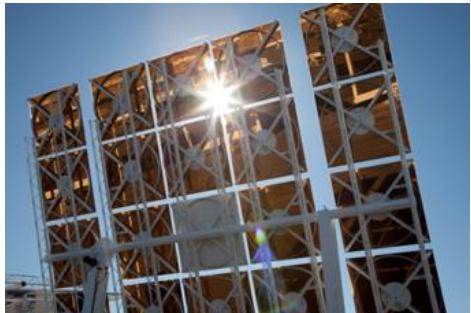


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Latent Sodium: Unleashing the Power of Phase Change



Chuck Andraka

Concentrating Solar Power Department

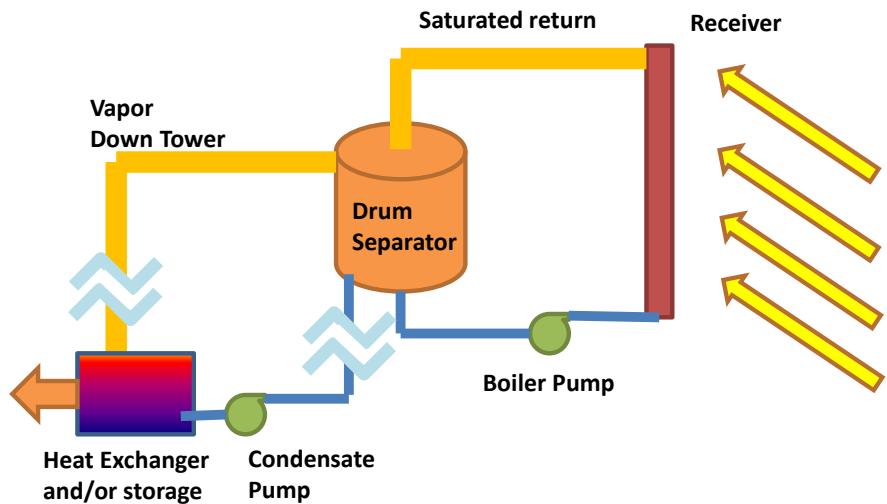
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Introduction

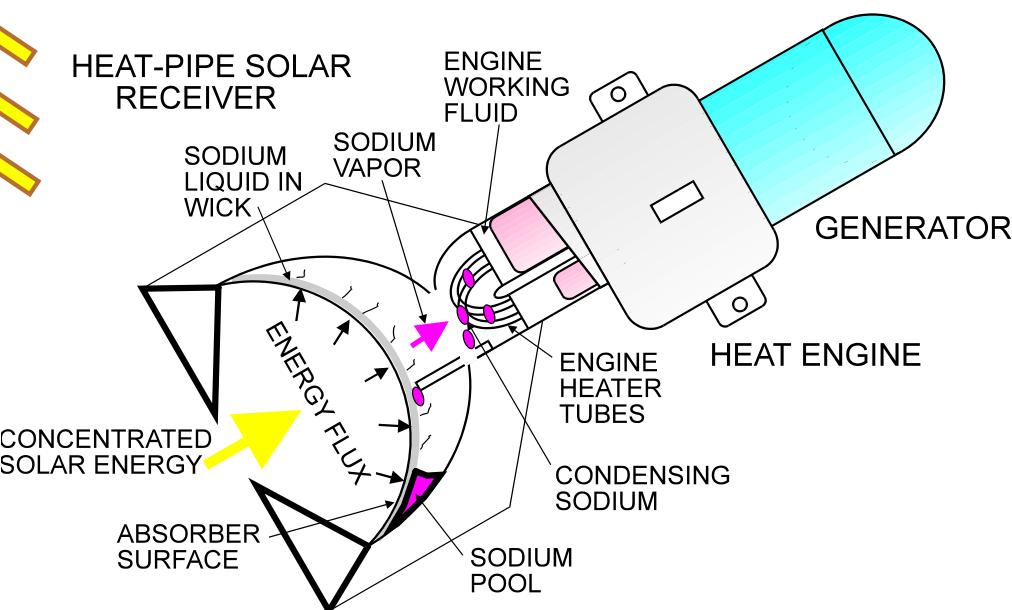
- Latent Sodium Receiver and Transport
 - Phase change: Liquid to vapor
 - Energy absorbed/released isothermally
 - Temperatures 550°C to 900°C
- Why Latent Sodium: Power cycles
- Latent Sodium Experience at Sandia
- Latent Sodium Advanced Applications
- Collaboration potential

