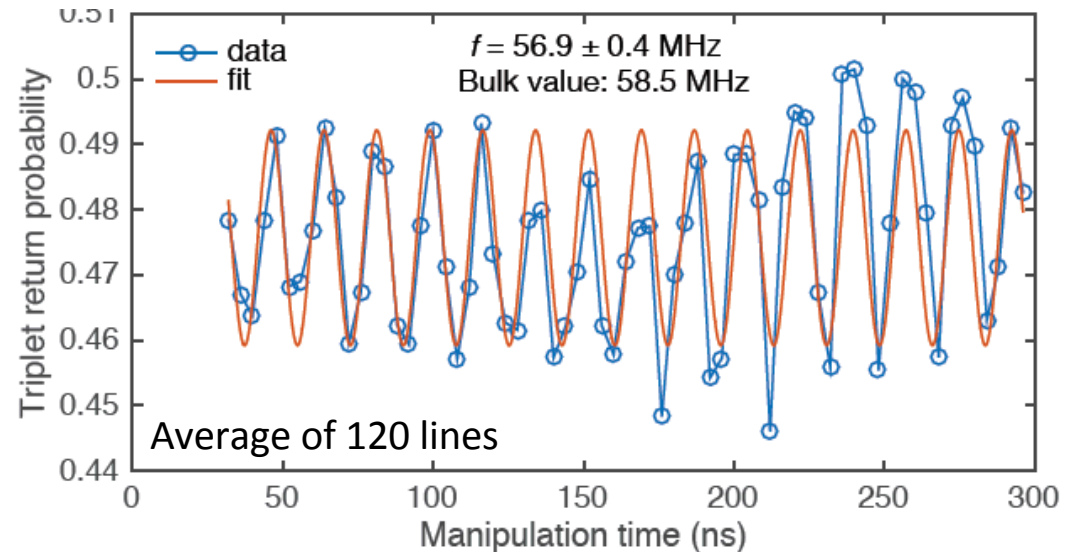
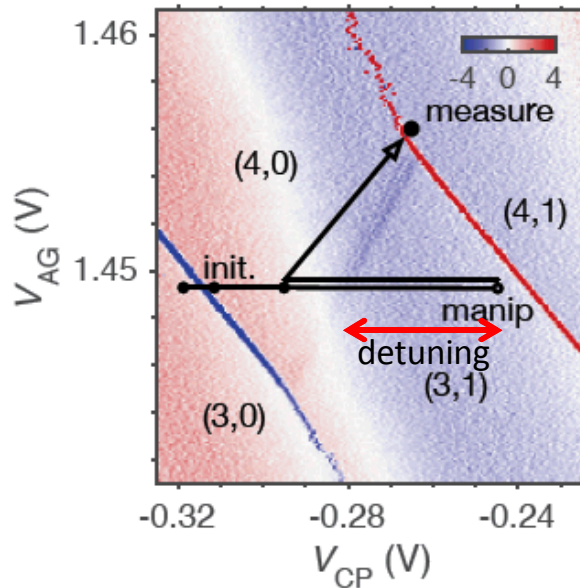


Sim. Line Cut



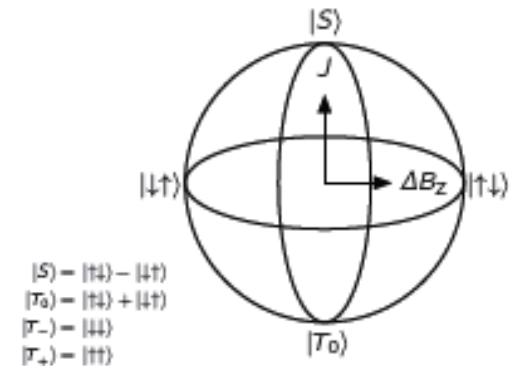
- Multiple electrodes often used to form tunnel barriers
- Reservoir-reservoir barrier fits exponential dependences on reservoir gate (xpt. & simulation)
  - WKB log-linear?
- Opposing gate introduces voltage shift with modest or no affect on quantitative exponential dependence
- Relatively small influence on width

