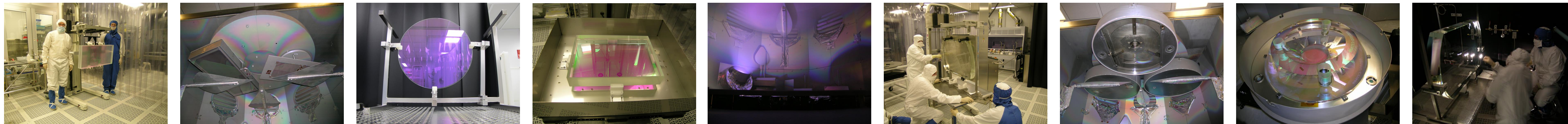




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SPIE Laser Damage Symposium 2015

How reduced vacuum pumping capability in a coating chamber affects the laser damage resistance of $\text{HfO}_2/\text{SiO}_2$ antireflection and high-reflection coatings

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Introduction

About Sandia's Large Optics Coating Operation:

- We deposit optical coatings consisting of $\text{HfO}_2/\text{SiO}_2$ layer-pairs on large optics for Sandia's Z-Backlighter Lasers using e-beam evaporation. HfO_2 is deposited by reactive evaporation of Hf in O_2 back pressure; sometimes we use ion-assisted deposition (IAD). The coatings must have high laser damage resistance.

About Sandia's Z-Backlighter Lasers:

- The kilojoule-class pulsed laser system is coupled to the most powerful and energetic x-ray source in the world, the Z-Accelerator

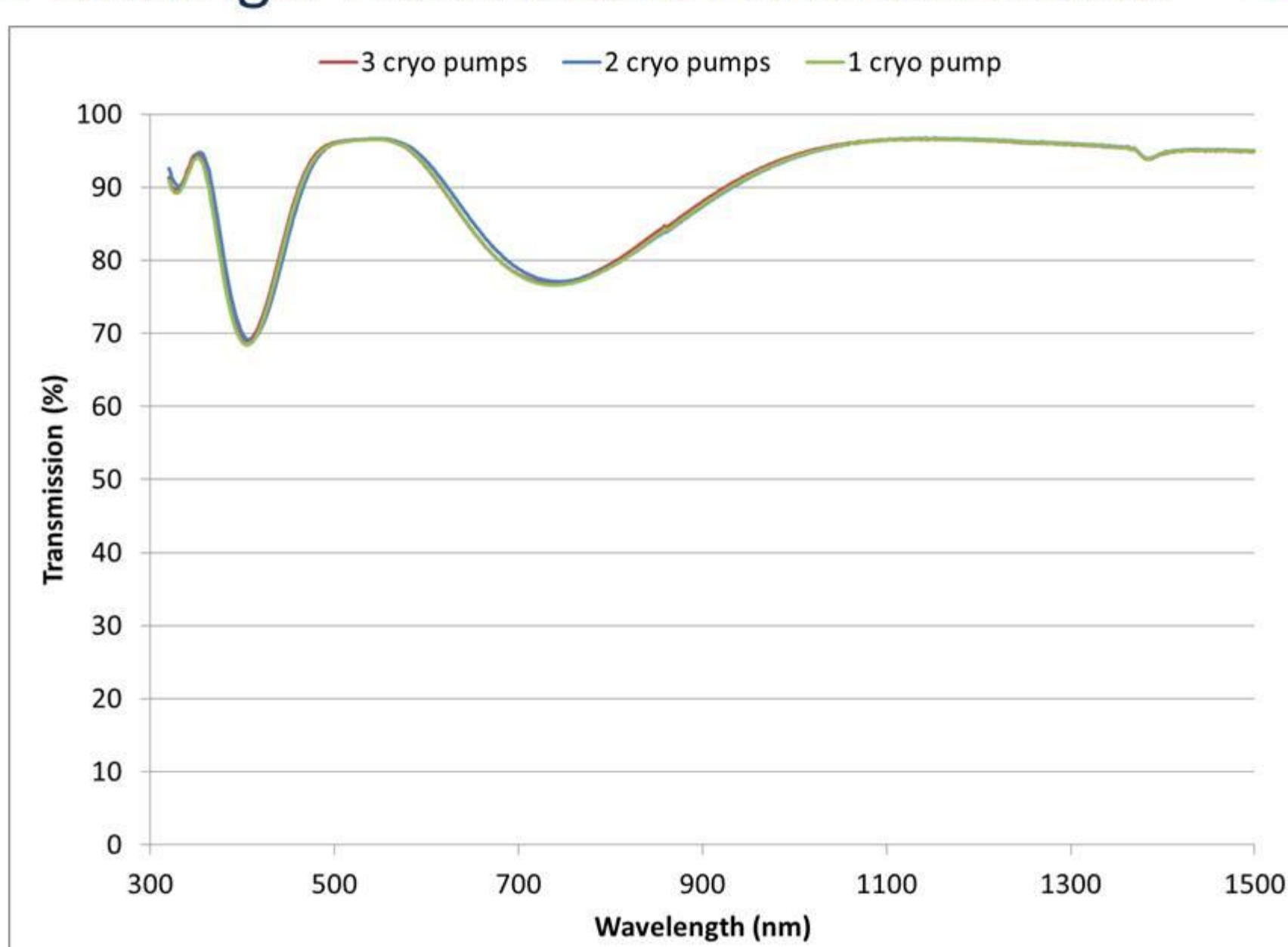
Z-Beamlet	Z-Petawatt
$\lambda = 527 \text{ nm}$	$\lambda = 1054 \text{ nm}$
$\tau = 0.3 - 8 \text{ ns}$	$\tau = 500 \text{ fs}$
$I = 10^{17} \text{ W/cm}^2$	$I = 10^{19} \text{ W/cm}^2$

