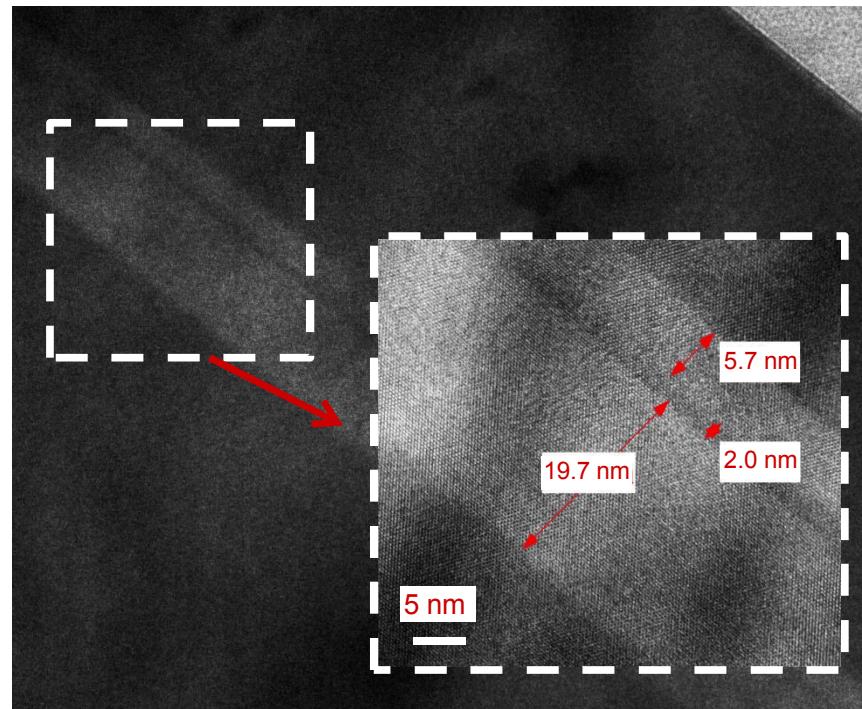
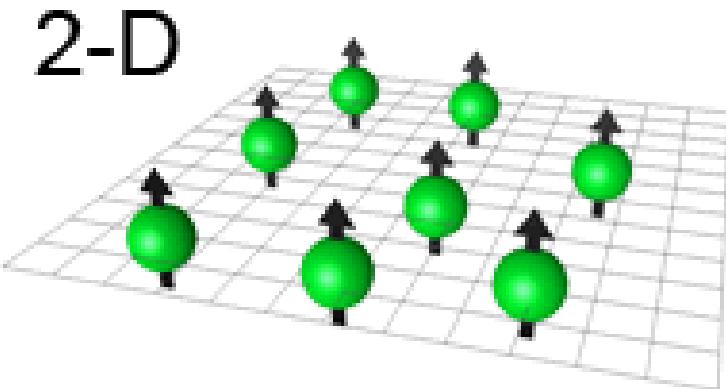


# Characterization of undoped Si/SiGe and Ge/SiGe quantum wells

SAND2016-3483PE

Dominique Laroche



# Collaborators



Tzu-Ming Lu

Erik Nielsen

S.-H. Huang  
Y. Chuang  
J.-Y. Li  
C. W. Liu



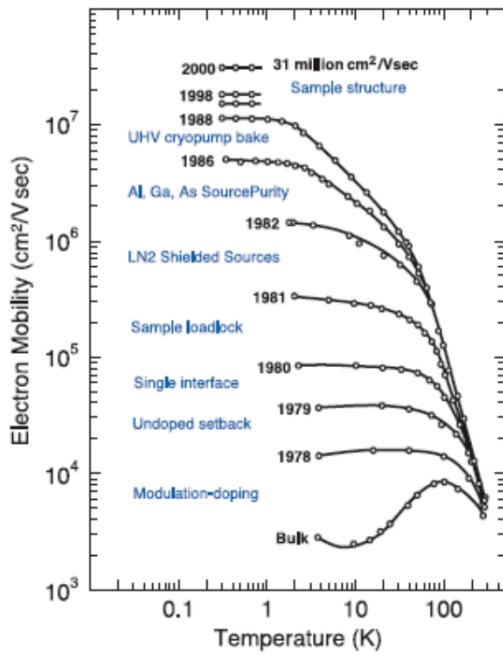
**Sandia National Laboratories**

A Department of Energy National Laboratory  
Sandia is a multiprogram laboratory operated by Sandia  
Corporation, a Lockheed Martin Company,  
for the United States Department of Energy's National Nuclear  
Security Administration  
under contract DE-AC04-94AL85000.

**NARLabs**  
National Applied Research Laboratories



# AlGaAs-GaAs high mobility 2DEGs



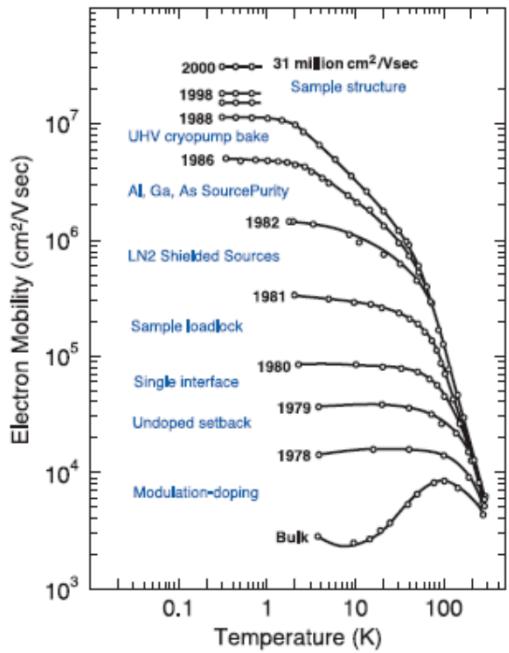
Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).

# AlGaAs-GaAs high mobility 2DEGs

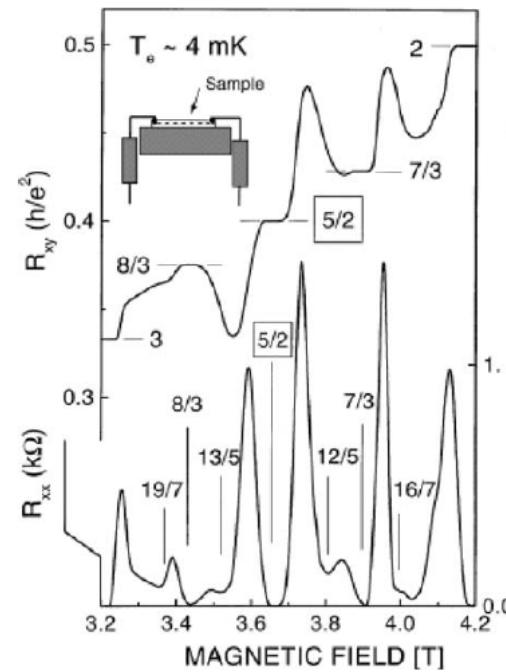
PHYSICAL REVIEW B  
covering condensed matter and materials physics

Limit to two-dimensional mobility in modulation-doped GaAs quantum structures: How to achieve a mobility of 100 million

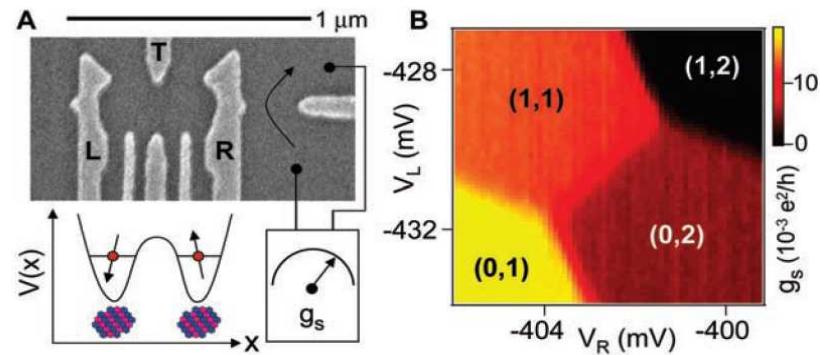
E. H. Hwang and S. Das Sarma  
Phys. Rev. B **77**, 235437 – Published 25 June 2008



Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).



Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).



J. R. Petta *et al.* Science 309, 2180 (2005).

# GaAs vs. Si based materials

## GaAs/AlGaAs structures

High mobility

Presence of a tunable band offset

Deep donors

Large scale integration is problematic

Interactions with nuclear spin bath

## Si/SiO<sub>2</sub> Structures

Large scale integration

Natural isotope is nuclear spin free

Shallow donors

Low-mobility

Lack of a tunable band offset

SiGe heterostructures : Can you get the best of both world?

# SiGe heterostructures

Clean interface between SiGe and Si (or Ge) → Improved mobility

Presence of a tunable band offset → Possibility to make quantum wells

CMOS technology compatible → Possibility for large scale integration

Existence of a 0-nuclear spin isotope → Improved relaxation time in quantum-dots

Additional benefit : Strain tunable

## Limitations

Mobility modest compared to GaAs/AlGaAs

- ↳ Scattering mechanisms and strain characteristics not fully understood/optimized

Larger electron mass requiring smaller structures

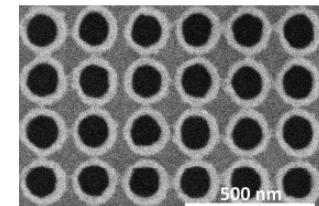
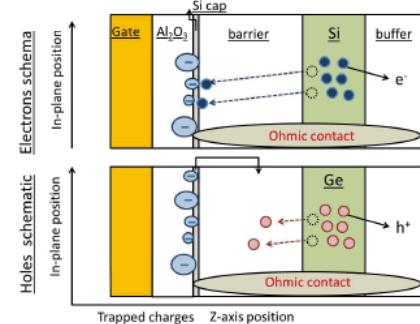
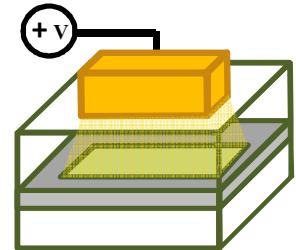
- ↳ Need for shallower quantum wells

Shallow donors induce additional charge noise in doped structures

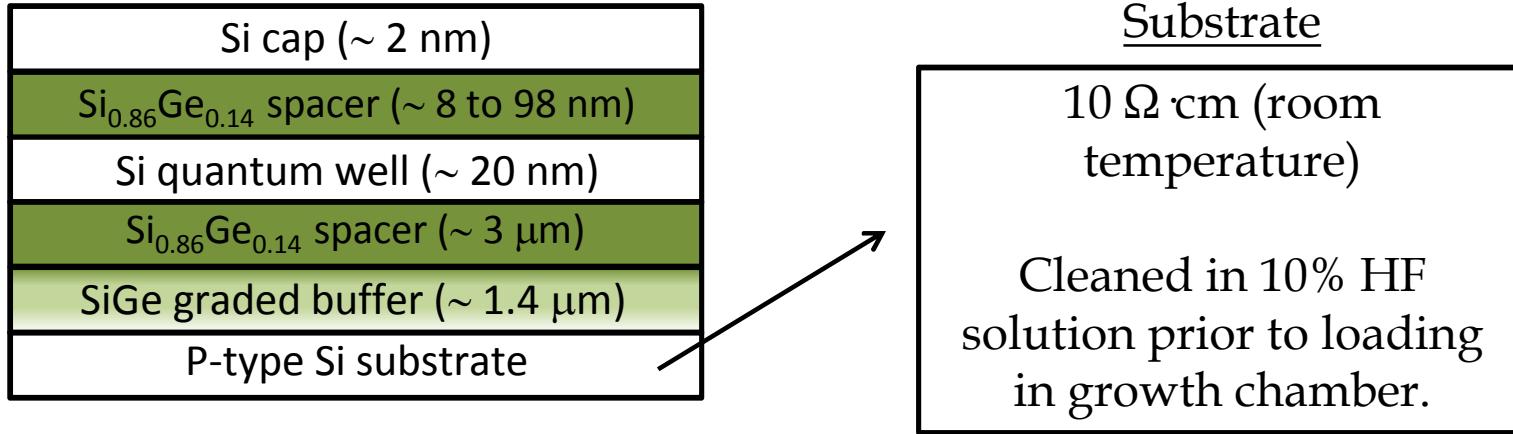
- ↳ Can be avoided using undoped structures

# Outline

- Capacitively induced 2DEG in shallow Si/SiGe heterostructures
  - Device growth and fabrication
  - Scattering mechanism analysis through mobility vs density dependence
  - Non-equilibrium charge migration model
- Capacitively induced 2DHG in Ge/SiGe heterostructures
  - Device growth and fabrication
  - Scattering mechanism analysis through mobility vs density curve
  - Non-equilibrium charge migration model
  - Effective hole mass as a function of density
- More involved possibilities with Si/SiGe heterostructures
  - Artificial disorder/superlattice
  - Electron bilayer



