

Application of Line Search Methods to Return Mapping Algorithms for Isotropic and Anisotropic Plasticity Models

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*Exceptional service
in the national interest*



Motivation

- Ductile failure in large deformation plasticity
 - Mechanics of failure
 - Numerical methods
 - Boundary value problem
 - Load paths
- Improve models for plastic deformation
 - Yield functions

Yield Function

- The general form we will use for the yield function is as follows

$$f = \phi(\boldsymbol{\sigma}) - \bar{\sigma}(\bar{\boldsymbol{\varepsilon}}^p) = 0$$

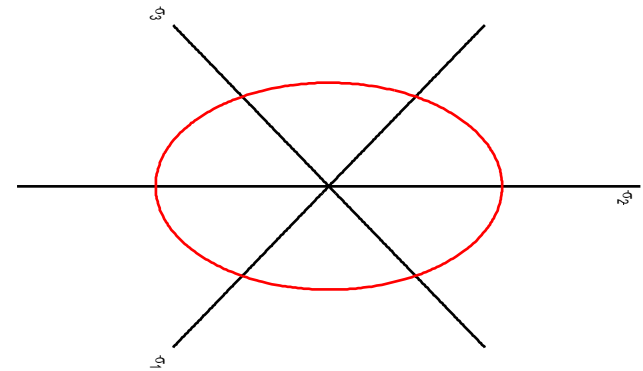
- This defines a surface in stress space – the yield surface
- Assume associated flow

Isotropic Plasticity Models

von Mises – 1 parameter

$$\phi = \sqrt{\frac{3}{2} \mathbf{s} : \mathbf{s}}$$

$$\mathbf{s} = \boldsymbol{\sigma} - \frac{1}{3} (\text{tr} \boldsymbol{\sigma}) \mathbf{I}$$



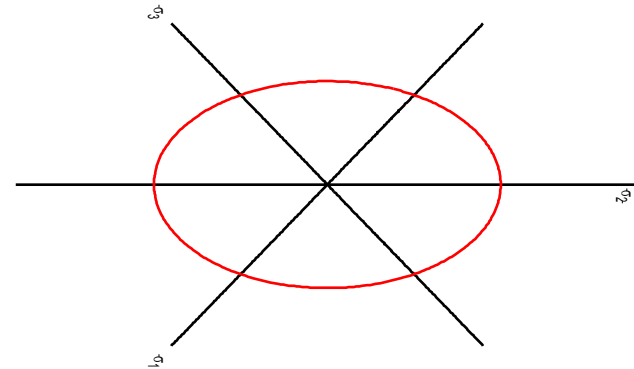
Isotropic Plasticity Models

normal

$$\frac{\partial \phi}{\partial \boldsymbol{\sigma}} = \frac{3}{2\phi} \mathbf{s}$$

curvature

$$\frac{\partial^2 \phi}{\partial \boldsymbol{\sigma} \partial \boldsymbol{\sigma}} = \frac{3}{2\phi} \left(\mathbf{\Pi}' - \frac{2}{3} \frac{\partial \phi}{\partial \boldsymbol{\sigma}} \otimes \frac{\partial \phi}{\partial \boldsymbol{\sigma}} \right)$$

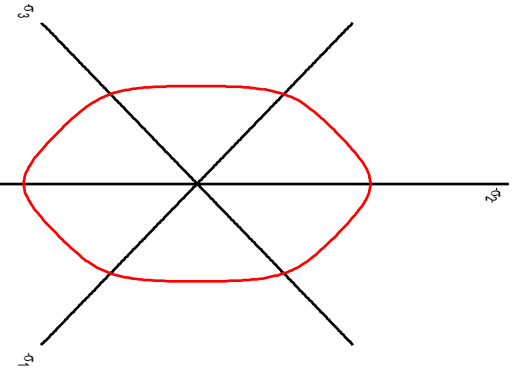


Isotropic Plasticity Models

Hosford – 2 parameters

$$\phi = \left\{ \frac{1}{2} \left[|\sigma_1 - \sigma_2|^a + |\sigma_2 - \sigma_3|^a + |\sigma_3 - \sigma_1|^a \right] \right\}^{1/a}$$

$$\boldsymbol{\sigma} = \sum_{i=1}^3 \sigma_i \hat{\mathbf{e}}_i \otimes \hat{\mathbf{e}}_i$$



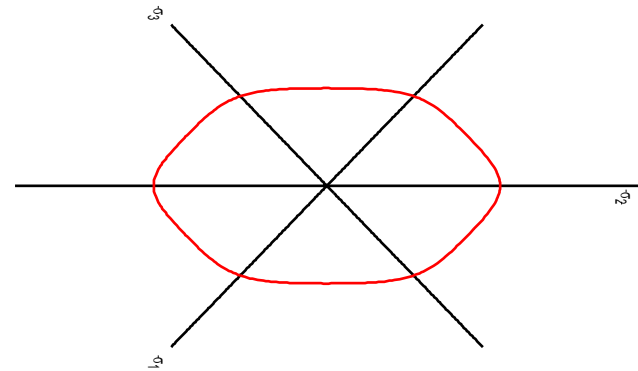
$$\bar{\sigma}_i = \frac{\sigma_i}{\sigma_{\text{vm}}} \quad \rightarrow \quad \phi = \sigma_{\text{vm}} \left\{ \frac{1}{2} \left[|\bar{\sigma}_1 - \bar{\sigma}_2|^a + |\bar{\sigma}_2 - \bar{\sigma}_3|^a + |\bar{\sigma}_3 - \bar{\sigma}_1|^a \right] \right\}^{1/a}$$

Isotropic Plasticity Models

normal

$$\frac{\partial \phi}{\partial \boldsymbol{\sigma}} = \sum_{i=1}^3 \frac{\partial \phi}{\partial \sigma_i} \hat{\mathbf{e}}_i \otimes \hat{\mathbf{e}}_i$$

$$\frac{\partial \phi}{\partial \sigma_1} = \frac{\phi}{2\phi^a} \left[\frac{|\sigma_1 - \sigma_2|^a}{\sigma_1 - \sigma_2} - \frac{|\sigma_3 - \sigma_1|^a}{\sigma_3 - \sigma_1} \right]$$



$$\hat{\sigma}_i = \frac{\sigma_i}{\phi} \quad \rightarrow \quad \frac{\partial \phi}{\partial \sigma_1} = \frac{1}{2} \left[(\hat{\sigma}_1 - \hat{\sigma}_2) |\hat{\sigma}_1 - \hat{\sigma}_2|^{a-2} - (\hat{\sigma}_3 - \hat{\sigma}_1) |\hat{\sigma}_3 - \hat{\sigma}_1|^{a-2} \right]$$

Isotropic Plasticity Models

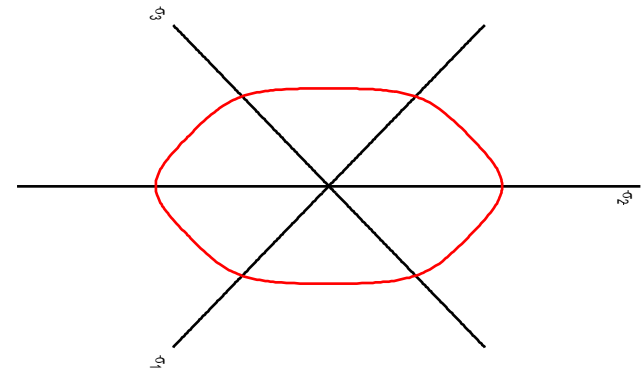
curvature

$$\frac{\partial^2 \phi}{\partial \sigma \partial \sigma} = A_{ijkl} \hat{\mathbf{e}}_i \otimes \hat{\mathbf{e}}_j \otimes \hat{\mathbf{e}}_k \otimes \hat{\mathbf{e}}_l$$

$$A_{1111} = \frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_1}$$

$$A_{1122} = \frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_2}$$

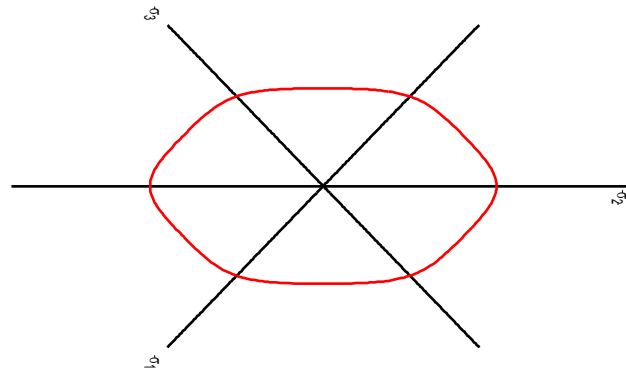
$$A_{1212} = \frac{\partial \phi / \partial \sigma_1 - \partial \phi / \partial \sigma_2}{2(\sigma_1 - \sigma_2)}$$



Isotropic Plasticity Models

curvature

$$A_{1212} = \lim_{\sigma_1 \rightarrow \sigma_2} \frac{\partial \phi / \partial \sigma_1 - \partial \phi / \partial \sigma_2}{2(\sigma_1 - \sigma_2)} = \frac{1}{2} \left(\frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_1} - \frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_2} \right)$$

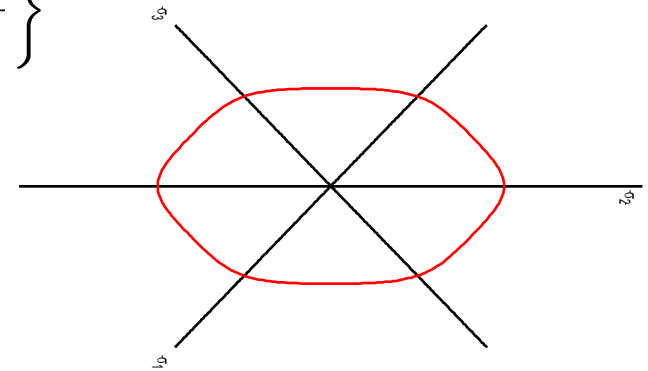


Isotropic Plasticity Models

curvature

$$\frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_1} = \frac{a-1}{\phi} \left\{ \frac{1}{2} \left[|\hat{\sigma}_1 - \hat{\sigma}_2|^{a-2} + |\hat{\sigma}_3 - \hat{\sigma}_1|^{a-2} \right] - \frac{\partial \phi}{\partial \sigma_1} \frac{\partial \phi}{\partial \sigma_1} \right\}$$

$$\frac{\partial^2 \phi}{\partial \sigma_1 \partial \sigma_2} = \frac{a-1}{\phi} \left\{ -\frac{1}{2} |\hat{\sigma}_1 - \hat{\sigma}_2|^{a-2} - \frac{\partial \phi}{\partial \sigma_1} \frac{\partial \phi}{\partial \sigma_1} \right\}$$



Orthotropic Plasticity Models

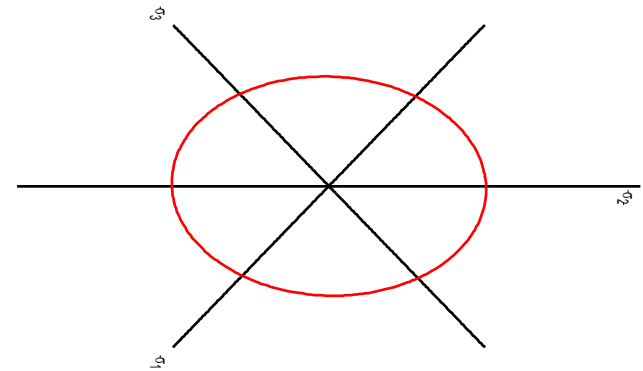
Hill – 7 parameters

$$\begin{aligned}\phi^2(\boldsymbol{\sigma}) = & F(\hat{\sigma}_{22} - \hat{\sigma}_{33})^2 + G(\hat{\sigma}_{33} - \hat{\sigma}_{11})^2 + H(\hat{\sigma}_{11} - \hat{\sigma}_{22})^2 \\ & + 2L\hat{\sigma}_{23}^2 + 2M\hat{\sigma}_{31}^2 + 2N\hat{\sigma}_{12}^2\end{aligned}$$

$$\phi = \sqrt{\frac{3}{2} \boldsymbol{\sigma} : \mathbf{P} : \boldsymbol{\sigma}}$$



depends on material orientation



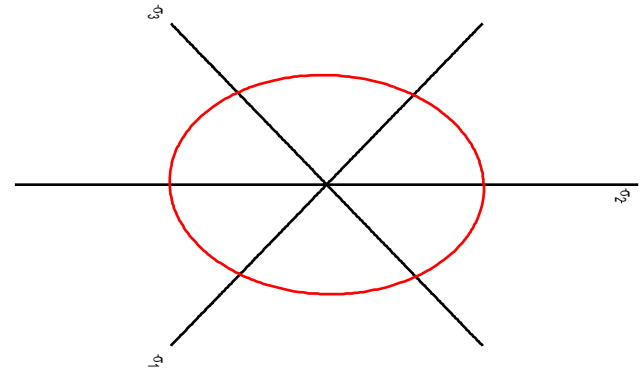
Orthotropic Plasticity Models

normal

$$\frac{\partial \phi}{\partial \sigma} = \frac{3}{2\phi} \mathbf{P} : \sigma$$

curvature

$$\frac{\partial^2 \phi}{\partial \sigma \partial \sigma} = \frac{3}{2\phi} \left(\mathbf{P} - \frac{2}{3} \frac{\partial \phi}{\partial \sigma} \otimes \frac{\partial \phi}{\partial \sigma} \right)$$

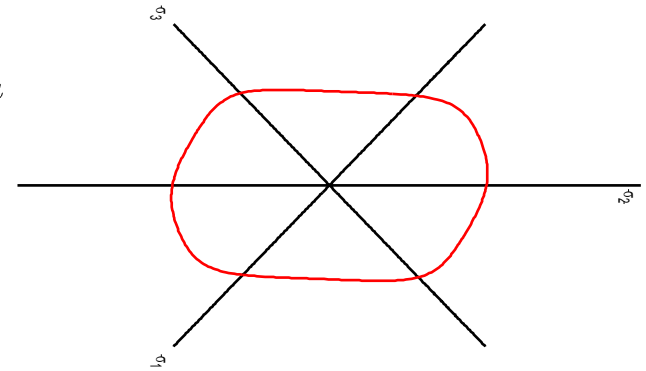


Orthotropic Plasticity Models

Barlat (Yld2004-18p) – 20 parameters *

$$\mathbf{s}' = \mathbf{L}' : \boldsymbol{\sigma} \quad ; \quad \mathbf{s}'' = \mathbf{L}'' : \boldsymbol{\sigma}$$

$$\phi(\boldsymbol{\sigma}) = \left\{ \frac{1}{4} \left[|s'_1 - s''_1|^a + |s'_1 - s''_2|^a + |s'_1 - s''_3|^a \right. \right. \\ \left. \left. + |s'_2 - s''_1|^a + |s'_2 - s''_2|^a + |s'_2 - s''_3|^a \right. \right. \\ \left. \left. + |s'_3 - s''_1|^a + |s'_3 - s''_2|^a + |s'_3 - s''_3|^a \right] \right\}^{1/a}$$



* Barlat et. al., "Linear transformation based anisotropic yield functions", IJP, v. 21, 2005.

Orthotropic Plasticity Models

$$\mathbf{s}' = \underbrace{\mathbf{C}' : \mathbf{\Pi}'}_{\mathbf{L}'} : \boldsymbol{\sigma} = \mathbf{C}' : \mathbf{s}$$

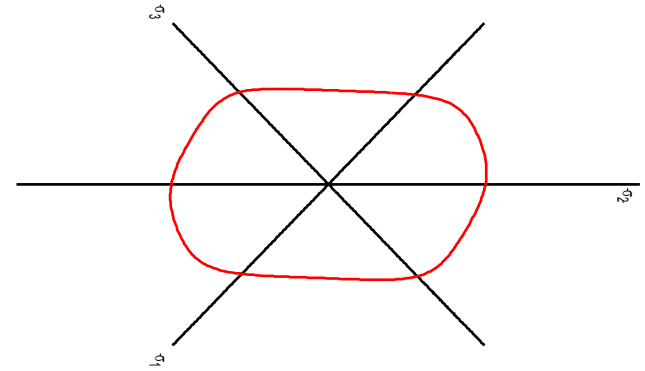
$$\begin{Bmatrix} s'_{11} \\ s'_{22} \\ s'_{33} \\ s'_{12} \\ s'_{23} \\ s'_{31} \end{Bmatrix} = \begin{bmatrix} 0 & -c'_{12} & -c'_{13} & 0 & 0 & 0 \\ -c'_{21} & 0 & -c'_{23} & 0 & 0 & 0 \\ -c'_{31} & -c'_{32} & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & c'_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & c'_{55} & 0 \\ 0 & 0 & 0 & 0 & 0 & c'_{66} \end{bmatrix} \begin{Bmatrix} s_{11} \\ s_{22} \\ s_{33} \\ s_{12} \\ s_{23} \\ s_{31} \end{Bmatrix}$$

Orthotropic Plasticity Models

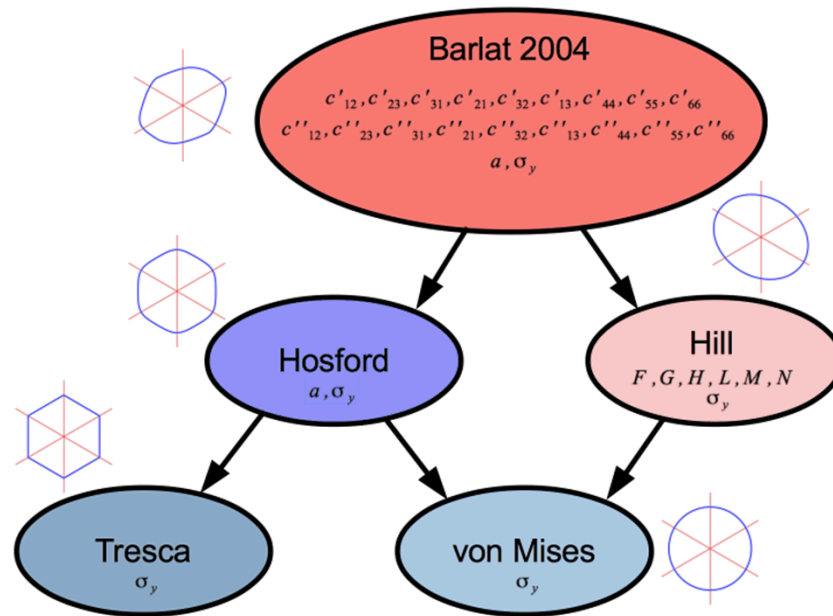
normal

$$\frac{\partial \phi}{\partial \boldsymbol{\sigma}} = \frac{\partial \phi}{\partial \mathbf{s}'} : \frac{\partial \mathbf{s}'}{\partial \boldsymbol{\sigma}} + \frac{\partial \phi}{\partial \mathbf{s}''} : \frac{\partial \mathbf{s}''}{\partial \boldsymbol{\sigma}}$$
$$= \frac{\partial \phi}{\partial \mathbf{s}'} : \mathbf{L}' + \frac{\partial \phi}{\partial \mathbf{s}''} : \mathbf{L}''$$

curvature



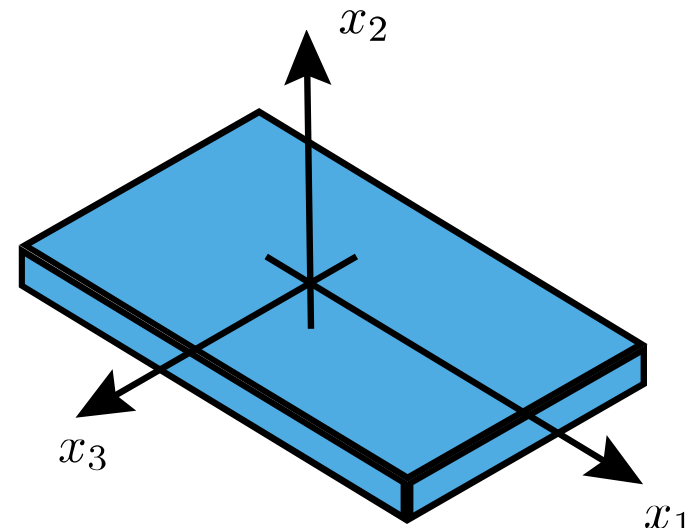
Model Hierarchy



- Models are related to each other
- Other models to consider
 - Karafillis-Boyce
 - Cazacu

Fitting the Barlat Model

- Uniaxial tension test
 - Rolling direction
 - Transverse direction
 - Every 15° between
 - Hydraulic bulge test
 - Disk compression test
 - Crystal plasticity simulations
-
- Where possible, look at flow directions



Barlat Model

2090-T3 Al *

$$a = 8$$

$$c'_{12} = -0.069888 \quad ; \quad c''_{12} = 0.981171$$

$$c'_{13} = 0.936408 \quad ; \quad c''_{13} = 0.476741$$

$$c'_{21} = 0.079143 \quad ; \quad c''_{21} = 0.575316$$

$$c'_{23} = 1.003060 \quad ; \quad c''_{23} = 0.866827$$

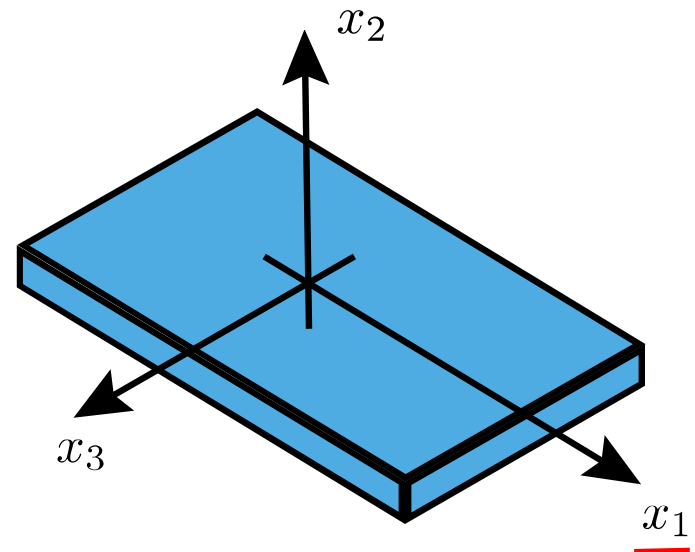
$$c'_{31} = 0.524741 \quad ; \quad c''_{31} = 1.145010$$

$$c'_{32} = 1.363180 \quad ; \quad c''_{32} = -0.079294$$

$$c'_{44} = 1.023770 \quad ; \quad c''_{44} = 1.051660$$

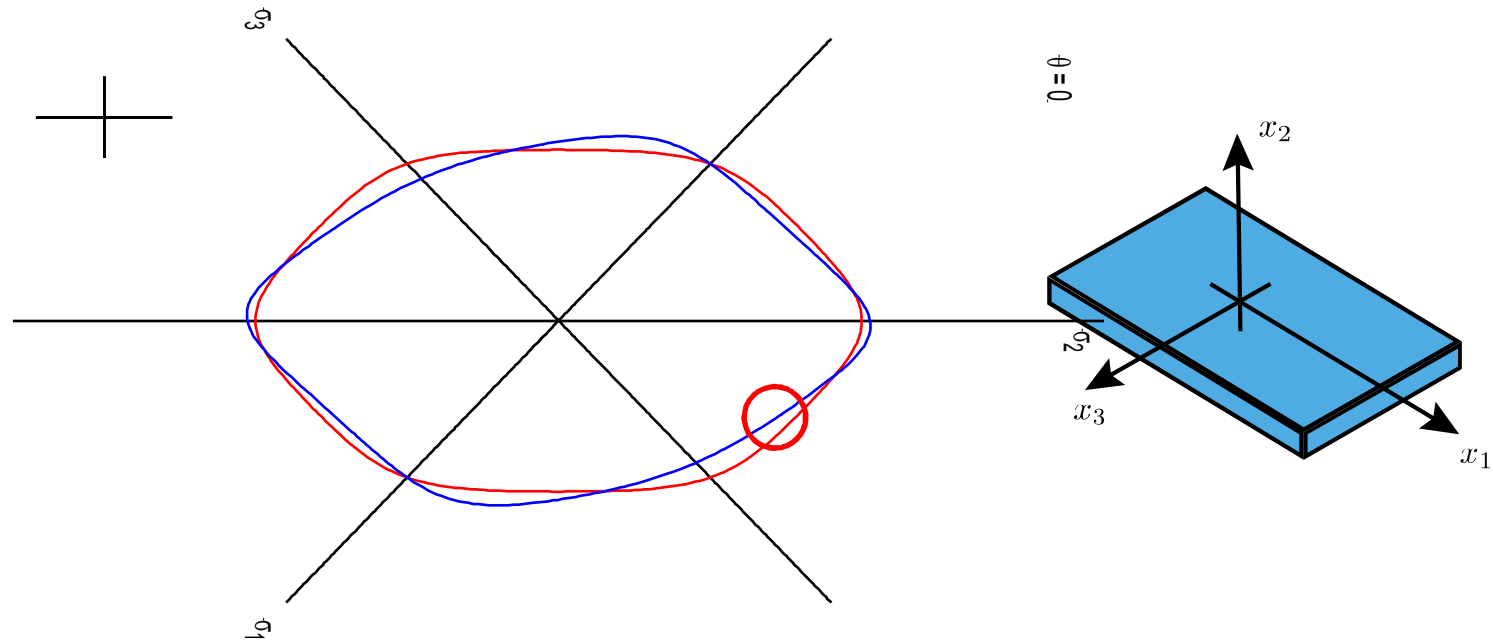
$$c'_{55} = 1.069060 \quad ; \quad c''_{55} = 1.147100$$

$$c'_{66} = 0.954322 \quad ; \quad c''_{66} = 1.404620$$

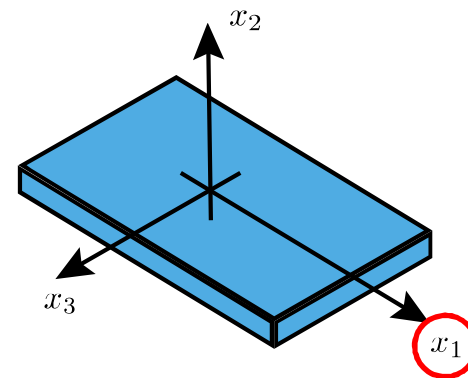
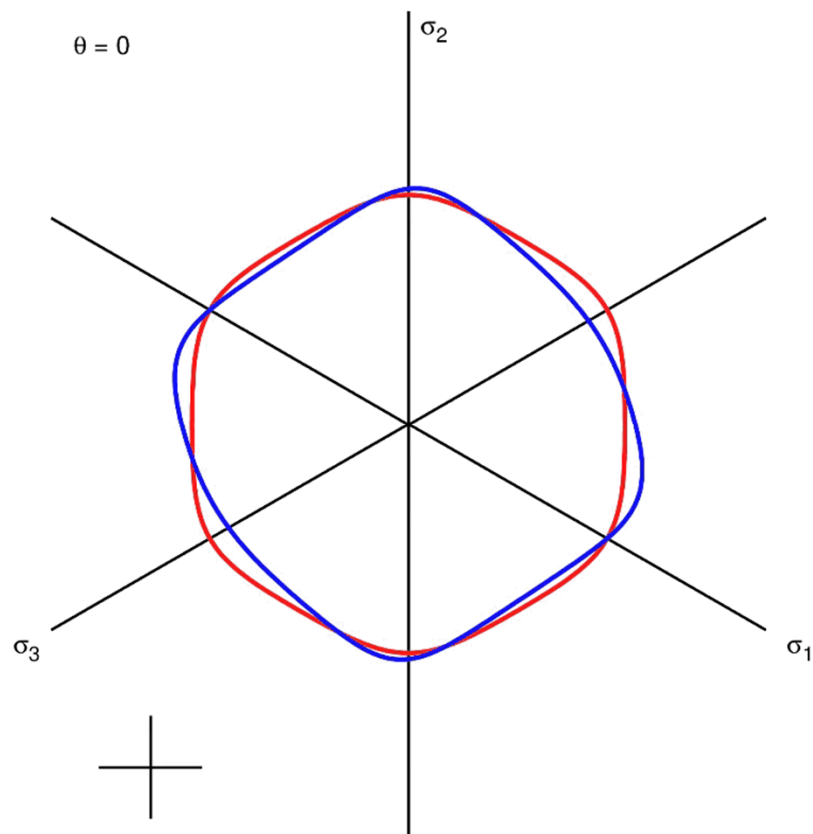


* Barlat et. al., "Linear transformation based anisotropic yield functions", IJP, v. 21, 2005.

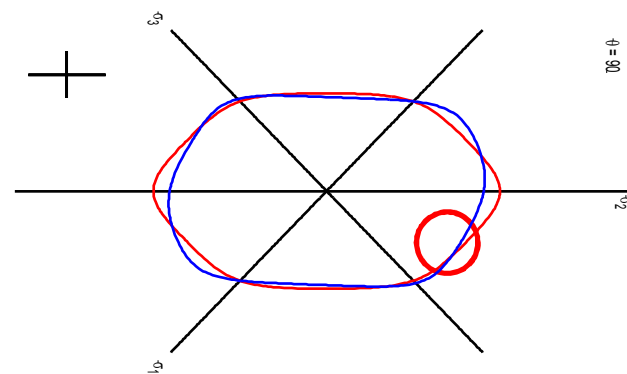
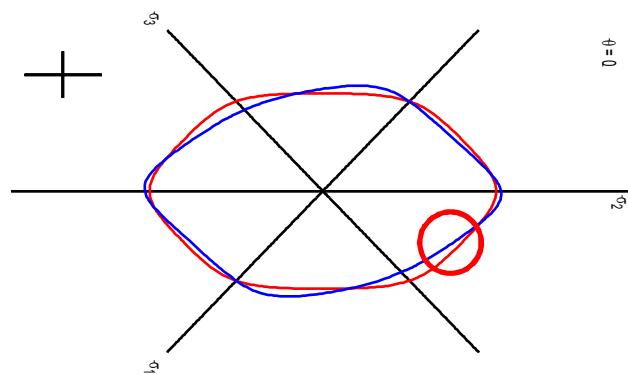
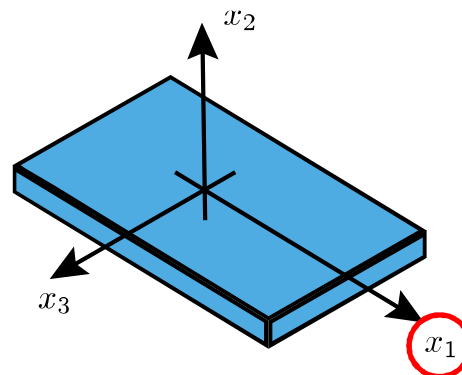
Hosford and Barlat



Hosford and Barlat Model

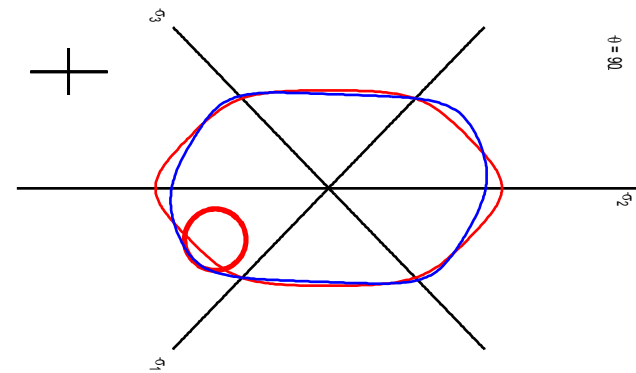
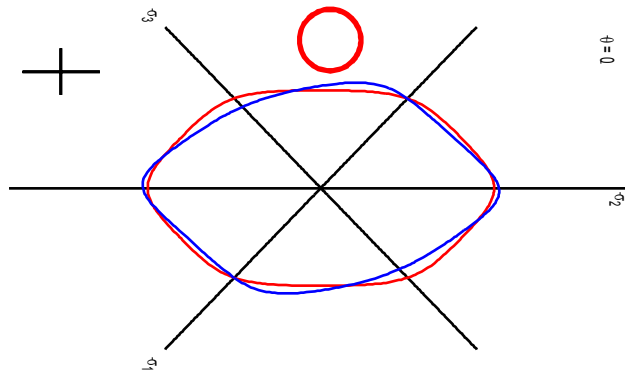
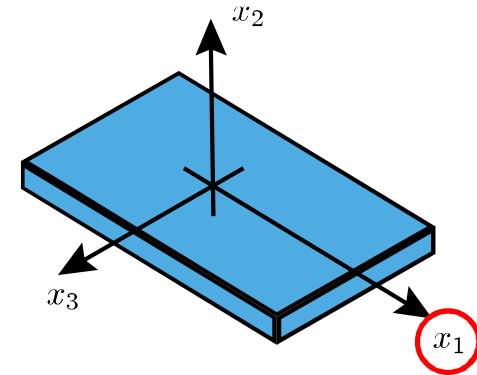


Hosford and Barlat Model



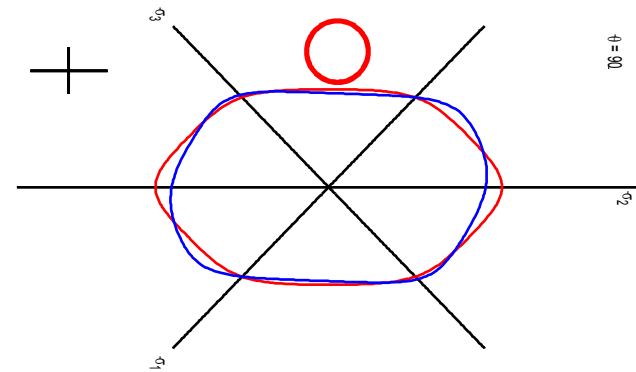
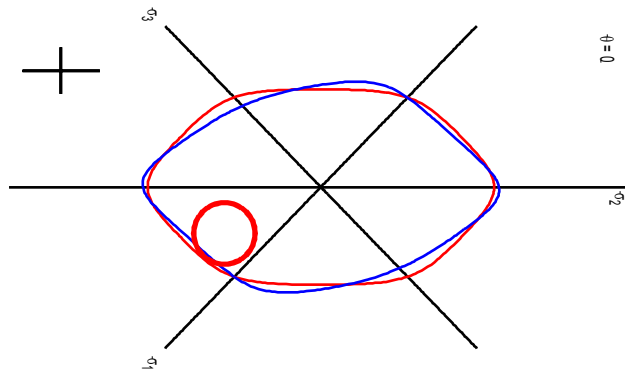
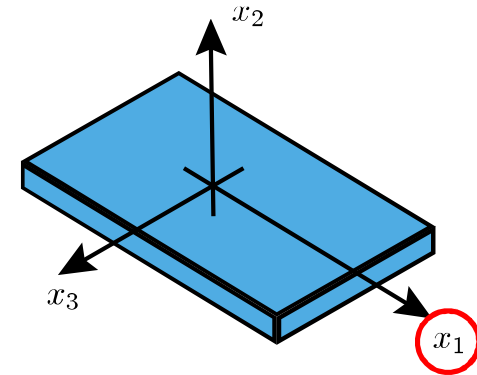
Hosford and Barlat Model

