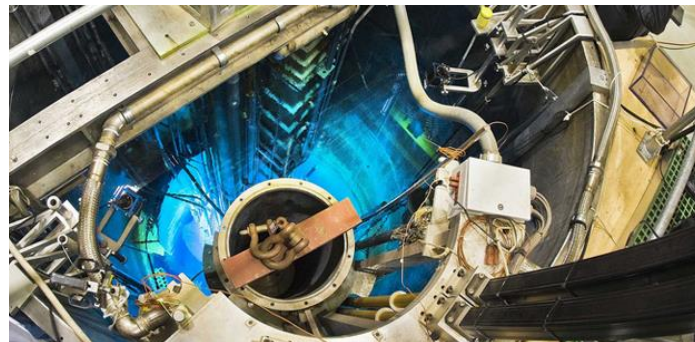


*Exceptional service in the national interest*



# Radiation Effects in Electronics

Elizabeth Auden, SEERI talk, 29 July 2015

# Overview

1. Applications and environments

2. Electronics

3. Radiation effects

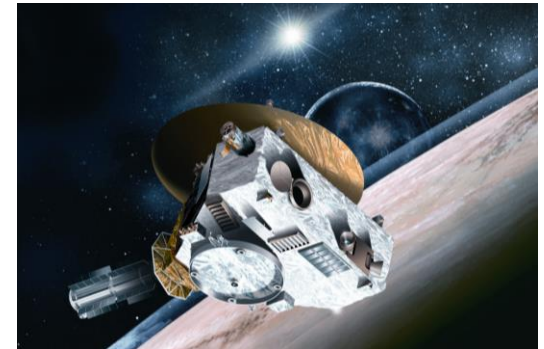
4. Mitigation and exploitation

# Applications

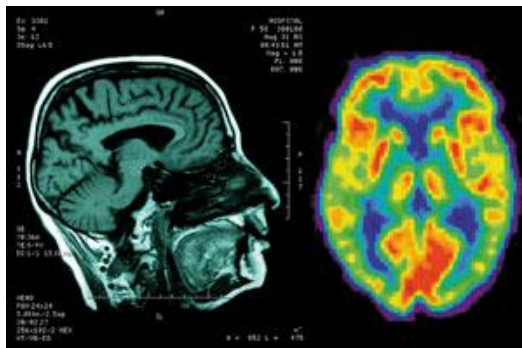
- Aerospace and military
- Satellites and space missions
- Nuclear power applications
- Terrestrial computing
- Medical physics



F-15 Eagle Jet Fighter



NASA New Horizons probe



MRI and PET brain scans



LANL Cielo supercomputer



Palo Verde nuclear plant



Trinity atomic bomb test

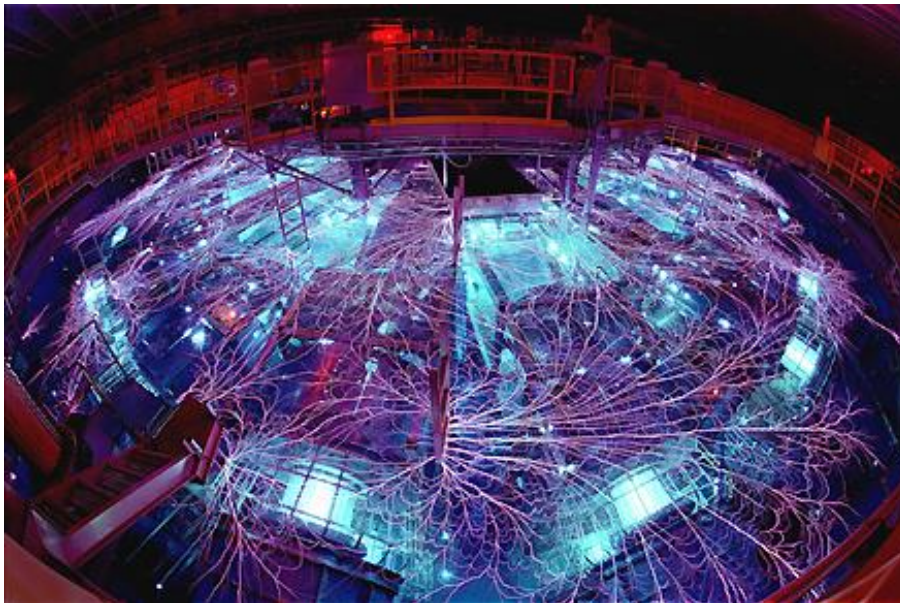


# Radiation environments

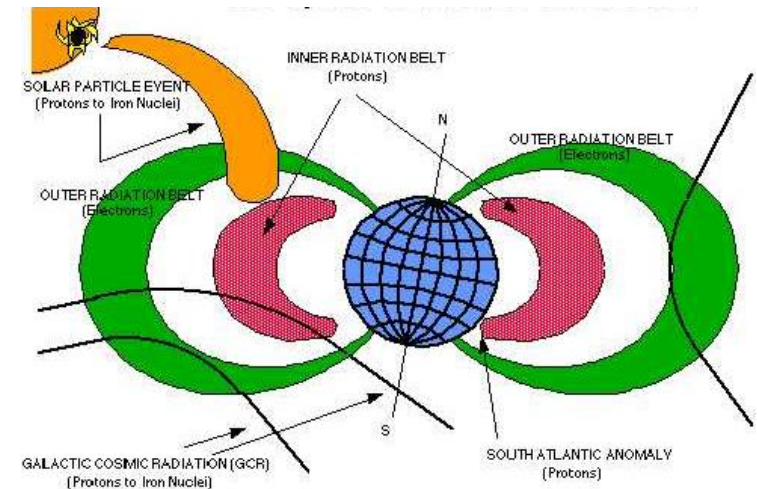
- Terrestrial
- Space
- Man-made radiation environments



