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Advances in Materials for Ionic Liquid Flow Batteries

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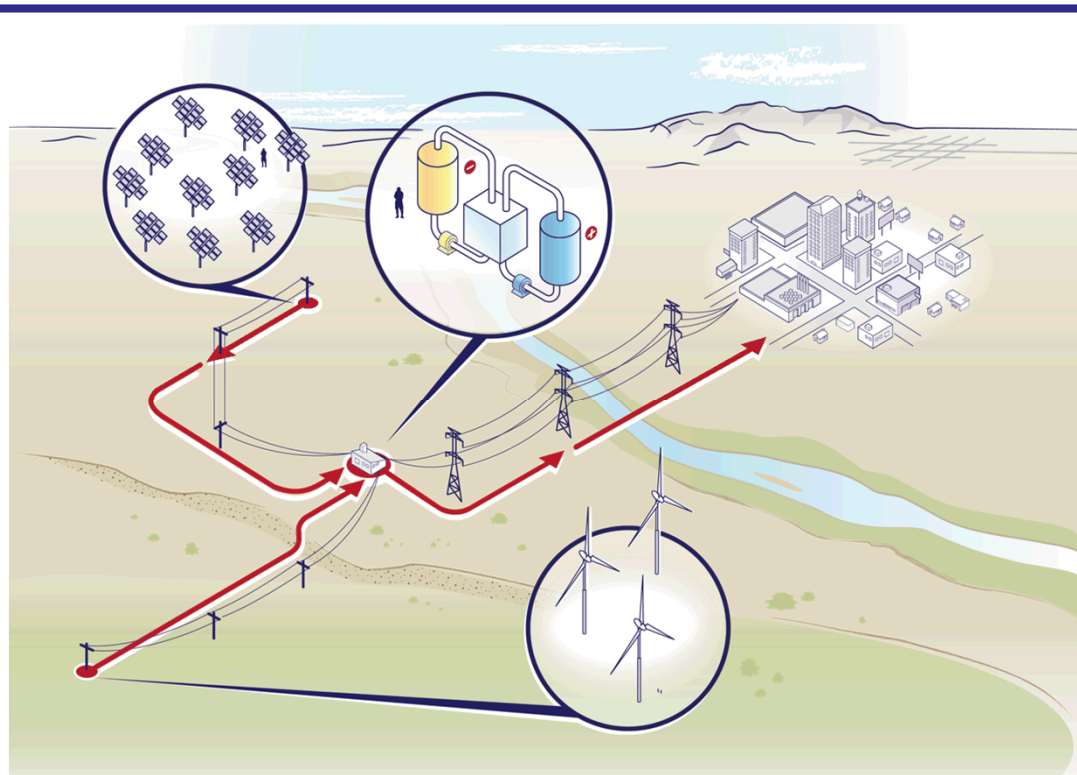


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Project Overview

Problem: Cost competitive ionic liquids have high viscosities but are promising for higher energy density redox flow batteries due to **higher metal concentrations** and **wider voltage windows**.

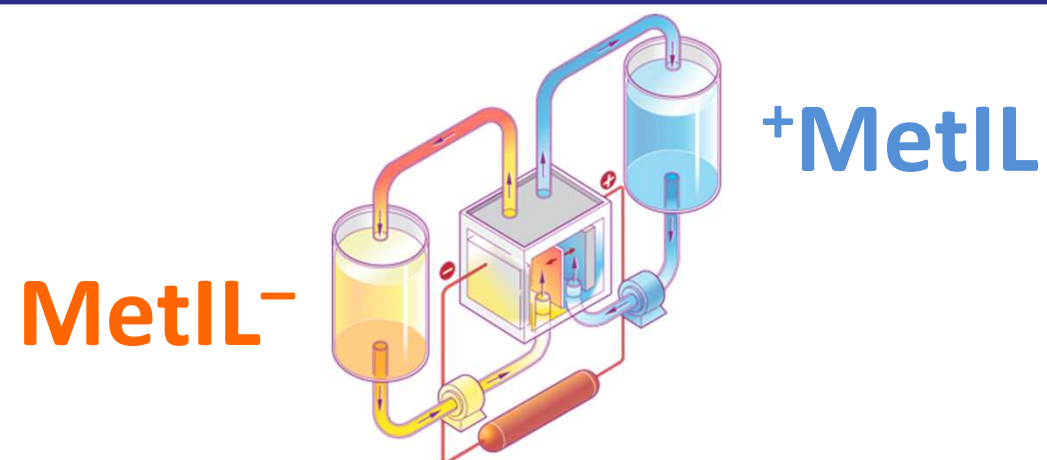
Approach: Couple earth-abundant, tunable electrolytes with custom-synthesis non-aqueous membranes and rapidly test them using laboratory-scale cell designs.



**Increased renewables
penetration on the grid**

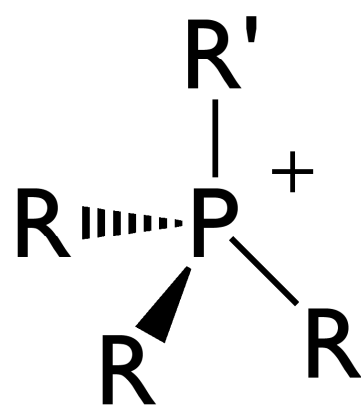
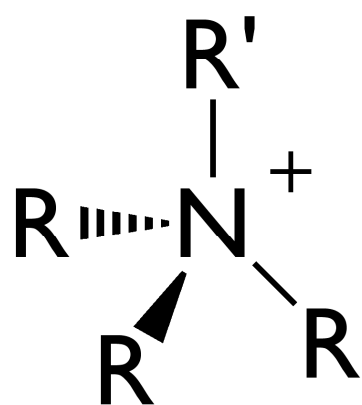
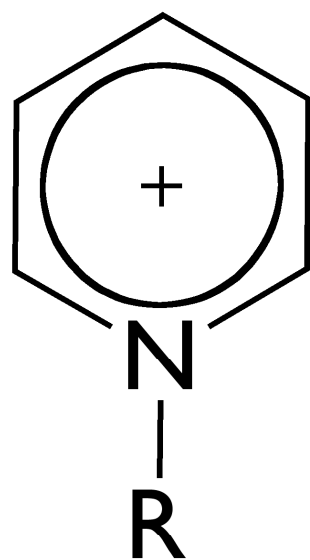
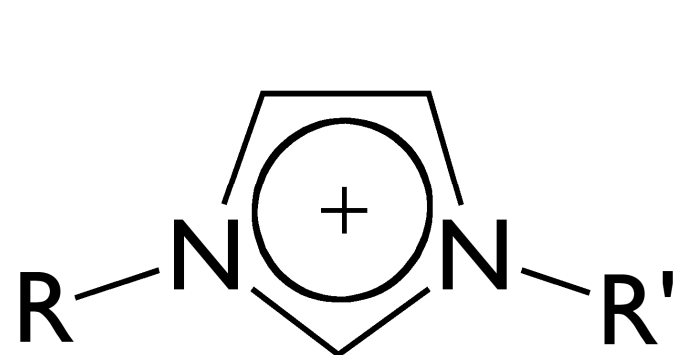
$$\text{Energy Density}_{\text{RFB}} \approx \frac{1}{2}nFV_{\text{cell}}C_{\text{active}}$$
$$\text{ED}_{\text{AQ}} = \frac{1}{2}1\text{F}1.5_{\text{cell}}2_{\text{active}} = 1.5\text{F}$$
$$\text{ED}_{\text{IL}} = \frac{1}{2}2\text{F}2_{\text{cell}}3_{\text{active}} = 6.0\text{F}$$

Potential for **four-fold** improvement



Ionic Liquids

Ionic liquids are solvents that consist entirely of ions; they conduct electricity by ion migration.



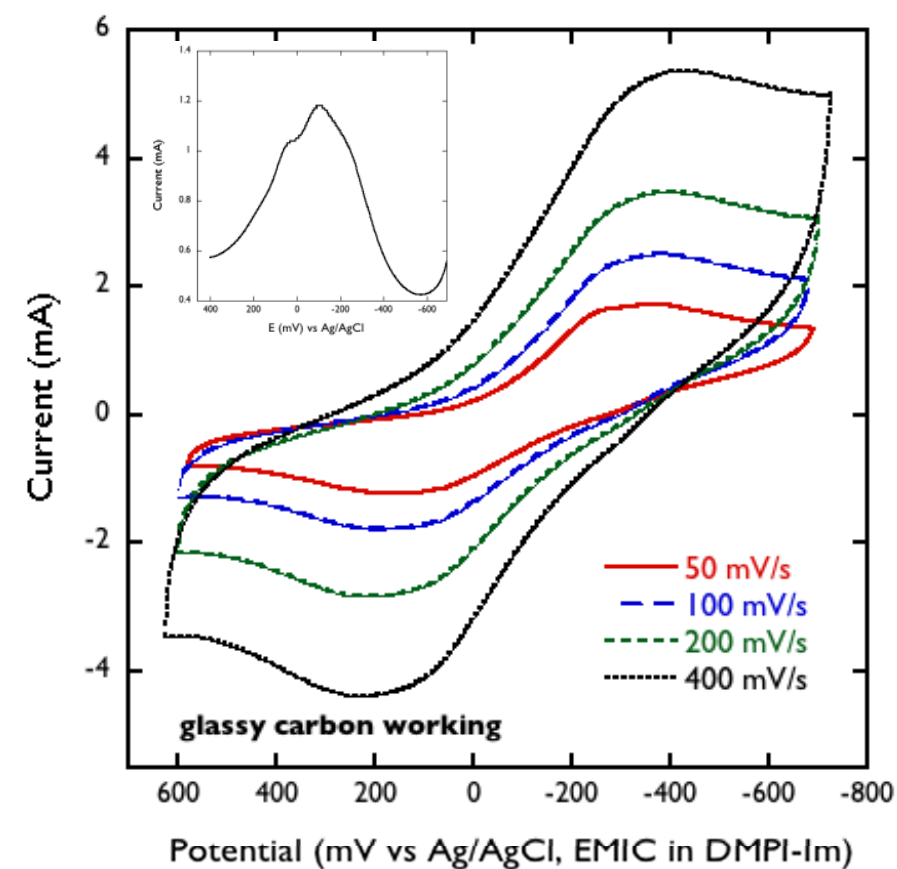
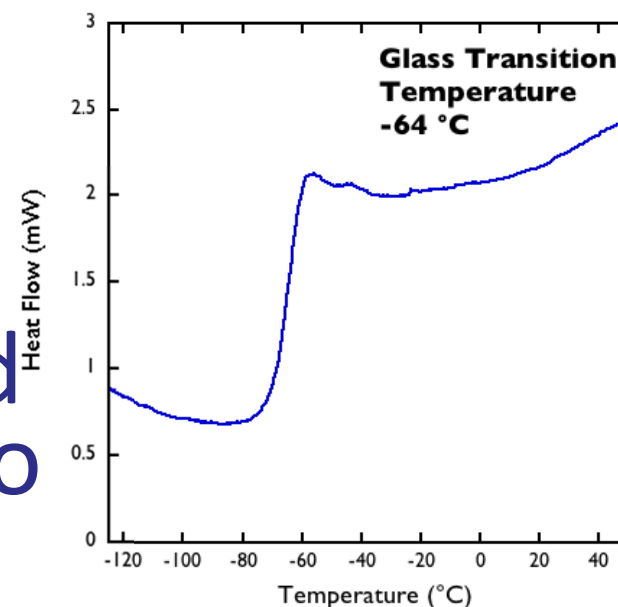
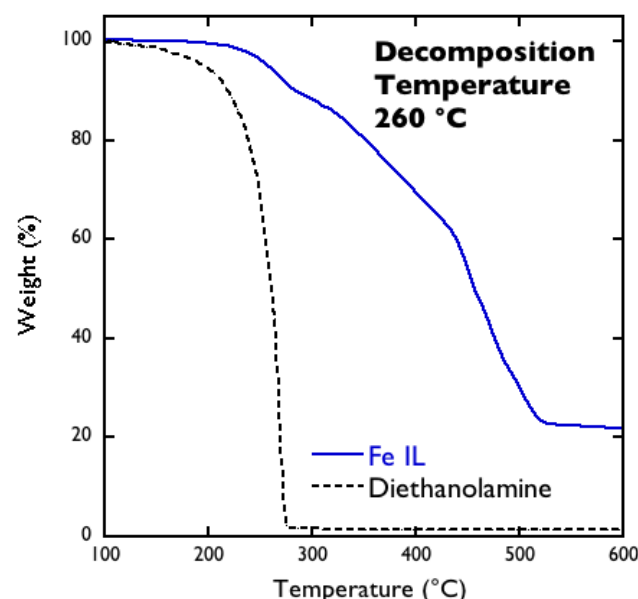
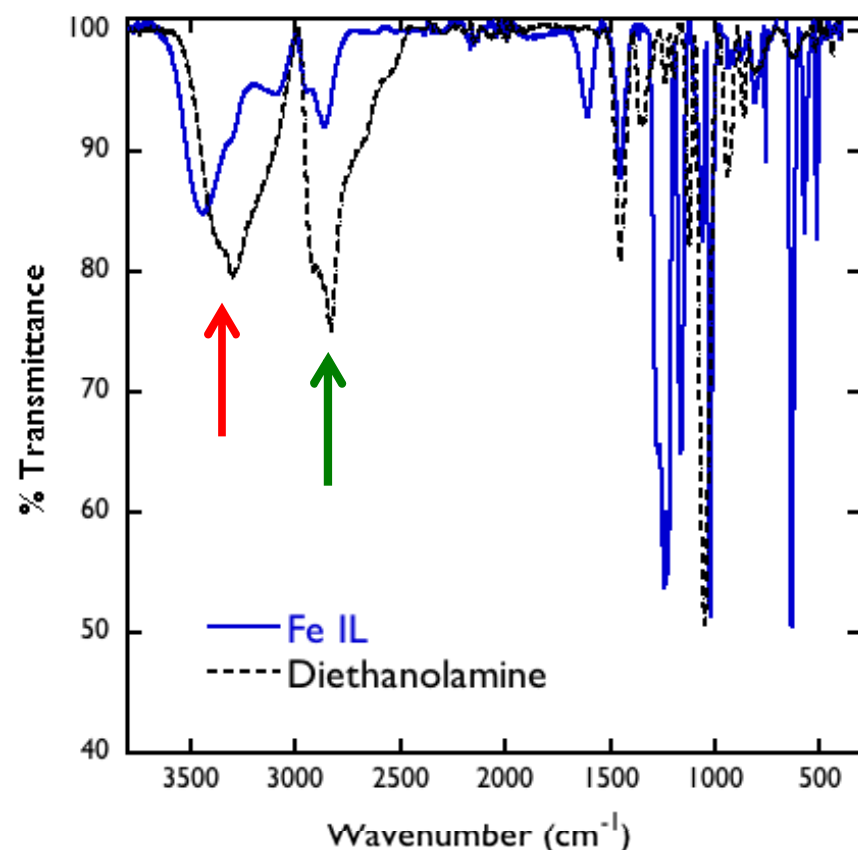
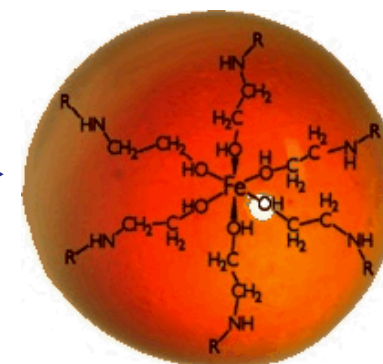
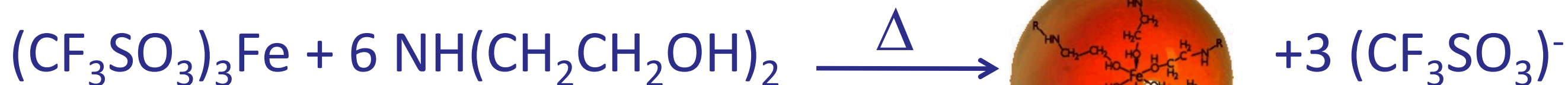
Three Groups

