

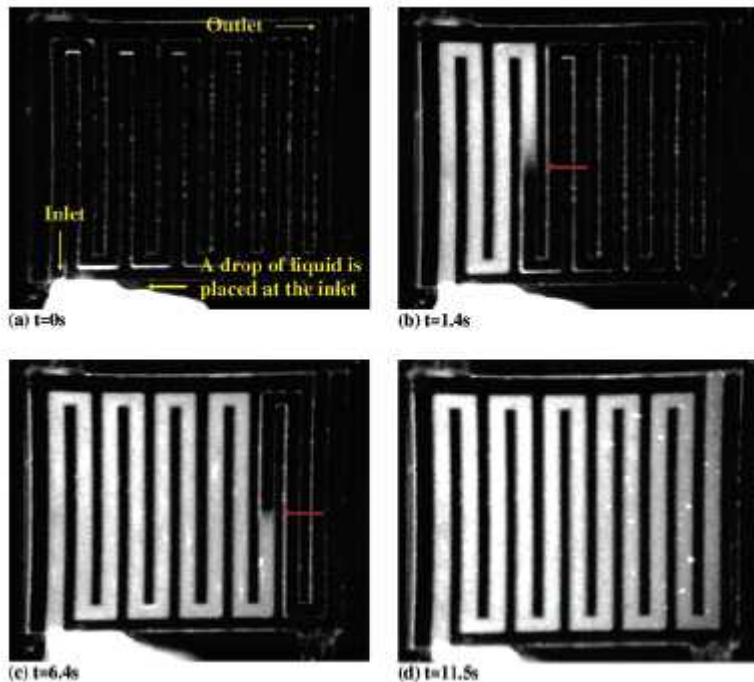
Dynamic Wetting Behavior of Complex Liquids on Rough Surfaces

Carlton F. Brooks, Douglas B. Adolf,
Stacie Kawaguchi, and Lisa A. Mondy

Sandia National Laboratories, Albuquerque, NM

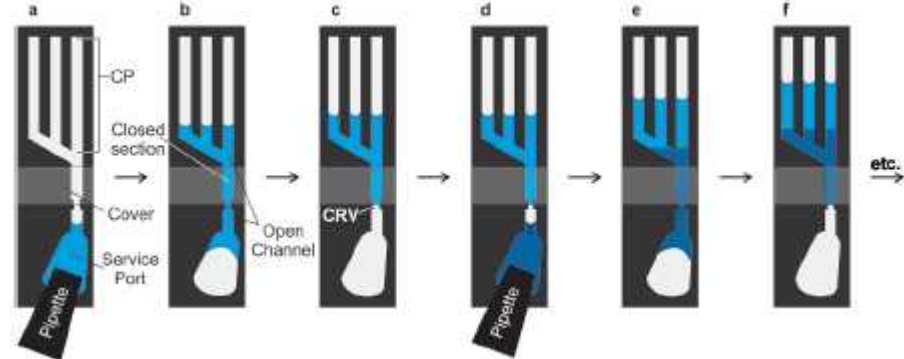
The Importance of Wetting Dynamics

Nanoliter Viscometer



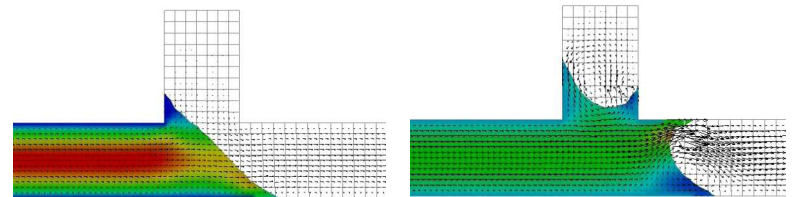
N. Srivastava, R.D. Davenport, M.A. Burns, *Anal. Chem.* **2005**, 77, 383-392.

Microfluidic Capillary Pump



D. Juncker et al., *Anal. Chem.* **2002**, 74, 6139-6144.

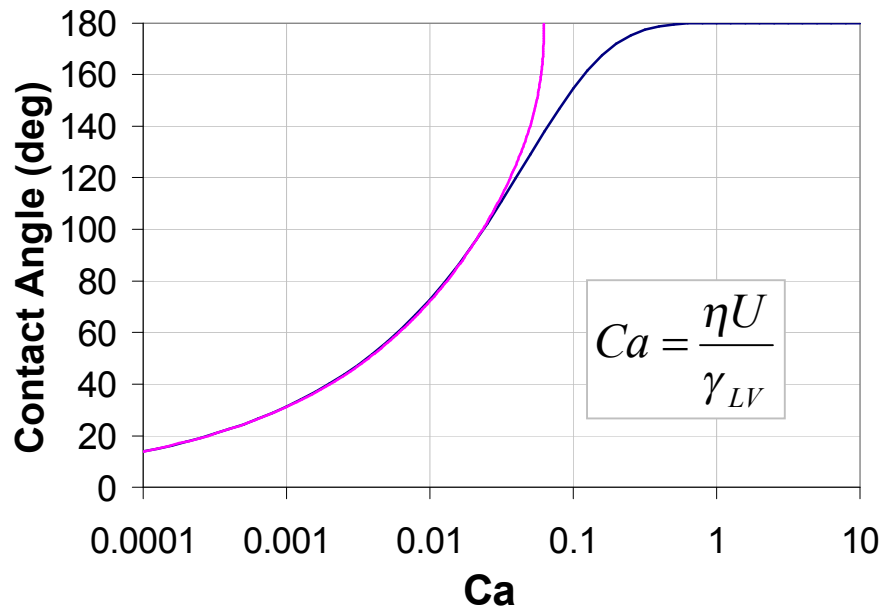
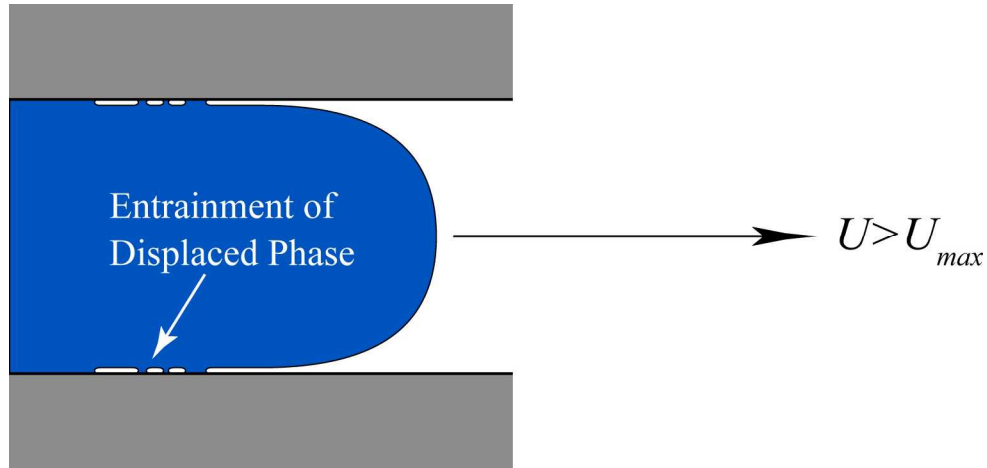
Gap Filling



- Capillary/Surface forces can strongly impact flow behavior in small geometries
- Require an understanding of how the contact angle depends on contact line velocity

Void Formation Mechanism

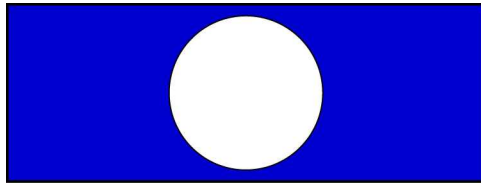
Entrainment



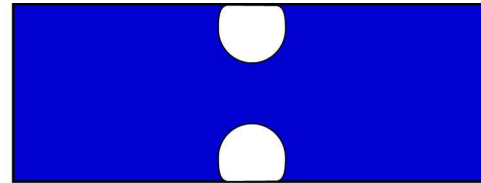
Void Formation Mechanism

Combining Advancing Fronts

$$\theta < 90^\circ$$



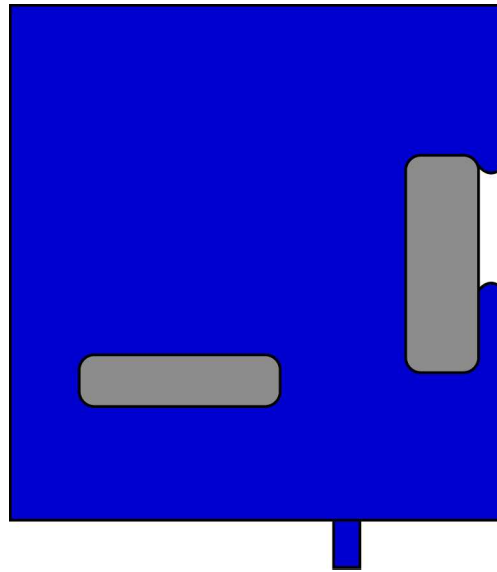
$$\theta > 90^\circ$$



- Knowing the dependence of θ with U aids in predicting the shape of the advancing front
- Movable voids or surface attached voids may result depending on the interface shape ($\theta < 90^\circ$ or $\theta > 90^\circ$)

Void Formation Mechanism

Entrapment



Results from multiple flow paths with different flow resistance
(strongly geometry dependent)



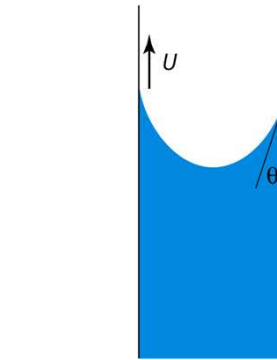
Overview

- Experimental Approaches to Measuring Dynamic Wetting
- Feed-through goniometer
 - Blake Model
 - Kinetic Blake Model
- Reactive Liquids
- Surface Roughness
- Summary

