

**LA-UR-17-20792**

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Title: Nuclear Fuel Cycle Introductory Concepts

Author(s): Karpus, Peter Joseph

Intended for: Basic NFC Course for NA-21 Personnel

Issued: 2017-02-02

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# Nuclear Fuel Cycle: Introductory Concepts

Pete Karpius

February 2017

# Introduction

- Roughly 12% of the world's energy is supplied by nuclear power\*
- 8 Countries have declared that they possess nuclear weapons
- The nuclear fuel cycle concerns the life of nuclear material:
  - extraction from the earth in raw form
  - processing and enrichment
  - use in reactors or weapons
  - reprocessing or disposal

\*<http://web.mit.edu/12.000/www/m2016/finalwebsite/solutions/newmines.html>

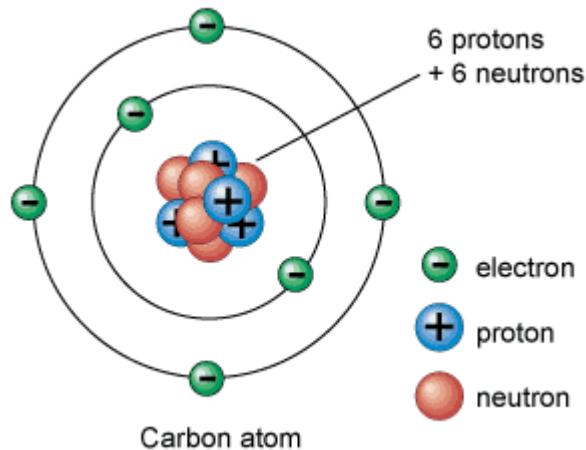
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# Introduction

- The basic fuel material for the generation of nuclear power is uranium (and to a lesser extent thorium)
  - however, these fuels change in state as they are irradiated in the reactor
- The stages before the reactor are called the **Front-end** of the fuel cycle
- The stages following the reactor are called the **Back-end** of the fuel cycle

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# Elements, Nuclides, and Isotopes



Constituents of the Atom: Protons, Neutrons, and Electrons

Elements: Defined by the number of protons in the nucleus

Isotopes: atoms from same element but with different number of neutrons

Nuclides (or Radionuclides): a more general term specifying element and atomic mass

## $^{12}\text{C}$ (Carbon-12):

- a) has 6 protons and 6 neutrons
- b) Atomic number (Z): # of protons
- c) Atomic Mass (A): # of protons + neutrons

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# Elements, Nuclides, and Isotopes



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# Periodic Table of the Elements

SOURCES: National Institute of Standards and Technology, International Union of Pure and Applied Chemistry.

KARI TATE / © LiveScience.com

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# Categories of Nuclides

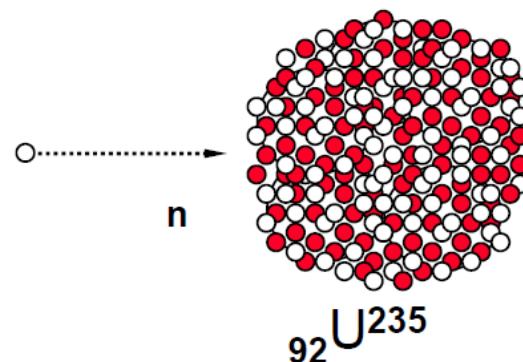
- **Stable Nuclides**
  - Structure and energy of nucleus does not change naturally
- **Radioactive Nuclides**
  - Nucleus changes by reactions such as alpha, beta, gamma, decay or spontaneous fission
- **Fissionable Nuclides**
  - Fission can be induced by a neutron of sufficient energy
- **Fissile Nuclides**
  - Fission can be induced by a neutron of *any* energy

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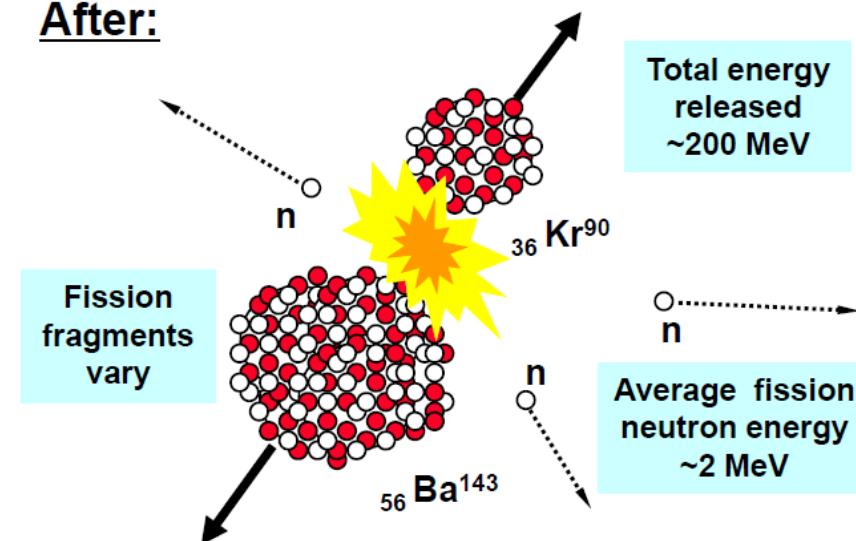
# Induced Fission

- One of many possible reactions that can occur when a neutron interacts with  $^{235}\text{U}$ ,  $^{239}\text{Pu}$ , or another fissionable nuclei
- Large energy release per reaction
- Additional neutrons released (opens possibility of a fission chain reaction)

