

Crude Oil Characterization Research Study Update

Presentation to
Crude Oil Quality Association

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Presented by

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Technical Team

- David Lord (Ph.D., Env E.), Project technical lead
 - Geotechnology & Engineering Department, Sandia National Laboratories
- Anay Luketa (Ph.D., Mech E.), Combustion modeling lead
 - Fire Science & Technology Department, Sandia National Laboratories
- Tom Blanchat (Ph.D., Nuclear Engr), Combustion testing lead
 - Fire Science & Technology Department, Sandia National Laboratories
- Chad Wocken (B.S., Chem E.), Hydrocarbon supply chain specialist
 - University of North Dakota Energy & Environmental Research Center
- Ted Aulich (B.S., Chemistry), Hydrocarbon supply chain specialist
 - University of North Dakota Energy & Environmental Research Center
- Ray Allen (B.S. Chem E.), PE (TX), HC sampling and testing specialist
 - President of Allen Energy Services engineering consulting firm
- David Rudeen (B.S., Mathematics), Data analyst and EOS modeler
 - GRAM, Inc. technical consulting

Outline

- Problem Statement and Objectives
- Project Governance and Workflow
- Overview of Task 2 – Task 3 Testing
- How COQA can help
- Project Management Contacts
- Project Publications

Technical Objectives

PROBLEM STATEMENT

Problem Statement

- Crude transport by rail poses risks recognized by regulators
 - US DOT Class 3 flammable liquid
 - Transport Canada UN1267
- Hazards have been realized in a number of high-profile train derailments leading to oil spills, environmental contamination, fire, property damage, and fatalities
- Open debate on whether the types of crude (tight oil vs. conventional production) have significant bearing on likelihood and severity of transportation accidents



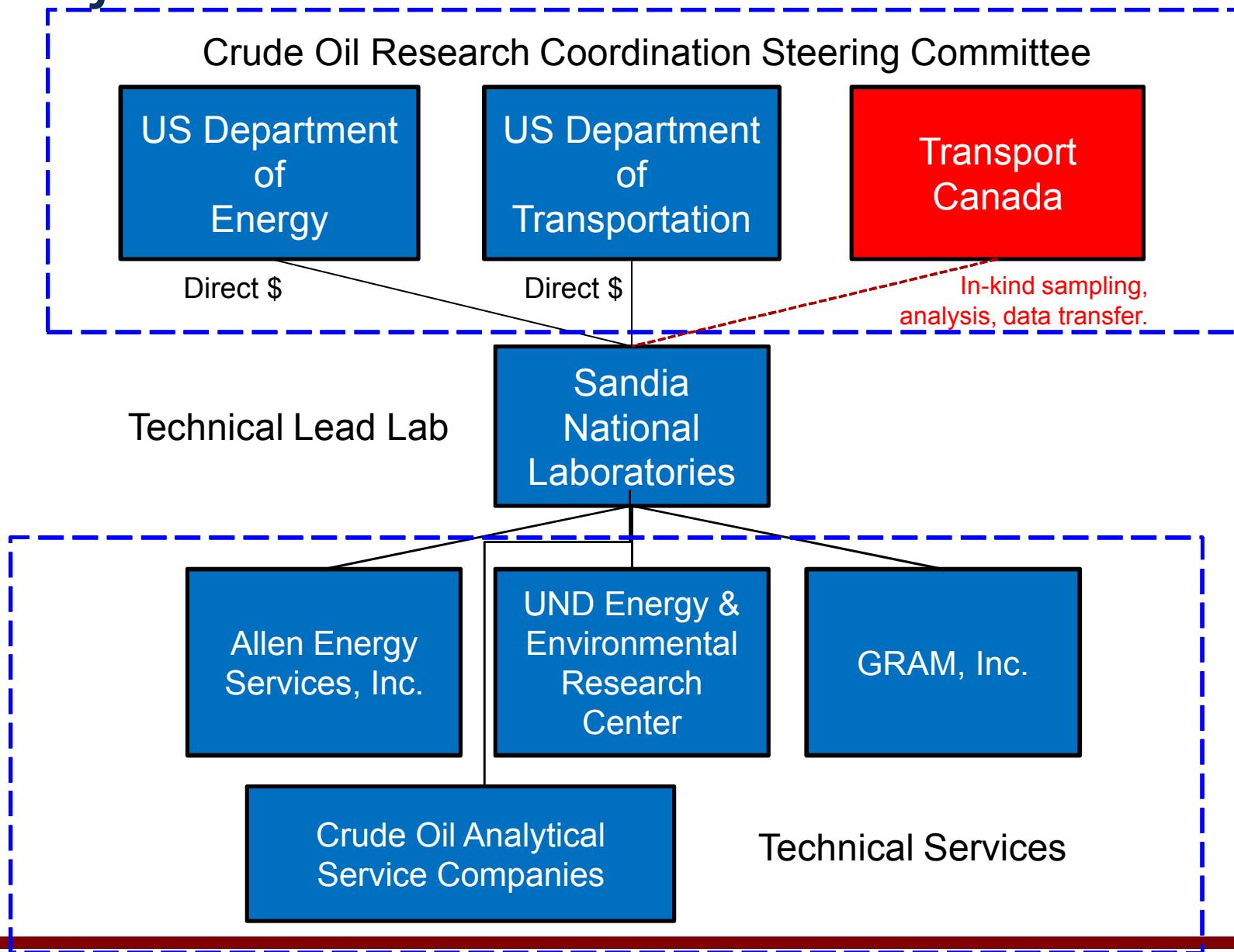
TSBC (2014). "Runaway and Main-Track Derailment Montreal, Maine & Atlantic Railway Freight Train Lac-Mégantic, Quebec 06 July 2013." **R13D0054.** Transportation Safety Board of Canada, Gatineau QC K1A 1K8. Railway Investigation Report.

