

# Soft, curved electrode systems capable of integration on the auricle as a persistent brain–computer interface

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**Recent advances in electrodes for noninvasive recording of electroencephalograms expand opportunities collecting such data for diagnosis of neurological disorders and brain–computer interfaces. Existing technologies, however, cannot be used effectively in continuous, uninterrupted modes for more than a few days due to irritation and irreversible degradation in the electrical and mechanical properties of the skin interface. Here we introduce a soft, foldable collection of electrodes in open, fractal mesh geometries that can mount directly and chronically on the complex surface topology of the auricle and the mastoid, to provide high-fidelity and long-term capture of electroencephalograms in ways that avoid any significant thermal, electrical, or mechanical loading of the skin. Experimental and computational studies establish the fundamental aspects of the bending and stretching mechanics that enable this type of intimate integration on the highly irregular and textured surfaces of the auricle. Cell level tests and thermal imaging studies establish the biocompatibility and wearability of such systems, with examples of high-quality measurements over periods of 2 wk with devices that remain mounted throughout daily activities including vigorous exercise, swimming, sleeping, and bathing. Demonstrations include a text speller with a steady-state visually evoked potential-based brain–computer interface and elicitation of an event-related potential (P300 wave).**

soft electronics | auricle integration | brain–computer interface | text speller

For more than 80 y, electroencephalography (EEG) has provided an effective noninvasive means to study human brain activity (1). EEG is instrumental in a wide range of clinical and research applications, from diagnosing epilepsy (2) to improving our understanding of language comprehension (3) and the development of brain–computer interfaces (BCI) (4). Conventional EEG recording systems, particularly the physical interface between the sensor (commonly known as an electrode) and the head, have limitations that constrain the more widespread use of EEG monitoring. Electrodes typically consist of rigid metal disks mechanically secured to the head with a mesh cap and chin strap, where electrolyte gels (5) enable efficient electrical coupling by reducing the impedance at the skin interface. This arrangement causes skin irritation (erythema) and leads to electrical degradation for periods of use that extend more than a few hours, typically caused by drying of the electrolyte gel (6). Recent technologies replace the gel (7, 8) with needles (8, 9), contact probes (10, 11), capacitive disks (12, 13), conductive composites (14, 15), or nanowires (16). Such dry electrodes have some

promise, but they require multistep preparations, obtrusive wiring interfaces, and/or cumbersome mechanical fixtures. These shortcomings limit the potential for long-term use in diagnosis of neurological disabilities (17, 18) or in persistent BCI (17, 19). For example, although microneedle electrodes can record EEG signals for a few hours (20), the interface does not offer the robustness, comfort, or ease of use needed for sustained operation. Capacitive electrodes that incorporate thin, reversible adhesives to the surface of the scalp avoid some of these drawbacks, but current designs involve bulky rigid electrode structures with thicknesses in the range of several millimeters (21). Although long-term EEG recordings are possible, this device construction (21) is susceptible to mechanically induced delamination, such that it cannot remain mounted during bathing, and it must be physically protected during sleep. Improved versions offer shapes that allow insertion into the ear canal (22) but in a way that obstructs hearing while retaining some of the other disadvantages of the

## Significance

**Conventional electroencephalogram (EEG) recording systems, particularly the hardware components that form the physical interfaces to the head, have inherent drawbacks that limit the widespread use of continuous EEG measurements for medical diagnostics, sleep monitoring, and cognitive control. Here we introduce soft electronic constructs designed to intimately conform to the complex surface topology of the auricle and the mastoid, to provide long-term, high-fidelity recording of EEG data. Systematic studies reveal key aspects of the extreme levels of bending and stretching that are involved in mounting on these surfaces. Examples in persistent brain–computer interfaces, including text spellers with steady-state visually evoked potentials and event-related potentials, with viable operation over periods of weeks demonstrate important advances over alternative brain–computer interface technologies.**

