



## **The Z Refurbishment (ZR) Project at Sandia National Laboratories\***

**Presented to the European-Asian Pulsed Power Conference  
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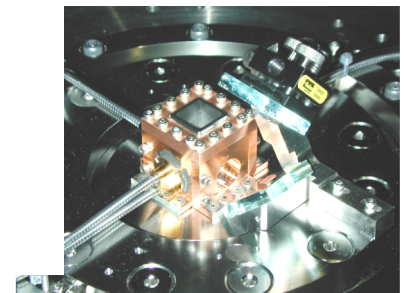
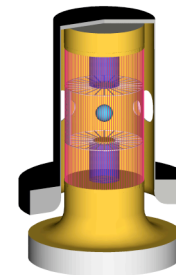
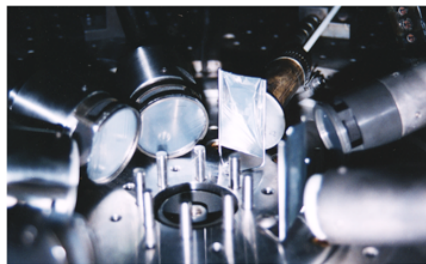
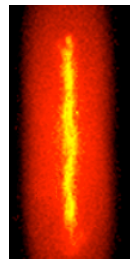
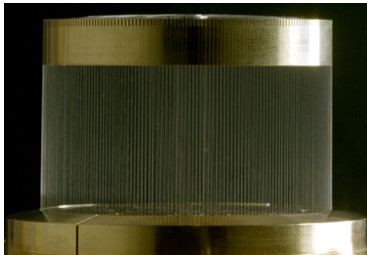
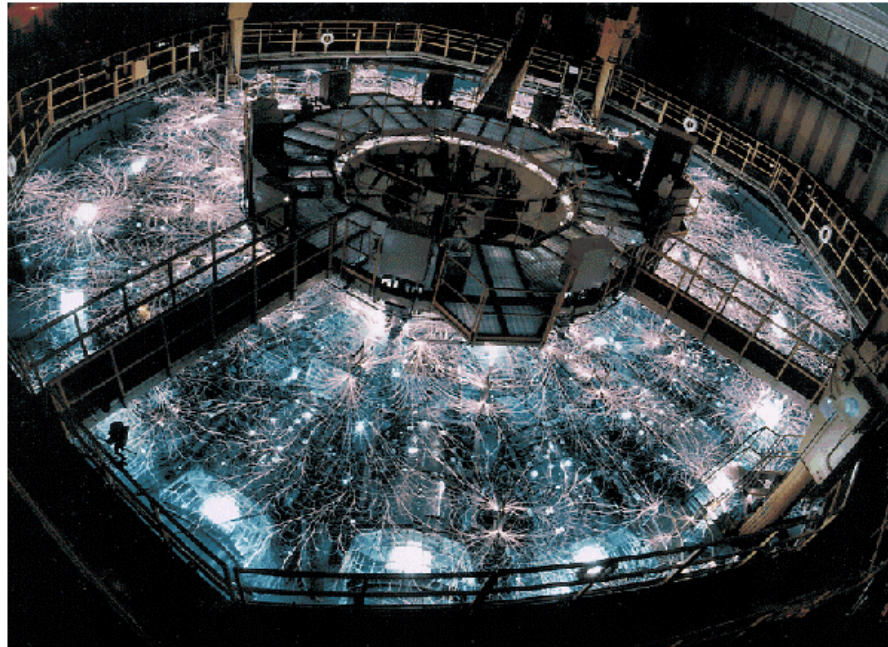
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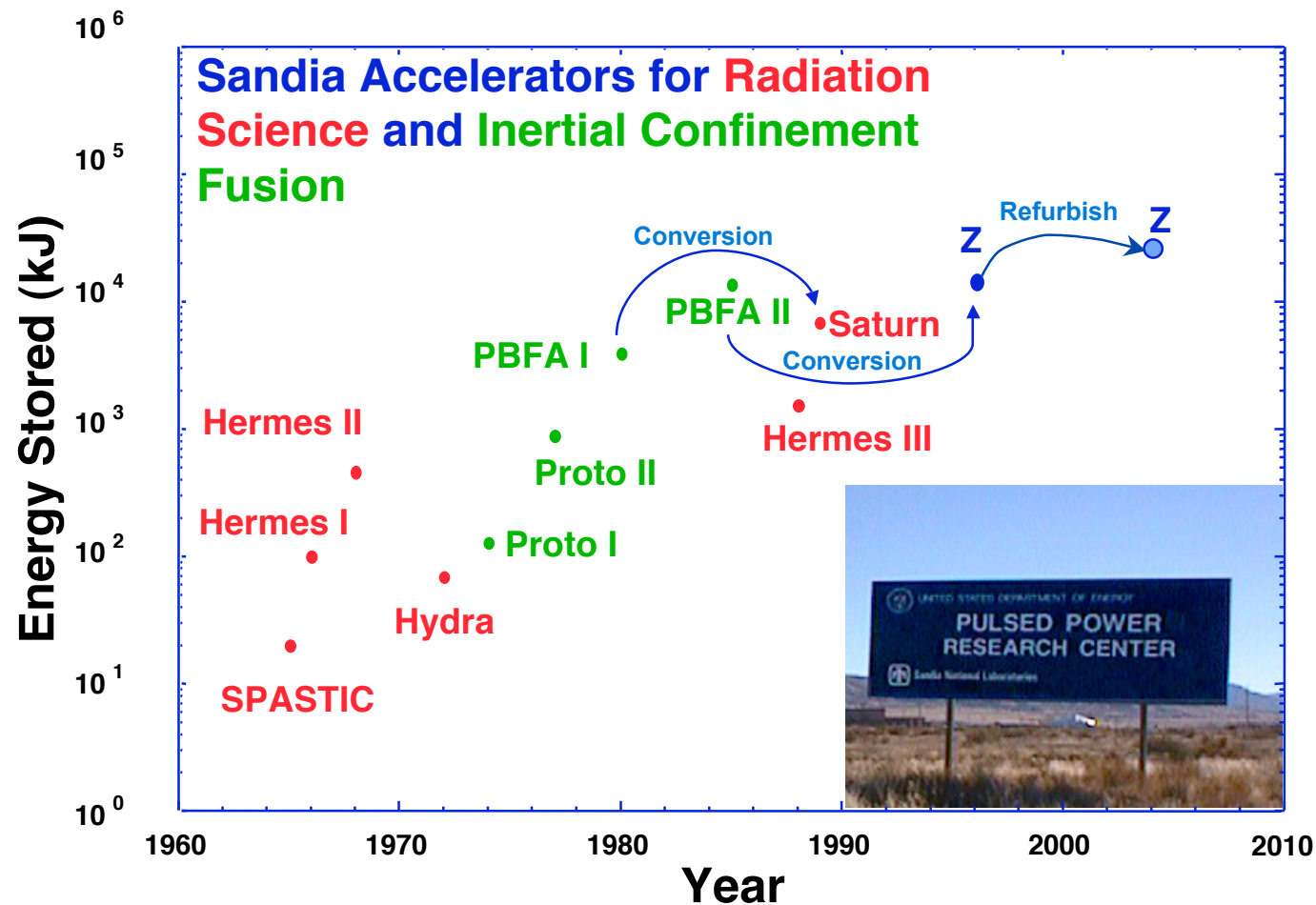


**Z has been a very productive facility for Z-Pinch Physics, Radiation Science, ICF, and Equation of State in it's ten year life time**





## Sandia has a forty year history of successfully building and converting pulsed power facilities



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## The Challenge for **ZR** is to Meet Diverse Requirements

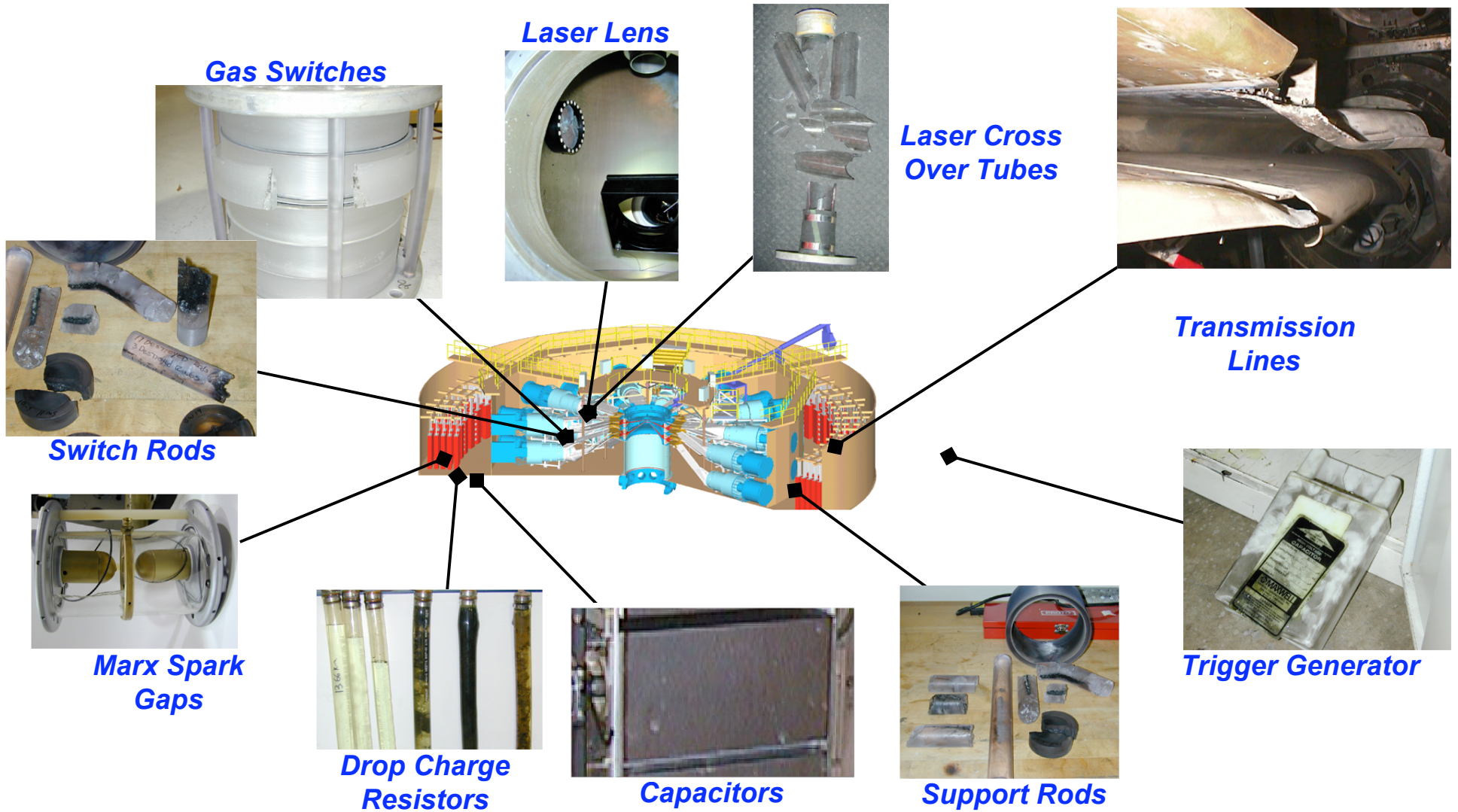
- ✓ Increased **capacity** needed to meet programmatic requirements
  - **ZR** operating double - shift will enable 400 shots per year (~ 240 limit today – 2 standard shifts)
- ✓ Increased **precision/flexibility** requested by users
  - **ZR** will improve yearly load current reproducibility (~5% now → 2% after)
  - **ZR** will improve short term z-pinch reproducibility (~3% now → 1% after)
  - **ZR** will provide tailored pulse shaping for materials property programs
- ✓ Enhanced **capability** will increase scientific scope
  - **ZR** will provide higher temperatures, x-ray power, x-ray energy, and magnetic pressures for the HEDP community via higher current (18 MA now → 26 MA after)

Continued availability of **Z** is required for Sandia to meet its mission commitments.  
**ZR** will extend the useful life of **Z** to beyond 2010.