## Before:



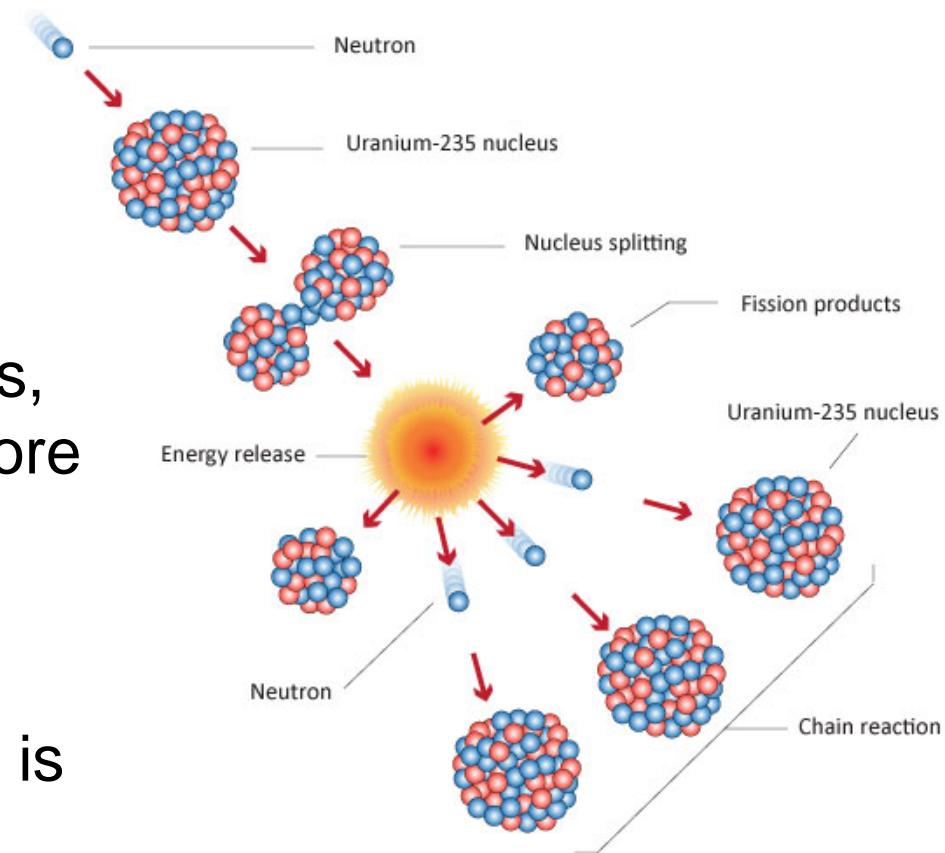
## After:



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# Nuclear Chain Reaction

Chain Reaction: a neutron fissions a nucleus, which releases 1 or more neutrons, which subsequently split more nuclei, and so on ...



Each time a fission occurs about  $\sim 200$  MeV of energy is released.

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# Energy from Fission

- The fission of 1 g of uranium or plutonium per day liberates about 1 MW. This is the energy equivalent of 3 tons of coal or about 600 gallons of fuel oil\*