# Growth of undoped Si/SiGe heterostructure



## Growth parameters :

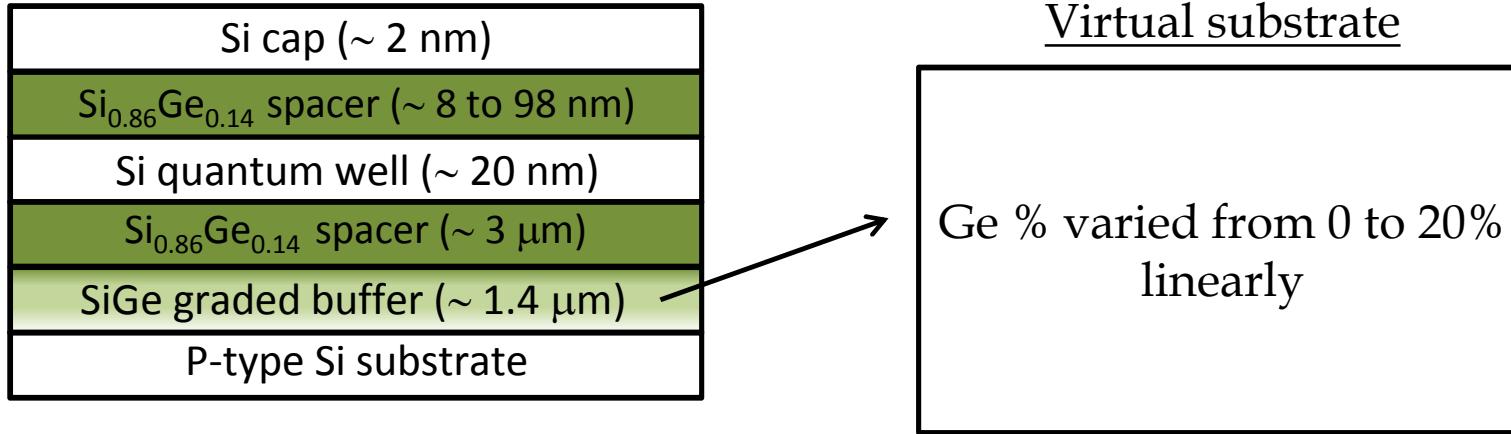
UHVCVD system

Base pressure :  $10^{-10}$  torr

$\text{SiH}_4$  and  $\text{GeH}_4$  as precursors

Growth temperature : 550 ° C

# Growth of undoped Si/SiGe heterostructure



## Growth parameters :

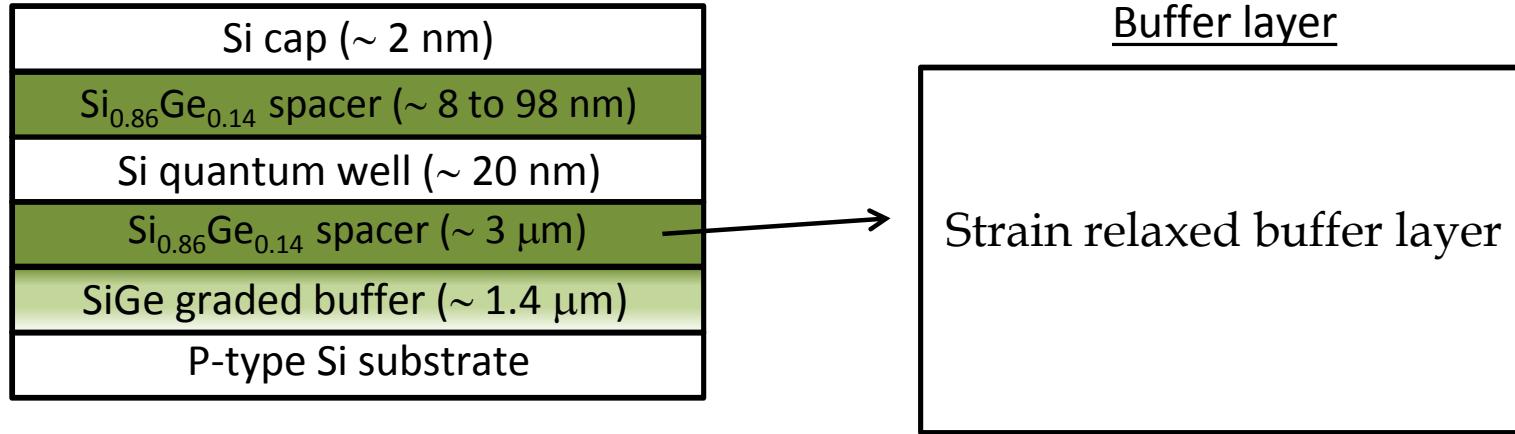
UHVCVD system

Base pressure :  $10^{-10}$  torr

$\text{SiH}_4$  and  $\text{GeH}_4$  as precursors

Growth temperature : 550 ° C

# Growth of undoped Si/SiGe heterostructure



## Growth parameters :

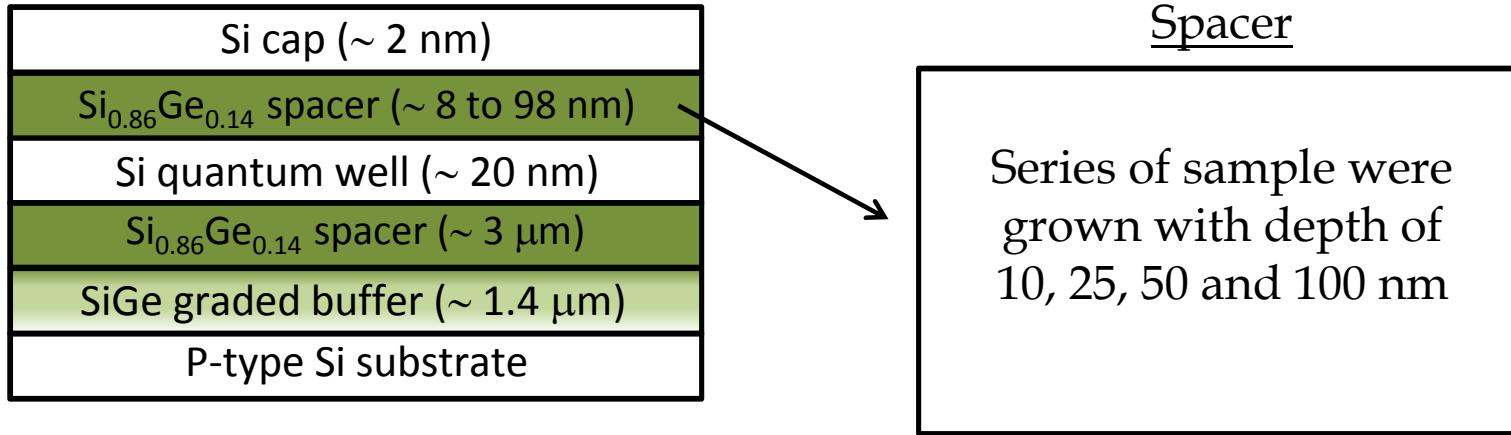
UHVCVD system

Base pressure :  $10^{-10}$  torr

SiH<sub>4</sub> and GeH<sub>4</sub> as precursors

Growth temperature : 550 ° C

# Growth of undoped Si/SiGe heterostructure



## Growth parameters :

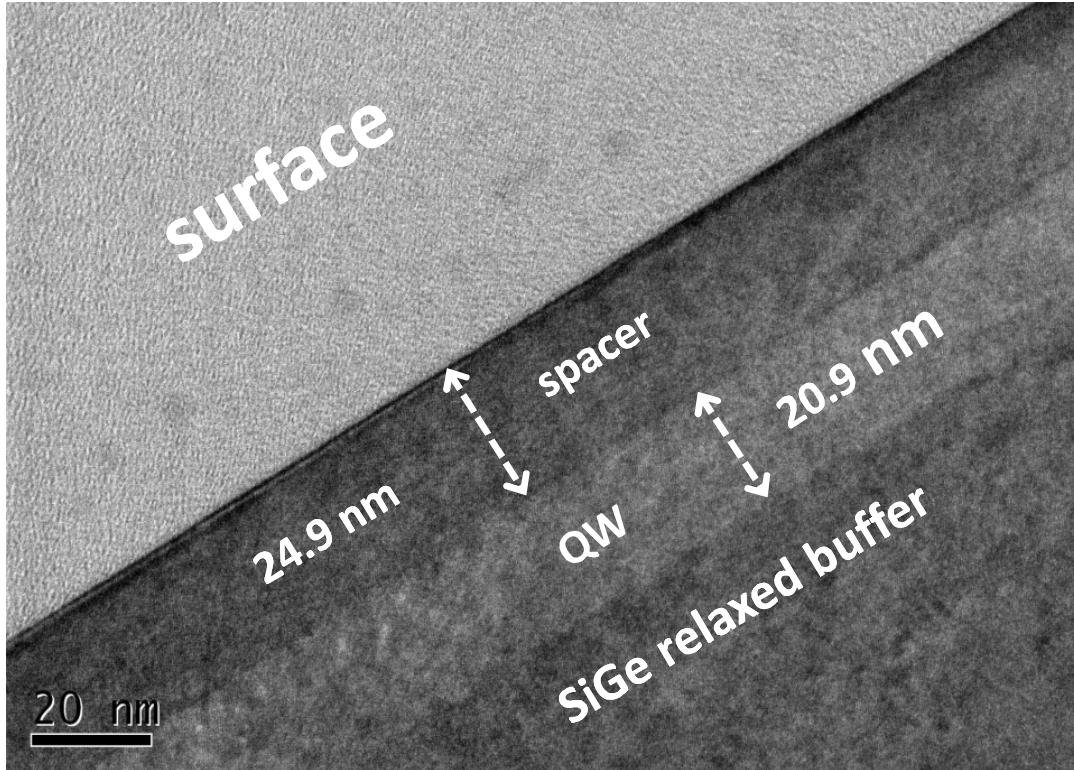
UHVCVD system

Base pressure :  $10^{-10}$  torr

$\text{SiH}_4$  and  $\text{GeH}_4$  as precursors

Growth temperature : 550 ° C

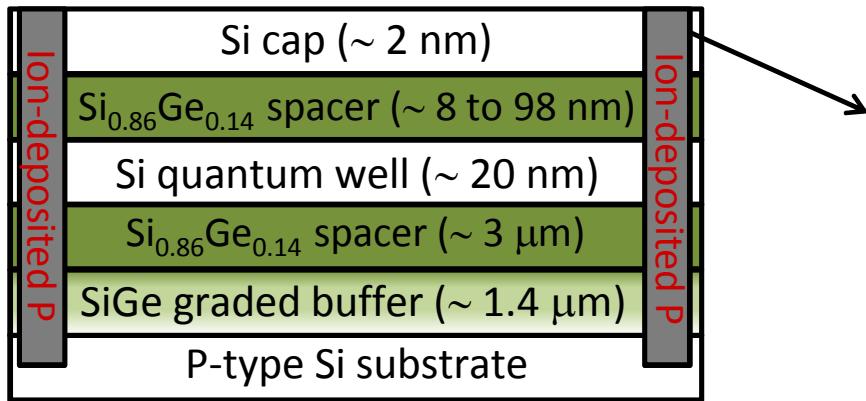
# Growth of undoped Si/SiGe heterostructure



- Clean interfaces
- Growth dimensions are as expected

# Fabrication of undoped Si/SiGe heterostructure

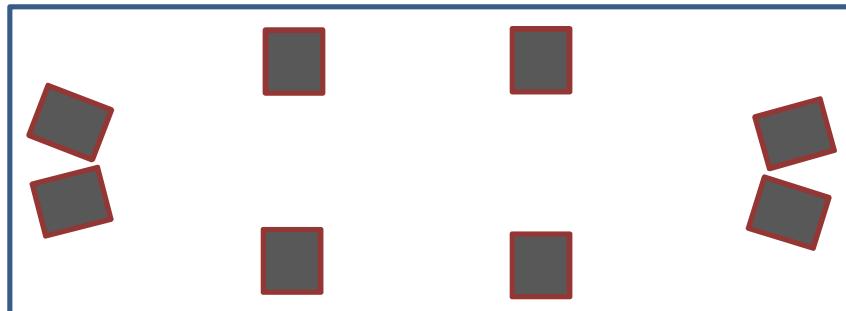
Side view : Schematic



Ion implantation

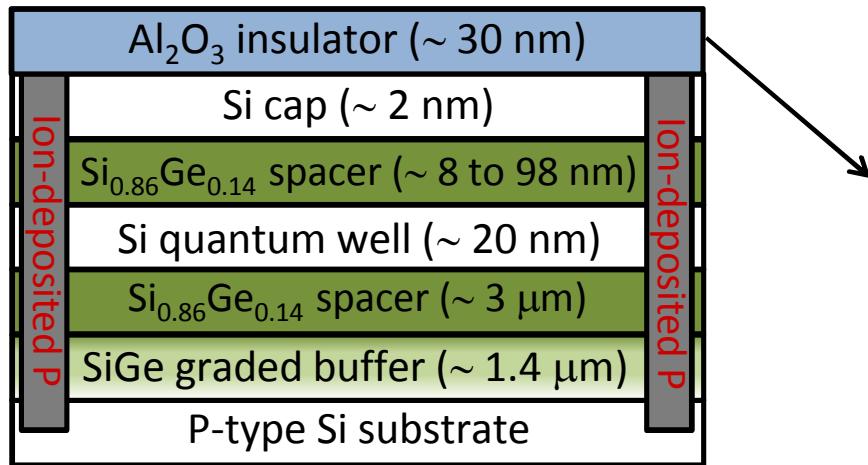
**Ion** : Phosphorus  
**Implant energy** : 20 keV  
and 75 keV  
**Activation** : RTA at 625 °C for 10 s in formic gas  
**Contact pads** : Ti/ Au 20/500Å