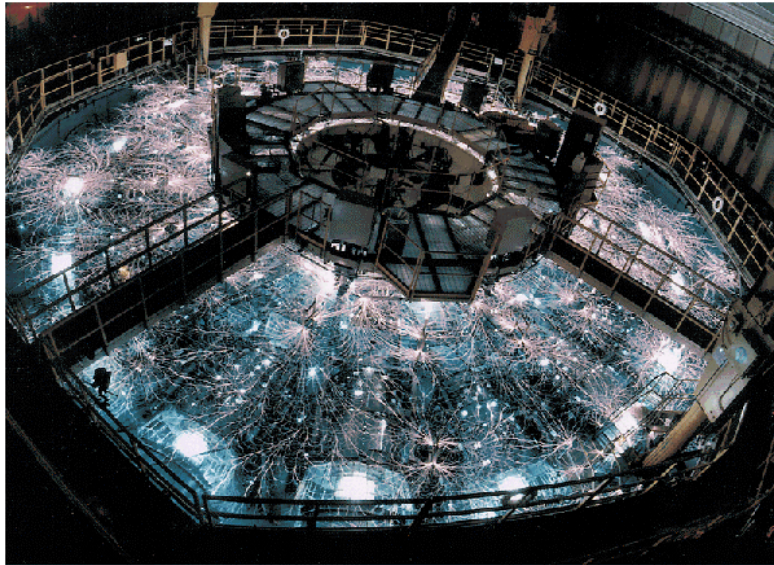
# Aging **Z** Required Constant Repair



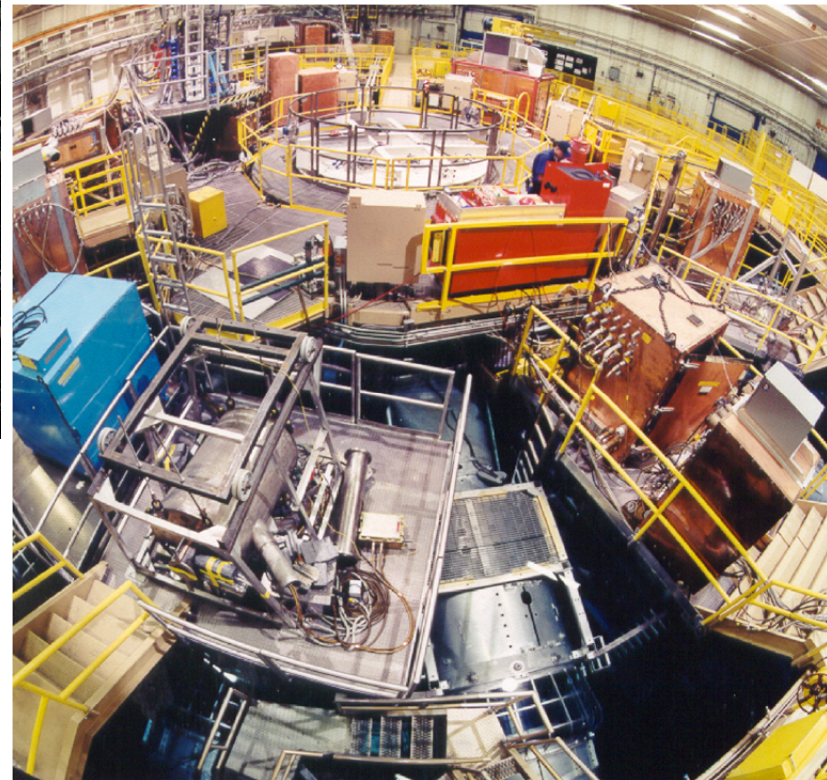


# Diagnostics Infrastructure Has Become Congested

*Unobstructed Top of PBFA II ~1985*

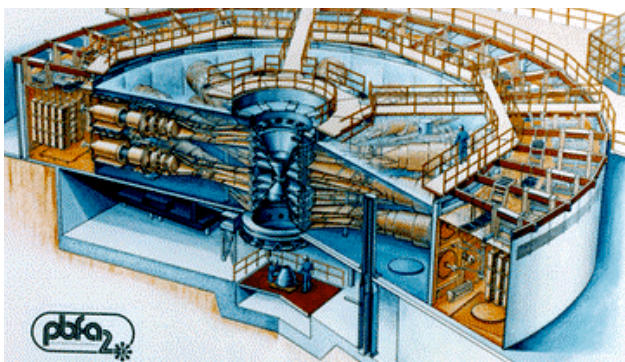


*Top of **Z** Cluttered Today*



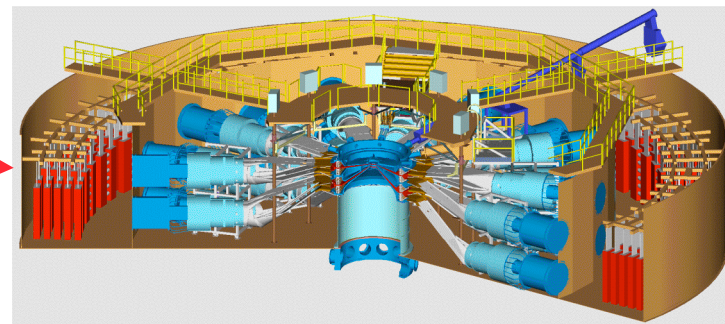


**Z evolved from PBFA II. The components are twenty one years old in 2006**



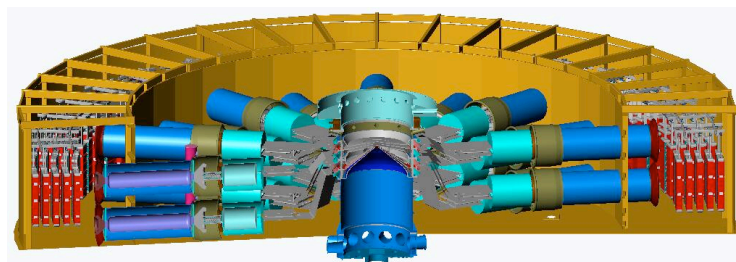
**1985 - PBFA II**

**PBFA-Z Project**



**1996 - Center Conversion  
to Z**

**ZR Project**



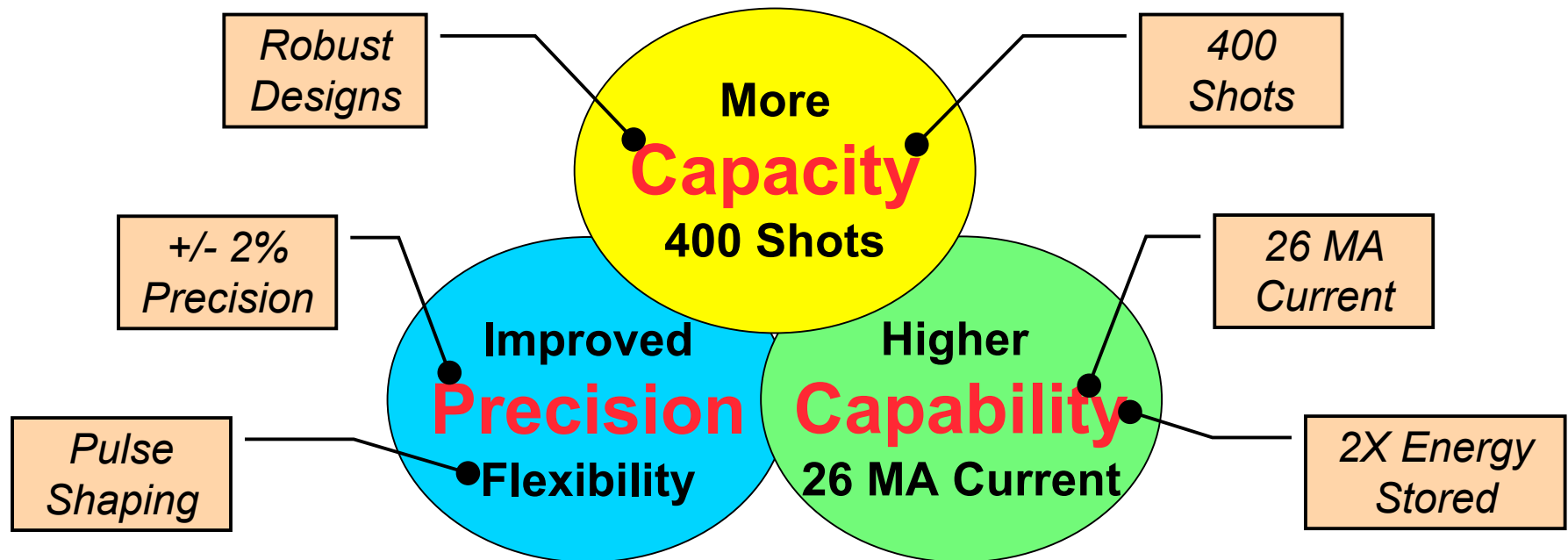
**2006 - Z Refurbished**

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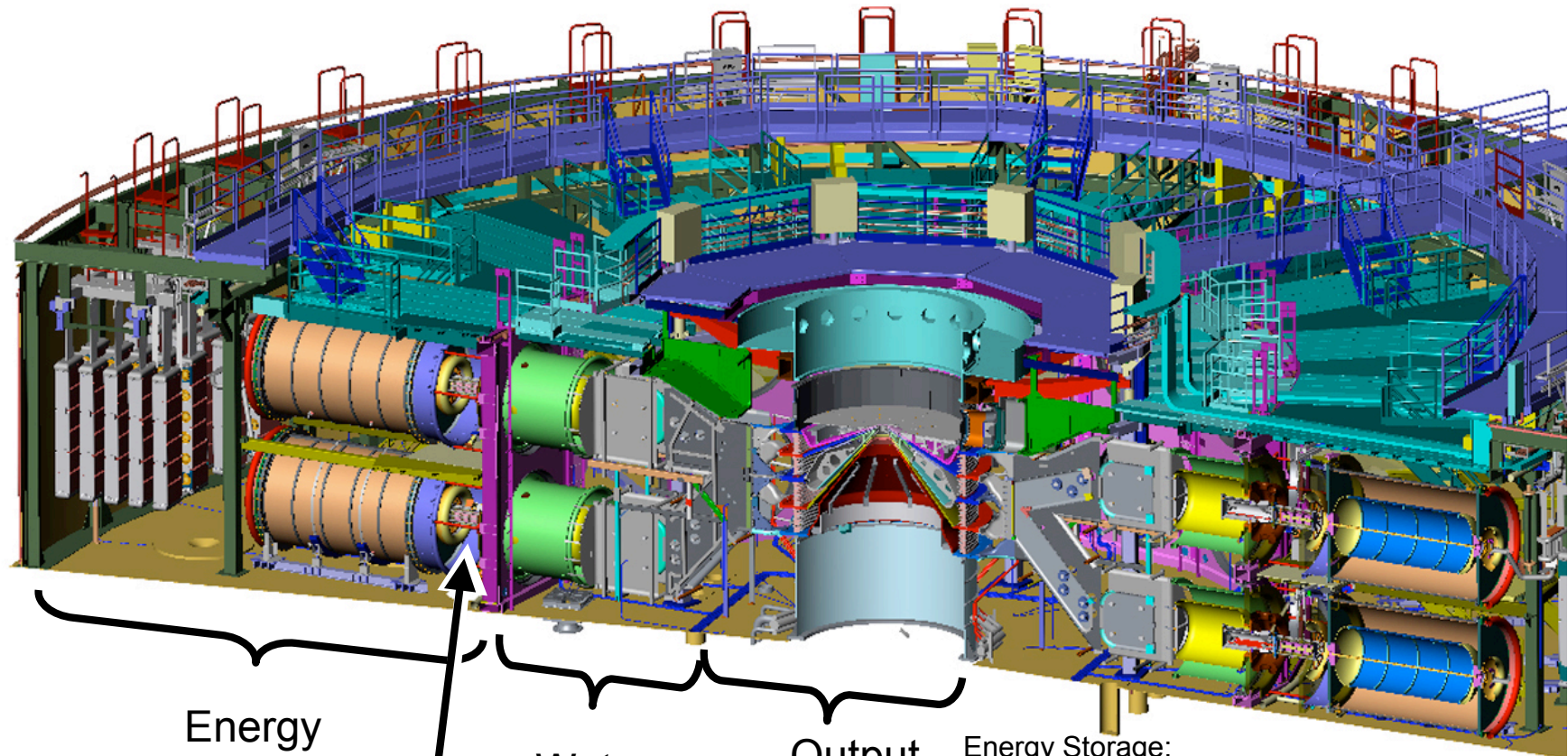
## Sandia's approach to **ZR** is Balanced

*Achieve a useful balance between*



*with minimum impact to ongoing experimental programs.*

# Z-Refurbishment Pulsed Power subsystems



Energy  
Storage

Water  
Pulse  
