

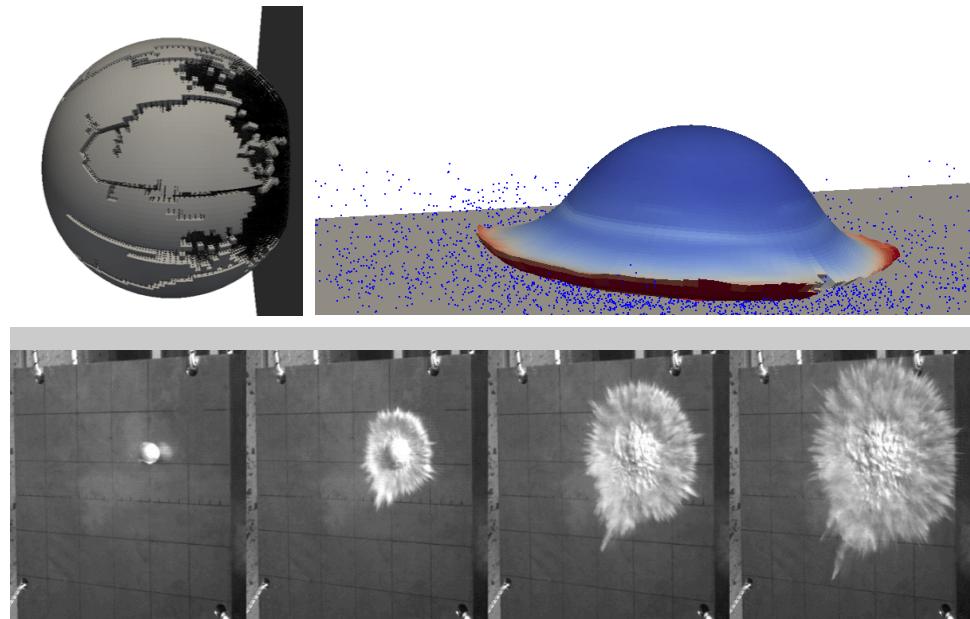
Modeling and Measurement of Supersonic Hailstone Impacts

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Motivation

- Hailstone impacts have the potential to cause significant damage to aircraft and wind turbine blades.
- Hailstone impact tests are costly, time-consuming, and difficult.
 - The ability to model hailstone impacts would provide a better way to explore large parameter spaces and investigate difficult to measure conditions; e.g., high-speeds or simultaneous hailstone impacts.

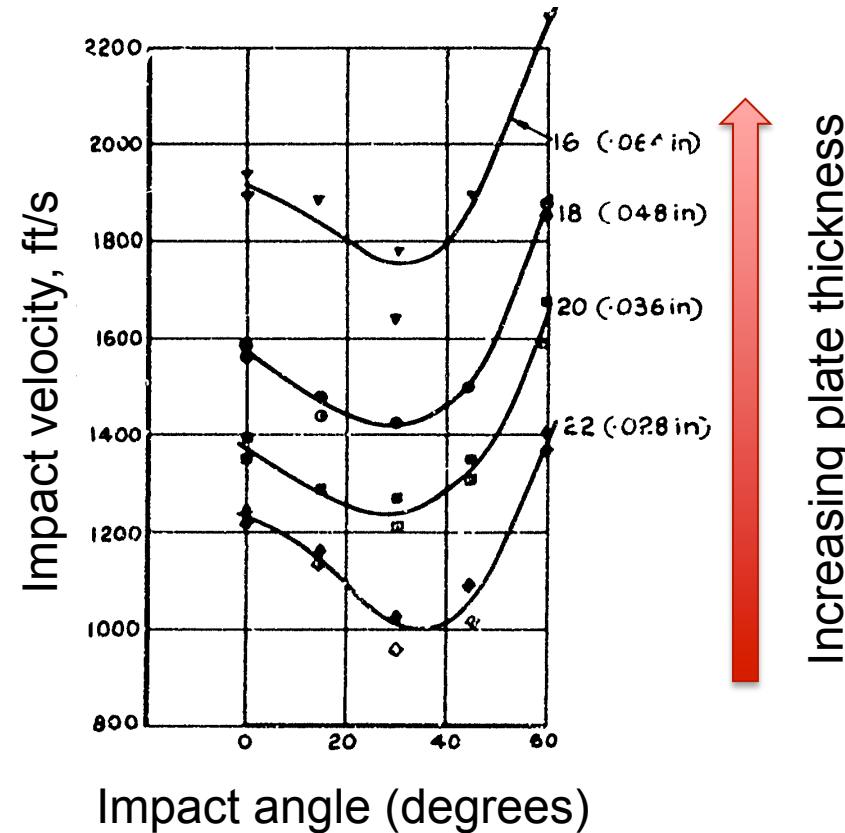


N708AA Hail Damage,
Dave Subelack (Wee in YYC), Flickr.

Background - McNaughtan and Chisman (1969)

- McNaughtan and Chisman (1969) studied supersonic hailstone impacts on thin aluminum plates, but did not measure the impulses imparted by the hailstones.
- Others have since measured impulses from hailstone impacts but have not studied impacts over 720 ft/s (220 m/s).

Penetration thresholds for different thickness aluminum alloy plates impacted by 1 inch diameter hailstones.

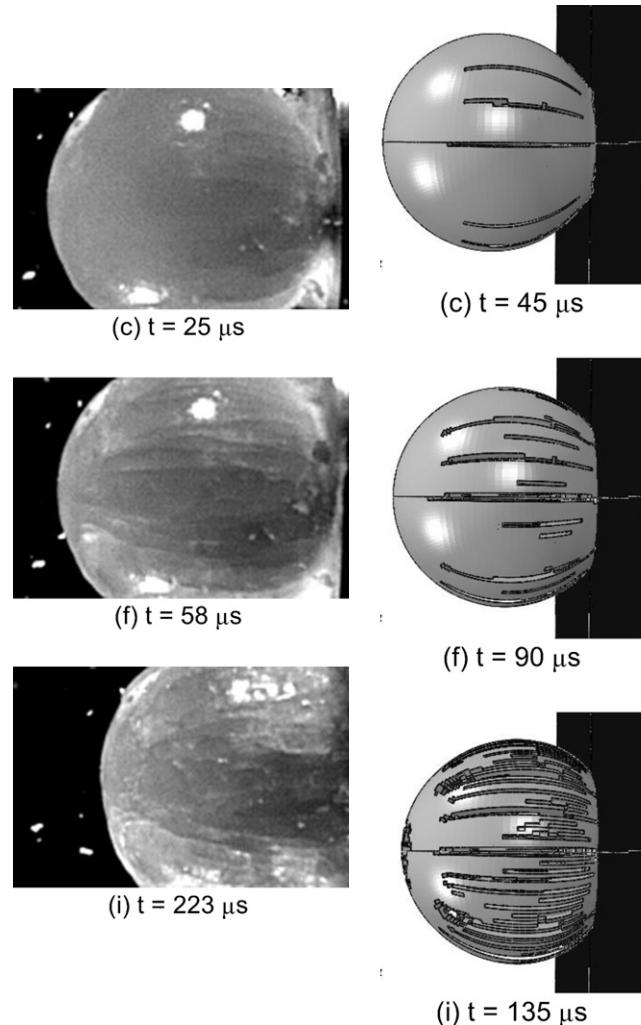


“A Study of Hail Impact at High Speed on Light Alloy Plates”
McNaughtan, I.I., Chisman, S.W., 1969.

Background – Tippmann et al. (2013)

Experiments:

- Measured impulses of hailstones by firing them at a steel bar instrumented with strain gauges.
- Normal impacts up to 194 m/s.
- Captured propagation of cracks with high-speed photography.



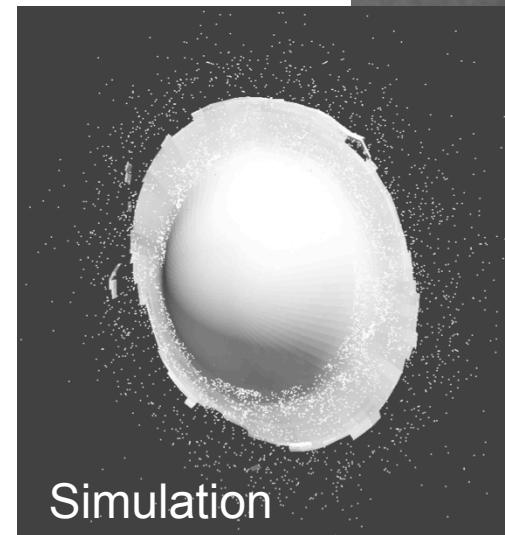
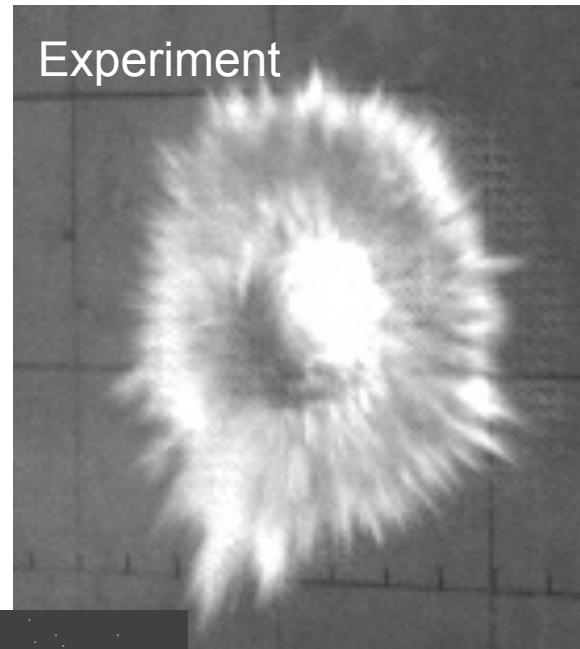
Simulations:

- Similar cracking patterns achieved through tensile pressure failure criterion
- Strain rate sensitivity captures behavior over a range of velocities
- Predict peak impulse but not long-term response

“Experimentally validated strain rate dependent material model for spherical ice impact simulation”
 Tippmann, J.D., Kim, H., Rhymer, J.D., 2013.