Sandia Mountains



Z Pulsed Power Facility



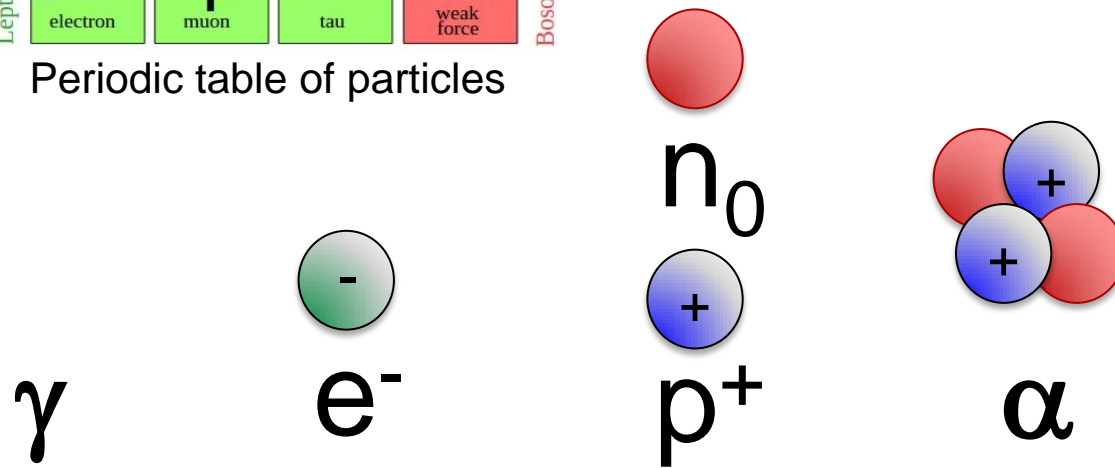
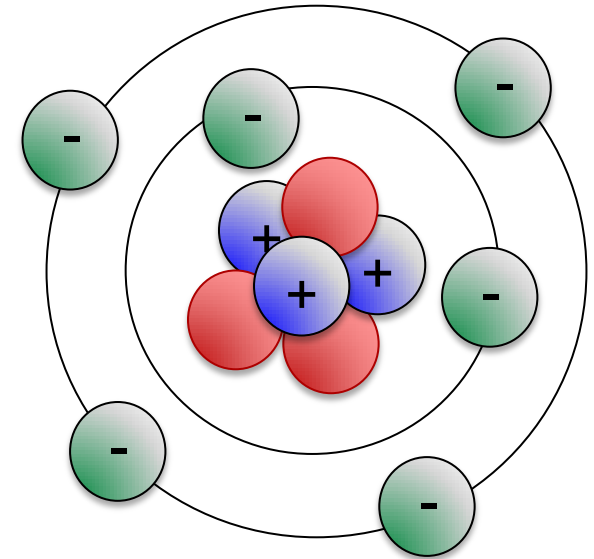
Representation of the major sources of ionizing radiation of importance to manned missions in low-Earth orbit. Note the spatial distribution of the trapped radiation belts.

Space radiation environment  
[After Smith, NASA Quest, 1997]

# Radiation particles

	I	II	III	
mass →	2.4 MeV	1.27 GeV	171.2 GeV	0
charge →	$\frac{2}{3}$	$\frac{2}{3}$	$\frac{2}{3}$	0
spin →	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	1
name →	u up	c charm	t top	$\gamma$ photon
Quarks	4.8 MeV $-\frac{1}{3}$ $\frac{1}{2}$ d down	104 MeV $-\frac{1}{3}$ $\frac{1}{2}$ s strange	4.2 GeV $-\frac{1}{3}$ $\frac{1}{2}$ b bottom	0 0 1 g gluon
	<2.2 eV 0 $\frac{1}{2}$ $\nu_e$ electron neutrino	<0.17 MeV 0 $\frac{1}{2}$ $\nu_\mu$ muon neutrino	<15.5 MeV 0 $\frac{1}{2}$ $\nu_\tau$ tau neutrino	91.2 GeV 0 1 Z <sup>0</sup> weak force
	0.511 MeV -1 $\frac{1}{2}$ e electron	105.7 MeV -1 $\frac{1}{2}$ $\mu$ muon	1.777 GeV -1 $\frac{1}{2}$ $\tau$ tau	80.4 GeV $\pm 1$ 1 W <sup>±</sup> weak force
	Leptons			Bosons (Forces)

Periodic table of particles

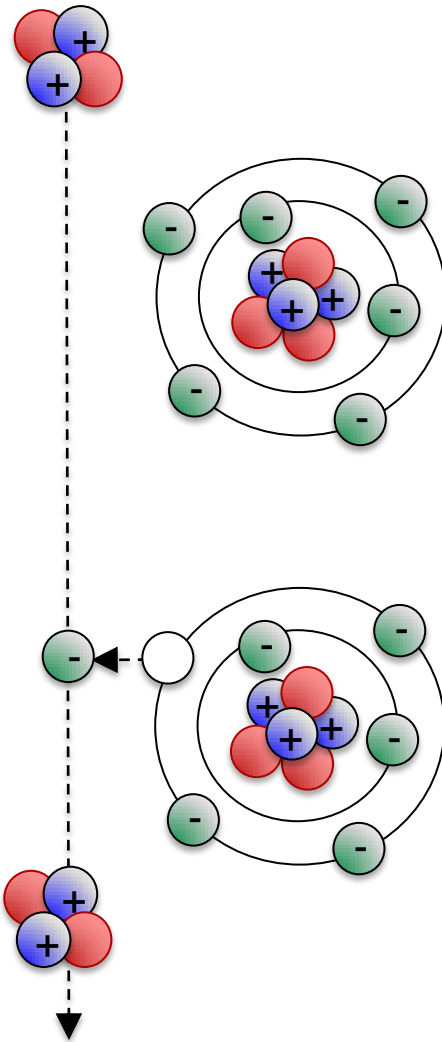


heavy ion  
( $Z > 2$ )