Top view : Schematic



# Fabrication of undoped Si/SiGe heterostructure

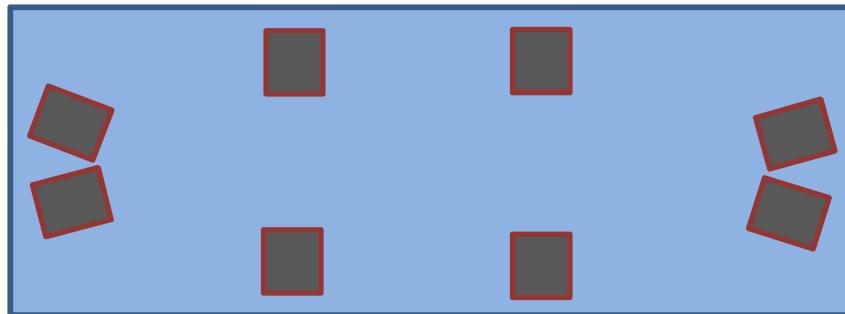
Side view : Schematic



Dielectric layer

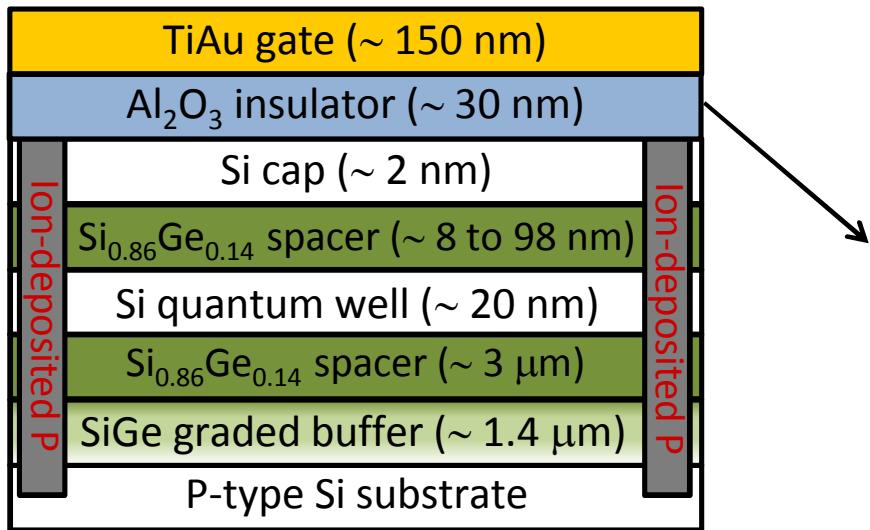
**Material :** ALD Al<sub>2</sub>O<sub>3</sub>  
Used to isolate the ohmic contacts from the gate

Top view : Schematic



# Fabrication of undoped Si/SiGe heterostructure

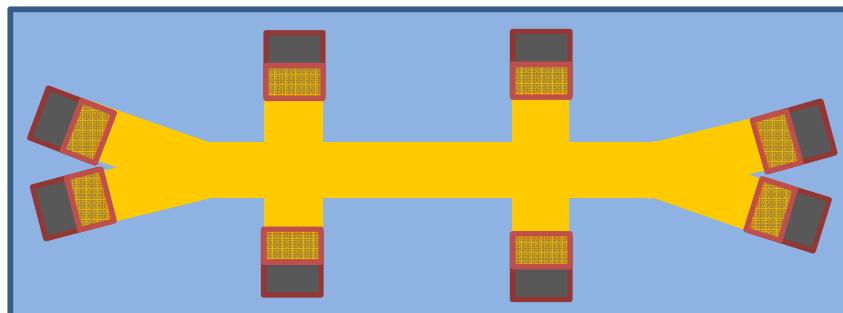
Side view : Schematic



Accumulation gate

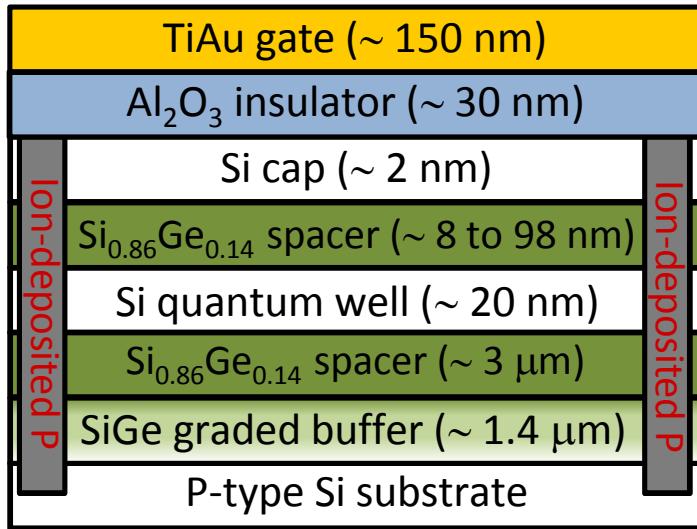
**Material :** Ti/Au 20/400Å  
Used to define a Hall bar

Top view : Schematic

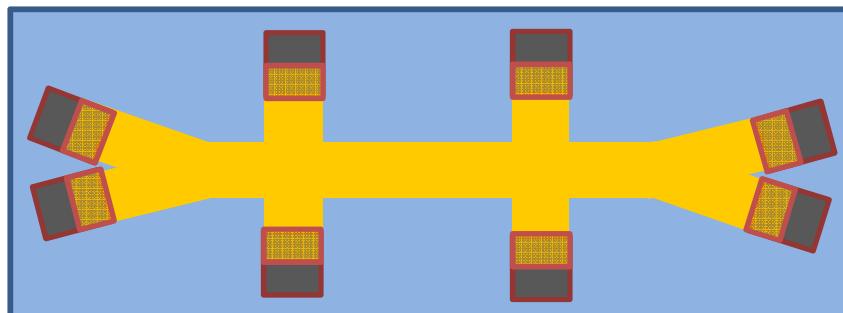


# Undoped Si/SiGe HFETS

## Side view : Schematic



## Top view : Schematic



## Process optimized for high mobility structures

APPLIED PHYSICS LETTERS 94, 182102 (2009)

### Observation of two-dimensional electron gas in a Si quantum well with mobility of $1.6 \times 10^6$ cm<sup>2</sup>/V s

T. M. Lu,<sup>1,a)</sup> D. C. Tsui,<sup>1</sup> C.-H. Lee,<sup>2</sup> and C. W. Liu<sup>3</sup>

Mobility :  $\approx 1.6$  cm<sup>2</sup> / V·s

Dielectric : Al<sub>2</sub>O<sub>3</sub>

2DEG depth :  $\approx 65$  nm

Ohmic contacts : AuSb alloy

APPLIED PHYSICS LETTERS 106, 092102 (2015)

### Ultra-high mobility two-dimensional electron gas in a SiGe/Si/SiGe quantum well

M. Yu. Melnikov,<sup>1,a)</sup> A. A. Shashkin,<sup>1</sup> V. T. Dolgopolov,<sup>1</sup> S.-H. Huang,<sup>2</sup> C. W. Liu,<sup>2,b)</sup> and S. V. Kravchenko<sup>3</sup>

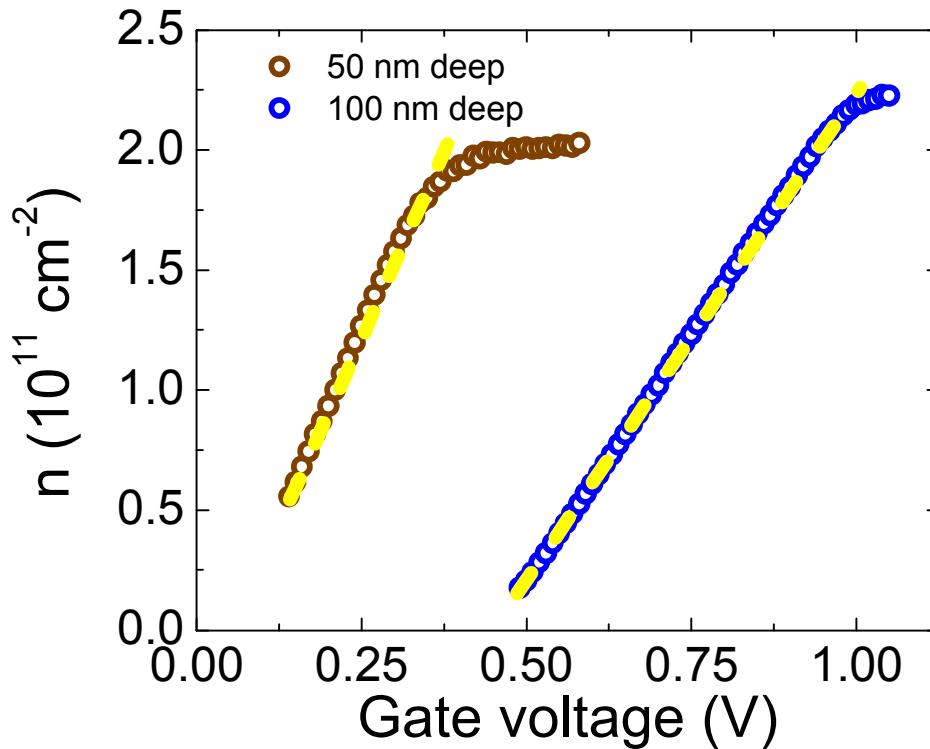
Mobility :  $\approx 2.4$  cm<sup>2</sup> / V·s