# Pulse sequence & singlet-triplet rotations



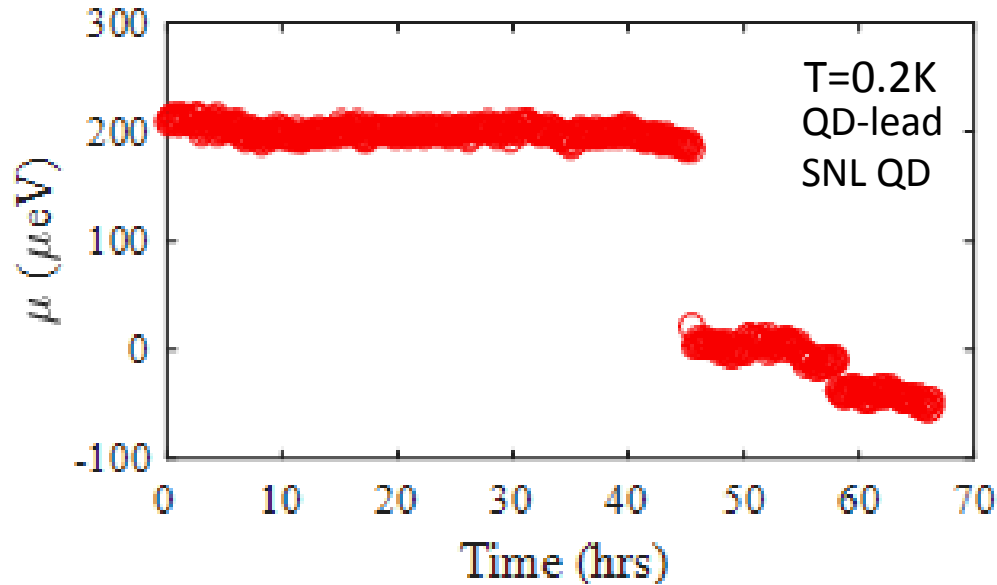
- Coherent oscillations observed for variable time & fixed detuning
  - Note: only the measurement point differs
- Oscillation frequency is close to bulk donor contact hyperfine value of 58.5 MHz
  - Close to measured ESR case – but a little misleading
- Frequency is detuning dependent –  $J$  changes
- $T_2^*$  order of 1  $\mu$ s from coarse measures at longer times and different detunings

## Qubit Bloch Sphere



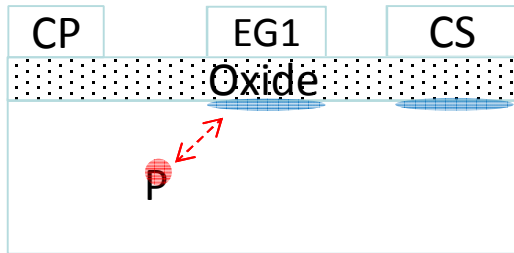
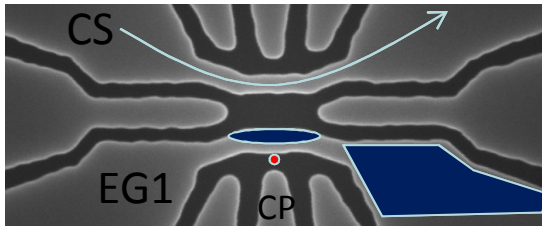
$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_z\hat{\sigma}_x$$

# Drift in MOS QDs



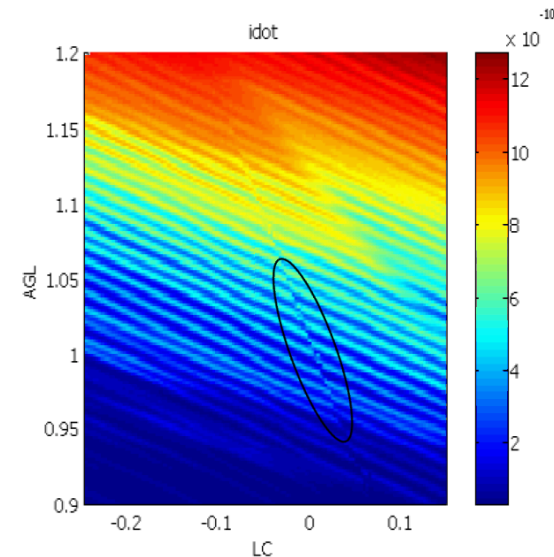
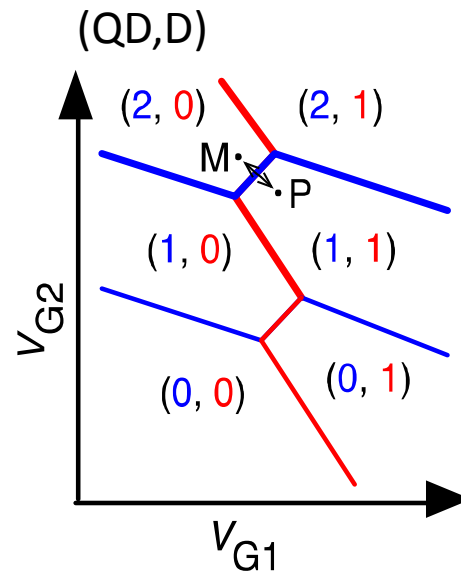
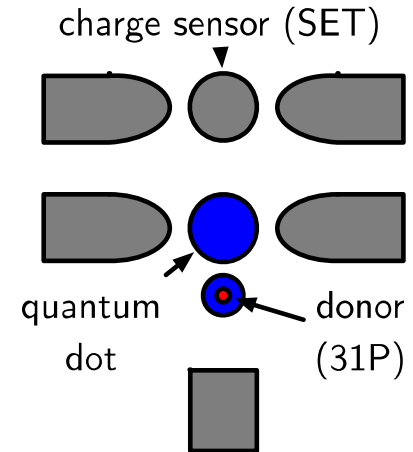
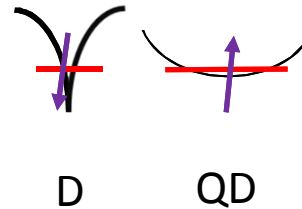
- Drift in QDs is a concern
- Zimmerman et al. developed technique to track QD transport resonance over time
  - JAP 104 033710 (2008)
- Small drift obtainable in MOS QDs

