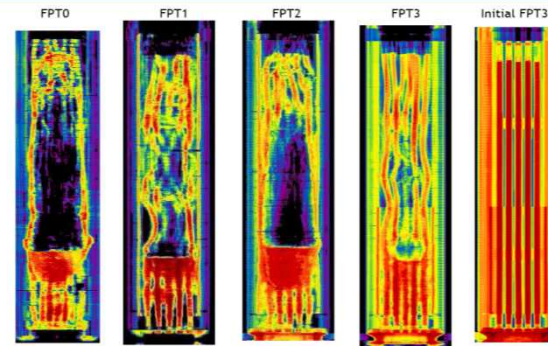


*Exceptional service in the national interest*



# Severe Accident Phenomena

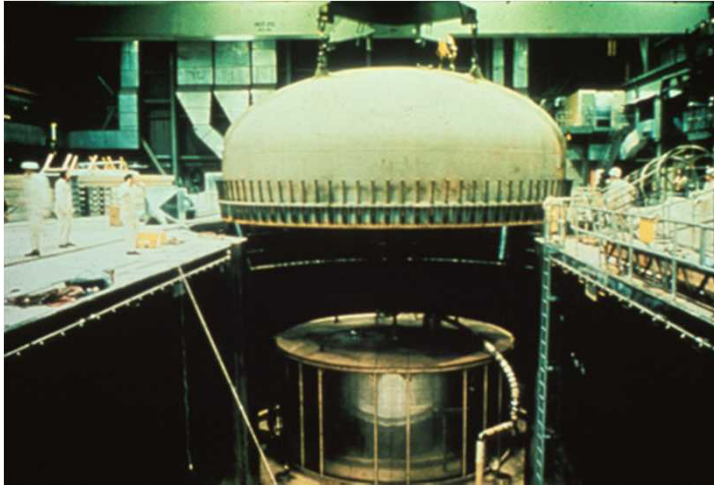
TSG Skill Set

Containment Performance

# CONTAINMENT CHARACTERISTICS

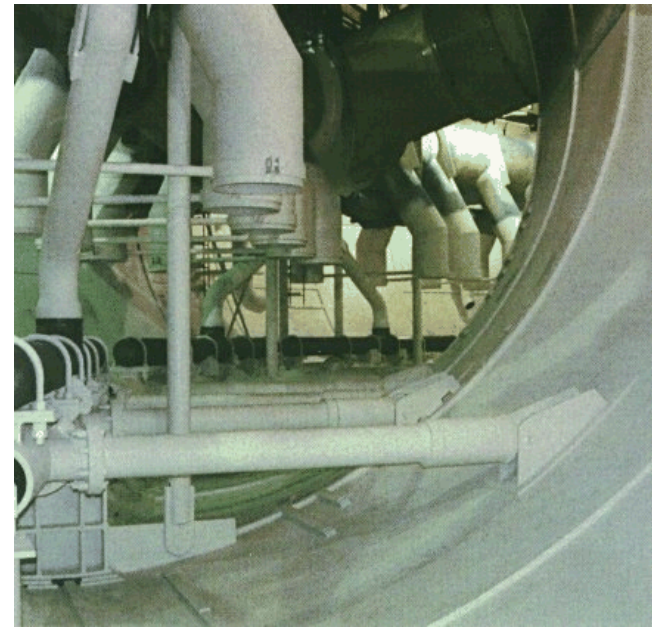
# BWR Reactors

- In the United States there are:
  - 23 BWR Mark I
  - 8 BWR Mark II
  - 4 BWR Mark III



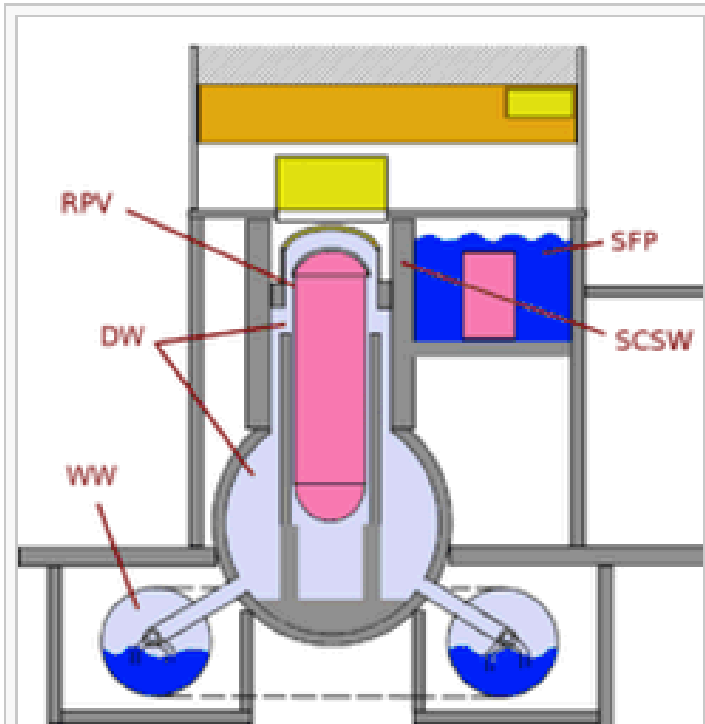
Drywell Head

- Outside the U.S. there are 91 BWR's in operation, undergoing maintenance, or under construction



