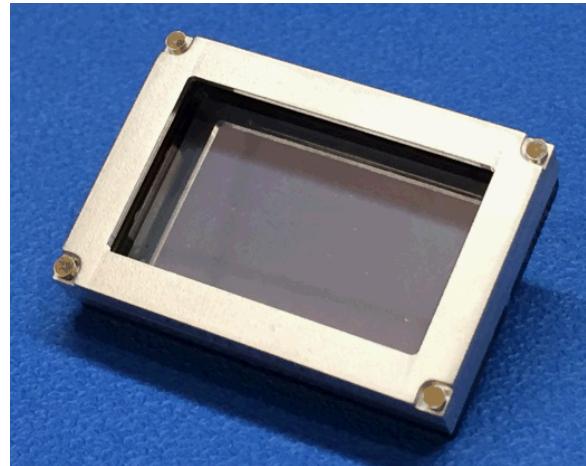
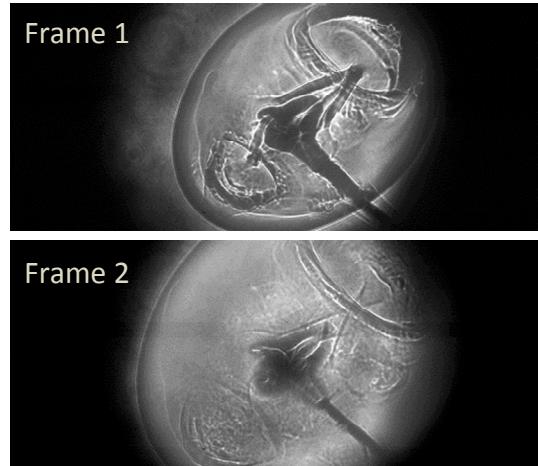


*Exceptional service in the national interest*



# Gated CMOS cameras for ICF and HED Science

October 22, 2015

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# Outline

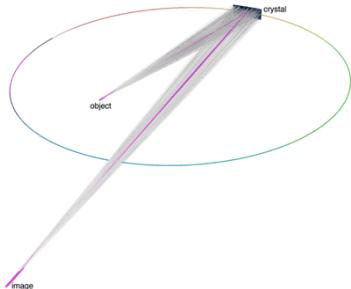
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1. What is ‘Single Line of Sight (SLOS)’ gating and why do we need it?
2. Hybrid CMOS (hCMOS) cameras as SLOS imagers
3. hCMOS + Pulse-Dilation; a marriage made in heaven
4. Extending hCMOS to high x-ray energy (40 keV)

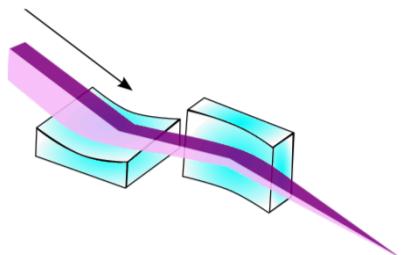
# Advanced imaging systems require single line-of-sight (SLOS) gated detection with many frames to achieve high time resolution

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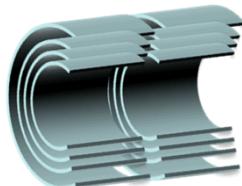
## Spherical Crystal



## Kirkpatrick-Baez



## Wolter



- ICF applications can require >28 frames of data to capture just 8 frames over the stagnation event due to jitter and/or bang-time uncertainty.
  - 20 ps gating desired on NIF
  - 200 ps gating desired on Z
- High sensitivity, high resolution optics are delicate (expensive) and take up space

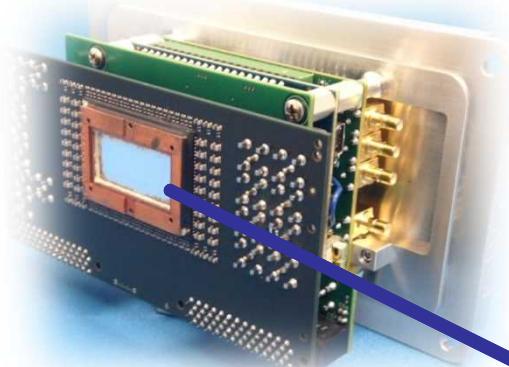


*Spherical crystal optics on Z are 'disposable'*



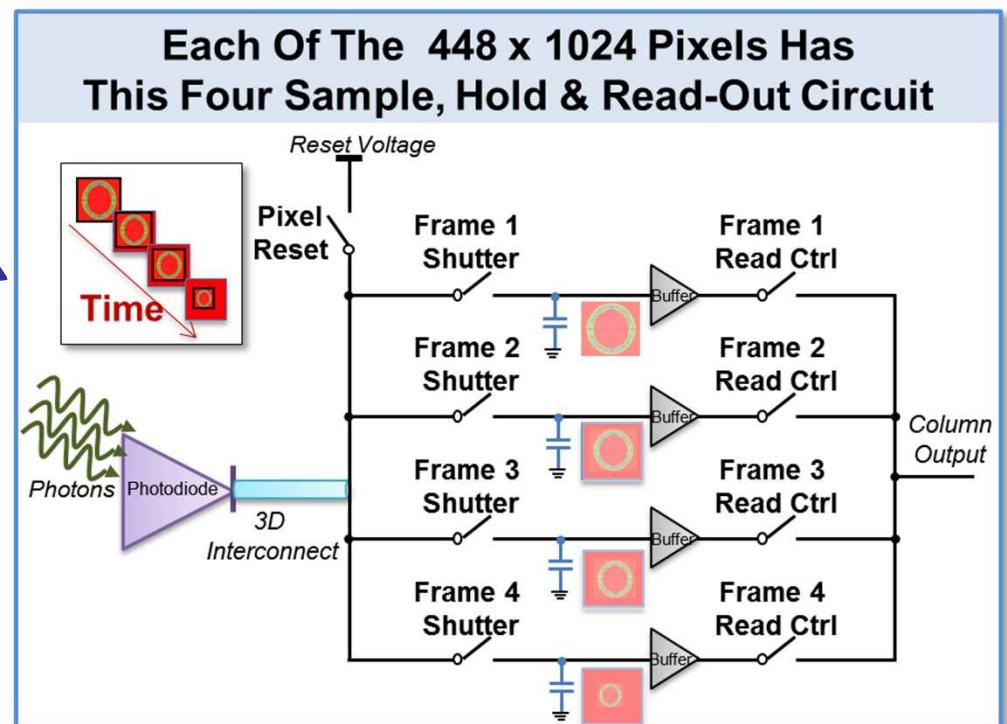
# A new high speed CMOS camera coupled to a photo-diode array is enabling multi-frame 2-D x-ray detection along a single line-of-sight