Dielectric : SiO<sub>2</sub>

2DEG depth :  $\approx 150$  nm

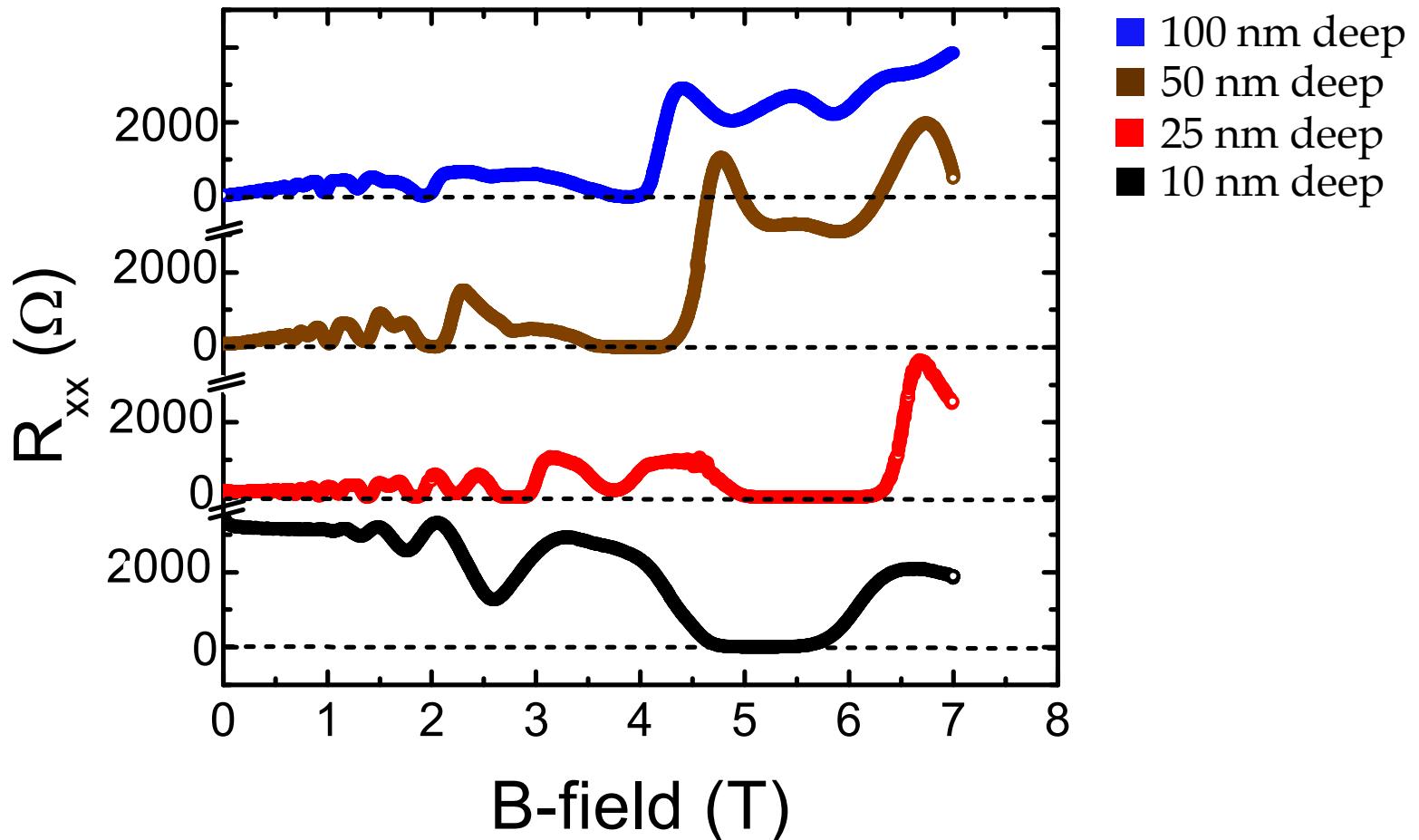
Ohmic contacts : AuSb alloy

# Density vs gate voltage



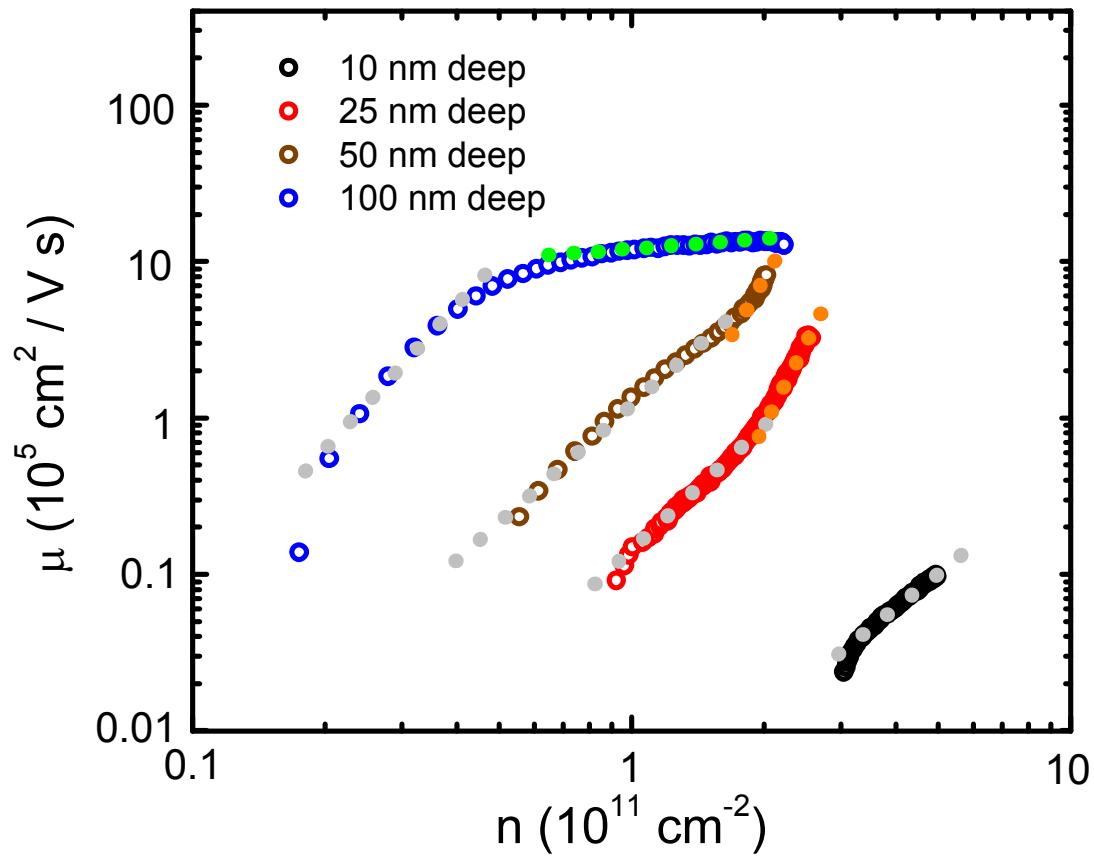
- Low gate voltage : Consistent with parallel plate capacitor model
- High gate voltage : Saturation of the electron density

# Initial $R_{xx}$ characterization



- Clean  $R_{xx}$  traces are observed for all 2DEGs depth
- Good sample quality down to 10 nm depth

# Density versus mobility

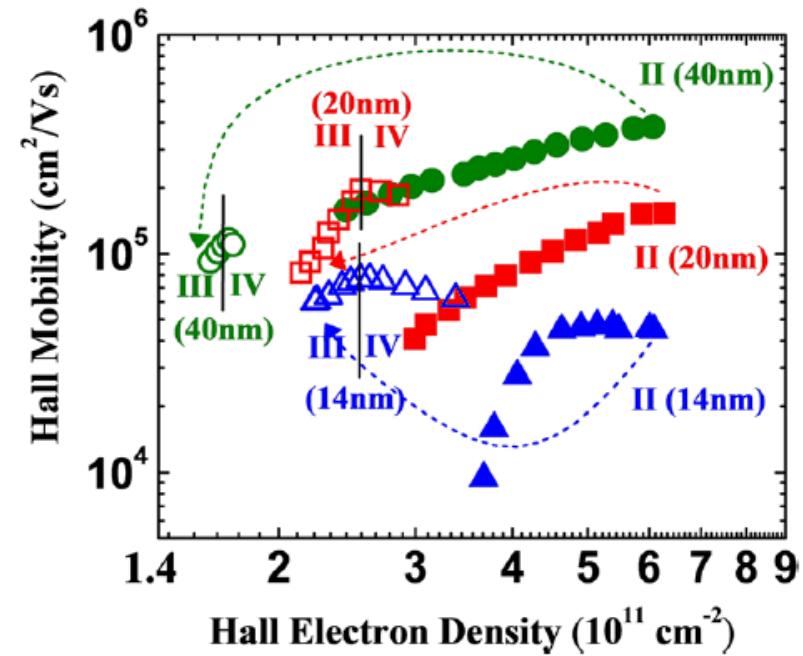


Mobility of  $\sim 3 \times 10^5 \text{ cm}^2 / \text{V} \cdot \text{s}$  is achieved in 25 nm deep devices

- Intermediate density :  
 $\mu \sim n^\alpha$ ,  $\alpha \sim 2.5$ 
  - Remote charged impurities dominate scattering. Low-density corrections to the RPA model have to be considered.
- High density, deep device :  
 $\mu \sim n^\alpha$ ,  $\alpha \sim 0$ 
  - Interface roughness is increasing
- High density, shallow devices :  
 $\mu \sim n^\alpha$ ,  $\alpha \sim 5$ 
  - Non-standard scattering mechanism.

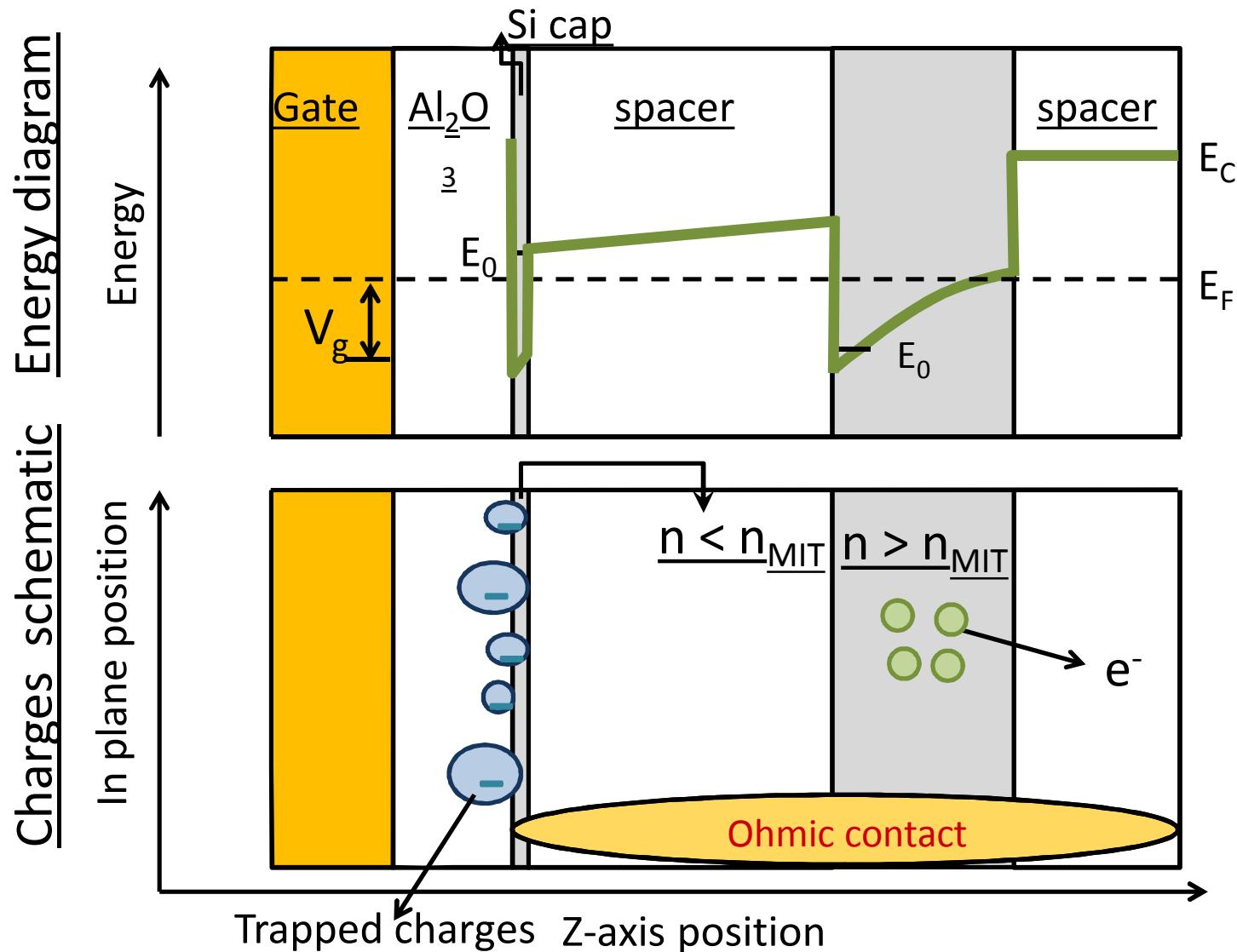
# Non-equilibrium charge migration

- There is a 2<sup>nd</sup> narrow QW at the surface
  - ↳ Becomes the ground state at high enough  $V_g$
- Large concentration of defects near the surface
  - ↳ Electrons can't flow from contacts to surface QW.  
Non-equilibrium situation
- Electrons can tunnel from buried to surface QW
  - ↳ Form a shielding layer near the surface