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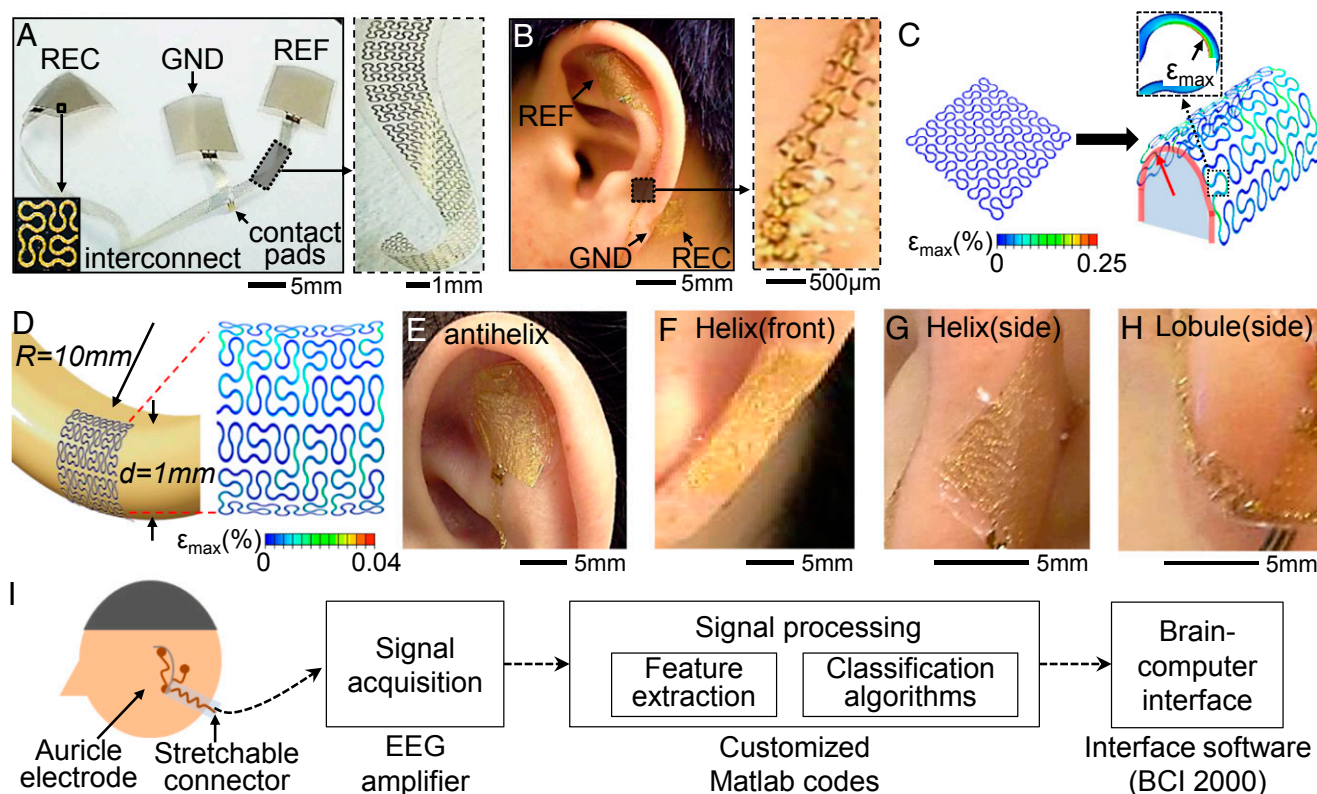
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scalp-mounted systems. All of these methods also use separate sets of electrodes and interconnect wires for reference and ground. Clearly, opportunities remain for EEG recording systems that enable uninterrupted use for weeks or longer, ideally with a form of integration that is imperceptible to the subject, without significant mass, thermal or mechanical loading of the skin, and an ability to operate even during the most demanding activities, such as vigorous exercising, swimming, or showering. Spatially compact designs with complete electrode systems that can locate on regions of the head that are known to afford the strongest EEG signals are also important. In this paper, we explore the surfaces of the outer ear (the auricle) and adjacent regions (the mastoid) as mounting locations for a type of ultra-thin, foldable neural electrode platform that is capable of long-term, high-fidelity EEG recording of signals commonly used in BCI. The combined area of the auricle and mastoid represents a uniquely attractive location due to its electrical isolation from other regions of the scalp and the established use of the auricle as an effective point for reference/ground measurement electrodes (23, 24). Mounting an electrode directly on the complex topography of the auricle presents daunting engineering challenges in integration but ones that can be overcome through the use of materials and design strategies reported here. The result is a soft, skin conformal system that can remain well bonded to the skin of these regions for more than 2 wk, with unmatched capabilities in continuous monitoring and without the variability and uncertainty that follows from approaches that require frequent removal and reapplication. Experimental and computational studies capture the underlying physics associated with the conformal integration onto auricle surfaces, where the