Intersection of yield surface on σ_2 axis
moves to σ_3 axis



Hosford and Barlat Model

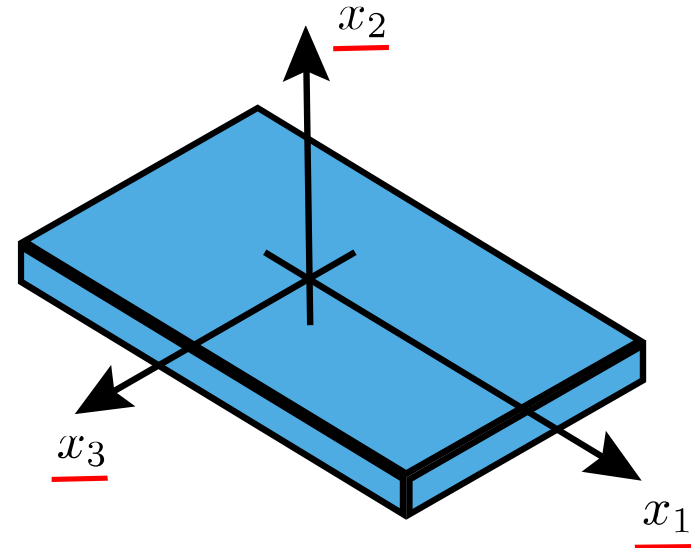
Intersection of yield surface on σ_3 axis
moves to σ_2 axis



Hill Model

2090-T3 Al *

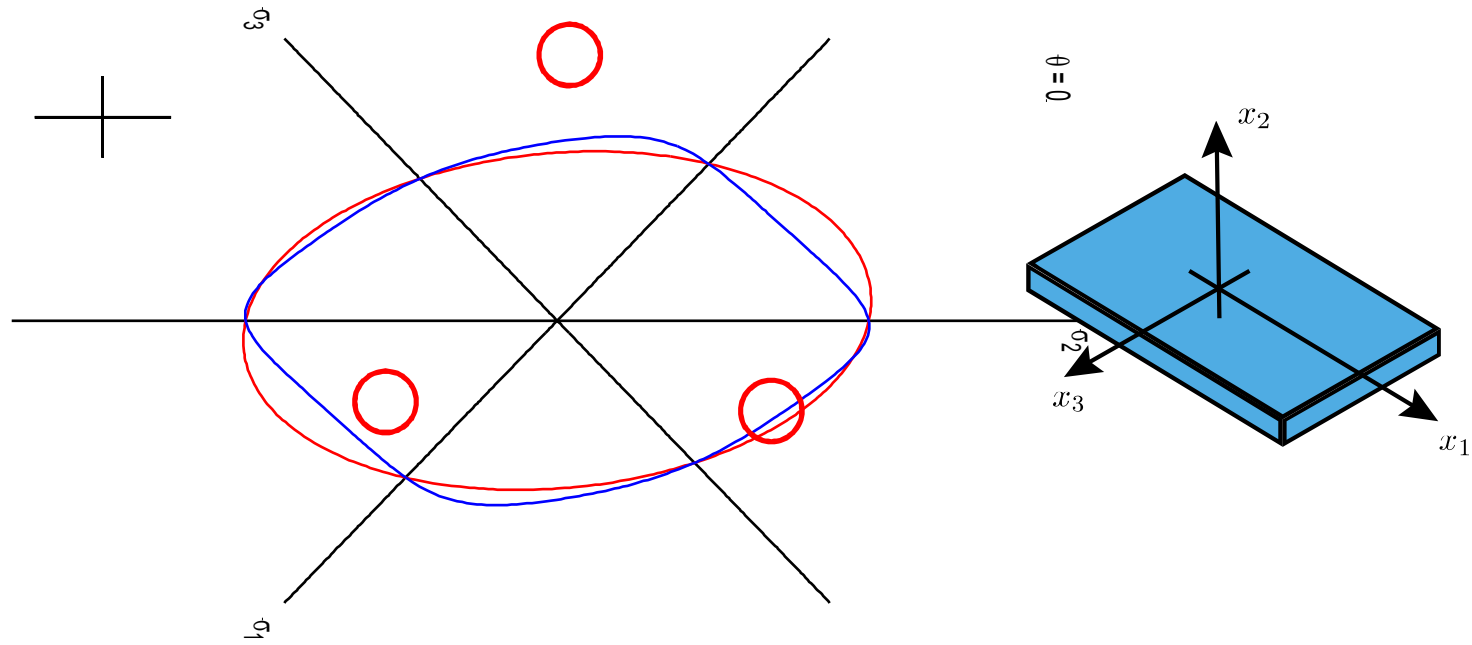
$$\begin{aligned} F &= 0.690940 \quad , \quad L = 2.85422 \\ G &= 0.206643 \quad ; \quad M = 3.67927 \\ H &= 0.790646 \quad ; \quad N = 2.19515 \end{aligned}$$



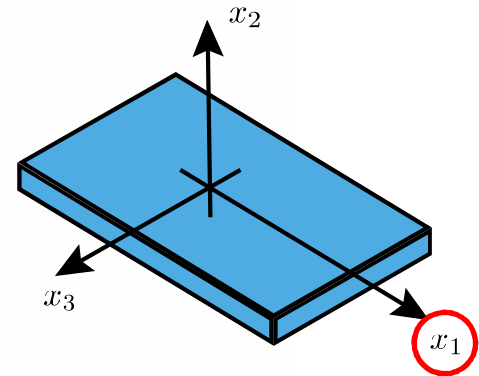
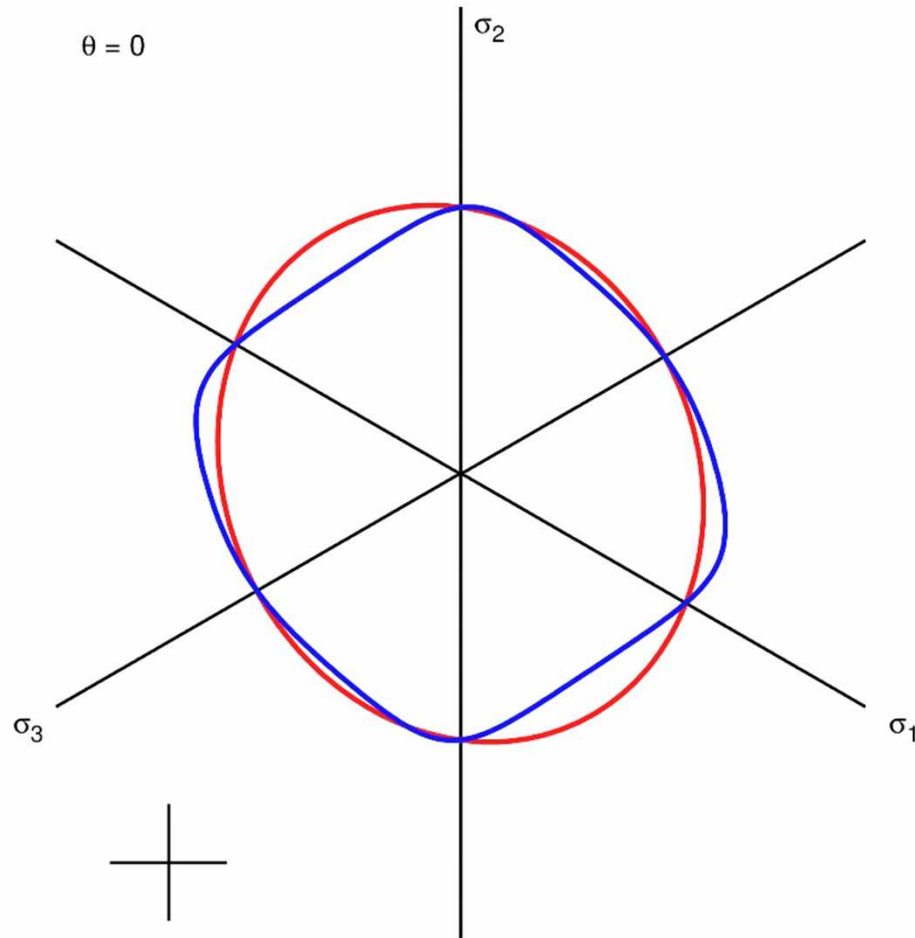
$$\begin{aligned} \phi^2(\boldsymbol{\sigma}) &= F(\hat{\sigma}_{22} - \hat{\sigma}_{33})^2 + G(\hat{\sigma}_{33} - \hat{\sigma}_{11})^2 + H(\hat{\sigma}_{11} - \hat{\sigma}_{22})^2 \\ &\quad + 2L\hat{\sigma}_{23}^2 + 2M\hat{\sigma}_{31}^2 + 2N\hat{\sigma}_{12}^2 \end{aligned}$$

* Barlat et. al., "Linear transformation based anisotropic yield functions", IJP, v. 21, 2005.

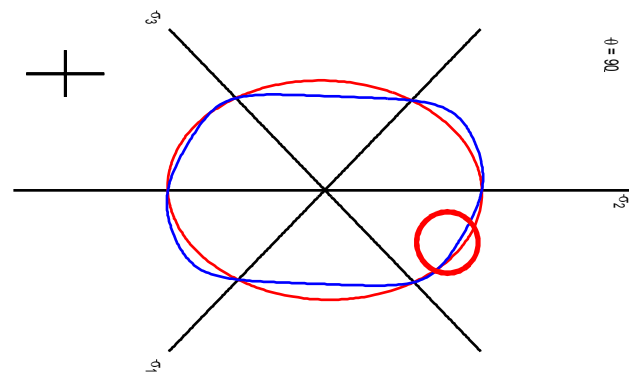
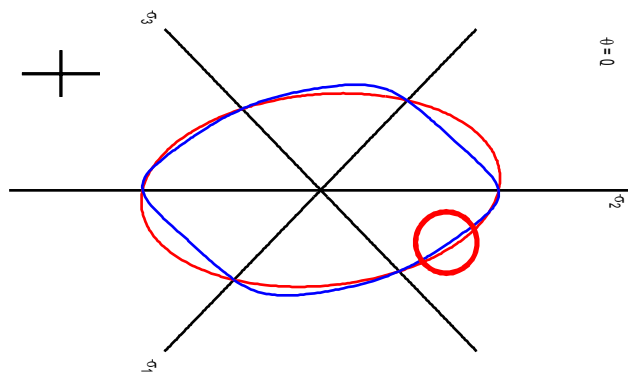
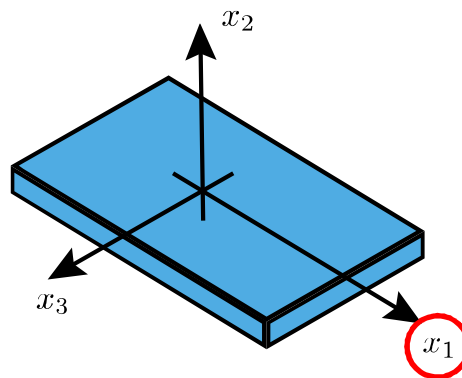
Hill and Barlat



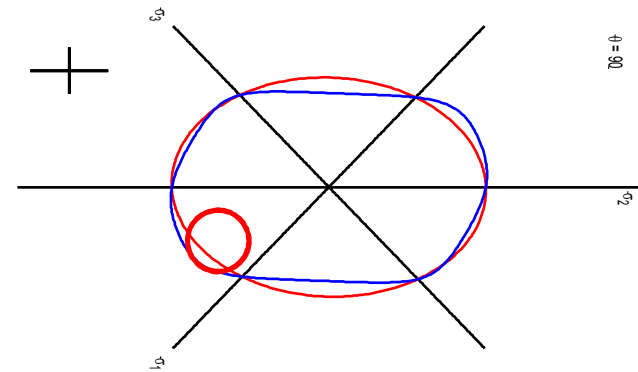
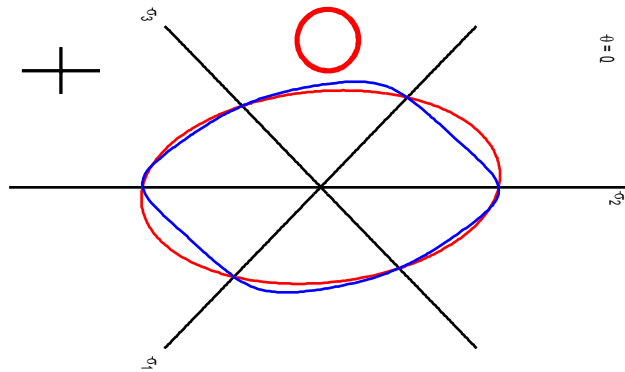
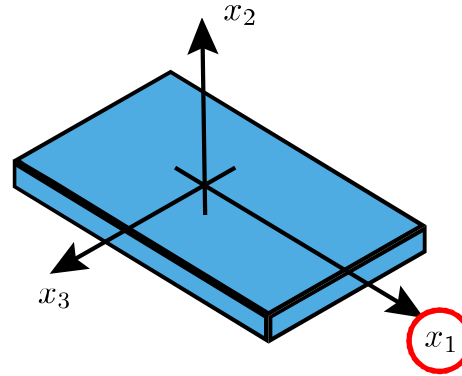
Hill and Barlat Model



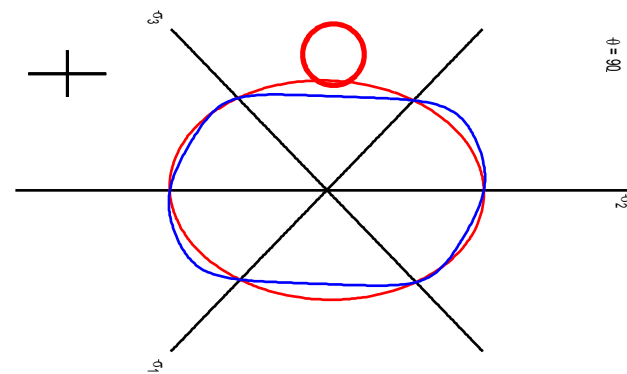
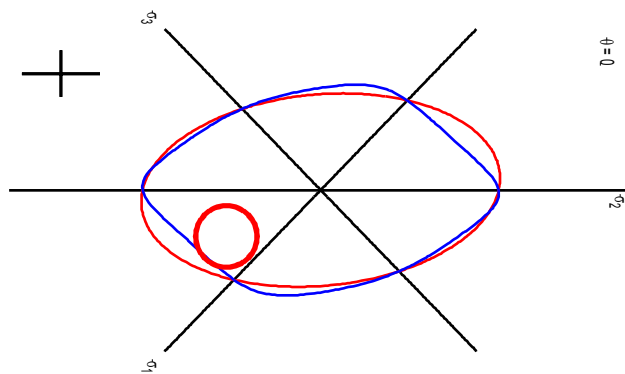
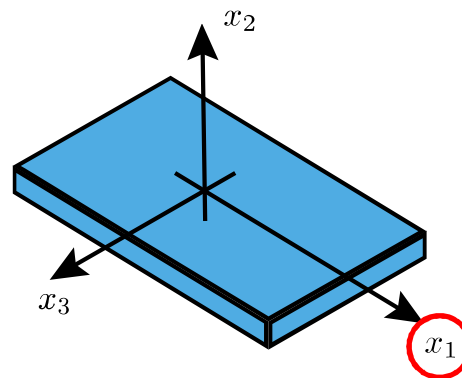
Hill and Barlat Model



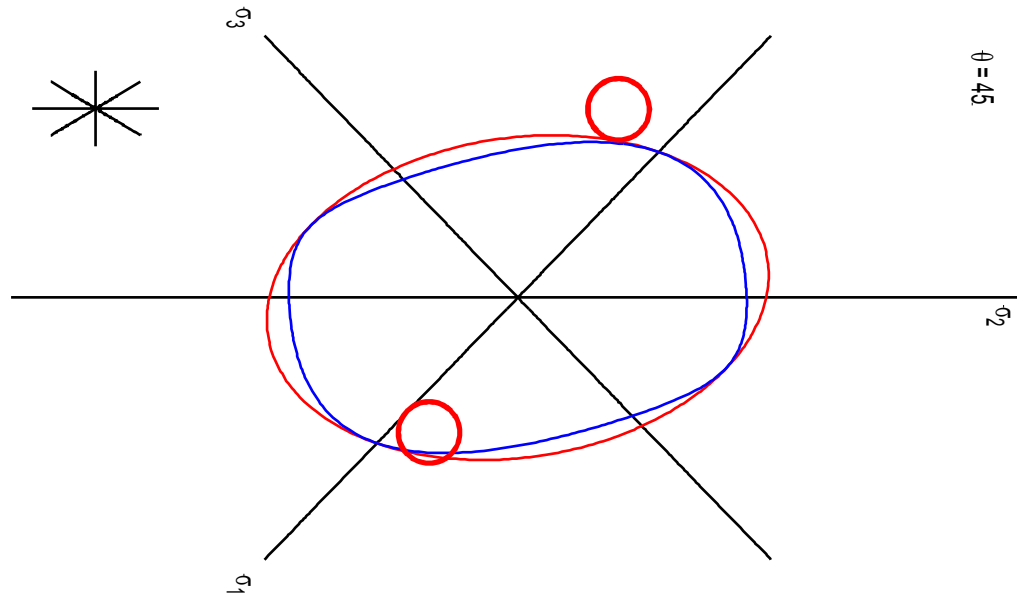
Hill and Barlat Model



Hill and Barlat Model



Hill and Barlat Model



Rate Formulation

Rate form of the model

$$\dot{\sigma} = \mathbb{C} : \dot{\epsilon}^e$$

Additive decomposition of strain rate

$$\dot{\epsilon} = \dot{\epsilon}^e + \dot{\epsilon}^p$$

Associated flow

$$\dot{\epsilon}^p = \dot{\gamma} \frac{\partial \phi}{\partial \sigma}$$

$$\dot{\sigma} = \mathbb{C} : \left(\dot{\epsilon} - \dot{\gamma} \frac{\partial \phi}{\partial \sigma} \right)$$

Return Mapping Algorithms

Trial stress

$$\boldsymbol{\sigma}^{\text{tr}} = \boldsymbol{\sigma}^n + \mathbb{C} : \Delta \boldsymbol{\varepsilon}$$

Yield function

$$f = \phi(\boldsymbol{\sigma}) - \bar{\sigma}(\Delta \gamma)$$

Plastic strain increment

$$\mathbf{R} = -\Delta \boldsymbol{\varepsilon}^p + \Delta \gamma \frac{\partial \phi}{\partial \boldsymbol{\sigma}}$$

$$\Delta \boldsymbol{\varepsilon}^p = \mathbb{C}^{-1} : (\boldsymbol{\sigma} - \boldsymbol{\sigma}^{\text{tr}})$$

Equations we want to solve

$$f = 0$$

$$\mathbf{R} = \mathbf{0}$$

Unknowns

$$\Delta \gamma, \boldsymbol{\sigma}$$

Iterative Algorithm

Create iterative solution for unknowns

$$\Delta\gamma^{(k+1)} = \Delta\gamma^{(k)} + \Delta(\Delta\gamma)$$

$$\sigma^{(k+1)} = \sigma^{(k)} + \Delta\sigma$$

Two algorithm to solve for increment in unknowns

- Newton
- Line search based on Newton

Newton Algorithm

$$\Delta(\Delta\gamma) = \frac{f^{(k)} - \mathbf{R}^{(k)} : \mathcal{L}^{(k)} : \frac{\partial\phi^{(k)}}{\partial\sigma}}{\frac{\partial\phi^{(k)}}{\partial\sigma} : \mathcal{L}^{(k)} : \frac{\partial\phi^{(k)}}{\partial\sigma} + H'_{(k)}}$$

Slope of hardening curve

$$H' = \frac{d\bar{\sigma}}{d\Delta\gamma}$$

Hessian

$$\Delta\sigma = -\mathcal{L}^{(k)} : \left(\mathbf{R}^{(k)} + \Delta(\Delta\gamma) \frac{\partial\phi^{(k)}}{\partial\sigma} \right)$$

$$\mathcal{L}^{-1} = \mathbb{C}^{-1} + \Delta\gamma \frac{\partial^2\phi}{\partial\sigma\partial\sigma}$$

von Mises

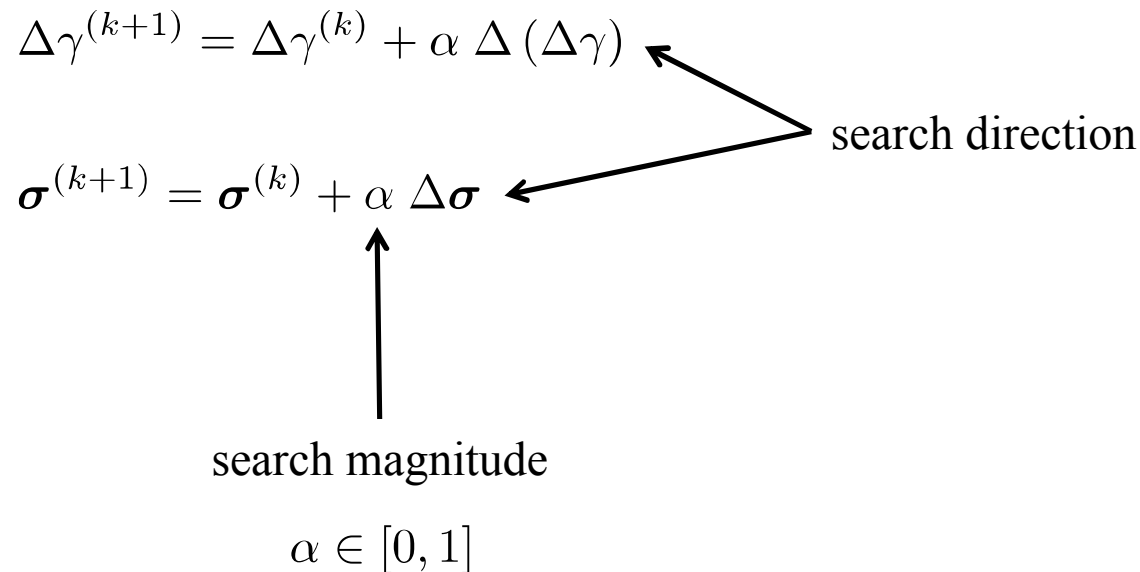
$$\Delta(\Delta\gamma) = \frac{f^{(k)}}{3\mu + H'_{(k)}} \quad \Delta\sigma = -\Delta(\Delta\gamma) \frac{3}{2\phi} \mathcal{L}^{(k)} : \mathbf{s}$$

Line Search Algorithm

$$\Delta\gamma^{(k+1)} = \Delta\gamma^{(k)} + \alpha \Delta(\Delta\gamma)$$
$$\sigma^{(k+1)} = \sigma^{(k)} + \alpha \Delta\sigma$$

search direction

search magnitude

$$\alpha \in [0, 1]$$


Search direction comes from Newton algorithm

Need to determine “best” value for α

Line Search Algorithm *

Residual

$$\mathbf{r} = \left(\frac{f}{2\mu}, \mathbf{R} \right)$$

Merit function based on residual

$$\psi = \frac{1}{2} \mathbf{r} \cdot \mathbf{r}$$

...as a function of α

$$\psi(\alpha) = \frac{1}{2} \mathbf{r}(\alpha) \cdot \mathbf{r}(\alpha)$$

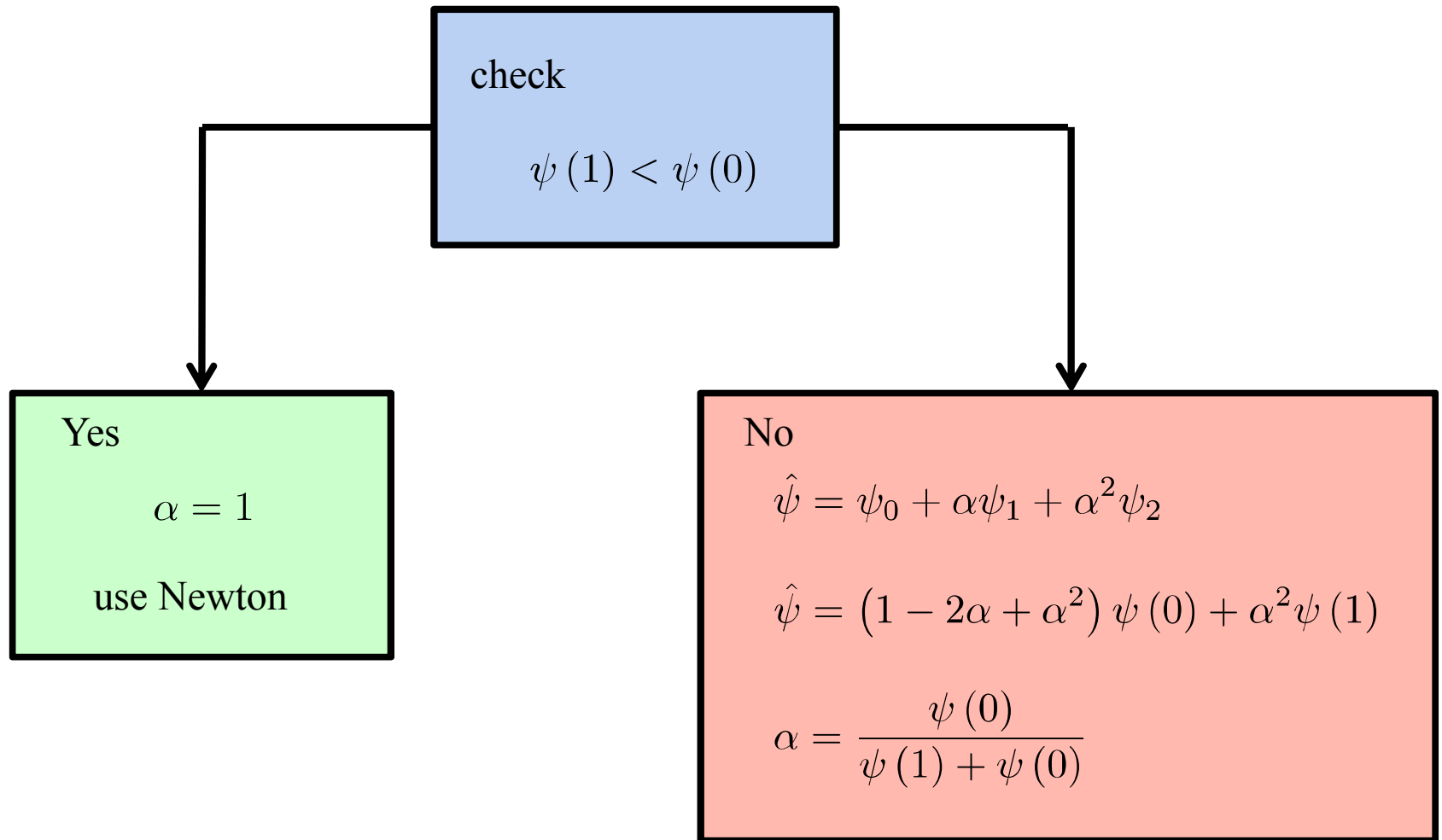
We want

$$\psi(\alpha) < \psi(0)$$

If we get this, then the solution is improving

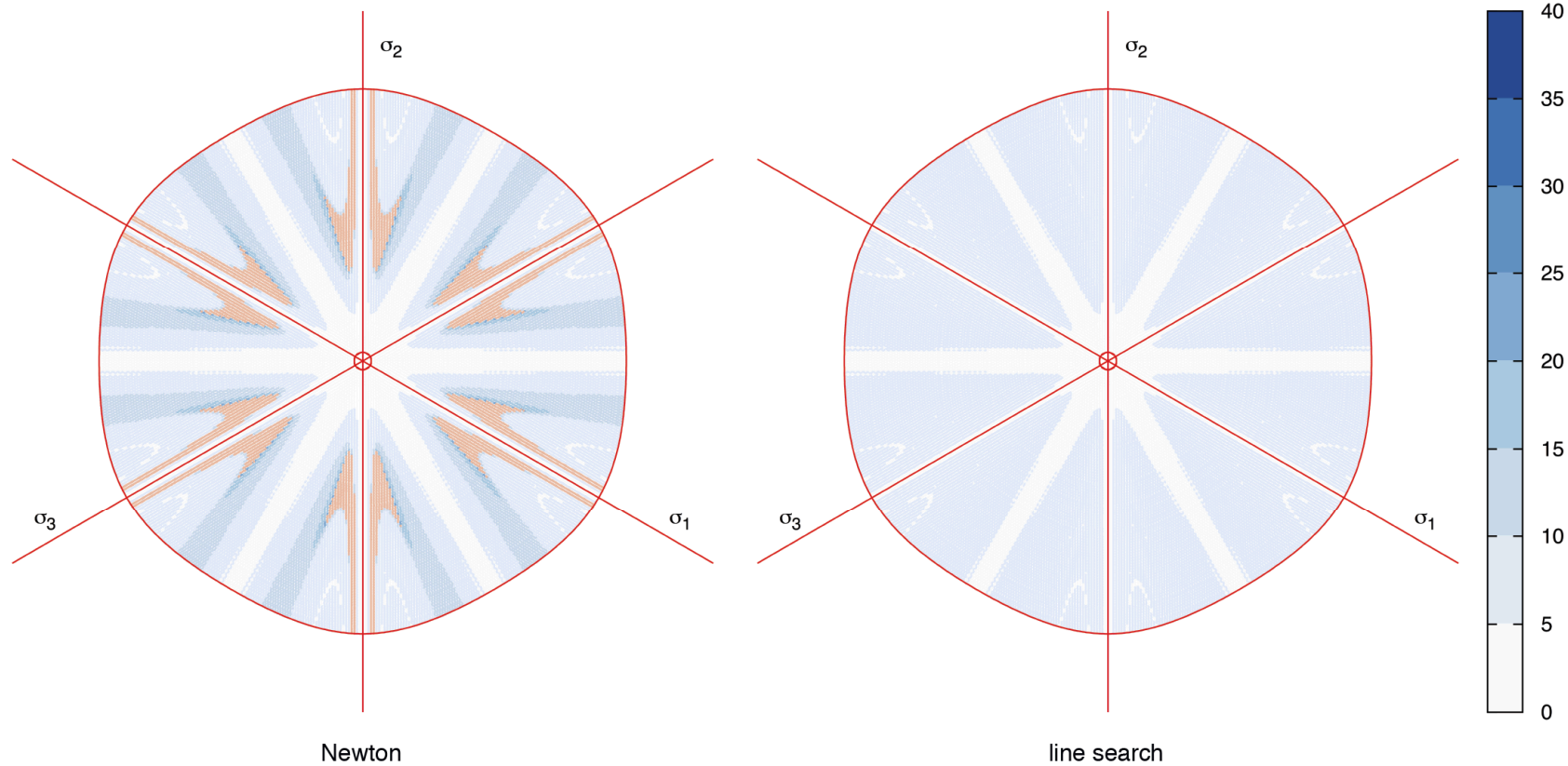
* Perez-Foguet and Armero, "On the formulation of closest point projection algorithms in elastoplasticity – part II: globally convergent schemes", IJNME, v. 53, 2002.

