



# Overcoming Key Challenges for a Viable Lithium-Sulfur Transportation Battery

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# Li-S is a promising transportation storage technology

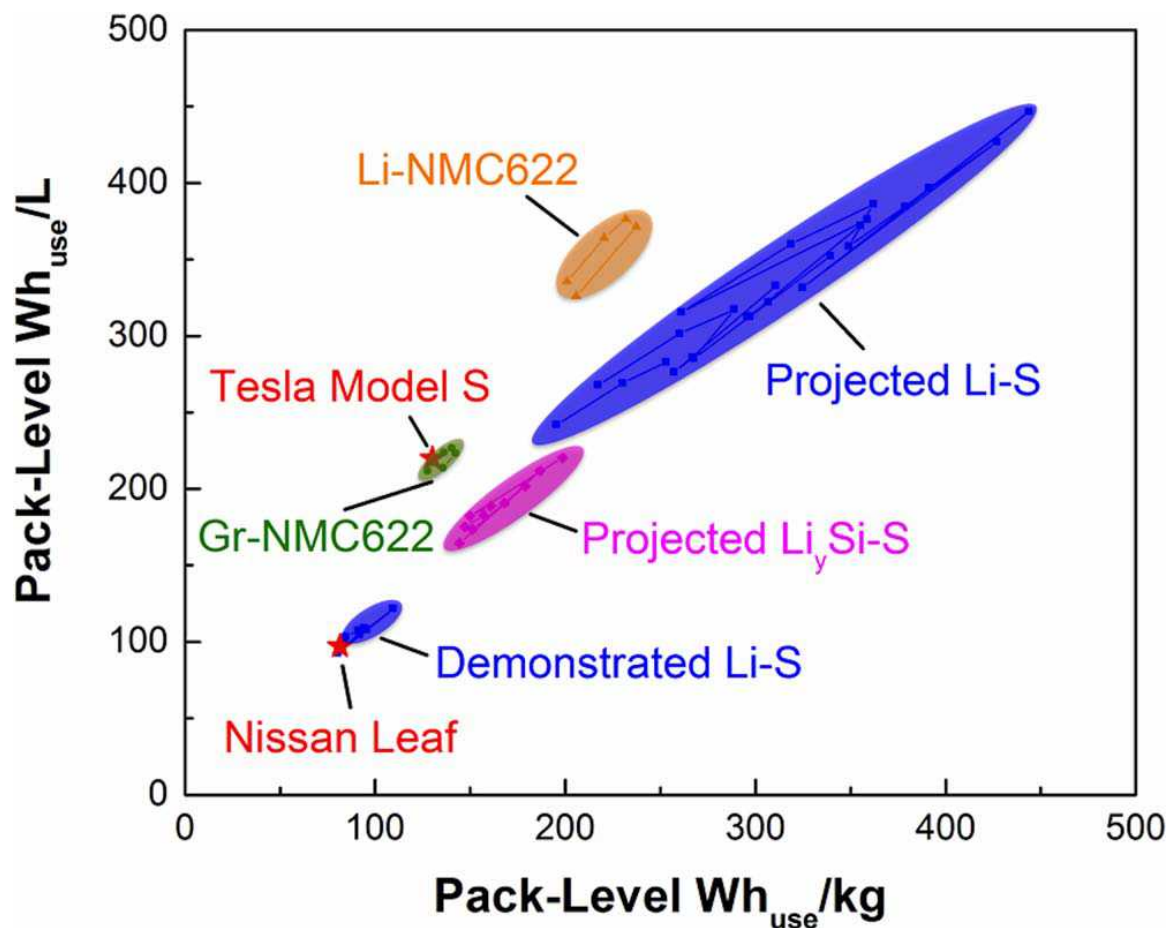
## Li-S Theoretical Values

2.1 V

1675 mAh/g<sub>s</sub>

2600 Wh/kg

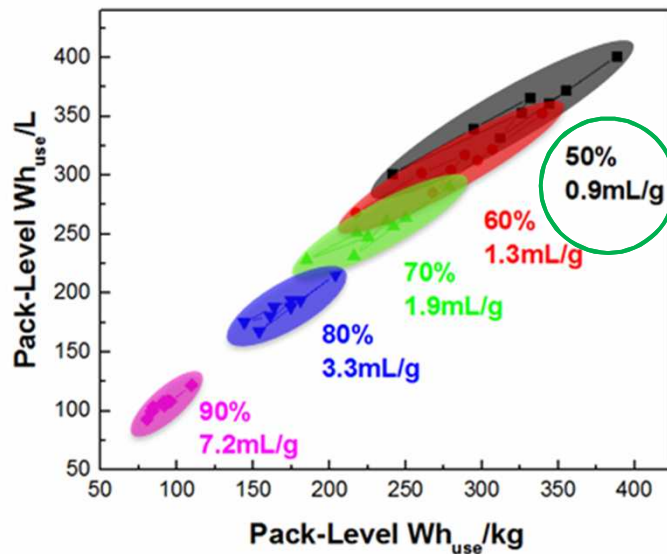
Sulfur is a low cost material



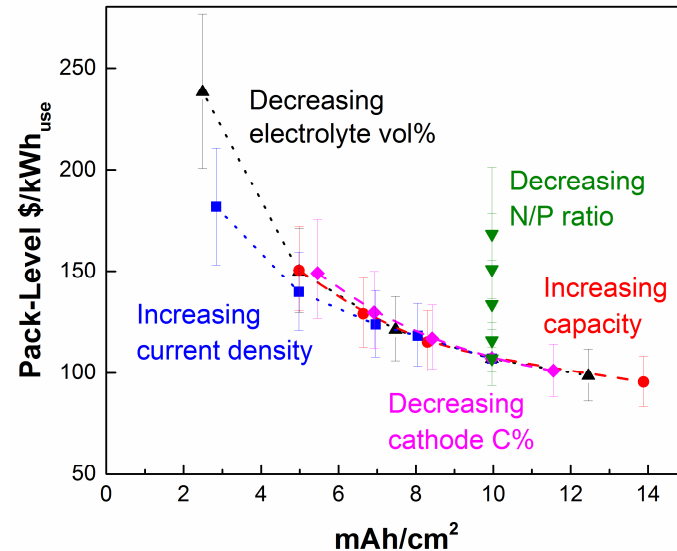
# The Road to a 400 Wh/L - \$100/kWh Li-S Battery has Barriers

TE modeling provides guidance on setting priorities

1. Reduce the electrolyte volume – S redox chemistry in a lean electrolyte



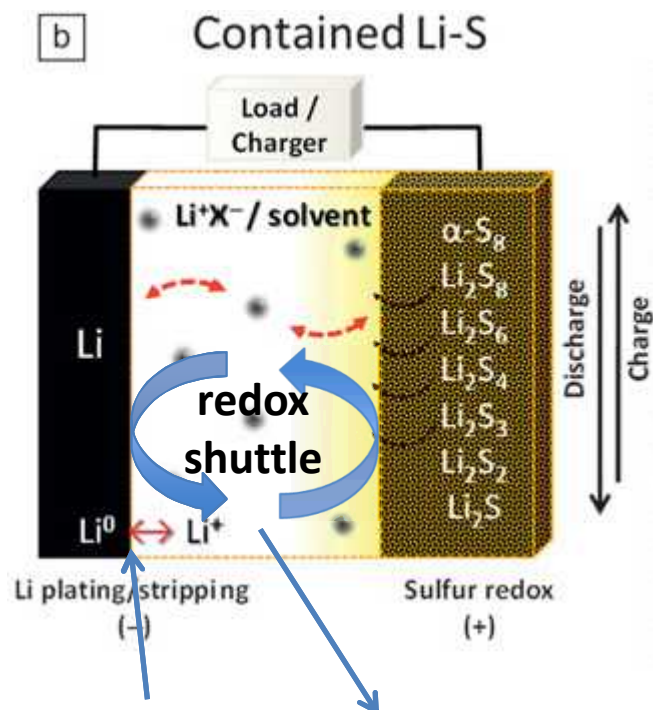
2. Reduce excess Li – protect the Li metal anode



Excess electrolyte and reserve Li metal:

- reduce energy density
- increase cost
- create lost chemical inventory – solubility of polysulfides

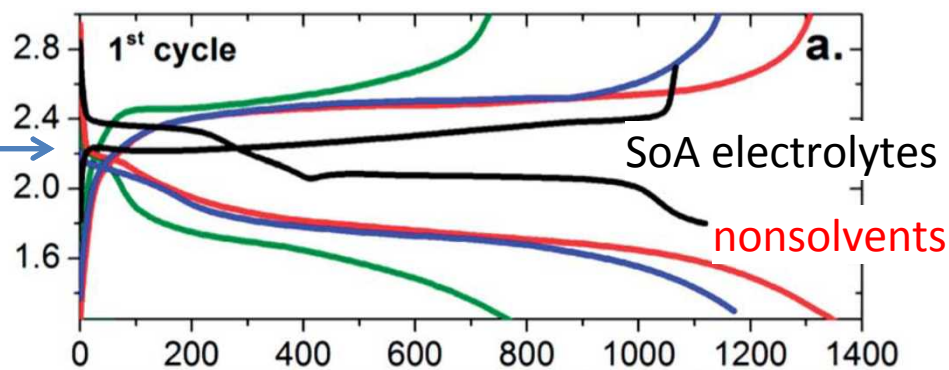
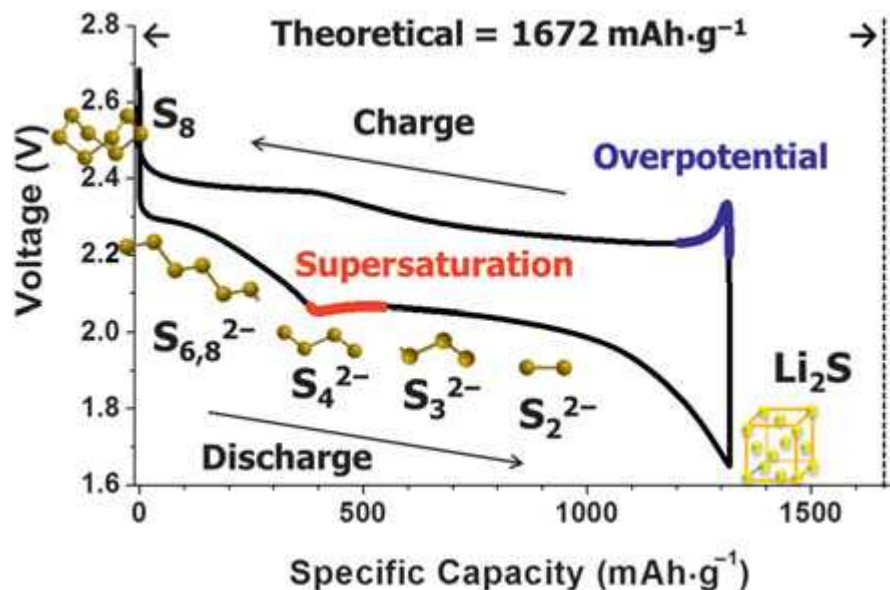
# Managing inventory to eliminate excess



