

# Optical Diagnostics for Engine Development

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# Acknowledgements

Collaborators: Dr. Louis-Marie Malbec, IFPEN

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Engine Department Manager: Dr. Paul Miles

Hardware support:

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Injectors:

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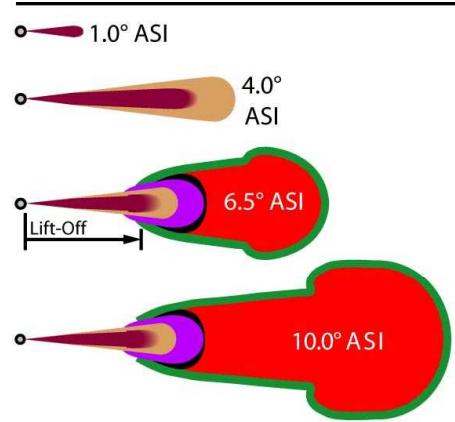
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## Heavy Duty In-cylinder Combustion

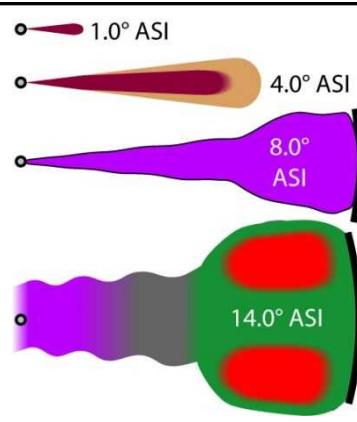
Long-Term Objective

**Develop the science to explain in-cylinder spray, combustion, and pollutant-formation processes for both conventional diesel and LTC that industry needs to design and build cleaner, more efficient engines**

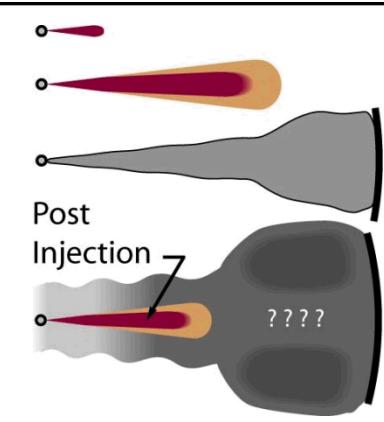
1997: Conventional Diesel  
(Single Injection)



2012: LTC Diesel  
(Single Injection)



2013+: Multiple Injection  
(Conventional & LTC)



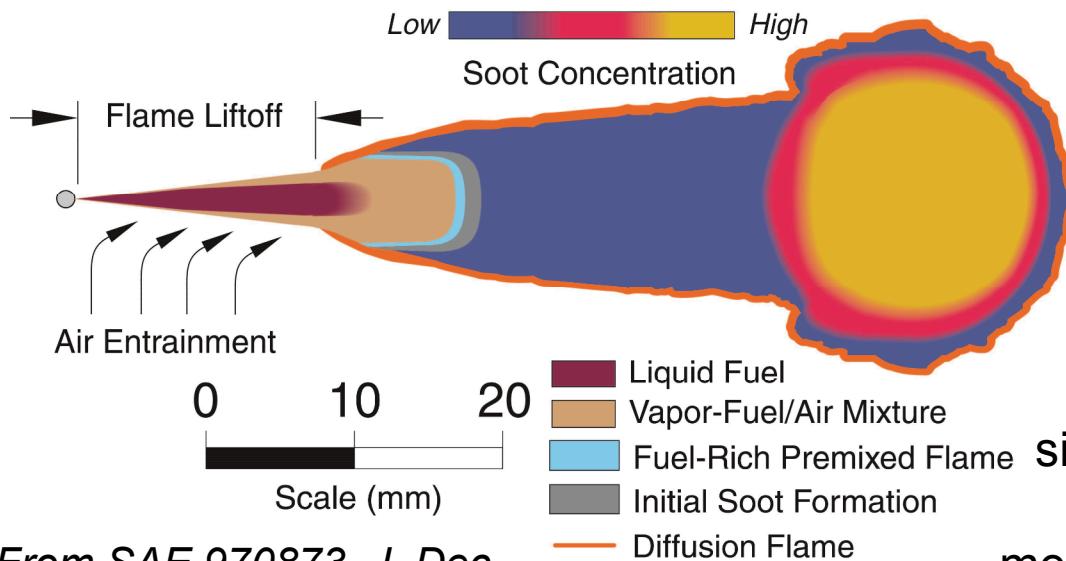
- Liquid Fuel
- Pre-ignition Vapor Fuel
- First-Stage Ignition ( $\text{H}_2\text{CO}$ ,  $\text{H}_2\text{O}_2$ , CO, UHC)