Inside the Wetwell

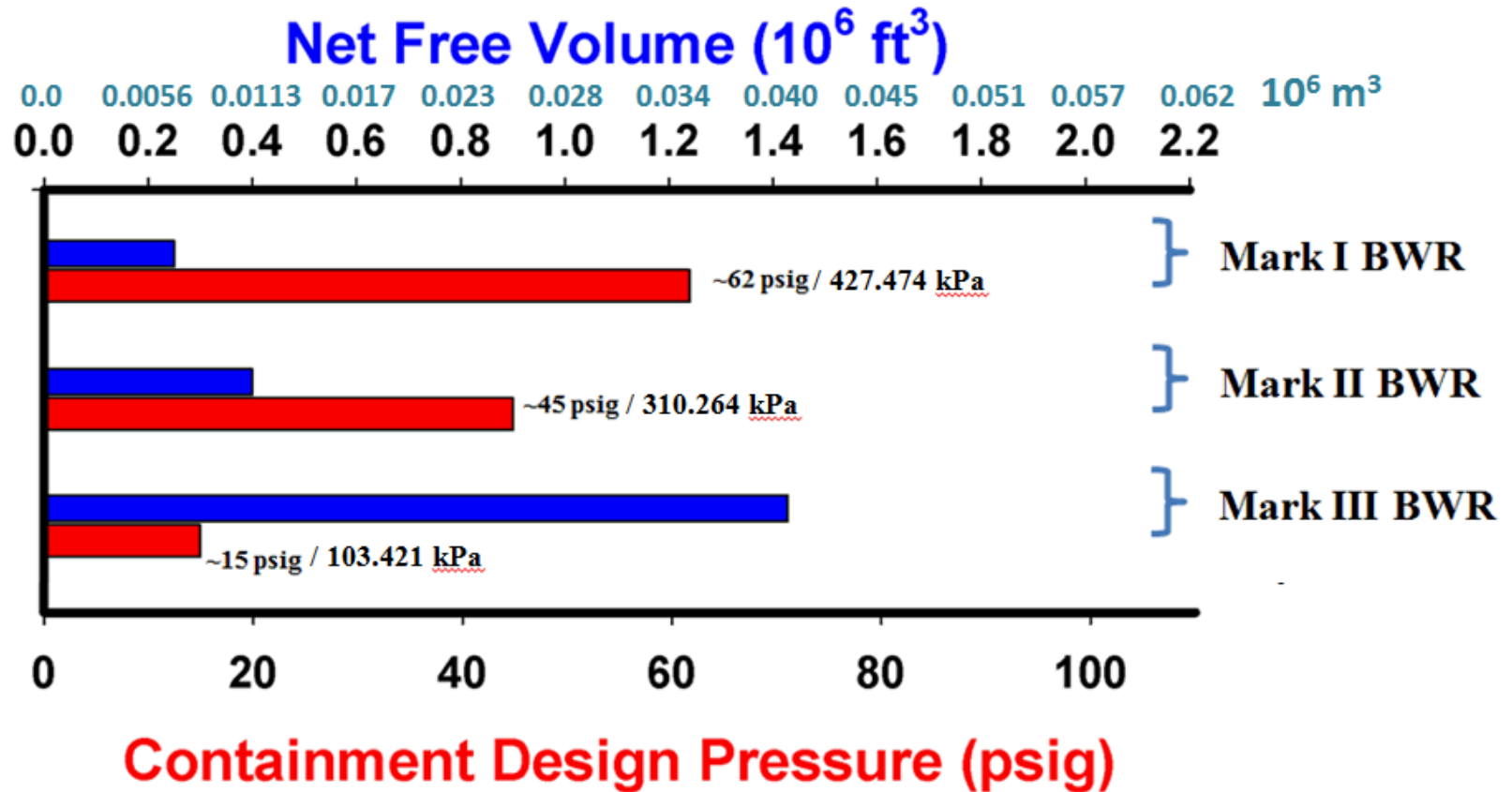
# Containment Characteristics



Cross-section sketch of a typical BWR Mark I containment. DW = drywell, WW = wetwell, SF = spent fuel area

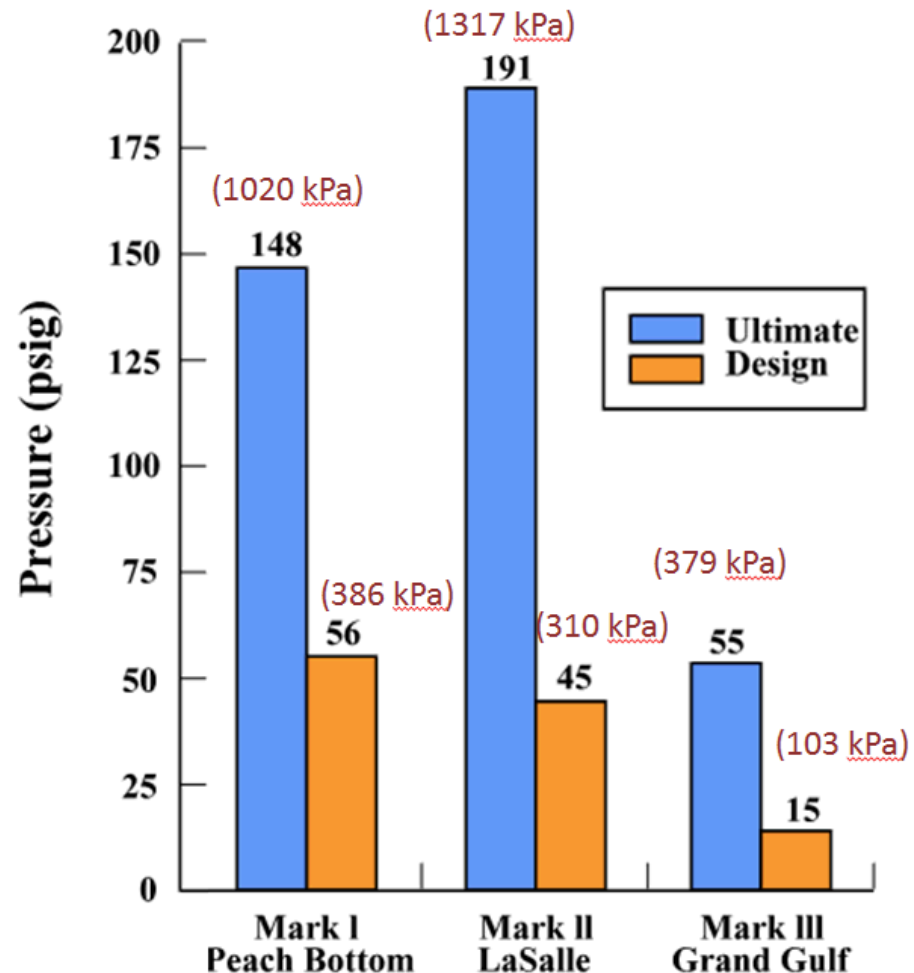
- A drywell is the containment structure enclosing the vessel and recirculation system of a BWR. It provides a pressure suppression system and a fission product barrier.
- A wetwell, or suppression pool, is designed to condense the steam released from the RPV

