

R&D for Safety, Codes and Standards: Materials and Components Compatibility

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Sandia National Laboratories

DOE Hydrogen and Fuel Cells Program Annual Merit Review
June 7, 2016

Project ID # SCS005

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Overview

Timeline and Budget

- Project start date: Oct 2003
- Project end date: Sept 2016*
 - * Project continuation and direction determined by DOE annually

Budget

- Total Project Budget: \$8.6M
 - Total FY16 Budget: \$600K
 - Total Partner Share: \$50K

Technical Barriers

- A. Safety Data and Information: Limited Access and Availability
- F. Enabling national and international markets requires consistent RCS
- G. Insufficient technical data to revise standards

Partners

- **SDO/CDO participation:** CSA, ASME, SAE, ISO
- **Industry:** FIBA Technologies, Tenaris-Dalmine, Japan Steel Works (JSW), BMW, Opel, Swagelok
- **International engagement:** AIST-Tsukuba (Japan), I2CNER (Kyushu University, Japan), MPA Stuttgart (Germany), MATHRYCE (EC project), IPHE, KRISS (Korea)

Relevance and Objectives

Objective: Enable technology deployment by providing science-based resources for standards and hydrogen component development and participate directly in formulating standards

Barrier from 2013 SCS MYRDD	Project Goal
A. Safety Data and Information: Limited Access and Availability	Develop and maintain material property database and identify gaps in available material property databases
F. Enabling national and international markets requires consistent RCS	Develop more efficient and reliable materials test methods and work with SDOs (e.g., SAE, CSA, ASME) to validate and incorporate methods in testing specifications
G. Insufficient technical data to revise standards	Execute materials testing to address <i>targeted</i> data gaps and critical technology deployment <ul style="list-style-type: none"> • Coordinate activities with international stakeholders

Relevance:

Materials Compatibility and Components project impacts multiple standards

- **ASME Article KD-10: hydrogen pressure vessels**
 - Fracture mechanics approach (fatigue crack growth and fracture)
 - Need: relevant data and improved efficiency of fatigue crack growth testing methods
 - Activity: identifying frequency effects and expanding scope to SA-723 steels
- **SAE J2579: onboard hydrogen fuel systems**
 - Fatigue life approach (includes slow strain rate tensile testing)
 - Need: stakeholders desire test data and international harmonization
 - Activity: developing testing capability for low-temperature fatigue
- **CSA CHMC1: general test methods in gaseous hydrogen**
 - Fracture, fatigue and tensile testing for metallic materials
 - Need: leadership in method development and validation
 - Activity: evaluating methods by exploring parameter space (e.g., temperature, frequency)

Project Approach and Milestones

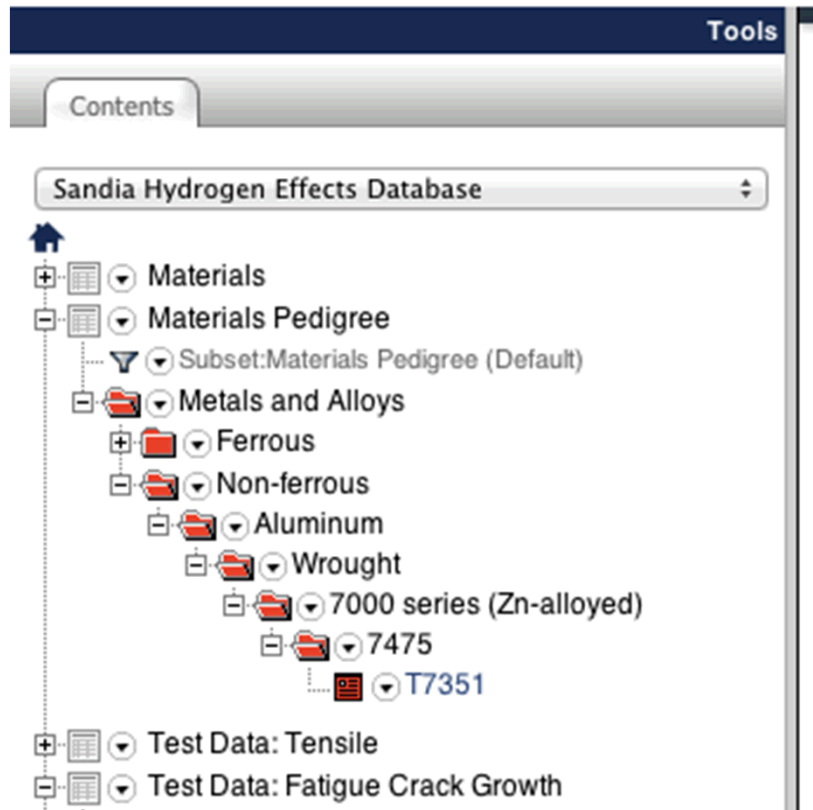
MYRD&D 2013 Barrier	FY16 Milestone	Status
A. Safety Data and Information: Limited Access and Availability	Develop material property database	Trial public access to Sandia Hydrogen Effects Database (using Granta MI)
F. Enabling national and international markets requires consistent RCS	Establish coordinated fatigue life testing activities and data sharing with international stakeholders	<ul style="list-style-type: none"> • Participating in SAE test definition and coordination activity (FC Safety Task Force) • Promoting IPHE activity for test method validation
G. Insufficient technical data to revise standards	Demonstrate low-temperature fatigue life method for austenitic stainless steels	Final component of low-temperature capability expected in June 2016
	Evaluate relevant Ni-Cr-Mo steels for advanced high-pressure storage	Partnership established with FIBA (US), Tenaris (Europe) and Japan Steel Works

Project Approach and Milestones

MYRD&D 2013 Barrier	FY16 Milestone	Status
A. Safety Data and Information: Limited Access and Availability	1. Database tools Develop material property database	Trial public access to Sandia Hydrogen Effects Database (using Granta Mi)
F. Enabling national and international markets requires consistent RCS	2. Low-temperature testing Establish coordinated fatigue life testing activities and data sharing with international stakeholders	<ul style="list-style-type: none"> Participating in SAE test definition and coordination activity (FC Safety Task Force) Promoting IPHE activity for test method validation
G. Insufficient technical data to revise standards	Demonstrate low-temperature fatigue life method for austenitic stainless steels	Final component of low-temperature capability expected in June 2016
	3. Advanced storage Evaluate relevant Ni-Cr-Mo steels for advanced high-pressure storage	Partnership established with FIBA (US), Tenaris (Europe) and Japan Steel Works

Approach: database tools

Develop engineering resources to enable materials selection



SANDIA REPORT

SAND2012-7321
Unlimited Release
Printed September 2012

Technical Reference for Hydrogen Compatibility of Materials

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B.P. Somervad

Prepared by
Sandia National
Albuquerque, NM

Sandia National
Laboratory
Approved for public release; further dissemination unlimited.