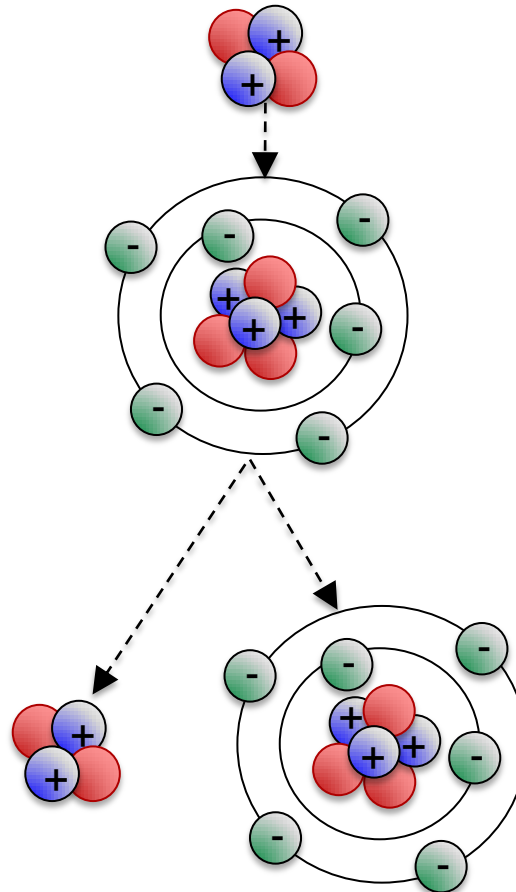
Mass

# Radiative interactions

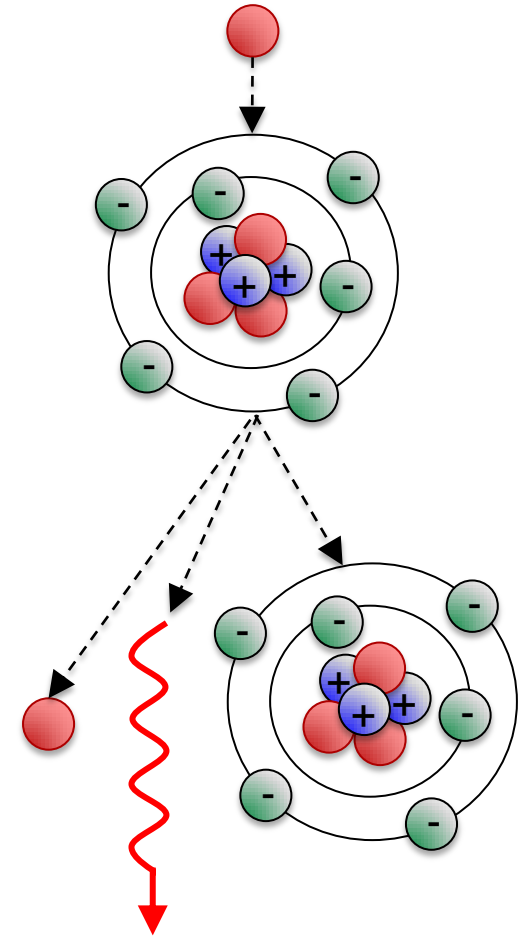
**Ionization**



**Elastic scattering**



**Inelastic scattering**



# Overview

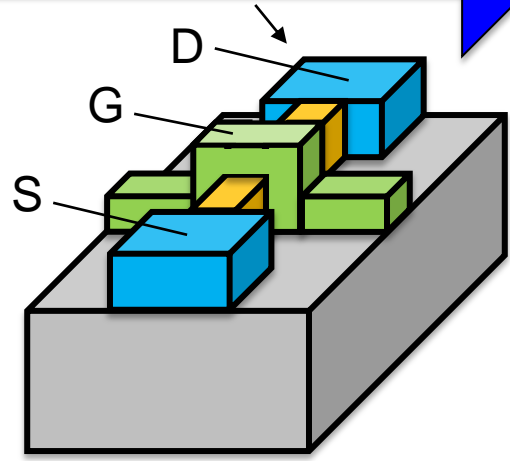
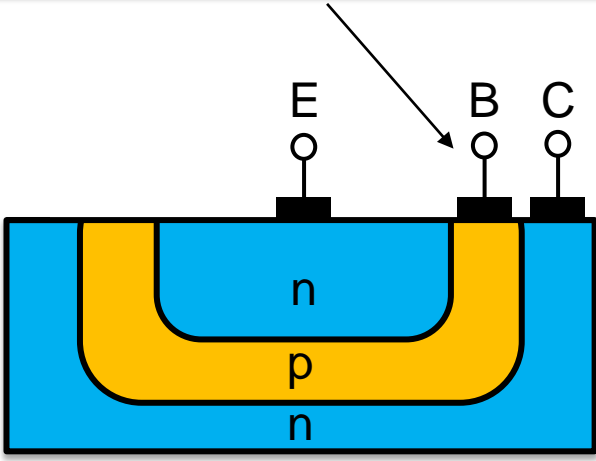
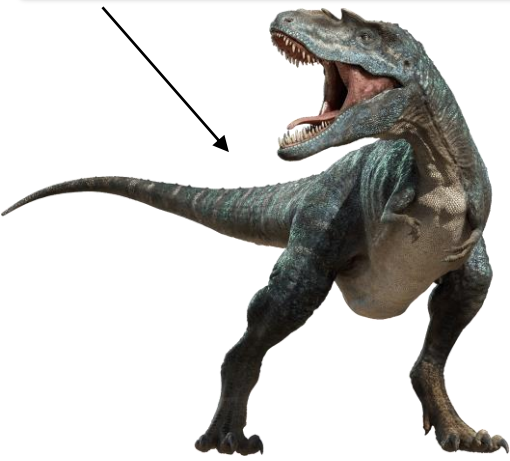
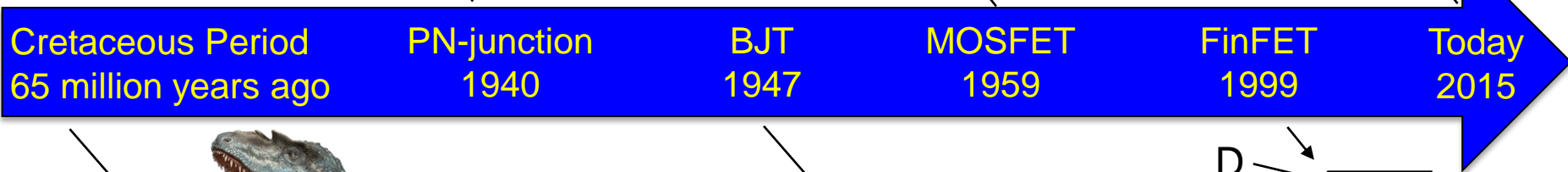
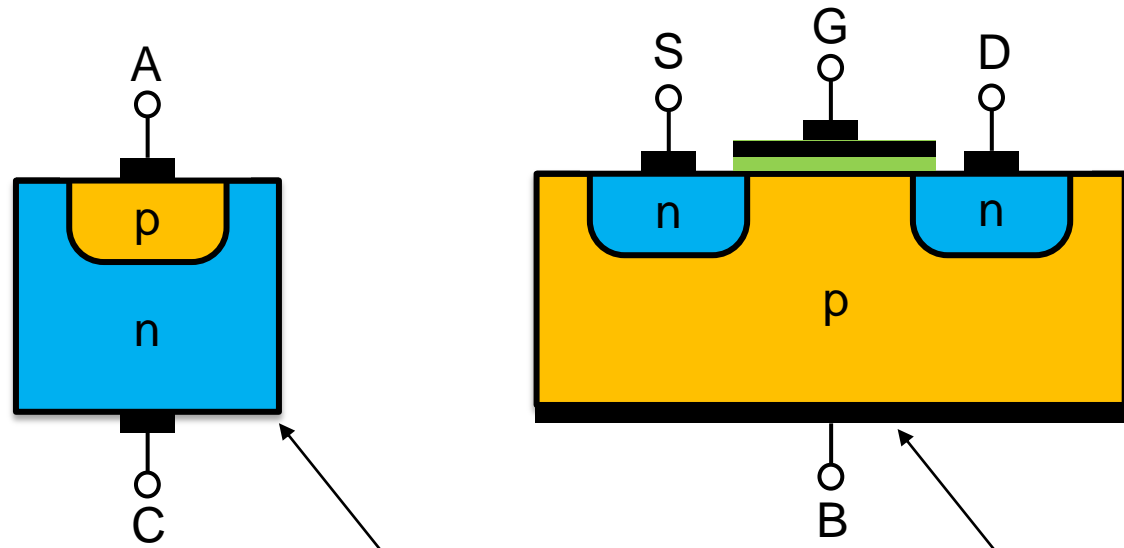
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# Electronics timeline