# Typical BWR Containment Characteristics



# Containment Design Strengths Vs. Failure Pressures

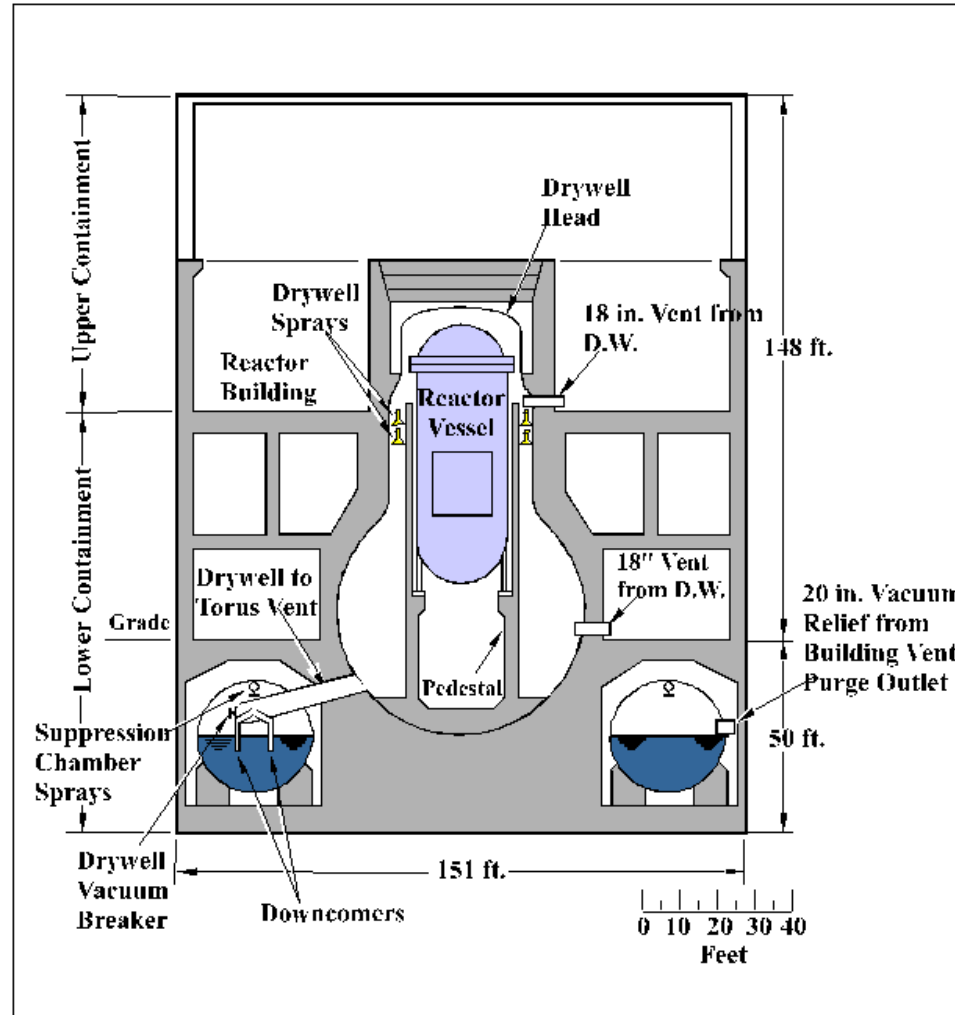
- *Design is generally very conservative*
- *Ultimate failure pressures may be two to five times design pressure if:
 
  - *Proper construction*
  - *Proper materials*
  - *Penetrations hold**



# Mark I Containments

- 23 BWRs
- *Basic strategy:*
  - *Drywell - wetwell concept*
  - *Suppression pool absorbs blowdown energy*
  - *Suppression pool provides water source*
  - *Small volume*
- *Long-term heat removal:*
  - *Suppression pool cooling*
  - *Sprays*
  - *Venting (at most plants)*
- *Inert drywell to preclude combustion*

