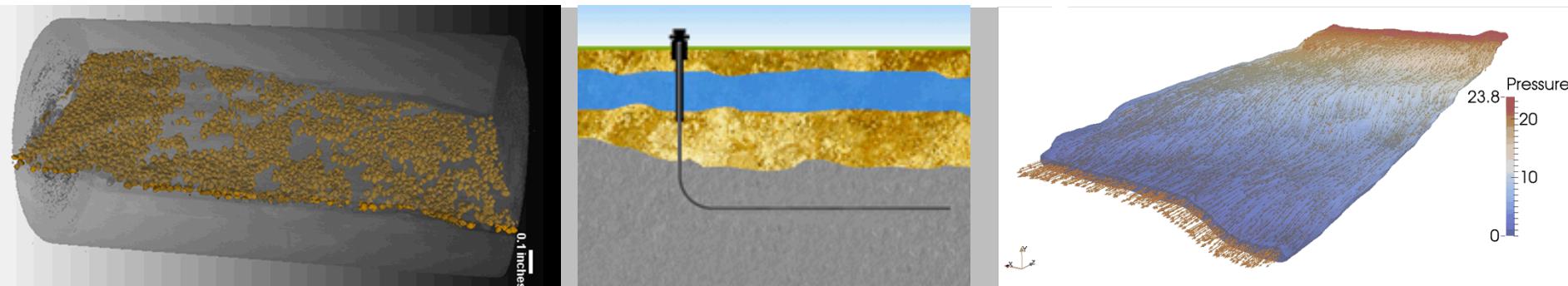


*Exceptional service in the national interest*



# Hydraulic Fracture and Current Research at SNL

MD Ingraham

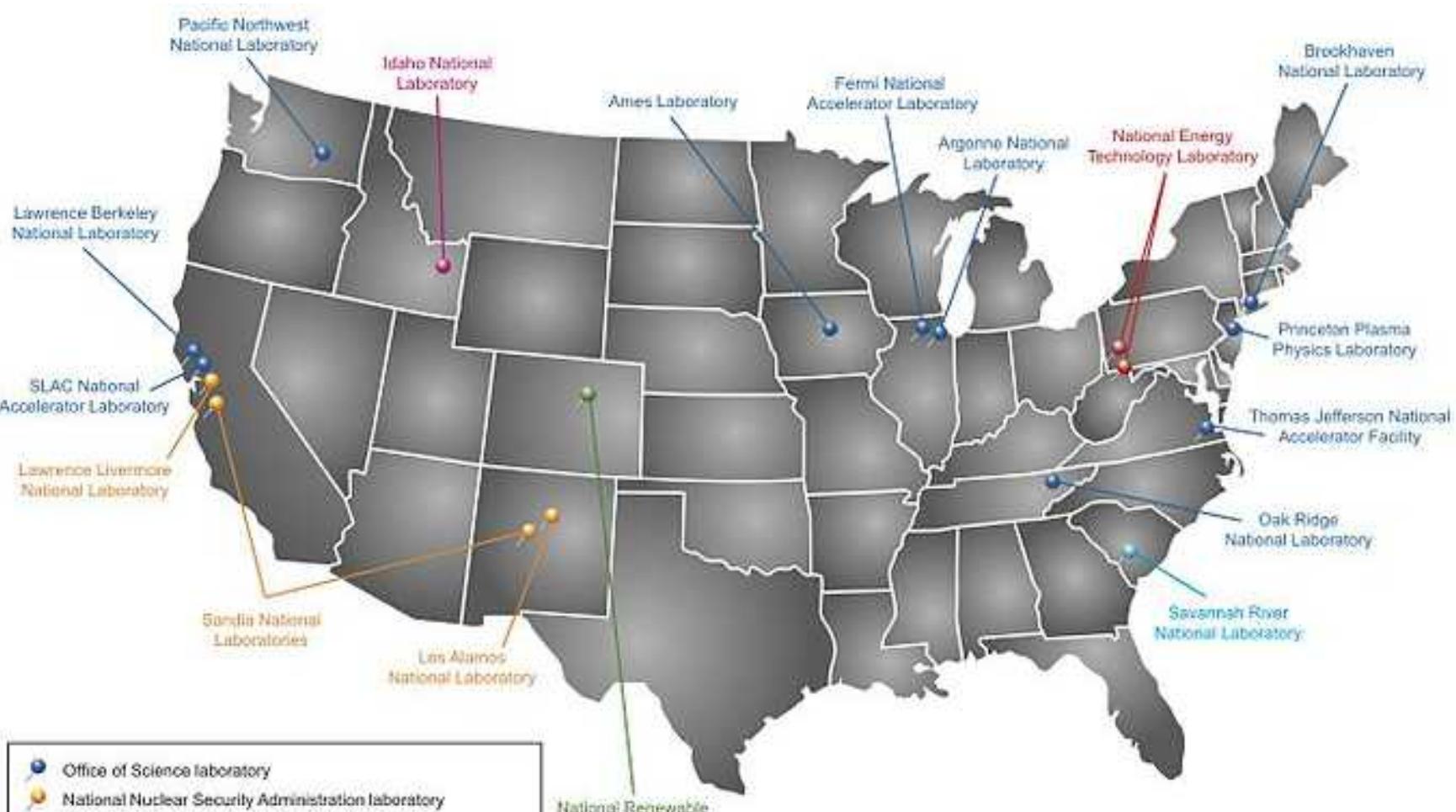


Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

# Introduction

- Sandia National Laboratory
- Geomechanics Lab and Capabilities
- Shale gas and hydraulic fracture
  - Hydrocarbon reservoirs
  - Conventional and Shale reservoirs
  - Hydraulic fracture of shale
  - Issues
    - Wastewater
    - Induced Seismicity
- Research at Sandia
  - Proppant Packs
  - Lab scale fracture and prop
  - Other

# Department of Energy National Labs



- Office of Science laboratory
- National Nuclear Security Administration laboratory
- Office of Fossil Energy laboratory
- Office of Energy Efficiency and Renewable Energy laboratory
- Office of Nuclear Energy, Science and Technology laboratory
- Office of Environmental Management laboratory



# Sandia National Laboratory



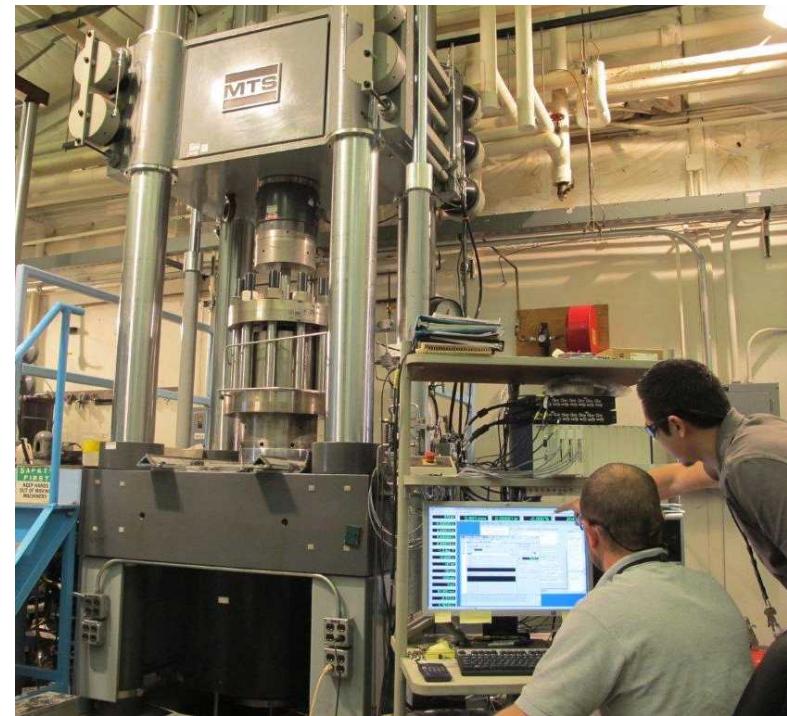
# Sandia National Laboratory



- ~11,000 employees (about the same size as Los Alamos)
- ~\$2.6 billion annually
- Research areas
  - Nuclear Weapons – sustain, secure and modernize the US nuclear arsenal
  - Defense Systems and Assessments – design and develop defense and national security capabilities
    - Microwave Scanners
  - **Energy and Climate** – Ensure secure and stable supply of energy and resources and protection of infrastructure
  - International, Homeland and Nuclear Security – Protection of nuclear material/assets, nuclear emergency response and nonproliferation

# Geomechanics Facilities

- 4 Uniaxial frames with pressure vessels (<1,000,000 lbs, <145,000 psi)
- Axial-Torsional frame (220,000 lbs, 7400 ft-lbs)
- True Triaxial system ( $\sigma_2 < 14.5$  ksi +  $\sigma_3$ )
- $10^{-10} / \text{s} < \text{Strain rate} < 10^2 / \text{s}$ 
  - Creep Frames
  - Split Hopkinson Bar
- $-65^\circ\text{C} < \text{Temperature} < 300^\circ\text{C}$



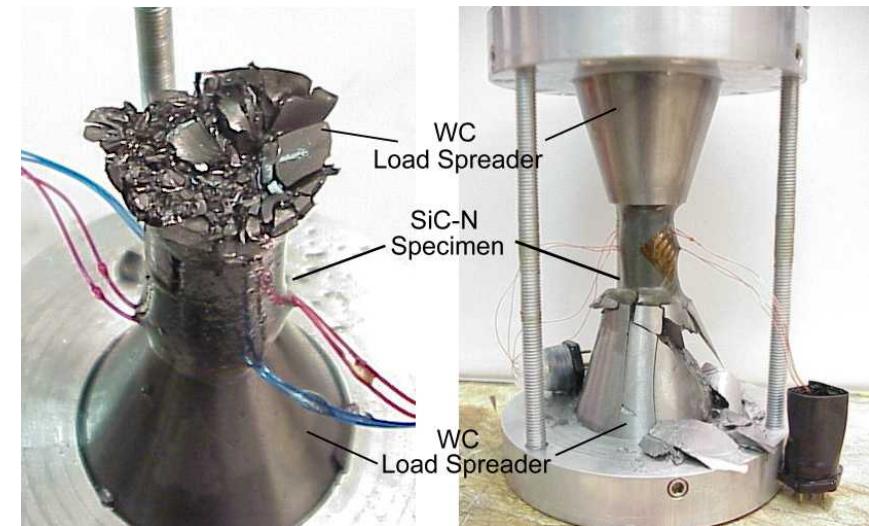
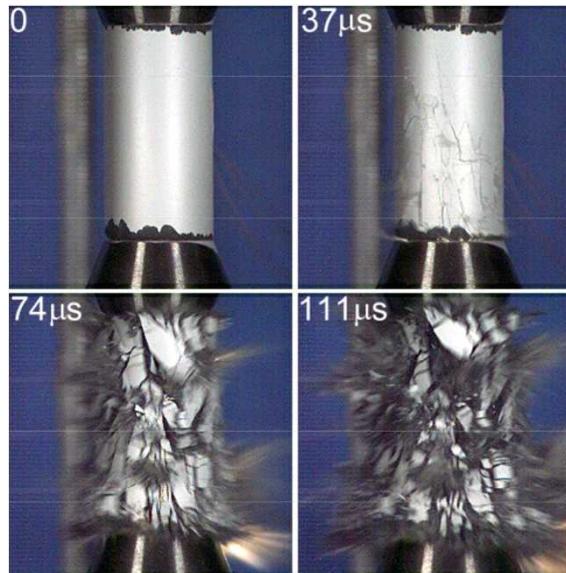
# Materials Testing

- 70% Geomaterials
  - Sandstone
  - Salt
  - Shale
  - Granite
  - Limestone
- 30% Engineering Materials
  - Bulk Metals
  - Honeycombs
  - Silicon Carbide
  - Ceramics
  - Carbon Composites



# Materials Testing

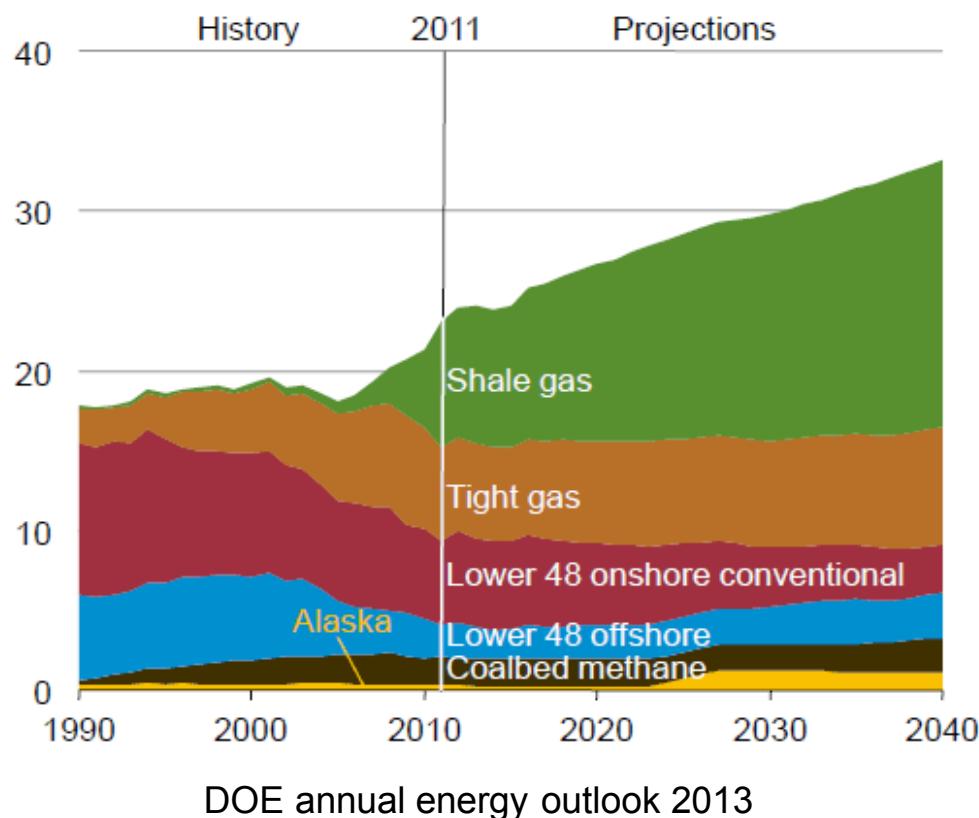
- Uniaxial
- Axial – Torsion
- Hydrostatic
- Axisymmetric
- True Triaxial
- Active and Passive
- Acoustics
- Impact (Hopkinson Bar)
- Creep



