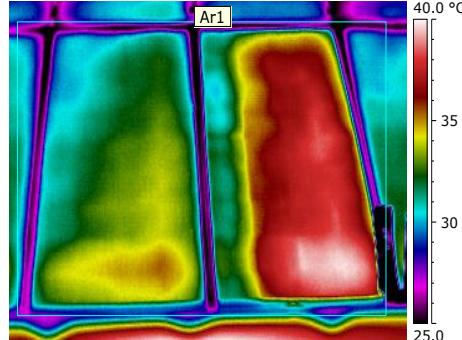


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# PV System Reliability: An O&M Perspective

*NREL PV Module Reliability Workshop*

Geoffrey T. Klise  
Sandia National Laboratories  
February 25, 2016



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

# Overview

- How does O&M impact reliability? Or, reliability impact O&M?
- O&M costs and reliability – goals, trends, and recent insights from PV stakeholders
- System and component “Availability” best practices
  - Availability data standards – improved cataloging of events that impact equipment operational time and performance
- Current efforts to improve O&M with a reliability focus
  - PVROM
  - SAM tool improvements

How does *O&M* impact *Reliability*?  
Or, *Reliability* impact *O&M*?

# O&M and System Reliability Nexus

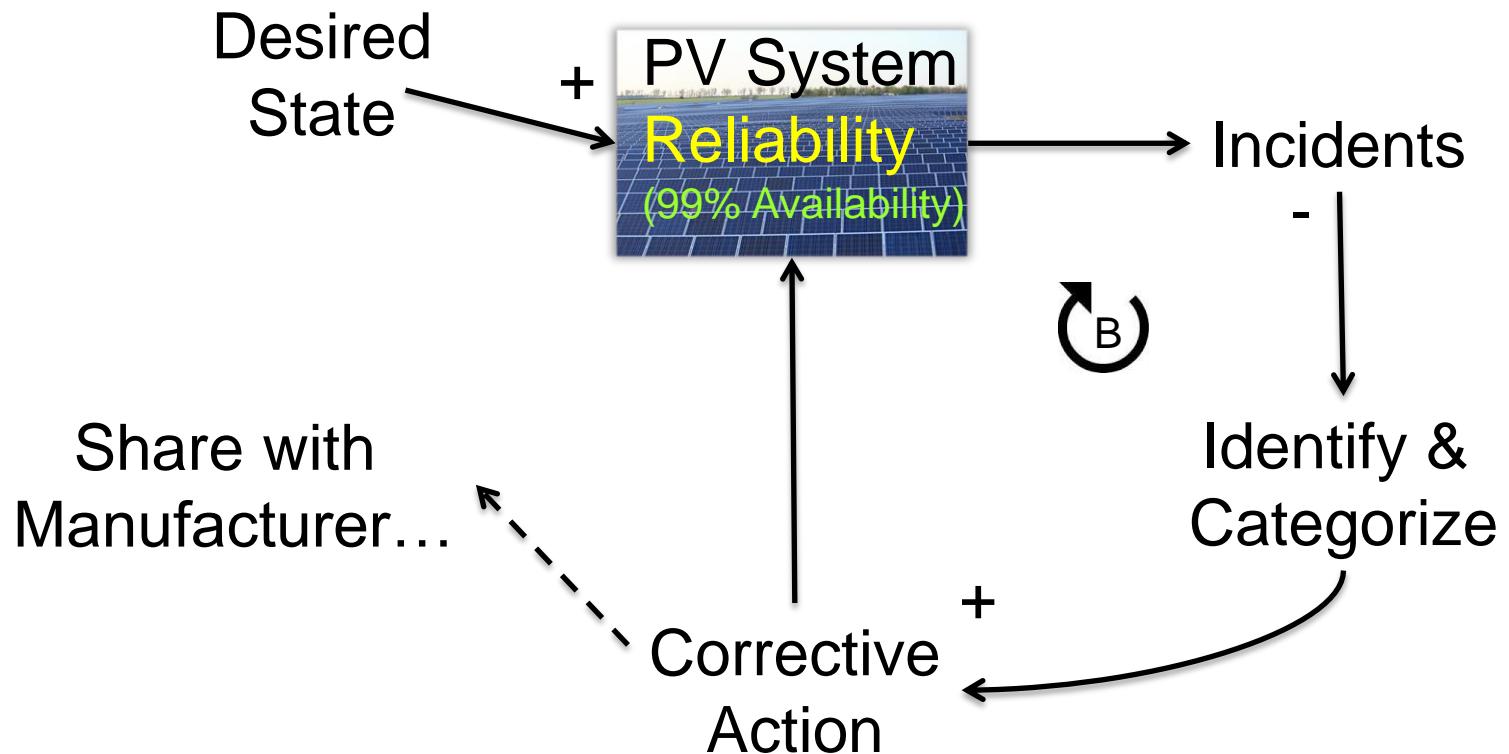


- **Operations** provides information to make decisions and triage response activities
- **Maintenance** is the response activity, whether planned or reactive, to ensure that equipment up-time leads to expected system performance and energy generation