- Intermediate Ignition (CO, UHC)
- Second-Stage Ignition of Intermediate Stoichiometry or Diffusion Flame (OH)

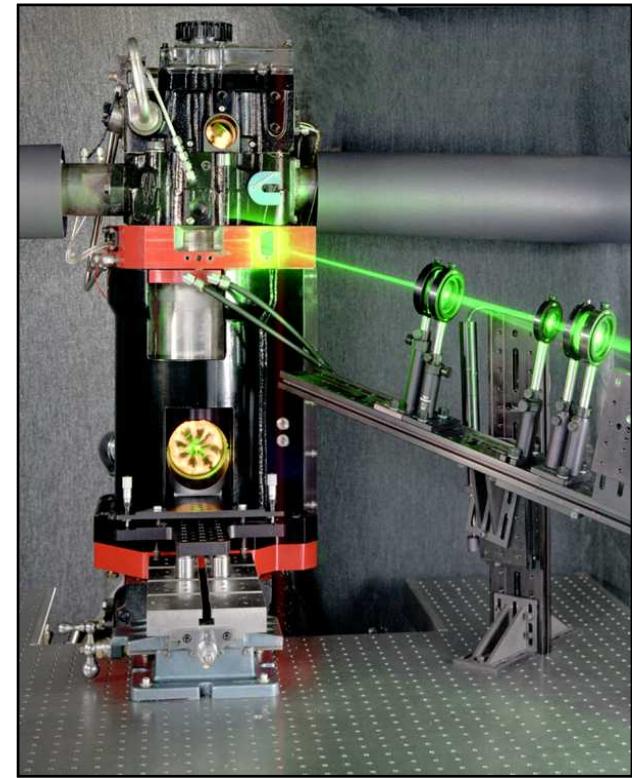
- Second-Stage Ignition of fuel-rich mixtures
- Soot or Soot Precursors (PAH)

# Sandia heavy-duty LTC optical engine

Background: Since late 1980's, in-cylinder diesel spray, combustion, and pollutant formation has been studied at Sandia with multiple laser/optical diagnostics. Data are the basis of conceptual model of conventional diesel combustion. However, onerous required optical access, design considerations for many such diagnostics.



From SAE 970873, J. Dec,  
Conceptual Model of Diesel Combustion



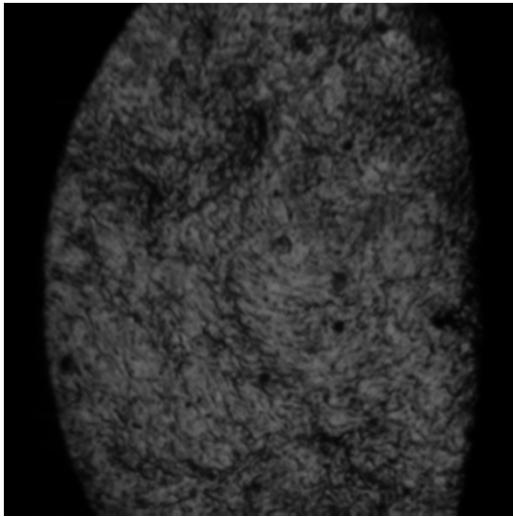
What's Desired?

simple single window optical access,  
no lasers, no sapphire optics,  
measure multiple sprays simultaneously  
Improve spatial and temporal resolution