Present work

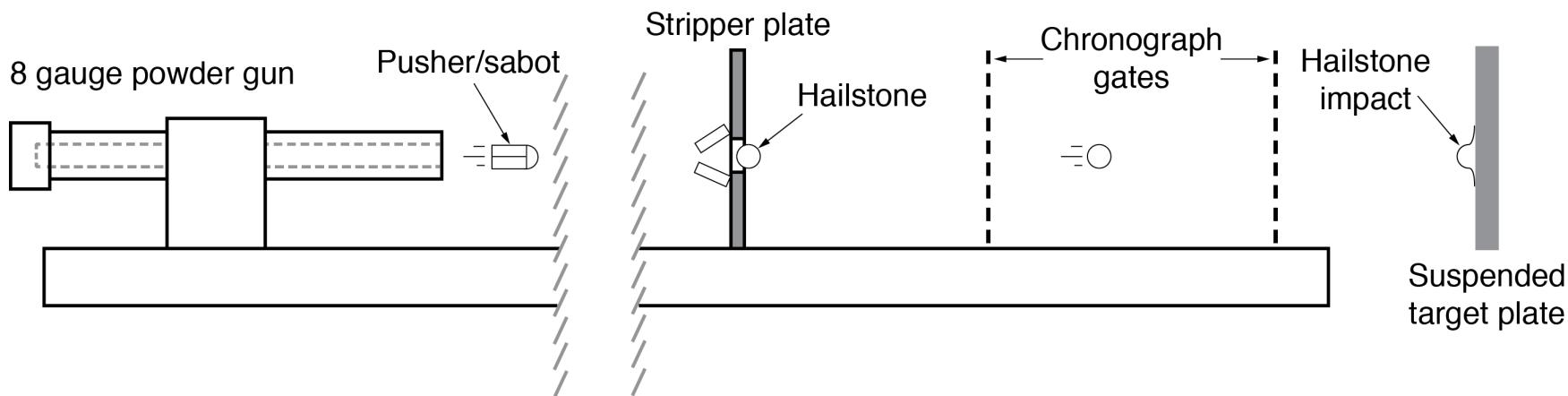
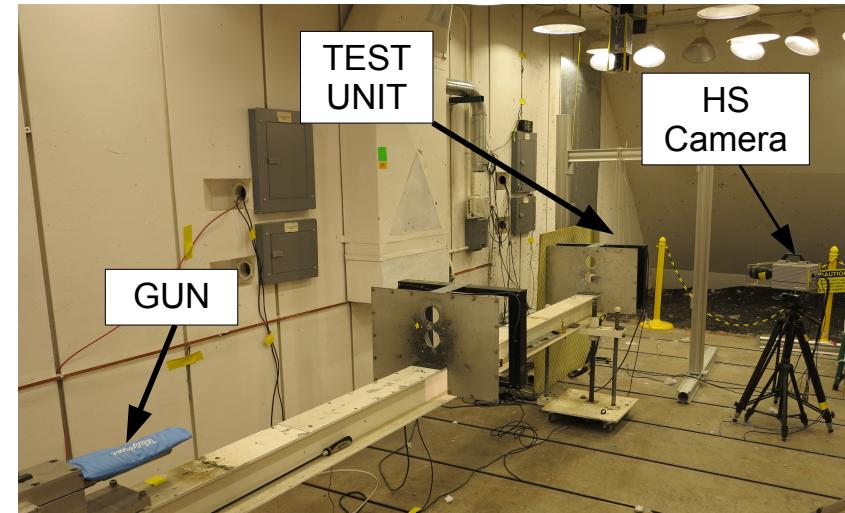
- Used a different technique (SWAT-TEEM) to measure:
 - Higher velocities
 - Oblique impact angles
- Added mass particles and an additional failure criterion to simulation in order to:
 - Model full impulse of impact
 - Capture secondary impacts
 - Model low angle and large deformation impacts



A 'hailstone'
(4.41g, 20.45mm)
impacting plate at
366 m/s.

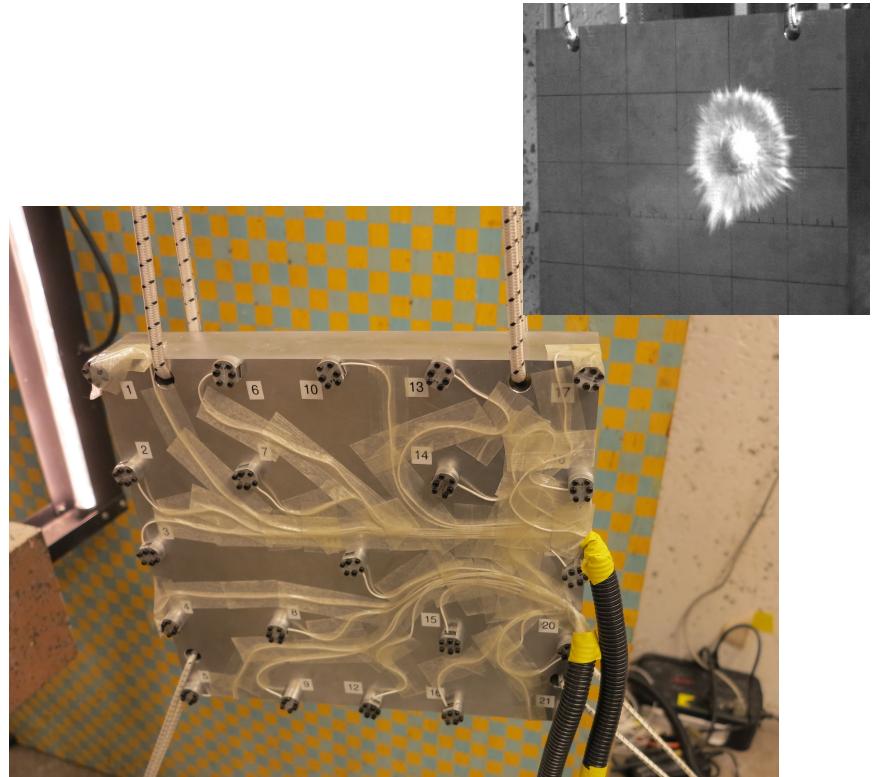
Experiments

- Experimentalists:
 - Ballistics by Lee Stauffacher and Bob Jones
 - SWAT-TEEM analysis by Tyler Schoenherr
- 8 gauge powder gun
 - Velocities from 150 to 675 m/s
 - Used a pusher/sabot to propel hailstone
- Hailstone
 - Molded, cotton-reinforced ice ball
 - 0.81 inch diameter



Sum of Weighted Accelerations Technique using Time-Eliminated Elastic Modes (SWAT-TEEM)

- SWAT-TEEM¹ can predict forces acting on a body by separating the rigid body accelerations from those due to vibrational modes.
- Advantages
 - Measure off-axis forces
 - Increased target size/complexity
 - Predicts impact location that can be checked with high-speed video