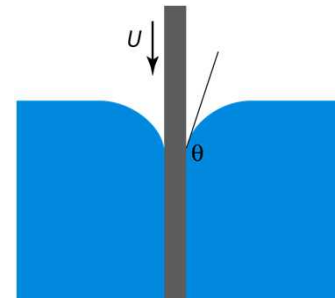
Methods to Study Dynamic Wetting



Spreading Drop



Induced Flow in
Capillary

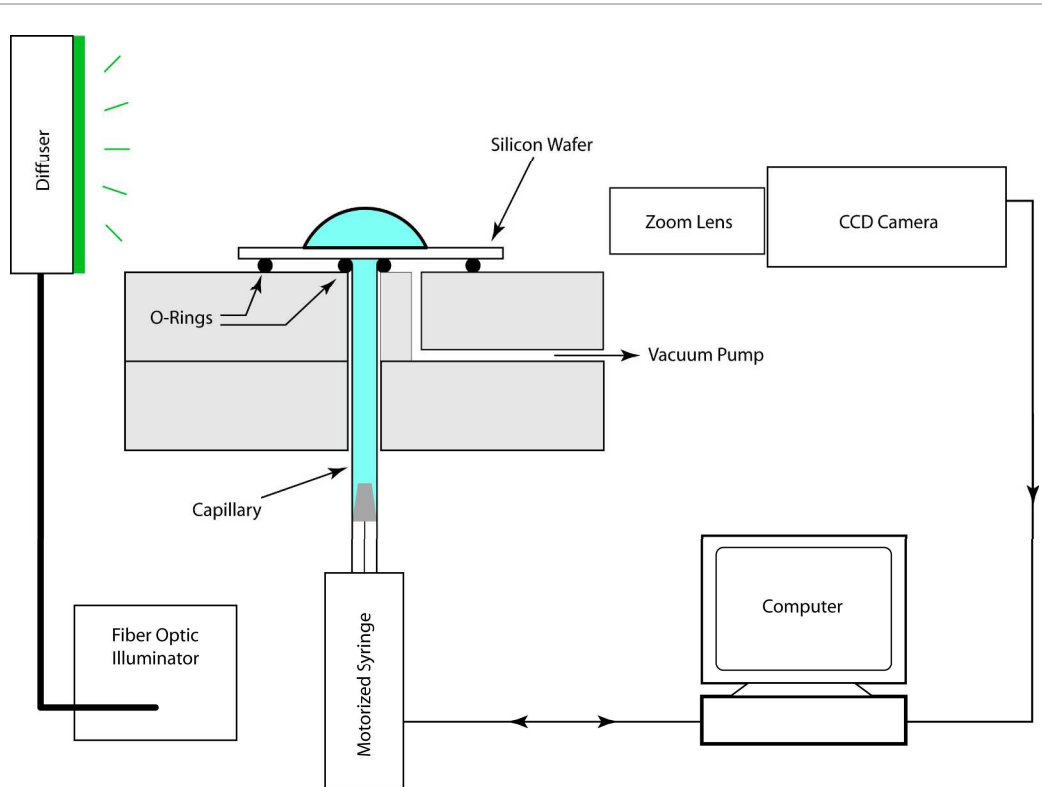


Immersion

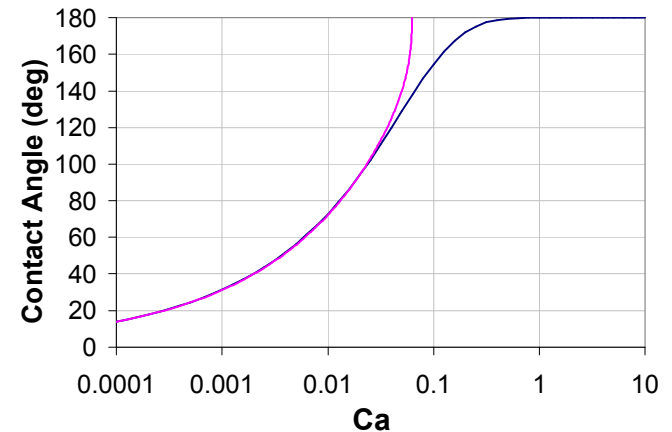
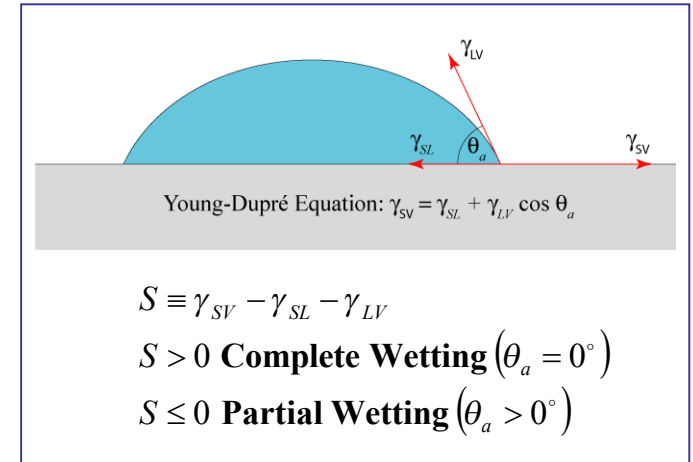
Spontaneous Wetting

Forced Wetting

Feed-Through Goniometer

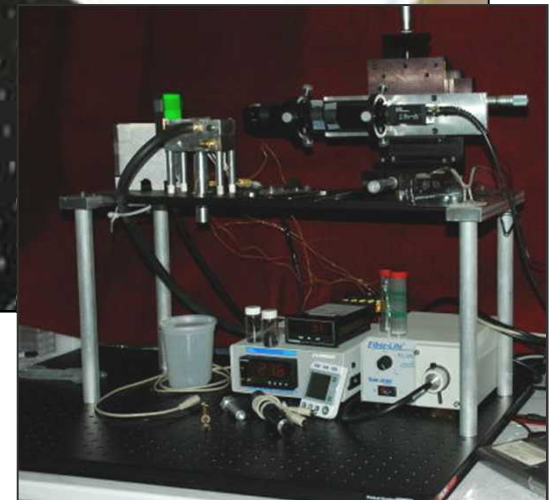
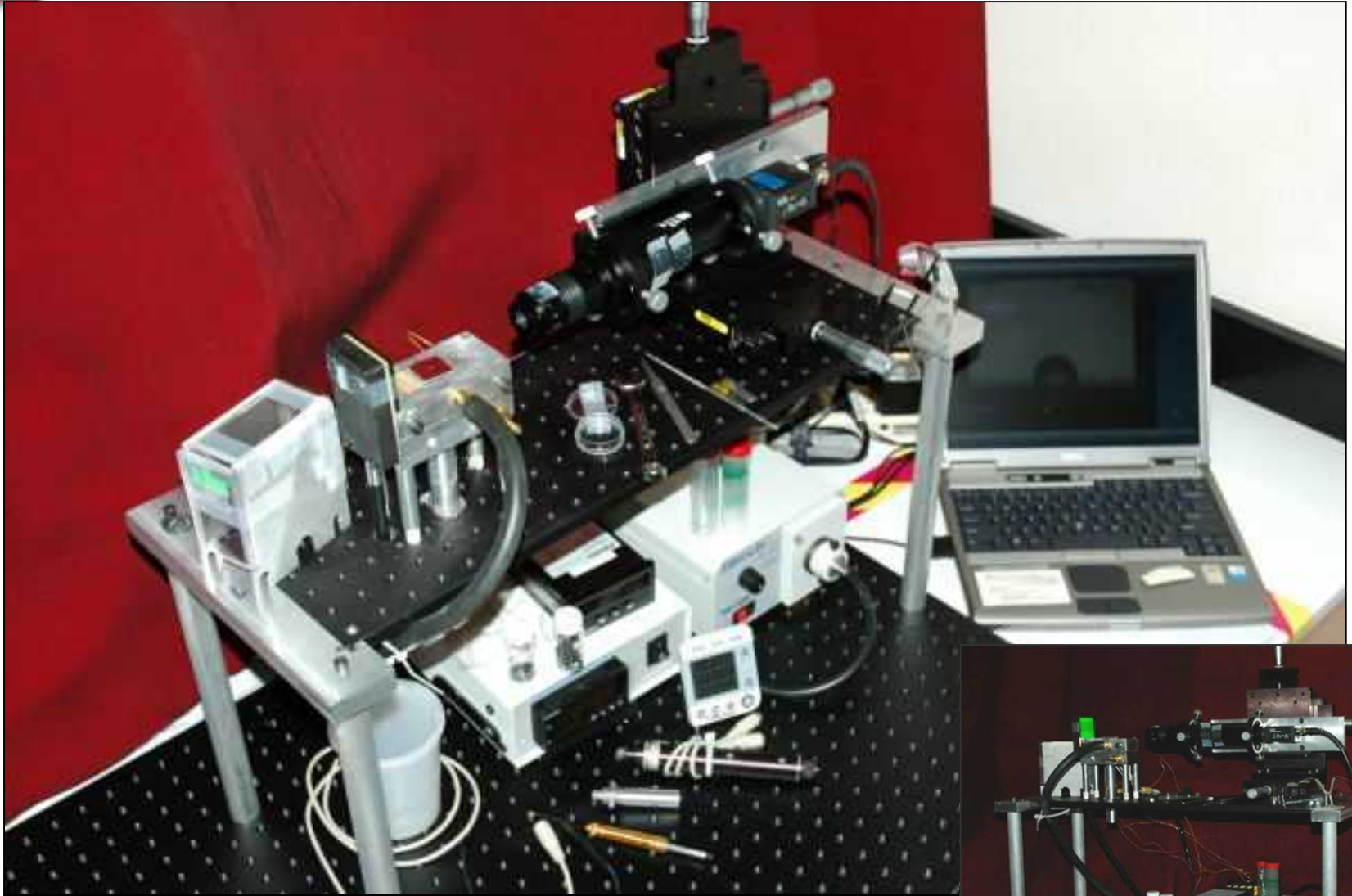


Amirfazli, Kwok, Gaydos, Neumann, J. Colloid Interface Sci. 205 (1998) 1.



- Analyze dynamics of spontaneous spreading
- Continuously inject liquid to achieve “high” velocities
- Stop flow and let sessile drop relax to obtain “low” velocities

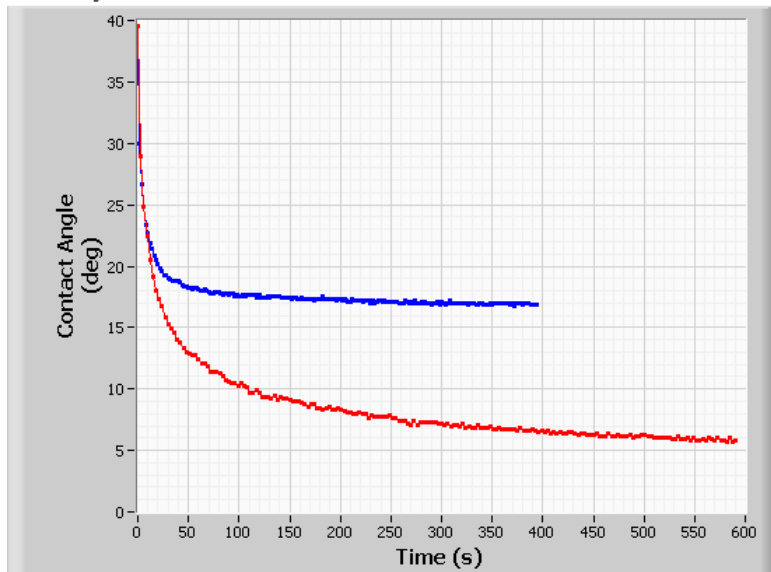
Feed-through Goniometer Setup



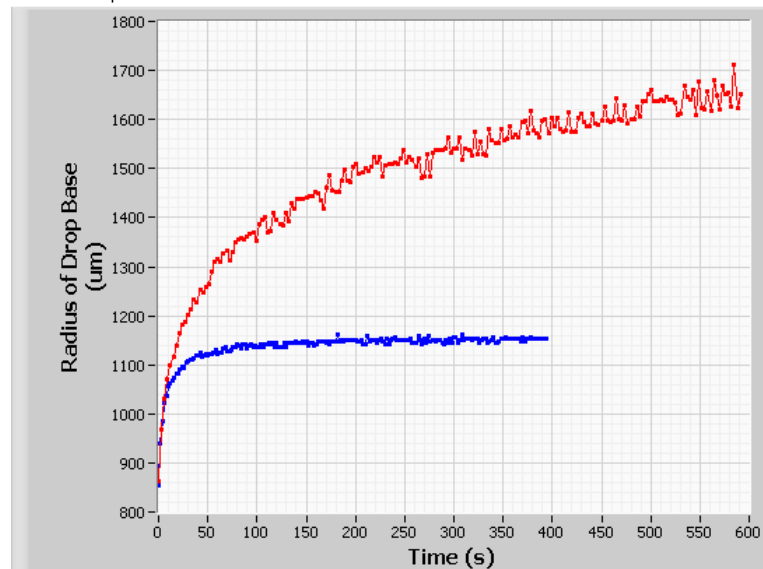
Wetting Experiment Results



Contact Angle



Radius of Drop Base



PPG4000 on DPDCS

PPG4000 on OTS



Wetting Models

- Molecular-Kinetic Model (Full Non-linear Blake)

T.J. Blake, J. De Coninck *Adv. Colloid Int. Sci.* **2002**, 96, 21-36.