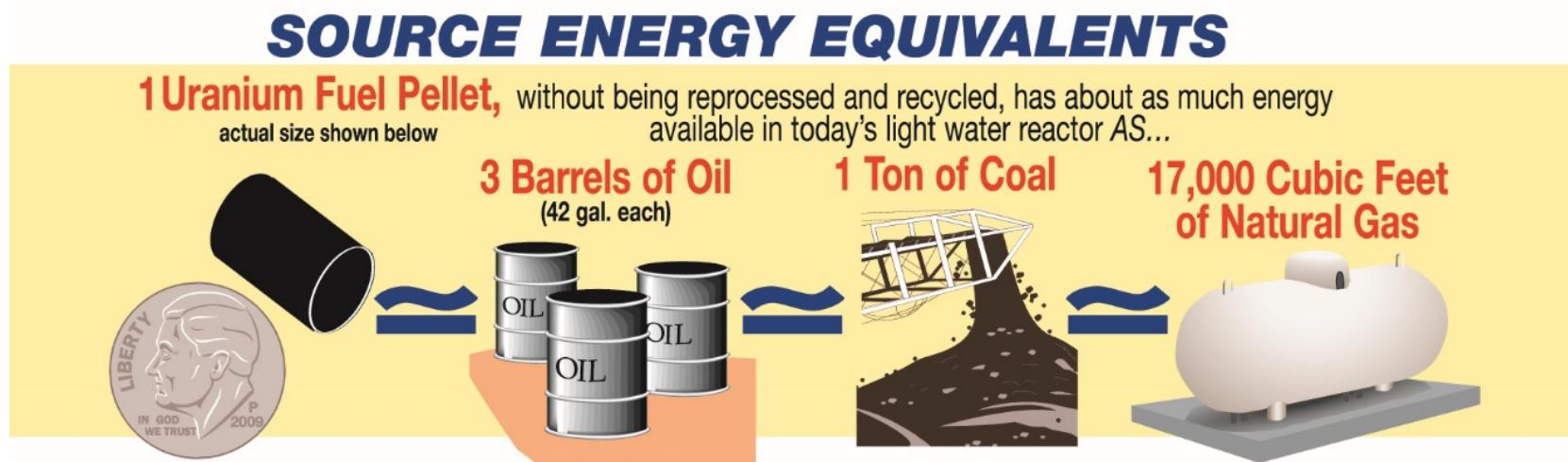


Figure from the American Nuclear Society

\*<http://www2.lbl.gov/abc/wallchart/chapters/14/1.html>

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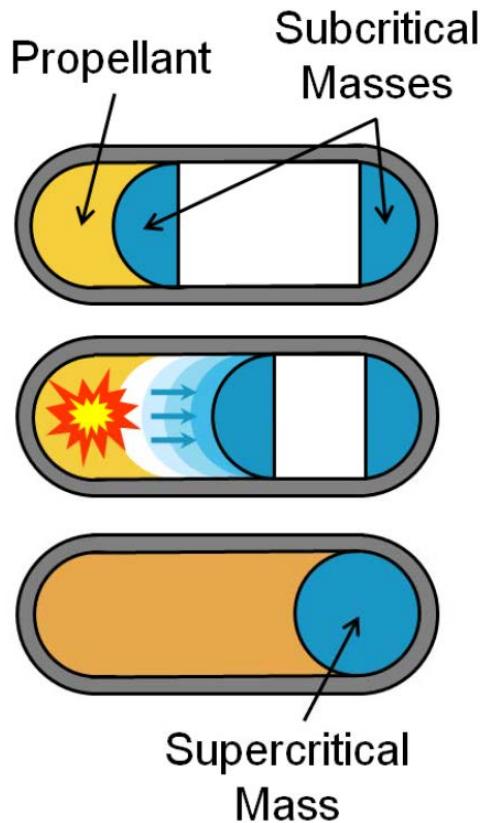
# Special Nuclear Material

- Special Nuclear Material (SNM):
  - Highly-Enriched Uranium (HEU): Key Nuclide is  $^{235}\text{U}$
  - Plutonium: Key Nuclide is  $^{239}\text{Pu}$
  - $^{237}\text{Np}$
  - $^{233}\text{U}$
  - Others but they are less common
- All of above listed nuclides are ‘fissionable’. Of these, all except  $^{237}\text{Np}$  are *fissile*.
- SNM is very dense in metal form and is composed of elements with high atomic numbers.
- Gram for gram SNM is not very radioactive compared to common sources like  $^{137}\text{Cs}$  (Note: except  $^{233}\text{U}$  items with high (ppm)  $^{232}\text{U}$  concentrations).

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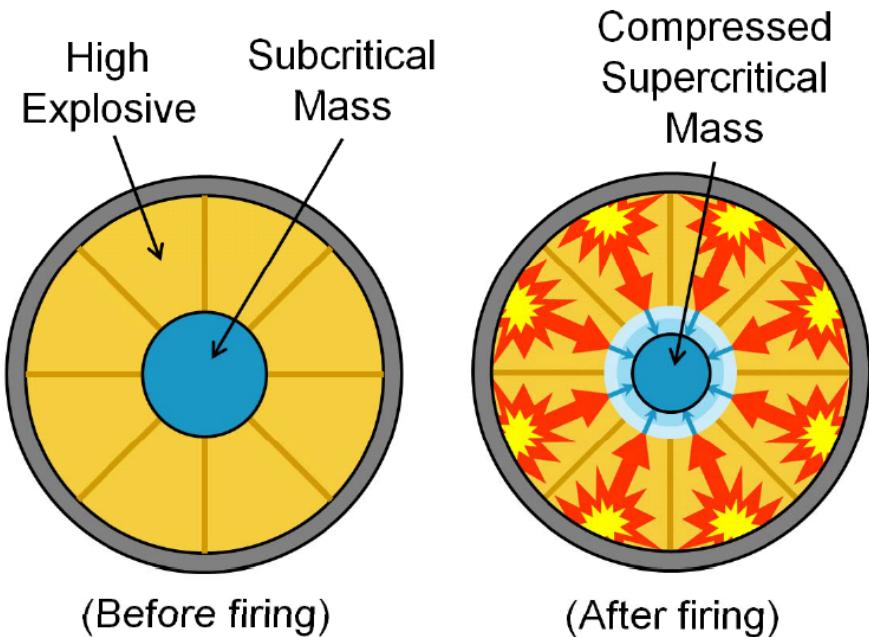
# Why we worry about SNM

## Gun-Type



**HEU, U-233, Np-237**

## Implosion



**HEU, U-233, Np-237, and WGPu**

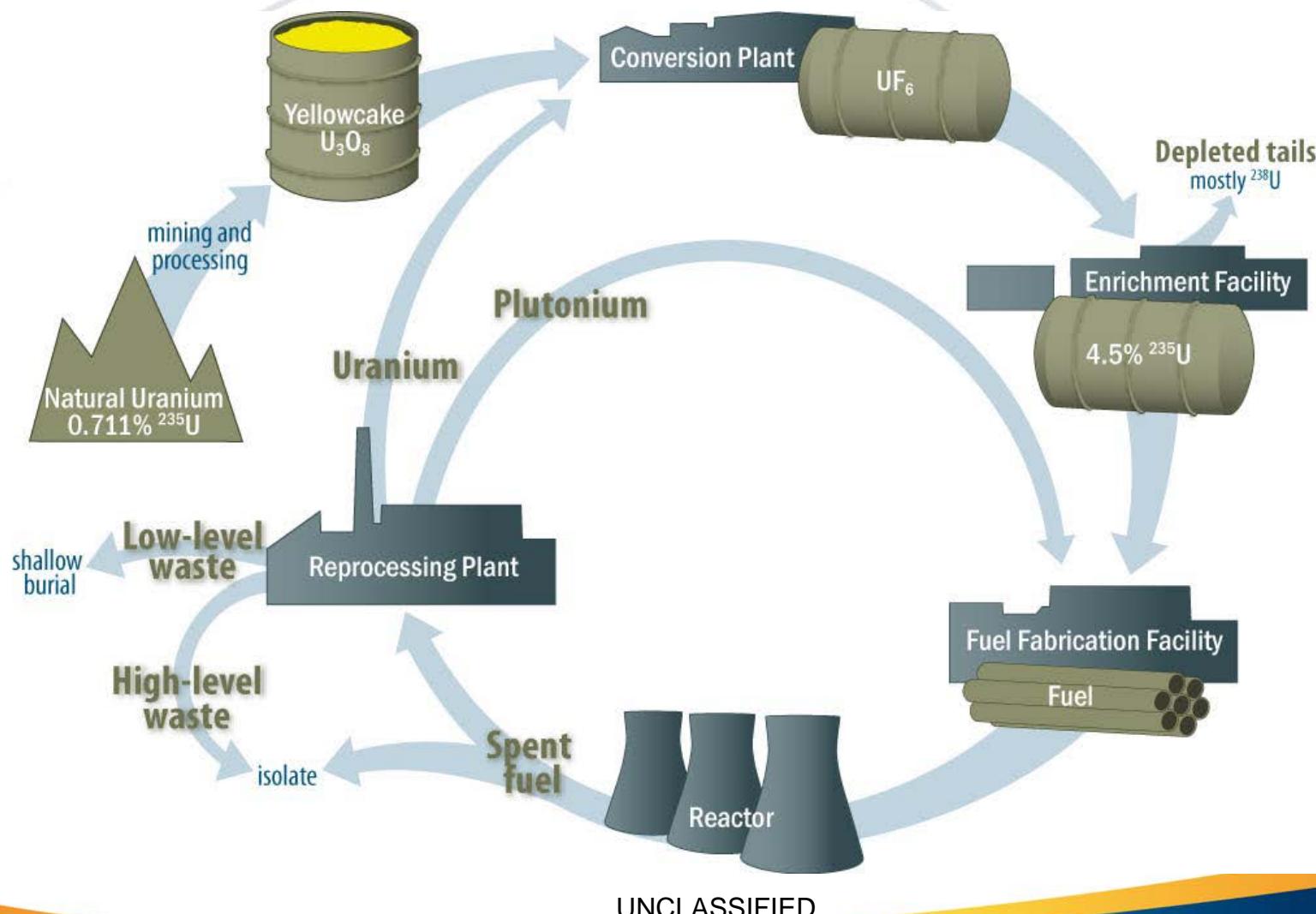
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# Uranium vs. Other Materials

