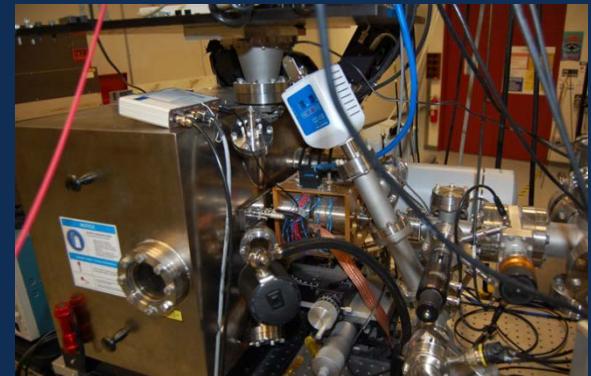
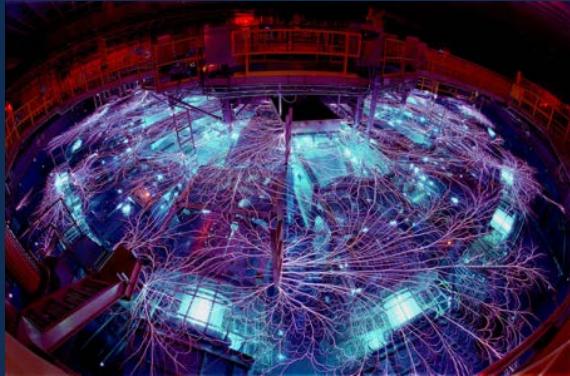


Exceptional service in the national interest



Z Facility Update and Future

Joel Lash
Senior Manager, Z Facility R&D

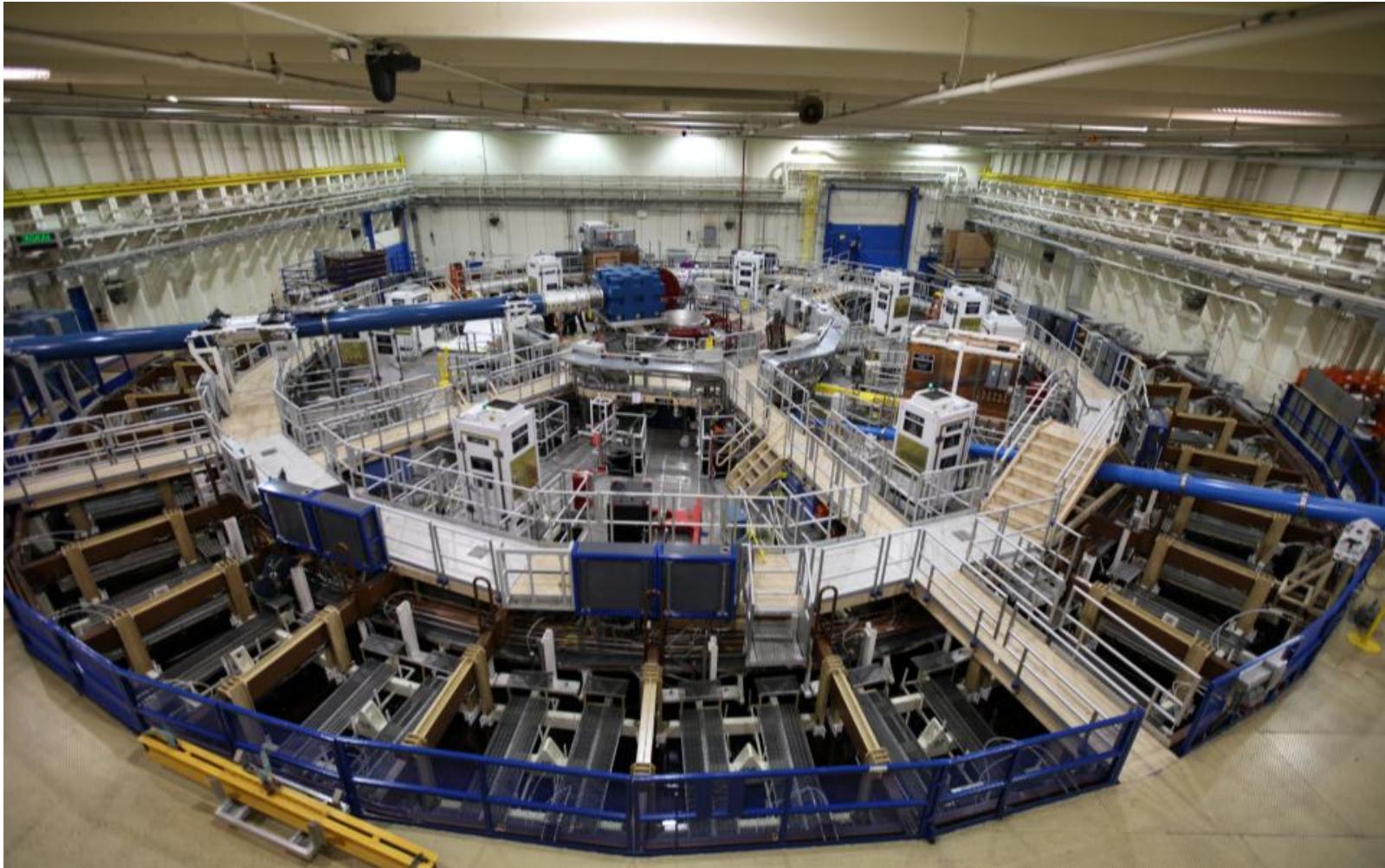


Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

Outline

- Z shot data and visibility
- Safety and operational improvements
- Recent new capabilities
- Capabilities in development
- Beyond Z

Z is a unique world class pulsed power facility at Sandia National Laboratories



Z is a unique world class pulsed power facility at Sandia National Laboratories

Pulsed Power

22 MJ stored energy
3 MJ delivered to the load
26 MA peak current
1 - 100 Megabar
100 - 1000 ns pulse length

Infrastructure

36 Marx generators
2160 capacitors
~ 1M gallons transformer oil
~ 0.5M gallons deionized water
100,000 liter vacuum vessel

