

Exceptional service in the national interest



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Laboratories

3D microstructure modeling using phase field grain growth model

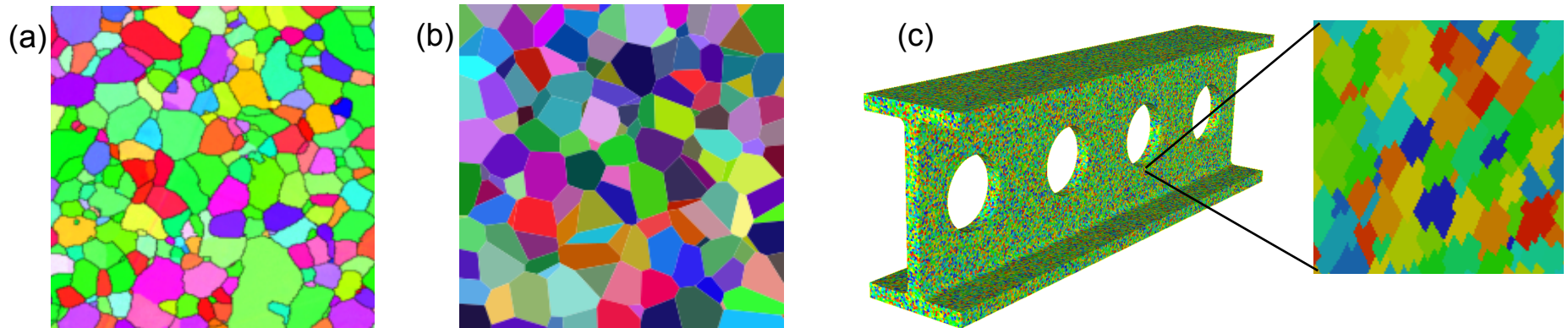
Hojun Lim, Fadi Abdeljawad, Jacob Gruber, Jay Foulk III,
Corbett Battaile, Steven Owen, Byron Hanks

Sandia National Laboratories

Aug. 18, 2015

Large-scale continuum simulations with microstructure fidelity are hindered by limited capabilities to model realistic 3D microstructures (Fig (a)).

- Most finite element based polycrystalline models use idealized grain shapes or Voronoi tessellations (Fig. (b)).
- 3D microstructures digitized from experiments conform to a uniform grid. (Fig. (c))



Microstructures from (a) electron back scatter diffraction, (b) Voronoi tessellation and (c) voxelated 3D structure of I-beam [Bishop et al., 2014].

Need a technique to create physically-based three-dimensional microstructures!

Phase field grain growth model

■ Total free energy

$$\mathcal{F}_{tot} = \int d\mathbf{r} \left\{ \underbrace{\frac{4}{3} \left[1 - 4 \sum_{i=1}^{n_\phi} \phi_i^3 + 3 \left(\sum_{i=1}^{n_\phi} \phi_i^2 \right)^2 \right]}_{\text{Bulk thermodynamics: chemical, elastic, etc...}} + \underbrace{\sum_i \frac{\epsilon_i^2}{2} |\nabla \phi_i|^2}_{\text{Interfacial energy: GBs}} \right\}$$

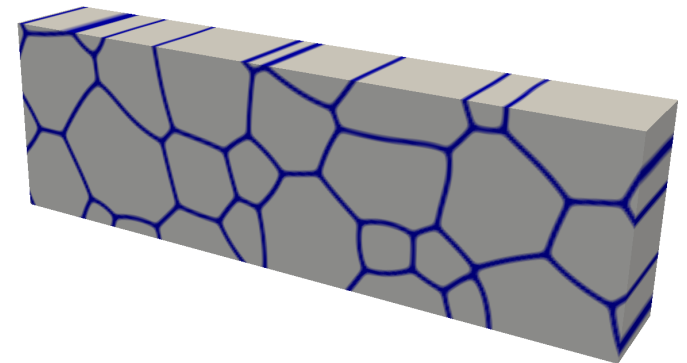
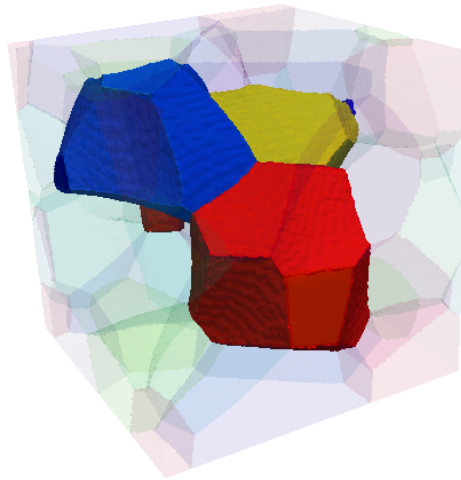
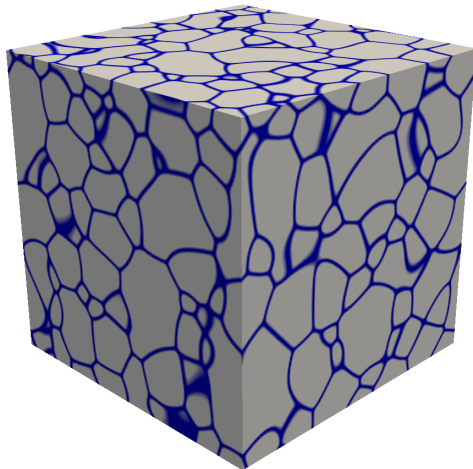
Bulk thermodynamics: chemical, elastic, etc...
Interfacial energy: GBs

■ Dynamics

Abdeljawad et al. J. Power Sources **250** (2014)

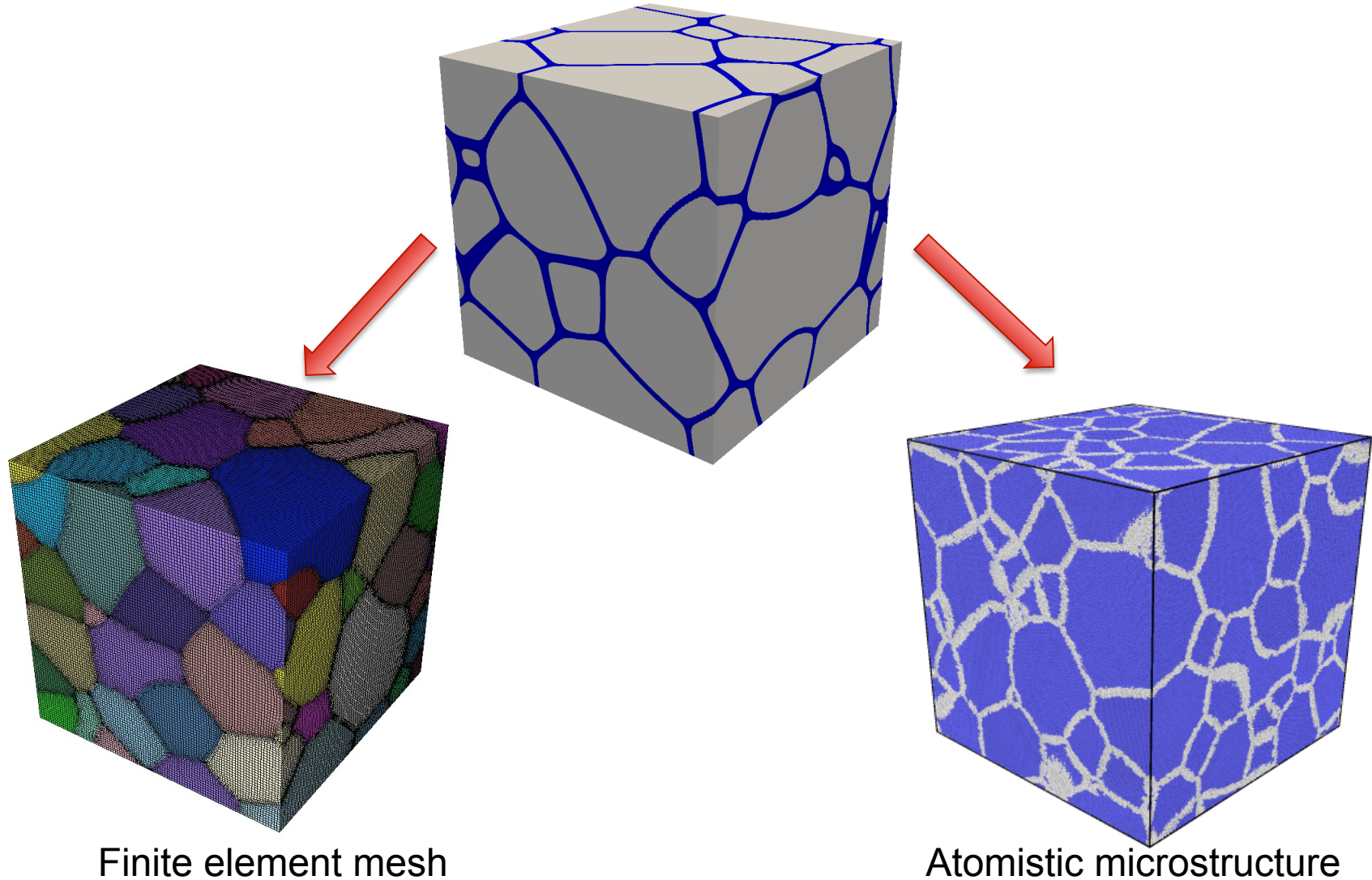
Non-conserved quantities (grain orientation, solidification, phase transitions)