levels of surface curvature lie significantly beyond anything examined in past work. An integrated collection of electrodes and interconnects yields EEG data that, when used with appropriate classification algorithms, provide a long-term BCI that is compatible with steady-state visually evoked potentials-based text spellers and event-related potential (P300 wave) recordings. Studies of the fidelity of EEG alpha rhythms collected over long time periods, together with cell level tests of toxicity and skin level evaluations of biocompatibility, demonstrate advantages of these approaches.

## Results and Discussion

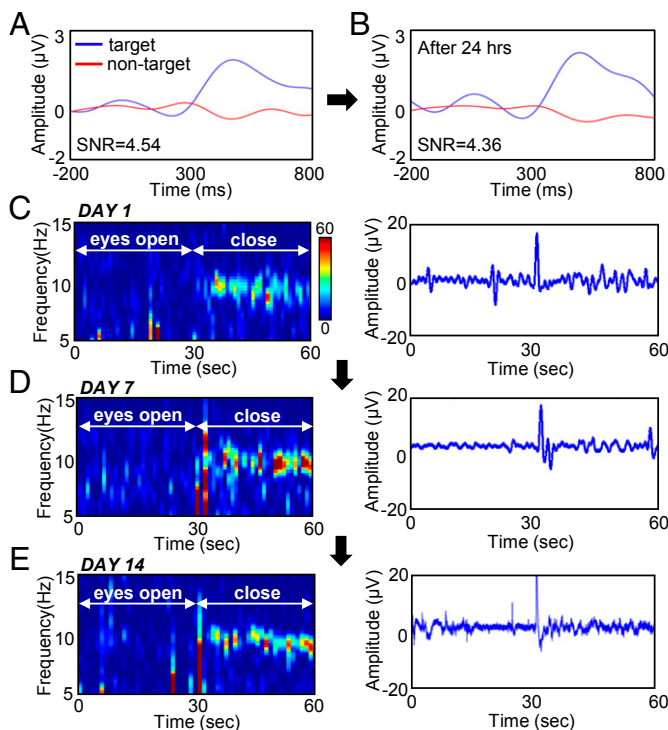
Fig. 1*A* presents a completed device that includes mesh electrodes for recording (REC), ground (GND), and reference (REF), joined by a stretchable interconnect, all on a soft (modulus: 20 kPa), elastomeric film (thickness: 3  $\mu\text{m}$ ). The physical properties associated with this design allow lamination onto the contoured surfaces of the skin in and around the ear, to enable long-term measurements of EEG. The electrically active part of the system consists of filamentary serpentine traces (300-nm-thick and 30- $\mu\text{m}$ -wide patterns of Au with 1.2- $\mu\text{m}$ -thick layers of polyimide above and below), in a spatially varying, self-similar design formed with a Peano curve as the building block. This fractal layout represents an extension of recently reported ideas (25) but where the configuration spans the entire system level to yield enhanced levels of mechanical compliance, tailored with orientational anisotropies that match the requirements for auricle integration. In particular, the interconnects use all vertical Peano curves to maximize stretchability along their longitudinal axes; the electrodes, by contrast, use a half-and-half design to balance stretchability in all directions (Fig. 1*A*; details in *SI Appendix, Fig. S1*). The result is an overall device construct that



**Fig. 1.** Fractal device architectures and mechanical properties of EEG measurement systems. (A) Epidermal electronics with fractal layouts, composed of three electrodes (REC, GND, and REF) and interconnect (Left), with magnified view of the latter (Right). (B) Device laminated on the auricle and mastoid (Left) and the magnified interconnect (Right). (C) FEM results of fractal structures upon mechanical bending (180°) with the radius of curvature of 0.5 mm. (D) FEM results for simultaneous bending along two orthogonal axes ( $R$ , distance between tragus and outer edge of the ear;  $d$ , thickness of ear lobule). (E–H) Images of mounted devices on different regions of the ear, including the crura of antihelix, helix, and lobule. (I) Schematic illustration and a flowchart about the overall EEG recording process.







