

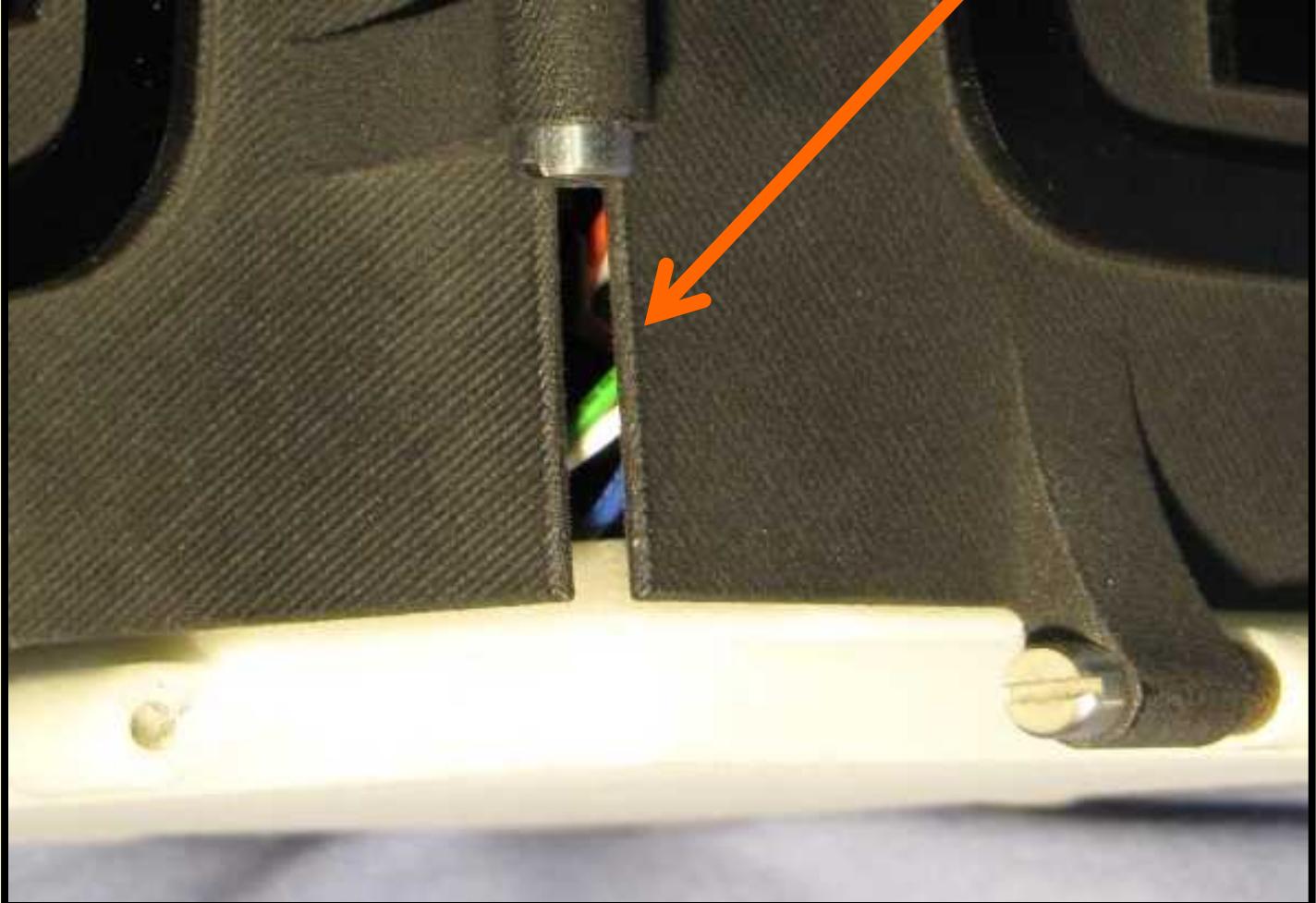