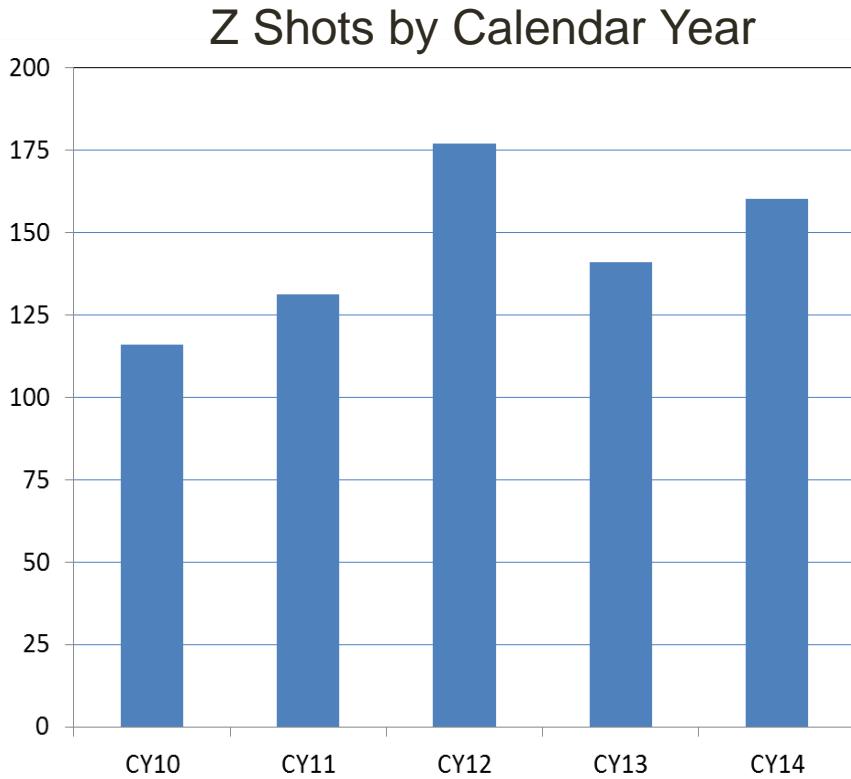
Diagnostics

Power & Energy
X-ray and Visible Spectrometers
Neutron TOF and Activation
Imaging (x-ray, visible, neutron)
Axial and LOS locations

Control and DAS

700 data channels per shot
42 servers and 64 switches
~10,000 control points
~50,000 lines of code
5 – 6 different languages

Z is a unique world class pulsed power facility at Sandia National Laboratories

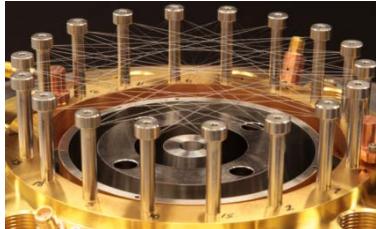


Z Shot Planning:

- Typically plan for 140 – 160 shots a year based on budget
- Single shift operation:
 - 6 am start
 - 5 pm shot window
- Nominally 1 shot per shot day
- CY16 will continue similar level of current FS shots (5 – 10%)
- External PIs work with internal PIs for planning and execution

Z continues to focus on key weapons science and is in great demand

591 Shot Days have been requested by LANL, LLNL, and SNL for Stockpile Stewardship in CY15 – 3X more shot requests than available



CY14 statistics

	Shot Days	Shots	Fraction
Dynamic Materials	52	49	31%
Containment	29	7	4%
ICF	51	39	25%
Radiation Effects	45	30	19%
Secondary Assessment	23	22	14%
Primary Assessment	4	3	2%
Fundamental Science	3	3	2%
Facility/Maintenance	45	3	2%
	252	156	

20 planned shot days in CY15!

70% of Z shots are for Stockpile Stewardship experiments

The visibility of Z has increased both internally and externally

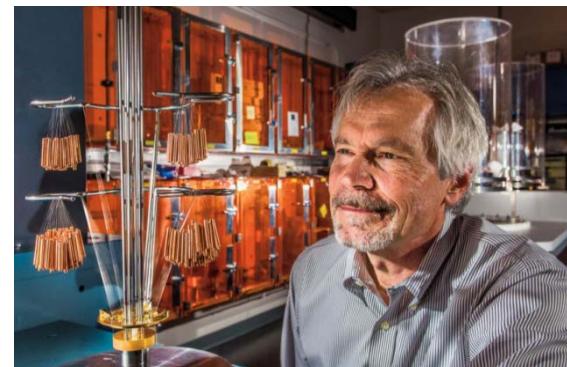
Tours:

- Secretary of the Air Force
- Chief of Naval Operations
- Nuclear Non-Proliferation Treaty Visit
- DOE OIG
- 10s of other visits; ~ 1 – 2 per week



Visibility:

- Hiroshima TV Documentary
- Center for Investigative Reports
- Nature, Nature Geosciences
- KOAT local news
- NPR/All Things Considered



Safety and Equipment Upgrades

Vacuum Chamber Air Exchange



Replacing the MITL Refurbishment Tent



An engineered control for managing Be

Removal of legacy waste and surplus equipment

- ~200,000 lbs. of Be contaminated waste
- ~400 chemicals and paint items disposed of
- 5 flatbeds of old and surplus equipment
- Over 100 blue barrels (potentially radioactive beryllium waste) have been properly disposed of
- Dismantled ~10 large machine shop tools

Working to replace aging/legacy equipment

- In the past few years many legacy control systems used within 1600 have been understood and upgraded. (ZBL, Mykonos, ...)
- We are developing new systems to improve the capability, safety and reliability of control systems within 1600.



Z's control system computer. In place since 1993.



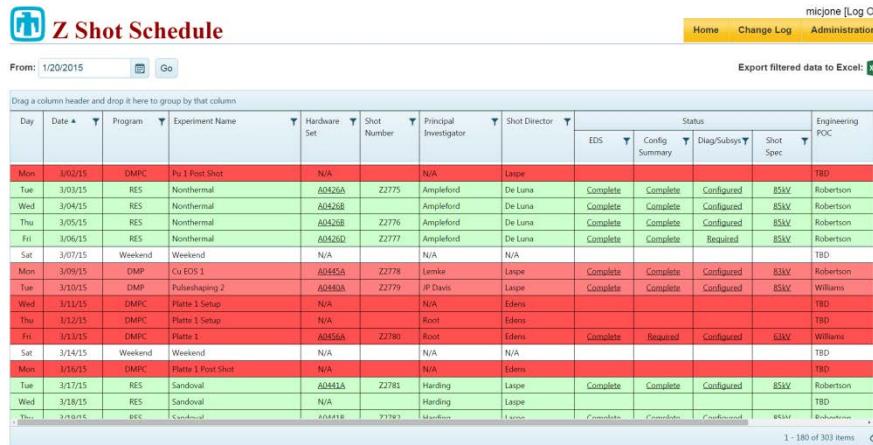
Z's vacuum control system In place since 1985.



Z's water drain/fill control system In place since 1985.

Information management improved through web-based applications

Z Shot Schedule



Z Shot Schedule

From: 1/20/2015 [Go](#)

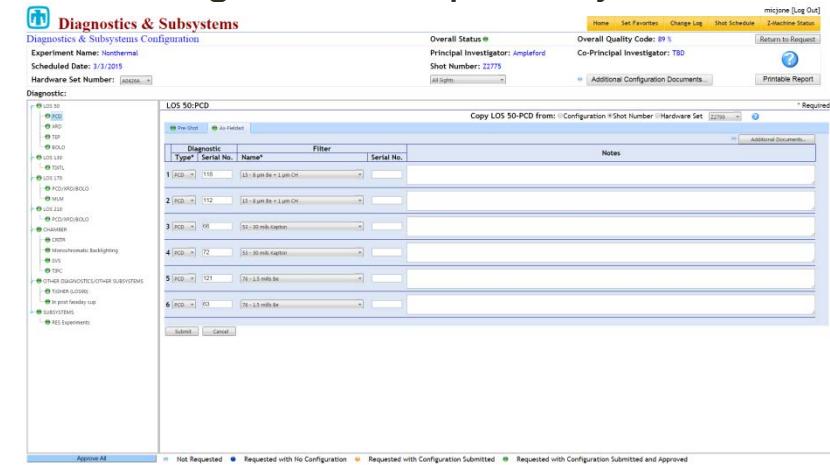
Export filtered data to Excel: [XLS](#)