**Fig. 3.** Long-term recording of EEG. (A and B) Set of P300 data collected with an LTE electrode, immediately after mounting (A) and after 24 h (B). The SNR values are similar. (C–E) EEG alpha rhythms measured with a set of LTE electrodes for 14 d. (Left) Spectrograms showing the amplitudes as a function of the frequency for 1 min. Signals after 30 s are clearly detected when the eyes are closed. (Right) Plots presenting raw EEG signals. The data show no significant differences in signal amplitudes or patterns during 2 wk of continuous wear.

using freshly applied conventional electrodes with conductive gels (*SI Appendix*, Fig. S14).

Another example of long-term use involves recording of EEG alpha rhythms from the auricle and mastoid over a 2-wk period. Alpha rhythms typically have frequencies between 8 and 12 Hz, centered at  $\sim 10$  Hz (4). Recordings during wakeful relaxation with the eyes closed and open appear in Fig. 3 C–E. Frames on the left show EEG spectrograms for frequencies between 5 and 15 Hz; the graphs on the right present typical raw EEG signals. The sharp features that appear at  $\sim 30$  s correspond to signals that arise from blinking. The overall data reveal no significant differences from day 1 to day 14. The polymer overcoat (spray-on bandage) is breathable, thereby avoiding adverse side effects associated with sweating during activities involved in the long-term evaluations. The slightly increased levels of background noise, especially on day 14, may arise from the buildup of naturally exfoliated dead cells on the skin surface (28).

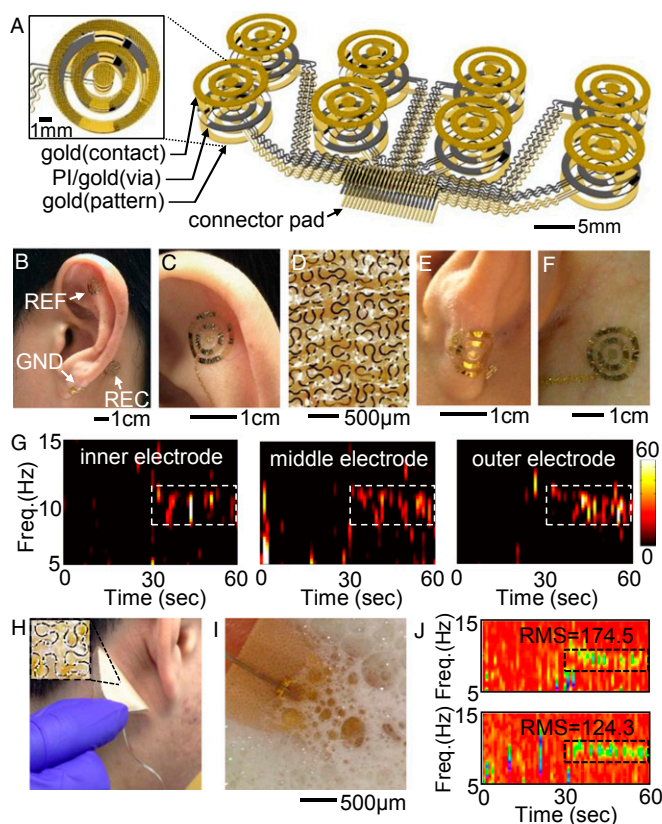
Tripolar concentric ring (TCR) and capacitive electrodes offer enhanced spatial resolution and increased levels of robustness and electrical safety in operation (Fig. 4). LTE designs afford an ability to exploit TCR layouts in ways that avoid the electrical blurring effects that occur with electrolyte gel-based systems (39). Here a single set of three ring-shaped electrodes can occupy the same area as a single, conventional electrode (1 cm in diameter) (Fig. 4A). Comparison image appears in *SI Appendix, Fig. S15*.