- Model A: $\frac{\partial \phi_i}{\partial t} = -L_i \left(\frac{\delta \mathcal{F}_{tot}}{\delta \phi_i} \right)$ Allen-Cahn Eq. (Gradient flow of $\mathcal{F}_{tot}$)



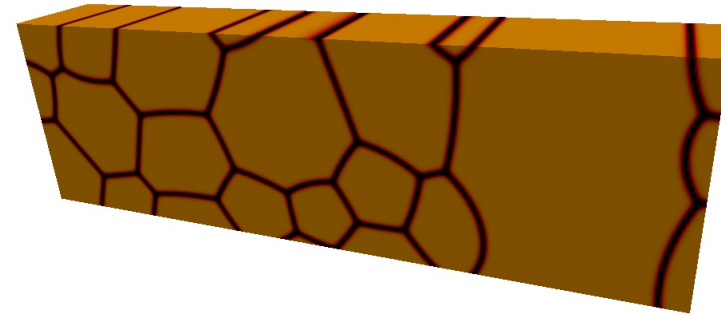
Microstructure modeling using PF

Phase field grain growth model



Approach: Phase field to CP-FEM

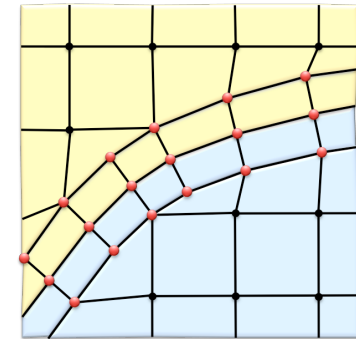
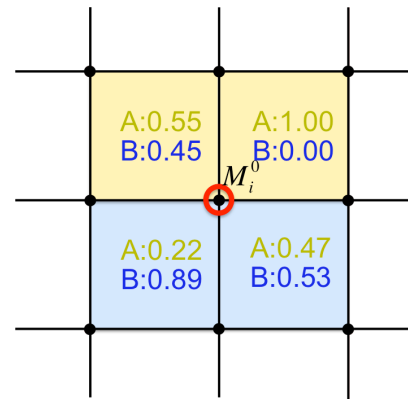
PHASE FIELD GRAIN GROWTH
SIMULATIONS



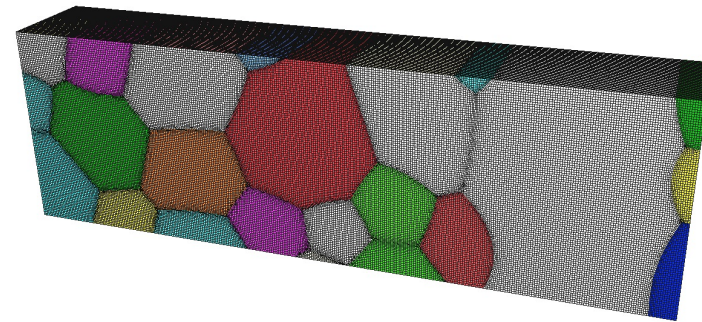
INPUT: $(x, y, z, \Phi(i))$

CUBIT 'SCULPT' TECHNOLOGY

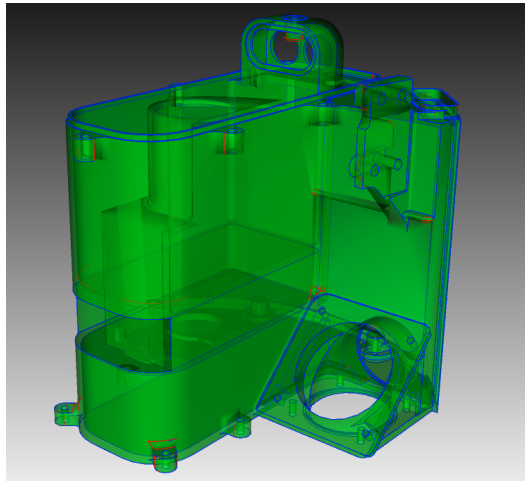
OUTPUT: Exodus mesh



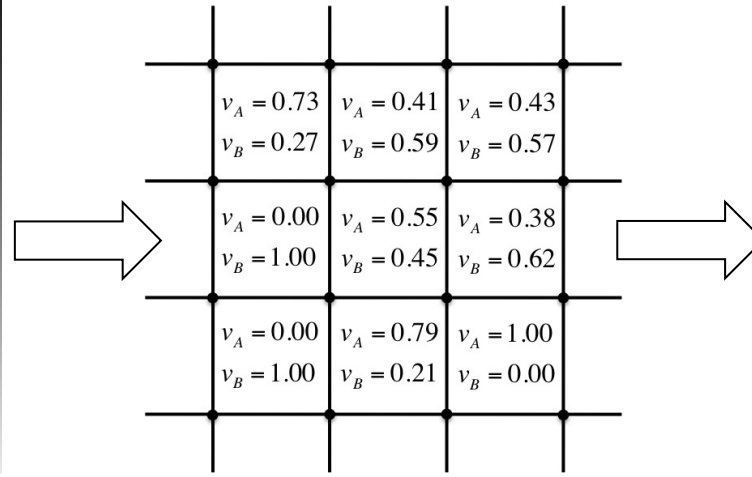
CRYSTAL PLASTICITY
FINITE ELEMENT SIMULATIONS



Sculpt technology



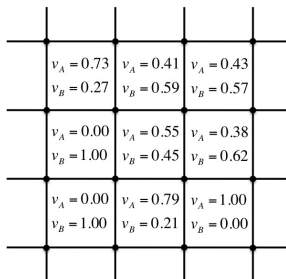
STL File



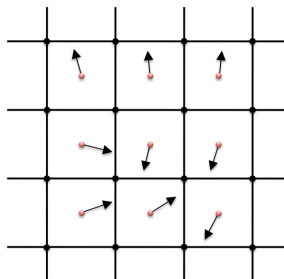
Volume Fraction Data



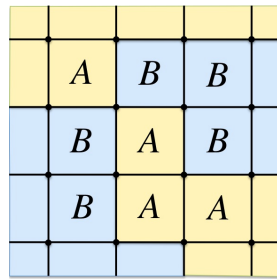
All-hex mesh



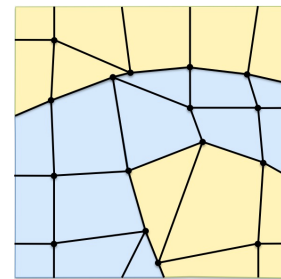
Establish parallel
Cartesian grid



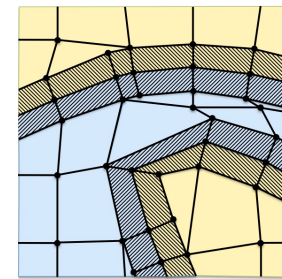
Estimate gradients
at cell centers



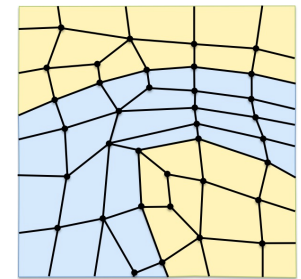
Assign materials to
cell. Resolve non-
Manifold cases



Compute virtual edge
crossings and move grid
points to iso-surface.