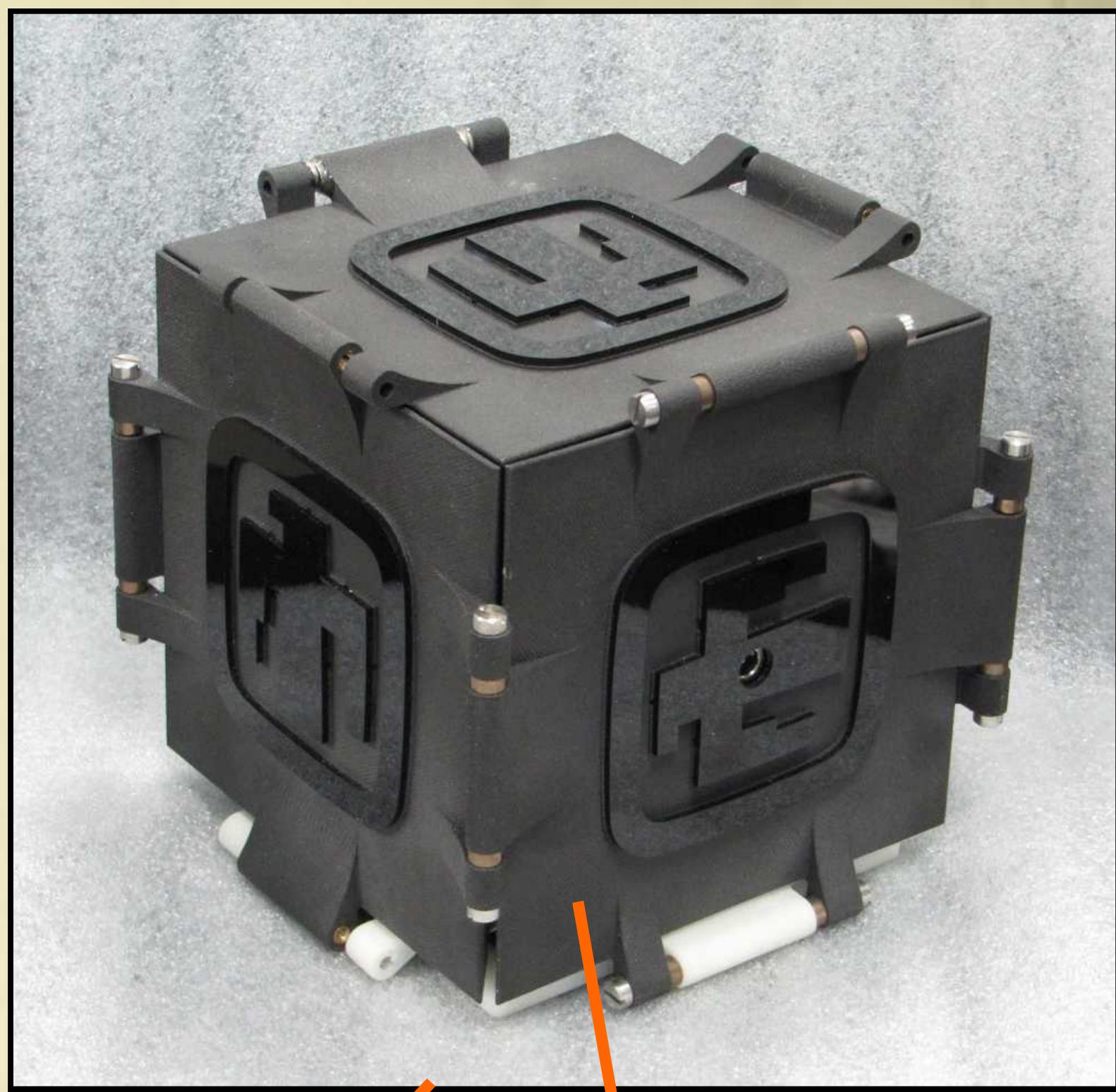