- Uranium ( $^{238}\text{U}$ ,  $^{235}\text{U}$ ,  $^{234}\text{U}$ )
  - Naturally abundant in the form of ore
  - Contributes to the natural radiation background (mainly U-238 progeny)
- Other materials (transuranics) such as plutonium and neptunium are generally created in reactors and not found in nature.

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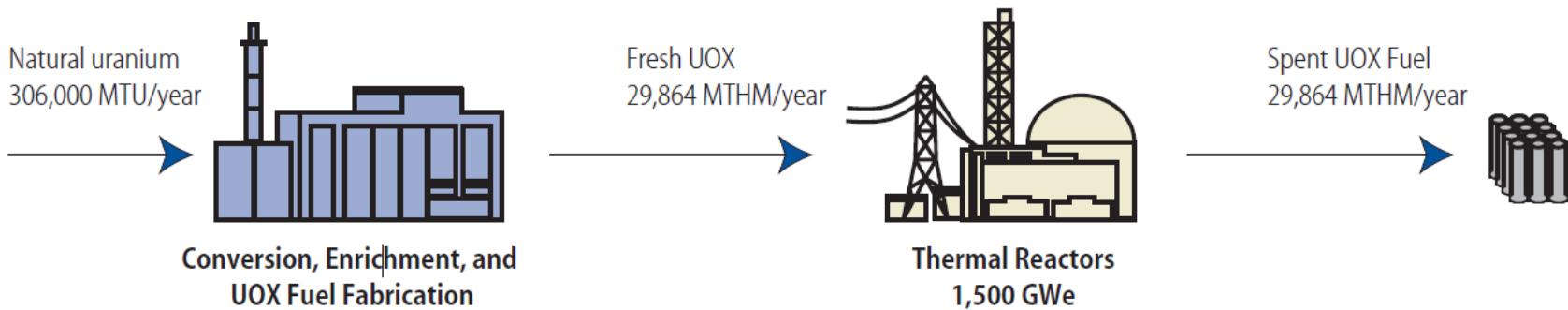
# Nuclear Fuel Cycle General Flow



# Open Fuel Cycle

In the Open Fuel Cycle (or Once-Through Fuel Cycle) spent fuel discharged from the reactor and treated as waste.

Current Burnup: 50 GWD/MTIHM:

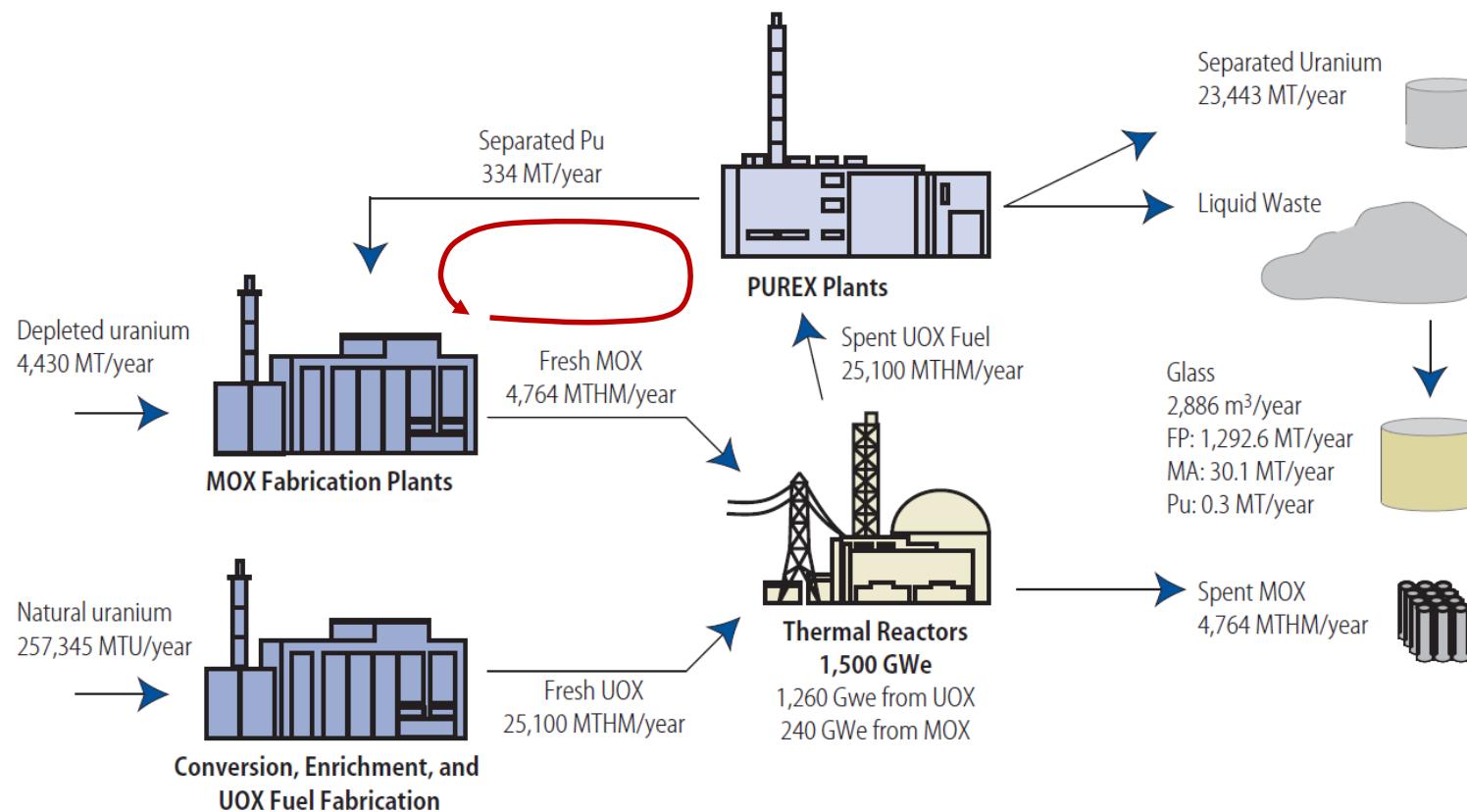


<http://web.mit.edu/nuclearpower/pdf/nuclearpower-ch4-9.pdf>

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# Closed Fuel Cycle Example

In the Closed Fuel Cycle, spent fuel is re-processed so that uranium and plutonium can be extracted and re-cycled in a reactor.



<http://web.mit.edu/nuclearpower/pdf/nuclearpower-ch4-9.pdf>

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# Country Summary: USA

- Material Acquisition
  - Mining is small scale in the US today with most material being purchased from foreign suppliers
- Processing
  - The US currently has one uranium conversion facility and one enrichment facility
- Reactors
  - 100 supplying ~20% of electricity
- Reprocessing
  - None currently
- Declared Nuclear Weapons State

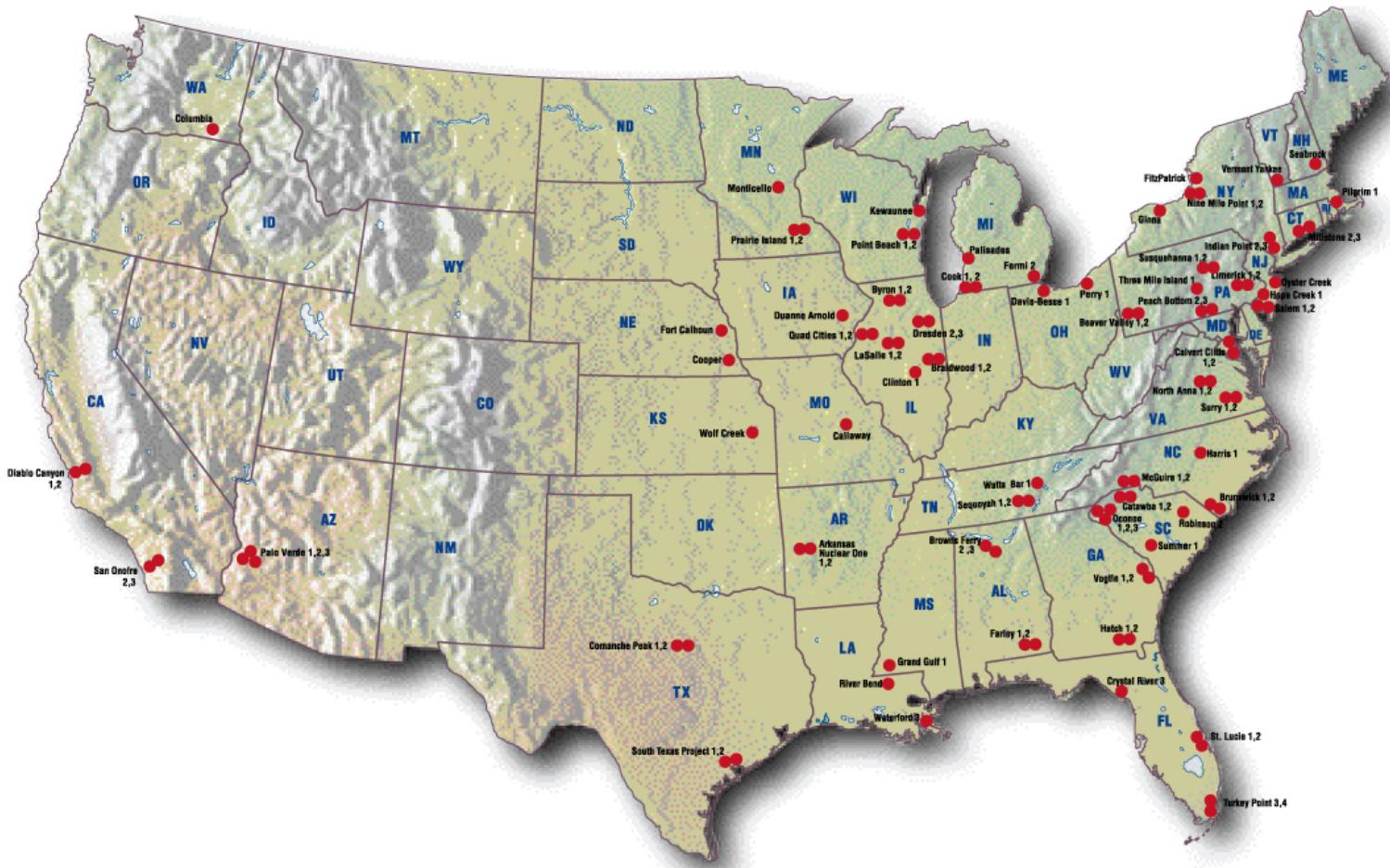
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# Country Summary: USA

