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# Safeguards by Design Challenge

Presented to University of Rhode Island  
Department of Mechanical, Industrial,  
and Systems Engineering



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# Safeguards by Design Challenge

## Introduction



- The International Atomic Energy Agency (IAEA) defines Safeguards as a system of inspection and verification of the peaceful uses of nuclear materials as part of the Nuclear Nonproliferation Treaty.
- IAEA oversees safeguards worldwide.
- Safeguards by Design (SBD) involves incorporation of safeguards technologies, techniques, and instrumentation during the design phase of a facility, rather than after the fact.

# Safeguards by Design Challenge

## Design Challenge Goals

**Design a system of safeguards technologies, techniques, and instrumentation for inspection and verification of the peaceful uses of nuclear materials.**



- Cost should be minimized to work with the IAEA's limited budget.
- Dose to workers should always be as low as reasonably achievable (ALARA).
- Time is of the essence in operating facilities and flow of material should not be interrupted significantly.
- Proprietary process information in facilities may need to be protected, thus the amount of information obtained by inspectors should be the minimum required to achieve the measurement goal.

# Design Challenge #1- Plutonium Waste Item Measurement System

- Waste items from glovebox lines are placed into 55-gallon drums for waste disposal
- The waste items come from:
  - contaminated materials and consumables such as glovebox gloves,
  - used process equipment in which a holdup of process materials occurs.
- The waste items are bulky and do not fit within the current nondestructive assay (NDA) Instruments



*Design a method for determining the nuclear material content of waste items before they are placed into a drum and moved to the NDA lab*

# Design Challenge #1- Plutonium Waste Item Measurement System

- If the drum limits are exceeded, the operators must declare a process deviation, pause the work, and eventually conduct a more hazardous job to open the drum while suited out in respirator and split the contents into two or more drums.
- The result of drums that are over the limit has repercussions with respect to: worker dose [ALARA], contamination control, criticality safety, and waste minimization.
- The design challenge includes technical aspects – how to properly characterize the material and develop a technique to measure various material forms.
- The waste in the gloveboxes can range from contaminated metal to hydrogenous nuclear materials.



*Design a method for determining the nuclear material content of waste items before they are placed into a drum and moved to the NDA lab*

# Design Challenge #1- Plutonium Waste Item Measurement System

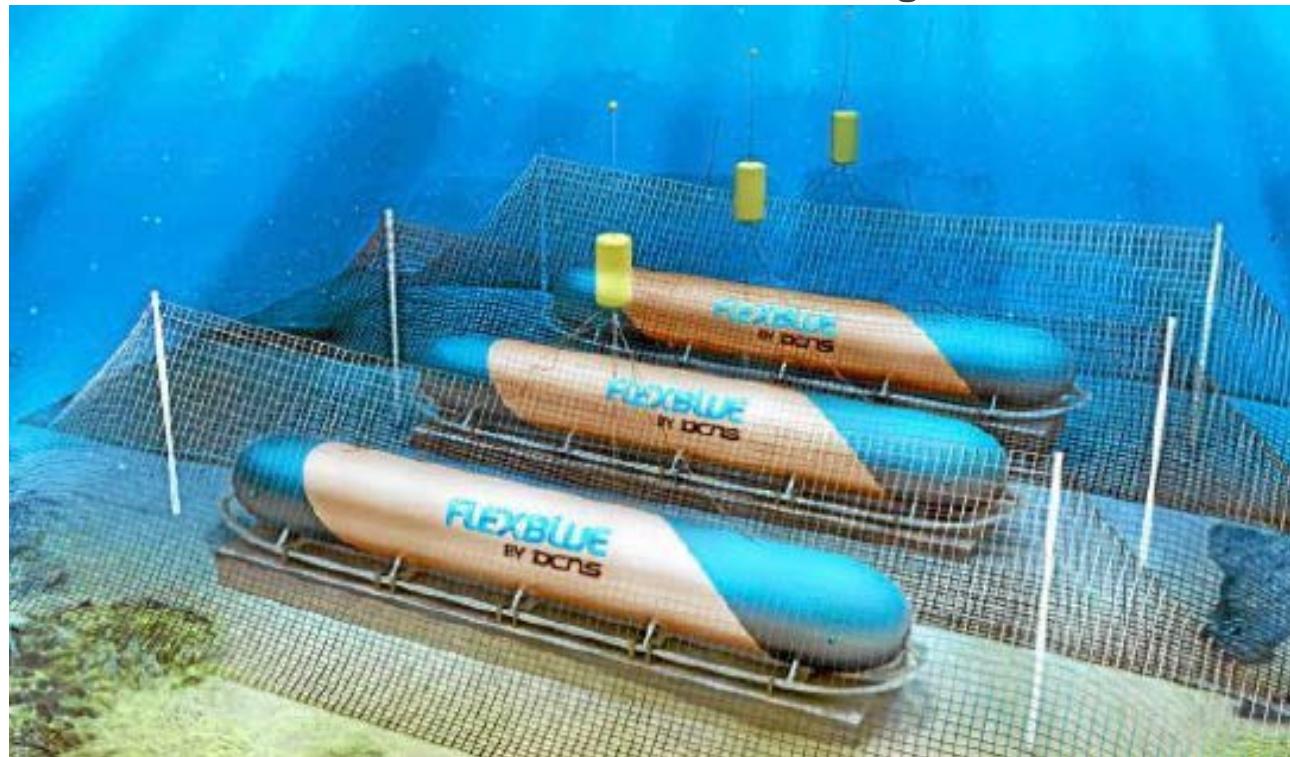
- The design challenge includes technical aspects – how to properly characterize the material and then develop a technique that can measure various material forms.
- The waste in the gloveboxes range from contaminated metal items to hydrogenous nuclear materials.
- Potentially novel approaches could be developed using methods to measure items through gloves, windows, or ports; applying novel technology; or developing a unique application for an already existing technology.