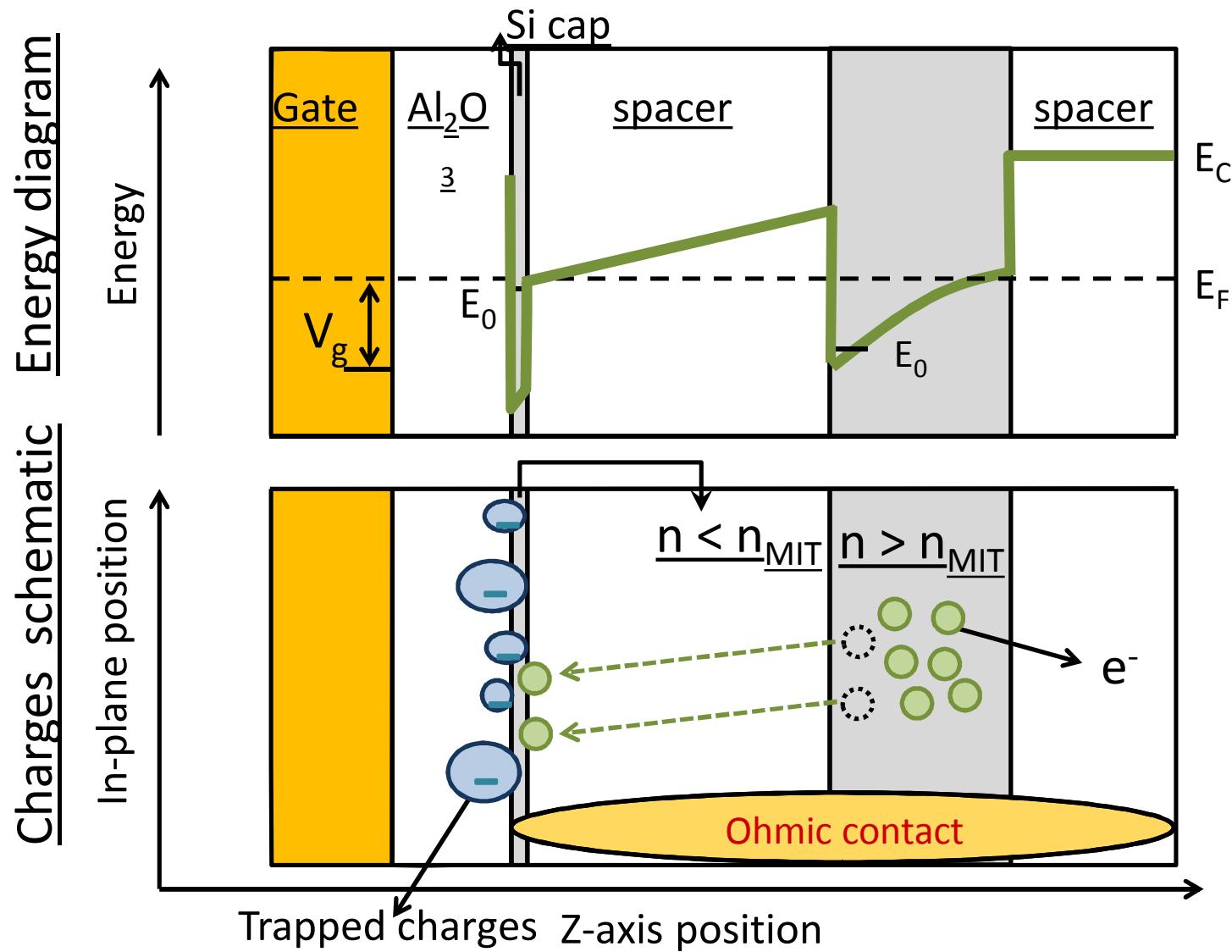


C.-T. Huang *et al.* APL 104, 243510 (2014).