Drag a column header and drop it here to group by that column

Day	Date	Program	Experiment Name	Hardware Set	Shot Number	Principal Investigator	Shot Director	Status			Engineering POC
								EDS	Config Summary	Diag/Subsys	
Mon	3/02/15	DMPC	Pu 1 Post Shot	N/A	N/A	Laspé					TBD
Tue	3/03/15	RES	Nonthermal	A0426A	Z2775	Ampleford	De Luna	Complete	Complete	Configured	85kV
Wed	3/04/15	RES	Nonthermal	A0426B	Z2776	Ampleford	De Luna	Complete	Complete	Configured	85kV
Thu	3/05/15	RES	Nonthermal	A0426B	Z2776	Ampleford	De Luna	Complete	Complete	Configured	85kV
Fri	3/06/15	RES	Nonthermal	A0426D	Z2777	Ampleford	De Luna	Complete	Complete	Required	85kV
Sat	3/07/15	Weekend		N/A	N/A	Laspé					TBD
Mon	3/09/15	DMP	Cu EOS 1	A0442A	Z2778	Lemke	Laspé	Complete	Complete	Configured	85kV
Tue	3/10/15	DMP	Pulseshaping 2	A0442B	Z2779	JP Davis	Laspé	Complete	Complete	Configured	85kV
Wed	3/11/15	DMP	Platte 1 Setup	N/A	N/A	Edens					TBD
Thu	3/12/15	DMPC	Platte 1 Setup	N/A	N/A	Root	Edens				TBD
Fri	3/13/15	DMPC	Platte 1	A0455A	Z2780	Root	Edens	Complete	Required	Configured	85kV
Sat	3/14/15	Weekend	Weekend	N/A	N/A	N/A					TBD
Mon	3/16/15	DMPC	Platte 1 Post Shot	N/A	N/A	Edens					TBD
Tue	3/17/15	RES	Sandoval	A0441S	Z2781	Harding	Laspé	Complete	Complete	Configured	85kV
Wed	3/18/15	RES	Sandoval	N/A	N/A	Harding	Laspé				TBD
Thu	3/19/15	DMPC	Continued	A0441B	71797	Marion	Laspé	Complete	Complete	Configured	85kV

1 - 180 of 303 items

Z Diagnostic Request System



Diagnostics & Subsystems

Overall Status: **Normal**

Experiment Name: Nonthermal

Scheduled Date: 3/12/2015

Hardware Set Number: [Analyze](#)

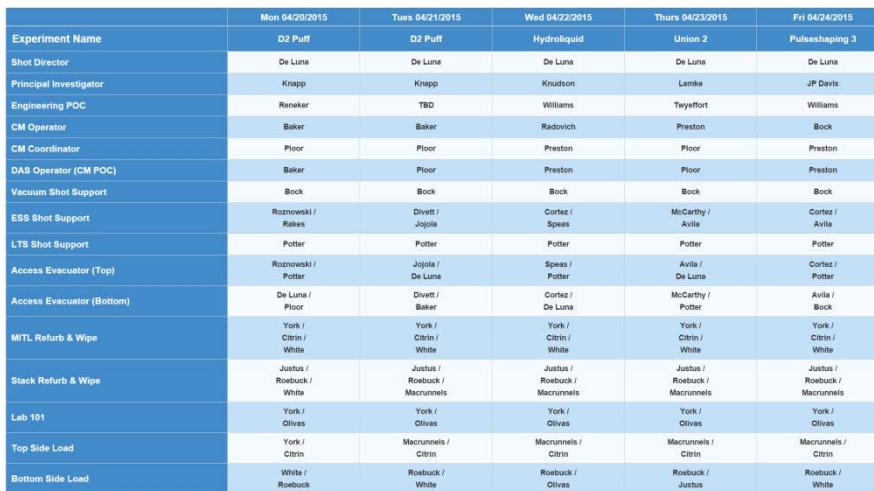
Diagnostic:

Diagnostic Type*	Serial No.	Name*	Filter	Serial No.	Notes
1 (A02...)	110	13-8 pm Be = 1 μm Cr			
2 (A02...)	112	13-8 pm Be = 1 μm Cr			
3 (A02...)	99	53-20 mls Raptor			
4 (A02...)	72	53-20 mls Raptor			
5 (A02...)	121	76-1.5 mls Be			
6 (A02...)	93	76-1.5 mls Be			

[Submit](#) [Cancel](#)

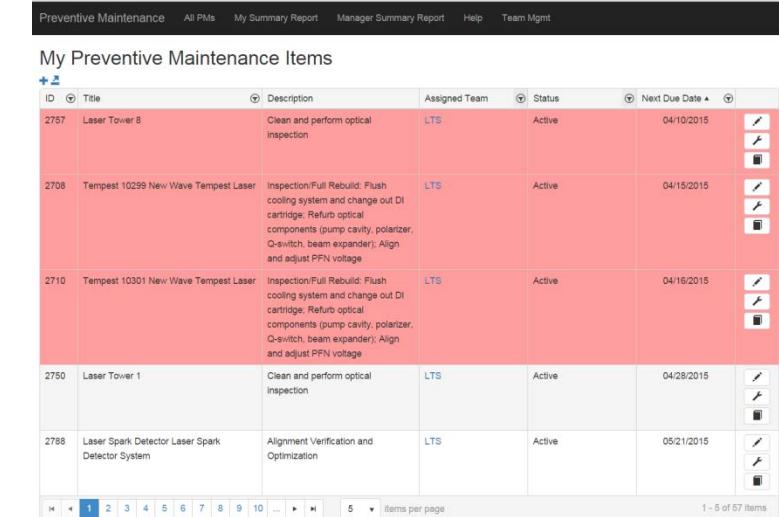
Approve All: Not Requested Requested with No Configuration Requested with Configuration Submitted Requested with Configuration Submitted and Approved

Z Shot Roster



	Mon 04/20/2015	Tues 04/21/2015	Wed 04/22/2015	Thurs 04/23/2015	Fri 04/24/2015
Experiment Name	D2 Puff	D2 Puff	Hydroliquid	Union 2	Pulseshaping 3
Shot Director	De Luna	De Luna	De Luna	De Luna	De Luna
Principal Investigator	Knapp	Knapp	Knutson	Lemke	JP Davis
Engineering POC	Reneke	TBD	Williams	Twysdell	Williams
CM Operator	Baker	Baker	Radovich	Preston	Bock
CM Coordinator	Floor	Floor	Preston	Floor	Preston
DAS Operator (CM POC)	Baker	Floor	Preston	Floor	Preston
Vacuum Shot Support	Bock	Bock	Bock	Bock	Bock
ESS Shot Support	Roznowski / Rakes	Divett / Jojola	Cortez / Speas	McCarthy / Avila	Cortez / Avila
LTS Shot Support	Potter	Potter	Potter	Potter	Potter
Access Evacuator (Top)	Roznowski / Potter	Jojola / De Luna	Speas / Potter	Avila / De Luna	Cortez / Potter
Access Evacuator (Bottom)	De Luna / Floor	Divett / Baker	Cortez / De Luna	McCarthy / Potter	Avila / Bock
MITL Refurb & Wipe	York / Citrin / White	York / Citrin / White	York / Citrin / White	York / Citrin / White	York / Citrin / White
Stack Refurb & Wipe	Justus / Roebuck / White	Justus / Roebuck / Macrurruels			
Lab 101	York / Olivas	York / Olivas	York / Olivas	York / Olivas	York / Olivas
Top Side Load	York / Citrin	Macrurruels / Citrin	Macrurruels / Citrin	Macrurruels / Citrin	Macrurruels / Citrin
Bottom Side Load	White / Roebuck	Roebuck / White	Roebuck / Olivas	Roebuck / Justus	Roebuck / White