Line Search Algorithm

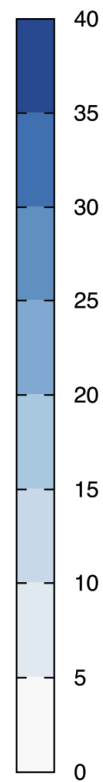
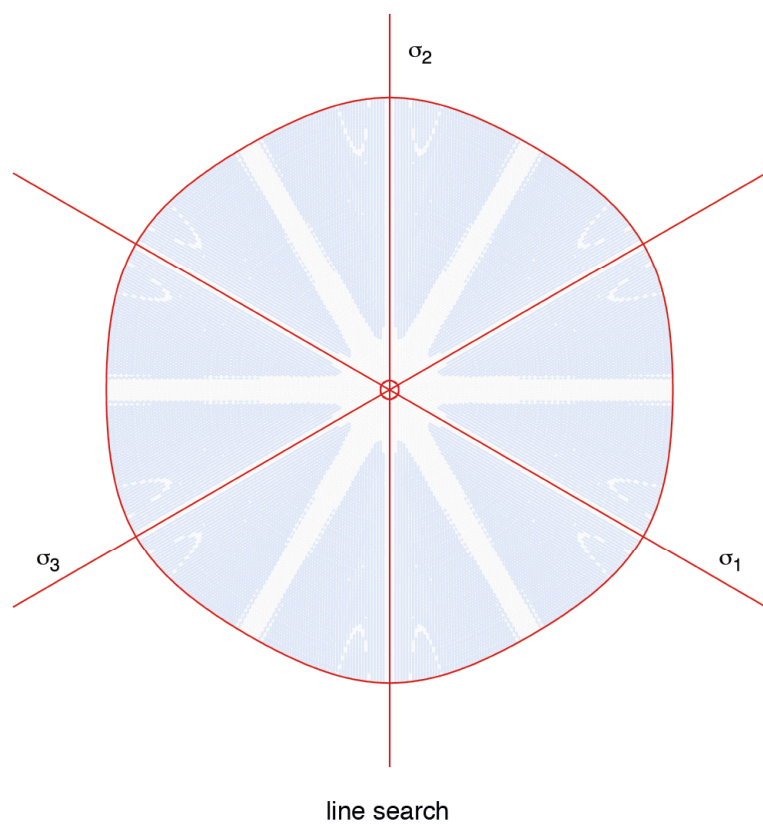
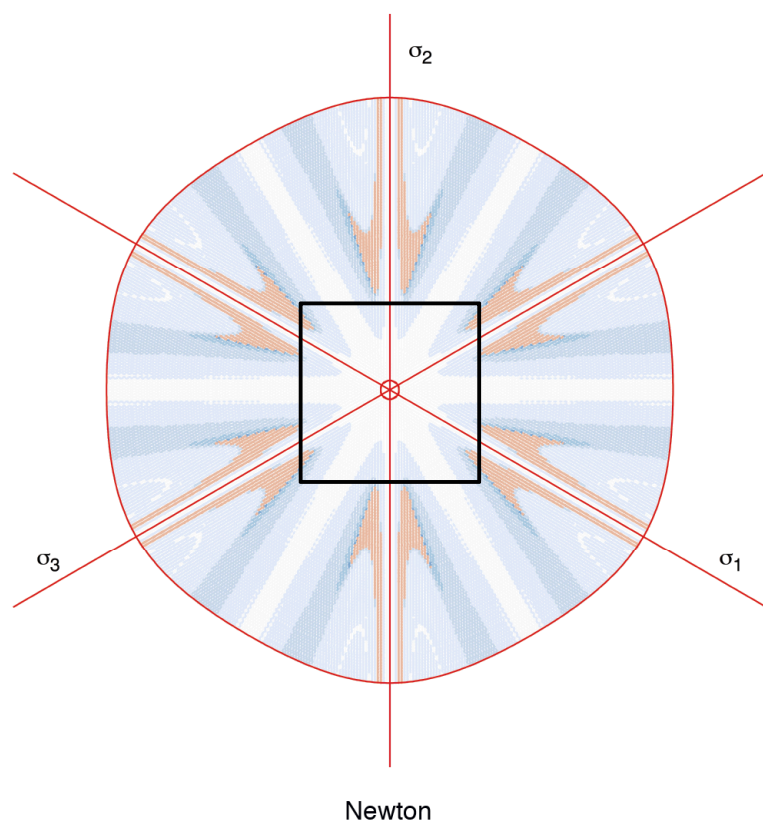


Hosford Model

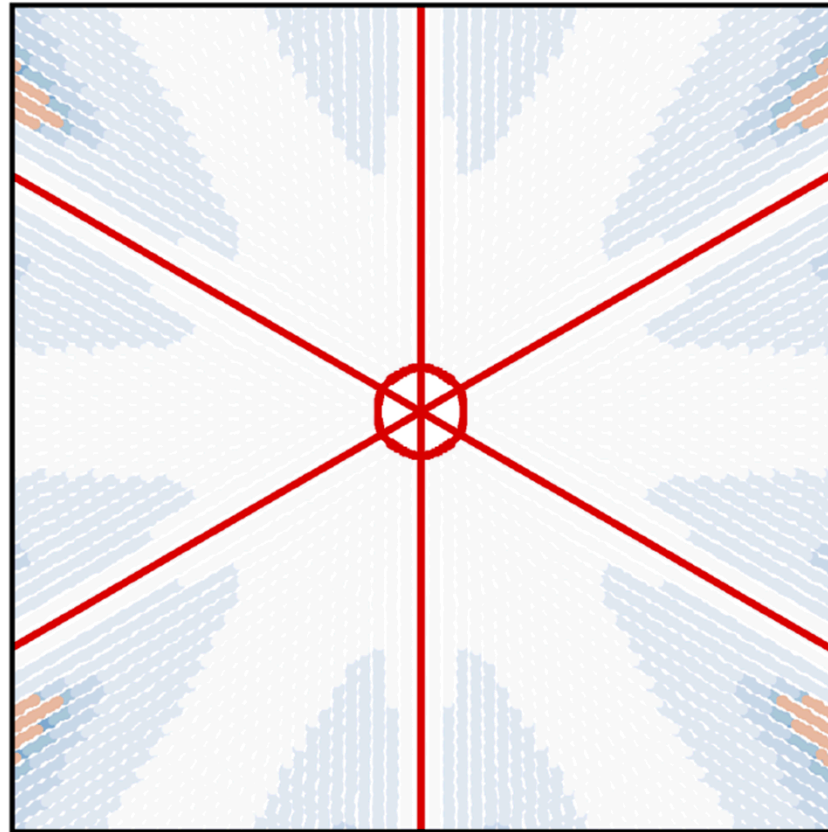
Hosford (a=6)



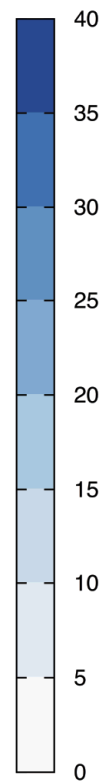
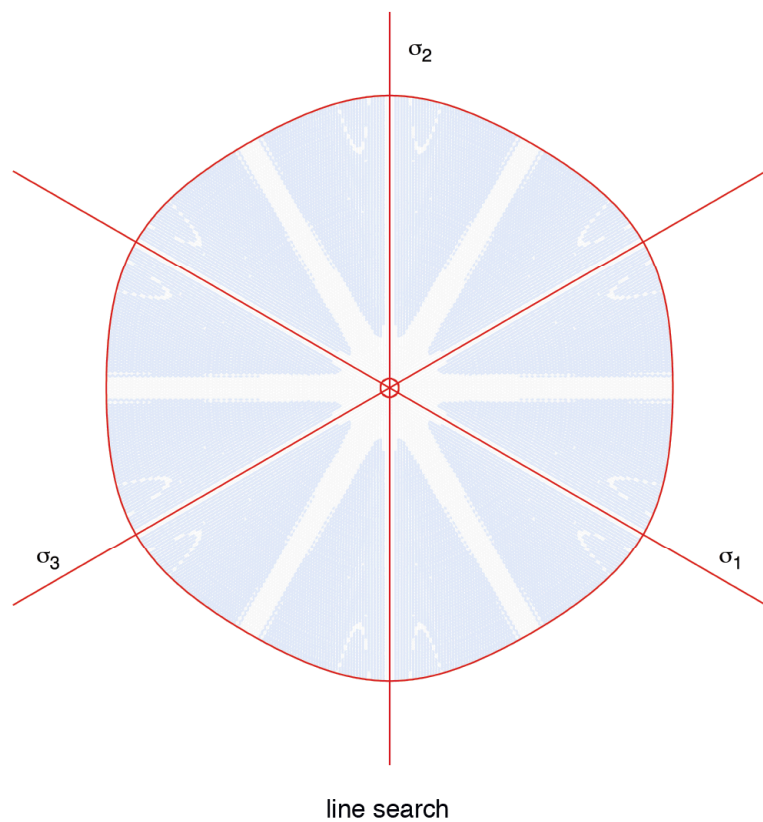
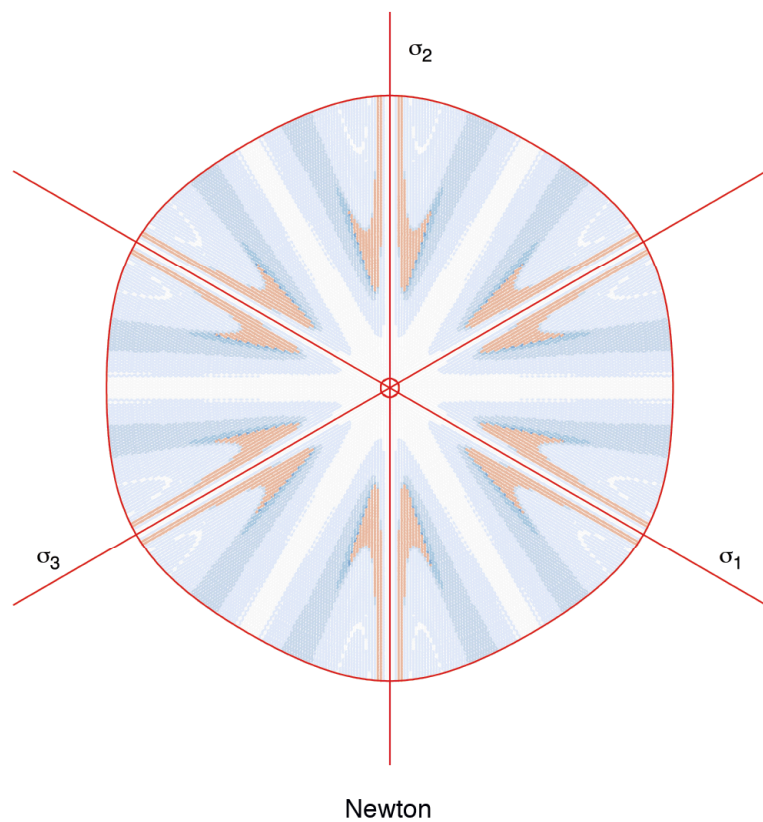
Hosford (a=6)



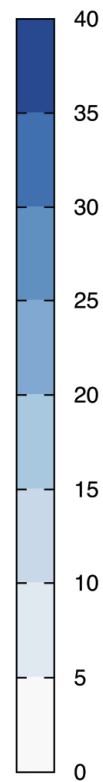
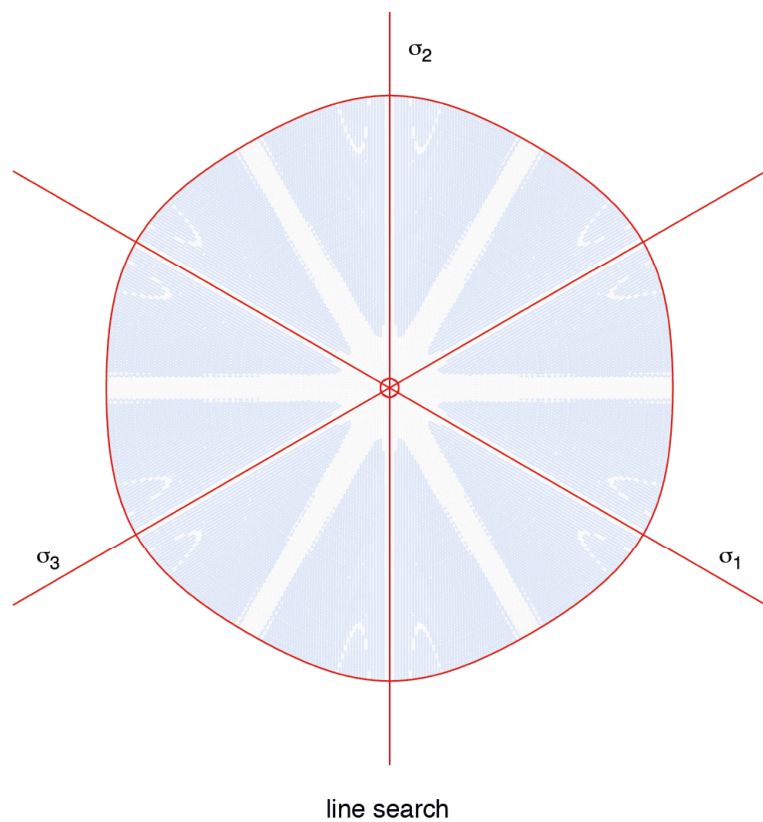
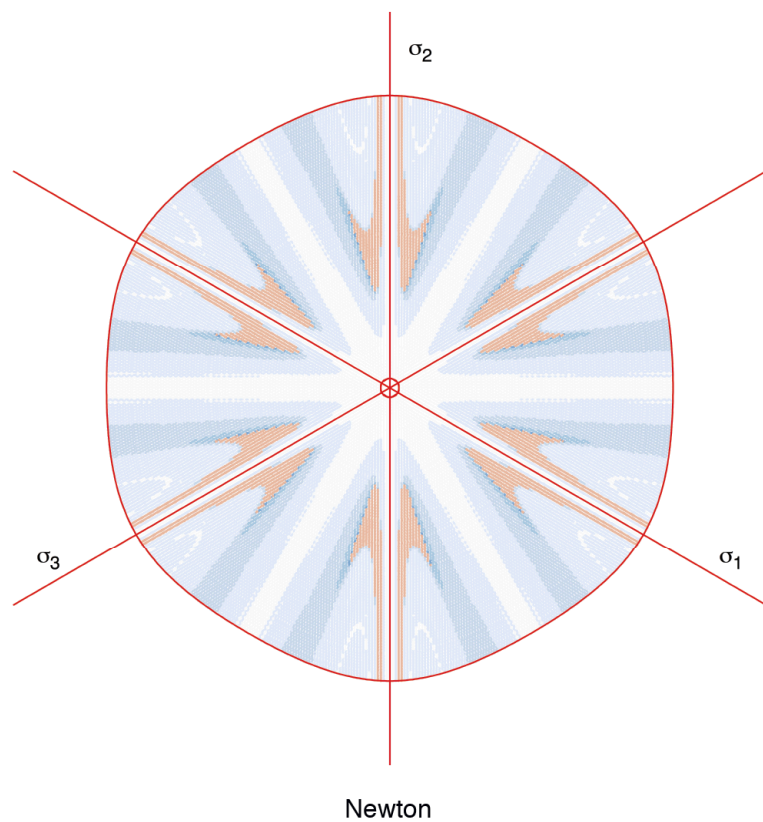
Hosford (a=6)



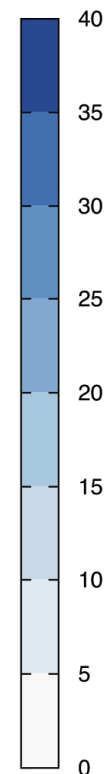
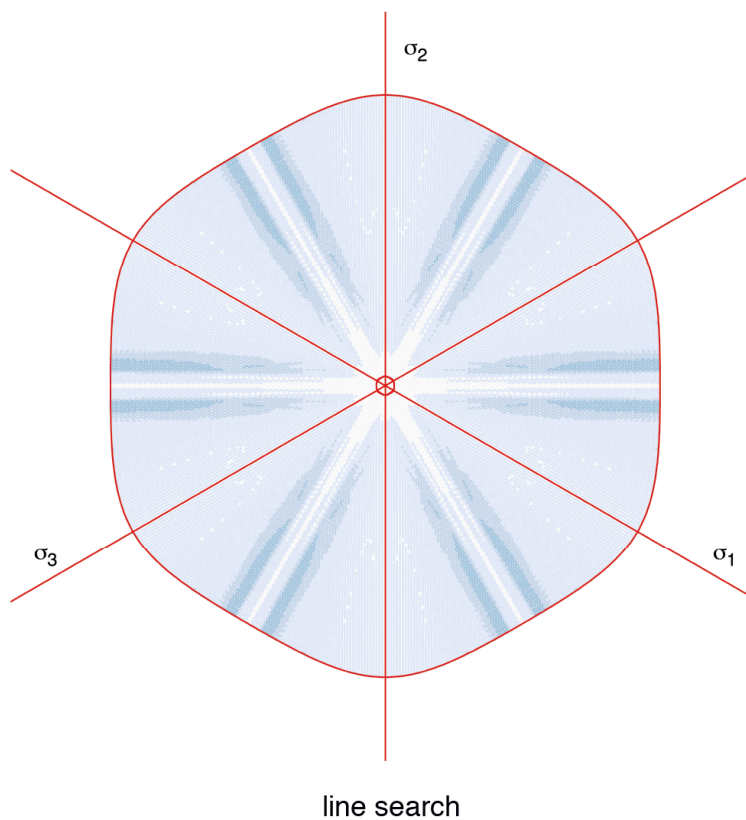
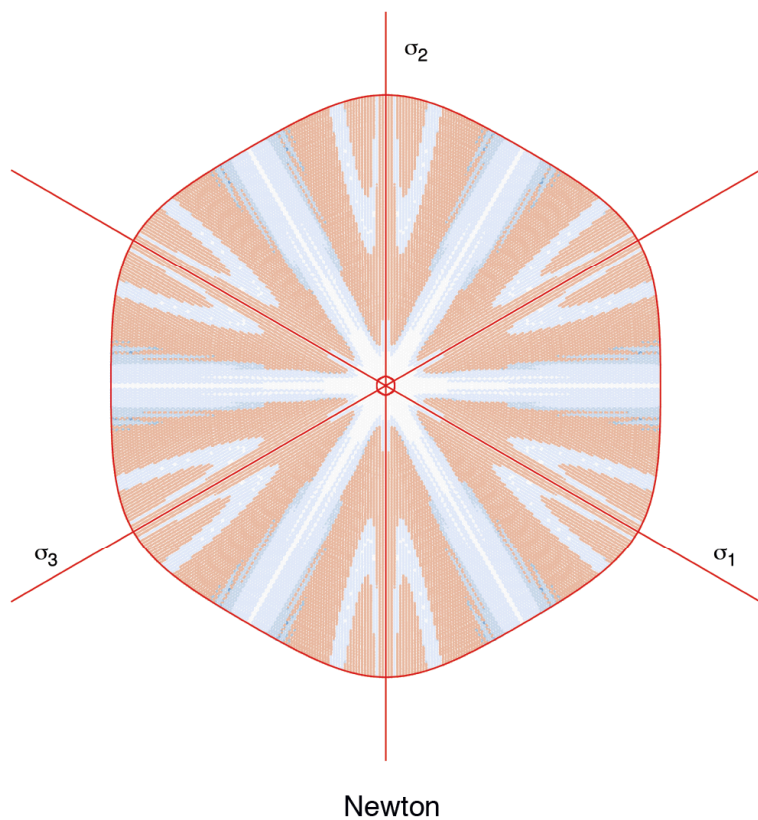
Hosford (a=6)



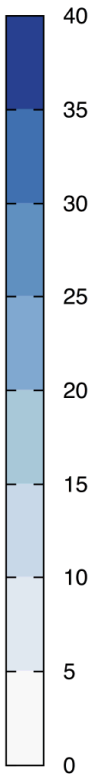
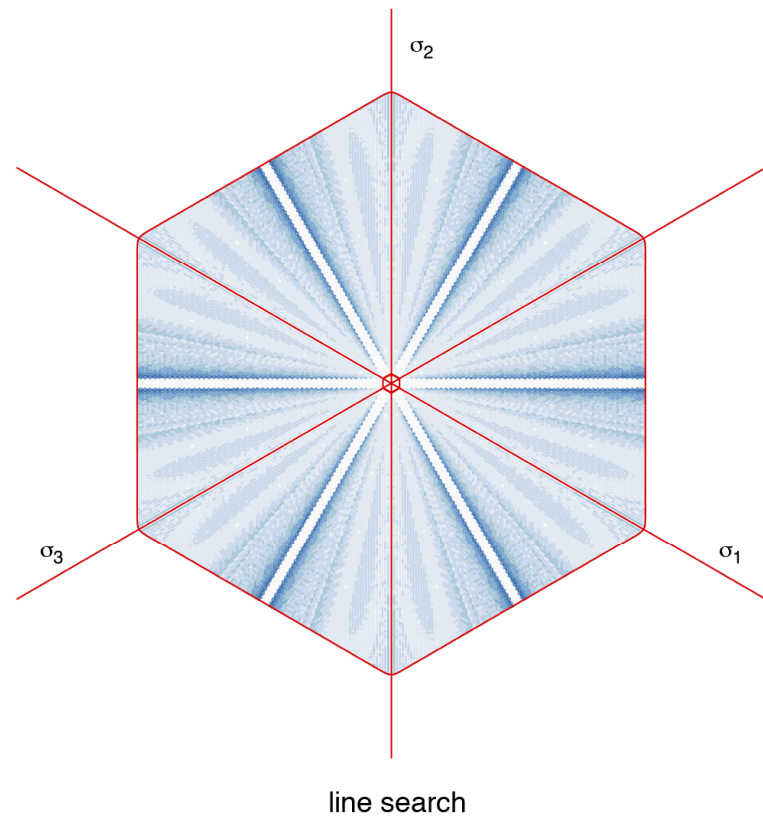
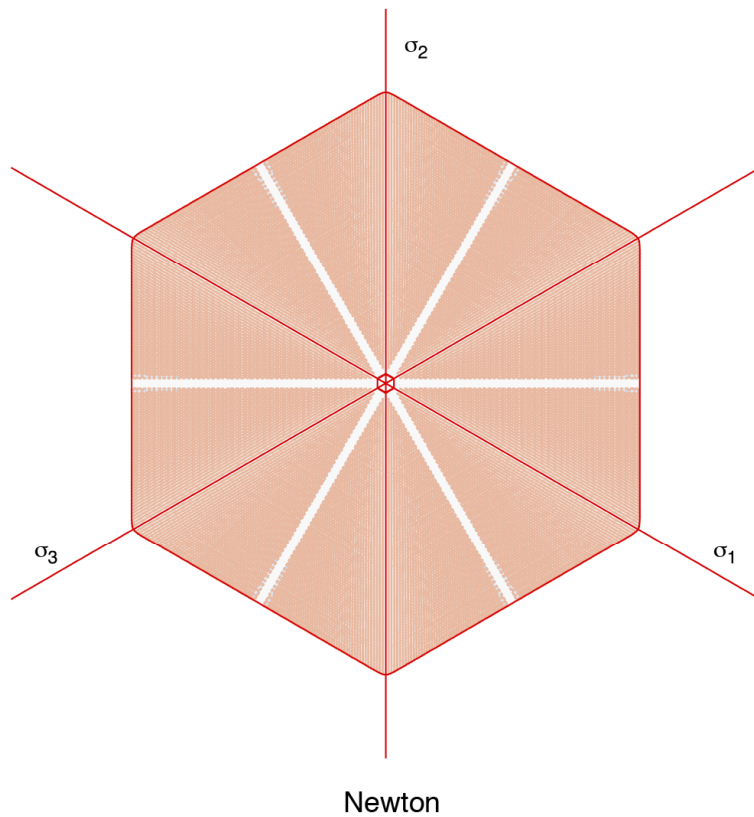
Hosford (a=6)



Hosford (a=8)



Hosford (a=100)



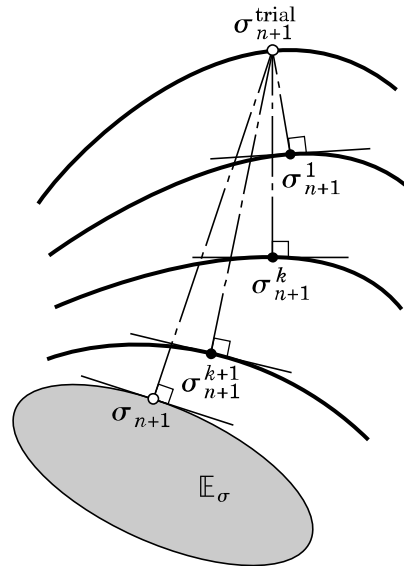
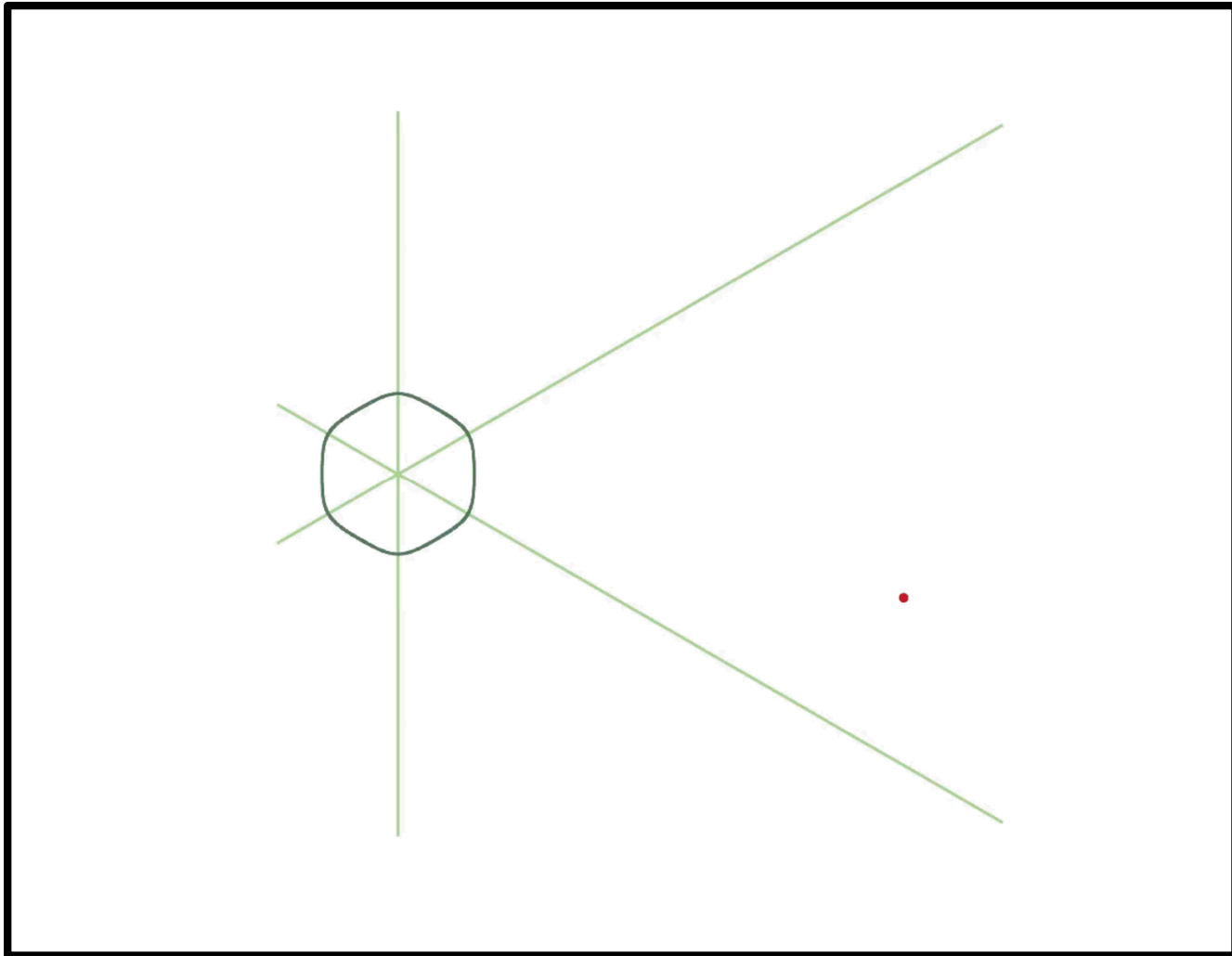


FIGURE 3-10. A geometric interpretation of the closest point projection algorithm in stress space. At each iterate $(\bullet)^{(k)}$, the constraint is linearized to find the intersection (cut) with $f = 0$. The next iterate $(\bullet)^{(k+1)}$, located on level set $f_{n+1}^{(k+1)} > 0$, is the closest point of that level set to the previous iterate $(\bullet)^{(k)}$ in the metric defined by the elasticities \mathbf{C} .

Simo and Hughes, Computational Inelasticity, 1998.

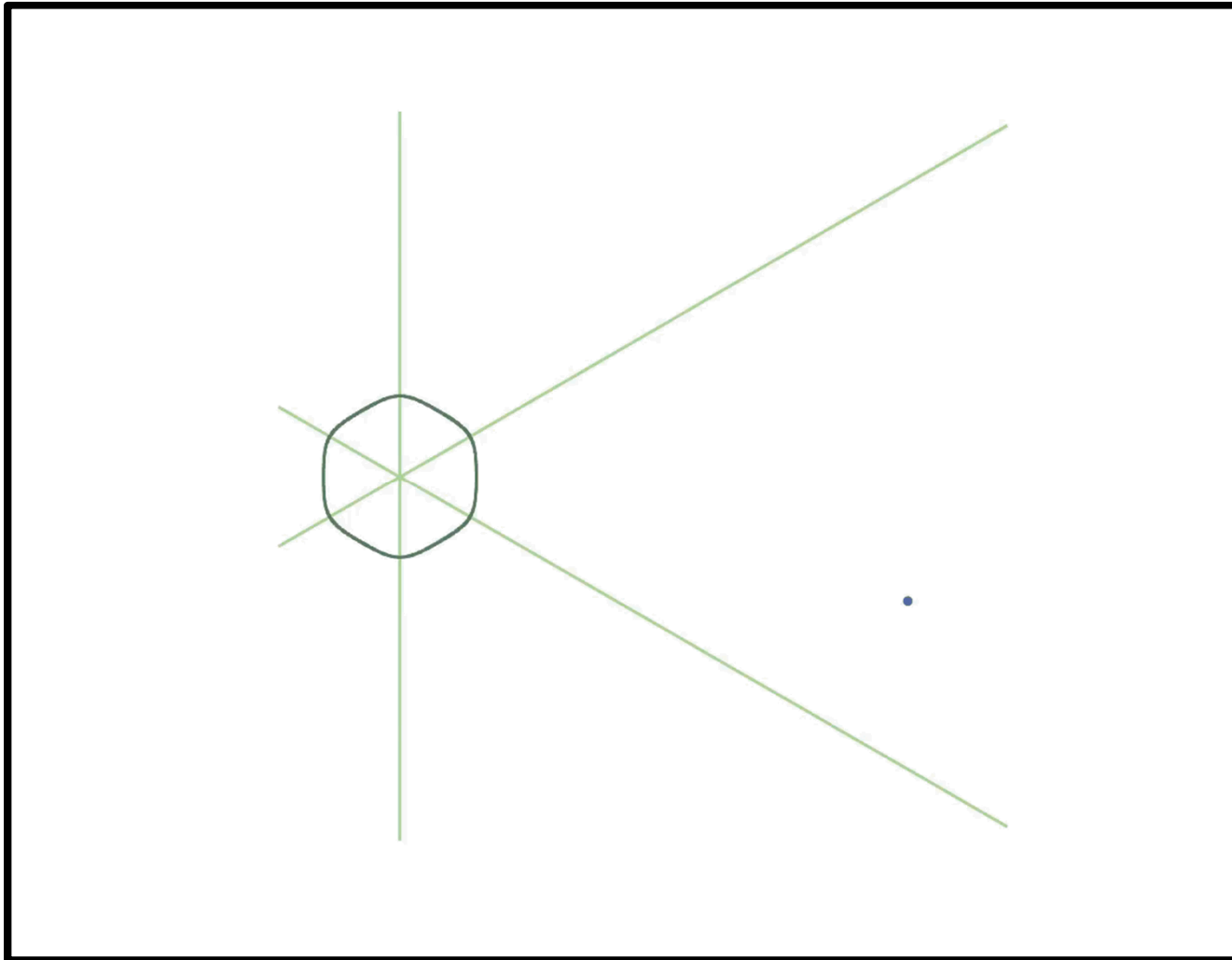
Hosford (a=8)

Newton algorithm



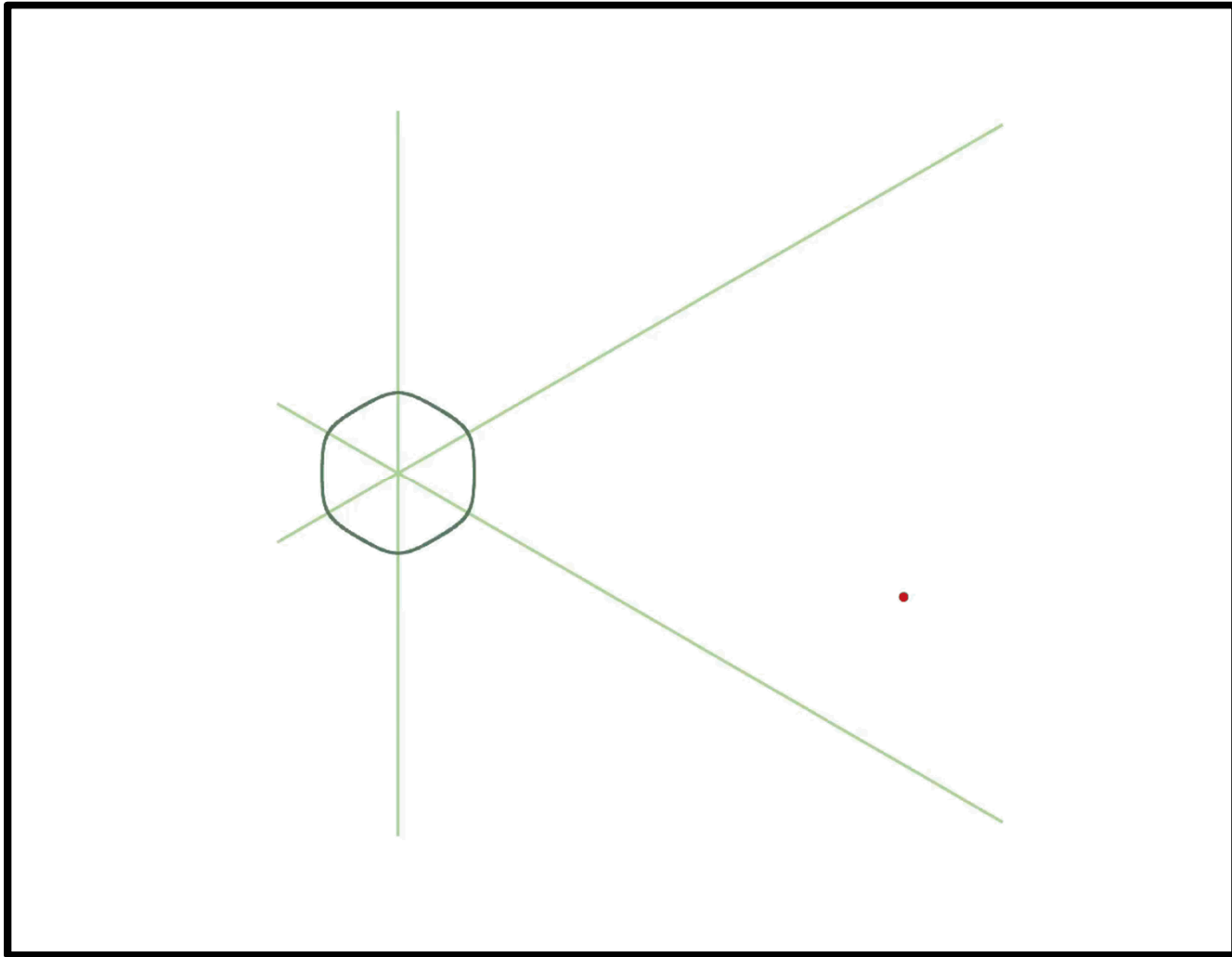
Hosford (a=8)

line search algorithm



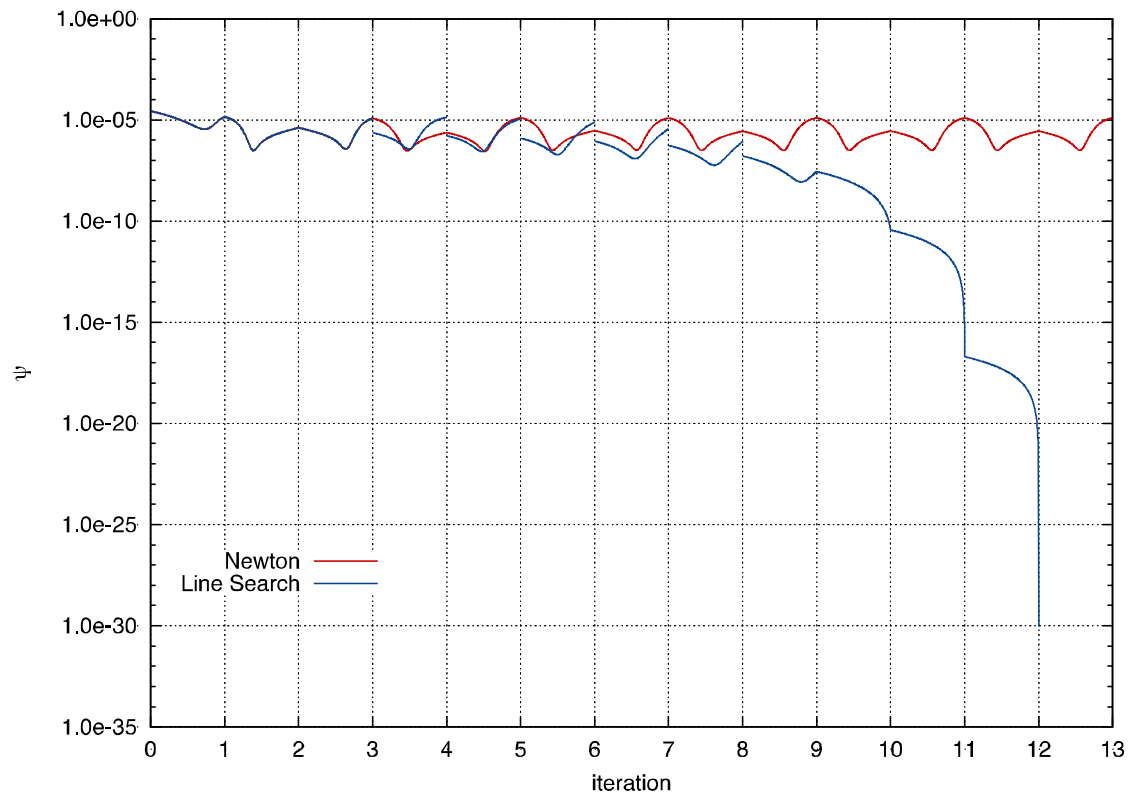
Hosford (a=8)