- (1) Based on AlCl_3 /cations
- (2) Based on fluorinated anions (BF_4^- , PF_6^-)/cations
- (3) Based on CF_3SO_3^- , $(\text{CF}_3\text{SO}_2)_2\text{N}^-$, etc./cations

Advantages Over Water

- (1) Wider window helps prevent side reactions
- (2) Can vary temperature over wider ranges

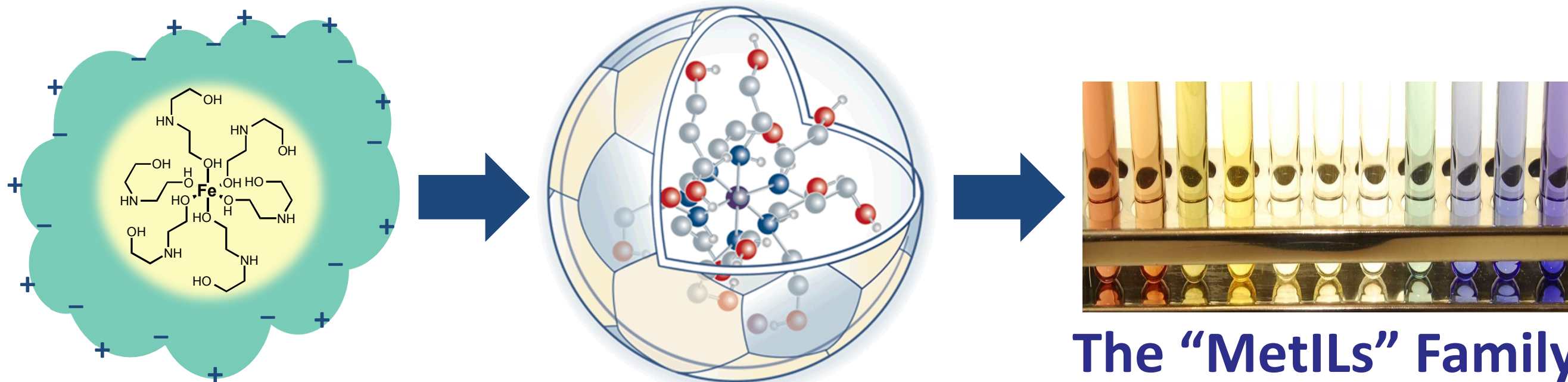
Synthesis of an Iron Ionic Liquid



$$\sigma = 0.207 \text{ mS cm}^{-1}$$

$$\mu = 4482 \text{ cP}$$

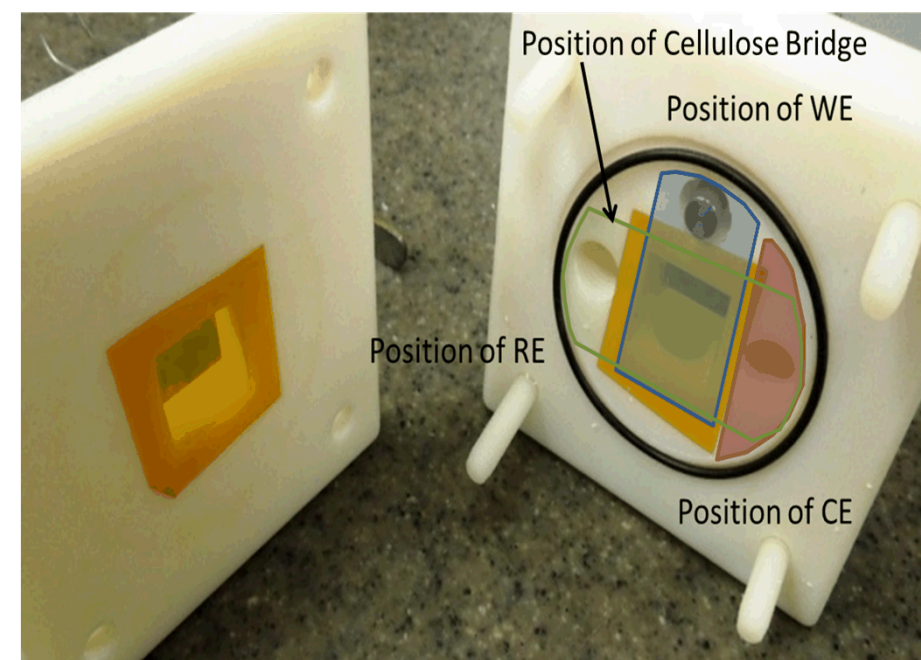
Metal Ionic Liquid (MetIL) Concept



The "MetILs" Family

Approach: MetILs are synthesized in a single, high yield procedure using low cost, commercial precursors.

XANES/EXAFS*: *In situ* measurements show reduction of iron does not result in a decrease in iron-oxygen bond lengths, suggesting a significant shielding of the metal by the ligands from the external environment.

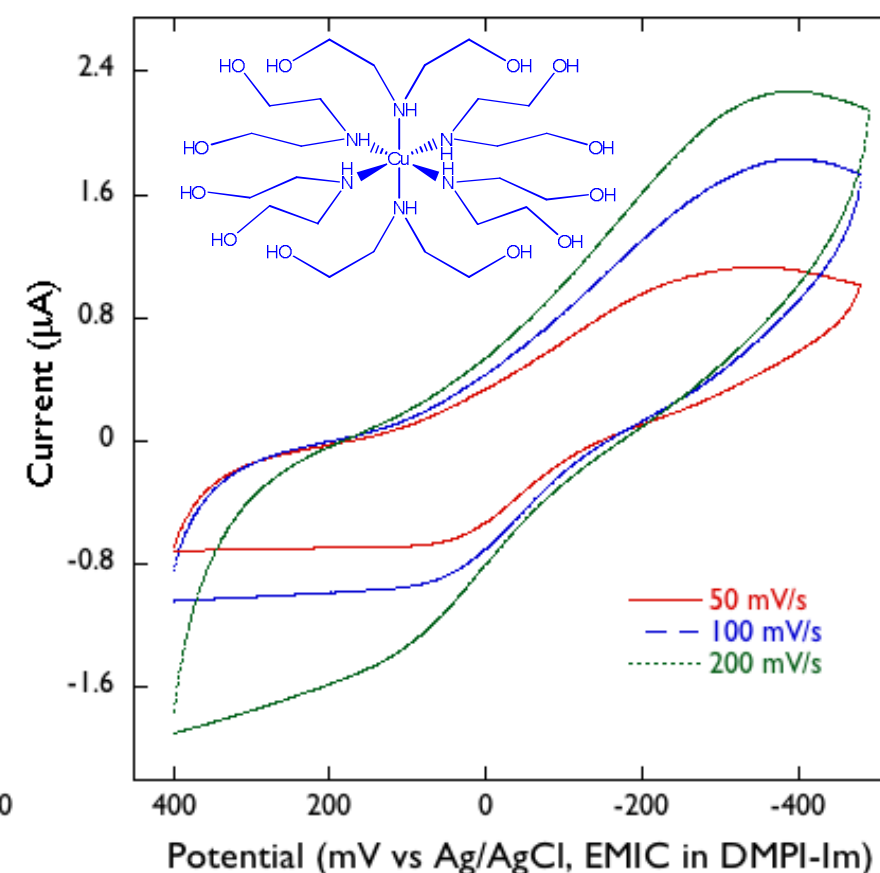
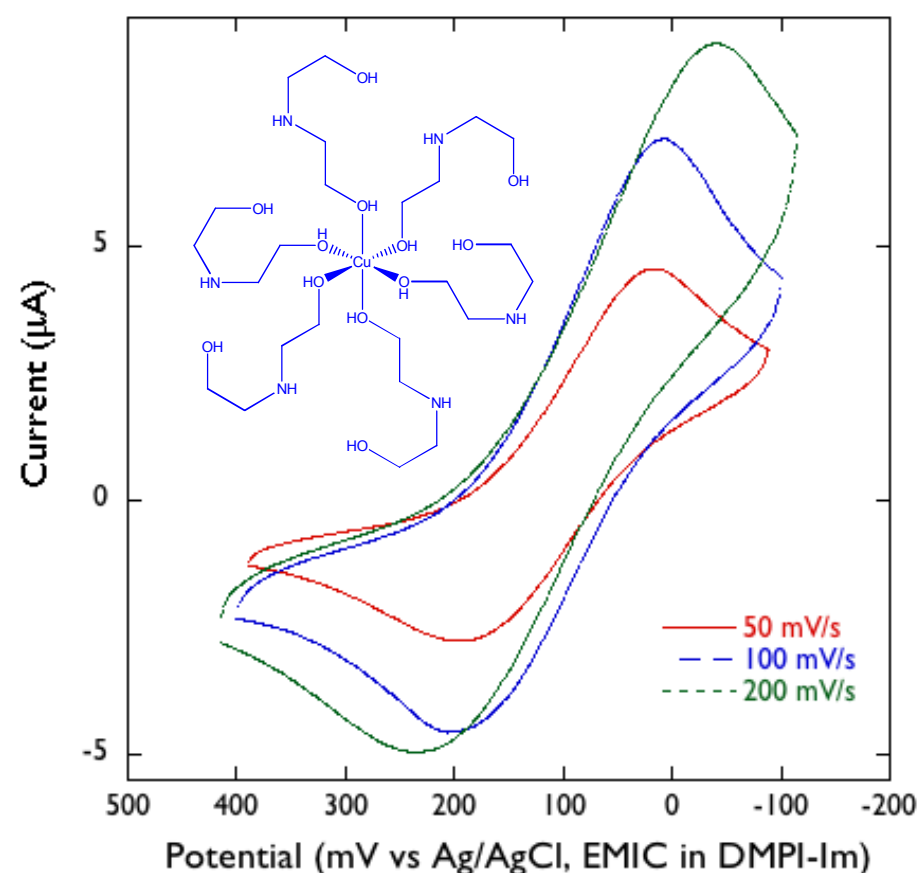
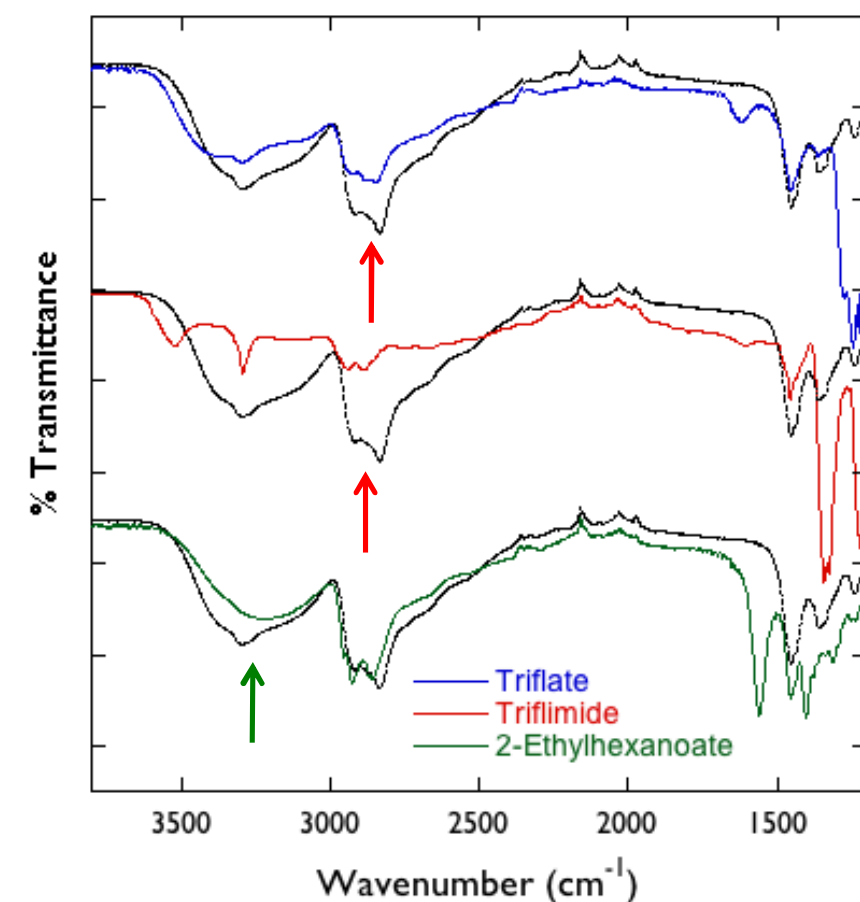


*Apblett et al., *Electrochimica Acta*, 2015, 156.

