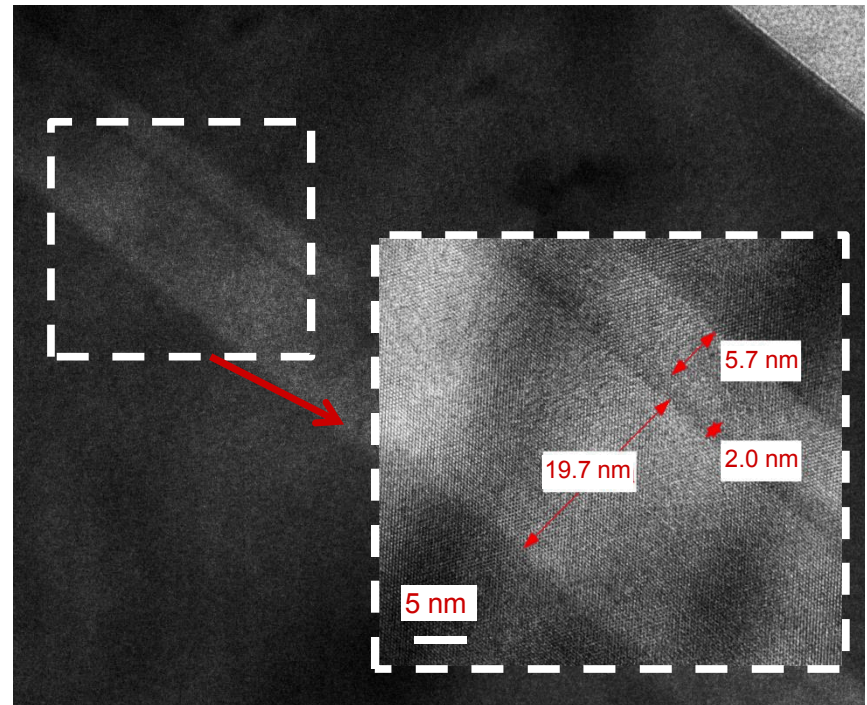
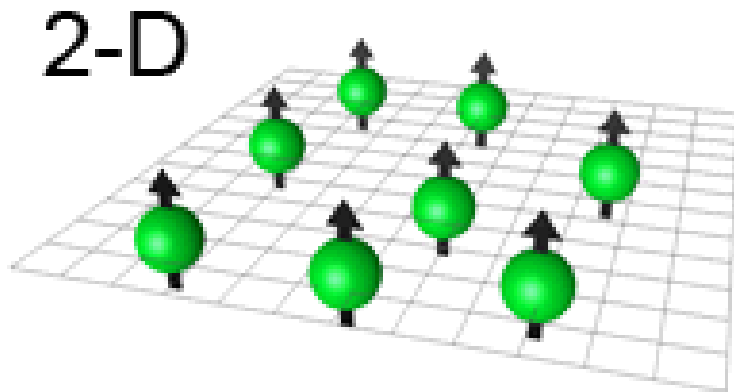


Characterization of undoped Si/SiGe and Ge/SiGe quantum wells

SAND2016-3483PE

Dominique Laroche



QuTech Materials
April 21st 2016

Collaborators



Sandia National Laboratories

Tzu-Ming Lu

Erik Nielsen



臺灣大學

National Taiwan University

S.-H. Huang

Y. Chuang

J.-Y. Li

C. W. Liu



Sandia National Laboratories

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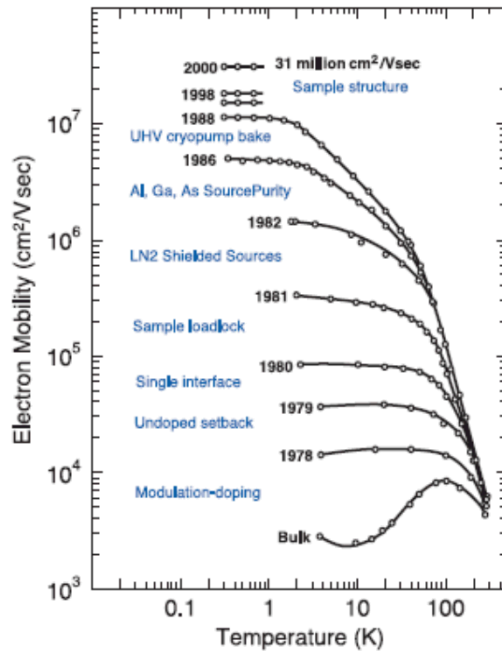
U.S. DEPARTMENT OF ENERGY

AlGaAs-GaAs high mobility 2DEGs

PHYSICAL REVIEW B covering condensed matter and materials physics

Limit to two-dimensional mobility in modulation-doped GaAs quantum structures: How to achieve a mobility of 100 million

E. H. Hwang and S. Das Sarma
Phys. Rev. B **77**, 235437 – Published 25 June 2008



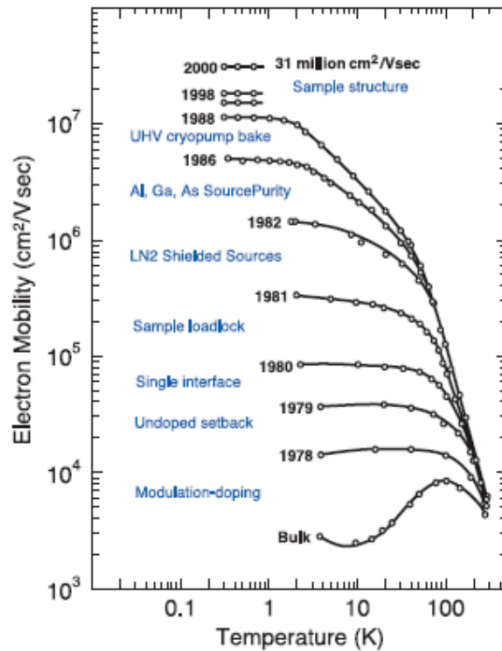
Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).

AlGaAs-GaAs high mobility 2DEGs

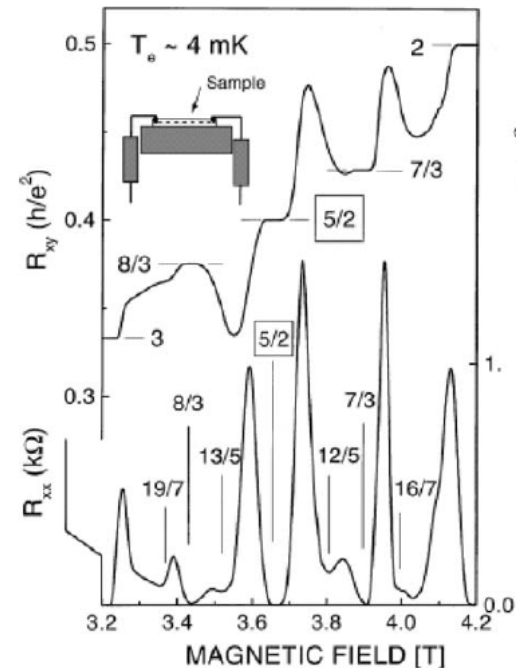
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Limit to two-dimensional mobility in modulation-doped GaAs quantum structures: How to achieve a mobility of 100 million

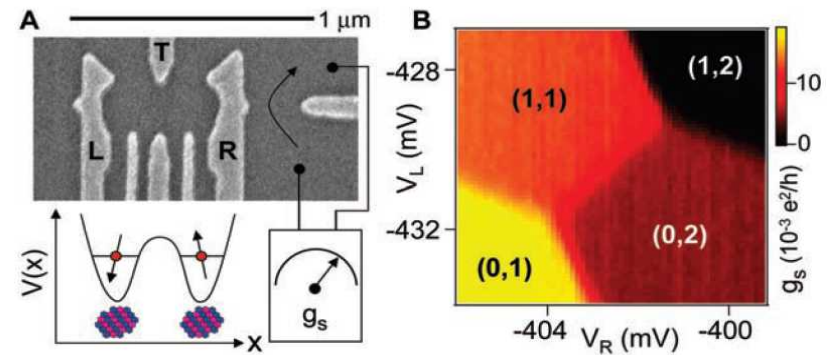
E. H. Hwang and S. Das Sarma
Phys. Rev. B **77**, 235437 – Published 25 June 2008



Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).



Pfeiffer, L. and West, K. W. Physica E 20, 57 (2003).



J. R. Petta *et al.* Science 309, 2180 (2005).

GaAs vs. Si based materials

GaAs/ AlGaAs structures

High mobility

Presence of a tunable band offset

Deep donors

Large scale integration is problematic

Interactions with nuclear spin bath

Si/SiO₂ Structures

Large scale integration

Natural isotope is nuclear spin free

Shallow donors

Low-mobility

Lack of a tunable band offset

SiGe heterostructures : Can you get the best of both world?

SiGe heterostructures

Clean interface between SiGe and Si (or Ge) → Improved mobility

Presence of a tunable band offset → Possibility to make quantum wells

CMOS technology compatible → Possibility for large scale integration

Existence of a 0-nuclear spin isotope → Improved relaxation time in quantum-dots

Additional benefit : Strain tunable

Limitations

Mobility modest compared to GaAs/AlGaAs

↳ Scattering mechanisms and strain characteristics not fully understood/optimized

Larger electron mass requiring smaller structures

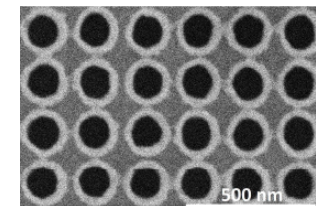
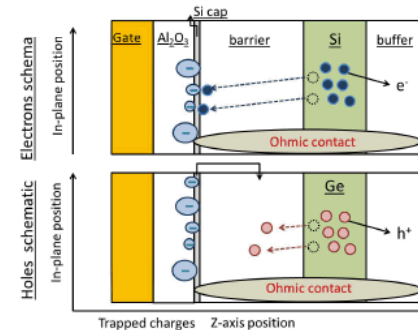
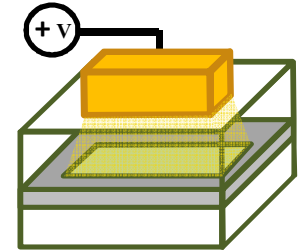
↳ Need for shallower quantum wells

Shallow donors induce additional charge noise in doped structures

↳ Can be avoided using undoped structures

Outline

- Capacitively induced 2DEG in shallow Si/SiGe heterostructures
 - Device growth and fabrication
 - Scattering mechanism analysis through mobility vs density dependence
 - Non-equilibrium charge migration model
- Capacitively induced 2DHG in Ge/SiGe heterostructures
 - Device growth and fabrication
 - Scattering mechanism analysis through mobility vs density curve
 - Non-equilibrium charge migration model
 - Effective hole mass as a function of density
- More involved possibilities with Si/SiGe heterostructures
 - Artificial disorder/superlattice
 - Electron bilayer



Growth of undoped Si/SiGe heterostructure

Si cap (~ 2 nm)
$\text{Si}_{0.86}\text{Ge}_{0.14}$ spacer (~ 8 to 98 nm)
Si quantum well (~ 20 nm)
$\text{Si}_{0.86}\text{Ge}_{0.14}$ spacer (~ 3 μm)
SiGe graded buffer (~ 1.4 μm)
P-type Si substrate

Substrate

$10 \Omega \cdot \text{cm}$ (room temperature)

Cleaned in 10% HF solution prior to loading in growth chamber.