hybrid CMOS camera



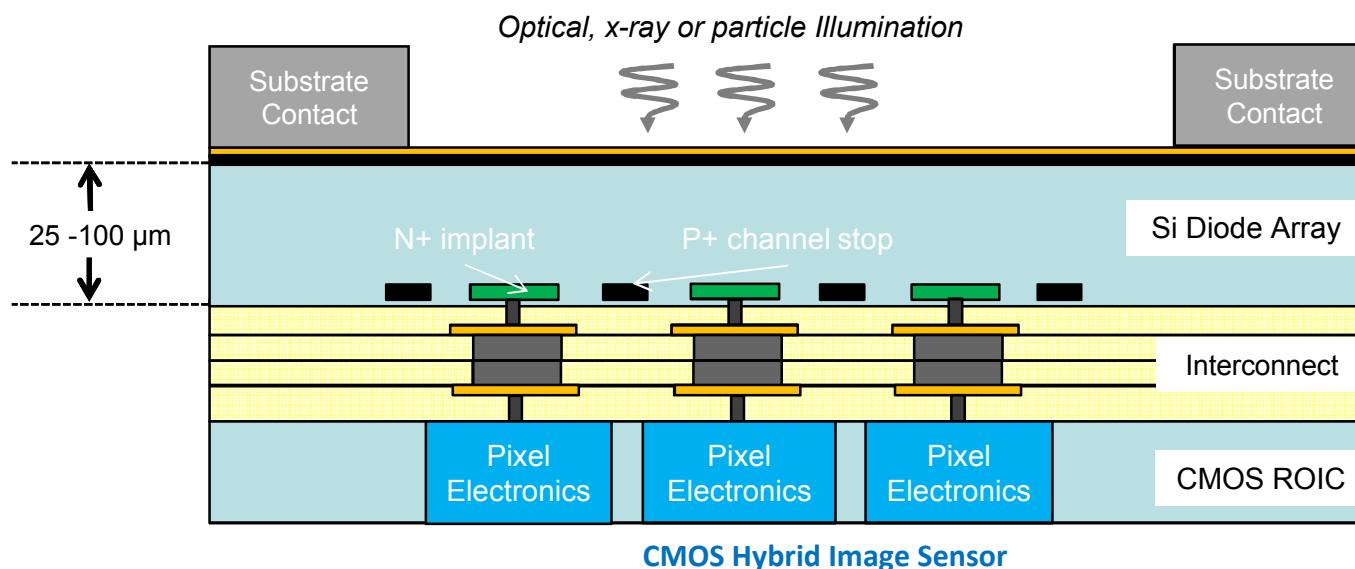
- 25  $\mu\text{m} \times 25 \mu\text{m}$  pixels
- Sensitive to visible light and 0.7-10 keV x-rays

designed and built in collaboration  
with the MESA facility



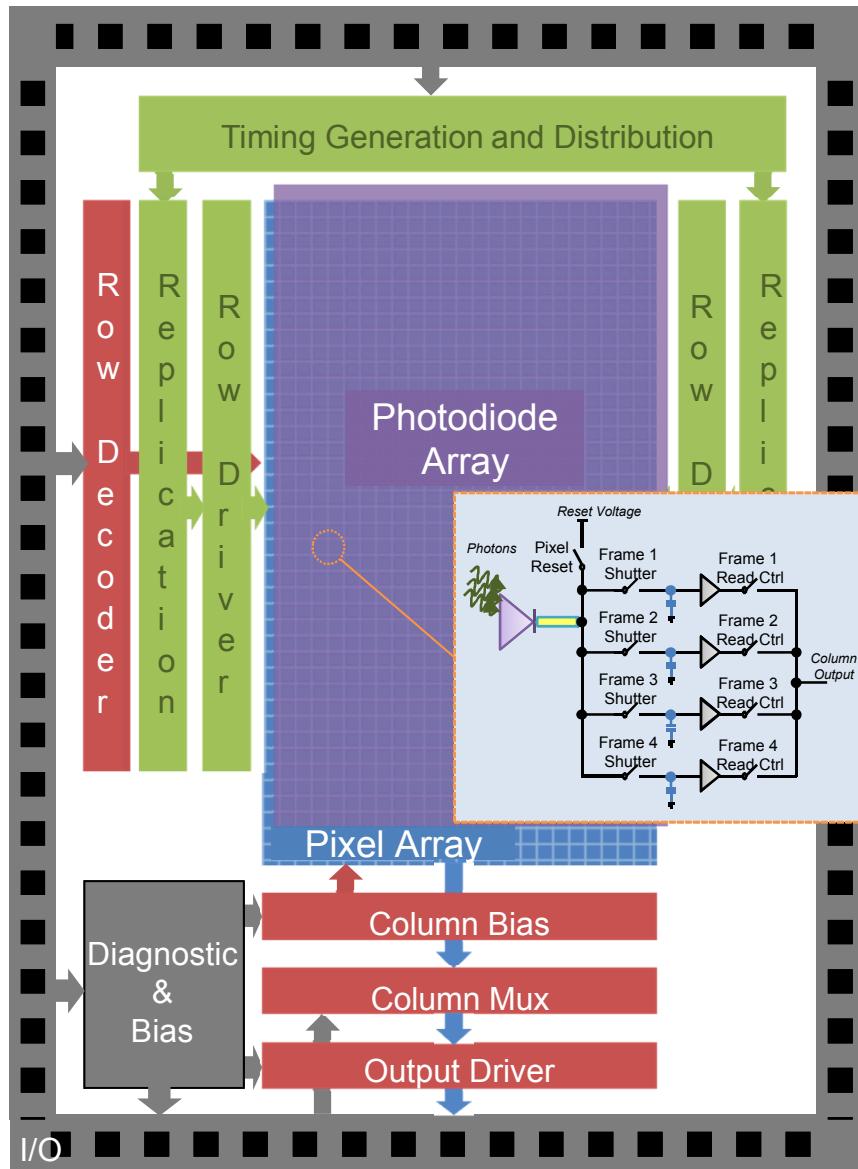
# Hybridizing enables independent optimization of the diode array and the readout electronics

- Photodiodes can be optimized for sensitivity to relevant spectrum of interest (visible light, x-rays, electrons).
- ROIC stores charge from each photodiode on in-pixel capacitors during selected integration time for each frame.
- Each pixel of photodiode array is directly connected to CMOS ROIC through wafer-to-wafer bonding (Ziptronix 3D oxide-to-oxide bond process).



# UXI ROIC Architecture

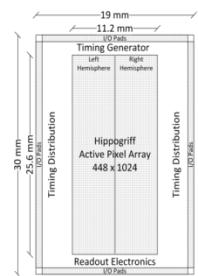
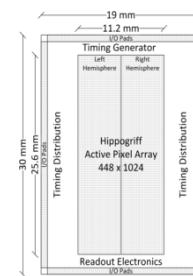
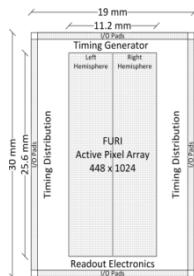
- **Pixel Array**
  - 2-4 Frame In Pixel Storage
  - Global Shutter
- **Timing**
  - High Speed Shutter & Pixel Control
  - Adjustable Shutter Timing 1-19ns
  - Adjustable Delay Between Shutters
- **Readout**
  - Random Access to Pixels (Region Of Interest)
  - Multiple Parallel Channels Of Image Data
- **Photodiode**
  - 0.7-6keV X-rays & 500-900nm Visible Light
- **I/O and Support**
  - Timing Signal Diagnostics



# UXI Camera Designs Existing or in Progress

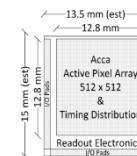
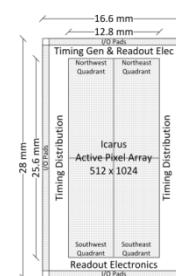
## 'High' Full Well Sensors

	Presently in Use	New Design	
	Furi	Hippogriff	Hippogriff 2
Year	FY14	FY15	FY17
Min. Gate	~1.5 ns	~2 ns	~1.5 ns
Frames	2	2 (full-chip), 4 or 8 (interlaced)	
Tiling Option	No	No	TBD
CMOS Process		350 nm (SNL)	
Pixels		448 x 1024	
Pixel Size		25 $\mu$ m x 25 $\mu$ m	
Capacitor Full Well		1.5 million e <sup>-</sup>	



