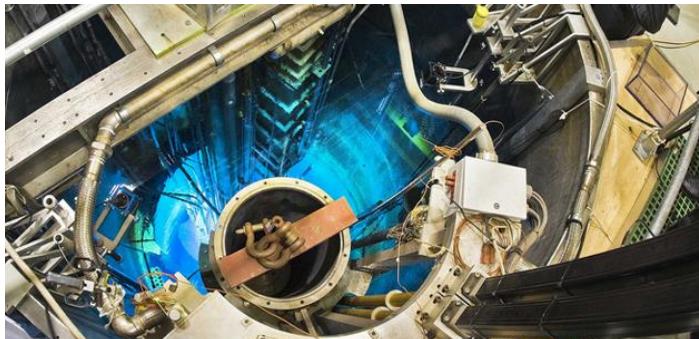


*Exceptional service in the national interest*



# Radiation Effects in Electronics

Elizabeth Auden, SEERI talk, 29 July 2015

# Overview

1. Applications and environments

2. Electronics

3. Radiation effects

4. Mitigation and exploitation

# Applications

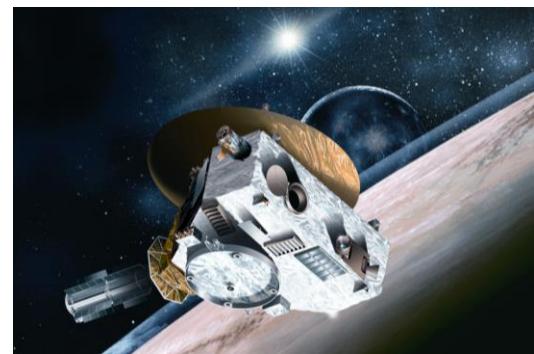
- Aerospace and military
- Satellites and space missions
- Nuclear power applications
- Terrestrial computing
- Medical physics



F-15 Eagle Jet Fighter



LANL Cielo supercomputer



NASA New Horizons probe



MRI and PET brain scans



Palo Verde nuclear plant



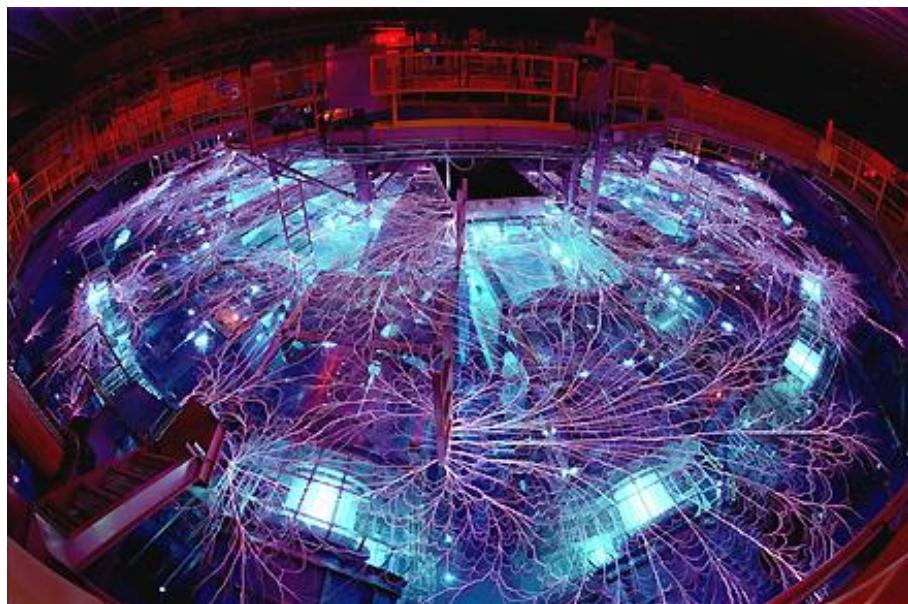
Trinity atomic bomb test

# Radiation environments

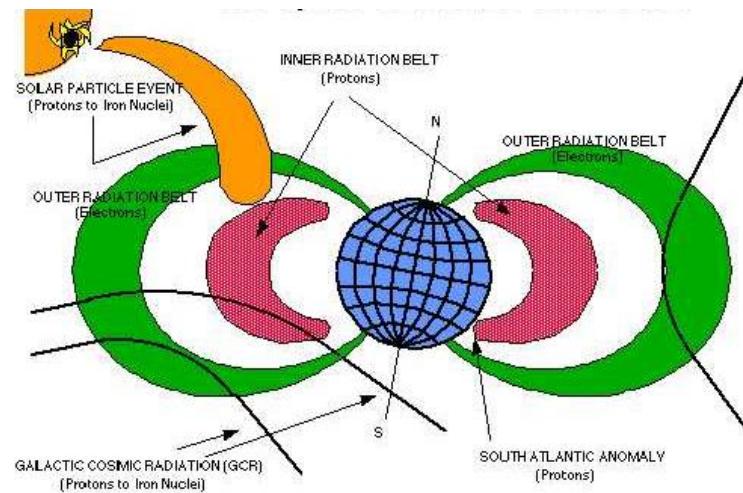
- Terrestrial
- Space
- Man-made radiation environments