Growth parameters :

UHVCVD system

Base pressure : 10^{-10} torr

SiH_4 and GeH_4 as precursors

Growth temperature : 550°C

Growth of undoped Si/SiGe heterostructure

Si cap (~ 2 nm)
$\text{Si}_{0.86}\text{Ge}_{0.14}$ spacer (~ 8 to 98 nm)
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$\text{Si}_{0.86}\text{Ge}_{0.14}$ spacer (~ 3 μm)
SiGe graded buffer (~ 1.4 μm)
P-type Si substrate

Virtual substrate

Ge % varied from 0 to 20% linearly

Growth parameters :

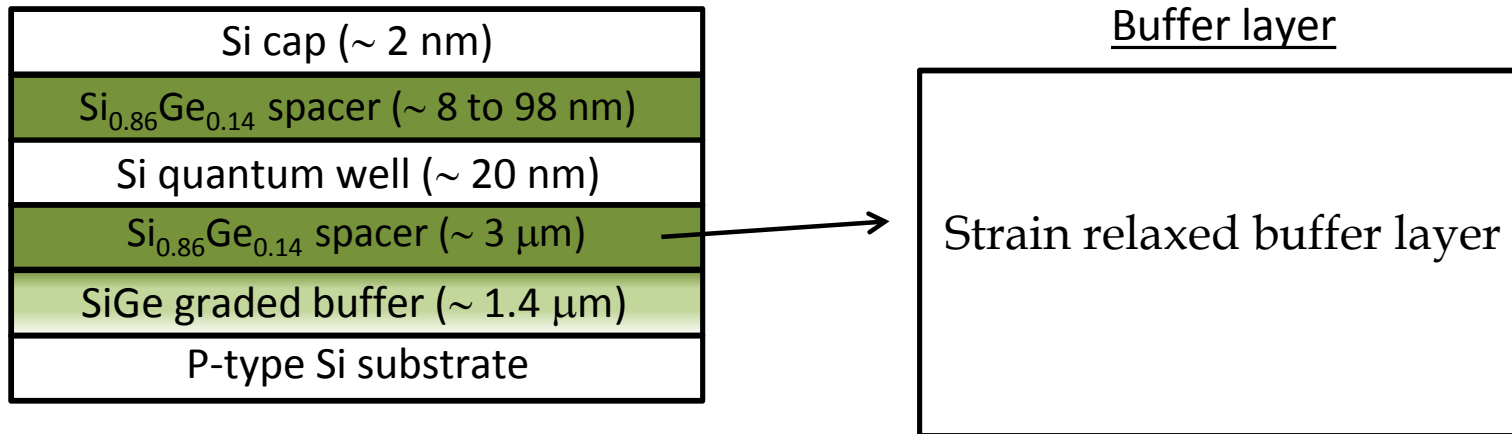
UHVCVD system

Base pressure : 10^{-10} torr

SiH_4 and GeH_4 as precursors

Growth temperature : 550°C

Growth of undoped Si/SiGe heterostructure



Growth parameters :

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Growth of undoped Si/SiGe heterostructure

Si cap (~ 2 nm)
Si _{0.86} Ge _{0.14} spacer (~ 8 to 98 nm)
Si quantum well (~ 20 nm)
Si _{0.86} Ge _{0.14} spacer (~ 3 μm)
SiGe graded buffer (~ 1.4 μm)
P-type Si substrate

Spacer

Series of sample were grown with depth of 10, 25, 50 and 100 nm

Growth parameters :

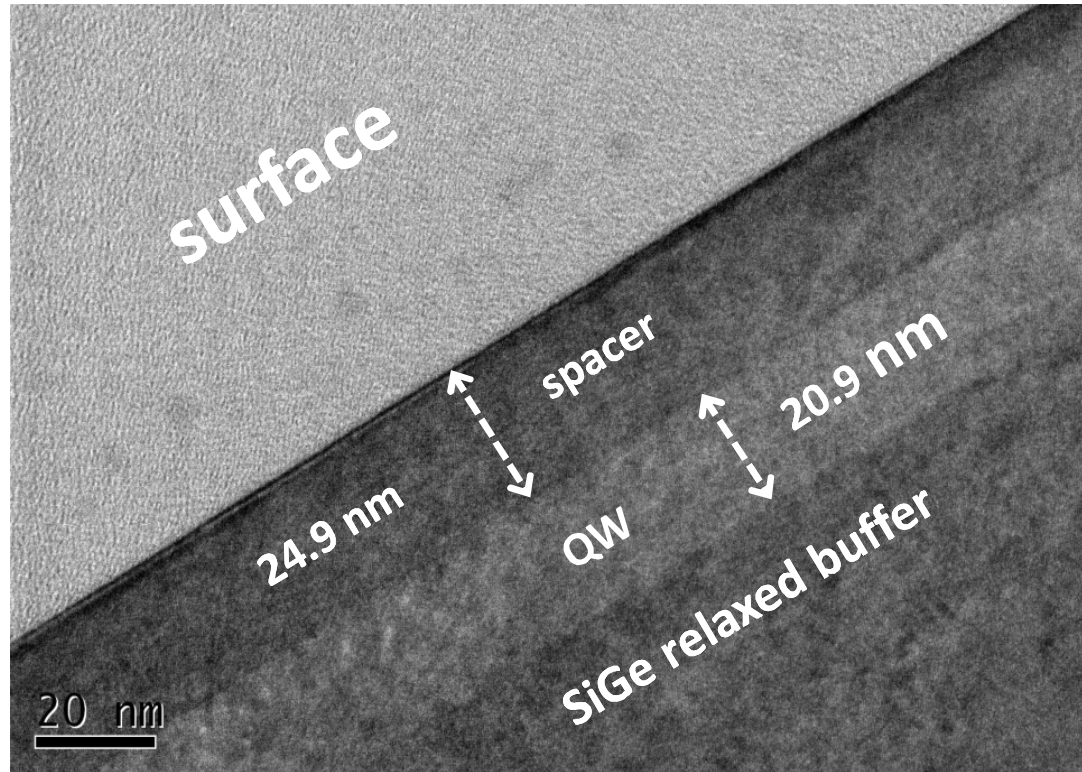
UHVCVD system

Base pressure : 10^{-10} torr

SiH₄ and GeH₄ as precursors

Growth temperature : 550 ° C

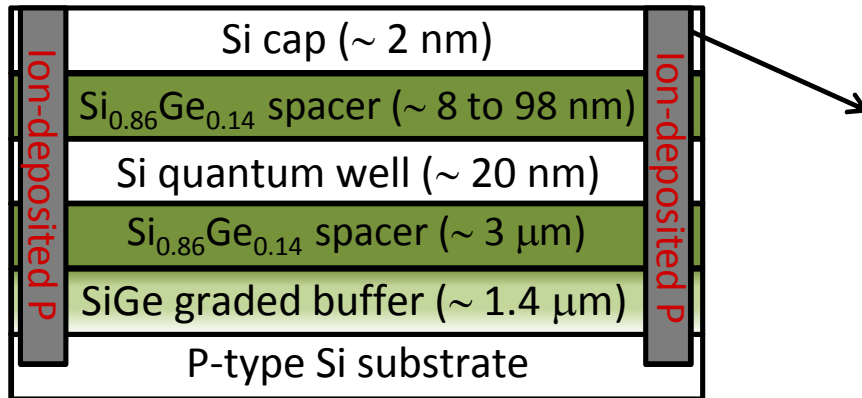
Growth of undoped Si/SiGe heterostructure



- Clean interfaces
- Growth dimensions are as expected

Fabrication of undoped Si/SiGe heterostructure

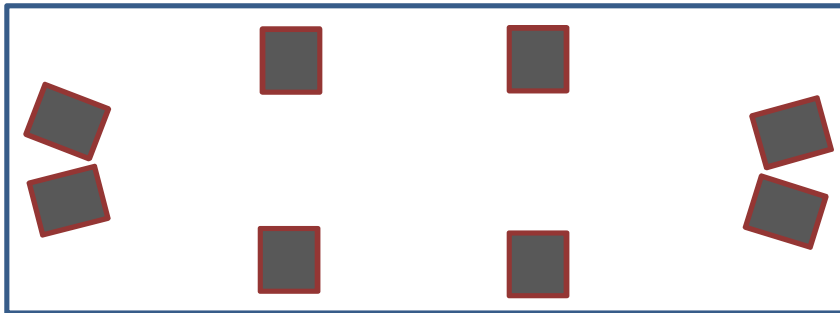
Side view : Schematic



Ion implantation

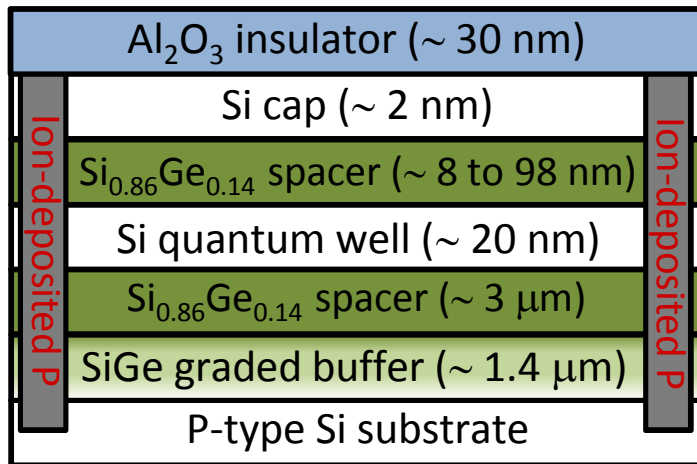
Ion : Phosphorus
Implant energy : 20 keV
and 75 keV
Activation : RTA at 625 °
C for 10 s in formic gas
Contact pads : Ti/Au
20/500Å

Top view : Schematic



Fabrication of undoped Si/SiGe heterostructure

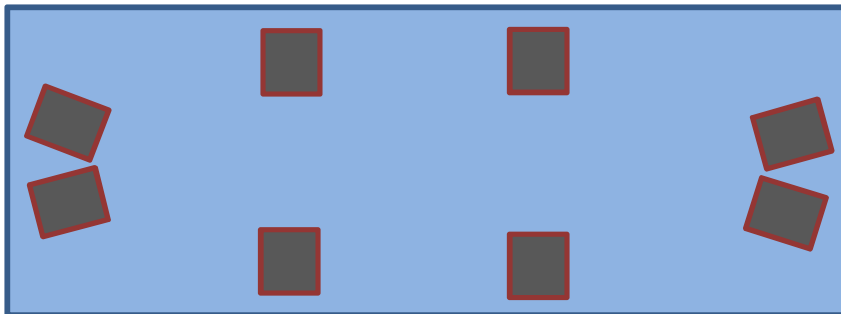
Side view : Schematic



Dielectric layer

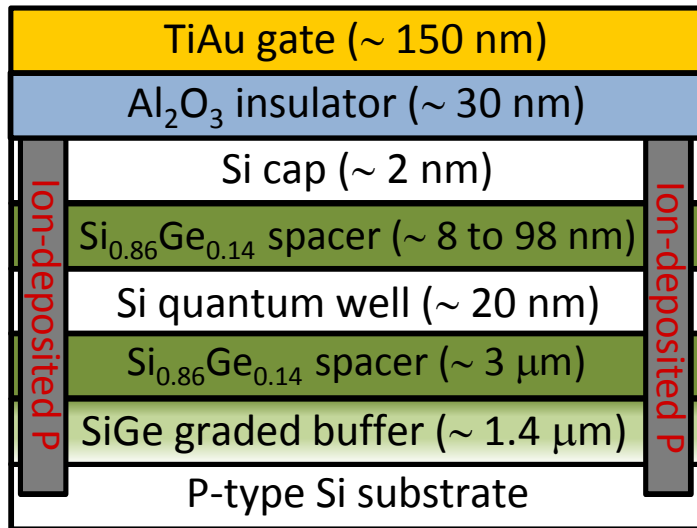
Material : ALD Al_2O_3
Used to isolate the ohmic contacts from the gate