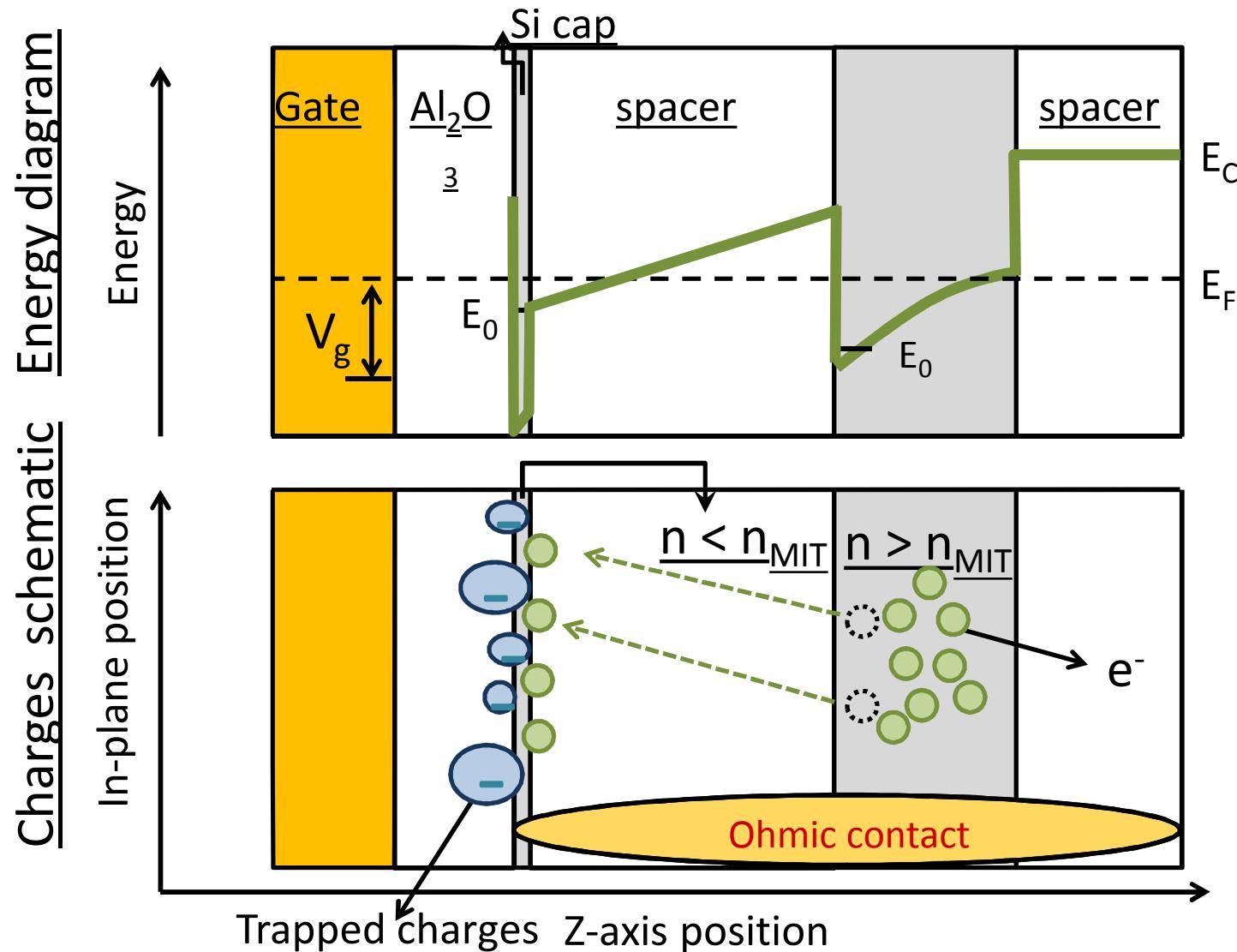
# Non-equilibrium charge migration



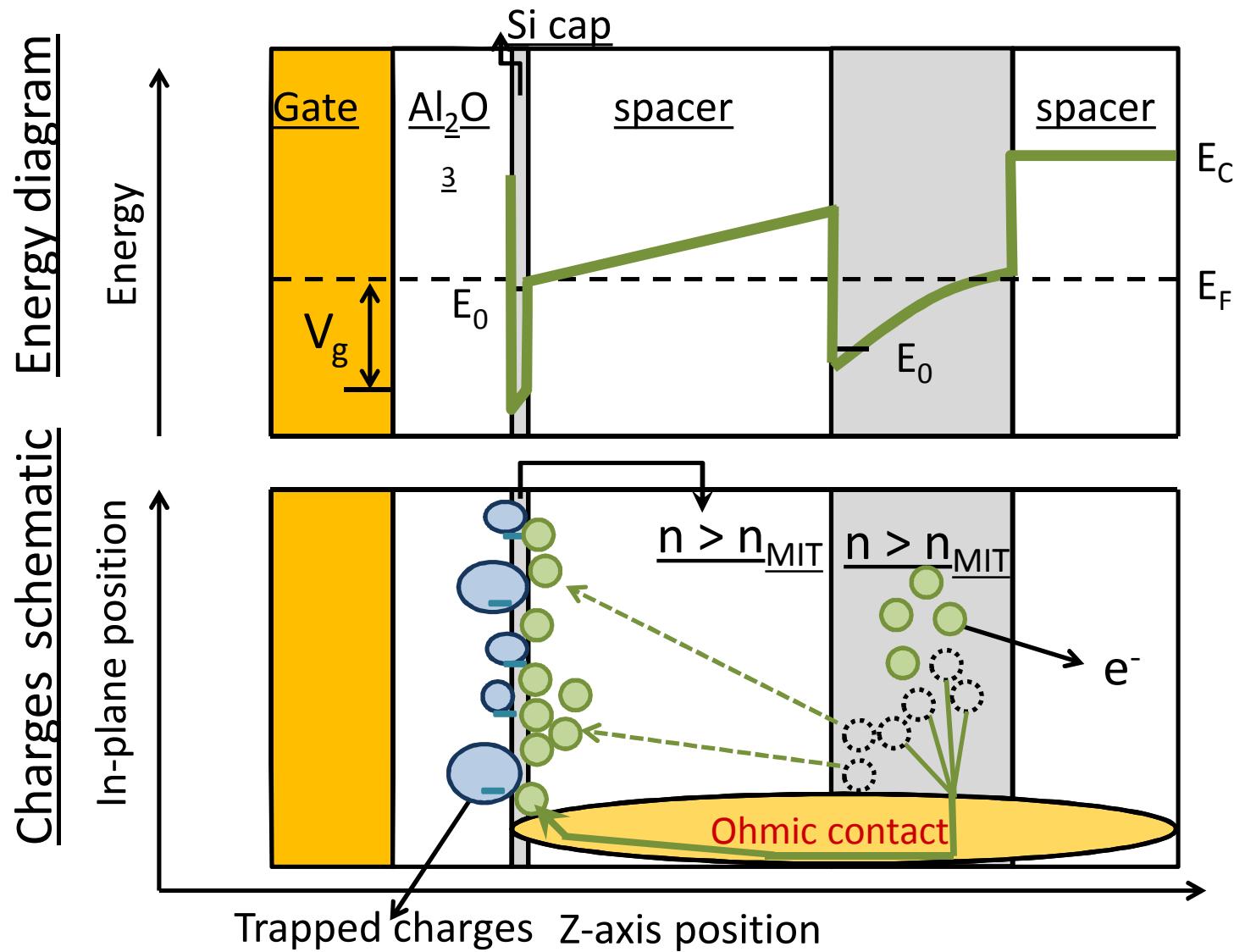
# Non-equilibrium charge migration



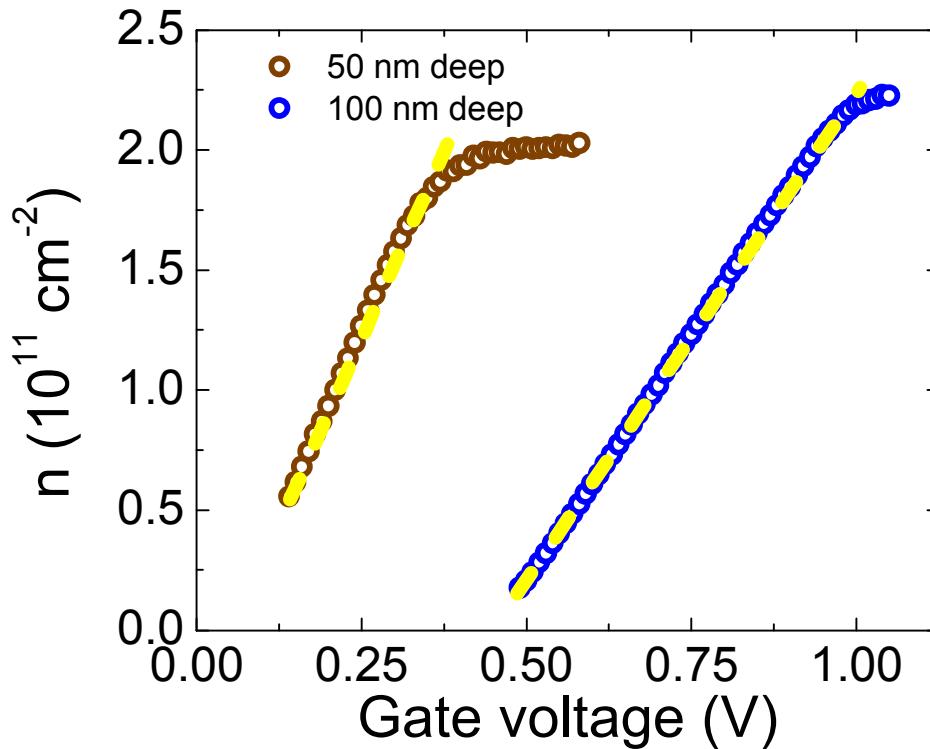
# Non-equilibrium charge migration



# Non-equilibrium charge migration

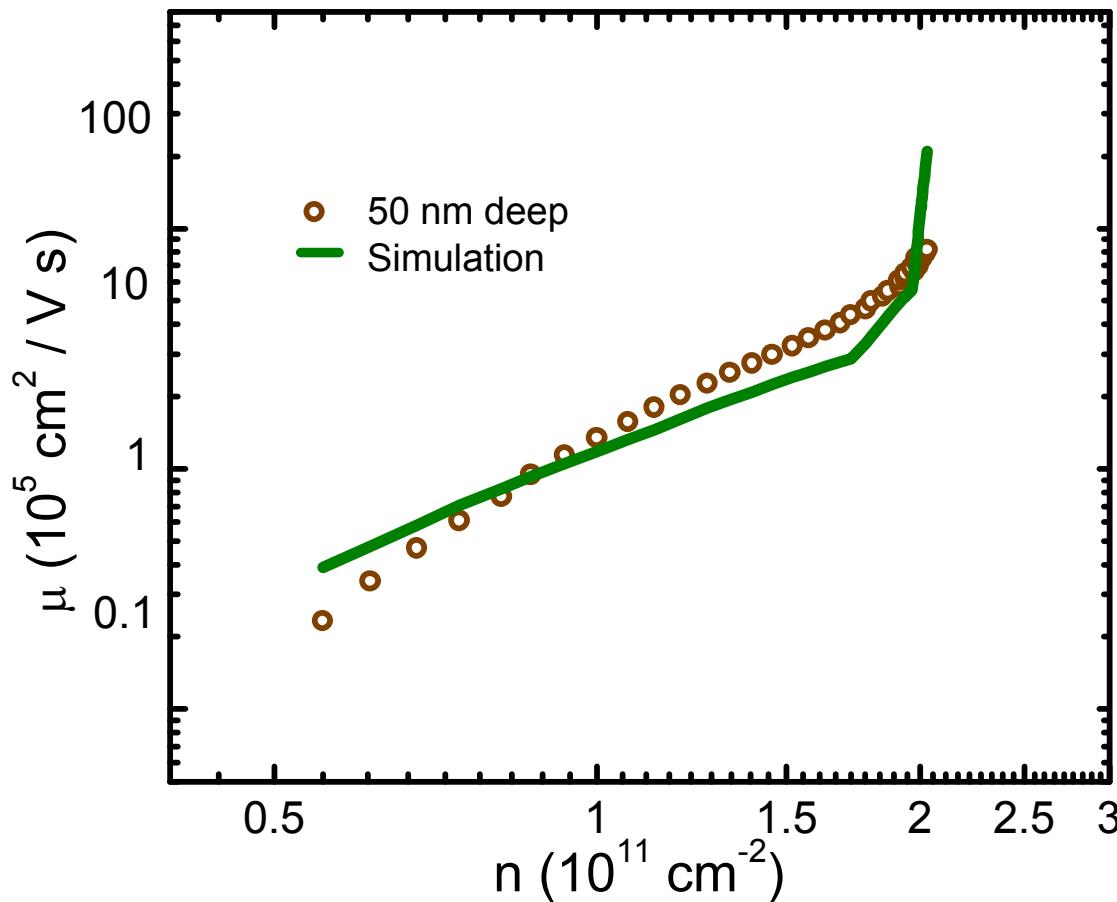


# Density vs gate voltage



- Low gate voltage : Consistent with parallel plate capacitor model
- High gate voltage : Saturation of the electron density

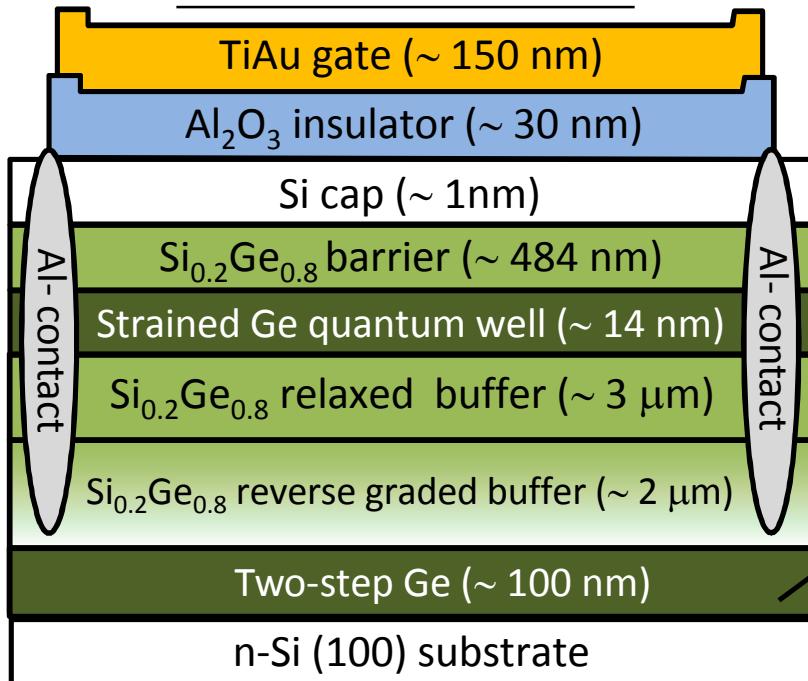
# Comparison to experiment



- Amount of migration charge determined from density vs. gate voltage curve
- Qualitatively reproduces the data
- Including low density corrections to the RPA model would need to be considered for better accuracy

# Undoped Ge/SiGe HFETS

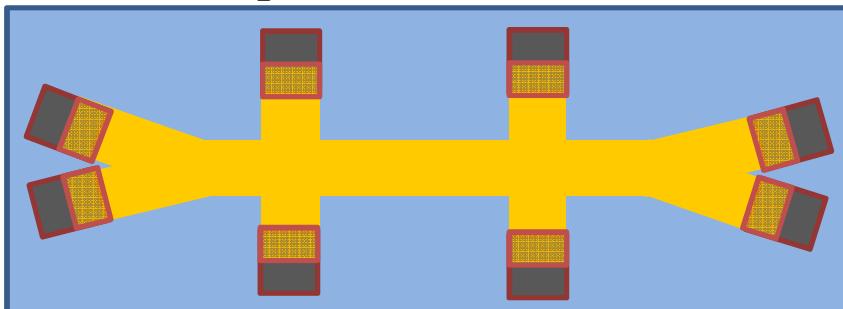
Side view : Schematic



Two-step Ge

Serves as virtual substrate  
Strain and dislocations are  
located away from the  
2DEG

Top view : Schematic



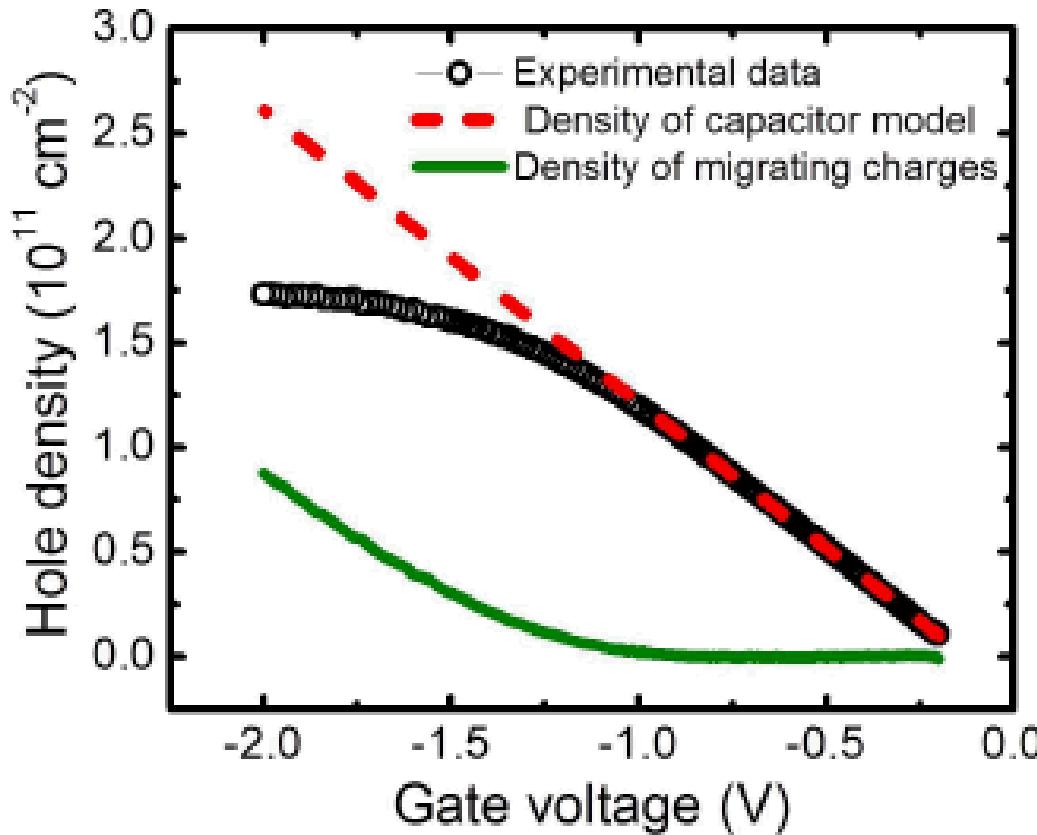
APPLIED PHYSICS LETTERS **101**, 172108 (2012)

**Ultra-high hole mobility exceeding one million in a strained germanium quantum well**

A. Dobbie,<sup>a)</sup> M. Myronov, R. J. H. Morris, A. H. A. Hassan, M. J. Prest, V. A. Shah, E. H. C. Parker, T. E. Whall, and D. R. Leadley  
*Department of Physics, University of Warwick, Coventry CV4 7AL, United Kingdom*

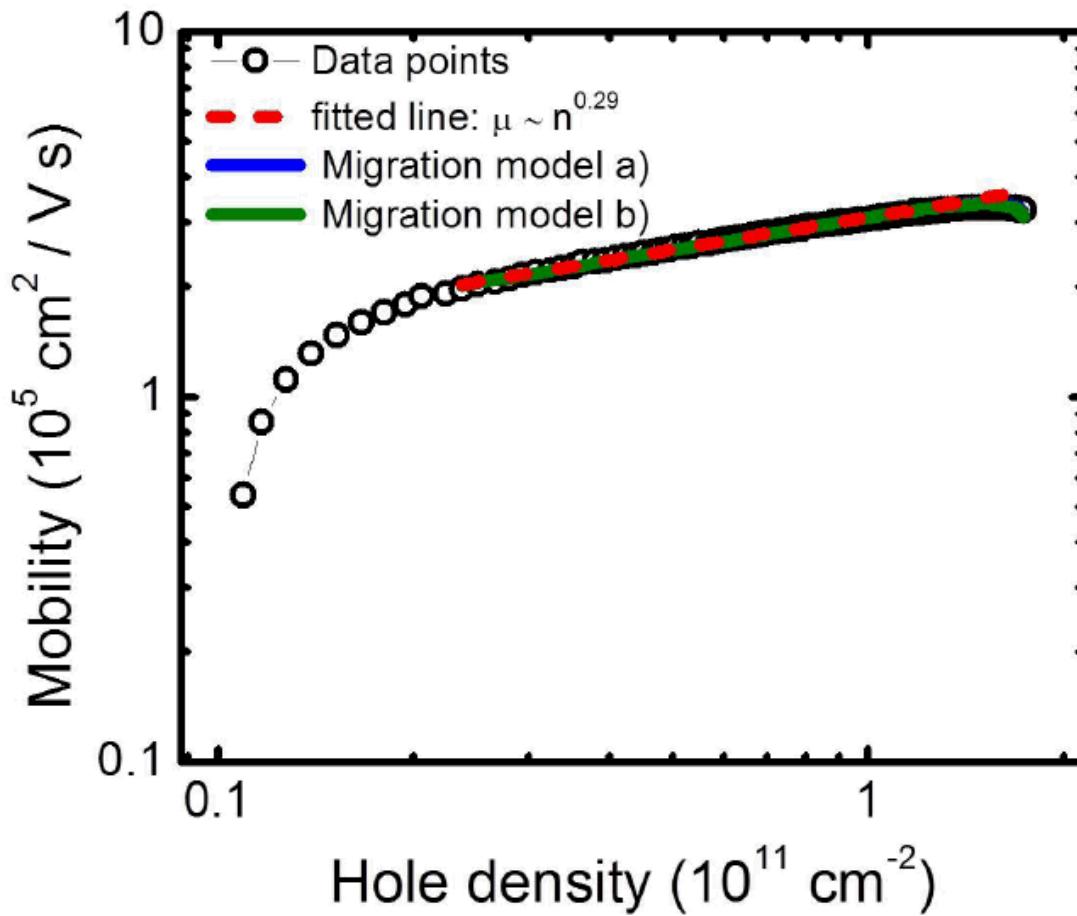
Can it get better in undoped systems?