# Approach: Couple a N=1 MOS-QD to a Buried Donor

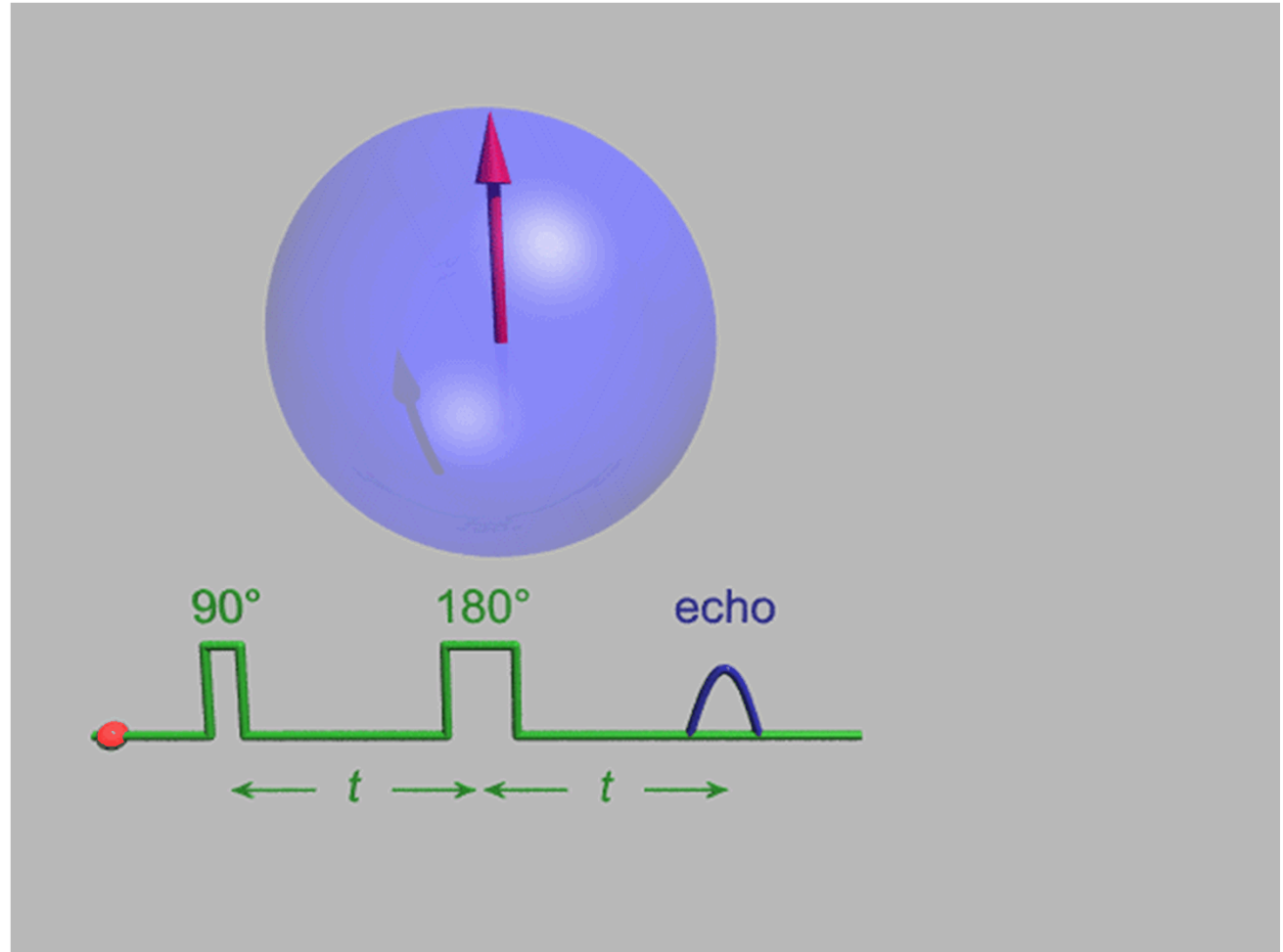


- Extend the single donor qubit lay-out to include a charge sensor
- Charge sensed donor-QD system is now an experimental double quantum dot platform to test the D to surface coupling idea

## 2-spin singlet-triplet qubit



# Electron spin qubit, evolution & decoherence



[http://en.wikipedia.org/wiki/Spin\\_echo](http://en.wikipedia.org/wiki/Spin_echo)