Top view : Schematic



Fabrication of undoped Si/SiGe heterostructure

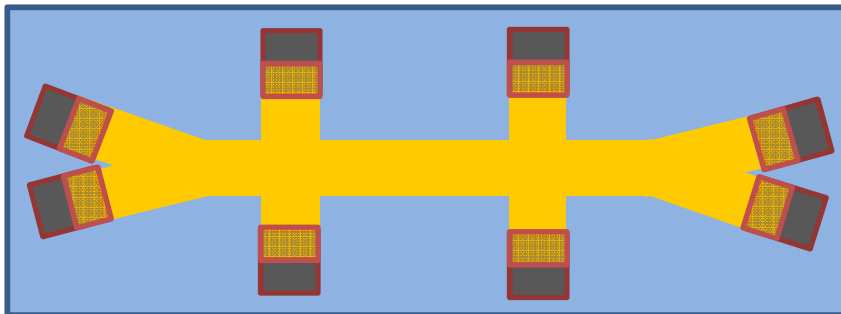
Side view : Schematic



Accumulation gate

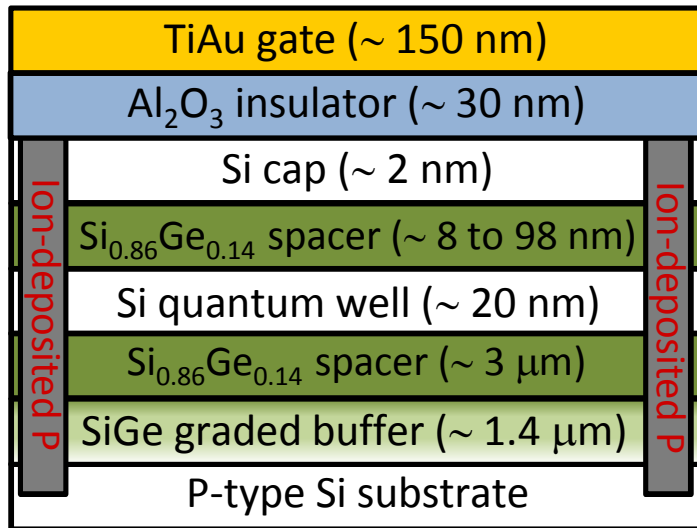
Material : Ti/Au 20/400Å
Used to define a Hall bar

Top view : Schematic

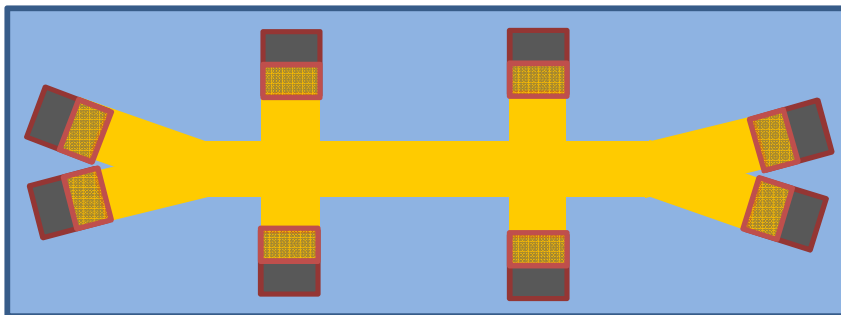


Undoped Si/SiGe HFETs

Side view : Schematic



Top view : Schematic



Process optimized for high mobility structures

APPLIED PHYSICS LETTERS **94**, 182102 (2009)

Observation of two-dimensional electron gas in a Si quantum well with mobility of $1.6 \times 10^6 \text{ cm}^2/\text{V s}$

T. M. Lu,^{1,a)} D. C. Tsui,¹ C.-H. Lee,² and C. W. Liu³

Mobility : $\approx 1.6 \text{ cm}^2 / \text{V} \cdot \text{s}$

Dielectric : Al_2O_3

2DEG depth : $\approx 65 \text{ nm}$

Ohmic contacts : AuSb alloy

APPLIED PHYSICS LETTERS **106**, 092102 (2015)

Ultra-high mobility two-dimensional electron gas in a SiGe/Si/SiGe quantum well

M. Yu. Melnikov,^{1,a)} A. A. Shashkin,¹ V. T. Dolgoplov,¹ S.-H. Huang,² C. W. Liu,^{2,b)} and S. V. Kravchenko³

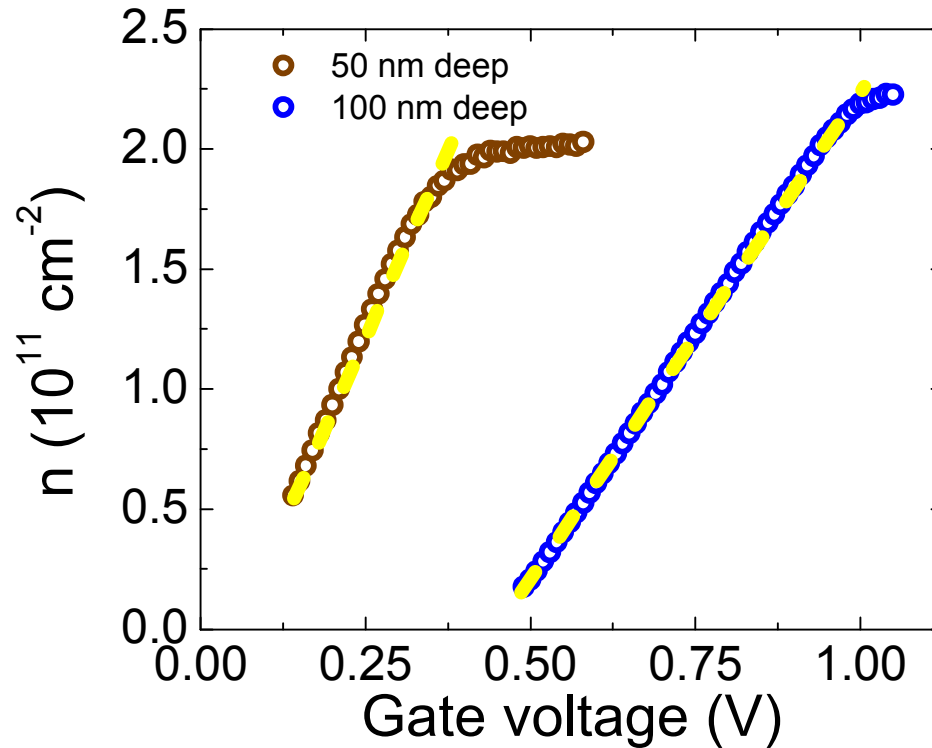
Mobility : $\approx 2.4 \text{ cm}^2 / \text{V} \cdot \text{s}$

Dielectric : SiO_2

2DEG depth : $\approx 150 \text{ nm}$

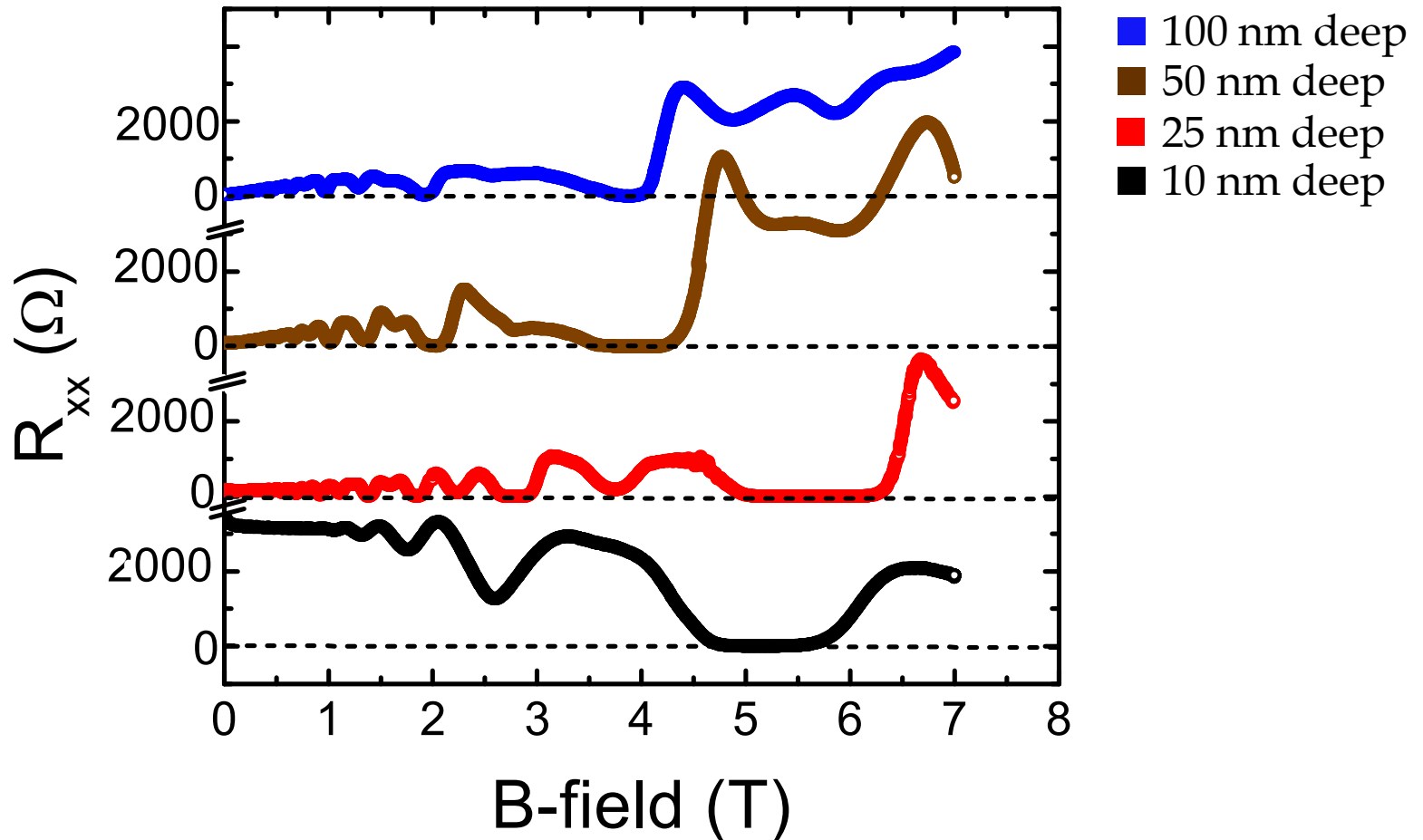
Ohmic contacts : AuSb alloy

Density vs gate voltage



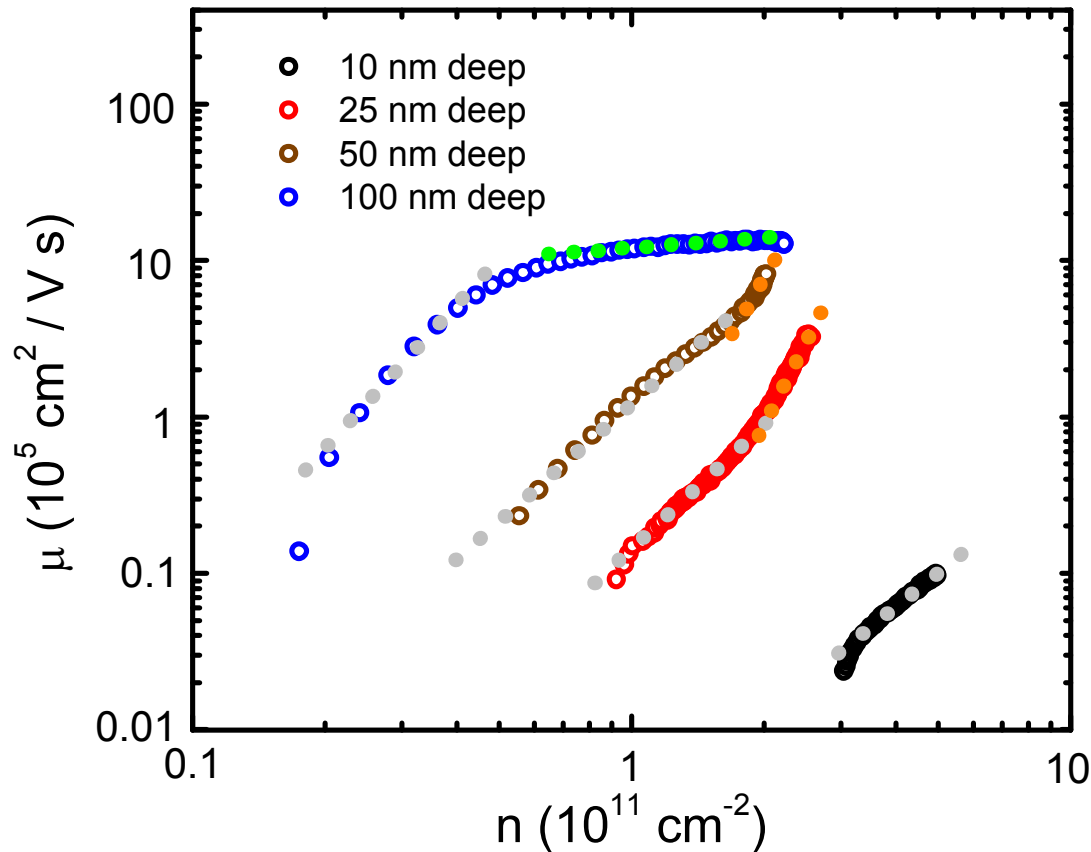
- Low gate voltage : Consistent with parallel plate capacitor model
- High gate voltage : Saturation of the electron density

Initial R_{xx} characterization



- Clean R_{xx} traces are observed for all 2DEGs depth
- Good sample quality down to 10 nm depth

Density versus mobility



Mobility of $\sim 3 \times 10^5 \text{ cm}^2 / \text{V} \cdot \text{s}$ is achieved in 25 nm deep devices

■ Intermediate density :

$$\mu \sim n^\alpha; \alpha \sim 2.5$$

➤ Remote charged impurities dominate scattering. Low-density corrections to the RPA model have to be considered.