DOE/DOT Project Objectives

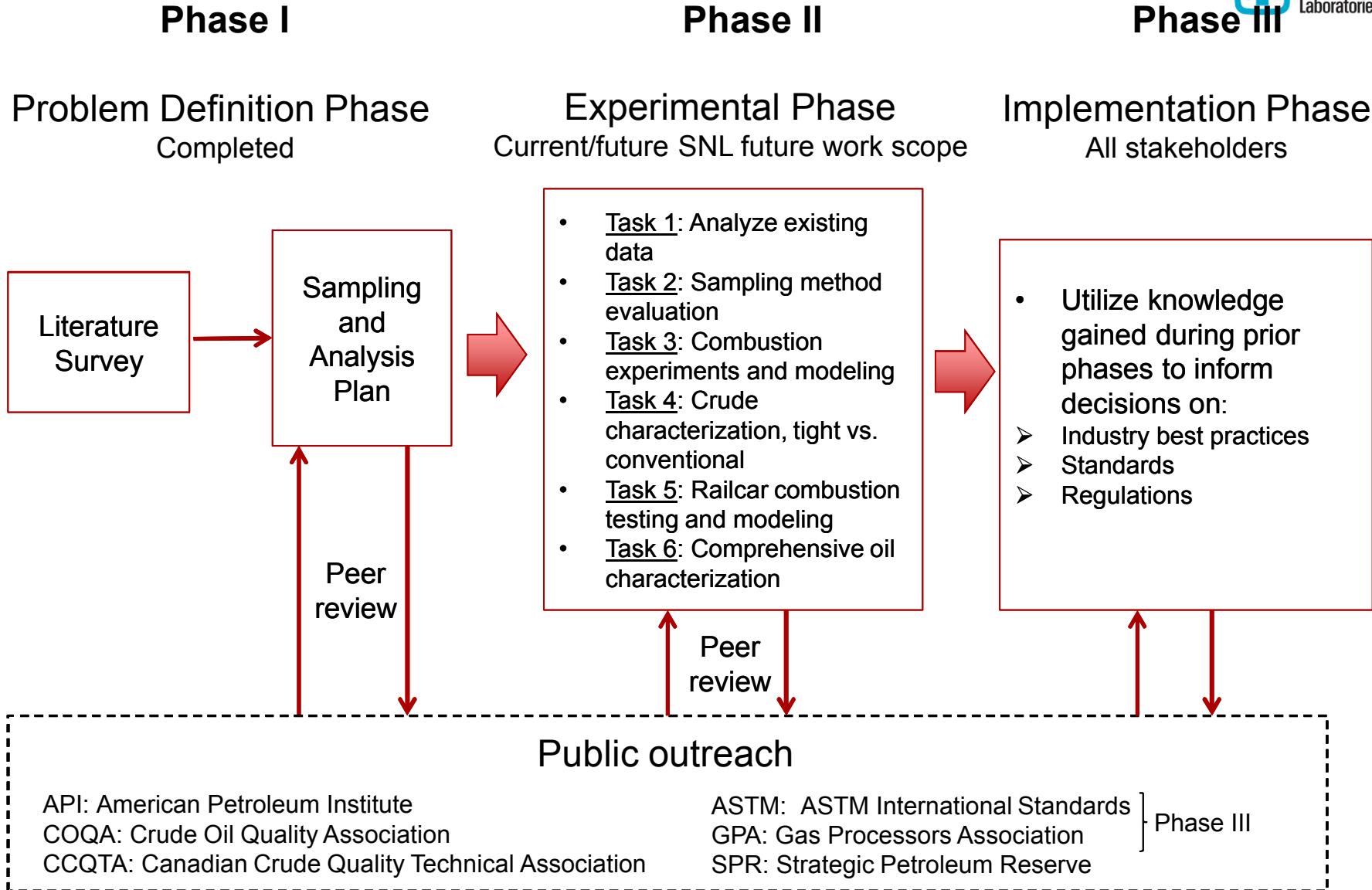
- Determine what combinations of sample capture and analysis methods are suitable for characterizing selected physical properties of volatile crudes
- Evaluate selected physical properties of crude oils (tight vs. conventional production) that are moved within rail transport environment that may have some bearing on flammability risks
- Measure combustion properties (flame dimensions, emissive power) of selected crude oils (tight