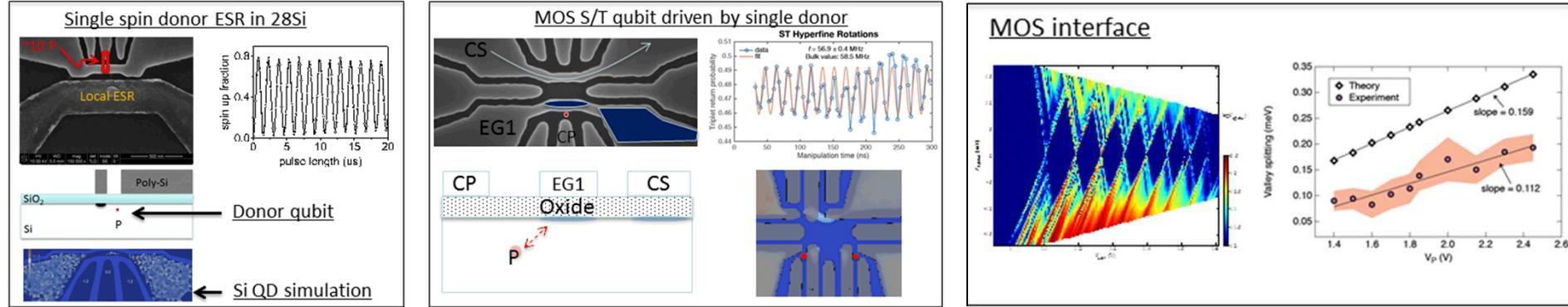


Exceptional service in the national interest



Materials and fabrication of Si qubits

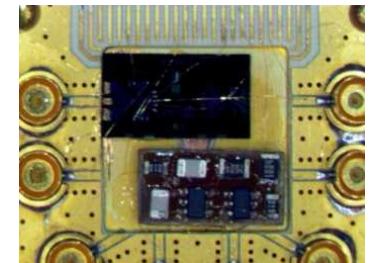
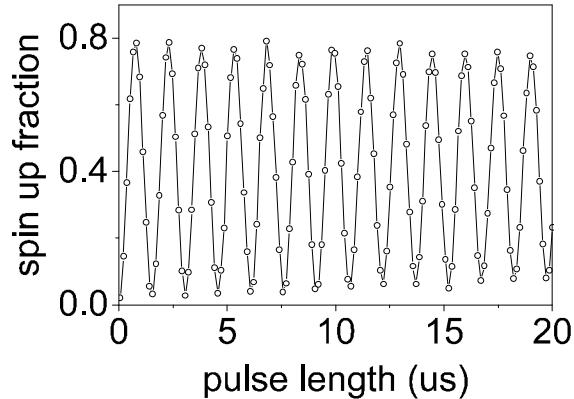
Malcolm Carroll & [QIST team](#)

Sandia National Labs, Albuquerque, NM 87185

August 21, 2015

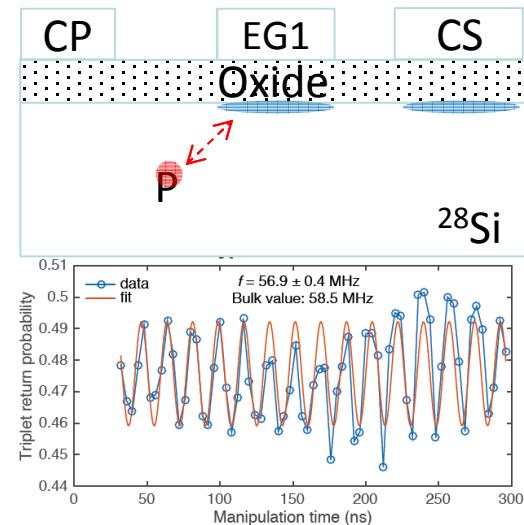
Outline

- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Latch read-out for S/T qubits
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary



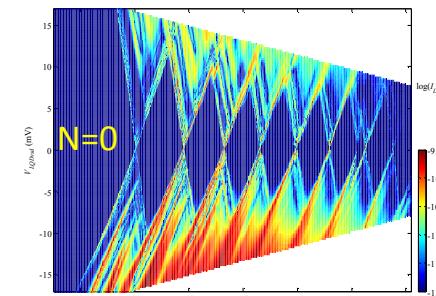
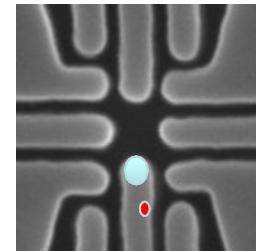
Outline

- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary



Outline

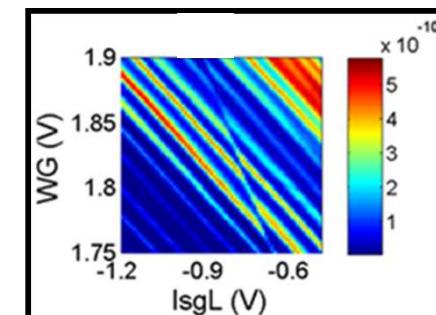
- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD & QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary



Outline

- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Latch read-out for S/T qubits
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary

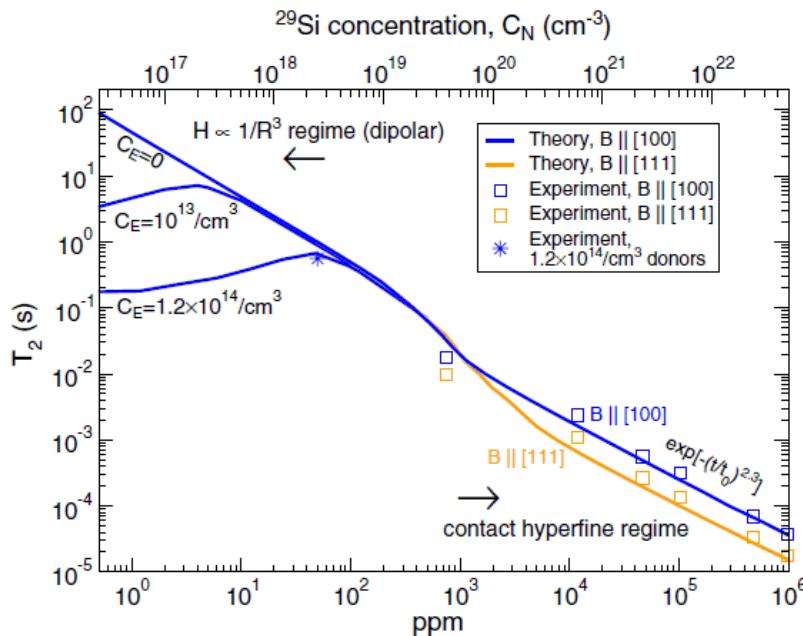
Offsets in counted implanted devices (~50% yield)



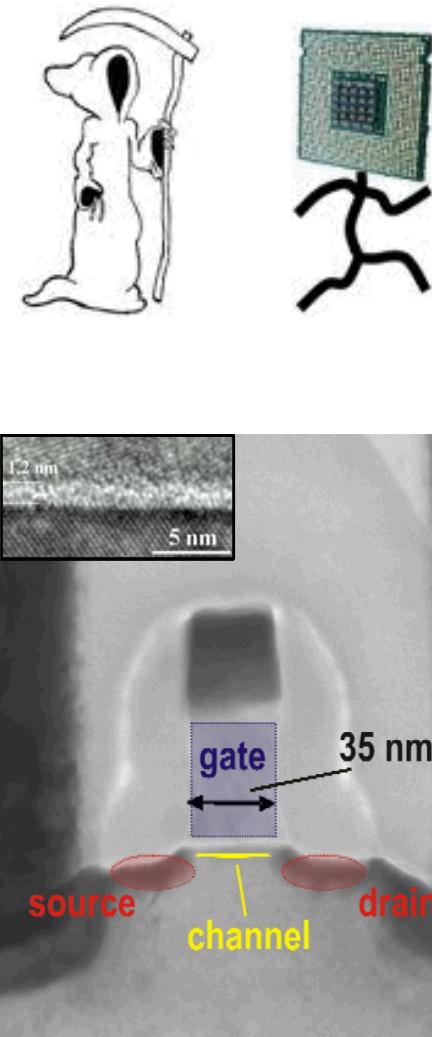
Motivation

○ Some general motivations for QC

- End of Moore's law
- Si for QC because of potential for semiconducting "magnetic-vacuum" & Si industry platform

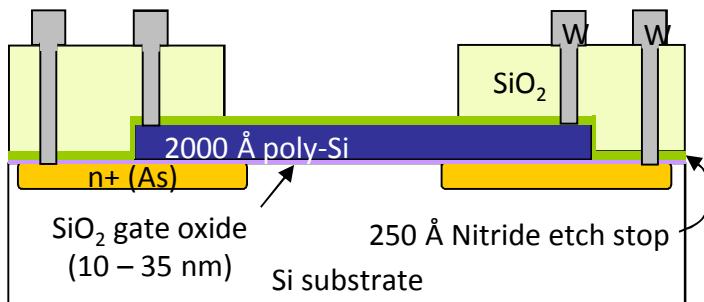


Witzel et al., PRL 105, 187602 (2010)
& PRB 86 035452 (2012)

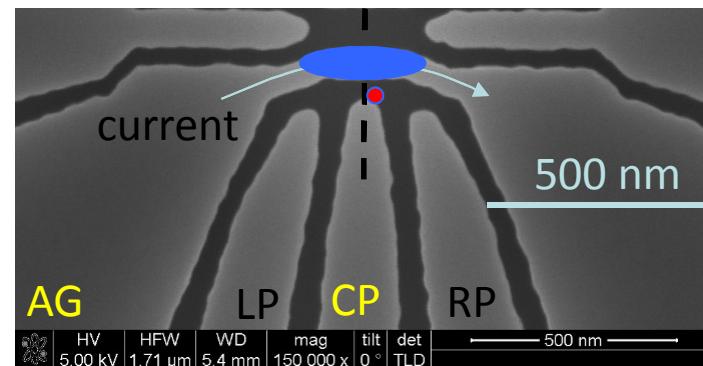
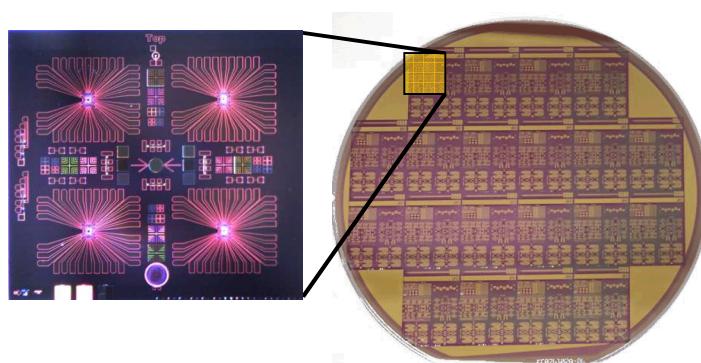
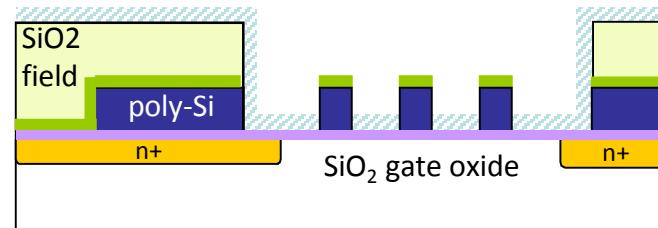


Nanostructure fabrication at Sandia National Labs

Front-end in silicon fab



Back-end nanolithography



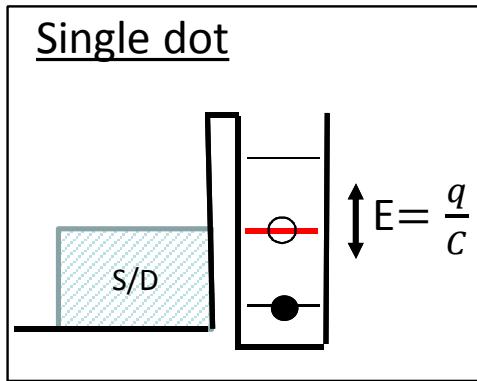
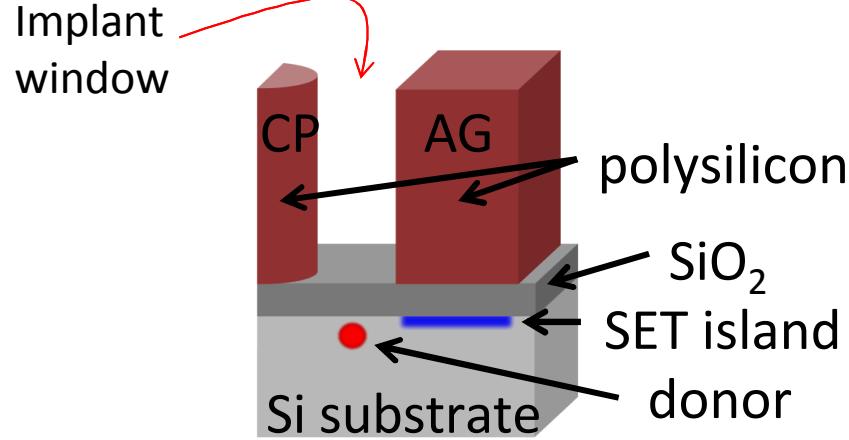
Goal: Use Poly-Si etched structures to produce donor-based qubits

Rationale:

- Self aligned implant
- Foundry like processing
- Potential long term benefits for charge stability

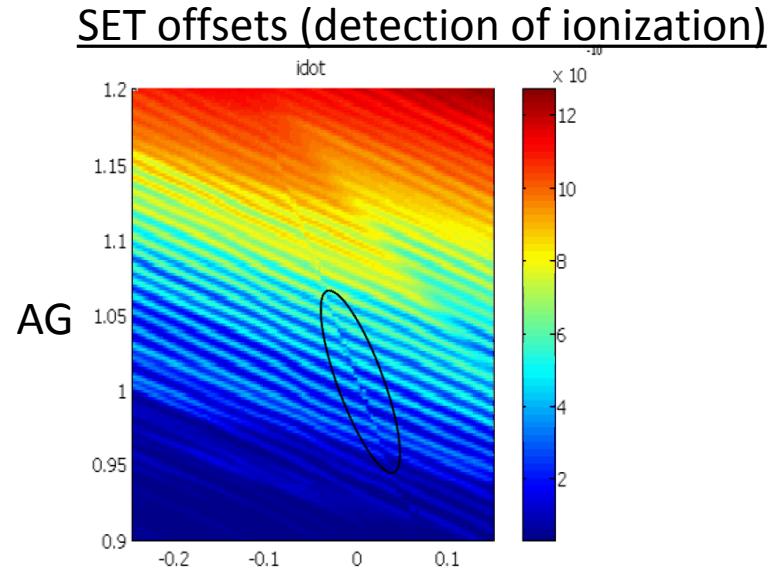
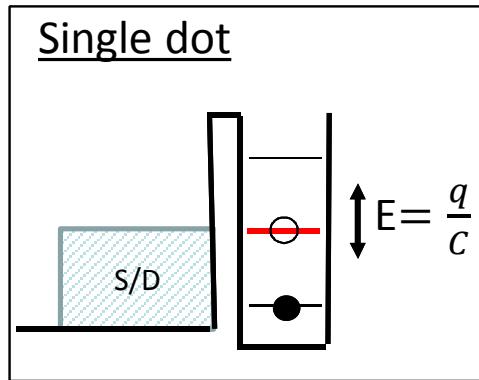
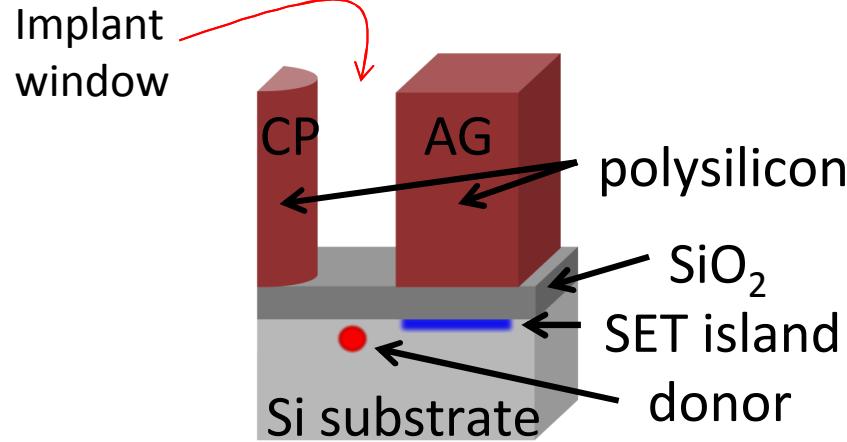
Nordberg et al., PRB 80 115331 (2009)
Tracy et al., APL 103 143115 (2013)

Gate wire with implant – QD coupling to donor

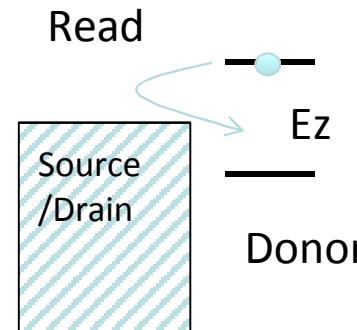


- Poly-Si gated nanostructures
- Use Poly-Si for self-alignment of donors
- Donor qubit readout through quantum dot
- Quantum dot senses the spin dependent ionization of the donor

Gate wire with implant – QD coupling to donor



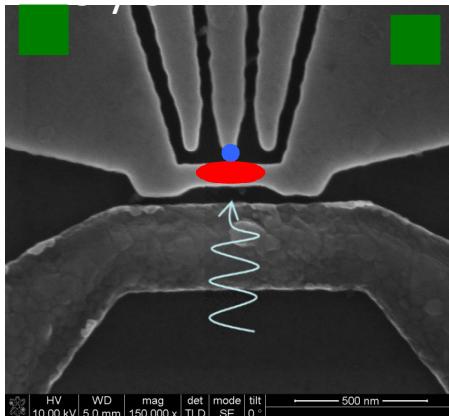
Spin dependent ionization



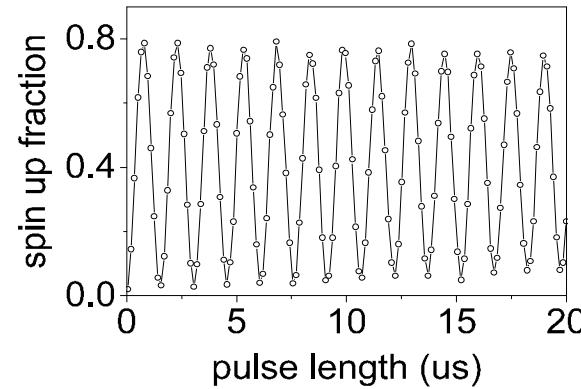
- Poly-Si gated nanostructures
- Use Poly-Si for self-alignment of donors
- Donor qubit readout through quantum dot
- Quantum dot senses the spin dependent ionization of the donor

Morello et al., Nature 2010
Tracy et al., APL 2013

Single donor qubits & dephasing metrics



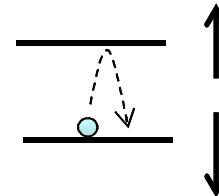
Ohmics
Donor
Quantum
Dot



^{28}Si epilayer

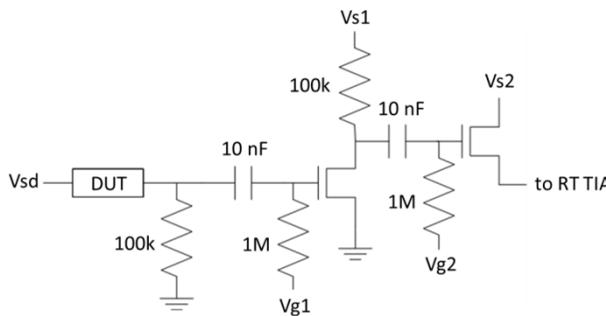
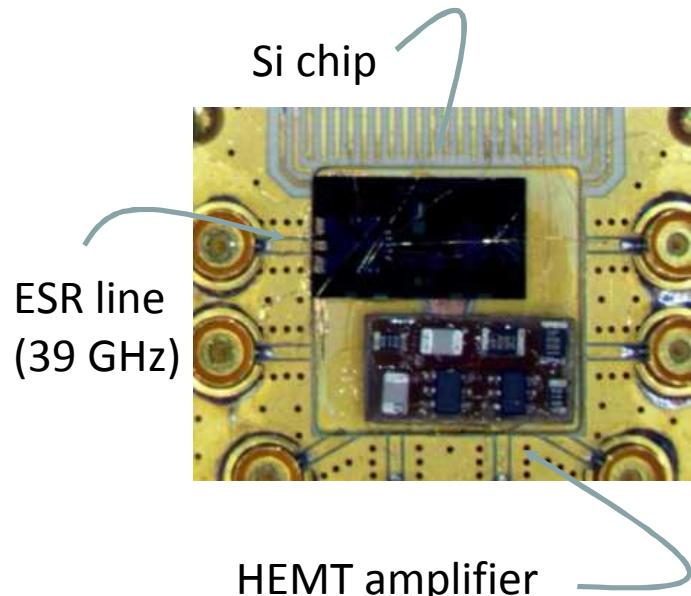
- 2.5 μm thick
- 500 ppm ^{29}Si (ToF SIMS)