Latent Sodium Receivers

- Tower Receiver
 - Pump-assisted

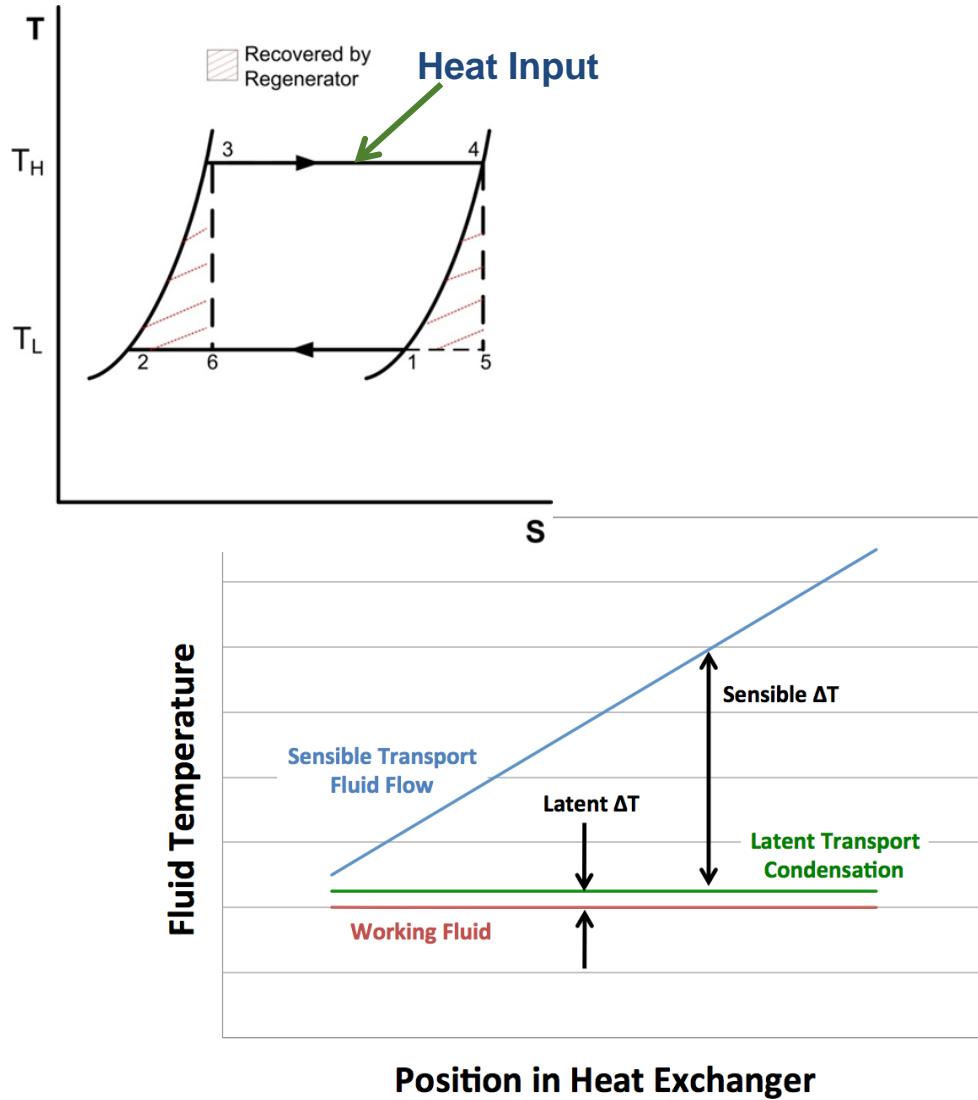


- Dish Receiver
 - Fully passive
 - Gravity assisted
 - Heat pipe or boiler



Why Latent?