Newton and line search algorithms



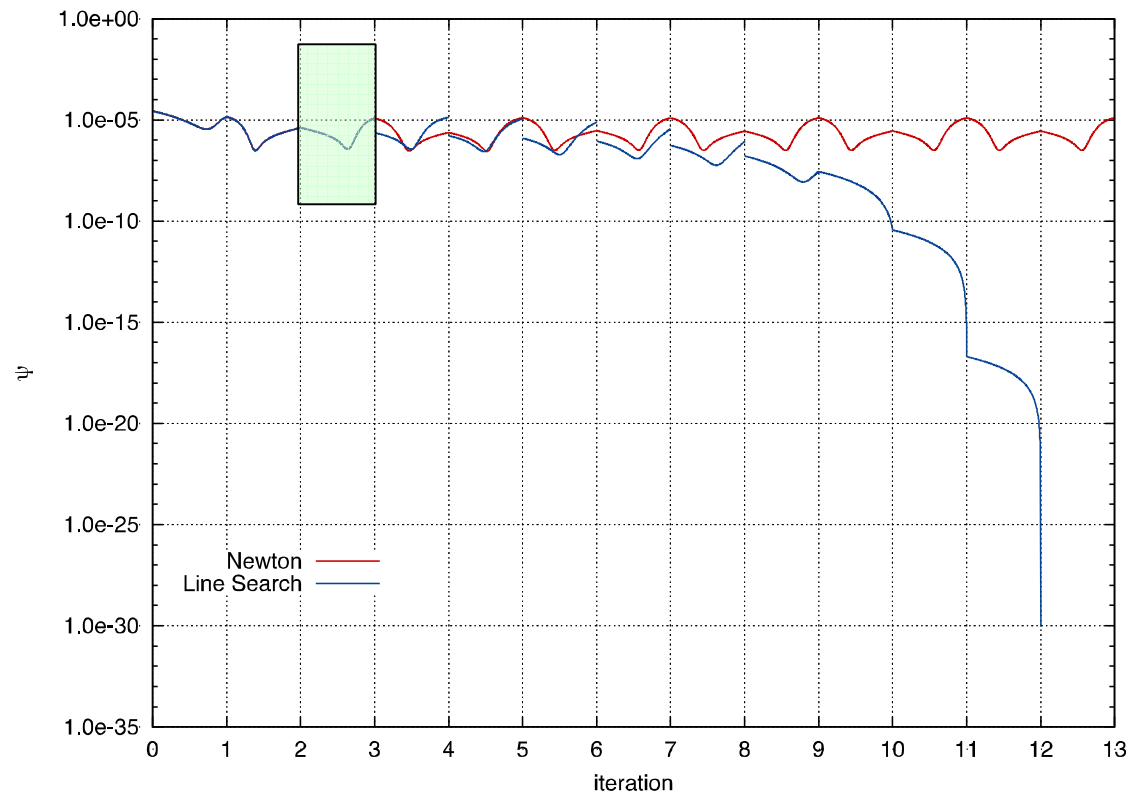
Hosford (a=8)

merit function



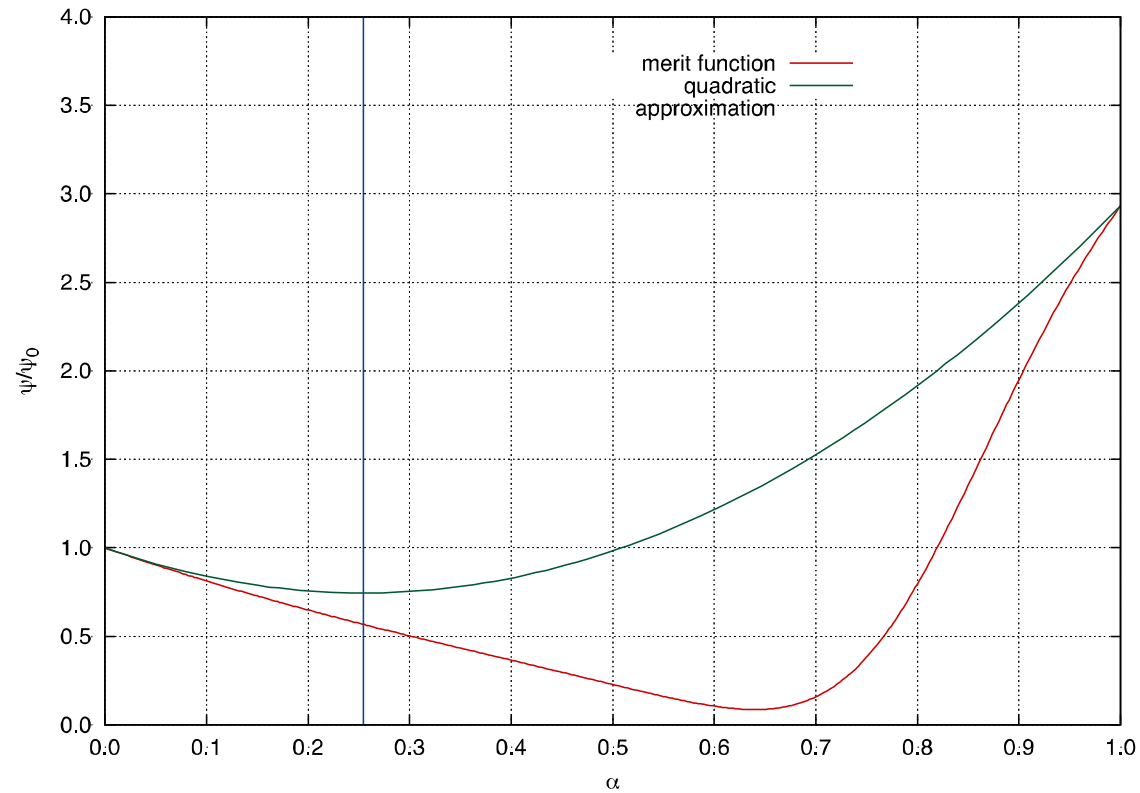
Hosford (a=8)

merit function



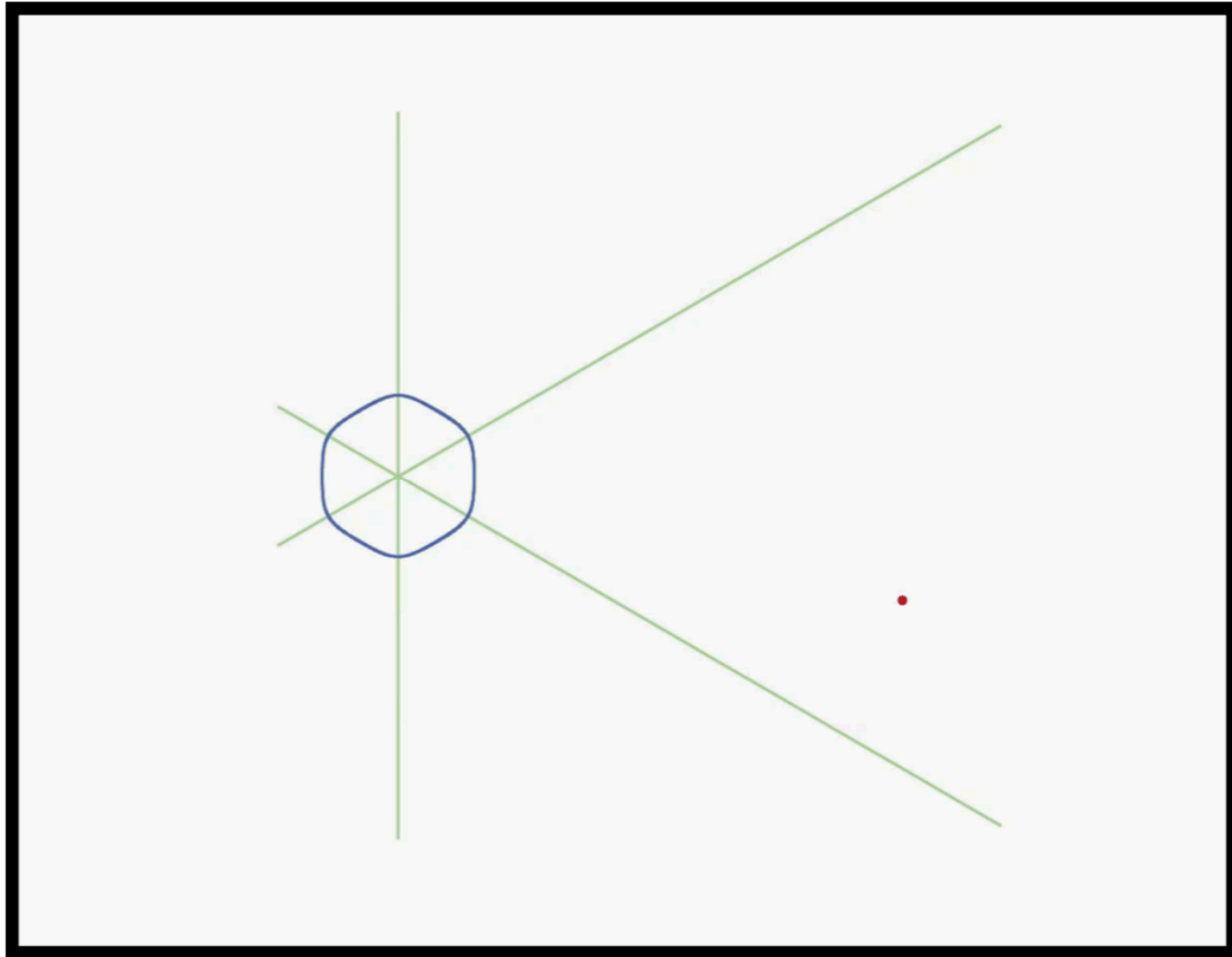
Hosford (a=8)

merit function



Hosford ($a=8$)

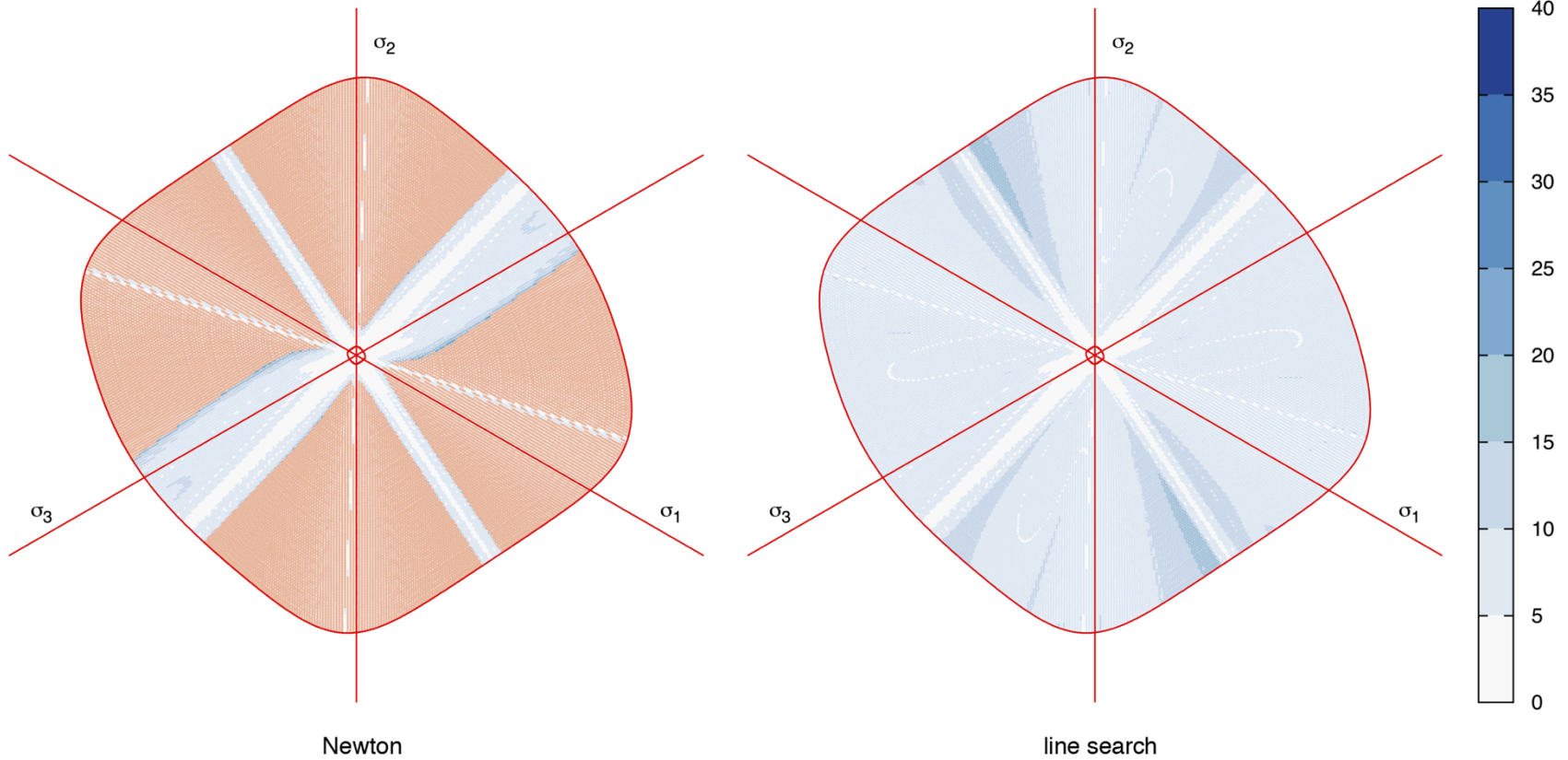
return map with hardening



Barlat Model (Yld2004-18p)

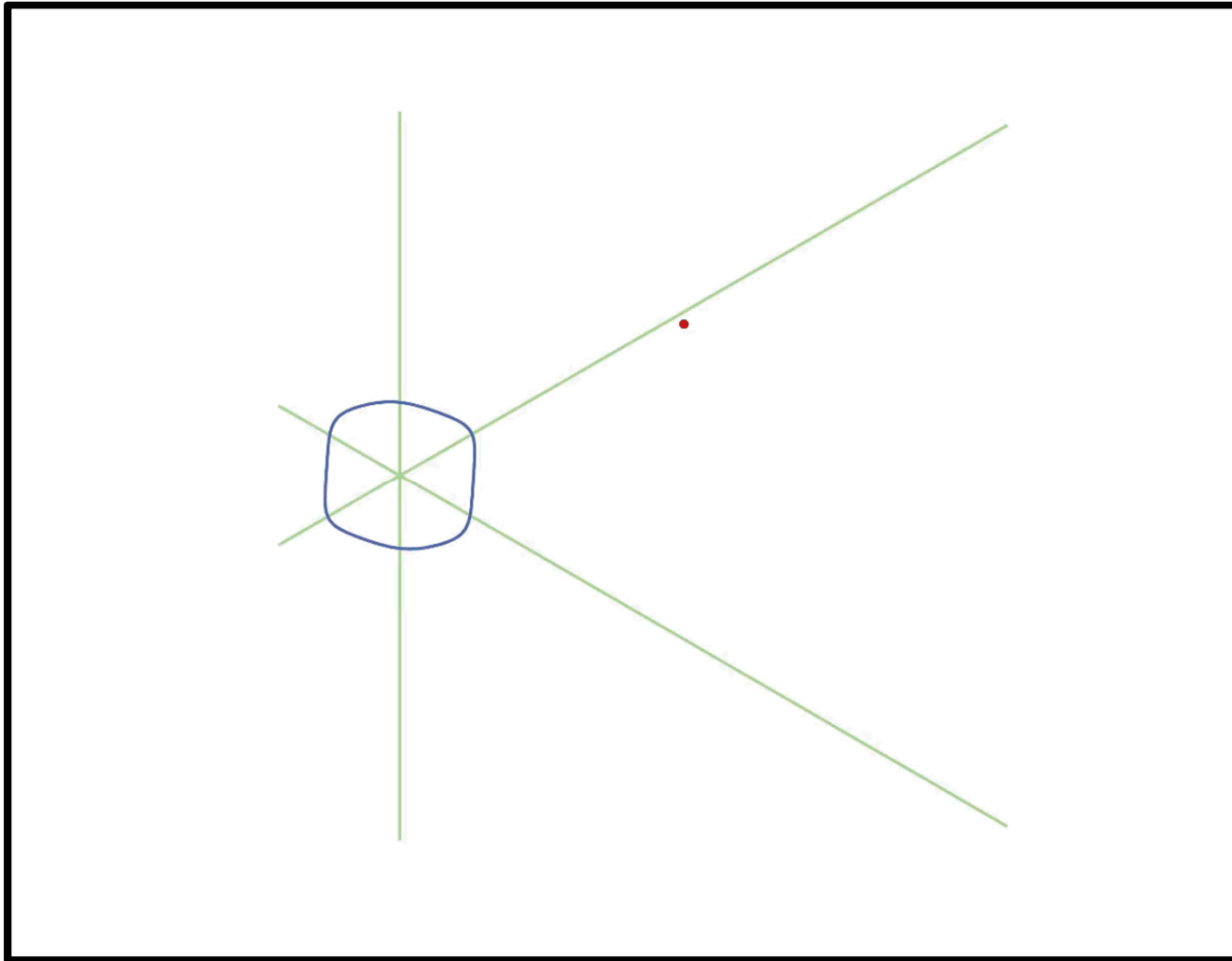
Barlat Model

2090-T3 Aluminum



Aligned with Material Axes

line search algorithm



Orthotropic Plasticity Models

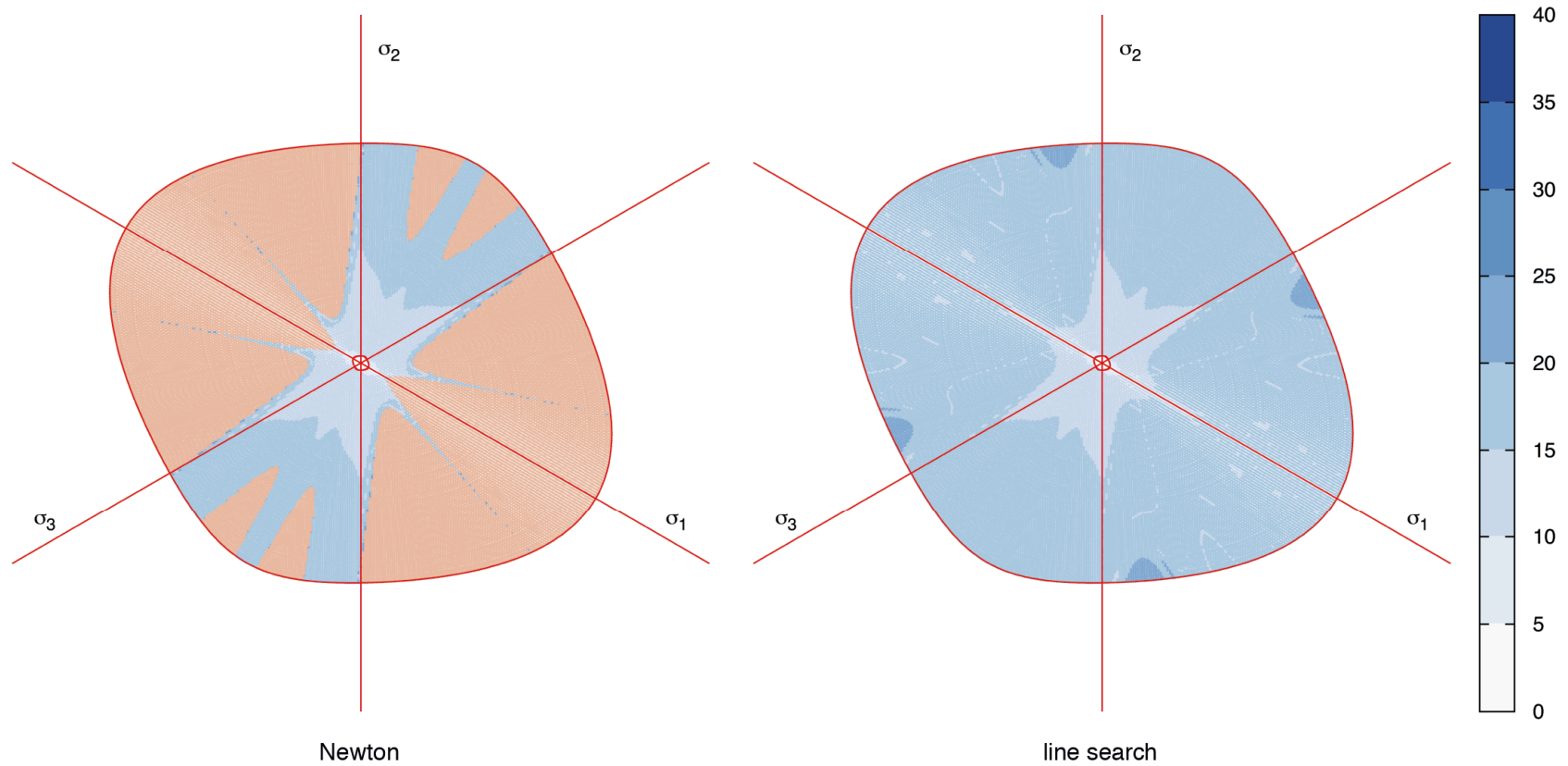
$$\begin{Bmatrix} s'_{11} \\ s'_{22} \\ s'_{33} \\ 0 \\ 0 \\ 0 \end{Bmatrix} = \begin{bmatrix} 0 & -c'_{12} & -c'_{13} & 0 & 0 & 0 \\ -c'_{21} & 0 & -c'_{23} & 0 & 0 & 0 \\ -c'_{31} & -c'_{32} & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & c'_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & c'_{55} & 0 \\ 0 & 0 & 0 & 0 & 0 & c'_{66} \end{bmatrix} \begin{Bmatrix} s_{11} \\ s_{22} \\ s_{33} \\ 0 \\ 0 \\ 0 \end{Bmatrix} \leftarrow \text{Components in material coordinate system}$$

$$s'_1 = s'_{11} \quad ; \quad s'_2 = s'_{22} \quad ; \quad s'_3 = s'_{33}$$

If trial stress is aligned with material coordinate system, then the solution stays aligned with the material coordinate system