SANDIA REPORT

SAND2013-8904
Unlimited Release
Printed October 2013

Polymers for Hydrogen Infrastructure and Vehicle Fuel Systems: Applications, Properties, and Gap Analysis

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K. L. Simmons, Pacific Northwest National Laboratory
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- Use state-of-the-art tools for data distribution
- Enable international comparison/harmonization

Accomplishment: database tools

Technical Database for Hydrogen Compatibility of Materials

The screenshot displays the Sandia Hydrogen Effects Database web application. The browser address bar shows the URL <https://grantami.sandia.gov/mi/>. The page features a left-hand navigation pane with a tree structure of materials and test data. The main content area includes the Sandia National Laboratories logo, navigation tabs (Home, Map, Tutorials), and a detailed description of the database as a pilot replacement for the Technical Database for Hydrogen Compatibility of Materials. It also provides search functionality for materials, data citations, and the entire database, along with a link to a database map.

Sandia Hydrogen Effects Database

Home Map Tutorials

The Sandia Hydrogen Effects Database is a pilot replacement of **The Technical Database for Hydrogen Compatibility of Materials** that will be available through July 2016. It complements the **Technical Reference for Hydrogen Compatibility of Materials**. It is a repository of technical data measured in hydrogen that is meant to be an engineering tool to aid the selection of materials for use in hydrogen.

This database is read-only, but contributions are welcome by emailing **Richard Karnesky**.

To get started, browse the tree in the left-hand pane or search for a material, project or within the whole database using the relevant search box.

To watch the tutorials on basic functionalities of the software, click on the 'Tutorials' tab.

Search for a Material

Search for a Data Citation

Search the entire database

Link to Database Map

View Map

Sandia National Laboratories

Contents

Sandia Hydrogen Effects Database

- Materials
 - Materials Pedigree
 - Subset:Materials Pedigree (Default)
 - Metals and Alloys
 - Ferrous
 - Non-ferrous
 - Aluminum
 - Wrought
 - 7000 series (Zn-alloyed)
 - 7475
 - T7351
 - Test Data: Tensile
 - Test Data: Fatigue Crack Growth
 - Subset:Test Data: FCG (Default)
 - Metals and Alloys
 - Ferrous
 - Alloy Steels
 - Carbon Steels
 - Non-ferrous
 - Aluminum
 - Wrought
 - 7000 series (Zn-alloyed)
 - Test Data: Fracture Toughness
 - Subset:Test Data: Fracture Toughness (Default)
 - Metals and Alloys
 - Ferrous
 - Alloy Steels
 - Carbon Steels
 - Non-ferrous
 - Data Citation

Accomplishment: database tools

Technical Database for Hydrogen Compatibility of Materials

Sandia Hydrogen Effects Database (SANDIA\cwsanma)

https://grantami.sandia.gov/mi/

BCD travel Review and Approval Sandia Natio... ECS Login Login.cfm SRN Remote Access Apple iCloud Facebook Twitter Wikipedia Yahoo! News Popular

Sandia Hydrogen Effects Database (SANDIA\cwsanma)

GRANTAMi

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Tools View Tools Units

Contents

Sandia Hydrogen Effects Database

- Materials
- Materials Pedigree
- Test Data: Tensile
- Test Data: Fatigue Crack Growth
 - Subset: Test Data: FCG (Default)
 - Metals and Alloys
 - Ferrous
 - Alloy Steels
 - Carbon Steels
 - Low Carbon Steels
 - Wrought
 - API-5LX
 - X42
 - X60 HIC
 - X80
 - SAN2010
 - LT
 - Air
 - H2-5.5 MPa
 - H2-21 MPa
 - SAN2011
 - SAN2011-30% polygonal f
 - Non-ferrous
 - Test Data: Fracture Toughness
 - Data Citation

Low Carbon Steel, API-5LX, X80, H2-21 MPa, Longitudinal-Transverse (LT)

▼ Specimen Information

| | |
|----------------------|------------------------------|
| Form | skelp |
| Specimen orientation | Longitudinal-Transverse (LT) |

▼ Test Conditions

| | |
|---------------------------|-----------|
| Test Environment Gas | H2-21 MPa |
| Test Environment Pressure | 21 MPa |
| Test Temperature | 23 °C |