The 3D schematic illustration in Fig. 44 shows an array of eight epidermal TCR-LTE electrodes with top fractal electrodes (Au), interlayer dielectric (PI) and metal (Au), and a base layer of interconnects and connector pads (Au) for interfaces to external data acquisition systems (*Materials and Methods*). The

magnified illustration in Fig. 4A shows a TCR set where the top electrodes consist of fractal half-and-half patterns with a Peano design motif (*SI Appendix*, Fig. S1). Details of the fabrication steps appear in *SI Appendix*, Fig. S16 and Note S3.

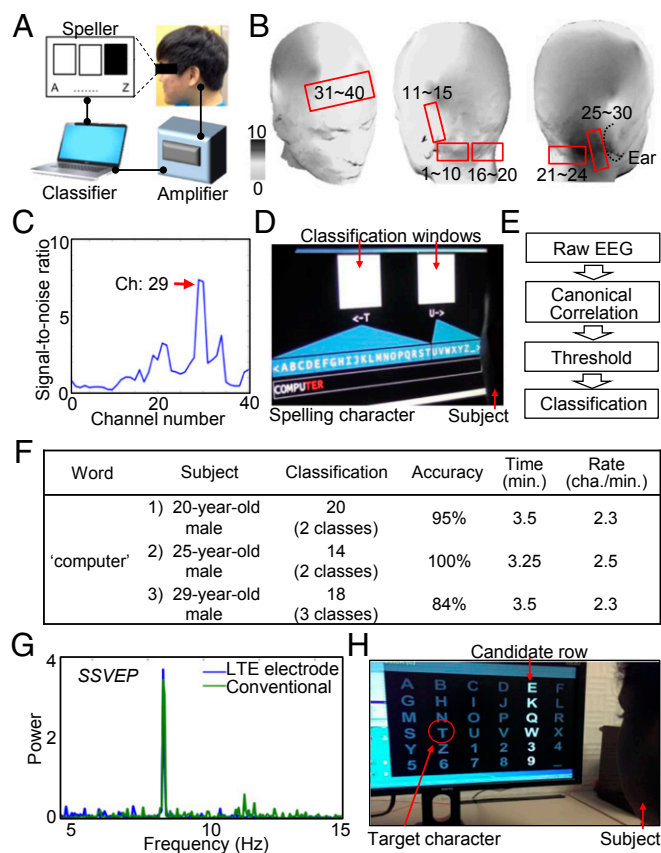
Fig. 4 *B–F* illustrates TCR-LTE electrodes mounted on the auricle and mastoid, supported by a 3- $\mu$ m-thick elastomer. As with the basic structures of Fig. 1, each case involves conformal contact against these curvilinear surfaces. A set of TCR-LTE electrodes can readily measure EEG alpha rhythms with REC (mastoid), REF (upper antihelix), and GND (lobule) (Fig. 4*B*). Fig. 4 *C–F* presents magnified images. Fig. 4*G* presents spectrograms of EEG alpha rhythms from each ring electrode (inner, middle, and outer), which reveal an increased power ( $\sim 10$  Hz frequency) after the subject closed eyes (30–60 s).

Fig. 4 *H-J* summarizes capacitive designs using an elastomeric insulating layer (3  $\mu\text{m}$  in thickness) over the electrodes (*Materials and Methods*). This capacitive layout electrically isolates the metal components of the device from the skin (40) to avoid direct electrical loading and also to allow multiple cycles of cleaning with soap and water and disinfection with isopropyl alcohol antiseptic (25). Here the capacitive electrode (fractal Peano half-and-half) bonds to a silky, washable, silicone material (Enaltus) (Fig. 4*H*). For recording of EEG alpha rhythms, capacitive electrodes laminate onto the skin (mastoid and



**Fig. 4.** EEG electrodes with tripolar concentric ring (TCR) and capacitive designs. (A) Schematic illustration of TCR electrodes where a single set of three rings occupies the same area as a conventional metal electrode. (B–F) Images of TCR electrodes. (B) Integrated set of electrodes on the auricle and mastoid. (C) Enlarged view of the REF (upper antihelix). (D) Magnified view of fractal meshes. (E) GND on lobule. (F) REC on mastoid. (G) Spectrograms of EEG alpha rhythms recorded by the TCR electrodes including inner, middle, and outer rings. (H) Capacitive electrode mounted on the skin by a silky fabric. (I) Process of washing the electrode in soap water. (J) EEG alpha rhythms to compare signals before and after washing the electrode for ten cycles. The RMS values show the retained device functionality.