Compression

Output  
Region

Laser Triggered Gas Switch

Energy Storage:  
Trigger, Marx, Diverter, ISC  
Laser Triggered Gas Switch:  
Laser Trigger system, LTGS  
Water Pulse Compression:  
PFL, Main switches, OTL1, Peak switches,  
OTL2, merge  
Output Region:  
Water convolute, Vacuum Interface, MITLs



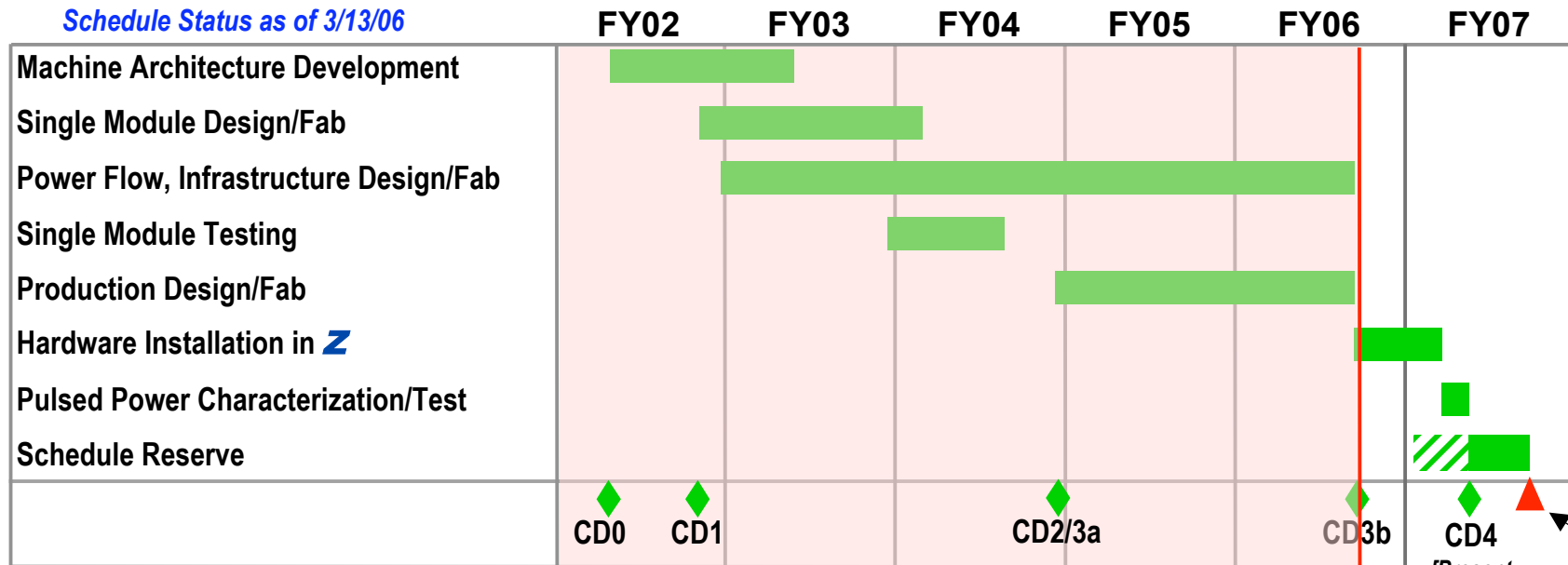


# Project Summary

**Project Description:** Refurbish **Z**'s energy storage, pulse forming, and vacuum power flow systems, providing more shot capacity, improved precision and pulse shape flexibility, and higher current capability, with minimum interruption to **Z**'s experimental community.



*Schedule Status as of 3/13/06*



CD0

CD1

CD2/3a

CD3b

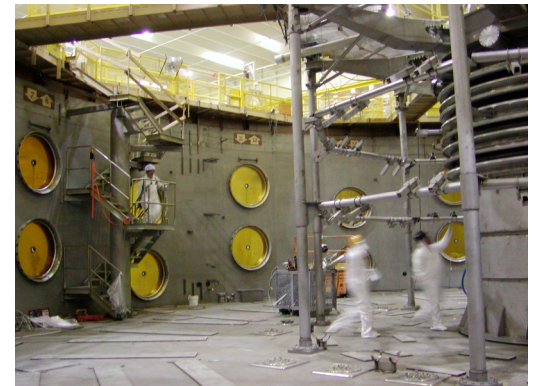
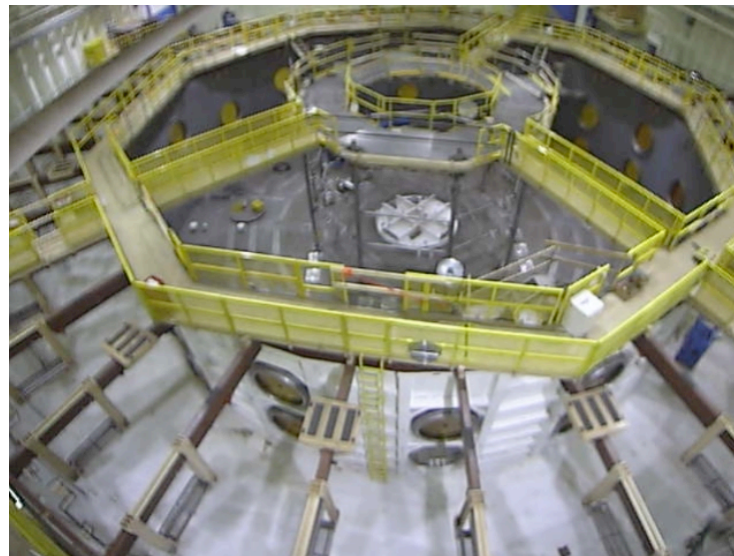
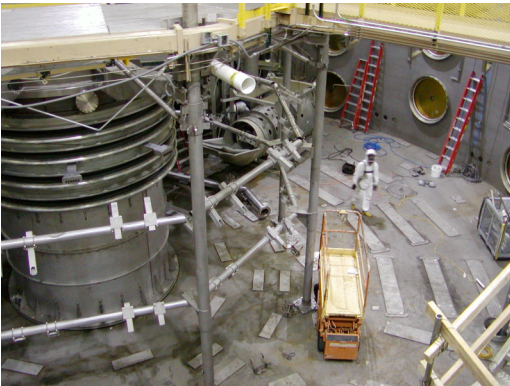
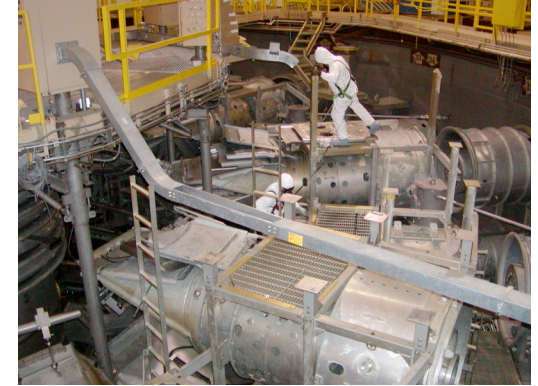
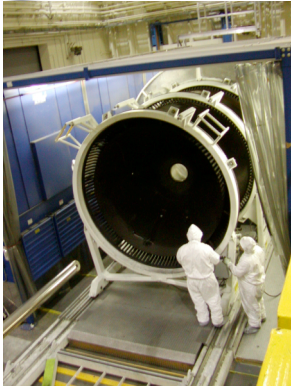
CD4

[Present Estimate]