Nominally identical processing

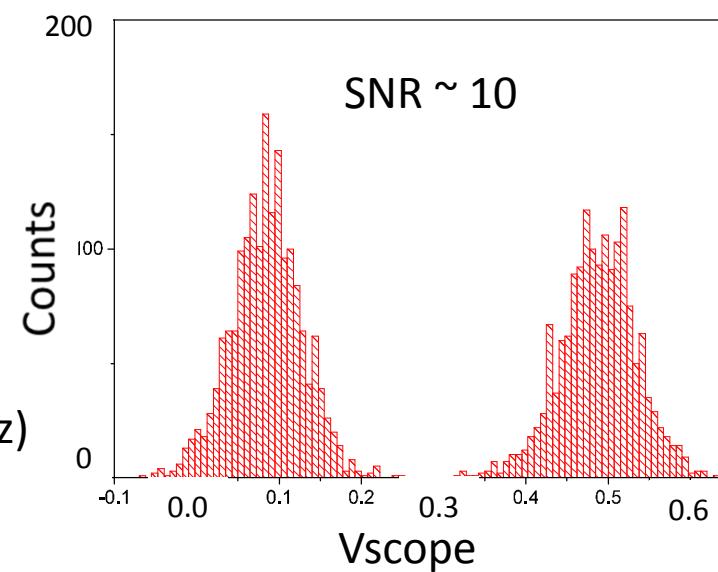
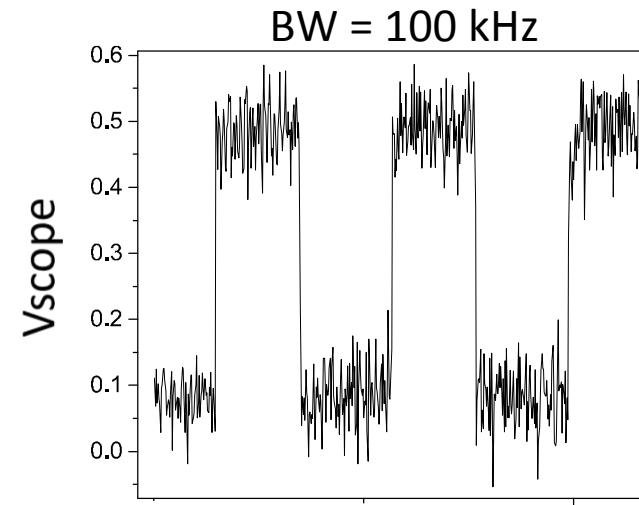


- Coarse metrics of material quality with respect to spin “vacuum” are T2 & T2*
- Roughly, this is a measure of inhomogeneous local B- field from dipoles (T2*) & how rapidly that field is changing (T2)
- This case: ESR: T2 = 0.31 ms, T2* = 10-20 μs

Read-out circuit (AM HEMT)



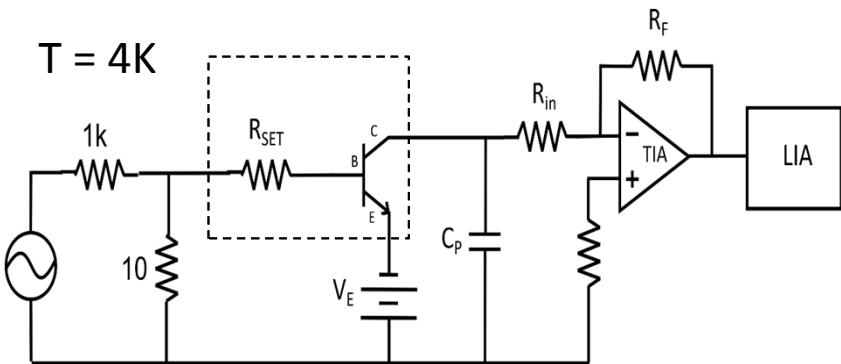
- Dry fridge noise a real nuisance
- Cryo-preamplification & AM technique (300 kHz)
- Good visibility w/ $\sim 1\%$ threshold overlap
- $T_{\text{electron}} \sim 200 \text{ mK}$



HBT alternative?

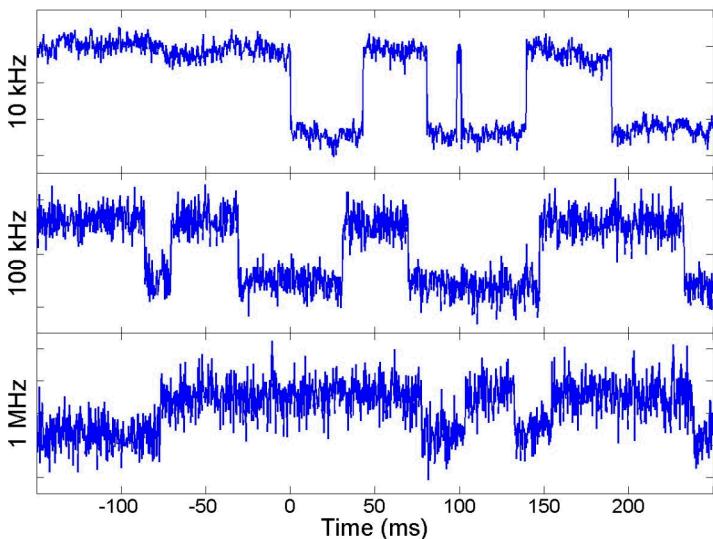
Poster: T. England

- HBT offers better gain vs. current level in device
- Team considered “DC” solution w/HBT first
 - HBT is biased directly with SET current

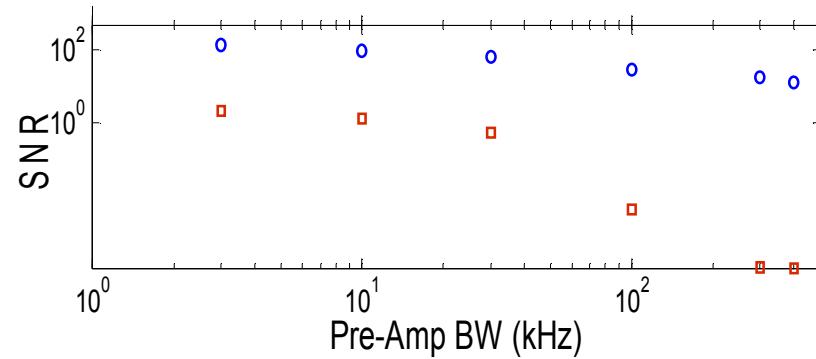


- Bandwidth is extended using HBT
- S/N appears to be improved
- Estimated max. power: $\sim 5 \text{ uW}$
- *Fine print: HBT response is non-linear & V_{sd} floats*
- Good result. Team is now looking to improve and is considering an AC coupling scheme to compare HEMT to HBT. Jury is still out. See poster

RTS with different RT pre-amplifier BWs

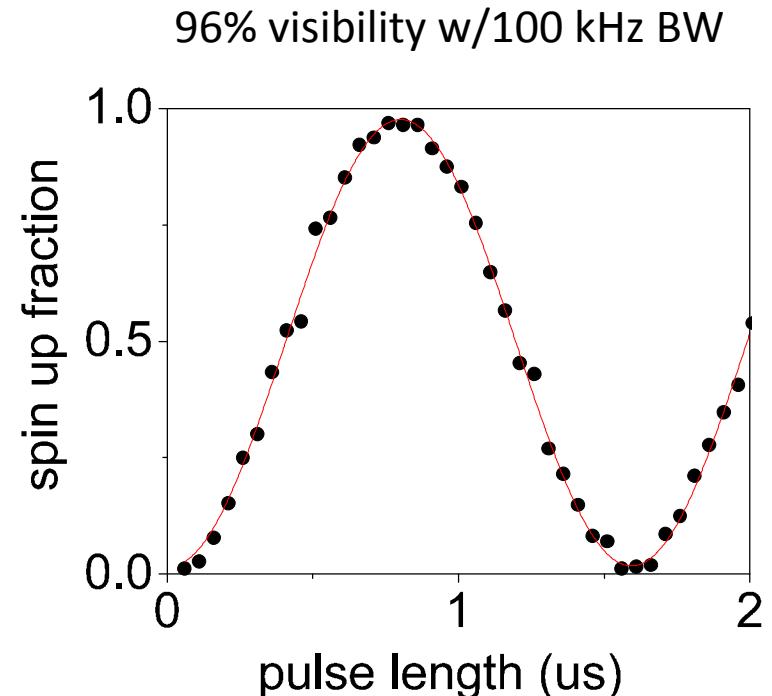
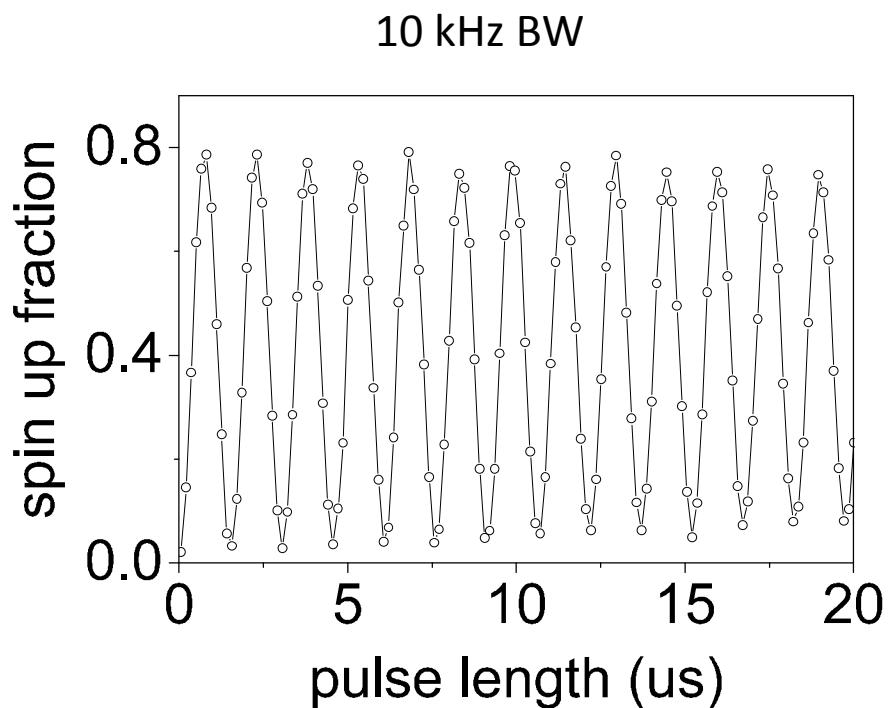


HBT (above) compared to no-HBT (from f response)



Curry, APL 106 202505 (2015)

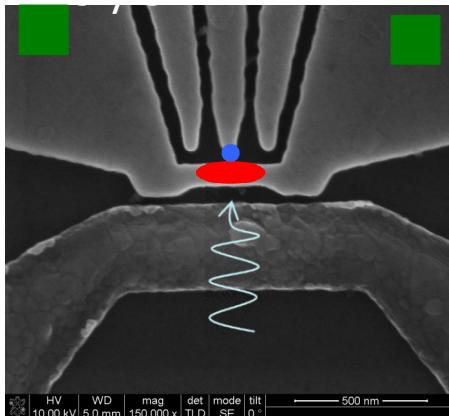
Rabi oscillations



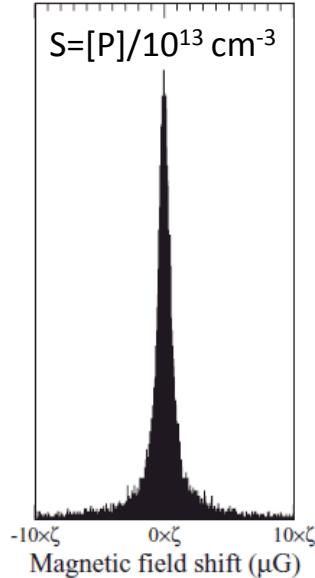
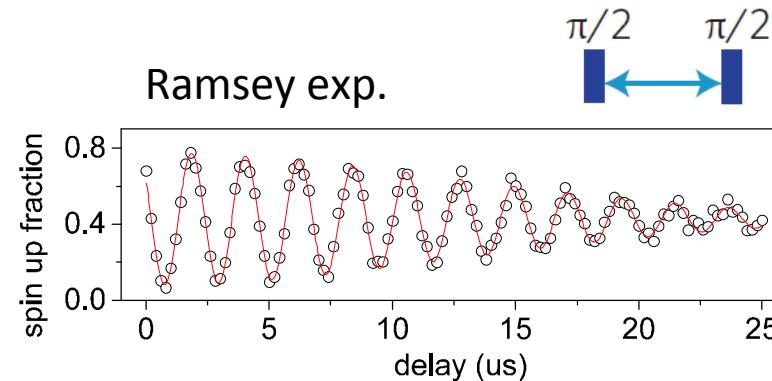
Long lived Rabi oscillations

Visibility reduced because preamplifier BW was not optimized (BW \sim 10 kHz)
For example, fast spin-up tunneling events can be missed.

Single donor qubits & dephasing metrics



Ohmics
Donor
Quantum
Dot

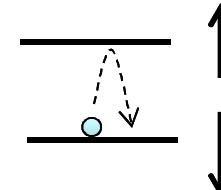


Witzel et al., PRB 2012

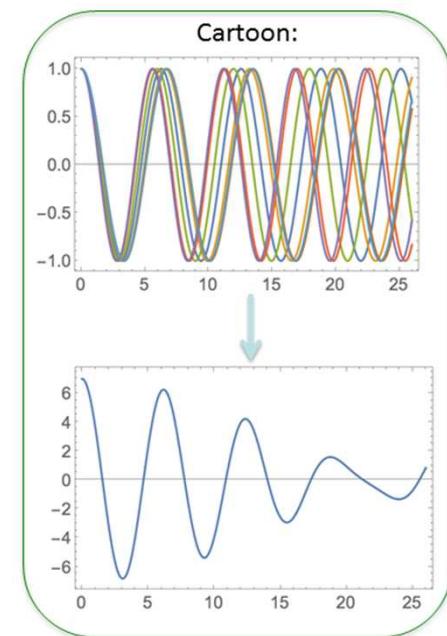
^{28}Si epilayer

- 2.5 μm thick
- 500 ppm ^{29}Si (ToF SIMS)

Nominally identical processing



- Coarse metrics of material quality with respect to spin “vacuum” are T2 & T2*
- Roughly, this is a measure of inhomogeneous local B-field from dipoles (T2*) & how rapidly that field is changing (T2)
- This case: ESR: T2 = 0.31 ms, T2* = 10-20 μs



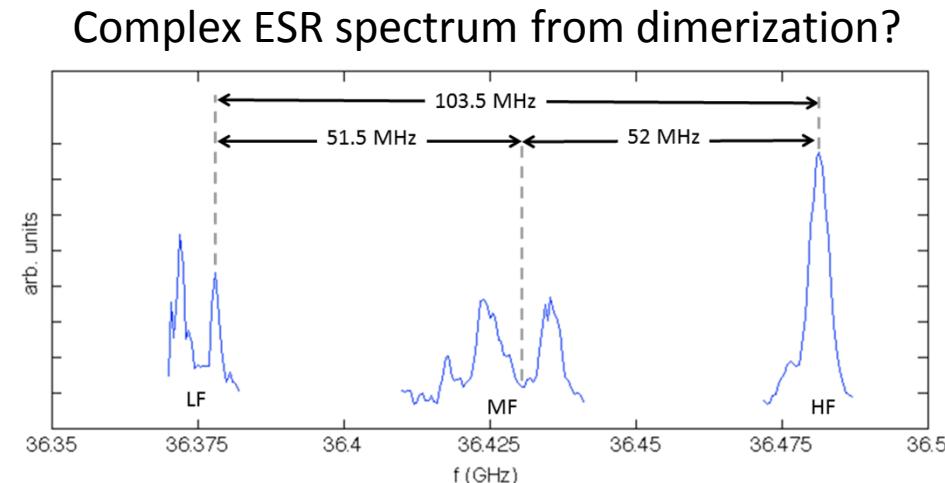
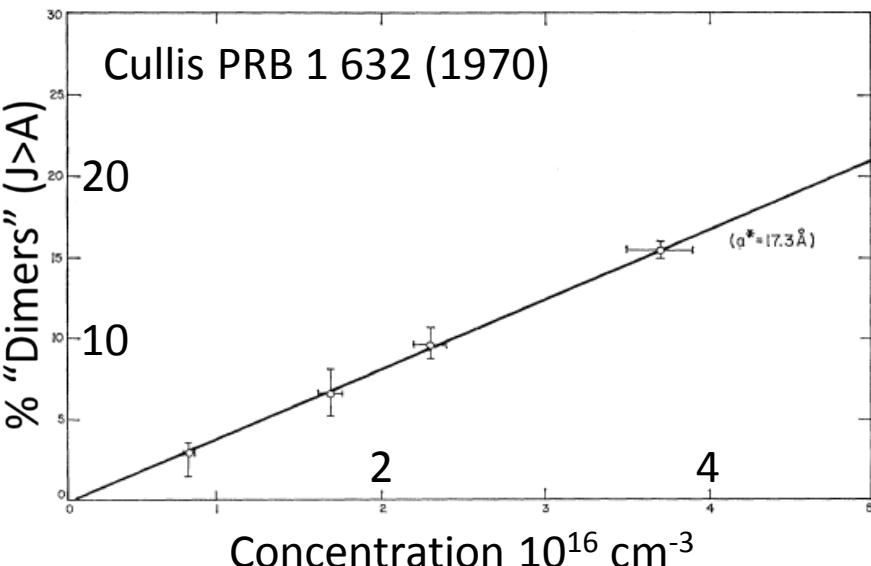
Preliminary GST Results

#	Germ
1	G_x
2	G_y
3	G_i
4	$G_x \cdot G_y$
5	$G_x \cdot G_y \cdot G_i$
6	$G_x \cdot G_i \cdot G_y$
7	$G_x \cdot G_i \cdot G_i$
8	$G_y \cdot G_i \cdot G_i$
9	$G_x \cdot G_x \cdot G_i \cdot G_y$
10	$G_x \cdot G_y \cdot G_y \cdot G_i$
11	$G_x \cdot G_x \cdot G_y \cdot G_x \cdot G_y \cdot G_y$