■ High density, deep device :

$$\mu \sim n^\alpha; \alpha \sim 0$$

➤ Interface roughness is increasing

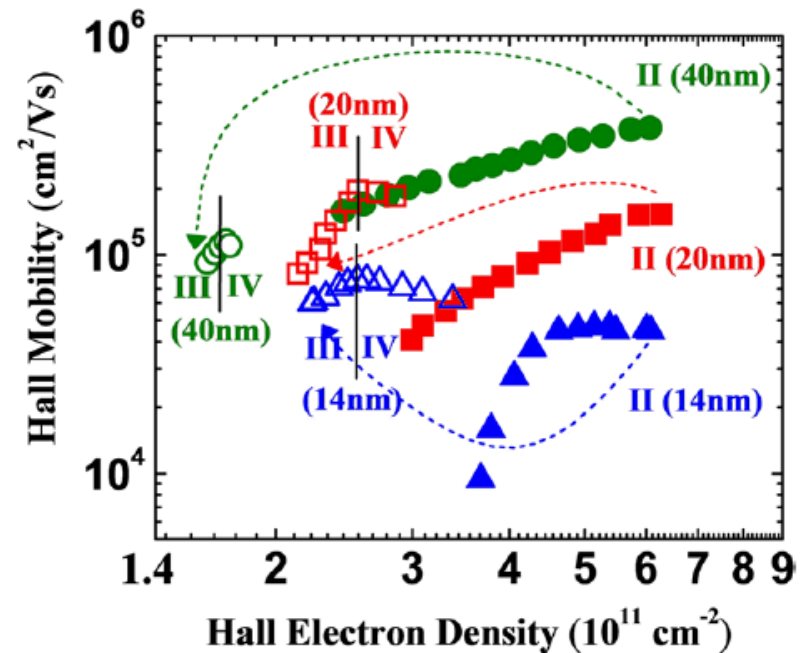
■ High density, shallow devices :

$$\mu \sim n^\alpha; \alpha \sim 5$$

➤ Non-standard scattering mechanism.

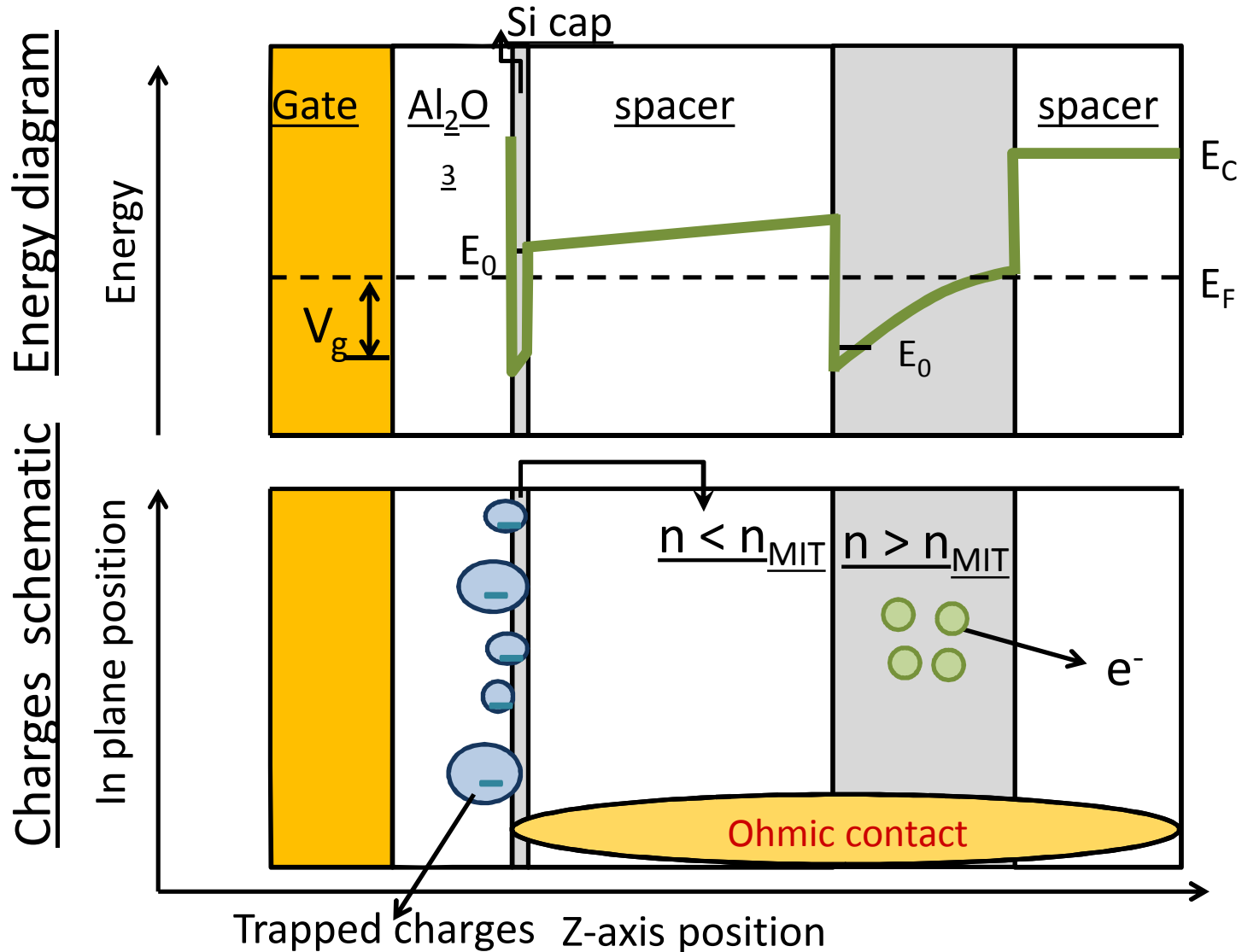
Non-equilibrium charge migration

- There is a 2nd narrow QW at the surface
 - ➡ Becomes the ground state at high enough V_g
- Large concentration of defects near the surface
 - ➡ Electrons can't flow from contacts to surface QW.
 - Non-equilibrium situation
- Electrons can tunnel from buried to surface QW
 - ➡ Form a shielding layer near the surface

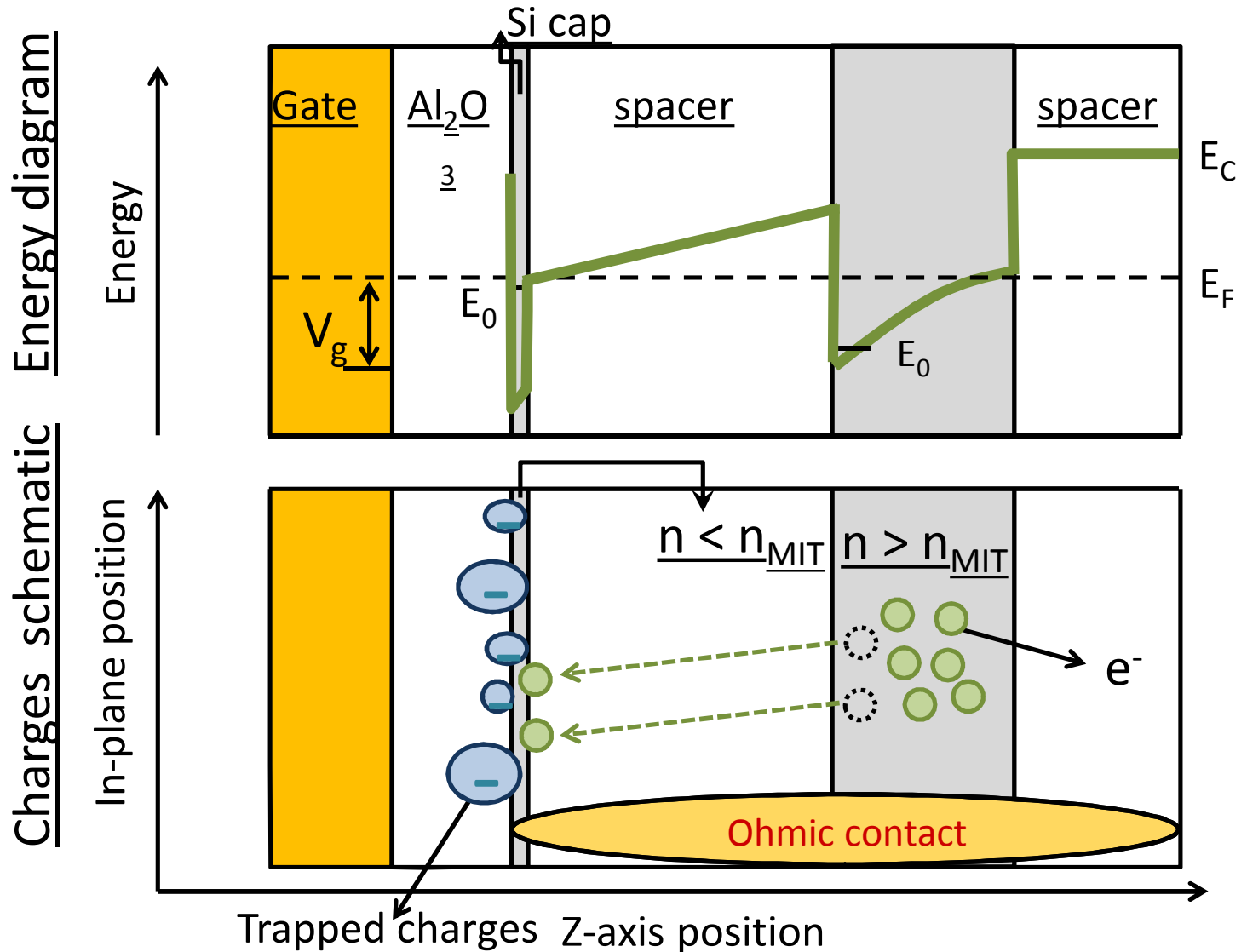


C.-T. Huang *et al.* APL **104**, 243510 (2014).