Z Preventative Maintenance System



Preventive Maintenance

All PMs My Summary Report Manager Summary Report Help Team Mgmt

My Preventive Maintenance Items

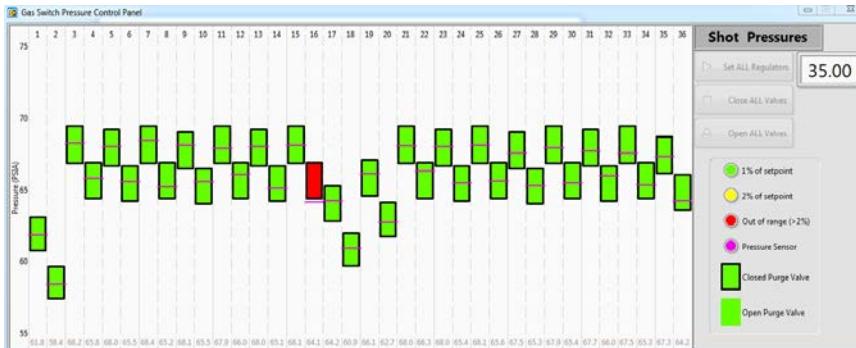
ID	Title	Description	Assigned Team	Status	Next Due Date
2757	Laser Tower 8	Clean and perform optical inspection	LTS	Active	04/10/2015
2708	Tempest 10299 New Wave Tempest Laser	Inspection/Full Rebuild: Flush cooling system and change out DI cartridge. Refurb optical components (pump cavity, polarizer, Q-switch, beam expander); Align and adjust PFN voltage	LTS	Active	04/15/2015
2710	Tempest 10301 New Wave Tempest Laser	Inspection/Full Rebuild: Flush cooling system and change out DI cartridge. Refurb optical components (pump cavity, polarizer, Q-switch, beam expander); Align and adjust PFN voltage	LTS	Active	04/16/2015
2750	Laser Tower 1	Clean and perform optical inspection	LTS	Active	04/28/2015
2788	Laser Spark Detector Laser Spark Detector System	Alignment Verification and Optimization	LTS	Active	05/21/2015

14 4 1 2 3 4 5 6 7 8 9 10 ... [Next](#) 5 items per page 1 - 5 of 57 items

Improvements to Z's legacy systems are constantly being made

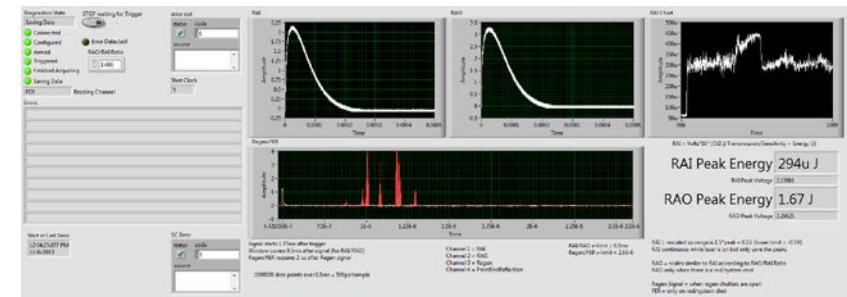
Z Gas Switch Pressure System

- Developed and deployed a system that improves the accuracy of the SF6 pressure in each LTGS and eliminated the need to manually check each line.
- Integrated status display into Z Status



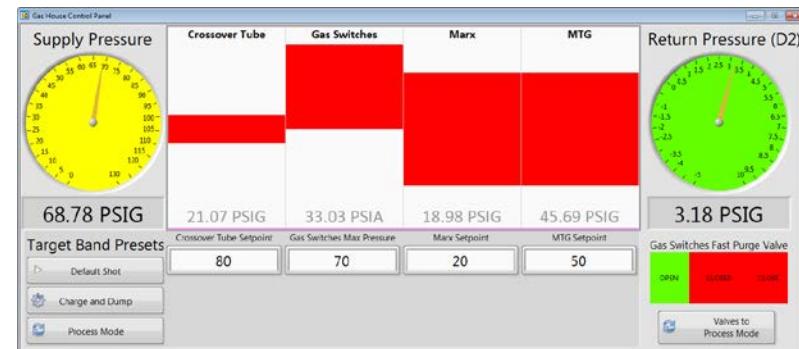
ZBL Shot Control & Z-ZBL Integration

- ZBL Shot Control was re-written and all subsystems (20) integrated into a new architecture
- The Z-ZBL integration was understood and upgraded. (~15% of integrated shots failed)
- No failures post these upgrades.



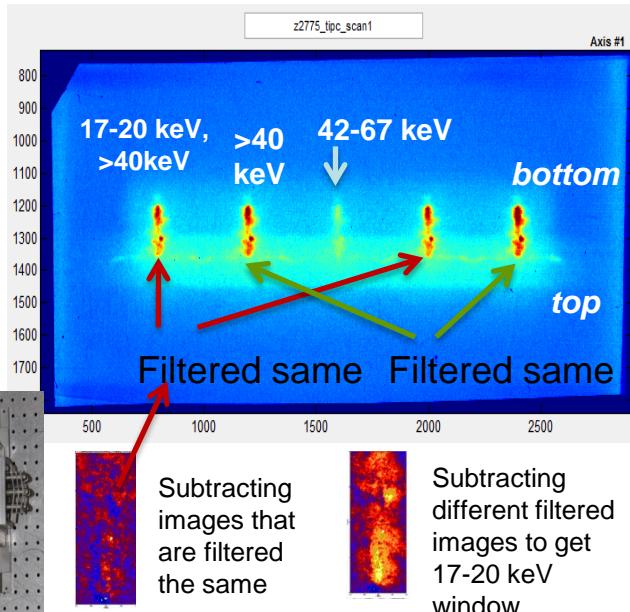
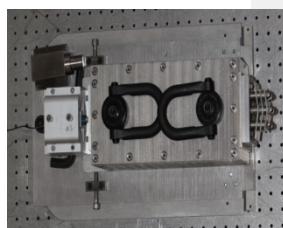
Z Gas House

- More precise control over gas pressures in pulsed power components.
- Custom graphical user interface was developed to improve operator efficiency, allow easier training for new operators, and reduced operator error.