*Design a method for determining the nuclear material content of waste items before they are placed into a drum and moved to the NDA lab*

# Design Challenge #2- Marine-based Modular Reactor

- Direction of Construction of Naval and Submarines (DCNS) in France is pursuing development of the Flexblue, a small marine based modular designed reactor.
- 160 MWe operated on sea floor
- Water cooled reactor

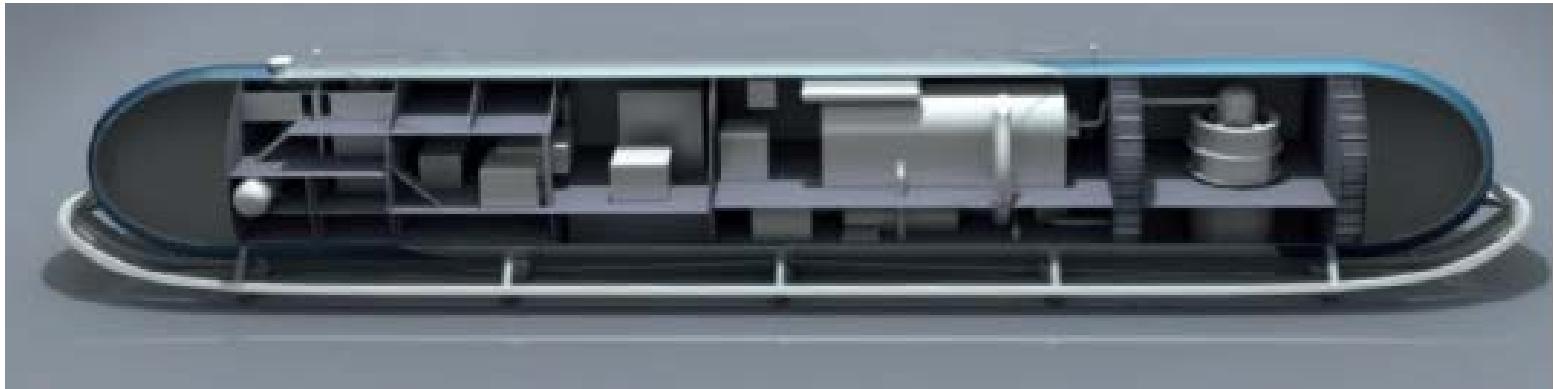


Flexblue marine based nuclear power plant.<sup>1,2,3</sup>

*Design marine-based modular reactor safeguards considering physical security, material control and accountability , nuclear security infrastructure, & IAEA inspections*

# Design Challenge #2- Marine-based Modular Reactor

- The water cooled reactor uses naval offshore and passive nuclear technologies to take advantage of the sea's infinite and permanently available heat sink for cooling.<sup>1,2,3</sup>



Inside of Flexblue marine based nuclear power plant.<sup>1,2,3</sup>

1. “Nuclear Technology Review,” Fifty-eighth regular session of the General Conference, International Atomic Energy Agency (IAEA), GC(58)/INF/4, 17 July 2014, Paragraph 150 <https://www.rt.com/news/floating-nuclear-plant-Russia-759/>, July 9 2013 (accessed Oct 5, 2015)
2. “France’s DCNS, AREVA, EDF, CEAR Plan Underwater Nuclear Plant (US),” France-Metallurgie, 24 January 2011, available at” [http://www.france-metallurgie.com/index.php/category/recherché-developpement/page/10/#s\(hash.qFg0nvax.dpbs](http://www.france-metallurgie.com/index.php/category/recherché-developpement/page/10/#s(hash.qFg0nvax.dpbs) (accessed October 2015).
3. “France’s Underwater Nuclear Reactor,” available at: <http://large.Stanford.edu/courses/2011/ph241/nazir1/> (accessed October 2015).