# Density vs gate voltage



- Similar to Si/SiGe systems
- Get charge migration at large magnitude of gate voltage
- Much lower density than in doped systems is achievable

# Density versus mobility



Intermediate density regime :

$\mu \sim n^\alpha$ ,  $\alpha \sim 0.29$  : Background charged impurity scattering

High density regime :

Saturation of the mobility  $\rightarrow$  at lower value than in doped systems

# Dingle ratio analysis

Dingle ratio :  $\tau_t / \tau_q$

Small dingle ratio : Large angle scattering

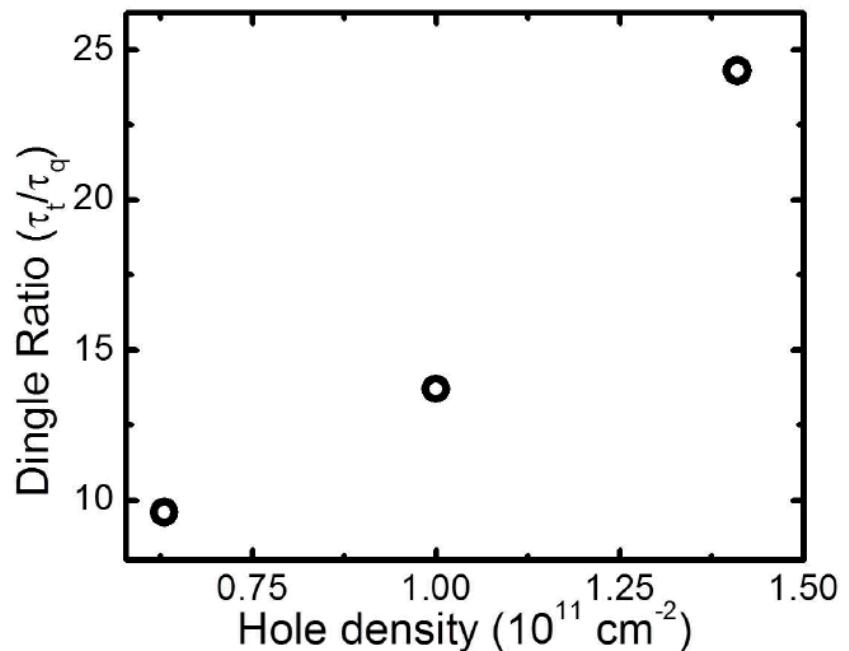
↳ Disorder in close to the 2DHG

Large dingle ratio : Small angle scattering

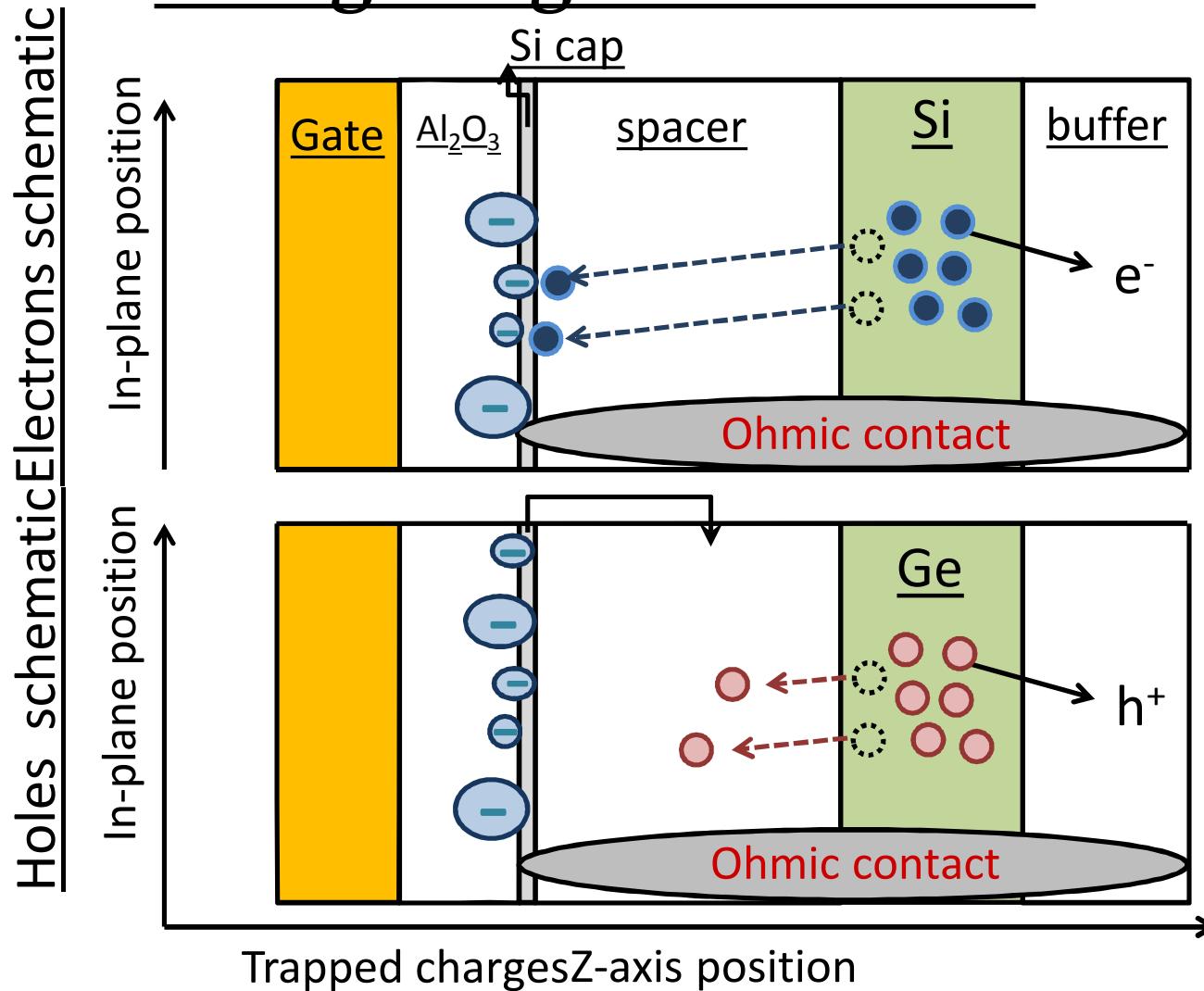
↳ Remote disorder

Dingle ratio increases with density

- Inconsistent with interface roughness scattering
- There is an increase in the remote charged disorder
- This results in a mobility drop



# Charge migration model



Could be explained by charge migration model

→ Need charges to get trapped inside the spacer

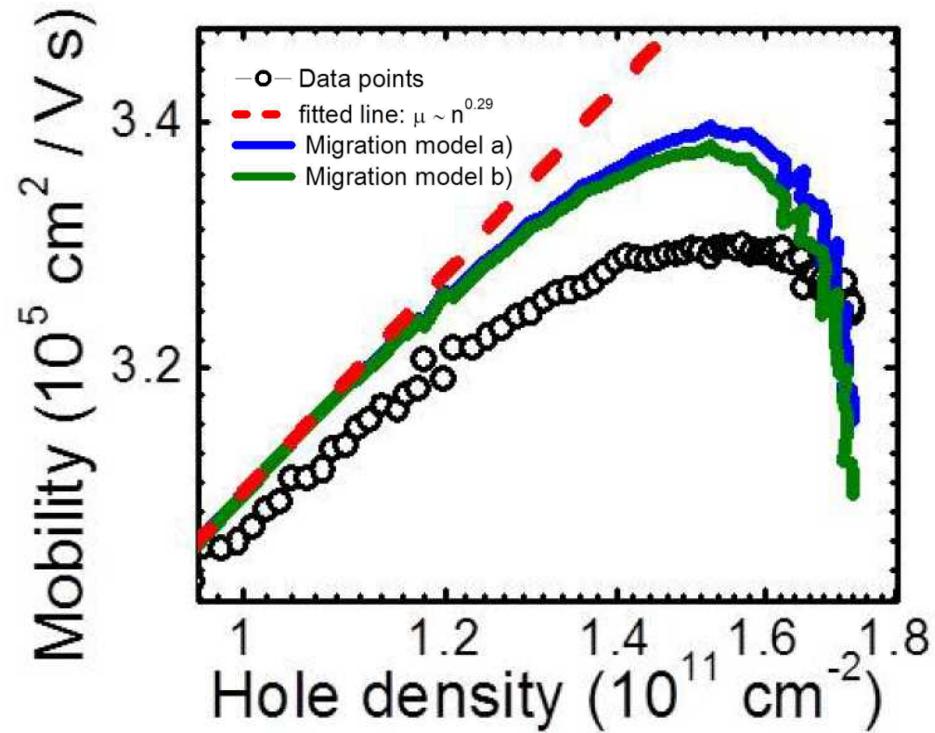
# Simulation results

## Assumption

- All initial scattering mechanisms are included in  $\mu \sim n^{0.29}$
- Migrating charges are treated as remote charge centers within RPA approximation
- Combine scattering mechanism using Matthiessen's rule

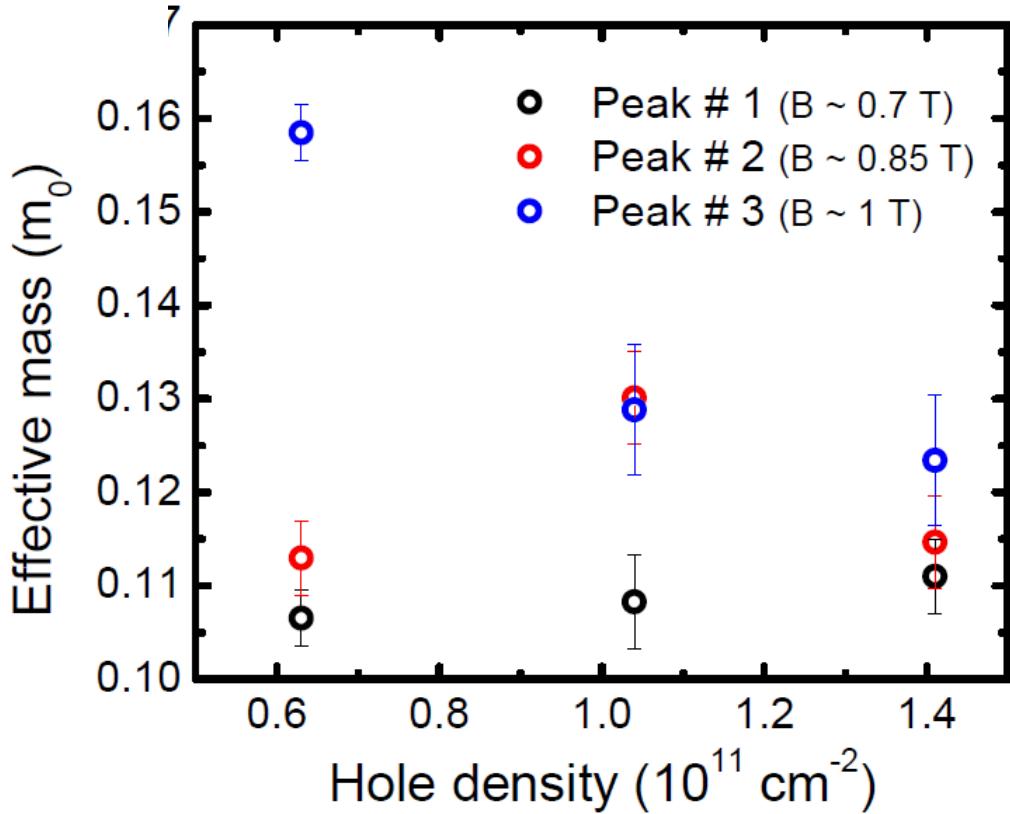
Optimize for

- a) All migrating charges at a fixed distance from the 2DHG
- b) Migrating charges evenly spaced after a cut-off distance from the 2DHG