▼ da/dN - deltaK Results

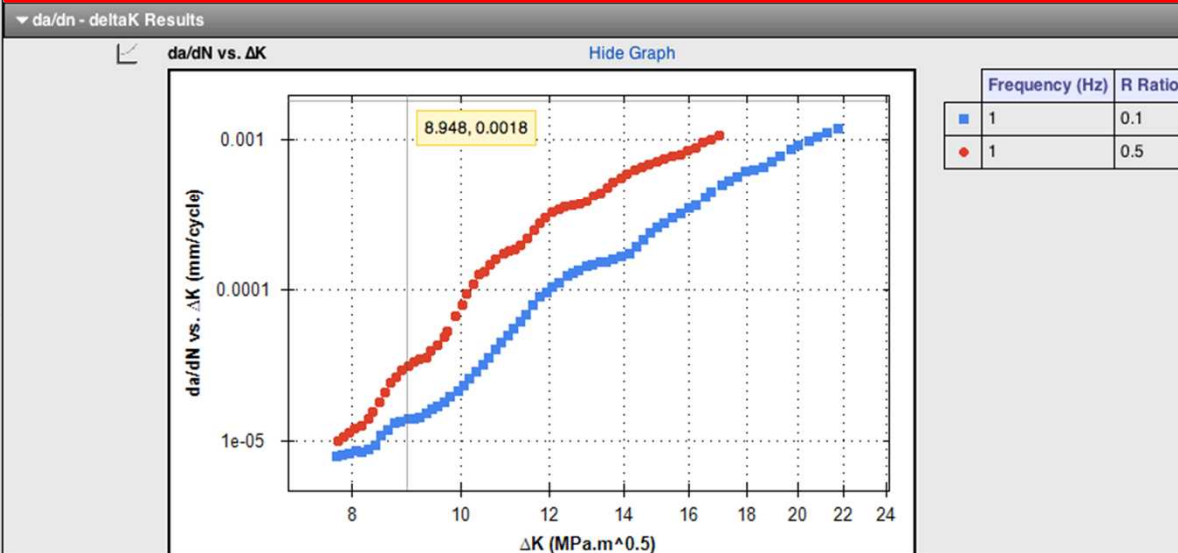
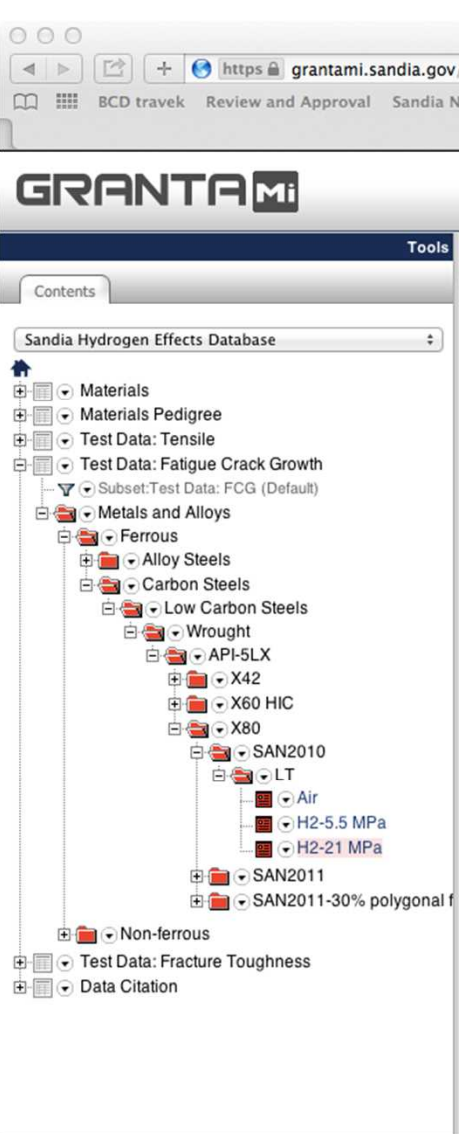
da/dN vs. ΔK

| Frequency (Hz) | R Ratio |
|----------------|---------|
| 1 | 0.1 |
| 1 | 0.5 |

Accomplishment: database tools

Technical Database for Hydrogen Compatibility of Materials

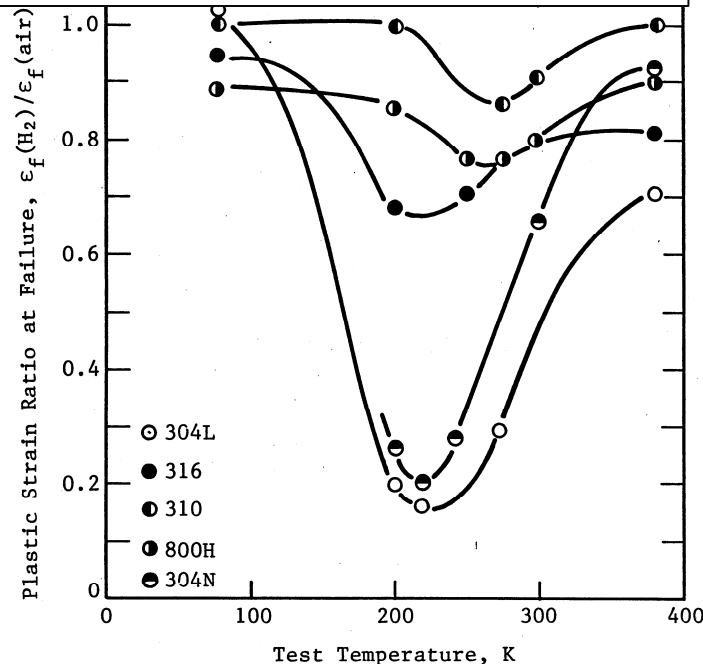
- Granta is leader in data management tools
- Hydrogen effects database will be made available to Granta-users
- *Trial program*: web-based, public interface to all interested users
 - <https://granta-mi.sandia.gov>



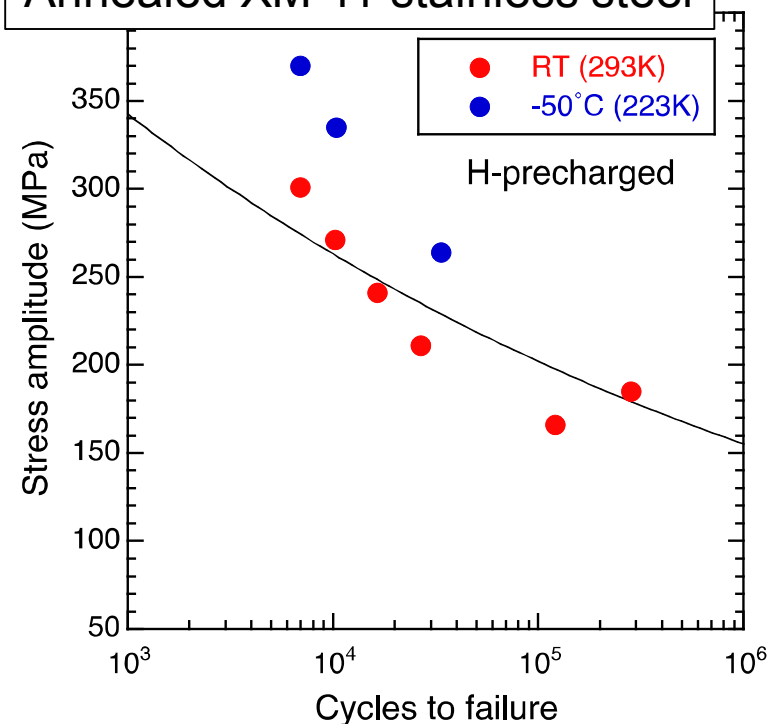
Approach: low-temperature testing

Develop testing capability and methods for understanding hydrogen effects at low temperature