## 'Low' Full Well Sensors

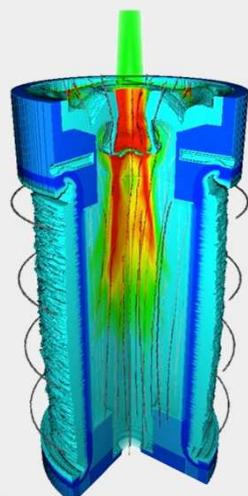
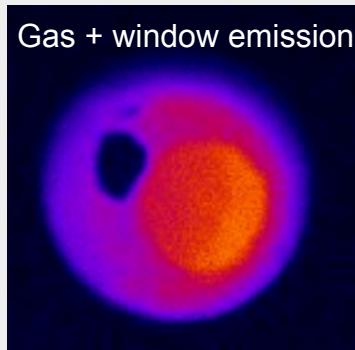
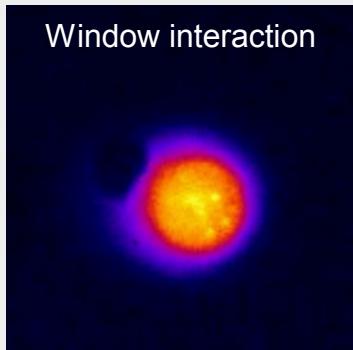
Pulse Dilation	
Icarus	Acca
FY16	FY18
~1.5 ns	~1 ns
4	8
No	Linear Tiling
350 nm (SNL)	130 nm (IBM)
512 x 1024	512 x 512
25 $\mu$ m x 25 $\mu$ m	25 $\mu$ m x 25 $\mu$ m
0.5 million e <sup>-</sup>	



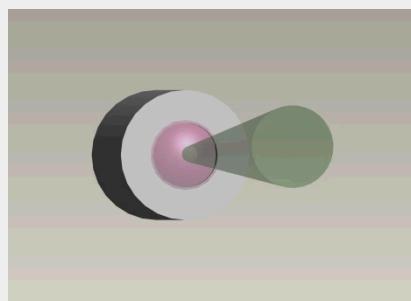
Multi-frame hCMOS imagers have recently been deployed for gated imaging on both Z and NIF

### MagLIF laser preheat on Z\*

9 ns gate separated by 10 ns

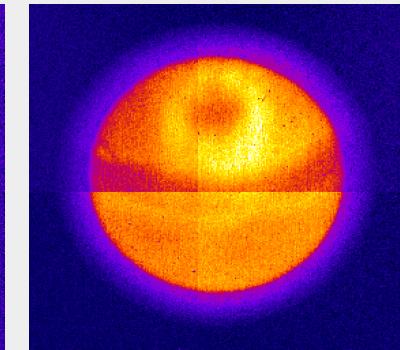
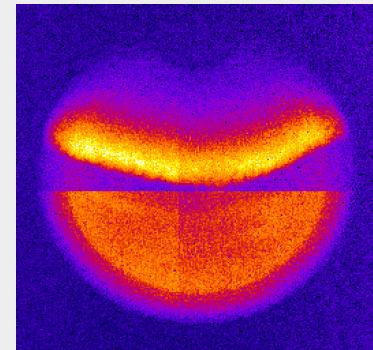


### Camera View of LEH

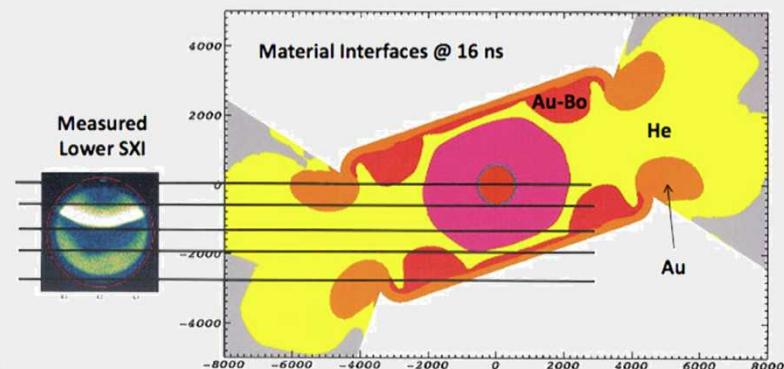


### LEH imaging on NIF\*\*

2 ns gate separated by 4 ns



### Camera View of LEH



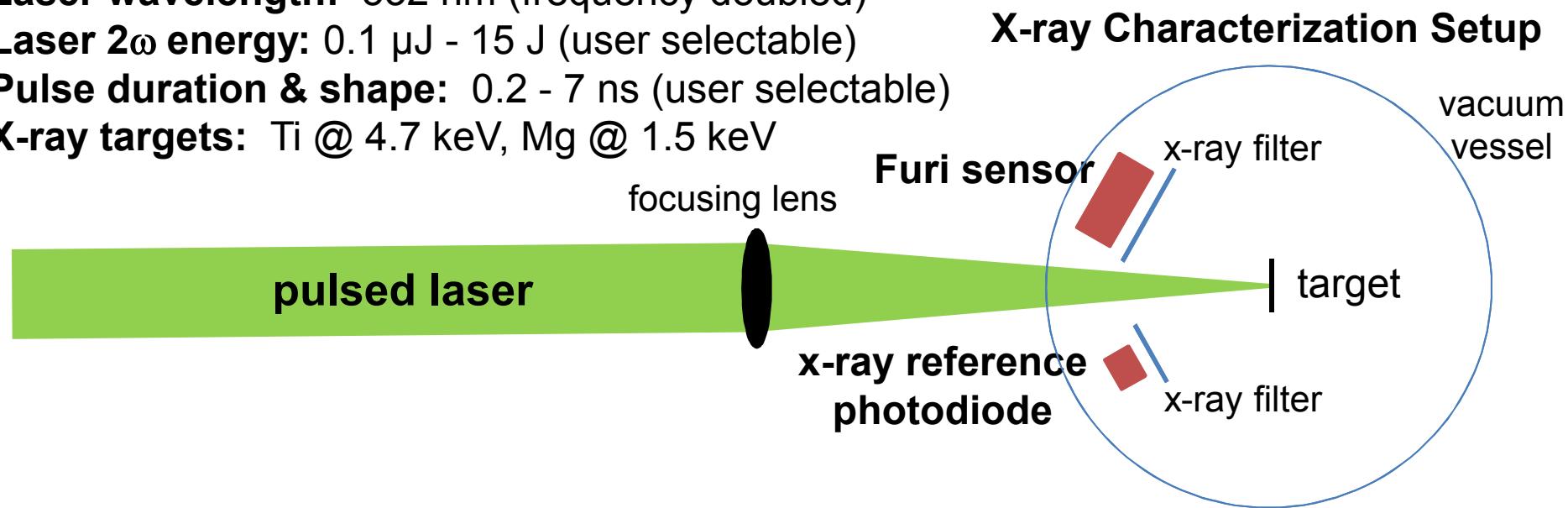
# We use a pulsed laser to characterize camera response to either x-rays or visible illumination

Laser wavelength: 532 nm (frequency doubled)

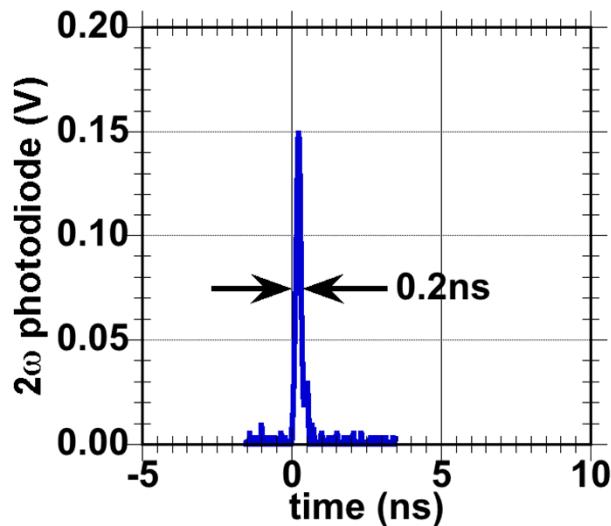
Laser  $2\omega$  energy: 0.1  $\mu$ J - 15 J (user selectable)