Microsystems Engineering and Prototype Development for the Bioscience Mission

2nd Generation SpinDX Diagnostics Platform Engineering Team

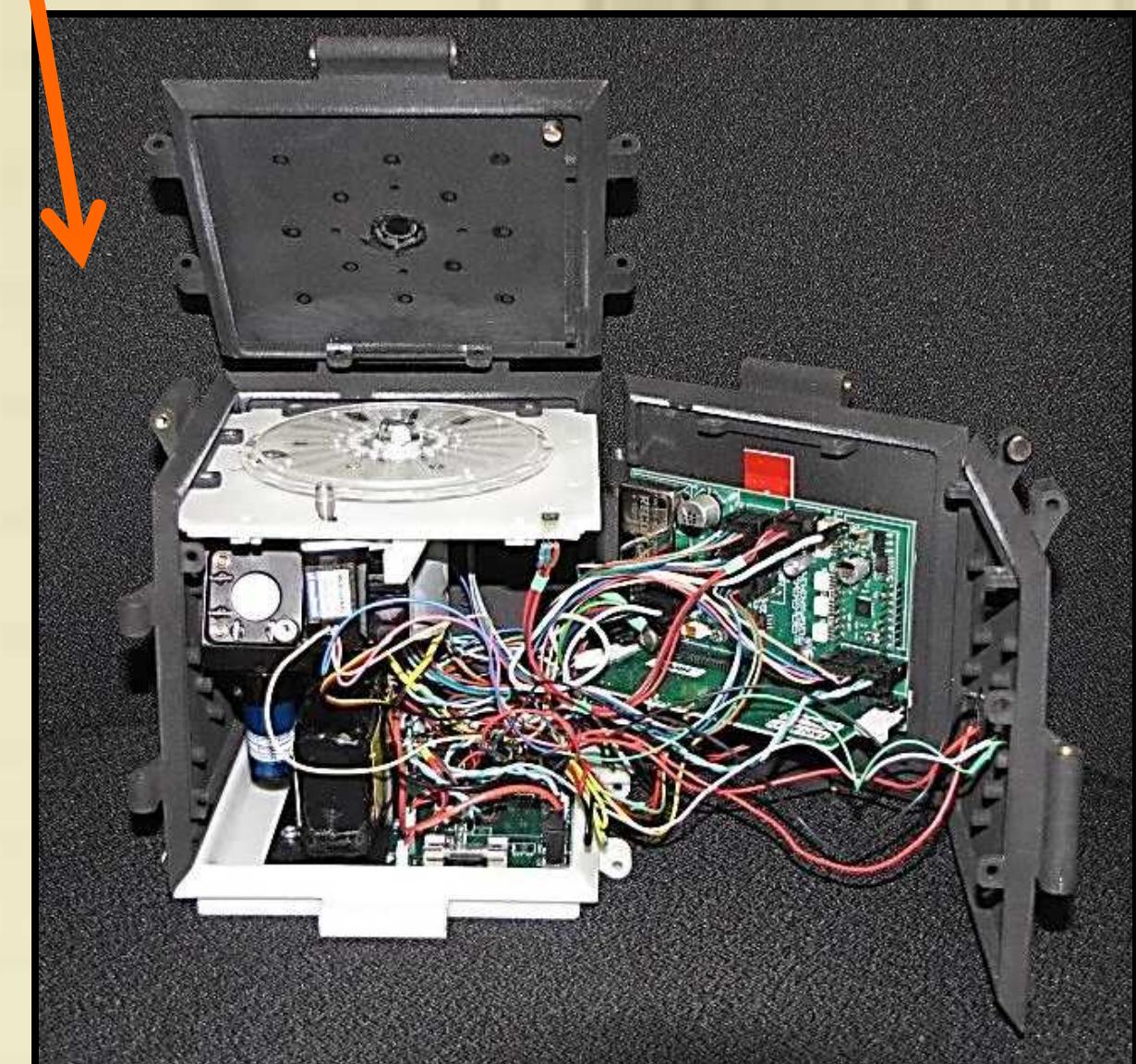
Dan Throckmorton, Jonathan Helm, John Warmouth,
Jim Van De Vreugde, and Jolene Gilbert

- Full Body 3D printed SLA plastic construction
- Optical detection via epi-fluorescence
- Electronics designed in house
- Software and firmware developed in house