Tensile ductility:
Various stainless steel



Fatigue life:
Annealed XM-11 stainless steel



Fatigue response not necessarily limited by performance at low temperature (unlike tensile ductility)

Collaborations/Future Work: low-temperature testing

Growing demands for low-temperature testing in high-pressure hydrogen

- BMW and Opel active in coordinating activity to provide data to industry
 - Coordination through SAE

| parameter | 3 rd option: |
|----------------------------|---|
| test method | comparison with the new high pressure test equipment and proof of comparability of test results |
| Indicator for HEE | 1 st SSRT & 2 nd Fatigue Life Test |
| test numbers per medium | RRA |
| | 3-5 (Depending on Scattering) |
| material (*) | 1.4435 (12.5-12.7% Ni) (***) TBC, PREFERENCE LOW NICKEL |
| heat treatment | solution annealed |
| material condition | uncharged |
| specimen manufacturer | MPA or SANDIA |
| specimen diameter | 4 mm |
| specimen surface condition | precision-turned |
| notch factor | smooth |
| temperature | -65°C (to be verified) |
| H2 pressure | 700 bar |
| H2 quality | 6N |
| strain rate | 5.5e-5 /s (0.1 mm/min) |

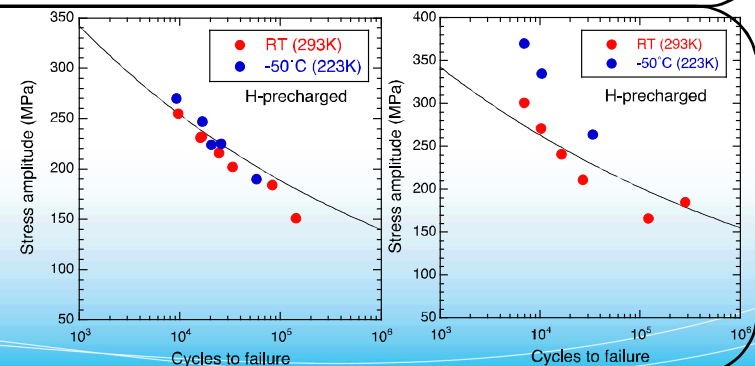
(*) using materials with significant HEE
(**) AVIF Var. 2 (internal description of MPA)

(***) HEE expected with this testing conditions and first new results with 700 bar H2 generated

| Phase | Temperature (K) | Hydrogen Pressure (MPa) | Maximum fatigue stress (MPa) | Approximate maximum load (kN) | Number of specimens |
|-------|-----------------|-------------------------|------------------------------|-------------------------------|---------------------|
| 1 | 293 | 10 MPa H2 | Monotonic loading to failure | | 3 |
| | | | 500 | 6.3 | 4 |
| | | | 400 | 5.0 | 4 |
| 2 | 220 | 100 MPa H2 | Monotonic loading to failure | | 3 |
| | | | 500 | 6.3 | 4 |
| | | | 400 | 5.0 | 4 |

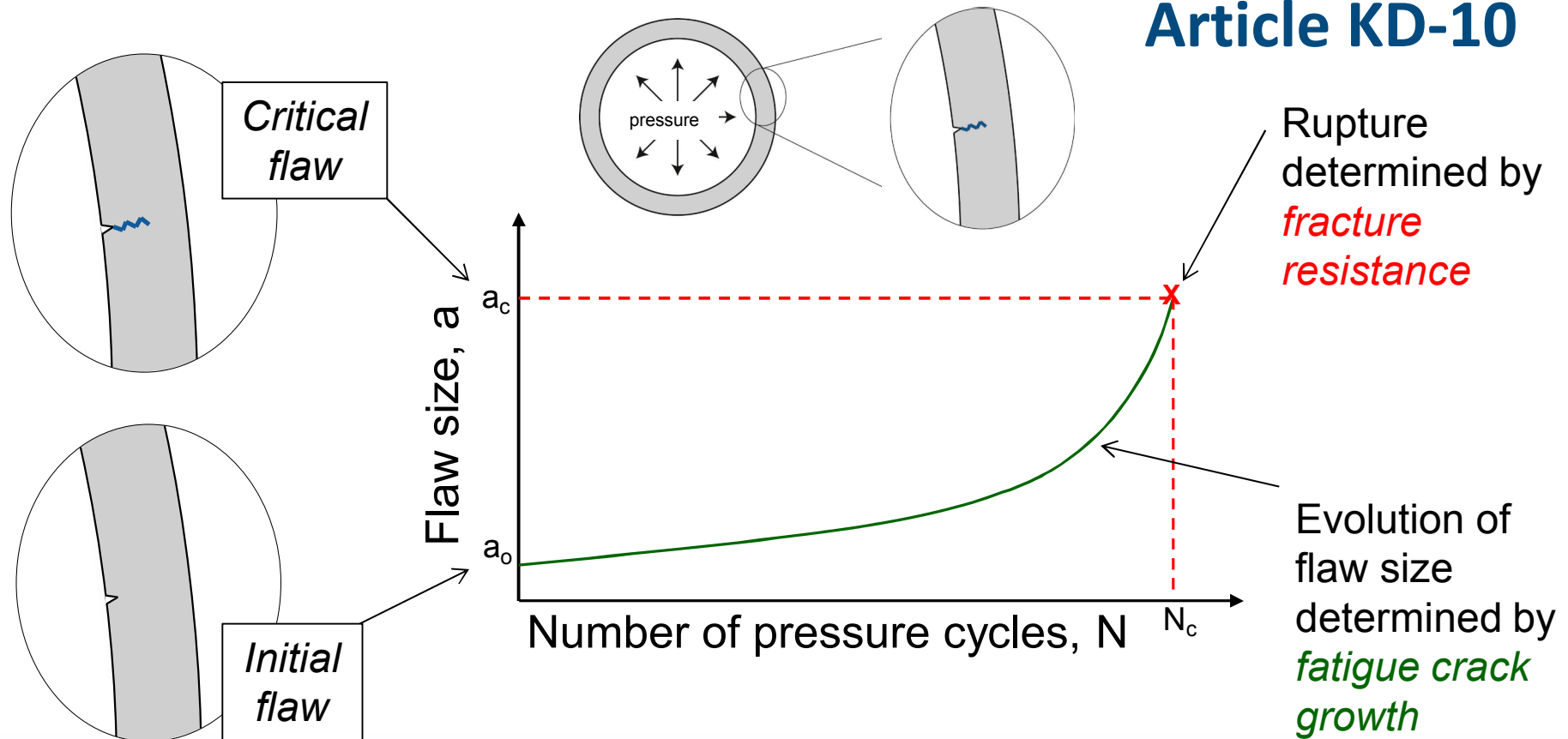
- IPHE round robin testing to establish fatigue testing methods
 - Draft test plan has been developed