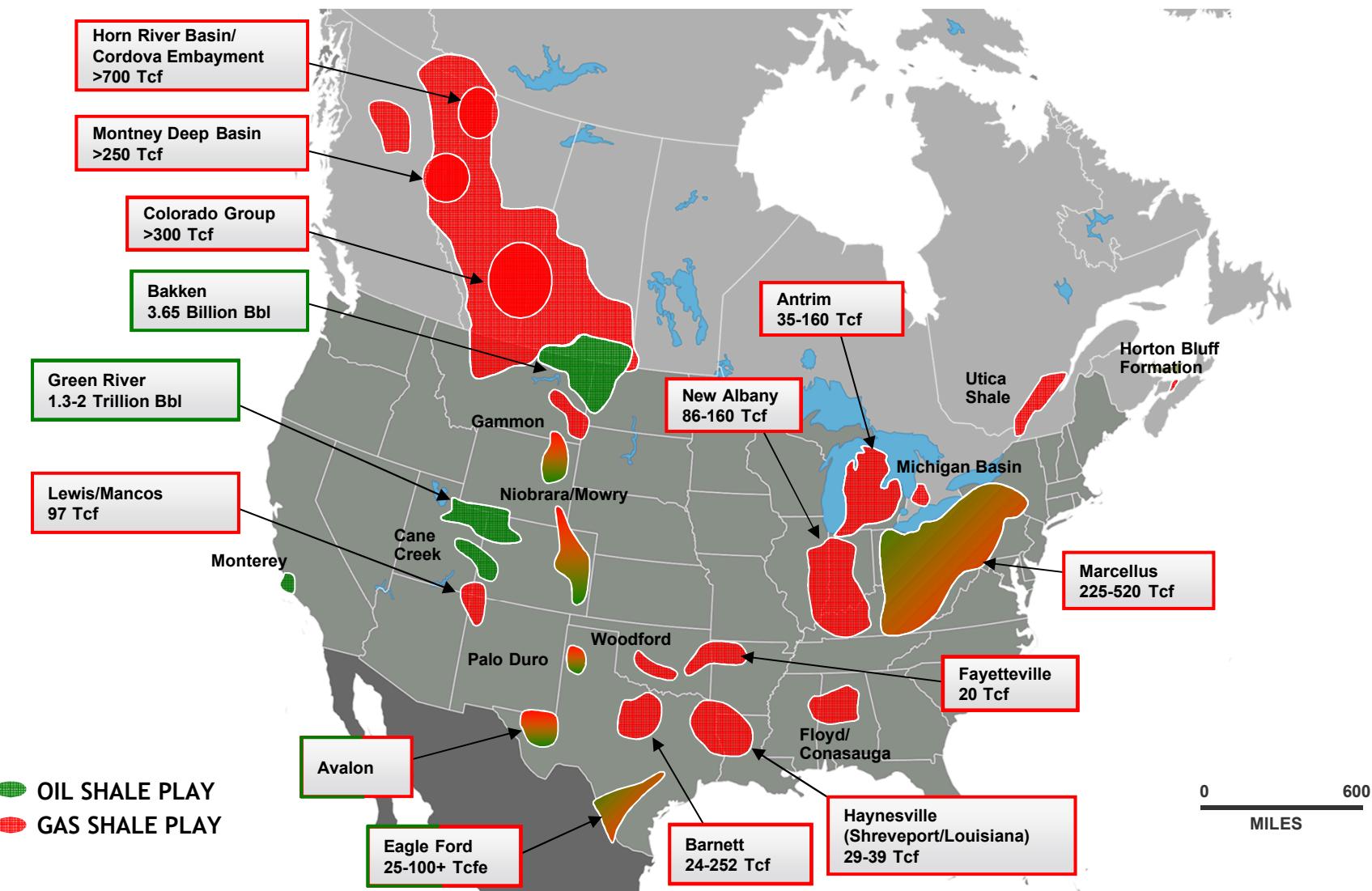
# Materials Testing



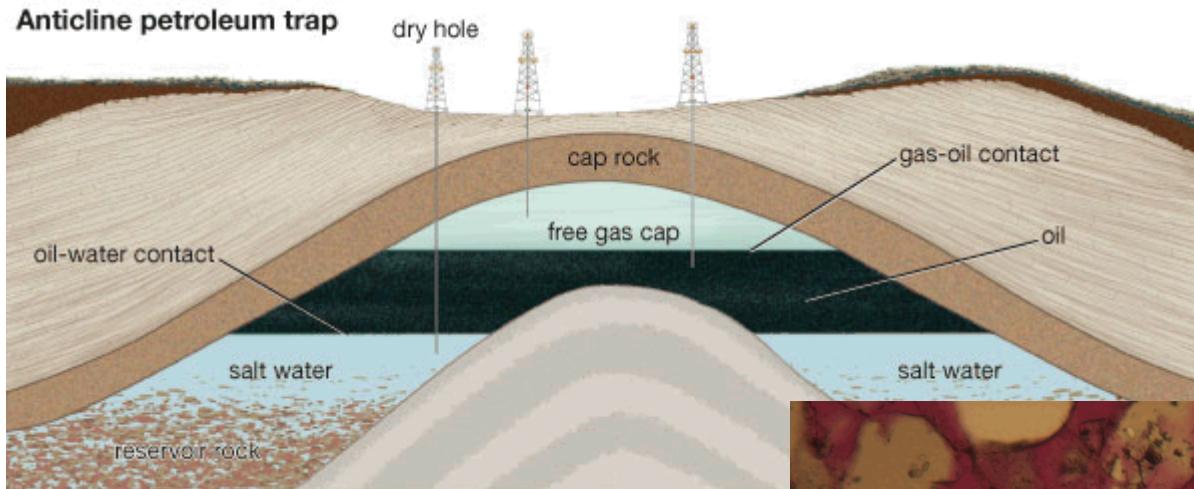
# Why do we care about Shale?



# Shale Gas and Tight Oil Geomechanics

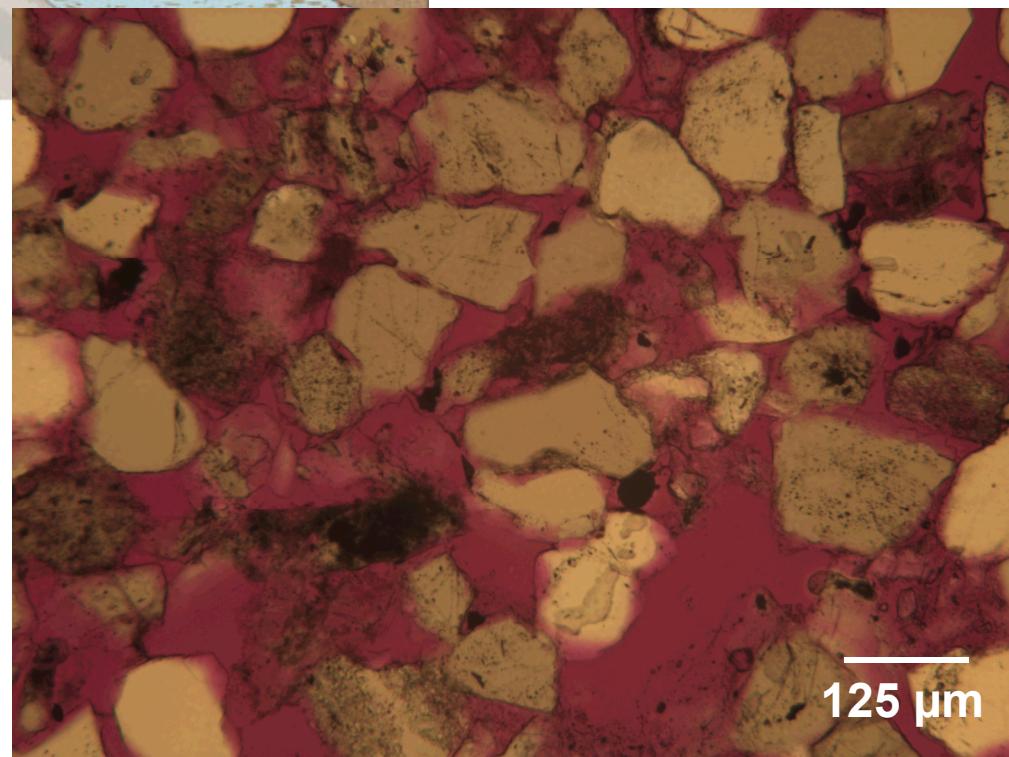


# Conventional Reservoirs



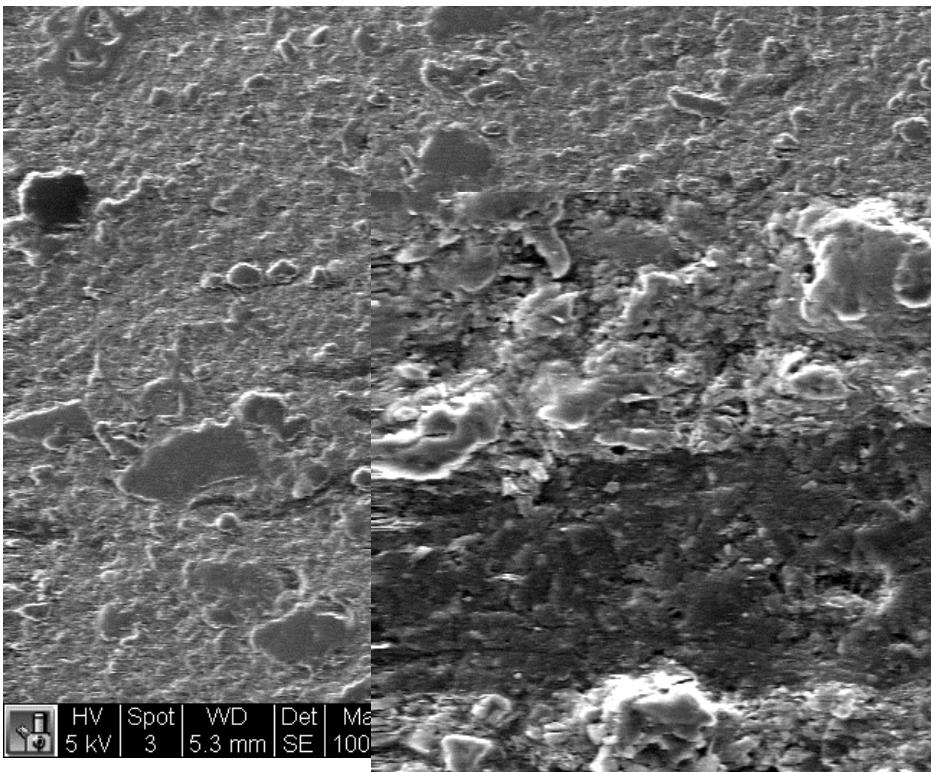
Traps are usually a highly permeable rock like sandstone overlaid by a low permeability rock like shale or salt.

Typically Oil and gas are released from the source rocks and percolate through more permeable rocks until they are caught in a trap.