Gate	Process Infidelity
G_i	0.026748
G_x	0.047344
G_y	0.055106

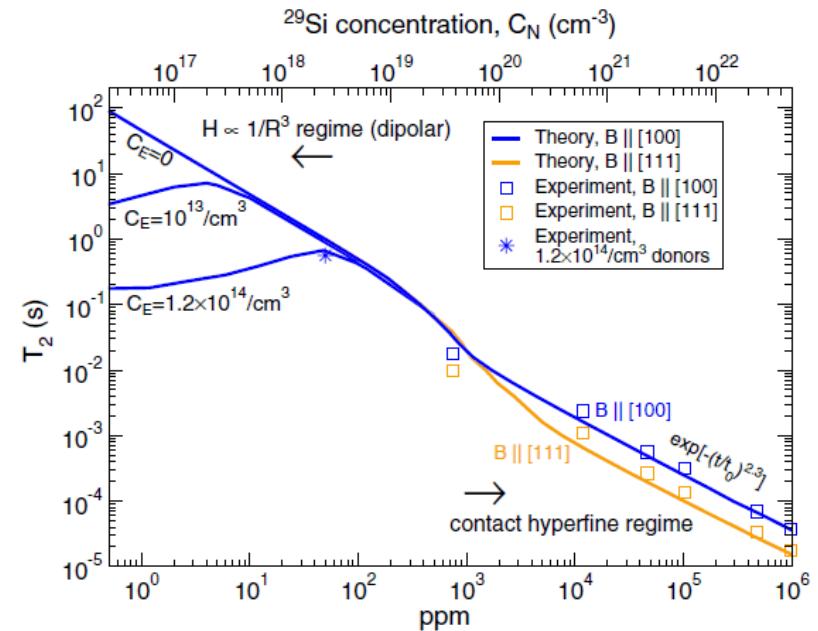
- Gate set tomography used to characterize rotations
- General idea:
 - Provide initial state of unknown “quality”
 - Provide measurement of unknown “quality”
 - Apply sequences gates and idles
 - Results characterize gates and SPAM errors
- Maximum length concatenations we used was 8.
- 400 ns pulse times, 1.8 us clock cycle, 100 kHz BW on read-out
- SPAM error of order 6% & Idle error ~3%
- X/Y rotations are of order 4-5% error. Looks like phase error between X and Y
- Order of 1 % uncertainty in infidelity estimates

Dimer Observation & Motivation for Single Donor Placement



Concentration 10^{16} cm^{-3}

- Often assumed that single donor placement necessary for reasonable two qubit path
- Timed implant combined with tunable D-QD coupling would relax this strict requirement
- Down side of timed implant – the others can still introduce undesired effects
- Precision placement of single donors still the way to go
- Higher yield and performance path (long term view)
 - Place one and know you have one in zone
 - Better QD lateral shift or D vertical gate

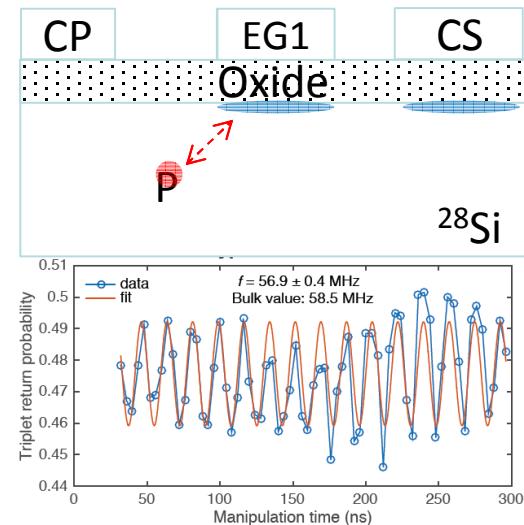


Summary of single donor qubit (ESR/NMR)

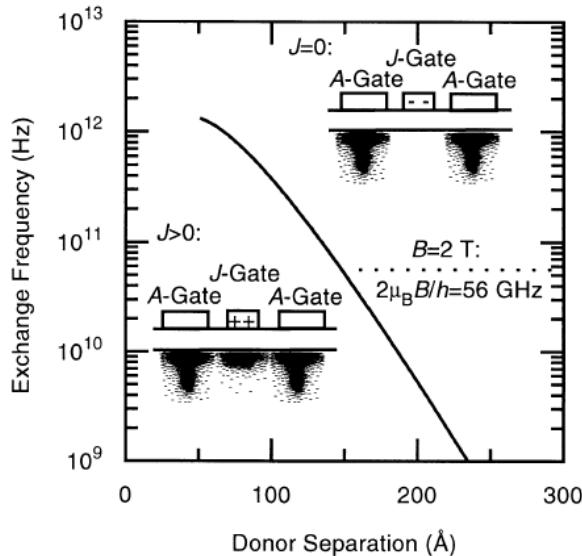
- 28Si introduced in to local ESR donor qubit fab platform (L. Tracy)
- Line width of ~30 kHz observed two times
- T2 comparable to previous reports
- Cryo-HEMT circuit used to overcome dry fridge noise and produce high SNR read-out
 - > 90% fidelity at 100 kHz bandwidth (high SNR)
 - Video-like stability plots (100 ksamples/sec)
- Looking in to HEMT and HBT circuits (T. England)
 - HBT has higher gain for same current levels & details of cold noise models are also not known
- Gate set tomography used to characterize fidelity (Nielsen, Gamble, Blume-Kohout)
 - 2-3% SPAM error
 - 4-5% X-Y rotation error
 - Analog source is possible cause of error
- P2 dimer is plausible explanation of complex spectrum observed in natural Si device (Luhman)
 - Modeling of this system highlights how the ESR technique leads to identification of a limited range of consistent parameters => metrology technique for clarifying dimer details
- Developing NMR now

Outline

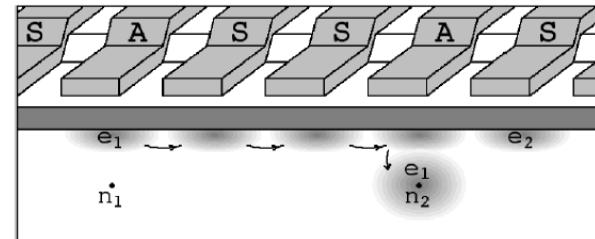
- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Latch read-out for S/T qubits
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary



Donor-donor coupling concept



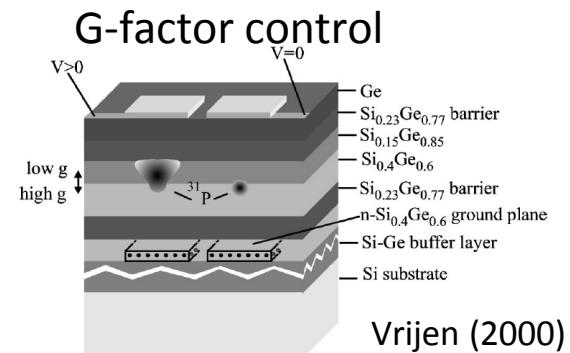
Kane (1998)



Skinner & Kane (2003)

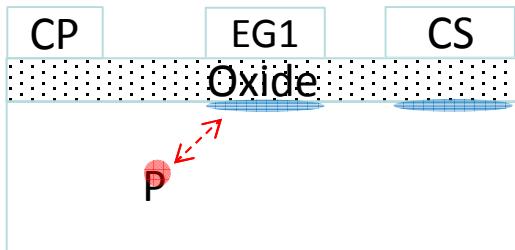
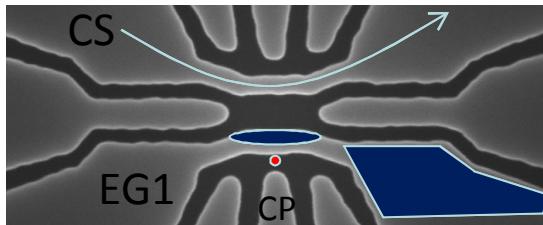
Also transport: Hollenberg (2007),
Morton (2009); Witzel (2015)

- Donors are a great qubit
- Many ideas about coupling donors that use interface
- Very general question that we are presently addressing: can a donor practically be coherently-coupled to something at an interface and can that capability be extended
- SNL: donor coherently coupled to MOS QD recently
- This is a platform to look at these questions



Vrijen (2000)

Approach: couple buried donor to surface QD

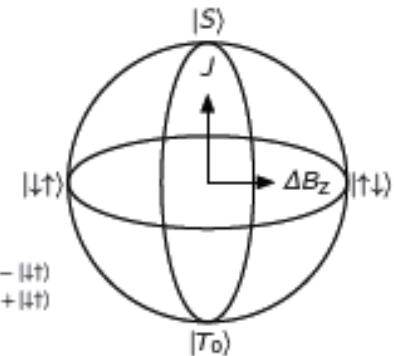


Canonical S/T qubit

$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_Z(\epsilon)\hat{\sigma}_x$$

Donor-QD S/T qubit \rightarrow AI \cdot S

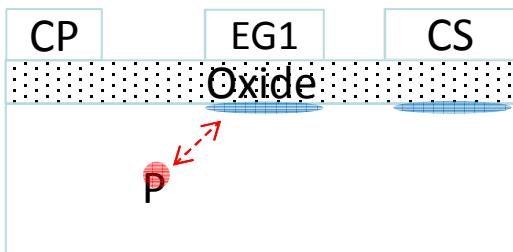
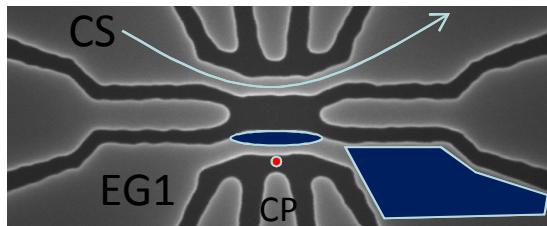
Qubit Bloch Sphere



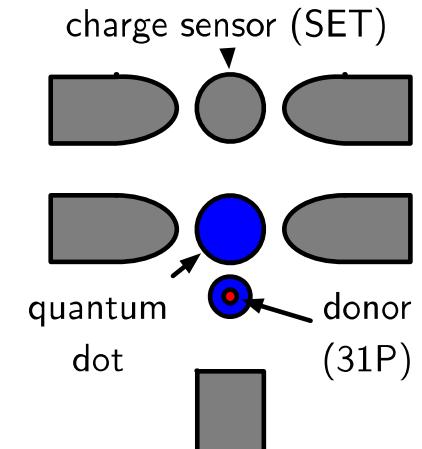
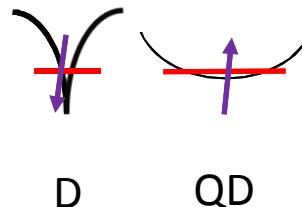
$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_Z\hat{\sigma}_x$$

- Encode as singlet-triplet qubit
- Rationale for using this choice as test platform:
 - Platform to examine tuning of the charge & dynamics (e.g., tunnel coupling)
 - Produces an appealing two-axis controlled S/T qubit
 - Rotation frequency is chemically distinct
 - Opens up a potential electrical read-out of nuclear spin
 - Directly probes coherence times of surface-bulk-donor coupling

Approach: Couple a N=1 MOS-QD to a Buried Donor

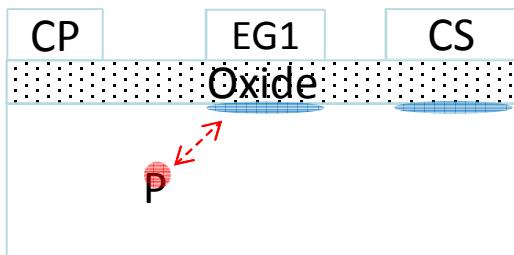
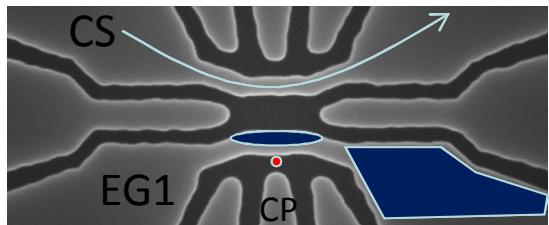


2-spin singlet-triplet qubit

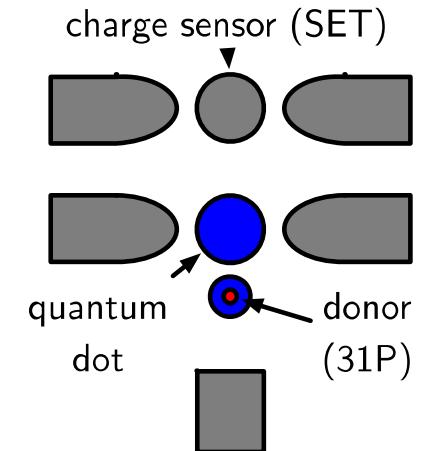
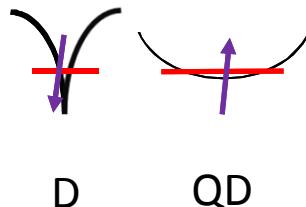


- Extend the single donor qubit lay-out to include a charge sensor
- Charge sensed donor-QD system is now an experimental double quantum dot platform to test the D to surface coupling idea

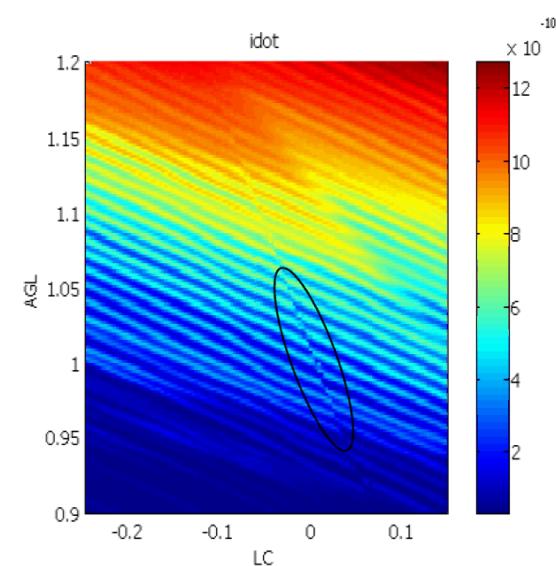
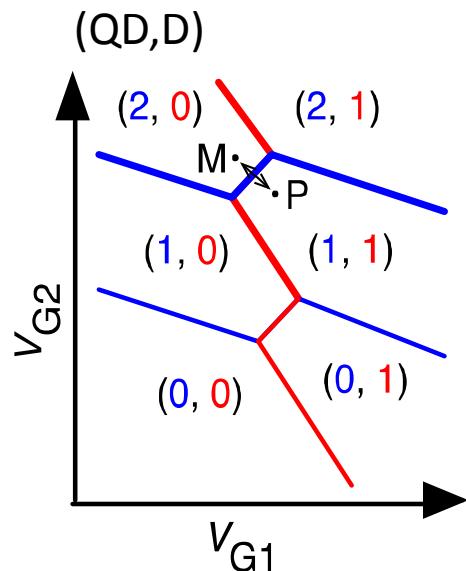
Approach: Couple a N=1 MOS-QD to a Buried Donor



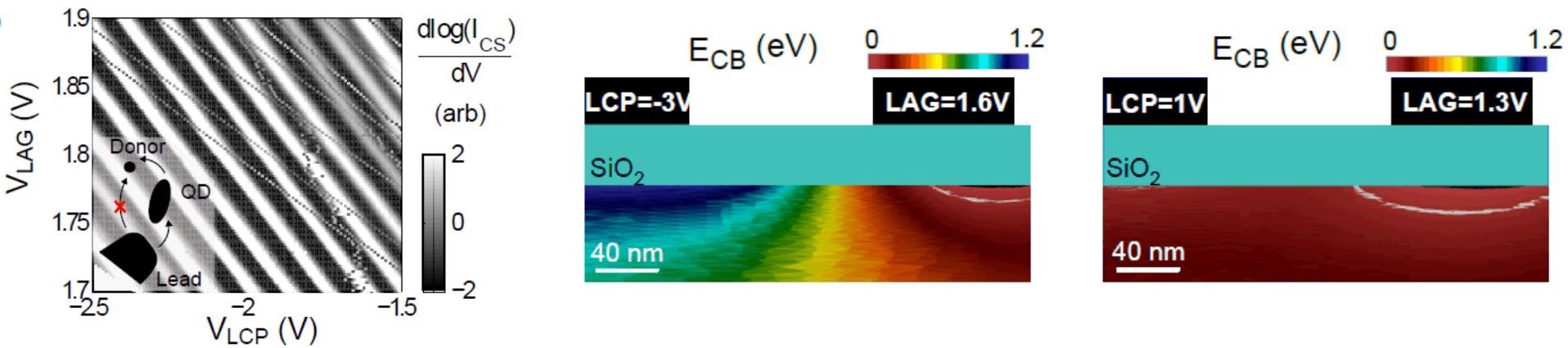
2-spin singlet-triplet qubit



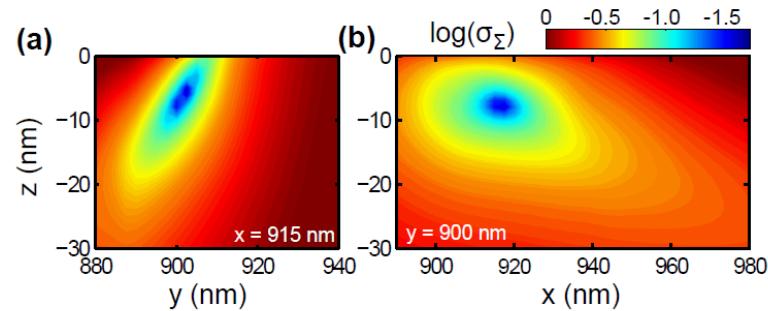
- Extend the single donor qubit lay-out to include a charge sensor
- Charge sensed donor-QD system is now an experimental double quantum dot platform to test the D to surface coupling idea



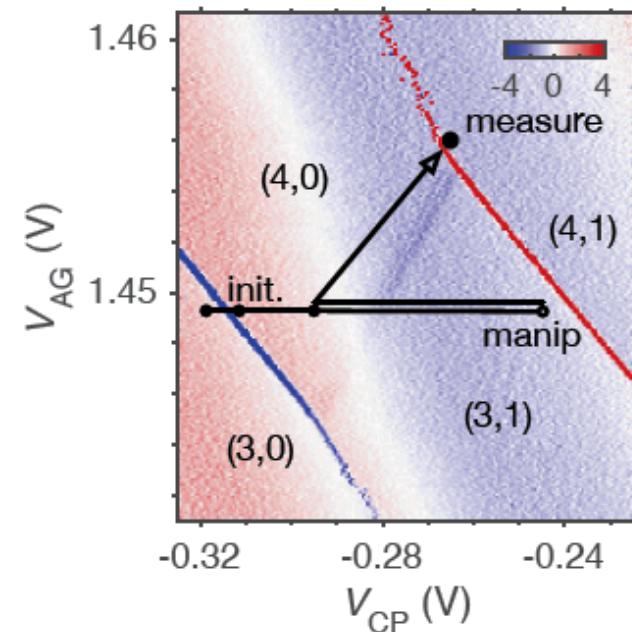
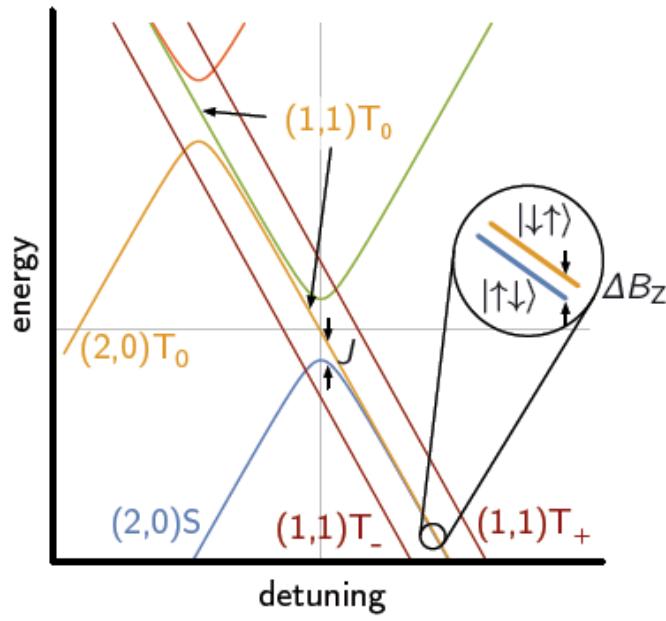
Triangulation of donor position



- Modeling of slopes in stability diagrams (against all gates) to help identify position of object
- Capacitances of multi-gate system are sufficient to locate position
- Visible donors are underneath LAG
- Depth/lateral extent of donors:
 - $7 < z < 15$ nm
 - $15 < x, y < 35$ nm
- This observation is also consistent with semi-classical QCAD calculations of 45 meV “ionization contours”