- World's largest producer of nuclear power
  - 30% of worldwide nuclear generation of electricity.
- 100 nuclear reactors
  - produced 798 billion kWh in 2015, ~20% of total electrical output.
  - There are four reactors under construction.
- Government policy changes since the late 1990s have helped pave the way for significant growth in nuclear capacity.
- Issues with New Development in US Nuclear Power
  - liberalized wholesale electricity markets
    - Private electricity generation investment is focused on minimizing commercial risk to investors, typically resulting in low-capital-cost natural-gas-fueled power plants.
  - lower gas prices since 2009

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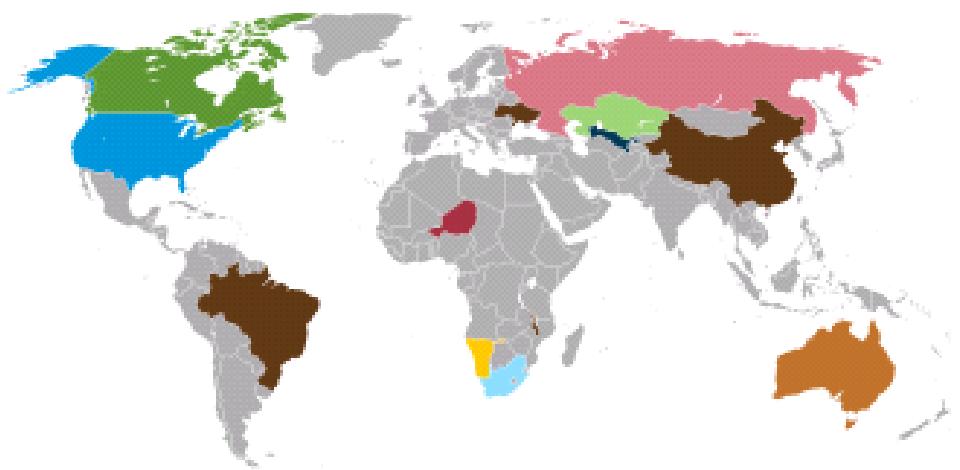
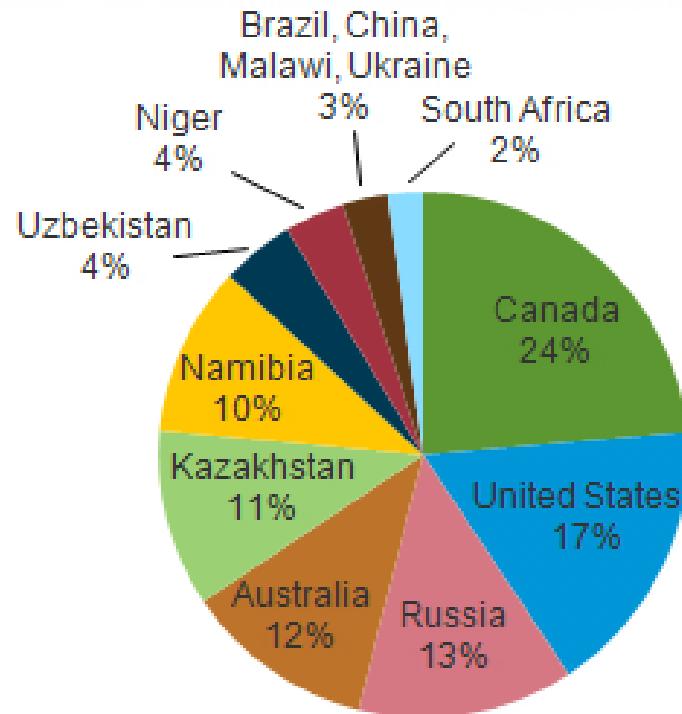
# 2016 Nuclear Reactor Map USA



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# 2012 US Acquisition of Uranium

Uranium purchased by owners and operators of U.S. commercial nuclear reactors (2012)  
total = 58 million pounds U<sub>3</sub>O<sub>8</sub> equivalent