Sandia Mountains



Z Pulsed Power Facility



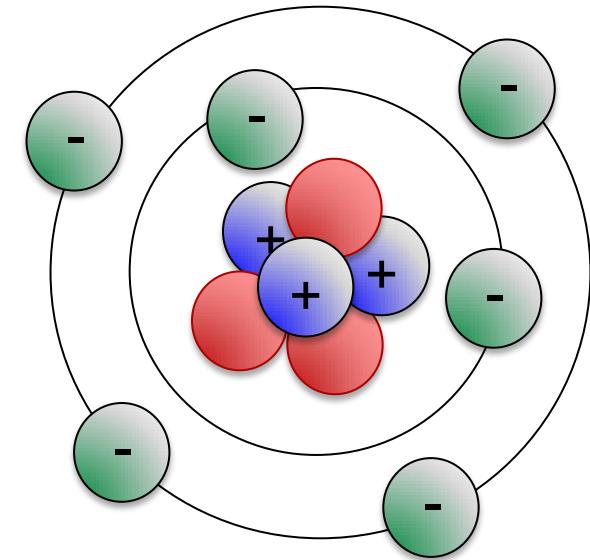
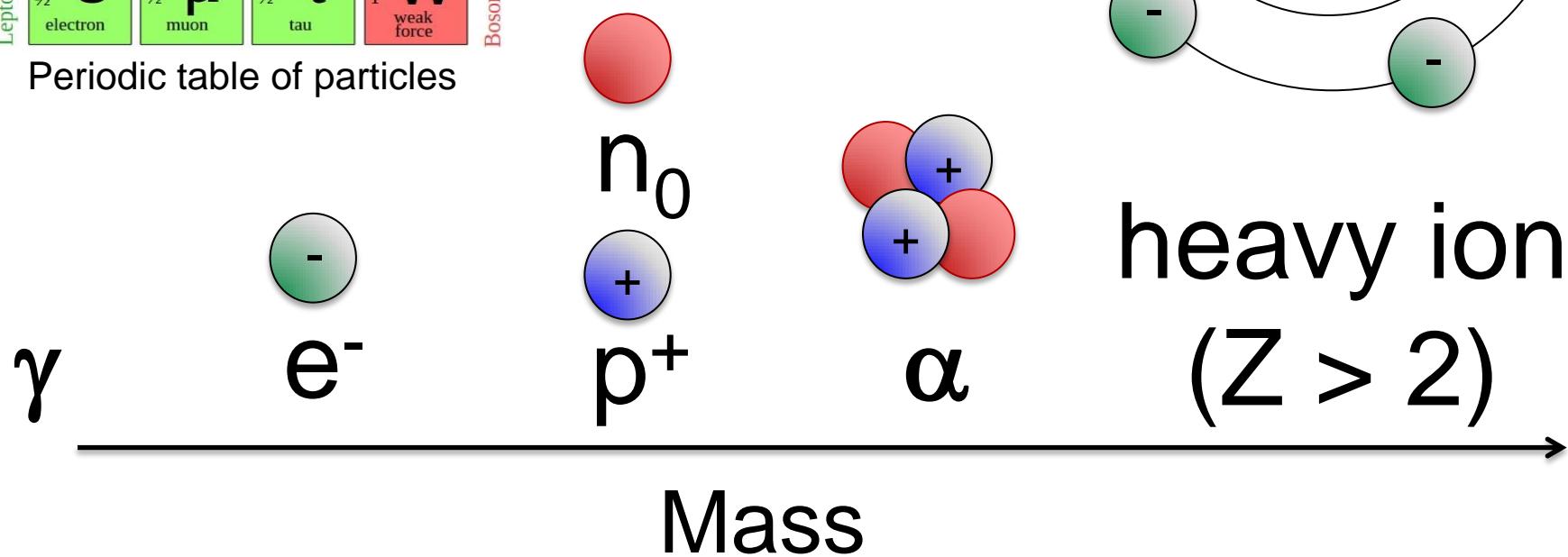
Representation of the major sources of ionizing radiation of importance to manned missions in low-Earth orbit. Note the spatial distribution of the trapped radiation belts.

Space radiation environment  
[After Smith, NASA Quest, 1997]

# Radiation particles

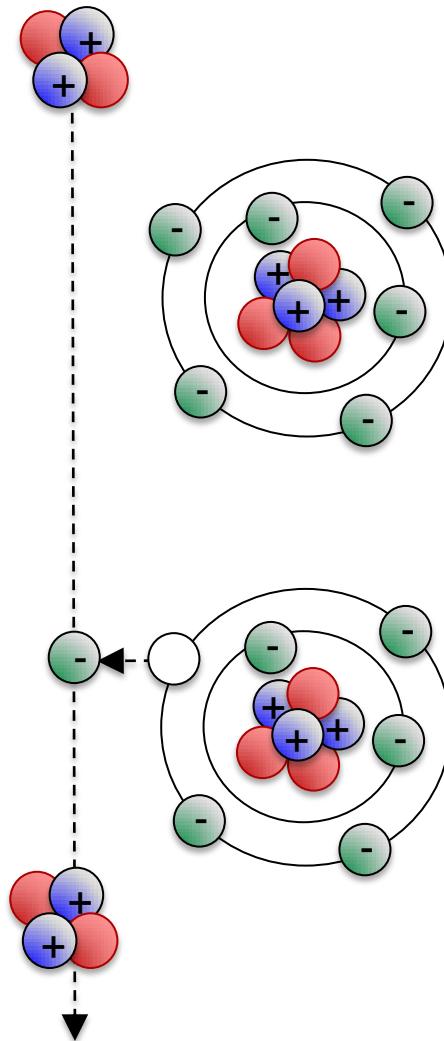
	I	II	III	
mass →	2.4 MeV	1.27 GeV	171.2 GeV	0
charge →	$\frac{2}{3}$	$\frac{2}{3}$	$\frac{2}{3}$	0
spin →	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	1
name →	u	c	t	γ
	up	charm	top	photon
Quarks				
	4.8 MeV	104 MeV	4.2 GeV	0
	$-\frac{1}{3}$	$-\frac{1}{3}$	$-\frac{1}{3}$	0
	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	0
	d	s	b	g
	down	strange	bottom	gluon
Leptons				
	<2.2 eV	<0.17 MeV	<15.5 MeV	91.2 GeV
	0	0	0	0
	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	1
	V <sub>e</sub>	V <sub>μ</sub>	V <sub>τ</sub>	Z <sup>0</sup>
	electron neutrino	muon neutrino	tau neutrino	weak force
	0.511 MeV	105.7 MeV	1.777 GeV	80.4 GeV
	-1	-1	-1	$\pm 1$
	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	1
	e	μ	τ	W <sup>±</sup>
	electron	muon	tau	weak force
Bosons (Forces)				