vs. conventional) in controlled burn scenarios that have bearing on hazard determination
- Compare combustion properties to existing published data on other flammable liquids, including methanol, ethanol, jet fuel, hexane
- Evaluate if selected tight oils exhibit measurably different combustion properties from conventional crudes and the reference fluids tested previously

PROJECT GOVERNANCE

Project Governance

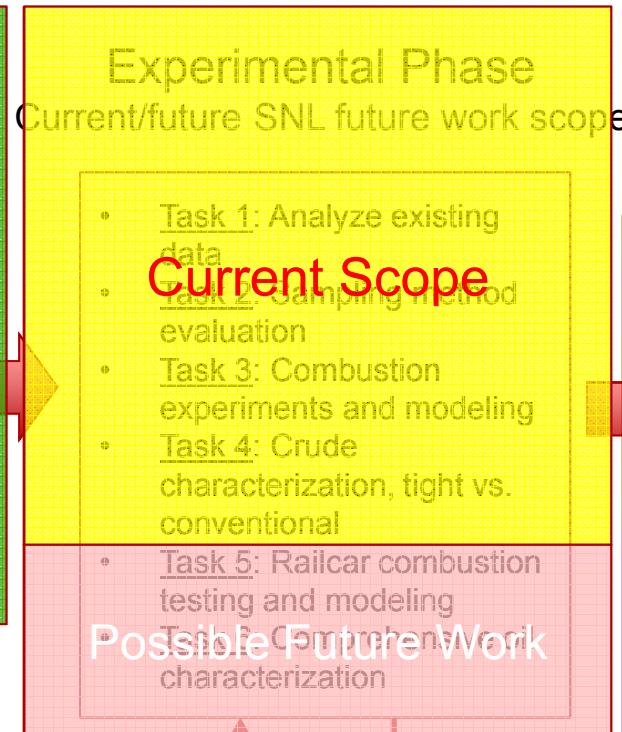
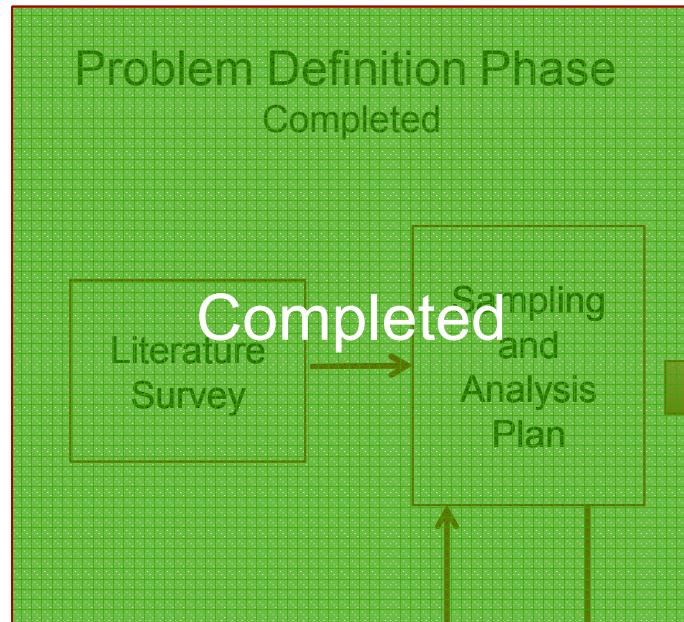