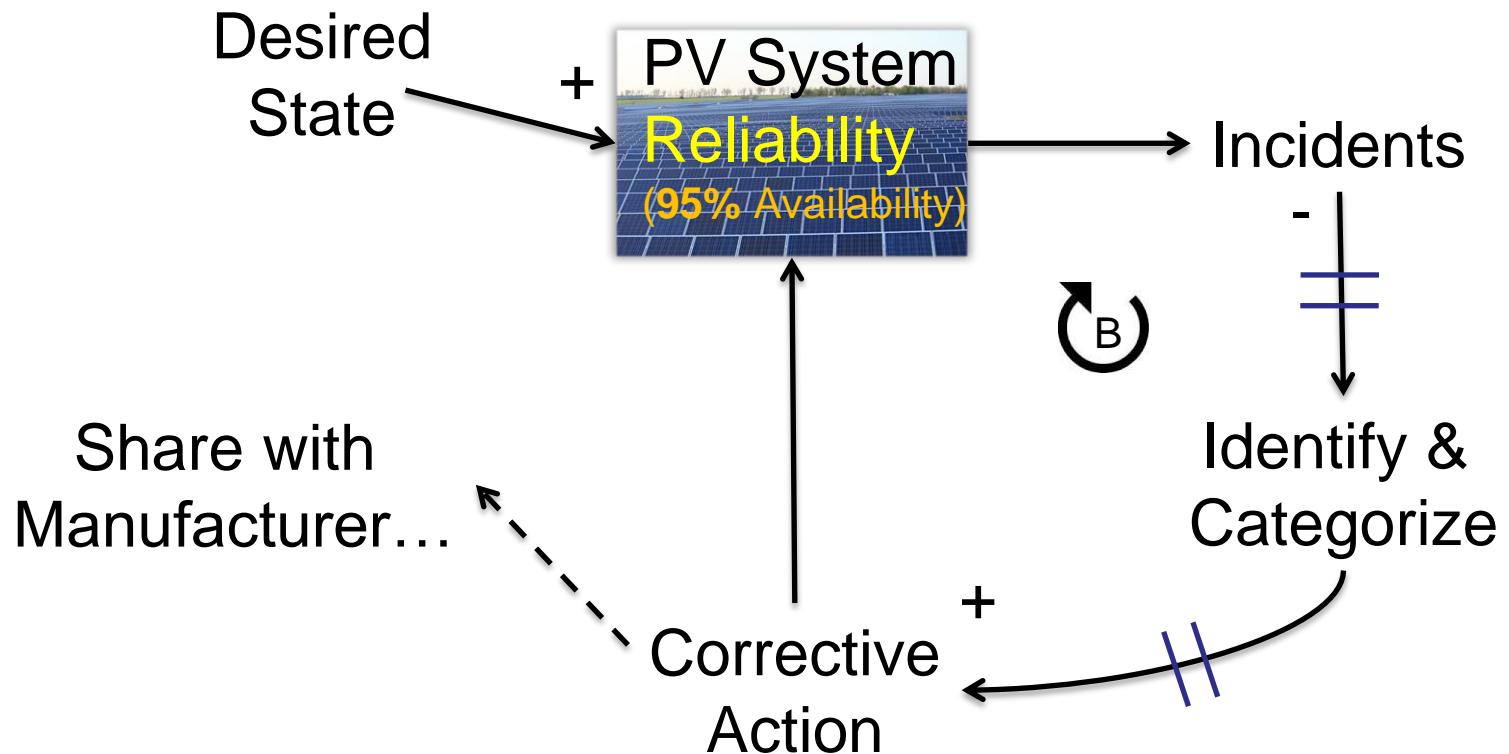
## Beyond filling tickets... How then does O&M become reliability-focused?

- By increasing preventative maintenance?
- Through faster response times?
- Through more intelligent machine-learning algorithms?

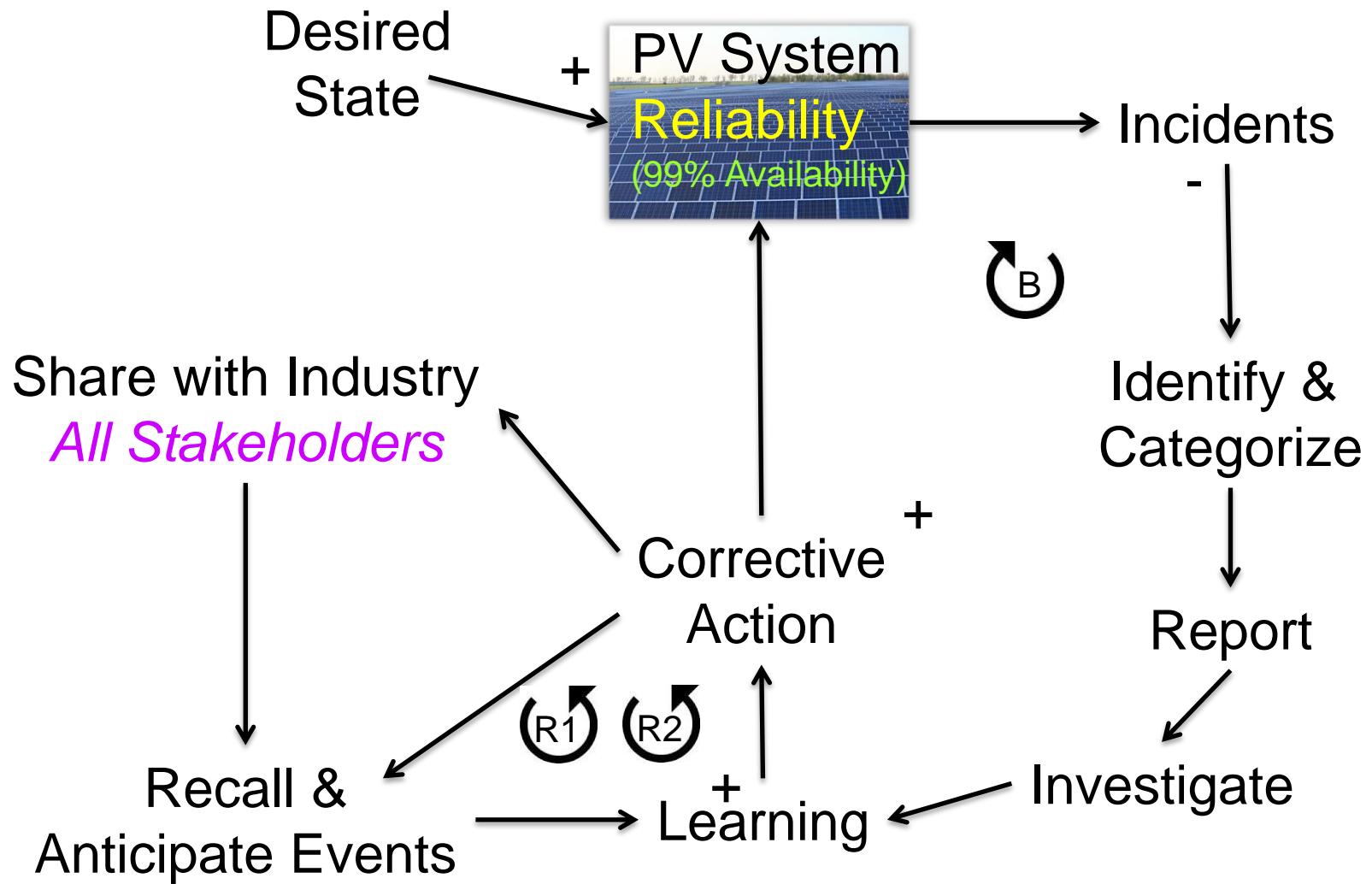
# Simple Incident Response



# Simple Incident Response



# Incident Response - Reliability Focus



# O&M Costs and Reliability:

## Trends, Goals, and Recent Insights from PV Stakeholders

# Recent PV O&M white paper – 2015



*Research rationale: Little information exists regarding the budgeting process, actual metrics (\$/kW-yr), consensus best practices, and industry gaps*