Periodic table of particles

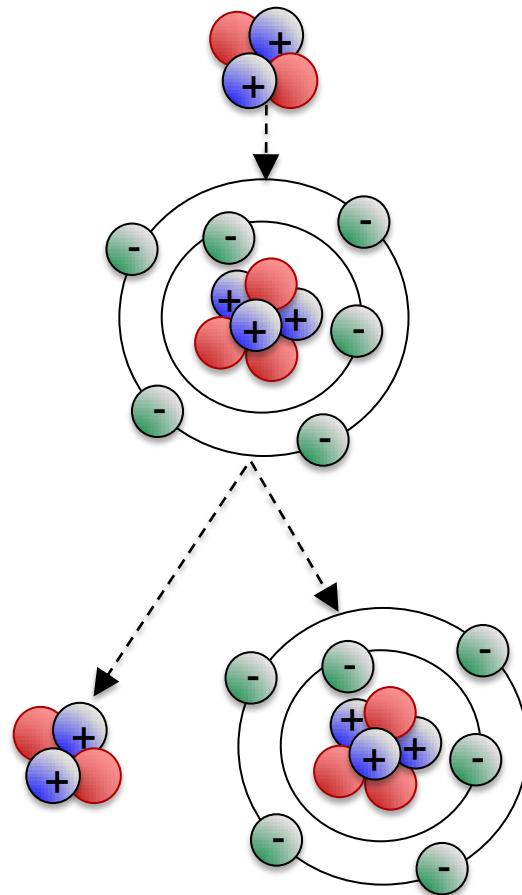


# Radiative interactions

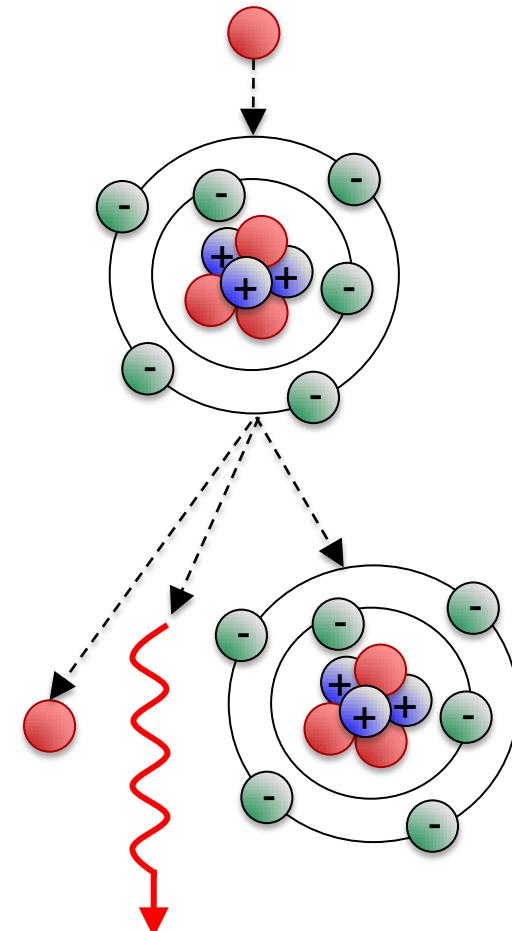
Ionization



Elastic scattering



Inelastic scattering



# Overview



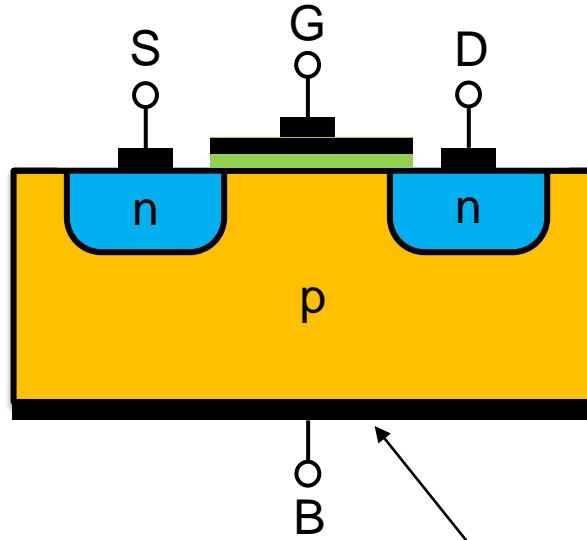
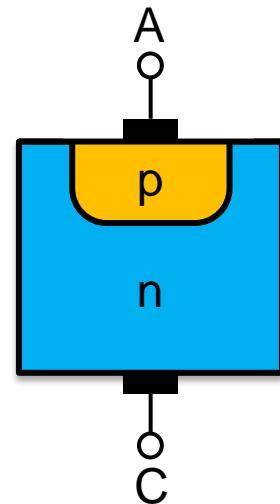
1. Applications and environments

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# Electronics timeline



Cretaceous Period  
65 million years ago

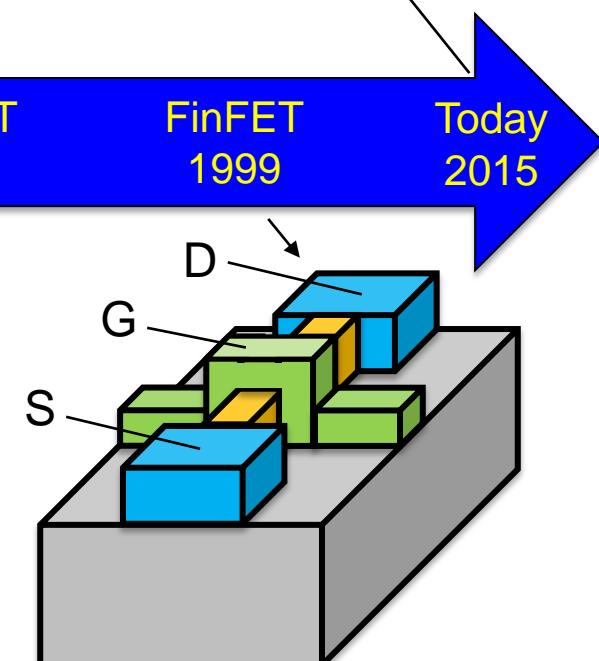
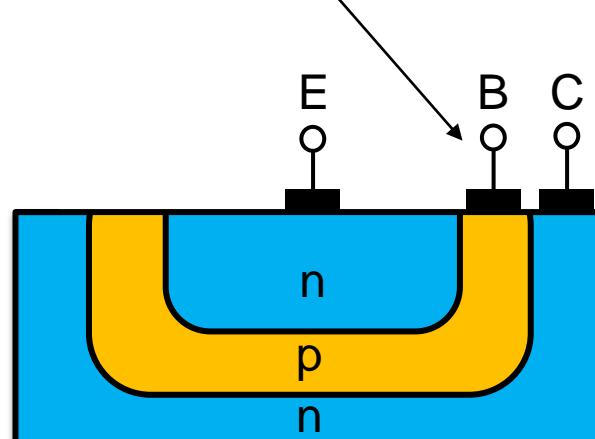
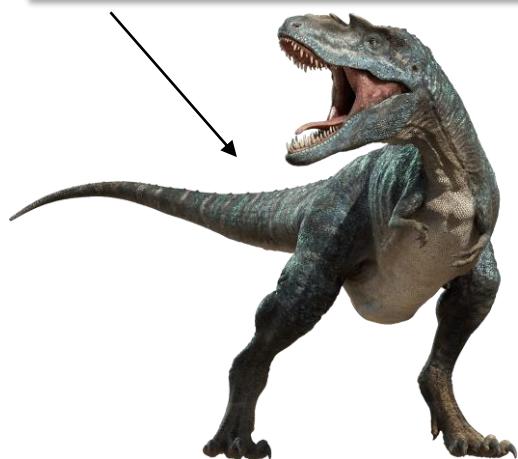
PN-junction  
1940