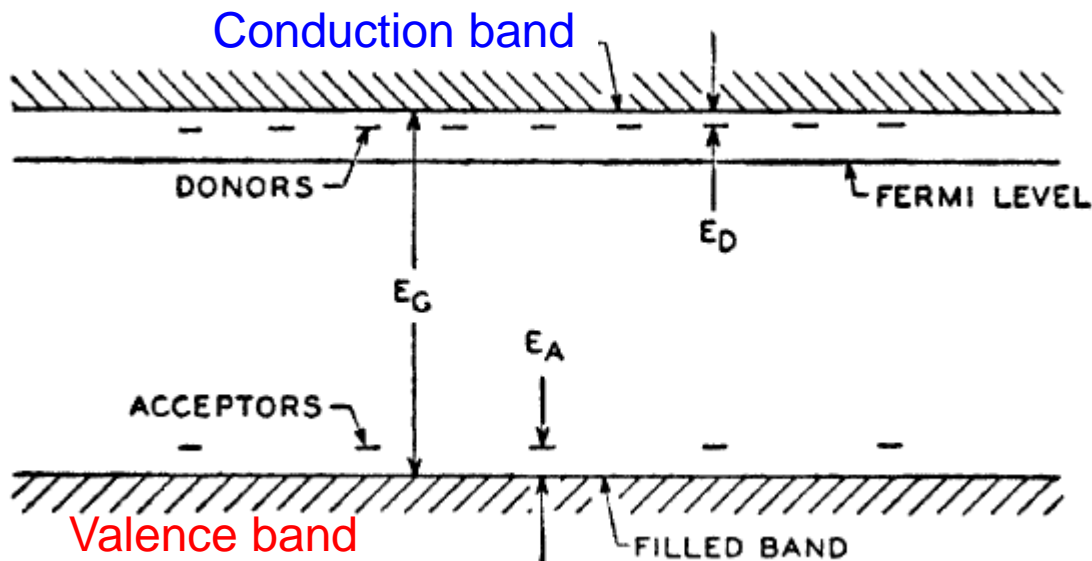




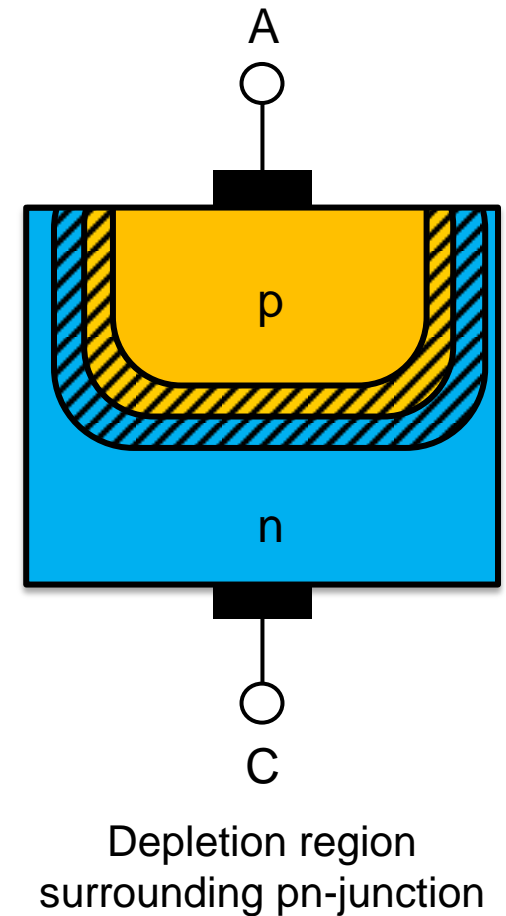
# Electrons and holes

In semiconductors, current can flow in the presence of an electrical field.

- “Forbidden gap” separates valence and conduction bands
- **Electron** excited to conduction band leaves **hole** in valence band



Energy band diagram for silicon  
[After Pearson, *Phys. Rev.*, 1949]