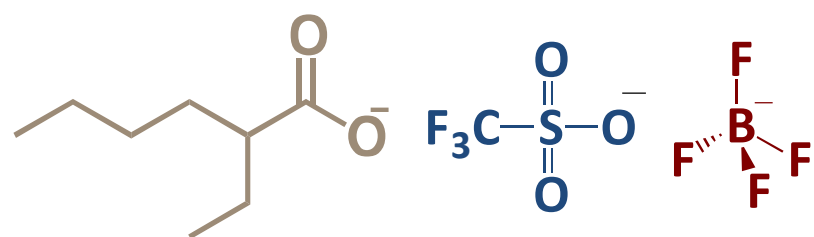
$\text{Cu}(\text{NH}(\text{CH}_2\text{CH}_2\text{OH})_2)_6^{2+}$ Complexes

Anion: Influences ligand coordination and electrochemistry.

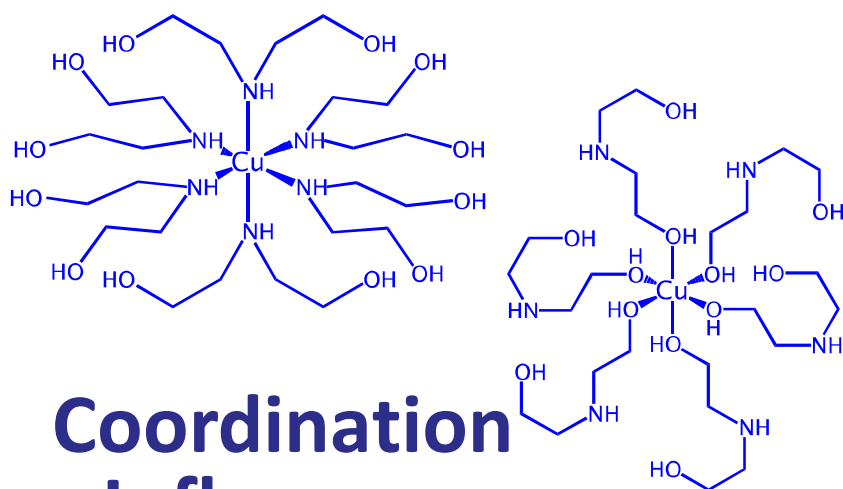
Ligand Coordination: Hydroxyl-coordinated complexes display *quasi*-reversible Cu(II) reduction at lower potentials and have higher reversibility.



Role of the Anion



EA ethanolamine
DEA diethanolamine

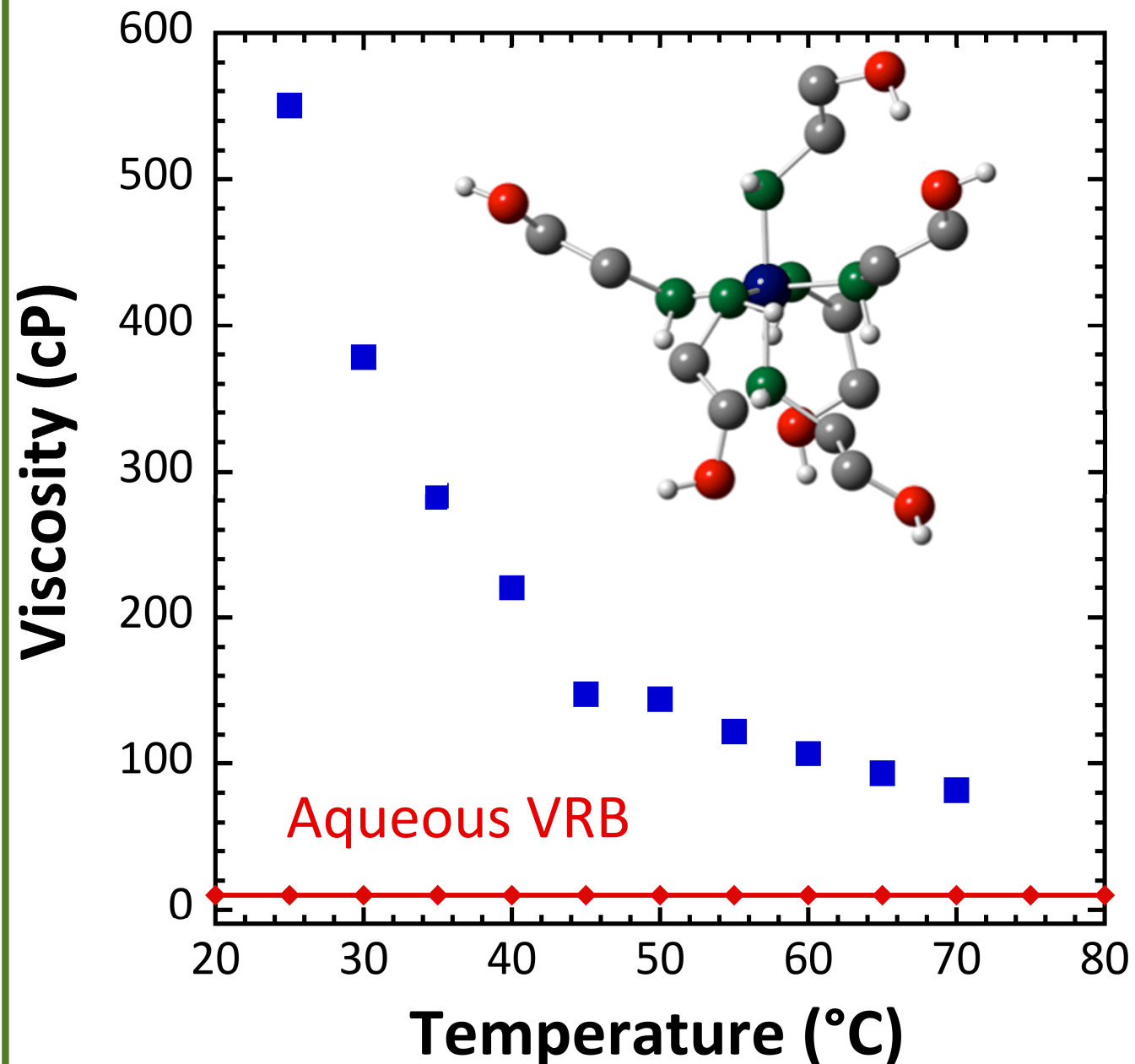


Coordination
Influences
Viscosity

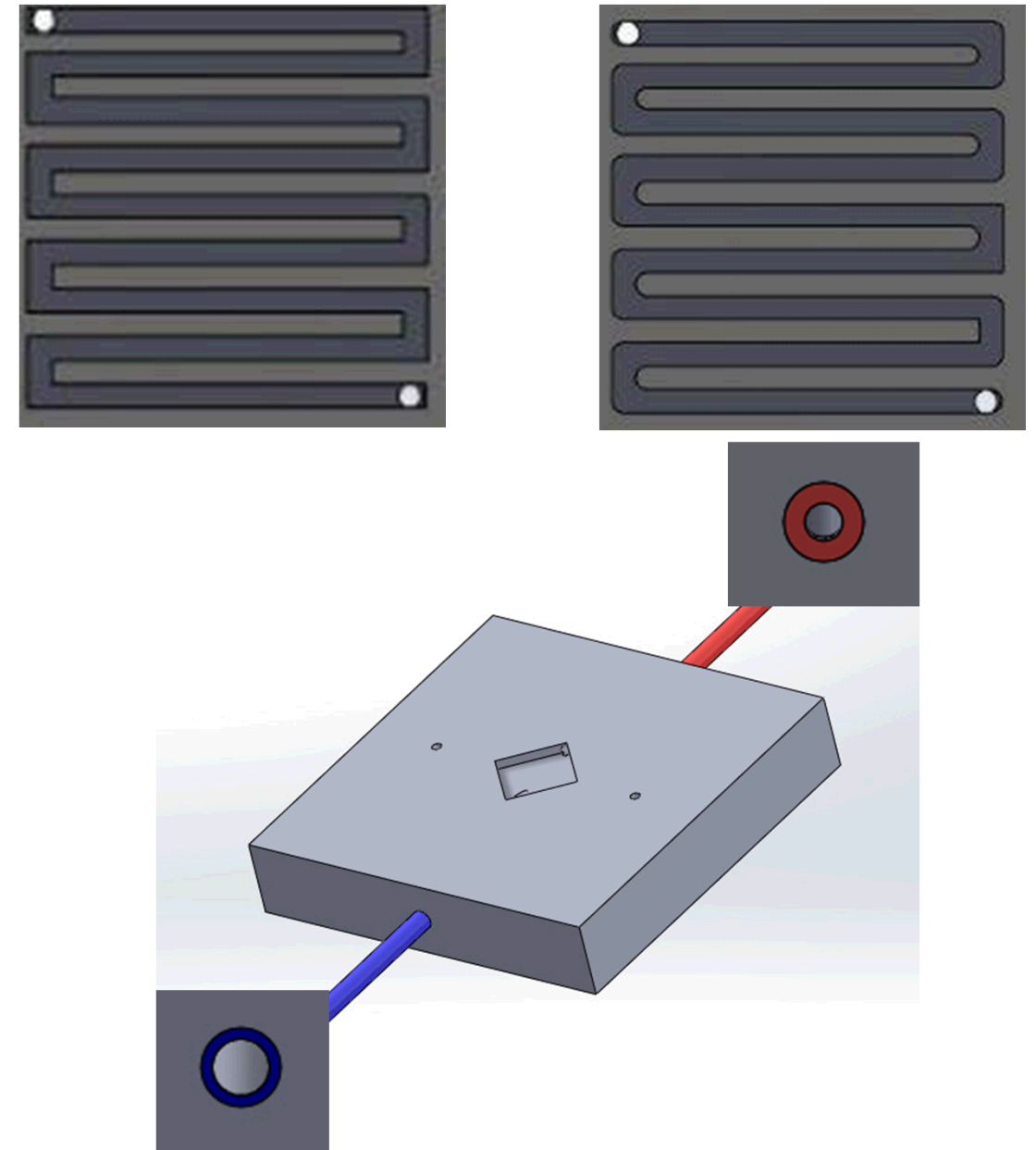
Ligand	Anion 1	Anion 2	State at 25 ° C	σ [mS/cm]	ΔE [mV]
EA			Liquid	0.207	244
EA			Solid	---	158
EA			Solid	---	158
EA			Liquid	6.80	102
EA			Solid	---	256
EA			Liquid	0.586	187
DEA			Liquid	0.014	522
DEA			Liquid	0.067	566
DEA			Solid	---	507
DEA			Liquid	1.05	150
DEA			Liquid	0.210	159
DEA			Liquid	0.142	201