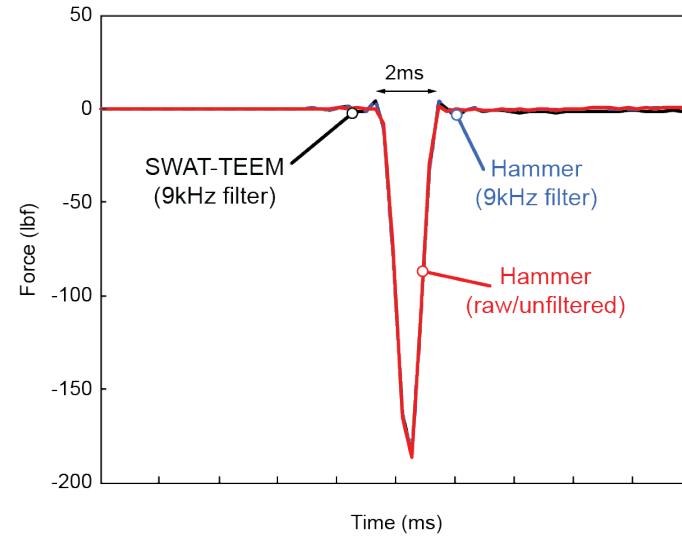
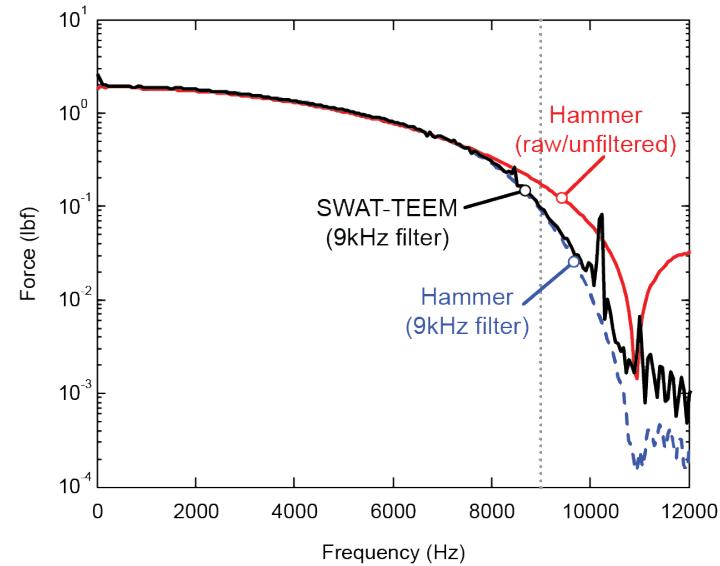


Aluminum plate (11x12x2 inches) instrumented with 21 accelerometers for SWAT-TEEM analysis.

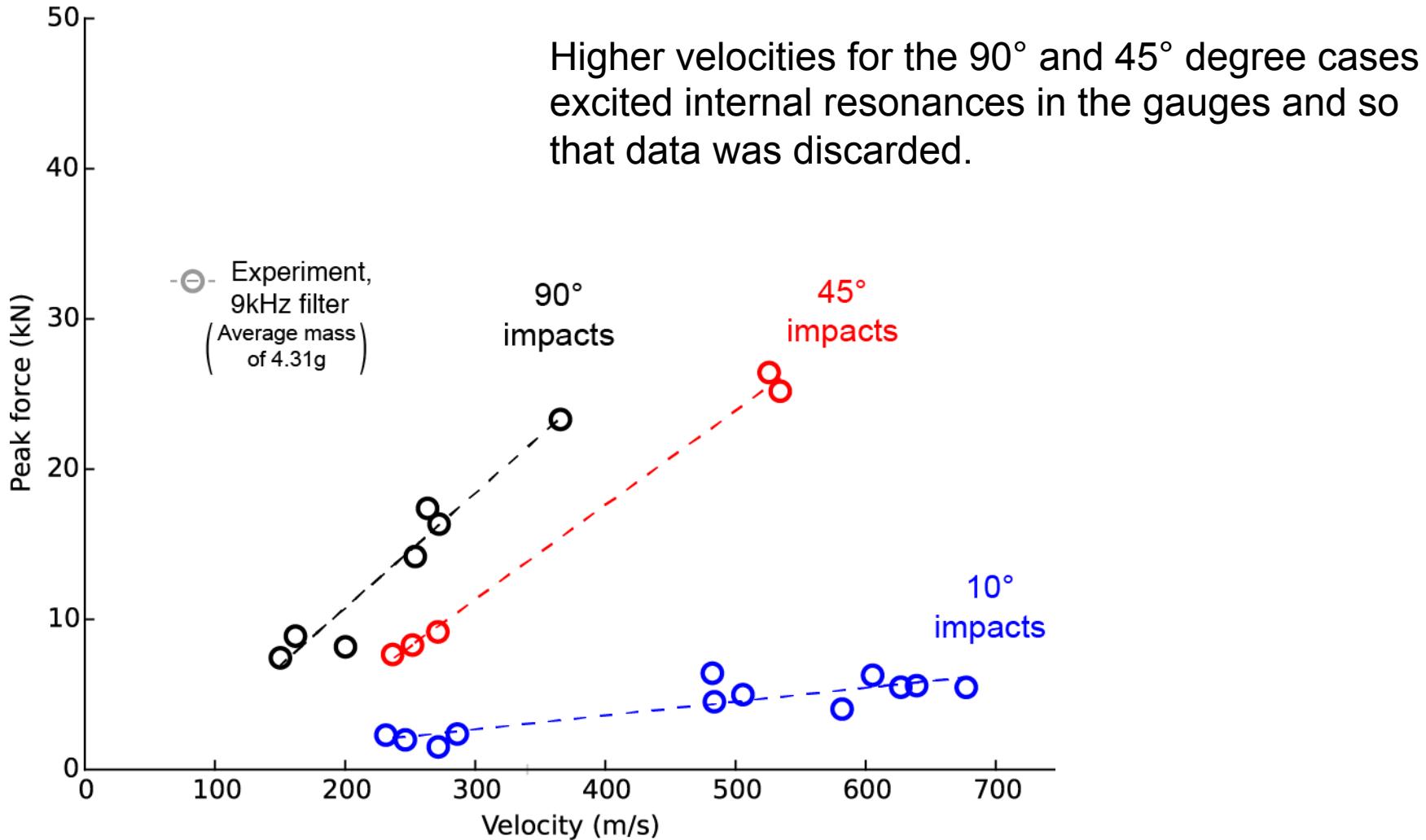
¹Mayes, R. L., 1994, "Measurement of Lateral Launch Loads on Re-Entry Vehicles Using SWAT," Proceedings of the 12th International Modal Analysis Conference, Honolulu, HI, pp. 1063–1068.

Experiments – SWAT-TEEM calibration

- An instrumented hammer applies a known force to the plate.
- **Limited to 9kHz by the coarseness of our accelerometer array- cannot resolve higher-order mode shapes of the plate.**
- Filtering data at 9kHz, we obtain an excellent prediction of the force from SWAT-TEEM.

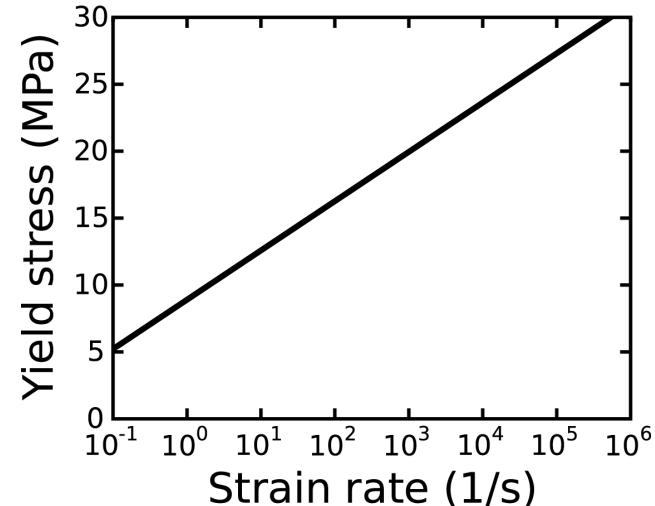


Experiments – Hailstone impacts



Hailstone material model

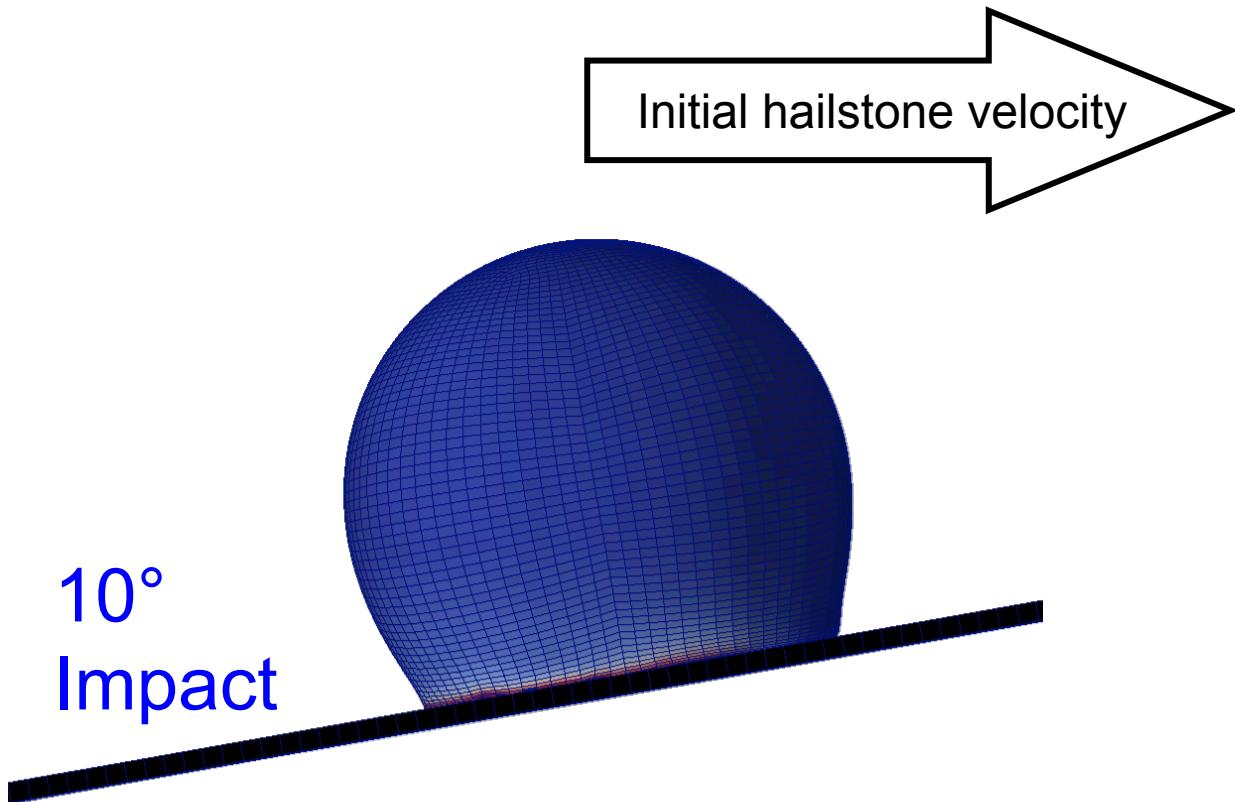
- Tippmann et al. model:
 - Elastic-perfectly plastic material
 - Rate sensitive yield (like Johnson-Cook)
 - Tensile pressure failure criterion
 - On failure, zero-out shear stiffness (fluid like behavior)
- Added:
 - Rigid mass particles
 - Helps capture full impulse of the initial impact and any subsequent impacts.
 - Converted to once elements are too deformed.
 - Critical crack opening strain (CCOS)
 - Controls strain over which elements fail
 - A good fit of experimental data was obtained over all angles and velocities for a CCOS = 0.3