- Isothermal Input to power cycles
 - Stirling cycle (dishes)
 - SCO_2 with reheat (towers)
- Exergy matching
 - “Thermal Value” of energy
 - Sensible transport has either high delta-T or high flow rate
- Demonstrated performance
 - 20% system efficiency improvement on dish Stirling



Sandia Latent Sodium Experience

Pool Boilers

- Key challenge: Stabilization of boiling

- Aggressively wetting
 - Highly conductive
 - Intermittent explosive boiling

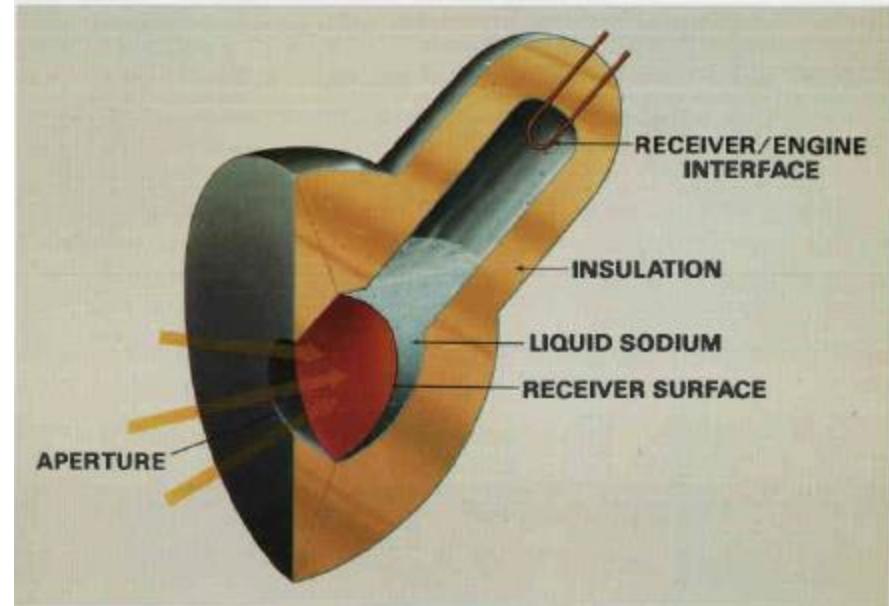
- Successful outcome

- Very small quantity of Xenon
 - Provided nucleation source

- Limitations

- 70W/cm^2
 - Vapor blanketing
 - Large inventory

- Scalable



Sandia Latent Sodium Experience

Heat Pipes

- Key challenge: Throughput Scaling

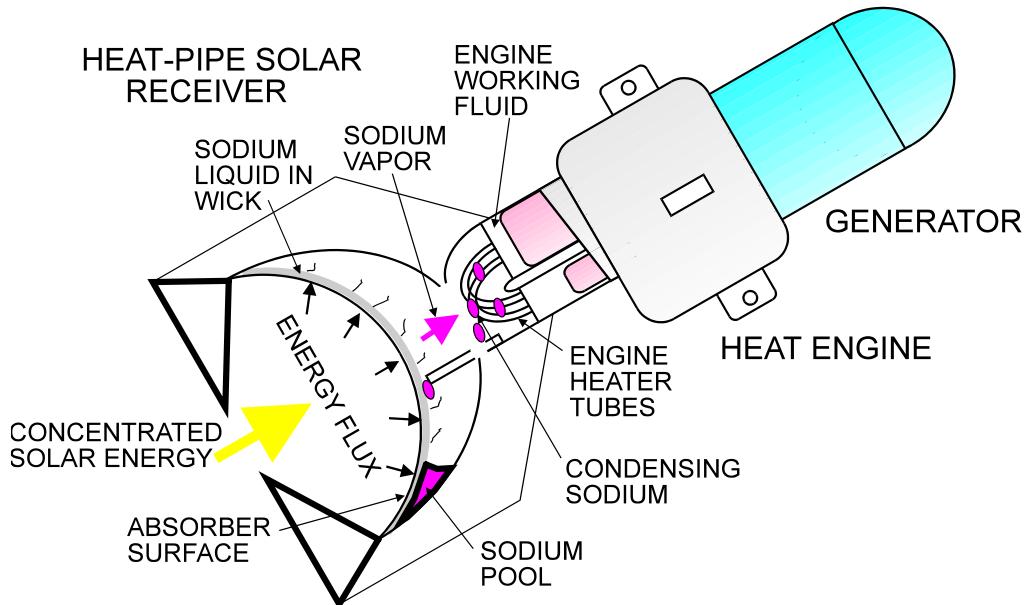
- Peak flux vs. throughput
- Capillary capability
- Durability