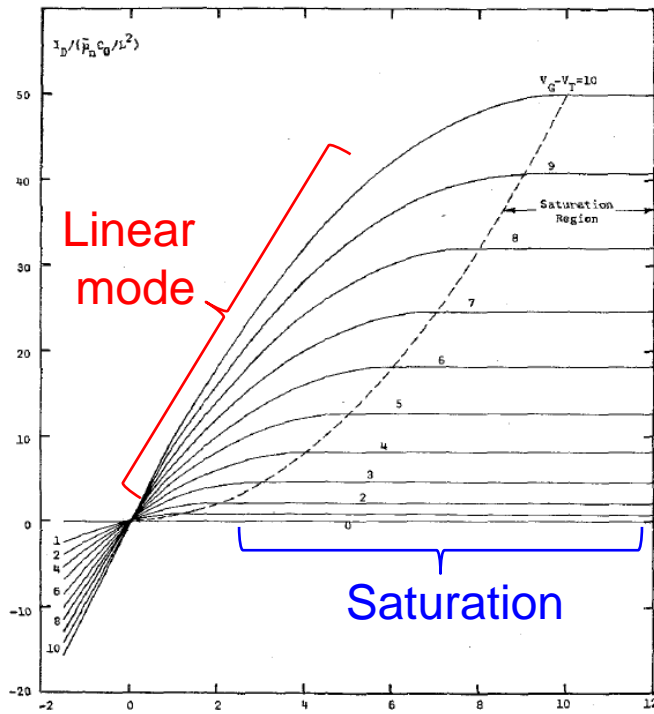
# Majority carrier devices

Current flow depends on

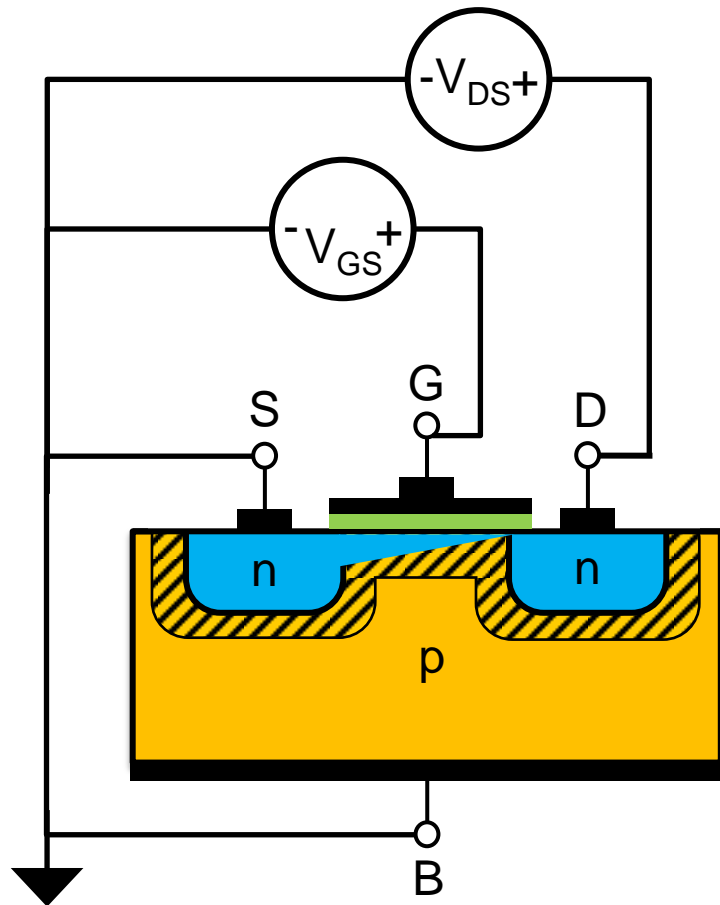
- electrons in n-doped regions
- holes in p-doped regions

Examples:

- MOSFETs
- Schottky diodes



MOSFET IV curve [After Sah, *TED*, 1964]



n-channel MOSFET in saturation mode:  
current is carried by electrons in channel

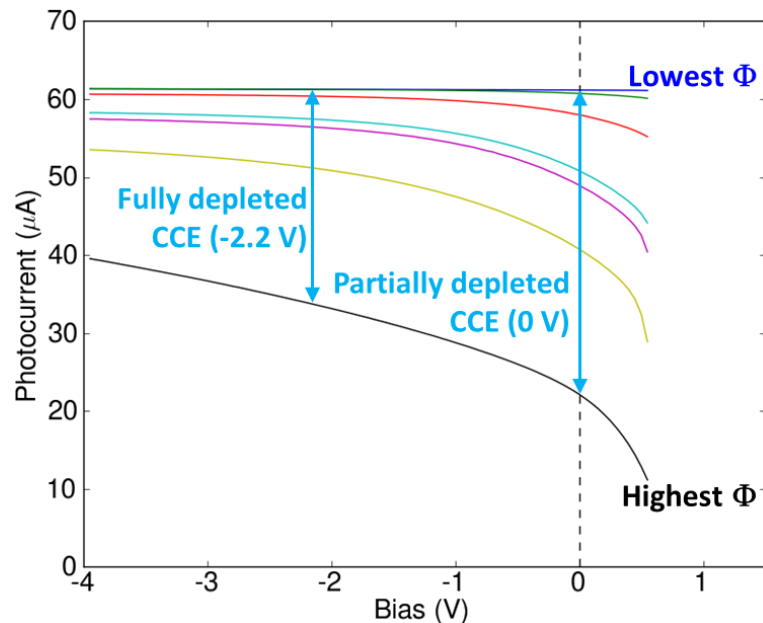
# Minority carrier devices

Current flow depends on

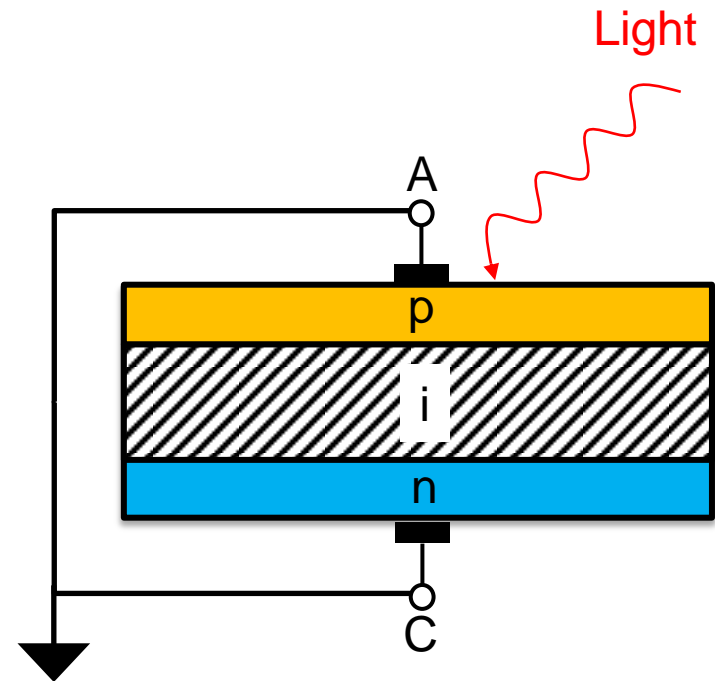
- holes in n-doped regions
- electrons in p-doped regions
- holes and electrons in depletion regions

Examples:

- Bipolar junction transistors (BJTs)
- P-i-N diodes



Photocurrent in irradiated GaAs P-i-N diode (org. 1111)



P-i-N photodiode: current is carried by holes and electrons

# Overview

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# Radiation effects



- Total ionizing dose
  - Long term degradation from trapped charge
- Displacement damage
  - Long term degradation from lattice damage