Overall Project Workflow



Overall Project Workflow

Phase I



Implementation Phase All stakeholders



Public outreach

API: American Petroleum Institute

COQA: Crude Oil Quality Association

CCQTA: Canadian Crude Quality Technical Association

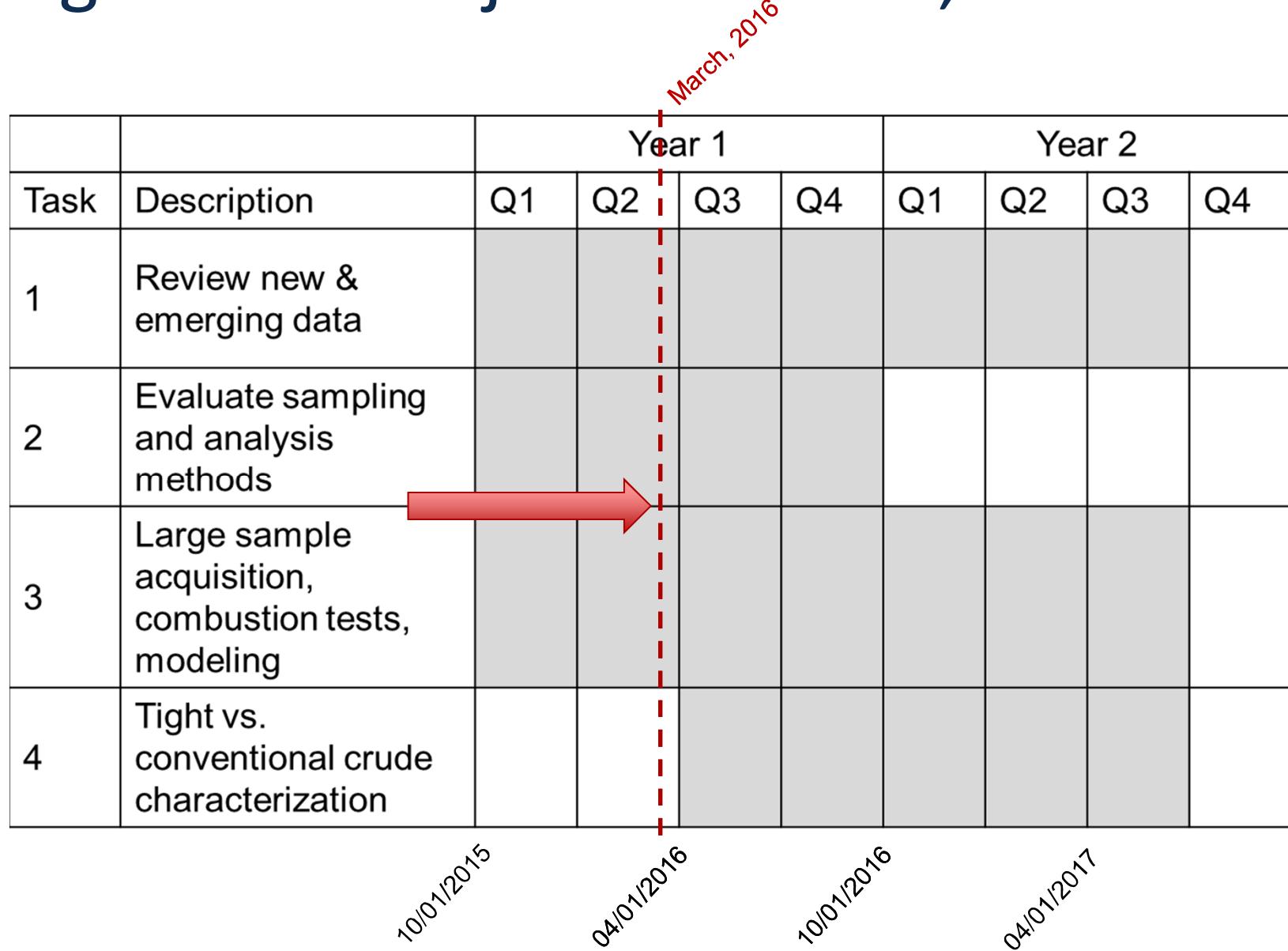
ASTM: ASTM International Standards

GPA: Gas Processors Association

SPR: Strategic Petroleum Reserve

Phase III

High-Level Project Schedule, Phase I



Crude Oil Property and Combustion Tests

TESTING OVERVIEW

Task 2 Overview

- Compare sample capture and analysis methods for two selected volatile North American crude oils
- Sandia National Laboratories and Transport Canada will administer parallel tests using a variety of sample capture and analysis methods
- Critical review of open vs. closed capture and applicability for use on volatile oils for measuring:
 - True vapor pressure via VPCR_x(T)
 - Pressurized GC light ends concentration
 - Unpressurized GC DHA and simulated distillation
 - Unpressurized physical property measurements MW, SG, viscosity
 - IBP based on 0.5 wt% determination

Task 2 Test Matrix

		Property Measurement								
Sample Technique	Standard	TVP	Composition 1	Composition 2	Composition 3	Avg MW	Relative Density	Viscosity	Flashpoint	IBP (0.5 wt%)