BJT  
1947

MOSFET  
1959

FinFET  
1999

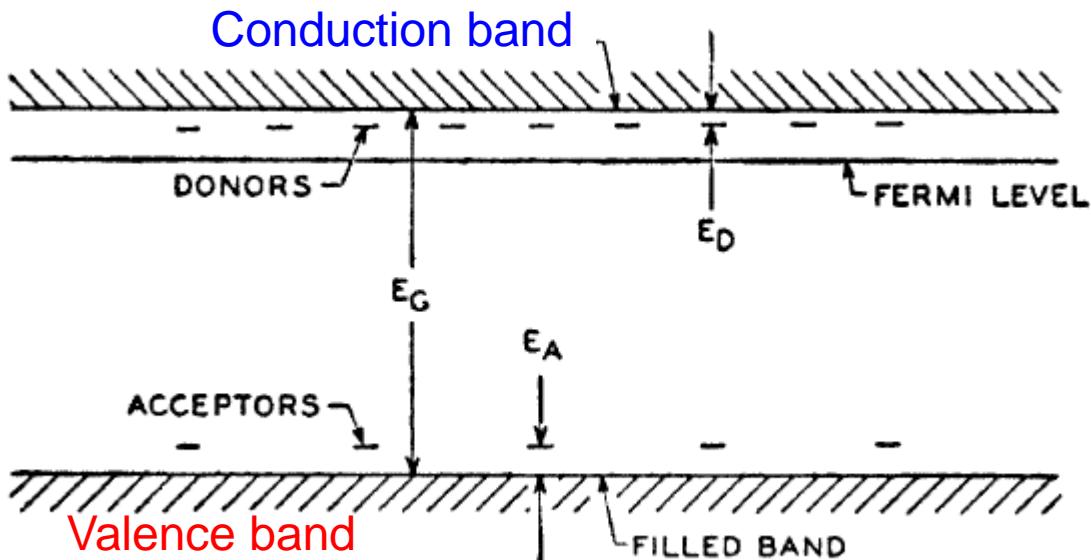
Today  
2015



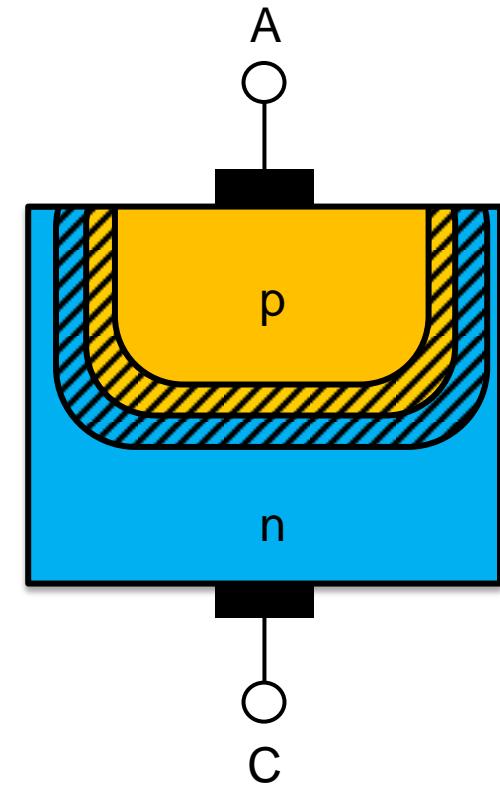
# Electrons and holes

In semiconductors, current can flow in the presence of an electrical field.

- “Forbidden gap” separates valence and conduction bands
- Electron excited to conduction band leaves hole in valence band



Energy band diagram for silicon  
[After Pearson, *Phys. Rev.*, 1949]



Depletion region  
surrounding pn-junction

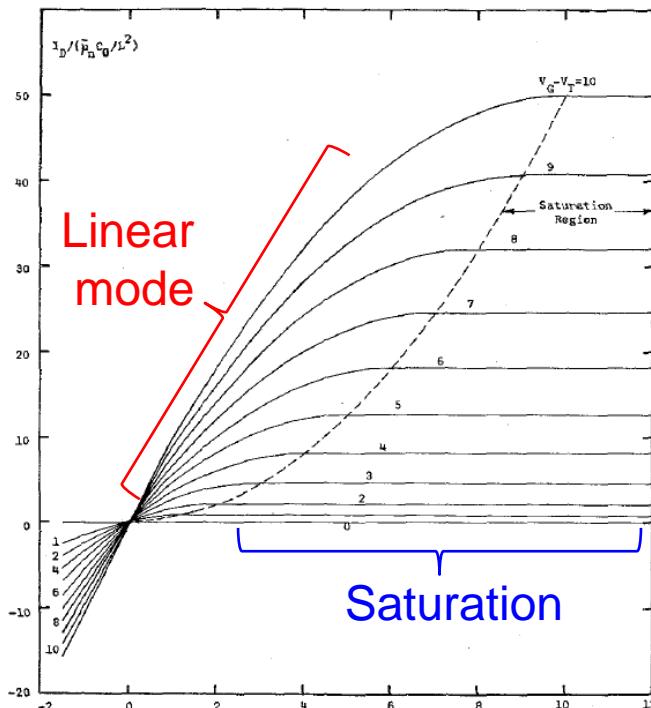
# Majority carrier devices

Current flow depends on

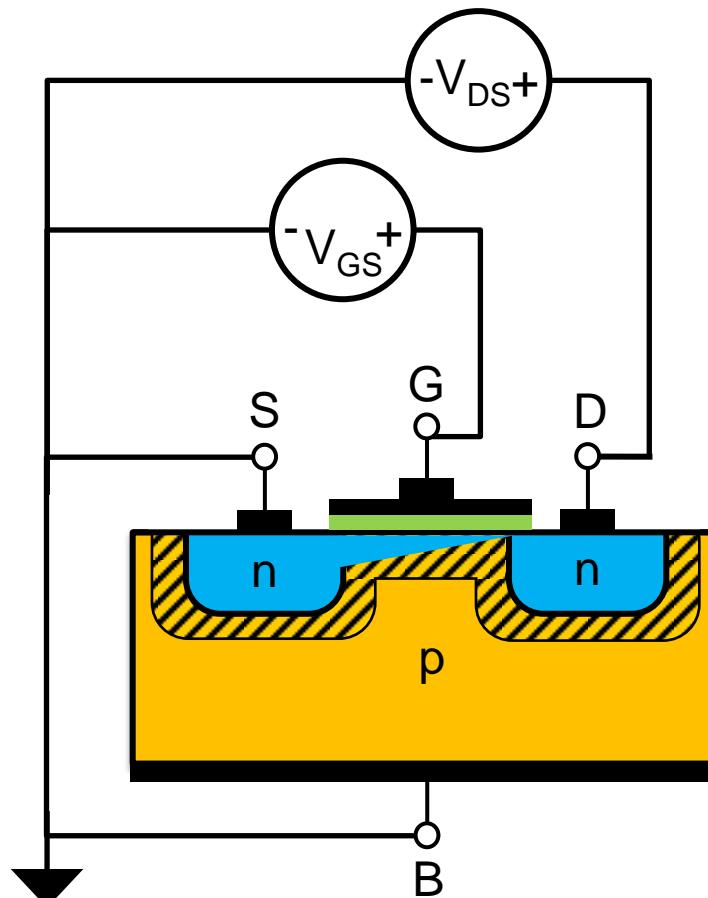
- electrons in n-doped regions
- holes in p-doped regions