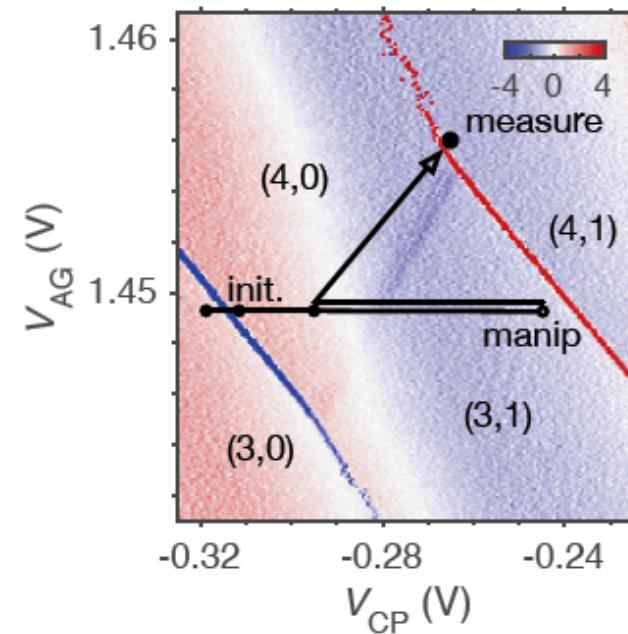
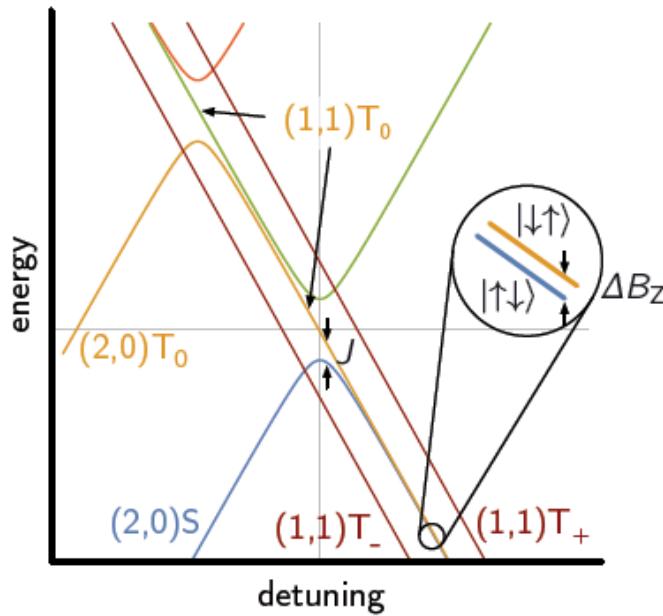
Steps towards coherent control



Approach

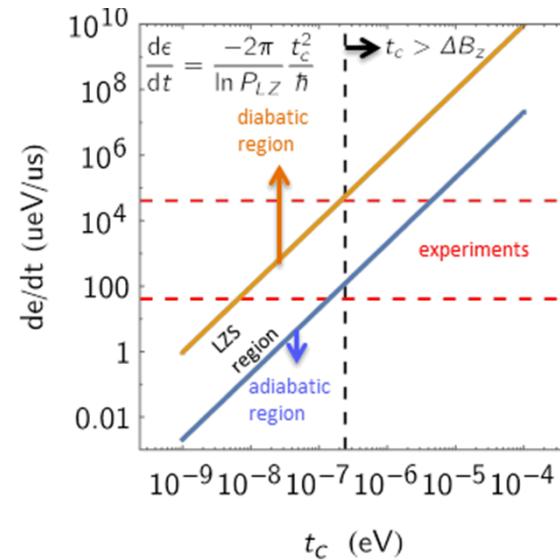
- Prepare $(2,0)$ singlet
- Pulse into $(1,1)$
- Ramp rate must be balanced against charge adiabaticity but diabatic relative to J-A anti-crossing
- Shift to higher tunnel coupling through higher N in QD

Steps towards coherent control

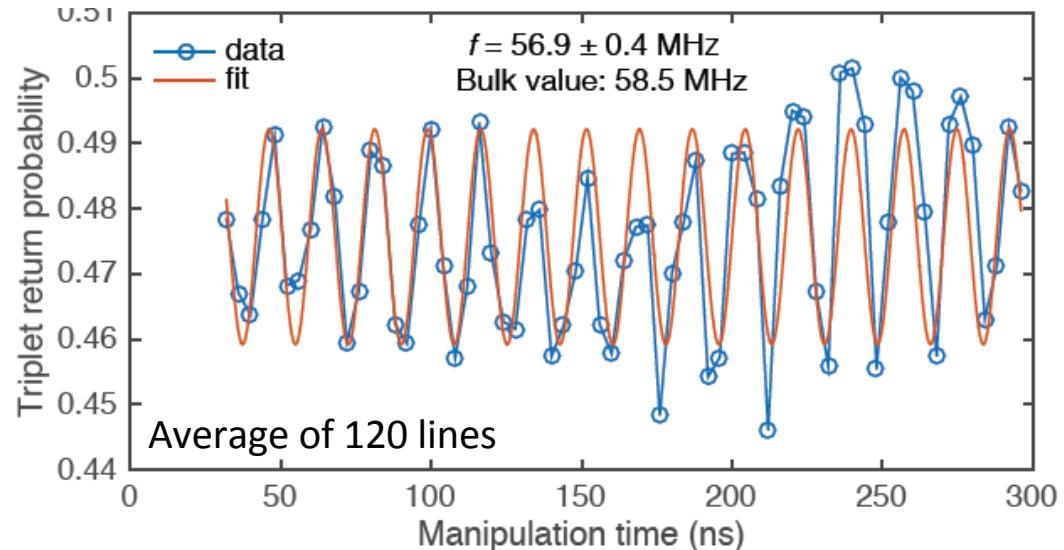
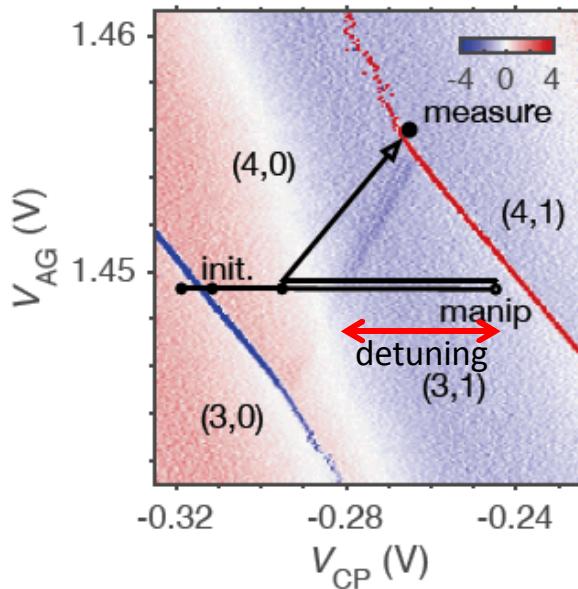


Approach

- Prepare (2,0) singlet
- Pulse into (1,1)
- Ramp rate must be balanced against charge adiabaticity but diabatic relative to the crossing where $J < A$
- Shift to higher tunnel coupling through higher N in QD

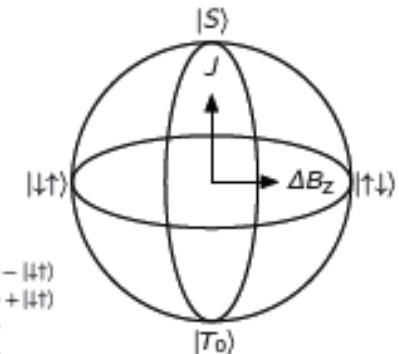


Pulse sequence & singlet-triplet rotations



- Coherent oscillations observed for variable time & fixed detuning
 - Note: only the measurement point differs
- Oscillation frequency is close to bulk donor contact hyperfine value of 58.5 MHz
 - Closer to measured single donors in ESR case
- Frequency is detuning dependent – J changes
- $T2^*$ order of 1 us from coarse measures at longer times and different detunings

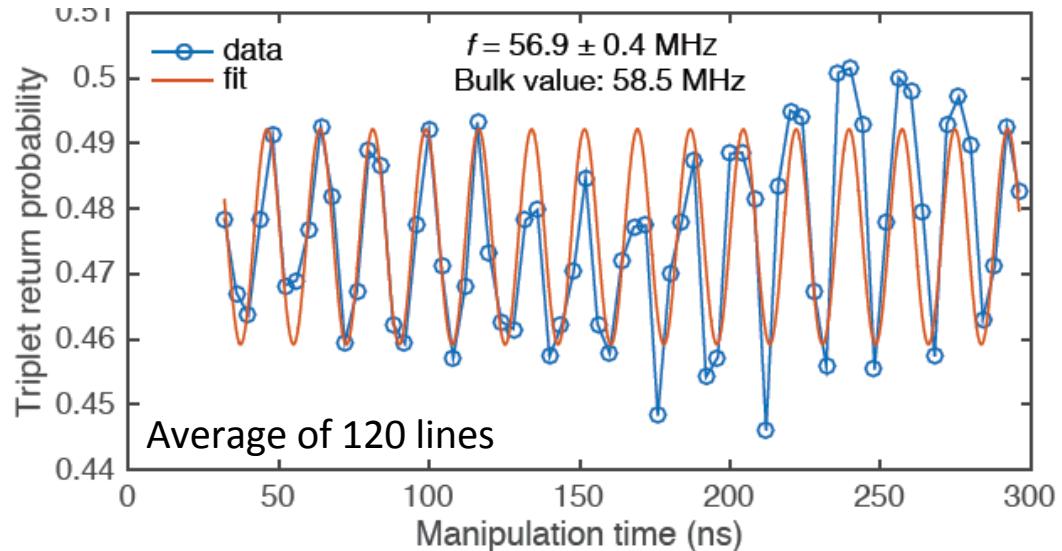
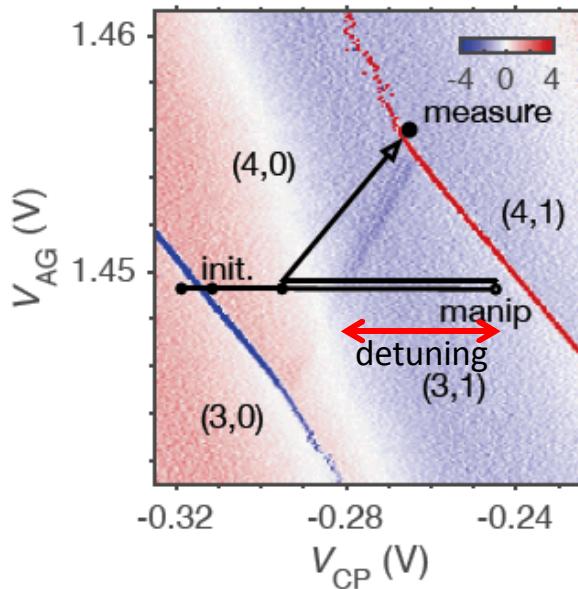
Qubit Bloch Sphere



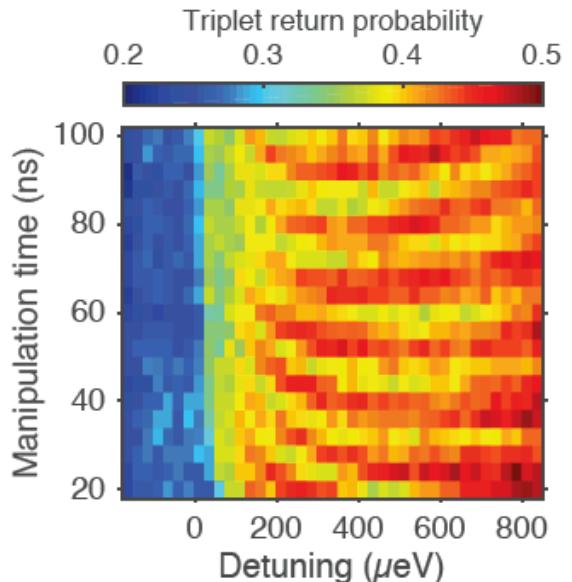
$$\begin{aligned} |S\rangle &= |\uparrow\downarrow\rangle - |\downarrow\uparrow\rangle \\ |\tau_0\rangle &= |\uparrow\downarrow\rangle + |\downarrow\uparrow\rangle \\ |\tau_-\rangle &= |\downarrow\downarrow\rangle \\ |\tau_+\rangle &= |\uparrow\uparrow\rangle \end{aligned}$$

$$\hat{H}_{ST} = J(\epsilon)\hat{\sigma}_z + \Delta B_z \hat{\sigma}_x$$

Pulse sequence & singlet-triplet rotations

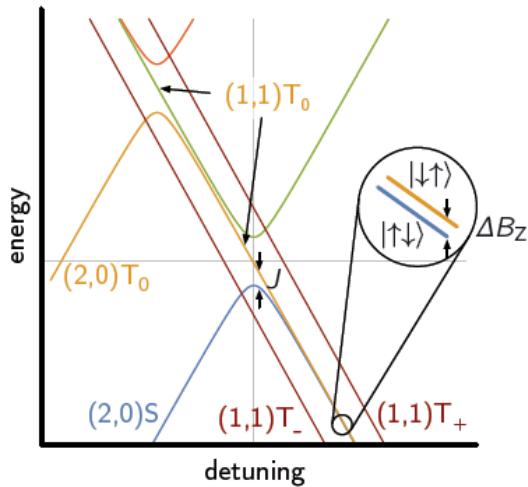


- Coherent oscillations observed for variable time & fixed detuning
 - Note: only the measurement point differs
- Oscillation frequency is close to bulk donor contact hyperfine value of 58.5 MHz
- Frequency is detuning dependent – J changes
- T2* order of 1 μs from coarse measures at longer times and different detunings



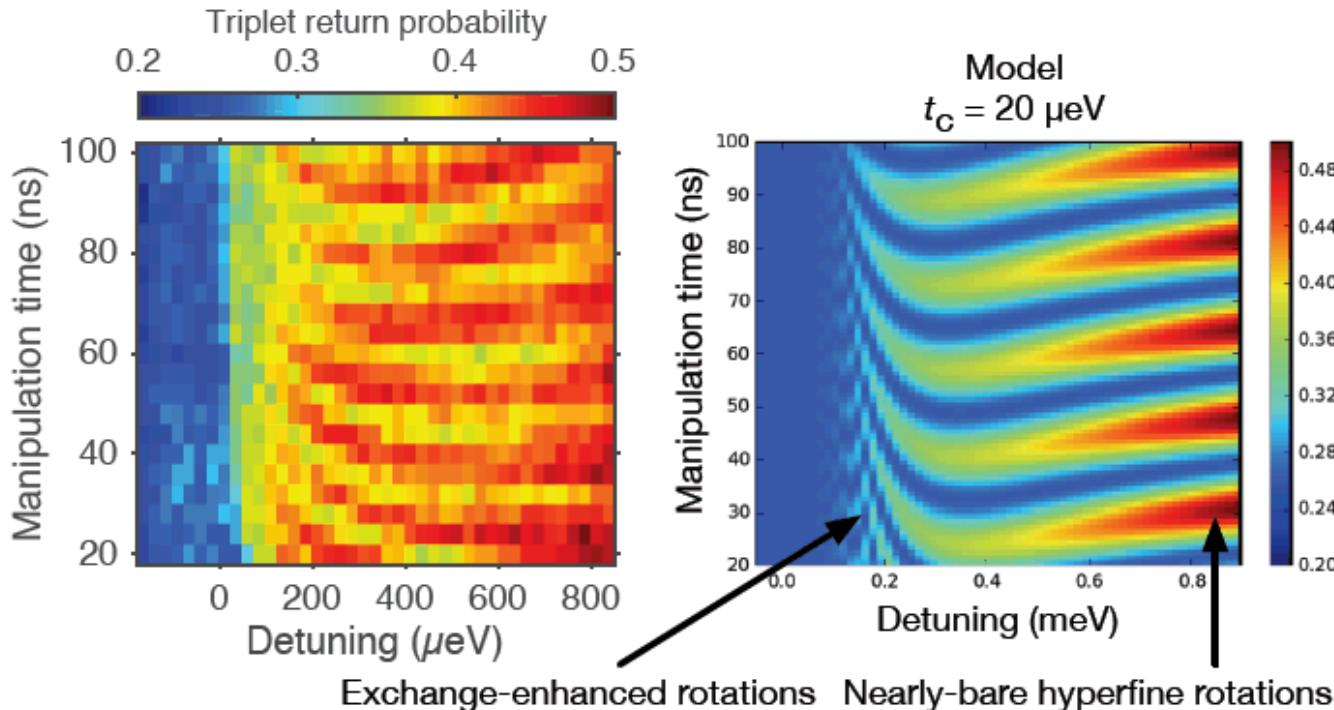
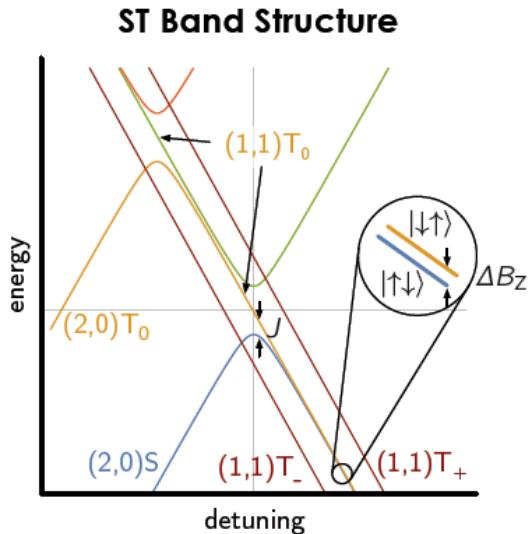
Comparison to numerical simulation

ST Band Structure



- Phenomenological Hamiltonian solved for relevant detuning range
- Dynamics of master equation solved using Lindblad formalism (A assumed, tunnel coupling is fit)
- A number of similar qualitative and quantitative behaviors are exhibited
 - Singlet state is preserved until it is moved to the $(1,1)$ charge state
 - Deeper detuning target reduces J and rotation rate saturates near expected $A/2$ value
 - Ramp rates affect the rotations including subtle effects of changing integrated time in high J region
 - Reasonable experimental parameters (some directly measured) provide good qualitative agreement
- All consistent with a contact hyperfine driven singlet-triplet qubit
- MAJIQ: MOS, contact-hyperfine (A), exchange (J), single-nuclear-spin-driven (I), qubit

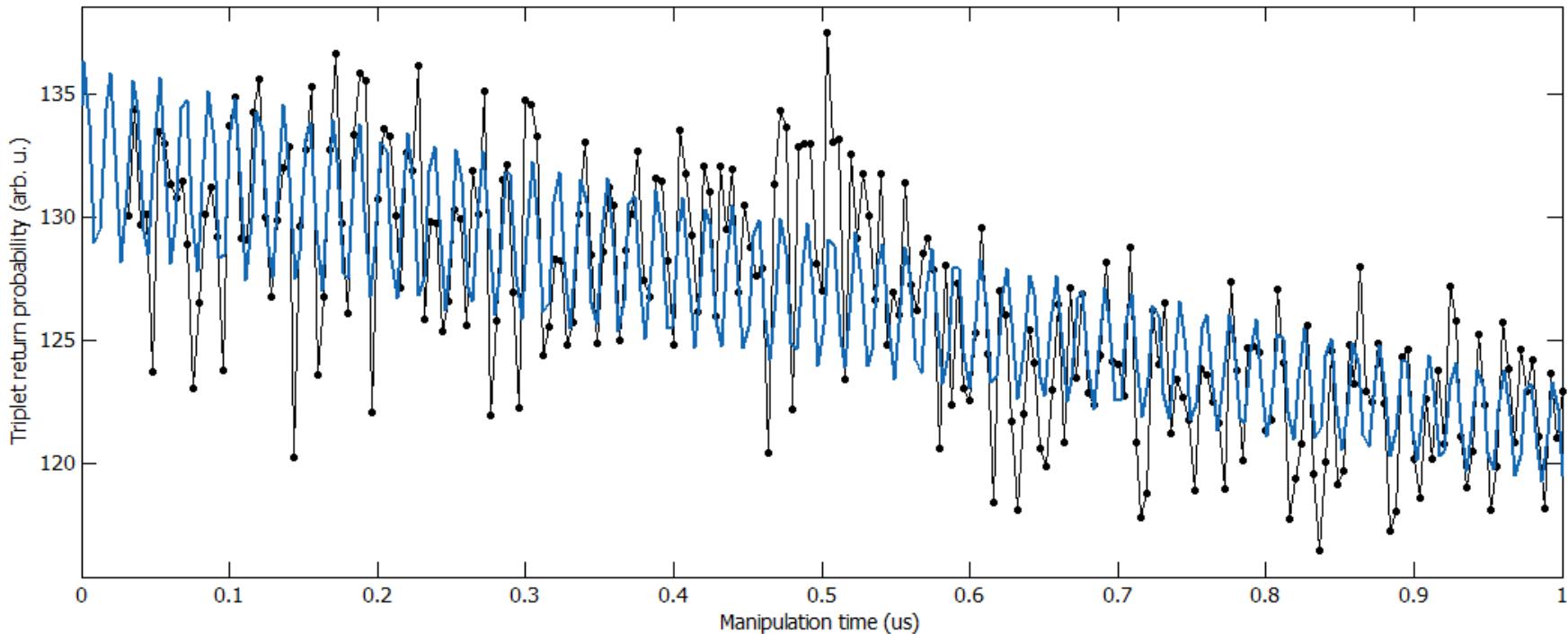
Comparison to numerical simulation



- Phenomenological Hamiltonian solved for relevant detuning range
- Dynamics of master equation solved using Lindblad formalism (A assumed, tunnel coupling is fit)
- A number of similar qualitative and quantitative behaviors are exhibited
 - Singlet state is preserved until it is moved to the (1,1) charge state
 - Deeper detuning target reduces J and rotation rate saturates near expected A/2 value
 - Ramp rates affect the rotations including subtle effects of changing integrated time in high J region
 - Reasonable experimental parameters (some directly measured) provide good qualitative agreement
- All consistent with a contact hyperfine driven singlet-triplet qubit
- MAJIQ: MOS, contact-hyperfine (A), exchange (J), single-nuclear-spin-driven (I), qubit

Extended time trace & coarse T2* estimate

- Long time trace. Average of 10 lines.