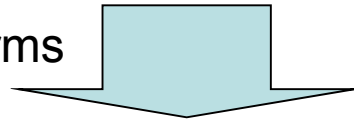
Adhesion to Substrate

$$U = \underbrace{\frac{2kT\lambda}{\eta v_L}}_{\text{Viscosity}} \exp\left[\underbrace{\frac{-\gamma_{LV}(1+\cos\theta_\infty)}{nkT}}_{\text{Molecular-Kinetic}}\right] \sinh\left[\underbrace{\frac{\gamma_{LV}(\cos\theta_\infty - \cos\theta)}{2nkT}}_{\text{Molecular-Kinetic}}\right]$$

Viscosity

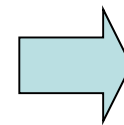
Molecular-Kinetic

Group terms



Solve for $\cos\theta$

$$U = A \sinh\left[\frac{\cos\theta_\infty - \cos\theta}{B}\right]$$



$$\cos\theta = \cos\theta_\infty - B \sinh^{-1}\left[\frac{U}{A}\right]$$

$$\cos\theta_\infty = a_0 + a_1 t_{cure}$$

$$B = a_2 + a_3 t_{cure}$$

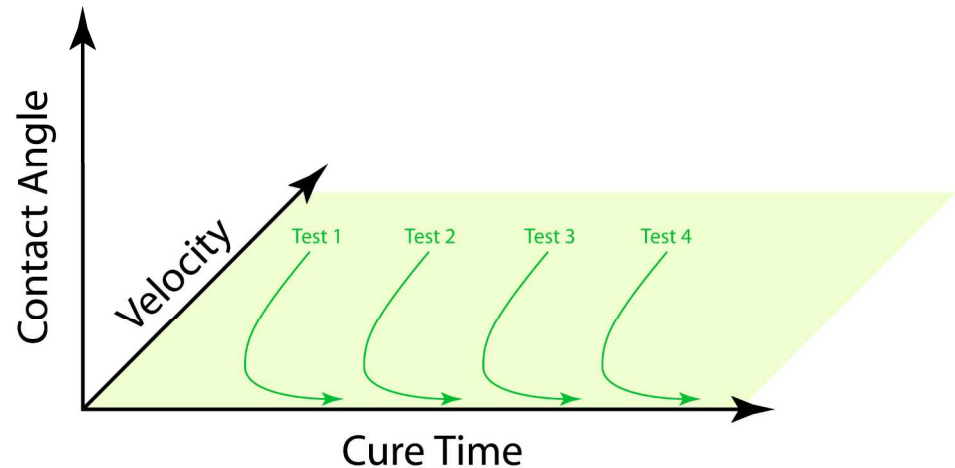
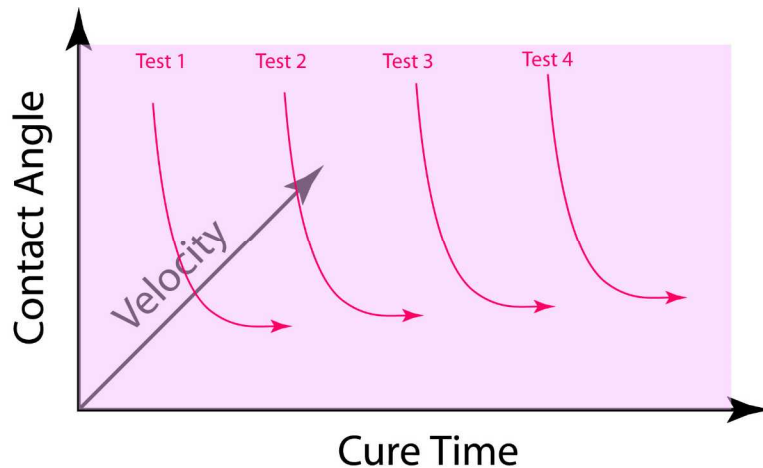
$$A = a_4 + a_5 t_{cure}$$

“Curing” model empirically uses a linear dependence on cure time, t_{cure} (6 unknowns)

“No Cure” model has 3 parameters

$$a_1 = a_3 = a_5 = 0$$

Dynamic Wetting Measurements on Reactive Systems



- Velocity is indirectly controlled in wetting experiment with pump rate
- Each experiment measures the contact angle and velocity as a function of cure time
- To obtain contact angle-velocity relationship as a function of cure time, multiple tests are conducted at different cure times with additional substrates
- Perform nonlinear regression over a 2D domain to determine model parameters

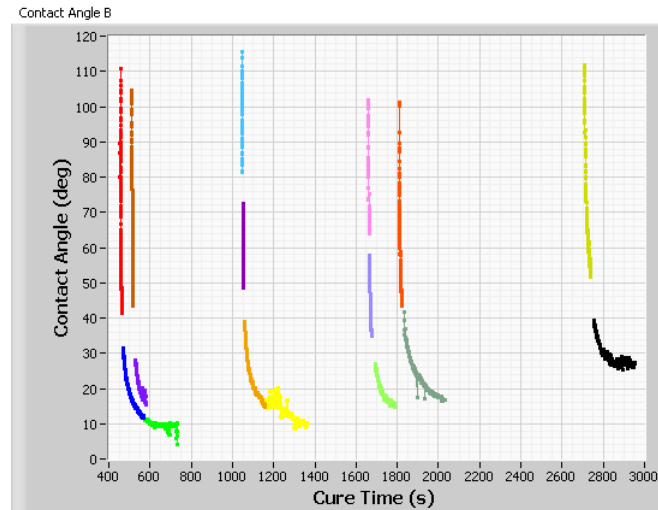
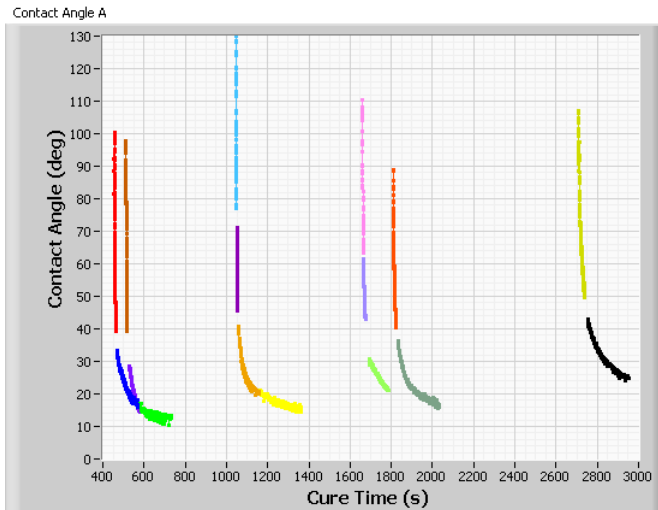
Dynamic Wetting on Reactive Systems

Sylgard 184 with 5 wt.% Accelerator on Aluminum at 35°C

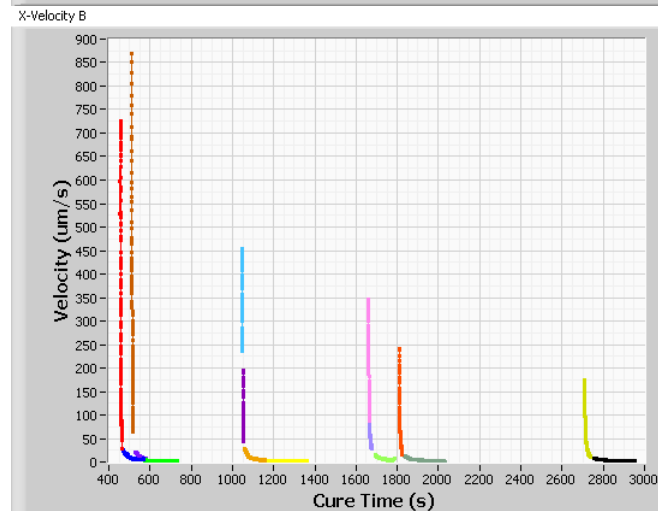
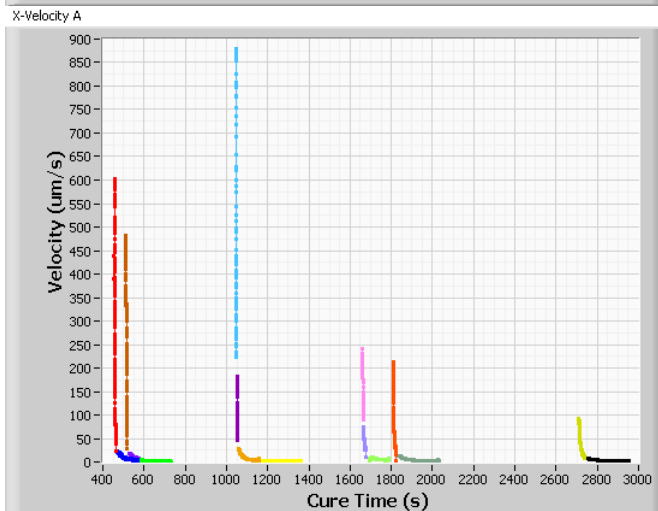
Raw Data Extracted from Images from Multiple Tests

Left Contact Line

Right Contact Line



2006-04-03a
2006-04-03a1
2006-04-03a2
2006-04-03b-Part1
2006-04-03b-Part2
2006-04-03b1
2006-04-03b2
2006-04-03c-Part1
2006-04-03c-Part2
2006-04-03c1
2006-04-03d
2006-04-03d1
2006-04-03e
2006-04-03e1
2006-04-03f
2006-04-03f1