<http://www.z-beamlet.sandia.gov/>



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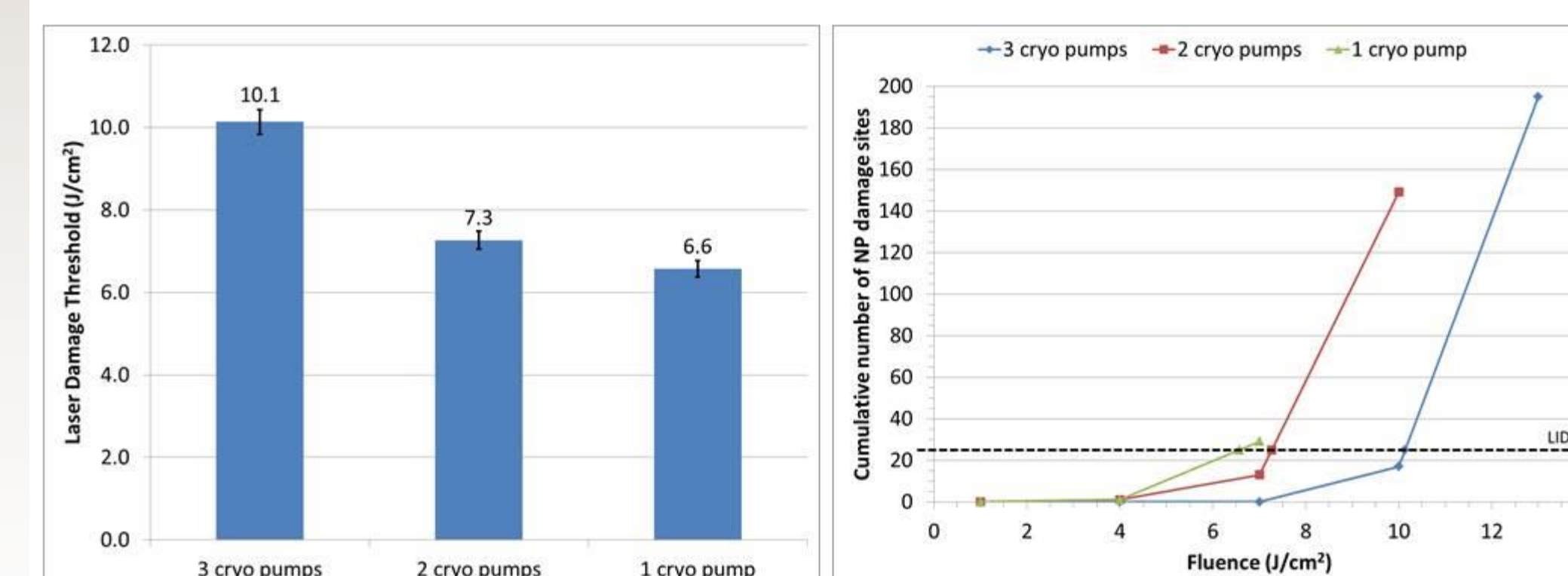
AR Coatings: Transmission Characteristics