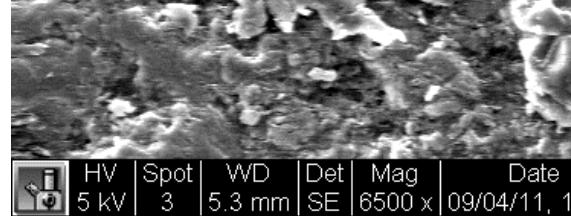


125 µm

# Eagle Ford Shale Pore Structure



50 μm

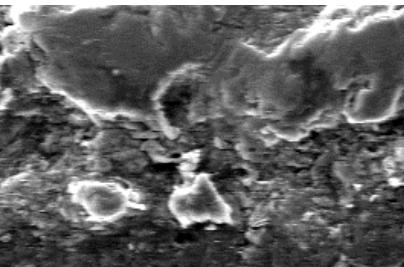


10 μm

500 nm

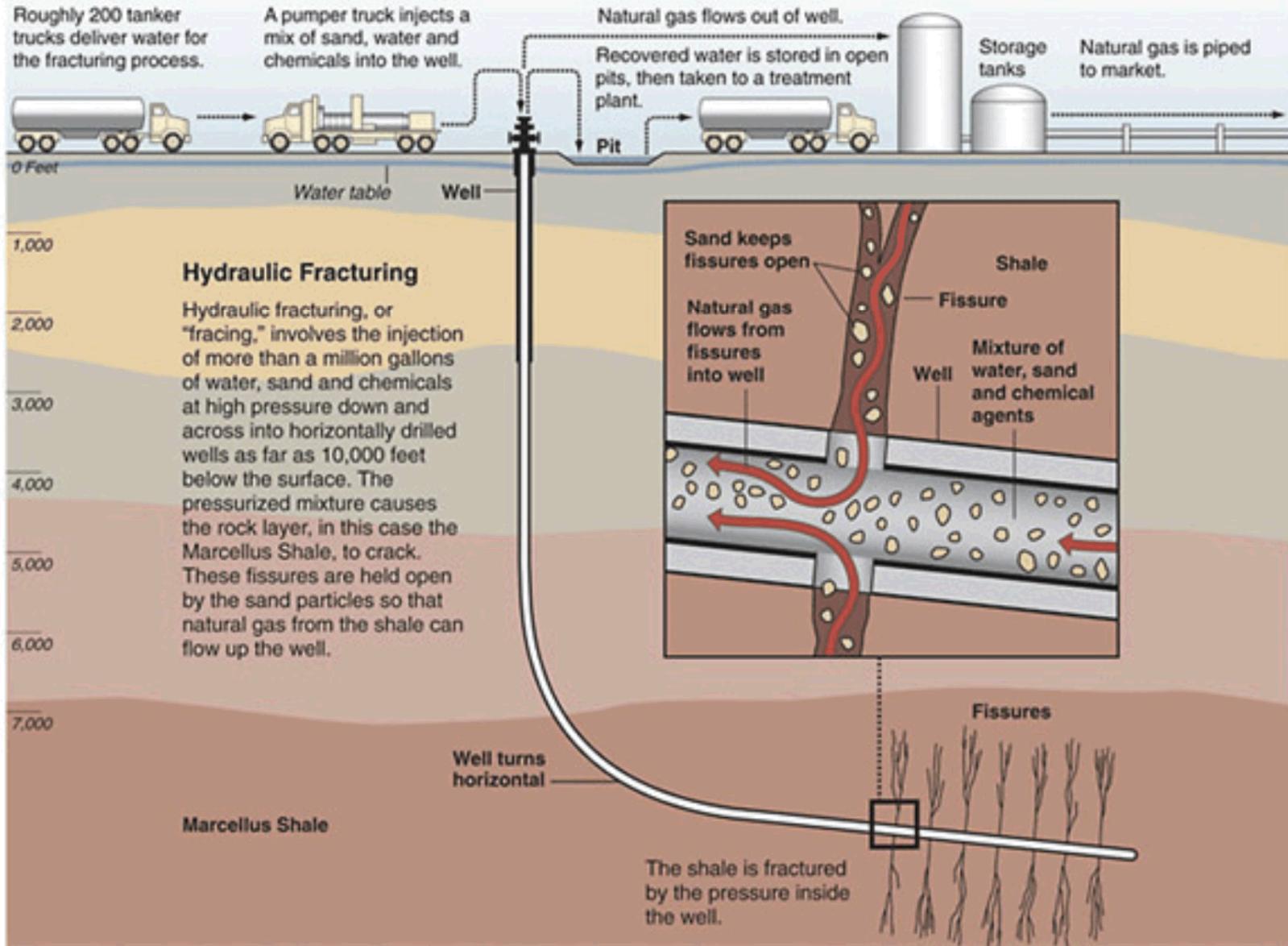
Slide courtesy of M. Zoback

Shale Permeability is a Million Times  
Smaller Than Conventional Reservoir



500 nm

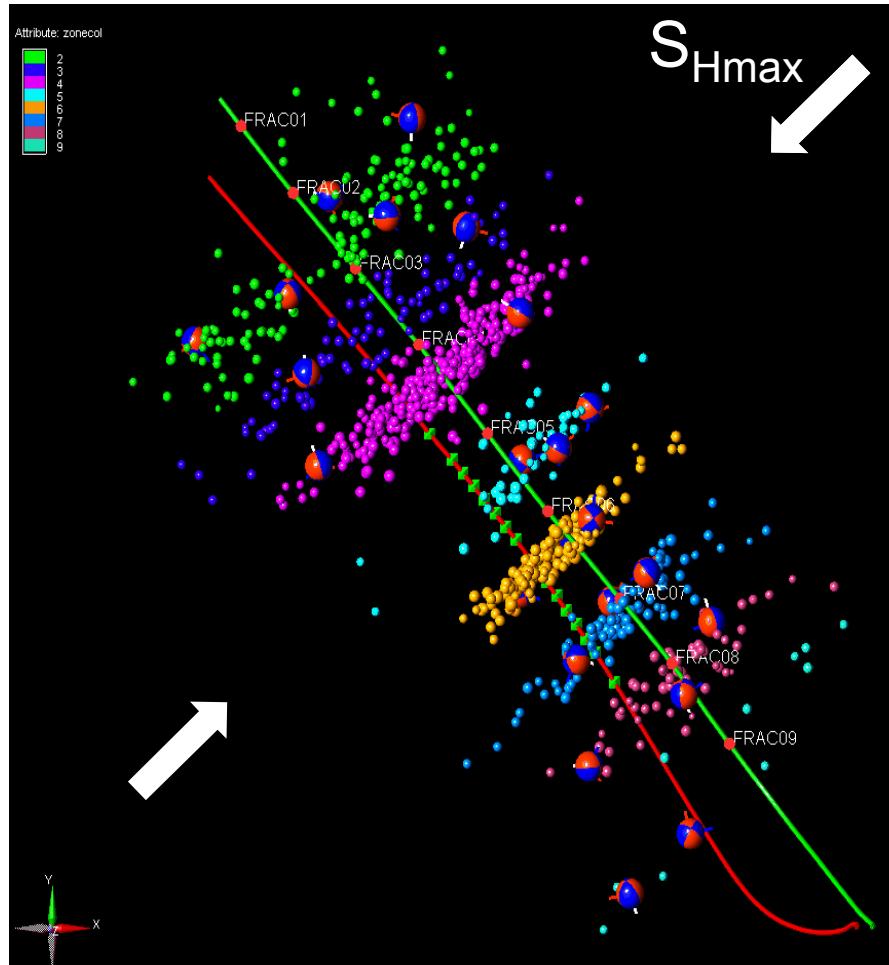
# What is “Fracing”



# Horizontal Drilling and Multi-Stage Fracing is a Large-Scale Industrial Process

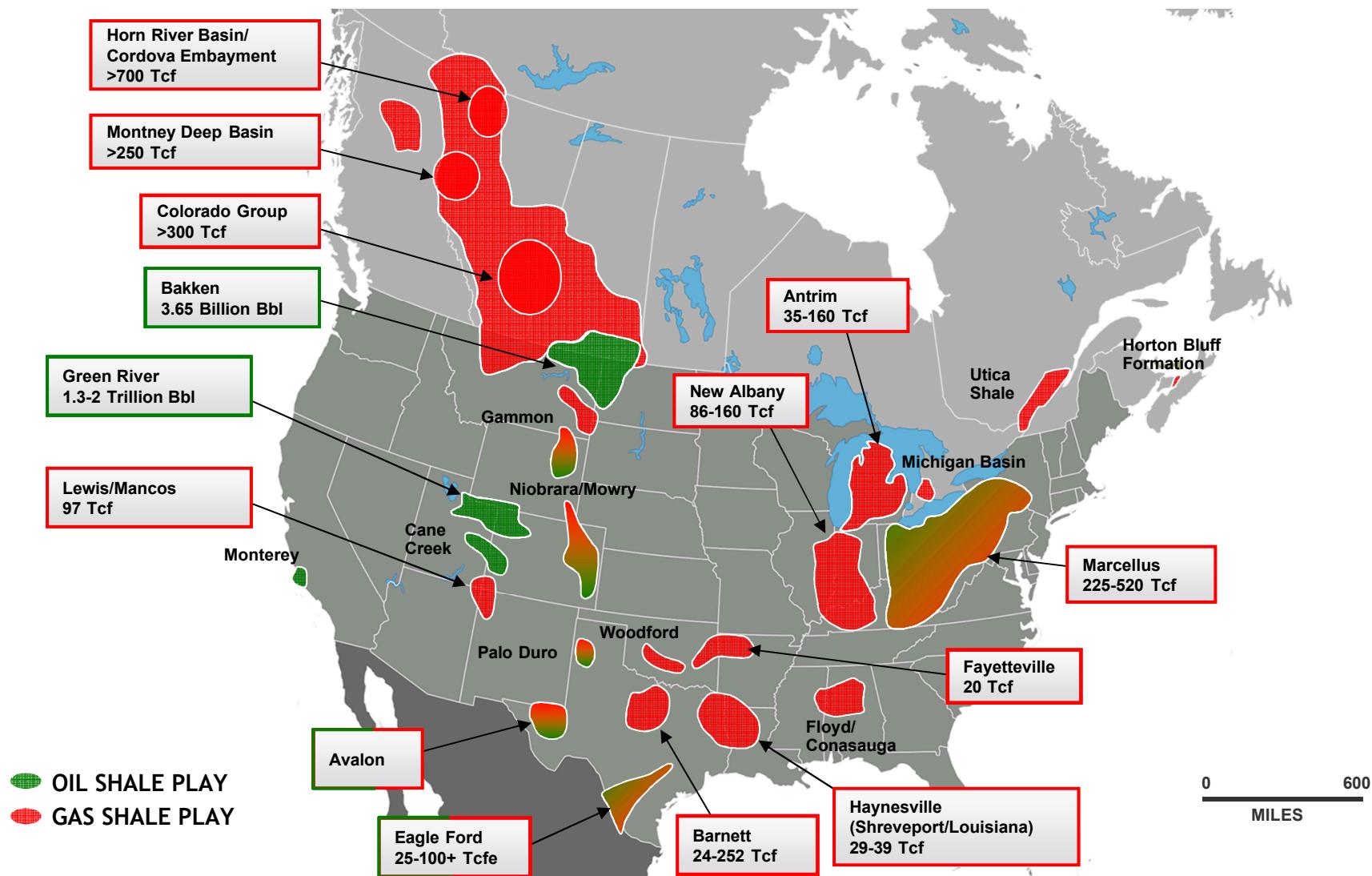


# Multi-Stage Hydraulic Fracturing Works



Horizontal Drilling and Multi-Stage  
*Slick-Water* Hydraulic Fracturing  
Induces Microearthquakes ( $M \sim -1$  to  $M \sim -3$ )  
To Create a Permeable Fracture Network