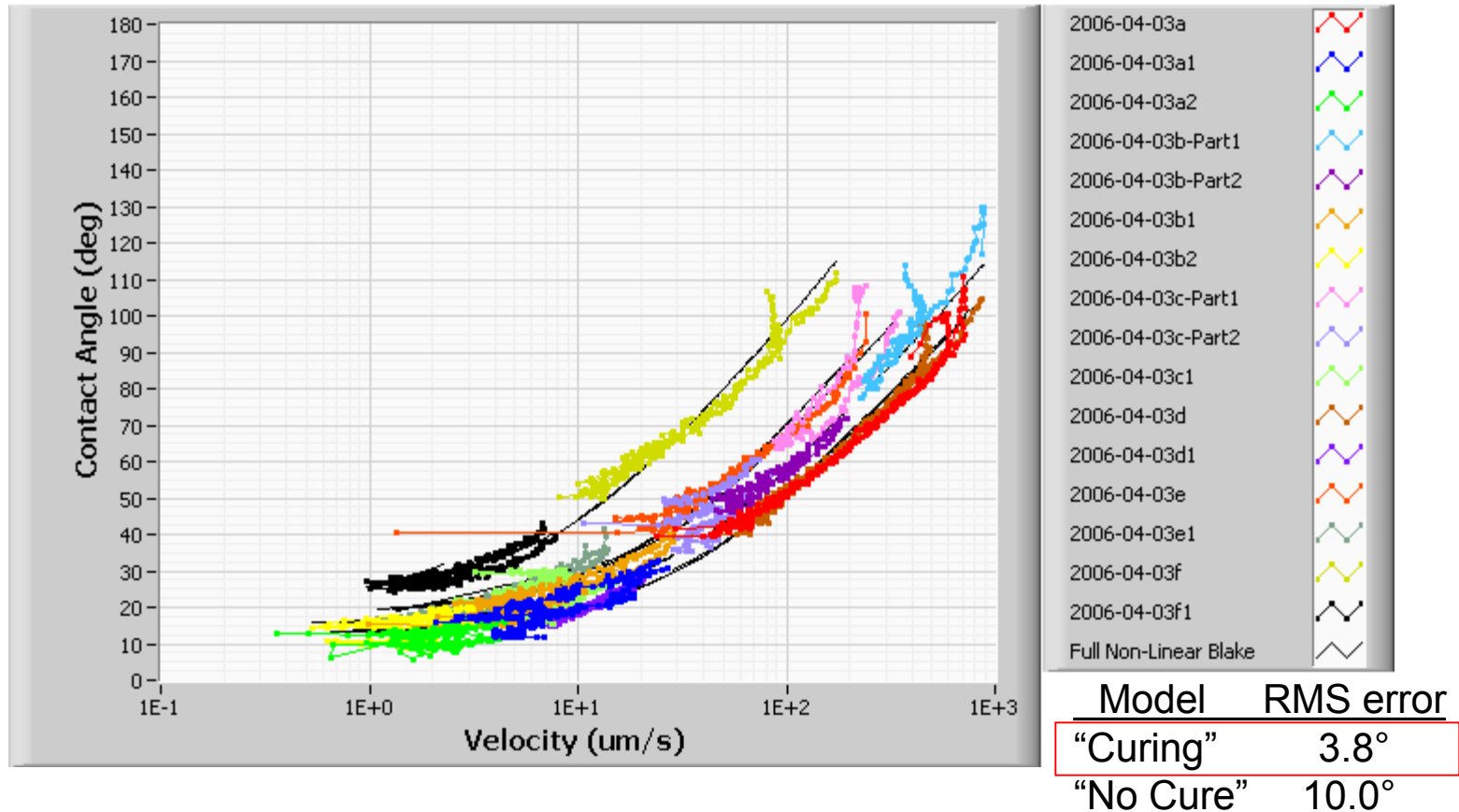


2006-04-03a
2006-04-03a1
2006-04-03a2
2006-04-03b-Part1
2006-04-03b-Part2
2006-04-03b1
2006-04-03b2
2006-04-03c-Part1
2006-04-03c-Part2
2006-04-03c1
2006-04-03d
2006-04-03d1
2006-04-03e
2006-04-03e1
2006-04-03f
2006-04-03f1

Dynamic Wetting on Reactive Systems

Sylgard 184 with 5 wt.% Accelerator on Aluminum at 35°C

Angle vs. Velocity for both Left and Right Three Phase Contact Lines

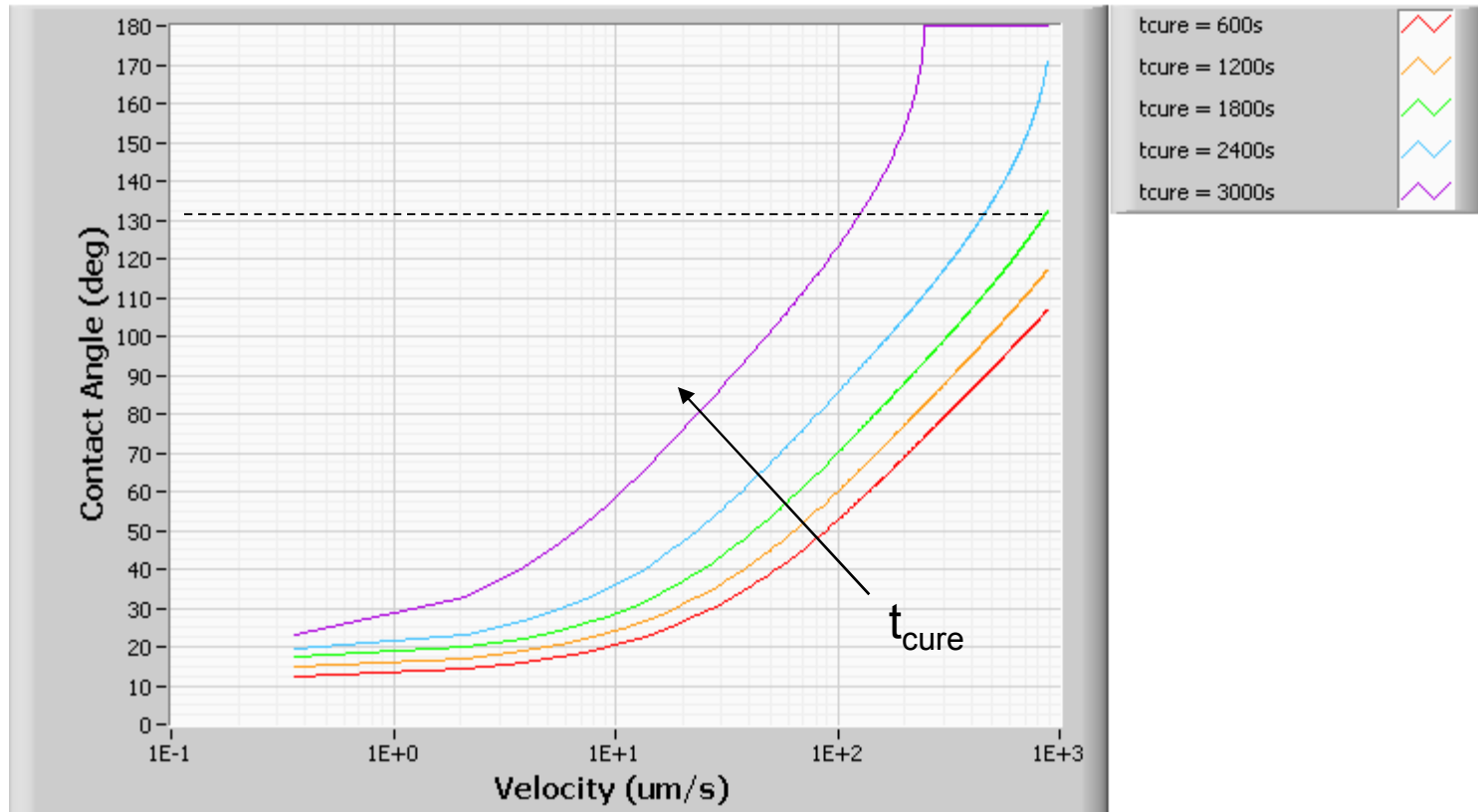


- Select “best model” – only select curing model if *much better than* no cure model
- Interpretation is complicated since reaction is occurring in each test – data cannot be taken at constant cure time
- Model Predictions can be used to illustrate response at constant cure time

Dynamic Wetting on Reactive Systems

Sylgard 184 with 5 wt.% Accelerator on Aluminum at 35°C

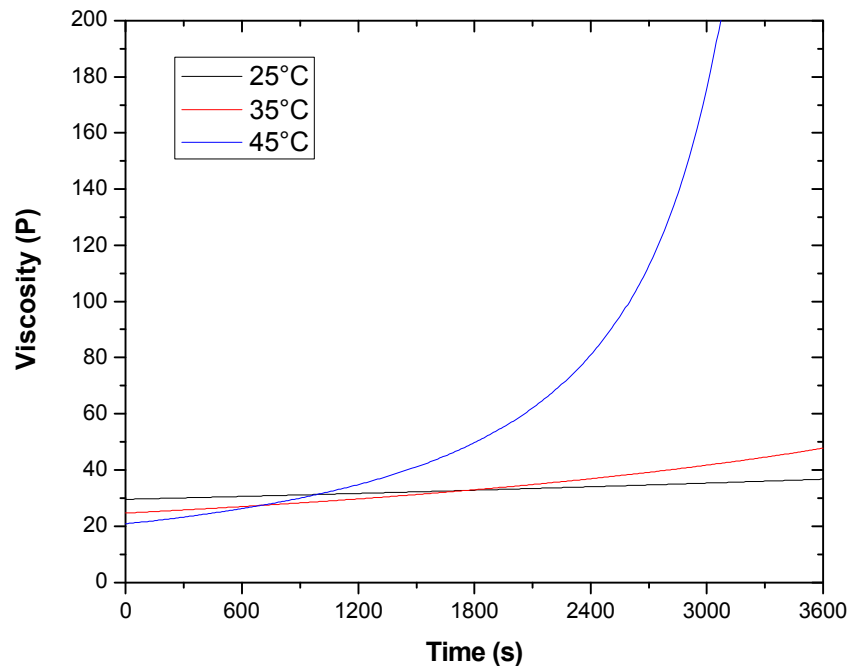
Angle vs. Velocity at Different Cure Times