- Joint effort by EPRI and Sandia National Labs
- Focus: Utility-scale solar PV
- Data/insights derived from:
  - In-depth interviews & on-line survey

Respondent Type	Respondents
Interview Sample	
Utility / IPP	6
Turnkey Solar Company	2
O&M Provider	5
Insurance / Bank	4
Independent Engineer	1
<b>Total</b>	<b>18</b>
Survey Sample	
O&M Provider	8
Owner	5
EPC	3
Asset manager	4
<b>Total</b>	<b>20</b>



BUDGETING FOR SOLAR PV PLANT  
OPERATIONS & MAINTENANCE: PRACTICES  
AND PRICING



December 2015

*The publicly-available white paper is available for download at:*

<http://www.epri.com/abstracts/Pages/ProductAbstract.aspx?ProductId=00000003002006218>

# PV O&M Budget – Utility Scale

## Caveats

- \$/MW or kW-yr metric can skew perspectives
  - Other metrics can be more instructive
- Normalizing O&M budget figures for comparison can be difficult
- The constituent parts of O&M budget don't always add up to overall average budget
- \$/kW-yr O&M costs tend to decrease as system size increases
  - Returns diminish as plant size grows
  - O&M of smaller systems can be 2-4x more expensive than for larger sites

Budget Item	Budget Range (\$/kW-yr)
Overall Budget	\$10.00 - \$45.00/kW-yr*
General Site Maintenance	\$0.20 - \$3.00/kW-yr
Wiring Electrical Inspection	\$1.40 - \$5.00/kW-yr†
Panel Washing	\$0.80 - \$1.30/kW-yr†
Vegetation Management	\$0.50 - \$1.80/kW-yr†
Inverter Maintenance	\$3.00 - \$7.50/kW-yr†
Inverter Replacement	\$6.00 - \$10.00/kW**
Racking / Tracker Maintenance	Insufficient data
Spares	\$2.00 - \$20.00/kW-yr***

Source: EPRI

Notes: Budget numbers for utility-scale plants; encompass an entire range of baseline, cost-plus, and warranty terms.

\* Constituent O&M budget components are non-linear; will not necessarily add up to overall budget on a \$/kW-yr basis.

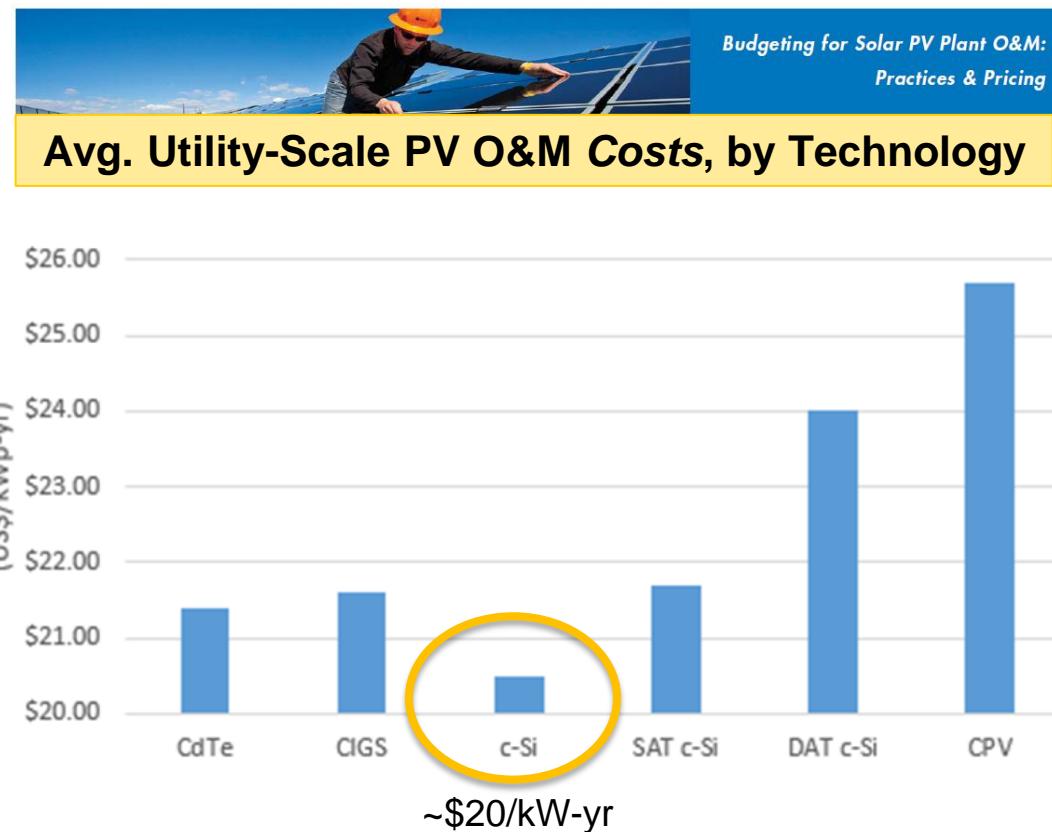
\*\* Inverter replacement metrics based on a \$/kW, cover one-time equipment replacement and installation activity over the course of a plant's lifetime.

\*\*\* Budget range for spares primarily encompasses equipment procurement and storage costs.