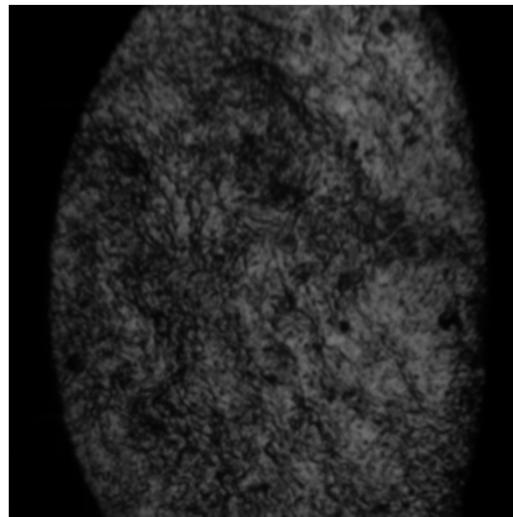
# Objectives of today's presentation

- Infrared hydrocarbon fuel vapor imaging diagnostic
  - Overcomes optical access limitations, reactivity and oxygen quenching challenges
- Laser-less high-speed PIV technique
  - No laser repetition or Q-switching limitations
- Time-resolved PIV analysis for transient jet flows
  - Jet boundary is defined in a way that is robust to confinement and axial gradients.

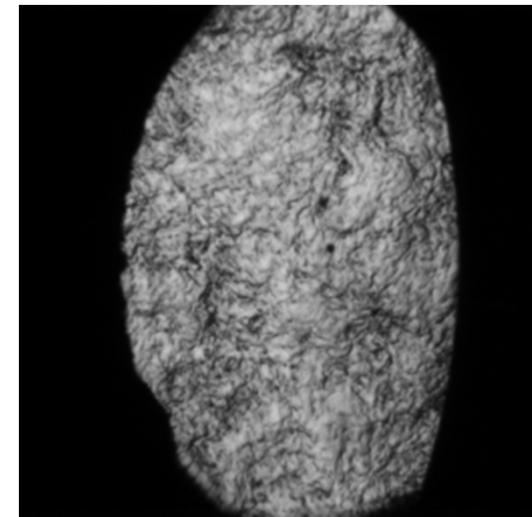
# Low temperature reaction ‘softens’ schlieren gradients, making vapor detection difficult