Hailstone material model inputs

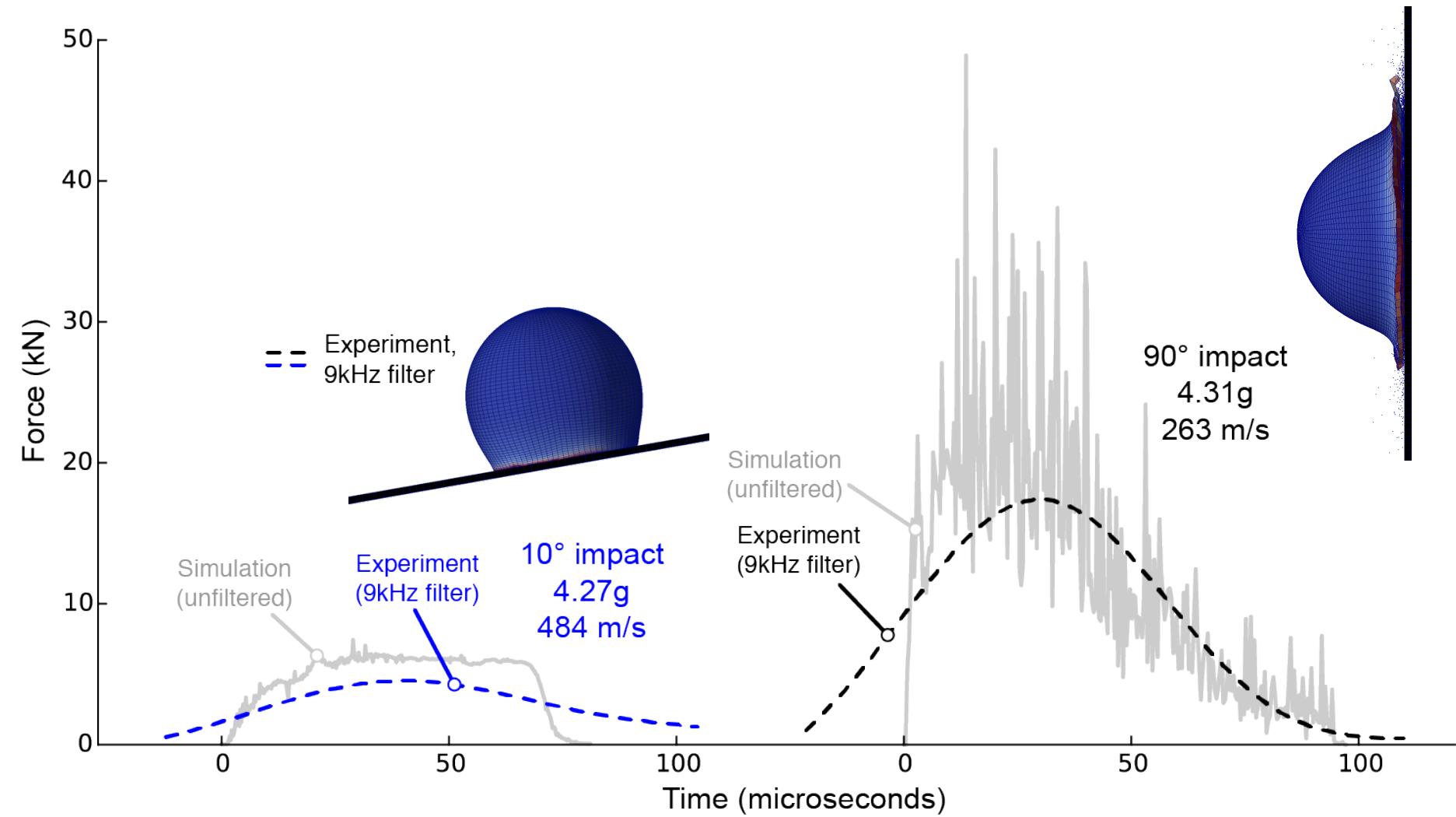
Young's modulus	9.38 GPa
Poisson's ratio	0.33
Density	960 kg/m ³
Tensile failure pressure	0.517 MPa
Quasi-static (<10 ⁻¹ /s) yield stress	5.2 MPa

Hailstone model

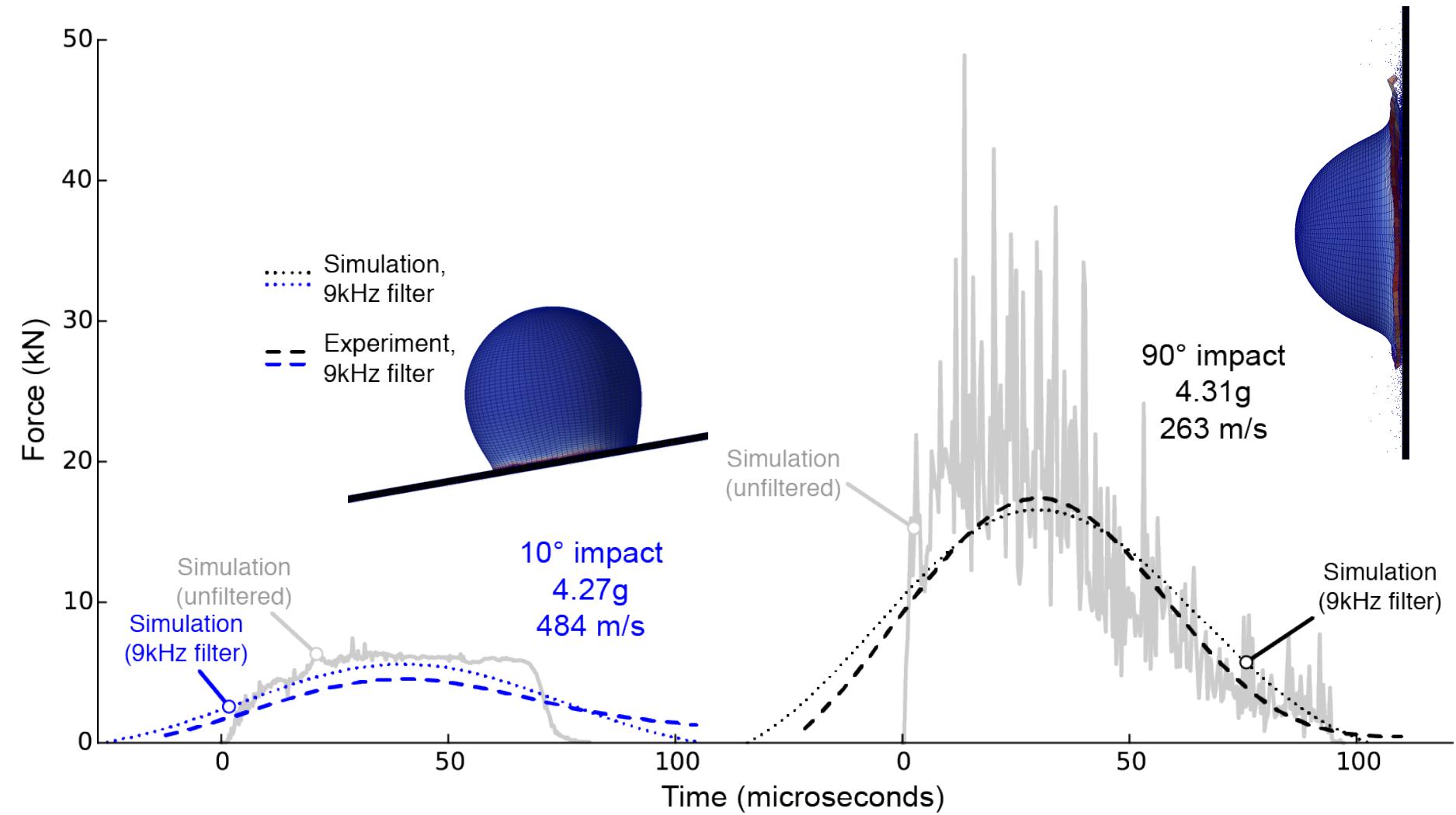


Deformed meshes shown near time of peak impact force.