Examples:

- MOSFETs
- Schottky diodes



MOSFET IV curve [After Sah, TED, 1964]



n-channel MOSFET in saturation mode:  
current is carried by electrons in channel

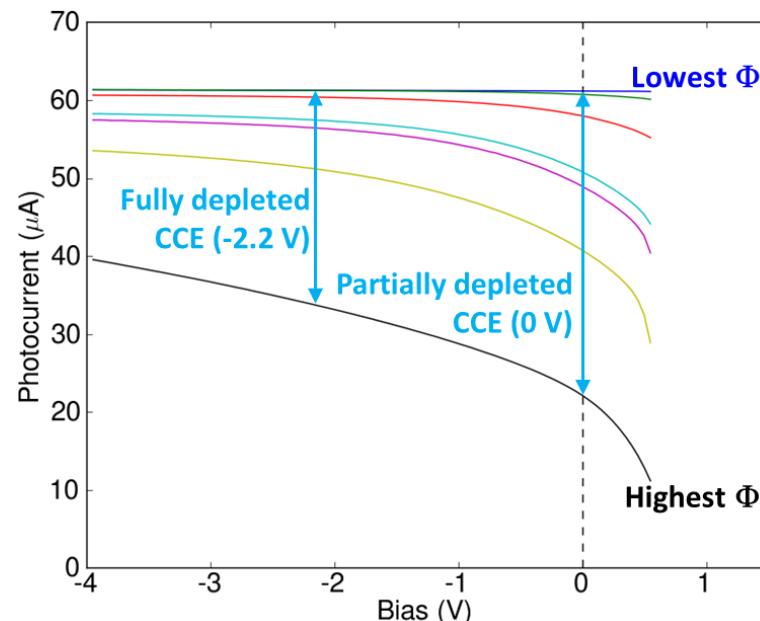
# Minority carrier devices

Current flow depends on

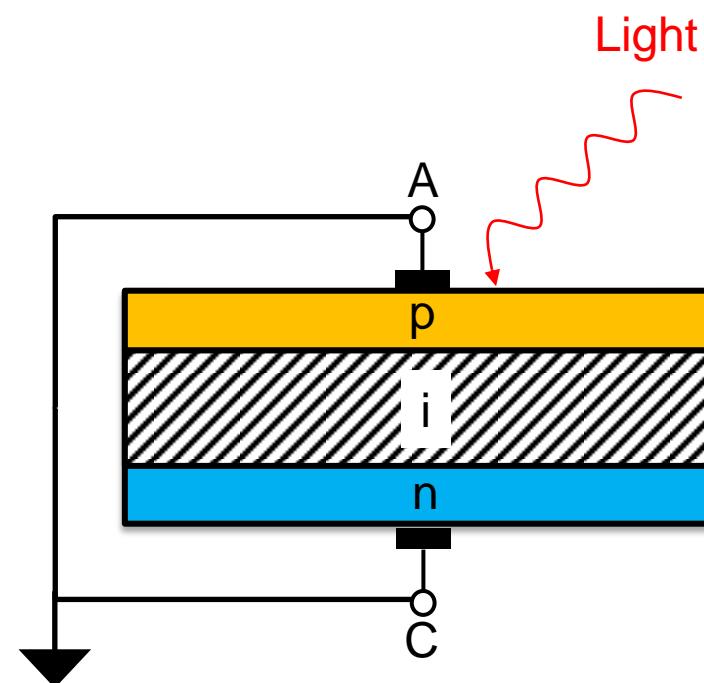
- holes in n-doped regions
- electrons in p-doped regions
- holes and electrons in depletion regions

Examples:

- Bipolar junction transistors (BJTs)
- P-i-N diodes



Photocurrent in irradiated GaAs P-i-N diode (org. 1111)



P-i-N photodiode: current is carried by holes and electrons

# Overview

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# Radiation effects



- Total ionizing dose
  - Long term degradation from trapped charge
- Displacement damage
  - Long term degradation from lattice damage
- Single event effects
  - Soft errors
  - Hard errors