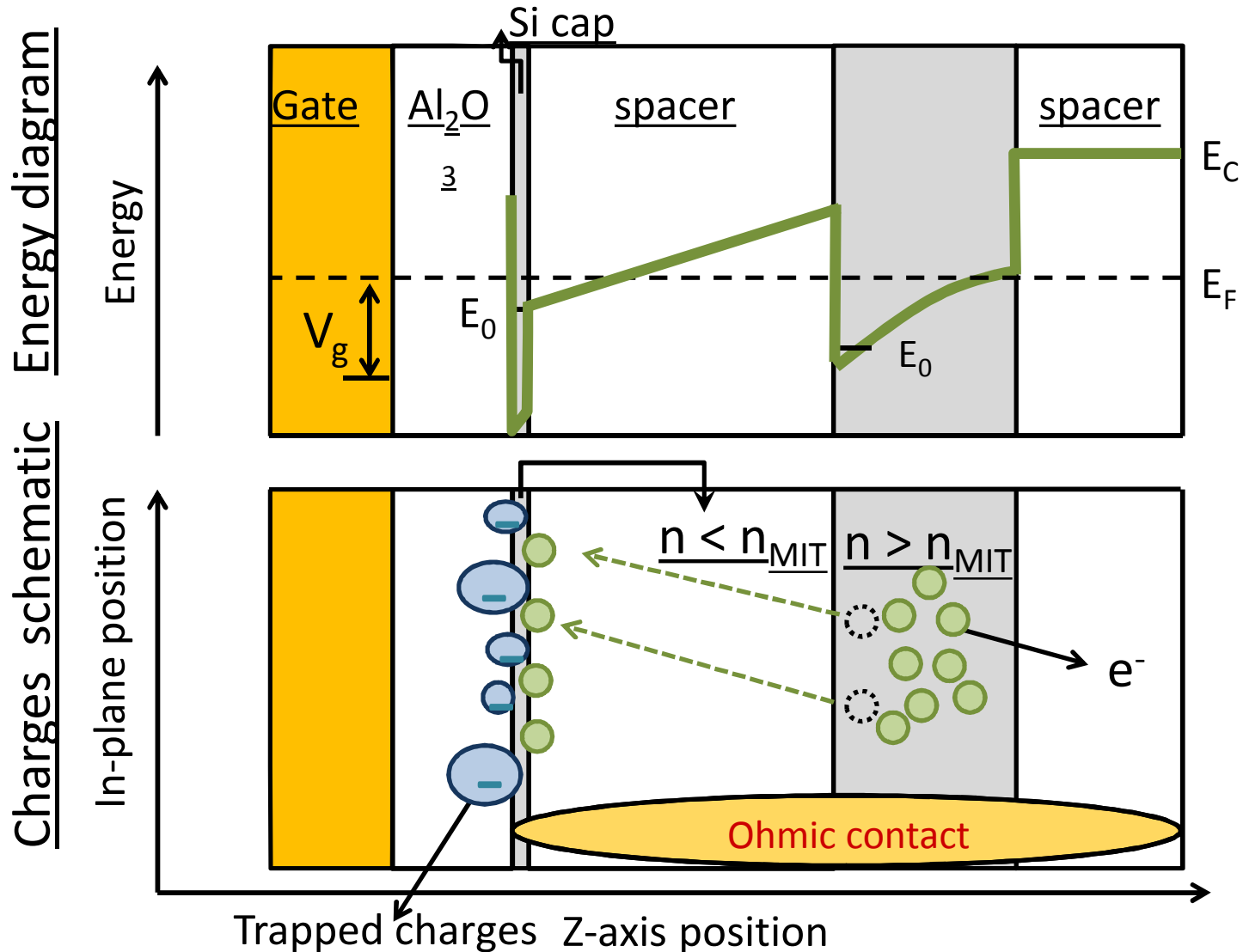
Non-equilibrium charge migration



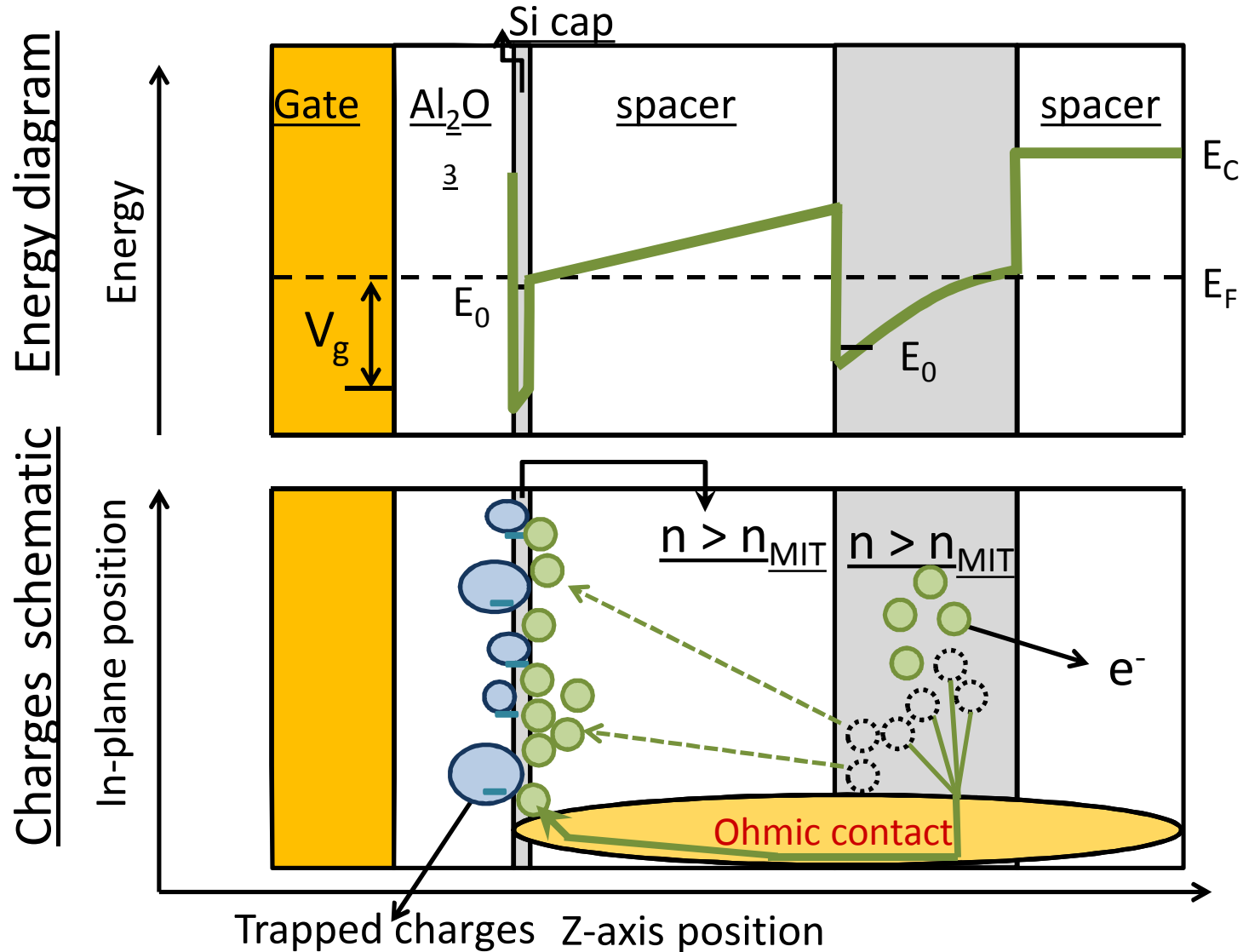
Non-equilibrium charge migration



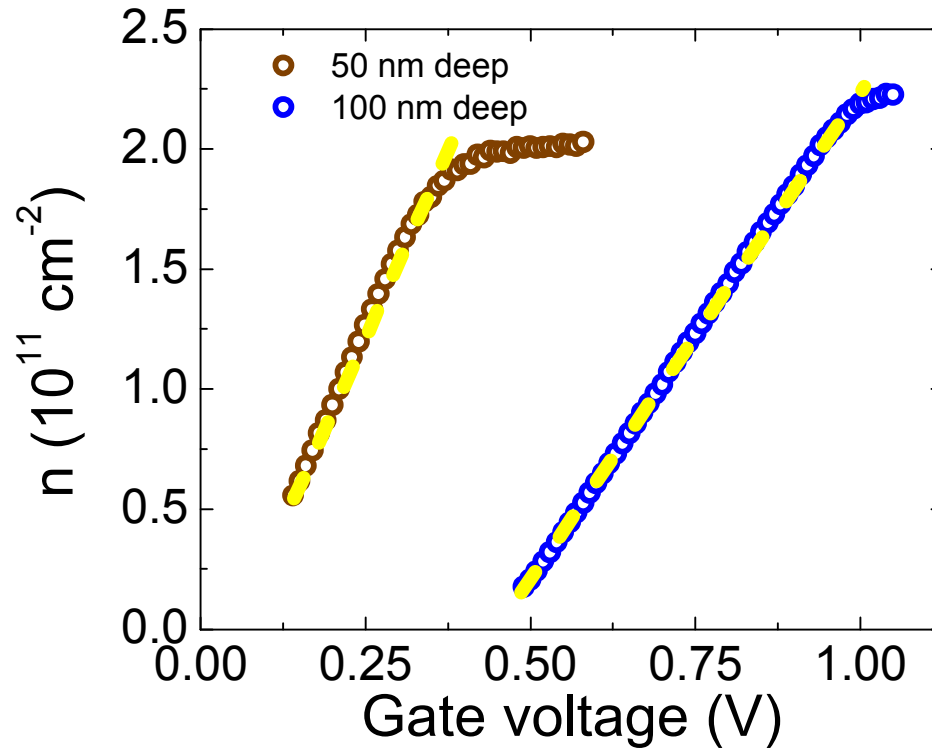
Non-equilibrium charge migration



Non-equilibrium charge migration

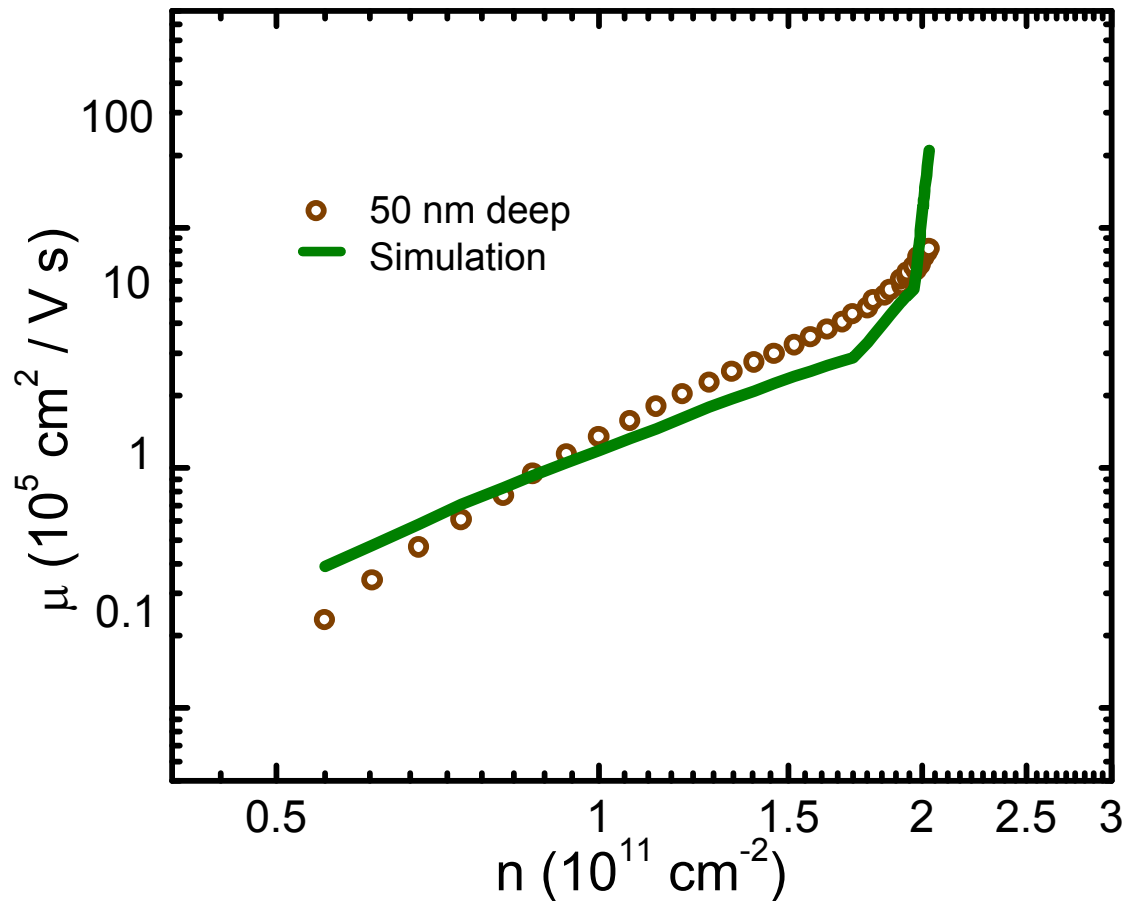


Density vs gate voltage



- Low gate voltage : Consistent with parallel plate capacitor model
- High gate voltage : Saturation of the electron density