$f = 59.5 \text{ MHz} \pm 0.1$

$T2^* = 1.6 \pm 0.8 \text{ us}$

Detuning: $897 \mu\text{eV}$

MAJIQ Summary

Short term to do:

- J based rotation
 - “DC” and then look at resonant approaches at ~58 MHz (e.g., similar to Yacoby group)
- Characterize the qubit fidelities and make sure we understand and optimize sources of decoherence
- Slow single shot read-out with latch approach – establish fidelities for that read-out path Explore the T-branch – possibly for nuclear spin read-out
- Different tuning (e.g., different tunnel coupling – different electron number?)

Challenges:

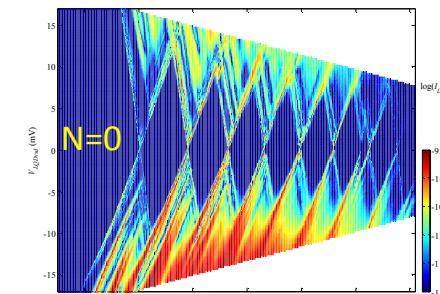
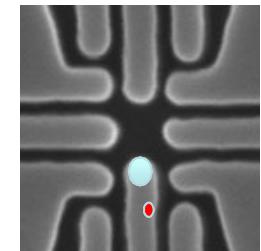
- Tunnel coupling control between D-QD (possible solution in next section)
- Potential bandwidth limits with present version of doped poly (silicide, metal extensions or metal (?))?

Longer term & sci-fi:

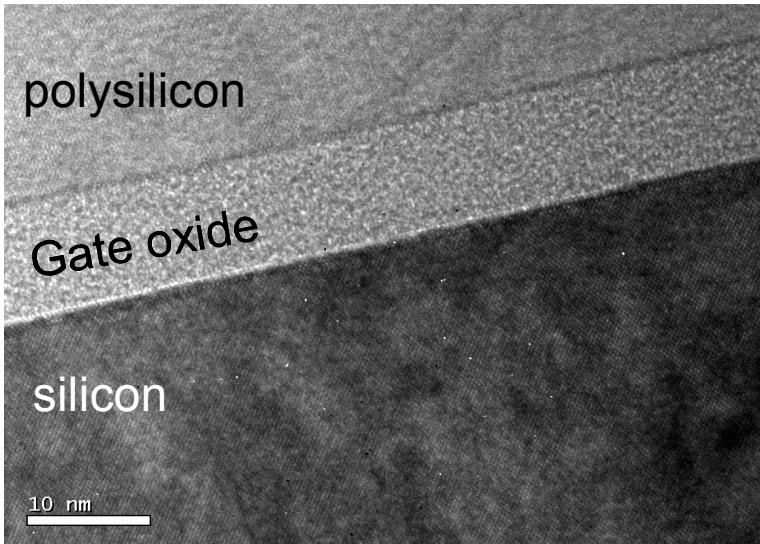
- If NMR read-out works – NMR control with “electrical” read-out
- Better design for D-QD (next section)
- Coupling qubits together (more next section)
 - Capacitance, exchange, shuttling(?) ...
- Fast single shot read-out (integrate cryo-preamp)
- Higher rotation rate & more nuclear spin flexibility (Sb or Bi)?

Outline

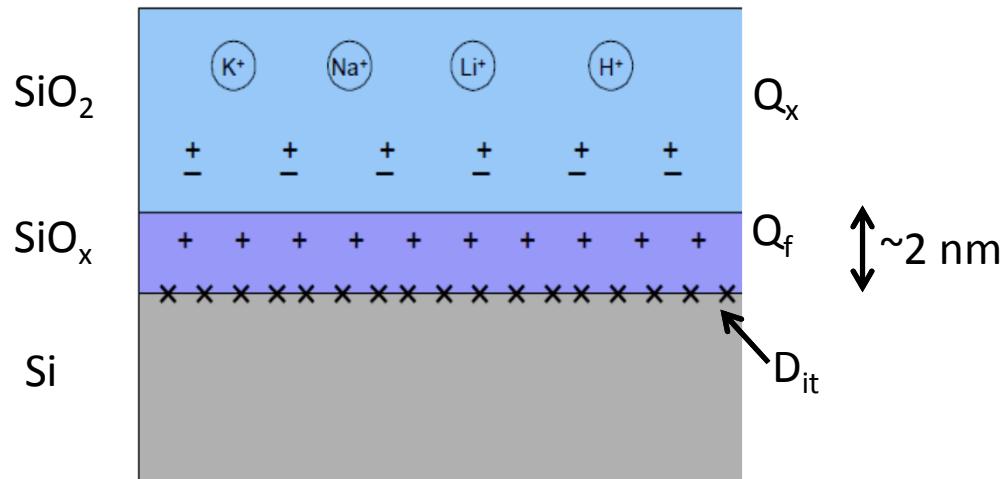
- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Latch read-out for S/T qubits
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - **New poly Si QD & QD-D design**
 - Advanced single donor fabrication (STM – single ion implant)
- Summary



The MOS interface



Defects

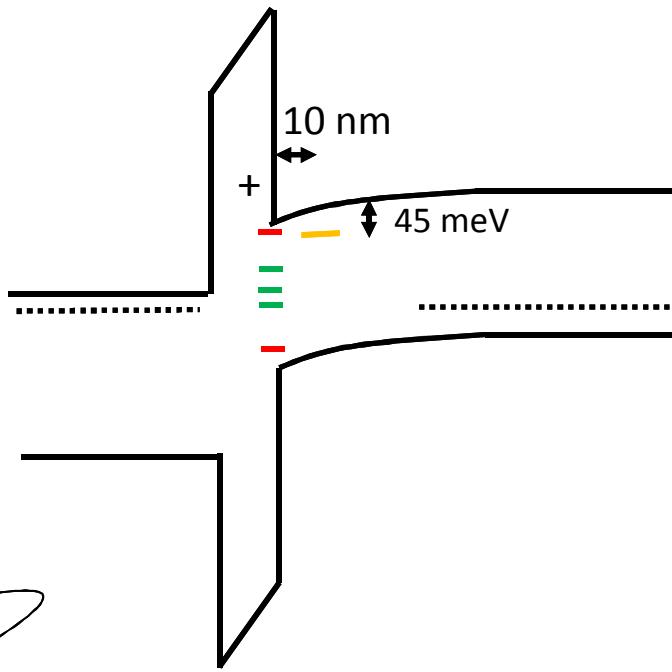


Room temperature picture

- D_{it} Interface traps and border traps within a “tunneling” distance of interface
- Q_f Fixed charge deeper in oxide

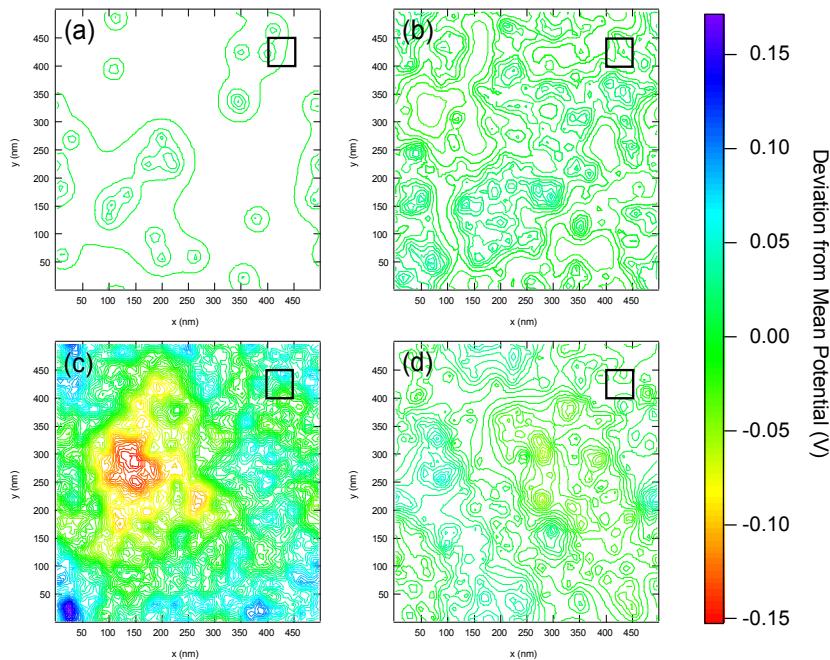
Low temperature picture

- Shallow traps are most relevant
- Not much known about interface traps close to band edge
- Fixed charge could be producing a dynamic state at the interface
- Paramagnetic effect on decoherence



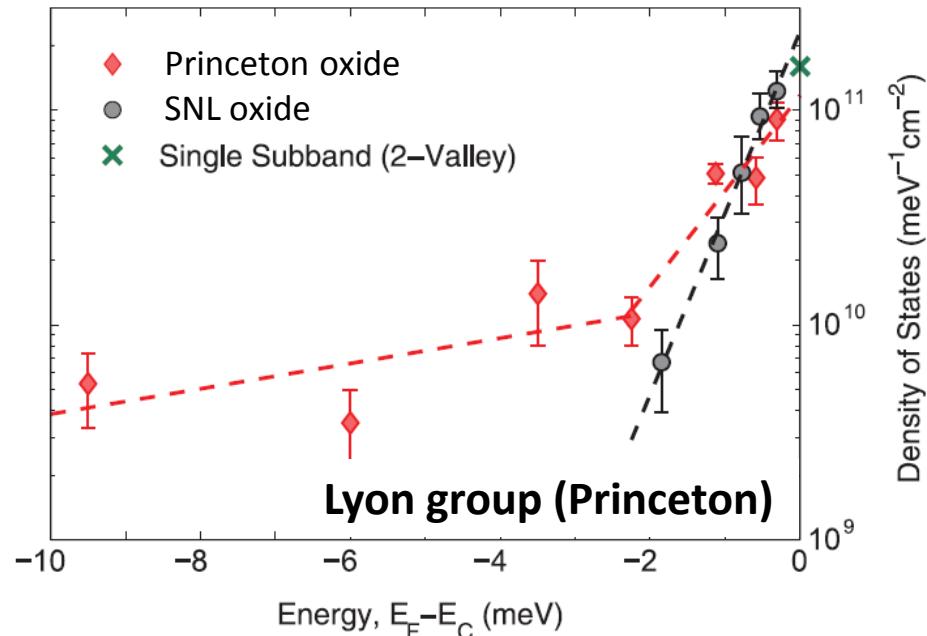
Oxide defect densities

Calculation of unscreened potentials



Nordberg et al., PRB 80 115331 (2009)

Electron spin resonance ($T \sim 4K$)



Jock et al., APL 100 023503 (2012)

Rahman et al. PRB 85 125423 (2012) [trap energies]

Pinsook et al., APL (2013) [bandedge DOS]

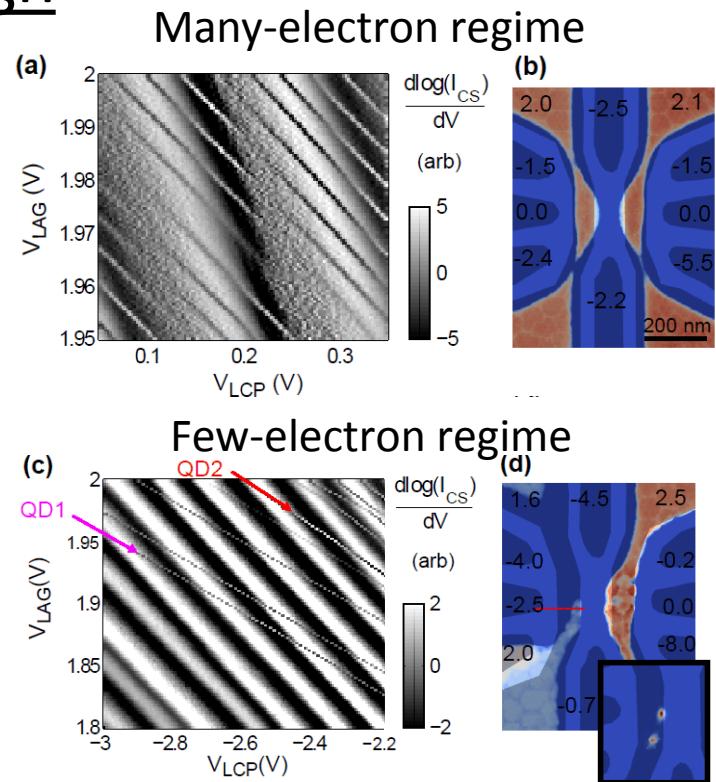
Calculations would predict substantial “rough” potential

Electrical measurements also suggest a rough potential (e.g., mobility, valley splitting)

Measurements don’t always suggest same conclusion – ESR technique vs. peak mobility

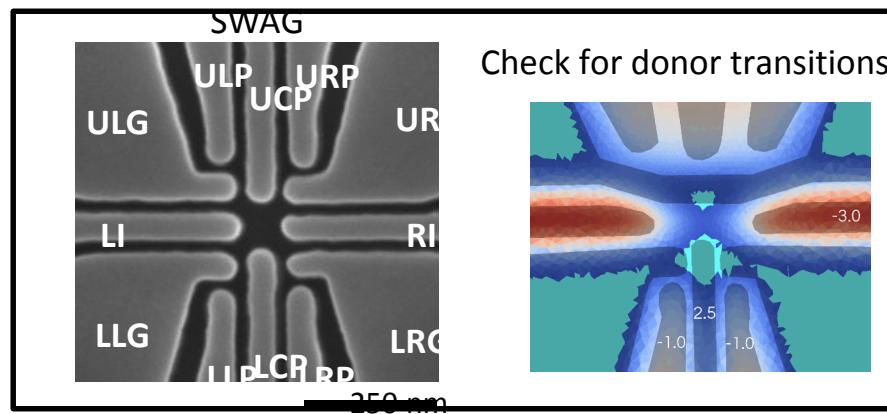
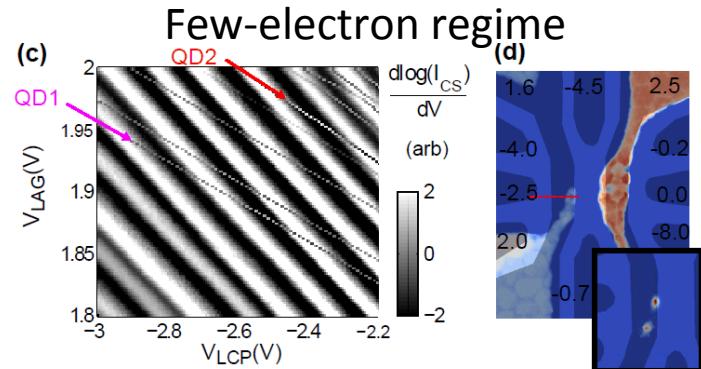
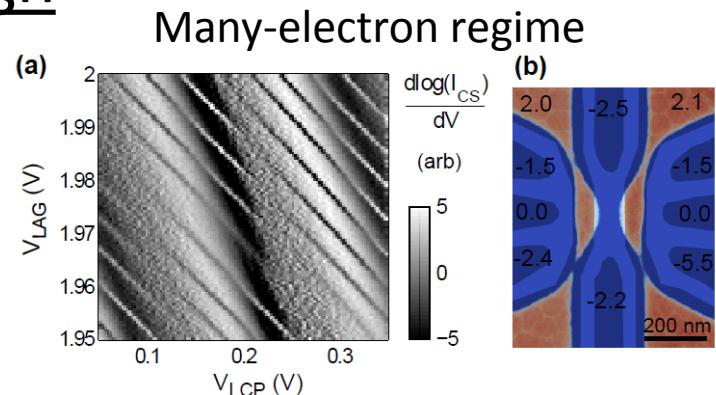
New QD design

- Limitations of gated wire design
 - Wire is long (250nm), so transport is difficult through small QD
 - Very asymmetric biasing conditions are necessary for few-electron QD
 - Creates oblong well and preferentially supports a DQD
 - *QD is difficult to physically move*
 - LAG gate has large C to ground, limited BW
 - Extended tunnel barriers susceptible to disorder QD formation
- Community has been moving towards separate reservoir gates
- New design that shrinks dimensions & separates reservoir gates from QD gate
- Separate wire accumulation gates (SWAG)



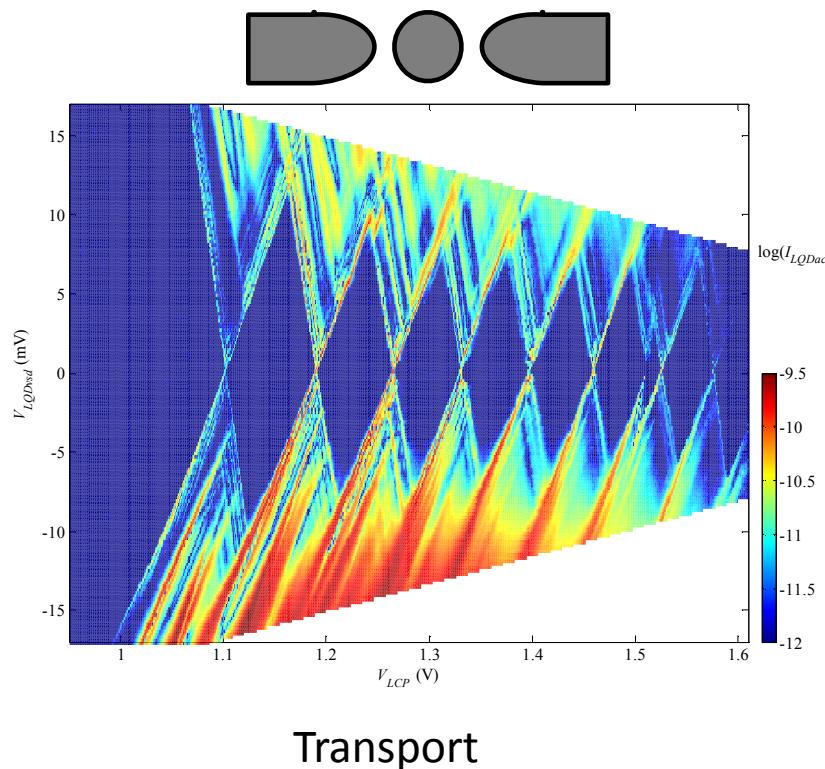
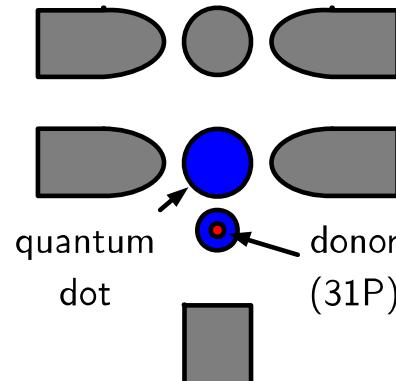
New QD design

- Limitations of gated wire design
 - Wire is long (250nm), so transport is difficult through small QD
 - Very asymmetric biasing conditions are necessary for few-electron QD
 - Creates oblong well and preferentially supports a DQD
 - *QD is difficult to physically move*
 - LAG gate has large C to ground, limited BW
- Community has been moving towards separate reservoir gates
- New design that shrinks dimensions & separates reservoir gates from QD gate
- Separate wire accumulation gates (SWAG)