0% O<sub>2</sub>  
800K TDC  
15.2 kg/m<sup>3</sup>

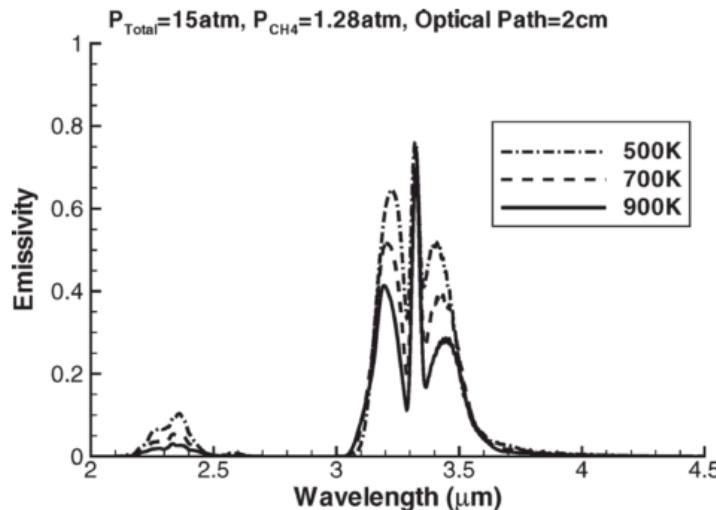


4% O<sub>2</sub>  
825K TDC  
22.8 kg/m<sup>3</sup>

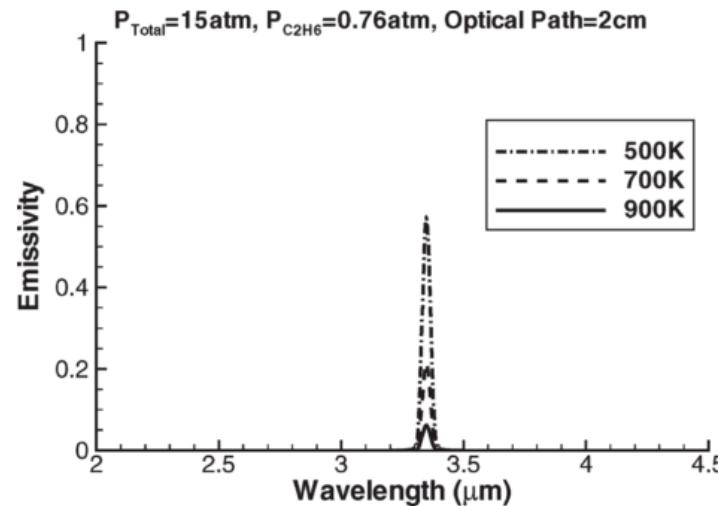


15% O<sub>2</sub>  
800K  
15.2 kg/m<sup>3</sup>

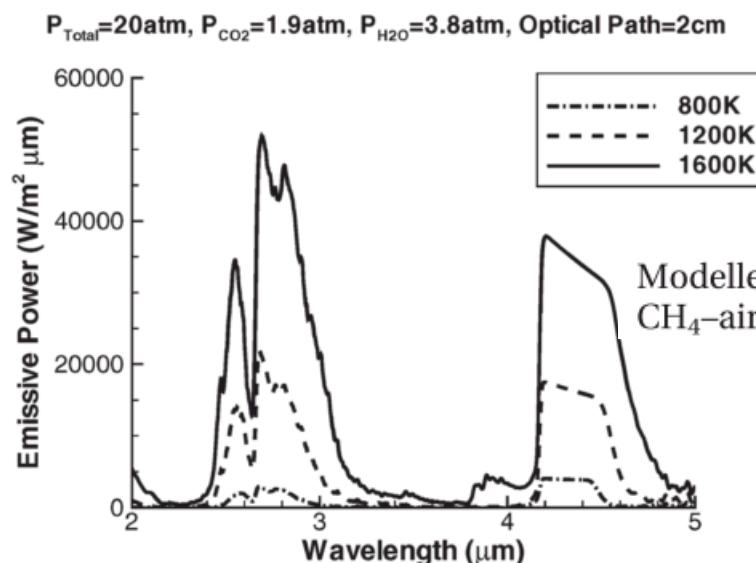
# Spectral models predict emission is strong for fuel, weak for combustion products near 3.4 microns