**Fig. 5.** Recording of steady-state visually evoked potentials (SSVEP) and P300 and their use for brain-computer interfaces. (A) Experimental setup for SSVEP-based text speller, showing a visual stimulation, a volunteer wearing electrodes, and a signal amplifier and classifier. (B) Brain mapping with 40 electrodes to identify locations that yield the highest signals. (C) Plot of SSVEP signal quality according to the location. (D) Image of the text speller interface including visual stimulation, classification algorithm, and a volunteer watching the flickering windows. (E) Flowchart of the simplified classification process. (F) Summarized performance of three subjects in the spelling task. The averaged spelling rate for “computer” with word prediction is 2.37 characters/min, and the averaged accuracy is 93%. (G) Comparison of the signals for LTE and conventional gel electrodes. Both exhibit similar patterns and amplitudes. (H) Image of the P300-based text speller to record the event-related potentials to identify the desired letter.

forehead for the REC and REF, respectively, as in *SI Appendix*, Fig. S17). Fig. 4I demonstrates the ability to wash these electrodes in soap/water. For recording, the output passes to a pre-amplifier with ultrahigh input impedance ( $> 5 \times 10^9 \Omega$  and  $\sim 110$  pF; BioRadio 150; CleveMed) to allow signal acquisition with low loss. This system provides a common-mode rejection ratio of 90 dB. Recording used 60-Hz notch and low-pass (Butterworth) filters and a sampling rate of 960 Hz, with a gain of  $\sim 50$  dB. Details appear in *SI Appendix*, Fig. S17. EEG alpha rhythms acquired before (top) and after (bottom) ten cycles of washing appear in Fig. 4J. The spectrograms clearly show alpha rhythms after 30 s with the eyes closed, with negligible differences between these cases.

The recording of EEG data and the device capabilities for continuous long-term use can be illustrated through BCI experiments. Visually evoked potentials serve as the basis for BCIs based on steady-state visually evoked potentials (SSVEP) and the P300 event-related potential. Attentional processes (41) affect the signal amplitudes, thereby rendering information on a set of user-intended targets as the basis for a BCI. Fig. 5 presents results from a BCI for a text speller. The experimental

setup in Fig. 5A includes the visual stimuli, a participant wearing the electrodes, an amplifier, an analog-to-digital converter, classifier, and software (BCI2000) (42). Three male volunteers with normal or corrected-to-normal vision demonstrate the feasibility of an SSVEP-based BCI. The experiment involved testing and experimental sessions on different days. Initial evaluations with a set of 40 conventional electrodes (Fig. 5B) yielded data to guide optimal positioning of electrodes. The numbers in Fig. 5B correspond to the channels, with a reference electrode on the ear. An optical tracking system (Polaris Vicra; NDI) identified the precise locations. Following the digitization process, each participant attended to a series of SSVEP stimuli. EEG recordings occurred during the course of 60 trials, each with a single stimulus flickering at 6, 6.67, 7.5, 8.57, or 10 Hz for 20 s, with 5 s between trials and a null condition. The algorithms to determine optimal placement and to classify the online experiments were based on canonical correlation analysis (CCA) (43). This process is visualized using a topographic map of the SNR ratio (Fig. 5B). Fig. 5C presents an alternative representation of this data according to the channels (subject 2 at a stimulation frequency of 8.57 Hz).

Fig. 5D illustrates the text speller interface, which includes a question posed to the user, defined as a mapping from the visual targets to a set of possible characters. The highlighted characters in Fig. 5D illustrate such a mapping. Each visual target flickers at a unique frequency, allowing a CCA-based classifier to determine the user's desired character. The simplified classification steps appear in the flowchart of Fig. 5E. When the user chooses a target, the interface updates a model of its belief and then selects a new query. Three subjects attempted to spell “computer” with the assistance of word prediction algorithms (44). Fig. 5F summarizes the performance for three subjects (*SI Appendix*, Movie S1, from subject 2). The averaged spelling rate is 2.37 characters per min, which is only a factor of two to three times slower than a full cap system that uses 8–10 electrodes on the hairy scalp (4–7 characters per min) (45). Fig. 5G compares an SSVEP from an LTE electrode with that from a conventional electrode (subject 2, channel 23). The results exhibit similar patterns and amplitudes.