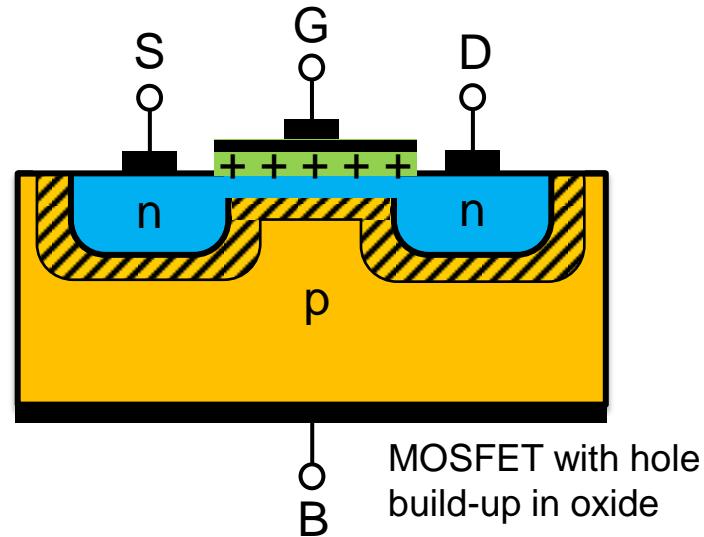
# Total ionizing dose

Long term ionization creates build-up of charge

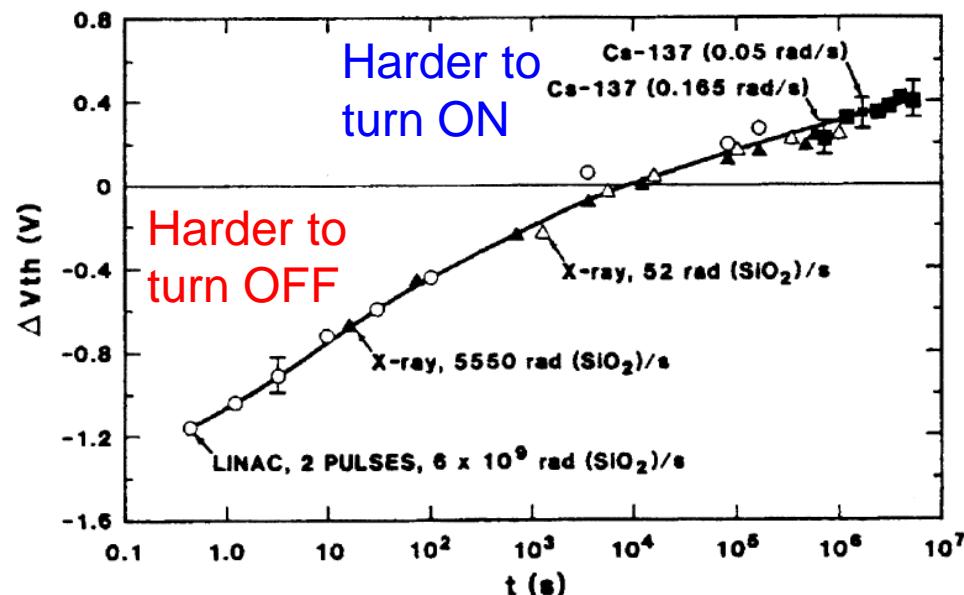
- Oxide layer most vulnerable
- Threshold voltage ( $V_{th}$ ) shift



Telstar satellite, Bell Labs



MOSFET with hole build-up in oxide

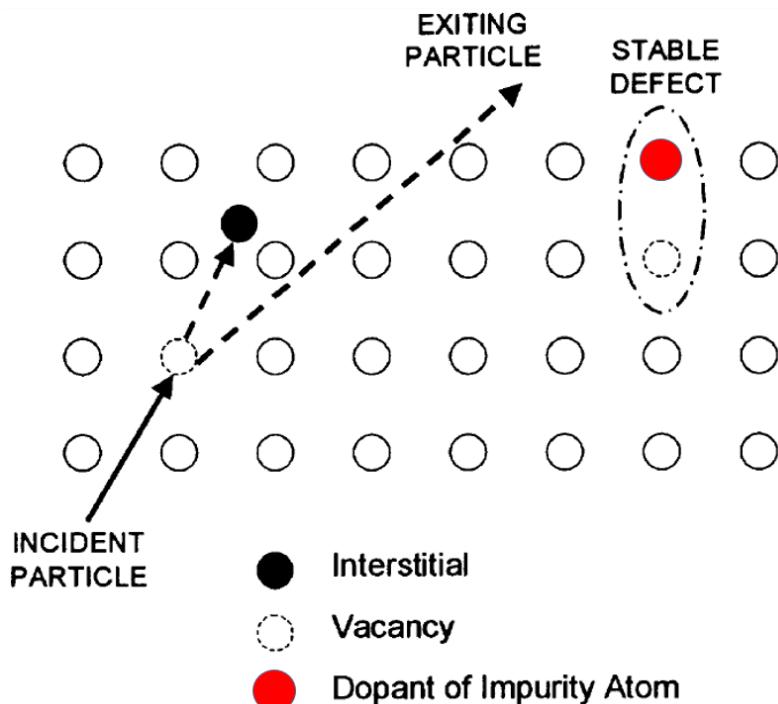


MOSFET  $V_{th}$  shifts [After Fleetwood, TNS, 1991]

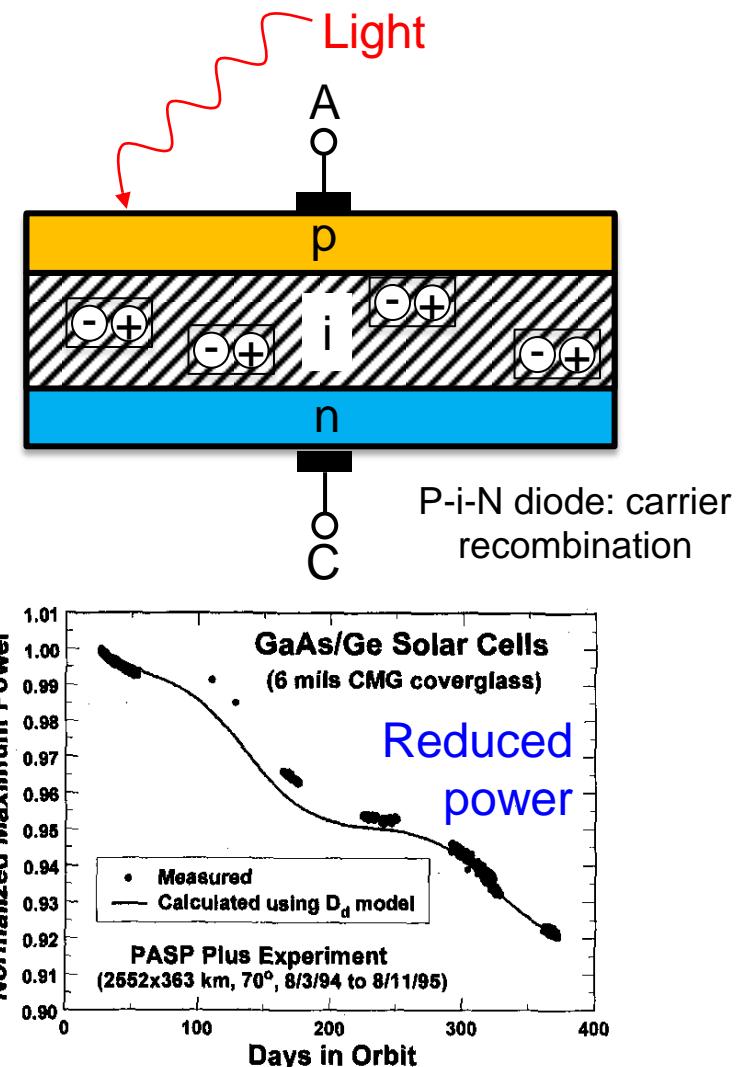
# Displacement damage

Atoms are displaced in the semiconductor lattice

- Carriers recombine at midgap defects
- Minority carrier devices more vulnerable.