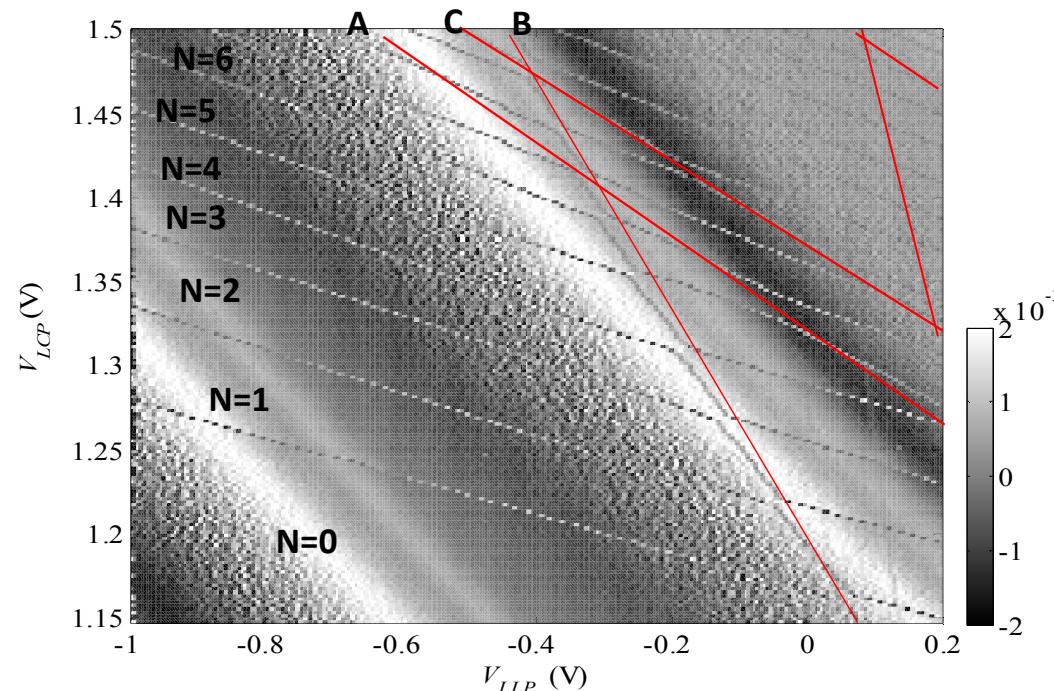


Very good and tunable quantum dots in MOS

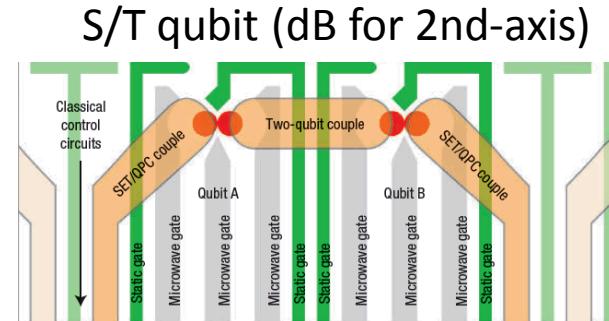
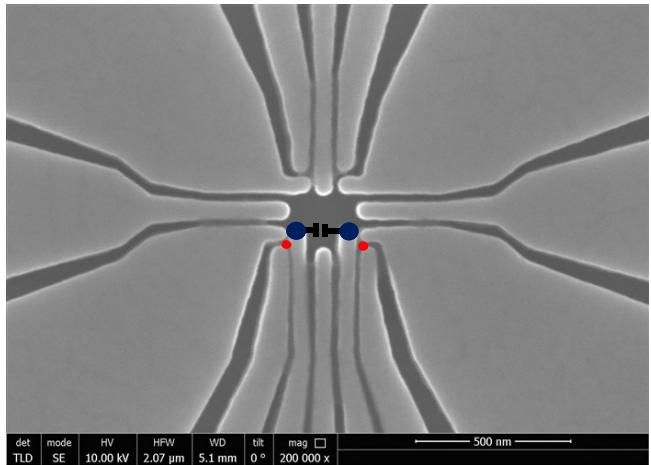
- Can tune MOS QD to $N=1$ while keeping both barriers open
- Good charge sense signal from neighboring QD
- Stable or can be tuned to stable regions
- Hypothesis: design is central to controlling the potential at the interface with small enough spatial resolution
- Still a good topic – can we do better?



Transport

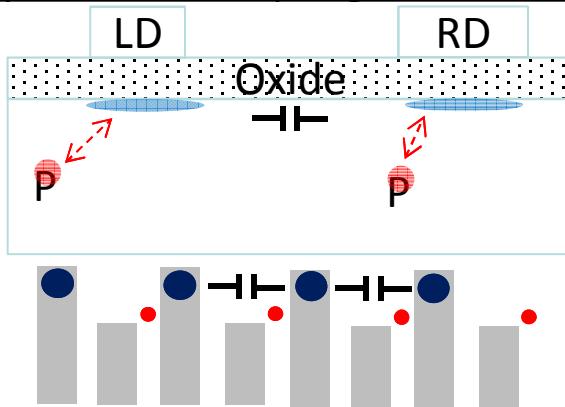


Possible future lay-out for two-qubit coupling



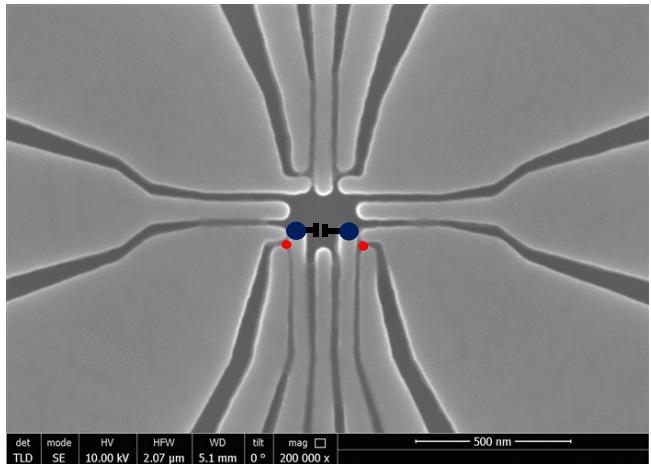
Taylor (2005); Levy (2009); Trifunovic (2013)

Capacitance coupling of MAJIQ-SWAG



- Capacitance coupling by proximity for two qubit gate
- Approach uses energy selection of one of many donors in an ensemble & poly self-alignment
- Concept might be generalized to more (in a 1D line)

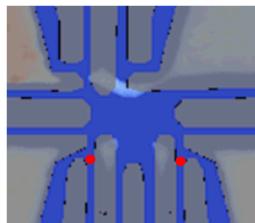
Possible future lay-out for two-qubit coupling



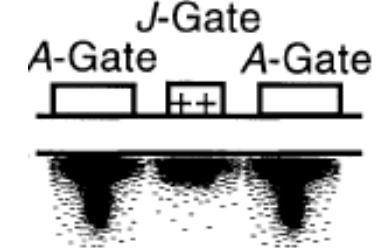
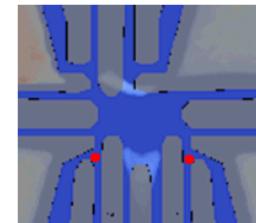
... and other approaches (J or shuttle)

Exchange gate mediated by DQD

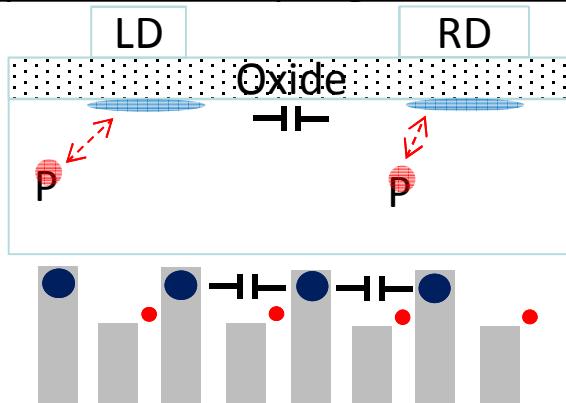
Small t



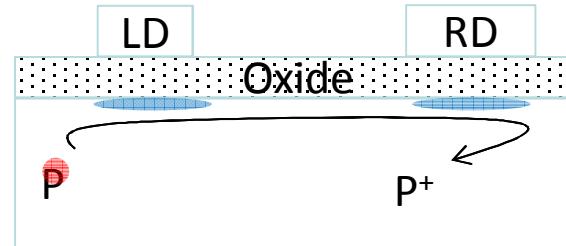
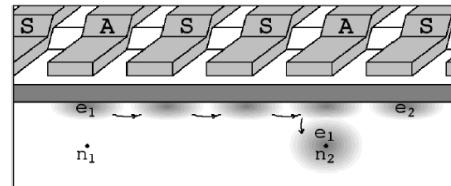
Enormous t



Capacitance coupling of MAJIQ-SWAG



Transport mediated by QDs



- Capacitance coupling by proximity for two qubit gate
- Approach uses energy selection of one of many donors in an ensemble & poly self-alignment
- Concept might be generalized to more (in a 1D line)

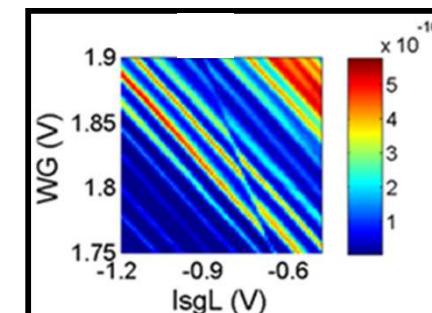
Summary of SWAG & MAJIQ-SWAG

- The gated wire design has important limitations so a new design was developed (separate wire accumulation gate – SWAG)
- Central idea was to move to approach similar to many in the community, separate the reservoir gates. This produces a much more compact device with more tunability down to $N=1$
- Very good single QD behavior is observed
- Tuning with implanted donors is also observed
 - D-QD transitions can be identified at few electron regime
 - Evidence that tunnel coupling between D and QD can be tuned
 - Implication:
 - Hunt-and-peck for “goldilocks” D-QD tunnel coupling might be relaxed
 - Timed implant D-QD structures might be coupled with reasonable yield
- A double quantum dot (SWAG) has been designed to investigate coupling D-QD qubit structures
 - Two neighboring MAJIQ-SWAG coupled by capacitance proximity (Shulman, Science 2012)
 - Also of interest: exchange or transport (this structure opens up a lot of possibilities to consider/pursue)

Outline

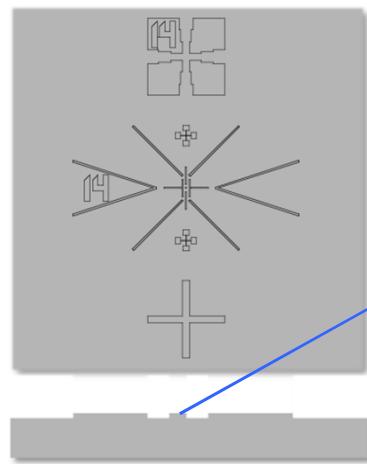
- Motivations
- MOS single donor ESR qubits (natural & ^{28}Si)
- Two qubit nanostructures
 - Latch read-out for S/T qubits
 - Donor hyperfine driven S/T qubit
 - Coherent donor spin coupling to surface QD
 - New poly Si QD-D design
 - Advanced single donor fabrication (STM – single ion implant)
- Summary

Offsets in counted implanted devices (~50% yield)



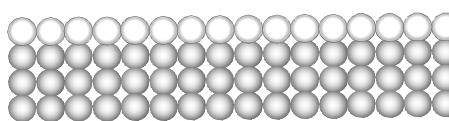
Ultimate lateral and vertical control of donors

1. Start w clean Si(001)

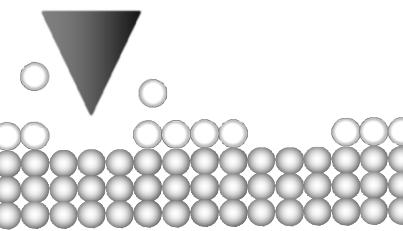


Etched alignment marks

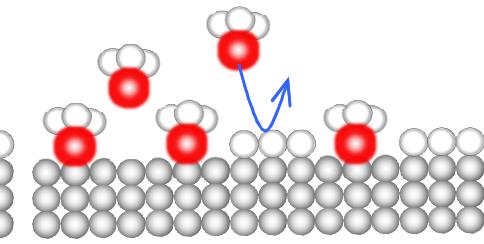
2. Adsorb H resist Self-limiting 1 monolayer



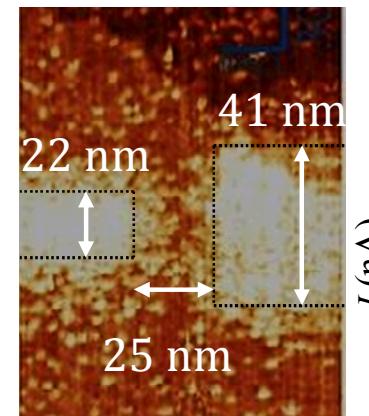
3. Pattern w STM Atomic-precision



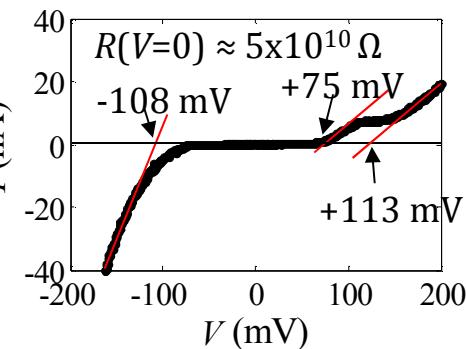
4. Adsorb PH₃



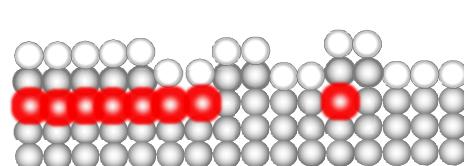
Field emission mode
tunnel barrier



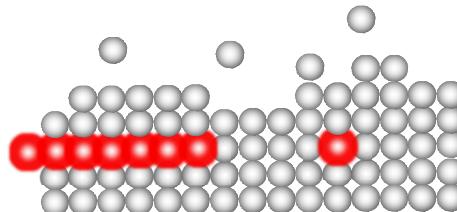
Rudolph [APL 105
163110 (2014)]



5. Incorporate P -Anneal → Si-P swap -H resist constrains P



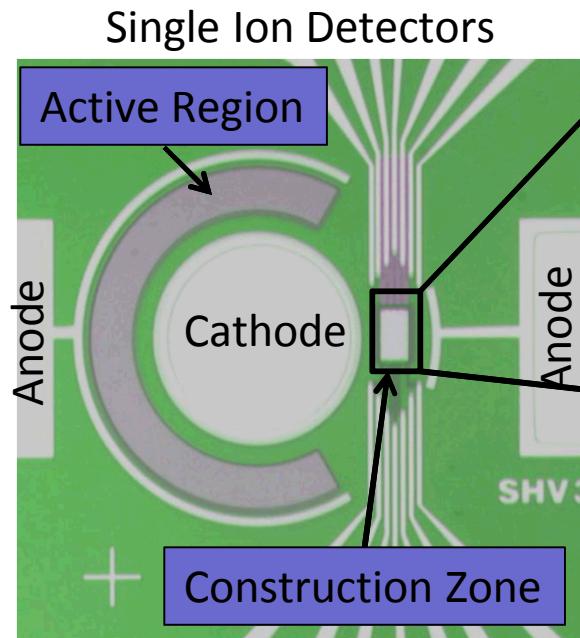
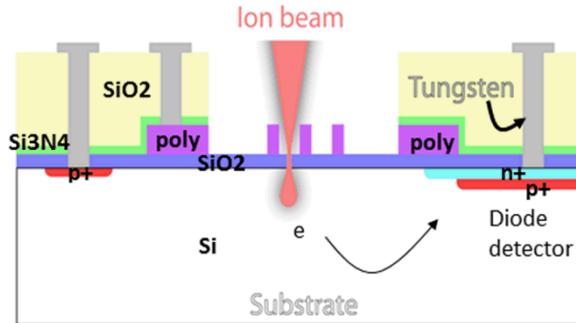
6. Desorb H & bury P in Si



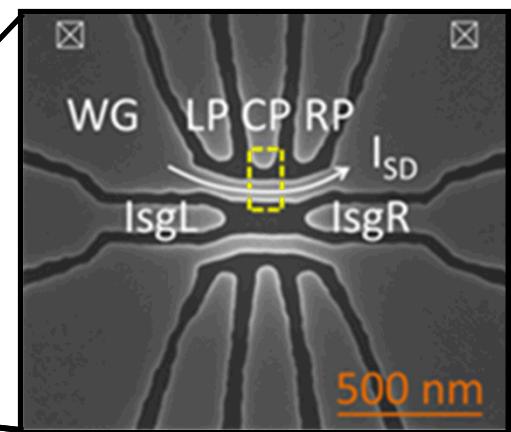
Also SCM metrology: Busman [Nanotechnology 26 (2015) 085701]

Detector and nanostructure Integration

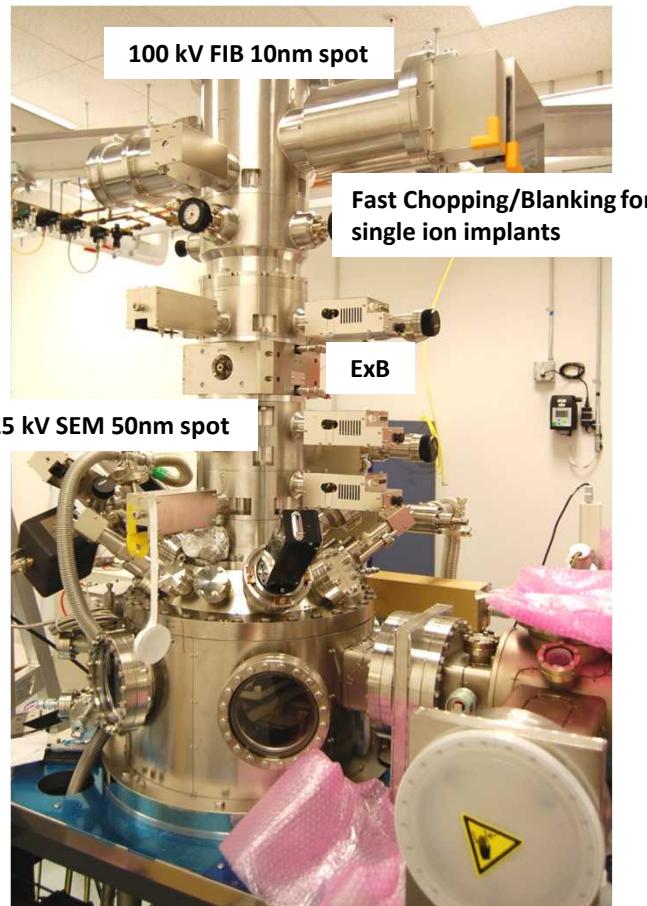
Single Ion Implant Approach



Nanostructures



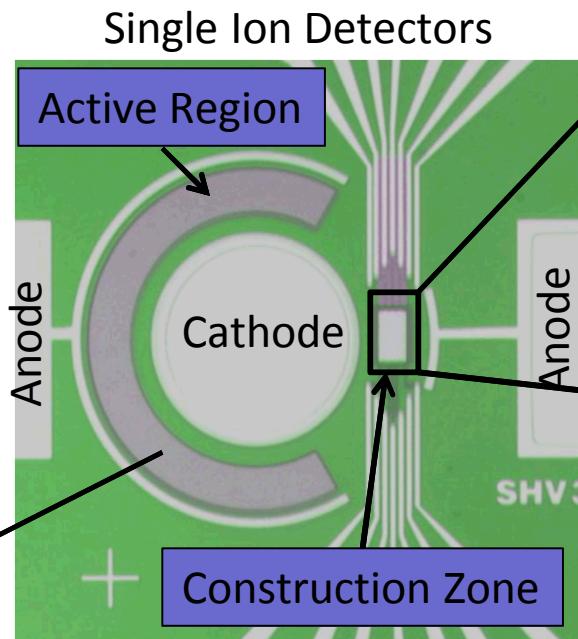
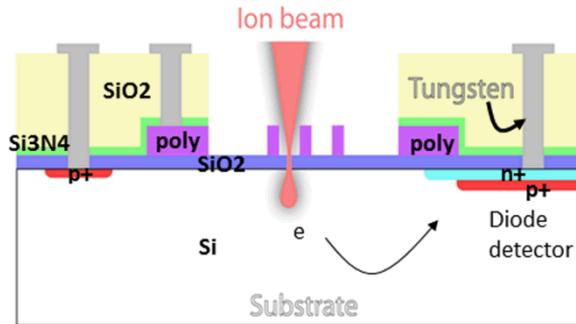
Implant system at Sandia National Labs