Performance Baseline



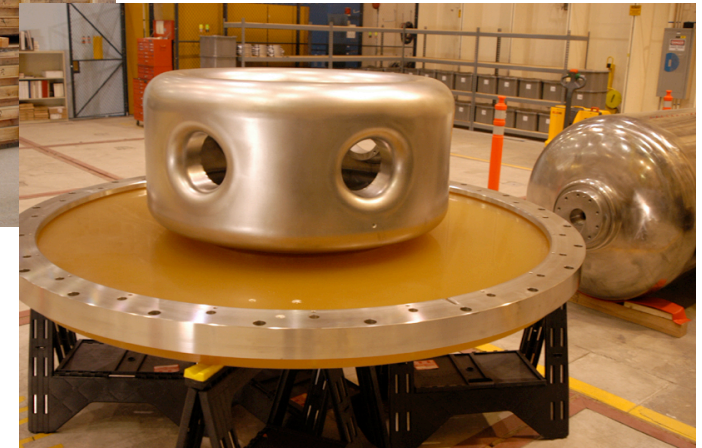
## The Z facility has been disassembled



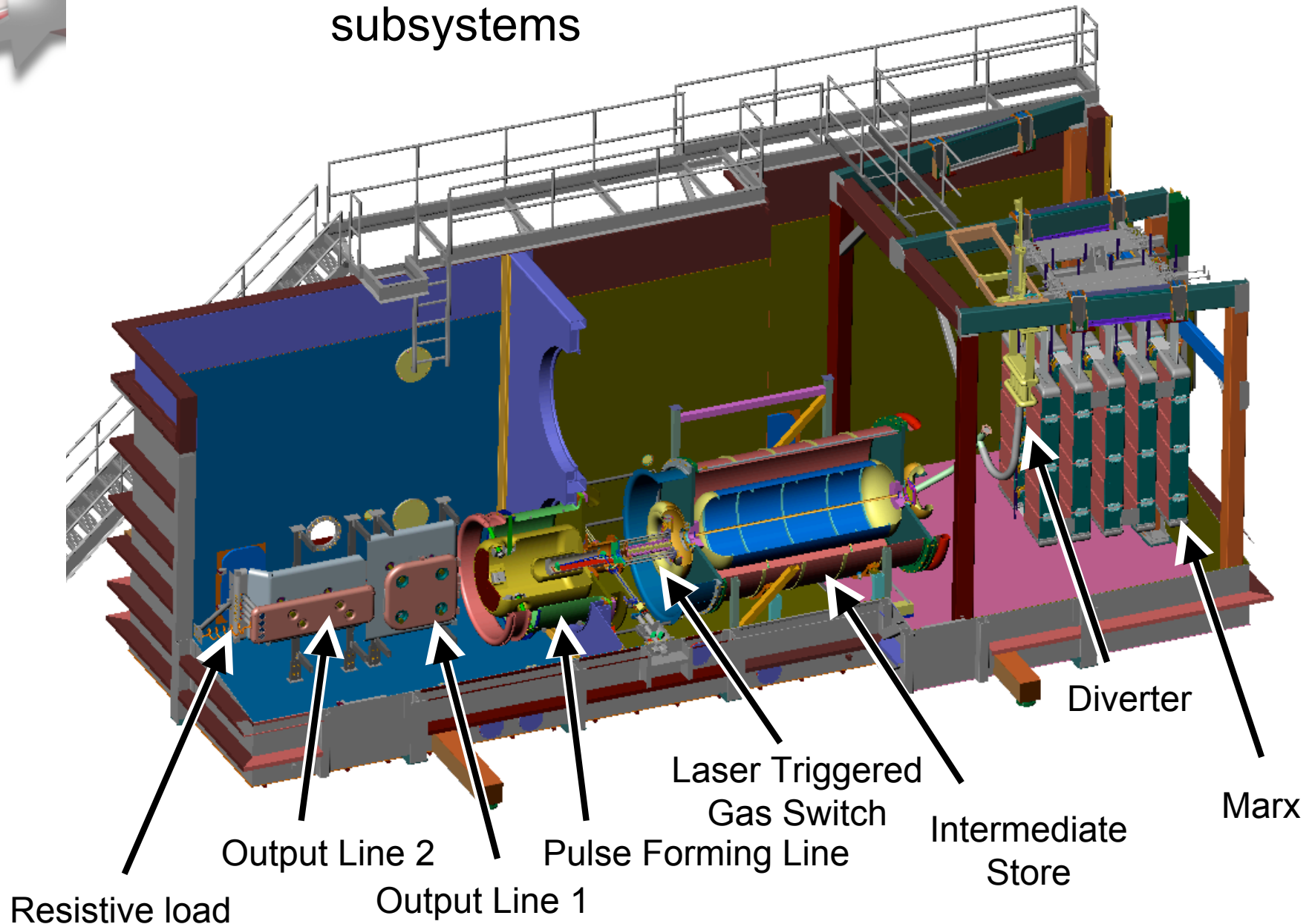




## Construction of ZR components is underway



## Z-20 demonstrates the core ZR Pulsed Power subsystems



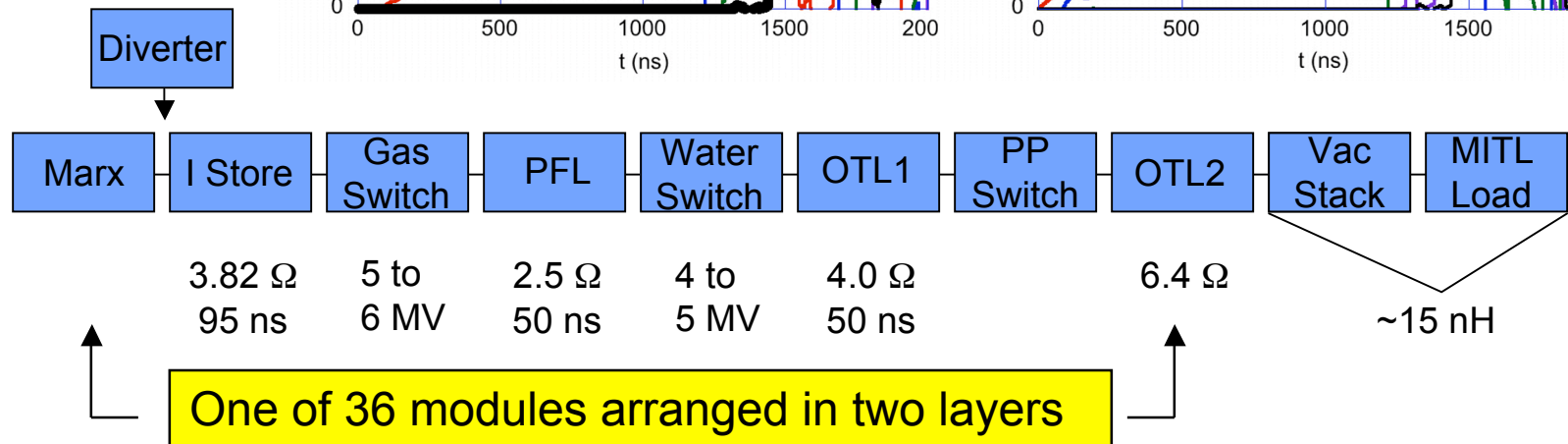
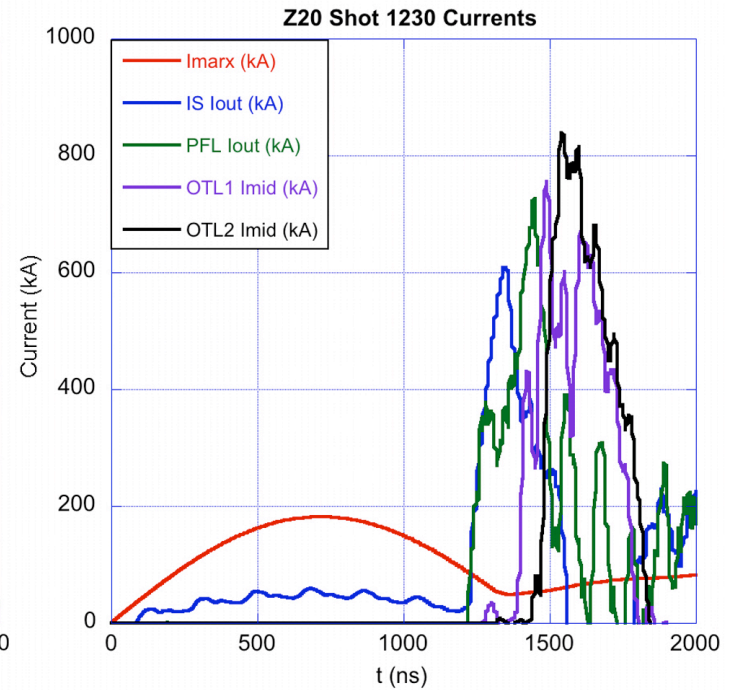
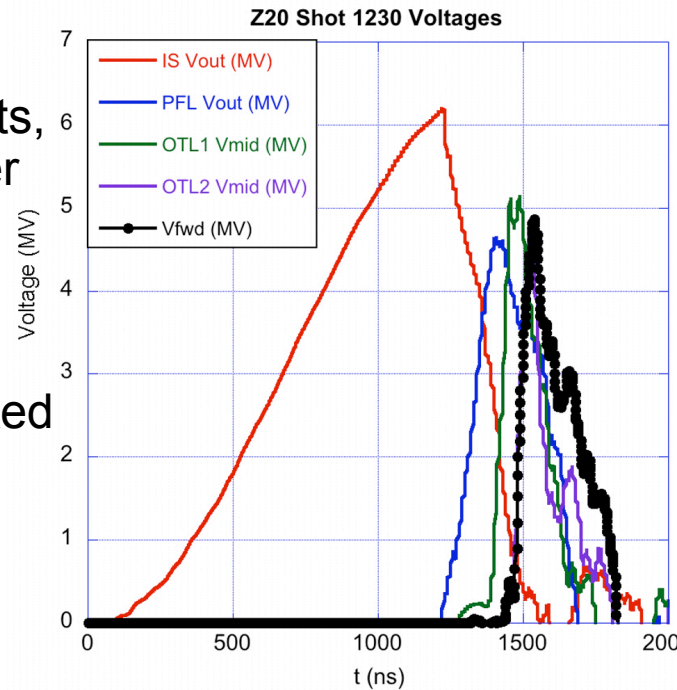
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# ZR power compression process is a four step process