- H2 Storage project on materials for BOP
 - Fatigue test matrix established with industry partners



Approach: advanced storage

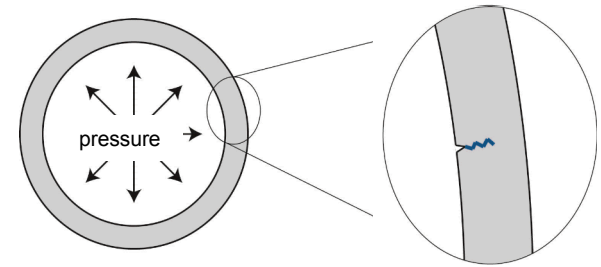
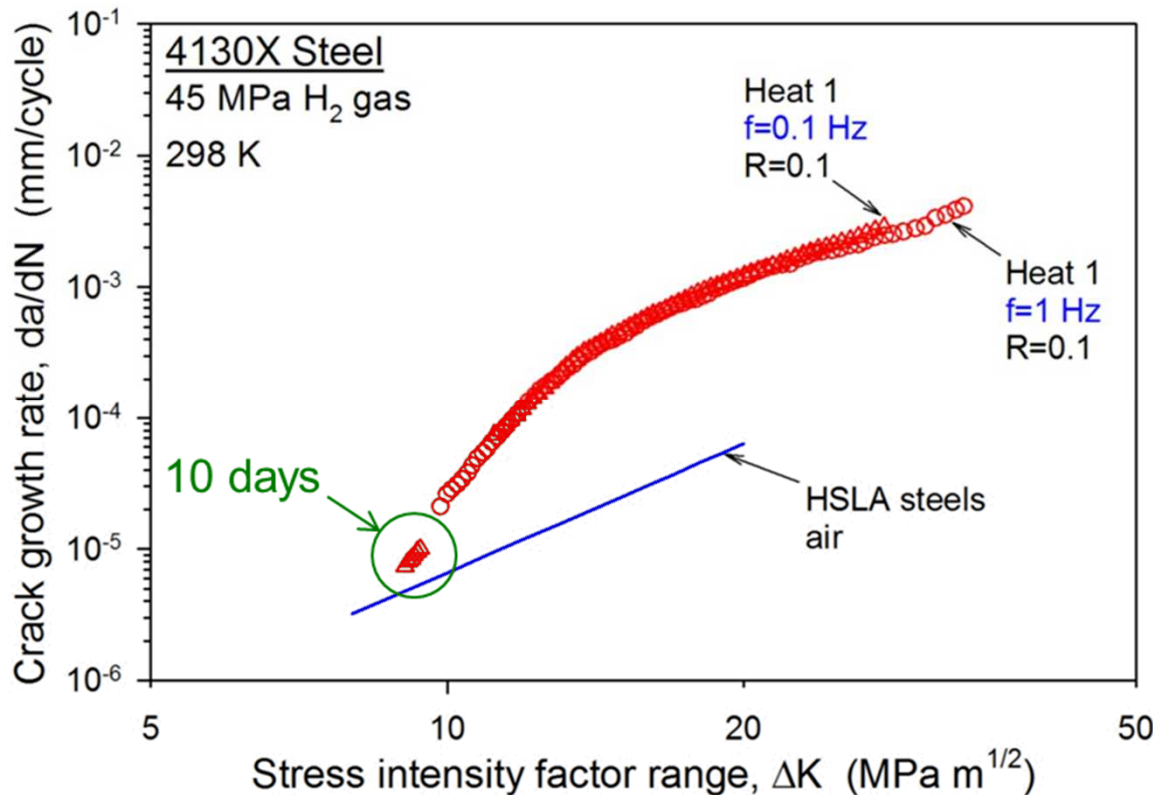
Use and improve existing standardized methods for fracture mechanics-based design: ASME BPVC VIII.3 Article KD-10



Industry needs and uses fracture mechanics to optimize pressure vessel designs for stationary storage

Approach: advanced storage

Life prediction depends on fatigue crack growth measurements



$$\Delta K = \Delta P \times f(a, t, R)$$

$$da/dN = C \Delta K^m$$

$$a = a_i + \left(da/dN \right)^{a=a_i} \Delta N$$

Efficient methods for generating fatigue crack growth data are needed to enable conservative predictions

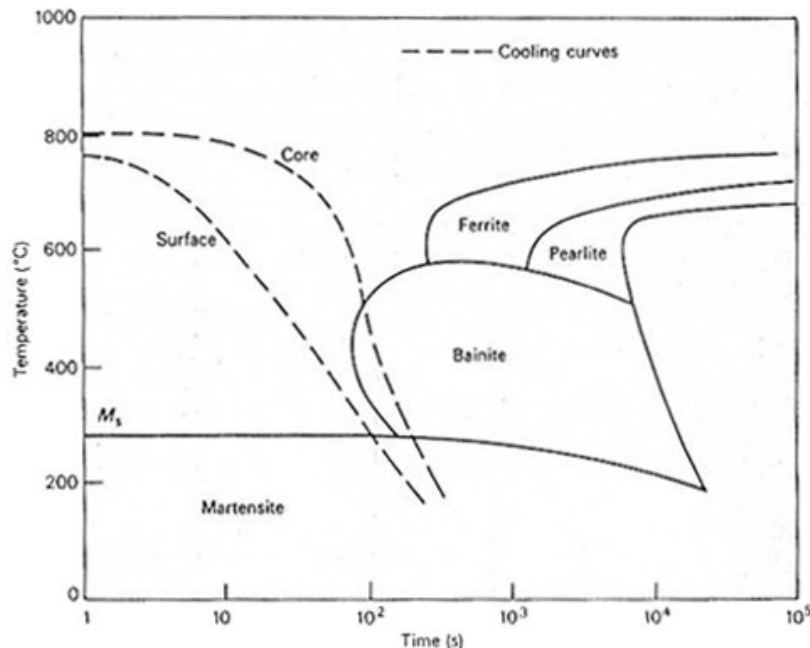
Approach: advanced storage

Partnership with industrial stakeholders enables evaluation of relevant parameter space