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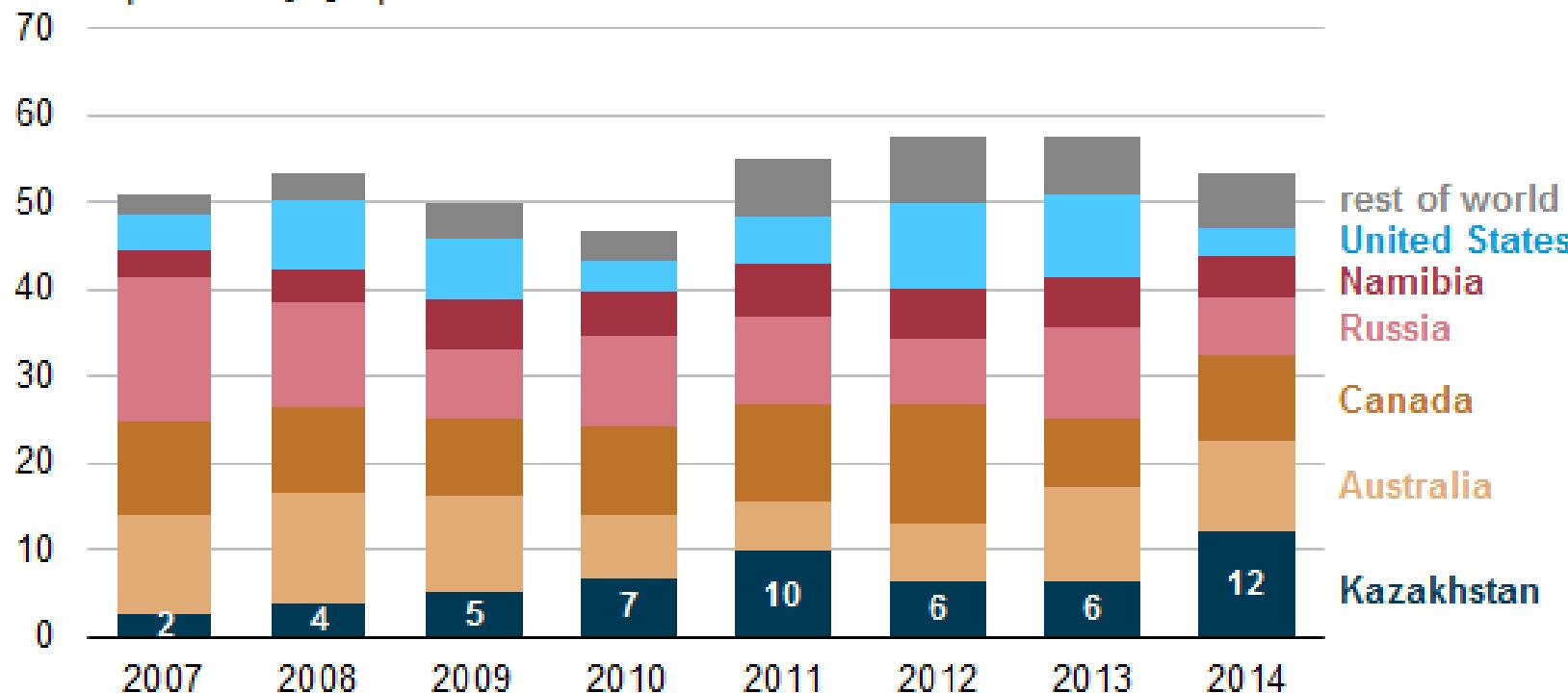
<http://www.eia.gov/todayinenergy/detail.php?id=12731>

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# US Acquisition of Uranium 2007-14

Origin country of uranium purchased for U.S. commercial nuclear reactors, 2007-14  
million pounds  $U_3O_8$  equivalent

 eia

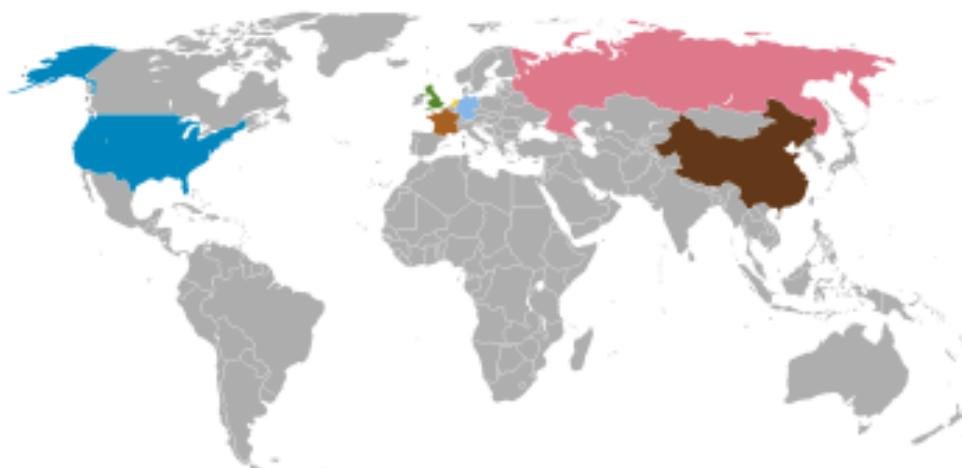
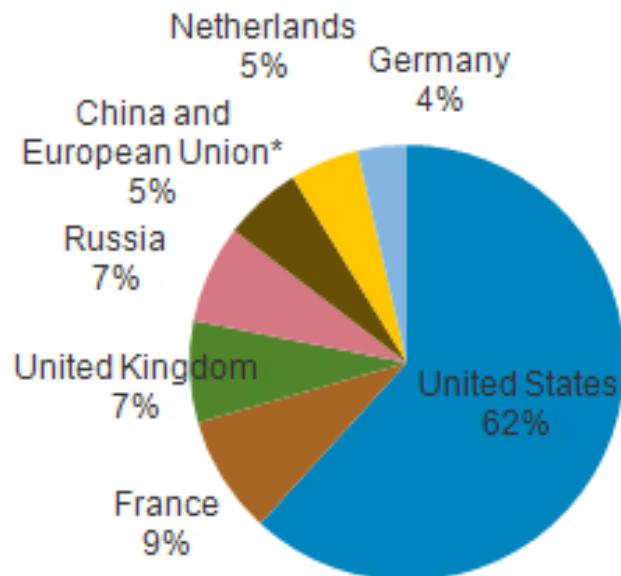


<http://www.eia.gov/>

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# 2012 Enrichment of US Uranium