Transmission scans acquired ~1 month after deposition to account for spectral shifts due to aging

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AR Coatings: Laser-Induced Damage Thresholds



Laser damage thresholds decline with fewer cryo pumps operating during the coating deposition.

>25 Non-propagating defects caused the coatings to reach their damage thresholds.

Fewer cryo pumps → more defects.

NIF-MEL Damage testing protocol:
*3.5 ns pulse width, 0°, 532 nm
*Damage definition: propagating damage, or 25 non-propagating (NP) damage sites
*Performed by Spica Technologies Inc.

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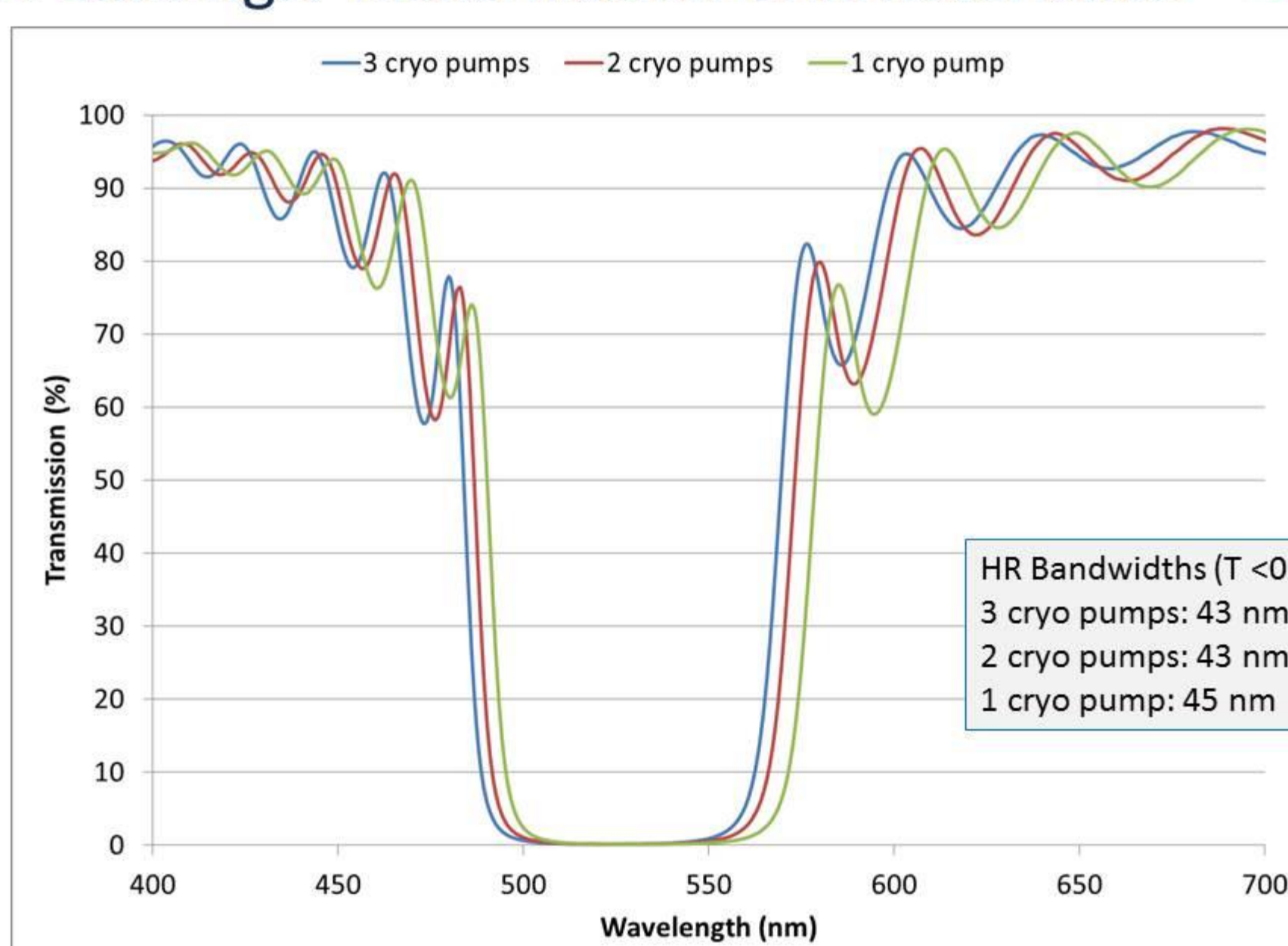
How many vacuum pumps does a coating chamber need to produce coatings with high laser-induced damaged thresholds?