- Successful outcome

- Advanced felt wick with variable pore size
- Robust versions recently developed

- Limitations

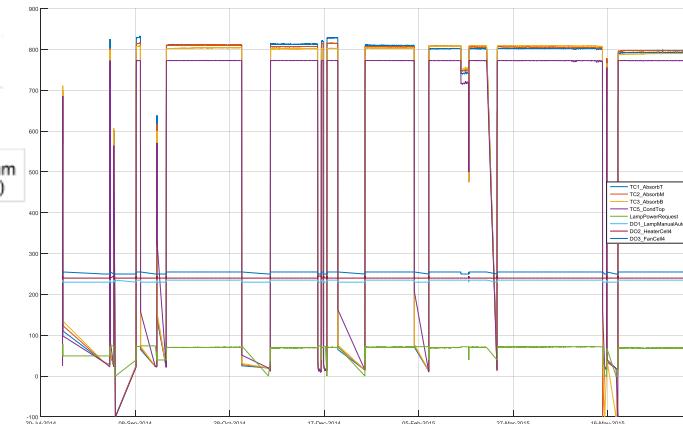
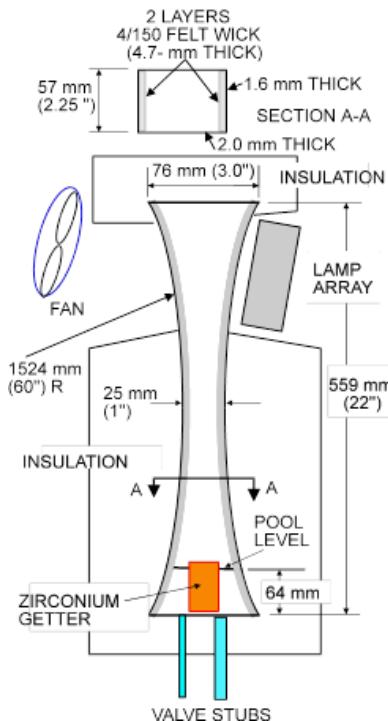
- Scalability beyond dish