Prototype Mechanical limitations

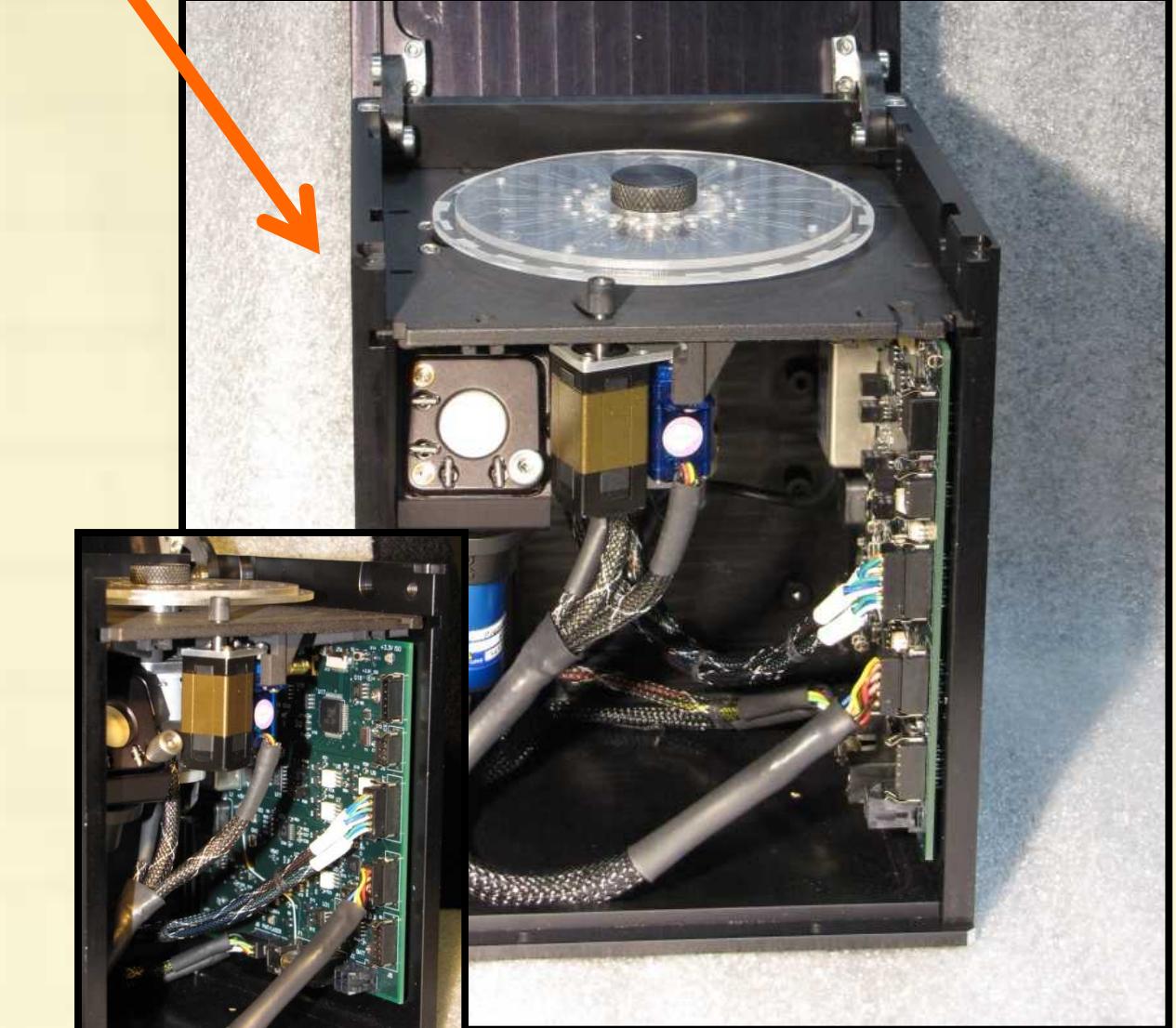
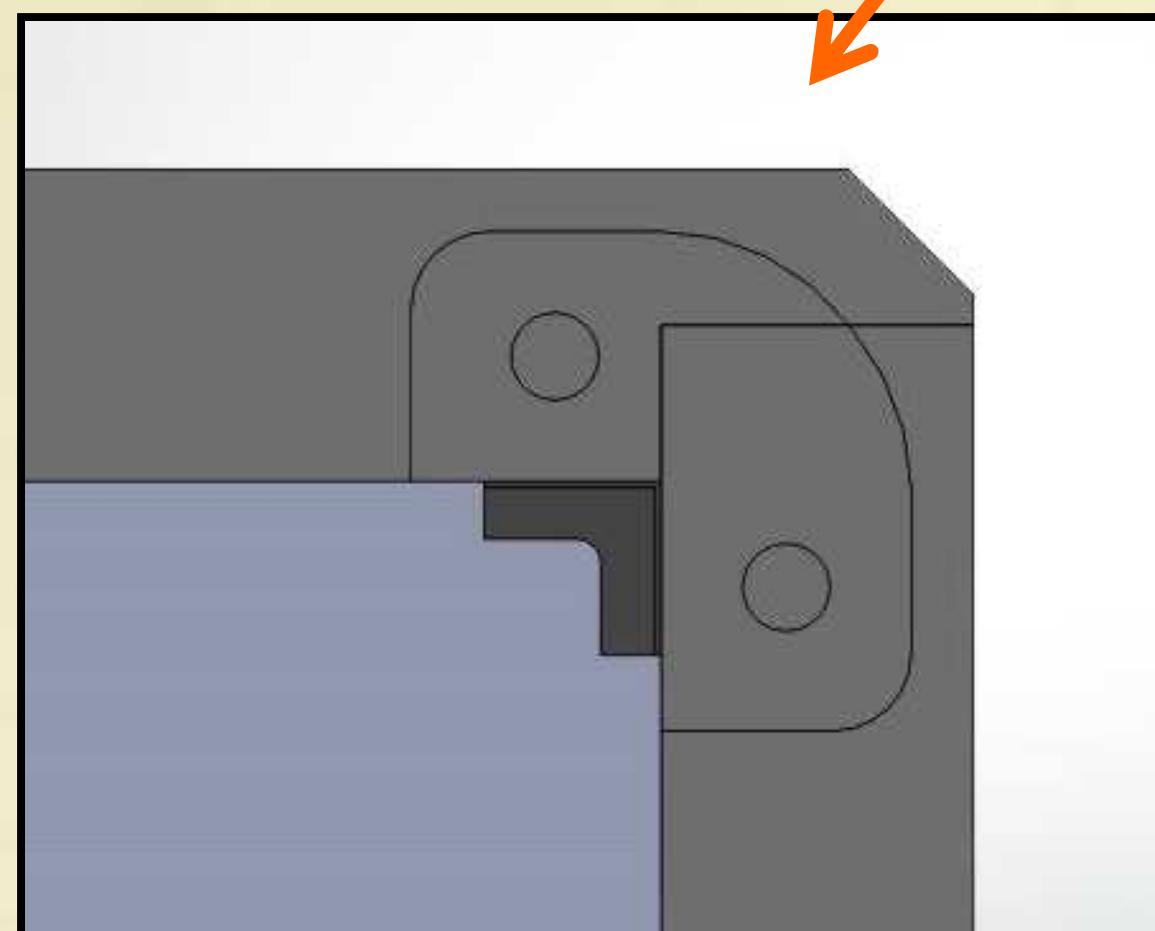