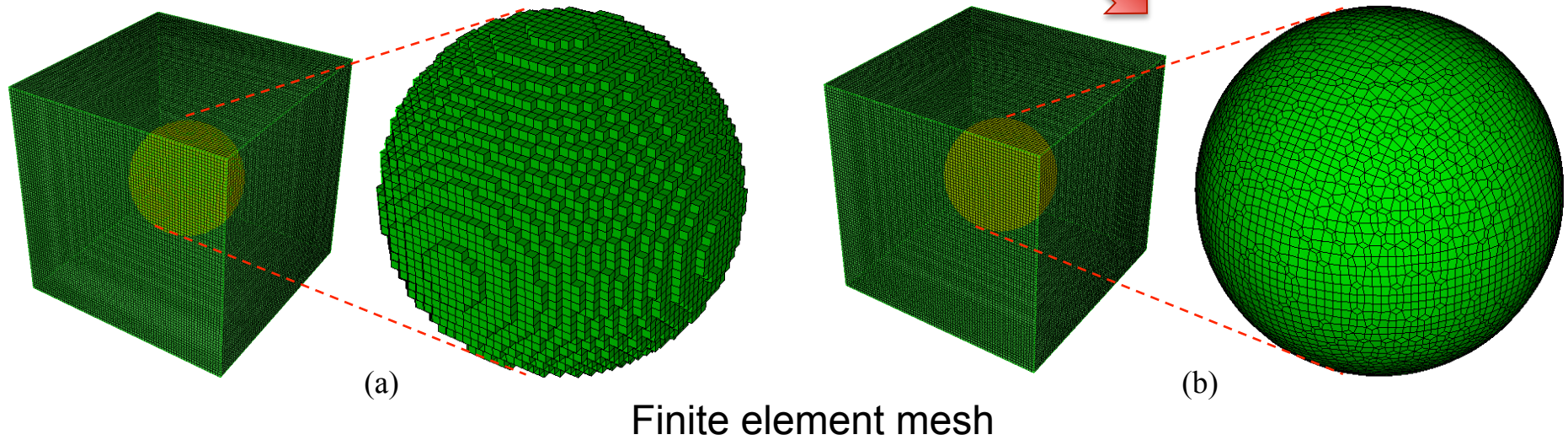
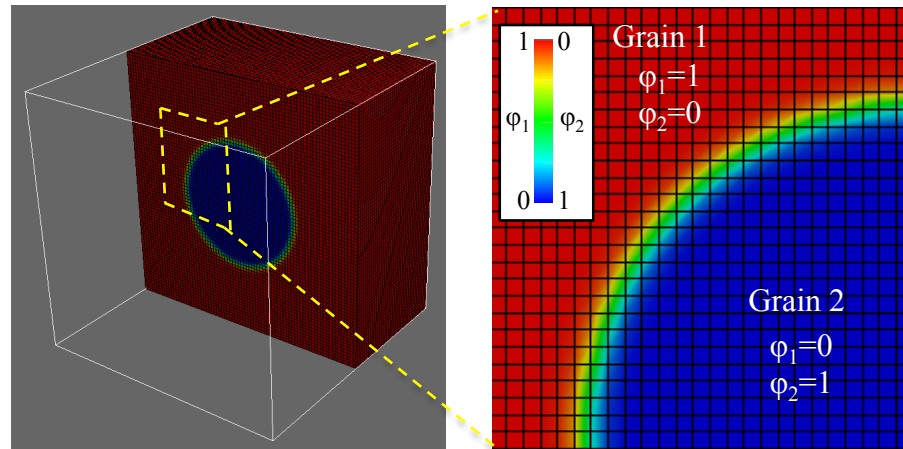