# ...A Long Way to Go

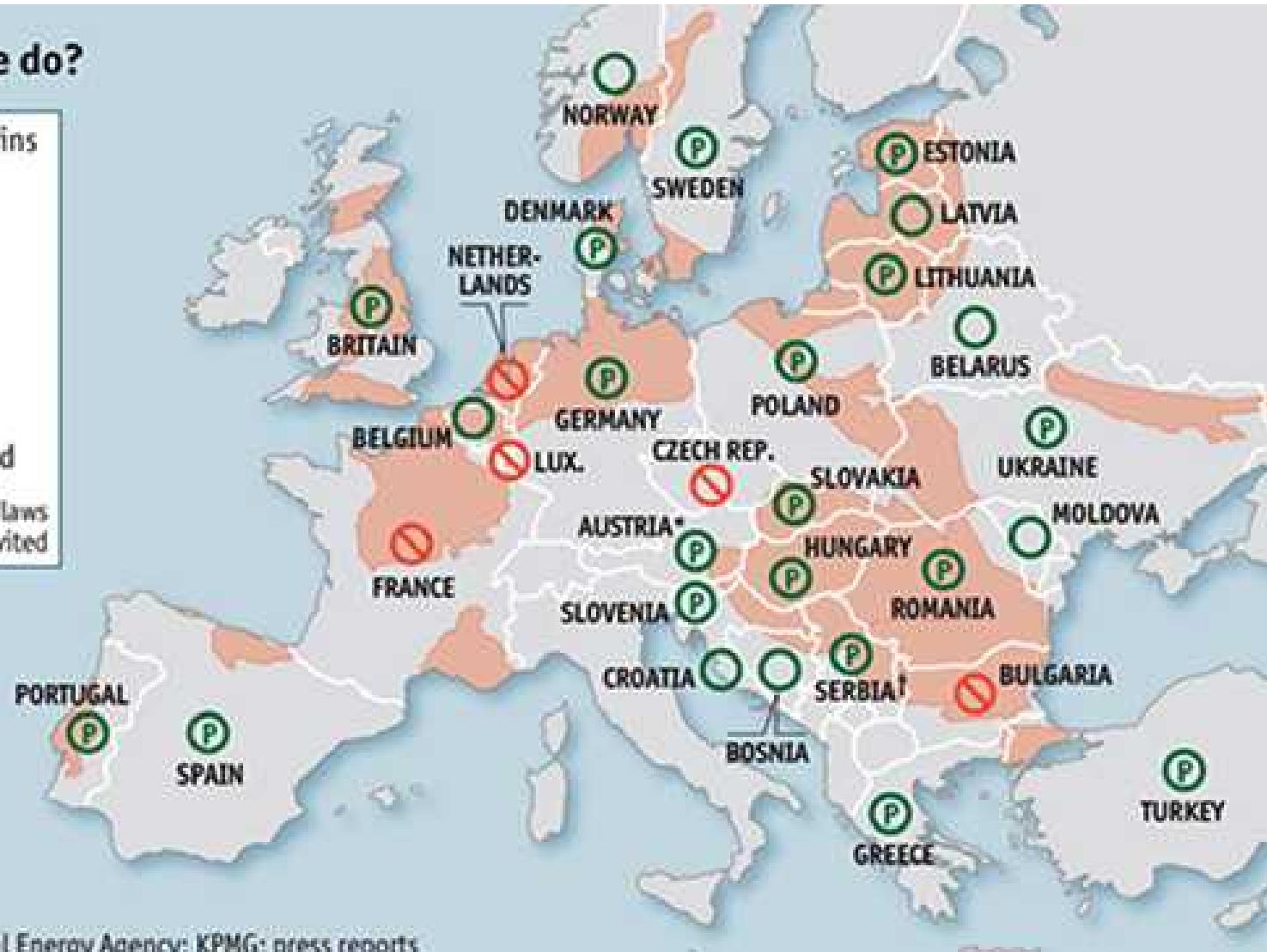


Slide courtesy of M. Zoback

Dry Gas ~25%  
Petroleum Liquids ~5%

# Hydraulic Fracturing is Controversial

## What shale we do?



Sources: International Energy Agency; KPMG; press reports

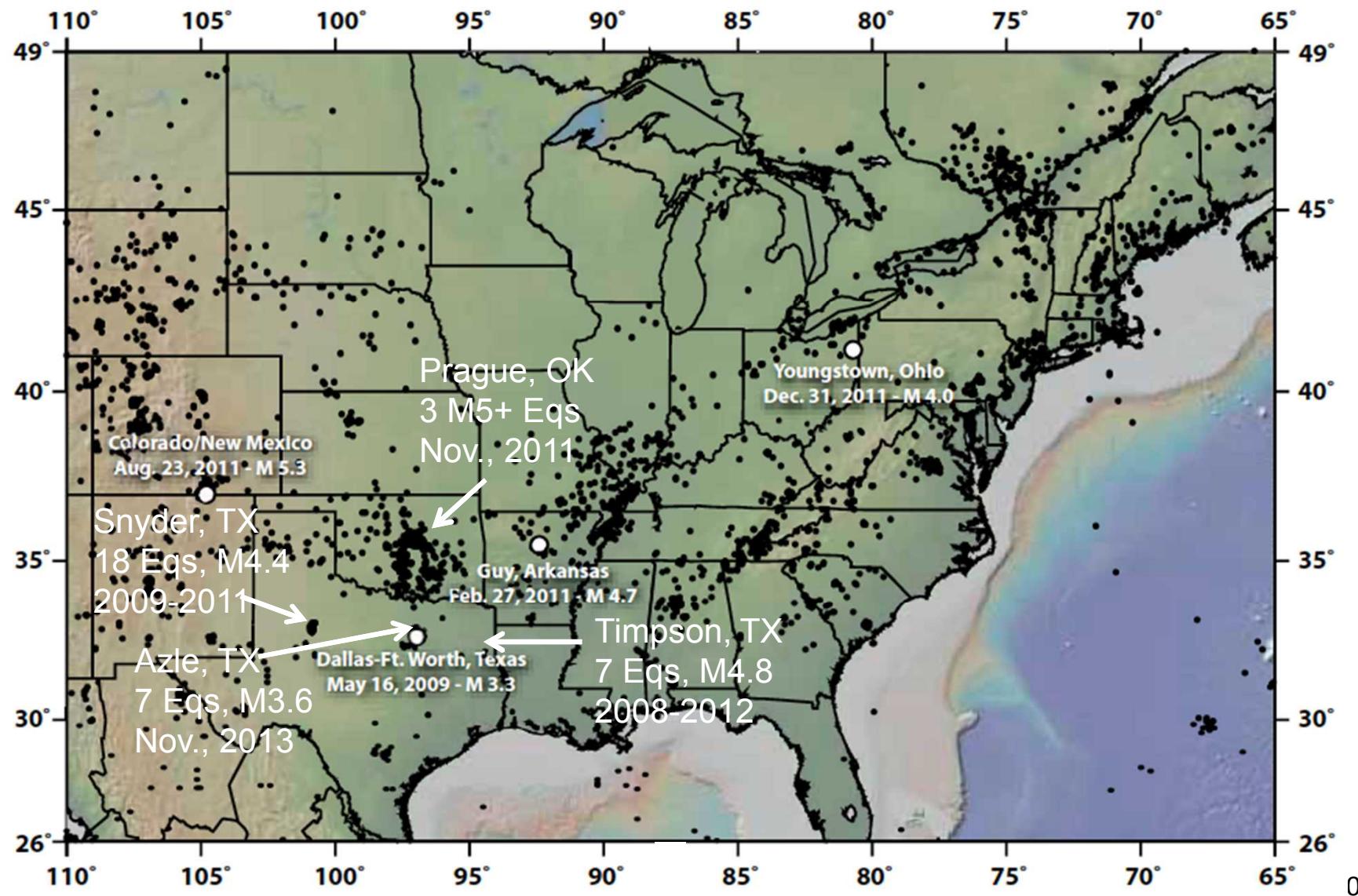
sources | International Energy Agency; KPMG; press reports

Slide courtesy of M. Zoback

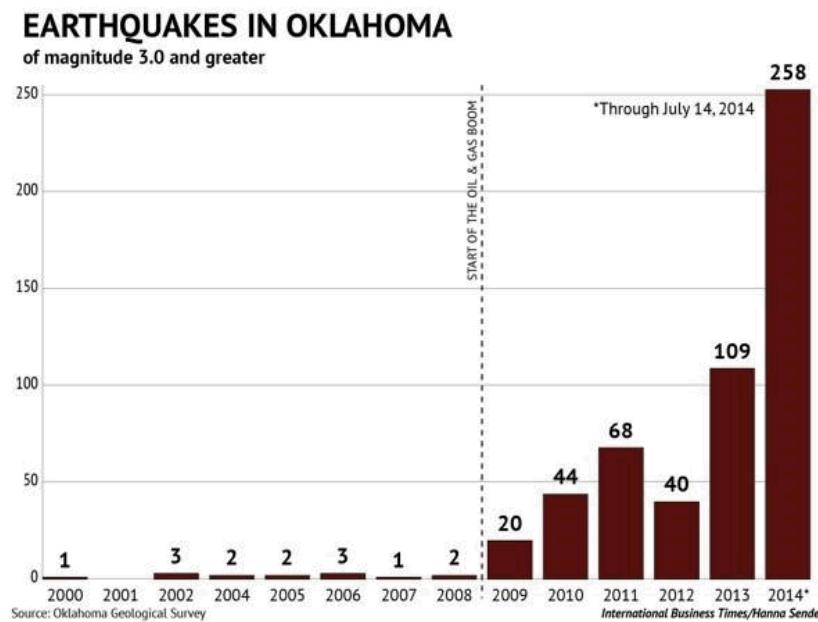
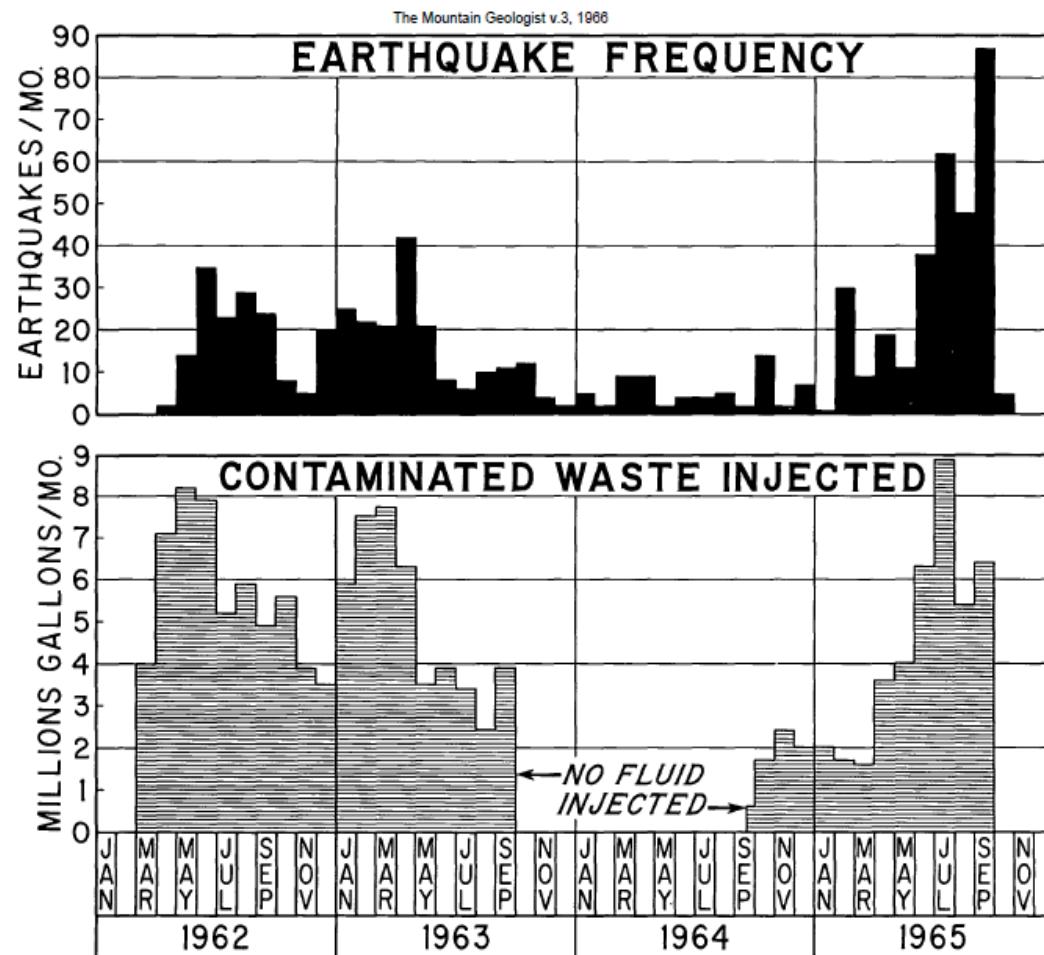
# Environmental Issues

- Contamination at the surface
  - Spills at drill site and in transportation
- Land use and impact on those residing around well site
- Air Pollution
- Hydraulic Fracturing affecting well water?
  - Fracture
  - Casing leak
- Utilization of increasingly scarce water supply
- Leakage from wells
- **Flow-back water injection**
  - Induced Seismicity

# Injection Triggered Seismicity

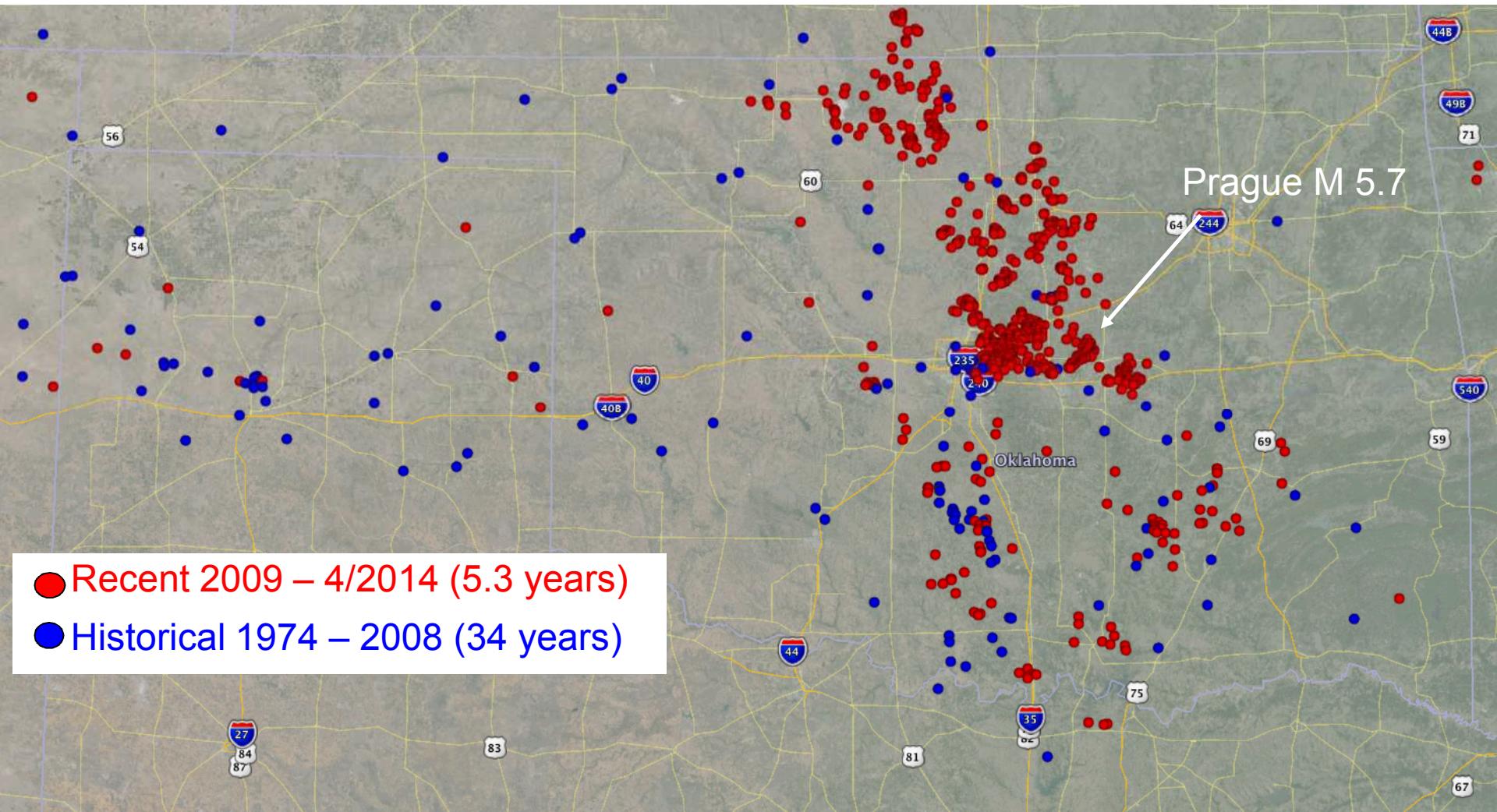


# Correlation between injection and earthquakes



Evans, THE DENVER AREA  
EARTHQUAKES AND  
THE ROCKY MOUNTAIN  
ARSENAL DISPOSAL WELL, 1966

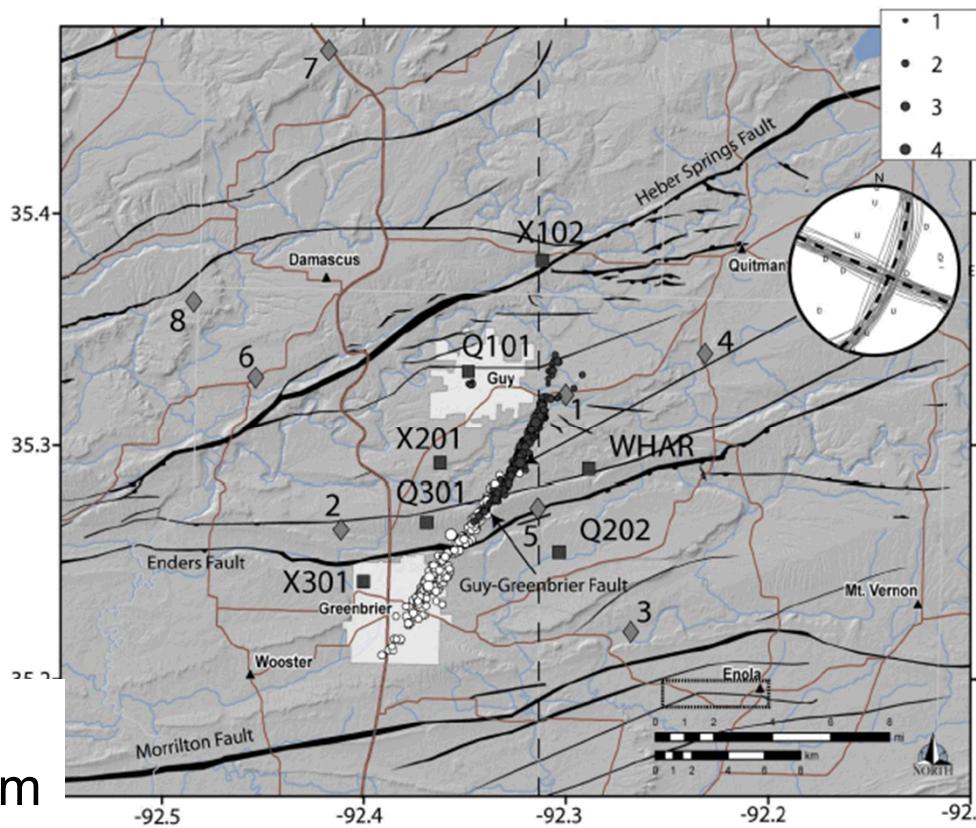
# Recent and Historical Oklahoma Seismicity