SPR Tight Line		ASTM D6377 & Separator shut-in	BPP flash gas	GOR flash gas	Separator liquid C30+	frz pt dep	ASTM D5002	N/A	N/A	EOS with flash gas
Floating Piston Cylinder	ASTM D3700-14	ASTM D6377-M	GPA2103 M	GPA2177 + ASTM D7900 + ASTM D7169	ASTM D8003-14 ASTM D7169	frz pt dep	ASTM D5002	ASTM D7042	ASTM D93 or D56	GPA 2103/2177
H ₂ O displacement	GPA 2174-14	ASTM D6377-M	GPA2103 M	GPA2177 + ASTM D7900 + ASTM D7169	ASTM D8003-14 ASTM D7169	frz pt dep	ASTM D5002	ASTM D7042	ASTM D93 or D56	GPA 2103/2177
Manual Syringe	ASTM D8009-15	ASTM D6377-M	GPA2103 M	GPA2177 + ASTM D7900 + ASTM D7169	ASTM D8003-14 ASTM D7169	frz pt dep	ASTM D5002	ASTM D7042	ASTM D93 or D56	GPA 2103/2177
Boston Round	ASTM D4057-12	ASTM D6377-M	GPA2103 M	GPA2177 + ASTM D7900 + ASTM D7169	ASTM D8003-14 ASTM D7169	frz pt dep	ASTM D5002	ASTM D7042	ASTM D93 or D56	GPA 2103/2177
Manual Syringe	ASTM D7975-14	ASTM D7975-14	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

- Test matrix will be run on two North American volatile crudes.
- Objective is to compare multiple methods on a homogeneous sample.
- Oil variability across production regions or supply chain is addressed in Task 4.