Insert hex buffer
layer



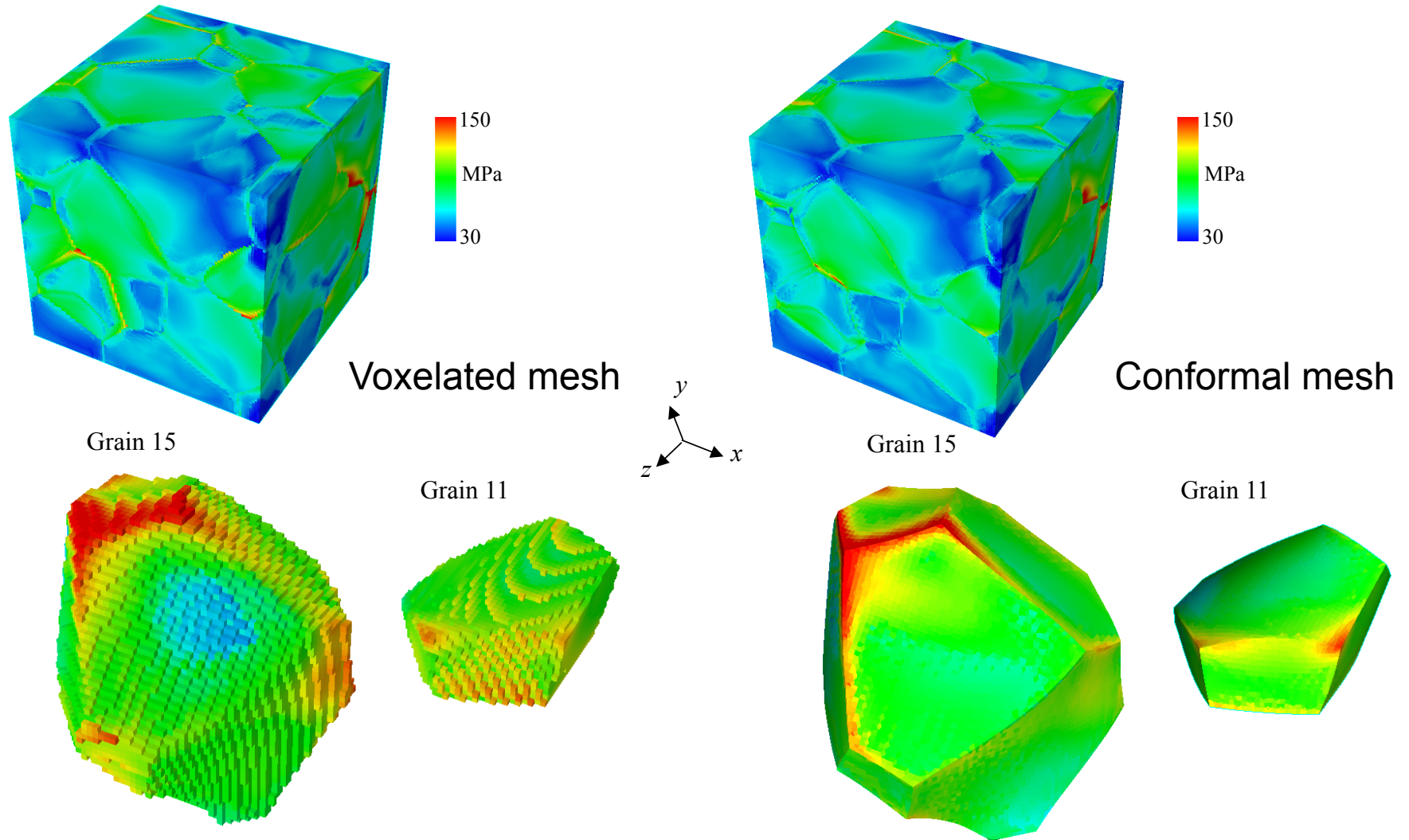
Smooth

Case 1: sphere in a cube

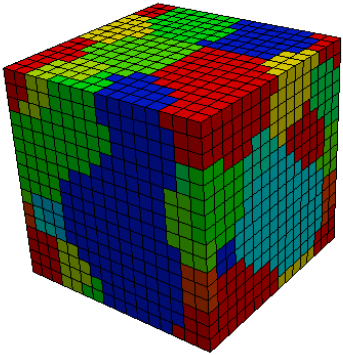


3D polycrystal: 10% deformation

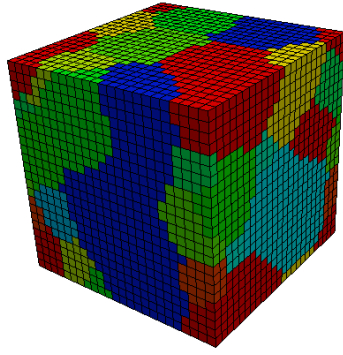
Stress distributions at 10% deformation



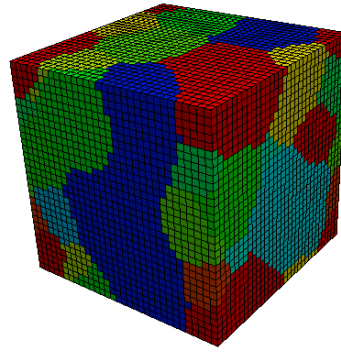
Mesh convergence test: Initial mesh



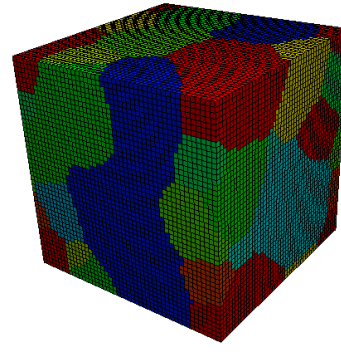
4,096 elements



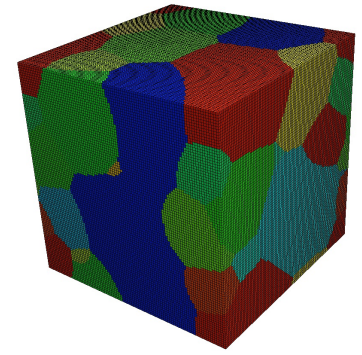
13,824 elements



32,768 elements

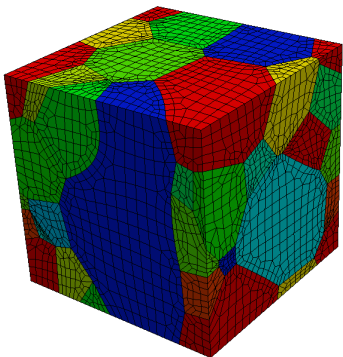


110,592 elements

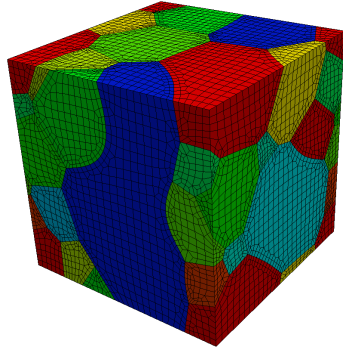


884,736 elements

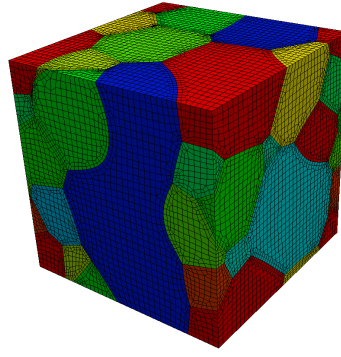
Voxelated mesh



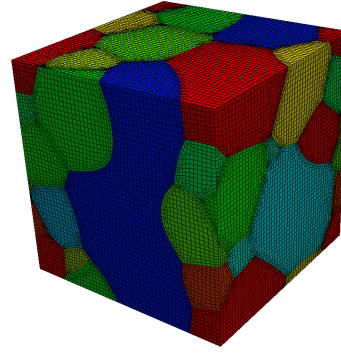
17,730 elements



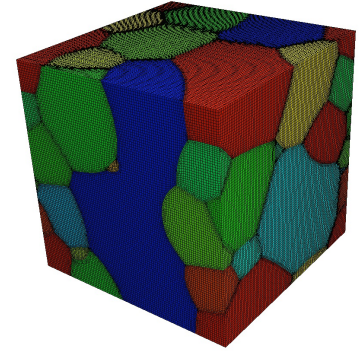
42,922 elements



81,838 elements



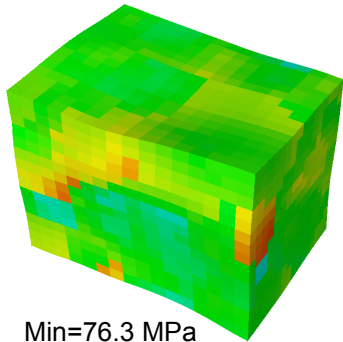
215,714 elements



1,281,856 elements

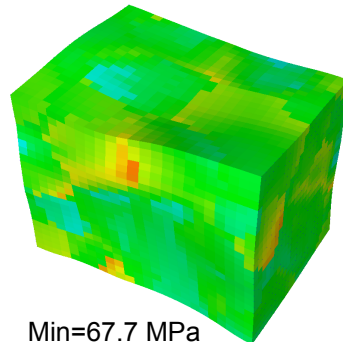
Conformal mesh

Von Mises Stress (20% deformation)