Ionic Liquid Viscosity

Approach: Temperature

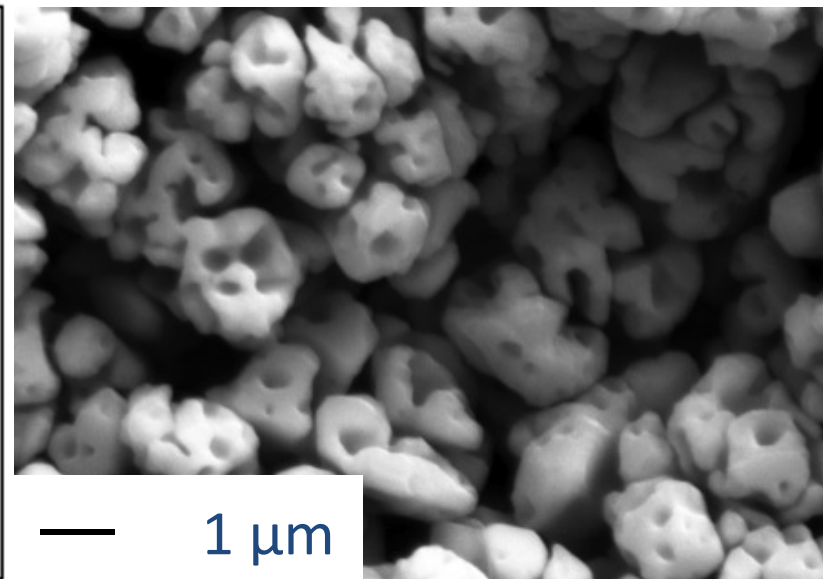
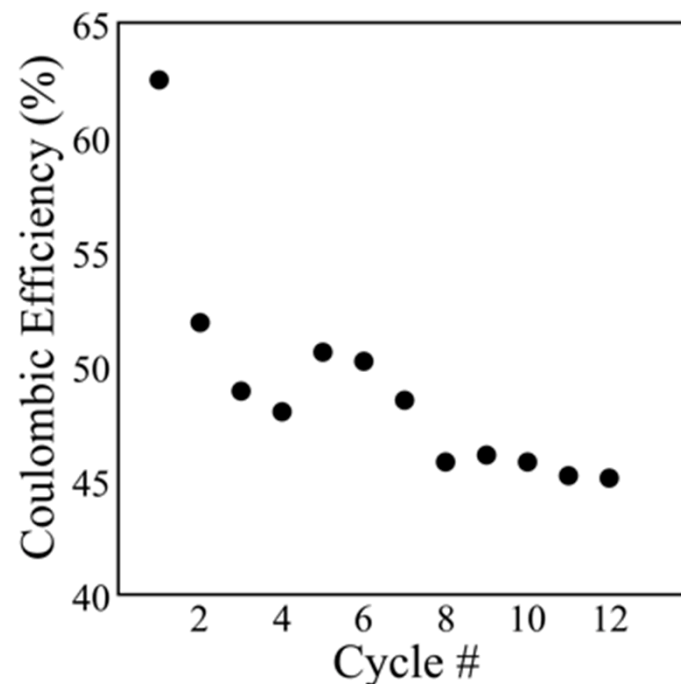
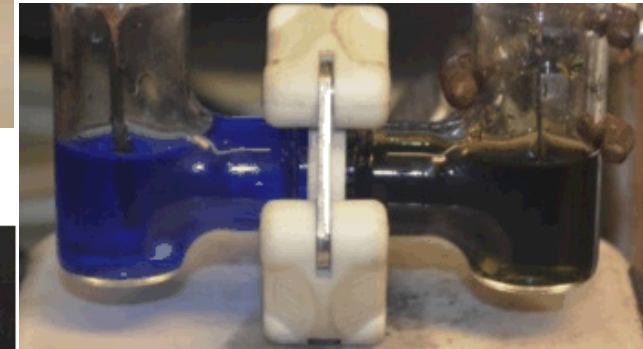
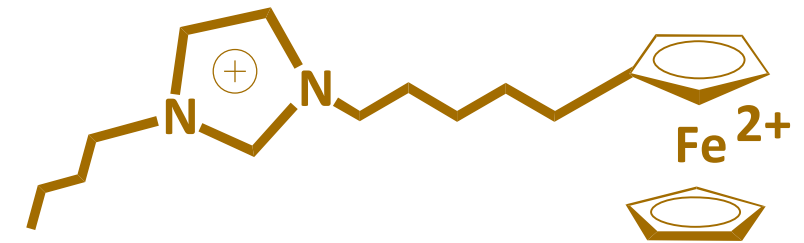
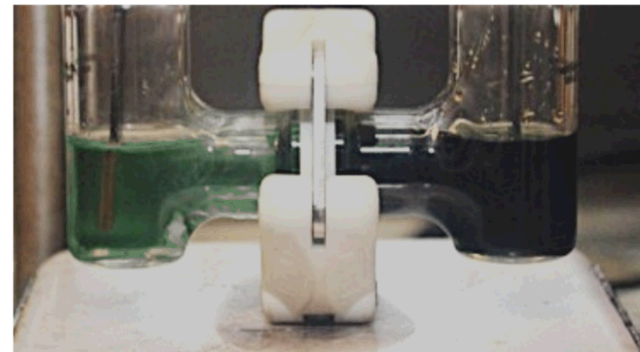
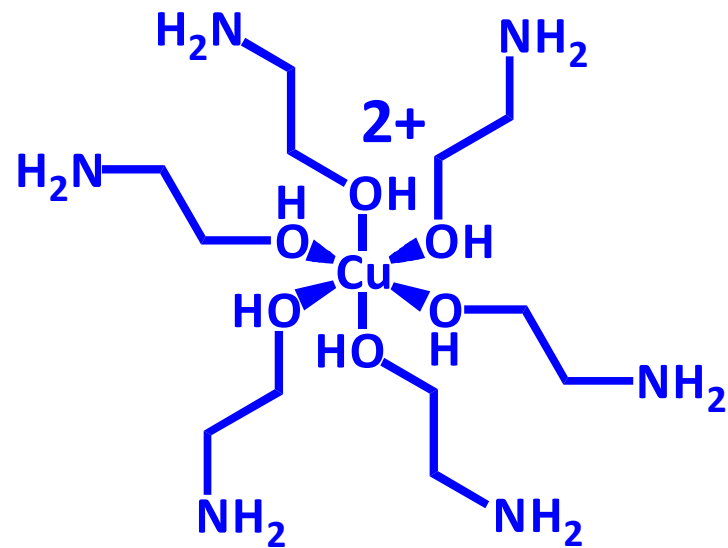


Approach: New cell designs



The back pressures from the viscous materials are minimized by increasing the outlet to inlet ratio and by smoothing the turns in the flow field.

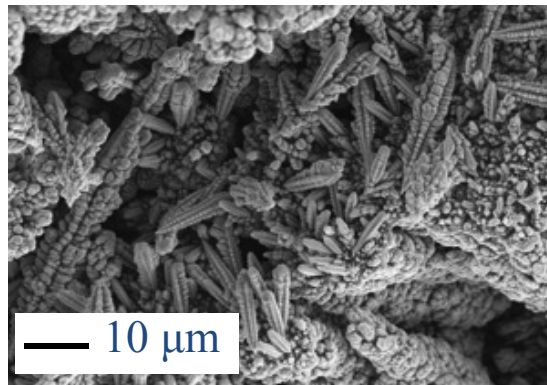
Static Cell Testing



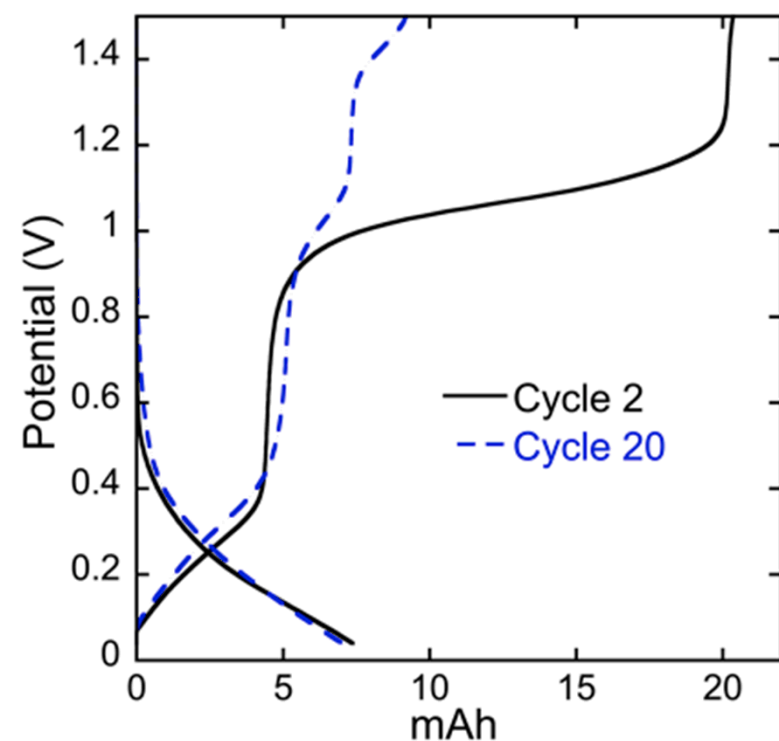
Partially irreversible copper plating on the electrode results in a lower coulombic efficiency. However this reversibility can be controlled by utilizing different anions.

Copper Plating

EA

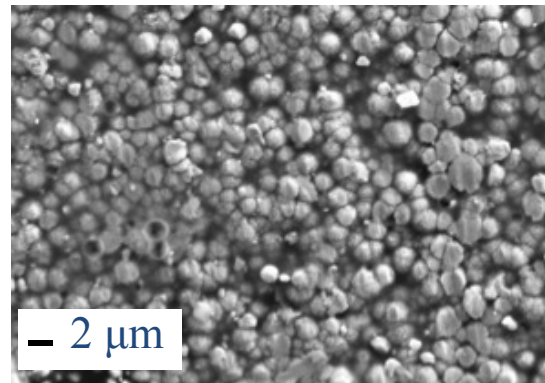


BF_4^-



Ligand
Change

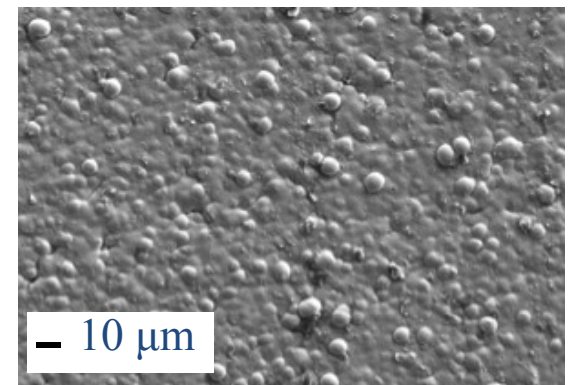
DEA



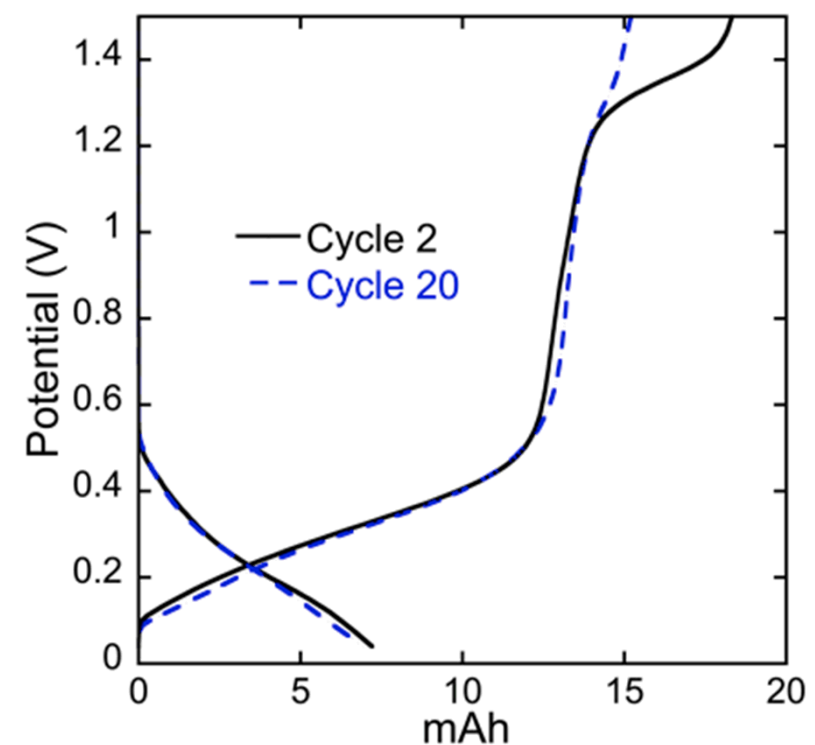
BF_4^-

Ligand
Change

DEA

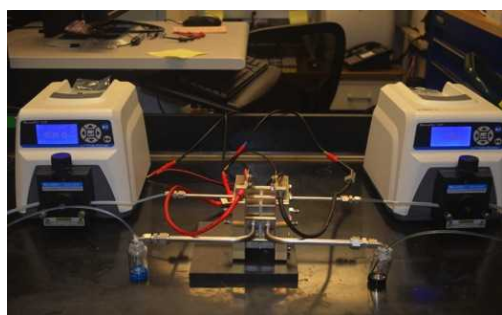


CF_3SO_3^-

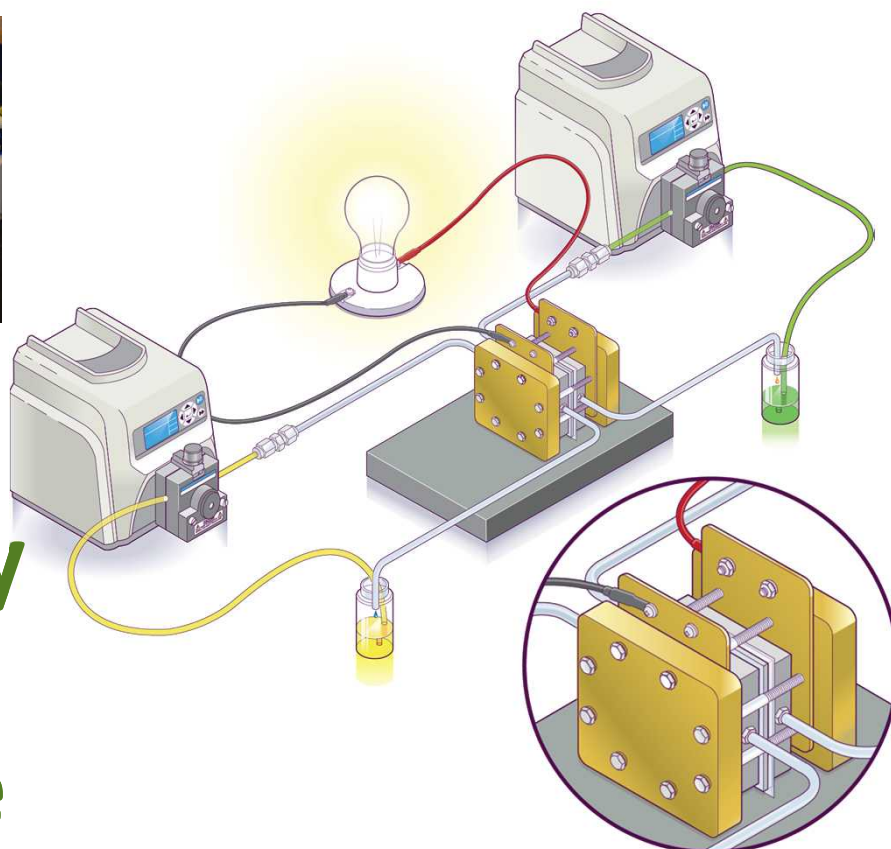


Significant improvements in the battery performance were achieved and three oxidation states of copper have now been utilized.