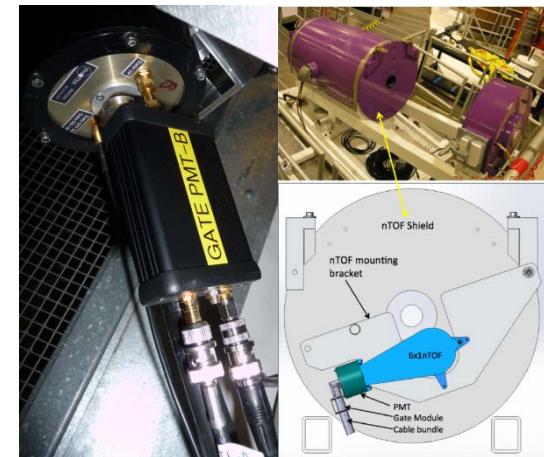
‘New’ diagnostics deployed on Z

Time-Integrated Pinhole Camera (TIPC)



- In-chamber pinhole camera designed for imaging warm x-rays (15-100 keV).
- 5 filtered pinhole images per experiment.
- Developed under hostile environments LDRD to identify where in the source warm x-rays are produced.
- Currently used broadly in ICF, RES programs.

Gated nTOF detectors



- Collaboration with LLE based on Omega fielding experience (Glebov), and NSTec to implement Z detectors.
- Gating out brems pulse will allow higher signal-to-noise measurement of secondary DT spectrum.
- Improved BR measurement for MagLIF.
- Gate unit function has been demonstrated in Z electromagnetic environment.

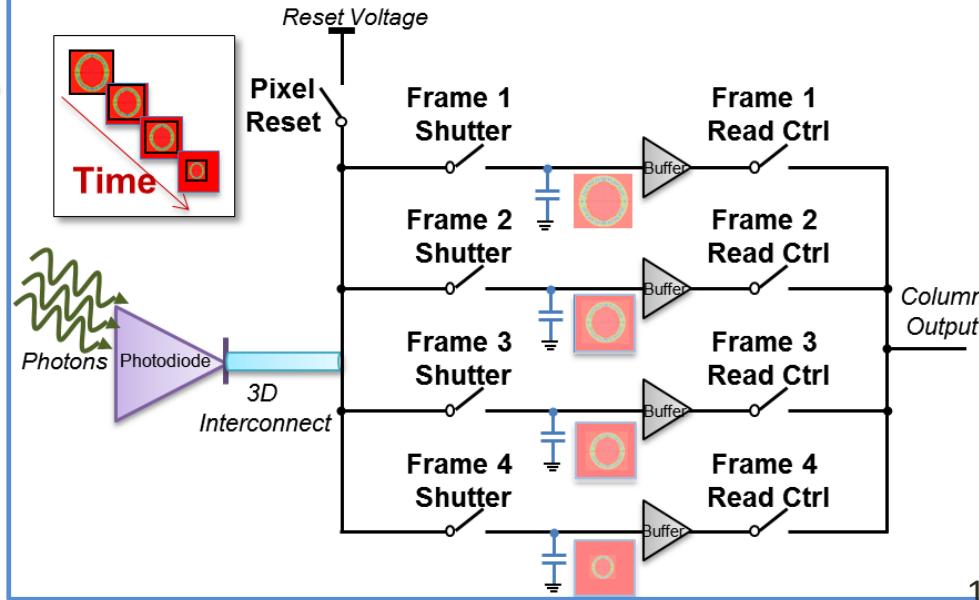
We've developed a high speed hybrid CMOS camera for multi-frame imaging, backlighting, and spectroscopy

hybrid CMOS camera



- Up to 4 frames of data on a single line-of-sight
- 1.5 ns minimum gate time
- 448 x 1024 pixel array
- 25 μm x 25 μm per pixel
- Sensitive to visible light and 0.7 - 6 keV x-rays

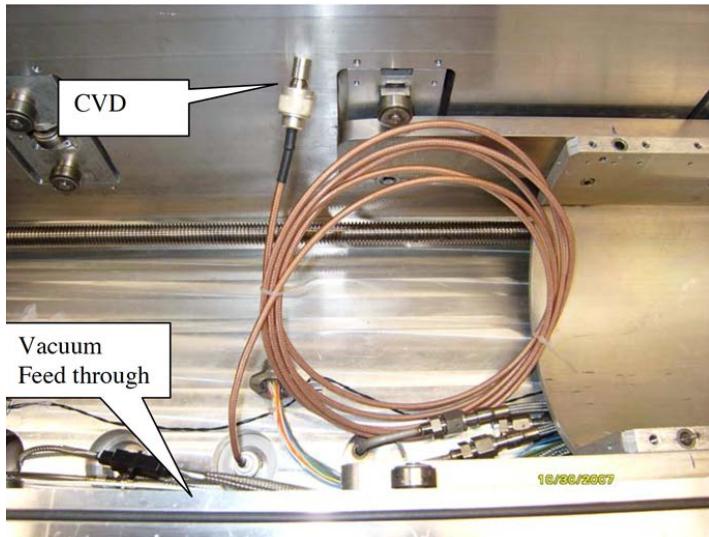
Each Of The 448 x 1024 Pixels Has This Four Sample, Hold & Read-Out Circuit



New diagnostics deployed on Z in collaboration with LLNL

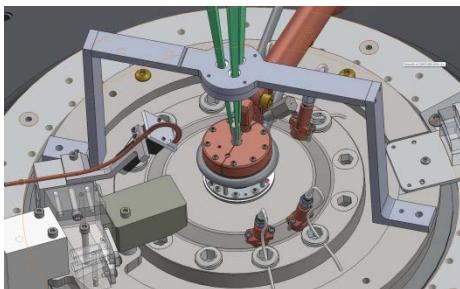
Diamond CVD

- Rapid response in fielding LLNL provided Diamond CVD x-ray detector with high temporal resolution beyond current Z PCD detectors

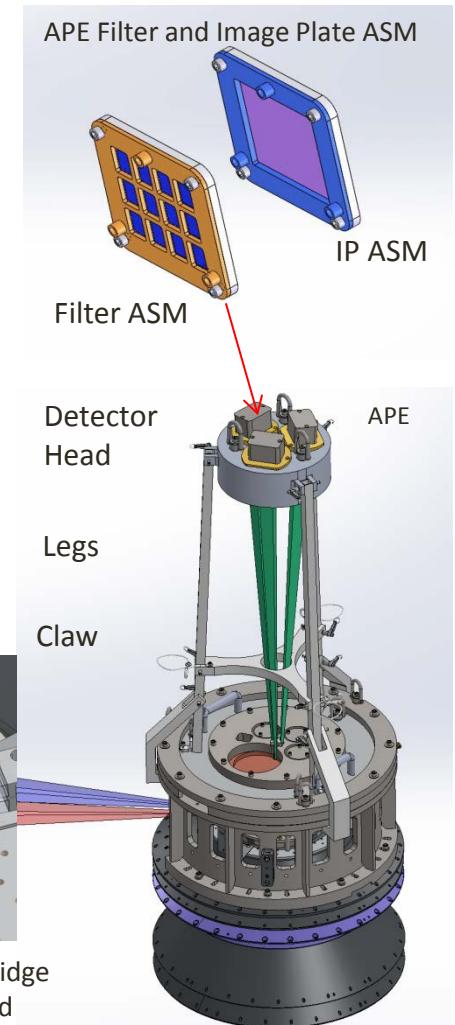


Axial Pinhole Imager (APE)