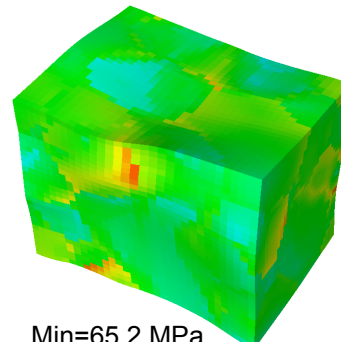
Min=76.3 MPa
Max=264.2 MPa

4,096 elements



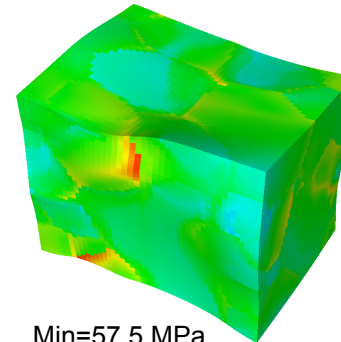
Min=67.7 MPa
Max=292 MPa

13,824 elements



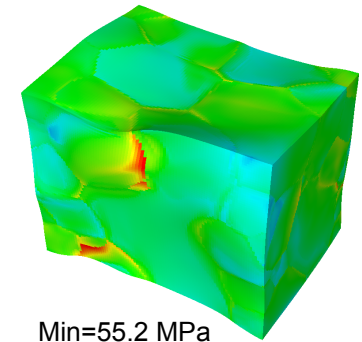
Min=65.2 MPa
Max=258.4 MPa

32,768 elements



Min=57.5 MPa
Max=266.3 MPa

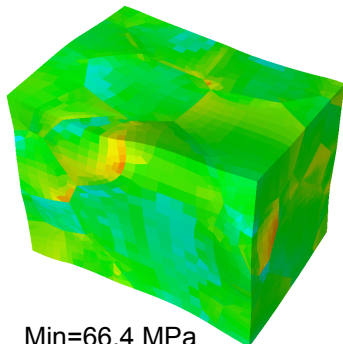
110,592 elements



Min=55.2 MPa
Max=287.3 MPa

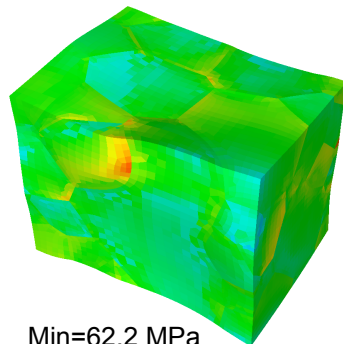
884,736 elements

Voxelated mesh



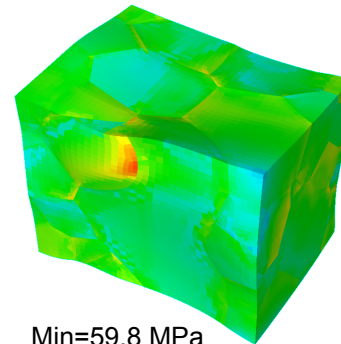
Min=66.4 MPa
Max=247.7 MPa

17,730 elements



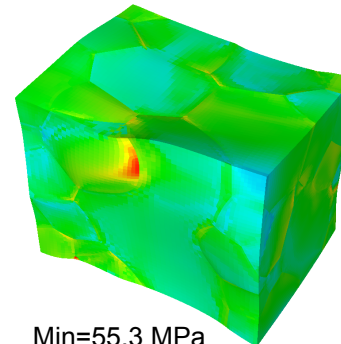
Min=62.2 MPa
Max=257.6 MPa

42,922 elements



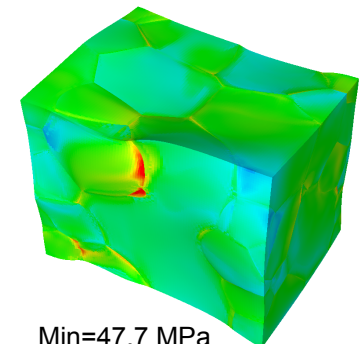
Min=59.8 MPa
Max=261.1 MPa

81,838 elements



Min=55.3 MPa
Max=271.9 MPa

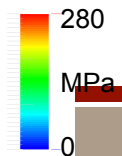
215,714 elements



Min=47.7 MPa
Max=328.1 MPa

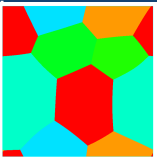
1,281,856 elements

Conformal mesh

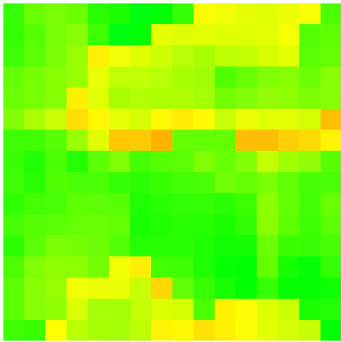




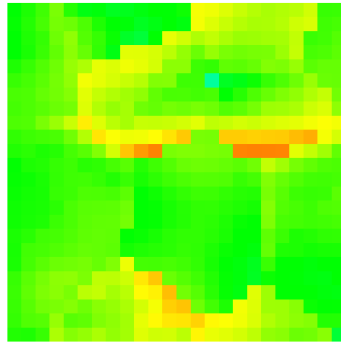
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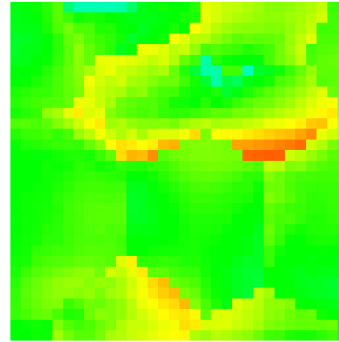
Von Mises Stress (mid z surface)



