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# Tamper-Indicating Enclosures, a Current Survey

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# Acknowledgements

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- Special thanks to Karl Horak for his initial contributions to this work

# Introduction

- Tamper-indicating technologies are critical elements of verification regimes
- Tamper-indicating devices (TIDs)
  - Designed to leave non-erasable, unambiguous evidence of access or entry
  - Well-suited to be applied through hasps or over recognized openings
  - *Unable* to provide evidence of adversary by-passing recognized openings
- Tamper-indicating enclosures (TIEs)
  - *Able* to provide evidence of adversary by-passing recognized openings
  - Volumetric or surfaces
  - Complex issue
  - Not as much R&D

# Complexity of TIEs

- Non-standard shapes and sizes
  - Large material containers to TID body to custom equipment protection (radiation detector)
- Items under protection are both host and inspector owned
- Cost-prohibitive to secure complex items (room, odd geometry)
- Tamper attempts must be detectable
- Solutions must be robust
- Adversarial skills

# An ontology

Scale of Use

Functional  
Characteristics

Verification  
Mechanism

TID/Equipment  
Bodies

Shell Integrity  
Indicators

Visual Inspection

Monitored Item  
Enclosures

Event Assessment  
or Recording

Active Signals

Rooms

Internal  
Environment

Enclosure Integrity

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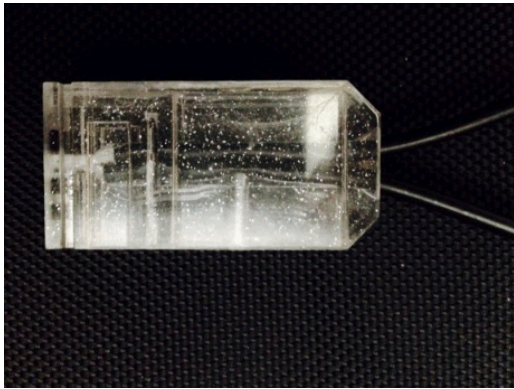
Active Signals

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Enclosure Integrity

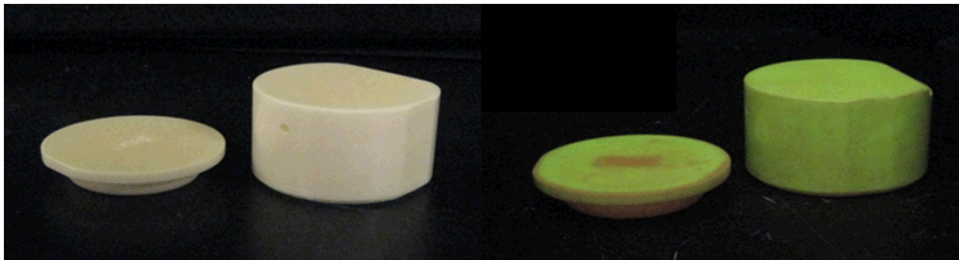
# Scale of use – TID/equipment level



Cobra 5 seal with embedded “Frangible” Glass Seal, IAEA hematite, Aquila. Photo courtesy SNL.



NGSS using anodized aluminum, Canberra



“Frangible” Ceramic Seal, with fluorescent tamper-indicating coatings, SNL/SRNL

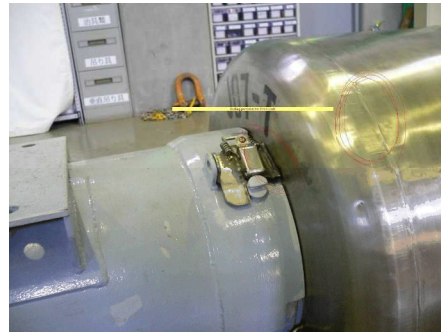
Other (not shown):

- Patterned plastics/composites
- Internal fiber mesh (EOSS/NGSS)
- RMSA anodized aluminum