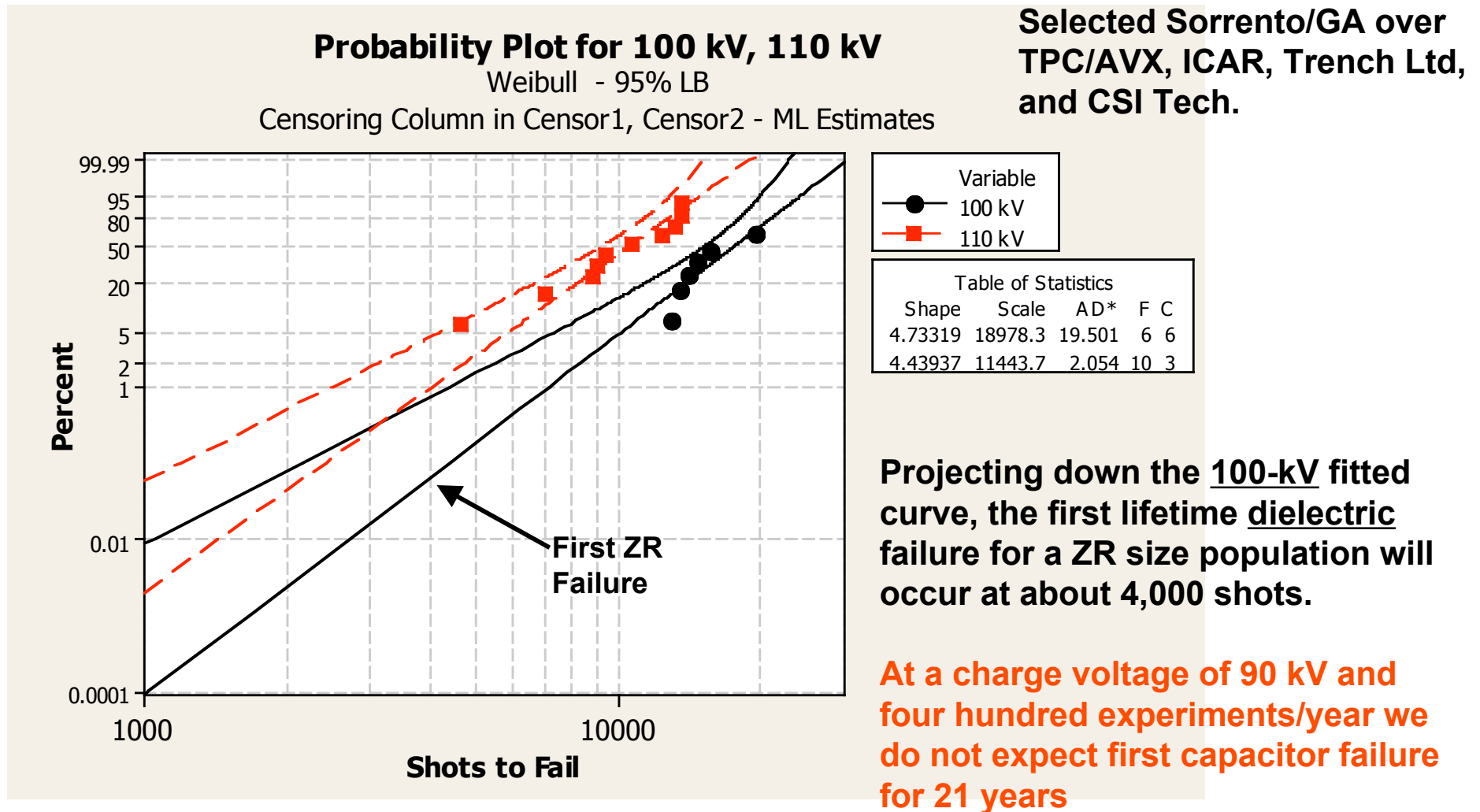
- Standard pulsed power components, just used at higher levels
- Performance observed in  $Z_{20}$  matches anticipated waveforms







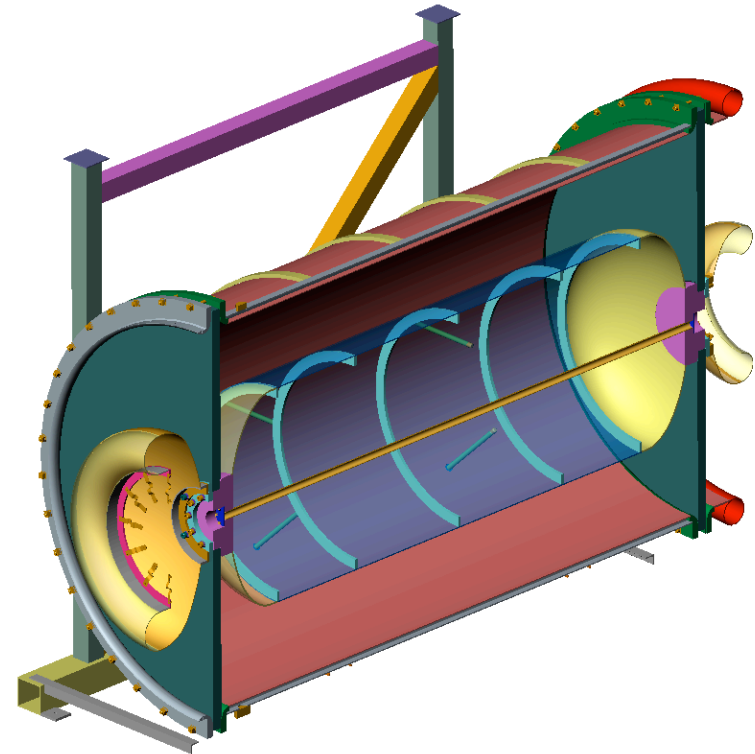
## Comparison of 100-kV and 110-kV Capacitor lifetime data emphasizes the voltage dependence.





## Intermediate storage capacitor is very robust

- Very robust design based on extensive experience with cousins
- Only observed failure was due to fabrication processes
- Tested internal arc response by spiking an earlier version - a 15" spike was needed - and no significant damage was observed
- Internal gas line to allow SF<sub>6</sub> flow through the LTGS

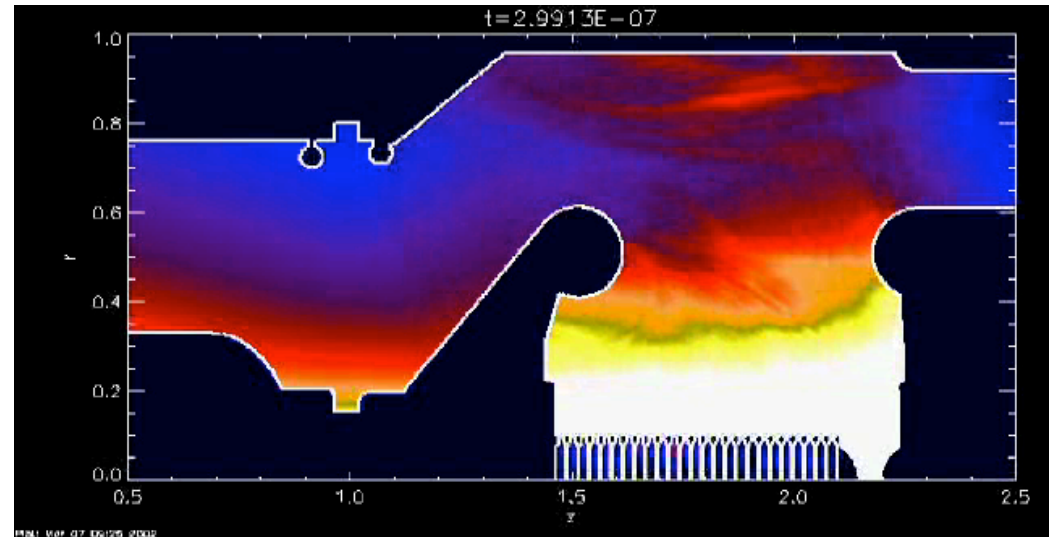


**The IS has been charged to 6.5+MV without any breakdown**

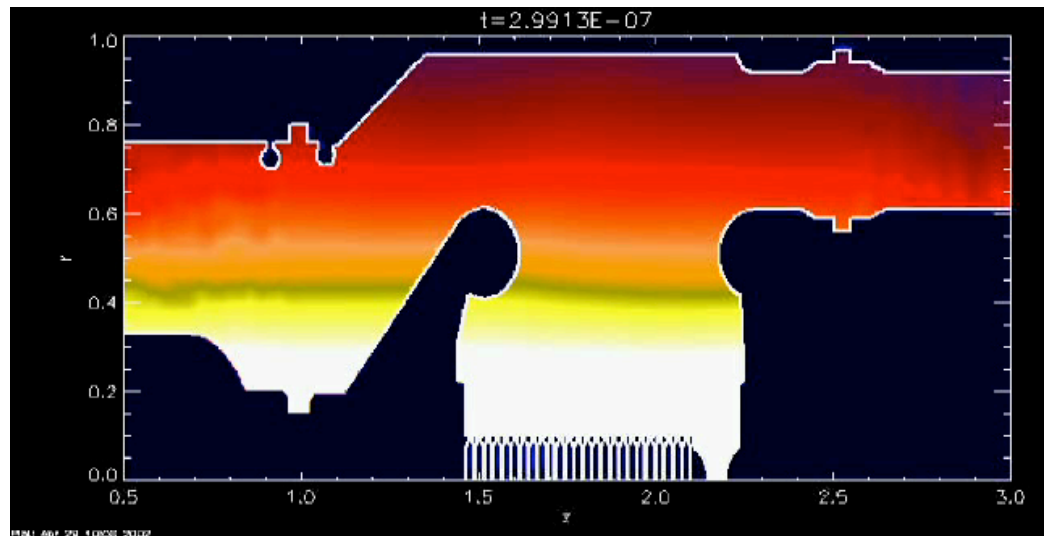


## 2-D QuickSliver code is being used to analyze the operation of the Intermediate Store Gas Switch

**Plot of  $B_\theta$  fields when 6 MV Intermediate Store Gas Switch under water dielectric fires**



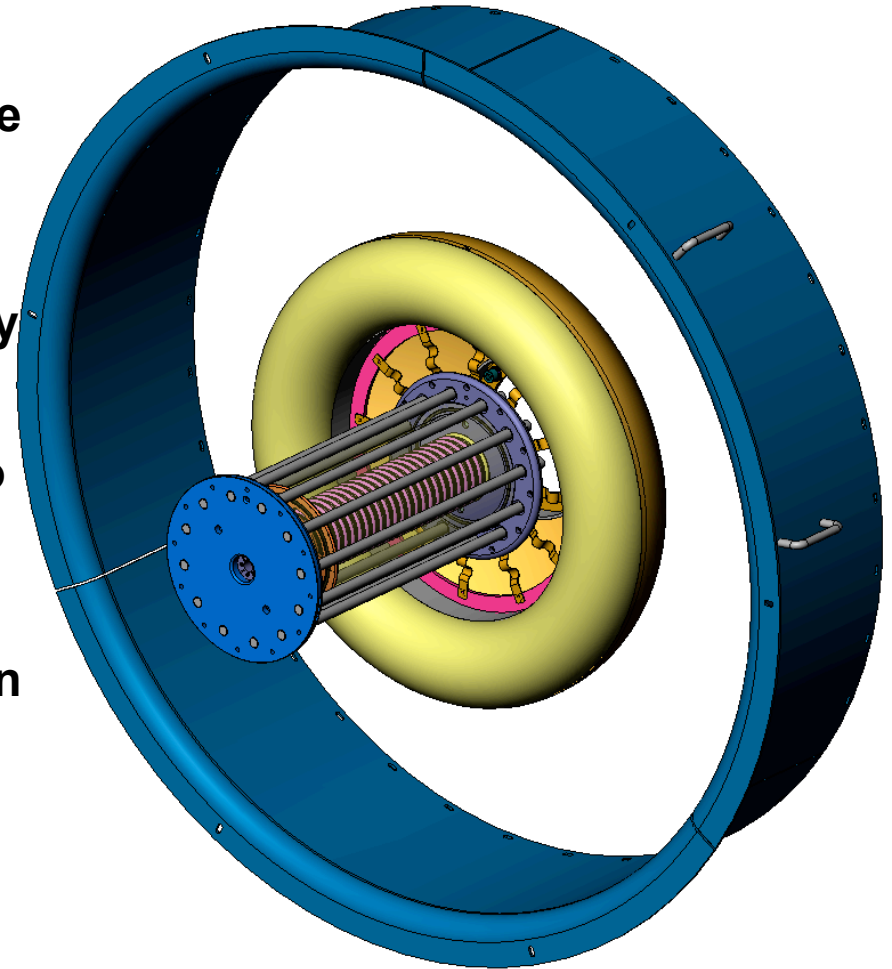
**Plot of  $B_\theta$  fields when 6 MV Intermediate Store Gas Switch under oil dielectric fires**