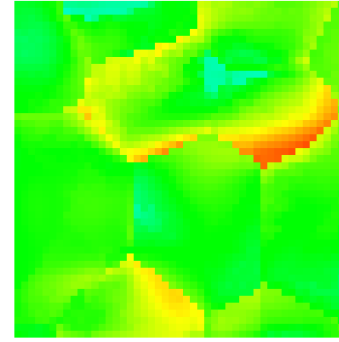
4,096 elements



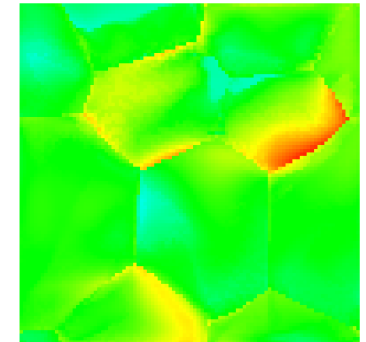
13,824 elements



32,768 elements

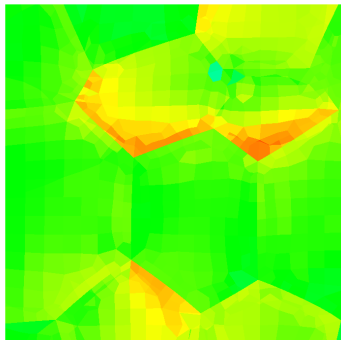


110,592 elements

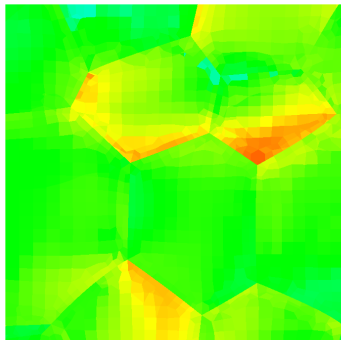


884,736 elements

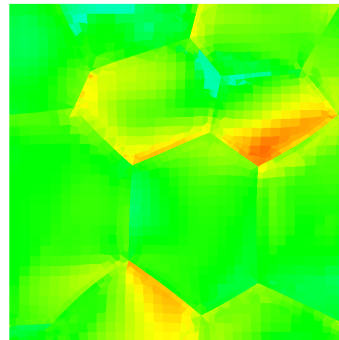
Voxelated mesh



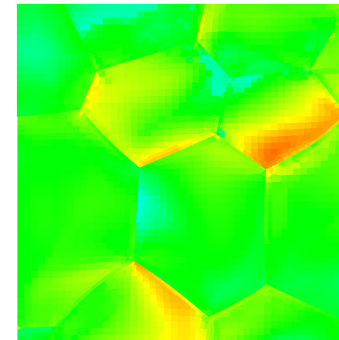
17,730 elements



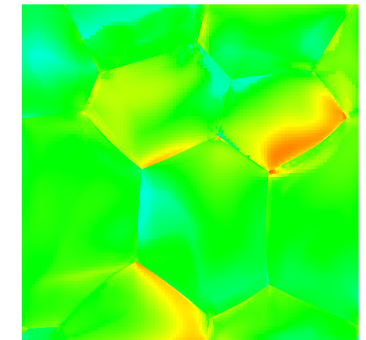
42,922 elements



81,838 elements

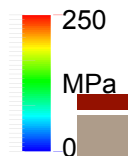


215,714 elements

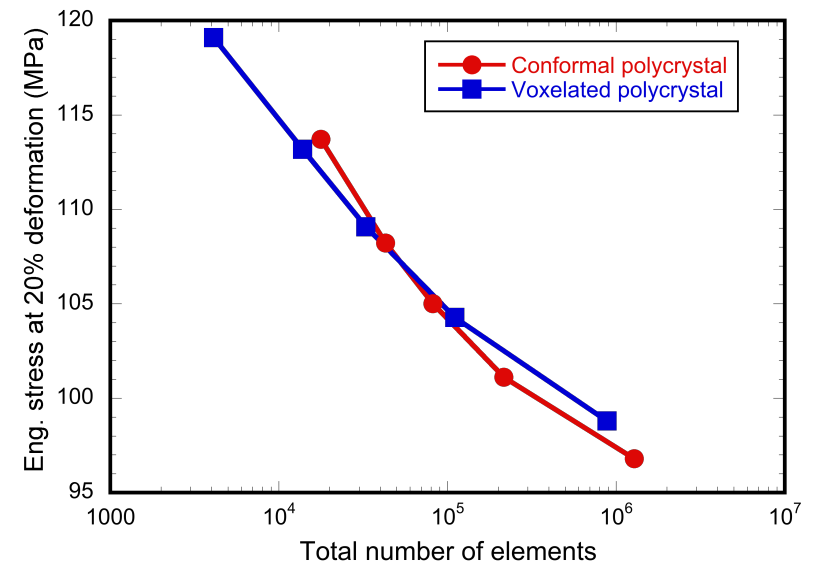
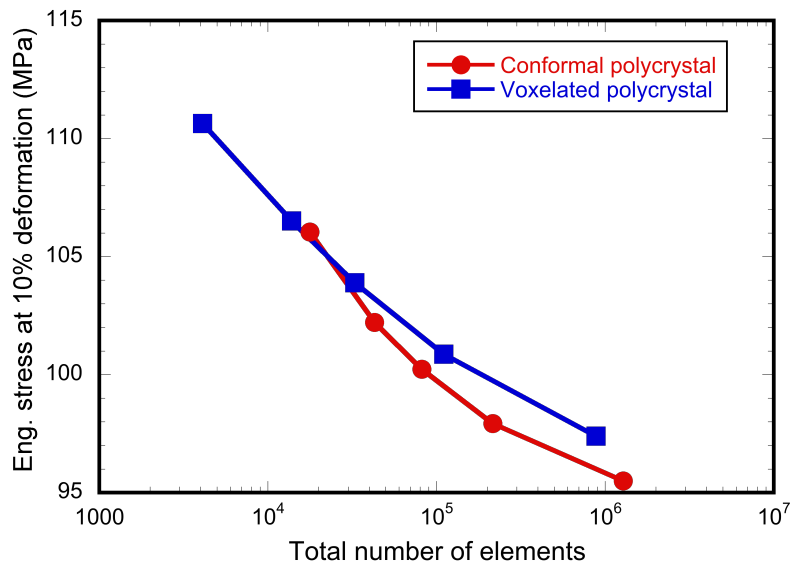
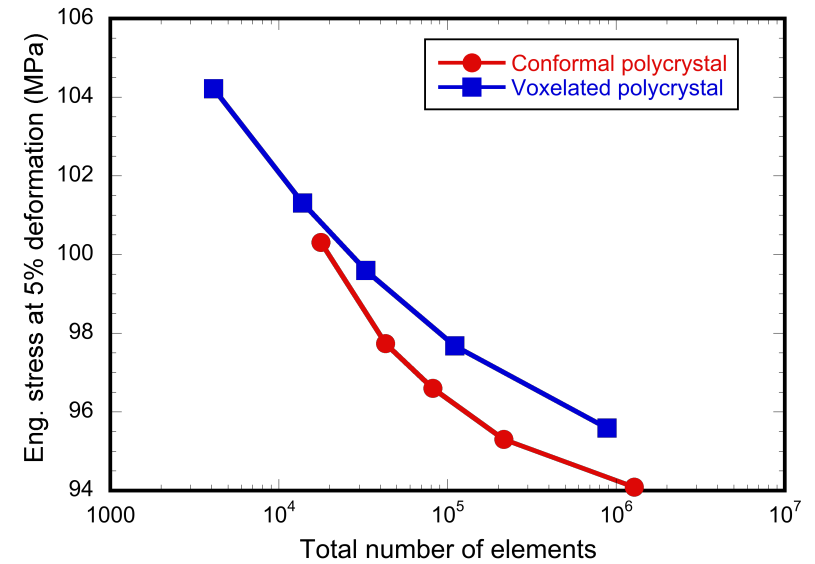
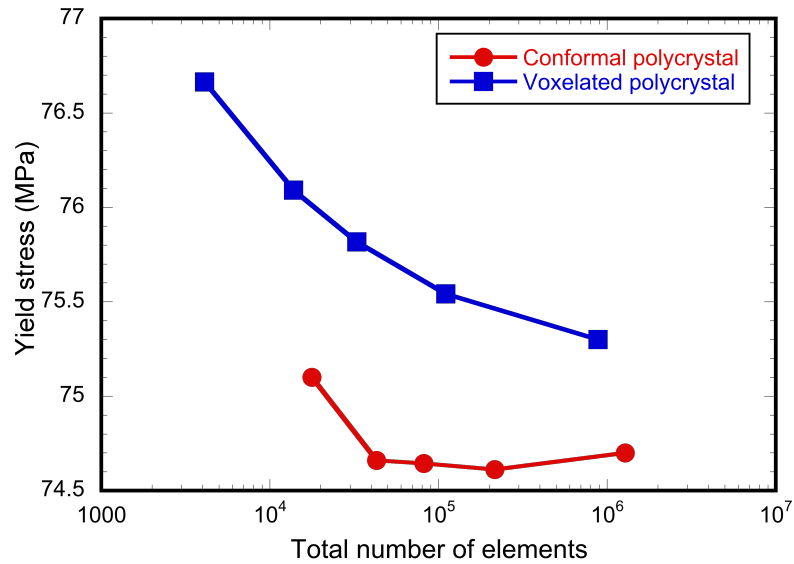


1,281,856 elements

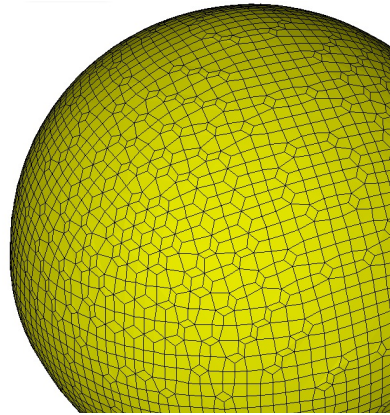
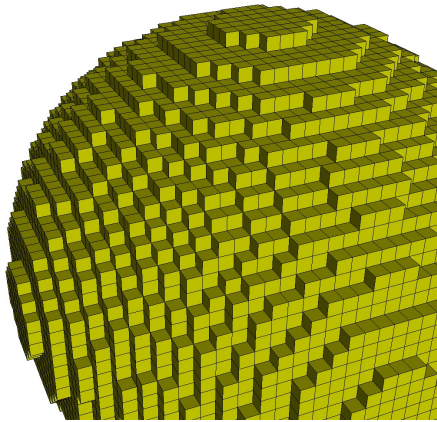
Conformal mesh



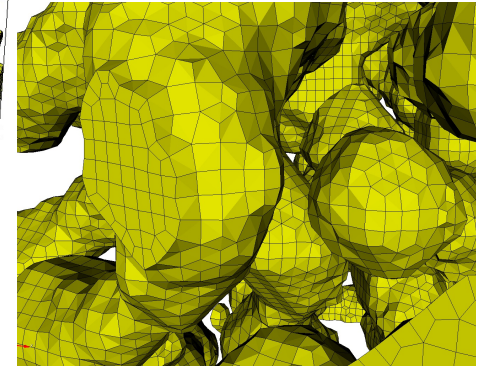
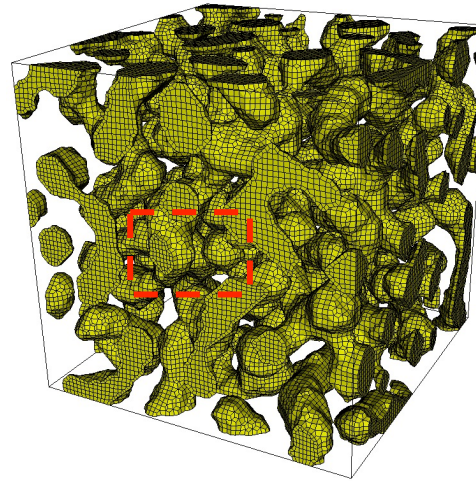
Mesh convergence



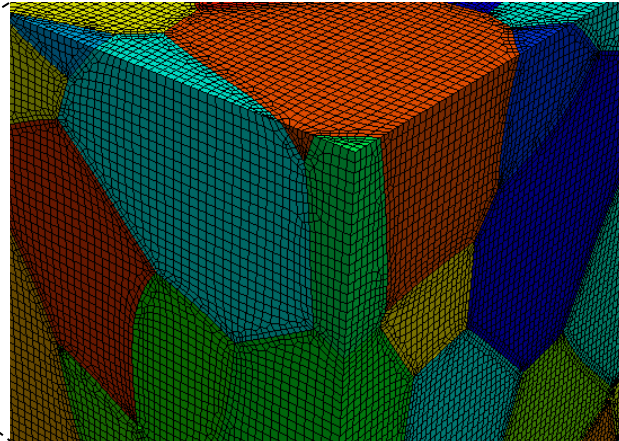
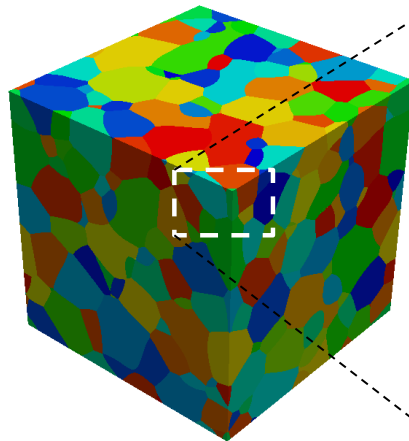
Enhanced capabilities in CUBIT