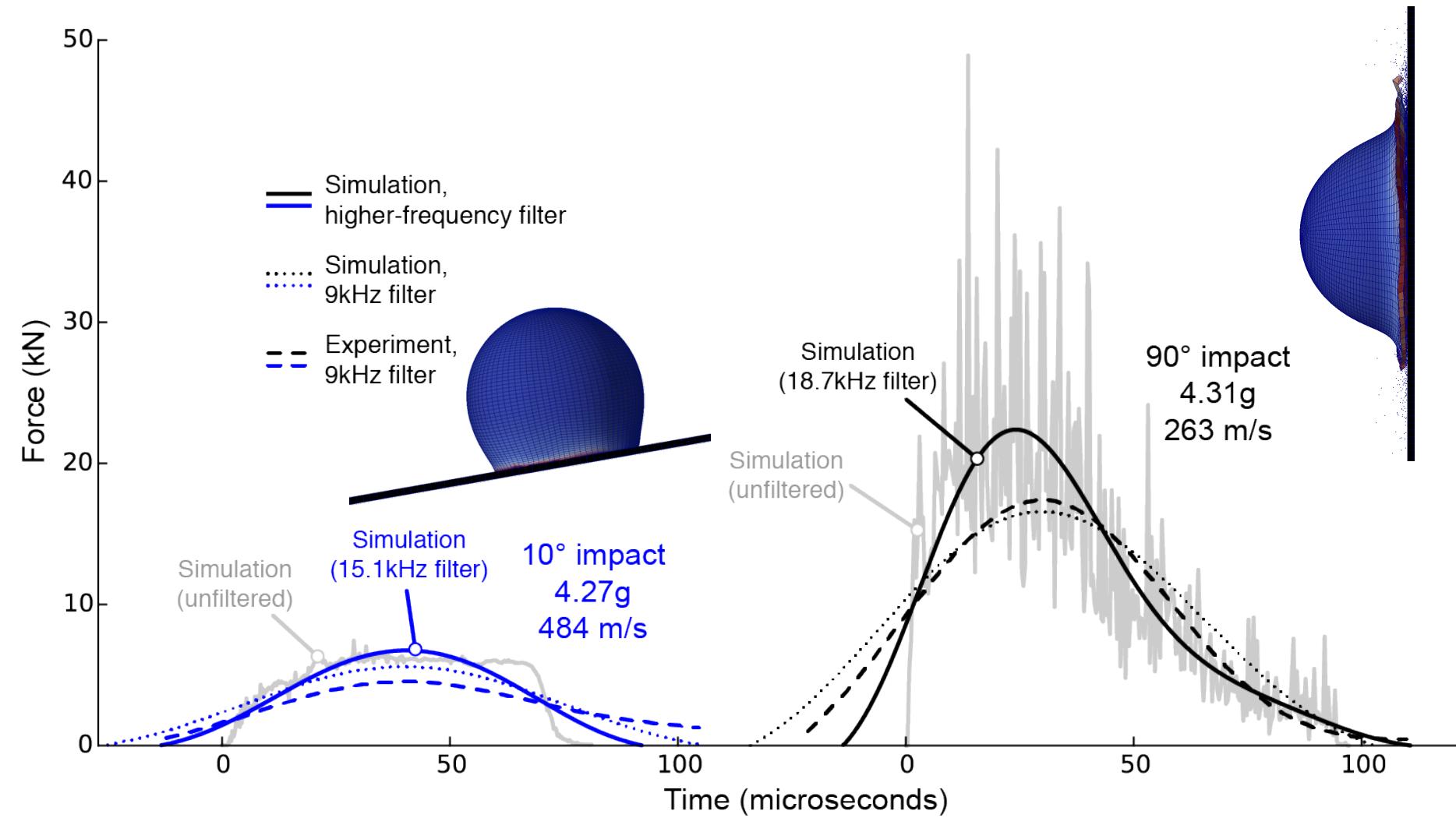
Modeling vs. Experiment - Impulse comparison



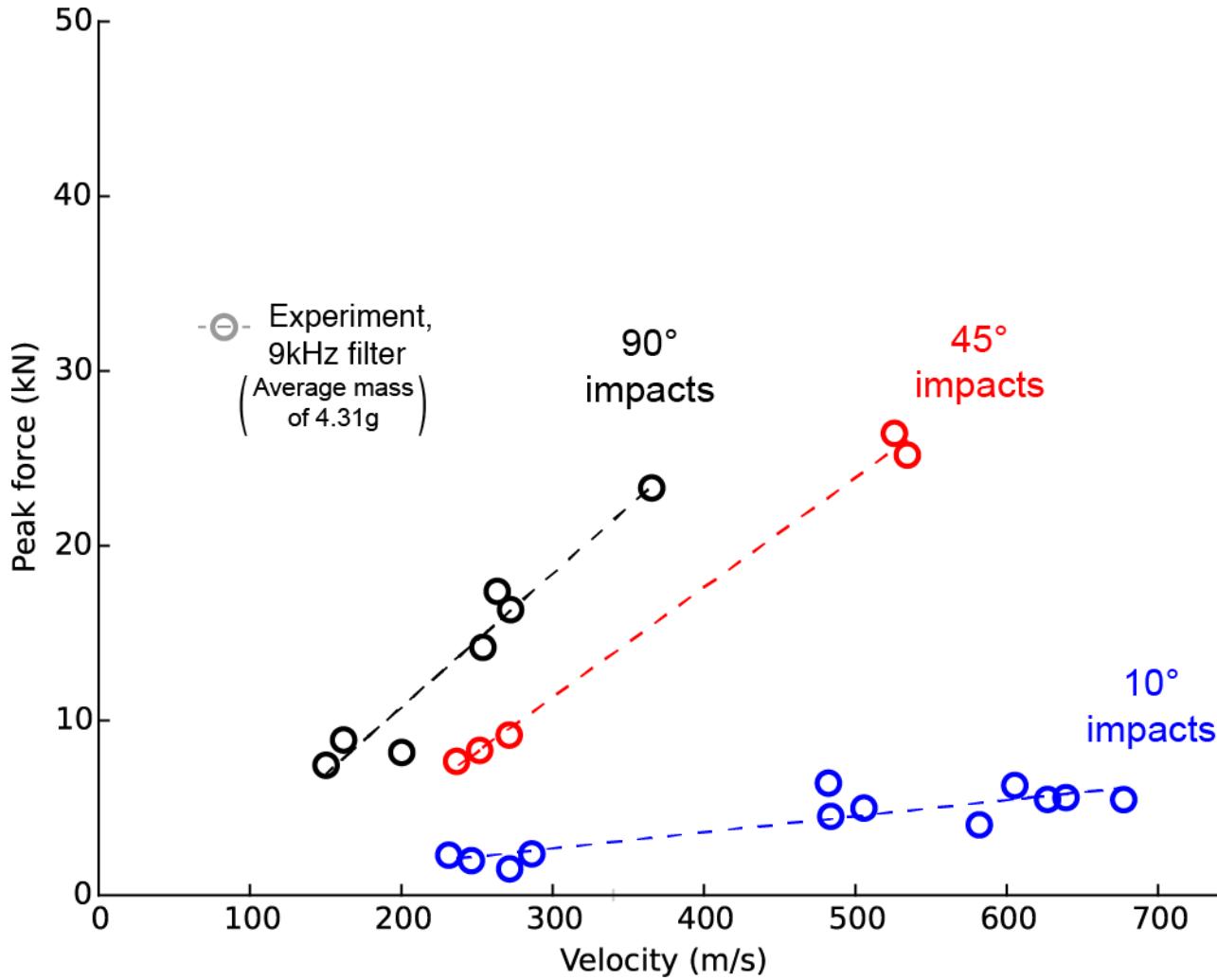
Modeling vs. Experiment - Impulse comparison