Pulse duration & shape: 0.2 - 7 ns (user selectable)

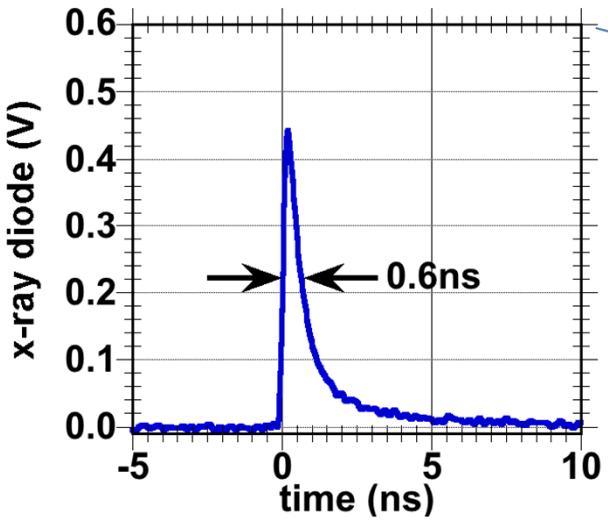
X-ray targets: Ti @ 4.7 keV, Mg @ 1.5 keV



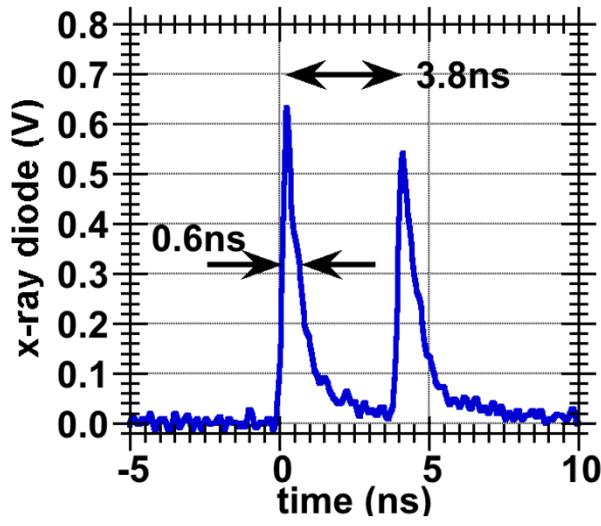
200ps visible illumination



600ps x-ray illumination

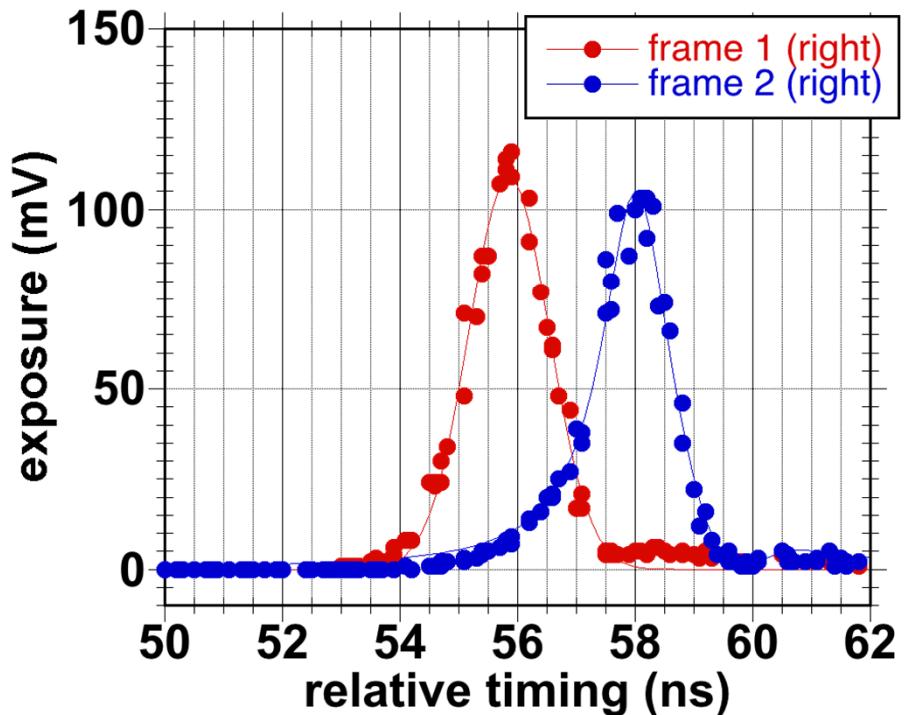


2-pulse x-ray illumination

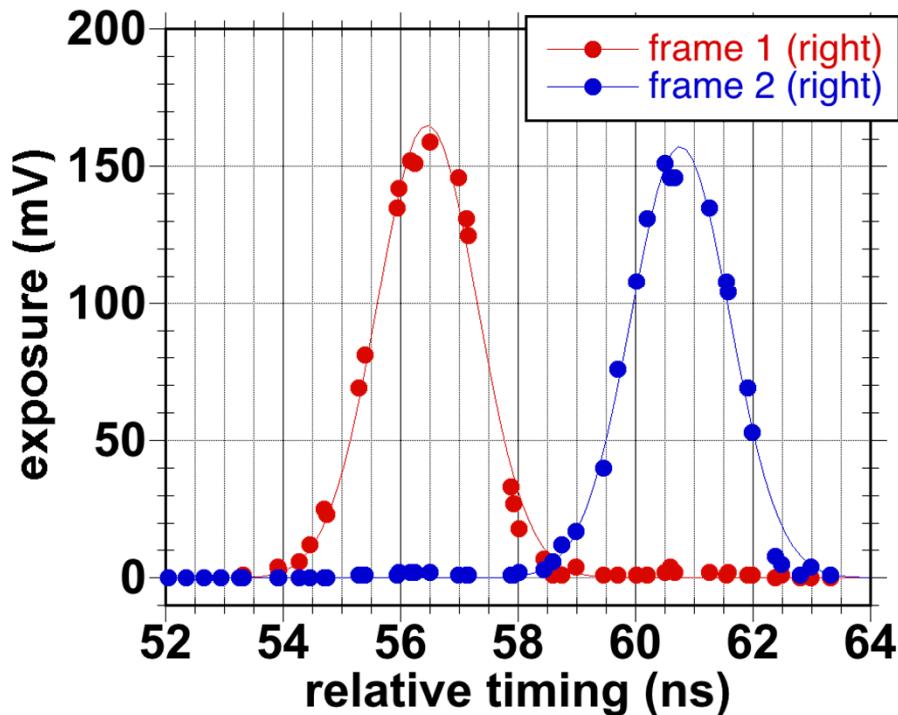


# Example of Furi time-response measurements using 200ps pulsed visible illumination

1/1ns timing mode, FG5 sensor



2/2ns timing mode, FG5 sensor

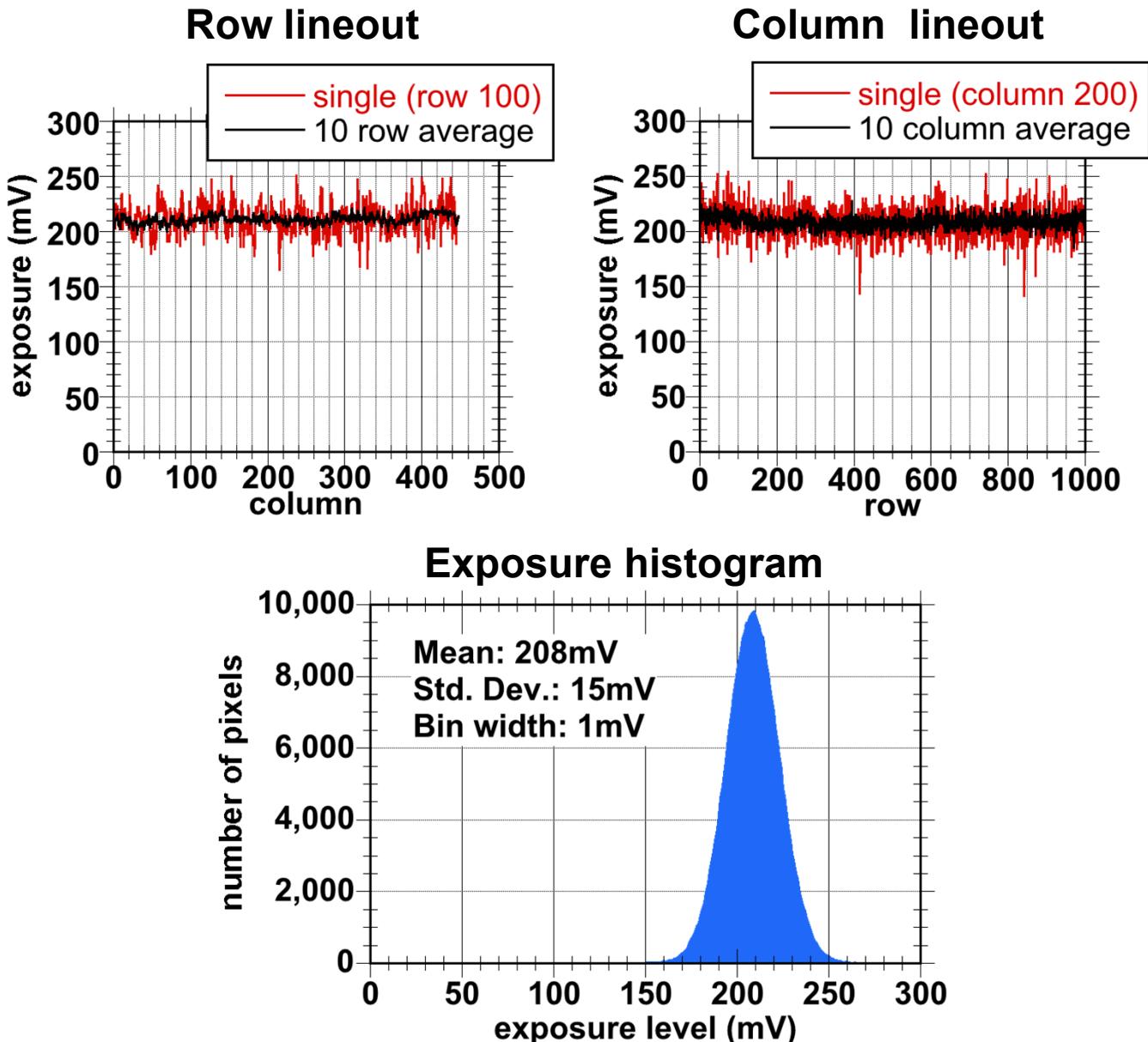
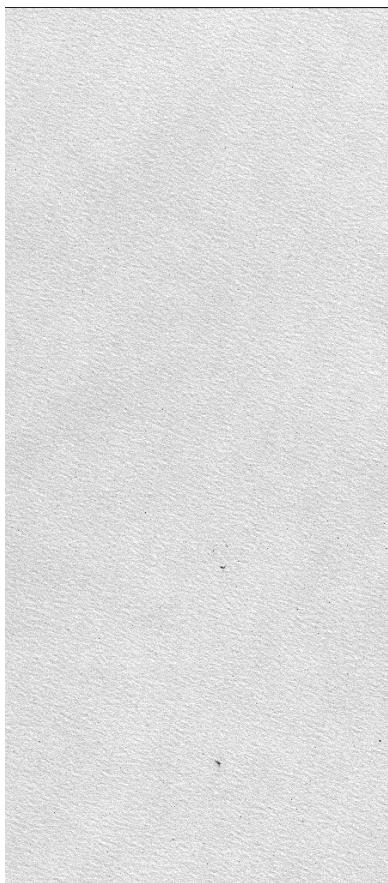


	FWHM (ns)	Frame $\Delta t$ (ns)	left/right $\Delta t$ (ns)
frame 1	1.6		0.9
frame 2	1.6	2.1	0.8

	FWHM (ns)	Frame $\Delta t$ (ns)	left/right $\Delta t$ (ns)
frame 1	2.0		0.9
frame 2	2.0	4.3	0.8