control Li inventory

contain through solubility control

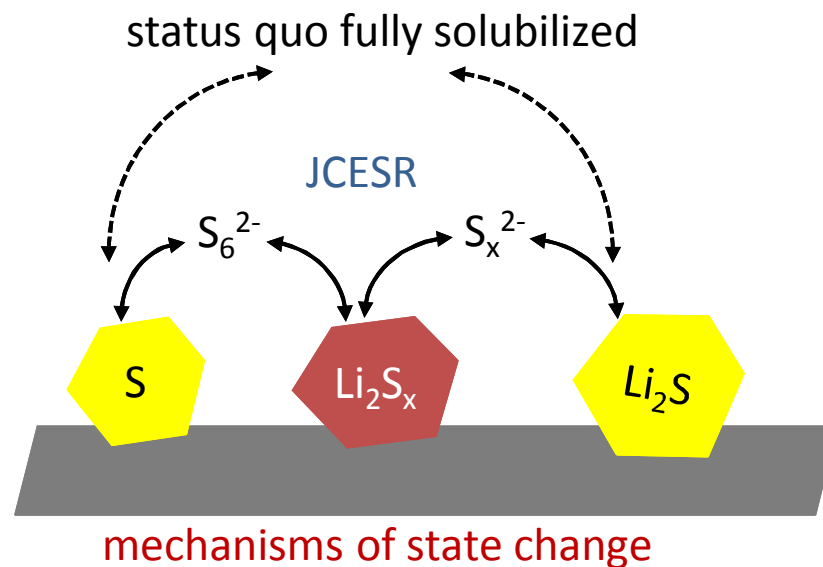
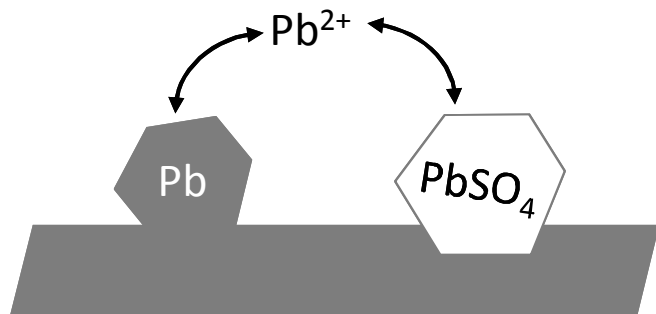
L. Nazar et al. MRS Bulletin 2014



M. Cuisinier et al. Energy Environ Sci 2014

# Managing Solubility is Key to a Successful Dissolution/Precipitation Battery

| System               | Key Attribute                                | Solubility                                                                                                                                                          |
|----------------------|----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| commercial Lead Acid | $\text{Pb}_2\text{SO}_4(\text{s})$ retention | 2 – 4 mg/L                                                                                                                                                          |
| Li-S (DOL:DME)       | $\text{Li}_2\text{S}_8$ solvation (shuttle)  | 135 g/L (0.5 M)                                                                                                                                                     |
| Li-S new electrolyte | $\text{Li}_2\text{S}_8$ retention            | <div style="text-align: center;">  <br/>sparingly soluble                 </div> |



# Strategies to Manage Solubility & Enable Performance

- Electrolyte design

guide efficient redox processes

Anions and co-solvents

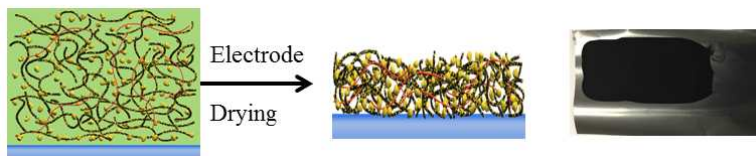
solvate  $\text{Li}^+$ 's



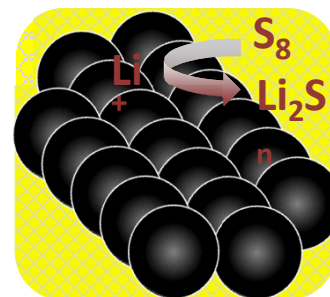
M. Cuisinier et al. Energy Environ Sci 2014

- Architecture development coupled with materials chemistry – multifunctional binder

better way to design a cathode



porosity, tortuosity, surface wetting control  
 increased S electrochemical surface area

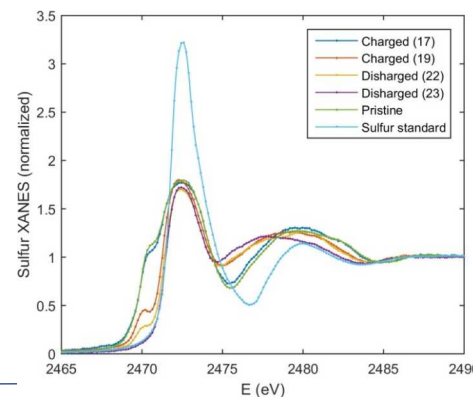


binder as an  
 encapsulant  
 and polymer  
 electrolyte

- Knowledge of redox pathways under lean conditions

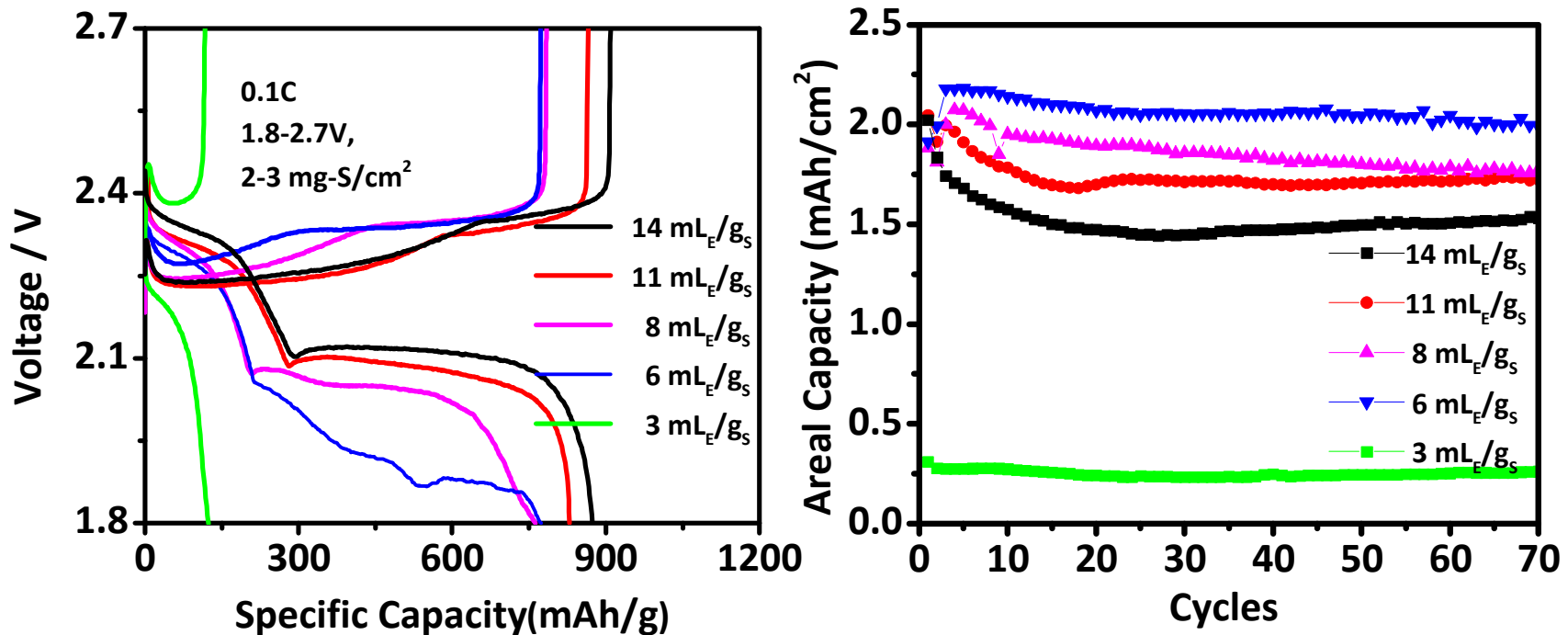
discharge product distributions

methods of electron access



# Conventional Materials cannot Support Sufficient Sulfur Activity under Lean Conditions

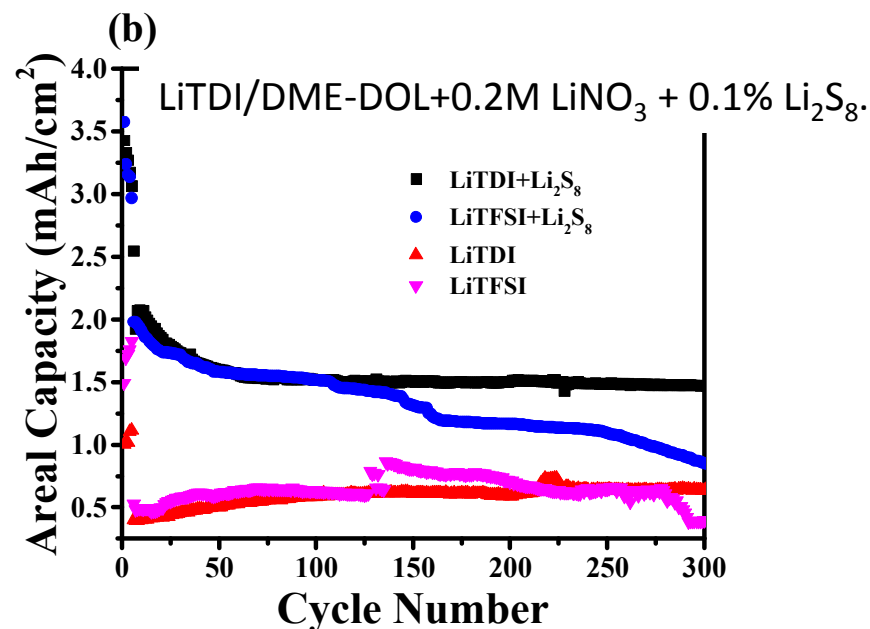
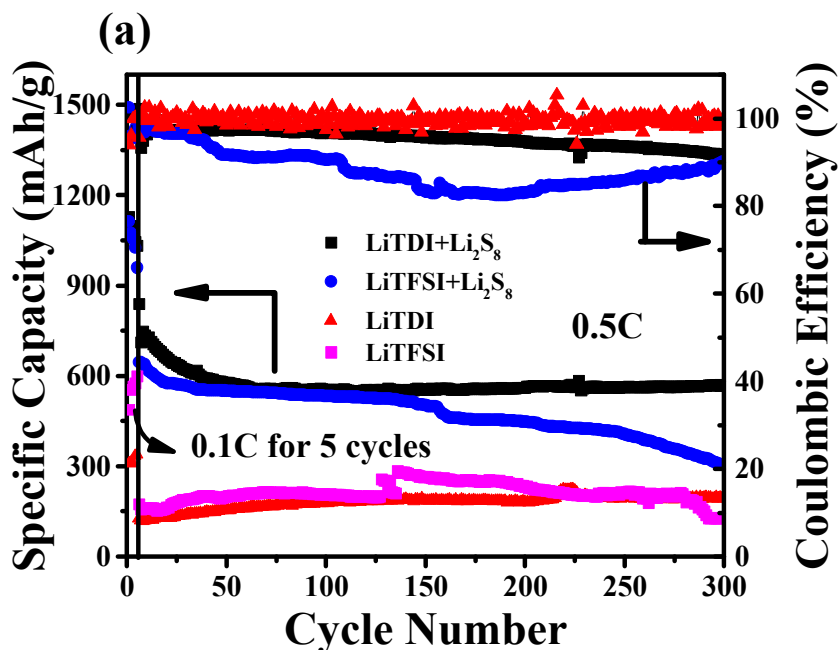
1.0M LiTFSI/DME-DOL+0.2M LiNO<sub>3</sub>, C/10 rate