† Price points based on a 1x annual frequency (i.e., per event)

# PV O&M Costs – Utility Scale

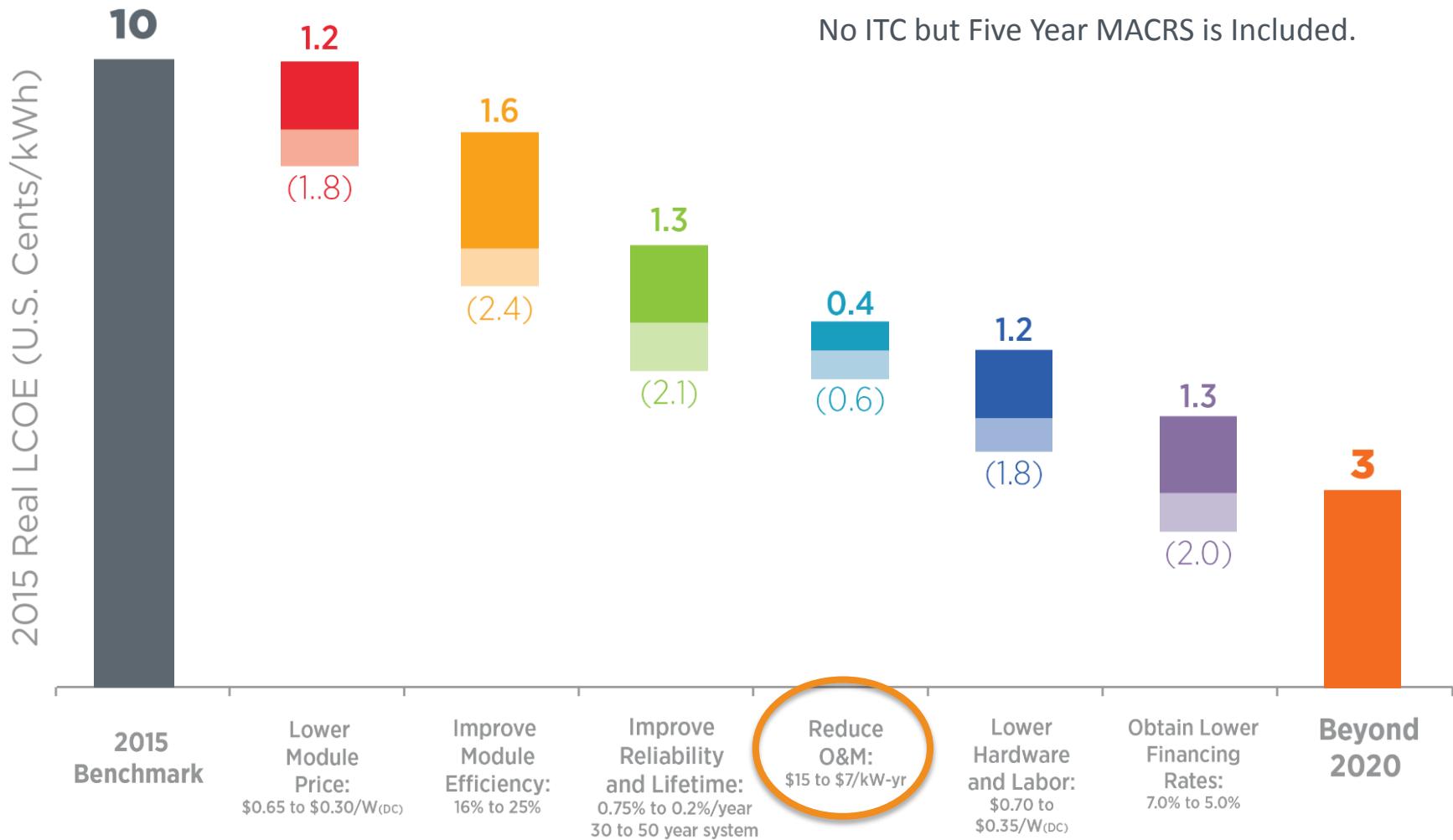
- Budgets historically low (and remain so)
- No one-size-fits-all approach
  - Budgets typically 1-5% of MW-scale plant's \$/kW-yr price tag
  - Variation based on
    - System / fleet characteristics
    - Business interests
    - O&M approaches (scope)
    - Contractual arrangements
    - Miscellaneous: labor rates, local energy prices, project volume, profit taking
- Broad structure guides budgeting process that is informed by multiple factors/attitudes



Source: EPRI, PID 3002005779

*Note: O&M estimates developed using bottoms-up approach; incorporates detailed info from EPCs, and input from industry data (i.e. equipment cost and labor indices), market analyst info, and developer feedback. Estimates for conceptual 10-MW<sub>dc</sub> plants*

# Towards 2030: A Pathway To 3¢/kWh

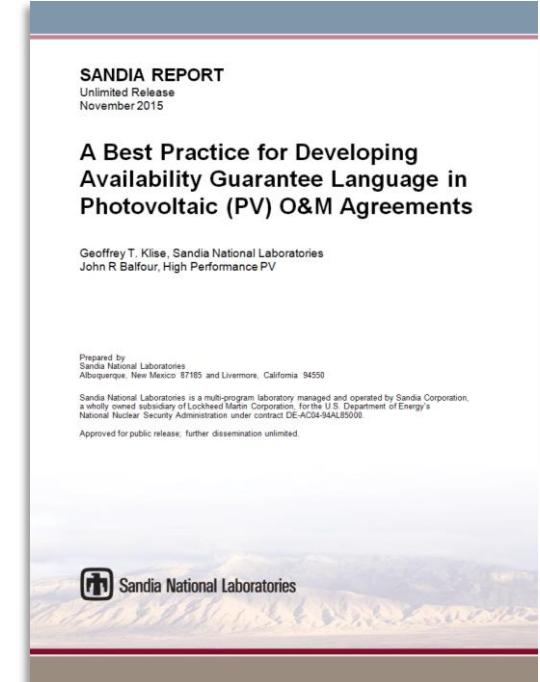
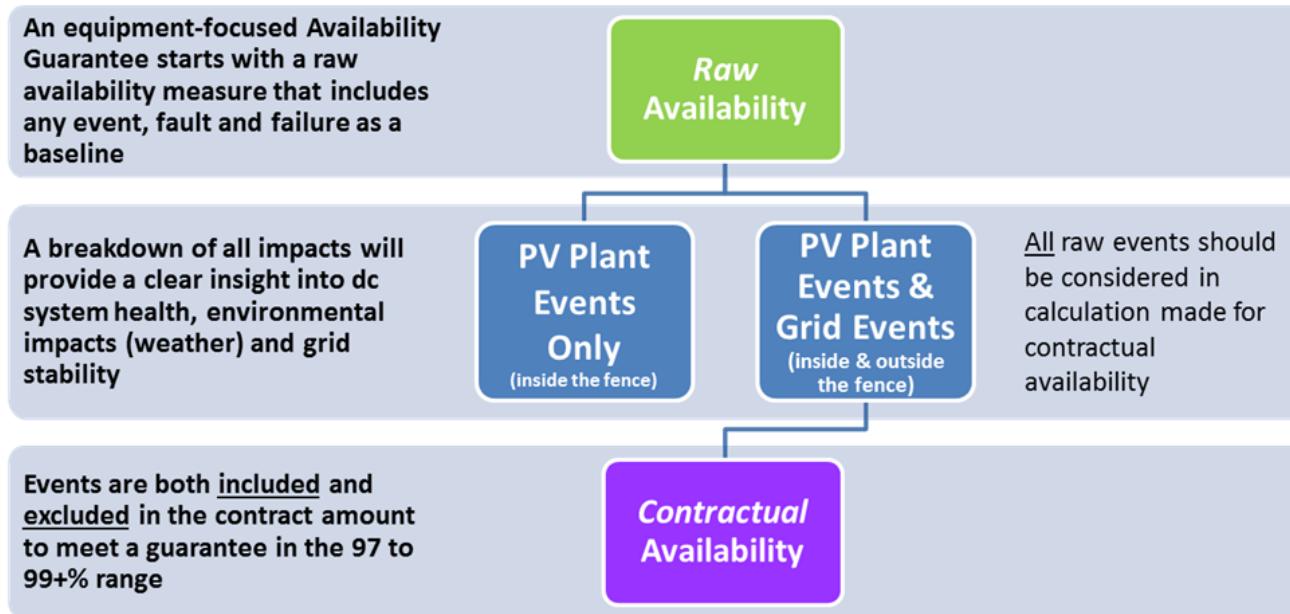