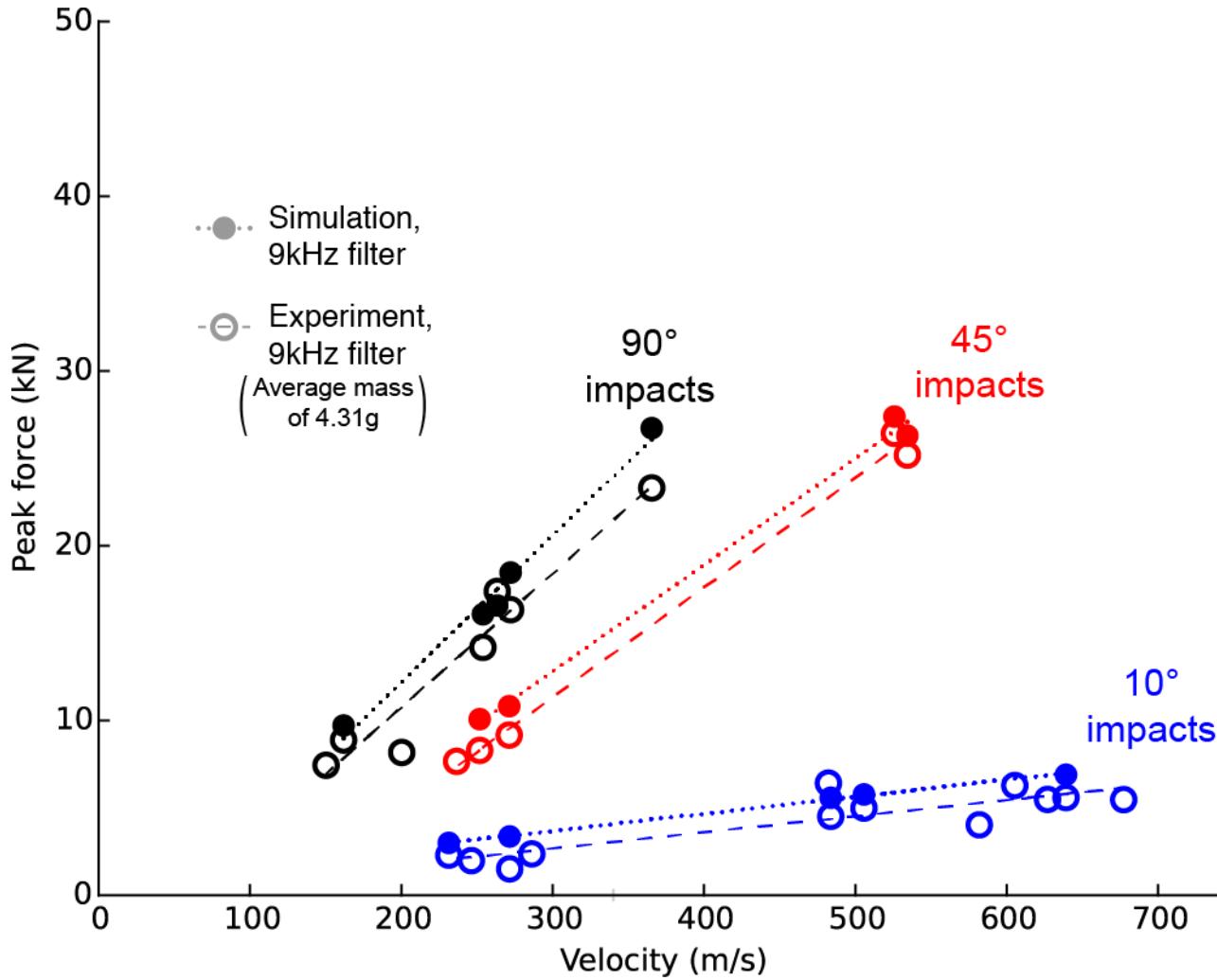
Modeling vs. Experiment - Impulse comparison



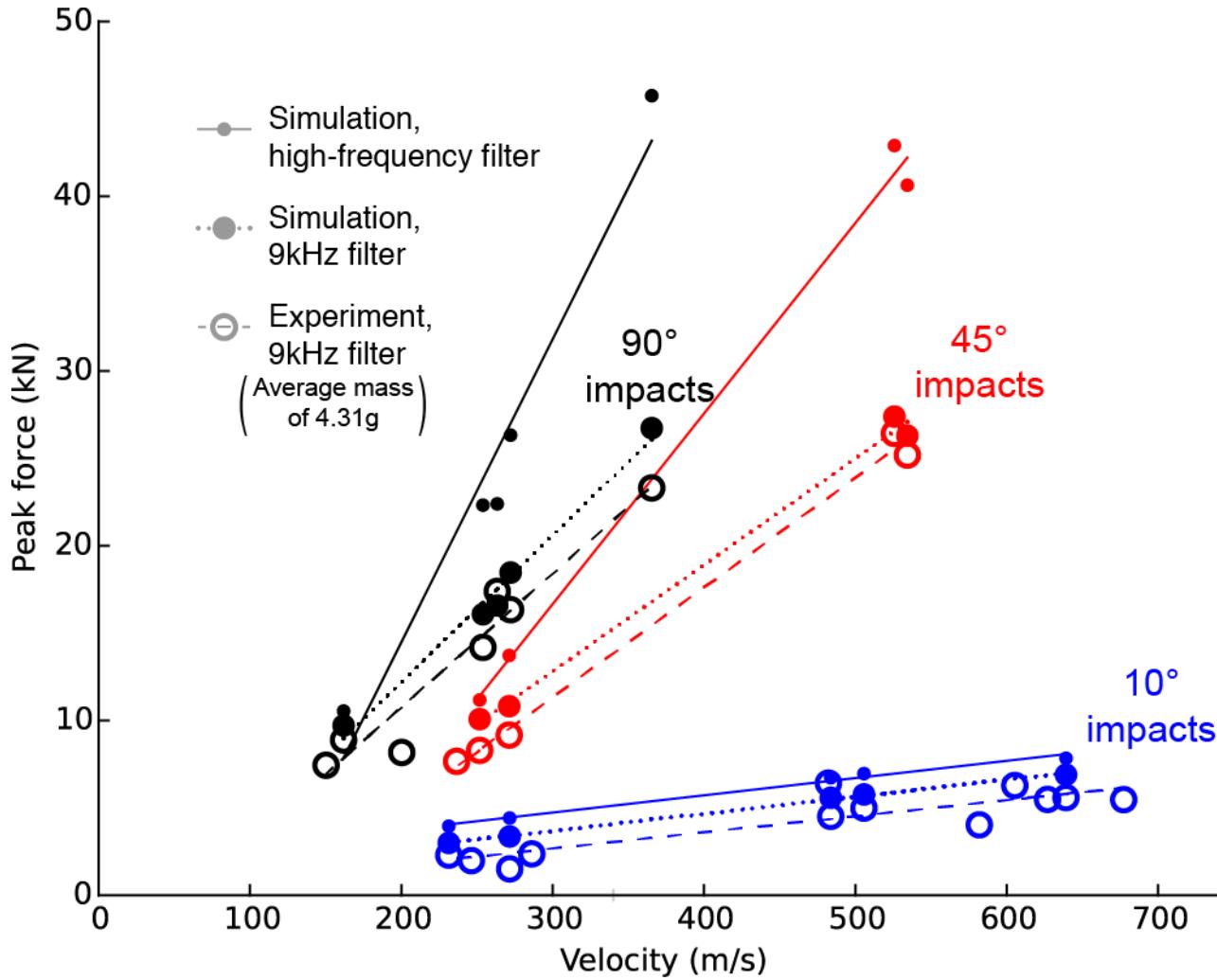
Modeling vs. Experiment – Peak force comparison