Driving to the lean limit: capacity loss and cell polarization

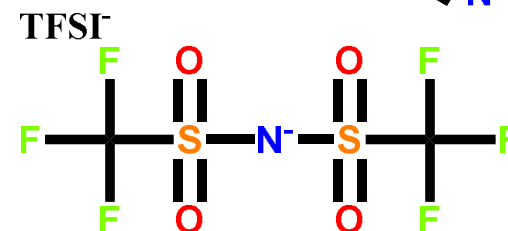
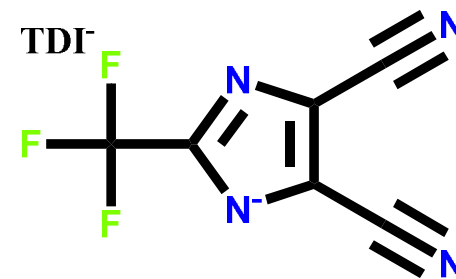


# Start with Electrolyte: Control Polysulfide Solubility



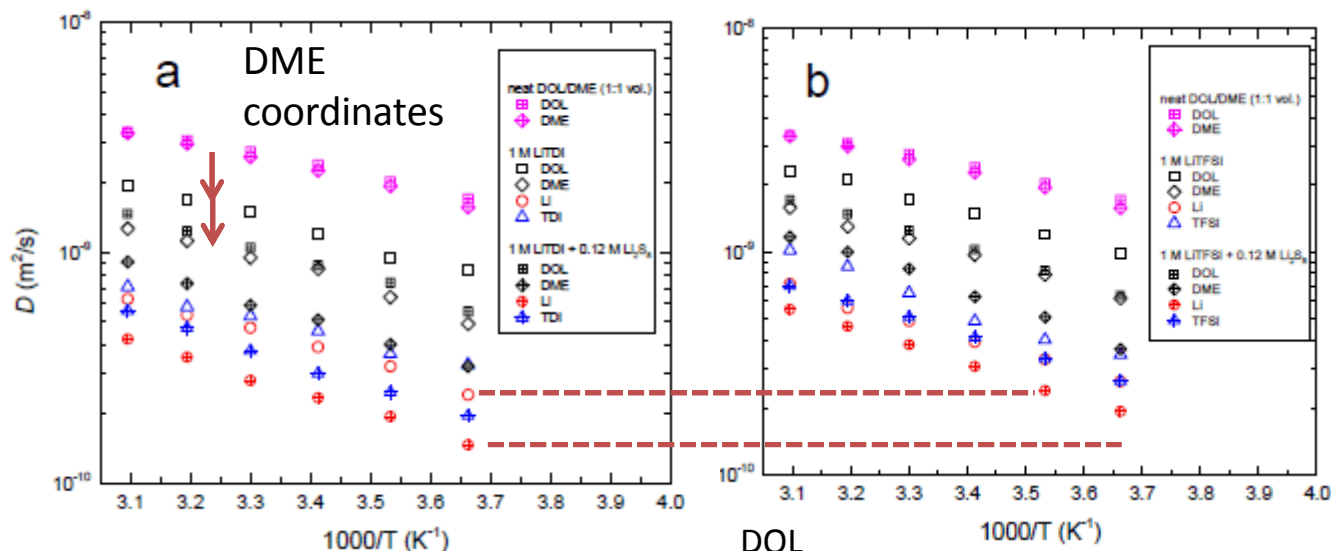
| Electrolyte | Conductivity ( $\sigma$ )<br>mS cm <sup>-1</sup> | viscosity ( $\eta$ )<br>cP | Maximum<br>Li <sub>2</sub> S <sub>8</sub> solubility |
|-------------|--------------------------------------------------|----------------------------|------------------------------------------------------|
| 1M LiTFSI   | 10.8                                             | 1.35                       | ~0.5M                                                |
| 1M LiTDI    | 6.19                                             | 1.31                       | 0.084M                                               |

- Polysulfide solubility can be tuned by changing lithium salt
- LiTDI decrease s polysulfide solubility, increase cyclability

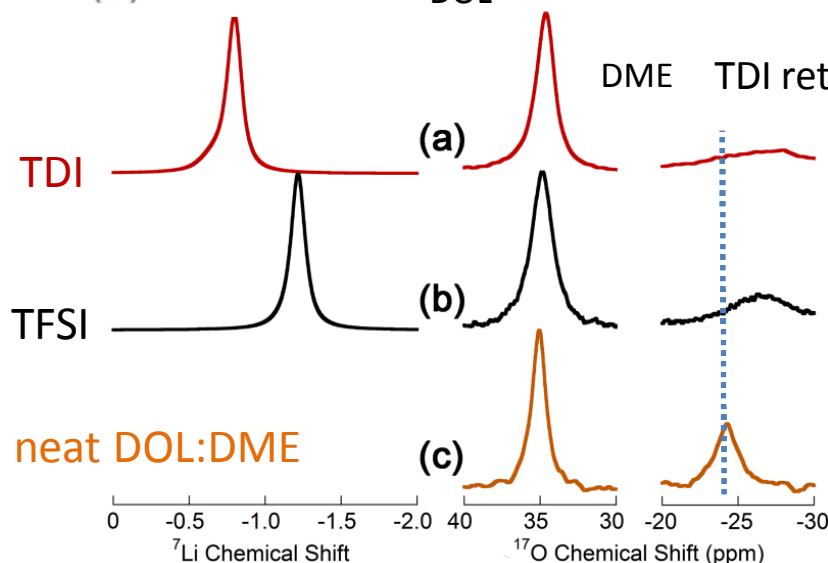




# Insights from NMR on Cation and Solvent Coordination

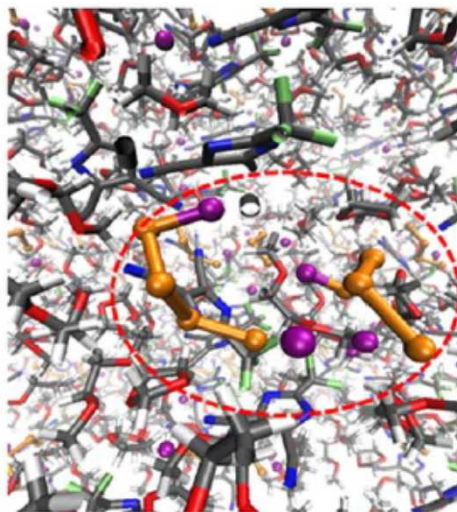


hydrodynamic radius –  
markedly larger for TDI  
with Li<sub>2</sub>S<sub>8</sub> present

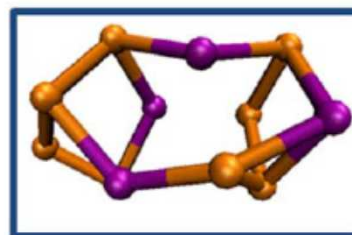
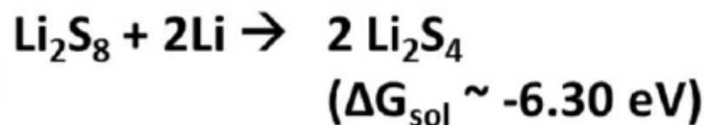


TDI anion affects Li<sup>+</sup> solvation –  
impacts solvate structure

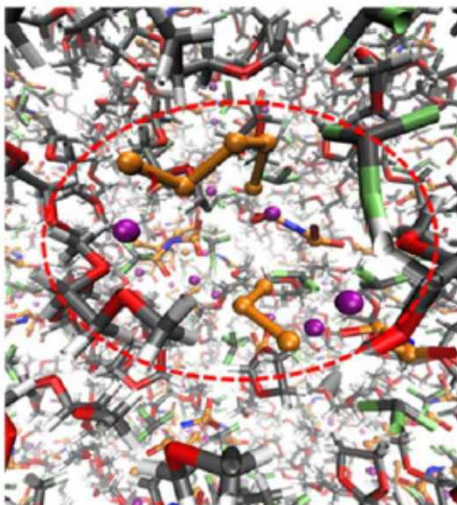
# Anion Impacts Disproportionation Reaction



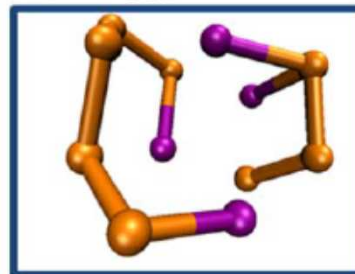
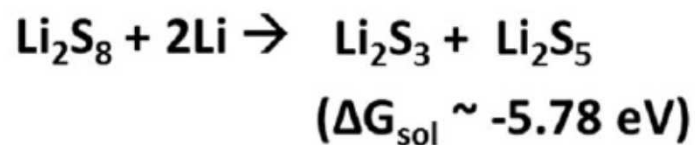
**TDI**