- Coating chamber normally operates with **3 cryo pumps**
- On rare occasions, cryo pump maintenance is required while a coating is in progress. While pump is out of service, the remainder of the coating must be deposited with support from fewer cryo pumps.

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HR Coatings: Transmission Characteristics

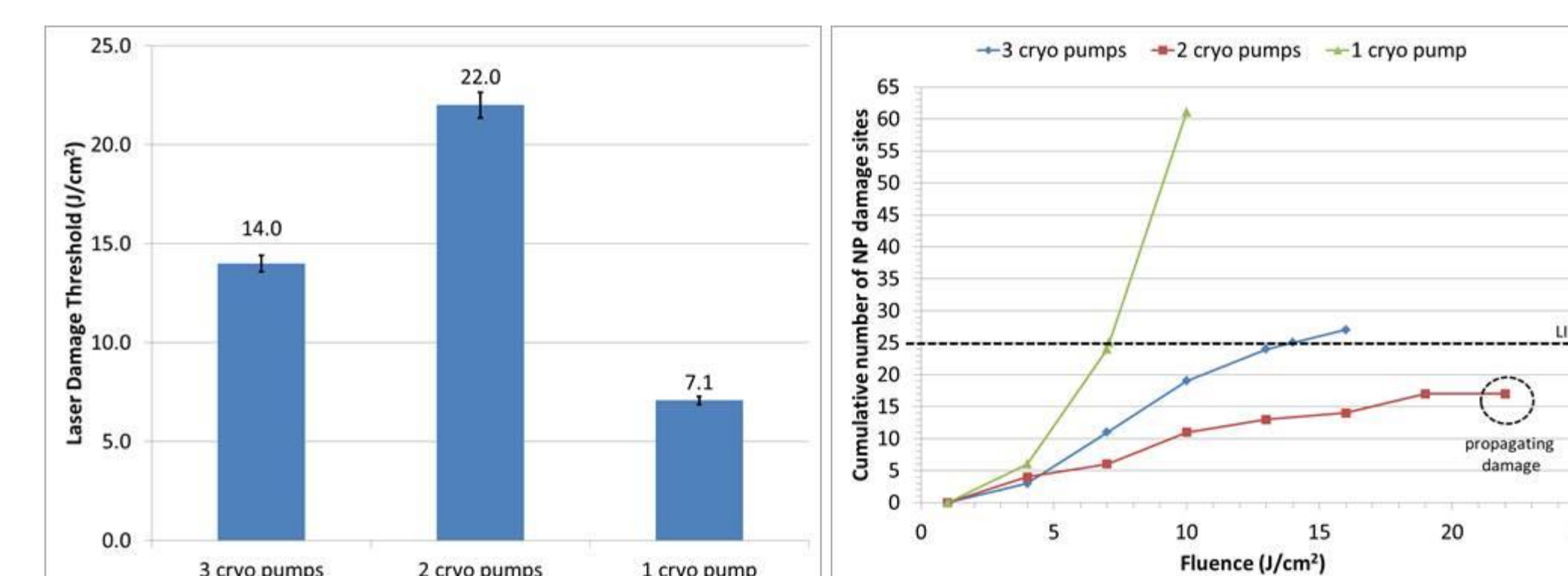


HR Bandwidths ($T < 0.5\%$)
3 cryo pumps: 43 nm
2 cryo pumps: 43 nm
1 cryo pump: 45 nm