# Typical Mark I BWR Containment





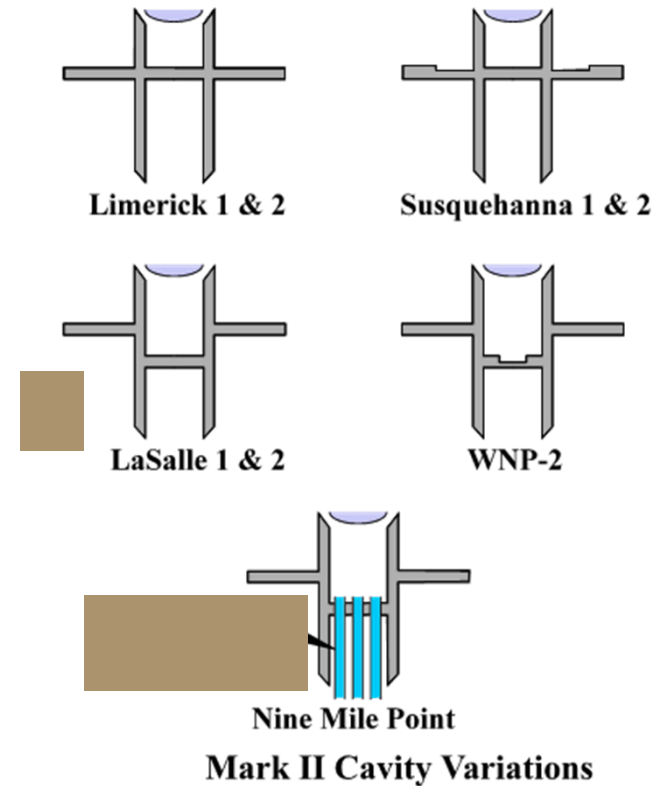
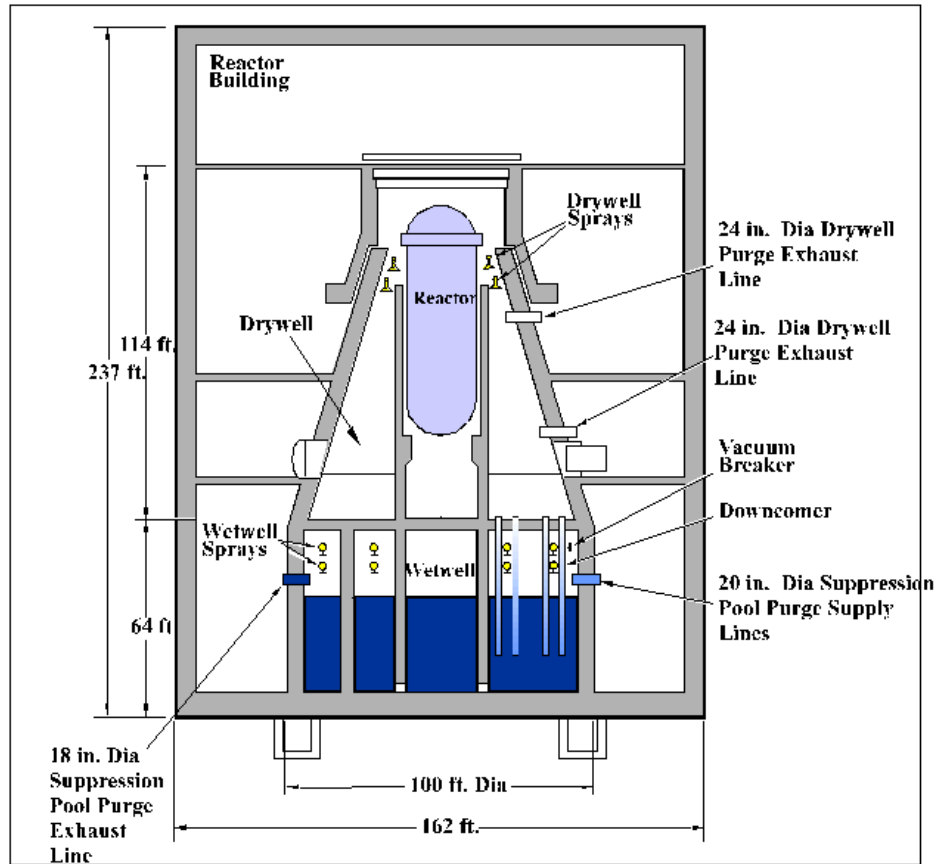
# Browns Ferry Under Construction



# Mark II Containments

- *8 BWRs*
- *Basic strategy - same as Mark I's*
- *Improved suppression pool design - lower design pressure*
- *Long-term heat removal - same as Mark I's*
- *Inert drywell to preclude combustion*