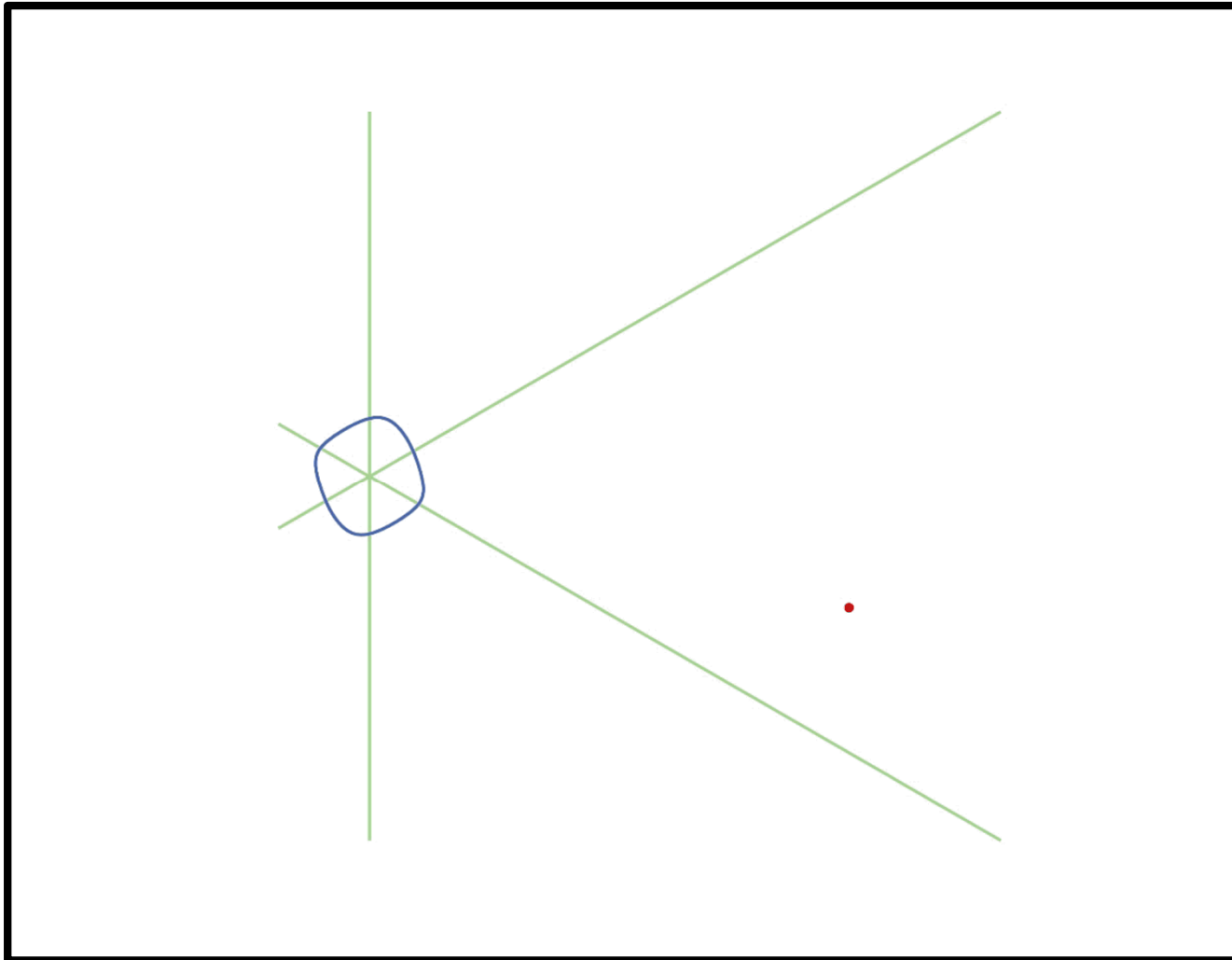
Barlat Model

45 degrees about x_1 axis



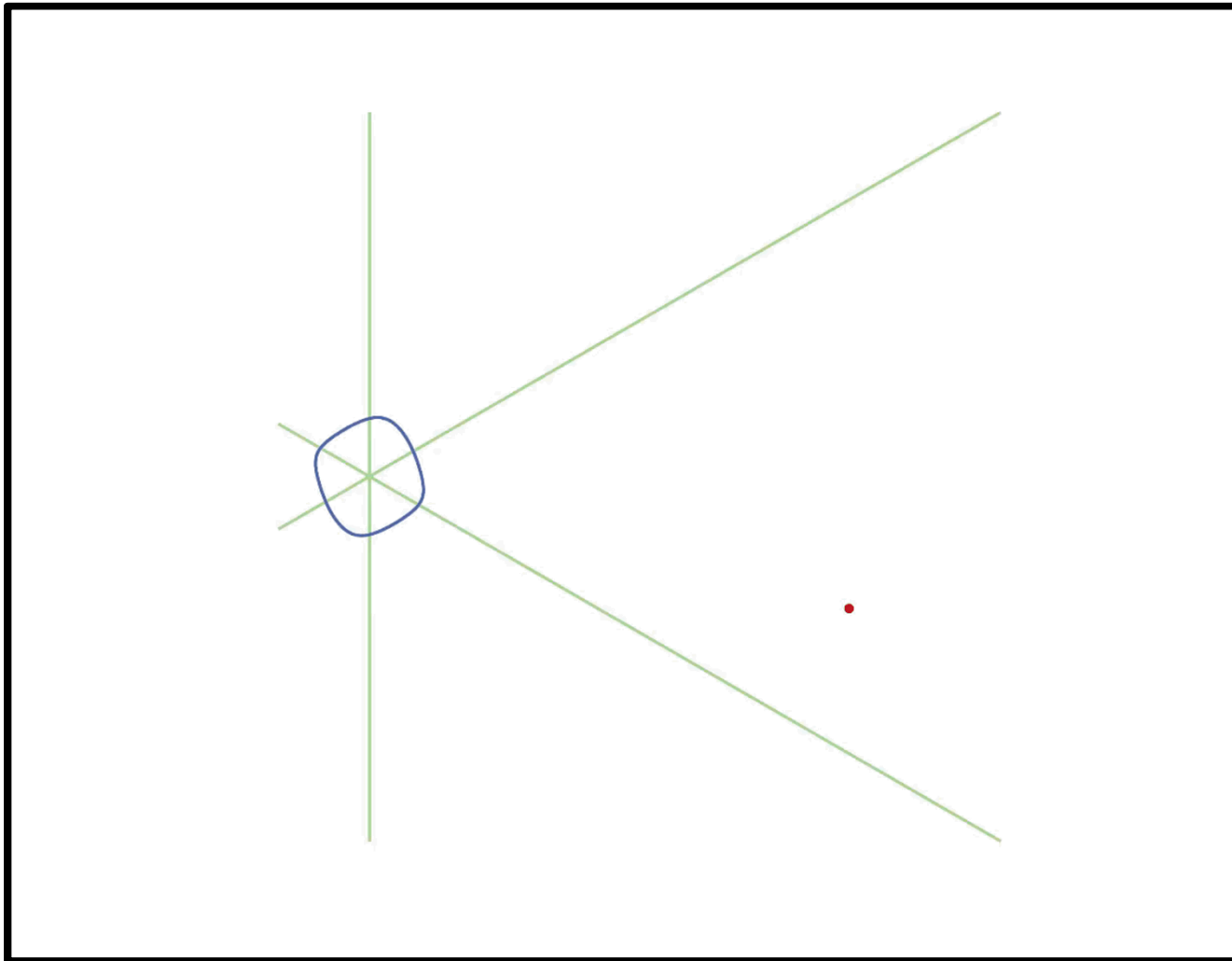
Not Aligned with Material Axes

Newton algorithm

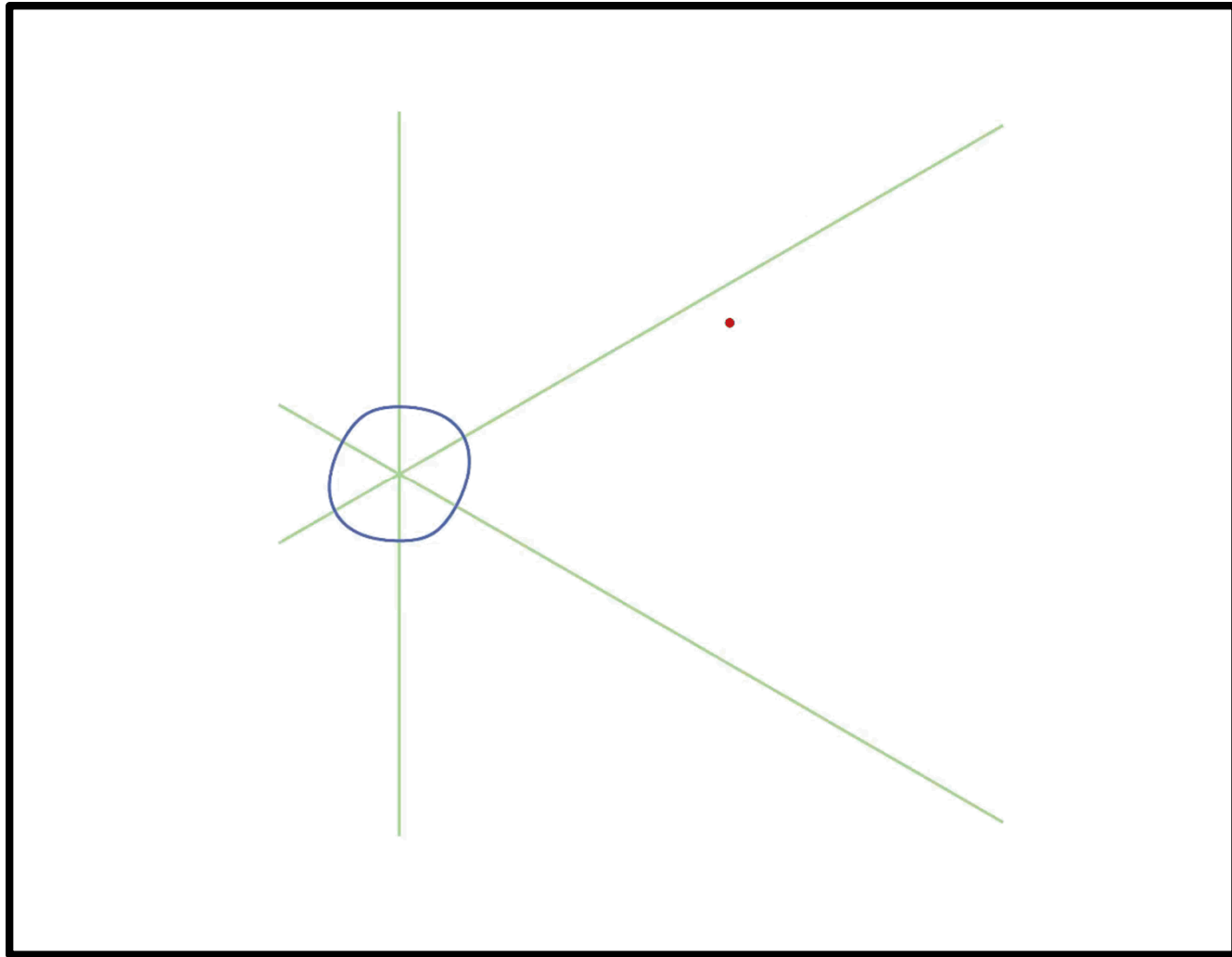


Not Aligned with Material Axes

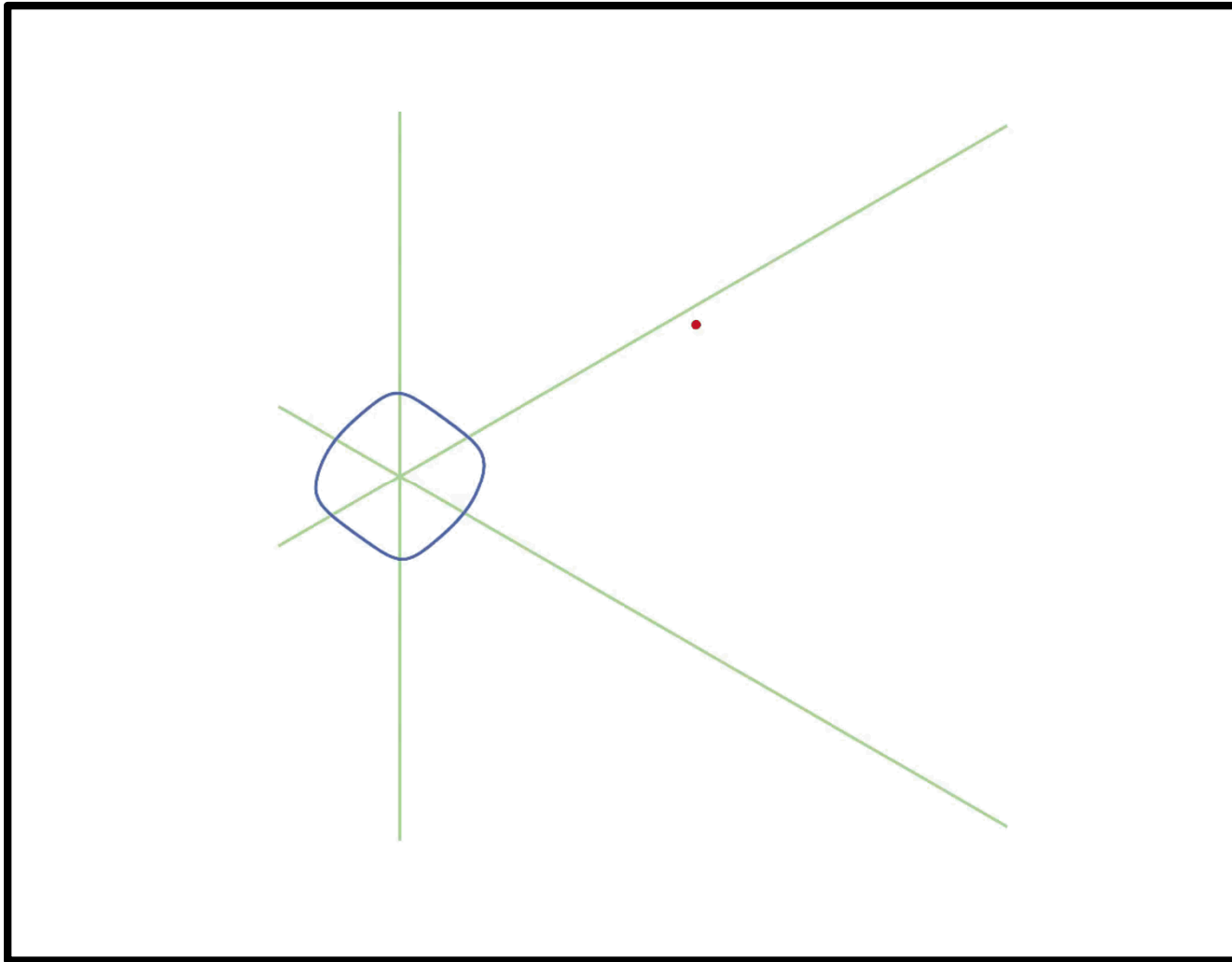
line search algorithm



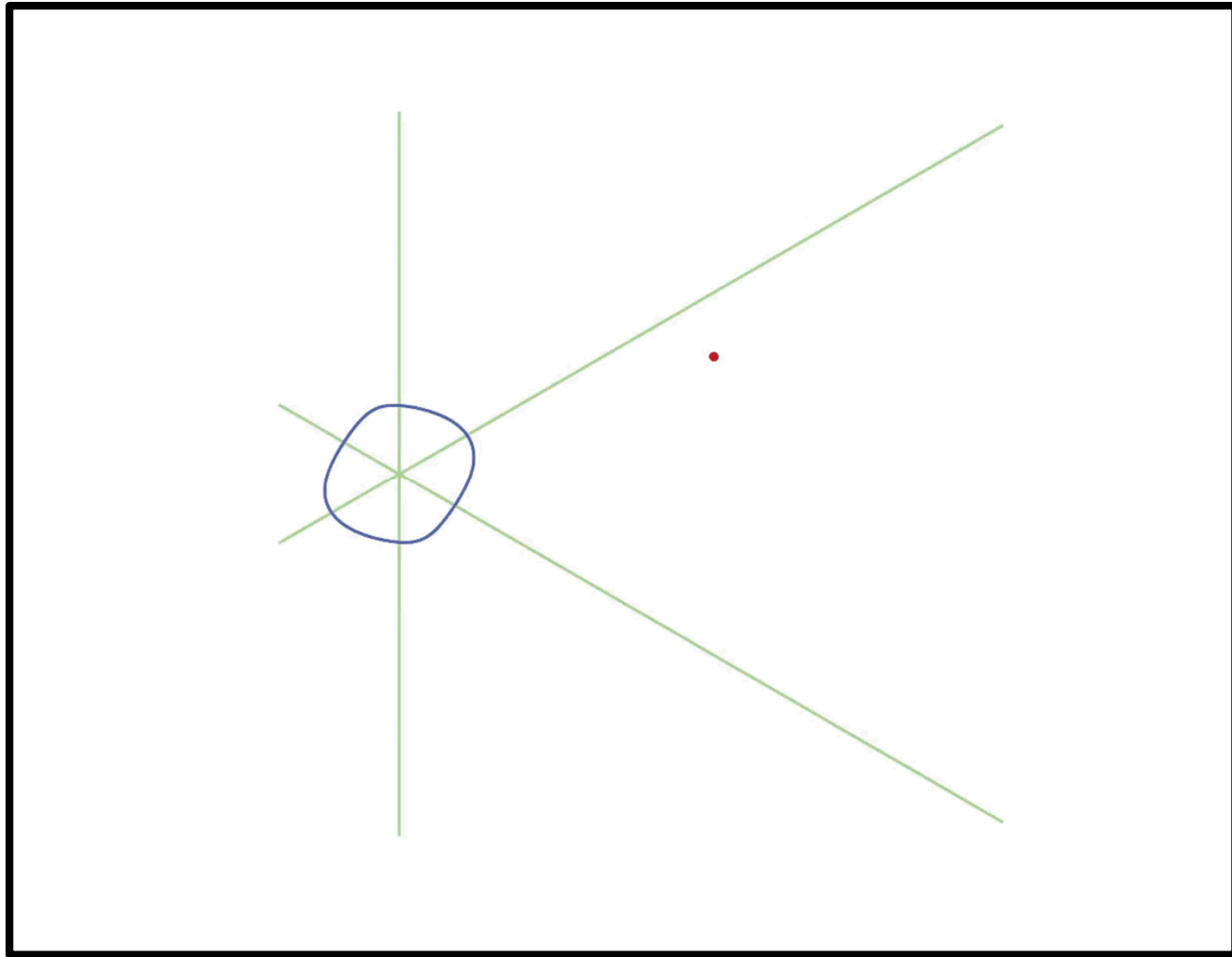
Not Aligned with Material Axes



Not Aligned with Material Axes



Not Aligned with Material Axes



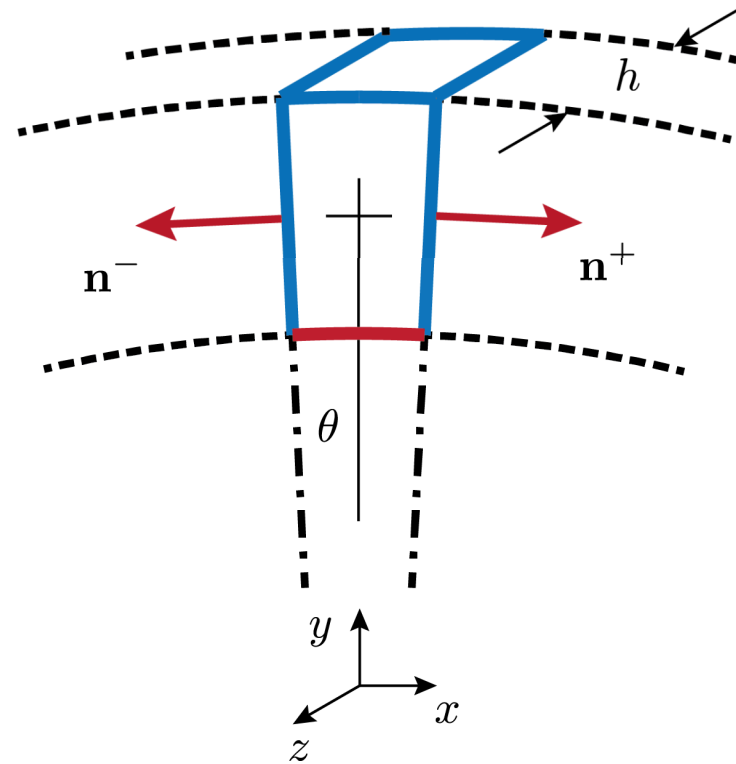
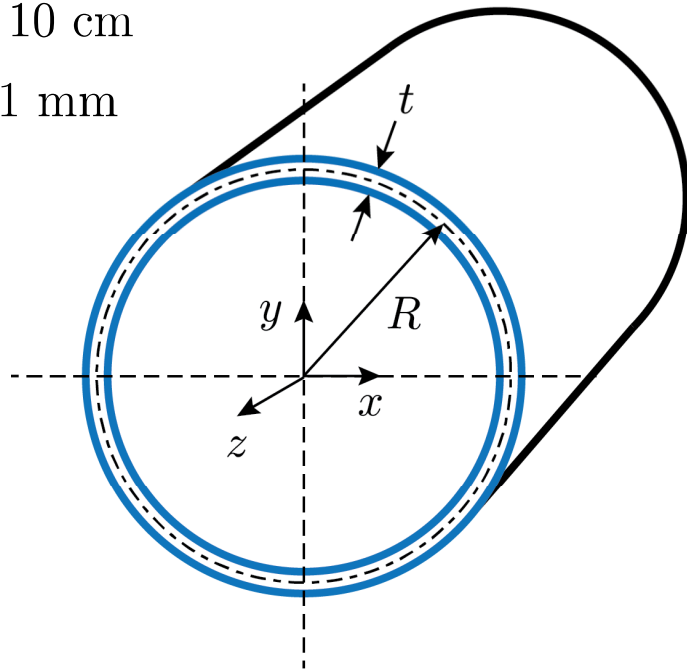
Example Problem

Example Problem

2090-T3 Aluminum

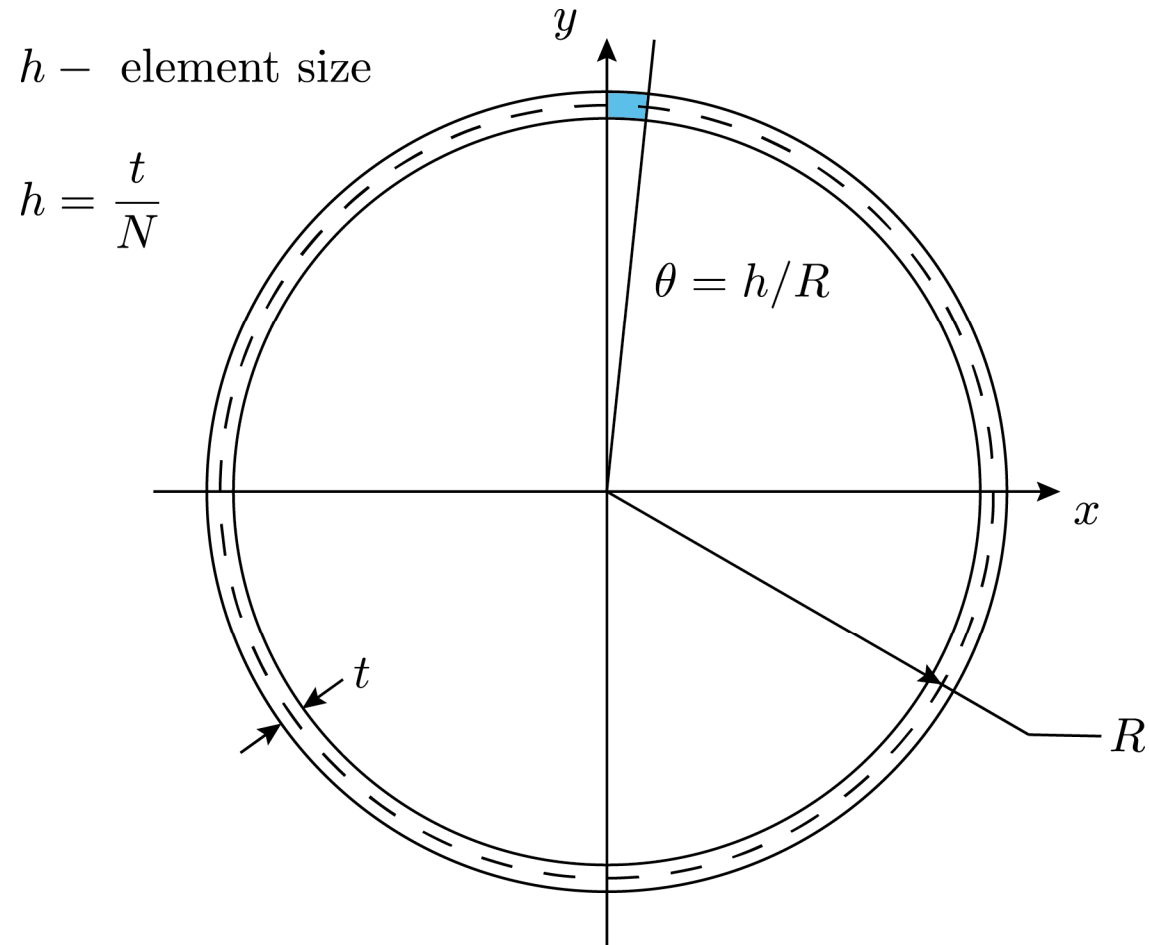
$$R = 10 \text{ cm}$$

$$h = 1 \text{ mm}$$

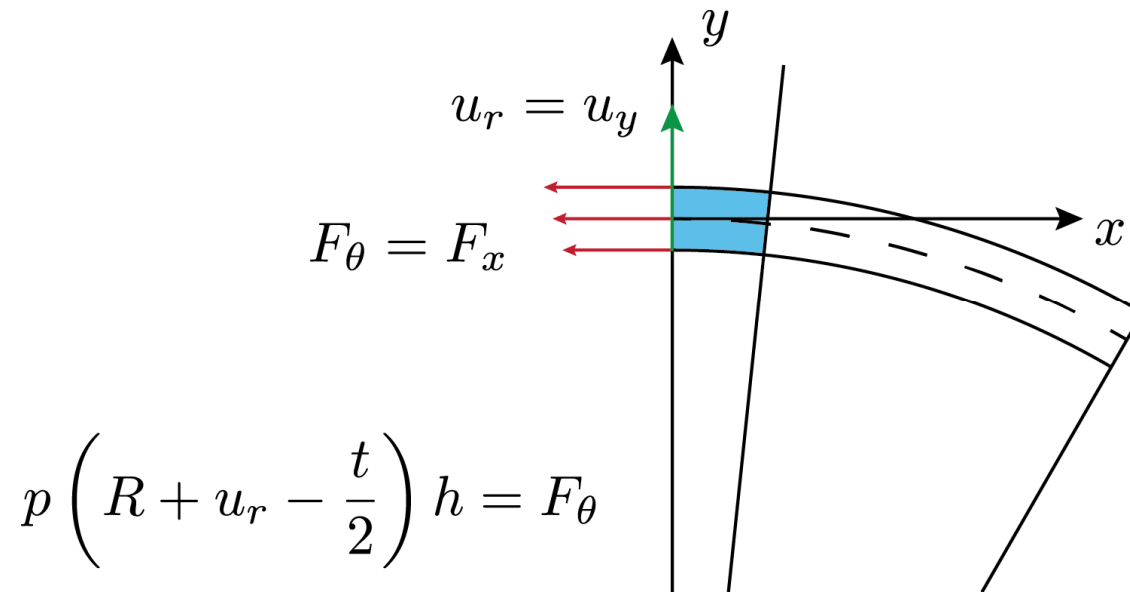


$$\bar{\sigma} = 200 (1 - \exp(-20 \bar{\epsilon}^p)) \text{ MPa} \rightarrow \sigma_y = 200 \text{ MPa}$$

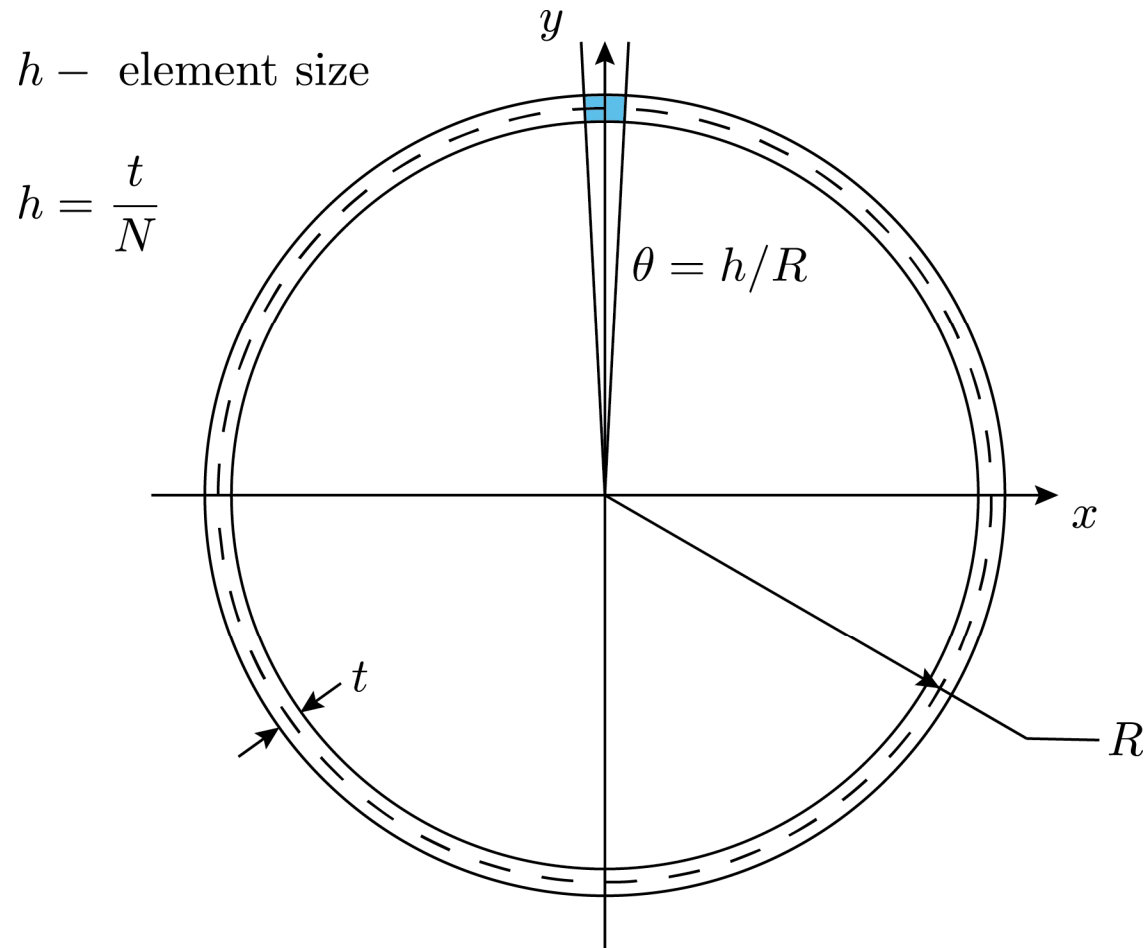
Example Problem



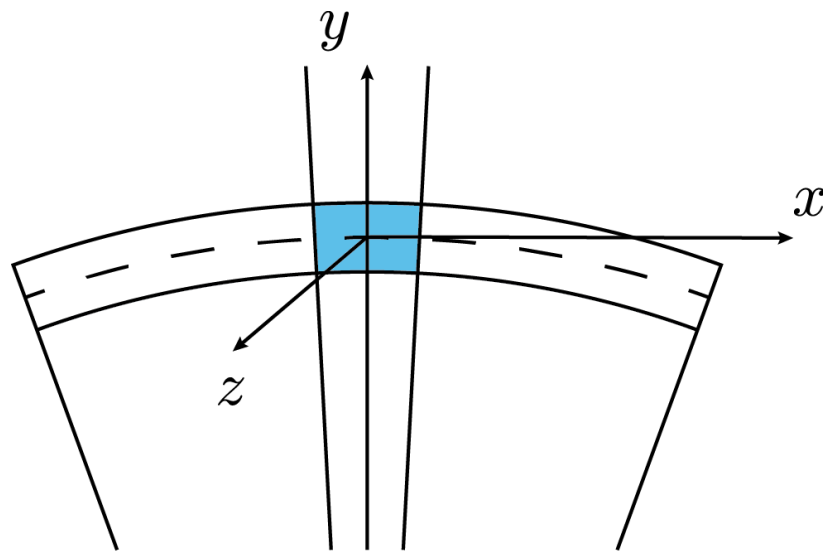
Example Problem



Example Problem



Example Problem

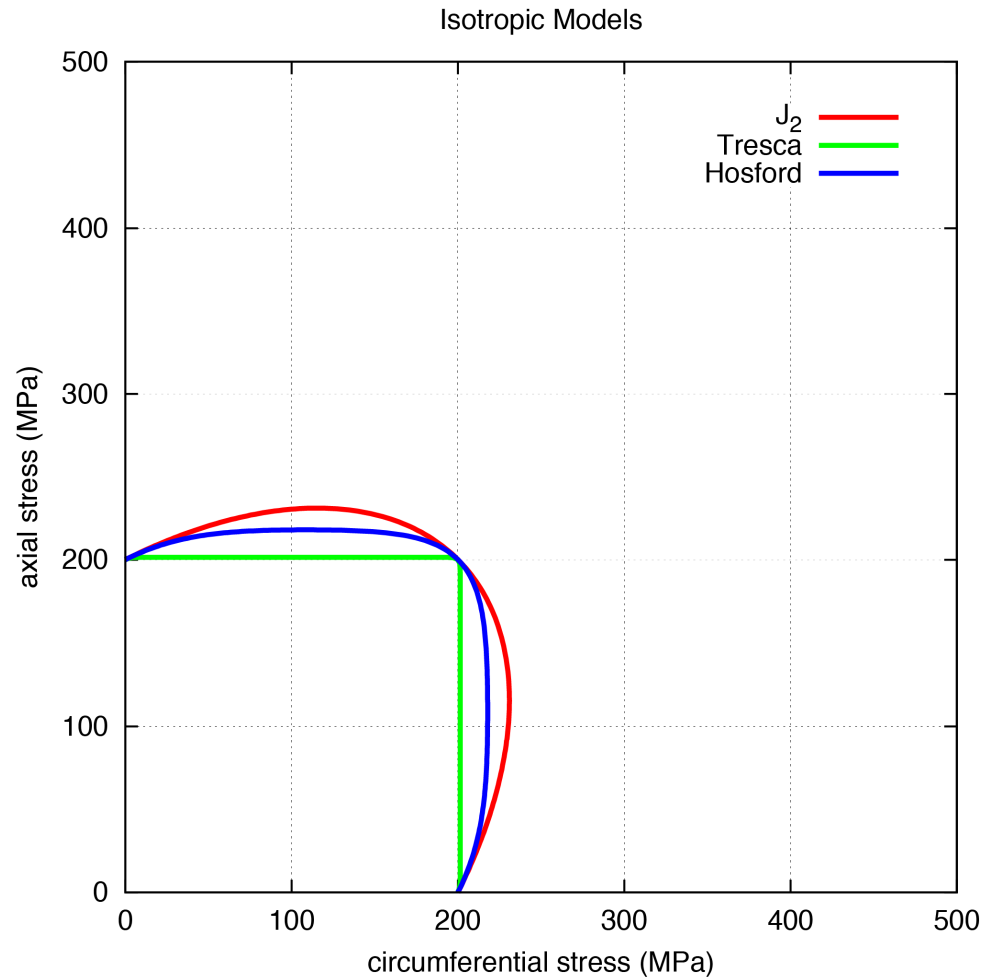


$$\sigma_{rr} = \sigma_{yy}$$

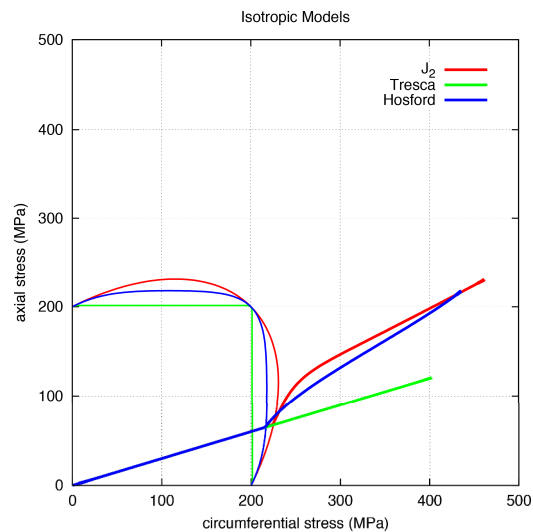
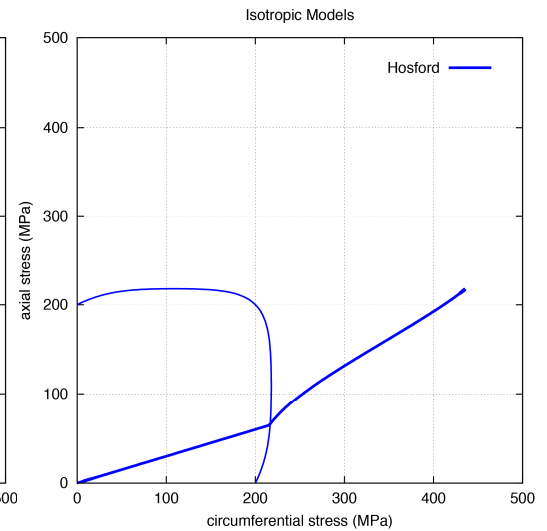
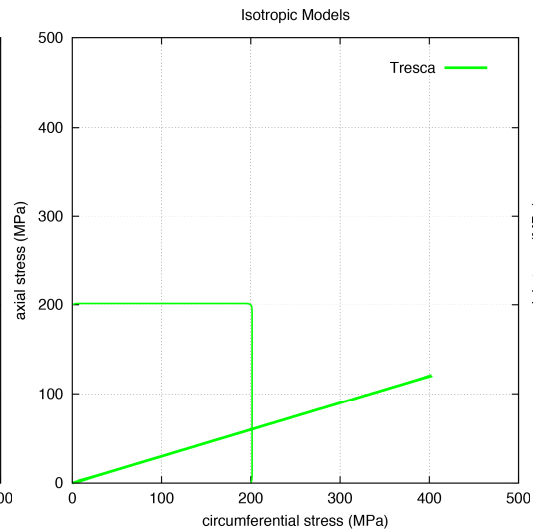
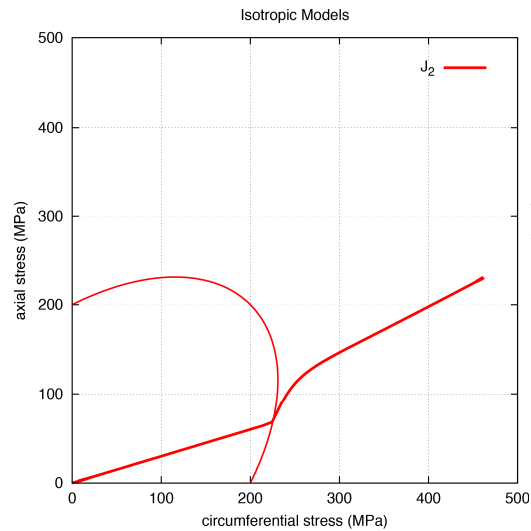
$$\sigma_{\theta\theta} = \sigma_{xx}$$

$$\sigma_{zz} = \sigma_{zz}$$

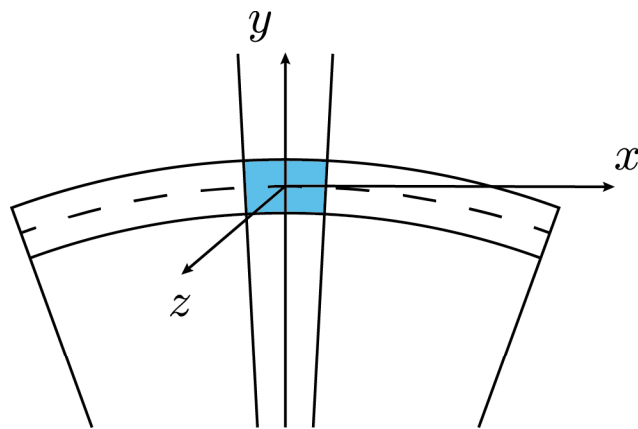
Yield Surface – Isotropic Models



Stress Paths – Isotropic Models



Yield Surface – Orthotropic Models

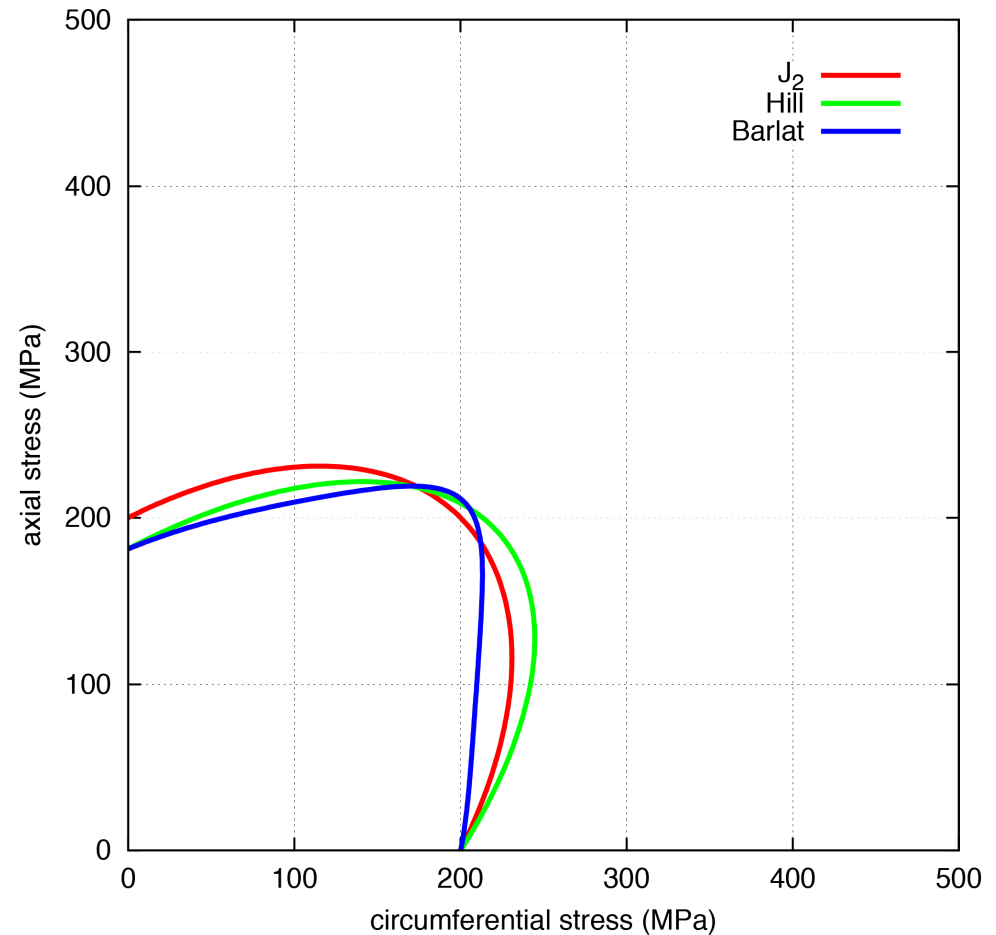


$$\sigma_{rr} = \sigma_{33}$$

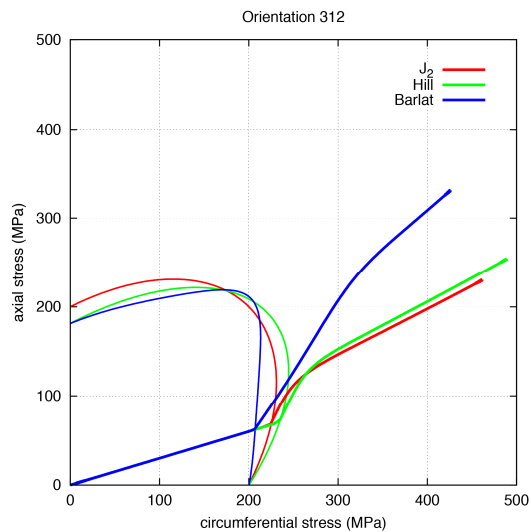
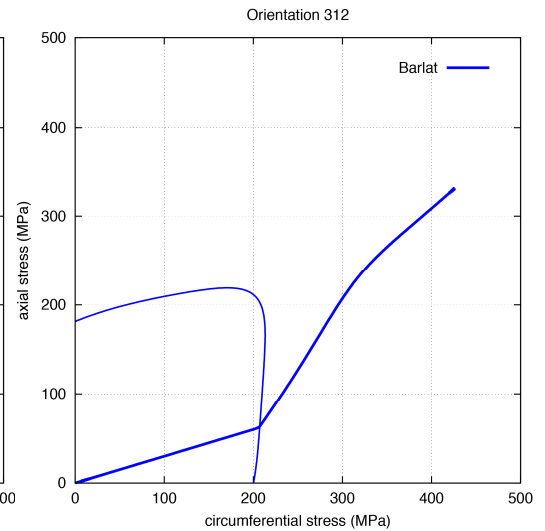
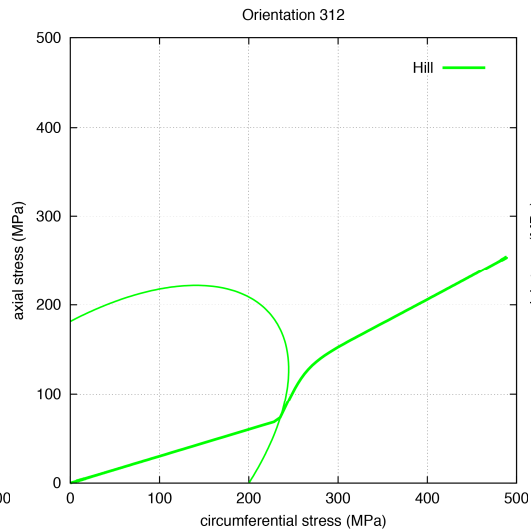
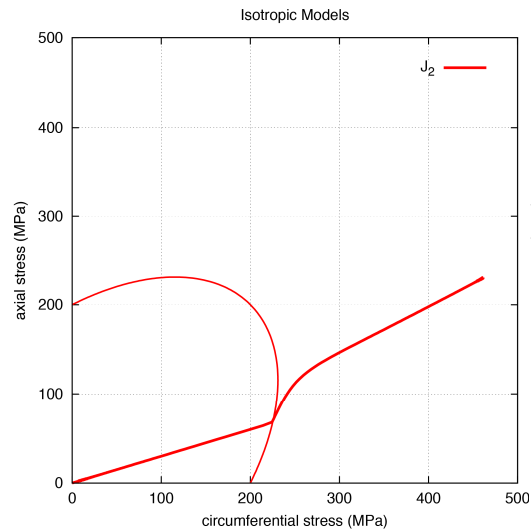
$$\sigma_{\theta\theta} = \sigma_{11}$$