# Example of Furi flat-field measurement using 600ps pulsed x-ray illumination

Frame 2, F1X8 sensor  
10/10ns timing mode



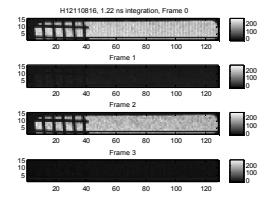
# In the next 3 years, we will deploy a >1 MP hCMOS imager with 1 ns gate times over 8+ frames

## GRiffin

1.5ns, 4 Frames

15x128 pixels

350nm Sandia Process



Calibration Mesh X-ray 1.5ns Images

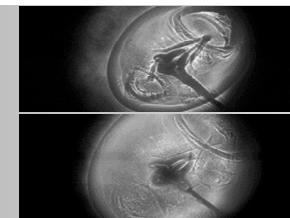
FY13

## FURI

1.5ns, 2 Frames

448x1024 pixels

350nm Sandia Process



10ns Blast Wave Visible Images

VS.



Commercial Double Exposed CCD

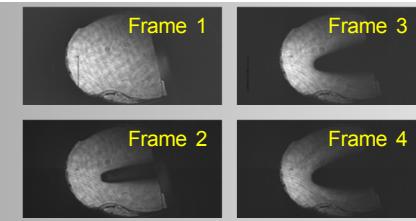
FY14

## HIPPOGRIFF

2 ns, 2-8 Frames (Interlacing)

448x1024 pixels

350nm Sandia Process



FY15

## ICARUS

1.5ns, 4-16 Frames (Interlaced)

512x1024 pixels

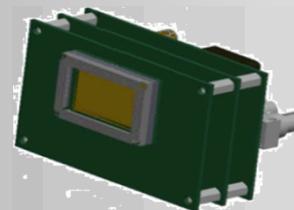
350nm Sandia Process

## ACCA

1ns, 8 Frames

512 x 512 pixels (1-D tileable)