“Li<sub>4</sub>S<sub>8</sub>-like” agglomerate

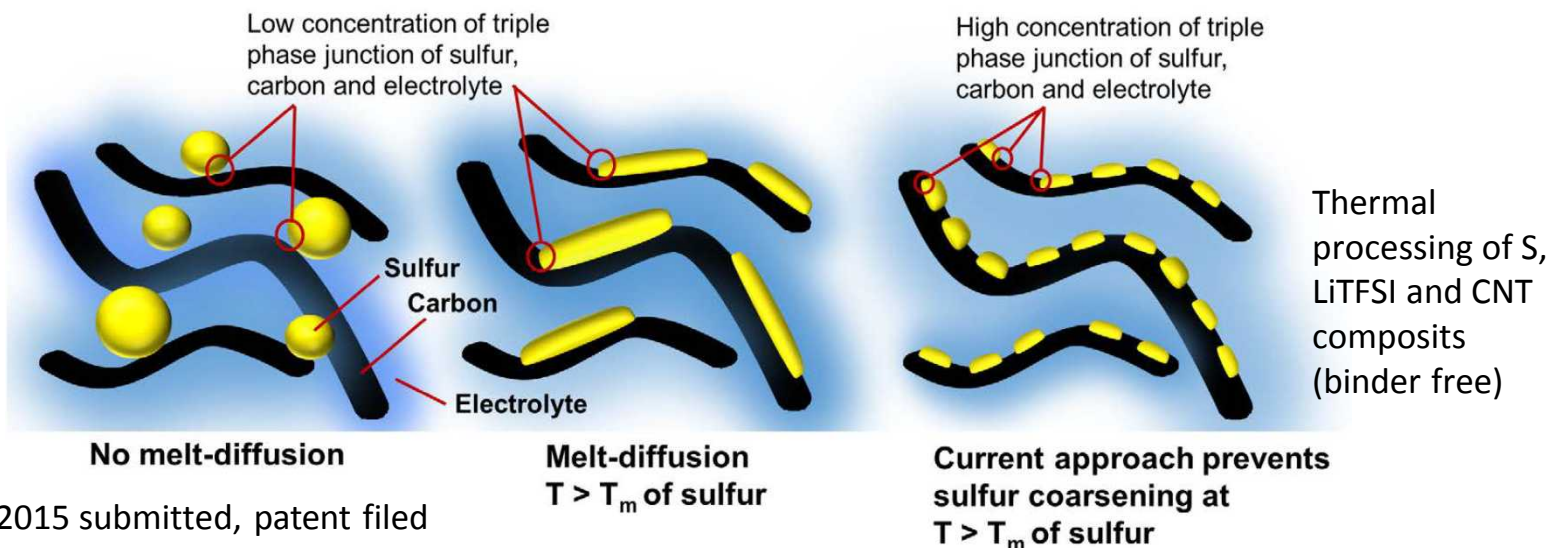


**TFSI**

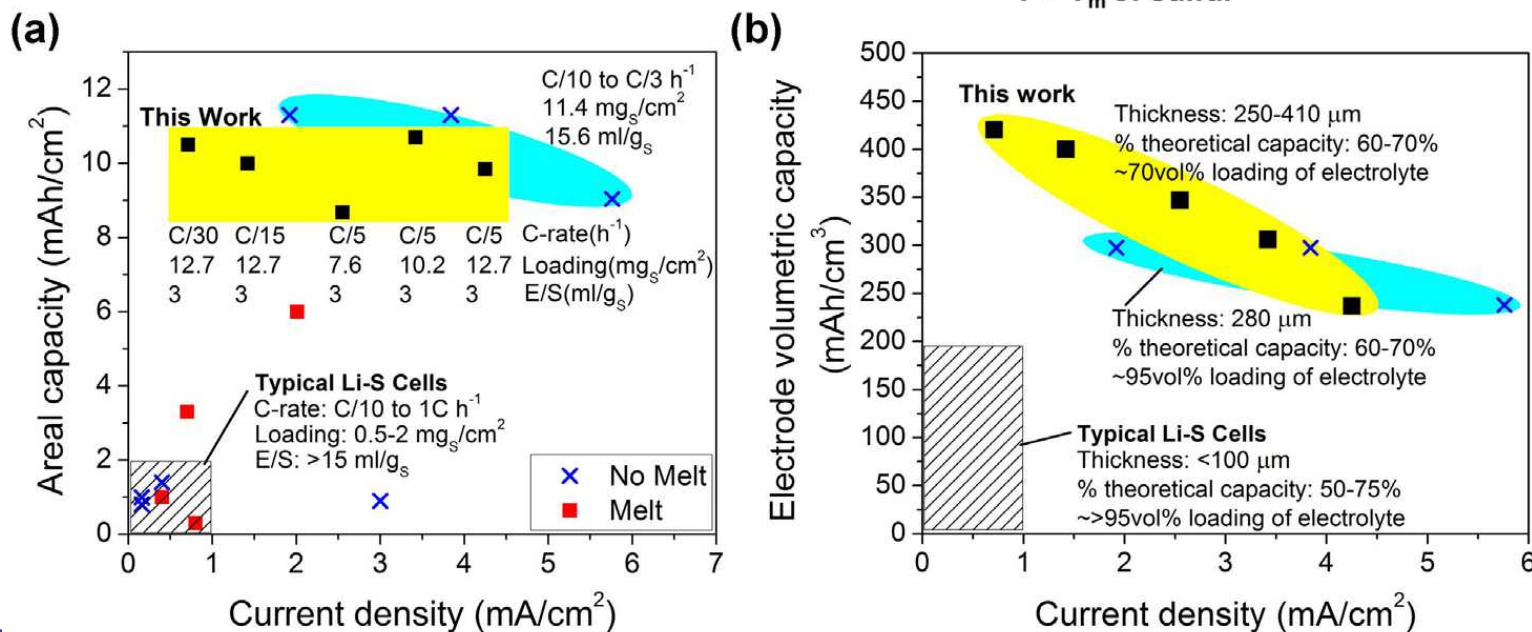


Agglomerate consistent with decreased Li<sup>+</sup> mobility and pS solubility

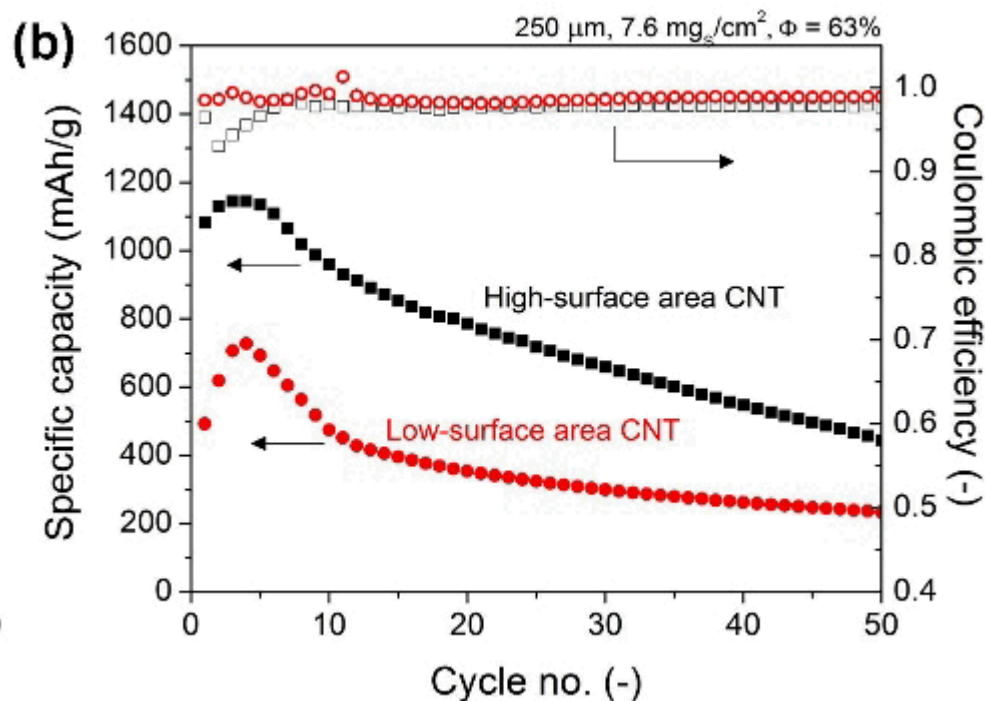
# Lean Electrolyte Requires Attention to Sulfur Distribution



X. Chen et al. 2015 submitted, patent filed



# Increased S Electrochemical Surface Area Enhances Performance

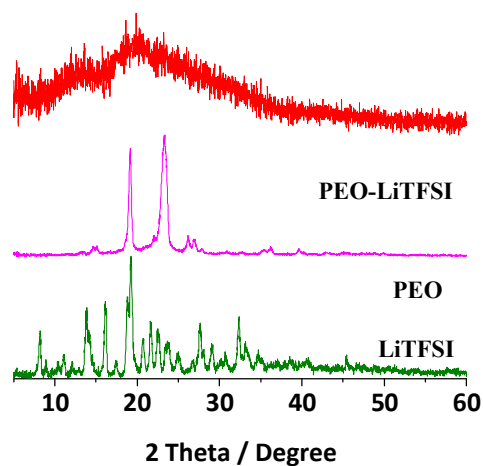
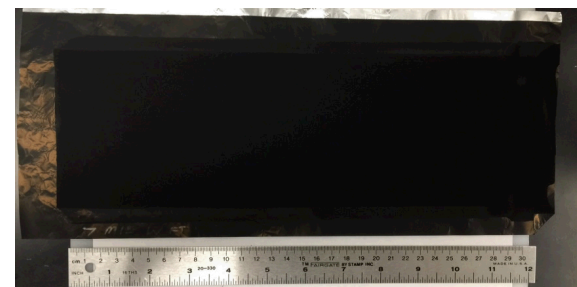
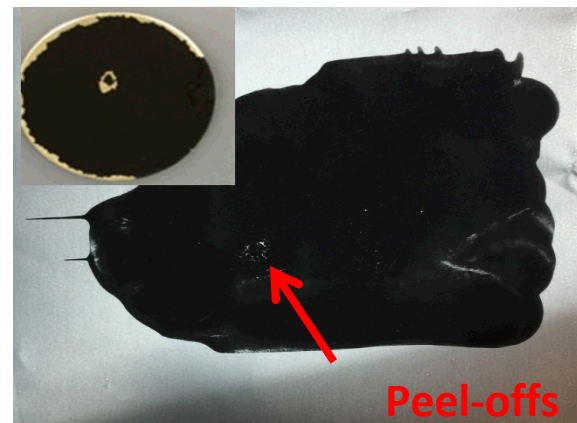
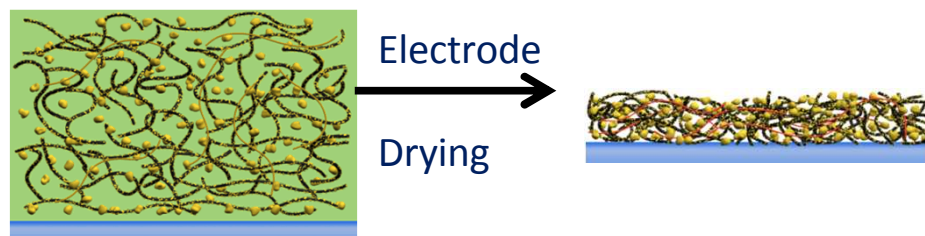
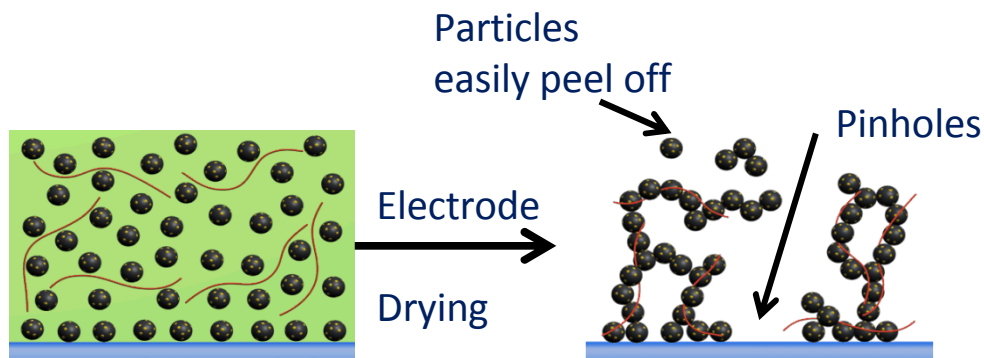