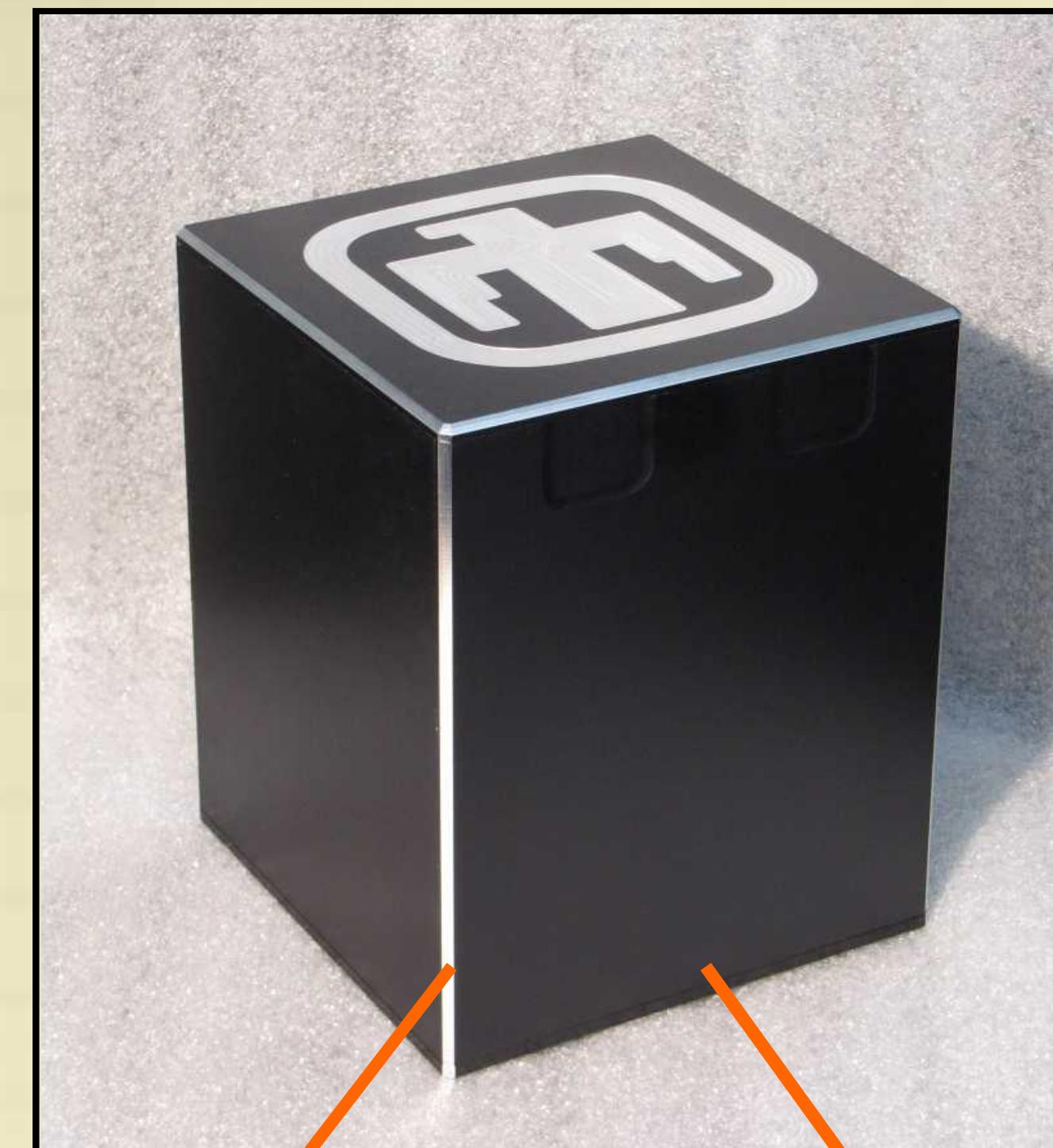
- Poor rigidity
- Poor tolerances leading to poor fitment
- Susceptible to mechanical failure
- Expensive relative to other methods and materials
- Bad choice for an optical detection system