OK Geological Survey - 40 fold increase in Seismicity

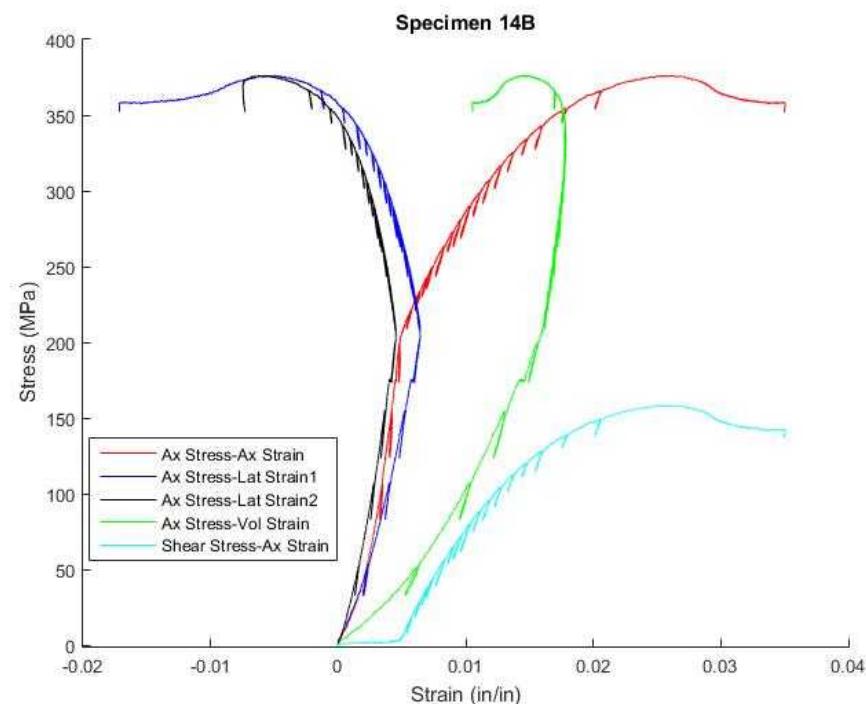
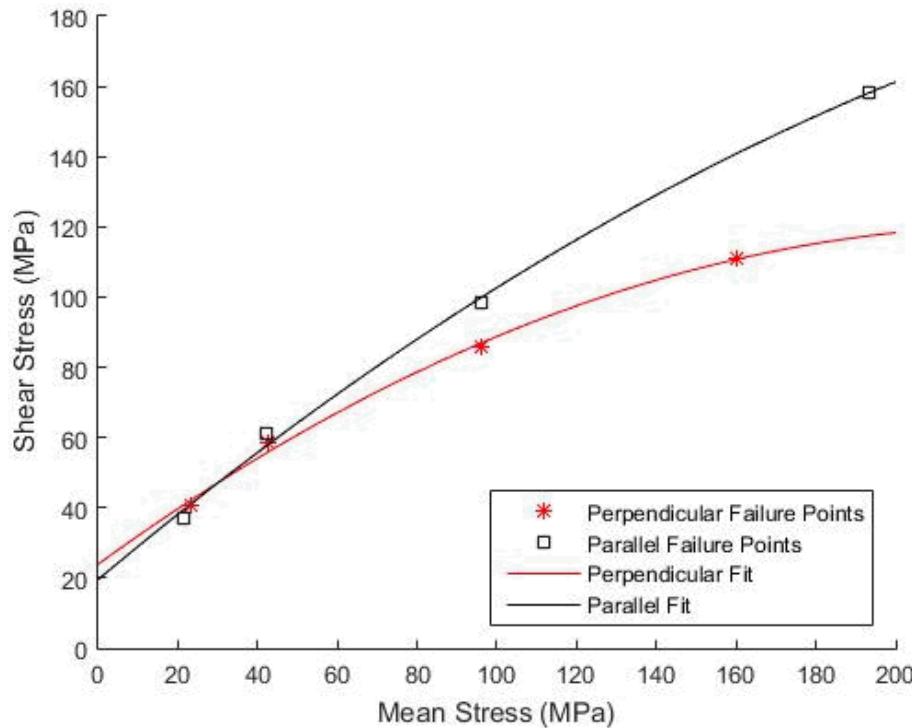
# Managing the Risk of Triggered Seismicity

## Guy Arkansas Earthquake Swarm

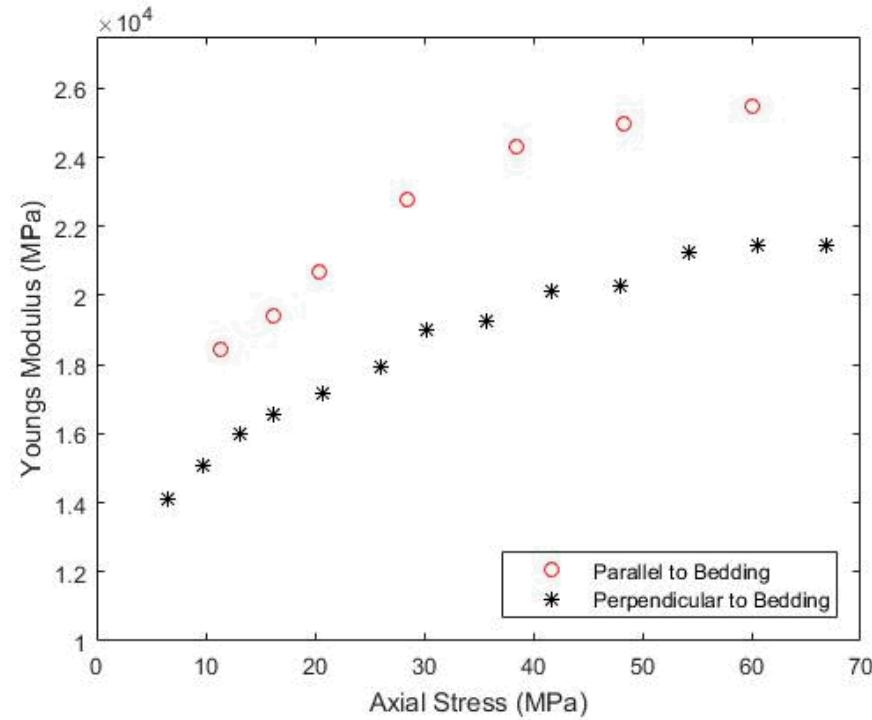
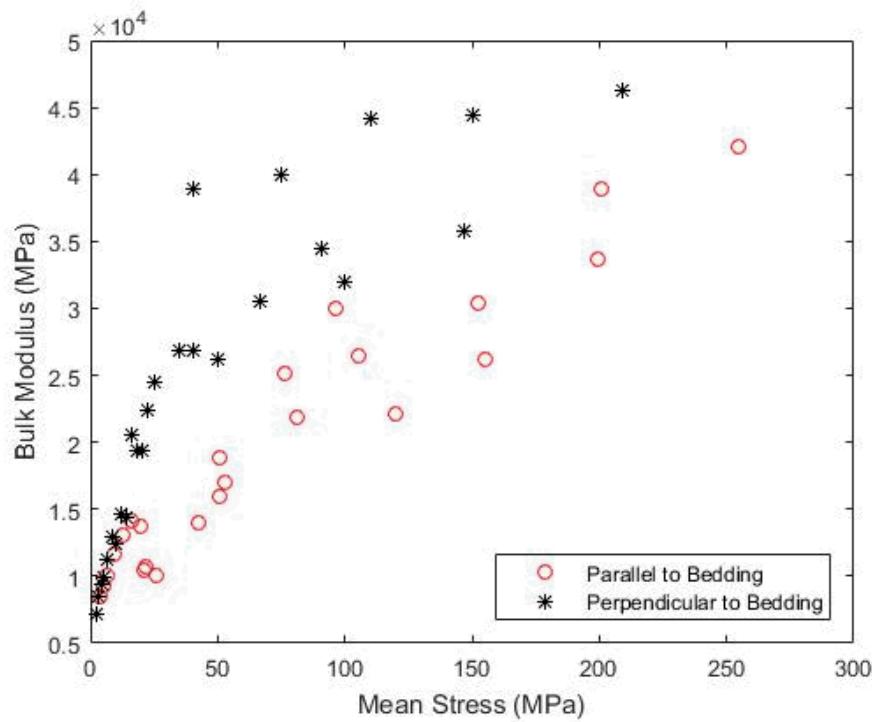


- Avoid Injection into Potentially Active Faults
- Limit Injection Rates (Pressure) Increases
- Monitor Seismicity (As Appropriate)
- Assess Risk
- Be Prepared to Abandon Some Injection Wells

# Mechanical Characterization of Shale

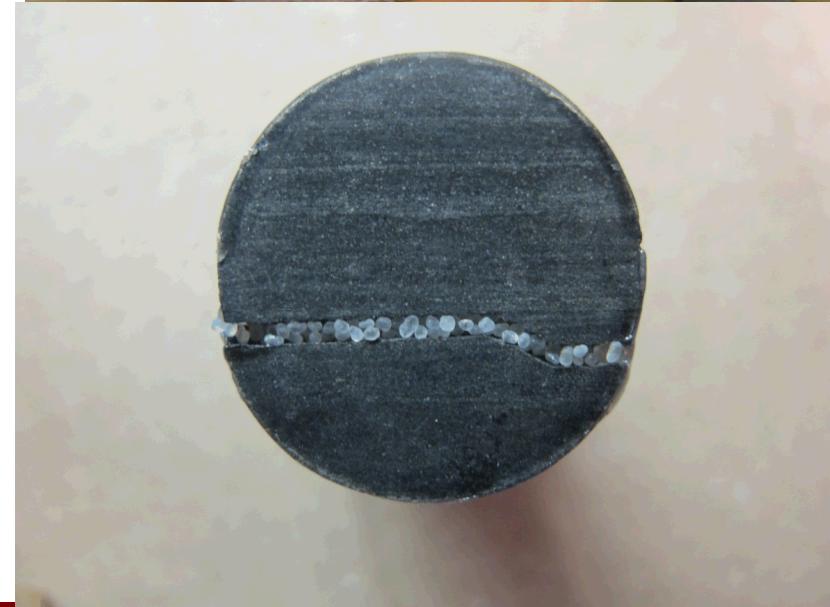
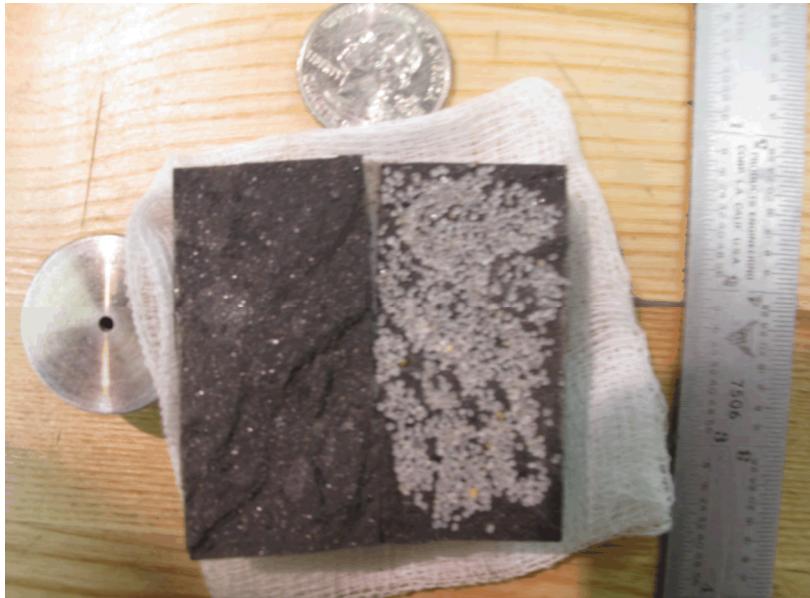


# Evolution of material properties

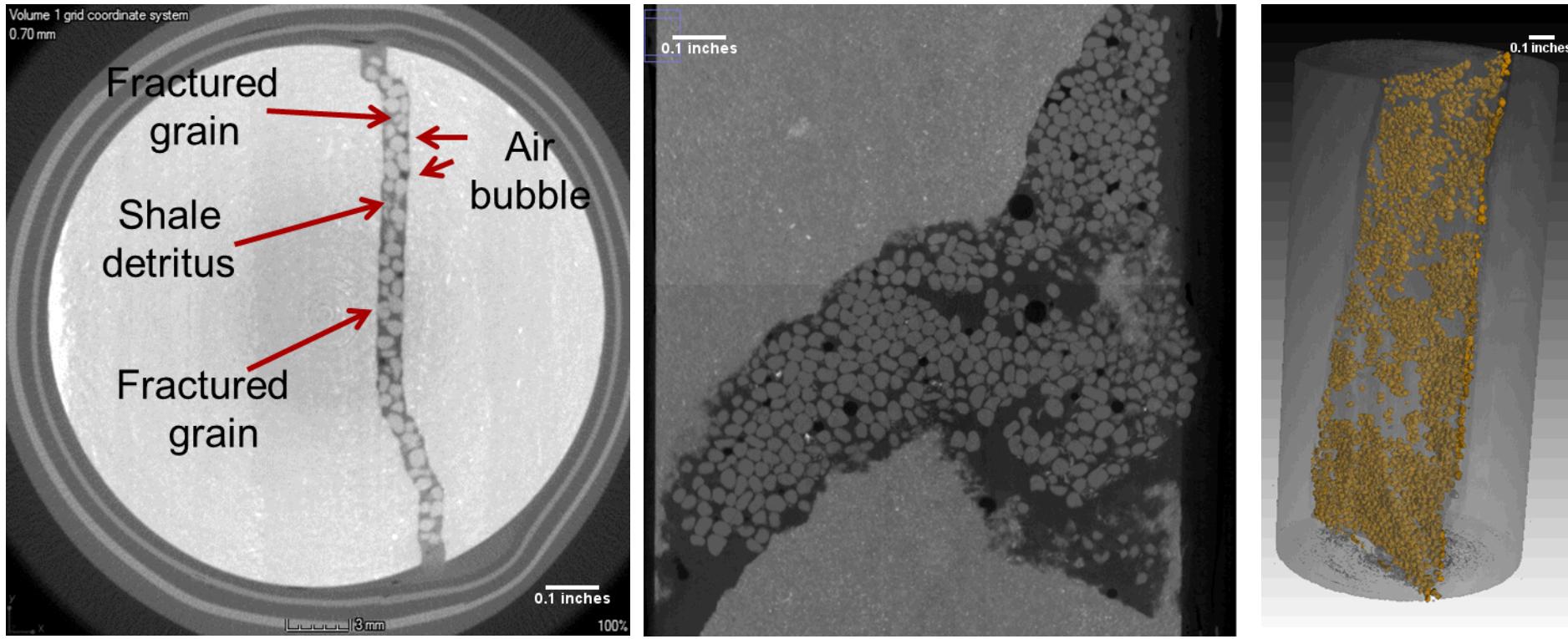


# Manual Fracturing Tests

- Manually fractured shale with a monolayer of proppant placed into fracture
- Specimens reassembled and tested
  - 20-28 MPa Confining Pressure
  - 7 MPa Differential Stress
  - 75° C
  - Flow was measured with water.
- Specimens were repeatedly loaded with micro-CT scans between loading cycles to monitor shale and proppant behavior