- Single event effects
  - Soft errors
  - Hard errors



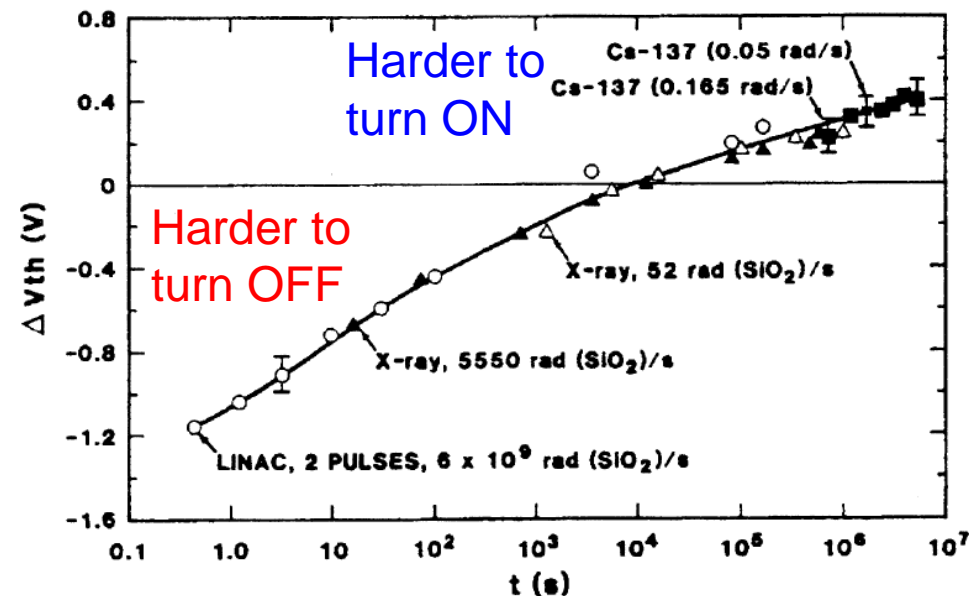
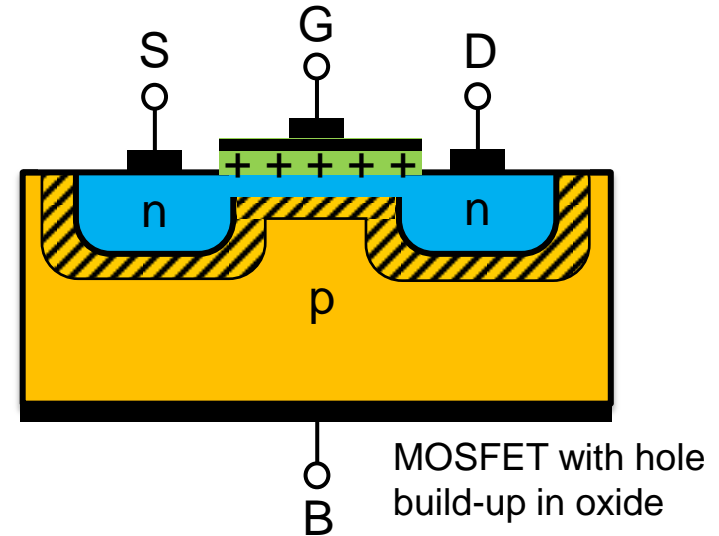
# Total ionizing dose

Long term ionization creates build-up of charge

- Oxide layer most vulnerable
- Threshold voltage ( $V_{th}$ ) shift



Telstar satellite, Bell Labs

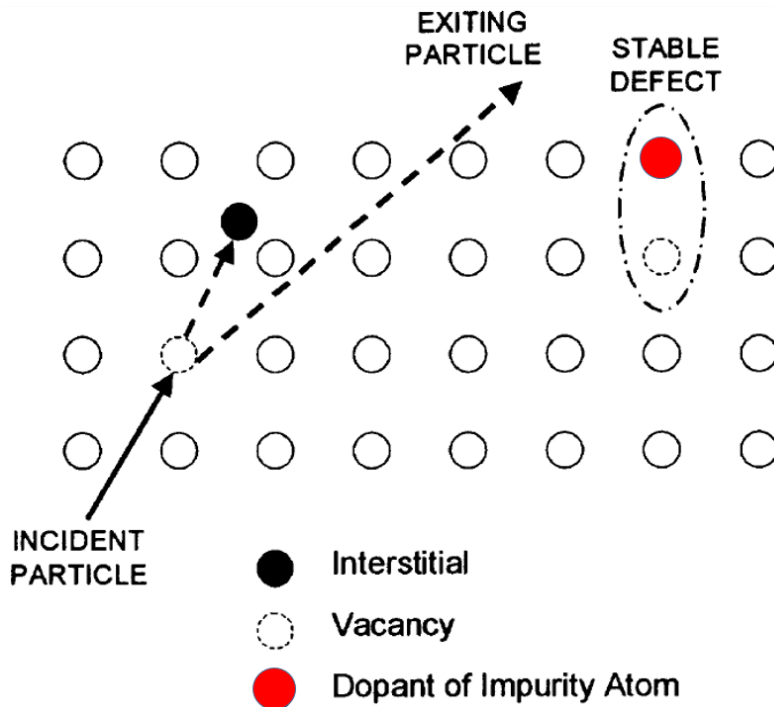


MOSFET  $V_{th}$  shifts [After Fleetwood, *TNS*, 1991]

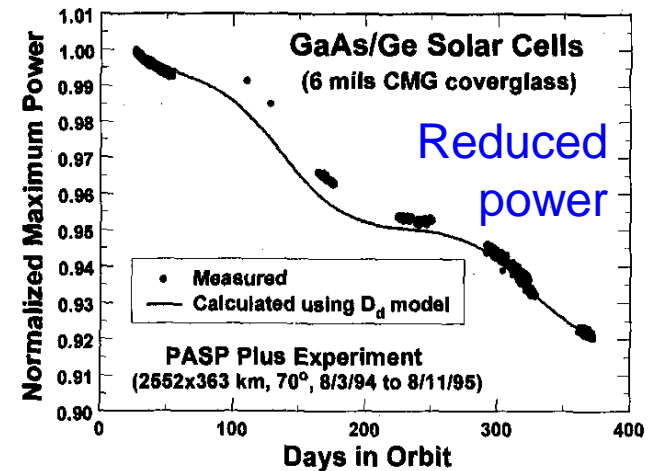
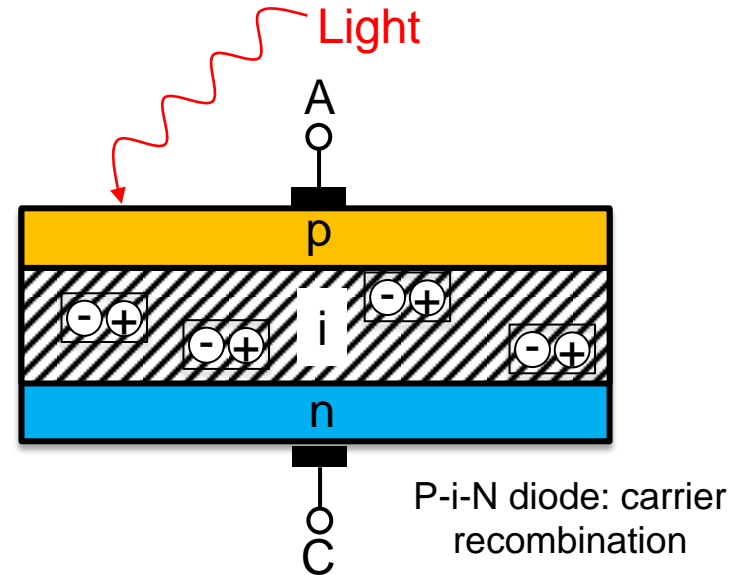
# Displacement damage

Atoms are displaced in the semiconductor lattice

- Carriers recombine at midgap defects
- Minority carrier devices more vulnerable.