Sandia Latent Sodium Experience

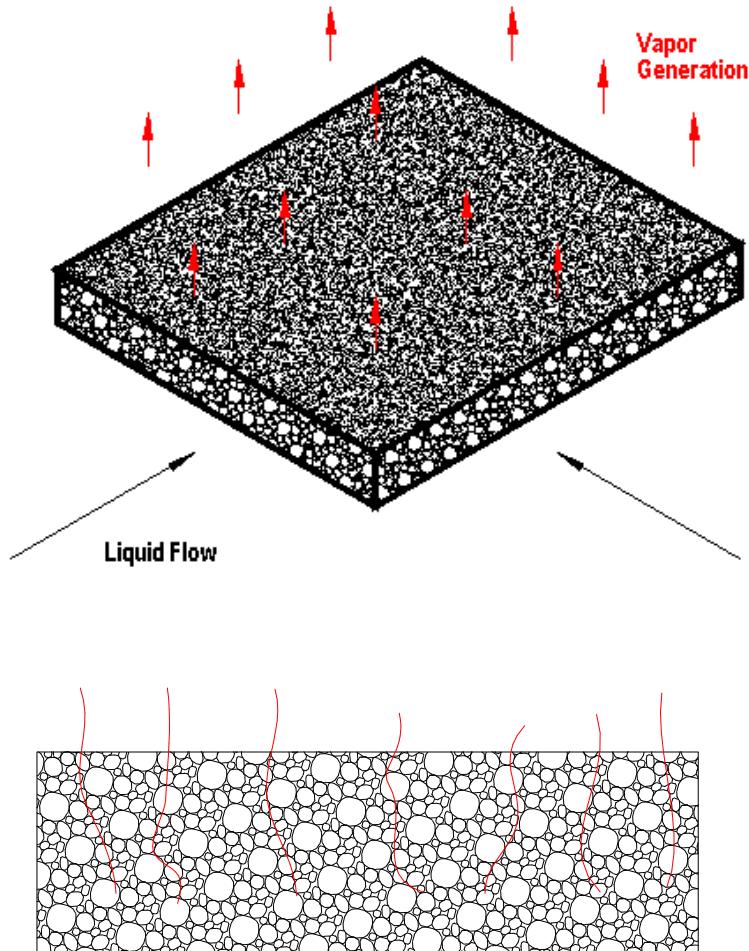
Heat Pipe Results

- Coupled with Stirling engine
 - 20% system performance enhancement
- Tower limit test
 - 116kW_{th}
 - Matched model
- Advanced felt wick
 - Robust mechanical design
 - Maintain performance
 - 80kW_{th} equivalent
 - 5500 hours so far



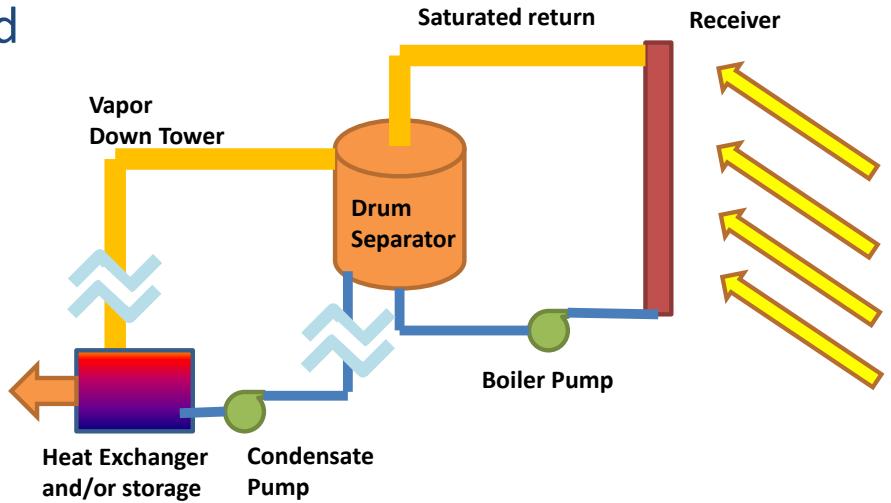
Heat Pipe Wick Model

- High performance felt wick
- Vapor generation scheme differs from traditional heat pipes
 - Generation within wick
 - Vapor escapes through largest pores
 - Liquid flows in small pores
 - Gradient of pore diameters
- Wick only
 - Key element in solar systems
 - Vapor flow area not limited