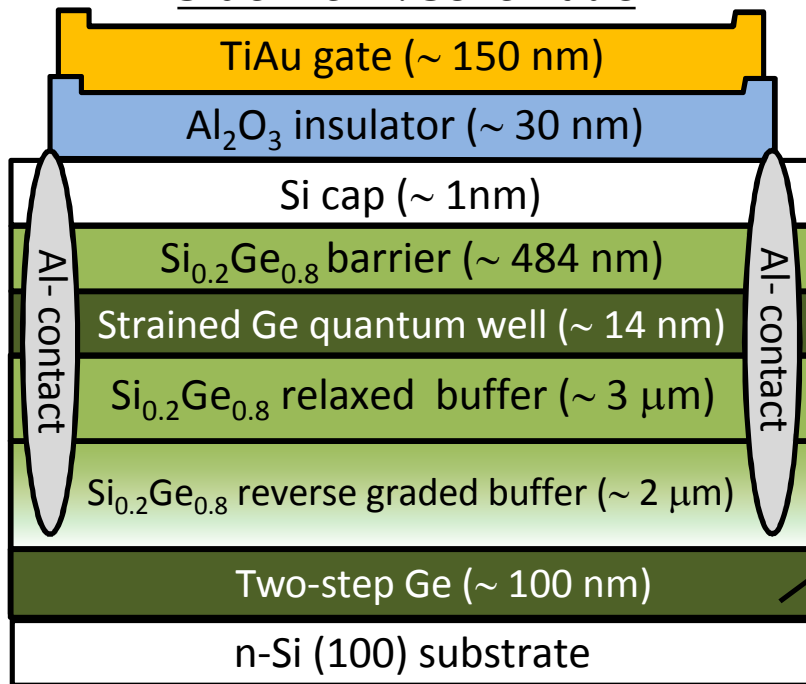
Comparison to experiment



- Amount of migration charge determined from density vs. gate voltage curve
- Qualitatively reproduces the data
- Including low density corrections to the RPA model would need to be considered for better accuracy

Undoped Ge/SiGe HFETs

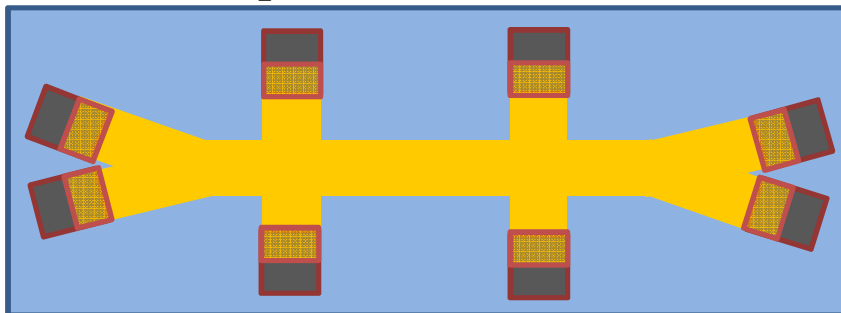
Side view : Schematic



Two-step Ge

Serves as virtual substrate
Strain and dislocations are
located away from the
2DEG

Top view : Schematic



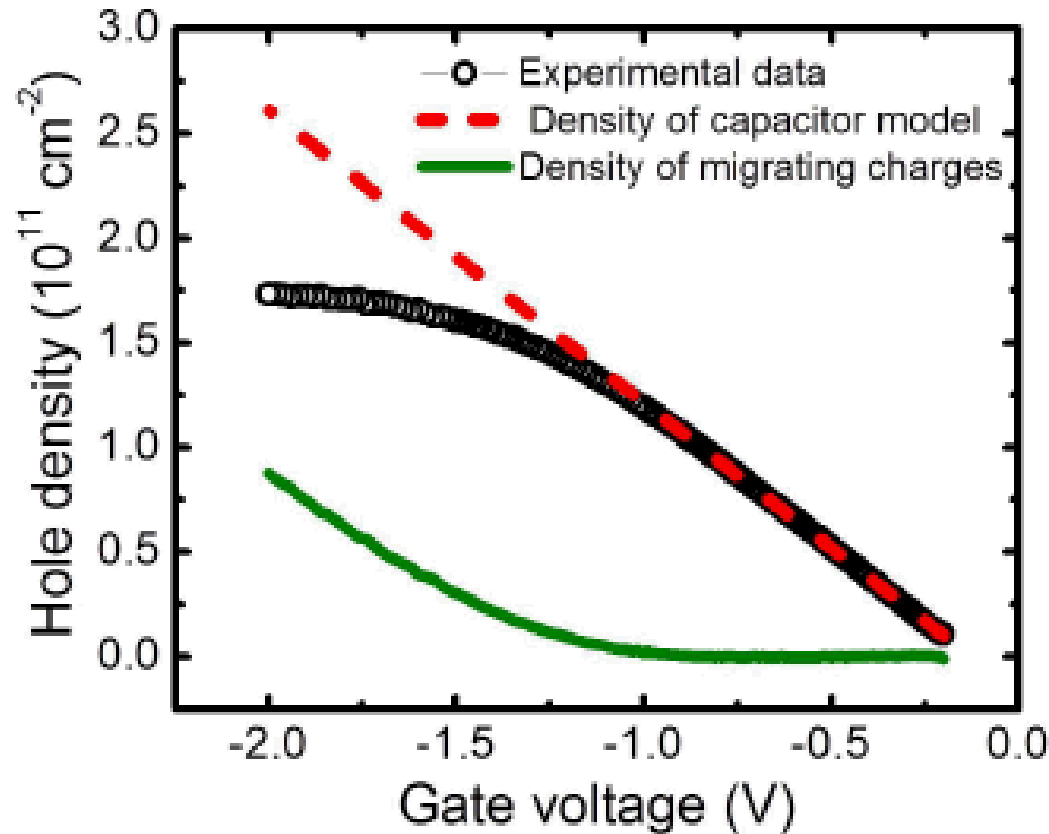
APPLIED PHYSICS LETTERS **101**, 172108 (2012)

Ultra-high hole mobility exceeding one million in a strained germanium quantum well

A. Dobbie,^{a)} M. Myronov, R. J. H. Morris, A. H. A. Hassan, M. J. Prest, V. A. Shah,
E. H. C. Parker, T. E. Whall, and D. R. Leadley
Department of Physics, University of Warwick, Coventry CV4 7AL, United Kingdom

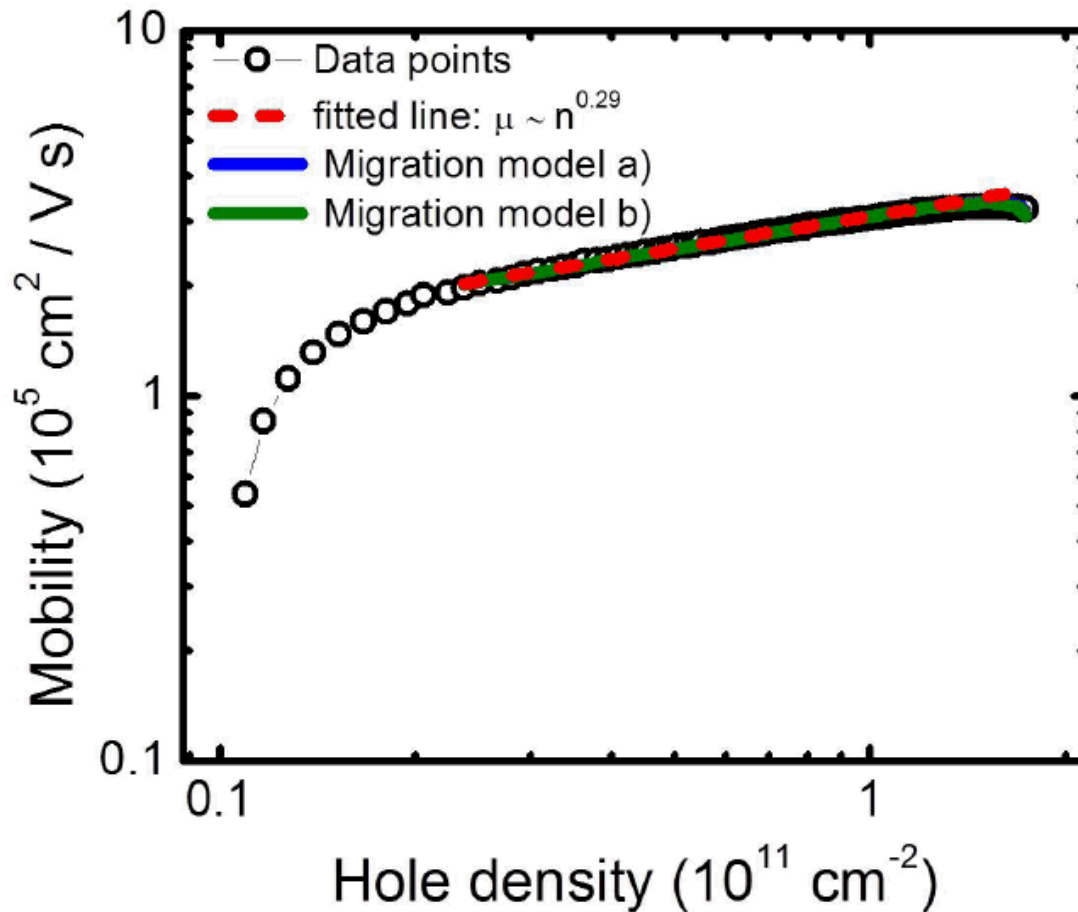
Can it get better in undoped systems?

Density vs gate voltage



- Similar to Si/SiGe systems
- Get charge migration at large magnitude of gate voltage
- Much lower density than in doped systems is achievable

Density versus mobility



Intermediate density regime :

$\mu \sim n^\alpha$, $\alpha \sim 0.29$: Background charged impurity scattering

High density regime :