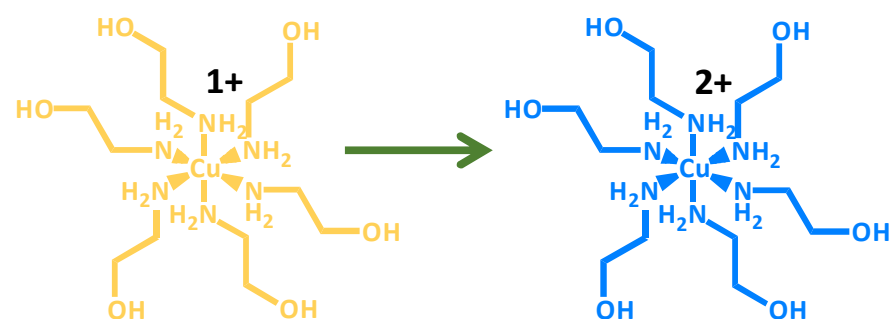
Ionic Liquid Battery Prototype



Laboratory Scale Prototype

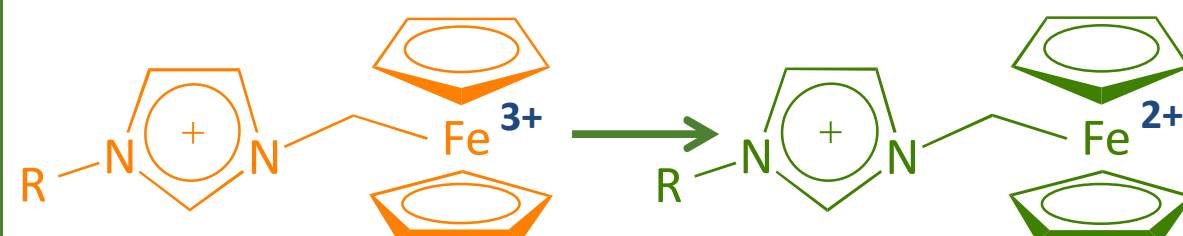


- Initial tests on Cu-MetIL/Fe-MetIL system used commercial membranes.
- Neosepta AHA gave the best initial results for commercial membranes.
- Batteries were run at 50 °C to improve the viscosity of the MetILs.