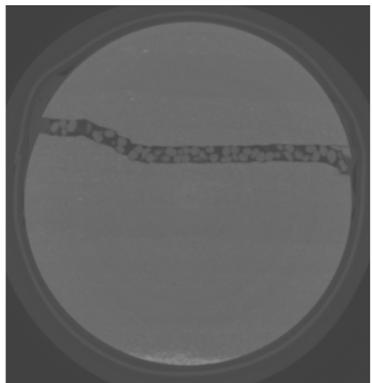
# Manual Fracturing Tests



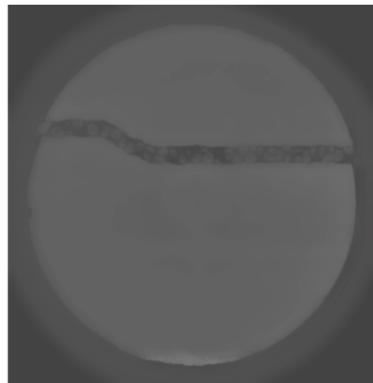
X-ray  $\mu$ CT data allows us to investigate the effects of the application of pressure, temperature, and pore fluids on cracks and proppant particles. Grain fracturing, embedment and shale fracturing was observed.

# Mesh Generation from CT data

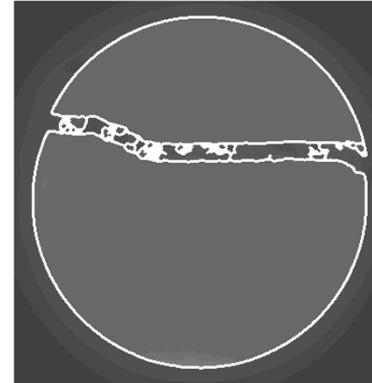
Goal: Convert grayscale image to segmented (binary) image



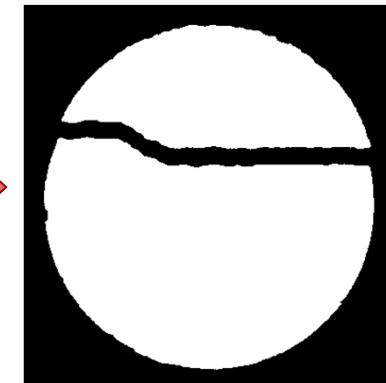
Original image



Bilateral filter  
(remove noise, without  
losing edge sharpness)



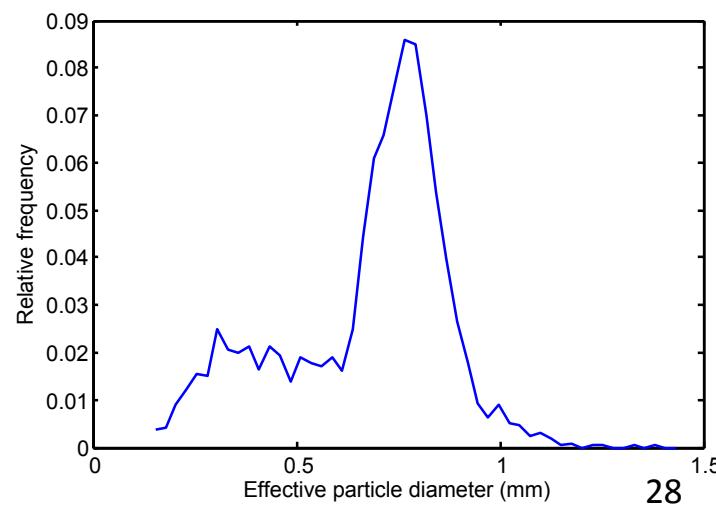
Canny edge detection  
Combine with erode/dilate  
operations to connect edges



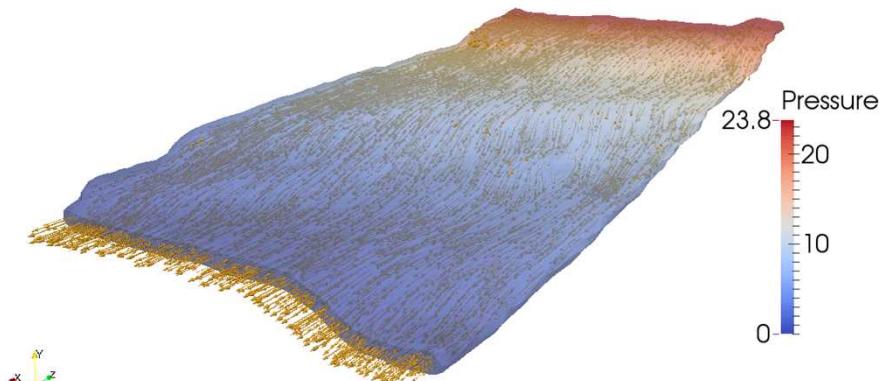
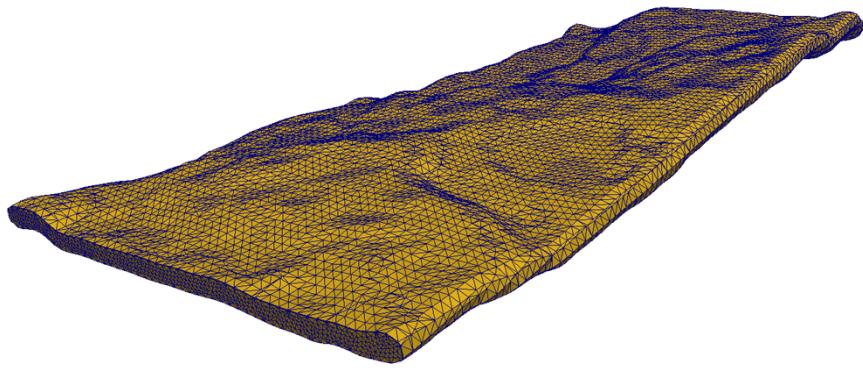
Flood fill to  
isolate regions  
of interest



Slight changes  
in thresholding  
result in ~60%  
decrease in  
permeability,  
use known  
particle size to  
scale  
thresholding

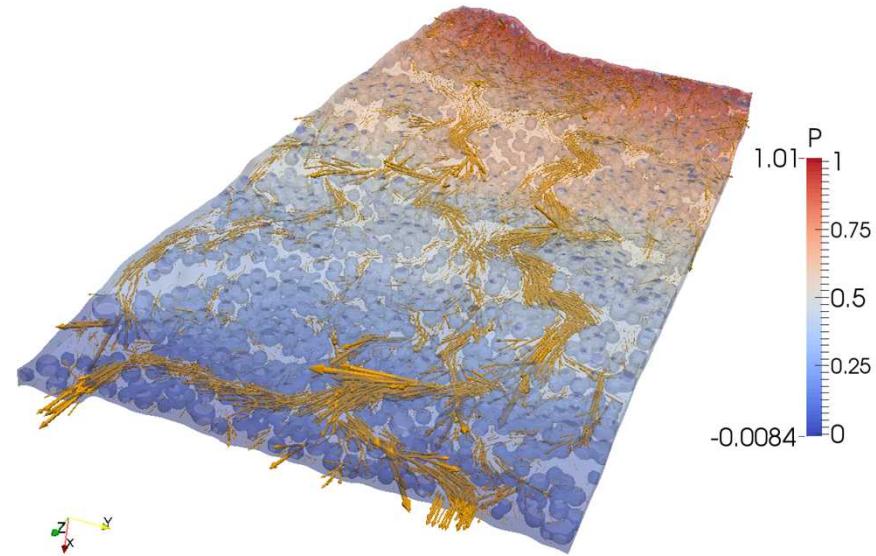
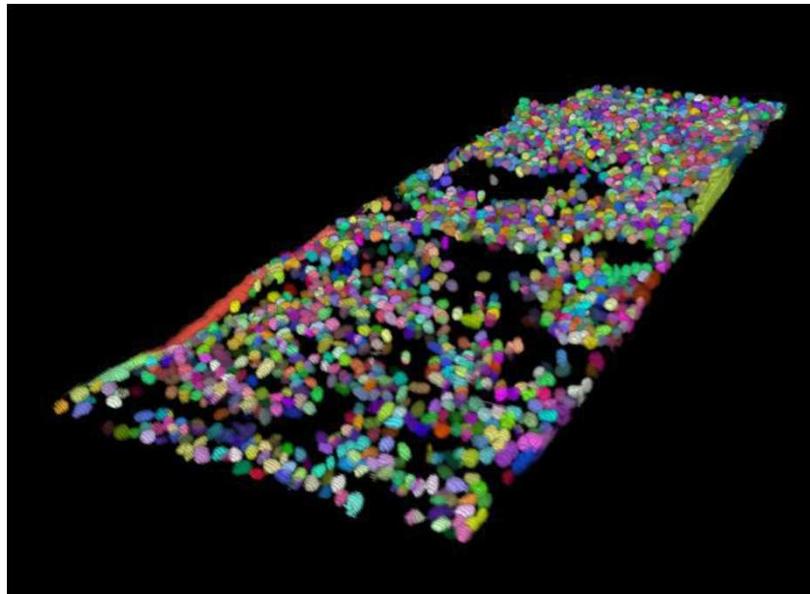


# Mesh Generation



- Generate mesh of empty crack
  - Create bounding 'net' surfaces from CT
  - Use 'nets' to create volume
  - Mesh volume
- Resulting mesh contains approximately 150,000 elements
- Flow is measured to determine base line for the crack without particles.

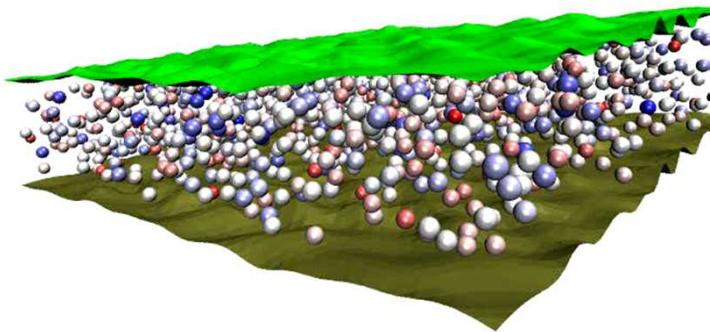
# Mesh Generation/Flow Results



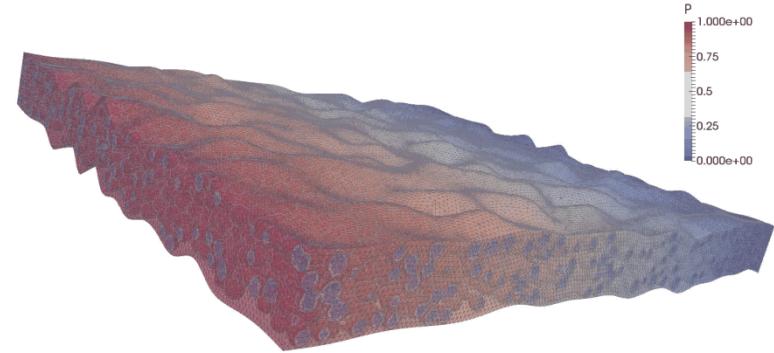
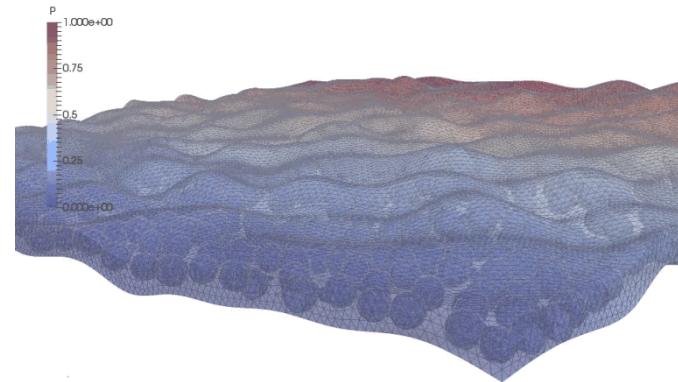
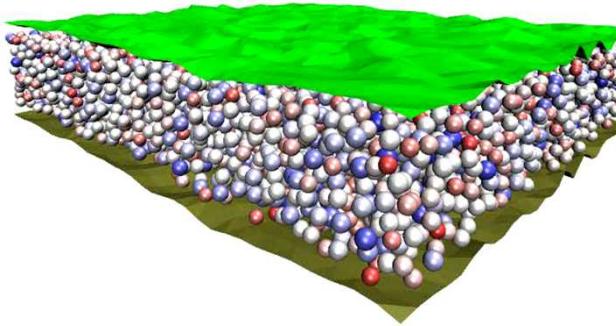
- Particles are identified by adaptive thresholding of the crack region (similar to determining crack space)
- Individual particles are identified with a 3D watershed algorithm