Voxelated mesh → conformal mesh



Monte Carlo grain growth → conformal mesh

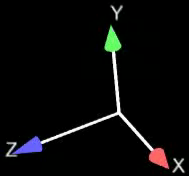
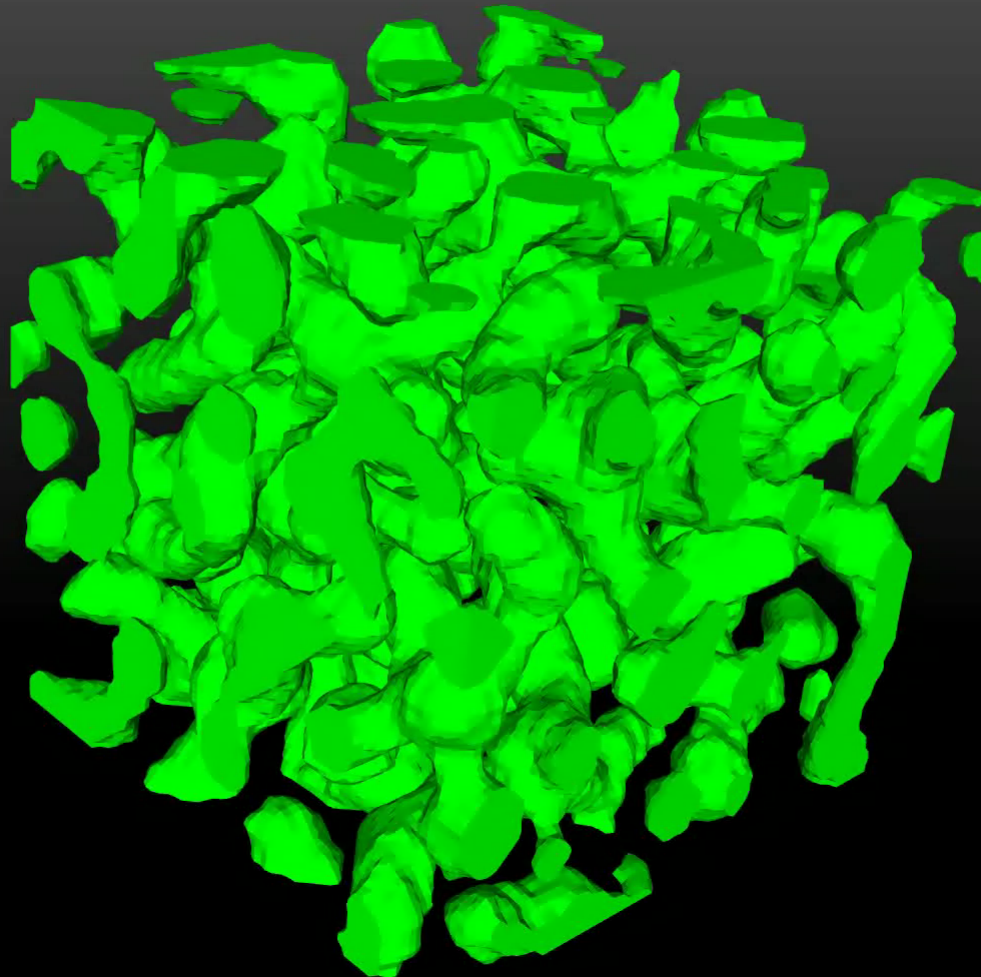


Robustness: 52 grains using 1.2 million hex elements



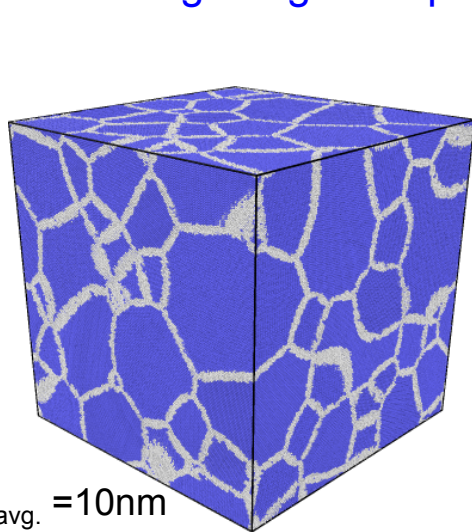
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FE mesh from two-phase Monte Carlo simulation

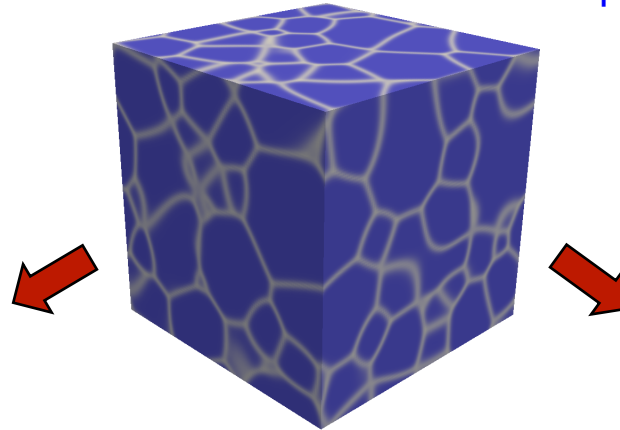
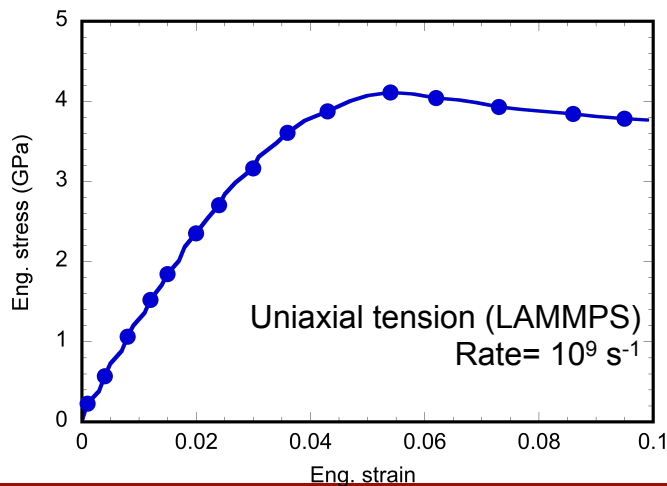


Creating physically-based multi-scale 3D microstructure

A new technique to produce *physically-based multi-scale 3D microstructures* using results from grain growth phase field simulations were developed.