Prototype electrical/software issues

- Consists of 2 motherboards, 1 daughter board, and many development boards
- Wiring loose, some connectors, some straight soldered wires
- Very susceptible to disconnection, pinching, cutting, frying, etc...

- Full Body 6061 Aluminum construction
- Optical detection via epi-fluorescence
- Electronics designed in house by experienced electrical engineer
- Software and firmware contracted for development



Prototype Mechanical Advances

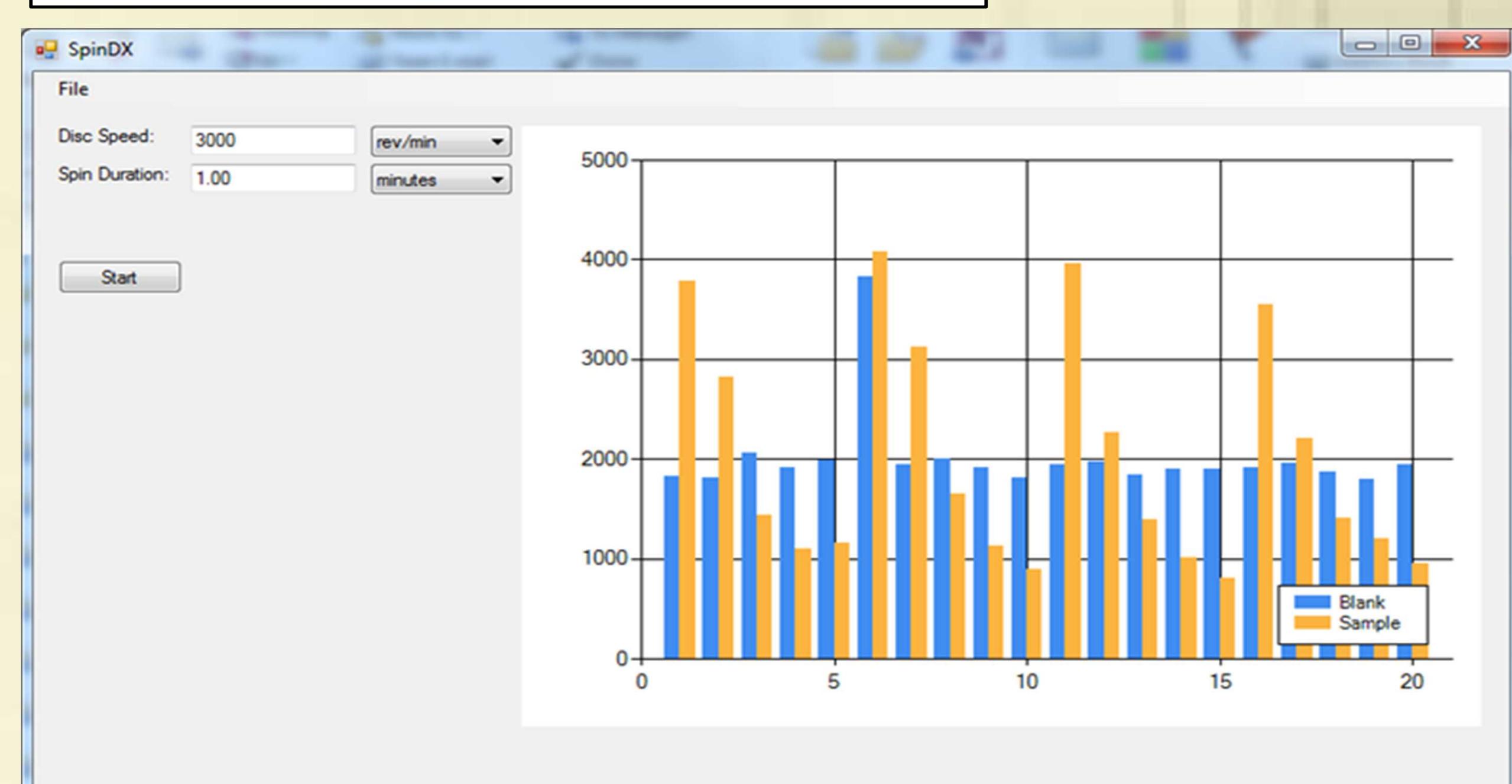
CNCed 6061 Aluminum Construction

- Very rigid
- Tight tolerances excellent fitment
- Overlapping on all edges creating light tight build
- Simple build for easy assembly
- Half the price of 3D printed SLA

