

Nylon humidity aging with and without Kevlar¹

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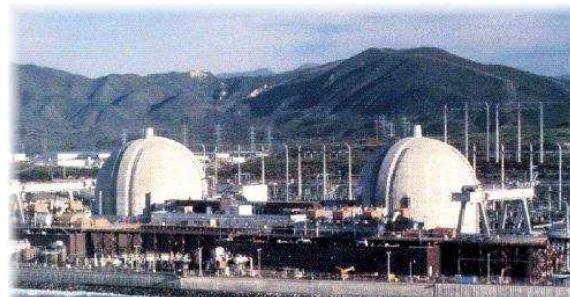
San Francisco, ACS Meeting, Fall 2006

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Organic Materials Aging and Degradation



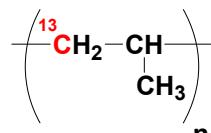
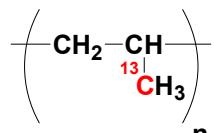
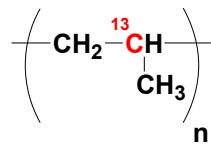
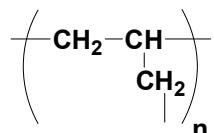
O-rings



Nuclear Power Plant Cable Insulation



Aircraft Wire Insulation



Labeled Polypropylene



Textiles



Approach/Goals

Macroscopic level

Physical property

Tensile Property

Permeation

Elongation

Dimensional changes

Molecular Level

Chemical Property

UV-VIS Spectroscopy
Surface Analysis
Differential Scanning Calorimetry
Additives
Molecular Weight Analysis
Density
X-Ray Analysis
Nuclear Magnetic Resonance
GPC
Infra-red Spectroscopy

Goals

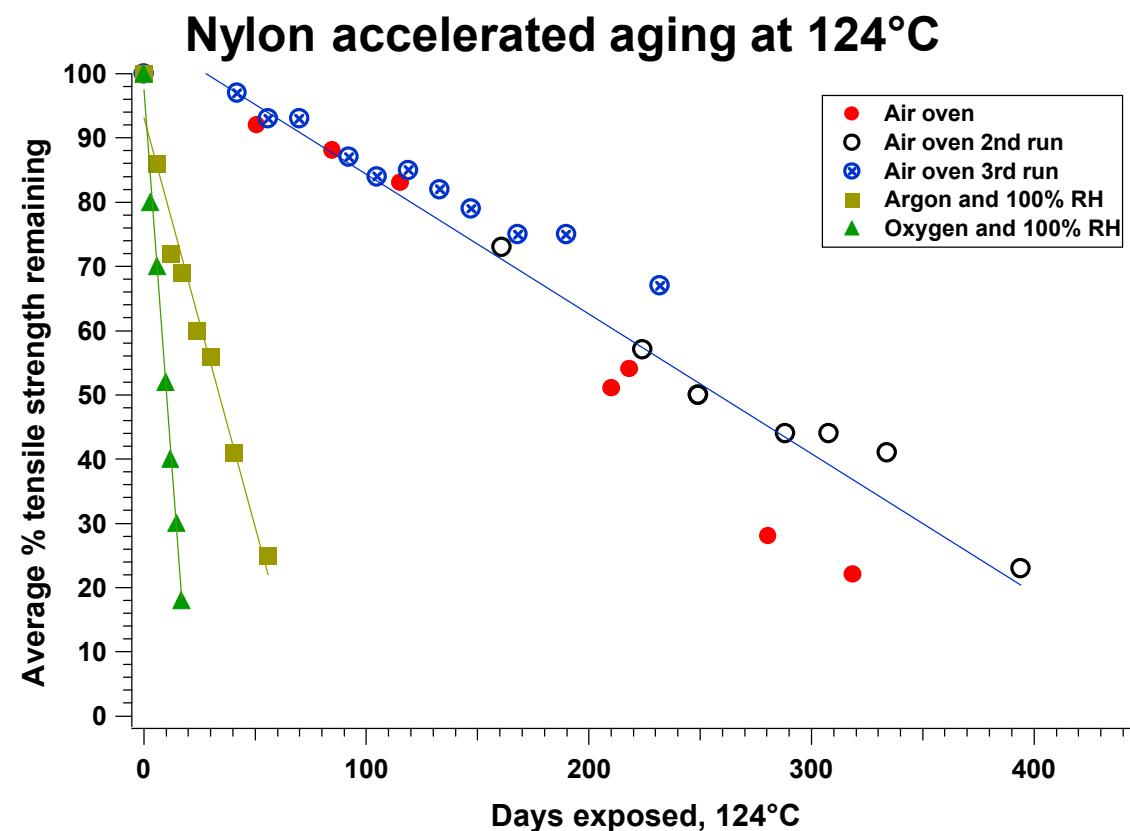
- Prediction of physical properties vs. time
 - Predict remaining lifetime of field materials
- Develop condition monitoring method