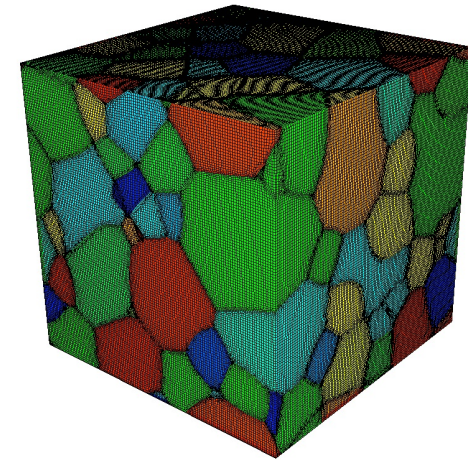
Atomistic microstructure



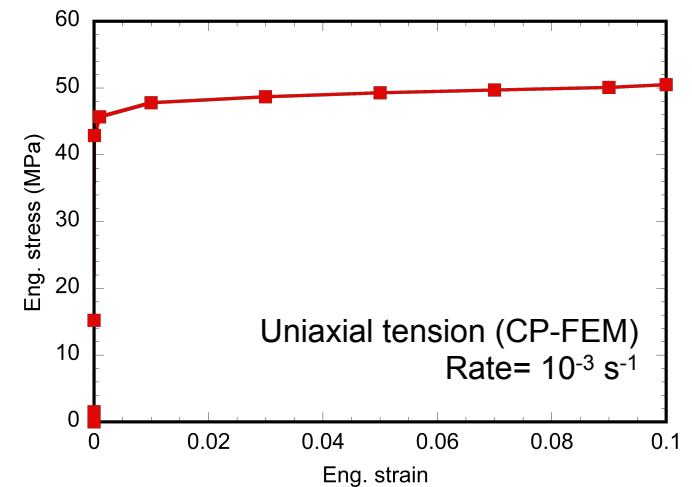
Phase field grain growth model

Microstructure

Mechanical
properties at
different length
scales



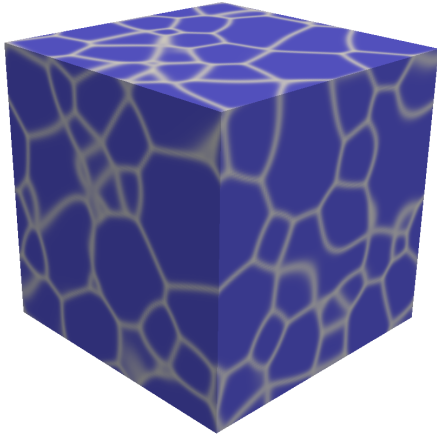
Finite element mesh



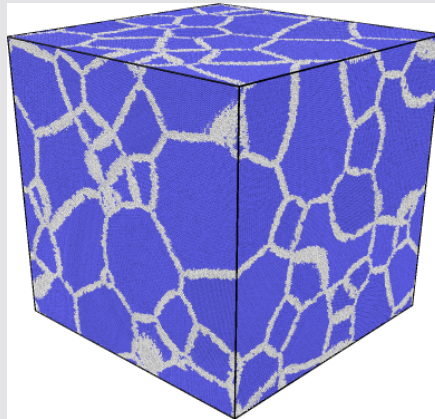
Phase field to atomistics

Effects of initial microstructure on mechanics of nanocrystalline materials

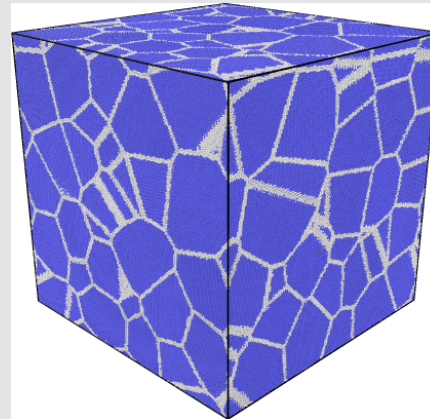
Phase Field



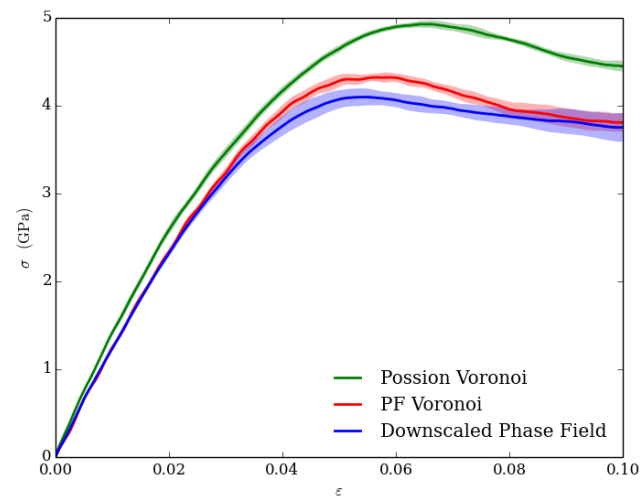
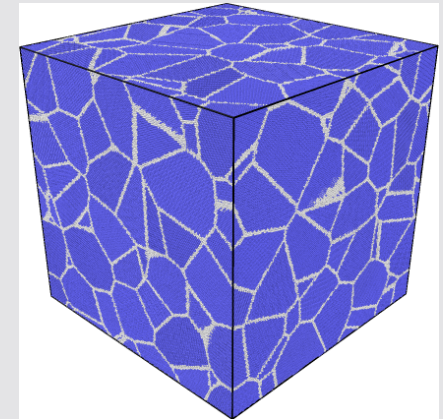
Downscaled Phase Field

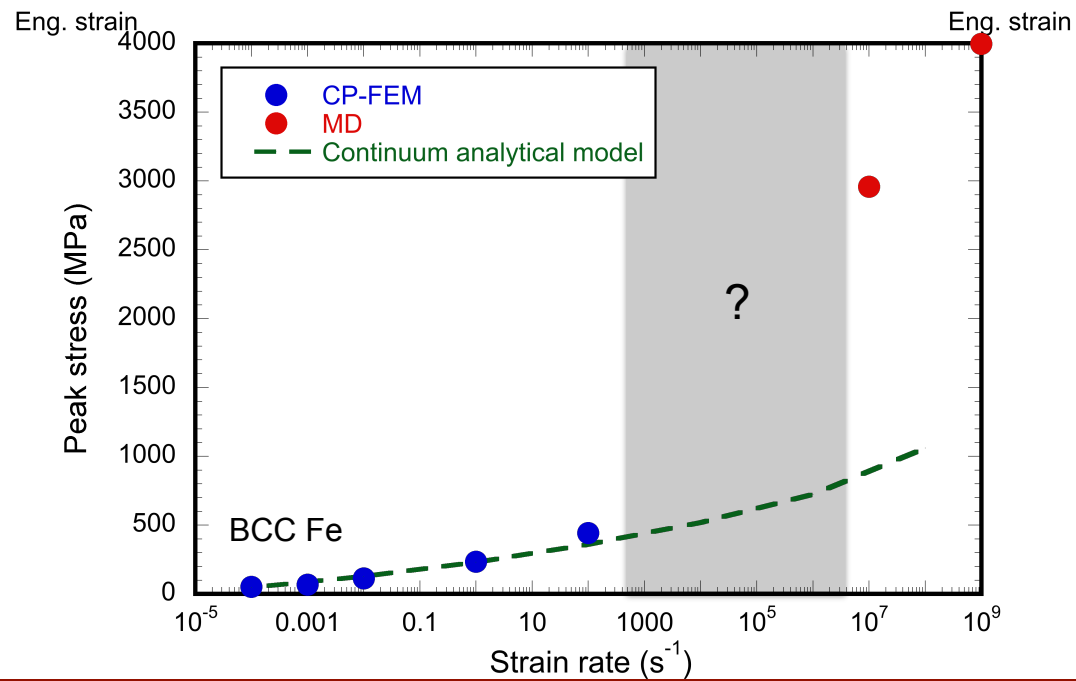
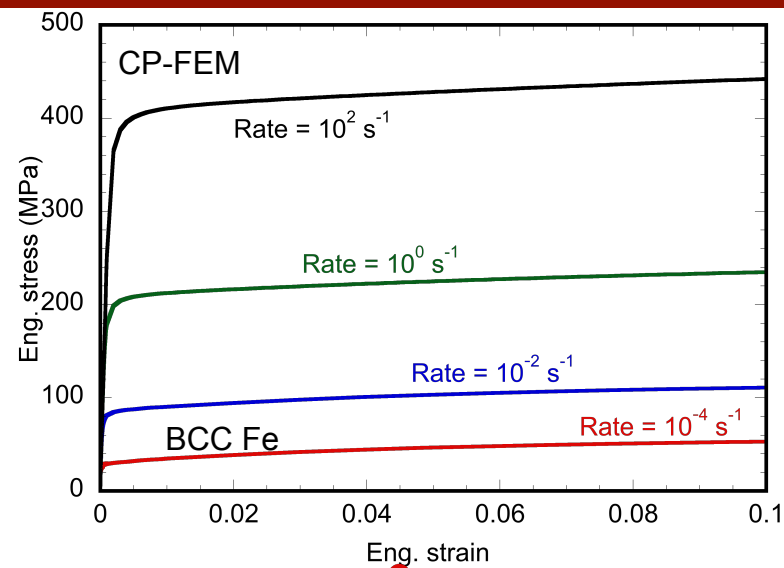
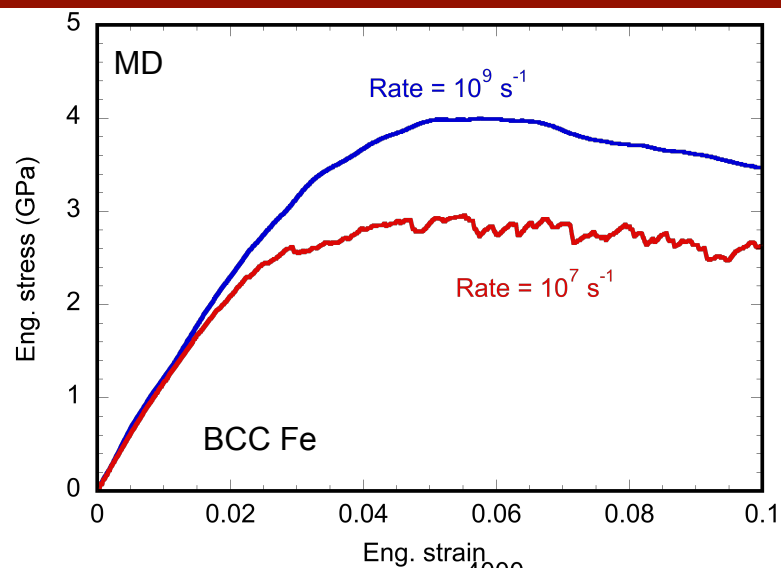


Phase Field Voronoi



Poisson Voronoi





THANK YOU !

Email: hnlm@sandia.gov