130nm IBM Process

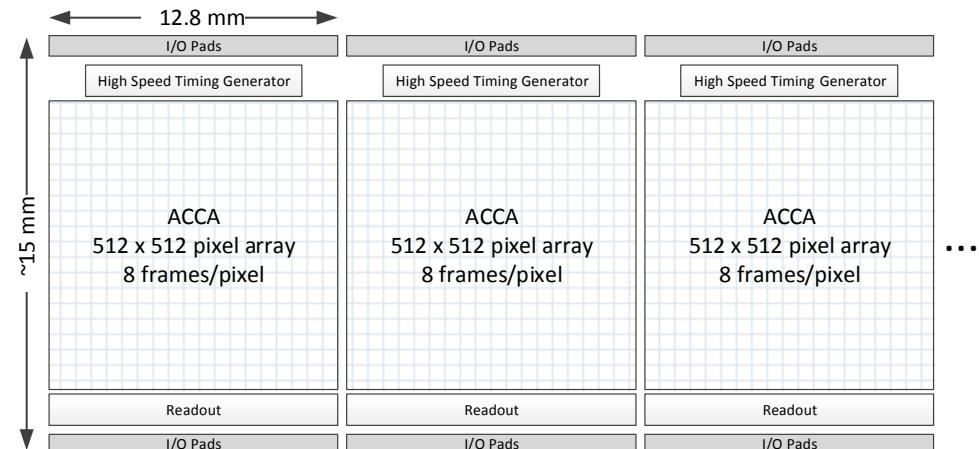


FY16-18

# ACCA-The next generation burst mode hCMOS imager under development at SNL

## ■ Specifications

- 512 x 512 pixel array
- 8 frames per pixel
- 1 ns integration time
- 2 ns frame rate
- 25  $\mu\text{m}$  spatial resolution
- Left/Right abutable design
- 60 dB (1000:1) dynamic range
  - 500e- to 500k e-



## ■ Reduced readout dead-time

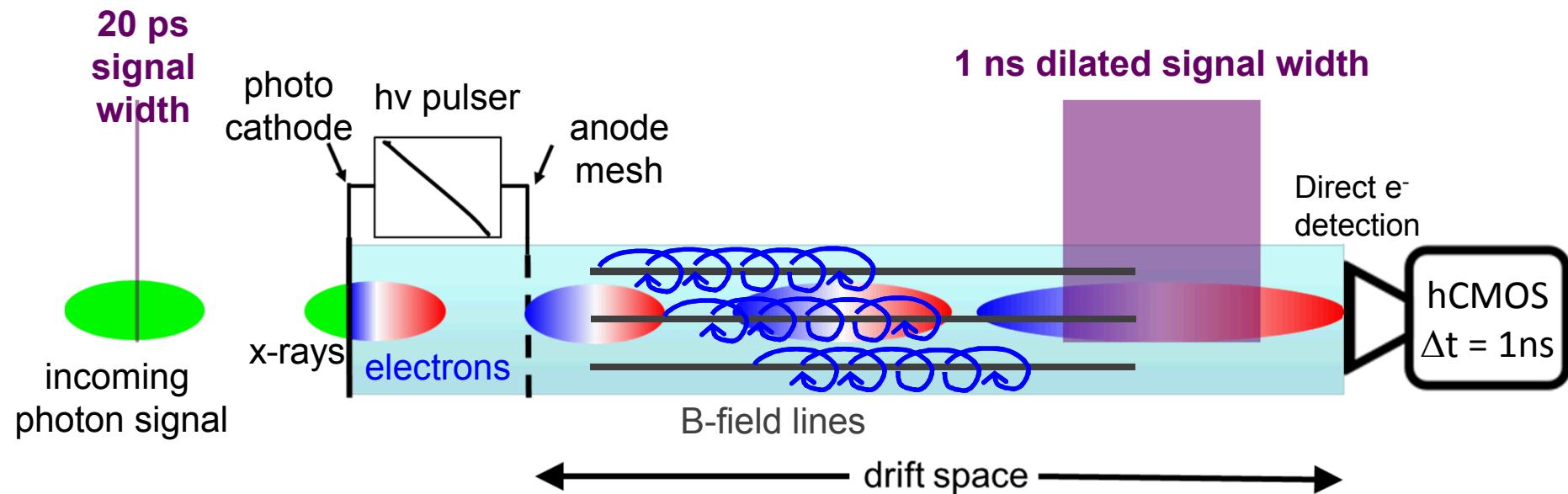
- 1.45 ms per read-off of 512x512 pixels and 8 frames
  - Improvement from 135 ms on 1<sup>st</sup> generation imagers
- 689, 8-frame movies per second in continuous read mode

# The ACCA architecture enables a scalable number of frames and form-factor

- Innovations
  - Leveraging higher density 130 nm technology node
    - Increased transistor density and metal interconnect layers enable significant design improvements
  - Left/Right 2-side abutment form factor
    - Infinite tiling in one direction
  - Differential CML H-tree timing distribution
    - Expect improved timing distribution uniformity
    - 2 global clocks distribute Pulse Width Modulation (PWM) encoded shutter information
  - In-pixel digital shutter generator converts the global clock PWM information to individual frame shutters
    - This architecture is scalable in number of frames while never requiring more than the 2 global clock signals to be distributed
- Risks and mitigation strategy

- New technology (IBM 130nm CMOS8RF process)
  - Process leakage is worse with IBM than SNL's 350 nm CMOS7 process that our current ROICs are fabricated in
    - Increased readout speed to minimize leakage effects (1.45 ms)
    - Cool the device to 0 C
  - Bulk technology susceptibility to radiation
    - Test under radiation

# Electron pulse-dilation will act as a tele-temporal lens to significantly increase the time-resolution for SLOS detection