Background:

Materials of interest are Nylon 6.6 and Kevlar 29

Previous work entailed examination of Nylon and Kevlar and demonstrated humidity as the main contributing factor to degradation, however the presence of an oxygen atmosphere has been shown to make a difference for Nylon



(1) Bernstein, R.; Derzon, D. K.; Gillen, K. T. *Polymer Degradation and Stability*, Nylon 6.6 accelerated aging studies: thermal-oxidative degradation and its interaction with hydrolysis 2005, 88, 480-488.

(2) Bernstein, R.; Derzon, D. K.; Gillen, K. T. *Polymer Preprints (American Chemical Society, Division of Polymer Chemistry)*, Nylon degradation studies: Humidity and aging 2002, 43, 1349.

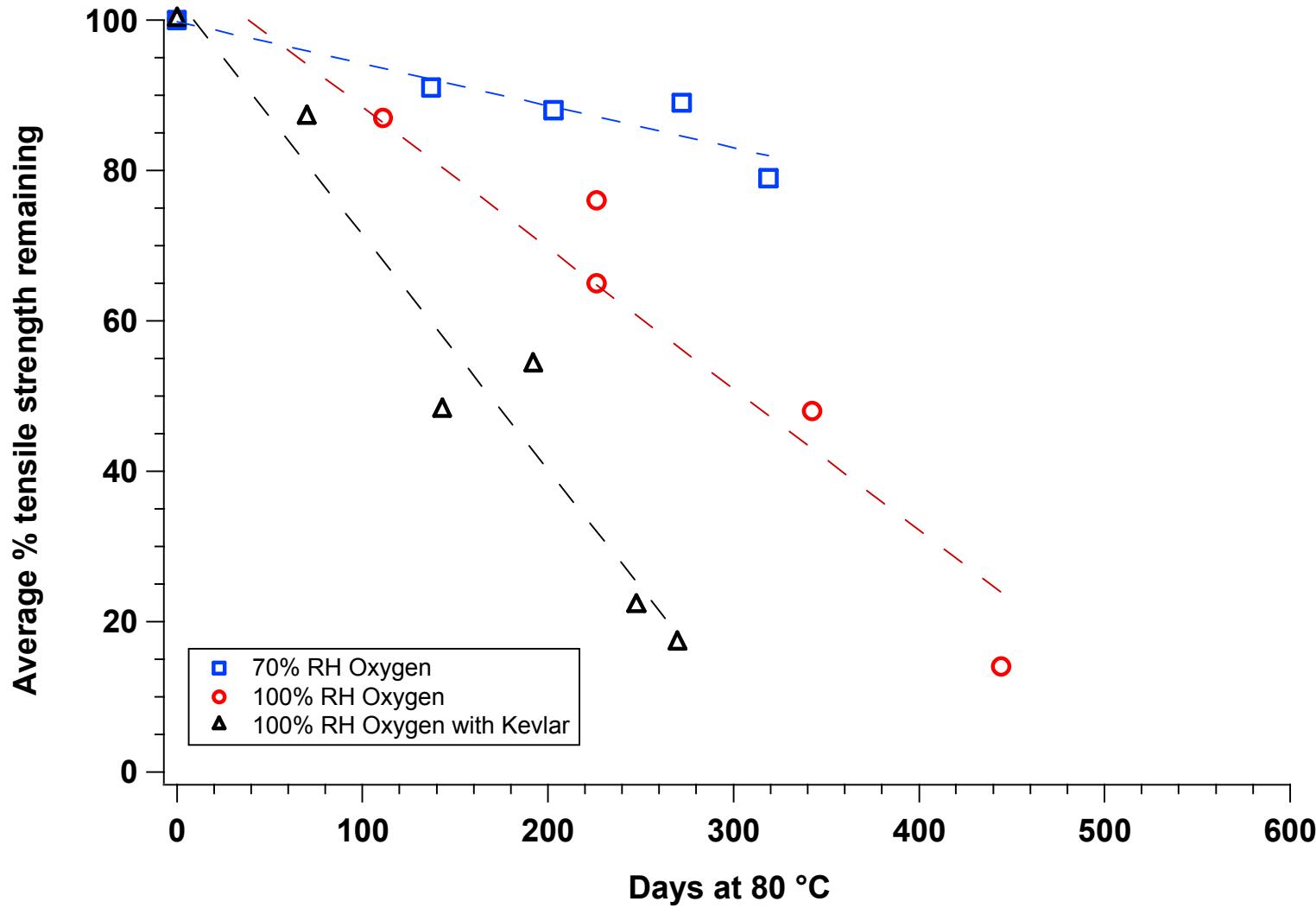
(3) Bernstein, R.; Derzon, D. K.; Gillen, K. T. *Polymer Preprints (American Chemical Society, Division of Polymer Chemistry)*, Kevlar degradation studies 2003, 44, 952.