Functional 8  $\text{mAh}/\text{cm}^2$  cathode cycled at 2.6  $\text{mA}/\text{cm}^2$  (C/5),  $E/S = 3 \text{ ml}/\text{g}_\text{s}$

- cathode structure is critical - cathode wetting and electrolyte penetration
- capacity fade (1 M LiTFSI DOL:DME, 0.2 M  $\text{LiNO}_3$ )

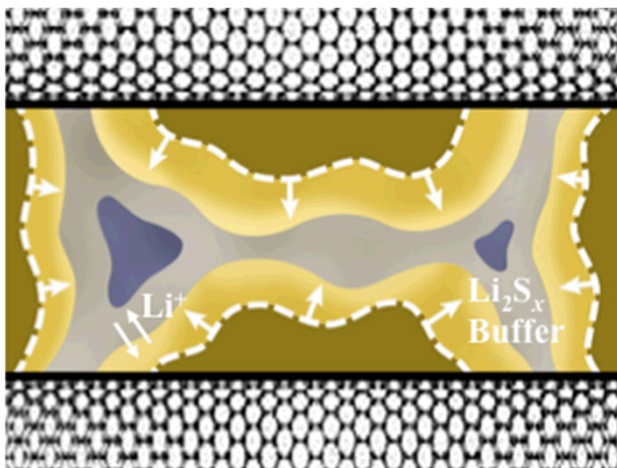


# Developing Cathode Structures to Access Greater Capacity

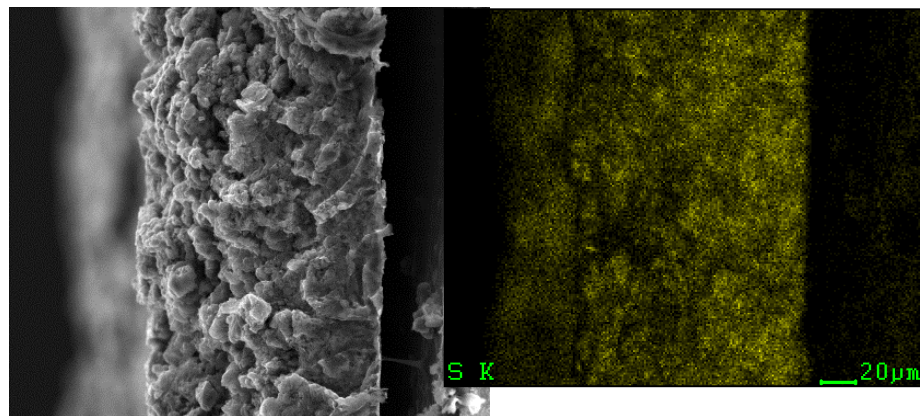


- More dense, uniform electrode coating
- Amorphous stage of PEO revealed a strong binding ability

# PEO<sub>6</sub>LiTFSI Binder Serves as Local Electrolyte - Reducing Polysulfide Transport

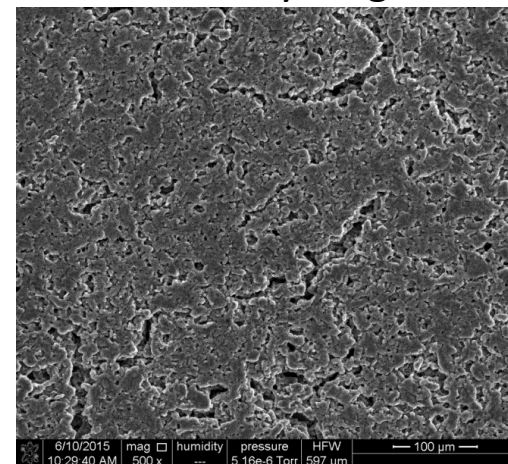


PEO<sub>6</sub>LiTFSI – sulfur distributed throughout



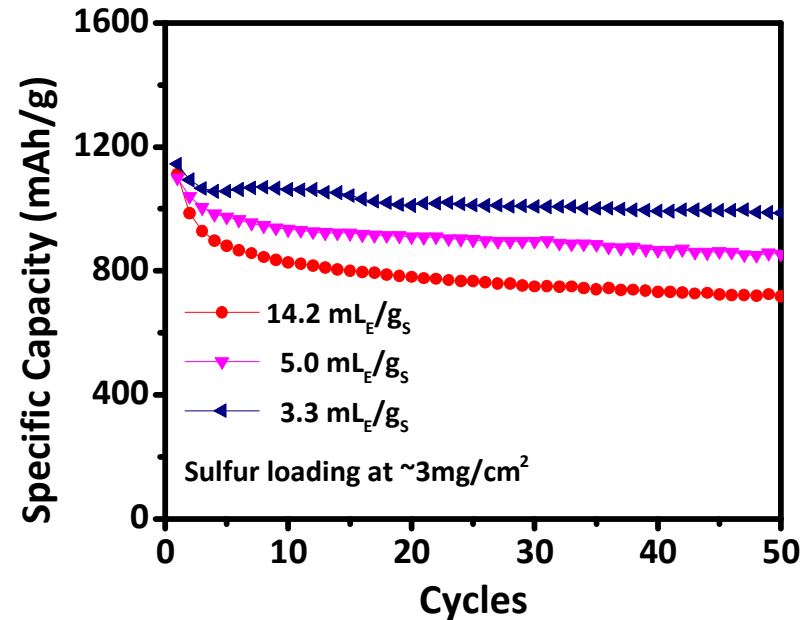
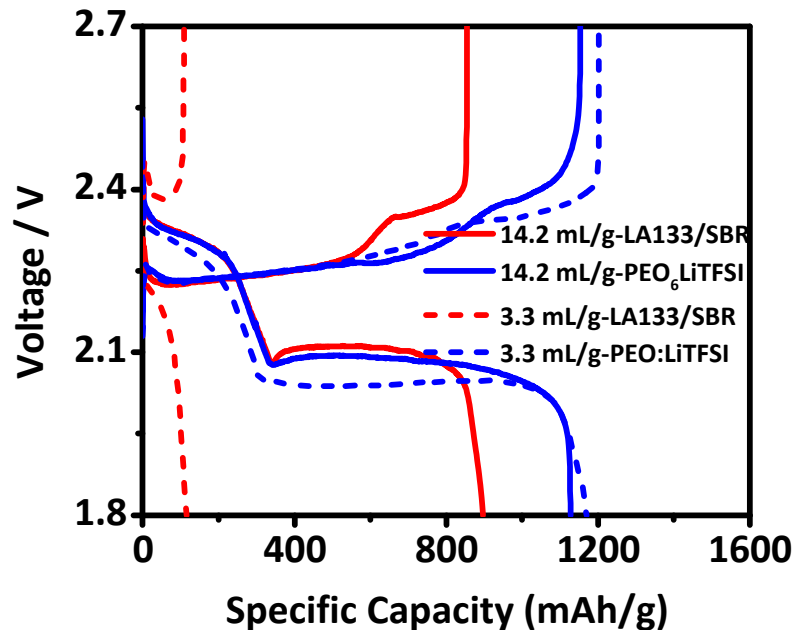
PEO<sub>6</sub>LiTFSI swells and maintains structure with cycling

- Encapsulating binder forms a Li<sup>+</sup> conductive network – reducing the amount of liquid electrolyte required in the cathode
- Decreased polysulfide transport with this polymer electrolyte results in retention



# State of the art E:S ratios achieved with multifunctional binder

PEO<sub>6</sub>LiTFSI electrode, 1.0M LiTFSI/DME-DOL+0.2M LiNO<sub>3</sub>, C/10 rate

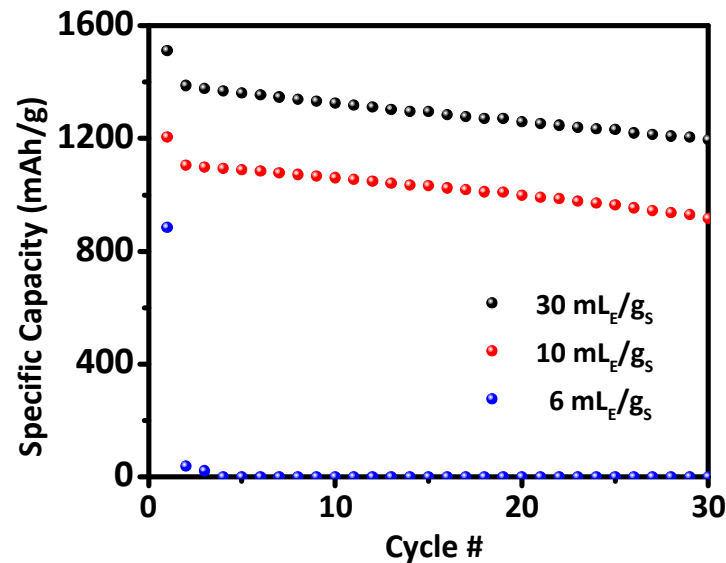
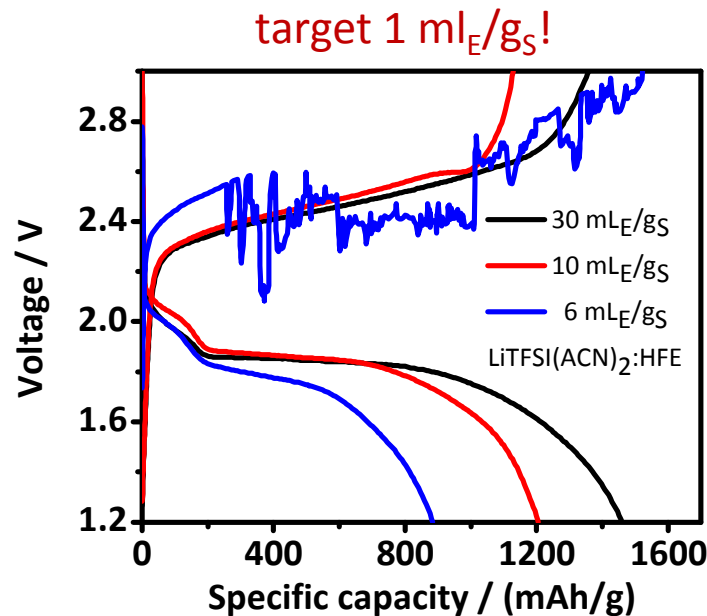


3.3 mL<sub>E</sub>/g<sub>S</sub> is demonstrated; improvement over 5 mL<sub>E</sub>/g<sub>S</sub> (state of art)