- Employs LANL-designed 1-micron pinhole arrays installed 10 cm from load
- 3 sets of 12 differentially-filtered data packets collected at head
- Time-integrated, resolution of $\sim 12 \mu\text{m}$, magnification ~ 10
- Initial use scheduled for July 2015



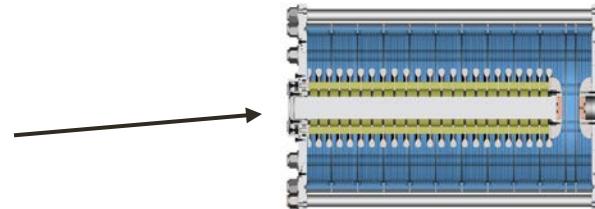
APE pinhole arrays: 3 arrays held in bridge
10 cm above load, inside of blast shield



We are increasing the peak current available on Z from 26 to 32 MA

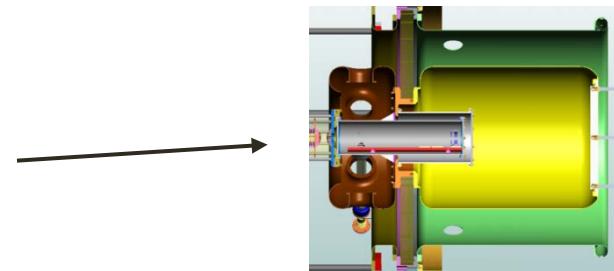
- **6.7-MV laser-triggered gas switches – done!**

- The new switches allow increasing the Marx voltage from 85 to 95 kV, double the precision of the pulse shape, increase the shot rate by reducing maintenance, and improve worker safety.



- **6.7-MV pulse-forming lines – done!**

- The new PFLs will allow us to increase the Marx voltage from 85 to 95 kV, and improve worker safety.



- **Next-generation vacuum-insulator stack – in progress**

- The new stack will allow operation at 95 kV, and eliminate flashovers that can affect the pulse shape.



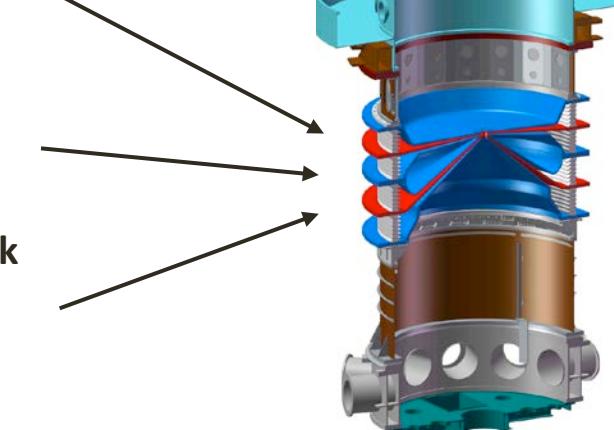
- **Lower-inductance MITL-convolute system**

- A new system would increase the peak current 5%, lower convolute costs by \$1M each year, increase the shot rate by 5%, and improve worker safety.



- **Horizontal water triplates that connect the PFLs to the stack**

- The new triplates will eliminate the 3D water convolute, which will increase the current by 7%.

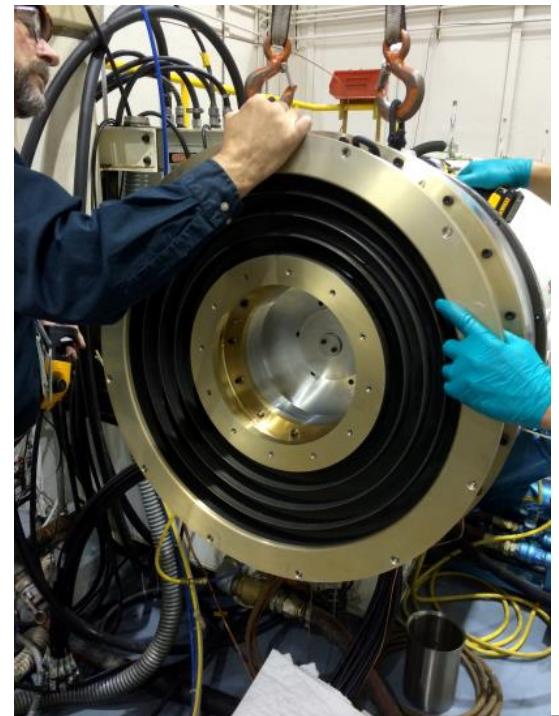
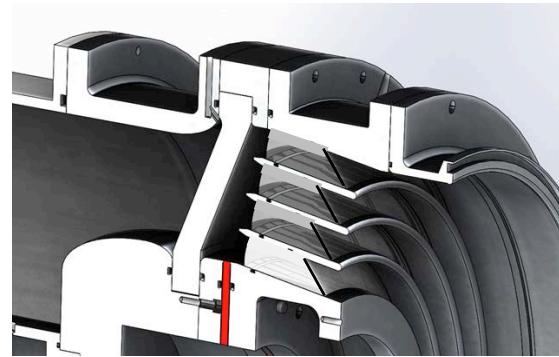
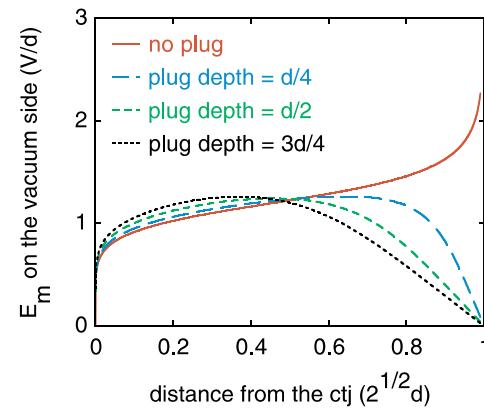


We are establishing a technical foundation for the design of a 95-kV insulator stack for Z

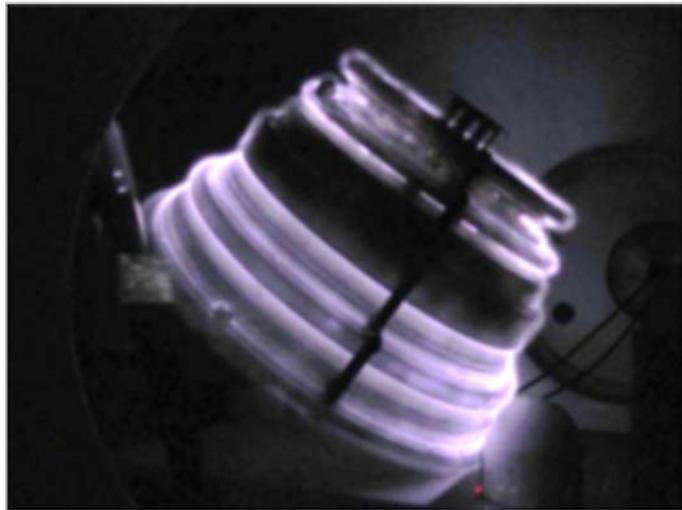
- We are conducting unprecedented insulator-flashover experiments on Sandia's Sphinx accelerator.
 - 50 consecutive shots at 184 kV/cm without a single total stack flashover.
 - 48 consecutive shots at 202 kV/cm without a single total stack flashover.
 - Results are consistent with previous experiments and are being performed with substantially improved statistics and diagnostics.
 - Results are also consistent with our insulator flashover model.
- We'll soon repeat these tests with an anode-plug geometry at \sim 250 kV/cm. Operation at this field on Sphinx will demonstrate that the next-generation insulator stack will work at 95 kV, and enable experiments on Z at 30 MA.