Negative Half-Cell Reaction

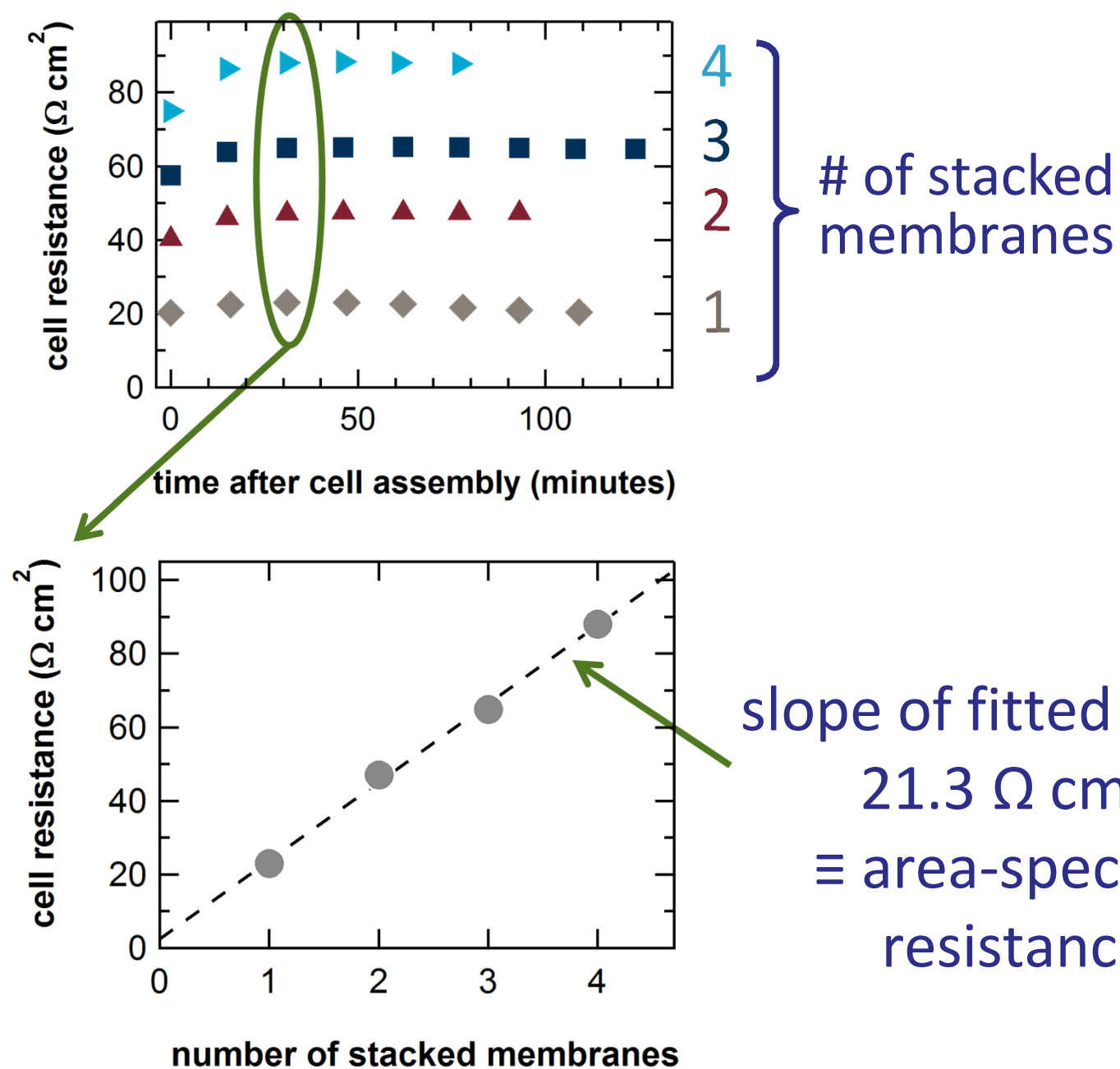
1.5 V



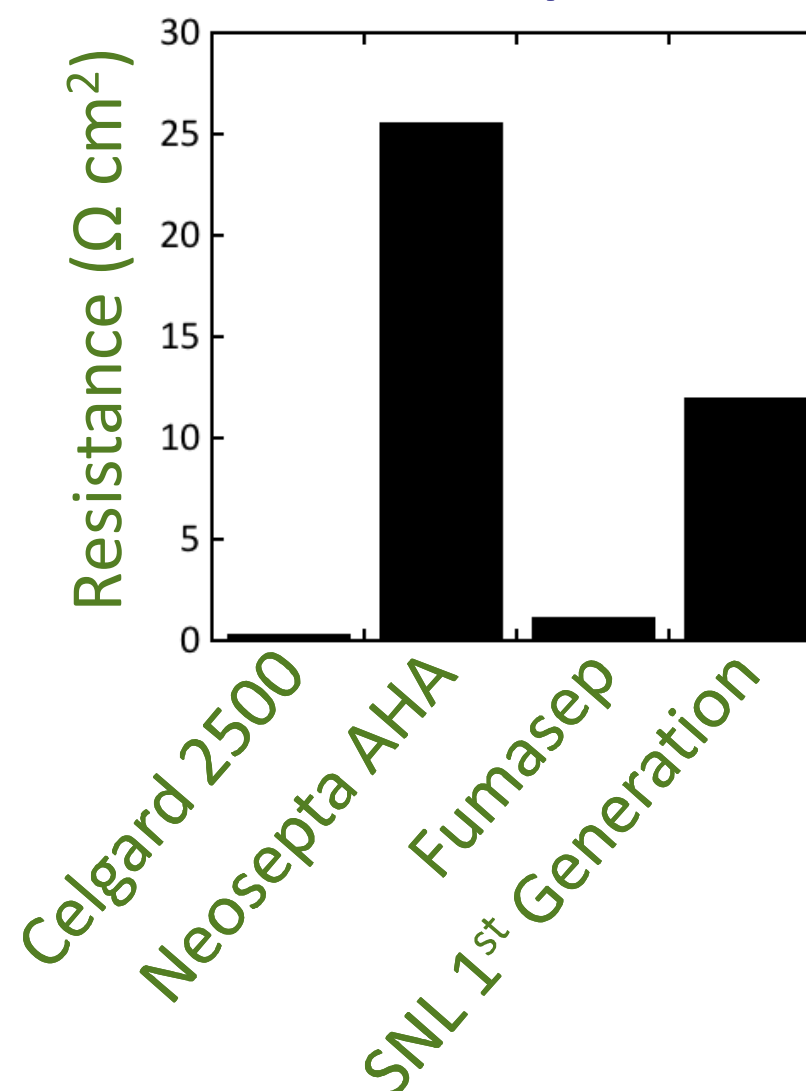
Positive Half-Cell Reaction

Highlight: First ionic liquid flow battery patent awarded in 2015

Membrane Through-Plane Resistance

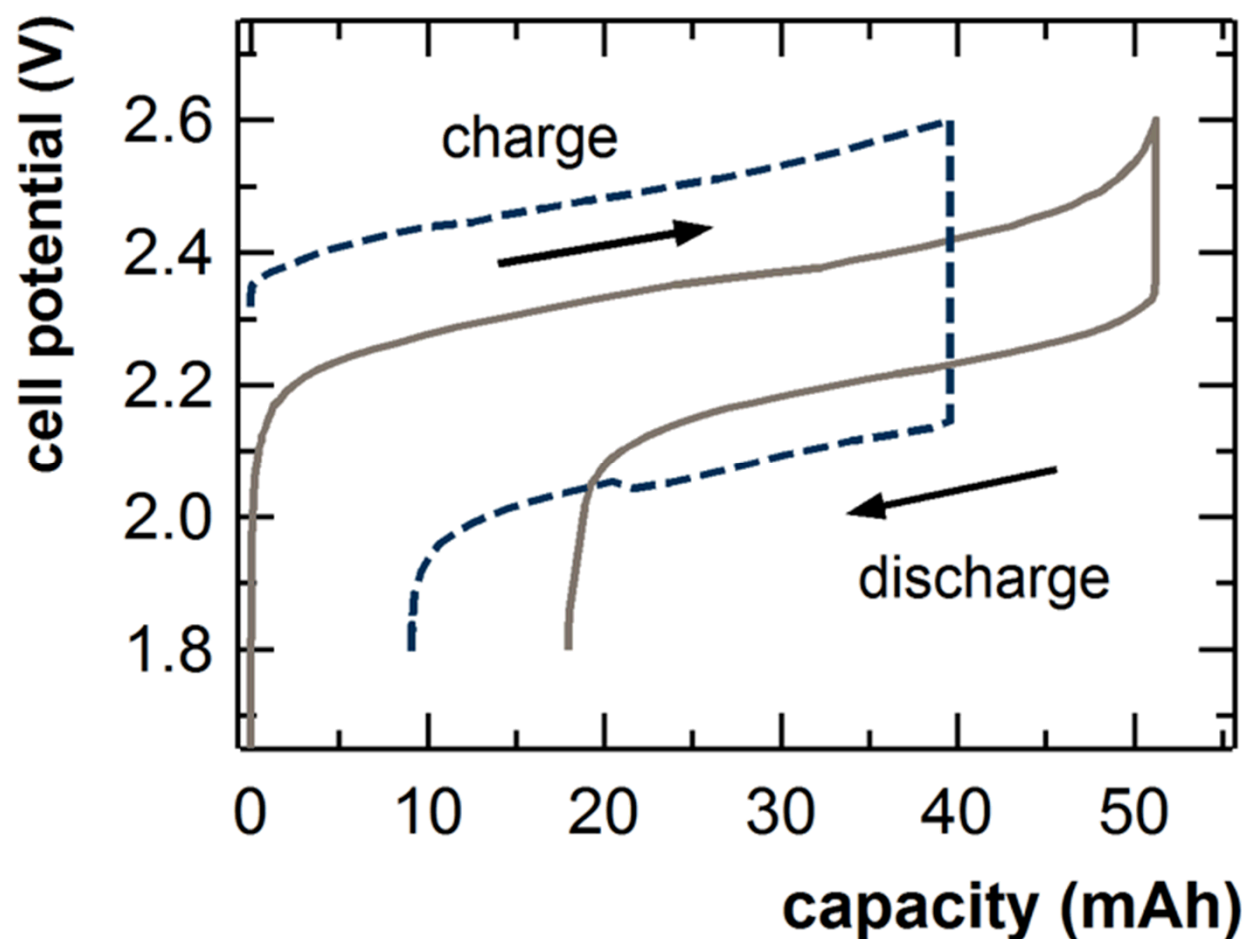


Membranes in 0.5 M TEA-BF₄/ACN

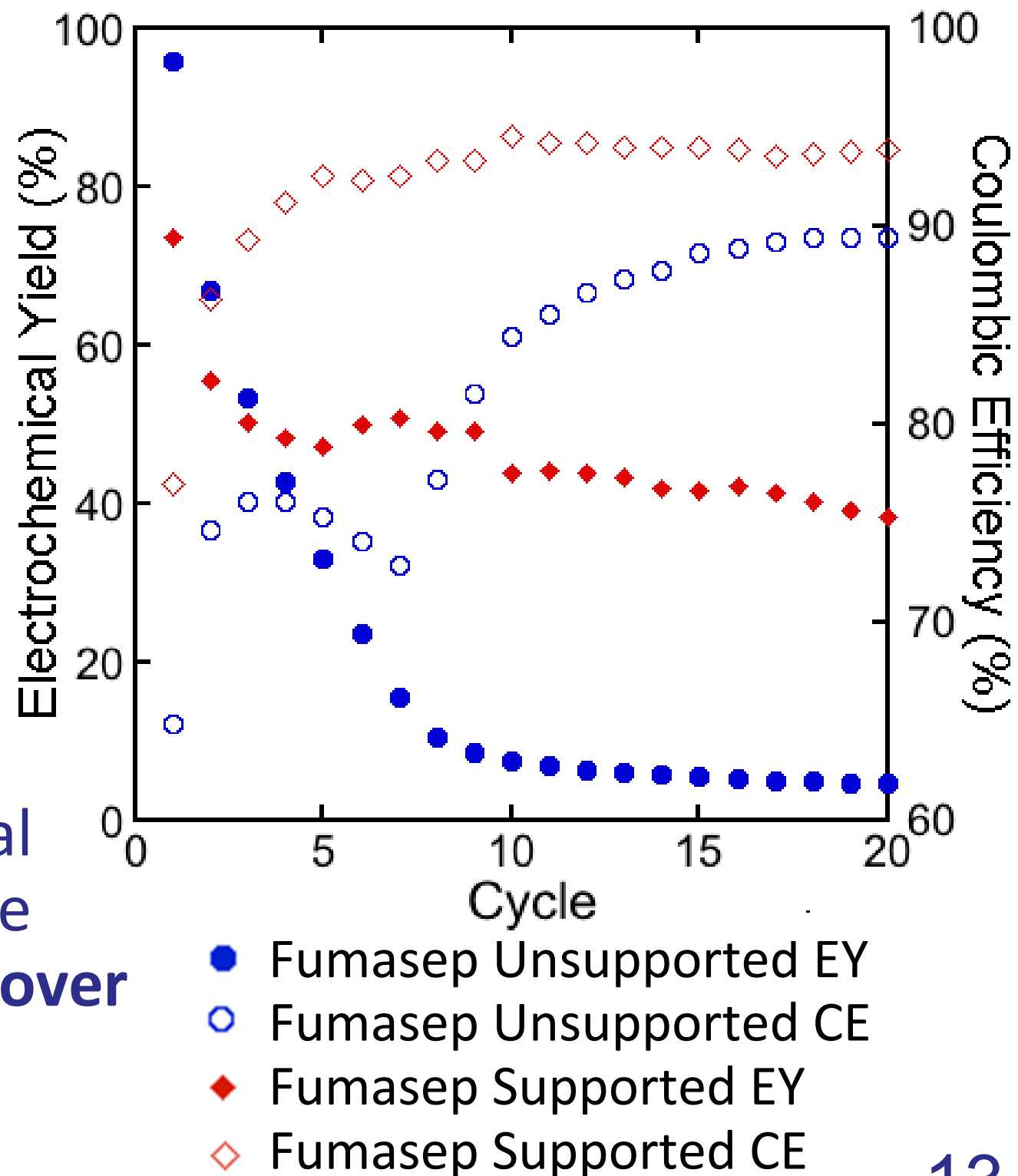


Different membranes in TEA-BF₄ illustrate a wide variability in resistances that in turn are solvent dependent.

Flow Cell Studies

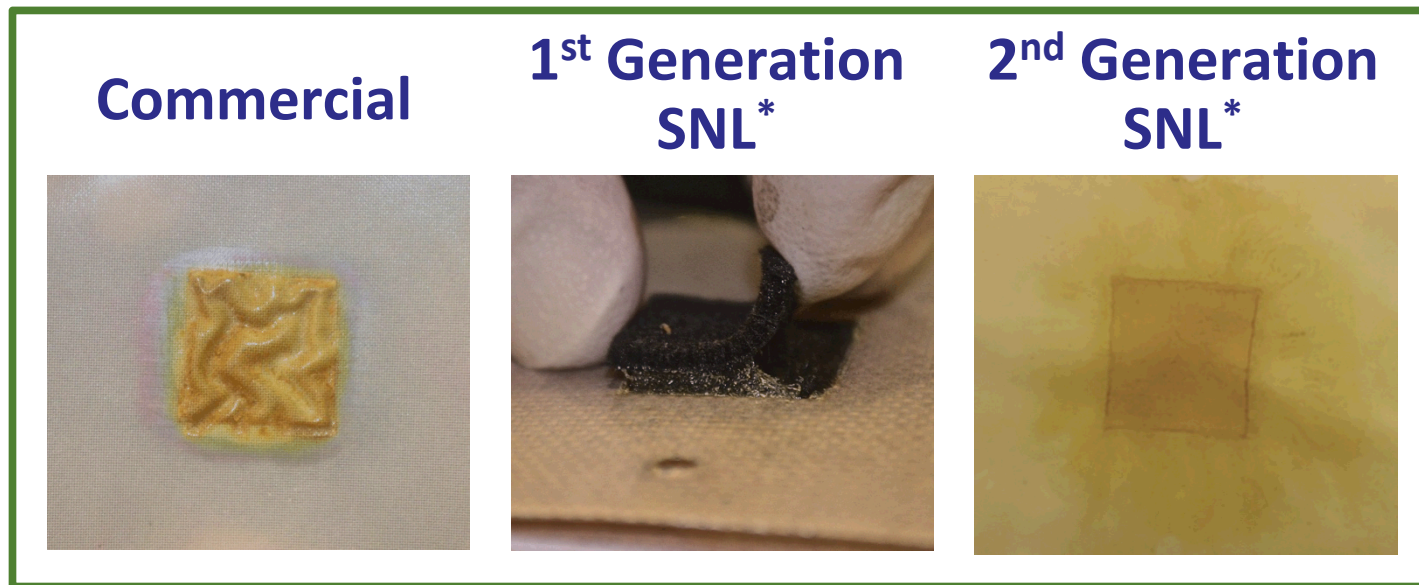


Highlight: The increased mechanical stability of the supported membrane suppressed **solvent-mediated crossover** and enabled higher electrochemical yields and Coulombic efficiencies.

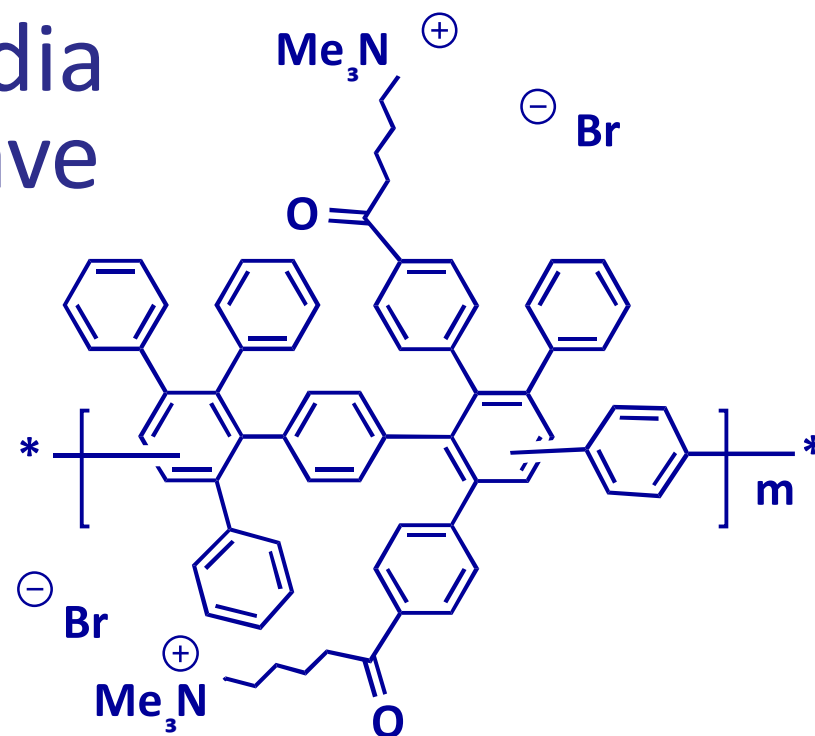


Membranes

Most commercially available, ion selective membranes are not designed for non-aqueous use.

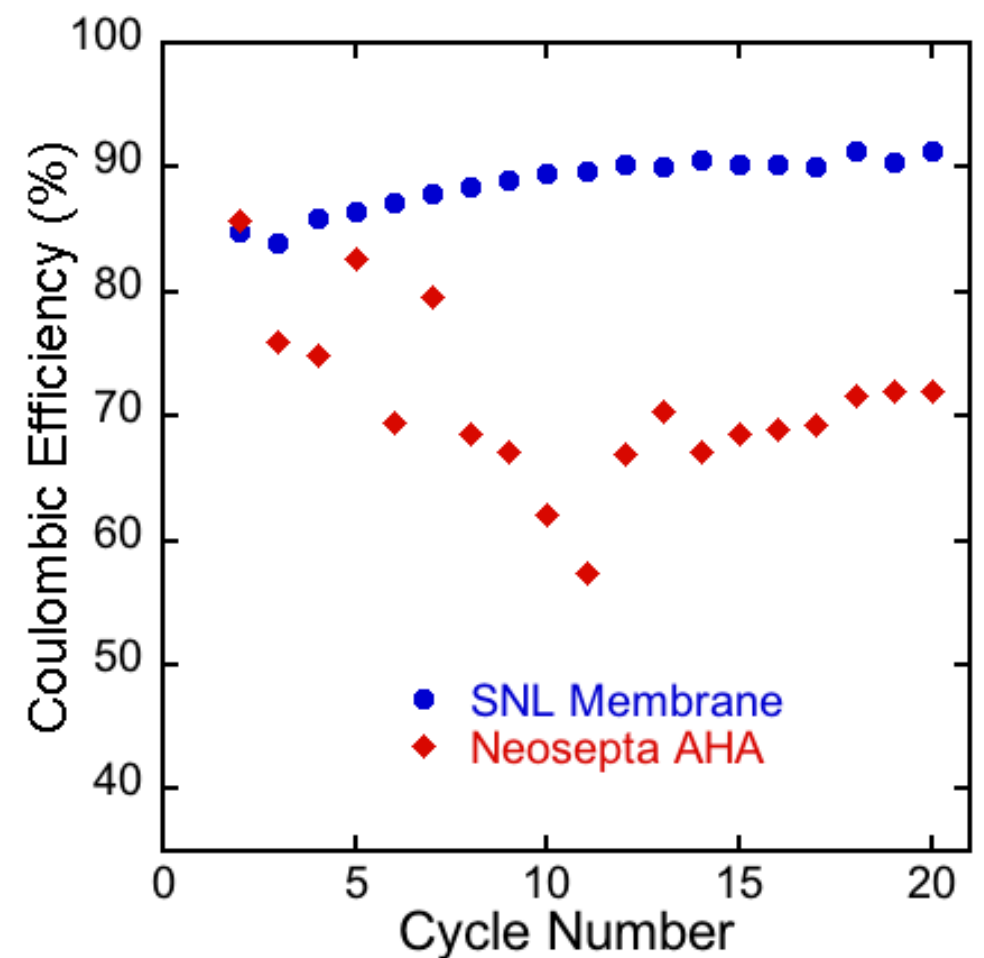


Highlight: Sandia membranes have increased chemical and temperature stability over commercial materials.