(4) Bernstein, R.; Derzon, D. K.; Gillen, K. T. *Polymer Preprints (American Chemical Society, Division of Polymer Chemistry)*, UV-VIS studies of nylon degradation 2003, 44, 1237-1238.

(5) Alam, T. M.; Winters, S. T.; Bernstein, R.; Derzon, D. K. *Polymer Preprints (American Chemical Society, Division of Polymer Chemistry)*, Solution 170 NMR Investigations of Hydrolysis and Oxidation in Nylon 2003, 44, 247-248.



Nylon Tensile Strength Loss



Nylon Tensile Strength Loss Comparison

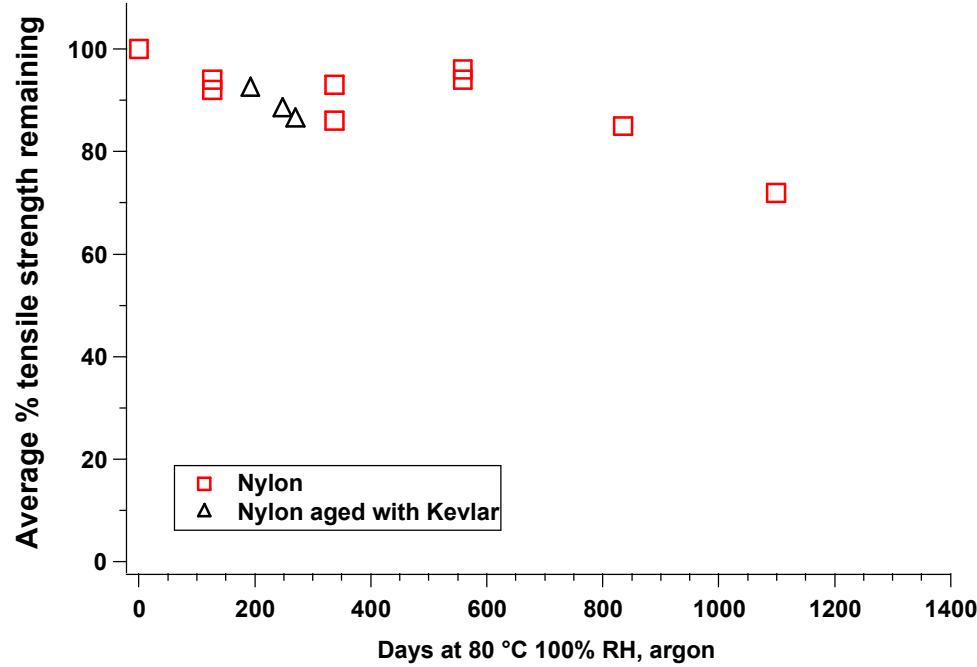
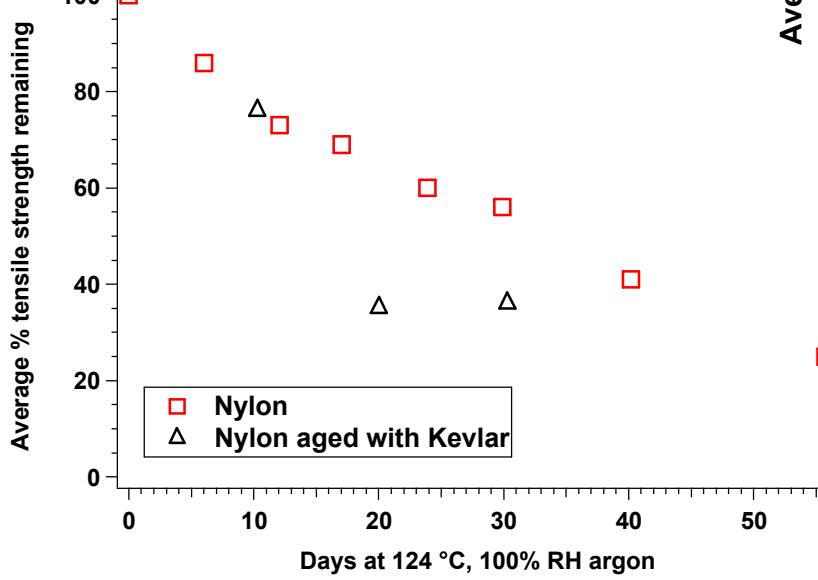
Nylon degradation slope comparison for sample exposed to 80 °C under different conditions.