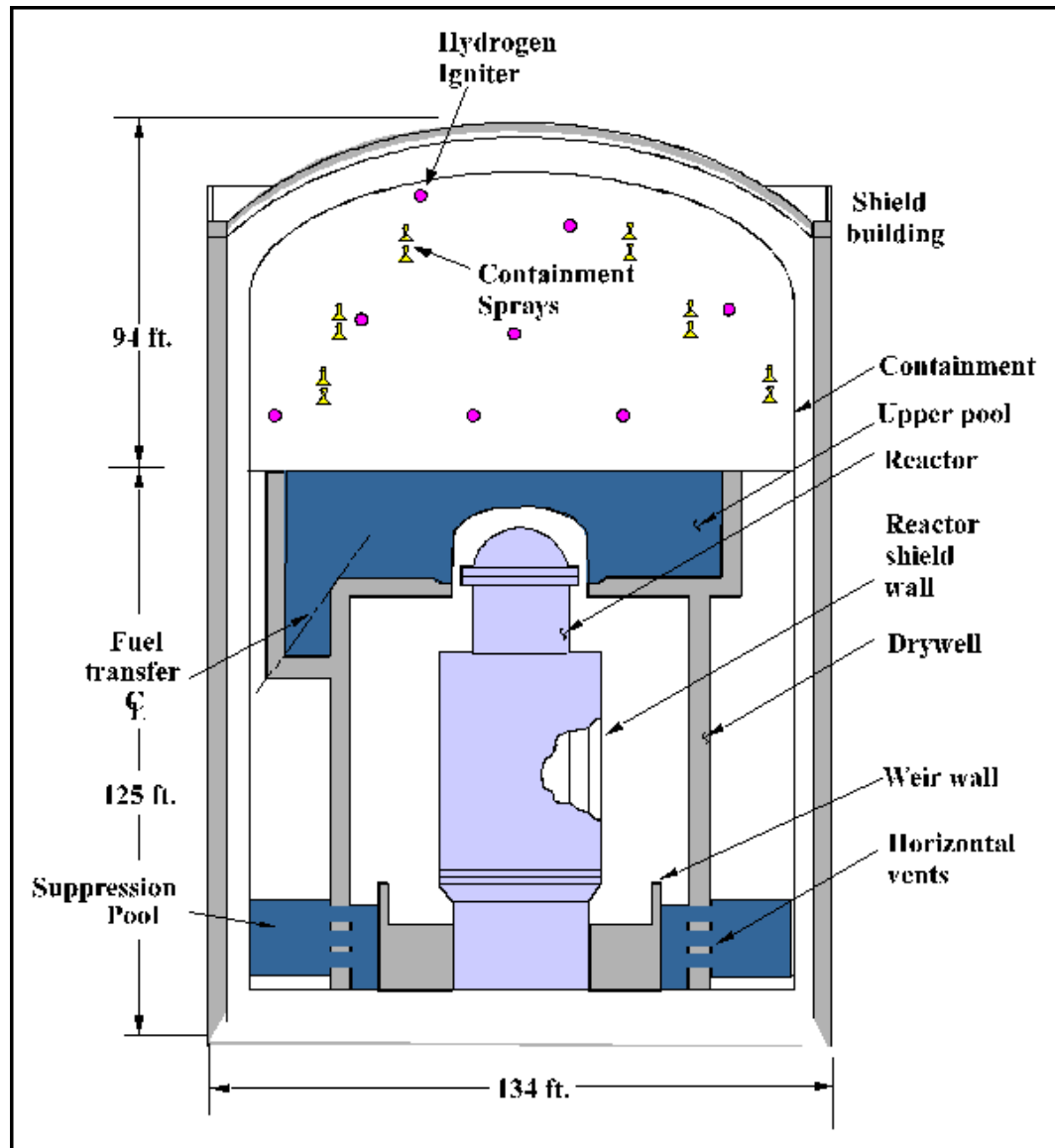
# Typical Mark II BWR Containment



# Mark III Containments

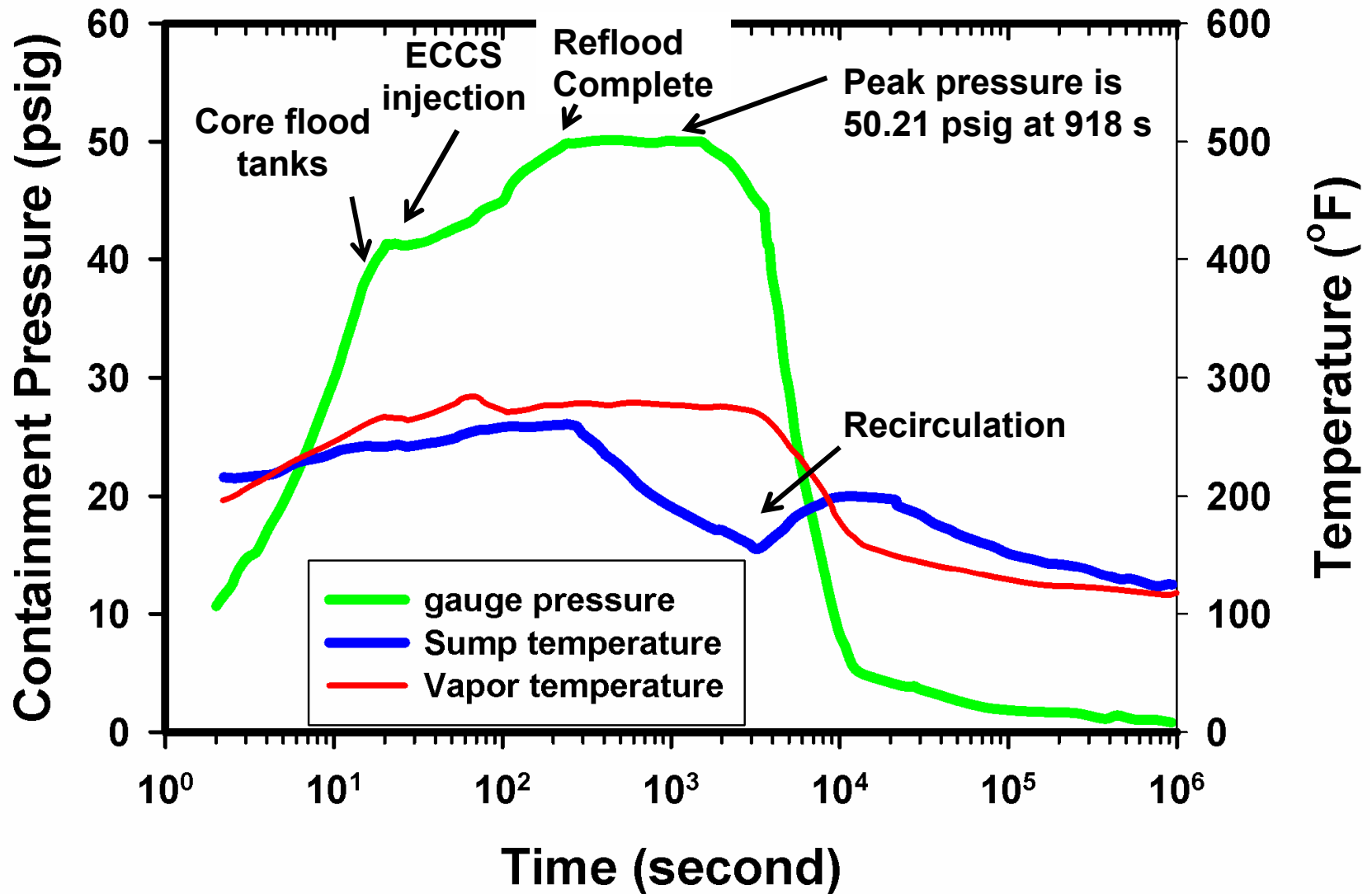
- 4 BWRs
- *Basic strategy:*
  - *Similar in theory to Mark I's and II's*
  - *Containment structure around drywell*
  - *Large volume*
  - *Upper pool*
  - *Reactor building equipment less vulnerable*
- *Long-term heat removal*
  - *Suppression pool cooling*
  - *Sprays*
- *Igniters for hydrogen control*