$$\sigma_{zz} = \sigma_{22}$$

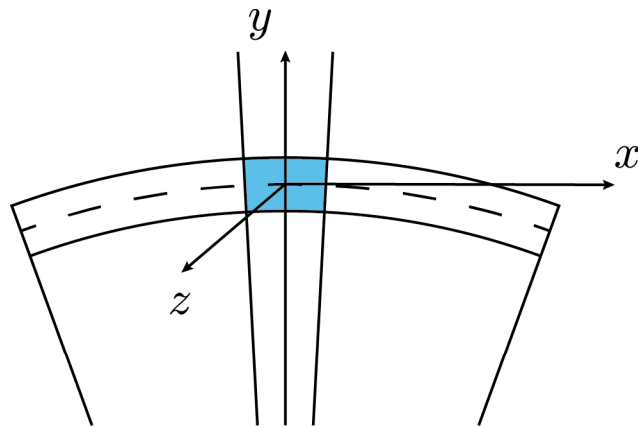
Orientation 312



Stress Paths – Orthotropic Models



Yield Surface – Orthotropic Models

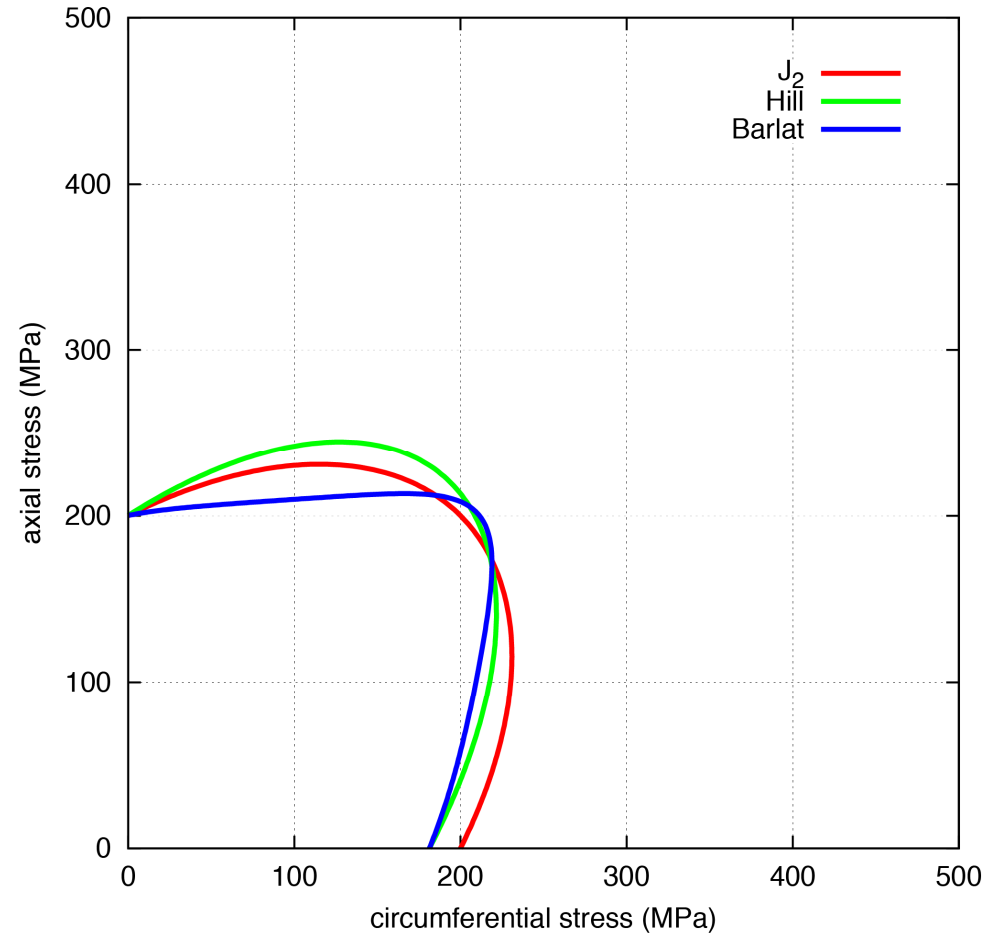


$$\sigma_{rr} = \sigma_{33}$$

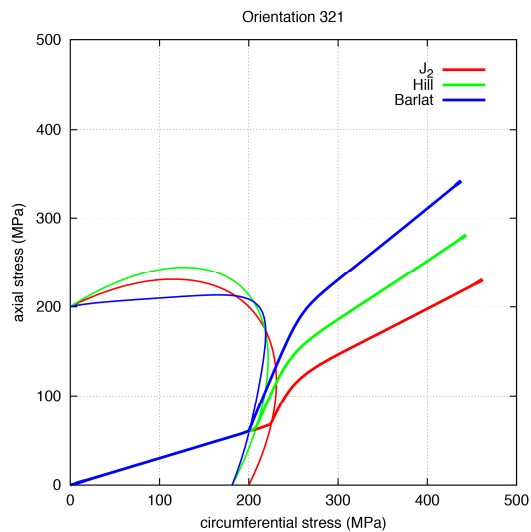
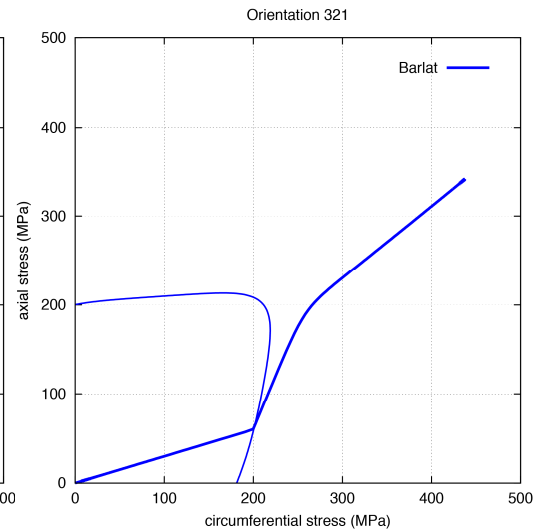
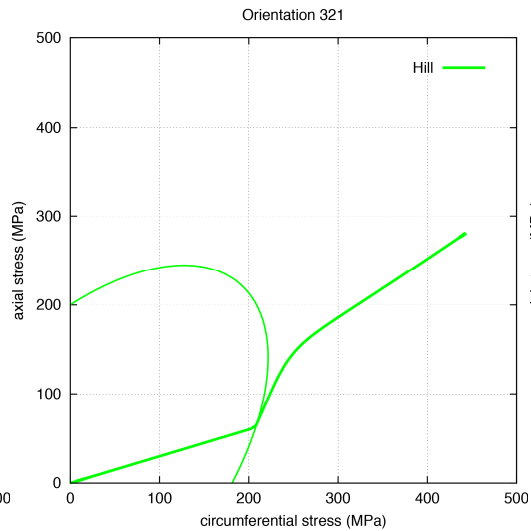
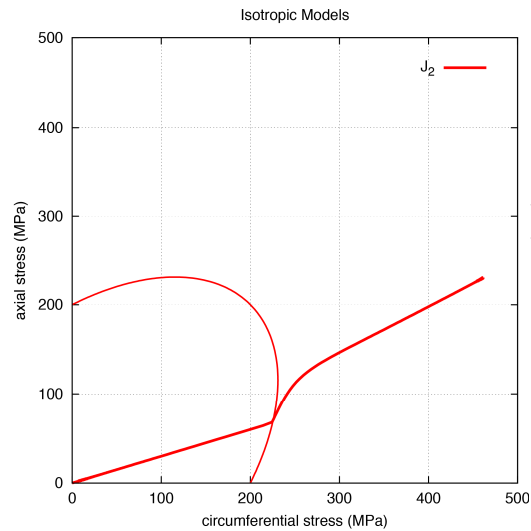
$$\sigma_{\theta\theta} = \sigma_{22}$$

$$\sigma_{zz} = \sigma_{11}$$

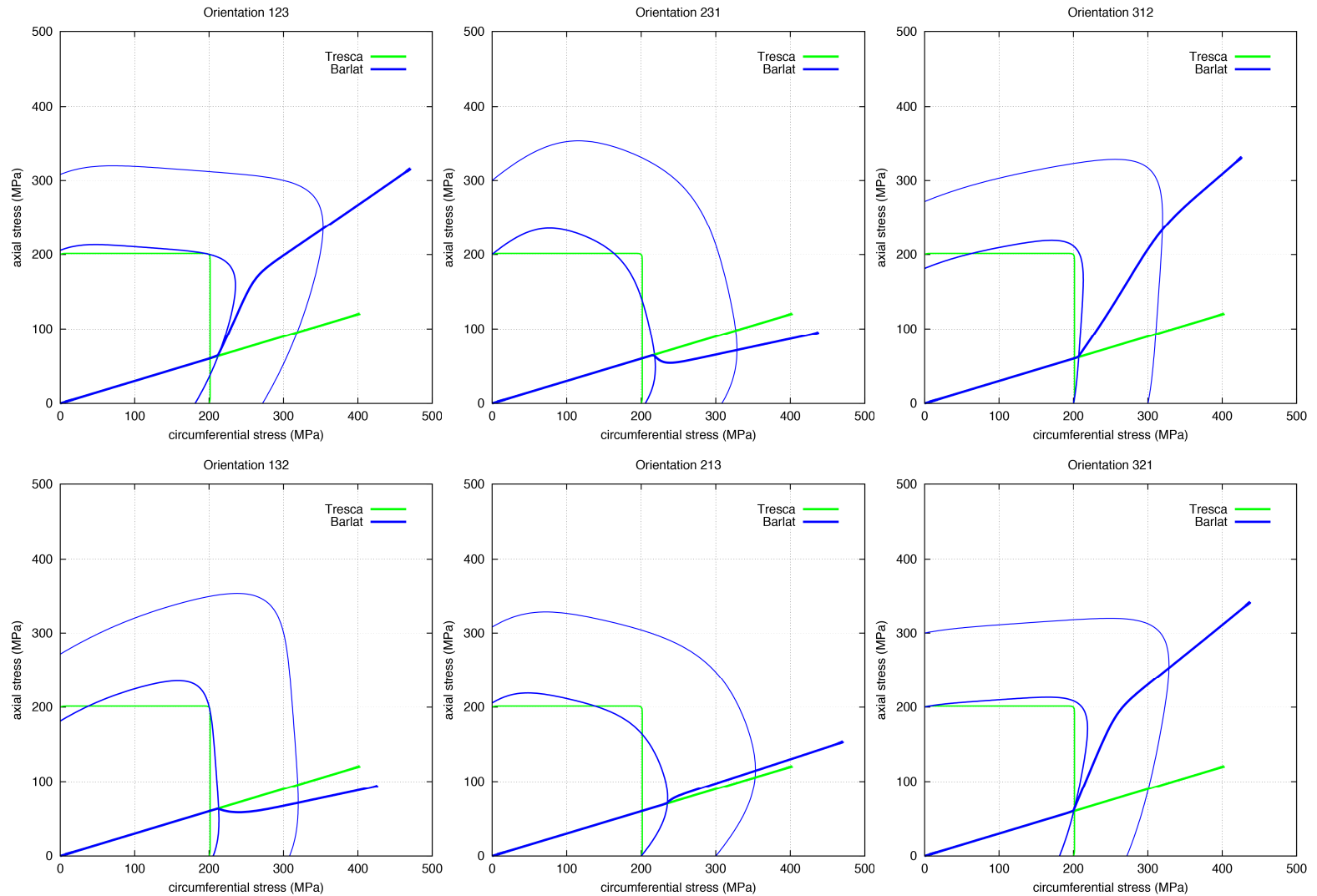
Orientation 321



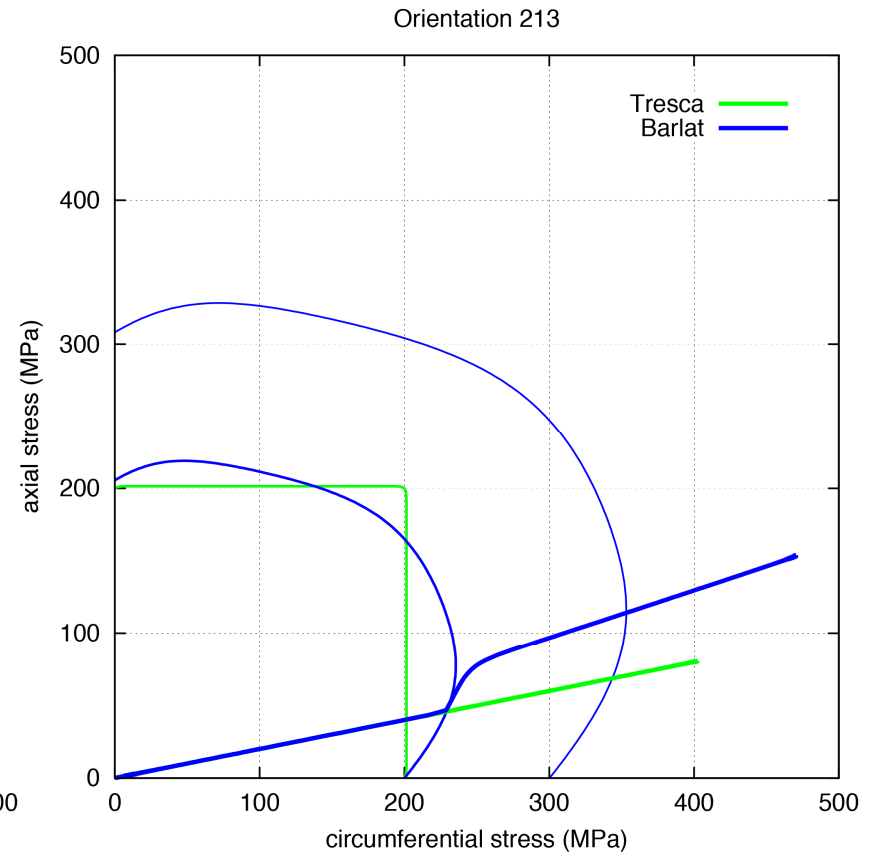
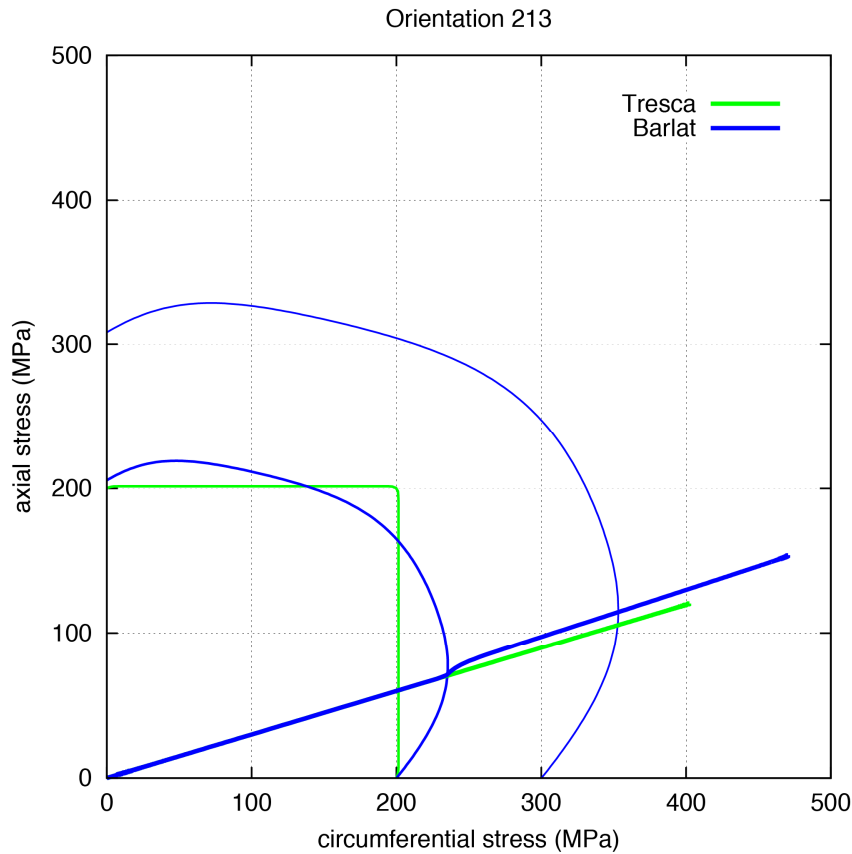
Stress Paths – Orthotropic Models



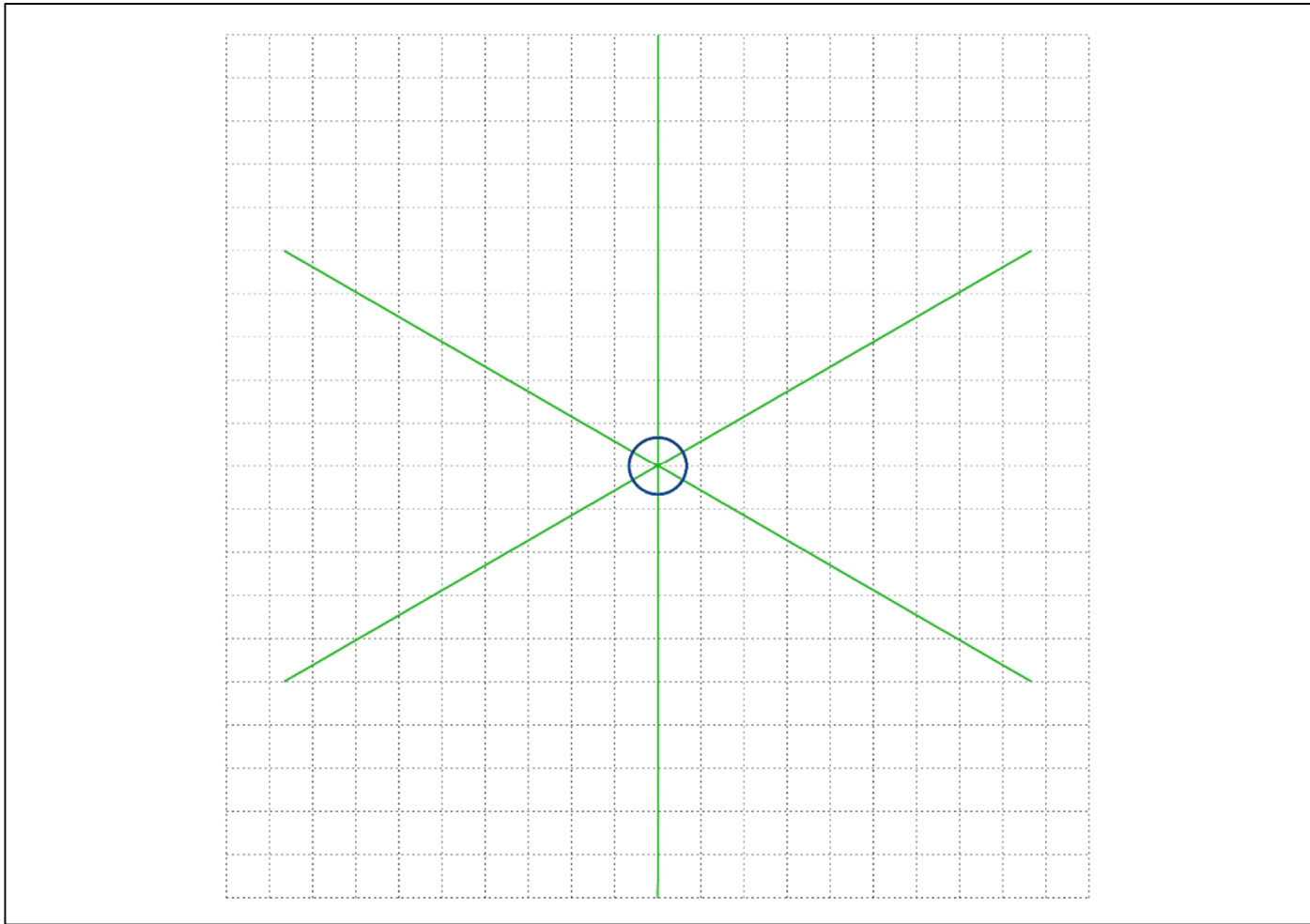
Stress Paths – Yield Surface Normal



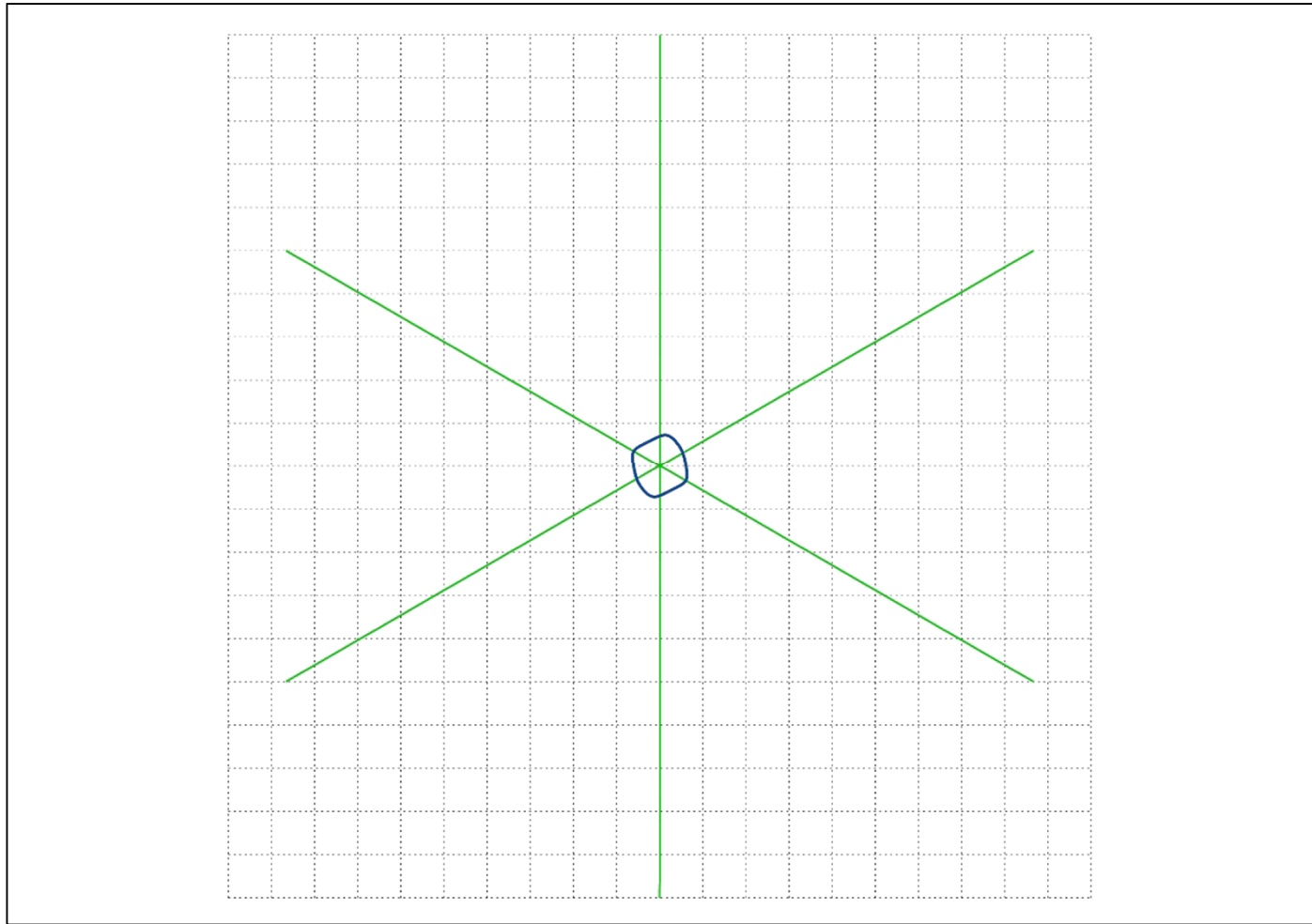
Yield Surface – Orthotropic Models



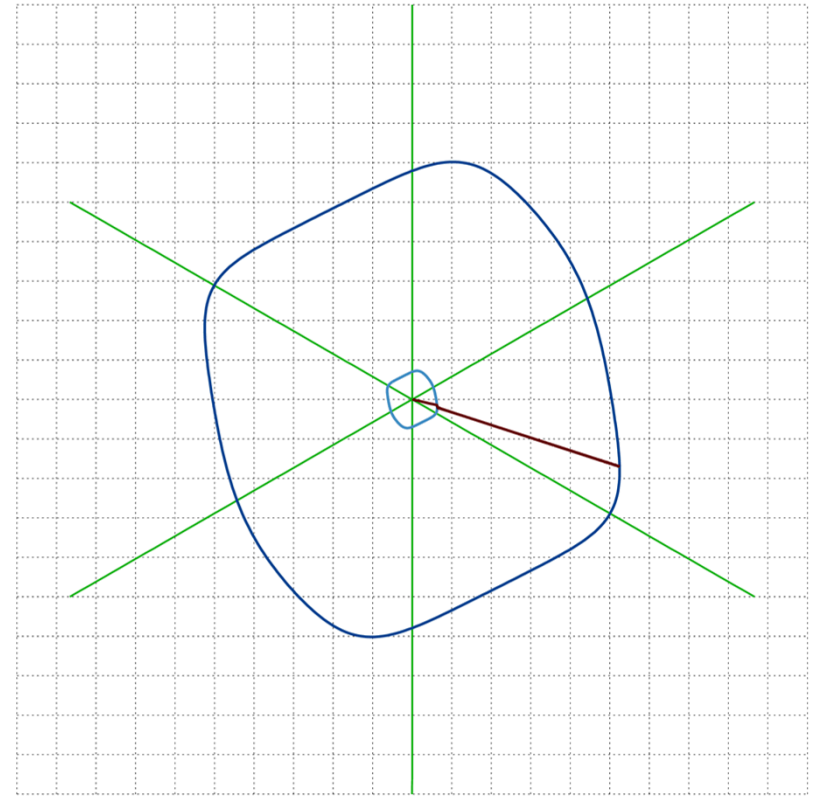
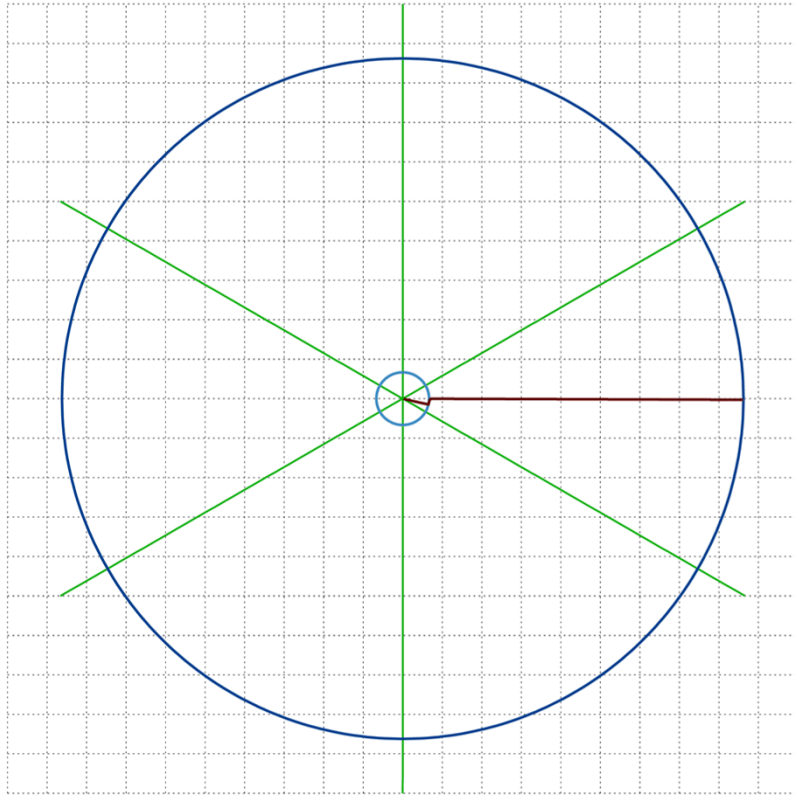
Stress Path – J2 Model