Sylgard 184 Time-Dependent Viscosity

90.9 wt.% Elastomer Base

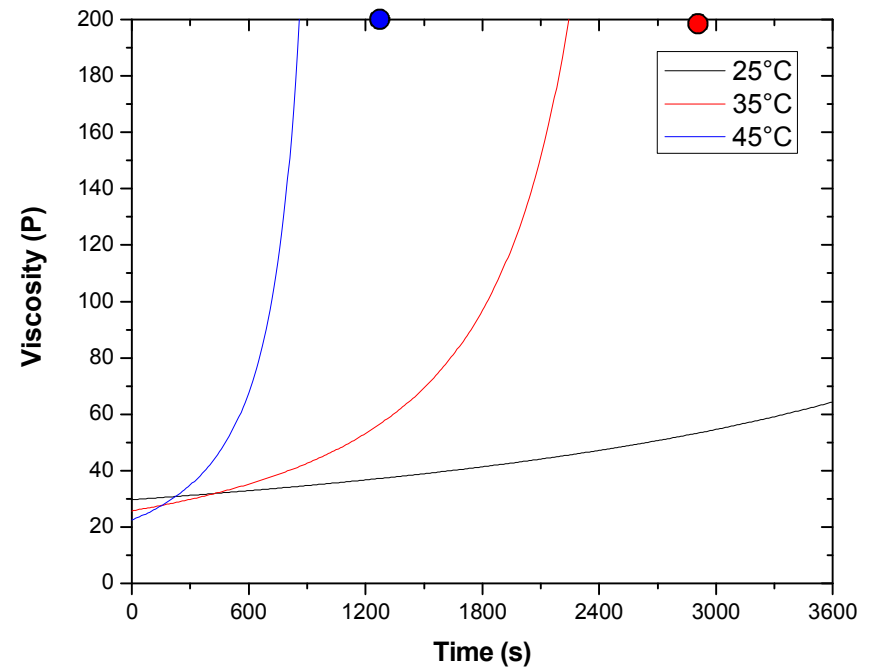
9.1 wt.% Curing Agent



86.4 wt.% Elastomer Base

4.5 wt.% Accelerator

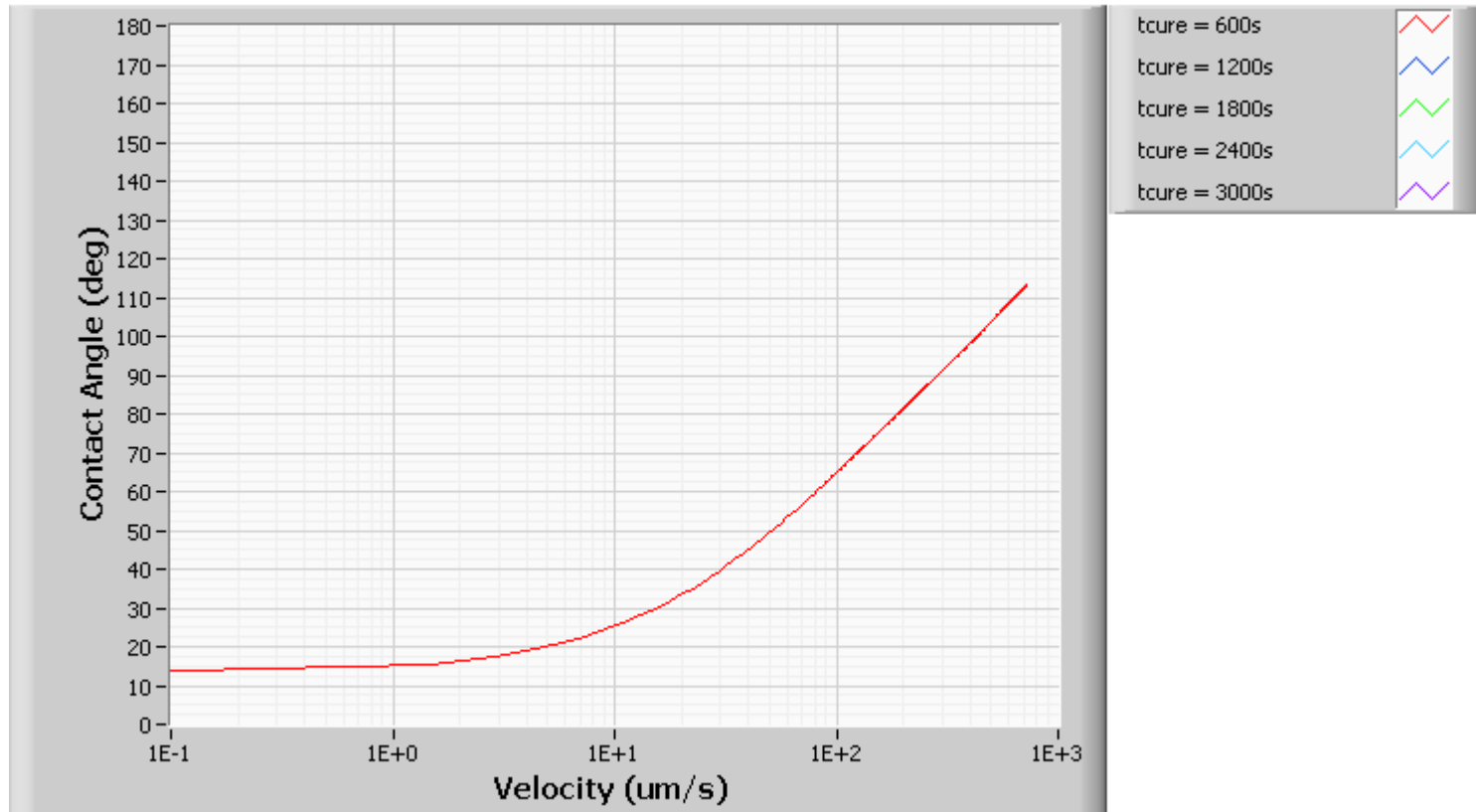
9.1 wt.% Curing Agent



Sylgard 184 Wetting on Aluminum with Mirror Finish

No Accelerator in Part A; T= 25°C

Angle vs. Velocity at Different Cure Times



$$\cos \theta_{\infty} = 0.974 \quad (\theta_{\infty} = 13.1^{\circ})$$

$$B = 0.434$$

$$A = 61.1$$

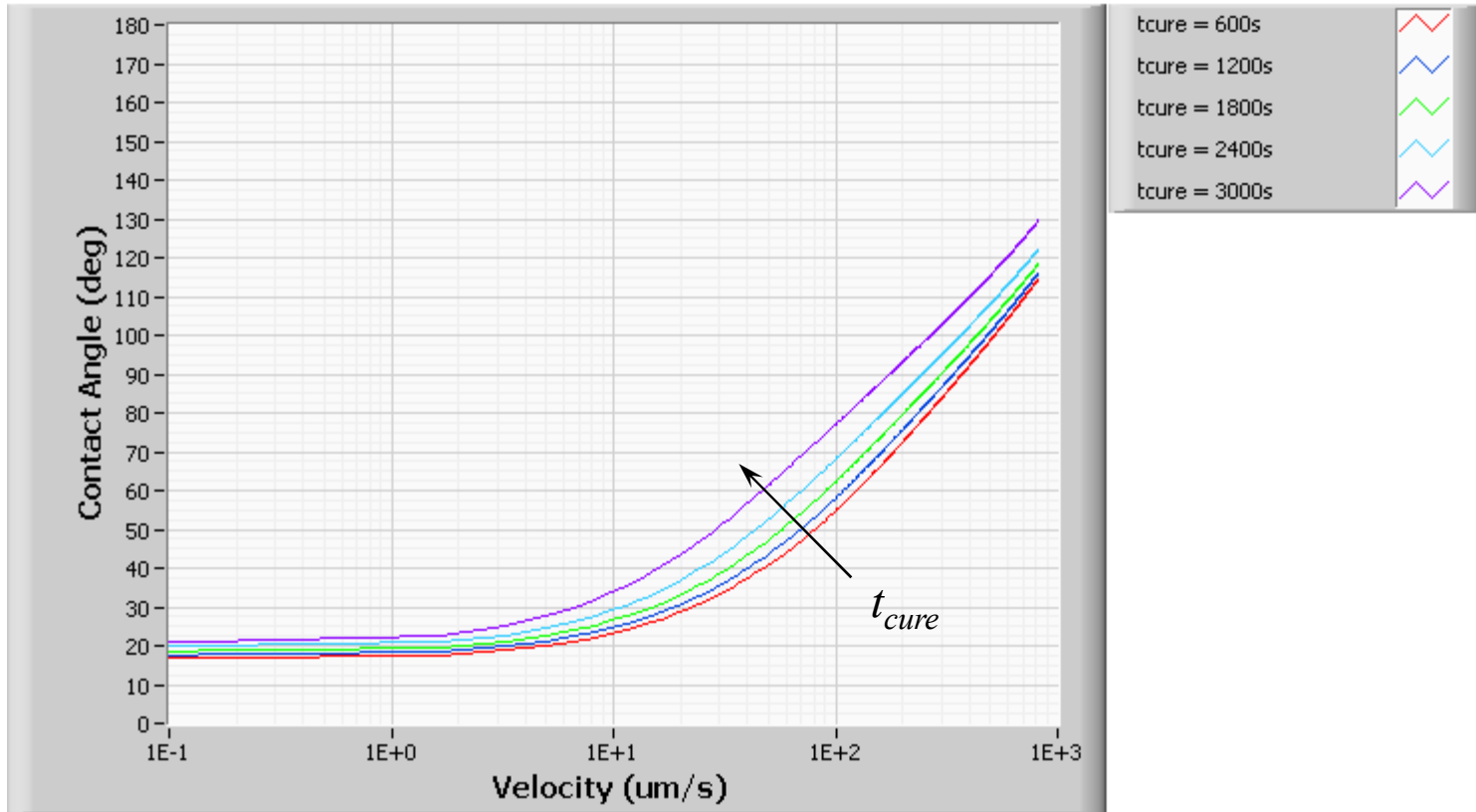
ror



Sylgard 184 Wetting on Aluminum with Mirror Finish

No Accelerator in Part A; T= 35°C

Angle vs. Velocity at Different Cure Times



$$\cos \theta_{\infty} = 0.965 - (7.29 \times 10^{-6}) \cdot t_{cure} \quad (\theta_{\infty}(300s) = 15.7^{\circ})$$

$$B = 0.573 - (5.26 \times 10^{-5}) \cdot t_{cure}$$

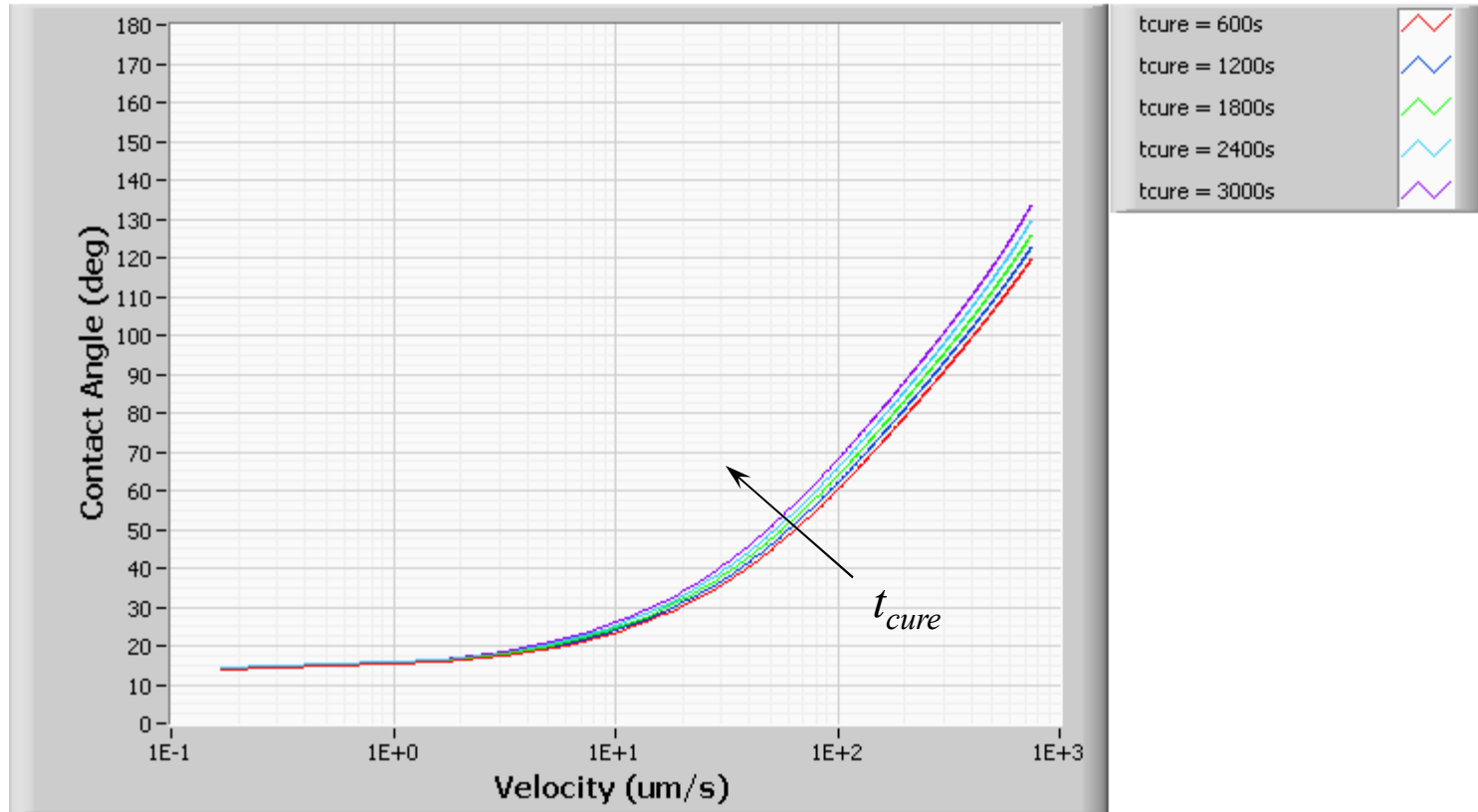
$$A = 154 - 0.0390 \cdot t_{cure}$$

ror

Sylgard 184 Wetting on Aluminum with Mirror Finish

5wt.% Accelerator in Part A; T= 25°C

Angle vs. Velocity at Different Cure Times



$$\cos \theta_{\infty} = 0.971 - (2.45 \times 10^{-7}) \cdot t_{cure} \quad (\theta_{\infty}(300s) = 13.8^{\circ})$$