# Typical Mark III BWR Containment



# Containment Design Criteria

- *Basic criteria is to withstand design-basis accidents without exceeding the exposure guidelines of 10 CFR Part 100*
- *Typically:*
  - *Large break LOCA for pressure limit*
  - *Main steam line break for temperature limit*
  - *1% metal-water reaction producing hydrogen*
- *Based on conservative calculations*
- *Assumes*
  - *Successful emergency core cooling (with single failure)*
  - *Success of containment heat removal (with single failure)*



Containment pressure-temperature response for 8.55ft<sup>2</sup> pump discharge break

# Additional Containment Design Loads

- *Temperature transients and gradients*
- *Safe shutdown earthquake loads*
- *Internal and external missiles*
- *Loads from pipe rupture*
- *External pressures*
- *Winds and tornadoes*



# Containment Leakage

- *Around penetrations*
  - *Piping*
  - *Electrical*
  - *Hatches*
  - *Airlocks*
- *Through isolation valves*
  - *Redundant valves required, locked closed or automatic*
  - *10 CFR 50, Appendix A, GDC 54-57*

# Design Leakage

- *Plant-specific*
- *Based on 10 CFR 100 guidelines*
- *Testing required per 10 CFR 50, Appendix J*
  - *Integrated leak rate tests (Type A)*
  - *Penetration tests (Type B)*
  - *Isolation valve tests (Type C)*
- *Two options available for leakage testing*
  - *Option A - Based on conservative design basis*
  - *Option B - Performance based*

Plant	Containment Type	Peak Design-basis accident pressure (psig)	Maximum allowable leakage (weight % per day)
Peach Bottom	BWR Mark I	49.1	0.5
La Salle	BWR Mark II	39.6	0.635
Grand Gulf	BWR Mark III	11.5	0.437

\* The maximum allowable under Option B is 1.0 weight % / day.

# Containment Heat Removal

- *Required per 10 CFR 50, Appendix A, GDC 38.*
- *Containment heat removal systems*
  - *Spray recirculation systems*
  - *Fan coolers*
  - *Suppression pool cooling*
  - *ECC recirculation*
- *Must meet single failure criterion*

# Containment Failure Modes And Causes

(including beyond-design basis)

- *Breach*
  - *Rupture (pressure capability lost) or*
  - *Leakage (some pressure maintained)*
  - *Static overpressure*
  - *Dynamic overpressure*
  - *Missile penetration*
  - *Temperature/meltthrough*
  - *Penetration failure*
  - *Pre-existing leakage*
  - *Containment isolation failure*
- *Bypass*
  - *Interfacing systems failure*
  - *Steam generator tube rupture*

# Plant-Specific Design Differences

- *Rupture, leakage, or bypass is possible for all containment types*
- *Steel containments more likely to rupture than concrete containments*
- *BWR Mark I and some BWR Mark II containments susceptible to shell (liner) melt-through*
- *BWR drywell coolers not likely to operate under severe accident conditions*
- *Rapid heating of drywell atmosphere*
- *Early high drywell pressure signals*
- *Threat to integrity of head flange seals*
  - *Seal degradation demonstrated at 700 °F (644K)*
  - *Plant-specific considerations*
- *New designs (Mark III and advanced) have water cooling of drywell head*

# **CONTAINMENT RESPONSE TO BEYOND DBA'S**

# Containment threats according to time regime

TIME REGIME	CHALLENGE
Start of the Accident	<b>Pre-existing leak</b> <b>Containment isolation failure</b> <b>Containment bypass</b>
Prior to vessel breach	<b>Reactor coolant system blowdown</b> <b>Insufficient containment heat removal</b> <b>Hydrogen combustion</b> <b>Induced bypass of containment</b>
At or soon after vessel breach	<b>Steam spike; Steam explosion</b> <b>Combustion; Direct containment heating</b> <b>Debris contacts the containment boundary</b>
Late (>2 hrs) after vessel breach	<b>Failure of containment heat removal</b> <b>Combustion; Non-condensable gas generation; Basemat melt-through</b>

# Challenges Prior To Vessel Breach

## 1. *Blowdown loads*

- *LOCAs*
- *Vessel rupture*
- *Steam generator rupture*

## 2. *Inadequate containment heat removal*

- *Slow pressurization, hours or days*
- *Containment failure can cause system failures leading to core damage*
  - ◆ *Loss of NPSH*
  - ◆ *Piping failure*
  - ◆ *Steam effects*