temporal magnification

$$M \approx 1 + \frac{L}{2v_d(\phi)} \frac{|\dot{\phi}|}{\phi} = 50$$

$L = 25\text{ cm}$  drift length

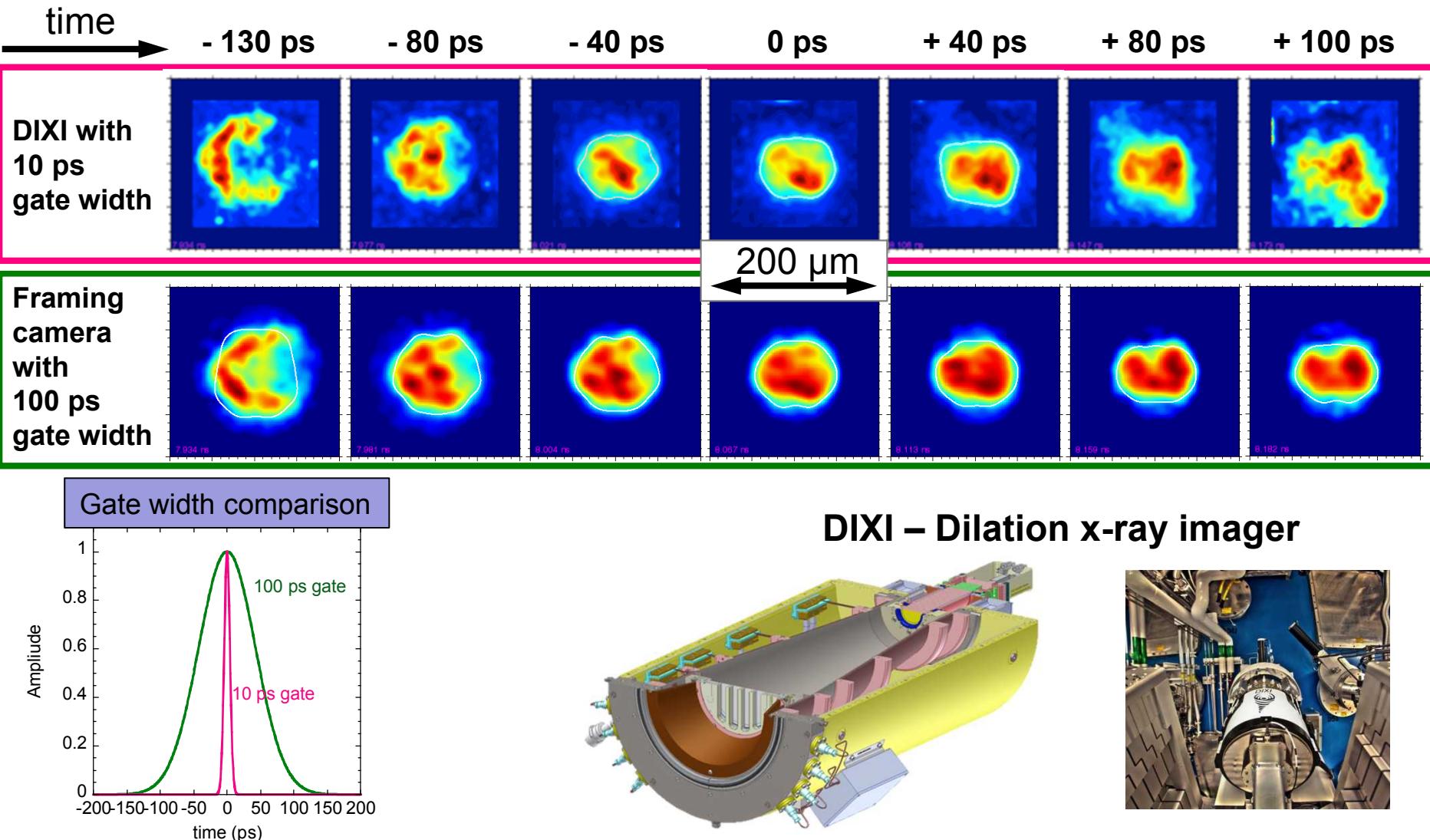
$\phi = 1000\text{ V}$  drift potential

$v_d = 19 \frac{\text{mm}}{\text{ns}}$  drift velocity

$|\dot{\phi}| = 4 \frac{\text{kV}}{\text{ns}}$  PC ramp

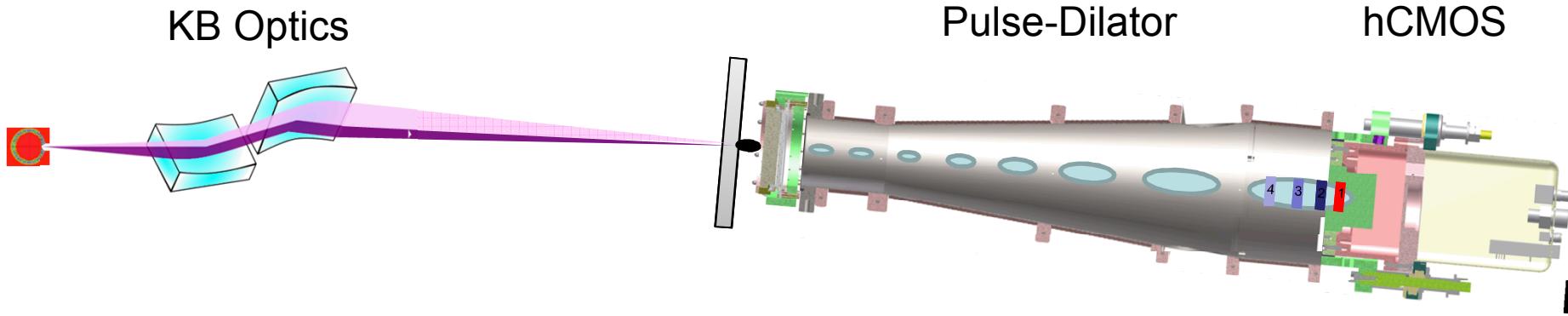
Pulse-dilation separates input information enough to enable multiply gated back-end detector to capture consecutive frames with much slower gate time

**Pulse-dilation on NIF has achieved 10 ps time-resolution, providing a more detailed picture of ICF stagnation**

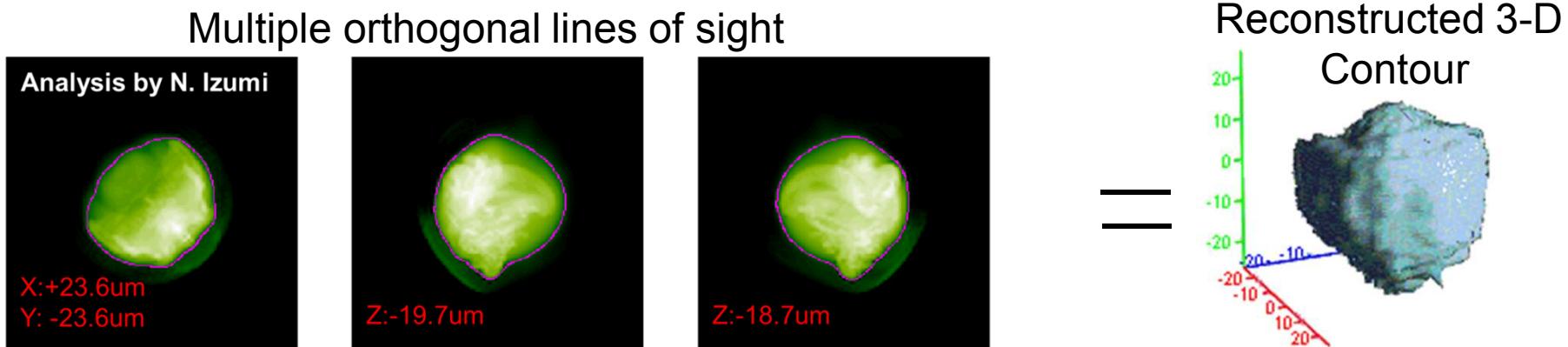


N141116

# The first implementation of pulse-dilation SLOS will be on NIF with pinhole optics and then K-B microscopes



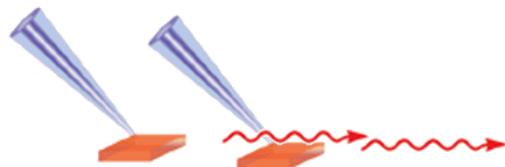
Three orthogonal LOS can theoretically provide some 3-D information\*



# High energy, single line-of-sight gated cameras are needed for face-on point-projection radiography on NIF

## Backlighter

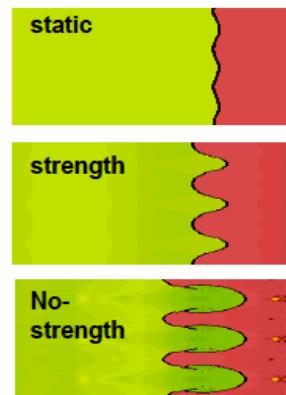
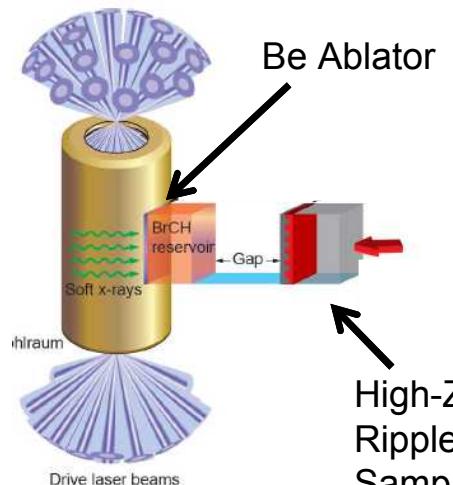
Short-pulse  
Laser beams