# Laser Triggered Gas Switch

- 6-MV (or more) required for 26 MA
- Developing an understanding of the fault modes
- Do not expect the Initial Operating Condition version to meet reliability expectations
- Investigating alternative designs to provide desired performance and lifetimes
- Phased improvements to ZR remain reasonable extrapolations





## **More information on LTGS**

# **Progress in Laser Triggered Gas Switching** **Presented by** **John Maenchen**

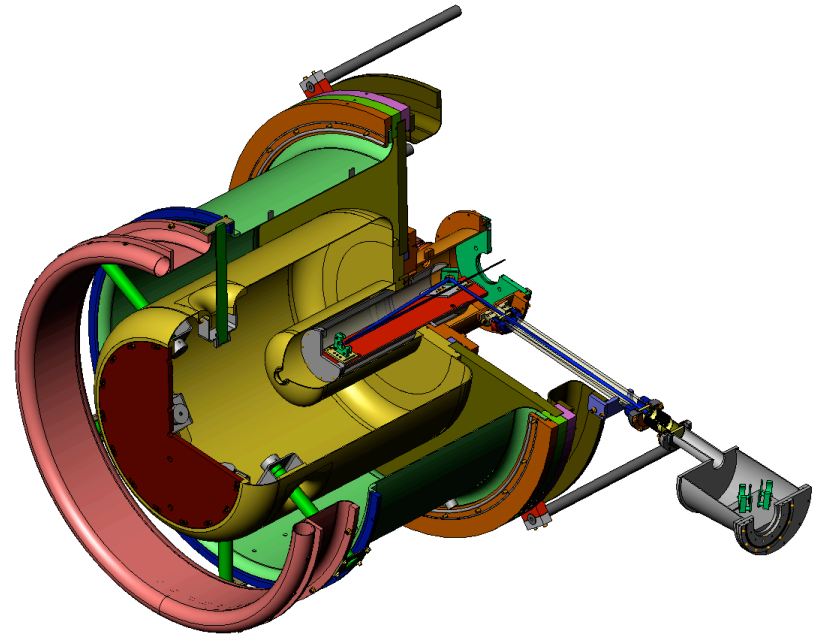
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# Pulse Forming Line

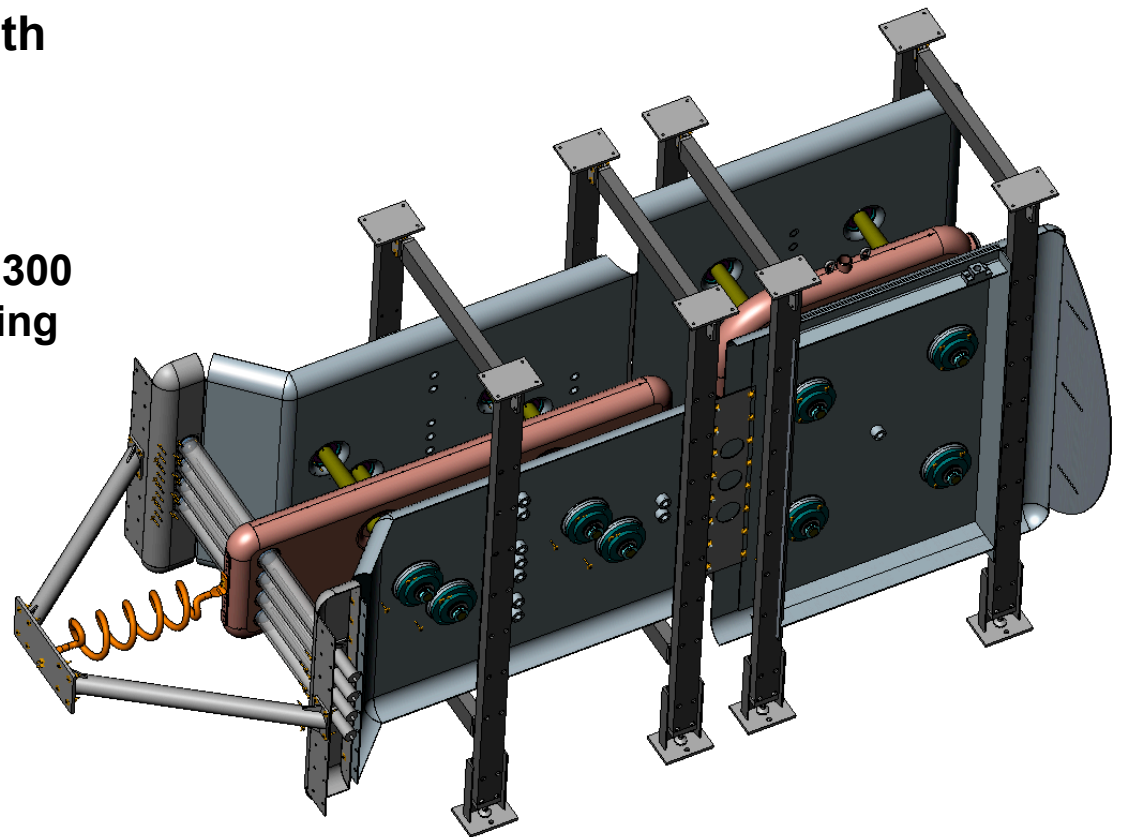
- ZR design has evolved beyond the version under test on Z-20
  - ZR will avoid the PFL support posts across the stressed water, instead using a 4" cantilever barrier and possibly supports across the oil
- Incorporates the laser trigger system
  - cross-over tube (and LTGS gas feeds)
  - cassegrainian telescope
- New abrupt transition: coax-to-linear triple water switch array
- Water switches were derived from extensive studies on a predecessor test bed





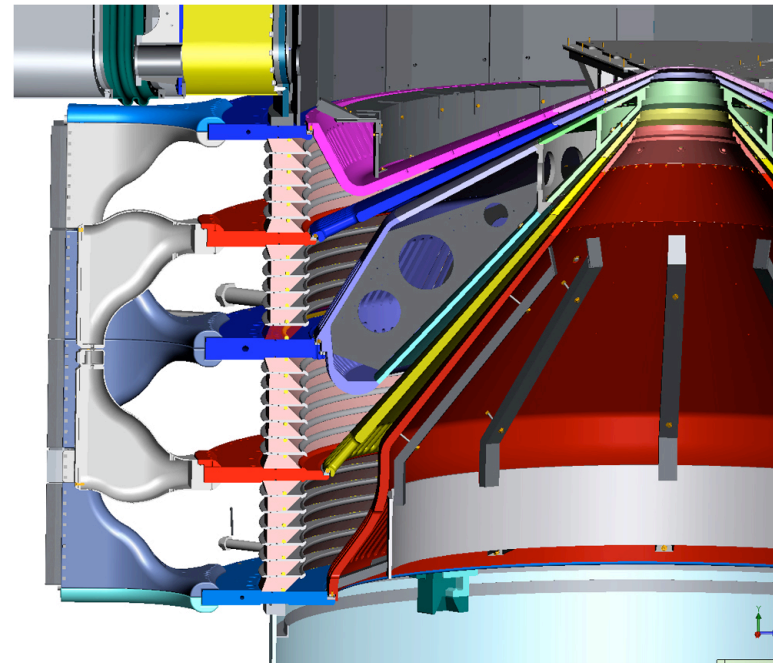
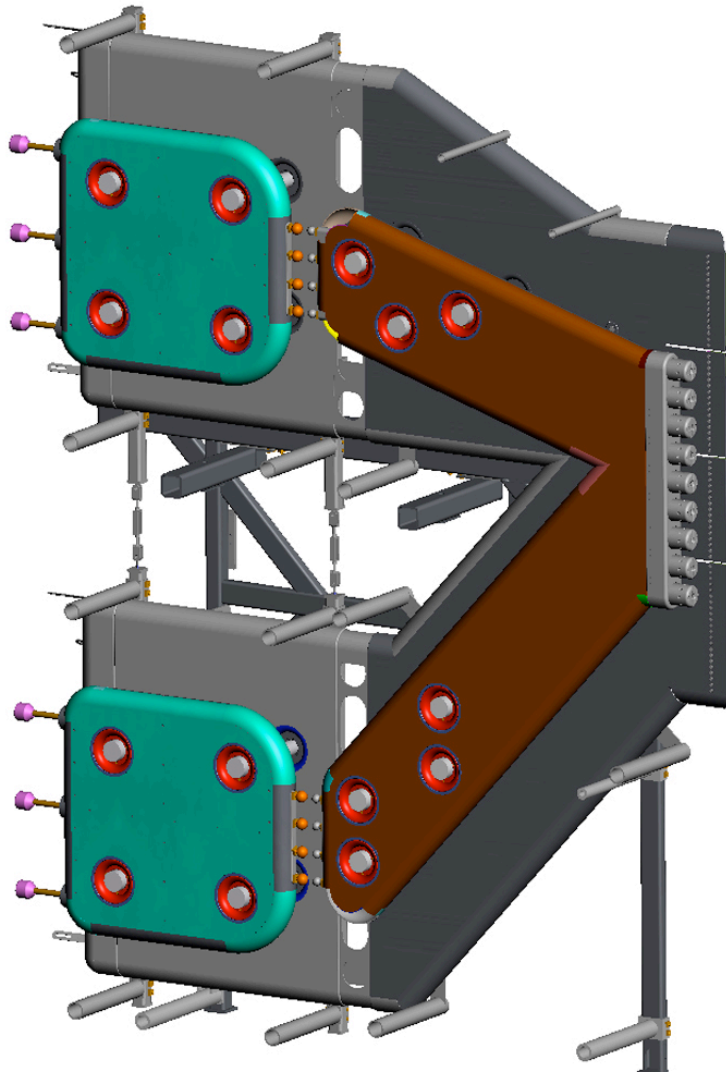
## Output Lines are also a step transformer system

- Impedance transformers with pulse shaping
- Novel support post design
  - one support rod failure in 1300 shots, with fully open peaking gaps, generating 6-MV
- Z-20 is terminated in a resistive load.
  - Full voltage flashes the resistors, so typically undermatched, creating a significant reflected wave
- Performance matches prediction