# Scale of use – enclosure level



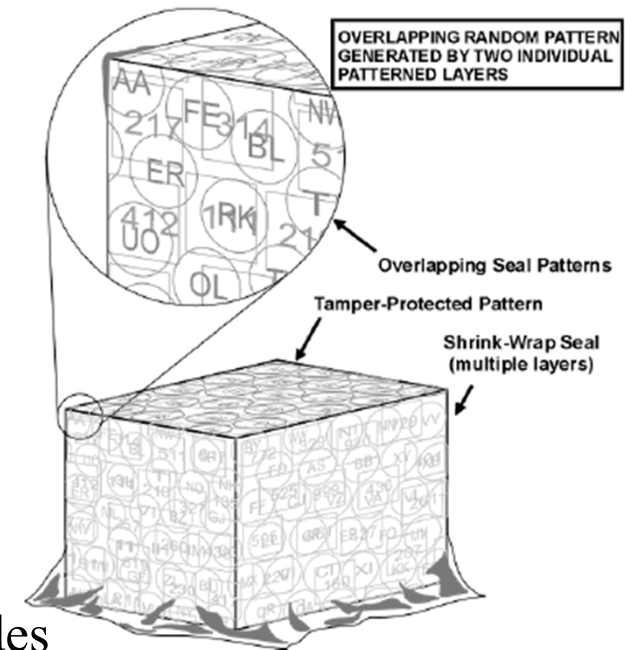
“Inspector owned” IAEA cabinet,  
painted using a powder process



“Facility owned” cask

Options:

- X-ray fluorescence (XRF)
- Fiber optics
- Tamper-indicating shrink wrap
- Conductive fabric