$$B = 0.538 + (9.10 \times 10^{-6}) \cdot t_{cure}$$

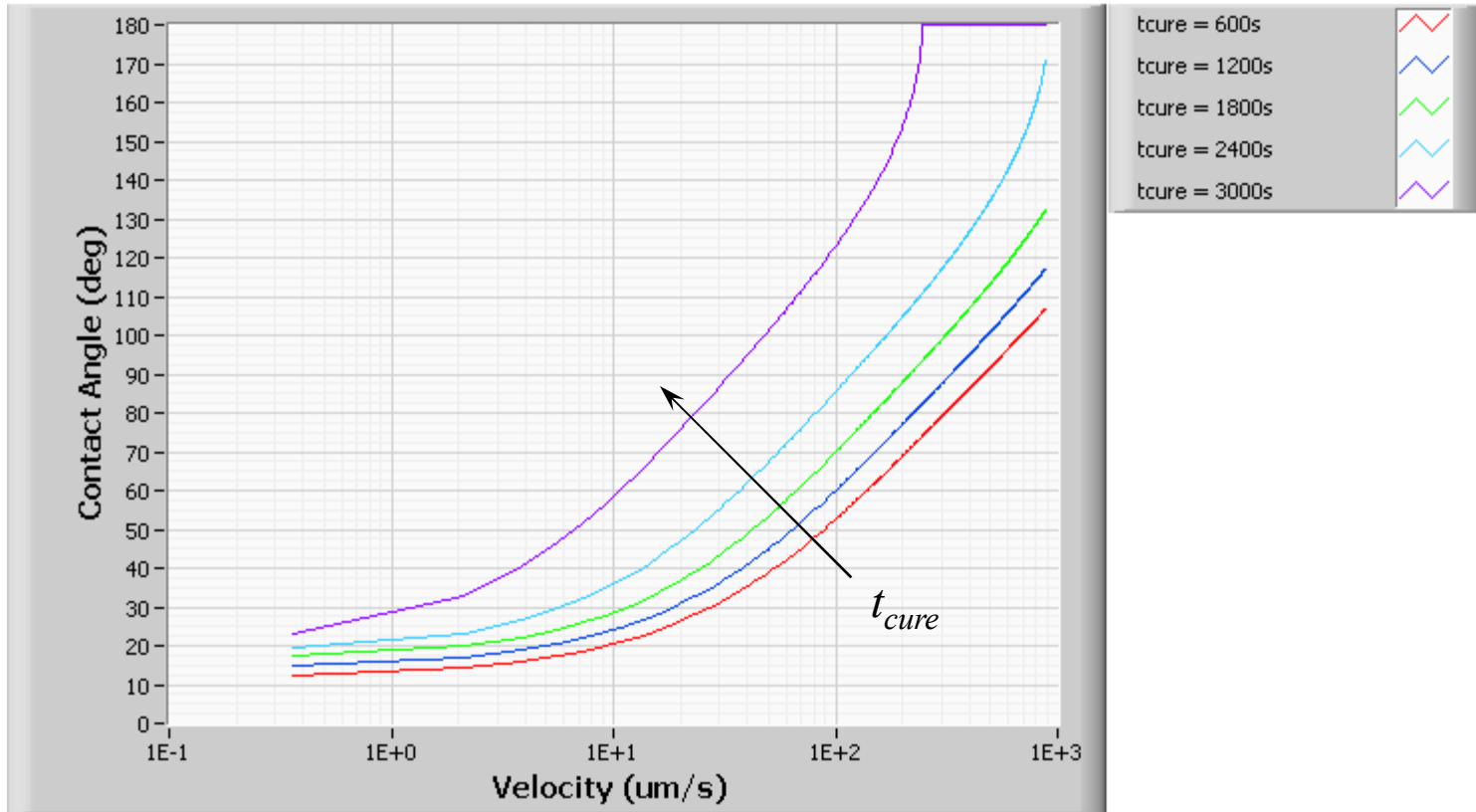
$$A = 107 - (9.14 \times 10^{-3}) \cdot t_{cure}$$

ror

Sylgard 184 Wetting on Aluminum with Mirror Finish

5wt.% Accelerator in Part A; T= 35°C

Angle vs. Velocity at Different Cure Times



$$\cos \theta_{\infty} = 0.989 - (1.71 \times 10^{-5}) \cdot t_{cure} \quad (\theta_{\infty}(300s) = 10.3^{\circ})$$

$$B = 0.444 + (2.23 \times 10^{-5}) \cdot t_{cure}$$

$$A = 136 - (4.16 \times 10^{-2}) \cdot t_{cure}$$

“No Cure” 10.0°

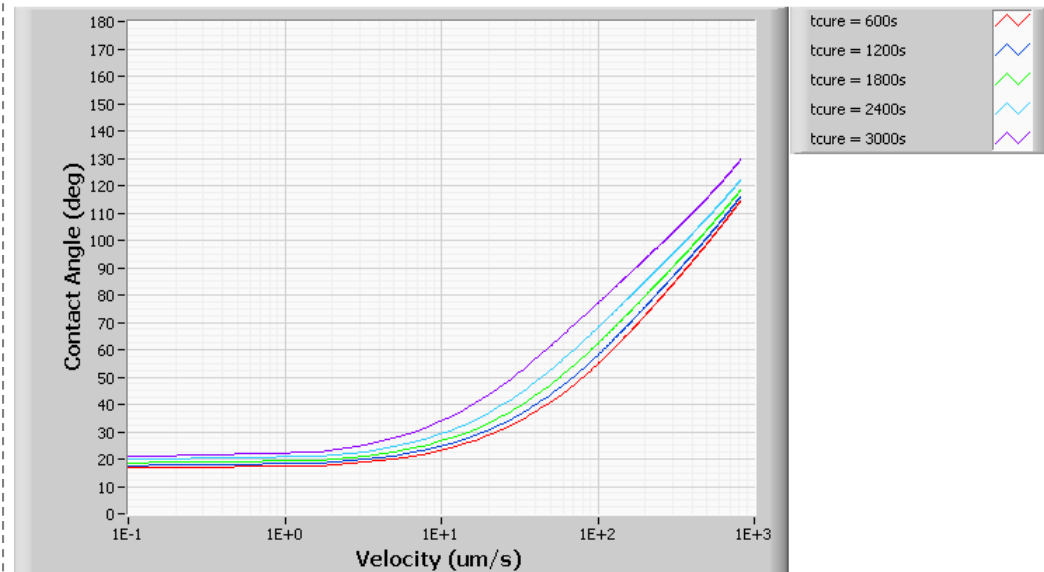
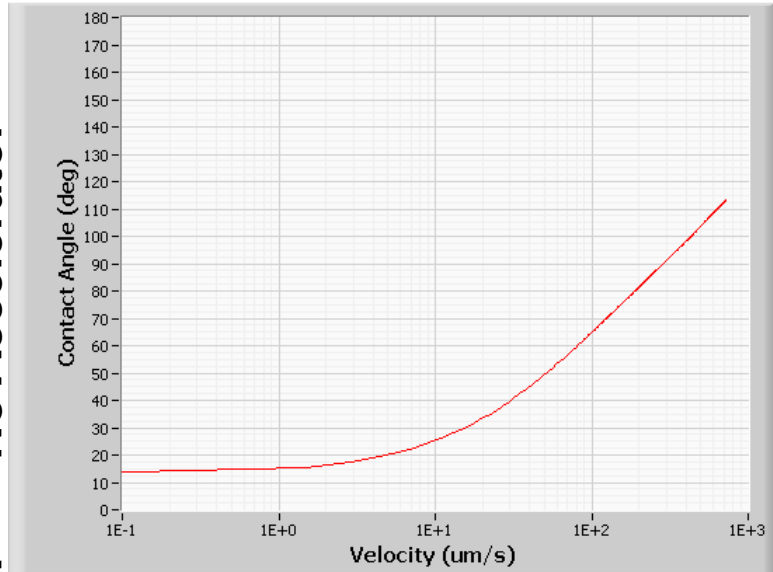
Comparison of Curing Temperature and Accelerator

Aluminum with Mirror Finish

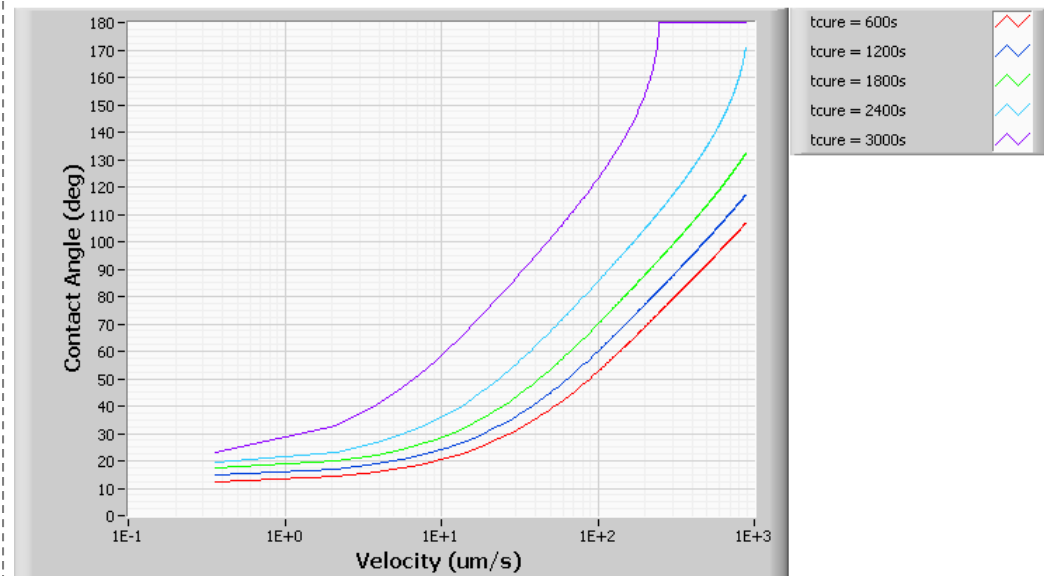
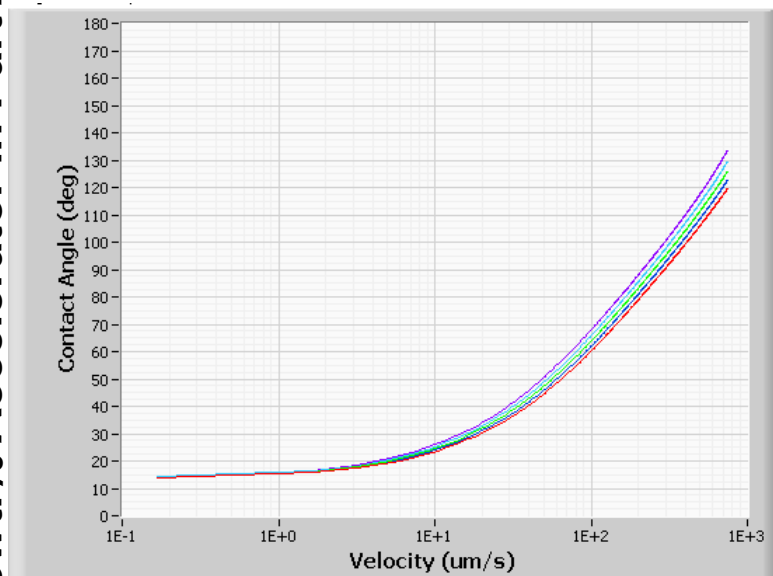
T = 25°C