# System and Component “Availability” Best Practices

# Availability Guarantee Best Practices



Methods, equations and classifications for collecting data to support availability calculations



<http://energy.sandia.gov/download/35866>

- Reviewed 11 O&M contracts for their “Availability Guarantees”
- Categorized contractual elements

# Availability Guarantee Best Practices

## New availability data collection & analysis classification

### Raw Component Availability

$$A_{raw\_i} = 1 - \frac{DownTime_i}{TotalTime_i}$$

### Raw System Availability

$$A_{raw\_sys} = \frac{\sum_{i=1}^n A_{raw\_i} \times NP_i}{\sum_{i=1}^n NP_i}$$

### Irradiance-Weighted Raw Availability

$$A_{raw\_irr} = 1 - \sum \left( \frac{DownTime_{i\_irradiance}}{\sum irradiance} \right)$$

### Contractual Availability

$$A_{exclude\_i} = 1 - \frac{DownTime_i - ExcludedTime_i}{TotalTime_i - ExcludedTime_i}$$

Data Area/System Class	A	B	C
Data Granularity	High	Medium	Low
Components measured and potentially subject to availability calculation	Inverter, combiners (ac, dc), disconnects, modules, transformer, DAS, SCADA	Inverter, Combiners (dc), disconnects, DAS	Inverter
Necessary Instrumentation	DAS, SCADA, POA irradiance, Utility grade meter, inverter	DAS, SCADA, inverter, irradiance	DAS, inverter
Timestep	1 to 15 minutes	15 minutes	15 minutes
External Grid Events	Grid outage, curtailment, grid support	Grid outage, curtailment	Grid outage

- Suggested best practices for improved language for **raw** and **contractual** availability
- Developed equations and examples for determining component and system availability

*Collecting time-based event data and maintenance response supports reliability analysis*

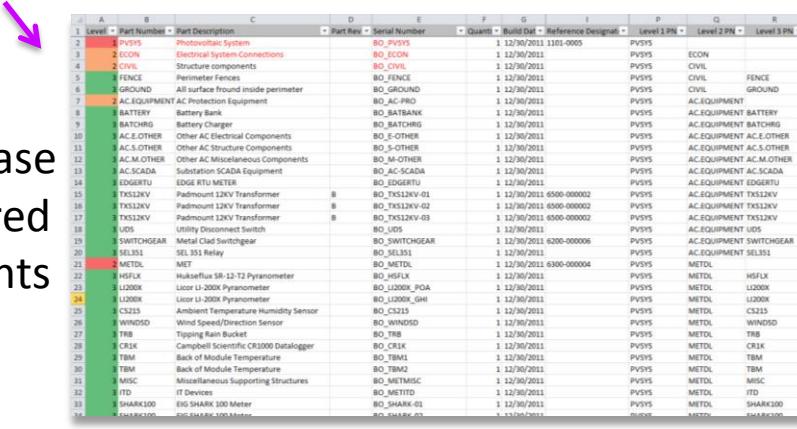
# Current Efforts to Improve O&M with a Reliability Focus:

- PV Reliability Operations  
Maintenance *Process*

# Time-Based Data Collection

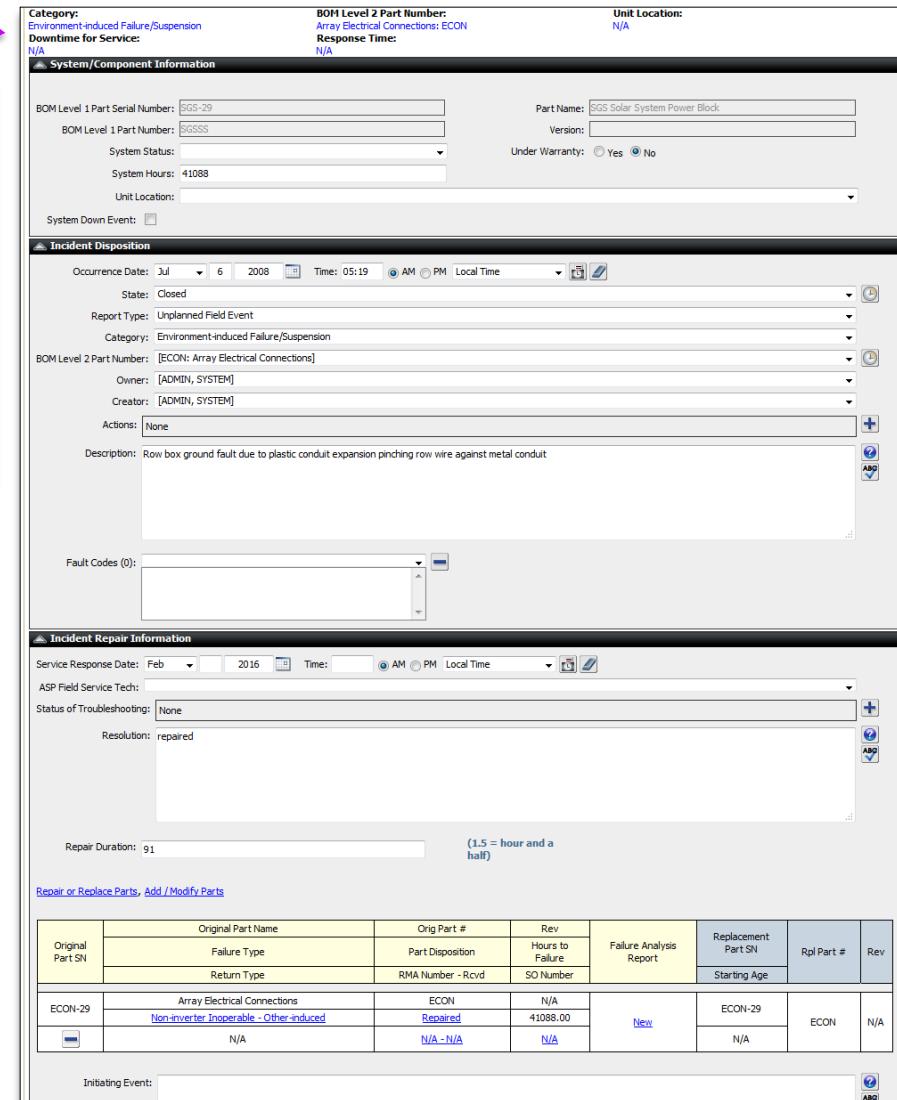
## PV System Serialized

## Incidents Recorded



A screenshot of a database table with columns: Level, Part Number, Part Description, Part Rev, Serial Number, Quart, Build Date, Reference Design, Level 1 P/N, Level 2 P/N, and Level 3 P/N. The table lists various PV system components like PV Panels, ECON, CIVIL, FENCE, and various AC and DC equipment. A pink arrow points to the 'Part Number' column.

## Database of stored incidents

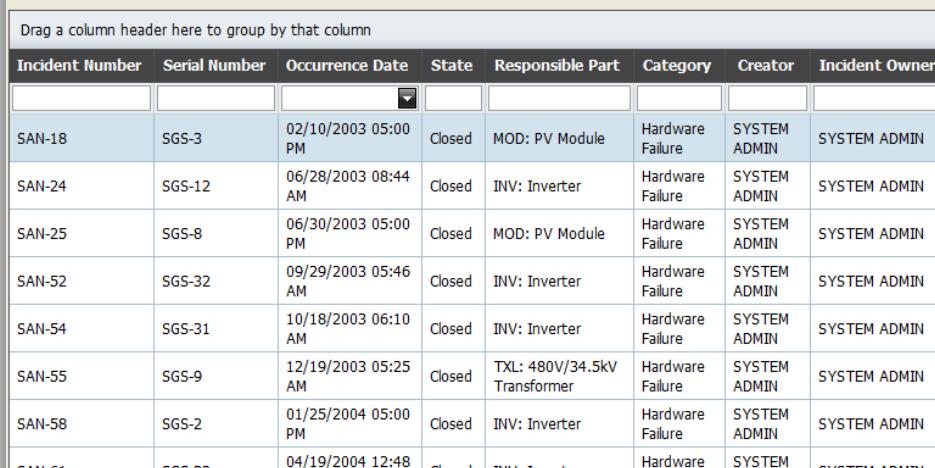


The interface shows incident details for a 'Row box ground fault due to plastic conduit expansion pinching row wire against metal conduit'. It includes sections for Category (Environment-induced Failure/Suspension), BOM Level 2 Part Number (ECON: Array Electrical Connections), and Unit Location (N/A). The 'System/Component Information' section shows BOM Level 1 and 2 part numbers (SGS-29, SGS555) and system status (Closed). The 'Incident Disposition' section shows the occurrence date (Jul 6, 2008), time (05:19 AM), and state (Closed). The 'Incident Repair Information' section shows a repair duration of 91 minutes (1.5 = hour and a half) and a resolution of 'repaired'. The 'Repair or Replace Parts, Add / Modify Parts' section shows a table for failure analysis and replacement parts.



Results based on the following qualifier(s):  
Entity = SANDIA PVROM DATABASE  
Report Generated: 02/19/2016 10:59 AM  
Assigned To Problem = No

468 match(es) found

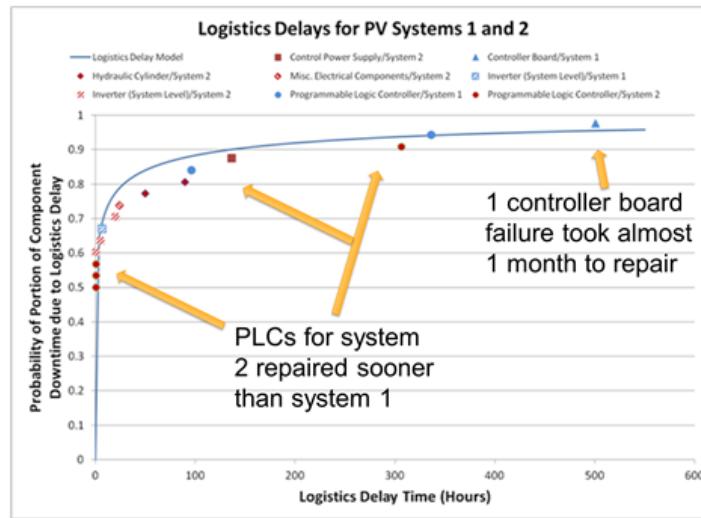
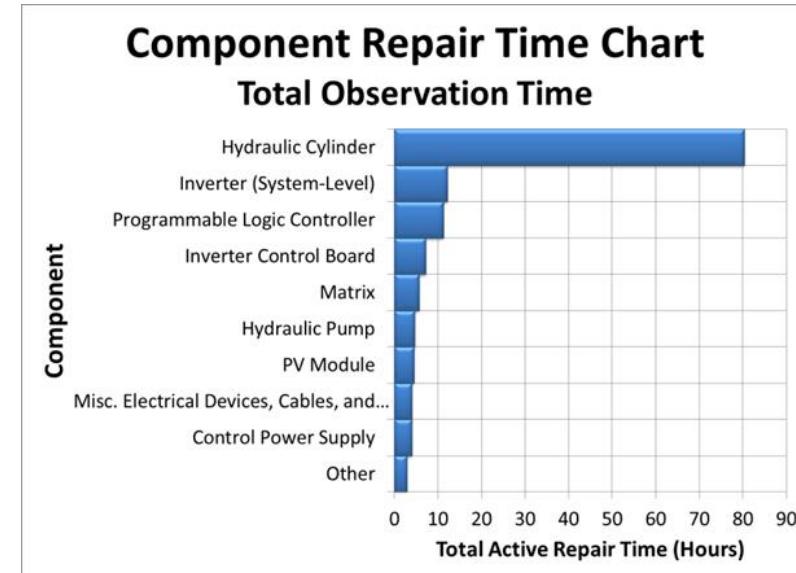