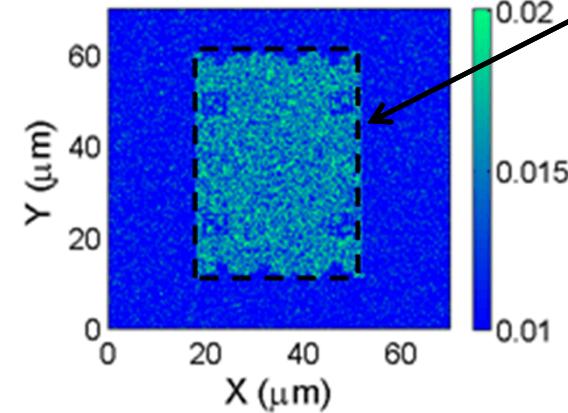
- Nanolimplanter (nl)
 - Variable Energy 10-100 kV
 - Liquid Metal Alloy Ion Source (LMAIS)
 - Sb, P, Si, Ga
 - Mass Velocity Filter to pick out ion of interest
 - Fast Blanking and Chopping for single ion implants
 - Demonstrated
 - 10 nm 100 keV Ga⁺
 - ~20-30 nm 200 keV Si⁺⁺
- Beam Spot Size depends on
 - $\Delta E/E$ spread
 - Ion Mass ($\propto m^{1/3}$)
 - Accelerating Voltage ($\propto E^{1/3}$)
 - ***Expect 20-30 nm spot at 30 keV Sb⁺***

Detector and nanostructure Integration

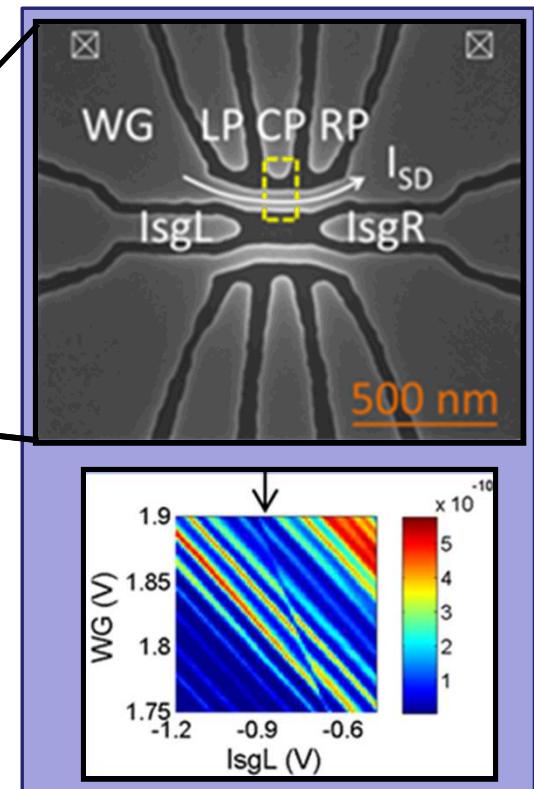
Single Ion Implant Approach



1 ion @ 120 keV Sb / pulse



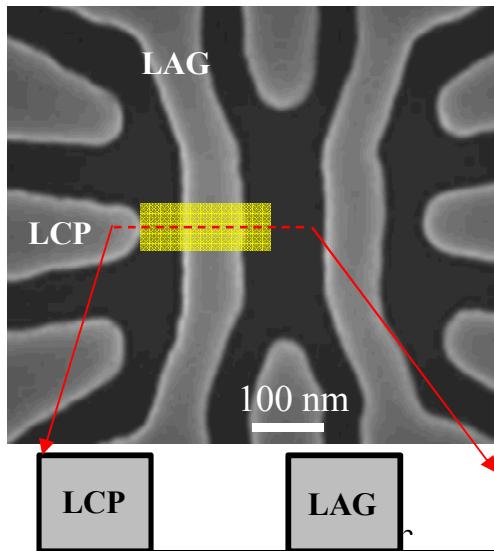
Nanostructures



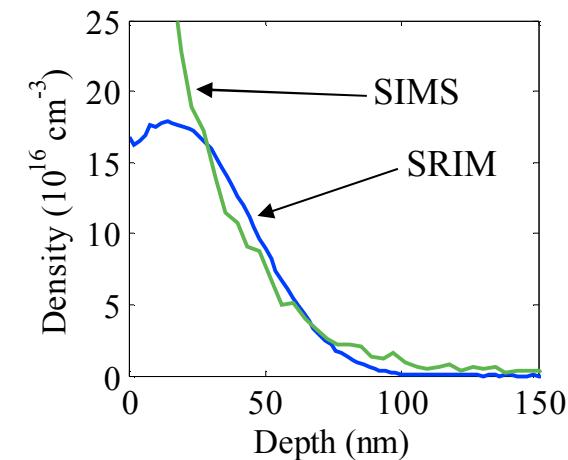
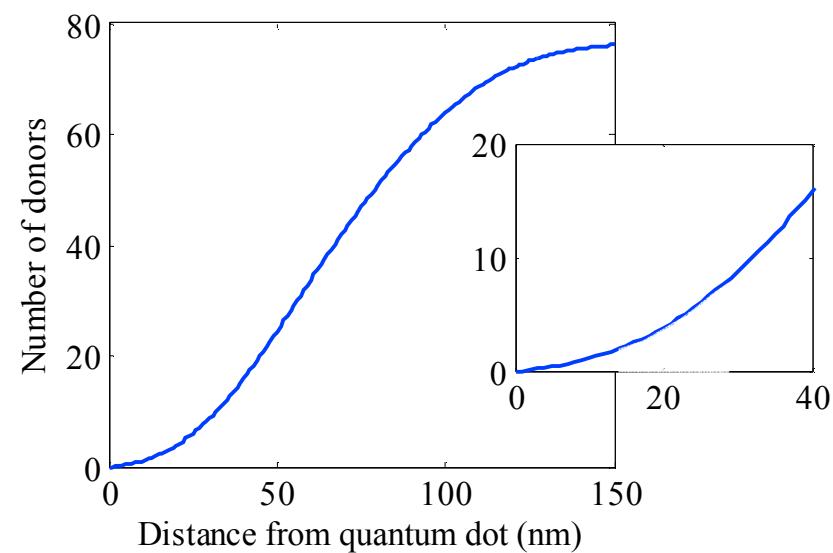
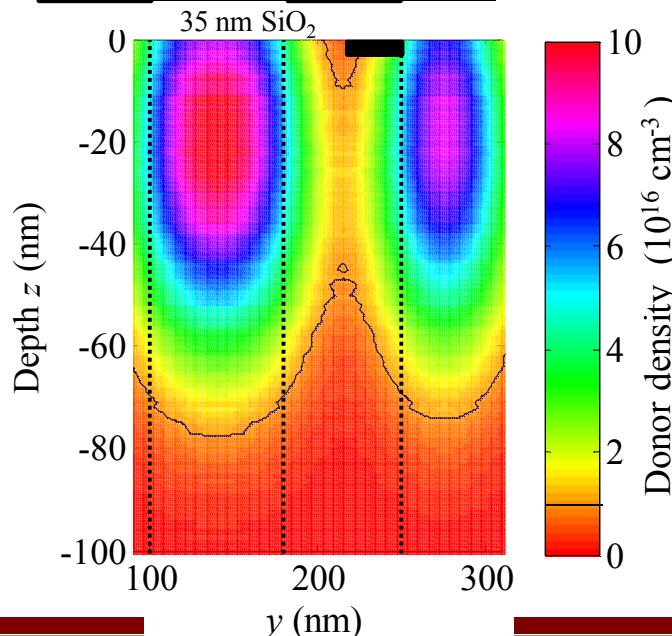
Meenakshi Singh

Successful Integration

❖ Phosphorous Donor Implants



- Phosphorous implanted into yellow region
 - Self-aligned to the poly-Si gates
 - 45 keV
 - $8 \times 10^{11} \text{ cm}^{-2}$ fluence (~80 donors)
- Density $> 1 \times 10^{16} \text{ cm}^{-3}$ under top gate
- Of order 10 donors within the ionization distance from the QD



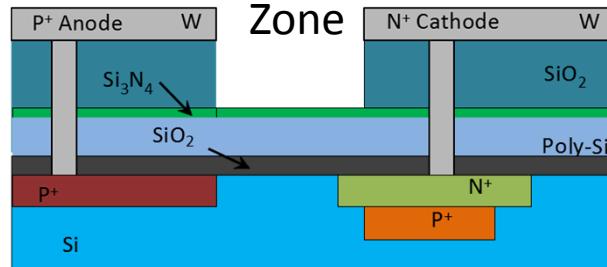
Integration approach: use 35 nm SETs w/ thinned oxide

Last year: 7 nm gate oxide gated wires were not detecting donors

Modeling: 7 nm \Rightarrow donor ionization before good QD formation

New Approach: 35 nm oxide SETs w/ detectors

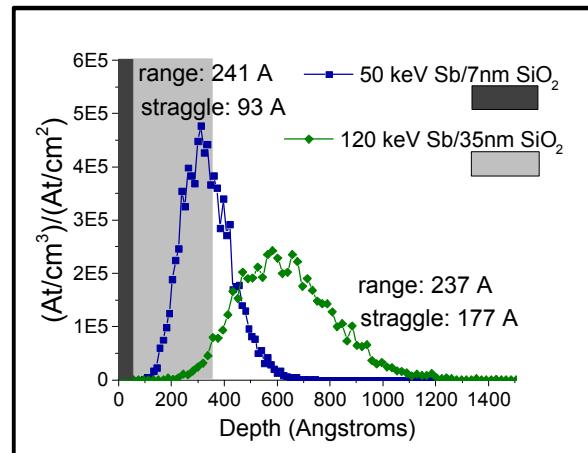
Construction



Thin the gate oxide over the donor implant sites to reduce straggle

35 nm

Implantation distributions



Demonstrated single ion detection in both 35 nm and 35 \rightarrow 7 nm detectors

Detector improvements this year \Rightarrow 20 keV Sb single ion / pulse detection (SNR=2.5)

Integration approach: use 35 nm SETs w/ thinned oxide

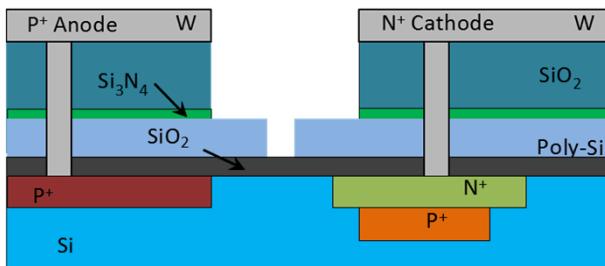
Last year: 7 nm gate oxide gated wires were not detecting donors

Modeling: 7 nm \Rightarrow donor ionization before good QD formation

New Approach: 35 nm oxide SETs w/ detectors

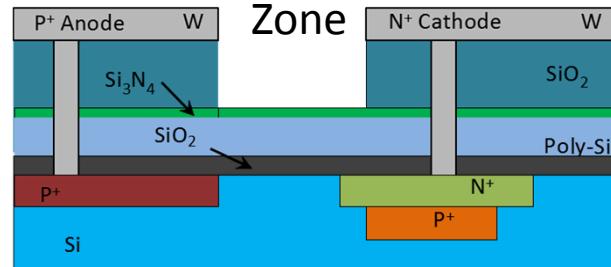
Next: devices & 7 nm thin

35 nm



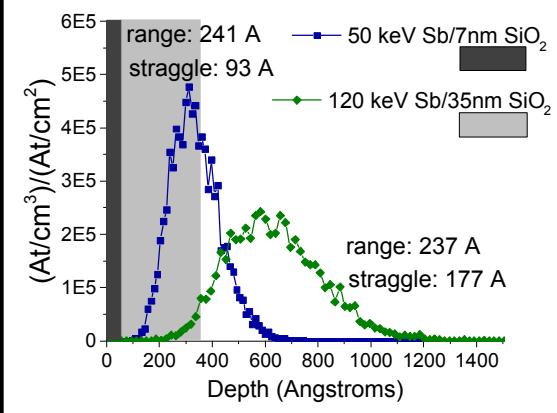
Construction

Zone

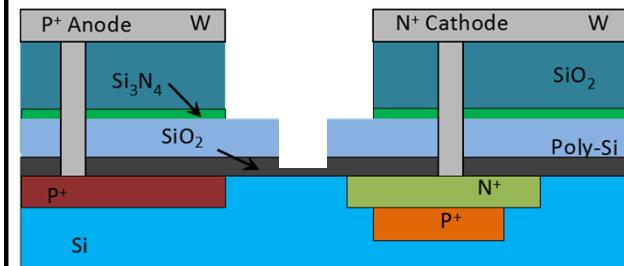


Thin the gate oxide over the donor implant sites to reduce straggle

Implantation distributions



35 \rightarrow 7 nm



SiO₂ thinned from 35 \rightarrow 7 nm:

→ Reduce straggle

Demonstrated single ion detection in both 35 nm and 35 \rightarrow 7 nm detectors

Detector improvements this year \Rightarrow 20 keV Sb single ion / pulse detection (SNR=2.5)

QIST team & external connections

▪ QIST contributors at SNL

QD & Timed Implant Qubit Fab: J. Dominguez, R. Manginell, T. Pluym, B. Silva, J. Wendt, S. Wolfley

Qubit control & measurement: S. Carr, M. Curry, T. England, A. Grine, K. Fortier, R. Lewis, M. Lilly, T.-M. Lu, D. Luhman, J. Rivera, M. Rudolph, P. Sharma, A. Shirkhorshidian, M. Singh, L. Tracy, M. Wanke

Advanced fabrication (two qubit): E. Bielejec, E. Bussmann, E. Garratt, J. Koepke, A. MacDonald, E. Langlois, M. Marshal, B. McWatters, S. Miller, S. Misra, D. Perry, S. Samora, D. Scrymgeour, R. Simonson, G. Subramanian, D. Ward, E. Yitamben

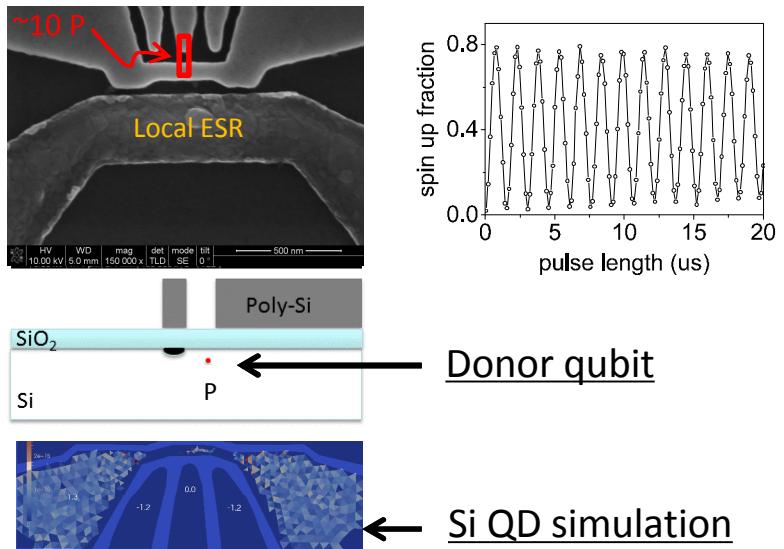
Device modeling: J. Gamble, S. Gao, M. Grace, T. Jacobson, R. Muller, E. Nielsen, I. Montano, W. Witzel, K. Young

▪ Joint research efforts with external community:

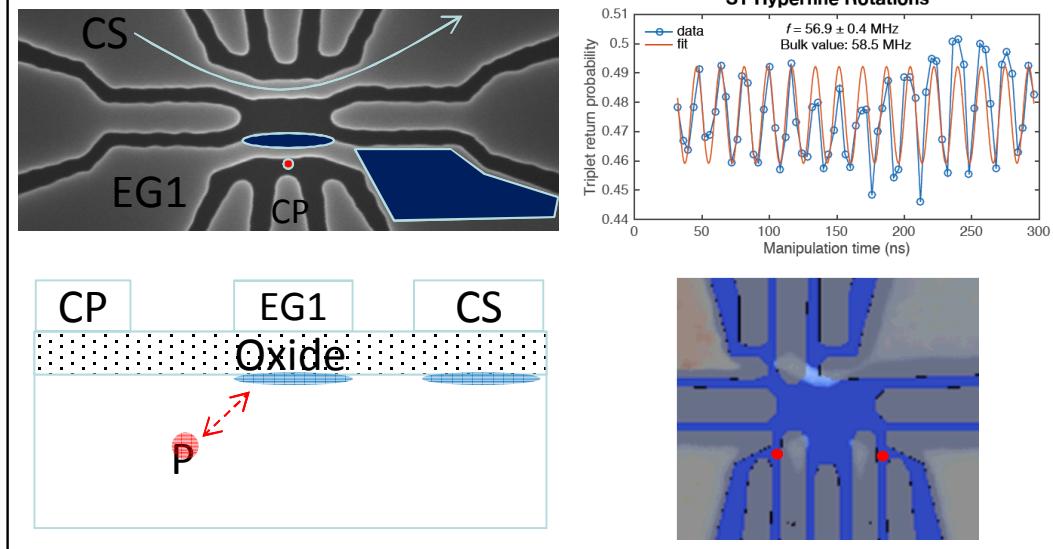
- Australian Centre for Quantum Computing and Communication Technology (D. Jamieson, A. Dzurak, A. Morello, M. Simmons, L. Hollenberg)
- Princeton University (S. Lyon, J. Petta)
- NIST (N. Zimmerman, M. Stewart)
- U. Maryland (S. Das Sarma)
- National Research Council (A. Sachrajda)
- U. Sherbrooke (M. Pioro-Ladrière, C. Bureau-Oxton, P. Harvey-Collard)
- Purdue University (G. Klimeck & R. Rahman)
- U. New Mexico (I. Deutsch, P. Zarkesh-Ha)
- U. Wisconsin (M. Eriksson, S. Coppersmith, D. Savage)
- University College London (J. Morton)
- Zvex (J. Randall)
- Chee Wee (U. Taiwan)
- McGill (W. Coish, D'Anjou)