## 3. *Hydrogen combustion*

- *Released after onset of core damage*

## 4. *Late bypass from high RCS temperatures*



# Challenges At Or Soon After Vessel Breach

- *Often most threatening time regime*
- *Phenomena can occur simultaneously*
- *Steam spikes and explosions*
  - ◆ *With water present in reactor cavity (pedestal region)*
- *Direct containment heating*
  - ◆ *High pressure ejection of melt into the containment atmosphere*
- *Hydrogen combustion*
  - ◆ *Additional hydrogen generation and release at vessel breach*
- *Mark I shell (liner) melt-through*
  - ◆ *Debris contact with steel shell*
- *Mark II downcomer failure*

# Late Containment Challenges

1. *High temperatures - especially BWR drywell*
2. *Basemat melt-through*
3. *Long term overpressure*
  - *Steam*
  - *Noncondensable gases*
4. *Combustion*
  - *Additional combustible gases*
  - *Power recovery*

# Radionuclide Retention In Containment

- *Scrubbing in suppression pools or overlying water*
- *Washout by sprays*
- *Natural combination and deposition processes*
  - *Agglomeration*
  - *Gravitational Deposition*
  - *Brownian Diffusion*
  - *Thermophoresis*
  - *Diffusiophoresis*
- *Trapping along tortuous release paths and filters*

# CONTAINMENT STRATEGIES

# Containment Venting

- *No safety relief valves on containments*
- *Penetrations available for venting*
- *Plants would prefer not to make use of these vents during an accident*
  - ◆ *Guaranteed release*
  - ◆ *Power requirements*
  - ◆ *Hazards to personnel*
- *However, BWR Mark I and II plants include venting in their emergency procedures*

# BWR Mark I And Mark II Venting

- *Very plant specific*
  - ◆ *Venting pressure*
  - ◆ *Lines used (wetwell and drywell)*
- *Effective for long term loss of containment heat removal*
  - ◆ *Core cooling initially successful*
  - ◆ *Core cooling fails due to high containment pressure or after containment failure*
- *Venting not effective for all sequences*
  - ◆ *Vents too small for energetic events and ATWS*
  - ◆ *AC power required*
- *Wetwell venting results in scrubbed releases*

# Venting Benefits and Concerns

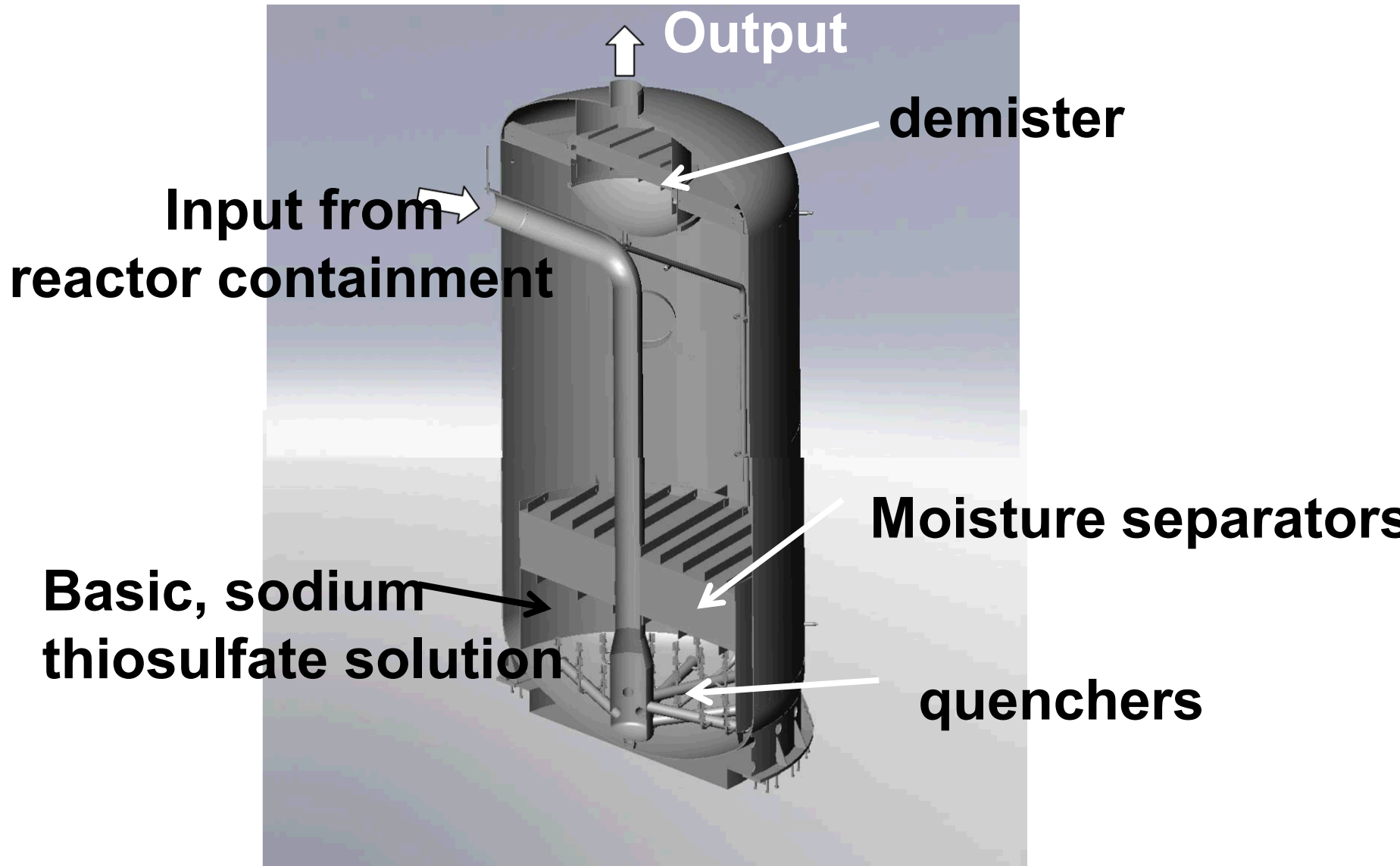
## ■ *Benefits*

- *Prevent loss of ADS valves*
- *Prevents RCIC failure*
- *Prevents unmanaged release*
- *Reduces core damage frequency*