Drag a column header here to group by that column

Incident Number	Serial Number	Occurrence Date	State	Responsible Part	Category	Creator	Incident Owner
SAN-18	SGS-3	02/10/2003 05:00 PM	Closed	MOD: PV Module	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-24	SGS-12	06/28/2003 08:44 AM	Closed	INV: Inverter	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-25	SGS-8	06/30/2003 05:00 PM	Closed	MOD: PV Module	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-52	SGS-32	09/29/2003 05:46 AM	Closed	INV: Inverter	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-54	SGS-31	10/18/2003 06:10 AM	Closed	INV: Inverter	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-55	SGS-9	12/19/2003 05:25 AM	Closed	TXL: 480V/34.5kV Transformer	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-58	SGS-2	01/25/2004 05:00 PM	Closed	INV: Inverter	Hardware Failure	SYSTEM ADMIN	SYSTEM ADMIN
SAN-61	SGS-22	04/19/2004 12:48	Closed	TINV: Inverter	Hardware	SYSTEM	SYSTEM ADMIN

# Time-Based Data Analysis

System Component	Abbreviation	Quantity	Maintenance Actions	Active Repairs	Avg. Active Repair Time (hrs)
AC Disconnect Switch	ADS	69	0	0	0.00
Combiner Box	CB	142	0	0	0.00
Data Acquisition System	DAS	43	4	3	0.13
DC connectors, e.g. MC4	DCCON	41	0	0	0.00
DC Disconnect Switch	DDS	97	0	0	0.00
Misc. Electrical Devices, Cables, and Connectors	ECON	43	1	1	2.00
Fuses, ac and dc	FUSE	41	1	1	0.00
DC Home Runs	HOMERUN	41	0	0	0.00
Utility Power Meter	MET	61	0	0	0.00
PV Module	MOD	15957	4	4	2.08
Module Mounting System	MOUNT	41	0	0	0.00
Programmable Logic Controller	PLC	35	10	8	1.13
HV Transformer	TXL	31	0	0	0.00
Utility Disconnect Switch	UDS	44	0	0	0.00
Inverter Equipment					
Inverter	INV	54	9	0	0.68
Control Power Supply	CPS	39	1	1	2.00
Inverter Control Board	CRTLBRD	41	4	2	1.79
Inverter Control Software	CTRLSW	54	1	1	0.63
Cooling Fan	FAN	54	1	1	0.66
Inverter fuses, wires, etc	IECON	47	1	1	0.00
Power Matrix	MAT	61	4	4	0.71
LV Transformer	TXS	27	0	0	0.00



- Development of non-repairable failure distribution parameters

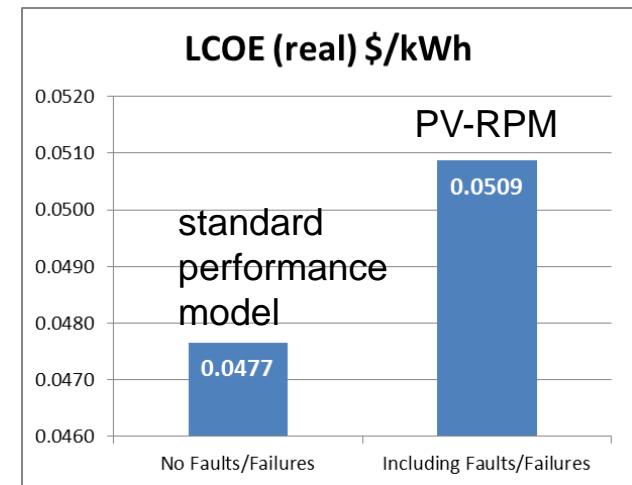
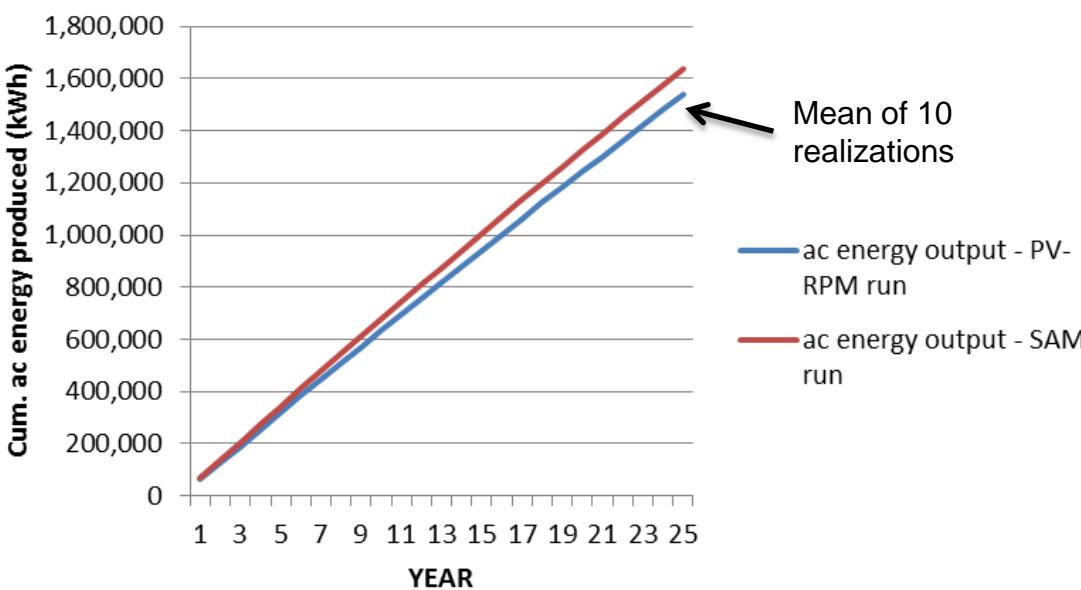
Component	Distribution	1 <sup>st</sup> Model Parameter	2 <sup>nd</sup> Model Parameter
AC Disconnect Switch	Lognormal	$\mu = 7.048$	$\sigma = 3.863$
Photovoltaic Modules	Weibull	$\beta = 0.825$	$h = 4.498 \times 10^6$
480/34.5 kV Transformer	Weibull	$\beta = 0.668$	$h = 2,554$