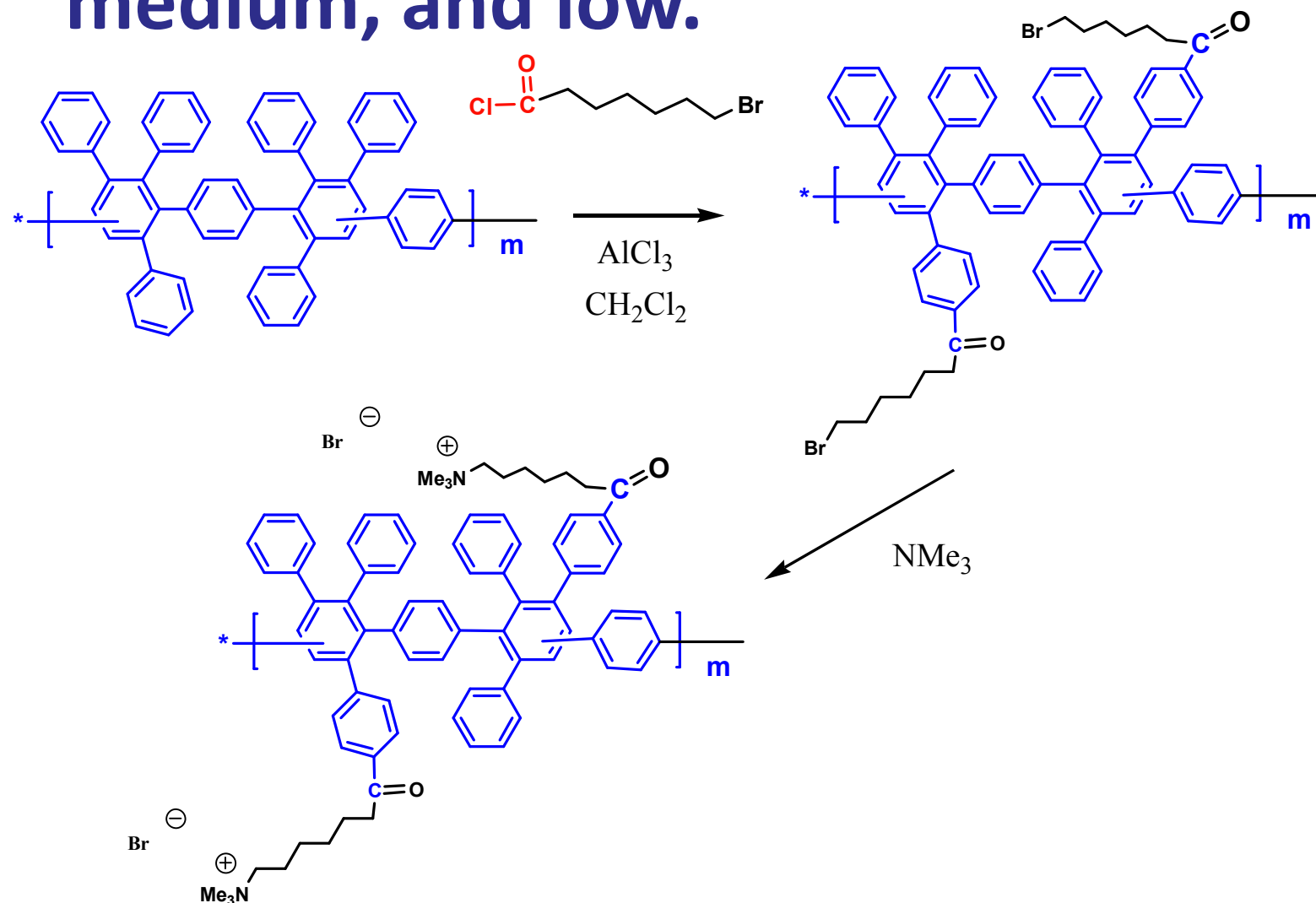
1st Generation Results:

- Coulombic efficiency increased from 70% to 90%.
- Current density increased from 0.5 to 10 mA/cm².



Membrane Ion Content

Membranes contain a polyphenylene backbone with pendant ionic groups; ionic content was varied qualitatively high, medium, and low.



Low Ion Content

Very brittle sample—no data

Medium Ion Content

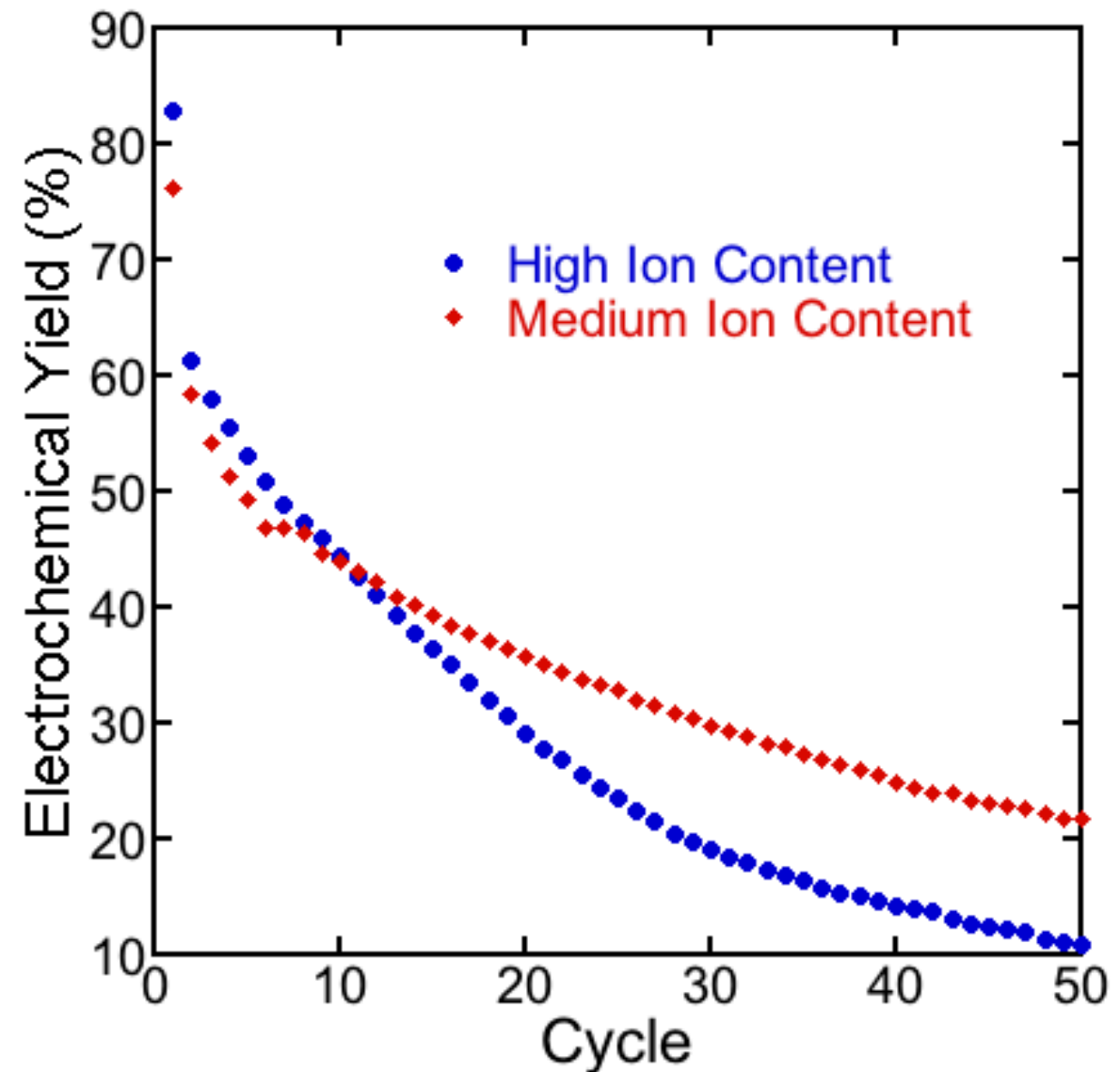
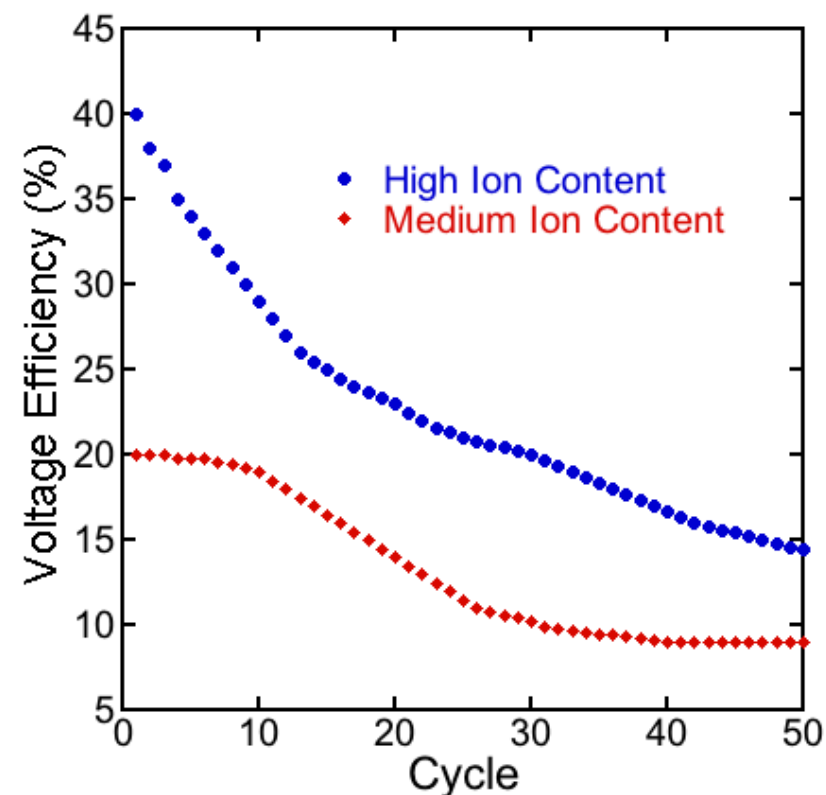
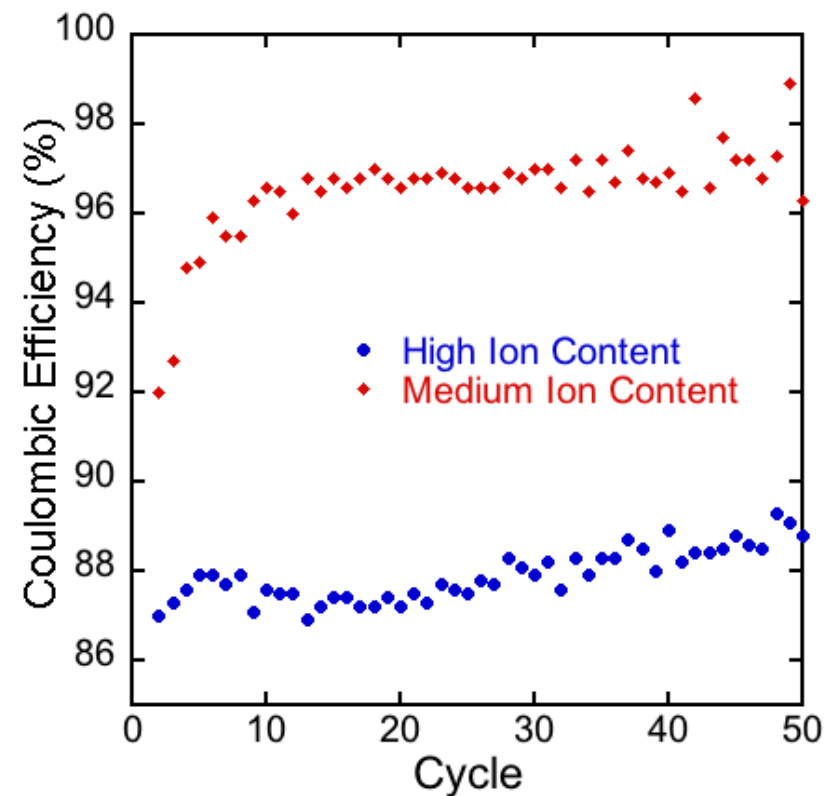
Best Coulombic efficiency
Best electrochemical yield
Least crossover