Good agreement between data and charge migration model

# Effective mass



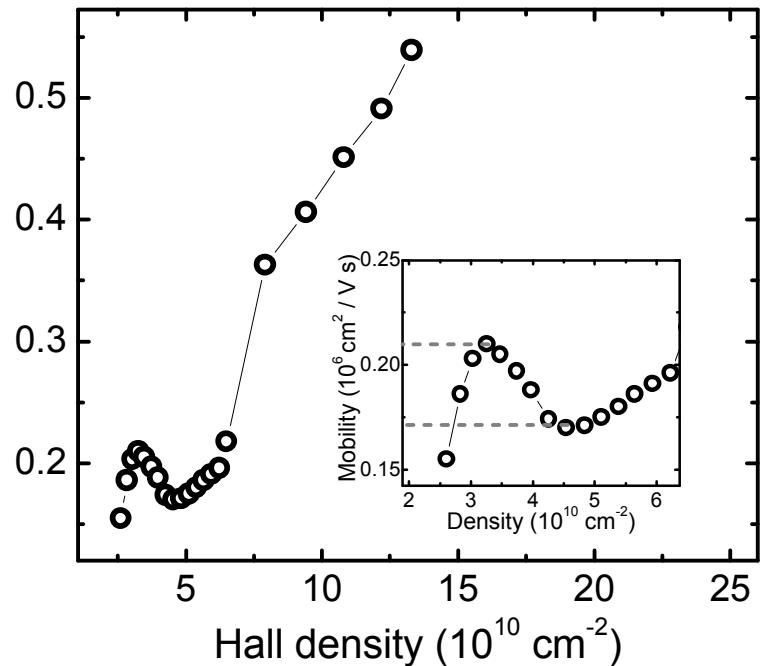
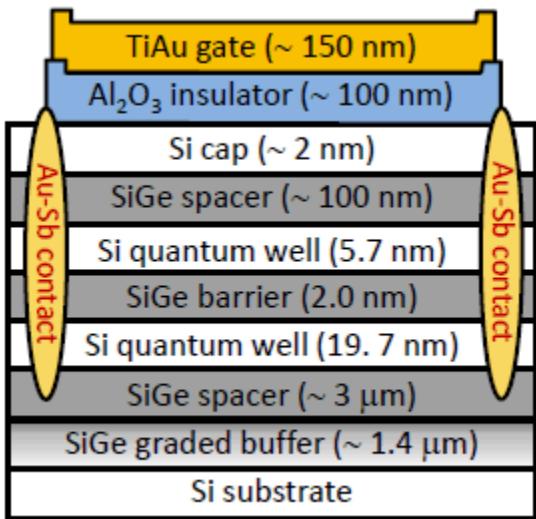
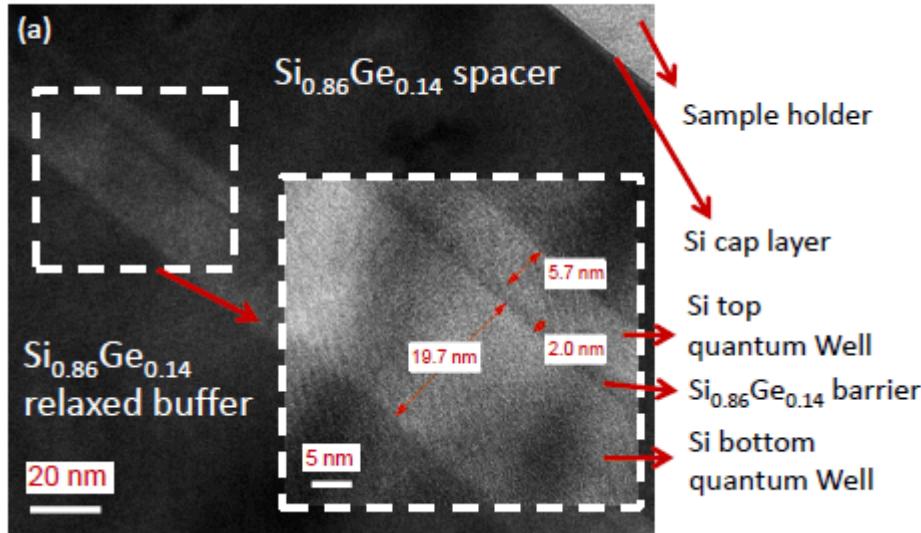
- Obtained from T-dependence of  $R_{xx}$  oscillation amplitude
- Much higher than what is expected from measurement at high density in doped-structure

## Explanation

- Low-density effect?
- Strain difference between doped and undoped structures?

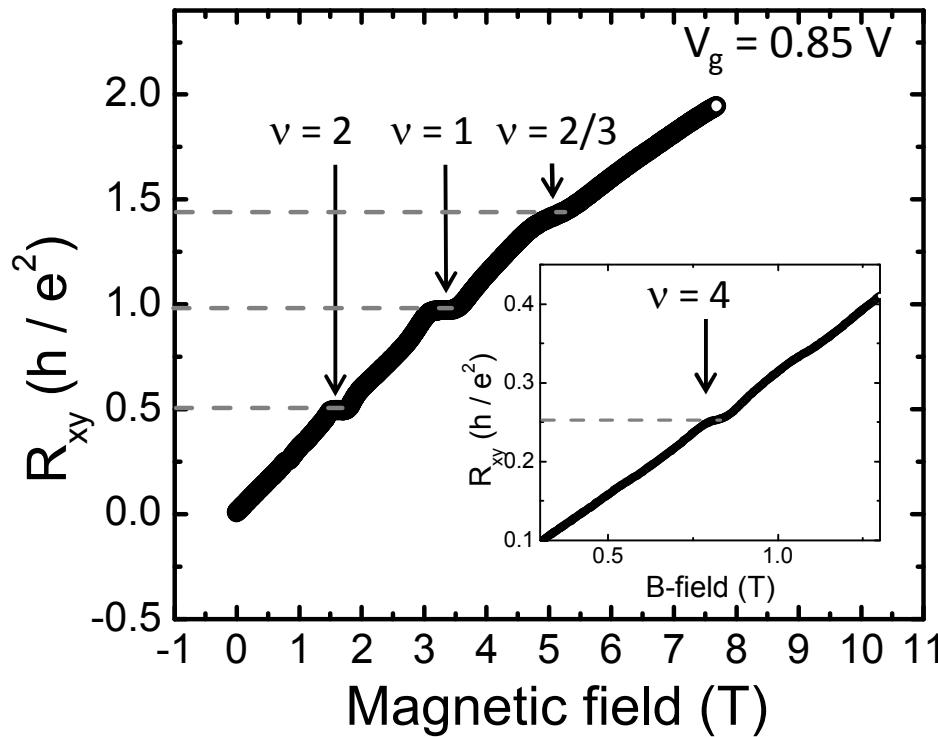
Reference	doping	Ge content	density	measured mass	extrapolated mass
This work	No	80%	$1 \times 10^{11} \text{ cm}^{-2}$	$0.105 m_0$	—
Irisawa <i>et al.</i>	Yes	70%	$5.7 \times 10^{11} \text{ cm}^{-2}$	$0.087 m_0$	$\sim 0.07 m_0$
Rössner <i>et al.</i>	Yes	70%	$2.9 \times 10^{11} \text{ cm}^{-2}$	$0.095 m_0$	$\sim 0.085 m_0$
Hassan thesis	Yes	80%	$2.9 \times 10^{11} \text{ cm}^{-2}$	$0.063 m_0$	—

# Si/SiGe bilayer



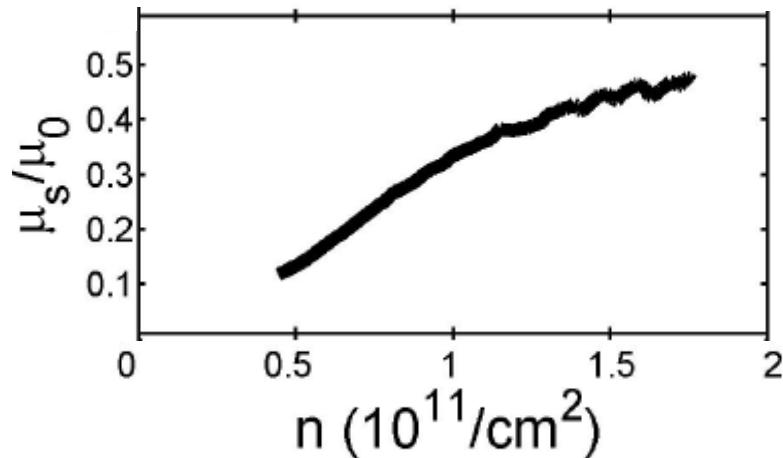
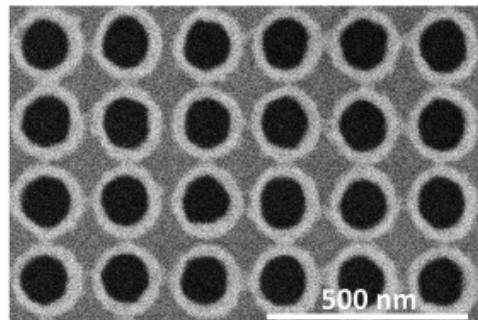
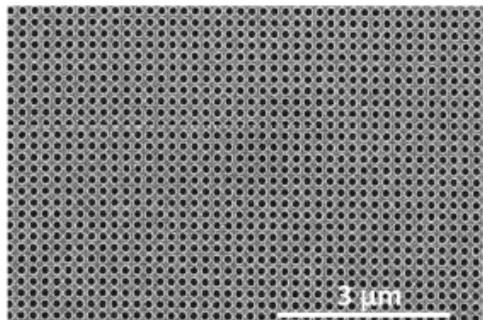
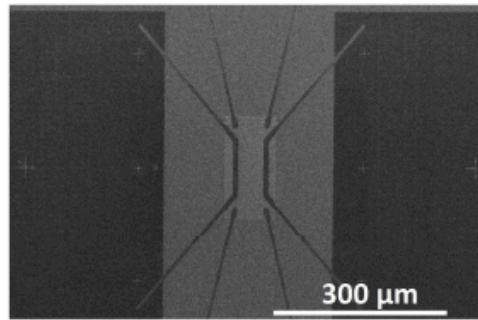
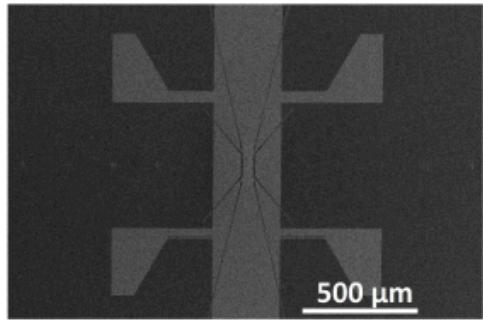
- Cannot be done in doped systems
  - Dopants surface segregation
- Use asymmetric quantum well
  - Maximal density in lower well is fixed
- Back gating would increase tunability of system

# Si/SiGe bilayer



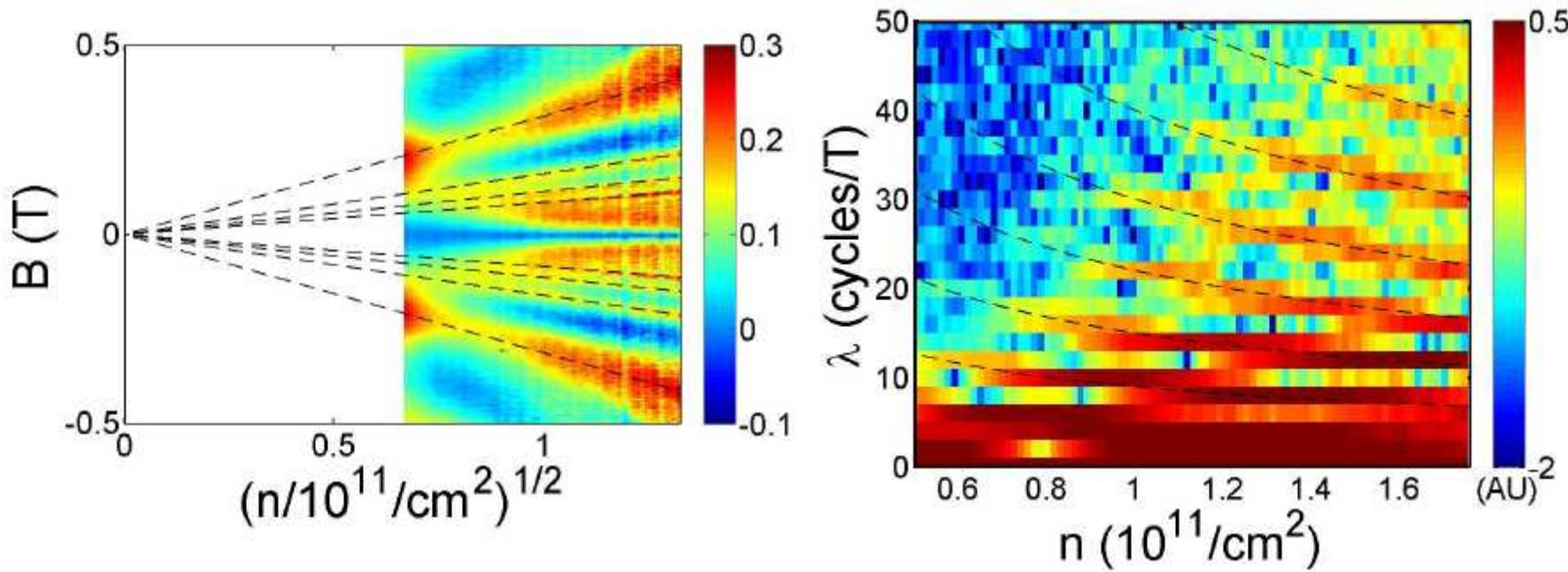
- $v_{\text{tot}}$  integral and fractional Hall states are observed.
- Parameters need to be tuned to distinguish between interlayer coherence or  $\Delta_{\text{SAS}}$  coupling

# Artificial superlattice



- Array of holes with 110 nm diameter patterned in the gate
- At high density, mobility is only reduced by a factor of  $\sim 2$

# Artificial superlattice



- Observe commensurate and quantum oscillations in the magneto resistance as a function of density
- Can be fitted to extract *in-situ* potential parameters
- Could be used to create artificial graphene

# Summary

- Capacitively induced 2DEG in shallow Si/SiGe heterostructures
  - Can get  $\sim 3 \times 10^5 \text{ cm}^{-2} / \text{V} \cdot \text{s}$  in 25 nm shallow devices
  - Non-equilibrium charge migration model enhances mobility at high density
- Capacitively induced 2DHG in Ge/SiGe heterostructures
  - Lowest achieved density of  $\sim 1.5 \times 10^{10} \text{ cm}^{-2}$
  - charge migration model important to describe scattering mechanisms at higher density
  - Larger effective hole mass than expected from doped systems
- More involved possibilities with Si/SiGe heterostructures
  - Electron bilayer
  - Artificial disorder/superlattice

Thank you!