## ■ *Concerns*

- *Pump NPSH (net positive suction head) problems*
- *Venting through ductwork*
  - ◆ *Steam in reactor building*
  - ◆ *Equipment failures*
  - ◆ *Hardened vents now required for Mark I containments*
- *Need to coordinate venting with evacuation*

# *Filter for Containment post-Fukushima*

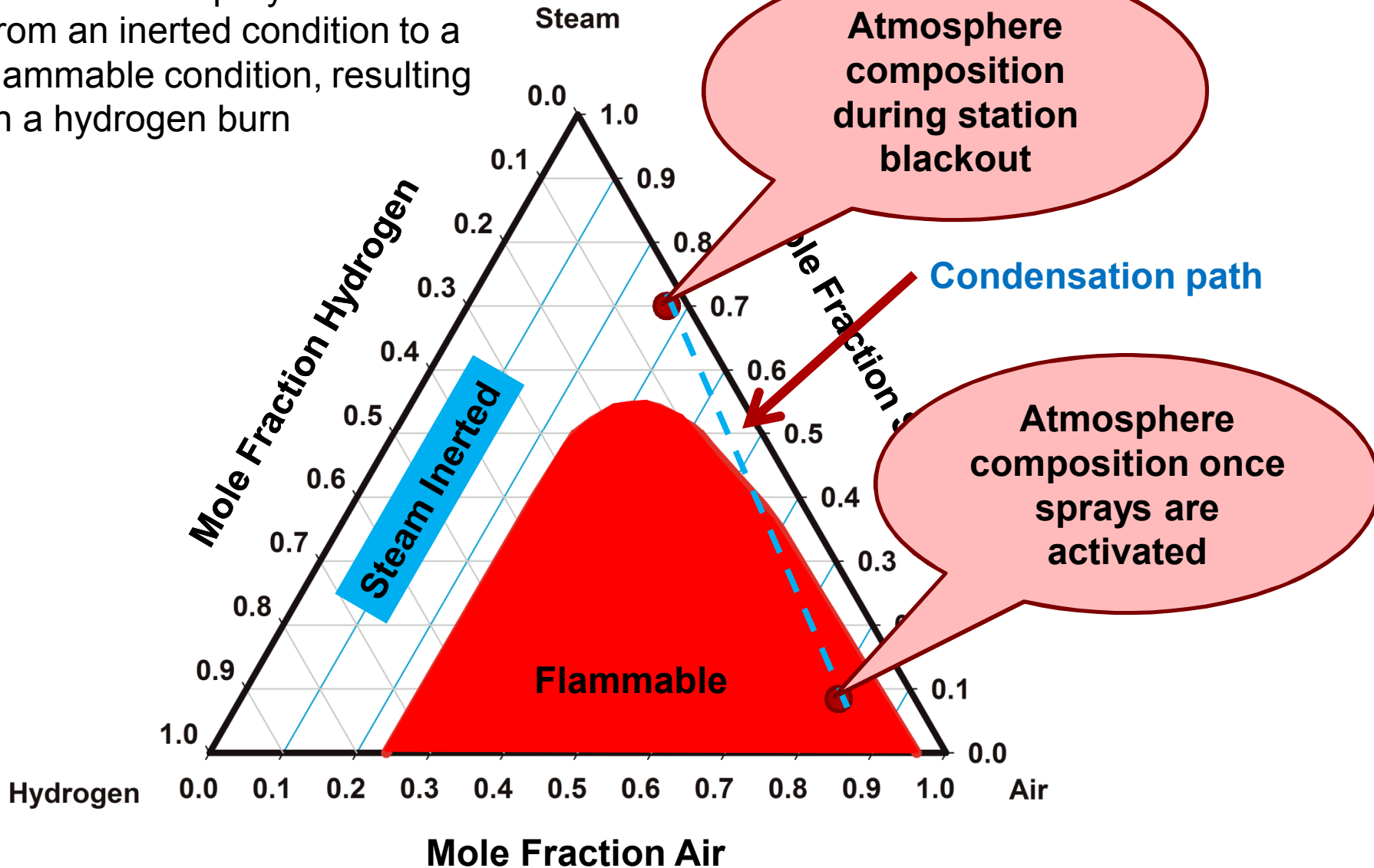




# Containment Sprays

- Containment sprays are designed so that the majority of free volume in containment in which steam may escape may be sprayed with water
  - Usually designed to operate in either a feed mode from a storage tank, or in recirculation
- Containment sprays serve two functions during a severe accident
  - Mitigation of high pressure and temperature excursions by removing thermal energy from the containment atmosphere
  - Reduction of airborne radioactive particles by washout and retention in the containment sump or suppression pool
- However, use of containment sprays may result in adverse conditions...

Condensation of steam by containment sprays can move from an inerted condition to a flammable condition, resulting in a hydrogen burn



# Summary

- All BWR designs have generally the same containment characteristics, but there are key differences between the Mark I, II, & III
- Containments were originally designed to mitigate DBA accident conditions
- There are a number of additional challenges during a severe accident, which can result in containment leakage or failure
- Mitigation strategies during accidents can include containment sprays and venting
- However, these strategies can have adverse consequences, both expected and unexpected