High Ion Content

Good Coulombic efficiency
High crossover

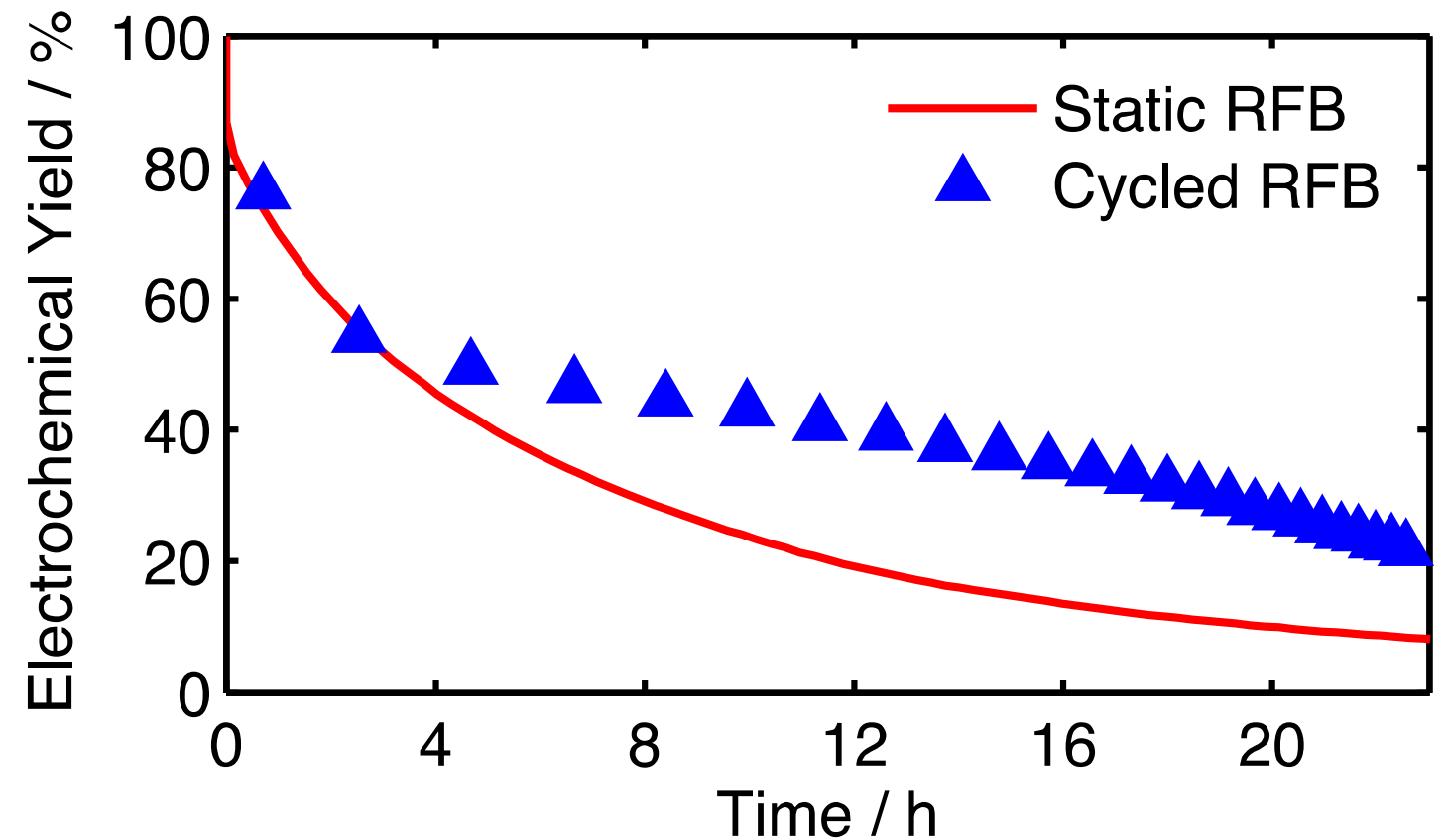
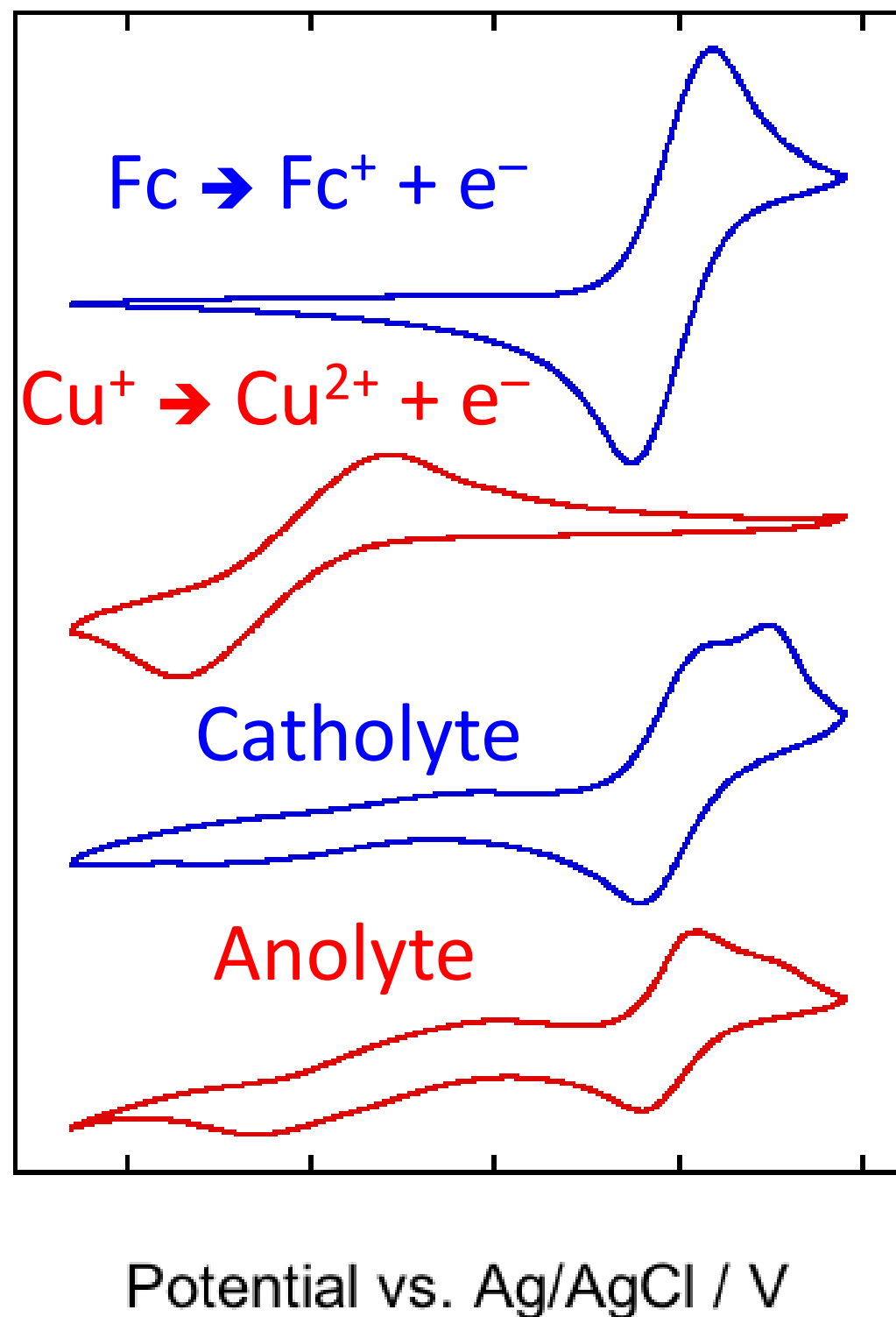
The membranes are prepared by a propriety process using Friedel Crafts acylation with a ketone to add pendant ammonium groups and simultaneously lightly crosslink the polymer backbone.

Cell Cycling High/Medium Ion Content



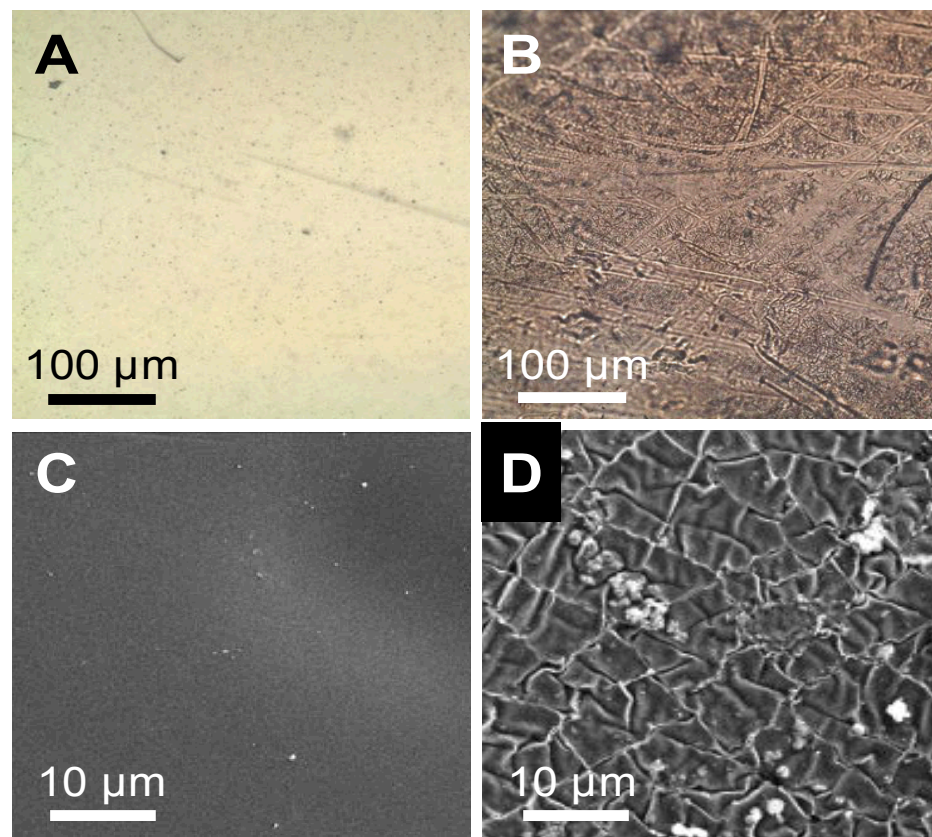
The decreased electrochemical yield was investigated by (1) **cycling rate effects**; (2) **crossover measurements**; (3) **impedance**; (4) **membrane stability**.

Post Cycling Studies



- Theoretical electrochemical yield for a static cell was determined from the OCP and the Nernst equation.
- The overlay of the static and cycled data show that crossover was responsible for the lowered electrochemical yield.

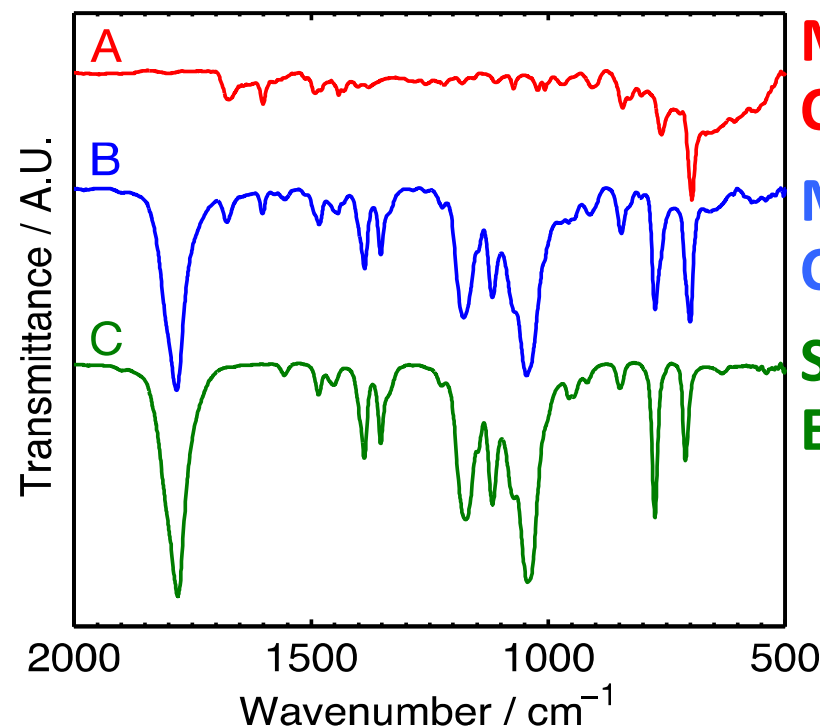
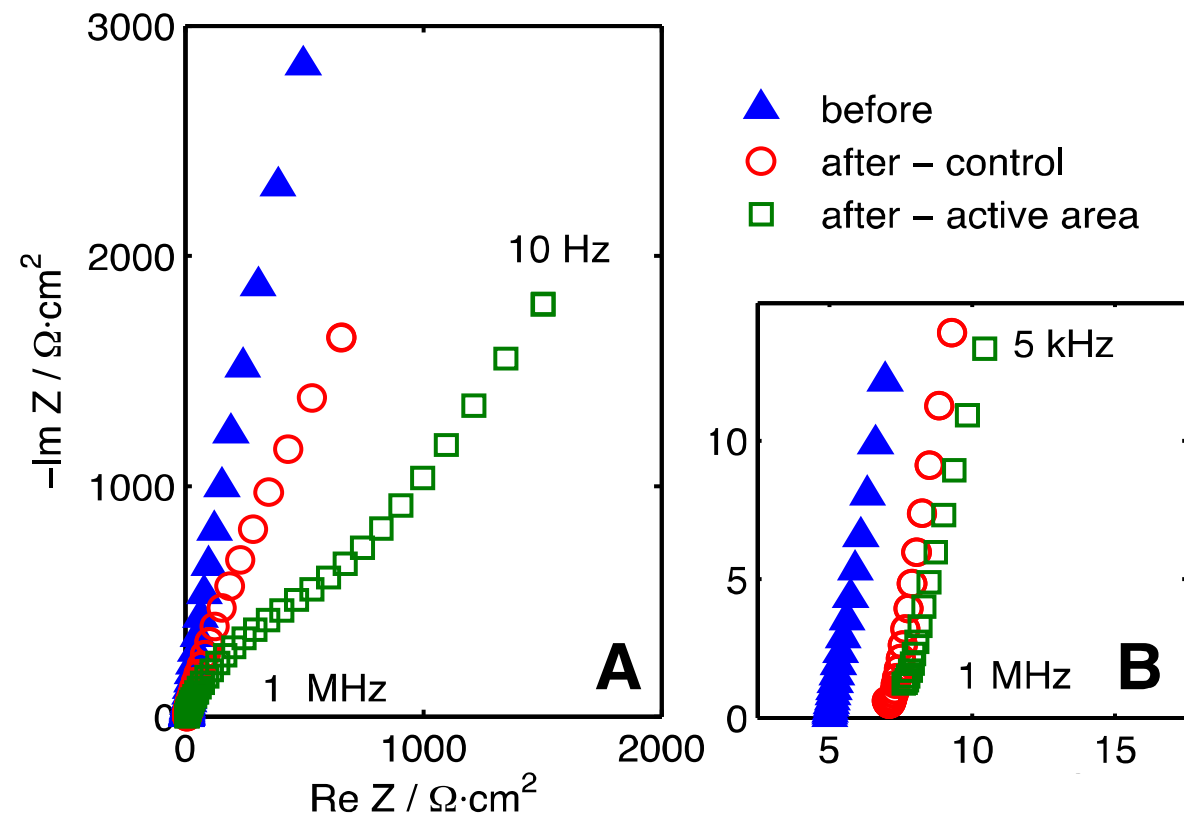
Chemical Stability



**Before
Cycling**

**After
Cycling**

- SEM and EDS data suggest that there was some decomposition of the ionic liquid.
- The increased resistance after cycling is attributed to the formation of a film on the surface of the membrane.



**Membrane Before
Cycling**

**Membrane After
Cycling**

**Supporting
Electrolyte**

Infrared data shows membrane is stable.

Conclusions

Metallic ionic liquids address:

- **Energy density** through higher metal concentrations and wider voltage windows
- **Life cycle costs** through earth abundant materials
- **Round trip efficiency** through high electrochemical reversibility and conductive membranes
- **Cycle life** through chemically stable materials

Future Work:

- Move toward a more viable system through—
 - Addressing **capacity fade** through tunable membranes chemistries
 - Further increasing cell voltages through new chemistries—Leo Small's talk is next.

Thank you to the DOE OE and especially Dr. Imre Gyuk for his dedication and support to the ES industry and Sandia's ES Program.

Questions?

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