| Category | Steel | S _y
(MPa) | H ₂ pressure
(MPa) | Load ratio
range | Designation |
|--|-------------|-------------------------|----------------------------------|---------------------|---------------------------------|
| Cr-Mo
pressure
vessel
steels | SA372 Gr. J | 760 | 10 – 103 | 0.1 – 0.5 | ASME |
| | 34CrMo4 | 950 | 10 – 103 | 0.1 | European |
| | 4130X | 540 | 45 | 0.1 | US DOT |
| | SCM 435 | 640 – 1200 | 45 | 0.1 | JIS (Japanese) |
| | Cr-Mo | 500 – 1200 | <110 | 0.1 – 0.7 | No international
consistency |
| Ni-Cr-Mo
pressure
vessel
steels | SA372 Gr. L | 731 & 1053 | 103 | 0.1 | ASME |
| | SA723 | 690 – 1240 | 103 | 0.1 – 0.7 | ASME |
| | SNCM 439 | 800 – 1200 | 45 | 0.1 | JIS (Japanese) |
| | Ni-Cr-Mo | 690 – 1240 | <110 | 0.1 – 0.7 | No international
consistency |

Accomplishment: advanced storage

Partnership established for evaluating high-hardenability pressure vessel steels



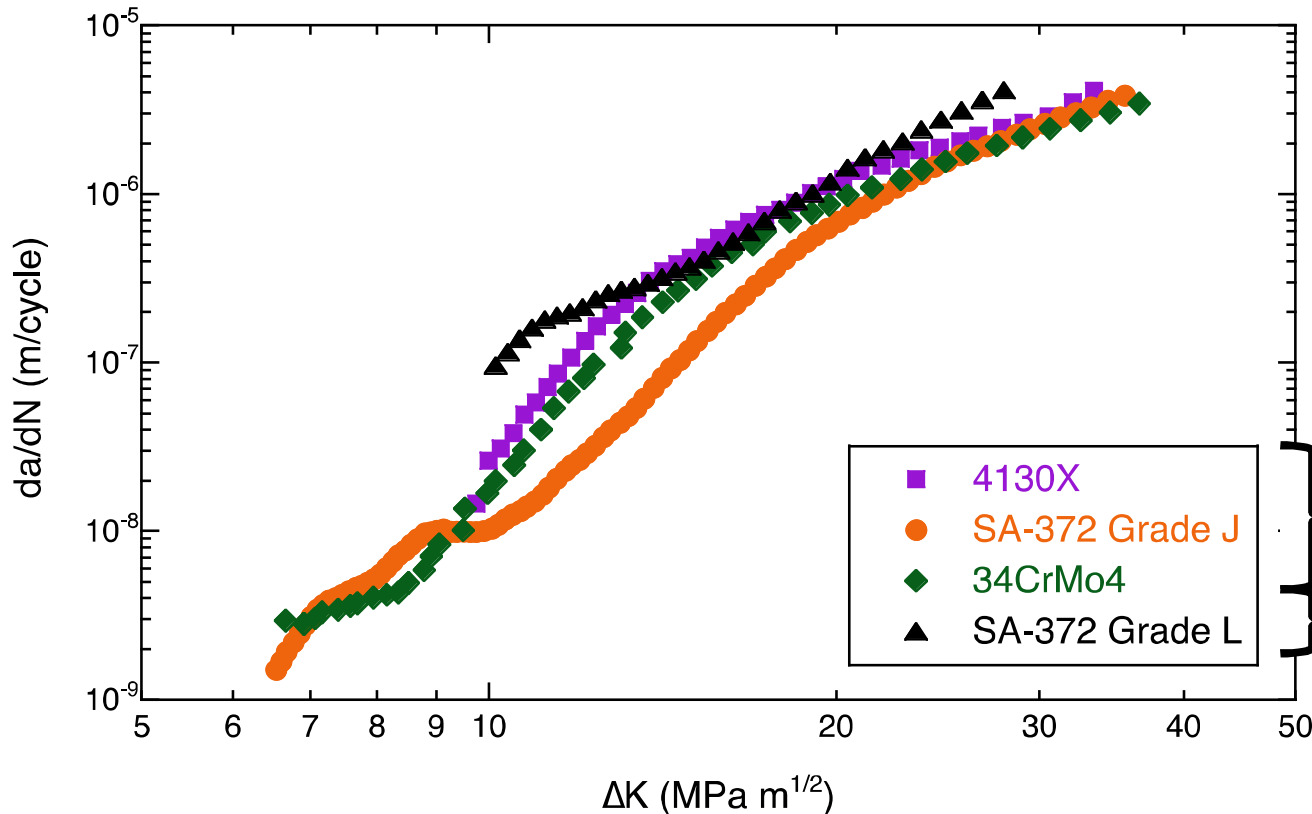
- Pressure vessel steels are quenched to achieve uniformity of desired properties through the wall thickness
- “Hardenability” of Cr-Mo steels limited to <38mm wall thickness

- Ni-Cr-Mo pressure vessel steels provide superior hardenability
 - Reduces variability in thick-walled steel vessels
 - Enables design with greater inner diameter (greater volume)
- International cooperative partnership established for evaluating Ni-Cr-Mo pressure vessels
 - Fiba Technologies (US)
 - Tenaris-Dalmine (Europe)
 - Japan Steel Works (Asia)

Objective: evaluate fatigue crack growth and fracture thresholds of Ni-Cr-Mo pressure vessel steels

Accomplishment: advanced storage

Initial results show consistency among pressure vessel steels



Fatigue crack growth in gaseous hydrogen

- $R = 0.1$
- $f = 1 - 10$ Hz
- $P = 45 - 103$ MPa

Cr-Mo steels
Ni-Cr-Mo

- Preliminary results show consistent fatigue crack growth at high ΔK
- Transition behavior associated with frequency and pressure differences