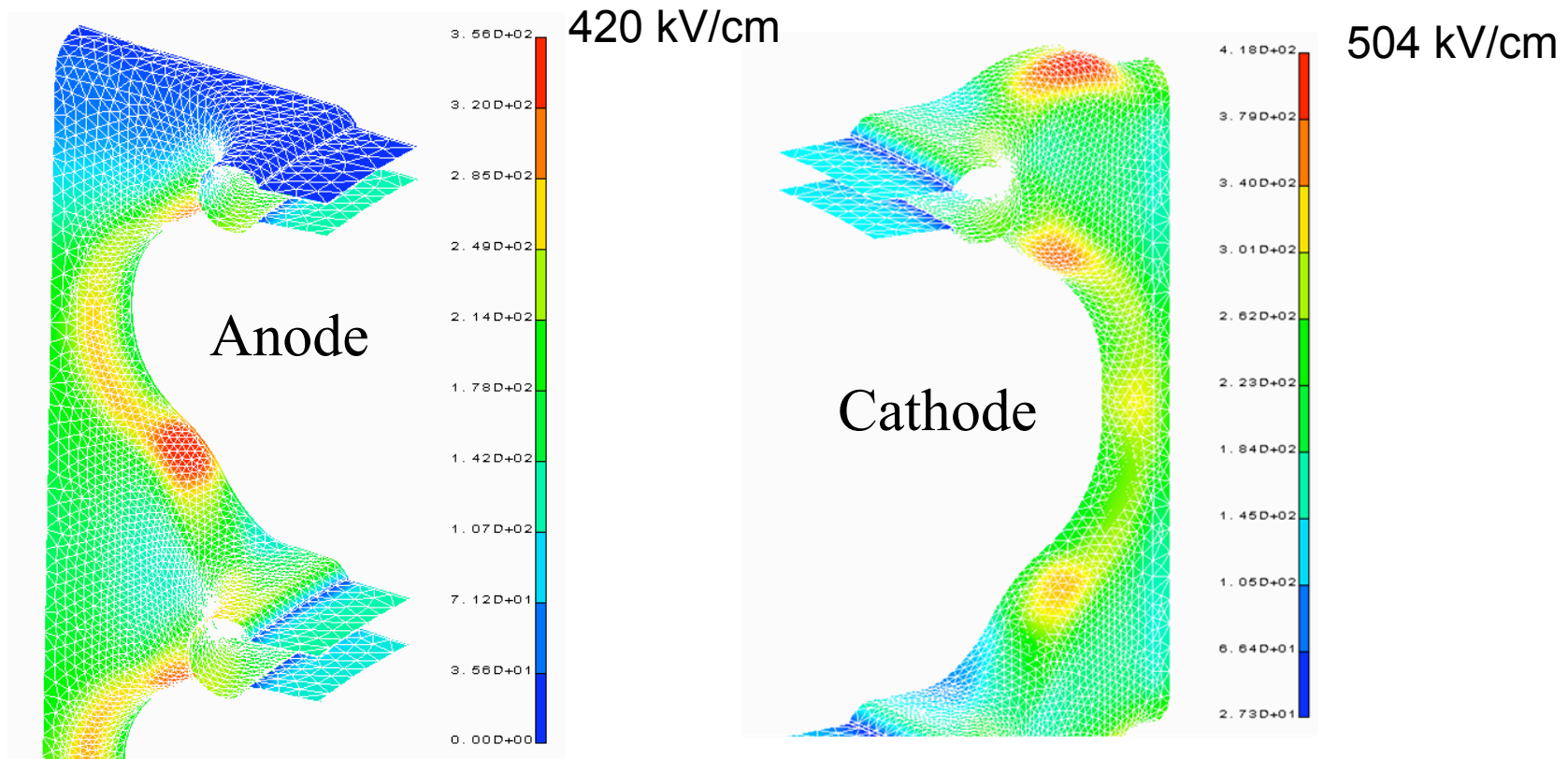
## Untested components: OTL-2 junction, water convolute, vacuum stack, and MITLs





## Fields have been calculated in the convolute

- Fields with 6 MV applied voltage

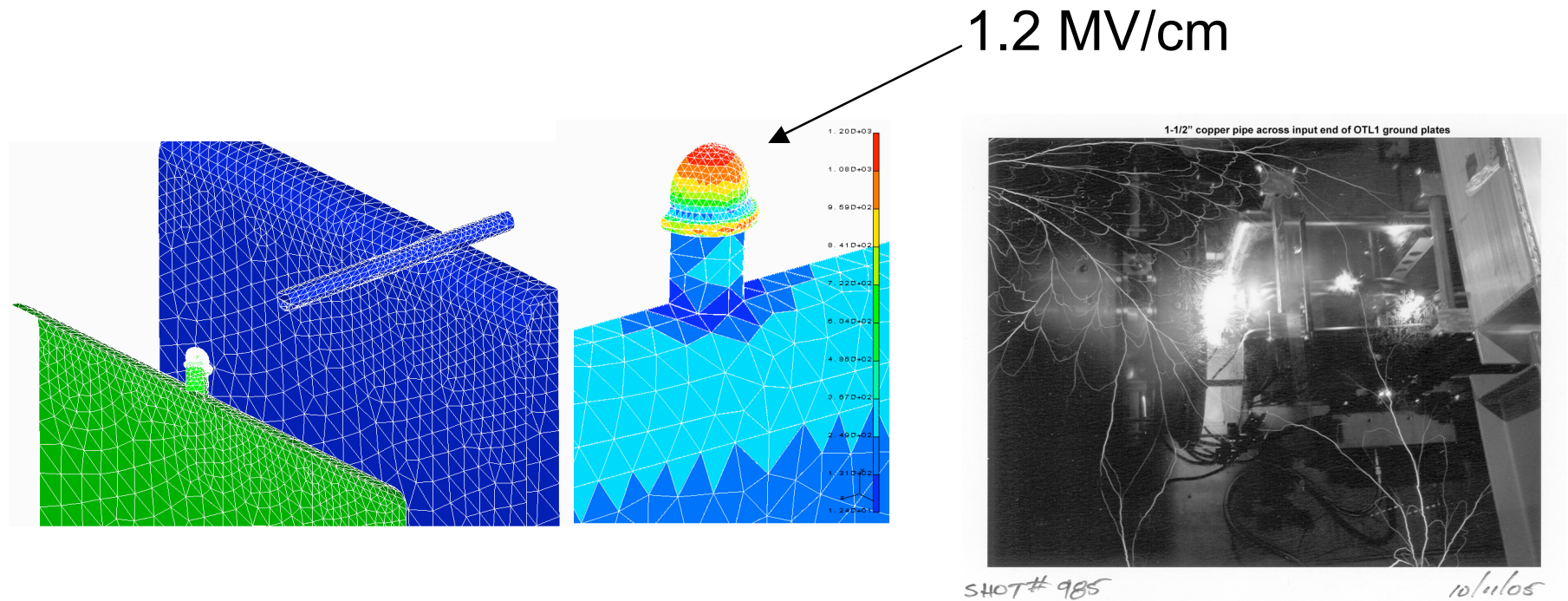






## Tests were done on Z-20 to test breakdown at significantly higher fields than will be present in ZR

- No effect on the output power, but some occasional late-time closure at high fields







# Point-plane breakdown describes large-area water breakdown

- Bill Stygar's analysis shows no breakdowns below 80% for a wide range of times

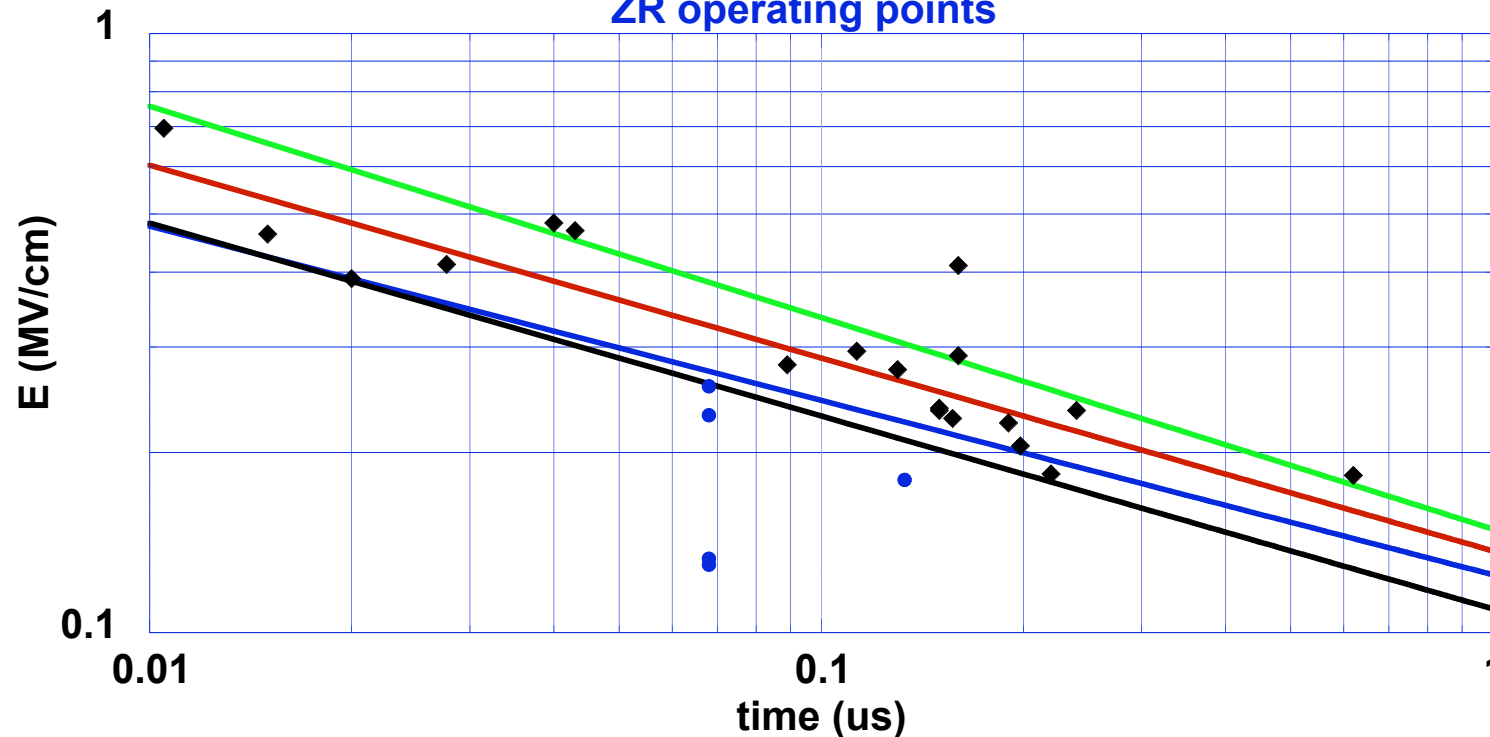
$$Et^{.322 \pm .031} = 0.137 \pm 0.012$$