Transmission scans acquired ~1 month after deposition to account for spectral shifts due to aging

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HR Coatings: Laser-Induced Damage Thresholds



The highest laser damage threshold was achieved with 2 cryo pumps rather than 3. The coating deposited with 3 cryo pumps reached its damage threshold due to the accumulation of >25 non-propagating defects – the substrate may not have been cleaned as thoroughly as it could have been.

NIF-MEL Damage testing protocol:
*3.5 ns pulse width, 45°, P-polarization, 532 nm
*Damage definition: propagating damage, or 25 non-propagating (NP) damage sites
*Performed by Spica Technologies Inc.

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Deposition of our most common coatings with reduced vacuum pumping capability

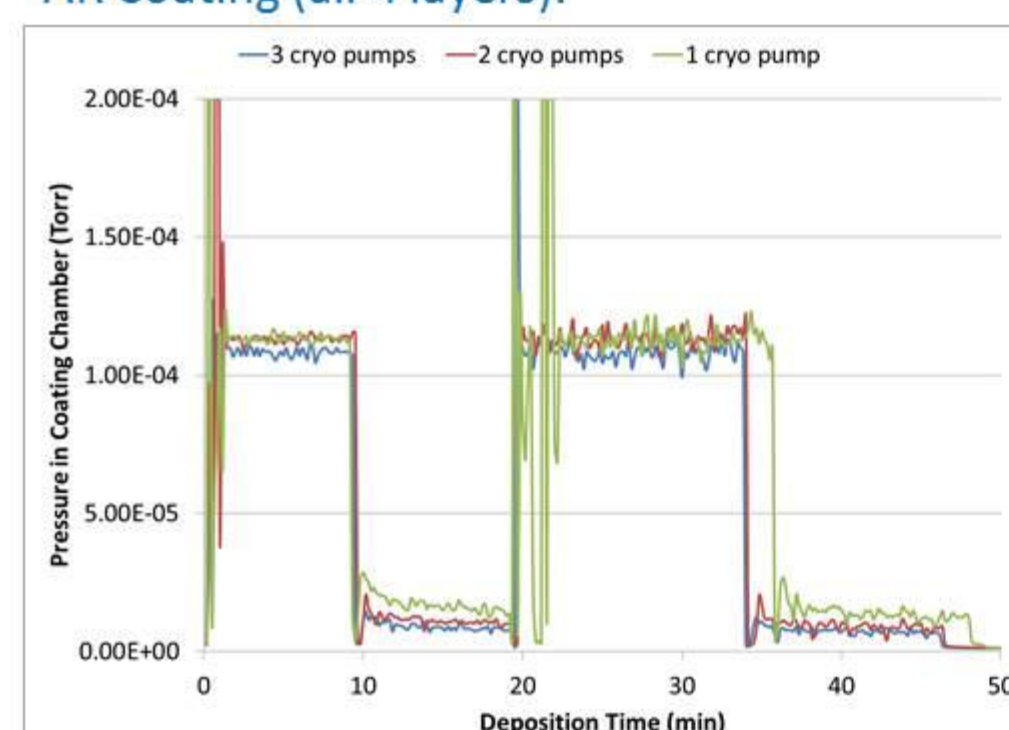
- Each coating performed with 1, 2, and 3 cryo pumps
- Deposition: $\text{HfO}_2/\text{SiO}_2$ layers, 200°C , O_2 backfill pressure $1.1\text{e-}4$ Torr during HfO_2 layers
- Substrates: fused silica 50 mm dia. X 10 mm thk.