Accomplishment/Collaboration: advanced storage

High-pressure capabilities used to complement fatigue crack initiation methodology developed in Europe

| H2 pressure (MPa) | waveform | Cycles for crack initiation | Test location |
|-------------------|------------|-----------------------------|---------------|
| 100 | sinusodial | 763 | SNL |
| 100 | sinusodial | 860 | SNL |
| 100 | triangular | 1017 | SNL |
| 30 | triangular | 2589 | SNL |
| 30 | triangular | 2764 | MATHRYCE |
| 10 | triangular | 7136 | MATHRYCE |
| 2 | triangular | 18292 | MATHRYCE |

MATHRYCE program (EC-sponsored) is developing crack initiation methodology to complement crack growth methods

- Crack initiation is sensitive to pressure

25CrMo4

- YS = 785 MPa
- $\Delta K \sim 19 \text{ MPa m}^{1/2}$
- $R = 0.1$
- $f = 0.5 \text{ Hz}$

Response to Previous Year Reviewers' Comments

- *FY15 Reviewer Comment:* “Weaknesses include the lack of coordination to turn pre-normative work into harmonized standards at the international level”
 - This project does not control international standardization activities. Every effort is made to generalize results so that they can be applied internationally.
 - Strong international collaborations exist and are exploited to establish international consensus (e.g., AIST coordination).
- *FY15 Reviewer Comment:* “The industry input is apparent, but perhaps more direct engagement is warranted.”
 - The partnership to evaluate Ni-Cr-Mo pressure vessel steels includes industry participation from the US, Europe and Asia. All the partners have expressed willingness to provide steels for evaluation.
- *FY15 Reviewer Comment:* “The future work plans should align with the SAE Hydrogen Materials Round Robin... so that the plans for testing at SNL (and with IPHE) are aligned with the industry. There is a need to target and create an “open” materials database for automotive and stationary applications.”
 - The goal of the project is to develop/evaluate test methods, not to generate materials design data for industry.
 - Fatigue life testing in coordination with SAE and IPHE will be the focus of activity with the new low-temperature, high-pressure testing apparatus. This activity (in collaboration with ST113) will also assess the value of fatigue testing at low temperature.
 - Database activities are a priority in FY16.

Collaborations

- Standards Development Organizations (SDOs)
 - Sandia technical staff participate on committees engaged in materials testing and selection for hydrogen service (e.g., CSA, SAE, ASME)
 - Low-temperature fatigue studies will inform existing methods from CSA and SAE
- Industry partners
 - Partners communicate materials testing gaps/needs and provide technology-relevant materials (FIBA Technologies, Tenaris-Dalmine, JSW, BMW, Opel, Swagelok)
 - Partnership for evaluation of Ni-Cr-Mo steels seeks international consensus to address need for advanced high-pressure storage
- International research institutions
 - Leverage specialized laboratories and expertise in international community to magnify impact of materials testing in high-pressure hydrogen gas (AIST, I²CNER, MPA Stuttgart)
 - Fatigue testing at low temperature will be international focus in future

Remaining Challenges and Barriers

- Determine simple metrics for materials selection that are independent of design philosophy
 - Generalized metrics remain elusive for environmental-assisted fracture and fatigue
- Demonstrate low-temperature, high-pressure capability for standardized materials characterization
 - System design incorporates several unique innovations, thus timeline for full commissioning is uncertain
- Establish internationally harmonized fatigue life test methods
 - Europe and Asia embrace different test methods/parameter space
 - It may be a challenge to demonstrate data from these methods are self-consistent, despite different philosophy
- Formulate partnerships for effectively defining and performing high-impact R&D activities

Proposed Future Work

Remainder of FY16

- Expand Hydrogen Effects **Database** with focus on fatigue crack growth data
- Integrate sub-systems for high-pressure, **low-temperature testing** and demonstrate functionality
- Continue fatigue crack growth testing of high-hardenability steels (Ni-Cr-Mo pressure vessels steels) for **advanced storage** in partnership with international partners

FY17

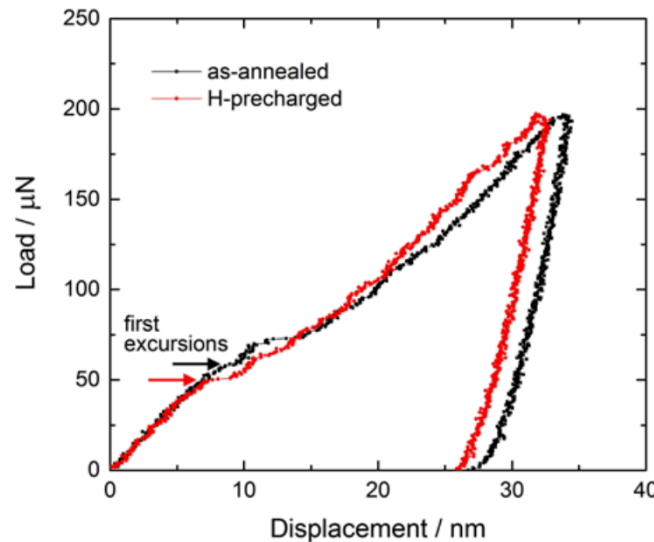
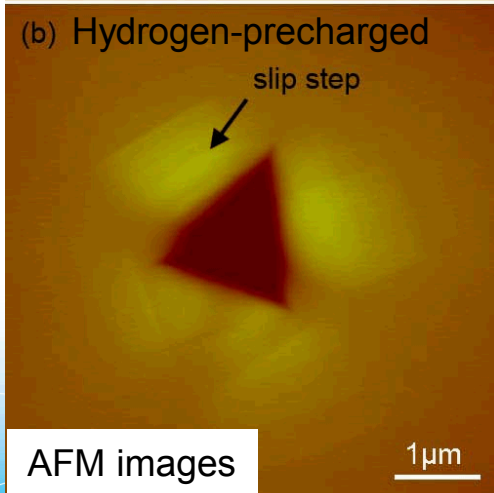
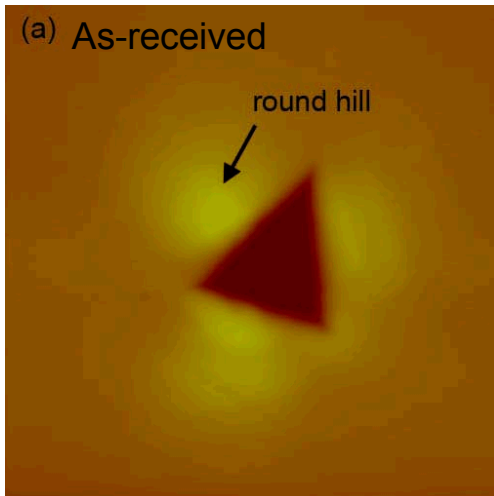
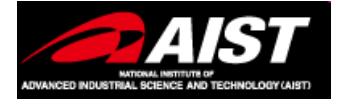
- Develop long-term strategy for **database** distribution
- Determine the effect of composition on the appropriate **test temperature** for fatigue life testing of austenitic stainless steels in high-pressure hydrogen
 - Coordinate activity with international partners (e.g., SAE, IPHE)
- Quantify the role of strength and frequency on fatigue crack growth of high-hardenability steels in high-pressure gaseous hydrogen for **advanced storage** in collaboration with international partners