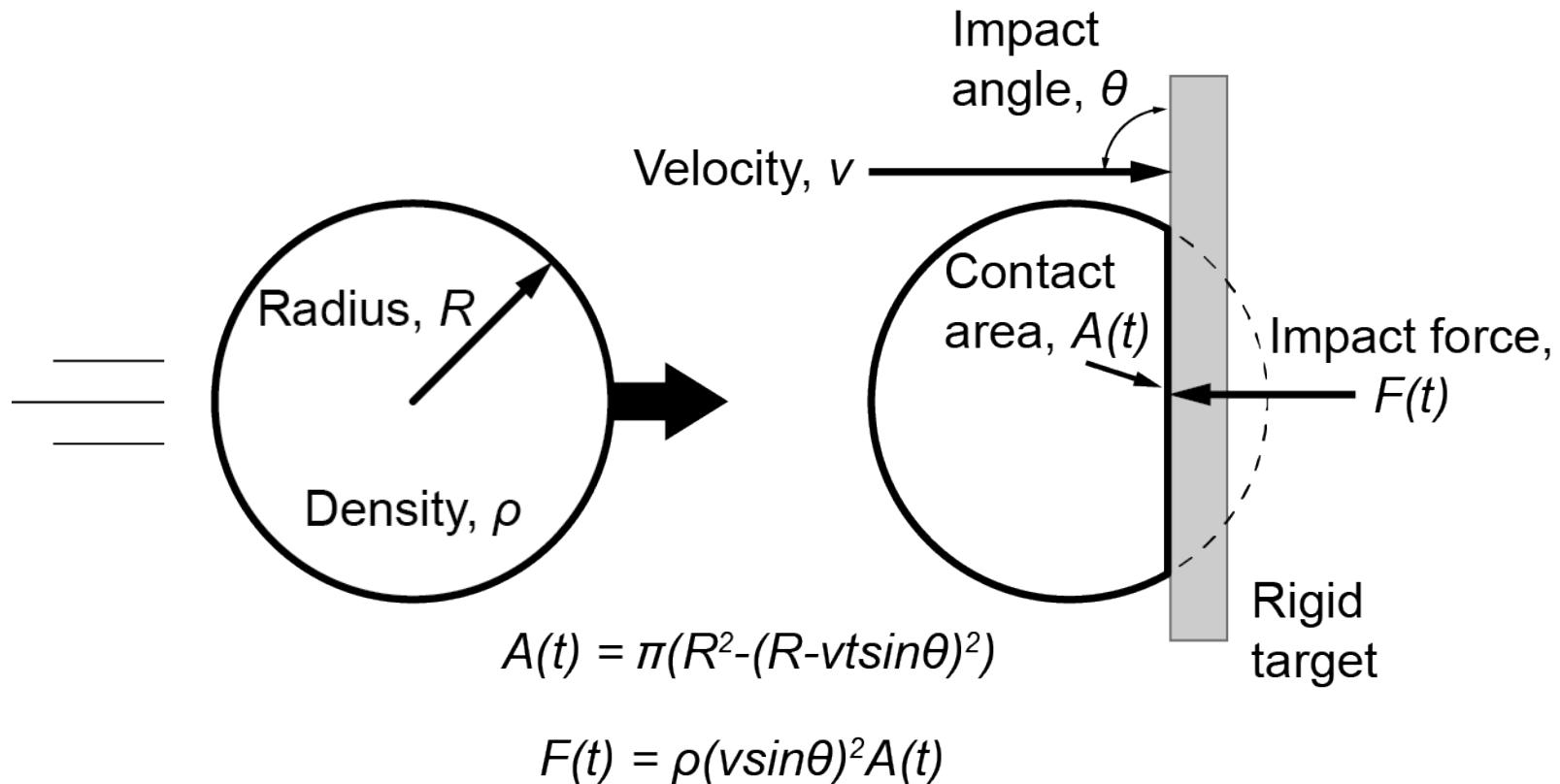
Modeling vs. Experiment – Peak force comparison



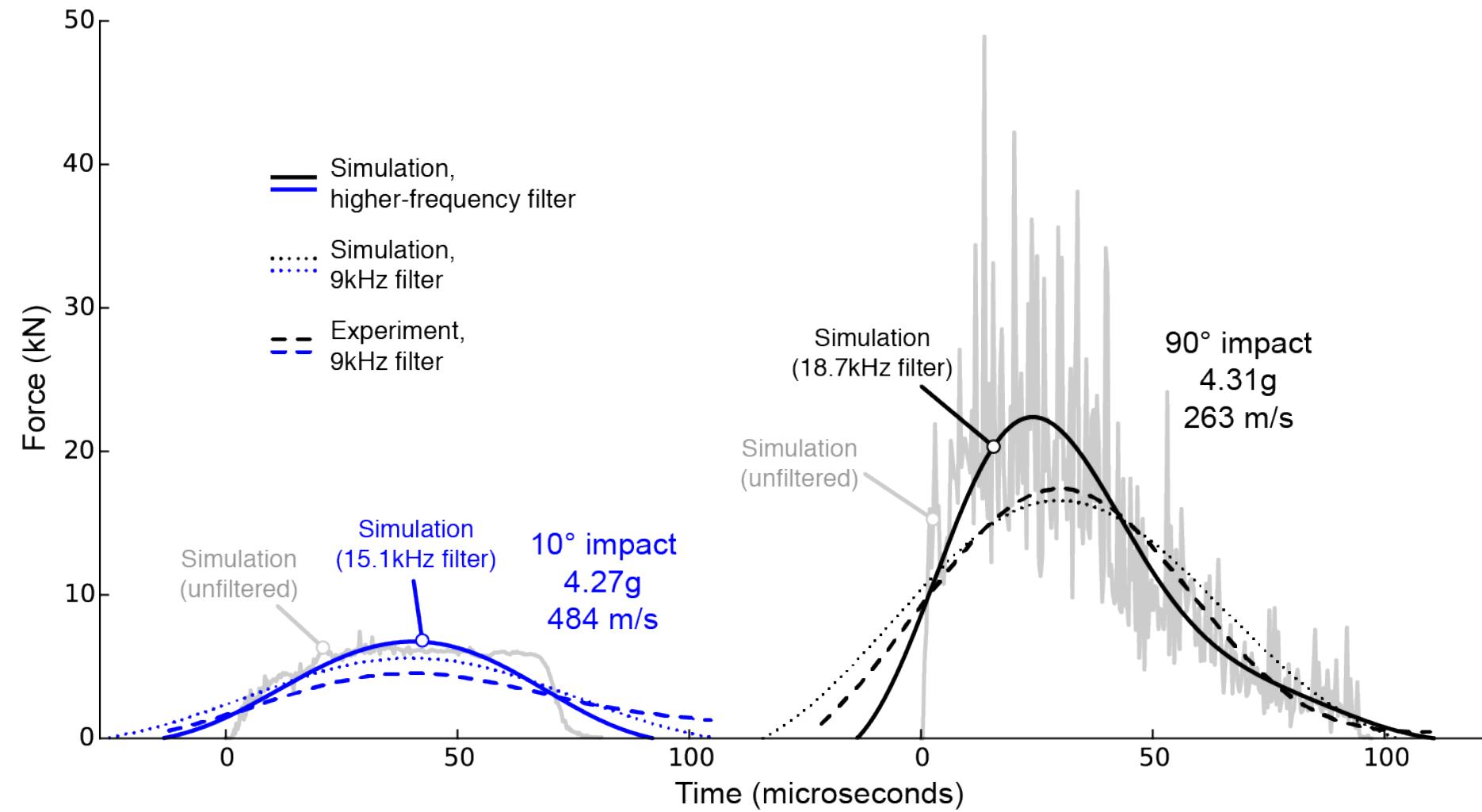
Modeling vs. Experiment – Peak force comparison