Color coding	Test Administrator
White	SNL
Red	TC
Blue	Both

Task 3 Overview

- Subject four selected North American crudes to basic property and controlled burn testing
- Span a range from tight oils (Bakken, Eagle Ford) with high visibility to baseline light sweet (WTI, LLS) to specially-stabilized crude from the Strategic Petroleum Reserve
- Compare results against existing hydrocarbon liquid combustion test data

Burn Test Configurations

Pool fire

- Surface emissive power (SEP)
- Heat flux to engulfed objects
- Flame height
- Fuel consumption rate

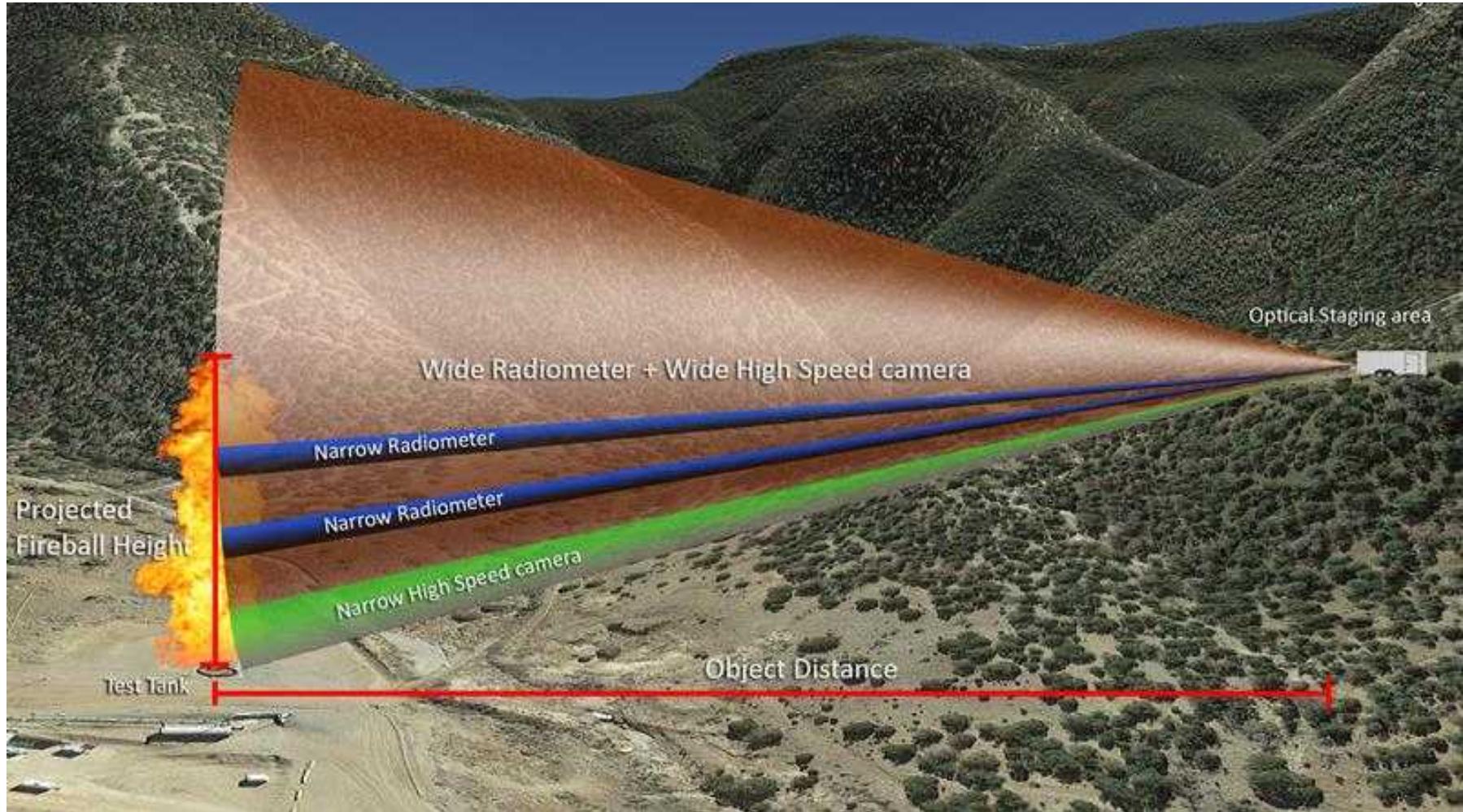


Fireball

- Surface emissive power (SEP)
- Heat flux to nearby objects
- Fireball diameter
- Fireball duration



Fireball Test SEP Instrumentation



Task 3 Test Matrix - Highlights

Oil	Properties	Pool Fire 2m, 5m	Fireball 40 gal, 400 gal
Bakken	VPCRx(T), Light Ends, SimDis, IBP, MW, SG	SEP, flame height, burn rate	SEP, fireball diameter & duration
Eagle Ford	VPCRx(T), Light Ends, SimDis, IBP, MW, SG	SEP, flame height, burn rate	SEP, fireball diameter & duration
WTI or LLS	VPCRx(T), Light Ends, SimDis, IBP, MW, SG	SEP, flame height, burn rate	SEP, fireball diameter & duration
Stabilized SPR	VPCRx(T), Light Ends, SimDis, IBP, MW, SG	SEP, flame height, burn rate	SEP, fireball diameter & duration

HOW COQA CAN HELP

How COQA can help

- Technical peer review of test plans, test reports
 - Working through Dennis Sutton
- Access to sampling points for Tasks 2, 3, and 4
 - Sandia has 7-page sampling proposal (re: Tasks 2 and 3) for distribution to crude oil producers and/or terminal operators who may be interested in helping provide samples