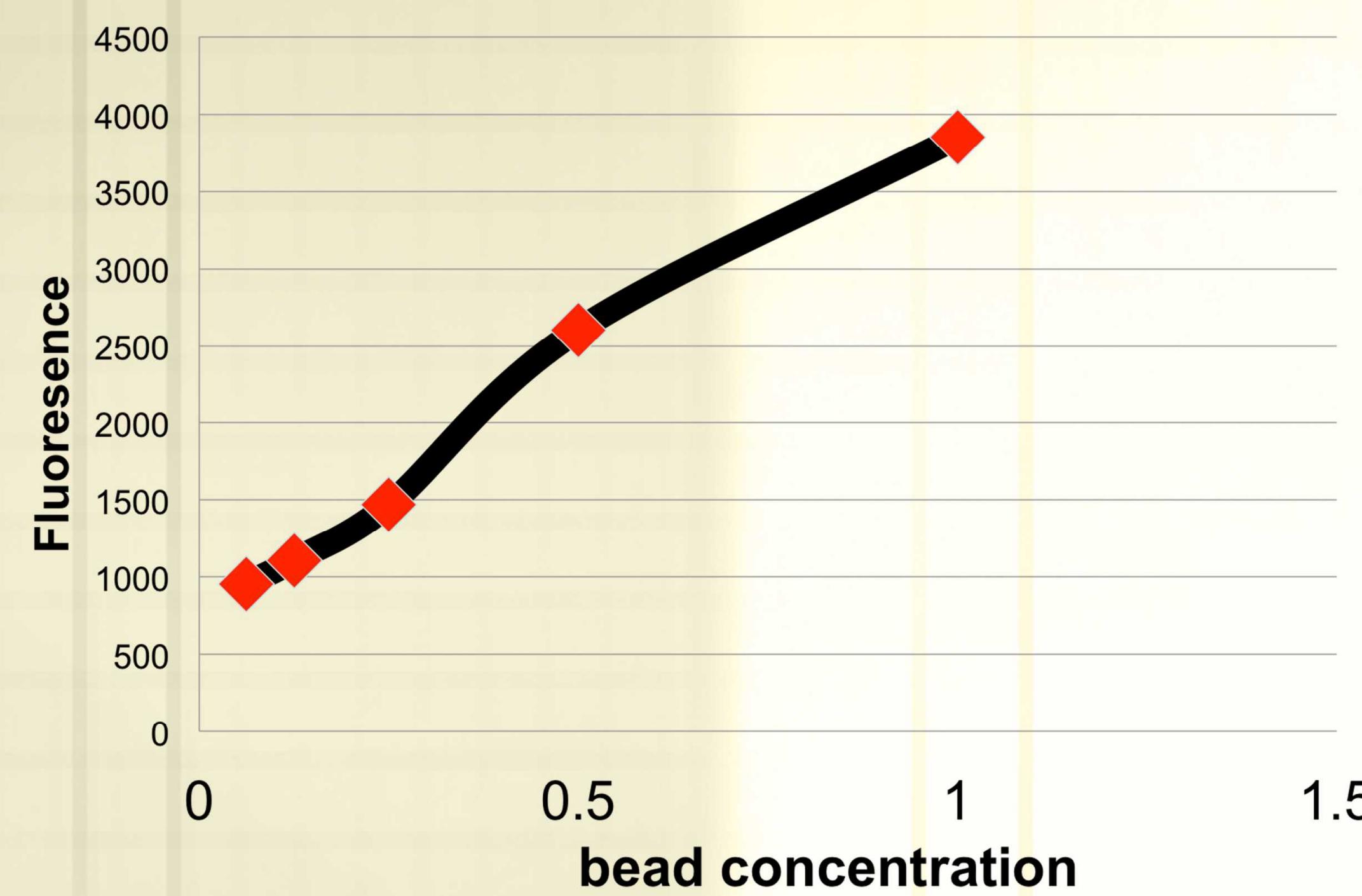
Electrical/Software Advances

- Epi-fluorescence based optical detection
- Dual motor system utilizing high res stepper motor for channel reads and high rpm DC motor for centrifugal assay
- 1 integrated circuit board performing all functions required to run SpinDX
- All wires terminated with connectors
- All wires protected by wire sleeving
- Clean and compact design

Data collection and software user interface



Calibration curve on the new platform



Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000