T = 35°C

No Accelerator



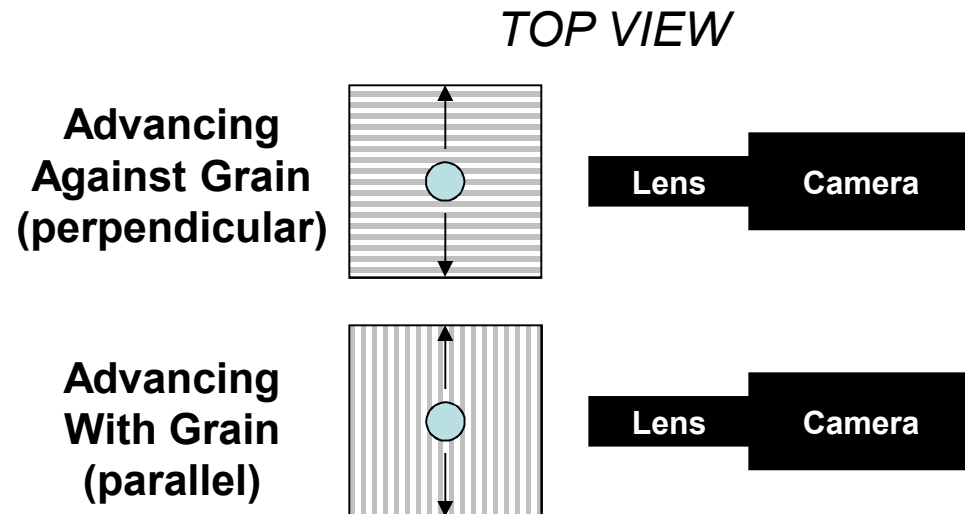
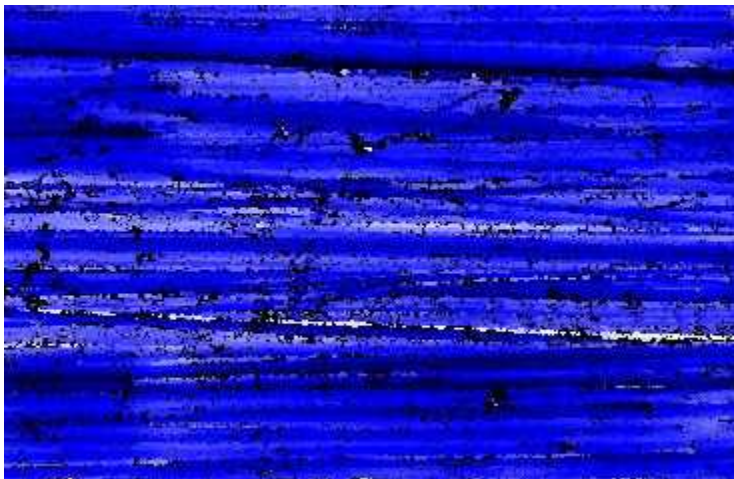
5wt.% Accelerator in Part A



Effect of Surface Roughness on Dynamic Wetting

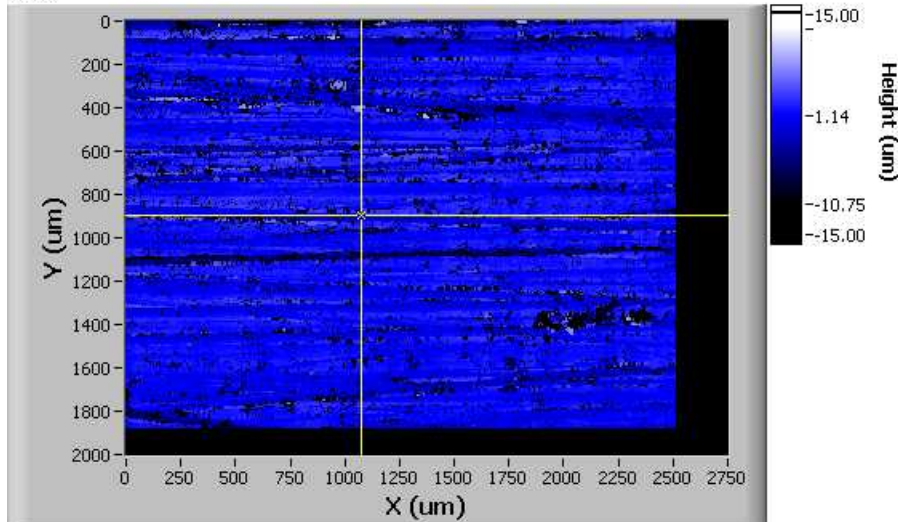
- Machined aluminum surfaces with varying degrees of roughness - roughness is anisotropic. (16 to 250 μ -inch)
- Measure dynamic wetting of UCON 75-H-9500 fluid at 25°C
 - rand. copolymer with 75wt.% ethylene oxide and 25wt.% propylene oxide; $\mu = 4300$ cP; $\gamma = 37.0$ mN/m

WYKO Optical Profilometer

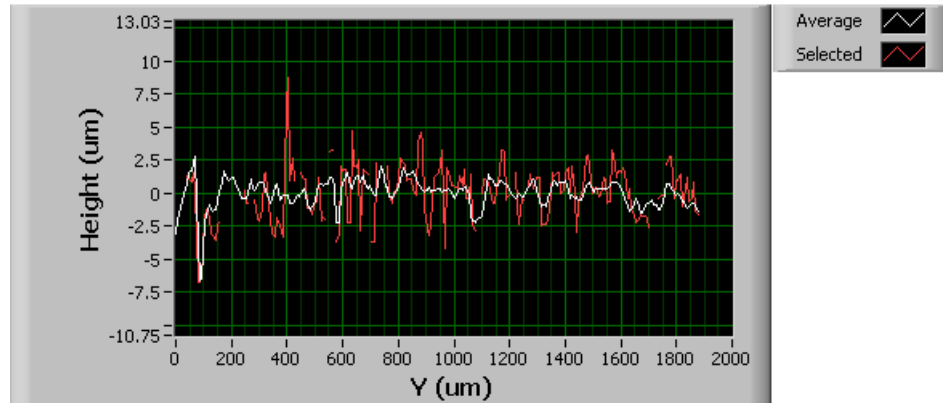


Measuring Anisotropic Surface Roughness

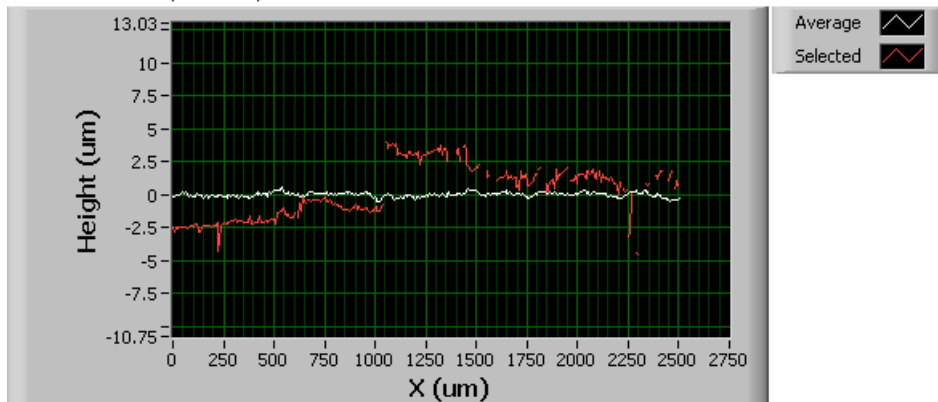
Profile



Vertical Profiles (Y-direction)



Horizontal Profiles (X-direction)



$$\mu = \frac{1}{N_x N_y} \sum_{i=1}^{N_x} \sum_{j=1}^{N_y} z_{ij}$$

$$R_q = \sqrt{\frac{\sum_{i=1}^{N_x} \sum_{j=1}^{N_y} (z_{ij} - \mu)^2}{N_x N_y - 1}}$$