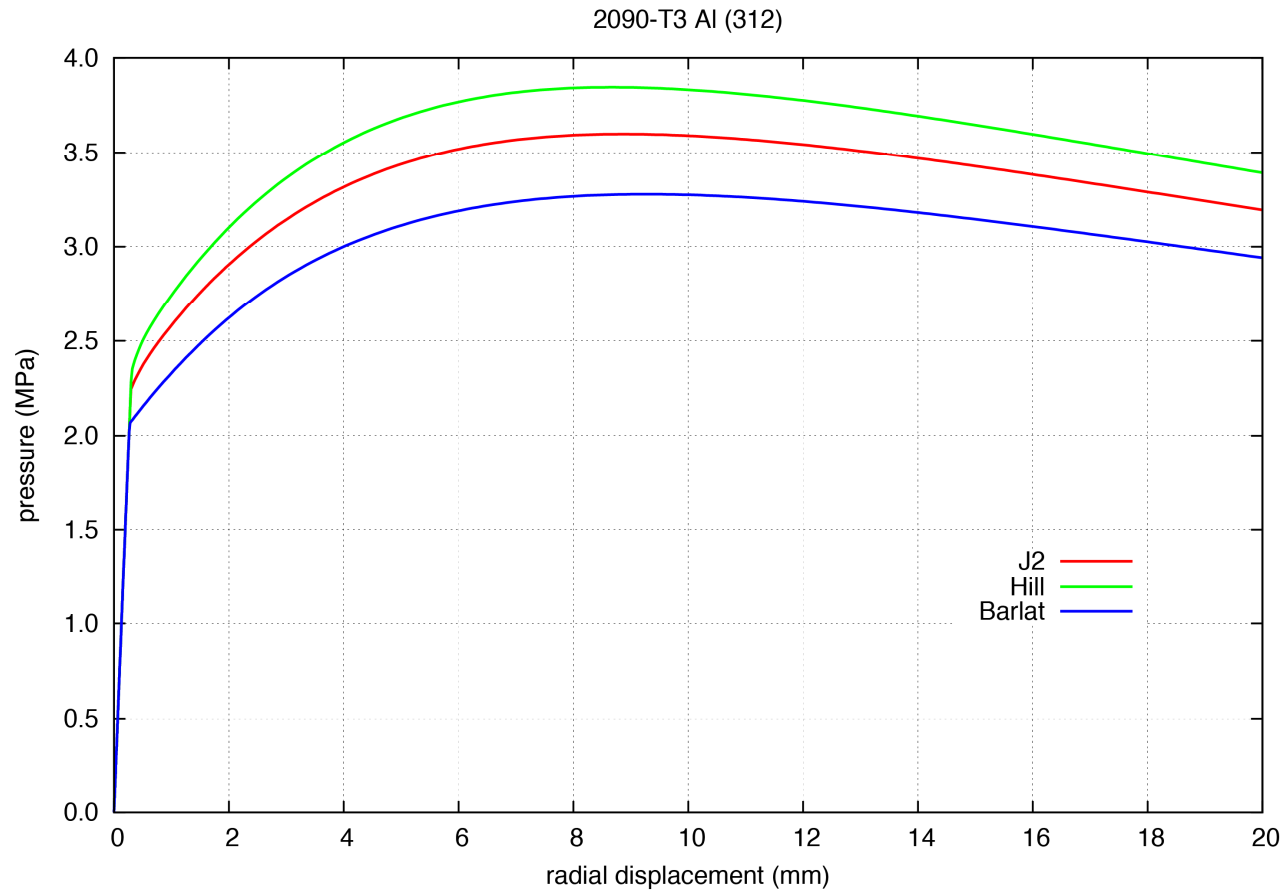
Stress Path – Barlat Model



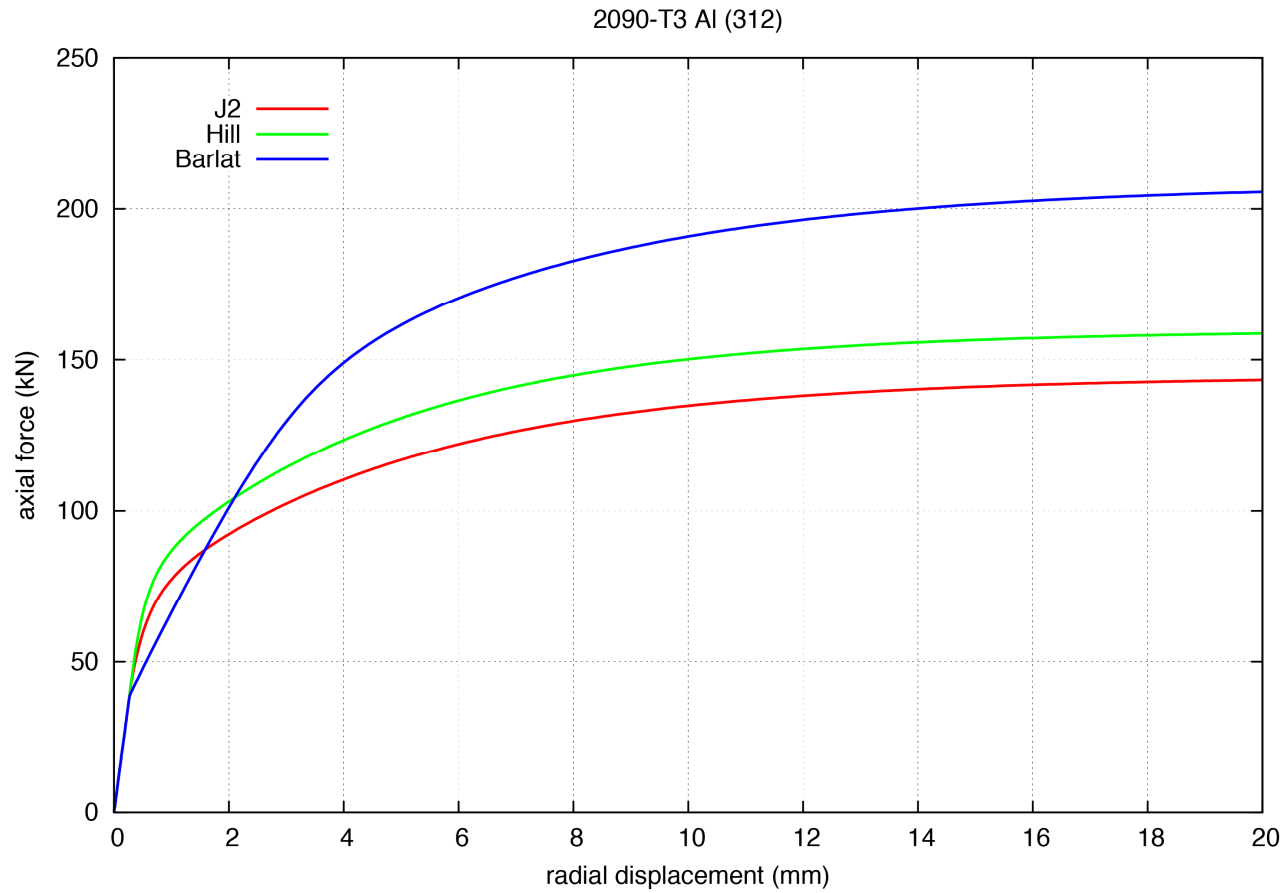
Stress Path – Comparison



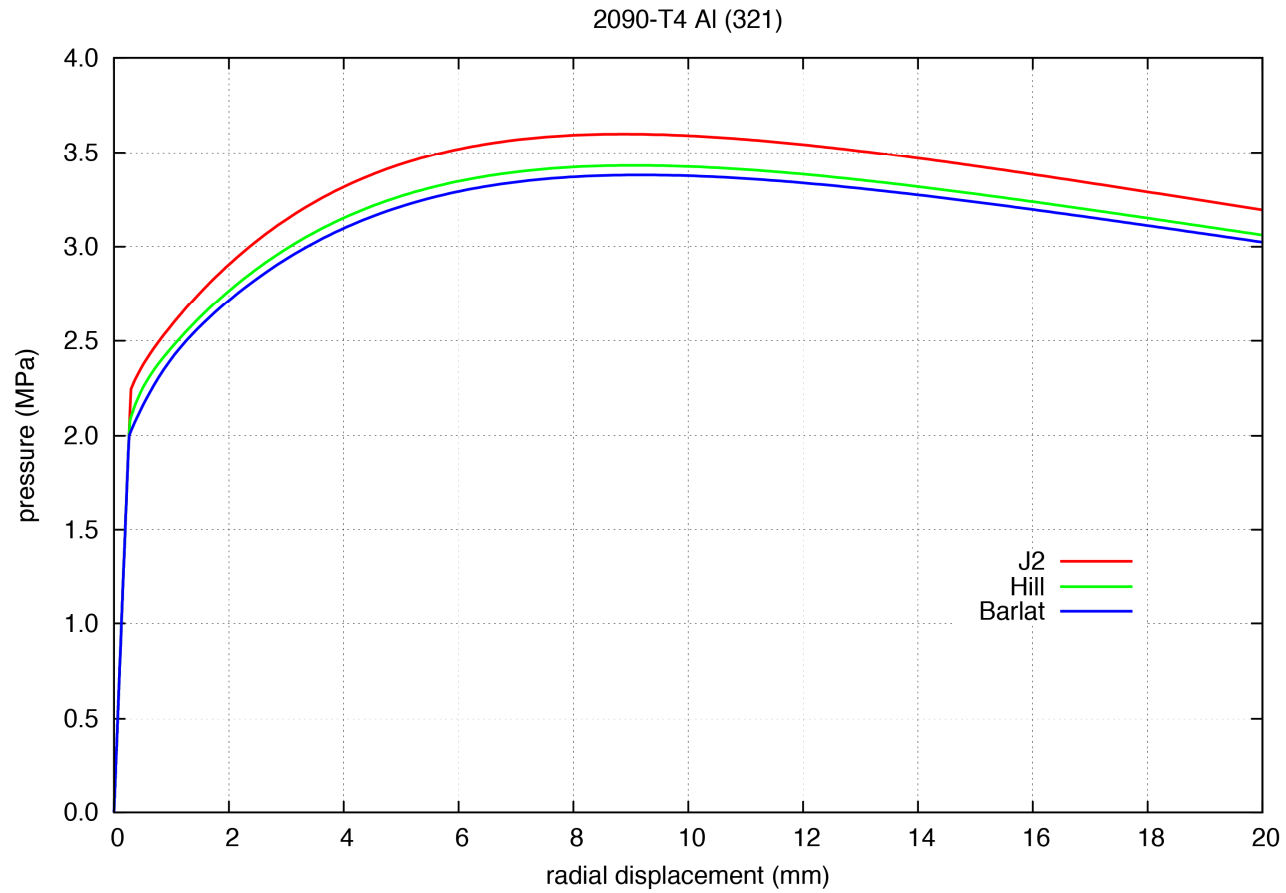
Pressure



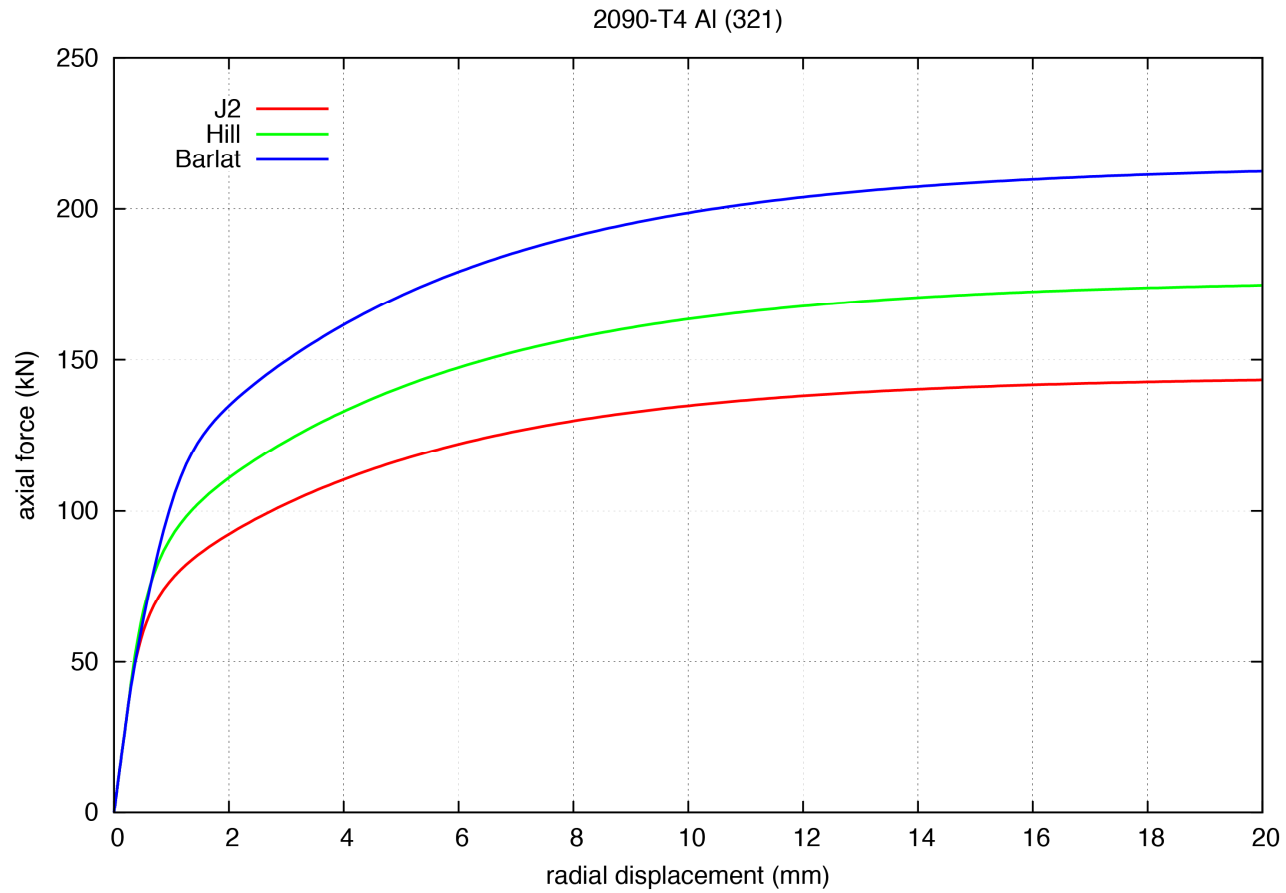
Axial Load



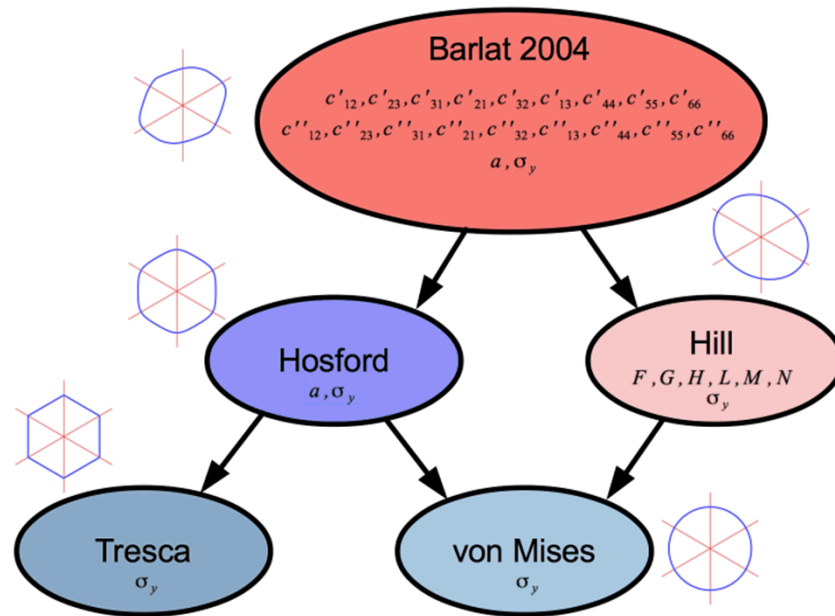
Pressure



Axial Load



Uncertainty Quantification



- Can we use the Barlat model to same something **quantitative** about model form uncertainty?
- How does the choice of model affect our analysis?

Conclusions

- **isotropic/anisotropic yield descriptions**
- **robust integration algorithm**
 - capability can be used for other yield surfaces
- can we fit the models?
- can we extend to viscoplastic models?
- can we get quantitative model form error and UQ?
- can we model anisotropic hardening and failure?

Extra Slides

Barlat Model

6111-T4 Al *

$$a = 8$$

$$c'_{12} = 1.241024 \quad ; \quad c''_{12} = 0.775366$$

$$c'_{13} = 1.078271 \quad ; \quad c''_{13} = 0.922743$$

$$c'_{21} = 1.216463 \quad ; \quad c''_{21} = 0.765487$$

$$c'_{23} = 1.223867 \quad ; \quad c''_{23} = 0.793356$$

$$c'_{31} = 1.093105 \quad ; \quad c''_{31} = 0.918689$$

$$c'_{32} = 0.889161 \quad ; \quad c''_{32} = 1.027625$$

$$c'_{44} = 0.501909 \quad ; \quad c''_{44} = 1.115833$$

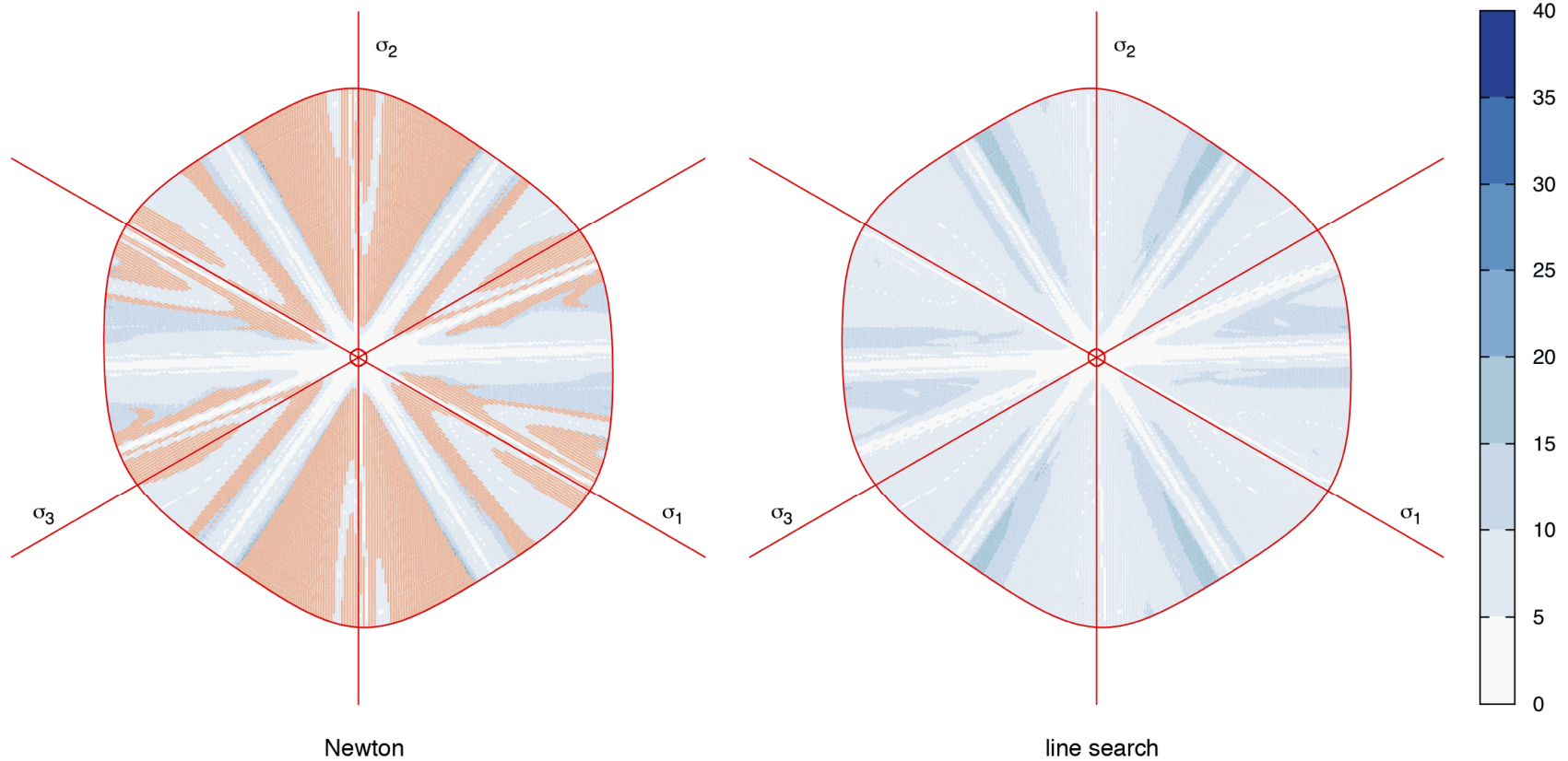
$$c'_{55} = 0.557173 \quad ; \quad c''_{55} = 1.112273$$

$$c'_{66} = 1.349094 \quad ; \quad c''_{66} = 0.589787$$

* Barlat et. al., "Linear transformation based anisotropic yield functions", IJP, v. 21, 2005.

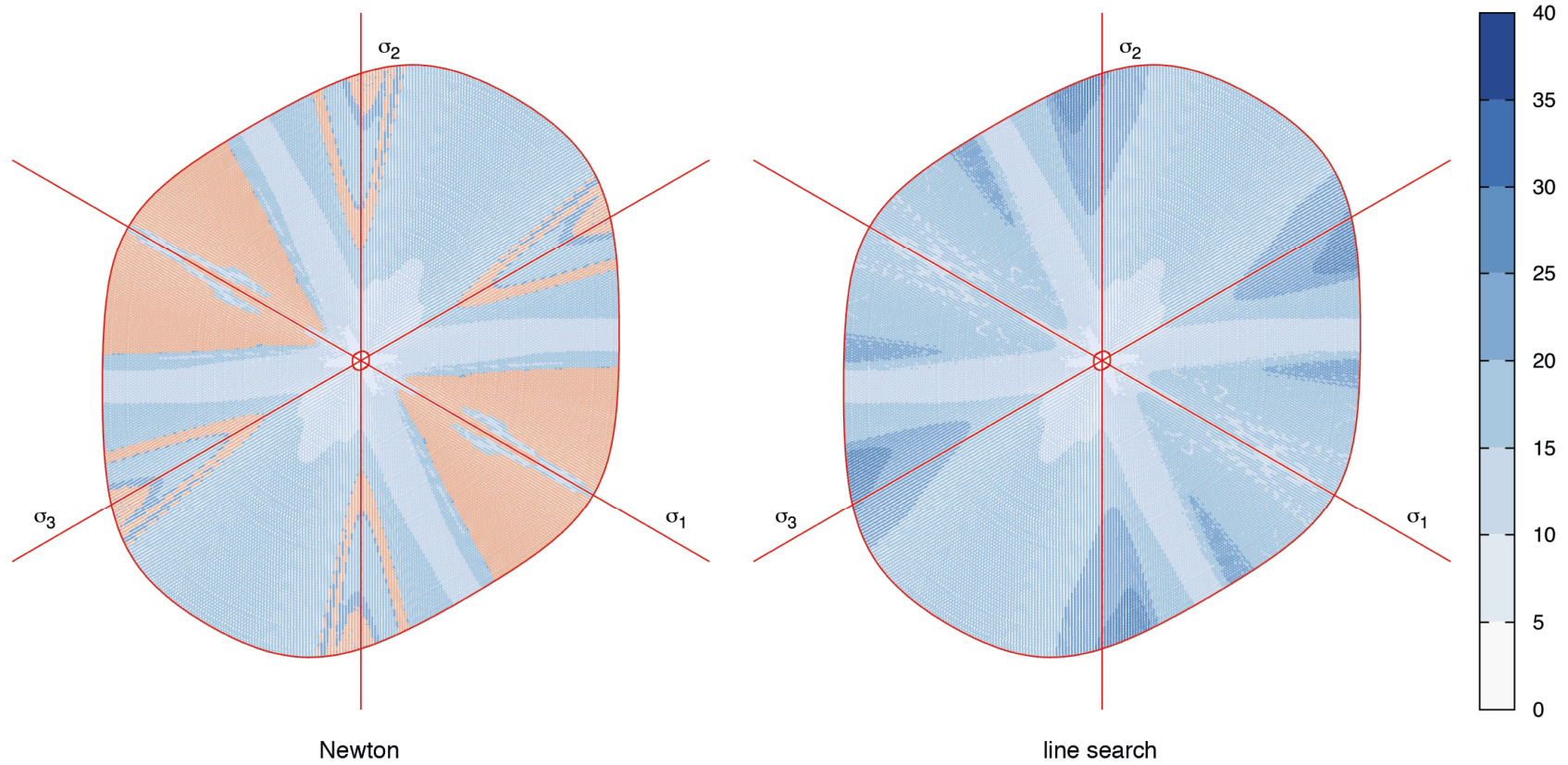
Barlat Model

6111-T4 Aluminum

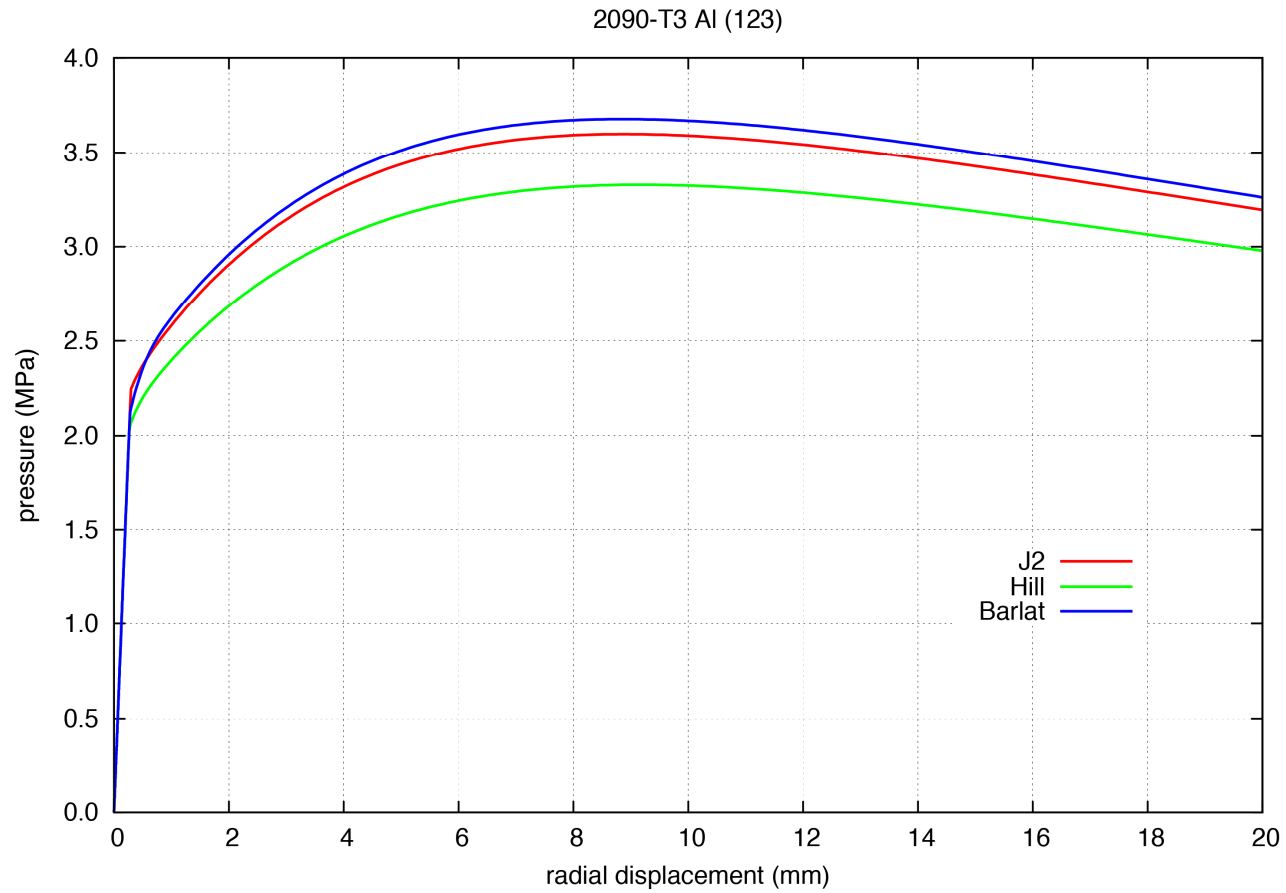


Barlat Model

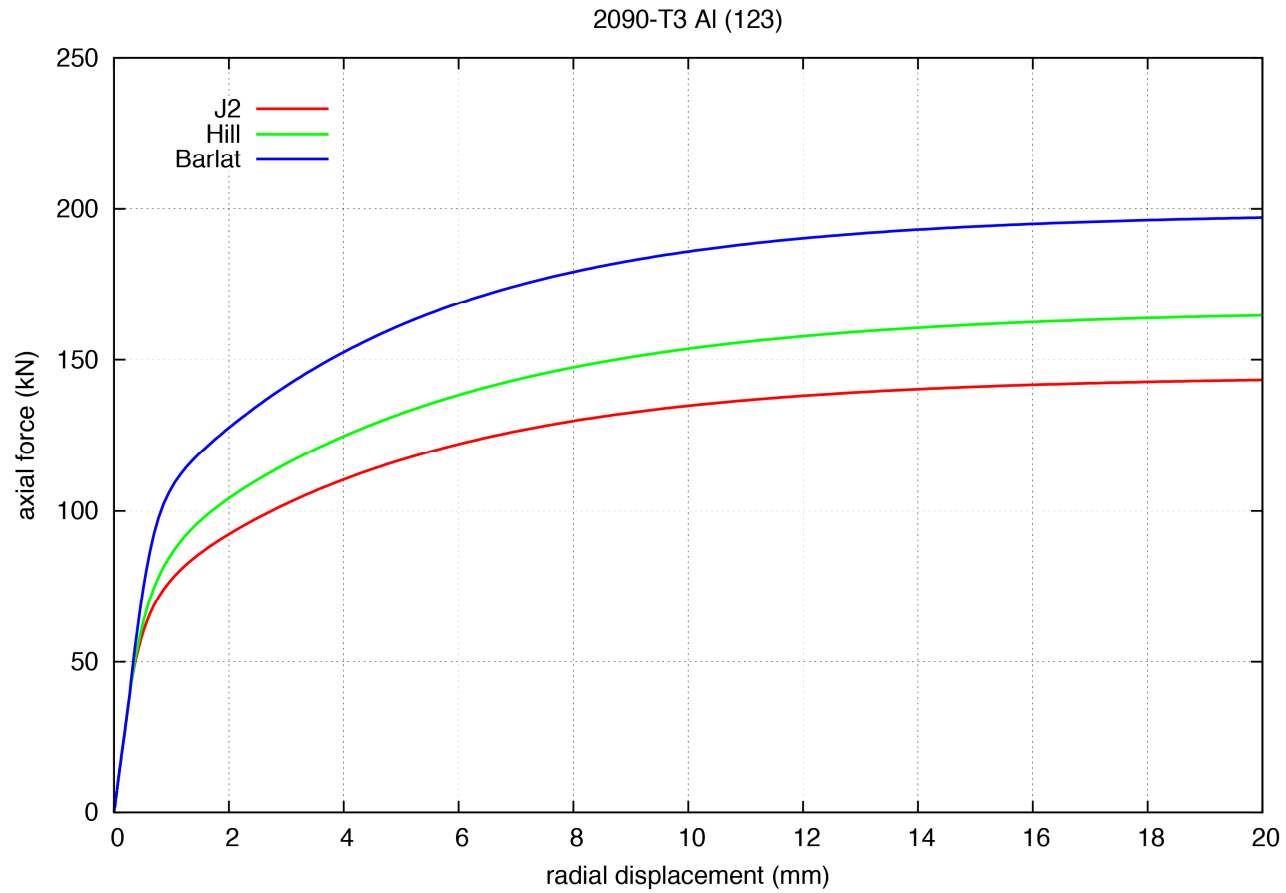
45 degrees about x_1 axis



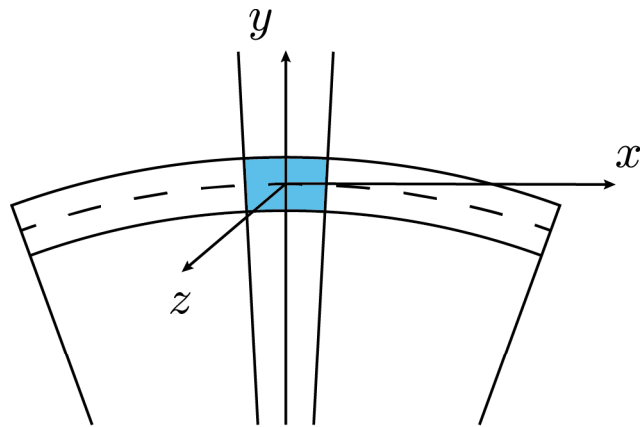
Pressure



Axial Load



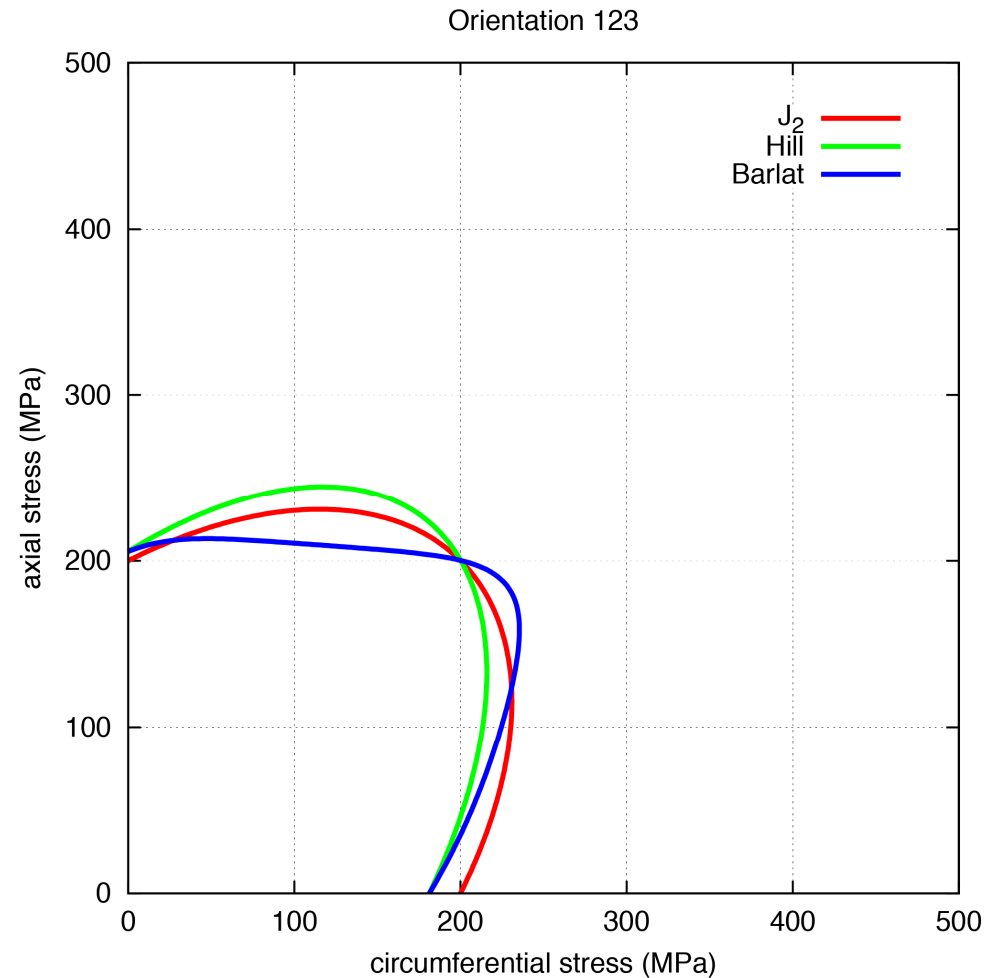
Yield Surface – Orthotropic Models



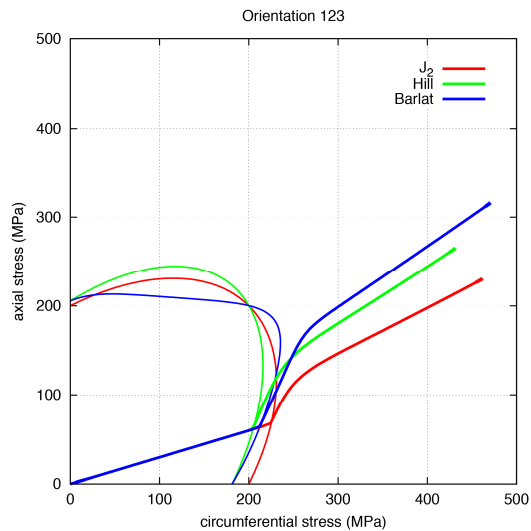
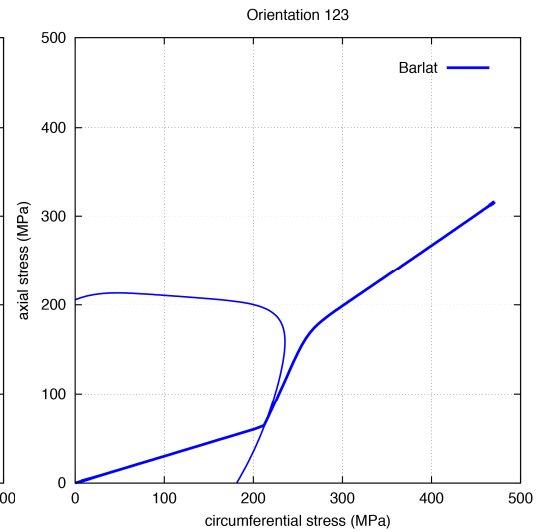
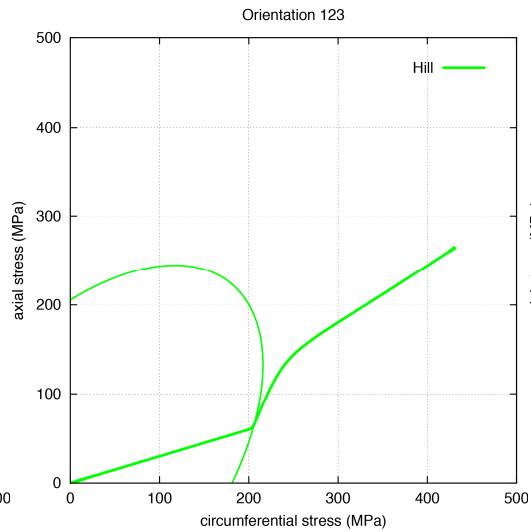
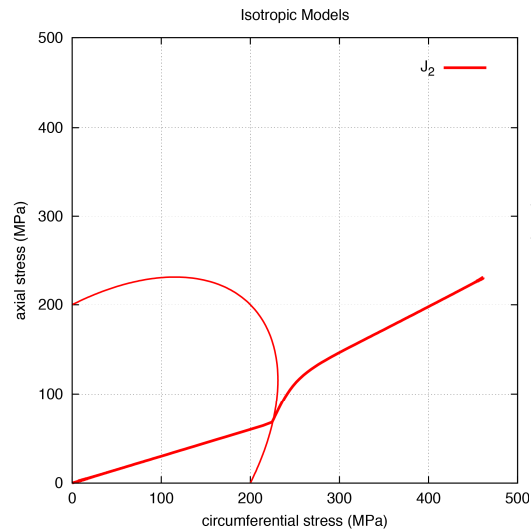
$$\sigma_{rr} = \sigma_{11}$$