Condition	Normalized slope
70% RH Oxygen	0.3
100% RH Oxygen	1
100% RH Oxygen with Kevlar	1.7

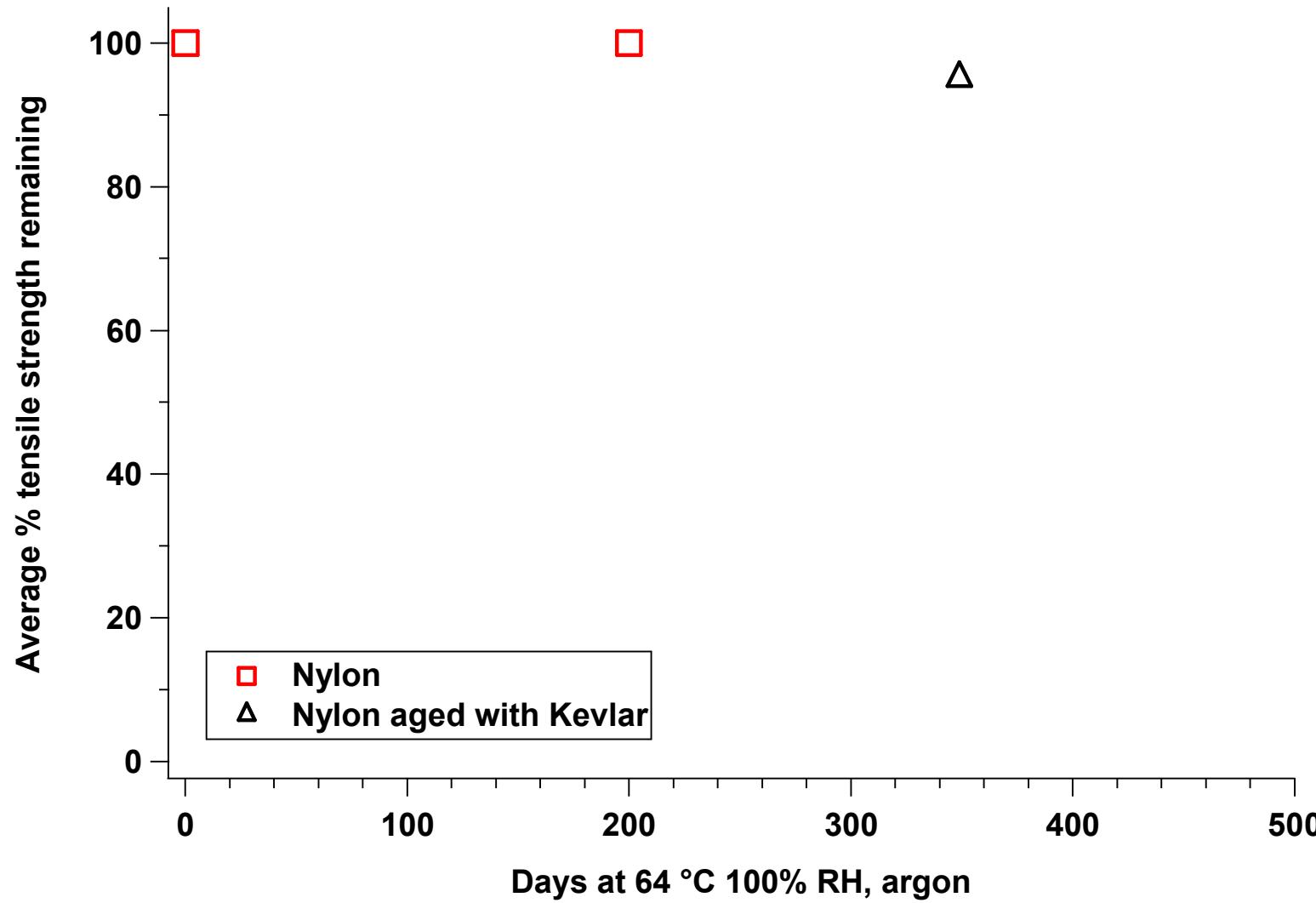


Nylon Aged in Argon Atmosphere

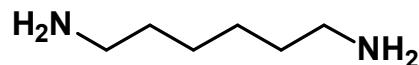
No real difference?
or
Not enough data?



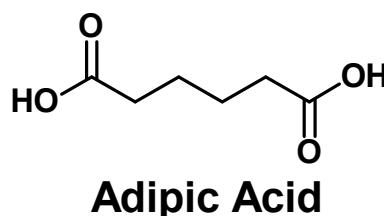
Nylon Aged in Argon Atmosphere 64 °C



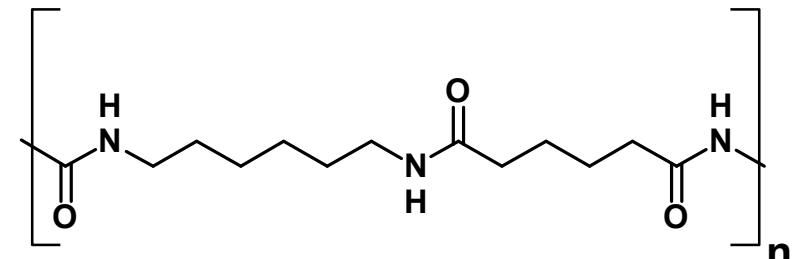
Nylon vs. Kevlar: Aliphatic vs. Aromatic