**Deliveries of natural  $UF_6$  by owners and operators of U.S. commercial nuclear reactors to enrichers in the following countries (2012)**  
total = 52 million pounds  $U_3O_8$  equivalent



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<http://www.eia.gov/todayinenergy/detail.php?id=12731>

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# Country Example: Russia

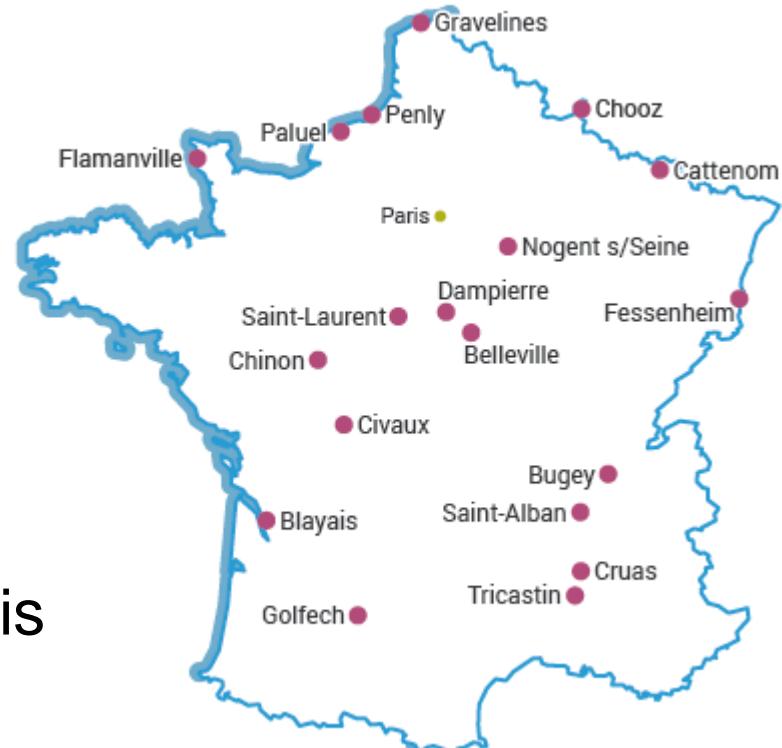
- Material Acquisition
  - Significant natural resources (~9% of world) and mining operations producing ~3000 tonnes U ore per year
- Processing
  - Multiple conversion and enrichment facilities
- Reactors
  - 35 supplying 18% of electricity, ~9 under construction
- Reprocessing
  - Multiple reprocessing plants and products
- Declared Nuclear Weapons State

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# Country Example: France

- 75% of its electricity from nuclear energy
- World's largest net exporter of electricity,
- France has been very active in developing nuclear technology.
  - Reactors and especially fuel products and services are a significant export.
- About 17% of France's electricity is from recycled nuclear fuel.
- Declared Nuclear Weapons State

Nuclear Power Plants in France



*Source: World Nuclear Association*

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# Country Example : France

- 12,400 tonnes of uranium oxide concentrate (10,500 tonnes of U) per year for its electricity generation
  - Mostly from AREVA in Canada and Niger
  - Australia, Kazakhstan and Russia
- Self-sufficient otherwise with conversion, enrichment, uranium fuel fabrication and MOX fuel fabrication plants operational (together with reprocessing and a waste management program).

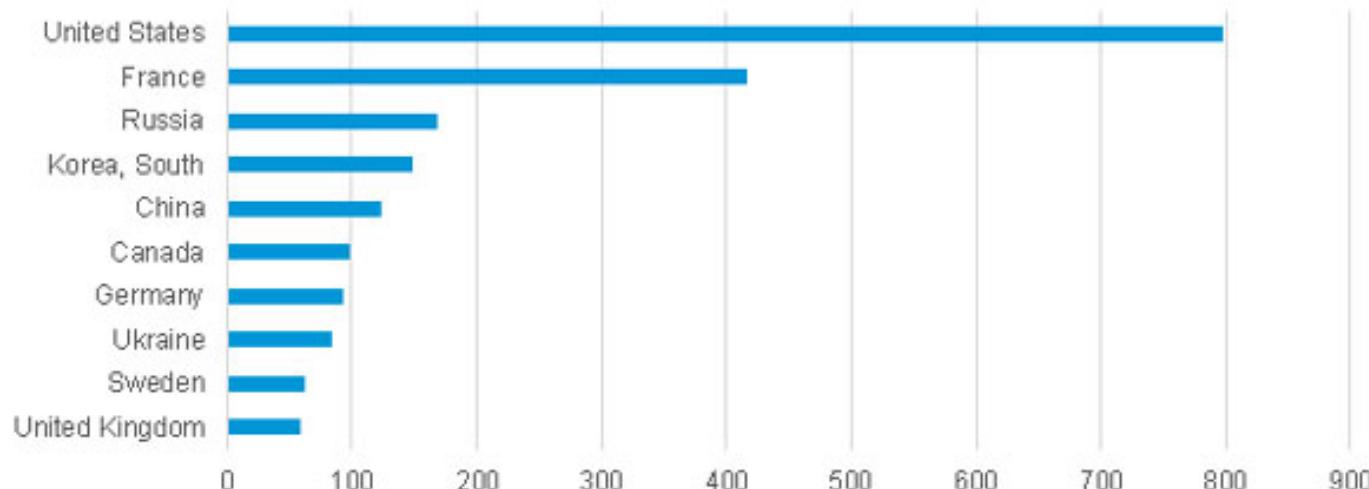
<http://www.world-nuclear.org/information-library/country-profiles/countries-a-f/france.aspx>

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# Summary

The nuclear fuel cycle is a complex entity, with many stages and possibilities, encompassing natural resources, energy, science, commerce, and security, involving a host of nations around the world

**Nuclear electricity generation by top 10 countries, 2014**  
billion kilowatthours



<http://www.eia.gov/>

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