AR Coating for 532 nm, 0° AOI	HR Coating for 532 nm, 45° AOI, P-polarization
4 layers → 565.3 nm thick	34 layers - Quarterwave design with outermost layer $\frac{1}{4}$ wave SiO_2 → 3194.7 nm thick
SiO_2 : 7 Å/s deposition rate	SiO_2 : 7 Å/s
HfO_2 : 1 Å/s (layer 1), 2 Å/s (layer 3)	HfO_2 : 3 Å/s
Deposition time: 46 min.	Deposition time: 4 hrs 53 min.
Base pressure: ~3e-6 Torr	Base Pressure ~5e-6 Torr

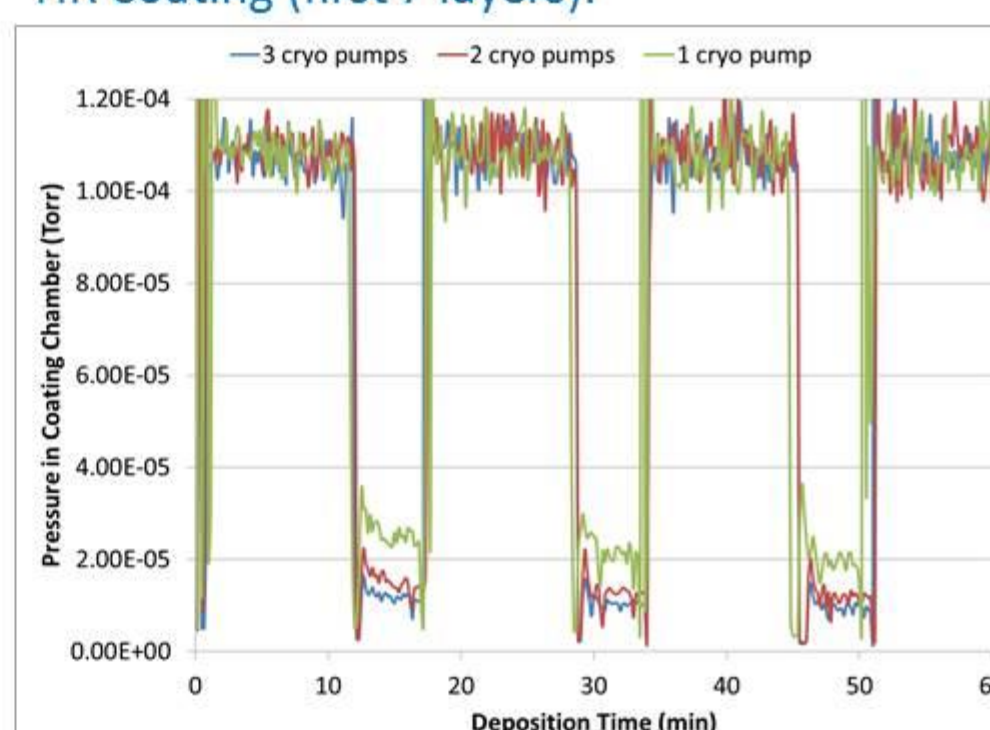
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Deposition Pressure

AR Coating (all 4 layers):



HR Coating (first 7 layers):



- Fewer cryo pumps lead to higher pressure during deposition, especially in SiO_2 layers.
- The pressure during HfO_2 deposition was governed by the back pressure controller. However, we do not know the partial pressure of the O_2 backfill, therefore it is unclear how much the oxygen content is affected by fewer vacuum pumps.

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Conclusions

- The increasingly higher pressures associated with fewer cryo pumps cause slight differences in the deposition processes, especially for the SiO_2 layers.
 - HfO_2 layers deposited with O_2 backfill were less affected by overall pressure increases due to fewer cryo pumps because the pressure was managed by a mass flow controller during HfO_2 deposition. However, the O_2 partial pressure may actually be lower with fewer cryo pumps, leading to poorer oxidation of Hf and the lower laser damage thresholds that we observed.
- The number of vacuum pumps needed to achieve a certain damage threshold depends on the type of coating.
 - HR coatings more sensitive than AR coatings to laser damage threshold decline with fewer cryo pumps.
- The number of vacuum pumps in operation may affect the spectral characteristics of the coating.
 - The transmission spectra of the thinner AR coatings appear nearly identical, while the transmission spectra of the HR coatings shift to longer wavelength when fewer cryo pumps are in operation.

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