Not good enough, we need to tailor electrolyte



# Sparingly Solvating Electrolytes Exhibit a Limited Activity

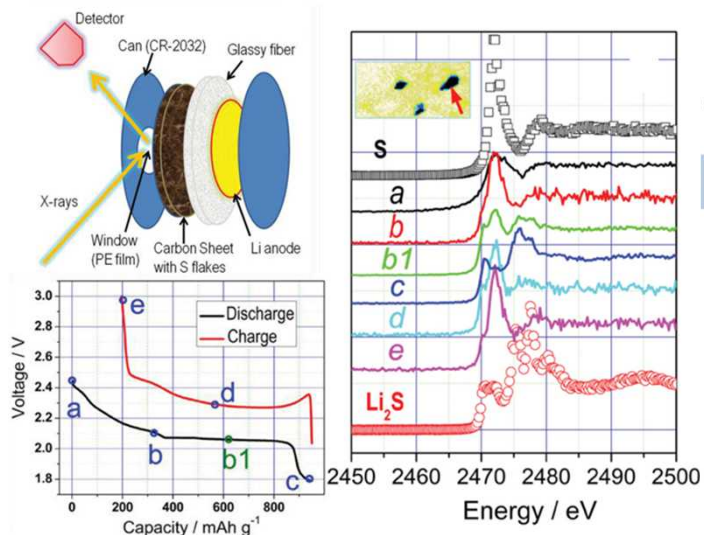


reduced capacity on discharge, increased polarization on charge, instability and cell failure occurs on recharge

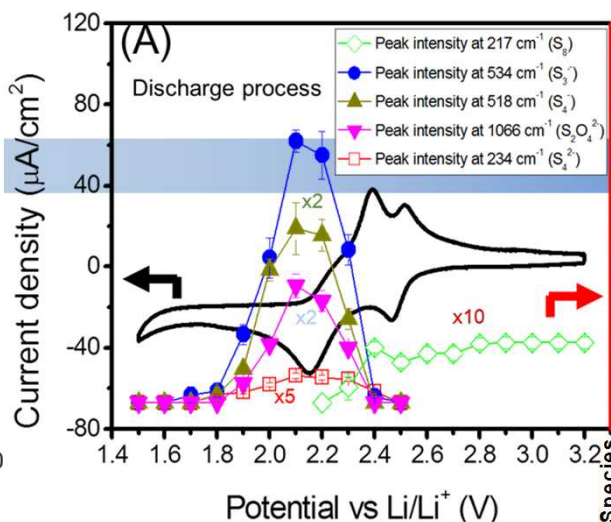
Insight into how the electrolyte functions in this lean limit is required

# Understanding Sulfur Redox Chemistry in the Lean Limit

Need to understand how speciation changes in the lean limit



X. Yu, et al. Adv. Energy. Mater. 2015, DOI: 10.1002/aenm.201500072

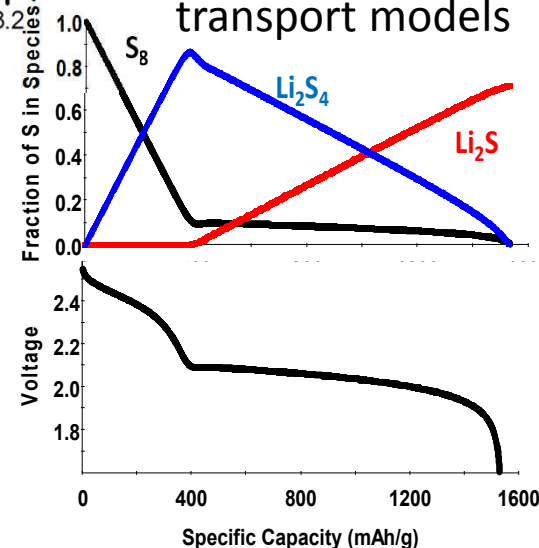


H.-L. Wu et al., ACS Appl. Mater. Interfaces 2015, 7, 1709–1719

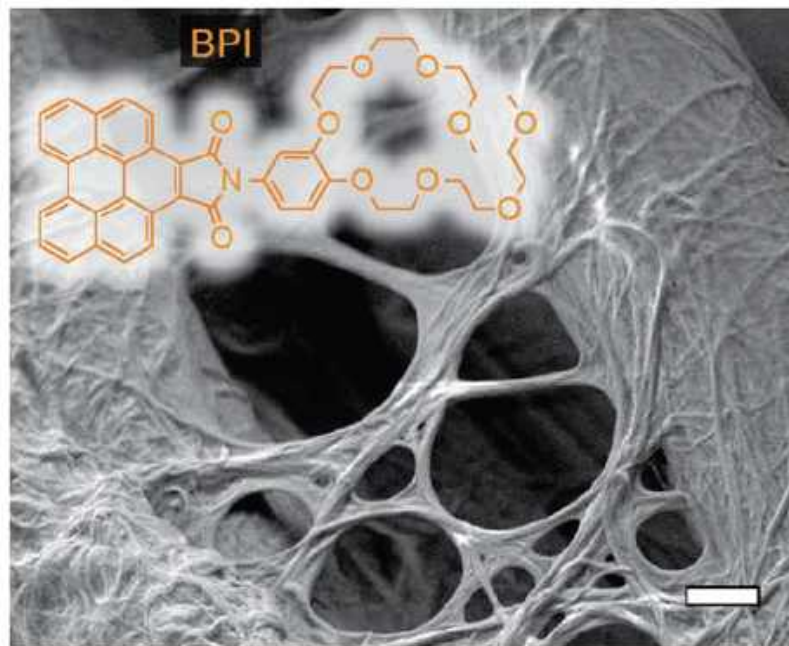
Need to understand how S is redistributed in the cathode  
– precipitation location (occlusion), electrode proximity, mobility, ...

Performance

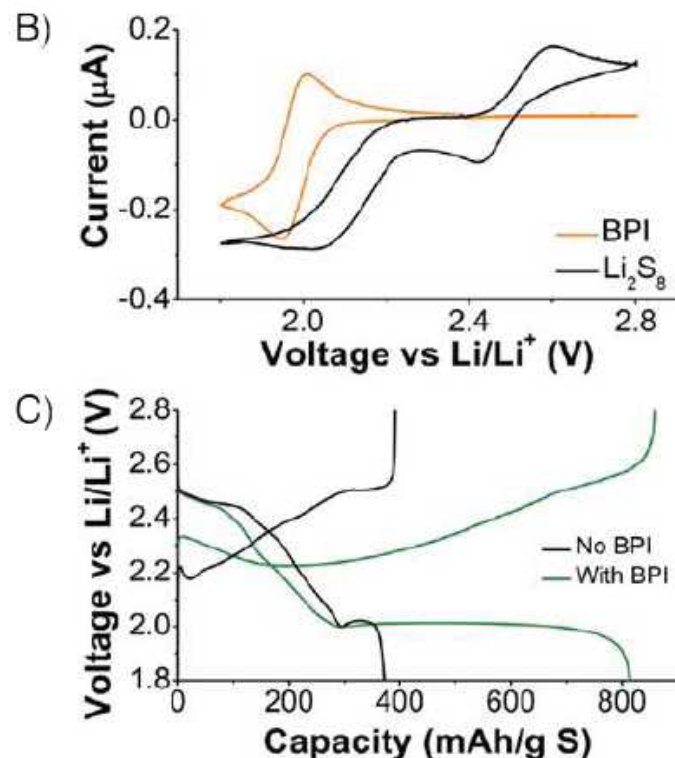
Kinetic & transport models



# Accessing discharged products could be achieved through redox mediators



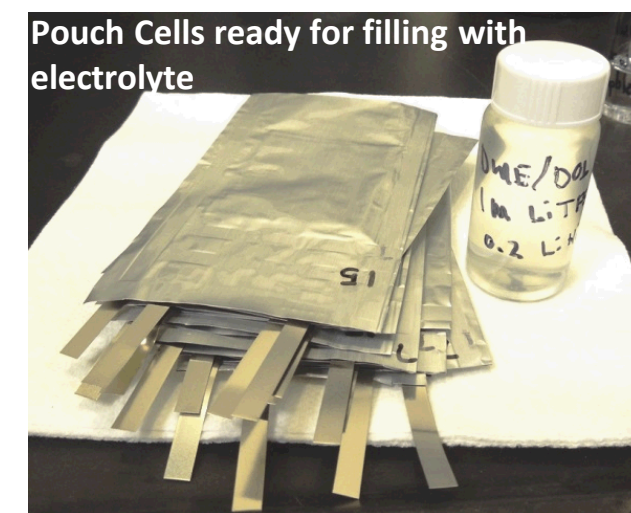
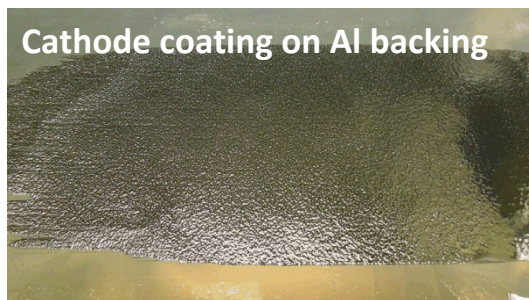
L. Gerber Nano Lett 2015 submitted



Computational screening to identify target compounds with optimized redox potentials by JCESR's Electrolyte Genome

# Li-S Prototype Pouch Cells Create a Platform for Science and Demonstration

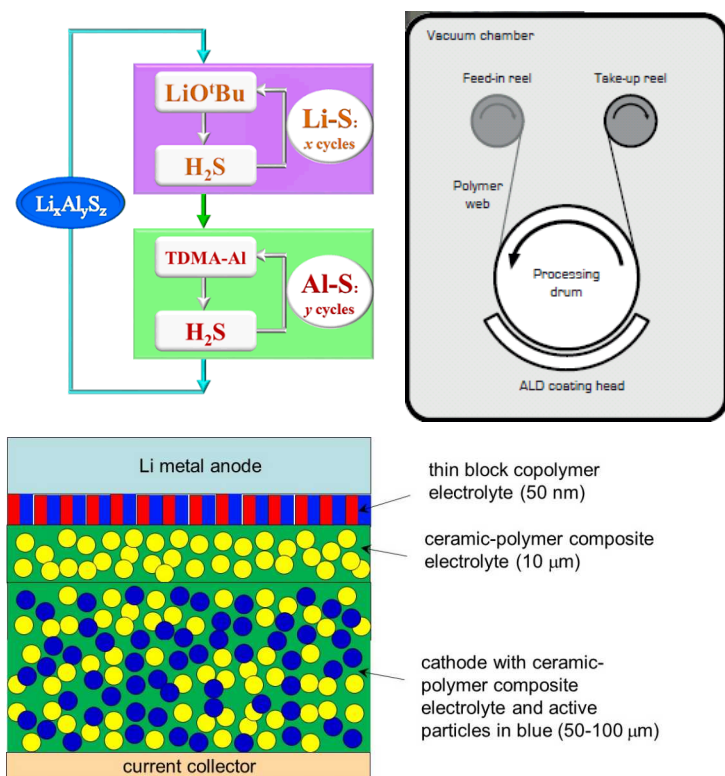
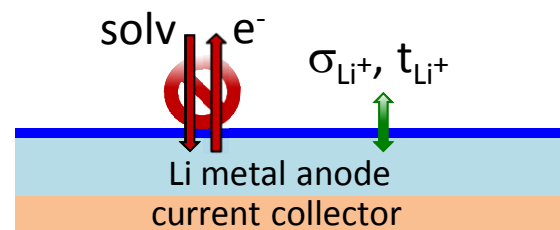
- Benchmark materials set
- Processing to achieve the desired architecture
- Create and transfer fabrication knowledge to JCESR partners
- Translate fabrication knowledge to experimental platforms