Saturation of the mobility \rightarrow at lower value than in doped systems

Dingle ratio analysis

Dingle ratio : τ_t / τ_q

Small dingle ratio : Large angle scattering

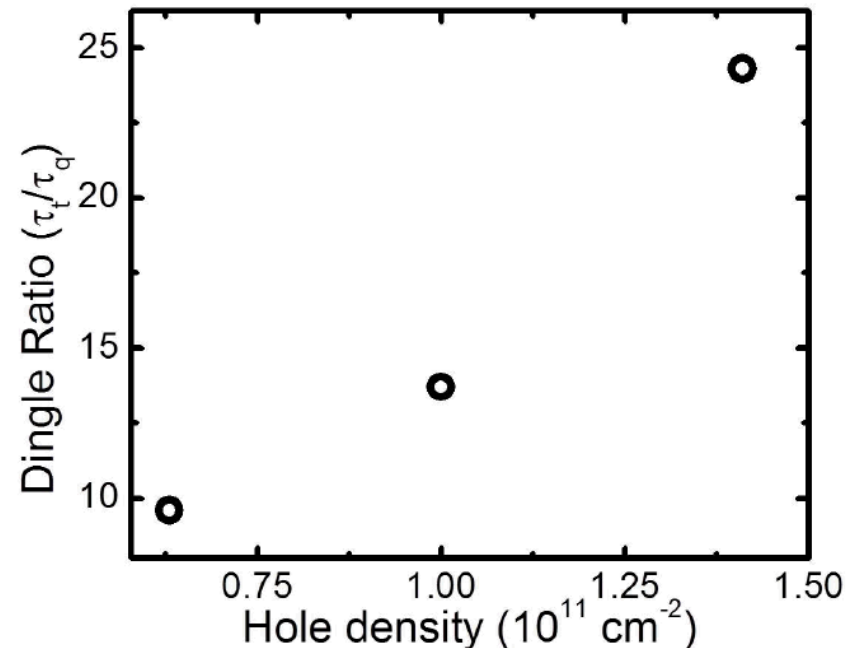
↳ Disorder in close to the 2DHG

Large dingle ratio : Small angle scattering

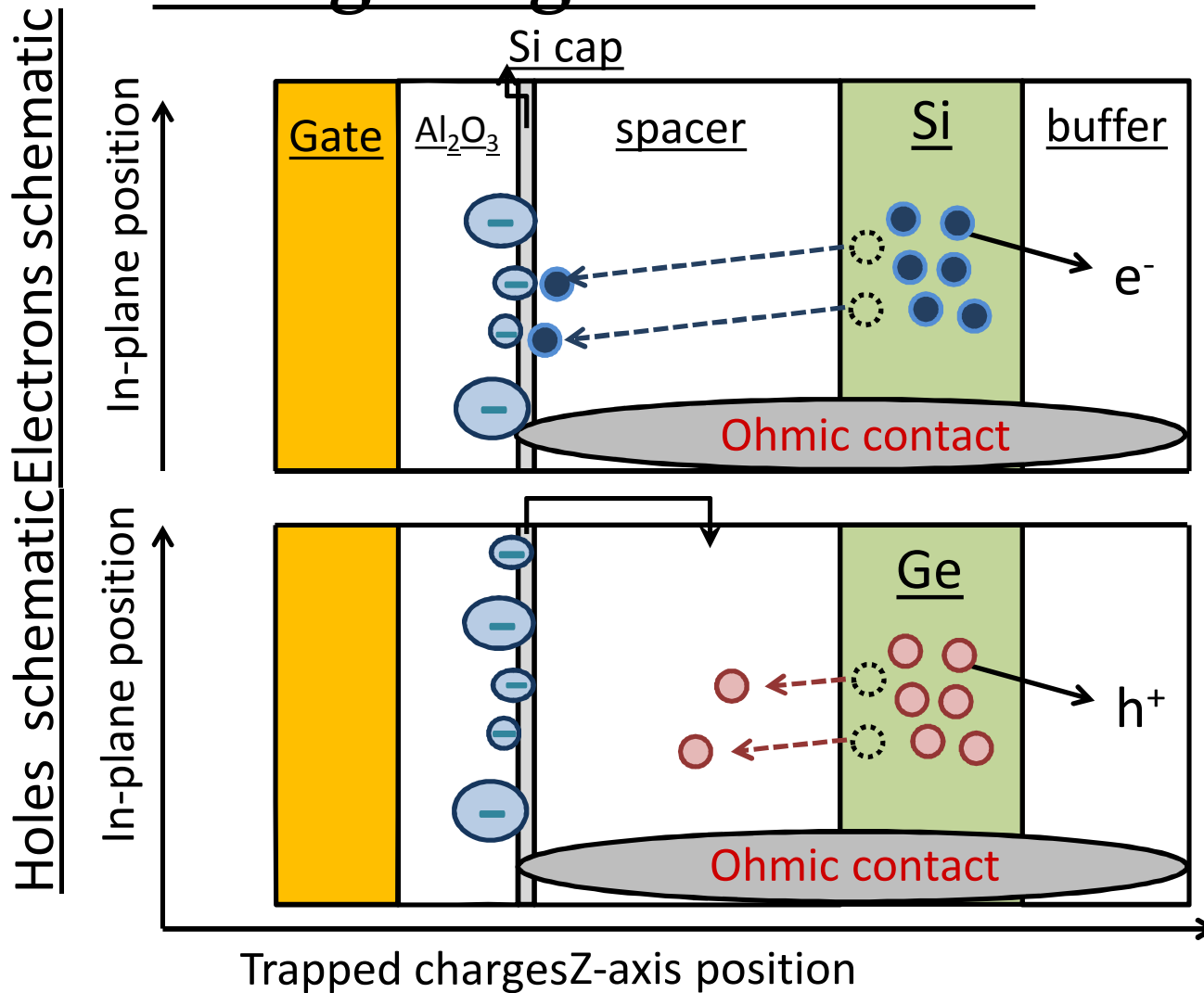
↳ Remote disorder

Dingle ratio increases with density

- Inconsistent with interface roughness scattering
- There is an increase in the remote charged disorder
- This results in a mobility drop



Charge migration model



Could be explained by charge migration model

↳ Need charges to get trapped inside the spacer

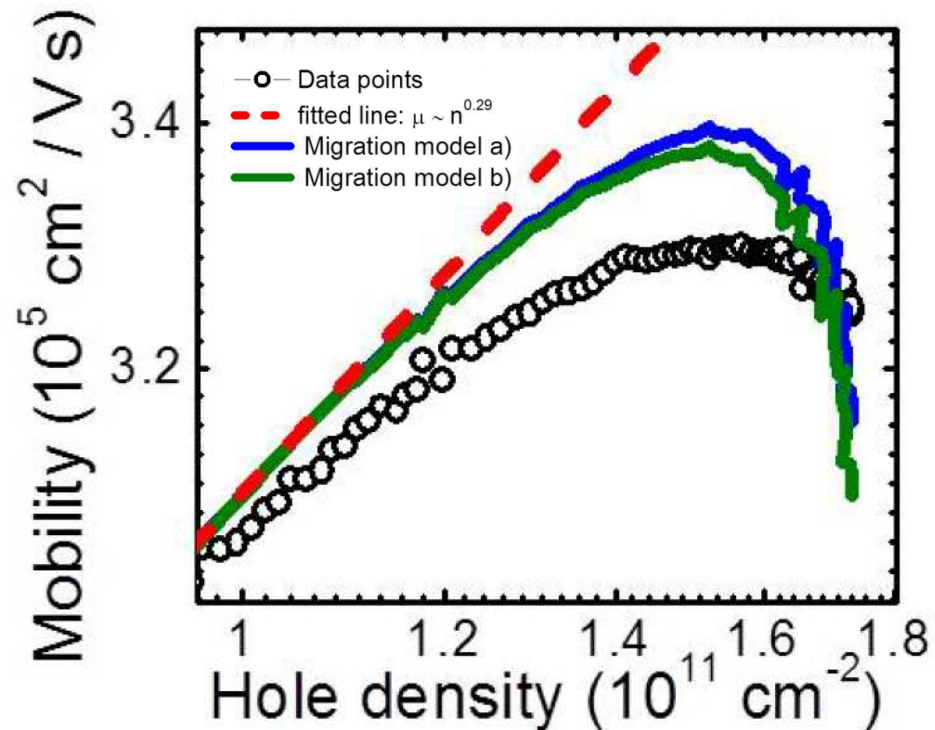
Simulation results

Assumption

- All initial scattering mechanisms are included in $\mu \sim n^{0.29}$
- Migrating charges are treated as remote charge centers within RPA approximation
- Combine scattering mechanism using Matthiessen's rule

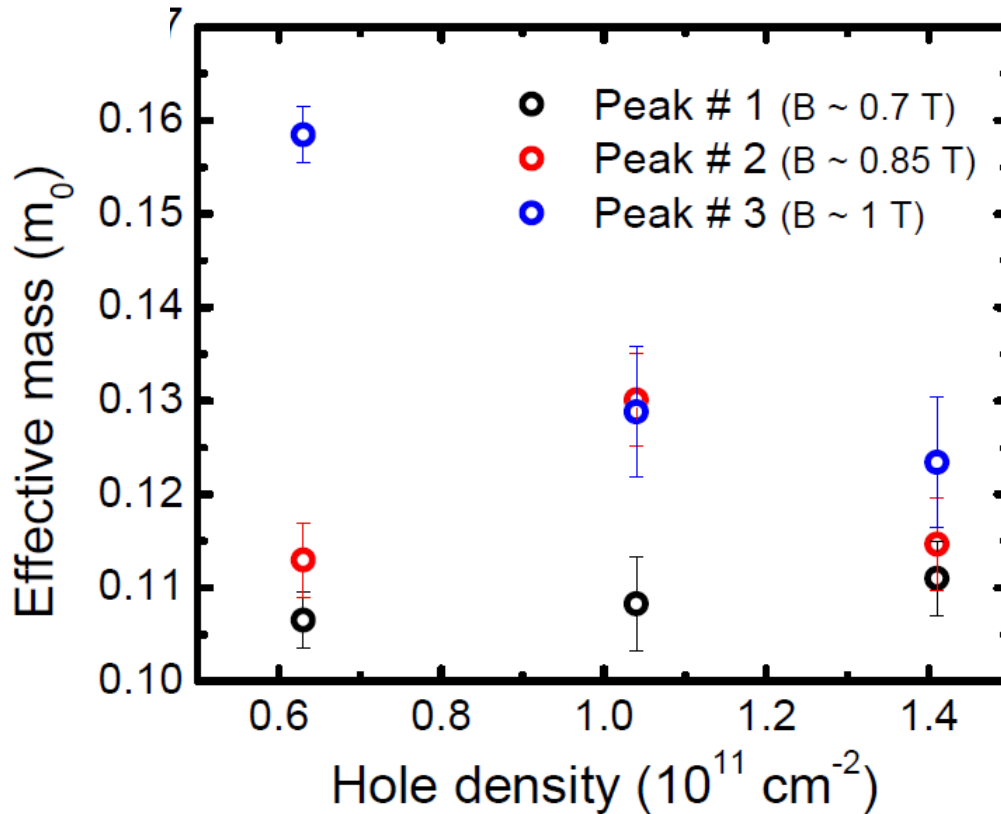
Optimize for

- a) All migrating charges at a fixed distance from the 2DHG
- b) Migrating charges evenly spaced after a cut-off distance from the 2DHG



Good agreement between data and charge migration model

Effective mass



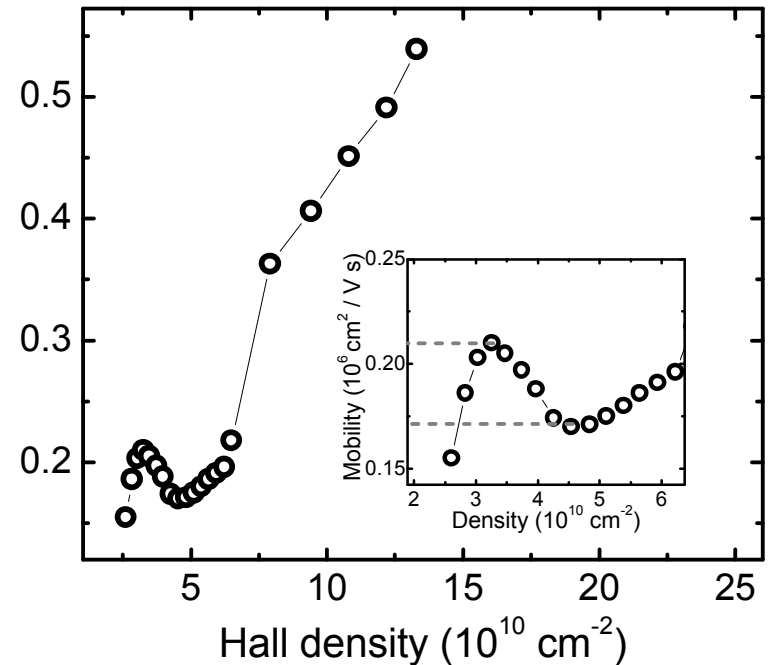
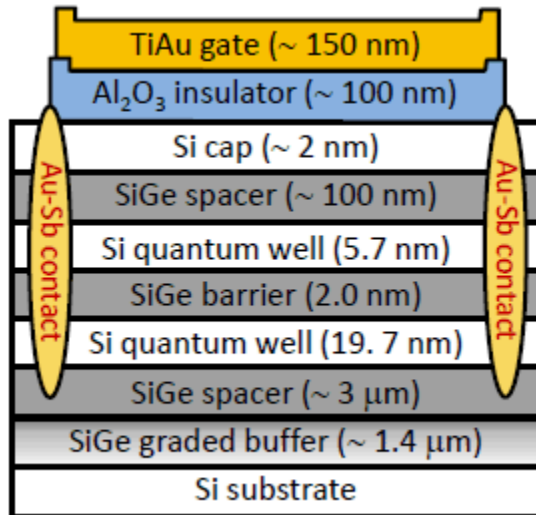
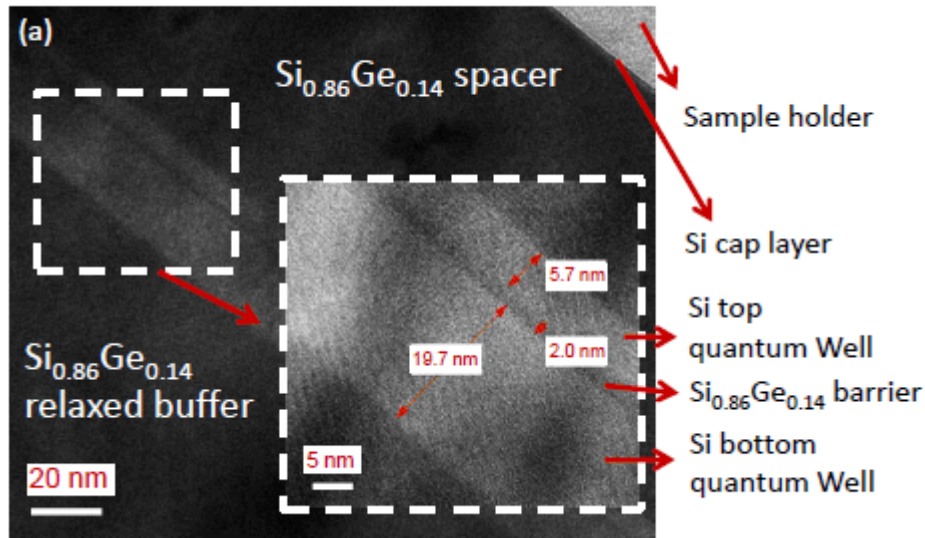
- Obtained from T-dependence of R_{xx} oscillation amplitude
- Much higher than what is expected from measurement at high density in doped-structure

Explanation

- Low-density effect?
- Strain difference between doped and undoped structures?