P300 event-related potentials (ERP) provide an additional example of a BCI (Fig. 5H). This study began with acquisition of baseline data using conventional electrodes at four sites (each auricle, mastoid, and forehead) and compared with LTE electrodes to measure P300 ERP. A participant responded to a series of words including “brown,” “fox,” “epidermal,” and “electrode.” Our data primarily show components of the P300 at 0.3–4 Hz. The data were baseline corrected to the 200-ms period before the stimulus onset and then averaged to yield an ERP. The result of the recorded P300 ERP (Fig. 3A and B) clearly distinguishes responses to target and nontarget stimuli.

The collection of results presented here illustrates that extremely compliant electrodes allow integration with demanding regions of the head such as the auricle, for long-term EEG recording, without gels, via direct contact or capacitive coupling. The system level fractal design for both the electrodes and the interconnects is a critical feature that affords excellent levels of both bendability ( $>180^\circ$ ) and stretchability ( $>50\%$ ). Thermal imaging and EEG studies provide evidence for noninvasive, biocompatible interfaces to the skin, with electrical properties that support invariant recording quality over periods that extend to 2 wk. Areas for future work include further modeling and experimental study of tripolar electrodes and development of wireless communication and power supply systems that can integrate with these auricle mounted electrodes.

## Materials and Methods

**Fabrication of Epidermal Electrodes.** The device preparation used conventional microfabrication techniques (details in *SI Appendix*, Note 1 and Figs. S2–S5). A silicon wafer served as a support for a sacrificial layer of polymethyl

methacrylate (100 nm in thickness) and an overcoat of polyimide (1.2  $\mu\text{m}$  in thickness). Metal evaporation, photolithography, and etching defined fractal layouts. A water-soluble tape (3M) allowed retrieval of these structures after dissolution of the sacrificial layer, thereby enabling transfer onto a silicone elastomer (3  $\mu\text{m}$  in thickness), supported by a water dissolvable polymer sheet.

**Fabrication of Tripolar Electrodes.** The fabrication of tripolar electrodes involved formation of multiple layers of Au-PI (via)-Au using standard micro-fabrication techniques (details in *SI Appendix, Note 2 and Fig. S16*). An additional step of metal evaporation yielded a 500-nm-thick layer of Au for connection with the prepatterned Au through the PI layer. Patterning, retrieval, and transfer of fractal traces followed the same methods used for fabrication of epidermal electrodes, described above.

**Fabrication of Capacitive Electrodes.** The processing for capacitive devices included spin coating of a dielectric layer (3- $\mu\text{m}$ -thick elastomer) on Au electrodes. This layer protected the electrodes and allowed only capacitive coupling to the skin, thereby ensuring electrically safe, robust recording of EEG. Such structures are also reusable and compatible with cleaning using soap and water.

**Calculation of the Signal-to-Noise Ratio.** This calculation used the Welch periodogram in MatLab (Mathworks) across the bandwidth of 5–30 Hz. Averaging the periodograms calculated for each trial yielded a single power

spectrum. The power of the noise signal corresponds to the average value of those bins in the frequency domain outside of the range of the frequency of the signal ( $\pm 0.3$  Hz) or any of its harmonics. The power of the signal corresponds to the sum of the maximum power in the frequency range of the signal and its first two harmonics minus the average power of the bins at the frequency of stimulation. EEGLAB (function: topoplot) (46) plotted the SNR values as a topographical map.

**Experiments on Human Subjects.** The experiments for recording of EEG alpha rhythms and thermal imaging with TCR and capacitive electrodes involved three volunteers and were all performed at Virginia Commonwealth University [institutional review board (IRB) approved protocol: HM20001454]. The experiments for SSVEP and P300 recording were conducted at the University of Illinois at Urbana-Champaign (IRB approved protocol: 13453).

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