Summary

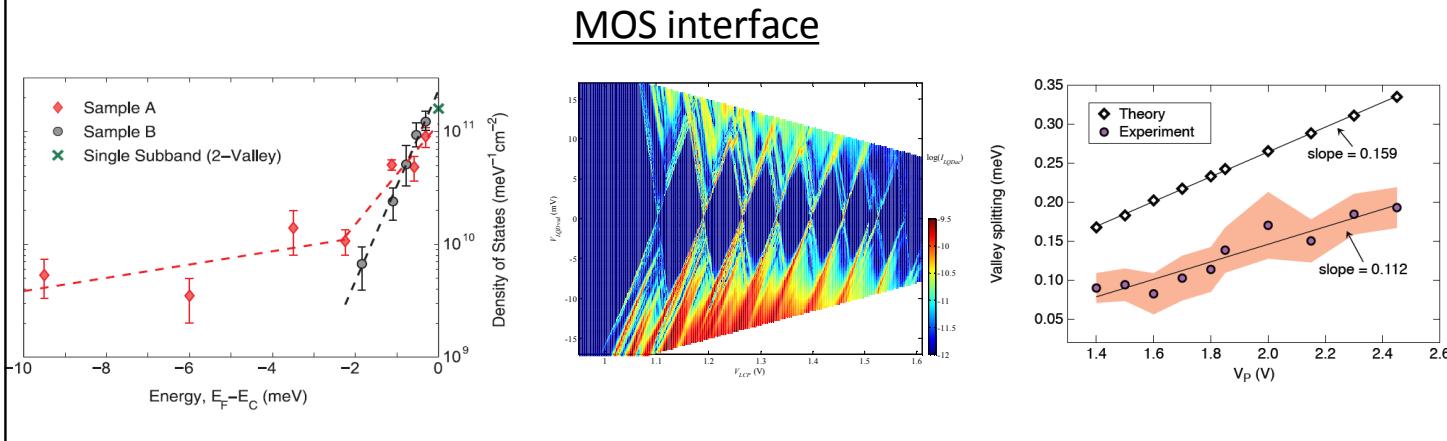
Single spin donor ESR in 28Si



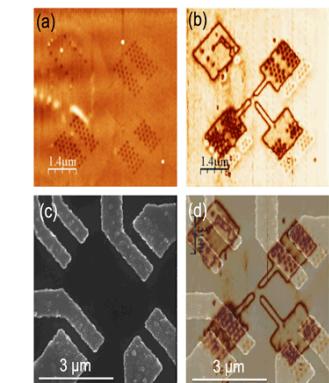
MOS S/T qubit driven by single donor



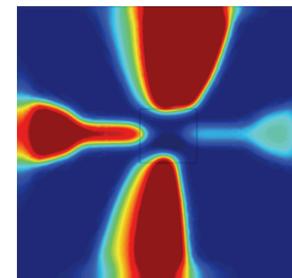
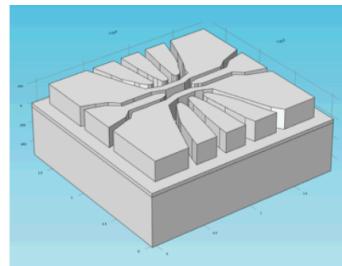
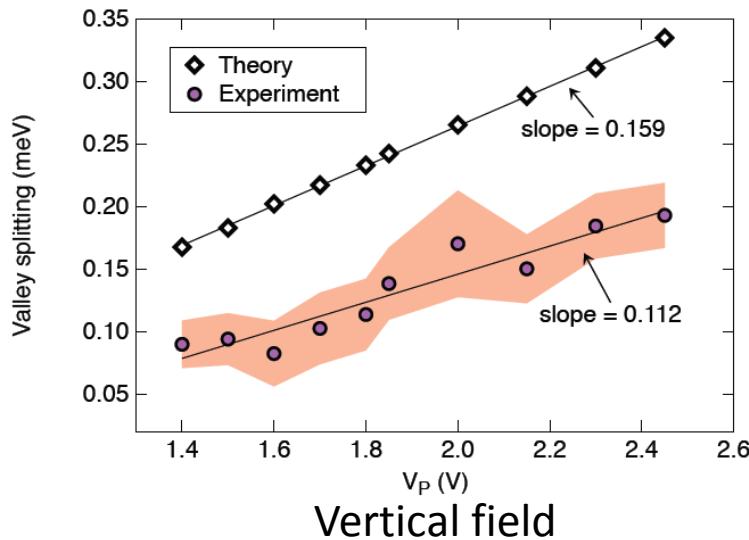
MOS interface



Donor location (SCM)

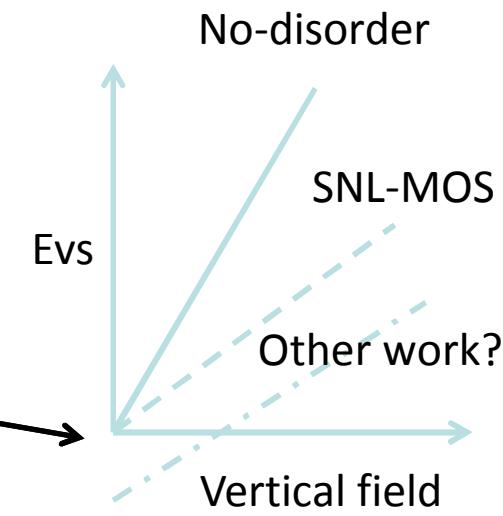


Valley splitting in MOS QD

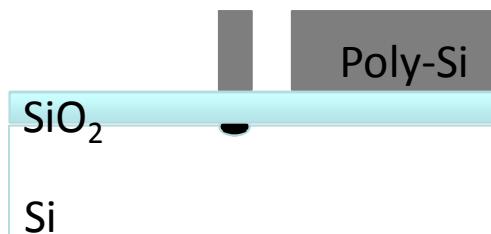
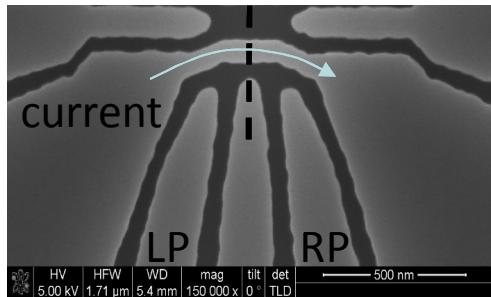


Full 3D calculations to extract vertical field and predicted valley splitting

- The valley splitting is measured using pulsed spectroscopy
 - Measured in multiple MOS QDs with comparable results
- Valley splitting was measured over large range of voltages (i.e., $-8 < CP < 0$)
- Barrier tuned at each location to enable pulsed spectroscopy
- E_{VS} theoretically predicted to go to zero at zero vertical field
- Disagreement between ideal interface model & experiment is being investigated (e.g., disorder, accuracy of threshold, ...)

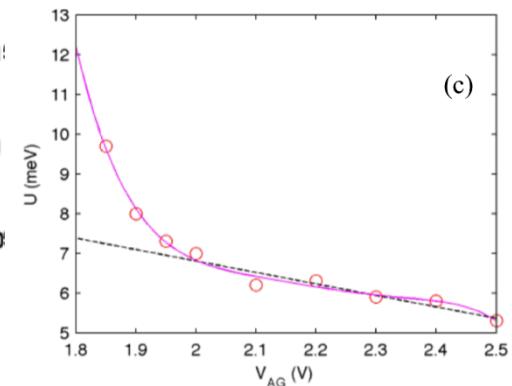
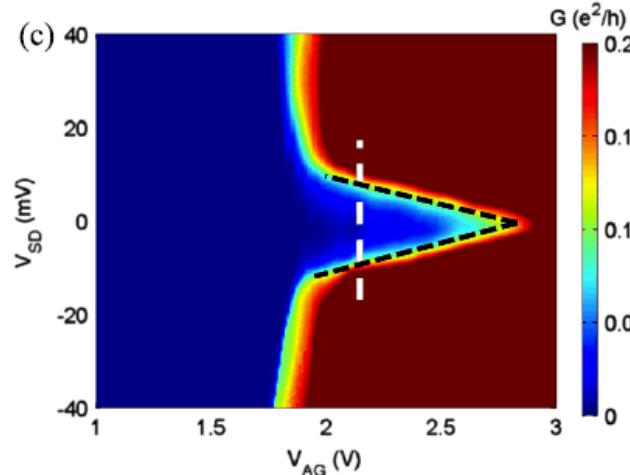
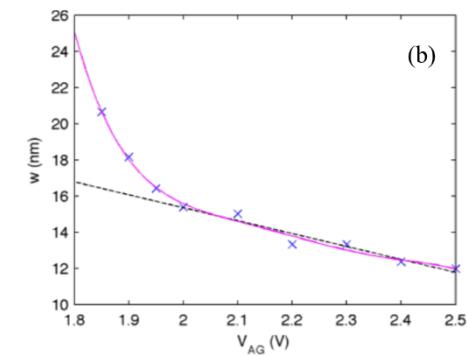
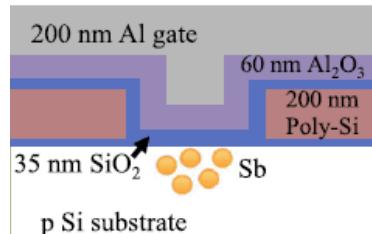
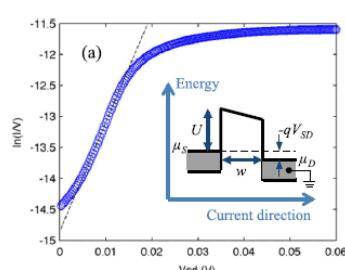
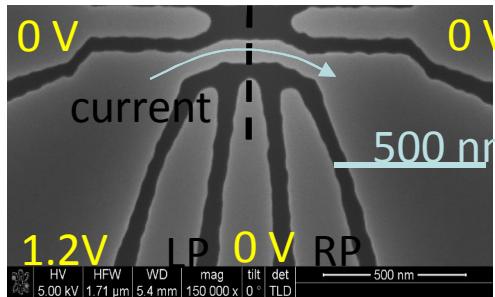


Characterization of tunnel barriers



- Central component of quantum dots is the tunnel barrier
- Challenge: complex dependences on geometry and voltages [Friesen et al., ...] – hard to model
- Crude first approach:
 - Use simplified parametric model that captures barrier height, width, V dependence
 - Find measurement method that can produce rapid characterization
 - Begin to calibrate models

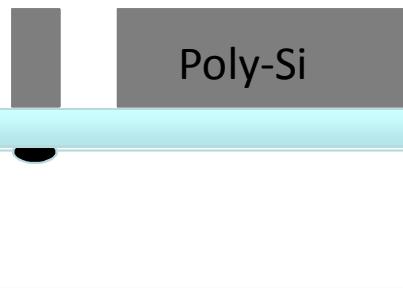
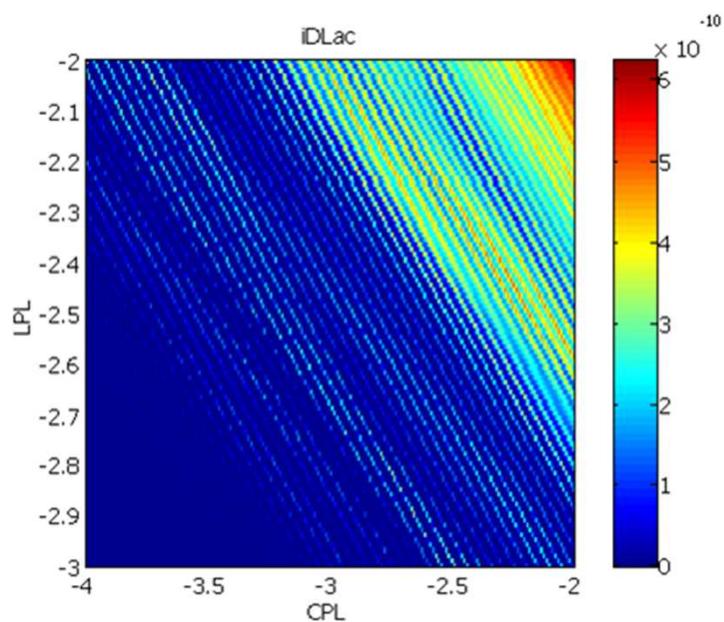
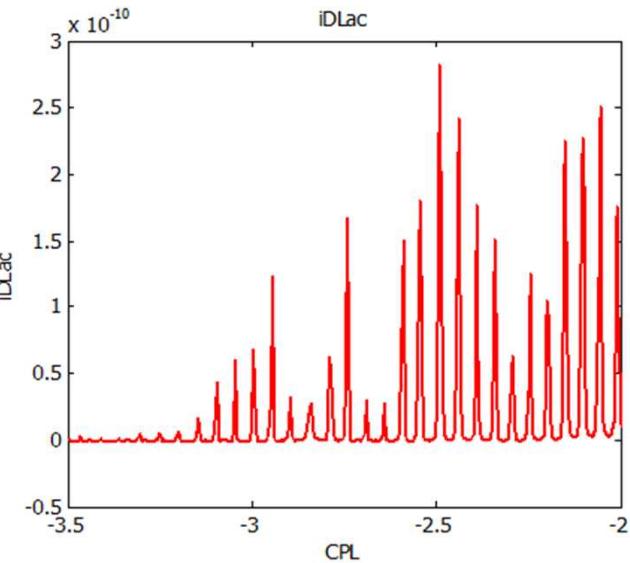
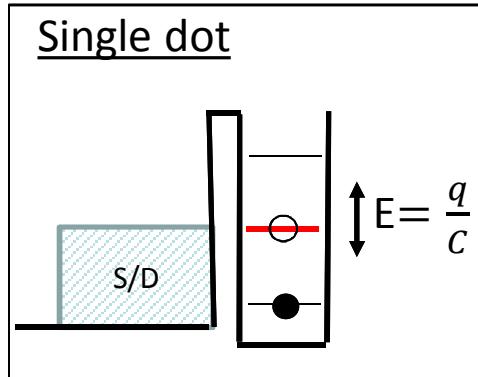
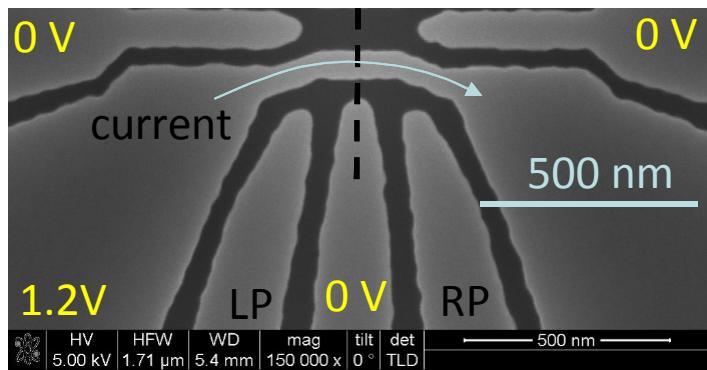
Characterization of tunnel barriers



- Central component of quantum dots is the tunnel barrier
- Challenge: complex dependences on geometry and voltages [Friesen et al., ...] – hard to model
- Crude first approach:
 - Use simplified parameteric model that captures barrier height, width, V dependence
 - Find measurement method that can produce rapid characterization
 - Begin to calibrate models

Shirkhorshidian et al. Nanotechnology 26 (2015)

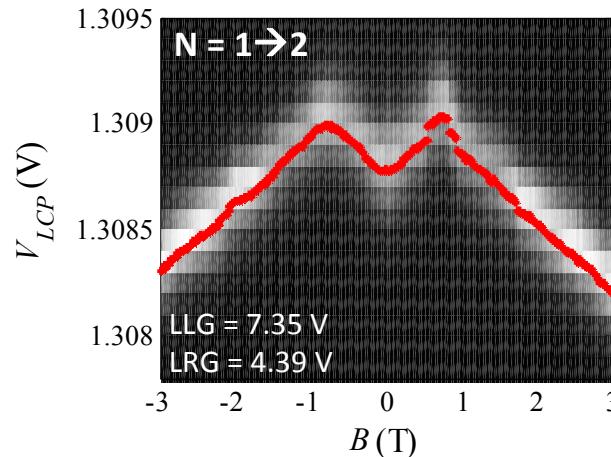
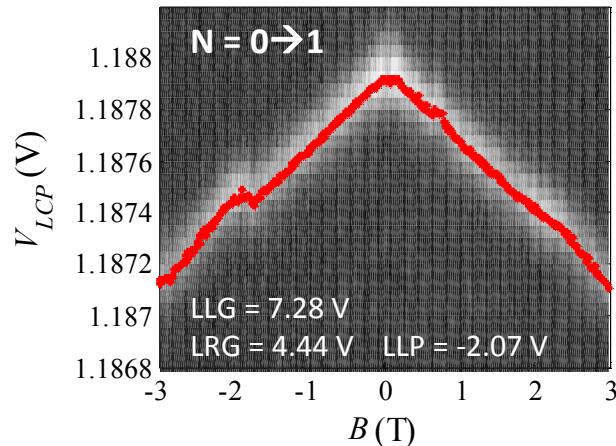
Poly silicon quantum dot



- Relatively regular period Coulomb blockade achieved in poly silicon SET
- Wire width \sim 50-70 nm with gaps between wire and plunger of \sim 40-50 nm at tips
- Disorder in potential is still observed in effects on non-linear modulation of tunnel barriers
 - Modulation of conductance not monotonic



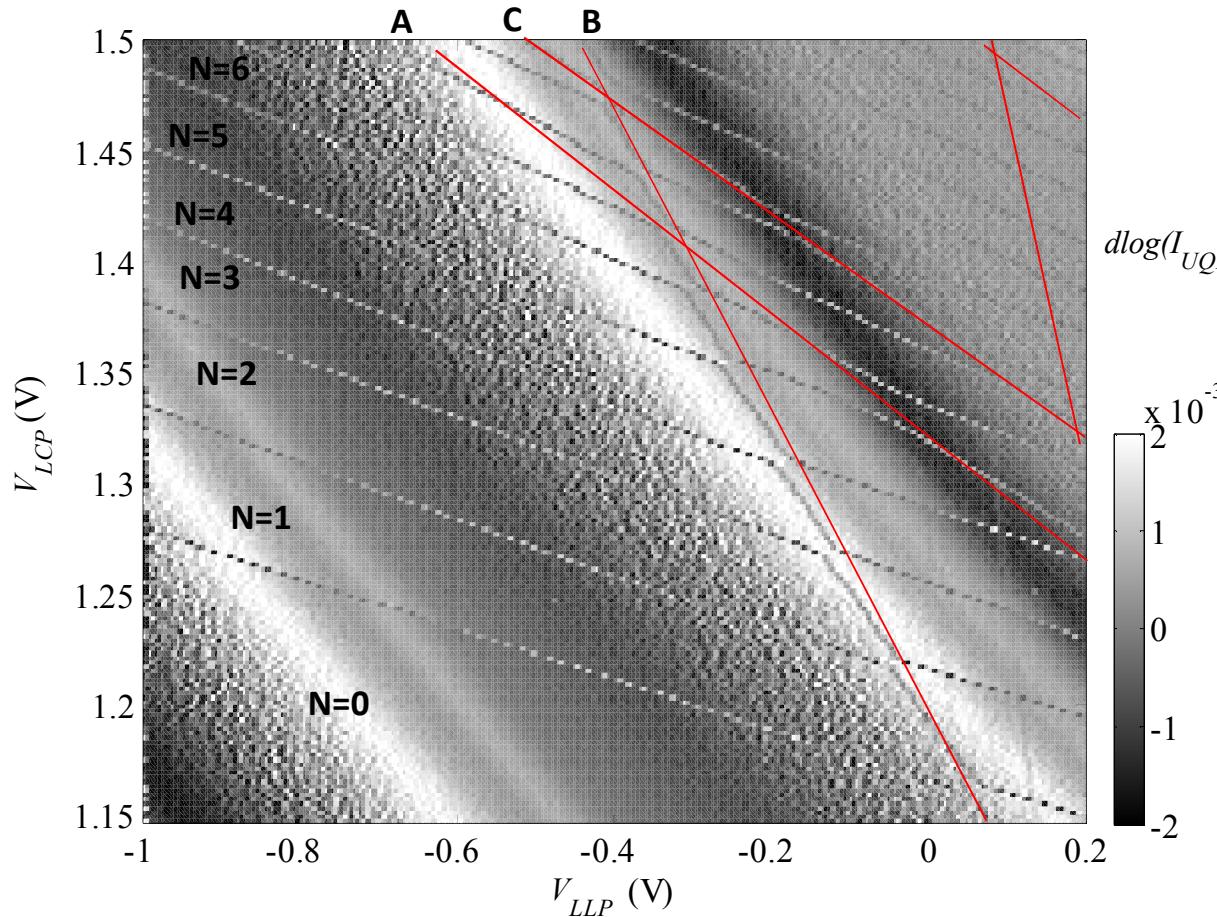
Magnetospectroscopy



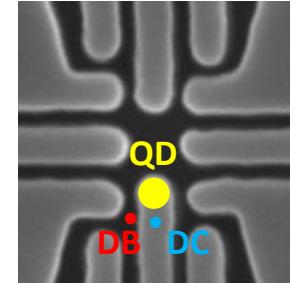
- Stable – allows reasonably sharp magneto
- Single spin filling for $N=1$
- Singlet triplet splitting of 1T for $N=2$
 - Assume lowest lying ES is a valley state \rightarrow valley splitting is 110 ueV
- Valley splitting appears tunable through vertical field (in other measurements)

Charge sensing and finding donors at N=1

- Good charge sense signal from opposing QD
- From experience with gated wires, donors are only visible when the smallest possible lateral field is present
- Retuned SWAG and identified likely donor offsets
- High contrast anti-crossings & indications of tunable tunnel coupling



$c_{\text{gate}}/c_{\text{LLP}}$	LCP	LLP	LRP
QD-9	6.67	1.00	0.89
D-B	1.93	1.00	0.18
D-C	4.39	1.00	1.03



$$d \log(I_{UQDac}) / dV$$

Higher contrast
charge transition