## Current Efforts to Improve O&M with a Reliability Focus:

- Adding probability distributions to the System Advisor Model

# Reliability for PV Performance Modeling

- Adding fault and failure impact into the System Advisor Model from Sandia PV-Reliability Performance Model (RPM)
- Example analysis below, with LCOE differences when faults and failures are represented probabilistically

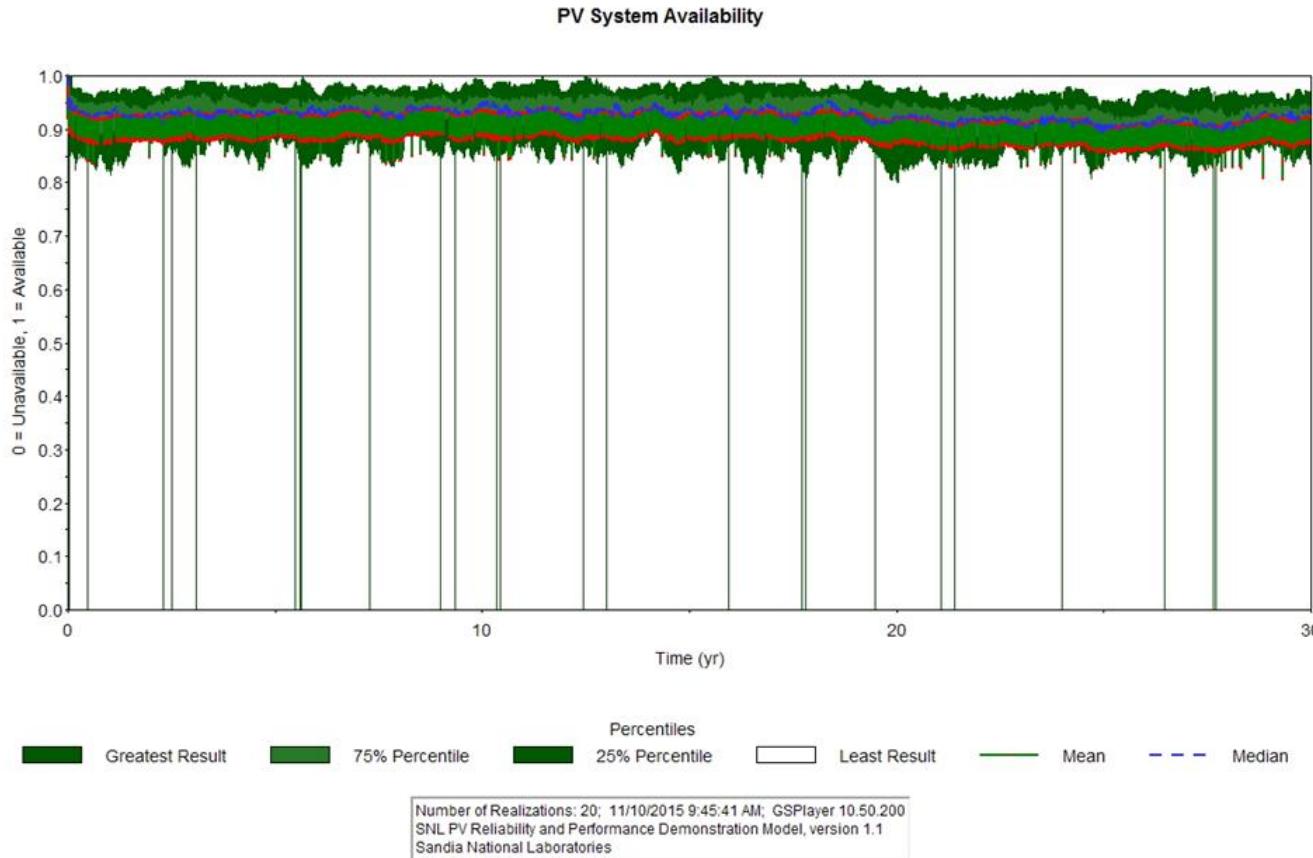


Hypothetical analysis shows 3/10 of a cent difference in LCOE

6% difference in cumulative ac energy production over 25 years

# Reliability for PV Performance Modeling

- Instead of forcing Availability into a performance model with scheduled maintenance and 'guesses' on when components fail...
- Estimates of equipment availability can be represented probabilistically and used to improve contractual expectations and compliance



- Grid events (Availability of 0 due to external event, in this example) can also be expressed as probabilities

# EPRI-Sandia PV Systems Symposium

May 9-11<sup>th</sup> at the Biltmore Hotel in Santa Clara, CA



*A symposium, comprised of three one-day workshops, on the technical challenges and opportunities related to solar PV systems and technologies*

Registration opens 2/28  
Submit abstract until 3/4

## ■ 5<sup>th</sup> PV Performance Modeling Workshop

- Solar Resource Data Sources and Uncertainty
- Spectral Corrections for PV Performance Modeling
- Modeling Challenges for New PV Techs
- PV Modeling Tools Update

May 9

## ■ Side Meeting: PVLIB for Matlab and Python

- Current status of the PVLIB and future plans
- Gaps to focus on for new development

May 10

## ■ PV Grid Integration into Distribution Workshop

- Distribution Modeling for Planning and Screening
- Advanced Inverter Functionality
- Challenges of High-Pen PV on Distribution
- Distributed Control and Operation Mgmt

May 10

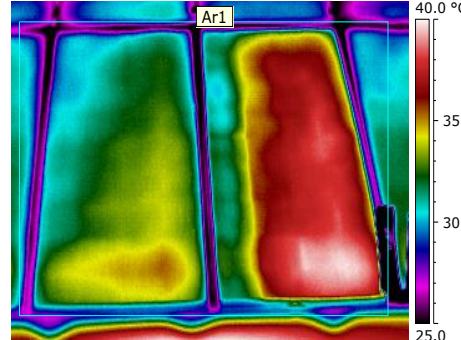
## ■ PV Life Cycle Workshop

- Improving Current and Future PV System Design
- Budgeting for PV O&M
- Reliability Analysis of PV Plus Storage
- Reliability and Lifetime of PV Systems

May 11



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# Thank You

**Geoff Klise**

**[gklise@sandia.gov](mailto:gklise@sandia.gov)**