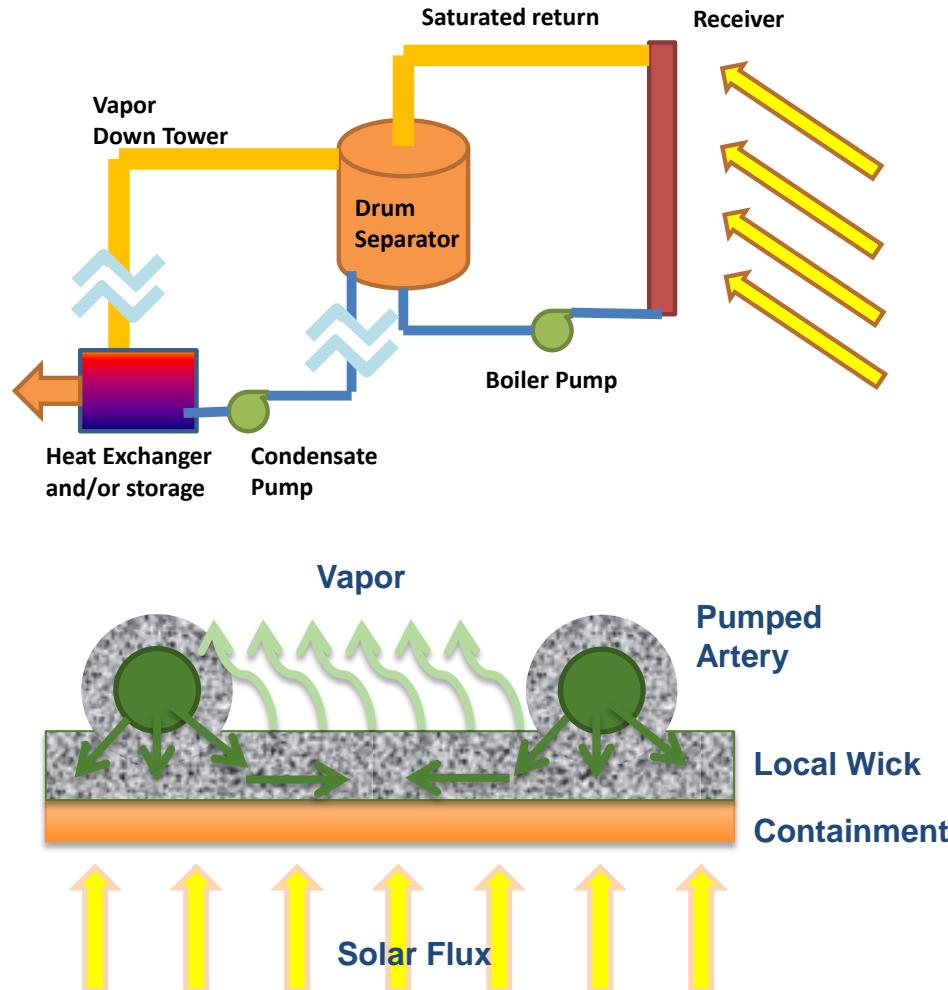
Latent Sodium Future

- SCO_2 Tower Application
 - Multi-MW throughput required
- Advantages of latent sodium
 - High heat transfer rates
 - Smaller receiver
 - Lower losses
 - High heat of vaporization
 - Low flow rates (pumping)
 - Low volume (safety)
 - Isothermal system
 - Exergy match



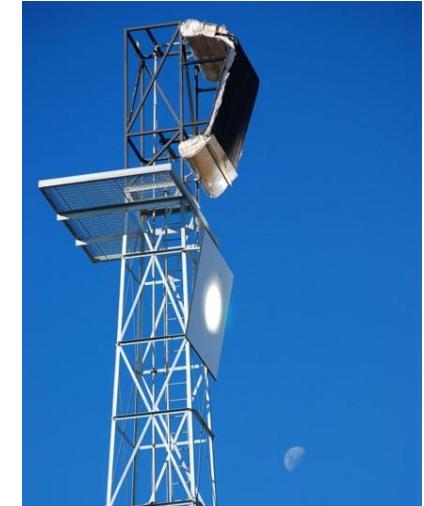
Latent Sodium Tower Approaches

- Forced convection boiler
 - Similar to steam boiler
 - Pumped (low head) circulation
 - Drum separator
 - Challenges
 - Stability
 - Peak flux
 - Limited literature data
- Pump-assisted heat pipe
 - Pumped arterial global distribution
 - Passive wick local distribution
 - Leverage electronics cooling



Collaboration Potential

- ANU
 - Joe Coventry
 - Joint proposals to DOE and ARENA
- Vast Solar
 - Existing experience with sensible loop
- DOE SCO2 Brayton team
 - Coupled development approaches



Latent Sodium Summary

- Sandia has a rich history of Latent Sodium development
 - Heat Pipes
 - Pool boilers
- Latent Sodium has distinct advantages with certain power cycles
 - Isothermal
 - High heat transfer rates
 - Commodity HTF
- Extension to tower systems needs significant scale-up development
 - Collaboration opportunities