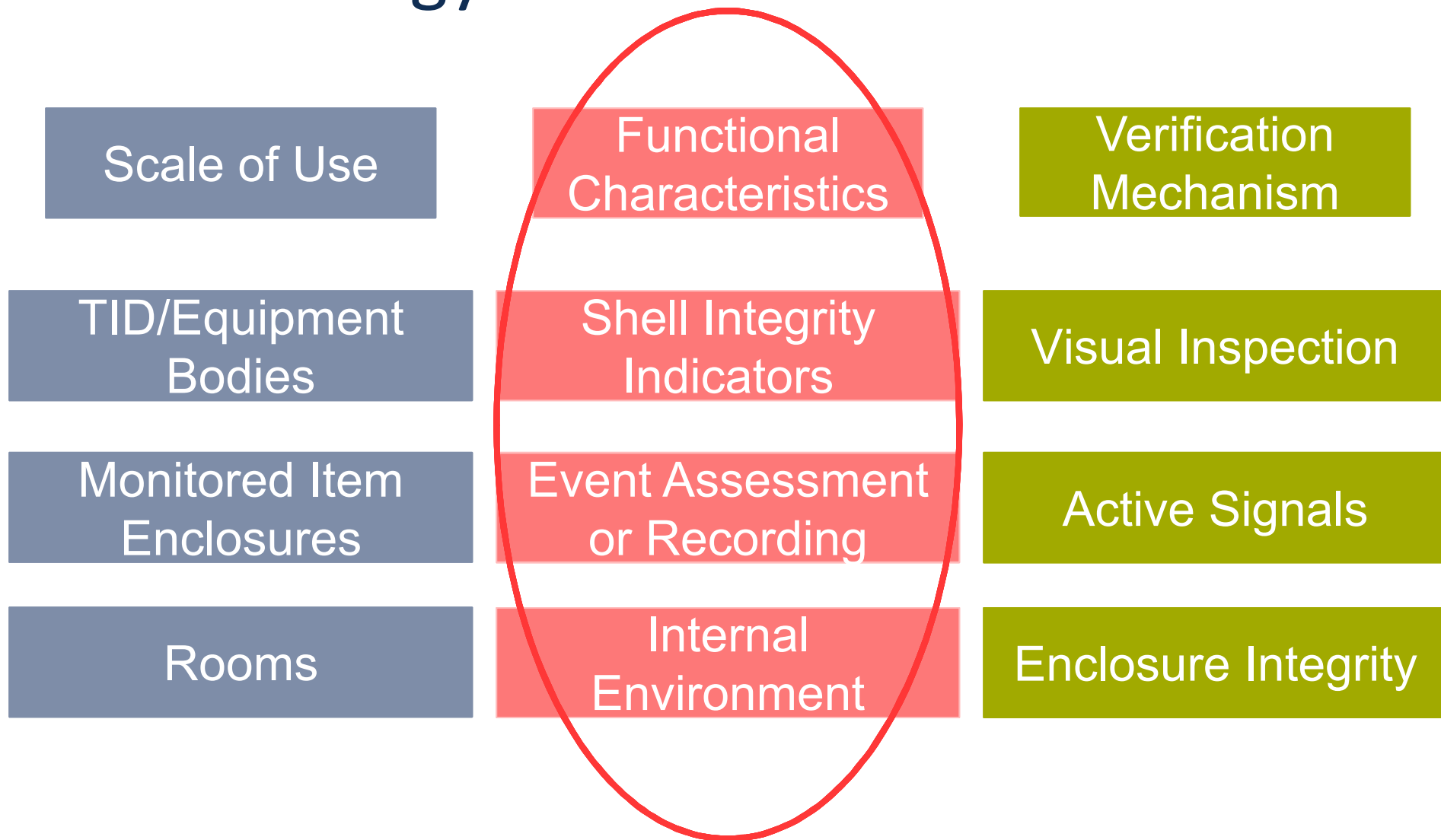


\*At this scale, could be issues with accessing backsides  
and underneath items for visual inspection

# Scale of use – room level

- Objective?
  - Physical integrity
  - Entry
- Integrity
  - Tamper-indicating coatings (paint, spray coatings)
  - Flash thermography
- Entry
  - Microwave/infrared sensors
  - Switches
  - Require authenticated event logging
- Issues
  - Visual inspection of integrity could be difficult unless tamper response is significant

# An ontology



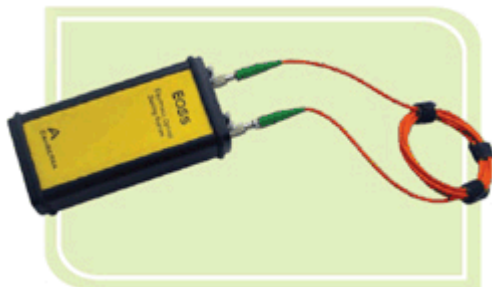
# Functional – shell integrity

Indicate breach of outmost shell

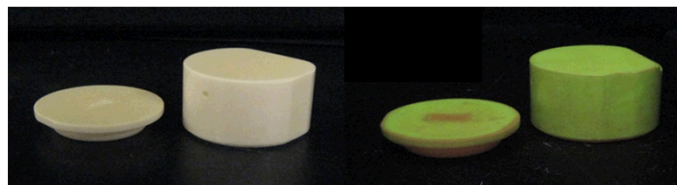
Anodized aluminum,  
NGSS and RMSA



EOSS and NGSS use  
fiber mesh inside

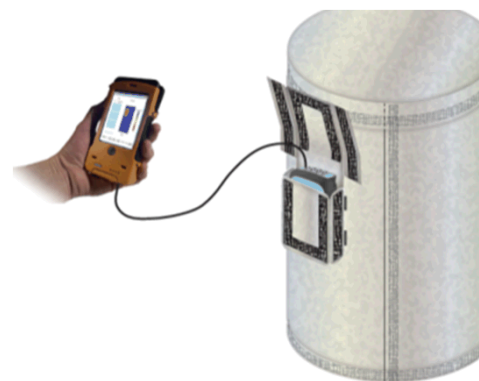
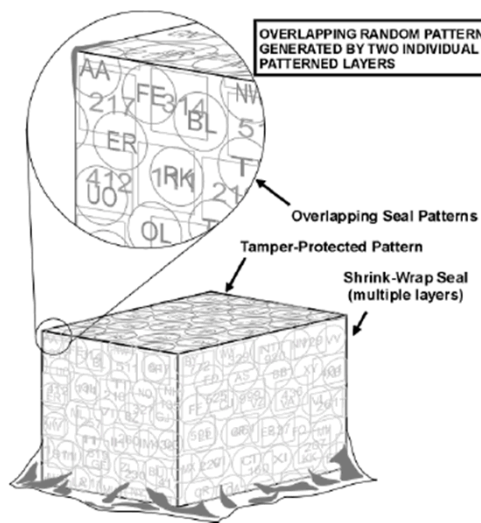


Glass Seal and Ceramic Seal are “frangible”