*Design marine-based modular reactor safeguards considering physical security, material control and accountability , nuclear security infrastructure, & IAEA inspections*

# Design Challenge #3- Floating Nuclear Power Plant (FNPP)

- There is recent increased interest in small modular reactors (SMR), one of which is the floating nuclear power plant (FNPP).
- FNPPs are built by countries with extensive knowledge of nuclear energy (Russia, France, China, US)
- FNPPs are sent to countries in need of power and/or seawater desalination.



15 countries have expressed interest

Russia's floating nuclear power plant.<sup>1</sup>

including China, Indonesia, Malaysia, Algeria, Namibia, Cape Verde and Argentina<sup>1</sup>.

1. “World’s first floating nuclear power plant to begin operating in Russia in 2016,” <https://www.rt.com/news/floating-nuclear-plant-Russia-759/>, July 9 2013 (accessed Oct 5, 2015)

***Design FNPP safeguards considering physical security, material control and accountability , nuclear security infrastructure, & IAEA inspections***

# Design Challenge #3- Floating Nuclear Power Plant (FNPP)

“Afkantov OKBM” to design, manufacture, supply FNPPs in Russia, design is based on Russia’s KLT-40S, used in icebreakers, smaller version, the KLT-20, for FNPPs.

- LEU aluminum silicide fuel
- <20% enriched with  $^{235}\text{U}$
- 150 MWt
- 35 Mwe
- 35 MW of heat for desalination or district heating
- 3-4 years before refueling
- onboard refueling capability
- includes storage for used fuel
- two reactors per barge



Russia's FNPP design.<sup>2</sup>

2. <http://www.okbm.nnov.ru>

*Design FNPP safeguards considering physical security, material control and accountability , nuclear security infrastructure, & IAEA inspections*

# Design Challenge #3- Floating Nuclear Power Plant (FNPP)

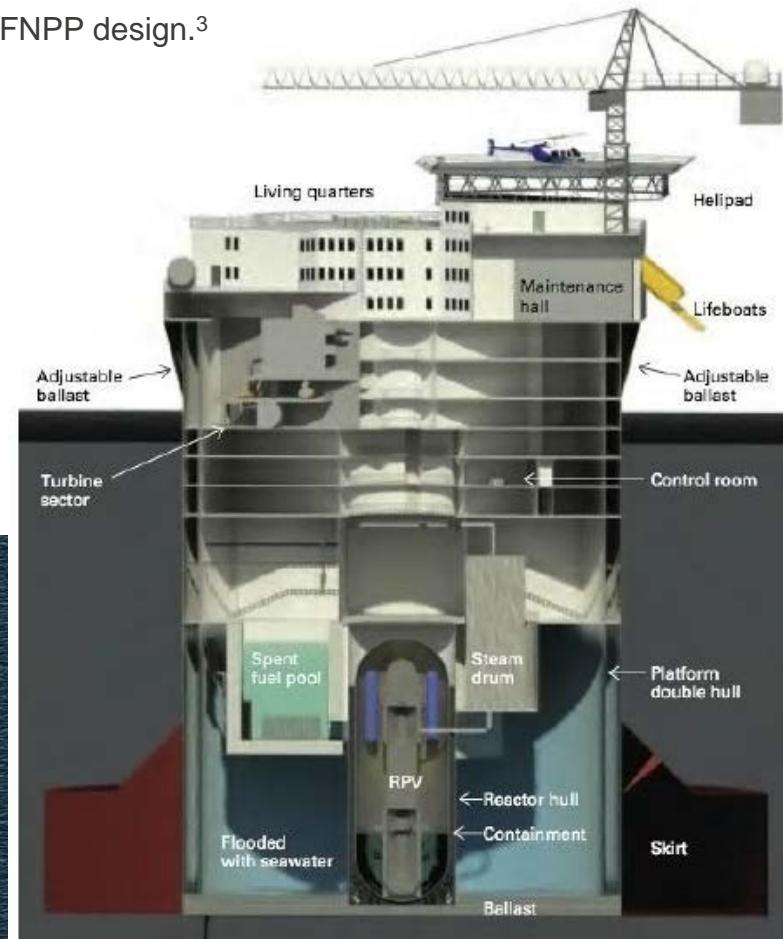
## US FNPP design by MIT

- Use oil platform technology
- Ocean for natural cooling
- Designed to withstand Tsunamis & earthquakes if far from shore
- Located well away from population
- Linked by underwater transmission lines
- 45 m diameter
- 300 Mwe
- alternate design 1,100 MWe (75 m dia.)

US FNPP design.<sup>3</sup>



US FNPP design.<sup>3</sup>



3. Floating Nuclear Power Plant that is Safer and Cheaper," in TechDaily, June 25, 2015, available at

[http://scitechdaily.com/floating\\_nuclear\\_power\\_plant\\_safer\\_cheaper/](http://scitechdaily.com/floating_nuclear_power_plant_safer_cheaper/) (accessed 5 October 2015).

***Design FNPP safeguards considering physical security, material control and accountability , nuclear security infrastructure, & IAEA inspections***