 - Contact David Lord for more information (information at end of presentation)

Access to Crude Oil Samples

Sample Description	Target Timeframe	Preferred Sample	Approx Quantity
Task 2 Parallel Test #1	Mar/Apr 2016	LACT or rail/pipeline terminal in central or southern U.S. that handles tight oil	15 gal (60 L)
Task 2 Parallel Test #2	Apr/May 2016	LACT or rail/pipeline terminal that handles Bakken	15 gal (60 L)
Task 3 Burn Sample #1	July 2016	Bakken	3,000 gal (72 bbl)
Task 3 Burn Sample #2	October 2016	Eagle Ford	3,000 gal (72 bbl)
Task 3 Burn Sample #3	January 2017	SPR stabilized oil	3,000 gal (72 bbl)
Task 3 Burn Sample #4	April 2017	WTI or LLS	3,000 gal (72 bbl)



Images courtesy of Intertek, Bosselman Tank & Trailer, Sandia National Laboratories

Project Management Contacts

- US DOE funding agency point-of-contact
 - Evan Frye
 - U.S. Department of Energy, Office of Fossil Energy, Office of Oil & Natural Gas
 - *evan.frye@hq.doe.gov*
 - 202-586-3827
- US DOT funding agency point-of-contact
 - Joseph Nicklous
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 - Pipeline and Hazardous Materials Safety Administration
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Project Publications

- Lord, D., A. Luketa, C. Wocken, S. Schlasner, R. Allen and D. Rudeen (2015). "Literature Survey of Crude Properties Relevant to Handling and Fire Safety in Transport." *Unlimited Release SAND2015-1823*. Sandia National Laboratories, Albuquerque, NM 87185.
- SNL (2015). "Crude Oil Characteristics Sampling, Analysis and Experiment (SAE) Plan." Office of Fossil Energy. U.S. Department of Energy, <http://energy.gov/fe/articles/crude-oil-characteristics-research>. 9-Jul-2015.

END OF PREPARED SLIDES