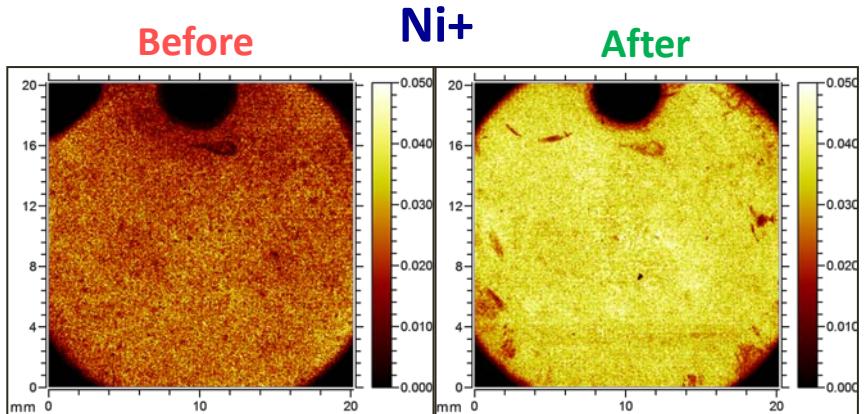
2D electric field of a 45° insulator with an anode plug



The GC LDRD is developing a plasma cleaning system to clean electrode surfaces and improve current delivery



Plasma cleaning development on Z Convolute hardware

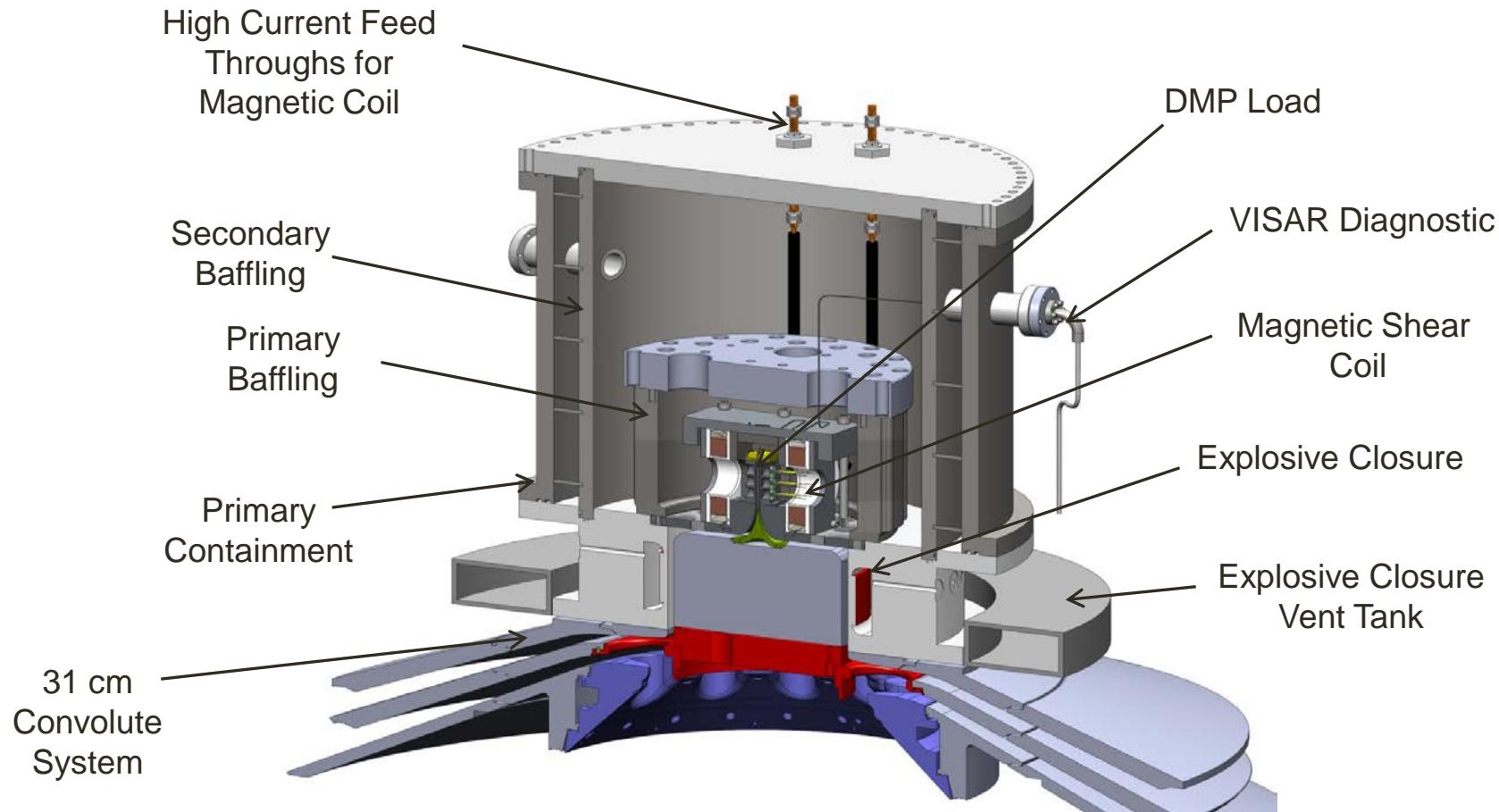


Coupon with environmental exposure survey, shown **Before** and **After** plasma cleaning. Increase in detected bulk nickel indicates reduced surface contaminants on SS304 sample

- Current loss in convolute negatively impacts nearly all Z experiments
 - Achievable pressure in dynamic materials experiments
 - Radiated power in wire array experiments
 - Fuel compression in MagLIF experiments
- An *in-situ* plasma cleaning system will remove surface contaminants from highest power density surfaces
 - Delay or mitigate creation, evolution of cathode and anode plasmas
 - Hydrocarbons and desorbed water likely culprits
 - Quantitative testing underway to evaluate removal rates for surface contamination materials
- The system is in the Conceptual Design phase
 - Goal is to be *integrated* and *commissioned* for inclusion of capability in CY16 shots

The next generation SNM containment system continues to evolve and mature.

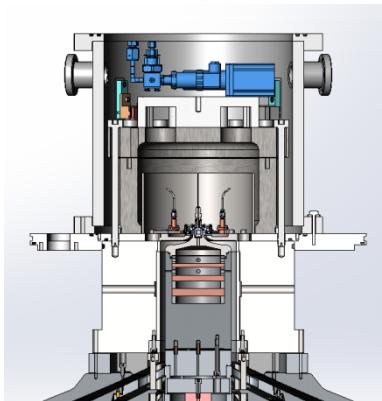
Conceptual design using the 31 cm convolute system.