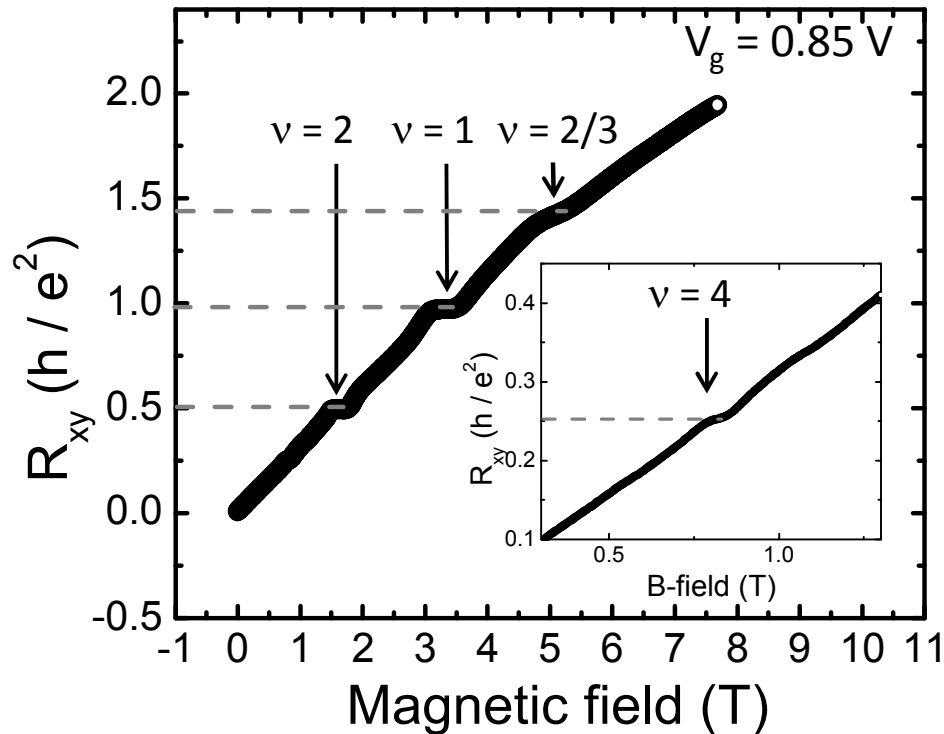
Reference	doping	Ge content	density	measured mass	extrapolated mass
This work	No	80%	$1 \times 10^{11} \text{ cm}^{-2}$	$0.105 m_0$	—
Irisawa <i>et al.</i>	Yes	70%	$5.7 \times 10^{11} \text{ cm}^{-2}$	$0.087 m_0$	$\sim 0.07 m_0$
Rössner <i>et al.</i>	Yes	70%	$2.9 \times 10^{11} \text{ cm}^{-2}$	$0.095 m_0$	$\sim 0.085 m_0$
Hassan thesis	Yes	80%	$2.9 \times 10^{11} \text{ cm}^{-2}$	$0.063 m_0$	—

Si/SiGe bilayer



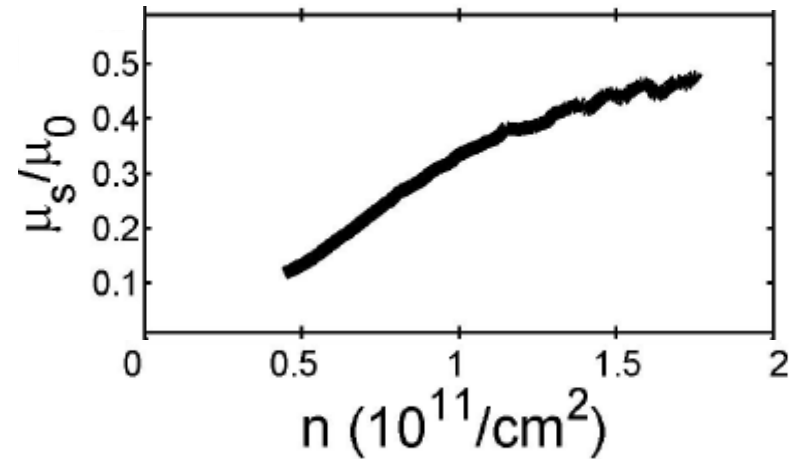
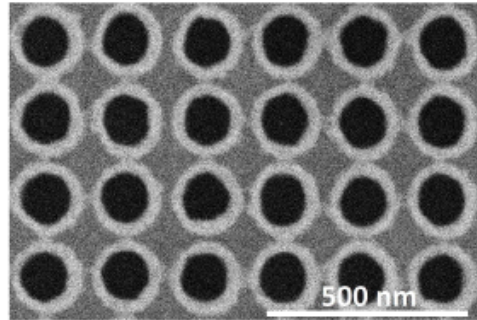
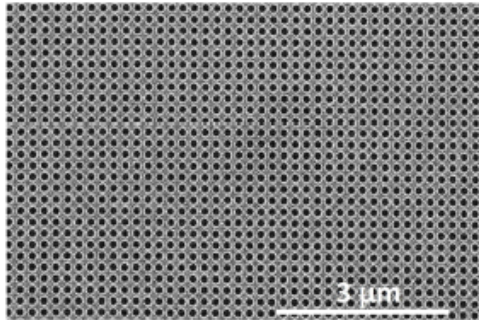
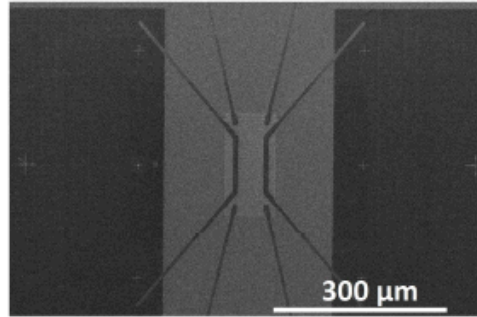
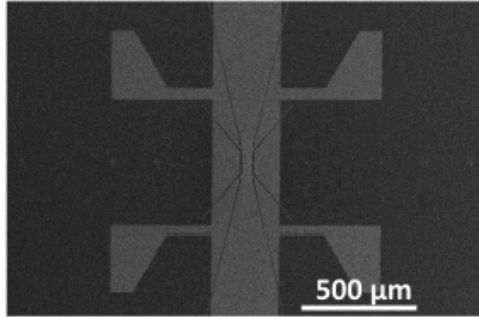
- Cannot be done in doped systems
 - ↳ Dopants surface segregation
- Use asymmetric quantum well
 - ↳ Maximal density in lower well is fixed
- Back gating would increase tunability of system

Si/SiGe bilayer



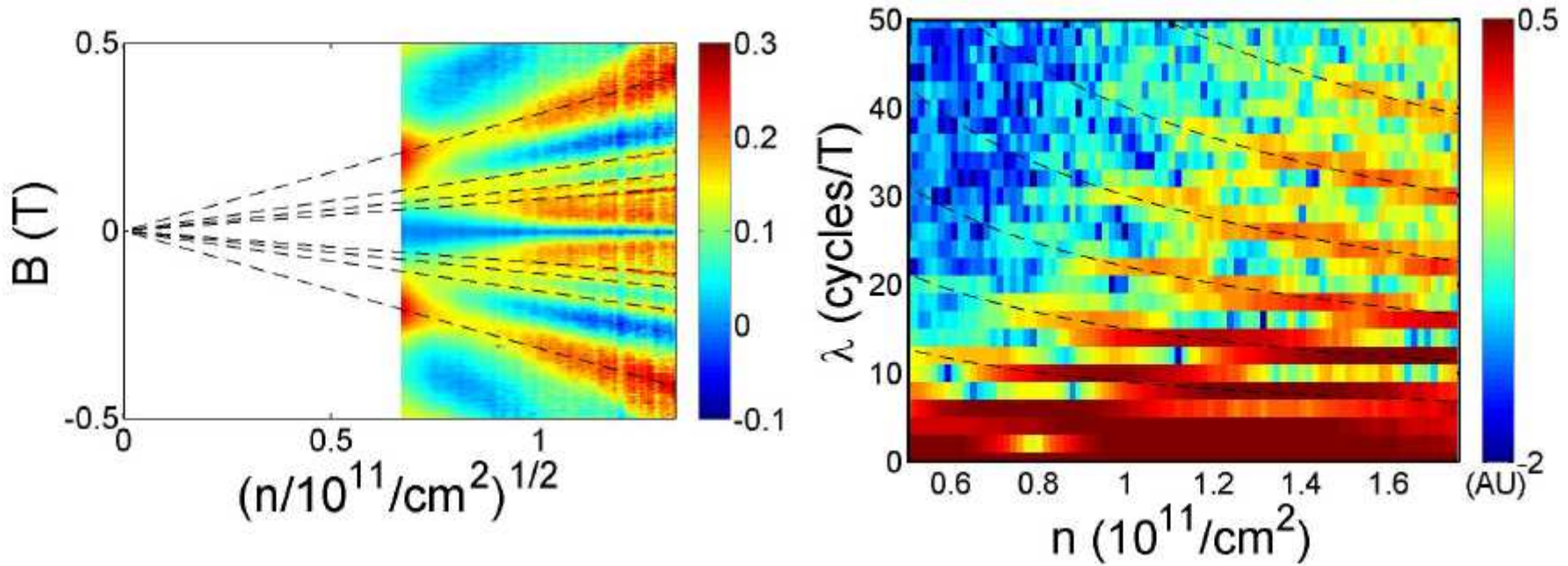
- ν_{tot} integral and fractional Hall states are observed.
- Parameters need to be tuned to distinguish between interlayer coherence or Δ_{SAS} coupling

Artificial superlattice



- Array of holes with 110 nm diameter patterned in the gate
- At high density, mobility is only reduced by a factor of ~ 2

Artificial superlattice



- Observe commensurate and quantum oscillations in the magneto resistance as a function of density
- Can be fitted to extract *in-situ* potential parameters
- Could be used to create artificial graphene

Summary

- Capacitively induced 2DEG in shallow Si/SiGe heterostructures
 - Can get $\sim 3 \times 10^5 \text{ cm}^{-2} / \text{V} \cdot \text{s}$ in 25 nm shallow devices
 - Non-equilibrium charge migration model enhances mobility at high density

- Capacitively induced 2DHG in Ge/SiGe heterostructures
 - Lowest achieved density of $\sim 1.5 \times 10^{10} \text{ cm}^{-2}$
 - charge migration model important to describe scattering mechanisms at higher density
 - Larger effective hole mass than expected from doped systems

- More involved possibilities with Si/SiGe heterostructures
 - Electron bilayer
 - Artificial disorder/superlattice

Thank you!