Combine particle size and location information with crack geometry by generating spheres at appropriate locations → possible to generate high-quality mesh that accounts for particles: (Still in progress)

# Simulation-based study



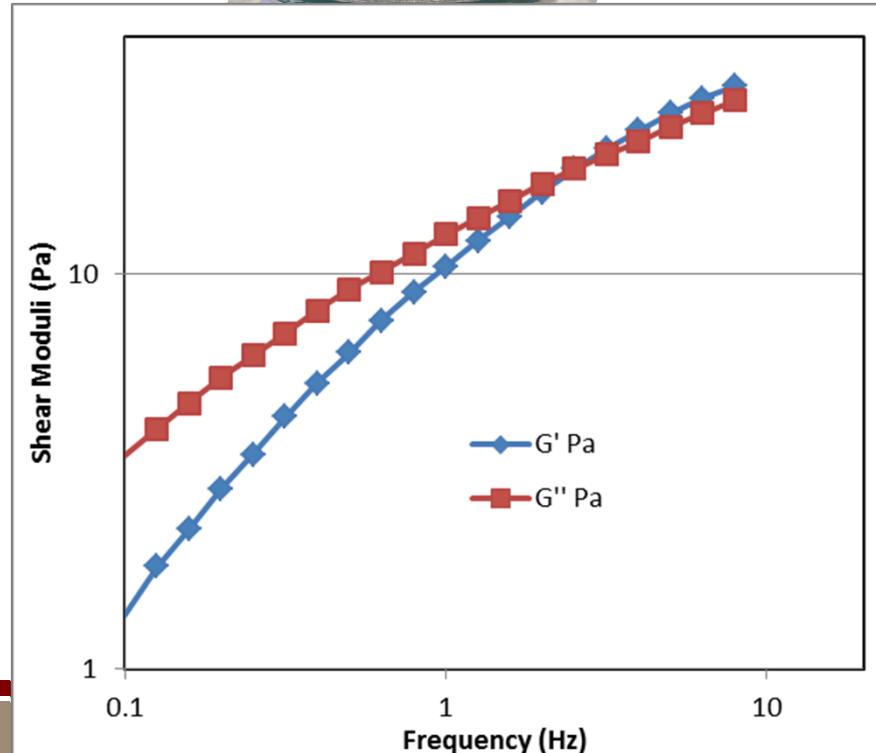
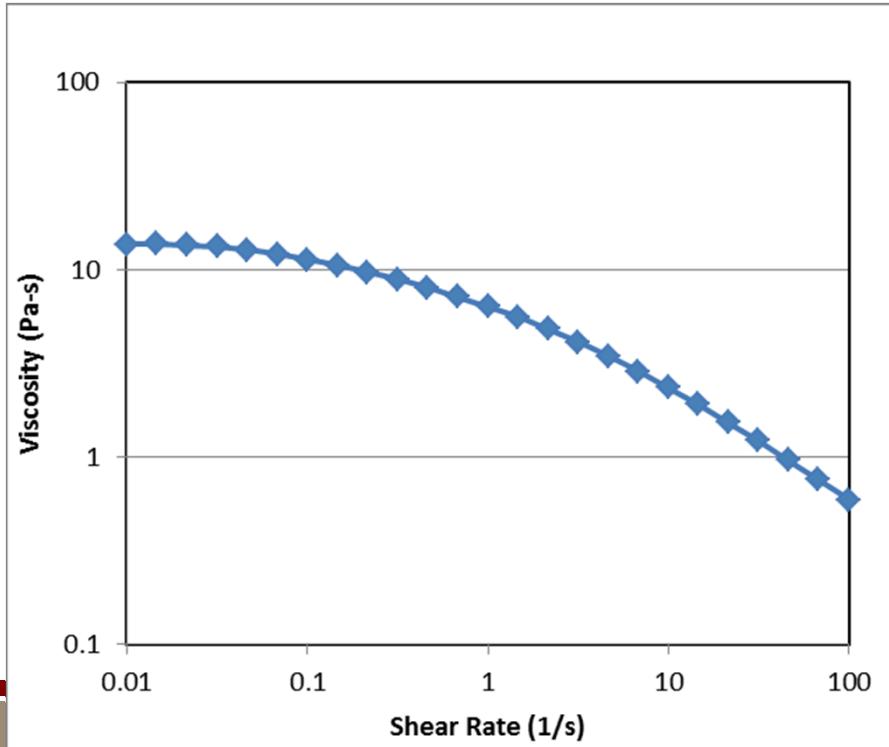
Generate mesh,  
compute permeability



- Computer-generated crack geometries with controlled tortuosity
- Particle placement is somewhat artificial (compression w/ periodic boundaries), but here we are only interested in final placement of particles
- Large number of simulations underway to study combined effects of particle size distribution, particle arrangement, number of particle layers and crack tortuosity on crack permeability and flow patterns
- Potentially analyze particle stress distribution → use simulations to find optimal particle characteristics that maximize permeability, minimize stress

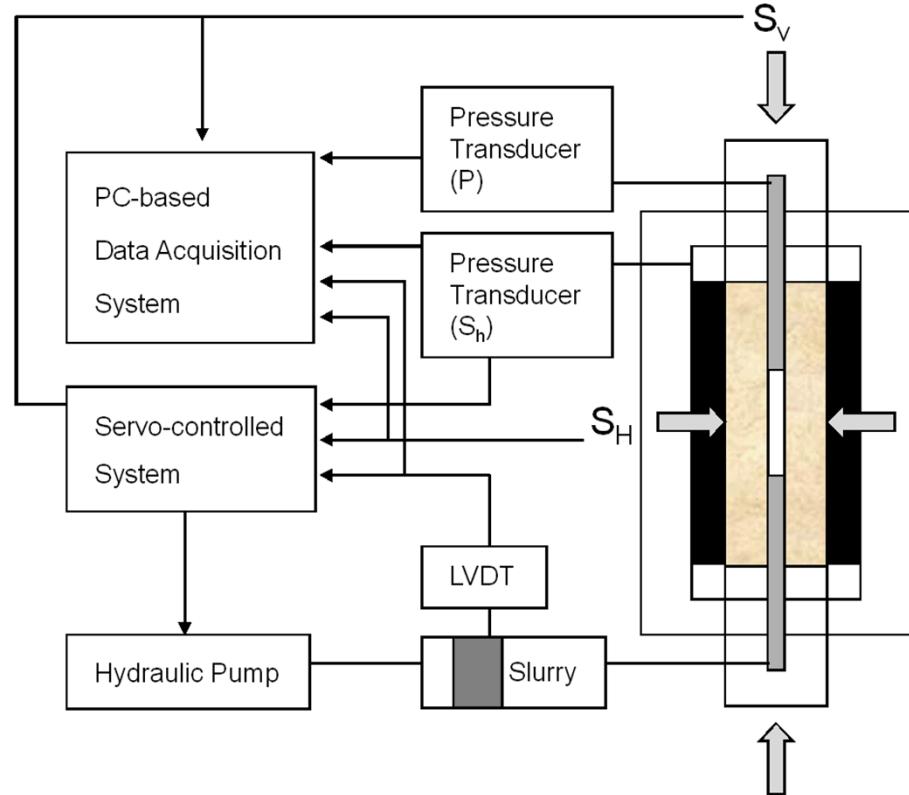
# Guar Rheology

- Zero Shear Viscosity 13.7 Pa\*s
  - Approximately that of molasses
- Strongly shear thinning
- Pronounced Viscoelasticity
- Guar based mixture

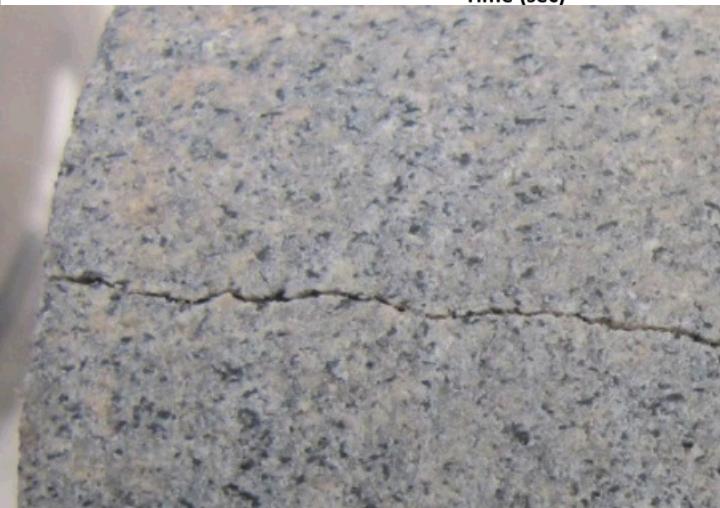
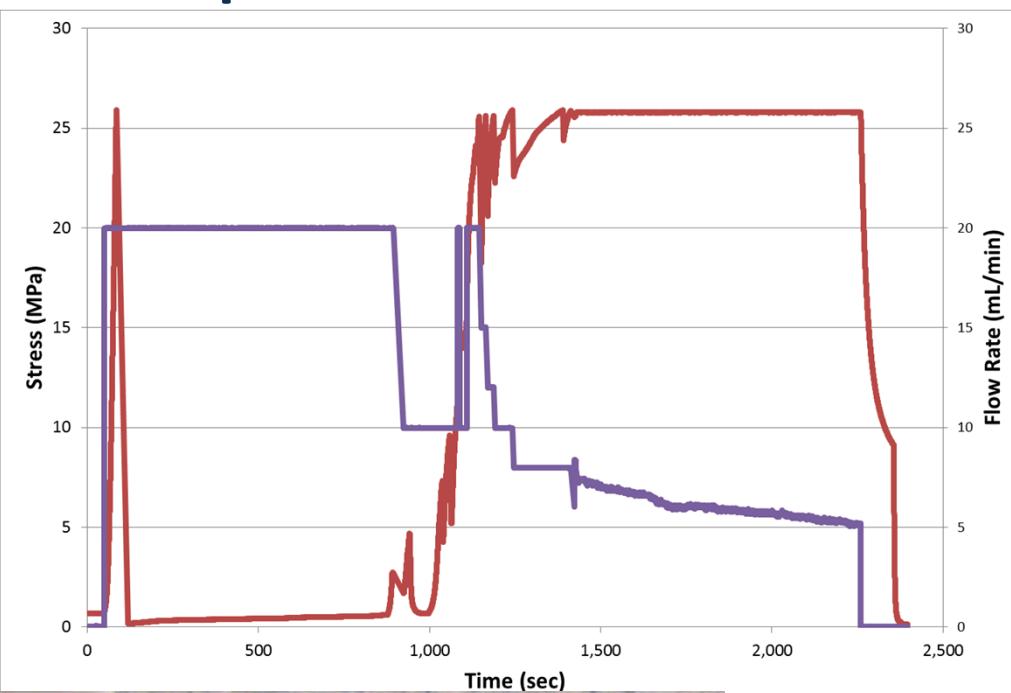


# Fracturing System

- Fracture is achieved by a 2 stage injection process
  - First 300 mL of water is injected at 20 mL/min
  - This causes the pressure to rise to the necessary level to generate the fracture
  - Then 200 mL of a guar mixture with  $75 \pm 10 \mu\text{m}$  aluminum oxide (now silicon carbide) is injected at a constant pressure level (this is done to avoid hitting the pressure limit of the pump as the thickened guar takes much more pressure to flow into the fracture).