# New Strategies to Protect Li Metal Anodes

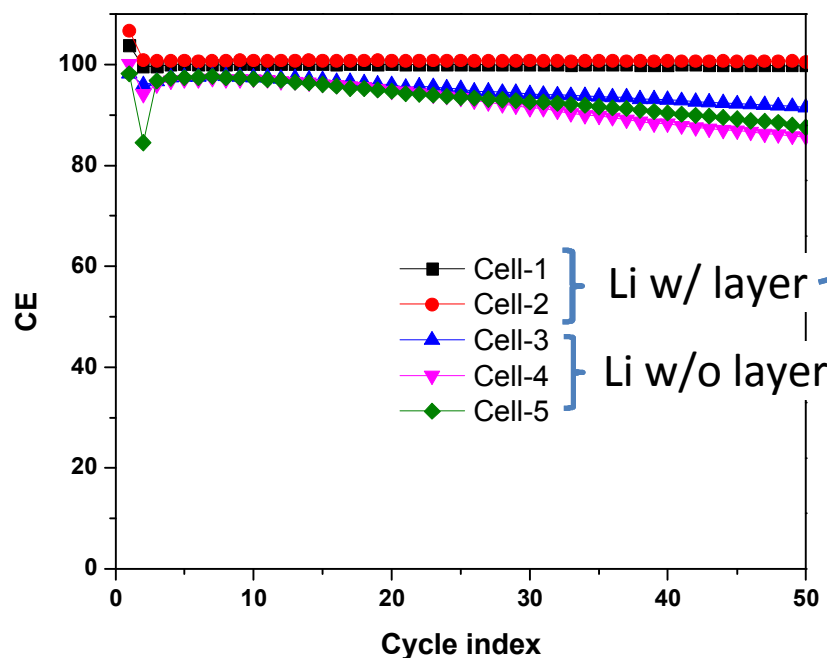
- Intrinsic inorganic membranes  
electrochemically formed compact, amorphous, inorganic solid electrolyte interphases
- Extrinsic inorganic membranes  
atomic layer deposition – nanometric, tunable composition, mechanically compliant, reel-to-reel processing
- Composite membranes  
integrating separator and electrolyte  
creating solid state Li-S batteries



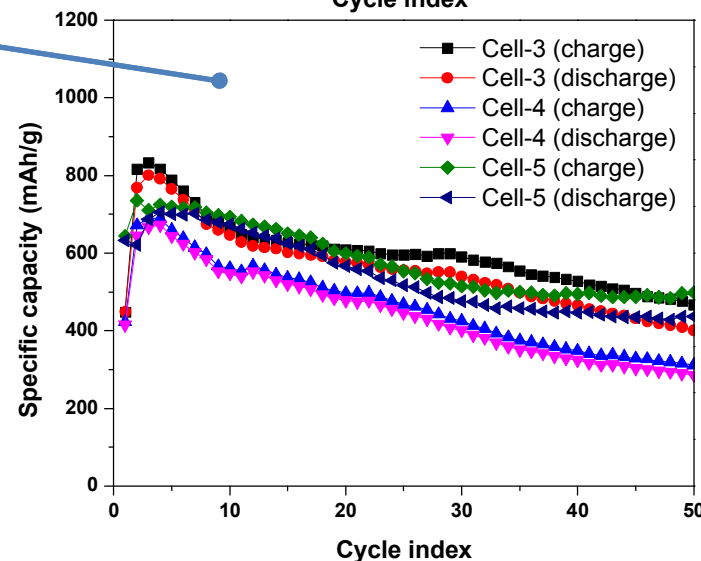
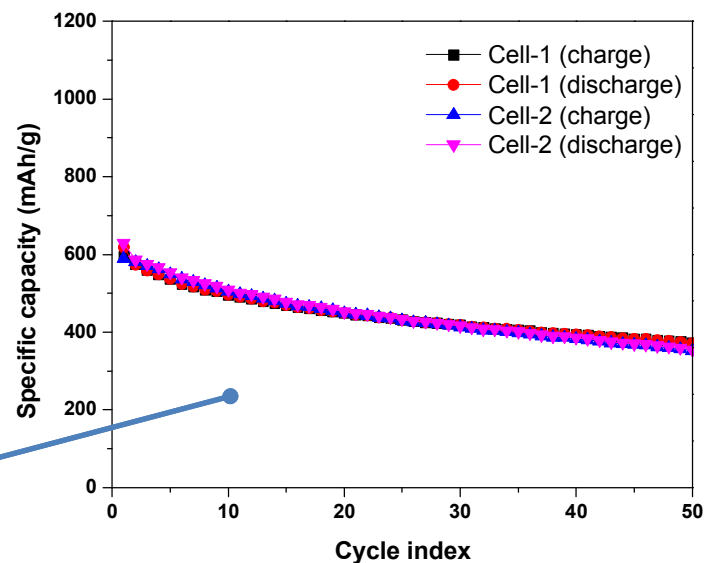


# Electrochemically Formed Protective Layers

Cycling in 1 M LiTFSI + 0.2 M LiNO<sub>3</sub> in DOL/DME (1:1) with a 1.5 mg<sub>S</sub>/cm<sup>2</sup> cathode

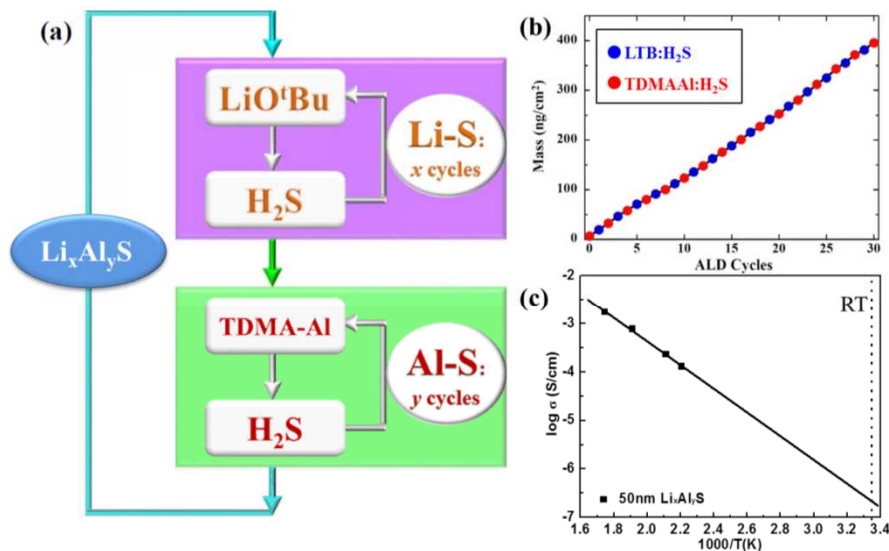


Presence of layer reduces redox shuttle impacts on CE and discharge

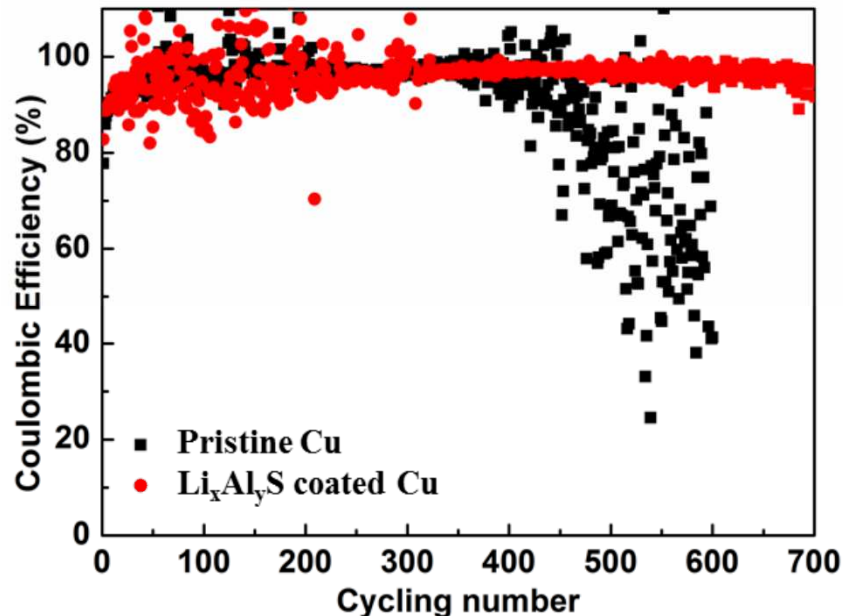


# ALD Derived Cation Conducting Membranes Protect Li

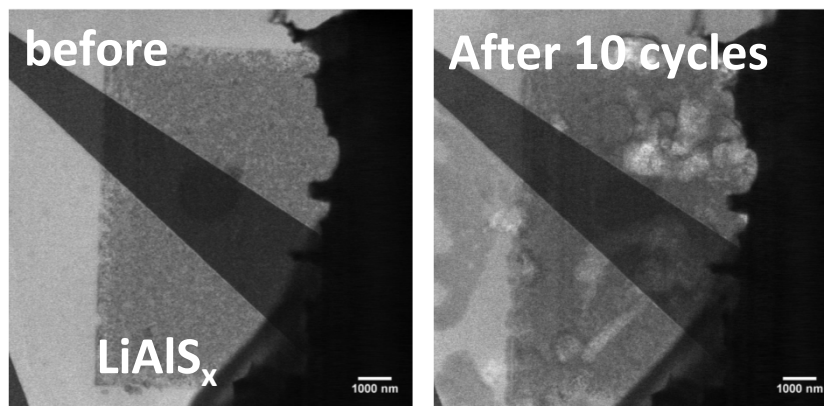
$\text{LiAlS}_x$  as Li ion conductor



25 nm thick film cycled in 4M LiFSI DME



- Coulombic efficiency preserved for Li deposition through membrane
- Films remain intact with cycling



Y Cao et al. Adv Mater, 2015 submitted

# Our Li-S Work Contributes to JCESR's Legacies

- Library of Knowledge
  - Electroactive ion solvation and stability – electrolyte design
  - charge transport at the electrified interface – interface design
- Prototypes – creating platforms for science & demonstration
  - Multifunctional binder and carbon scaffolds to achieve activity
  - Integration of these materials to achieve new architectures sulfur cathode
- New paradigm
  - Uniting research across multiple areas of focus to surmount barriers

# Acknowledgements

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ANL: L. Chen, K.C. Lau, K. Gallagher, R. Assary, L. Curtiss, M. Balasubramanian, Y. Coa, X. Meng, J. Elam