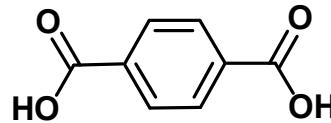
1,6 -Hexanediamine



Adipic Acid



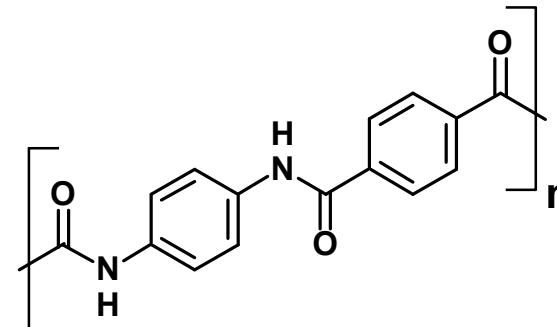
Nylon 6.6



Terephthalic Acid



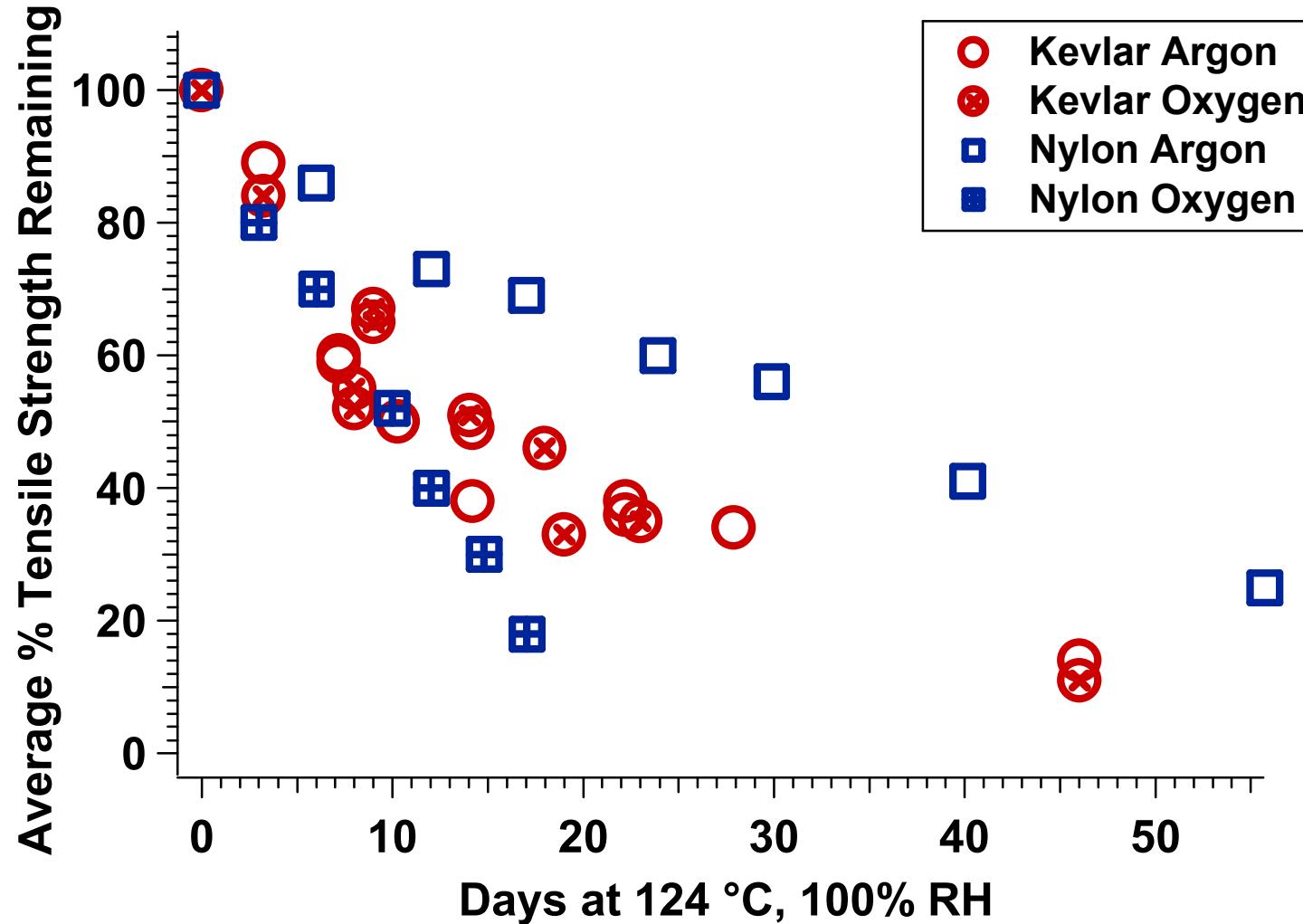
1,4 Phenylenediamine



Kevlar



Nylon vs. Kevlar 100% RH



Conclusions

Nylon degradation (tensile strength loss) in oxygen under a humidity environment is influenced by the presence of Kevlar

Kevlar degradation (tensile strength loss) under a humidity environment is not influenced by the presence of oxygen

Nylon degradation (tensile strength loss) under argon may not be influenced by Kevlar, however difficult to prove



Acknowledgements

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-DOE \$\$\$\$\$

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