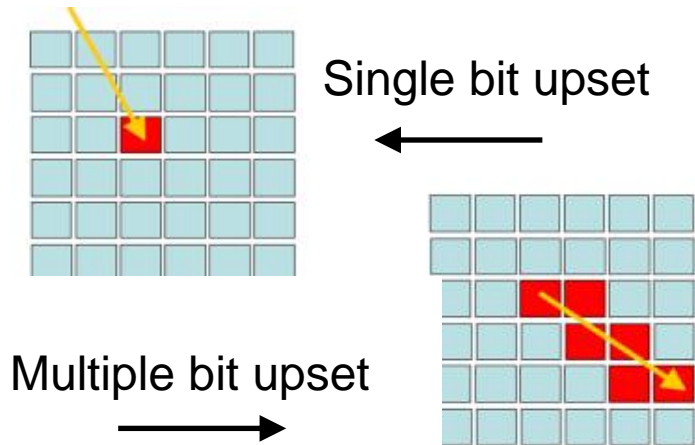
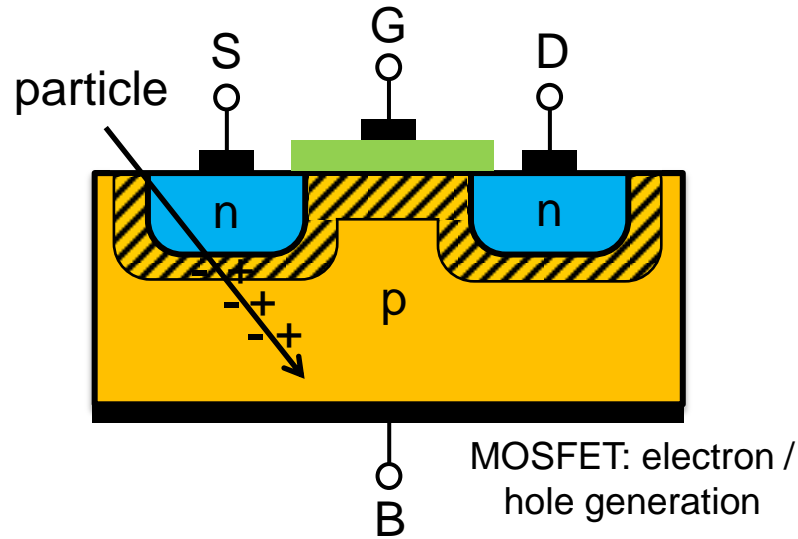
Defect clusters produced by single ions  
[After Marshall, NSREC short course, 1999]



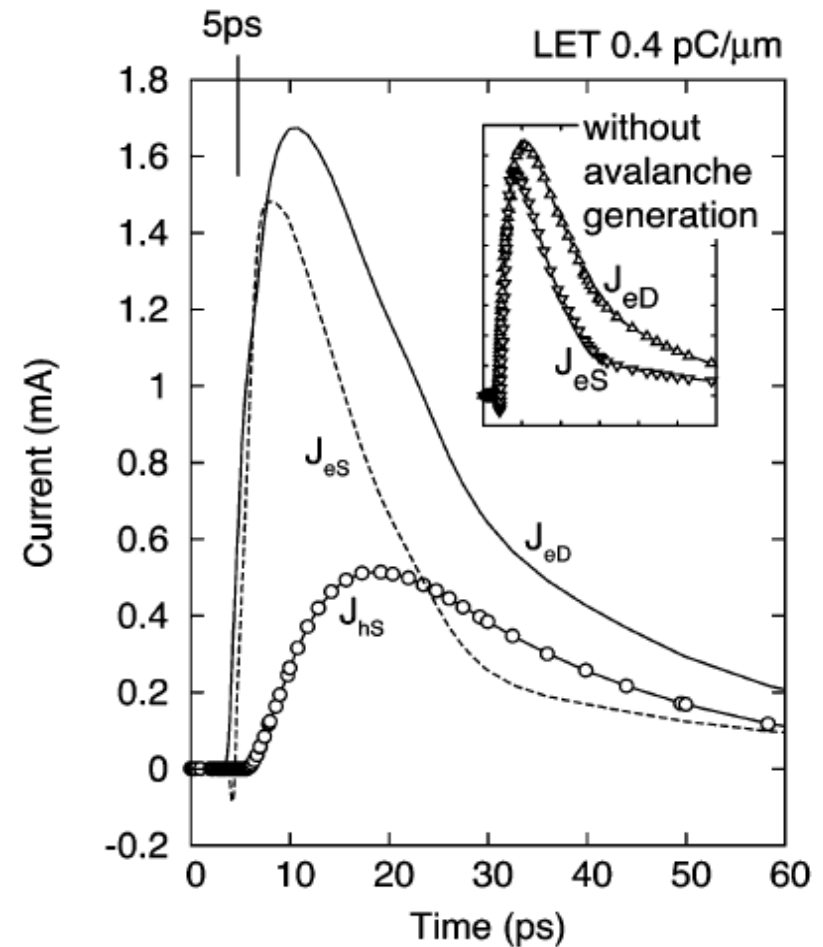
Measured and calculated maximum power degradation in  
GaAs / Ge solar cells [After Messenger, TNS, 1999]

# Single event upsets

Electron / hole pairs are generated through ionization



Single bit upset and multiple bit upset in device array [After LaBel & Cohn, NASA / DTRA, 2005]



Normalized current transient in MOSFET [After Kobayashi, TNS, 2006]

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1. Applications and environments

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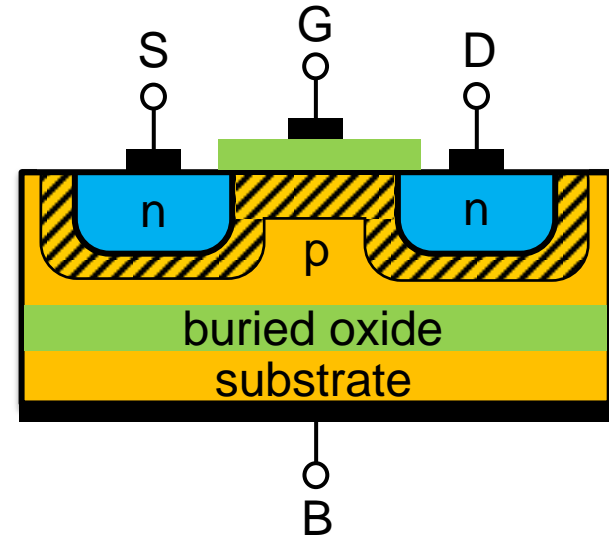
# Mitigation

**Radiation effects can be reduced:**

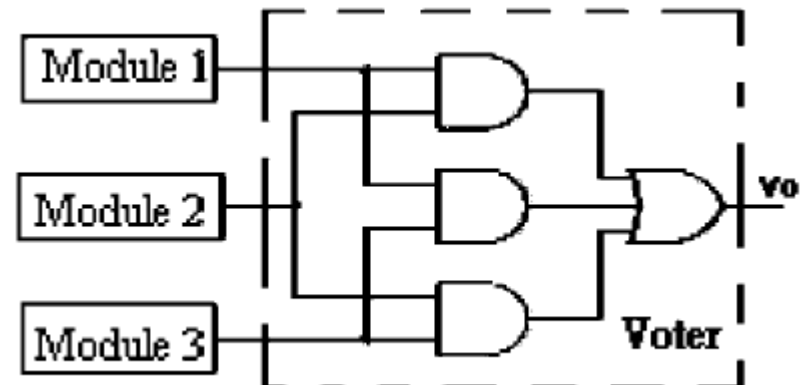
- Fabrication techniques
- Redundancy
- Shielding