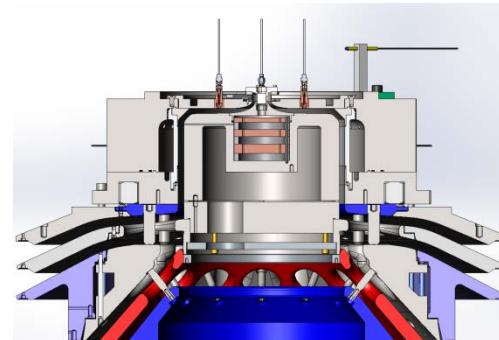
Conceptual DMP Load with Magnetic Shear Containment System

The GC LDRD tritium assessment is exploring the feasibility of using an explosive containment system

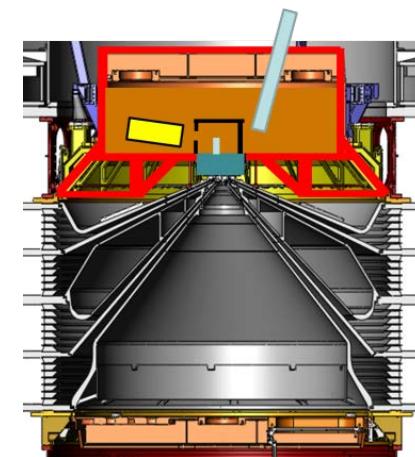
GC LDRD T assessment with SNM containment system



Next Generation Containment (NGC)



Removable Target Chamber (RTC)



GC LDRD

- FY14 – 16
- Light gas surrogates
- Z-GTS
- Trace tritium in FY16

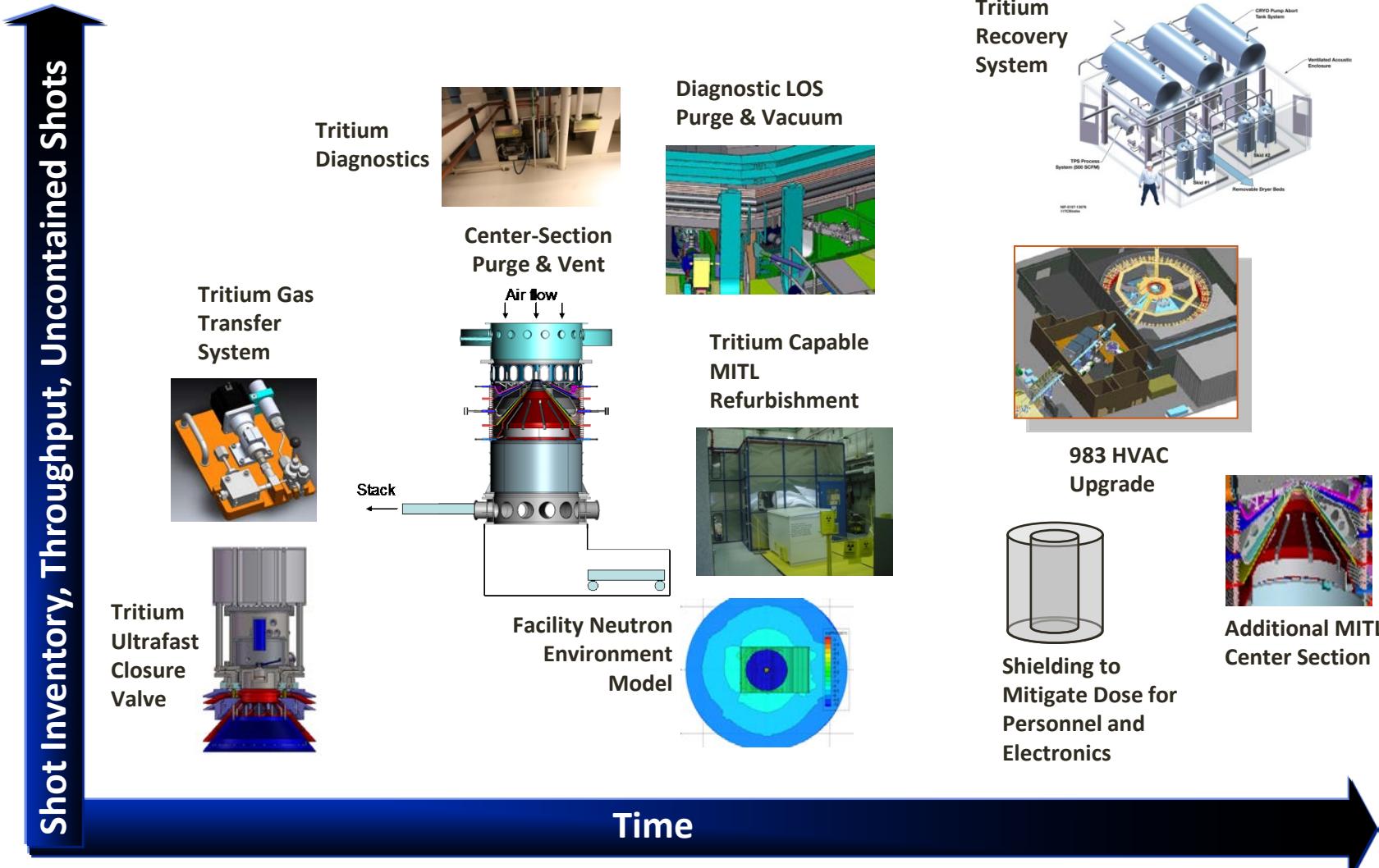
NGC

- FY17 – 19
- 1-10% T
- 31-cm convolute
- 23-cm UCV
- Low loss
- Faster closure

RTC

- FY19 +
- 50/50 DT
- In chamber diagnostics
- Closer placement of test objects

We are also thinking about systems required to conduct experiments without explosive containment



Z 300 can deliver 47 MA to a MagLIF load and fit within the existing Z building

P_{LTDs} 215 TW

E_{LTDs}

V

7.6 MV

I

47 MA

= 35 m

To realize such a facility, we must start laying the groundwork for the entire system:

- Diagnostics – optical, x-ray, neutron, etc.
- Companion laser backlighting / heating capability
- Cryogenics / gas handling / magnetic fields
- Control Systems / Data Acquisition
- Conduct of Operations
- Refurbishment and maintenance
- Tritium and radioactive handling
- Survivability engineering

Such a Pulsed Power machine will be a National Facility and require broad participation both internal and external to Sandia.

linear-transformer-driver
(LTD) modules (90 total)

water-insulated radial-transmission-line
impedance transformers

vacuum-
insulator stack

lines (MITLs)

Summary and thoughts on the future . . .

- Z continues to be a unique and world-class facility for conducting HED science experiments with many visible impacts
- We have a roadmap for new and improved capabilities and the budget outlook appears favorable
- Beyond the dedicated Fundamental Science experiments, we're looking to build partnerships in pulsed power, diagnostics, targets, material, etc. that would benefit many other Z experiments
- The large Z vacuum chamber provides significant area/volume for ride-along experiments and diagnostic development – we want to work on realizing this opportunity for both the internal and external community
- Innovation and creativity are the foundation of our success – Z provides a wealth of technical challenges for the next generation of pulsed power and HED scientists – increased university partnering is a must
- All of the above are necessary to realize a future pulsed power machine for the nation; academia along with industry can play key roles in laying the technical foundation