# Experimental Results



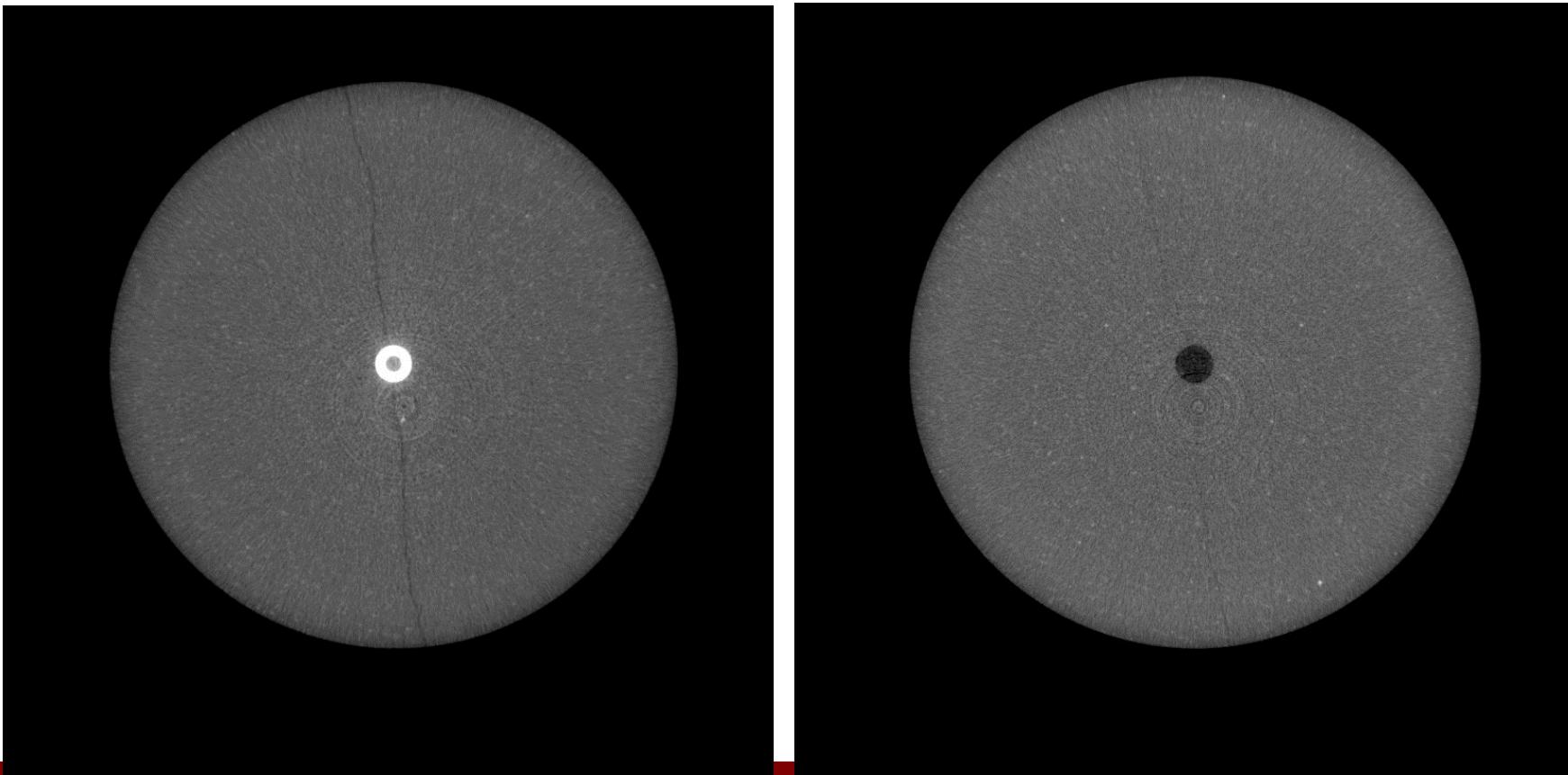
Hydraulic  
Fracture

- $\sigma_H = 3.5 \text{ MPa}$
- $\sigma_V = 7.0 \text{ MPa}$



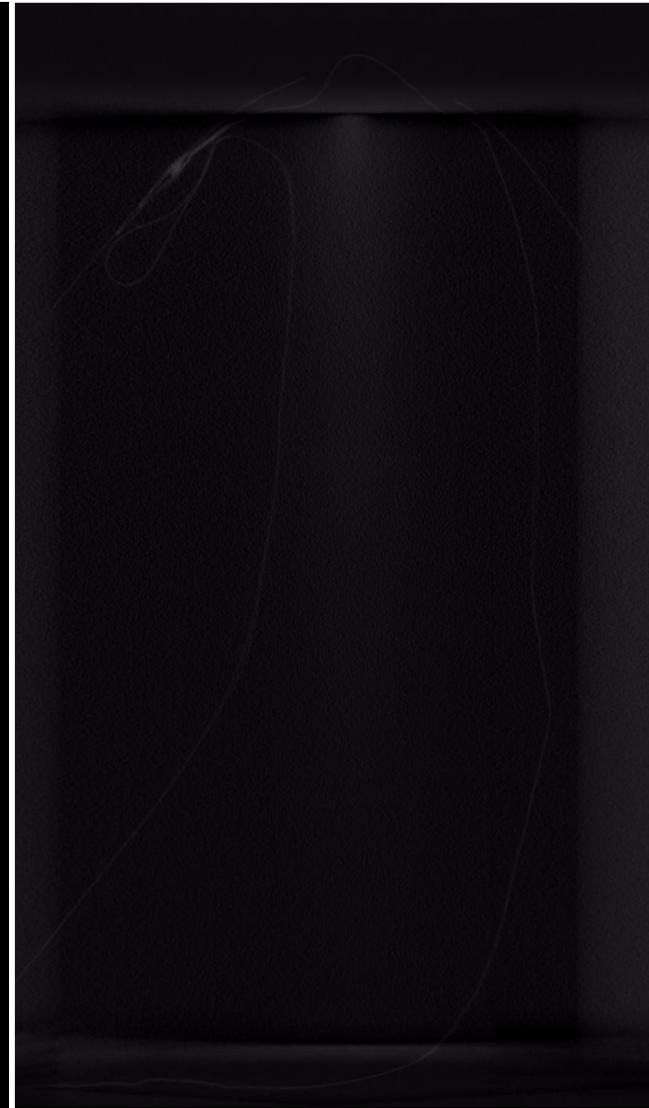
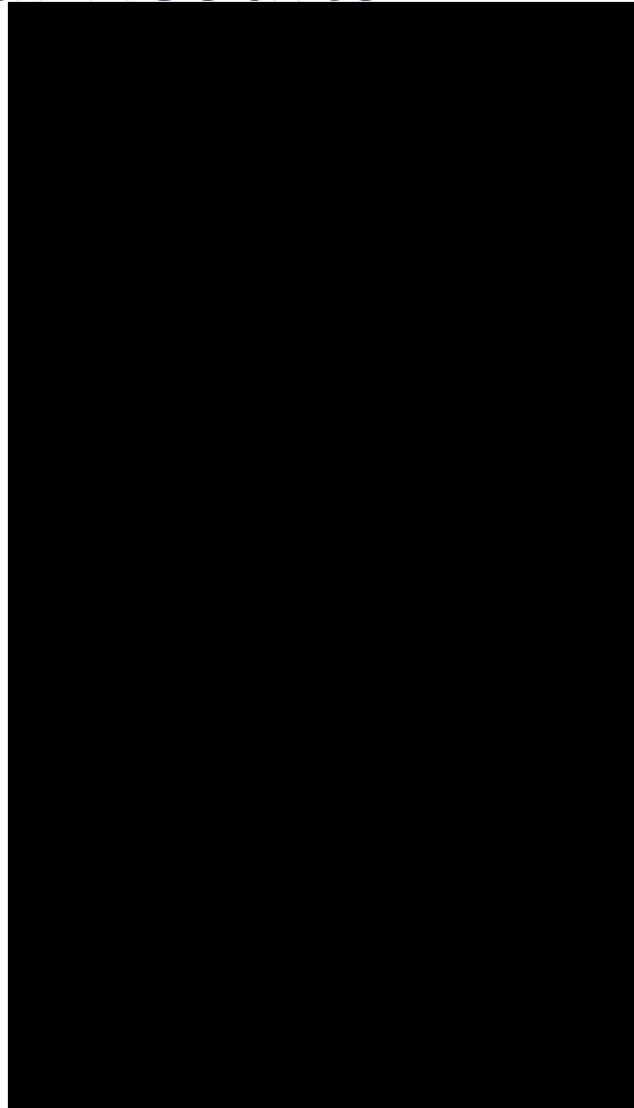
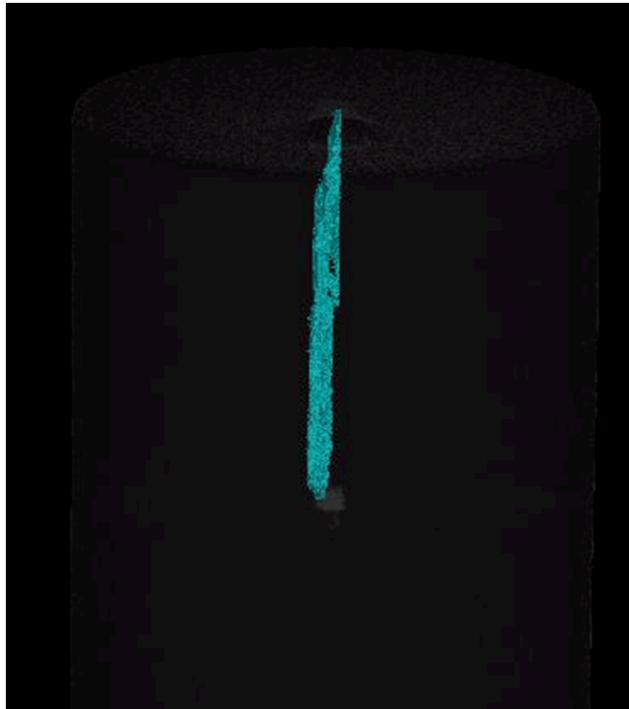
# Experimental Results

- Fracture shows noticeable opening on the order of 1-4 voxels (1 voxel is a ~0.007" on a side cube)
- Fracture extends below the end of the borehole.

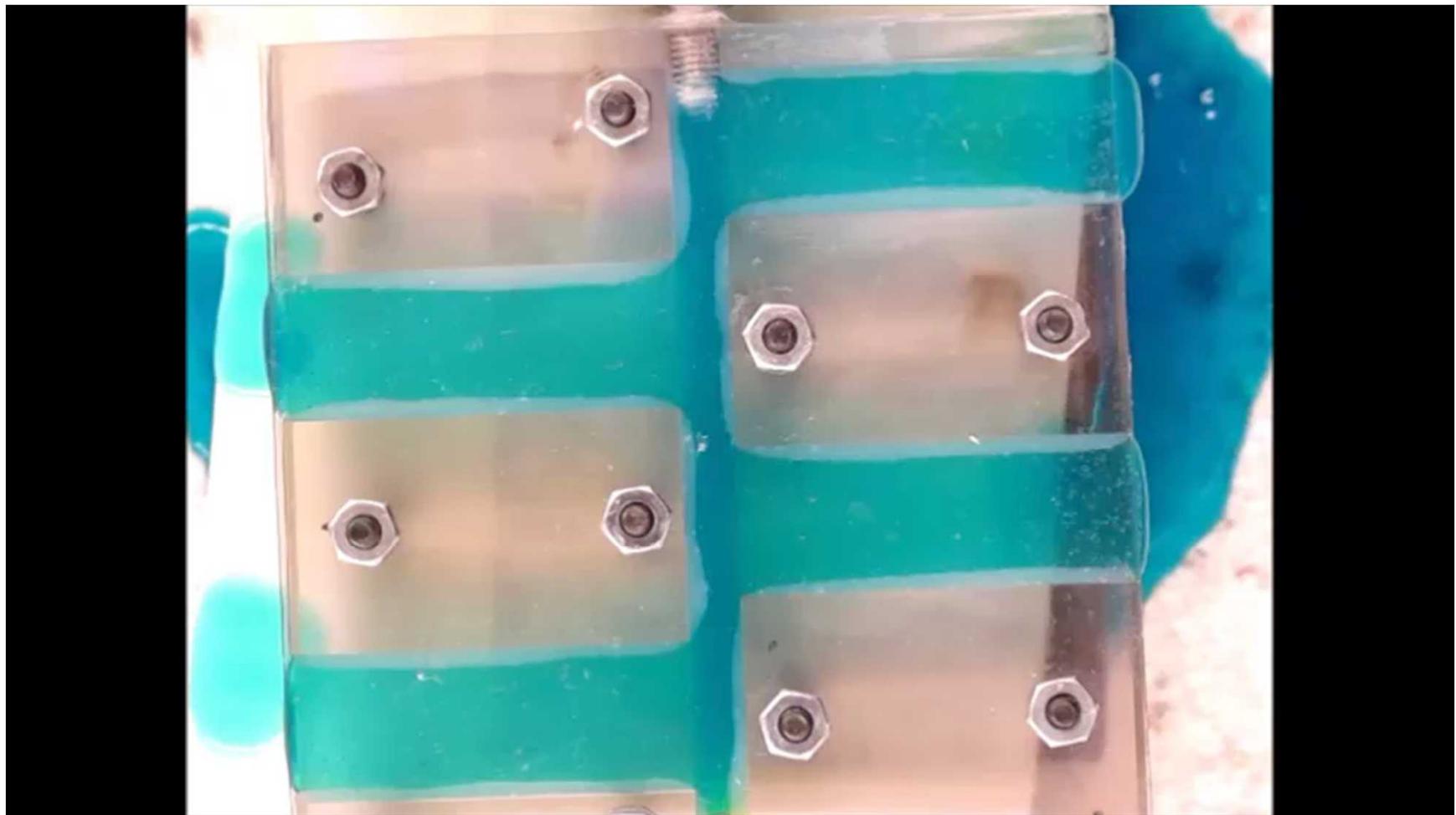


# Experimental Results

- As expected crack is roughly planar
- Crack bifurcates in a few places

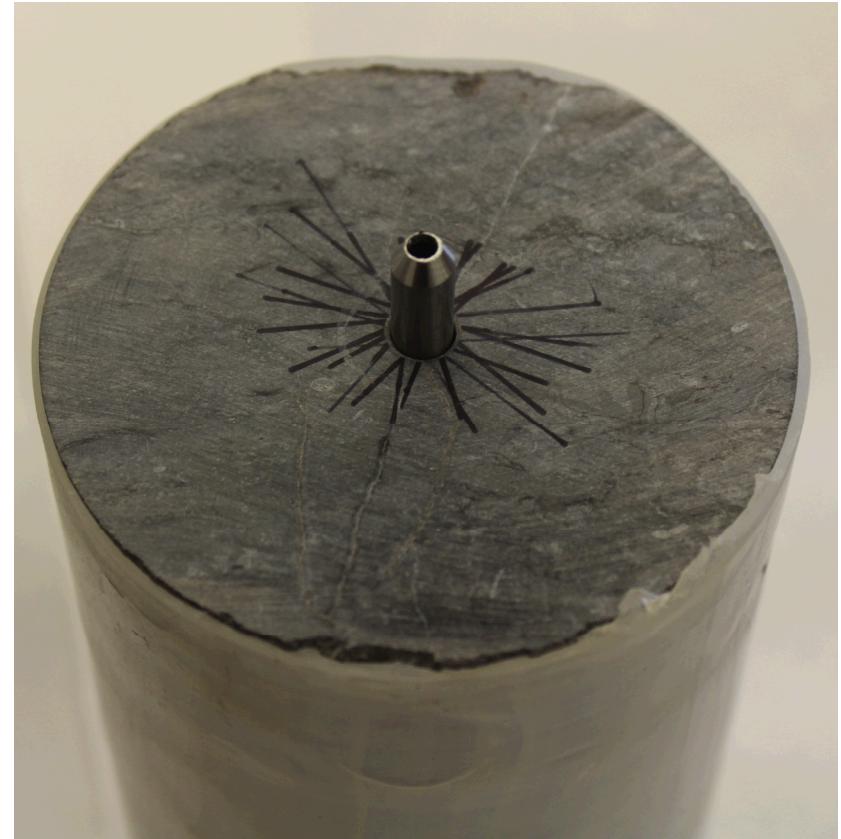


# Flow Cell Testing



# Future Testing

- Marcellus Shale from a newly exposed outcrop in Pennsylvania
- Fractured under extensile stress conditions to generate “disk on string” style fracture
- Subsequent proppant injection with silicon carbide particles (~75  $\mu\text{m}$ )



# Conclusions

- CT Scans have been invaluable in determining proppant shale interactions
- 2 Stage water frac is very effective at generating fractures with relatively high permeability
- Proppant size is extremely important in effectiveness of propping fractures
- With high resolution scans developing representative meshes from CT images is still difficult
- Flow simulations on said meshes is computationally expensive
- Proppant shale interaction has been investigated