Satellite shielding, Johnson Space Flight Center NASA



MOSFET with buried oxide (silicon-on-insulator)



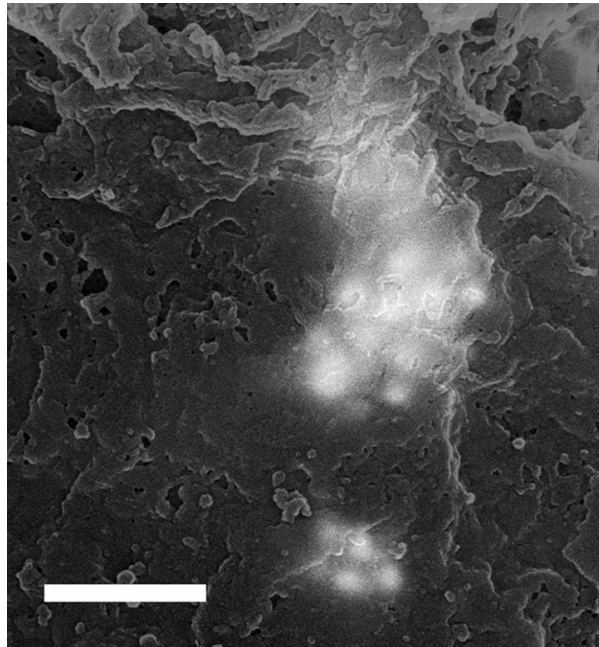
Triple modular redundancy circuit  
[After She, *TNS*, 2009]



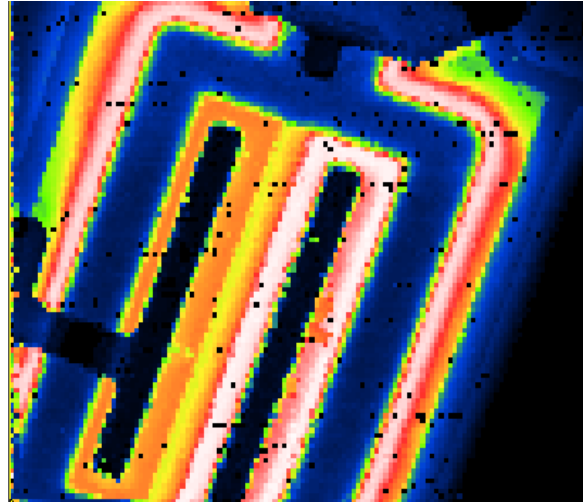
# Exploitation

## Radiation effects can be used for analysis and fabrication

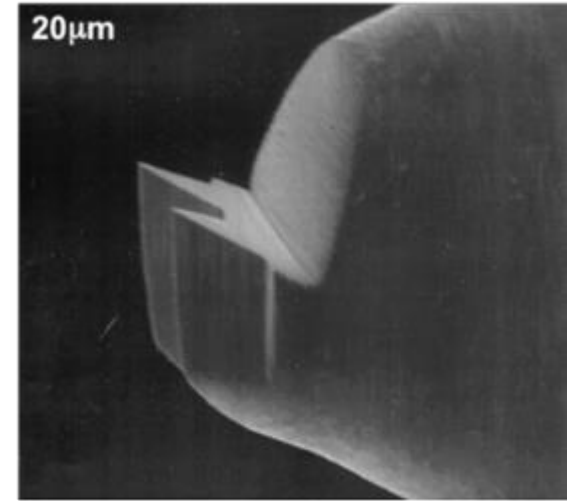
- IBIC, TEM, XRD...
- Focused ion beam



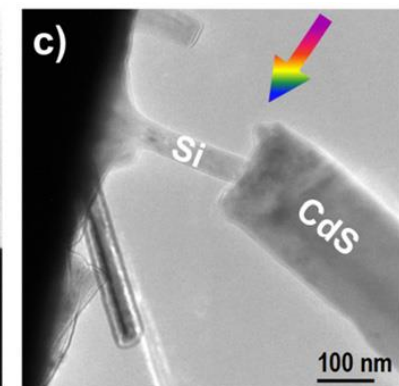
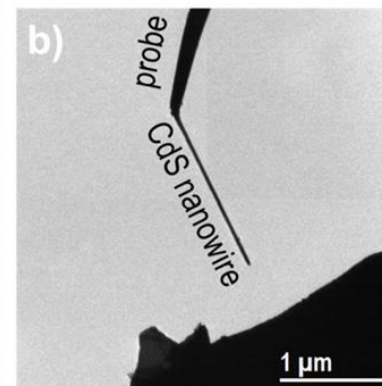
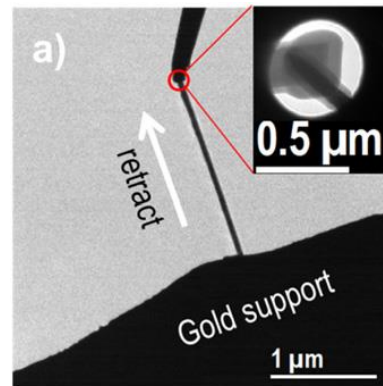
Nanoparticles detected in brain tissue. composite image of scanning electron microscopy backscattered electrons. [After Kempen, *Micron*, 2015]



IBIC scan of JFET diode (org. 1111)



FIB-shaped micro-tools (org. 1832)



Transmission electron microscope (TEM) images of CdS nanowire [After Zhang, *Nanotechnology*, 2015]

# Summary

- Radiation is present in space and terrestrial environments
- Radiation affects majority and minority carrier electronics
- Fabrication, circuit design, and shielding can mitigate radiation effects
- Radiation effects can also be exploited for analysis and fabrication



## References

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5. S. R. Messenger *et al.*, *IEEE Trans. Nucl. Sci.* 46, 1999
6. K. LaBel and L. Cohn, "Radiation testing and evaluation issues for modern integrated circuits," NASA / DTRA, 2005
7. D. Kobayashi *et al.*, *IEEE Trans. Nucl. Sci.* 53, 2006
8. X. She and K. S. McElvain, *IEEE Trans. Nucl. Sci.* 56, 2009
9. P. Kempen *et al.*, *Micron* 68, 2015
10. C. Zhang *et al.*, *Nanotechnology* 26, 2015

Questions? Thank you.