MIT: X. Chen, F. Fan, Y.M. Chiang



UIUC: H.L. Wu, M. Shin, A. Gewirth



Michigan: H. Park, D. Siegel



LBNL: Y. Ji, V. Srinivasan, A. Rojas, D. Devaux, N. Balsara, B. Helms



Stanford: C. Zu, G. Zhou, Y. Cui



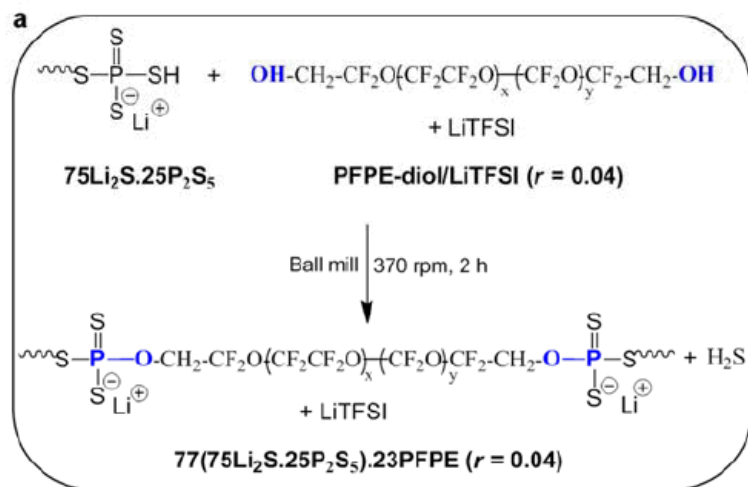
SNL: K. Harrison, K. Jungjohann, C. Apblett, B. Perdue SNL



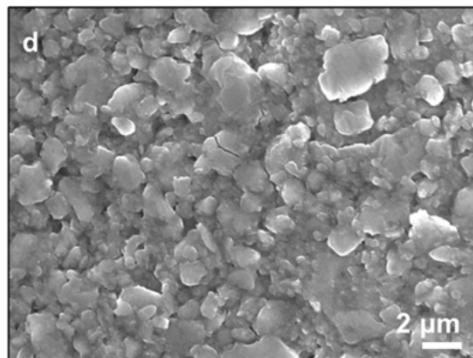
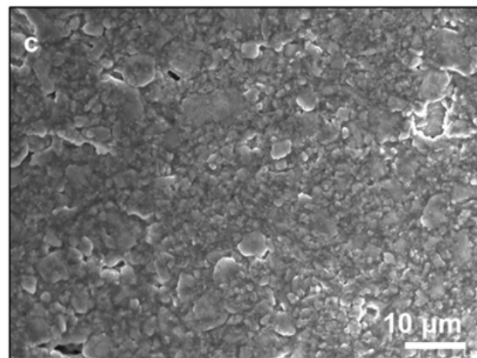
# Back-up Slides



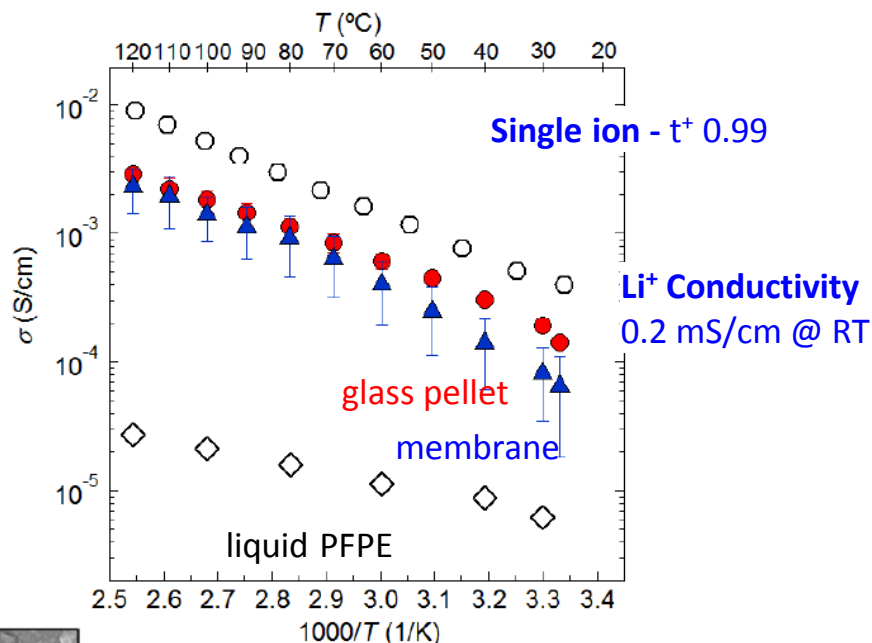
# Composite Membranes Provide Protection of Li from Polysulfides



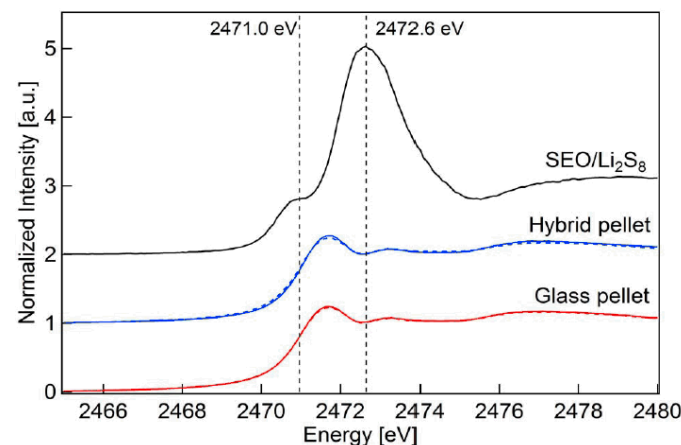
solid composite membranes are created



**Mechanical compliance** - elasticity from rheology

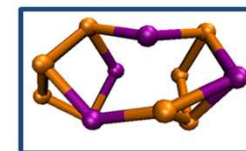
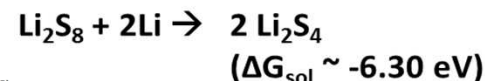
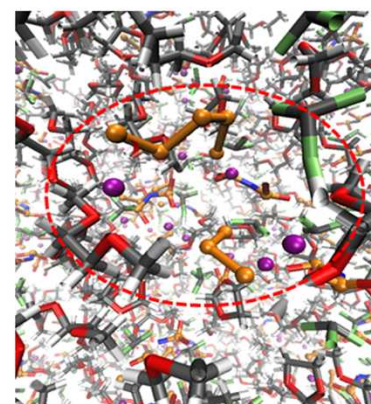
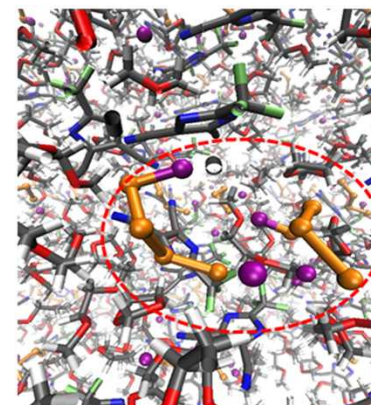
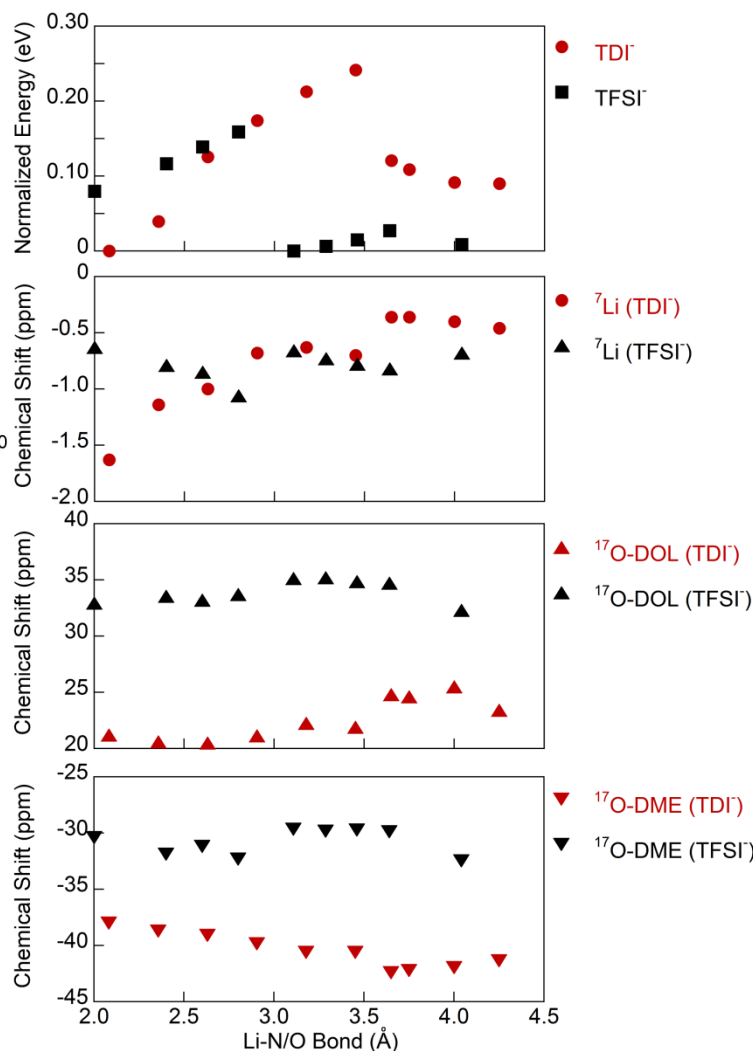
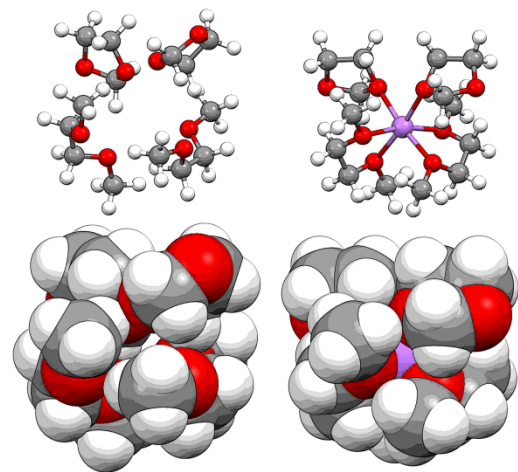
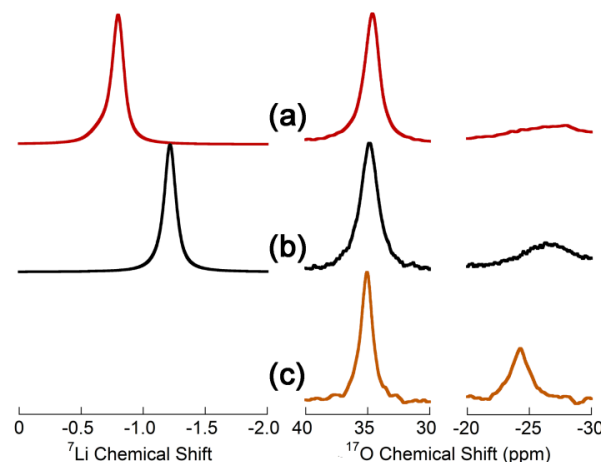


**Protection** - no transfer of Li<sub>2</sub>S<sub>8</sub> from SEO to membrane



I. Villaluenga et al. PNAS, 2015 submitted

# Polysulfide Solubility Control: Solubility mechanism



"Li<sub>4</sub>S<sub>8</sub>-like" agglomerate

Under dilute concentration, the TDI anion will affect the solvation of Li and the polysulfide disproportion to form Li<sub>4</sub>S<sub>8</sub> agglomerate, then decrease the solubility.