Ceramic Seal has  
tamper-indicating  
fluorescent  
coating

Tamper-indicating shrink wrap and Whole Container  
Seal (WCS) prototype from ORNL applied externally

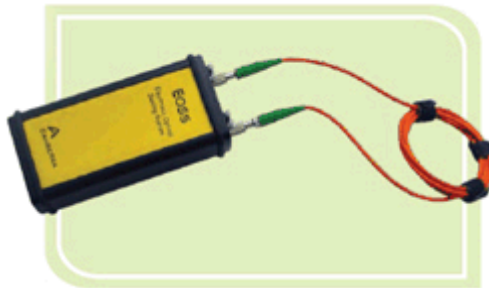


# Functional – event assessment

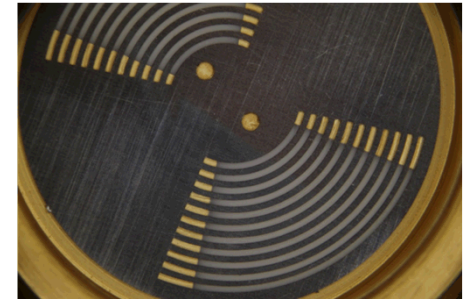
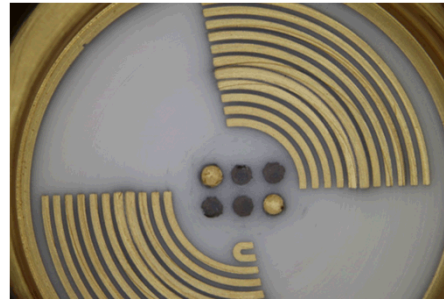
Tamper is automatically “recorded”



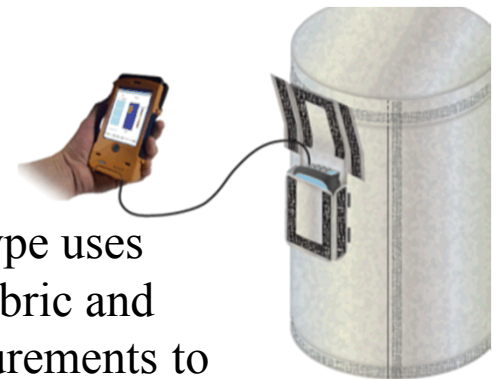
EOSS and NGSS use  
fiber mesh inside



\*Data must be recorded  
and authenticated



Conductive tamper planes in Ceramic Seal cap



WCS prototype uses  
conductive fabric and  
resistance measurements to  
monitor tamper

# Functional – internal environment

- Monitors key features of internal environment within enclosure
- Light, moisture, pressure, RF
- Either environment must not be able to be reestablished or change must be recorded and authenticated (non-erasable evidence)

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# Verification - visual Inspection

- Can be low cost and simple concepts
- Human eye, camera images, instrument assisted (i.e., UV)
- Can be scalable
- Relies on careful visual inspection to detect sophisticated penetrations or repairs
  - Can be difficult to detect
  - Best design – obvious response to tamper
- Examples
  - Anodized aluminum
  - Frangible seals
  - Patterned plastics/composites
  - Tamper-indicating shrink-wrap

# Verification - active signals

- Rely on electronic signals from sensors that indicate enclosure has been breached
- Allows verification without inspector involvement or inspector presence
  - Remote monitoring possible with some technologies
- Varied scalability
- Requires power and ability to store authenticated messages
- Can be more costly and complex
- Examples
  - Fiber optics
  - Conductive tamper planes
  - Monitored conductive fabrics
  - Environmental sensors

# Verification – enclosure integrity

- Active penetration-detecting technologies
- Particularly useful for facility/host owned items or items in which modifications are not allowed
- Enclosures may be constructed from materials not considered TIEs
- Item/enclosure dictates verification technology
  - Material
  - Size
- Active interrogation methods may not be allowed by host
- Costs related to interrogating equipment
- Examples – eddy current, flash thermography

# Conclusions

- TIEs are a complex topic
- Application for TIE determines where it falls in ontology
- Ontologies can be useful for scoping design or selection of TIEs for an application
  - Scale
  - Functional characteristics
  - Verification mechanism
- Current selection seems limited
- Need new technologies with obvious visual responses