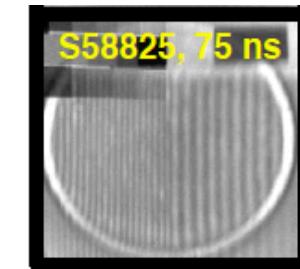
17-40 keV  
X-rays

- Optimal energy depends on Z and thickness

## RT Strength Platform



## Face-on Radiography

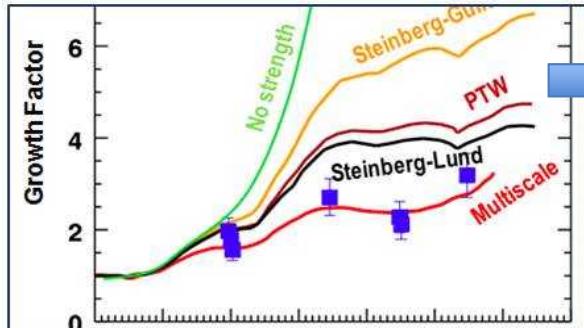


Face-on radiography

## Detector Requirements

- 2mm x 4mm FOV at target
- <10 um/pixel at tcc
- QE of 50% at 17-22 keV
- 2-4 frames
- 5-20 ns frame separation
- ≥2 ns gate time
- Dynamic Range > 200

## Currently On NIF, Z, OMEGA ➔ Image Plate & Film



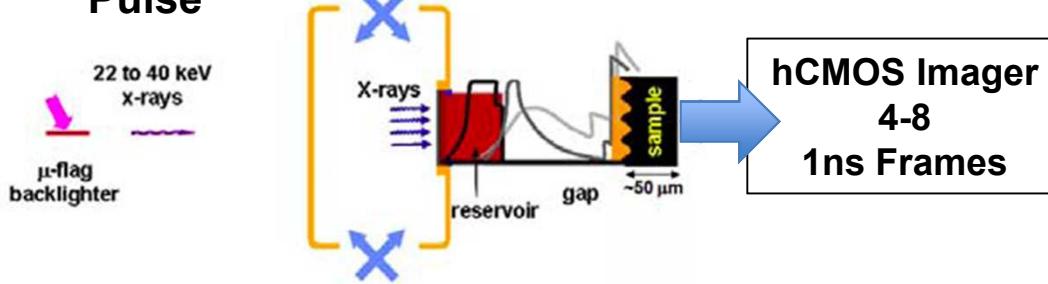
### Image Plate Disadvantages

- Multiple Shots Required To Do A Time Scan
- Measurement @Single Time
- Expensive To Process
- Issue of Non-Reproducibility

### Image Plate Replacement

## Future On All Facilities ➔ Hybrid CMOS (hCMOS) Imager

### Picket Fence Pulse

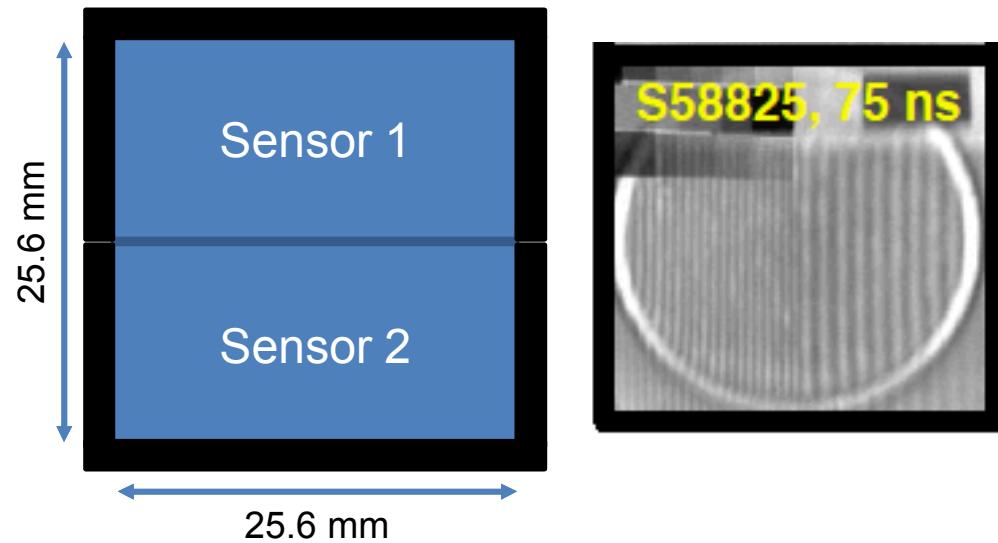


### Hybrid CMOS Capabilities

- >256x256, Buttable
- 4-8, 1ns Frames
- Several Pixel Sizes/DILATION Tube
- 3D X-ray Diode

A hCMOS image sensor can, with X-ray source development, eliminate the need for multiple shots making multiple measurements at user defined times within one shot.

# GaAs diodes coupled to a Hippo-like ROIC with 50 $\mu$ m pixels could meet the needs for point-projection backlighting on NIF



## ROIC (Hippogriff like)

- 50 $\mu$ m pixels
- 512x512 pixels with 2 tiled sensors
- 2 frames or 4,8 frames interlaced
- ~2ns per frame
- Up to 6E6 e- per pixel per frame (~1200 photons at 22 keV in GaAs)

## Detector

- 50 $\mu$ m thick GaAs
- Photo-absorption > 50% at < 24 keV
- < 1 ns response time

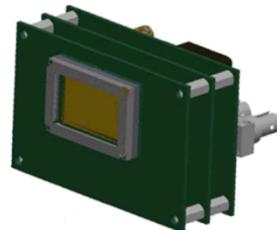
## Primary Challenges

- Pixelated GaAs arrays have been built before, but maybe not at this thickness
- Defects in GaAs need to be studied to determine yield (density of good pixels)
- Handling of potentially large currents needs to be studied
- ROIC needs to be re-designed for larger pixels and for 1-side abutment
- Speed of ROIC needs to be studied with larger pitch and higher capacitance per frame

# SLOS imaging is key to the US national diagnostic strategy and will transform capability across ICF and the Science Campaigns

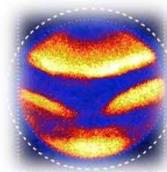
FY14	FY15	FY16	FY17	FY18	FY19
◆	◆	◆	◆	◆	◆
2 Fm, 1.5ns	8 Fm, 2ns (interlaced)	4 Fm, 1.5ns Low-E, e-	8 Fm, 1.5 ns (interlaced)	8 Fm, 1ns	8 Fm, 2 ns (interlaced) 20-40 keV

## Key Direct Sensor Applications

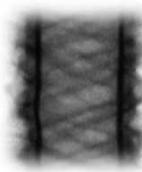


1-2 ns

LEH imaging  
(Z & NIF)



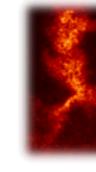
Backlighting  
(Z)



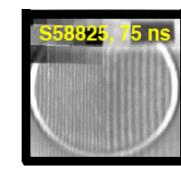
Opacity  
(Z)



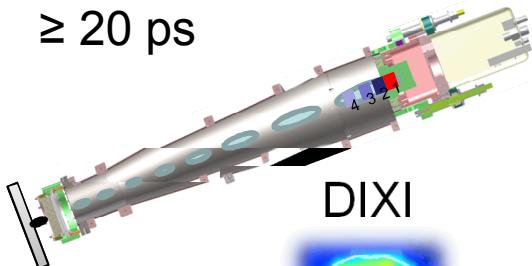
K- $\alpha$  Imaging  
(Z)



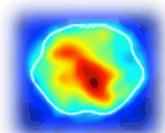
Strength  
(NIF)



$\geq 20$  ps

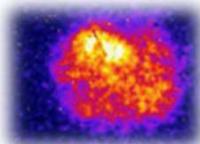


DIXI

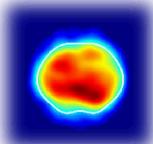


## Key Pulse-Dilation Applications

**SLOS-1**  
Pinhole  
(NIF)



**SLOS-2**  
KB  
(NIF)



**SLOS-3**  
Spectra  
(Z)      Wolter  
(NIF)