$$\sigma_{\theta\theta} = \sigma_{22}$$

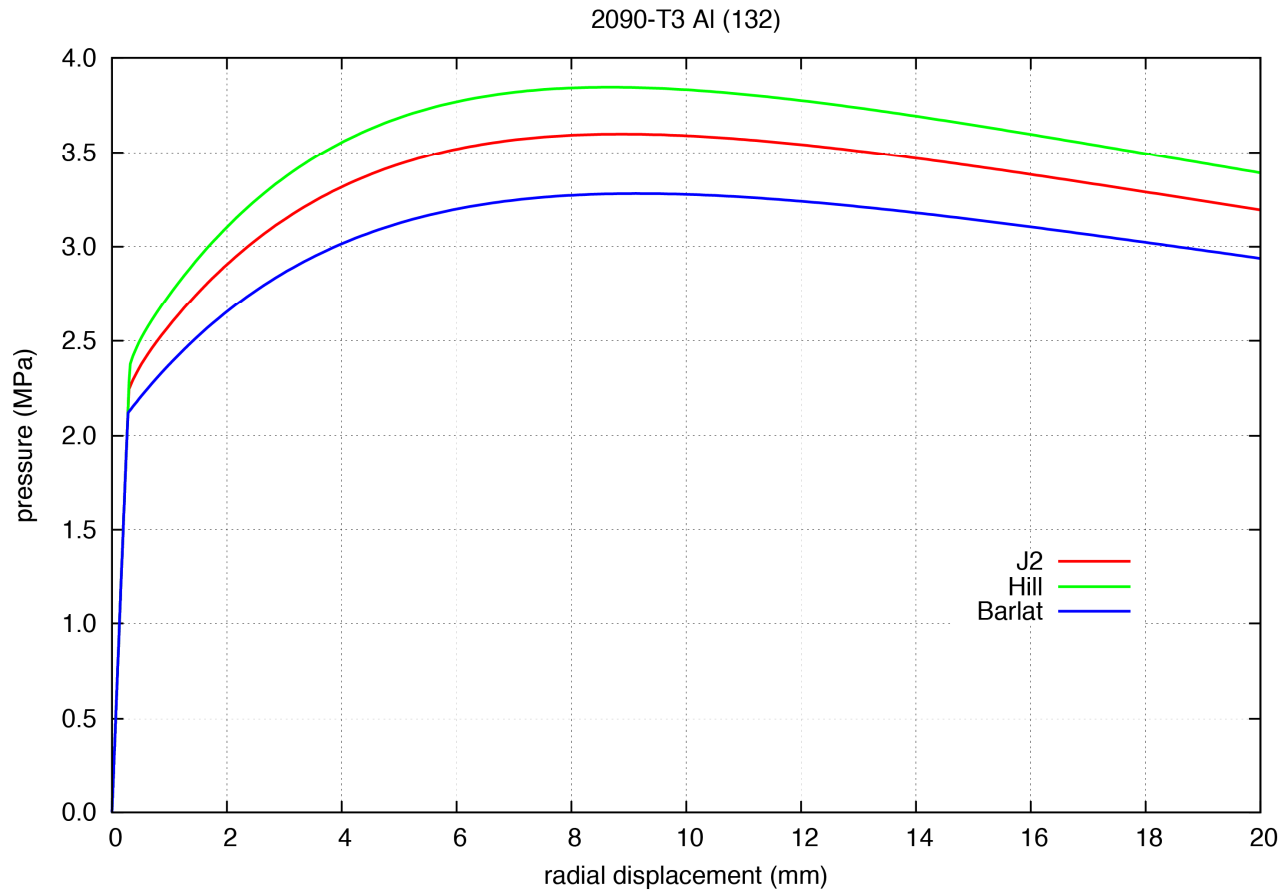
$$\sigma_{zz} = \sigma_{33}$$



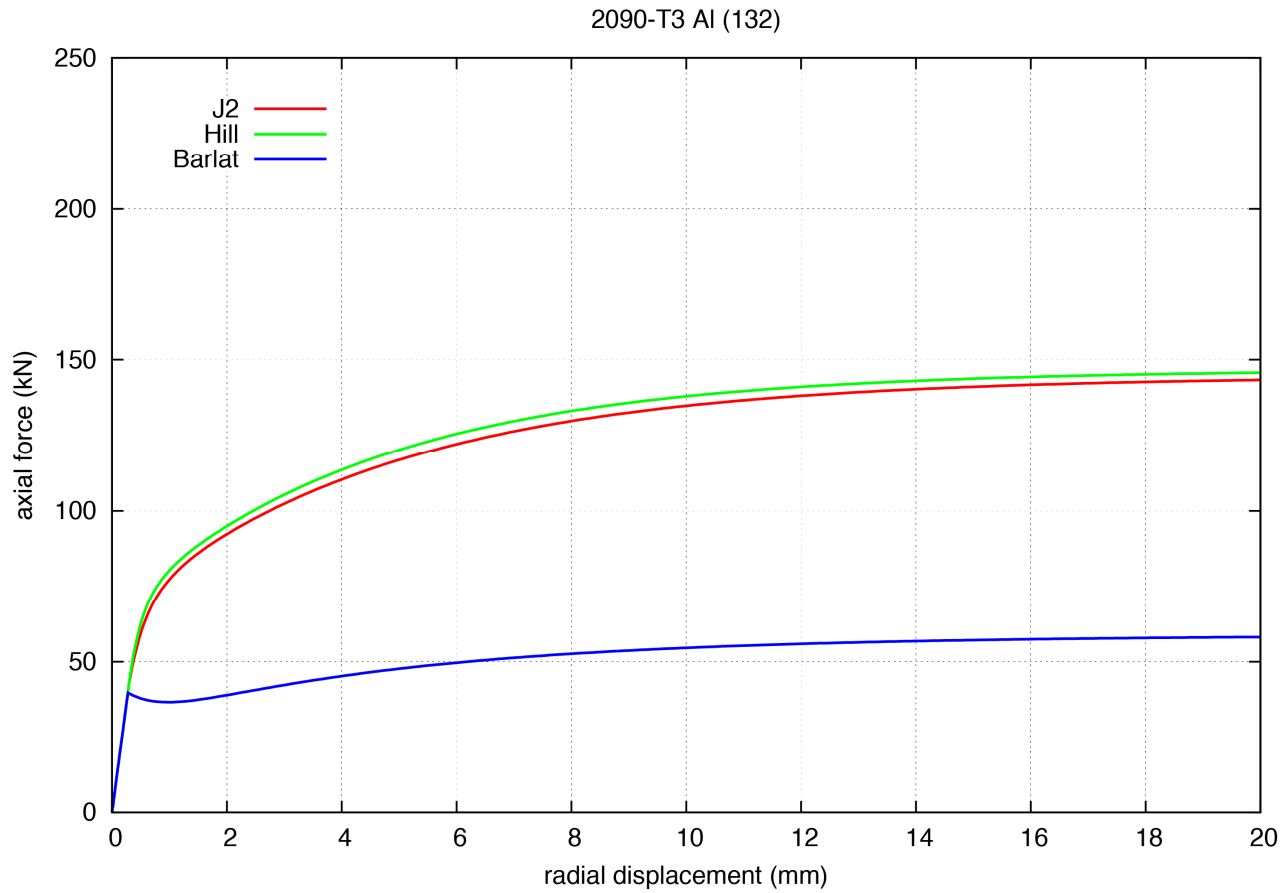
Stress Paths – Orthotropic Models



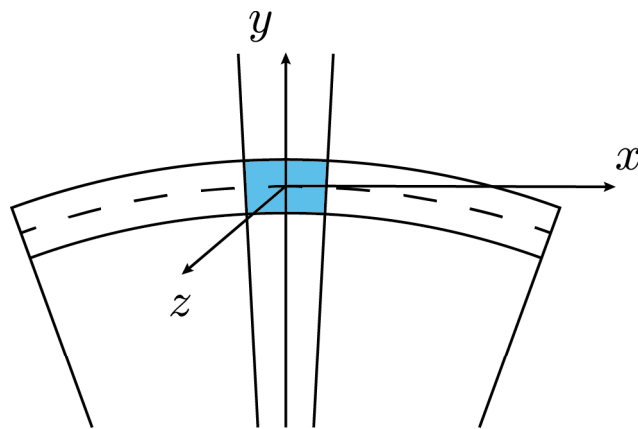
Pressure



Axial Load



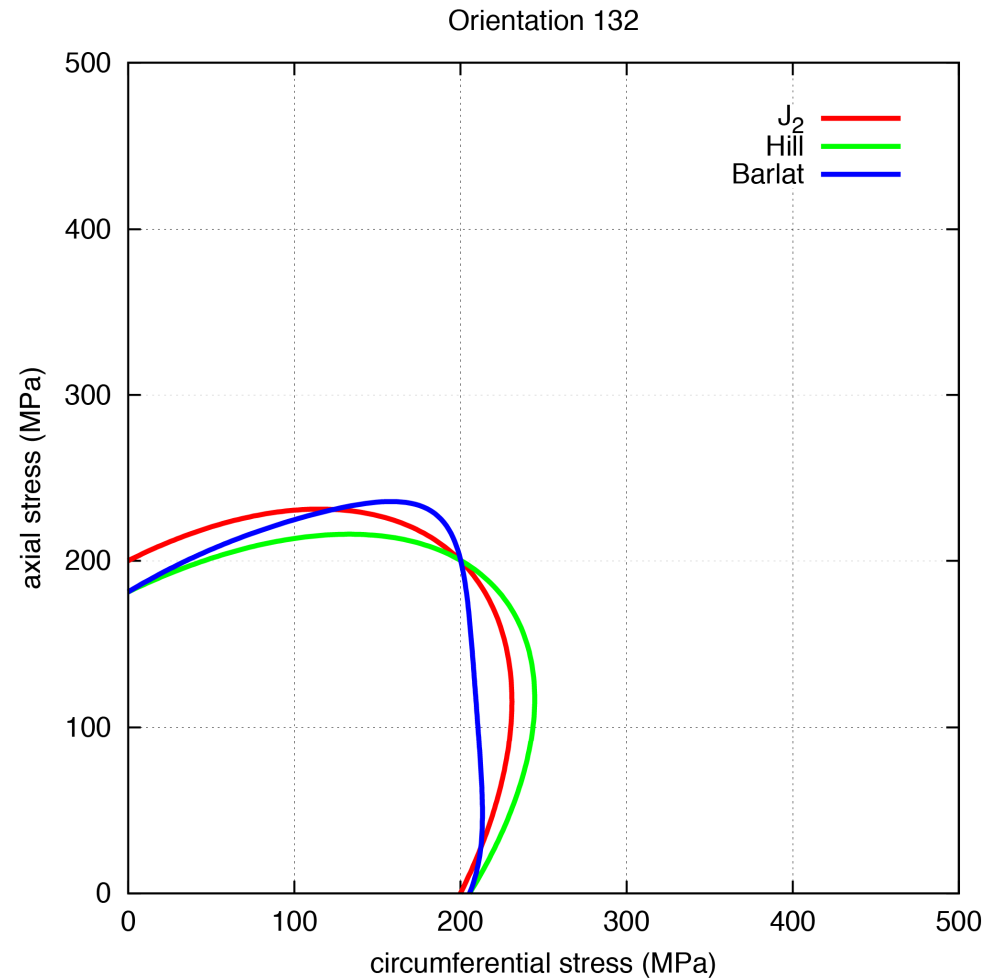
Yield Surface – Orthotropic Models



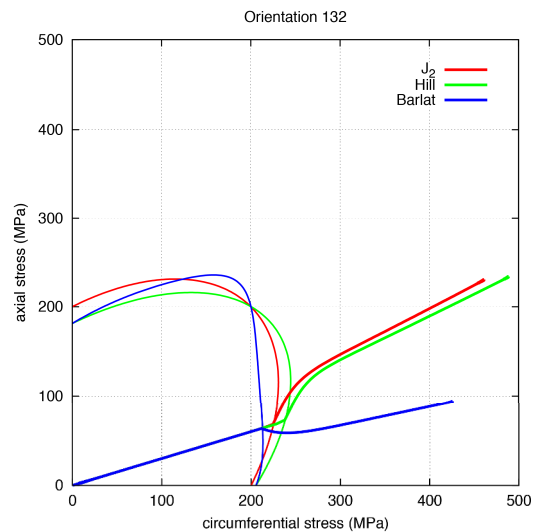
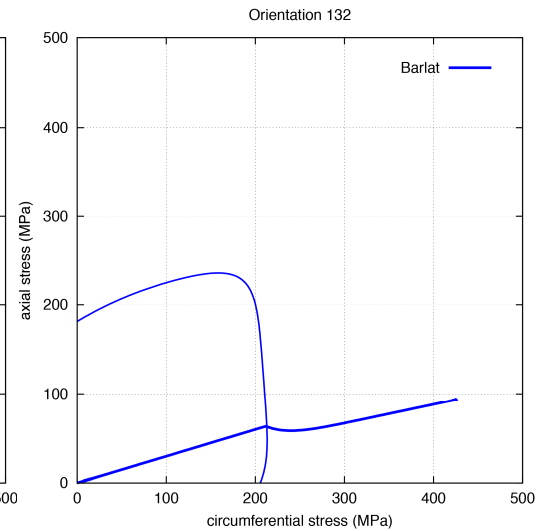
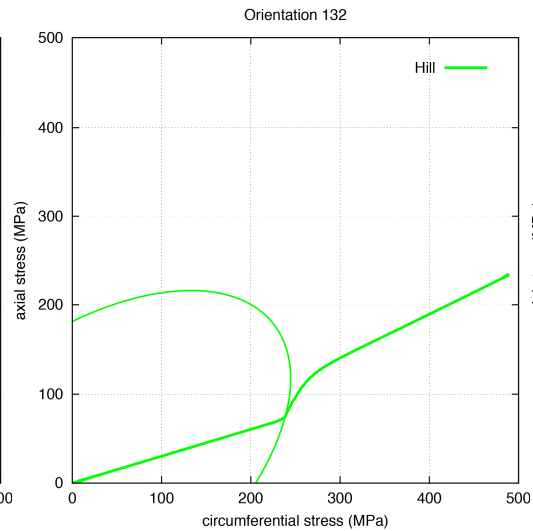
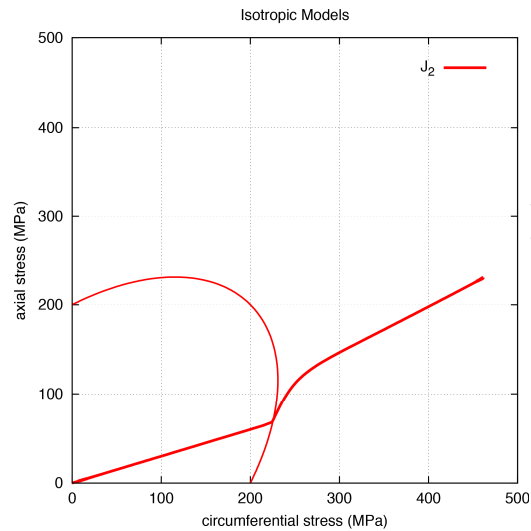
$$\sigma_{rr} = \sigma_{11}$$

$$\sigma_{\theta\theta} = \sigma_{33}$$

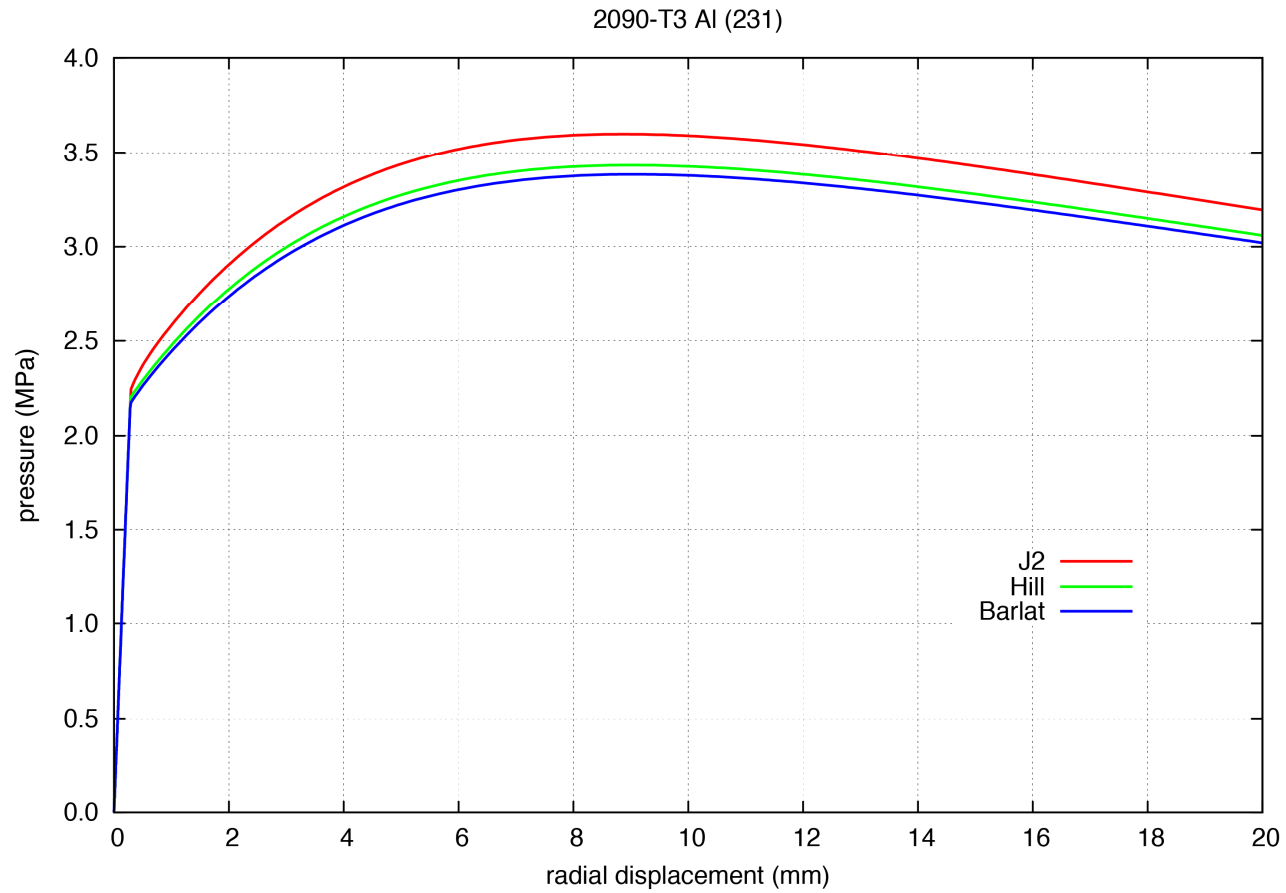
$$\sigma_{zz} = \sigma_{22}$$



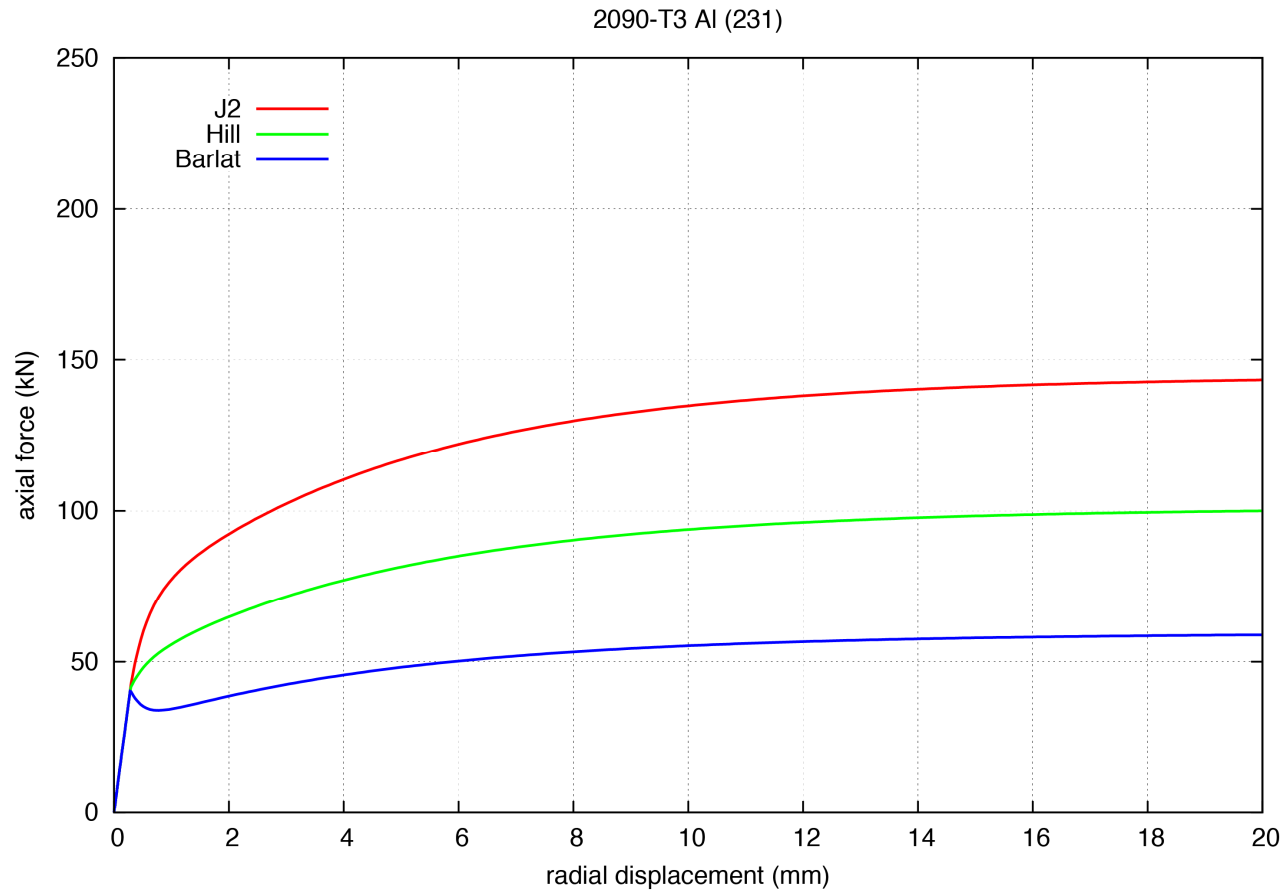
Stress Paths – Orthotropic Models



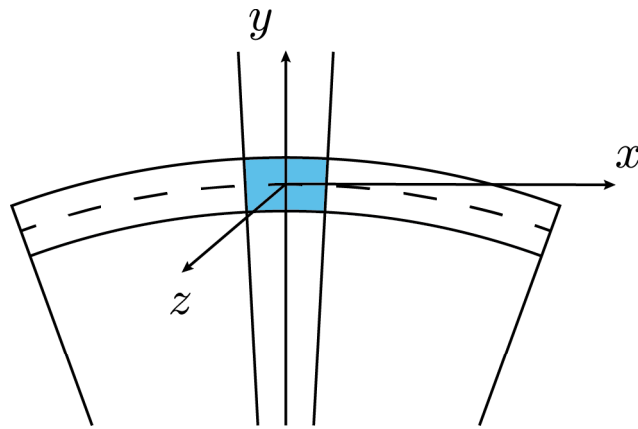
Pressure



Axial Load



Yield Surface – Orthotropic Models

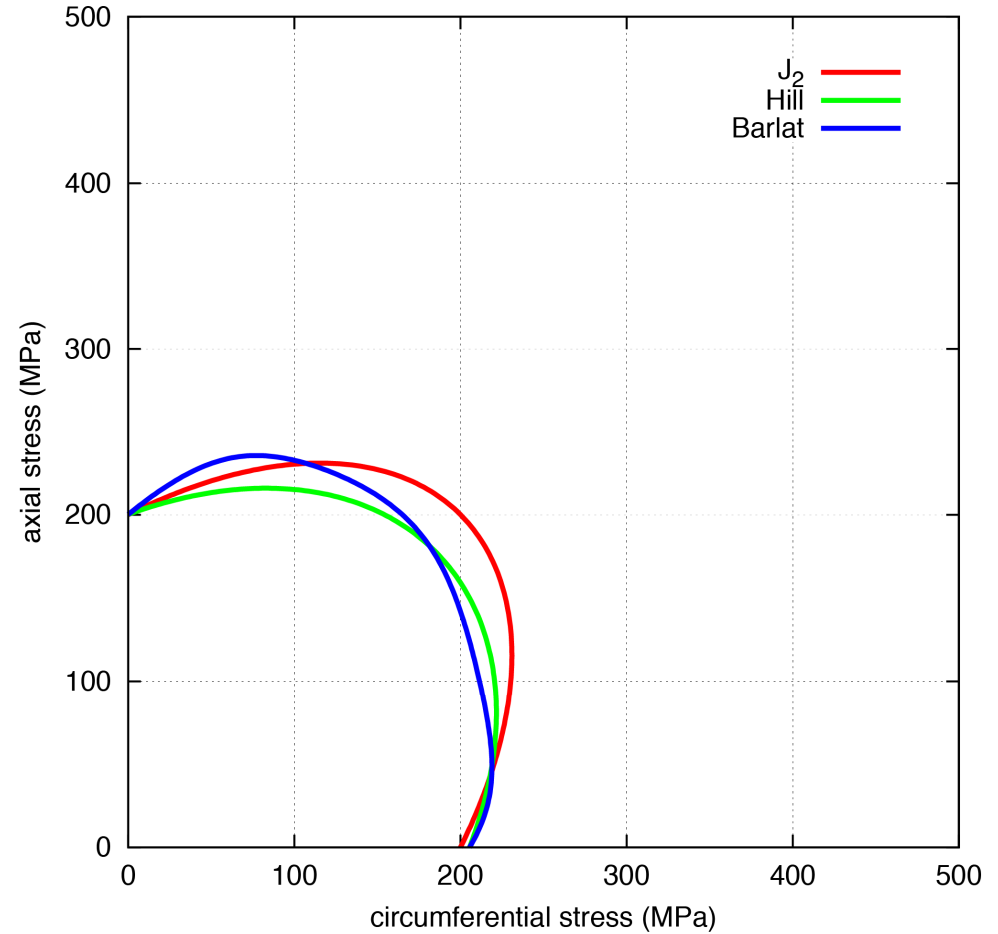


$$\sigma_{rr} = \sigma_{22}$$

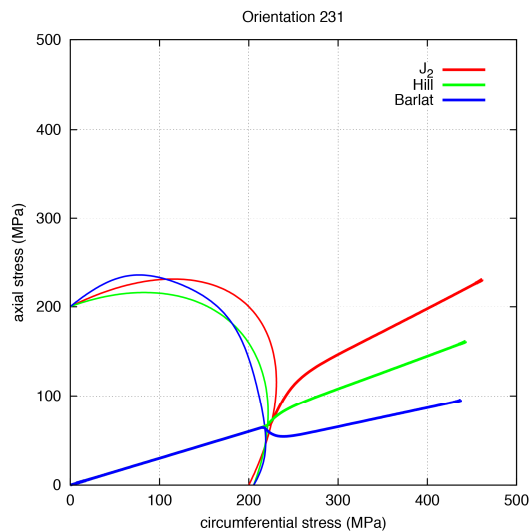
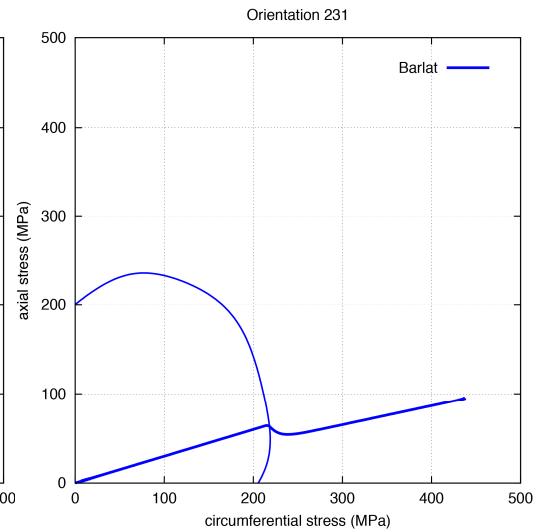
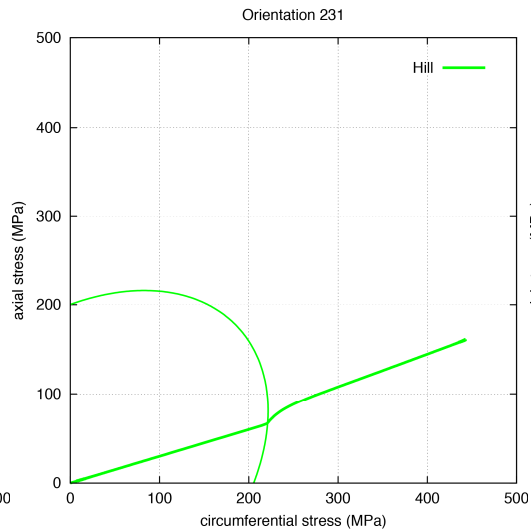
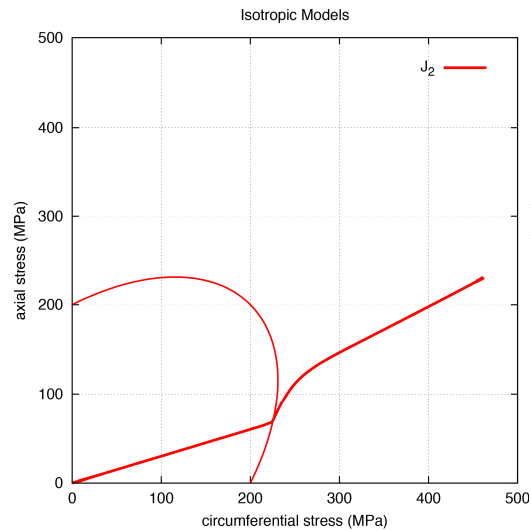
$$\sigma_{\theta\theta} = \sigma_{33}$$

$$\sigma_{zz} = \sigma_{11}$$

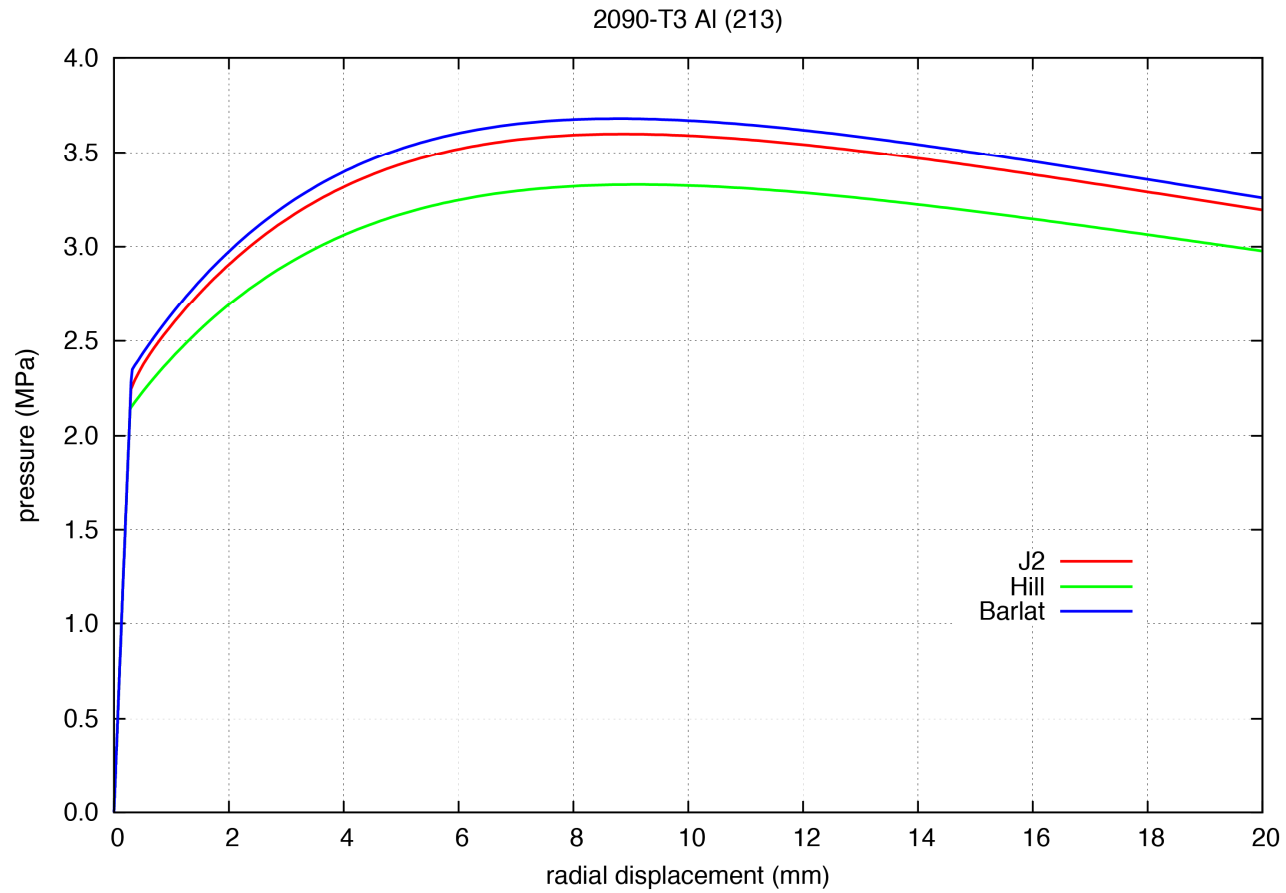
Orientation 231



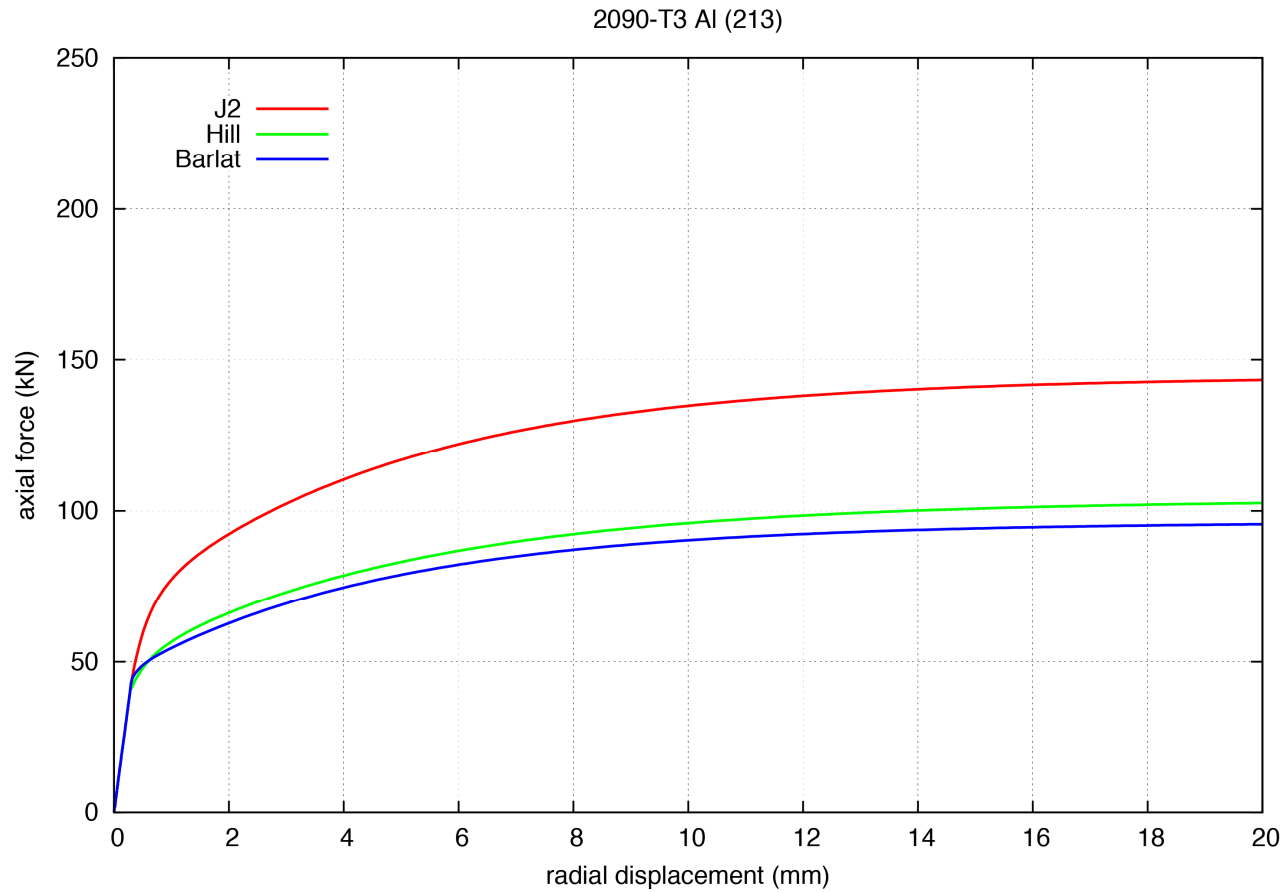
Stress Paths – Orthotropic Models



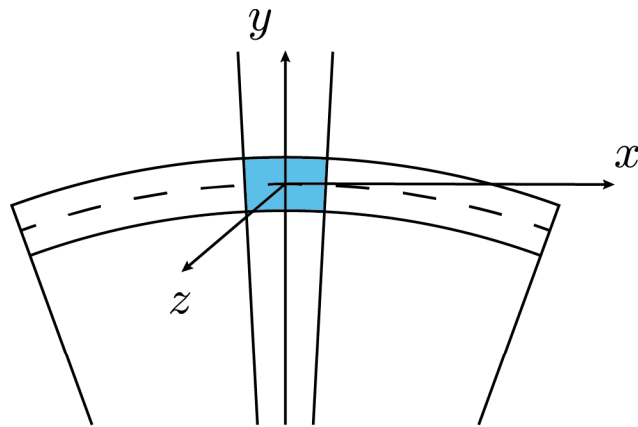
Pressure



Axial Load



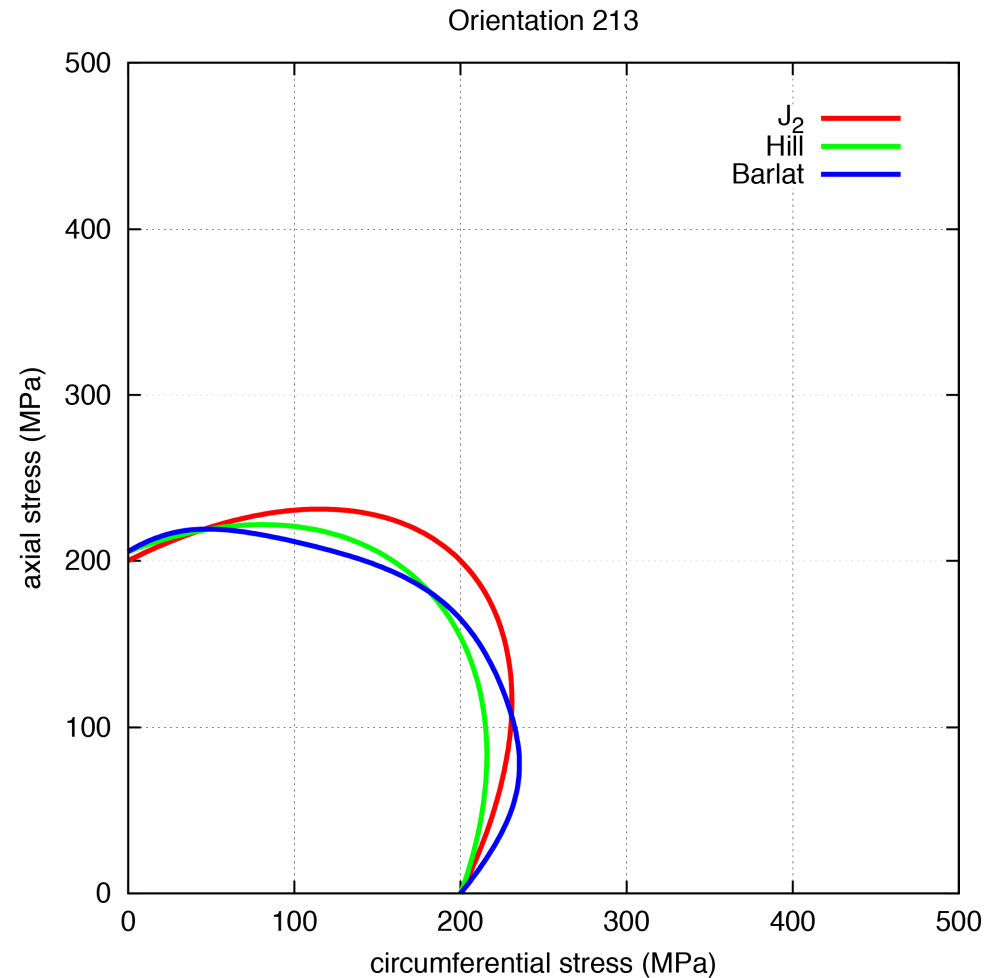
Yield Surface – Orthotropic Models



$$\sigma_{rr} = \sigma_{22}$$

$$\sigma_{\theta\theta} = \sigma_{11}$$

$$\sigma_{zz} = \sigma_{33}$$



Stress Paths – Orthotropic Models