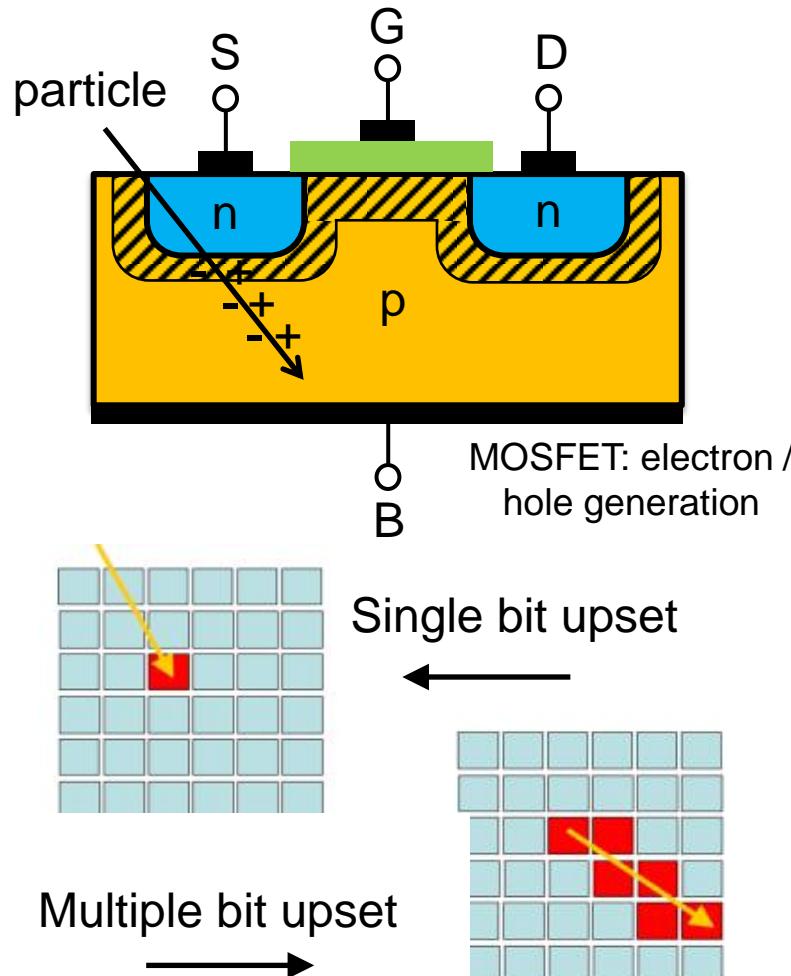
Defect clusters produced by single ions  
[After Marshall, NSREC short course, 1999]



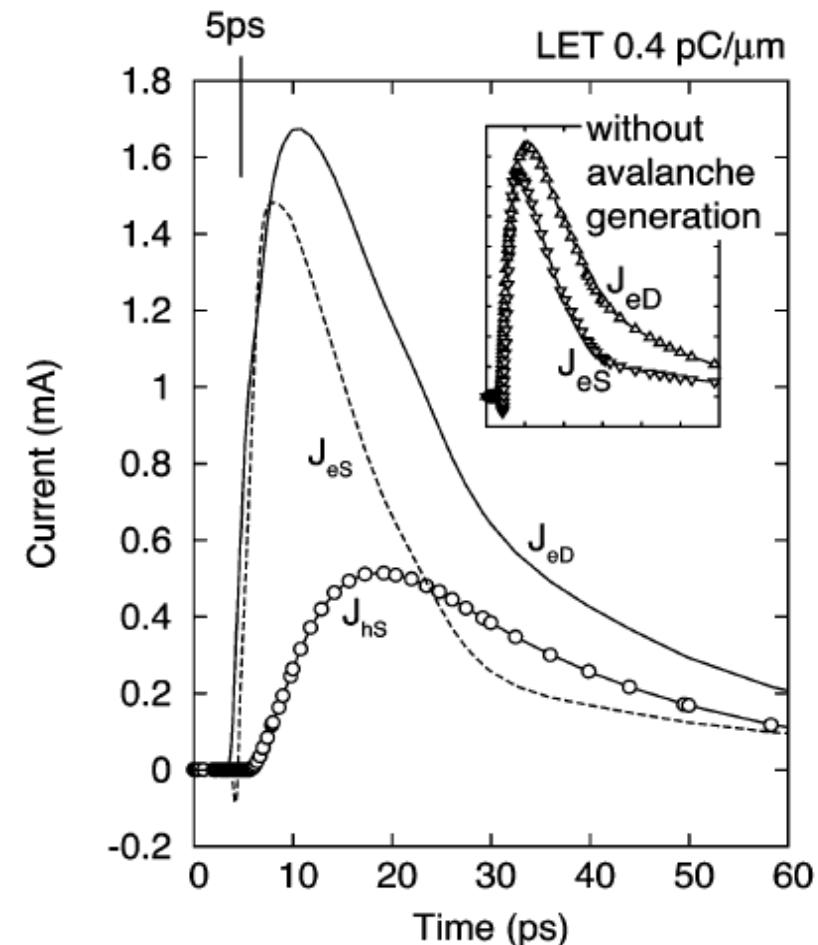
Measured and calculated maximum power degradation in GaAs / Ge solar cells [After Messenger, TNS, 1999]

# Single event upsets

Electron / hole pairs are generated through ionization



Single bit upset and multiple bit upset in device array [After LaBel & Cohn, NASA / DTRA, 2005]



Normalized current transient in MOSFET  
[After Kobayashi, TNS, 2006]

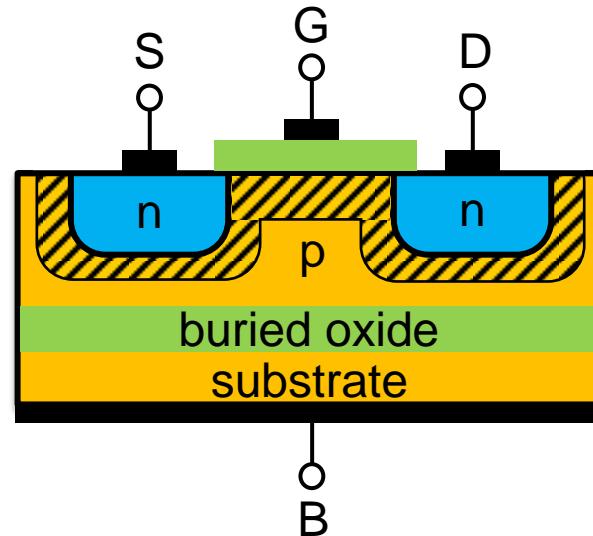
# Overview

1. Applications and environments
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# Mitigation

Radiation effects can be reduced:

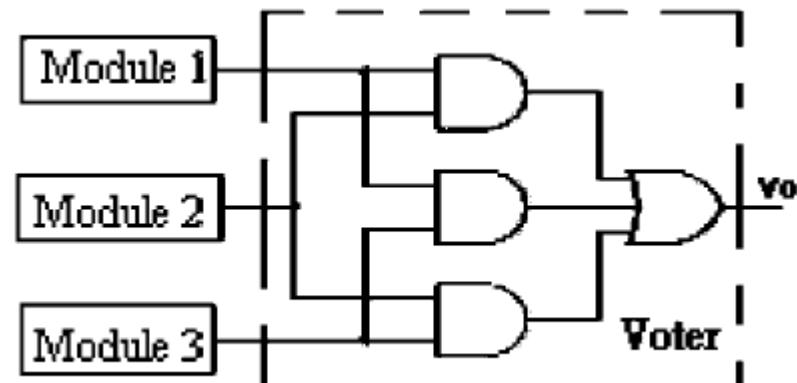
- Fabrication techniques
- Redundancy
- Shielding



MOSFET with buried oxide (silicon-on-insulator)



Satellite shielding, Johnson Space Flight  
Center NASA

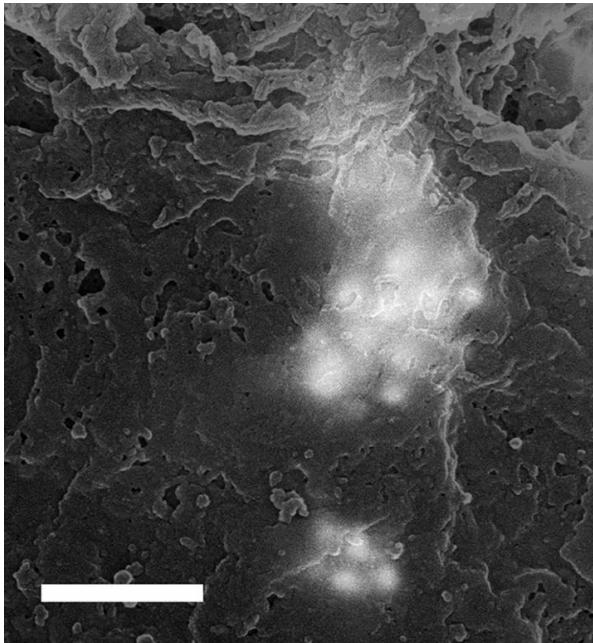


Triple modular redundancy circuit  
[After She, TNS, 2009]

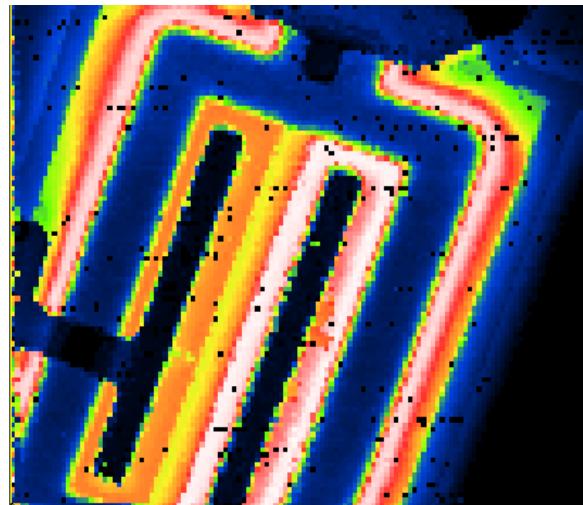
# Exploitation

Radiation effects can be used for analysis and fabrication

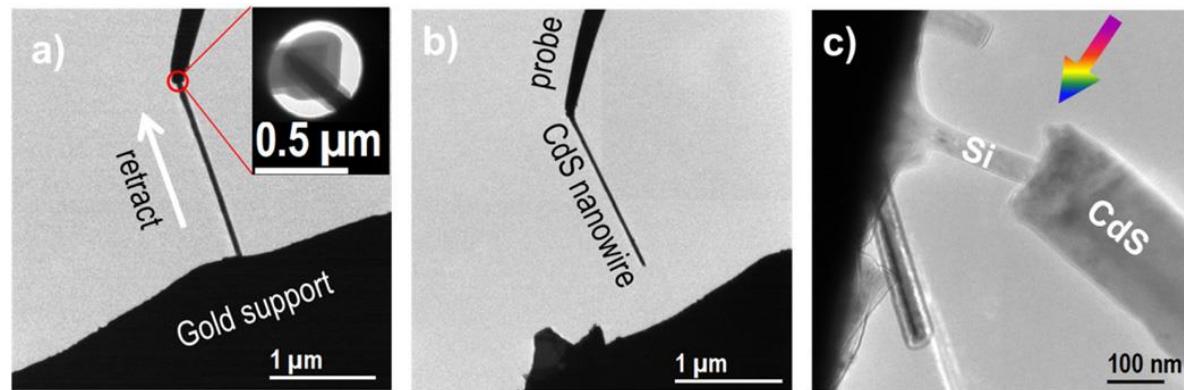
- IBIC, TEM, XRD...
- Focused ion beam



Nanoparticles detected in brain tissue. composite image of scanning electron microscopy backscattered electrons.  
[After Kempen, *Micron*, 2015]



IBIC scan of JFET diode (org. 1111) FIB-shaped micro-tools (org. 1832)



Transmission electron microscope (TEM) images of CdS nanowire  
[After Zhang, *Nanotechnology*, 2015]

# Summary

- Radiation is present in space and terrestrial environments
- Radiation affects majority and minority carrier electronics
- Fabrication, circuit design, and shielding can mitigate radiation effects
- Radiation effects can also be exploited for analysis and fabrication



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3. D. M. Fleetwood, P. S. Winokur, and J. R. Schwank, *IEEE Trans. Nucl. Sci.* 38, 1991
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5. S. R. Messenger *et al.*, *IEEE Trans. Nucl. Sci.* 46, 1999
6. K. LaBel and L. Cohn, "Radiation testing and evaluation issues for modern integrated circuits," NASA / DTRA, 2005
7. D. Kobayashi *et al.*, *IEEE Trans. Nucl. Sci.* 53, 2006
8. X. She and K. S. McElvain, *IEEE Trans. Nucl. Sci.* 56, 2009
9. P. Kempen *et al.*, *Micron* 68, 2015
10. C. Zhang *et al.*, *Nanotechnology* 26, 2015

Questions? Thank you.