Water Break Down Criteria

$$Et^{(0.322 \pm 0.031)} = (0.137 \pm 0.012)$$

80% of Break Down Criteria

ZR operating points

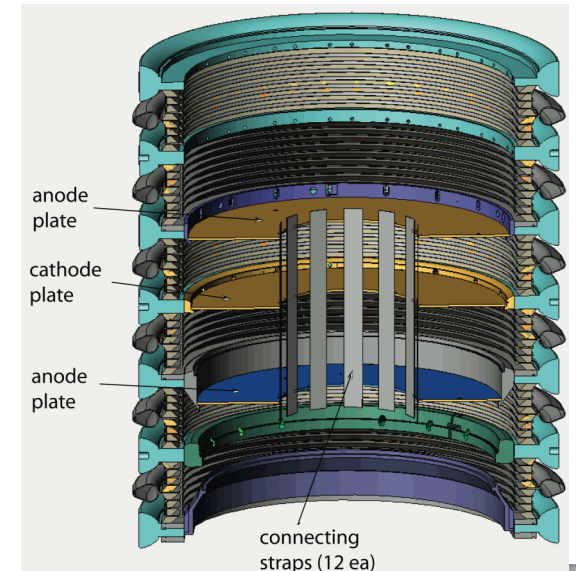
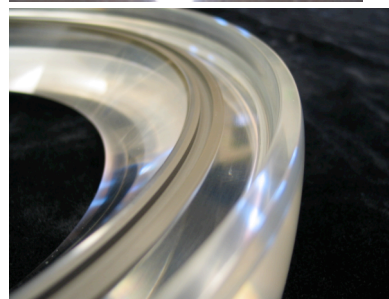
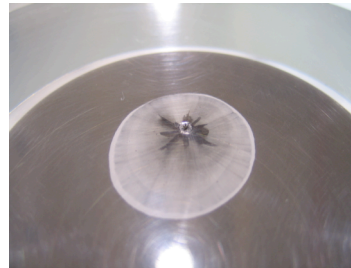
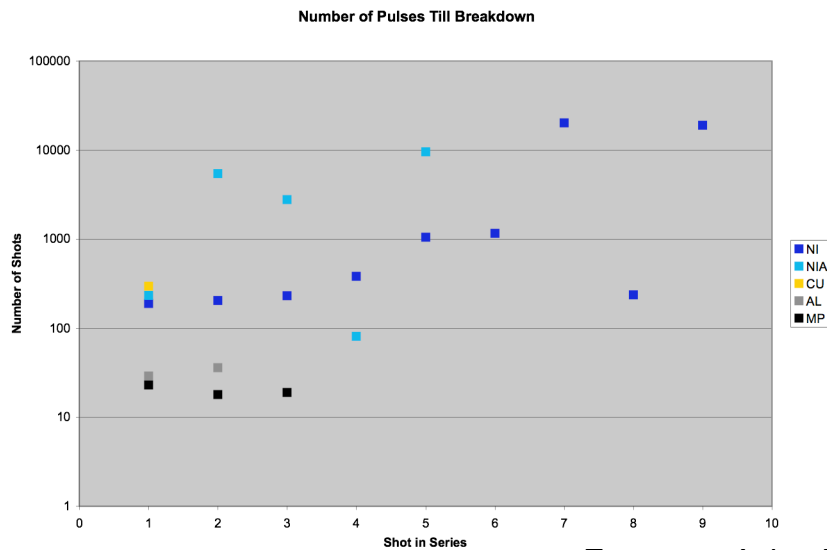


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# Flashover and bulk breakdown have been tested extensively

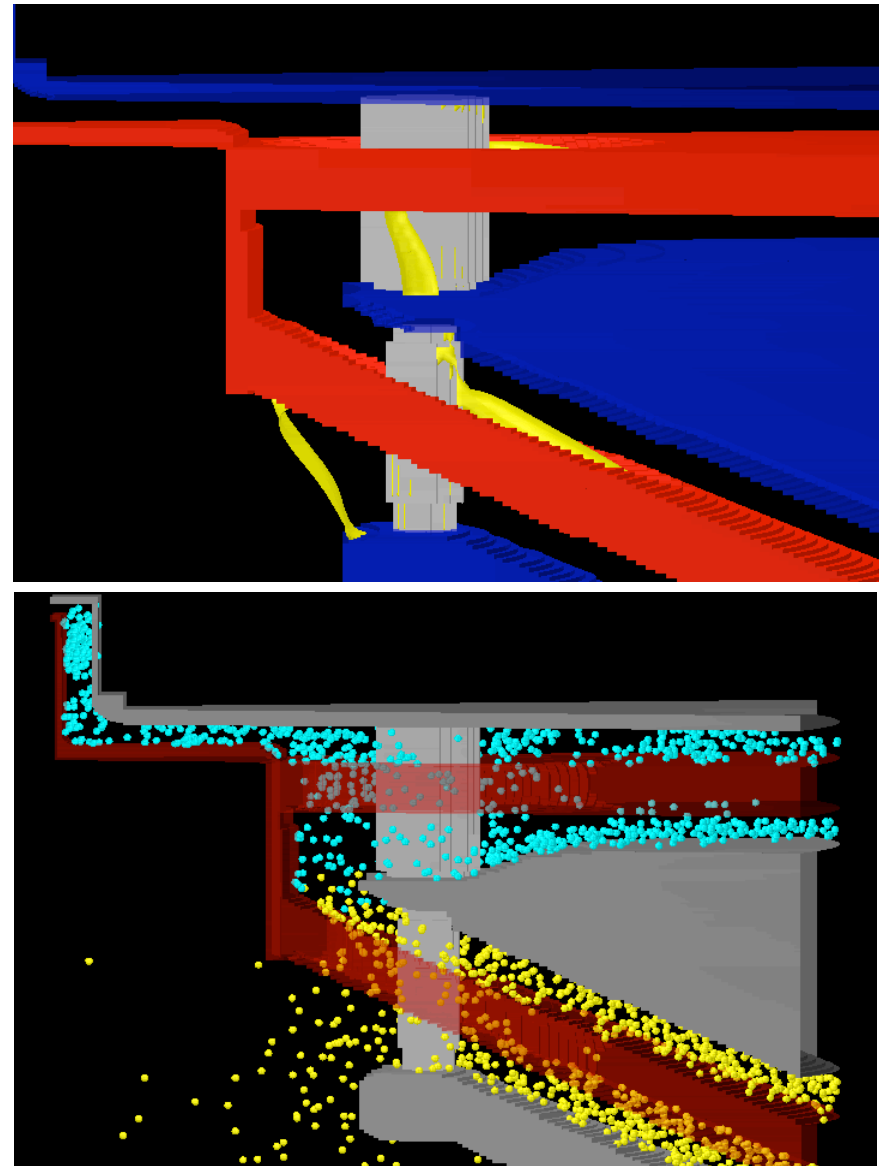
- Flashover- *MiniZ* and *Saturn*
  - Shown that the anode plug is robust and does not cause bulk breakdown
  - Anode plugs are still in Saturn
- Bulk breakdown- *Insulator tester*
  - Shown that conductive polymer increases life compared to metal



## 3-D QuickSliver PIC being used to model and design the double-post-hole-convolute

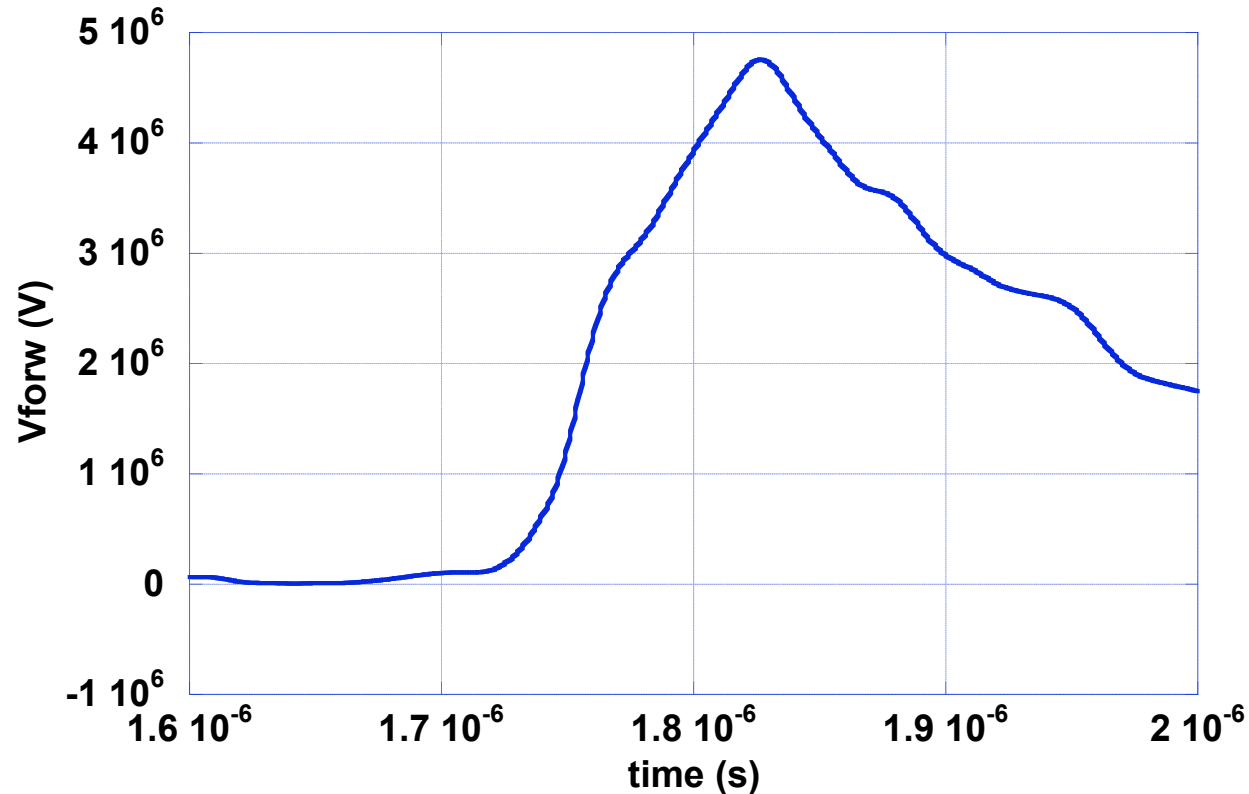
The double-post-hole-convolute is used to place four power flow feeds in parallel.

Each post has five magnetic nulls.





**The ZR project will deliver a 4.8 MV forward going wave in a 0.18 ohm system**



**The peak electrical power is 127 TW and delivers 8.2 MJ in 100 ns and 14.7 MJ in 200 ns**





## Higher current will provide increased capability

Capability	Z today	After Refurbishment
Peak load current reproducibility	$\pm 5 \%$	$\pm 2 \%$
Pulse shaping flexibility	Minimal	Significant Variability
Peak Current	18 MA	~26 MA
Power Radiated (Nested Arrays)	230 TW	~350 TW
Energy Radiated (Single Array)	1.6 MJ	~2.7 MJ

Increased capability will be applied to:

- Hot spot Inertial Confinement Fusion
- Fast ignition
- Radiation hydrodynamics
- Opacity
- Material response to radiation fluence
- Dynamic material properties