$$Y_j = \frac{1}{N_x} \sum_{i=1}^{N_x} z_{ij}$$

$$R_{qy} = \sqrt{\frac{\sum_{j=1}^{N_y} (Y_j - \mu)^2}{N_y - 1}}$$

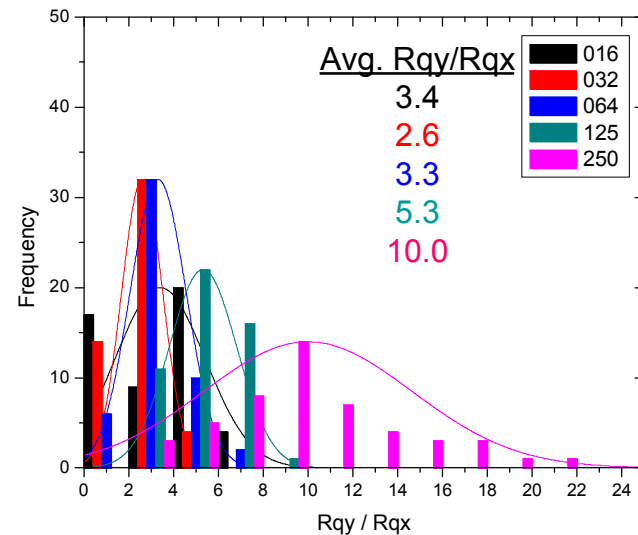
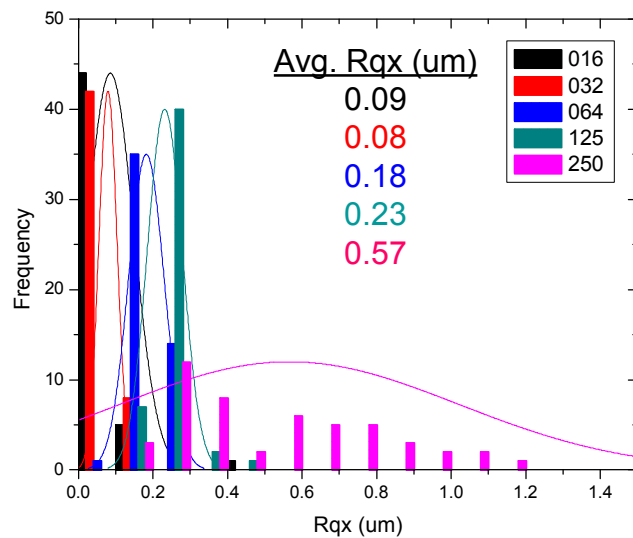
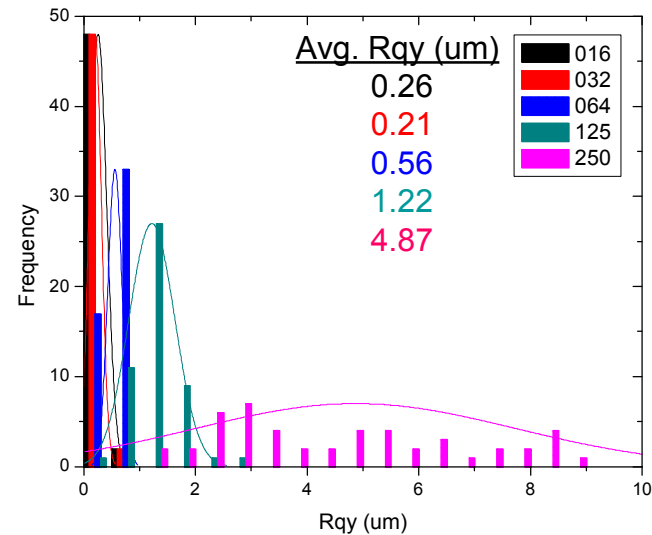
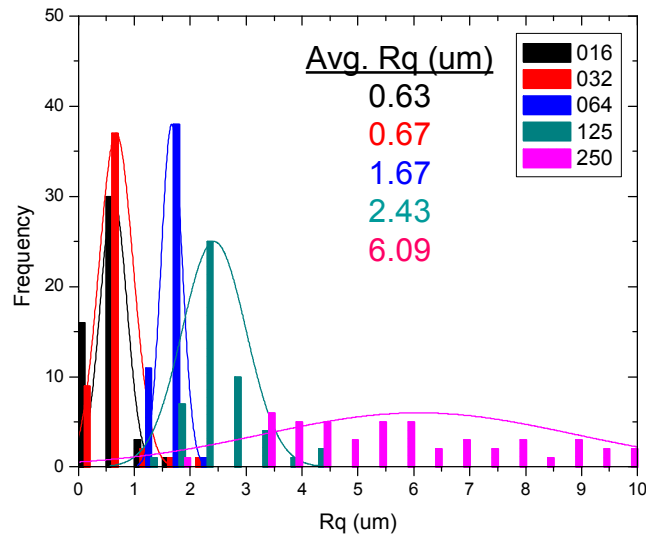
$$X_i = \frac{1}{N_y} \sum_{j=1}^{N_y} z_{ij}$$

$$R_{qx} = \sqrt{\frac{\sum_{i=1}^{N_x} (X_i - \mu)^2}{N_x - 1}}$$

Roughness Ratio

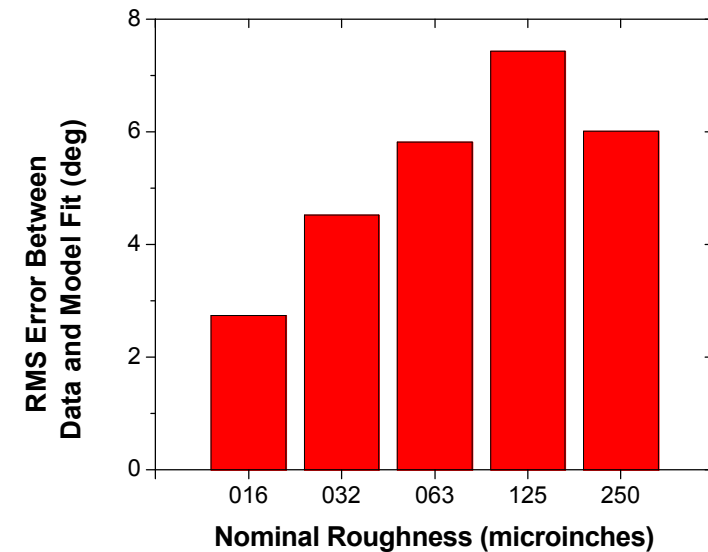
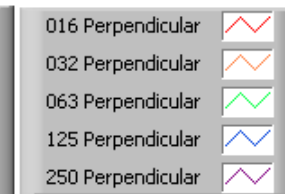
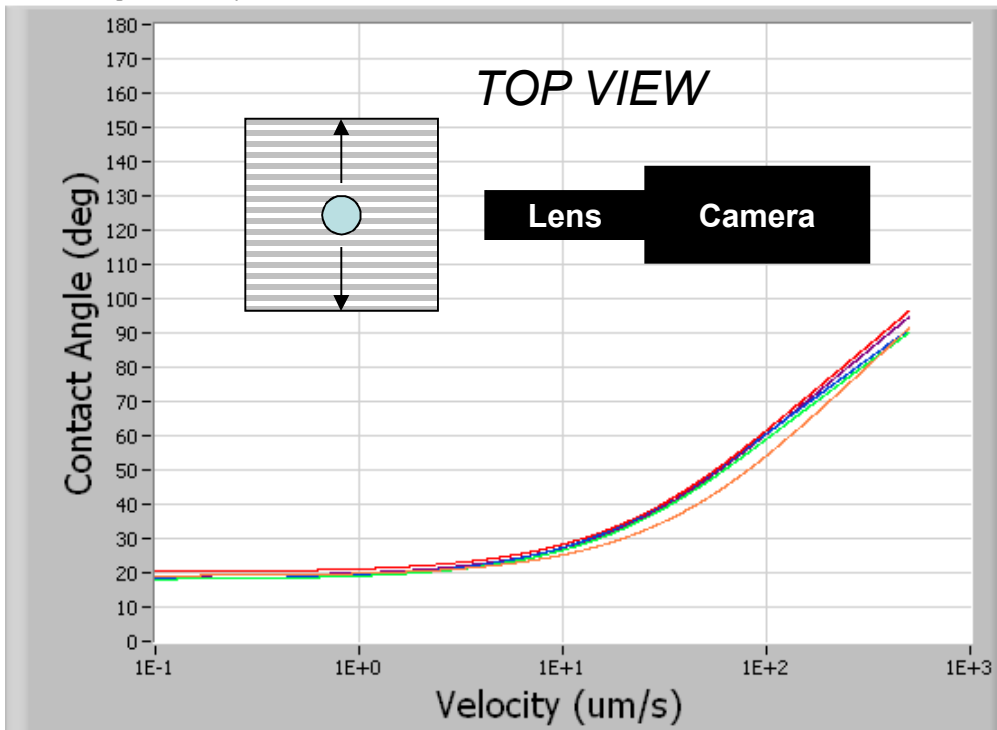
$$\frac{R_{qy}}{R_{qx}}$$

Roughness Statistics for Al Samples



Liquid Advancing Against Grain (Perpendicular)

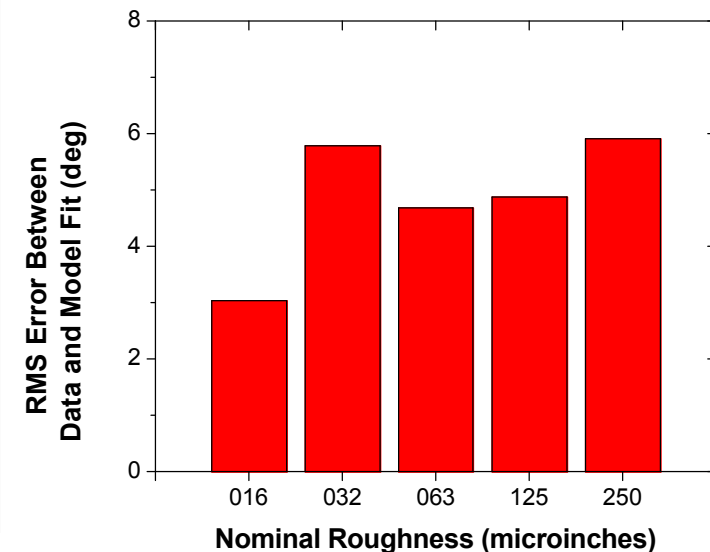
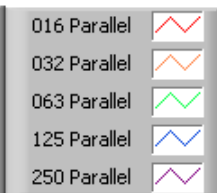
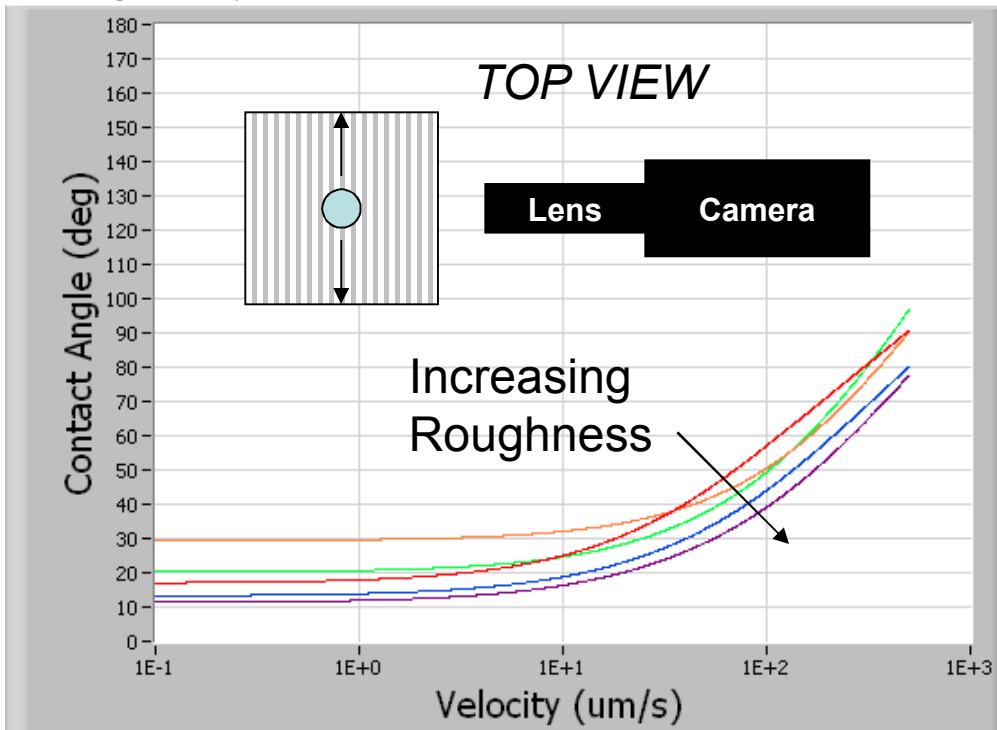
Contact Angle vs. Velocity



- “Jumpy” motion of contact line above 16 μ -inch (410nm)
- Despite increased “jumping” with increasing perpendicular roughness, average motion is not affected

Liquid Advancing Against Grain (Parallel)

Contact Angle vs. Velocity



- Enhanced motion observed when grooves are parallel to fluid motion (more pronounced with higher RR)



Summary

- Altered Blake model to account for time-dependent liquids
- Examined a crosslinking silicone elastomer (Sylgard 184) and as it cured, the dynamic contact angle depended more strongly on velocity
- Liquid motion perpendicular to the roughness direction was not smooth yet when averaged, showed no roughness dependence
- Rougher surfaces exhibited a reduced resistance to liquid motion when the liquid is moving in the roughness direction
- Able to characterize the dynamic wetting of liquids and surfaces that are encountered in practice



Acknowledgements

Tom Dimiduk

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