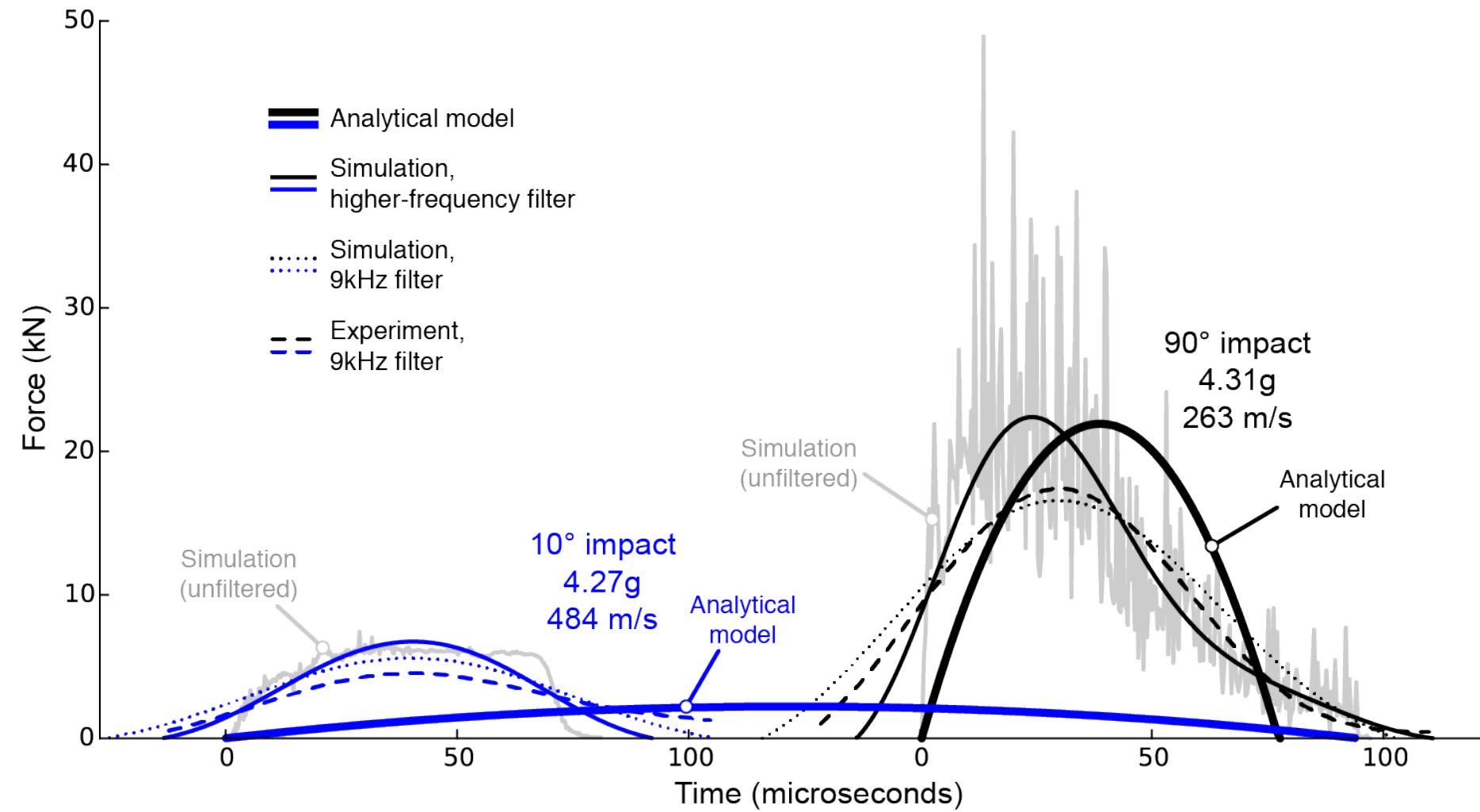
Analytical model



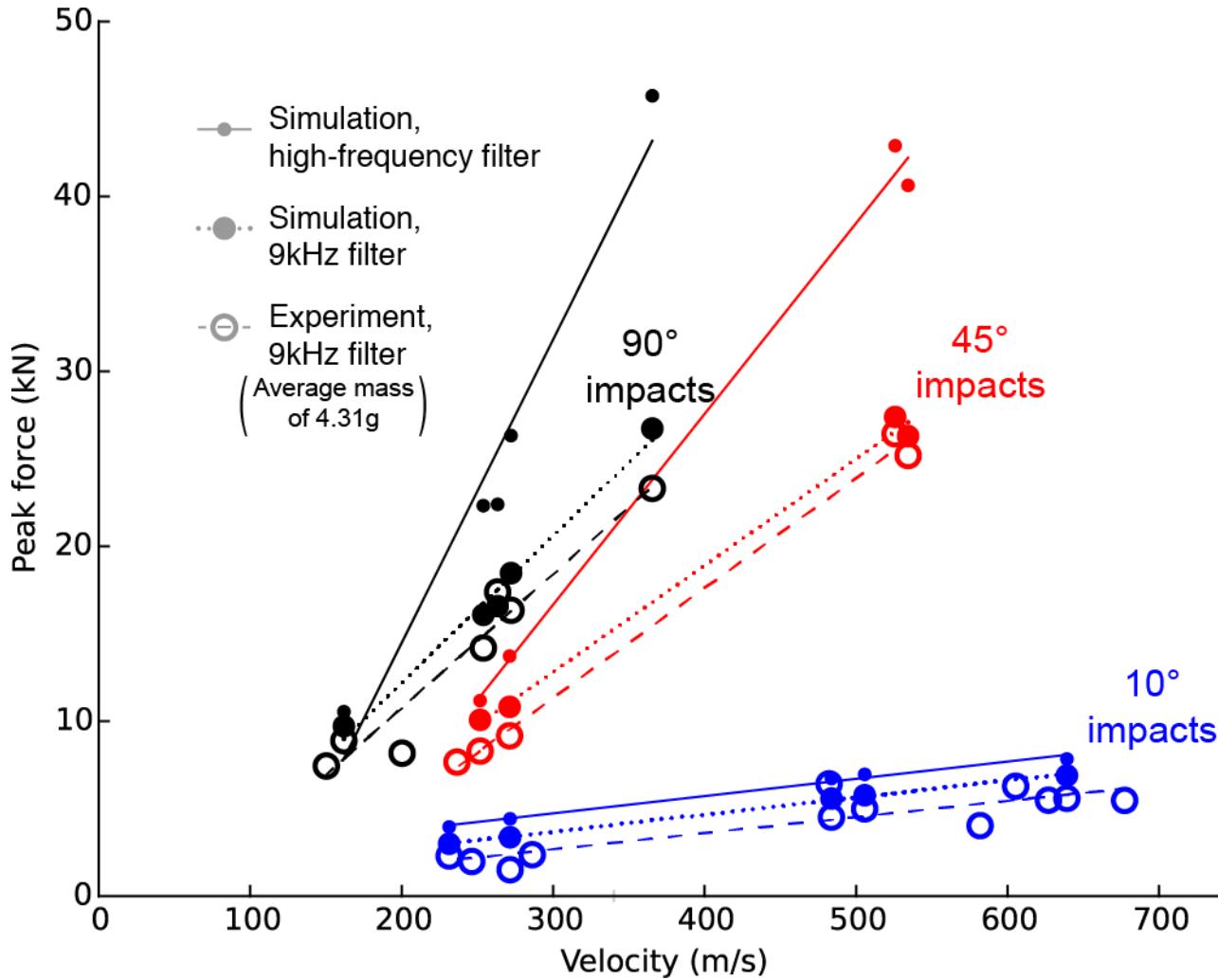
Modeling vs. Experiment - Impulse comparison



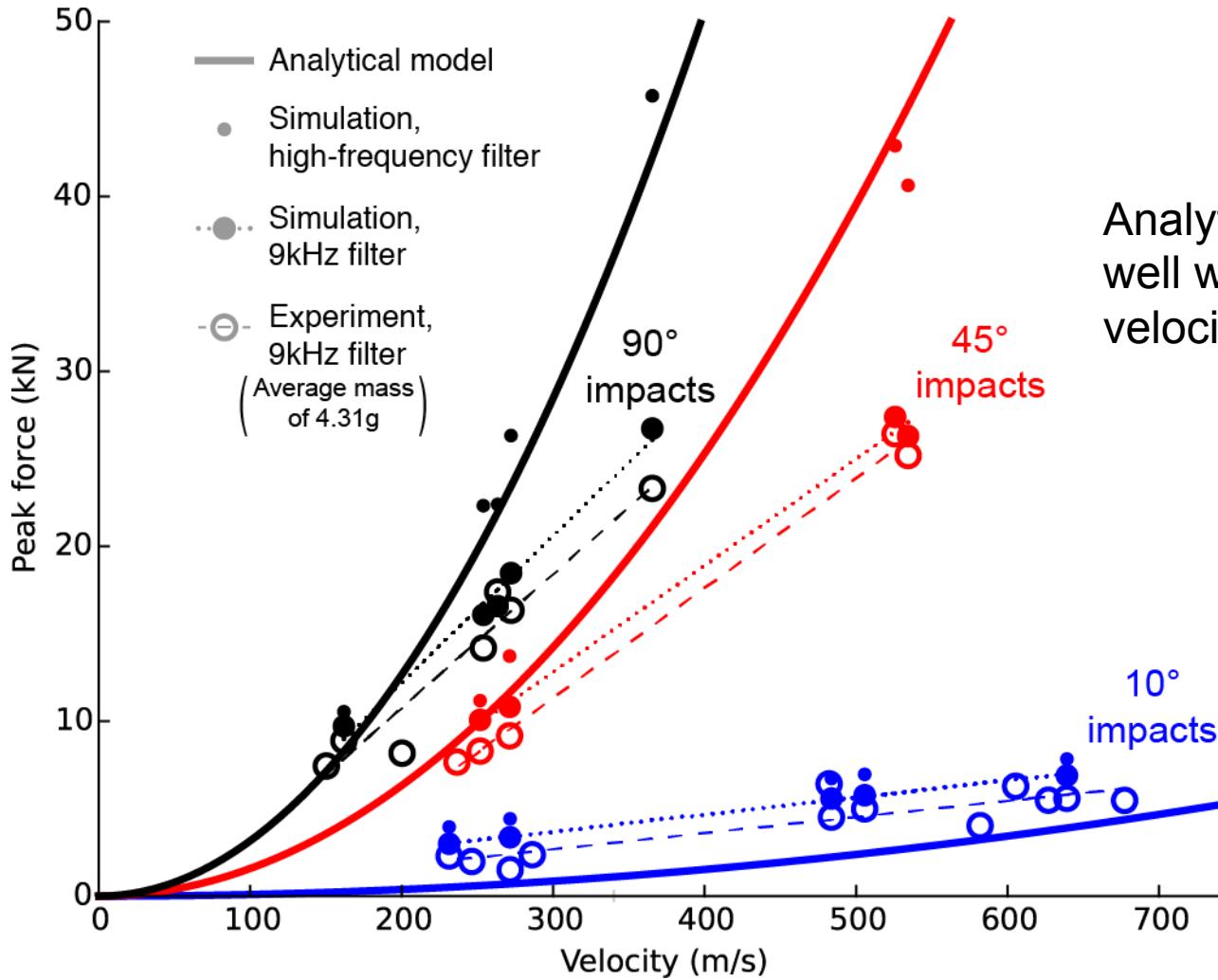
Modeling vs. Experiment - Impulse comparison



Modeling vs. Experiment – Peak force comparison



Modeling vs. Experiment – Peak force comparison



Analytical model compares well with FEA model at high velocities and impact angles.

Summary

- Used a different technique (SWAT-TEEM) to measure hailstone impacts at higher velocities and oblique angles.
- Built upon existing hailstone model, adding mass particles and adjusting failure to capture entire impulse of normal and oblique impacts.
- Agreement between the finite element model and analytical and experimental results gives confidence in using the model to study hailstone impacts on other structures and/or under other conditions.