Summary

- Definitive **database tools** for materials selection
 - Formulating materials property database of hydrogen effects using state-of-the-art data management tools
 - Identifying metrics for materials selection
- Advancements in **testing at low temperature** in high pressure
 - Innovative new platform for testing
 - Deeper understanding of temperature effects on hydrogen-assisted fatigue to inform development of fatigue life test methodology
- Materials selection for **advanced high-pressure hydrogen storage**
 - Harmonizing fatigue crack growth test method for pressure vessel steels
 - Evaluating suitability of high-hardenability steels for stationary storage with international partners
- Extensive international partnerships
 - Asia: AIST (Japan) , I²CNER (Kyushu University, Japan), KRISS (Korea)
 - Europe: MATHRYCE (EC-supported project), MPA Stuttgart (Germany)
 - International Partnership for Hydrogen and Fuel Cells in the Economy (IPHE)

Technical Back-Up Slides

Accomplishment/Collaboration: AIST-SNL collaboration on fundamental mechanisms of hydrogen embrittlement



Nanoindentation and atomic force microscopy (AFM) of SUS304 after hydrogen-precharging to evaluate effects of hydrogen on deformation character

- Deformation pile-up around nanoindent demonstrates changes in deformation mechanisms
- Load excursions during loading suggest that the onset of dislocation nucleation is enabled by hydrogen

Reviewer-Only Slides

Critical Assumptions and Issues

1. One principal focus of the materials testing is assessing the effects of load-cycle frequency on fatigue crack growth rates of steels in high-pressure hydrogen gas. Sandia has developed one of the only specialized laboratory capabilities for conducting these fatigue crack growth measurements in the U.S. However, Sandia currently has only one such laboratory capability, and thus testing can only be conducted serially. In addition, the fatigue crack growth testing must cover a wide range of load-cycle frequencies, including frequencies less than 1 Hz. Consequently, test durations in hydrogen gas can be rather extended, e.g., days to weeks. The extended test times coupled with only one current testing apparatus may lead to limitations on the amount of testing that can be accomplished. For this reason, it is important to coordinate activities with other research institutions, such as HYDROGENIUS/AIST (Tsukuba, Japan) and I²CNER (Kyushu University, Japan).
2. We are dependent on stakeholders to supply technologically relevant materials for testing. It is imperative that we generate data for materials that represent those used in service. To date, we have been able to receive ample materials through our interactions with industry partners, e.g., FIBA Technologies, Swagelok, and a European steel cylinder manufacturer. We must maintain and expand relationships with industry partners and SDOs not only so that we have a supply of materials but also access to their input into materials testing parameters.

Publications and Presentations

- T. Michler, C. San Marchi, K. Berreth, J. Naumann, R.K. Mishra, R.C. Kubic, “Microstructure, deformation mechanisms and influence of hydrogen on tensile properties of the Co based super alloy DIN 2.4711/UNS30003”. Mater Sci Eng A662 (2016) 36-45.
- B. Somerday and C. San Marchi, “R&D for Safety, Codes and Standards: Materials and Components Compatibility”, presentation at Joint Delivery-Codes & Standards Tech Team Meeting, Livermore CA, April 2016
- L. Zhang, B. An, T. Iijima, C. San Marchi, “Effect of gaseous hydrogen charging on nanohardness of austenitic stainless steels”, Proceedings of the ASME2016 Pressure Vessels & Piping Conference, PVP2016-63390, Vancouver BC, Canada, July 2016.
- B.P. Somerday, J.A. Campbell, K.L. Lee, J.A. Ronevich, and C. San Marchi (presentation). “Enhancing Safety of Hydrogen Containment Components Through Materials Testing Under In-Service Conditions”. In Proceedings of the International Conference on Hydrogen Safety (ICHS 2015), Yokohama, Japan, October 19-21, 2015
- C. San Marchi, E. S. Hecht, I. W. Ekoto, K. M. Groth, C. LaFleur, B. P. Somerday, R. Mukundan and T. Rockward. “Advances in research and development to enhance the scientific basis for hydrogen regulations, codes, and standards.” In Proceedings of the International Conference on Hydrogen Safety (ICHS 2015), Yokohama, Japan, October 19-21, 2015
- L. Zhang, B. An, T. Iijima, C. San Marchi, and B. Somerday, “Hydrogen Transport and Hydrogen-Assisted Cracking in SUS304 Stainless Steel During Deformation at Low Temperatures” , Proceedings of the ASME2015 Pressure Vessels & Piping Conference, PVP2015-45211, Boston, MA, July 2015
- T. Iijima, H. Itoga, B. An, C. San Marchi, and B.P. Somerday, “Fracture Properties of a Cr-Mo Ferritic Steel in High-Pressure Gaseous Hydrogen”, Proceedings of the ASME2015 Pressure Vessels & Piping Conference, PVP2015-45328, Boston, MA, July 2015.
- B. Somerday, P. Bortot, and J. Felbaum, “Optimizing Measurement of Fatigue Crack Growth Relationships for Cr-Mo Pressure Vessel Steels in Hydrogen Gas”, Proceedings of the ASME2015 Pressure Vessels & Piping Conference, PVP2015-45424, Boston, MA, July 2015.