Modelled stoichiometric  $\text{CH}_4$ -air mixture emission spectrum



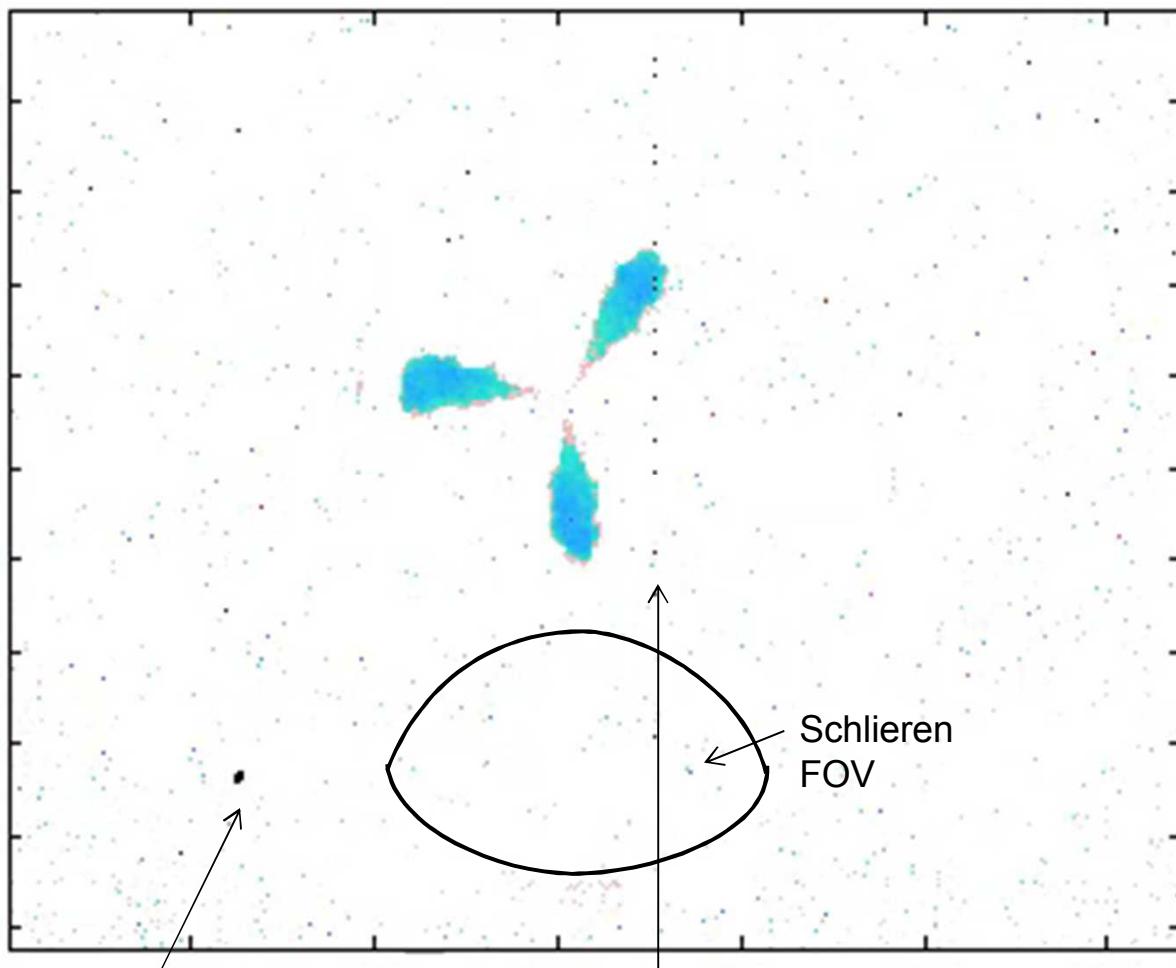
Modelled  $\text{C}_2\text{H}_6$ -air mixture emission spectrum



Modelled emissive power of stoichiometric  $\text{CH}_4$ -air combustion product mixture

M. Jansons, S. Lin and K Rhee Infrared spectral analysis of engine preflame emission IJER 2008

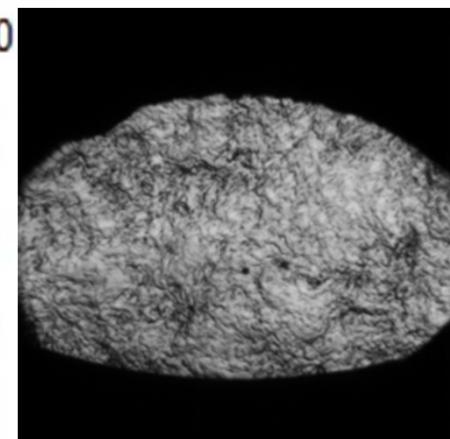
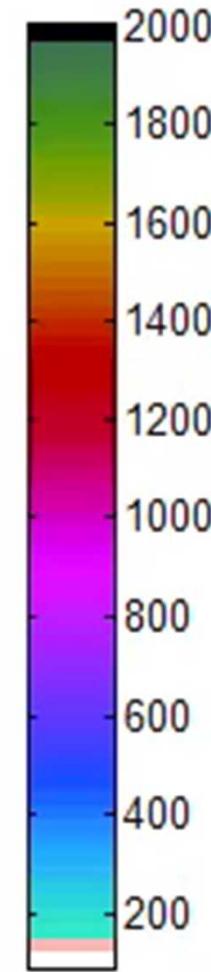
# Sample images used for processing



Bad pixel clump

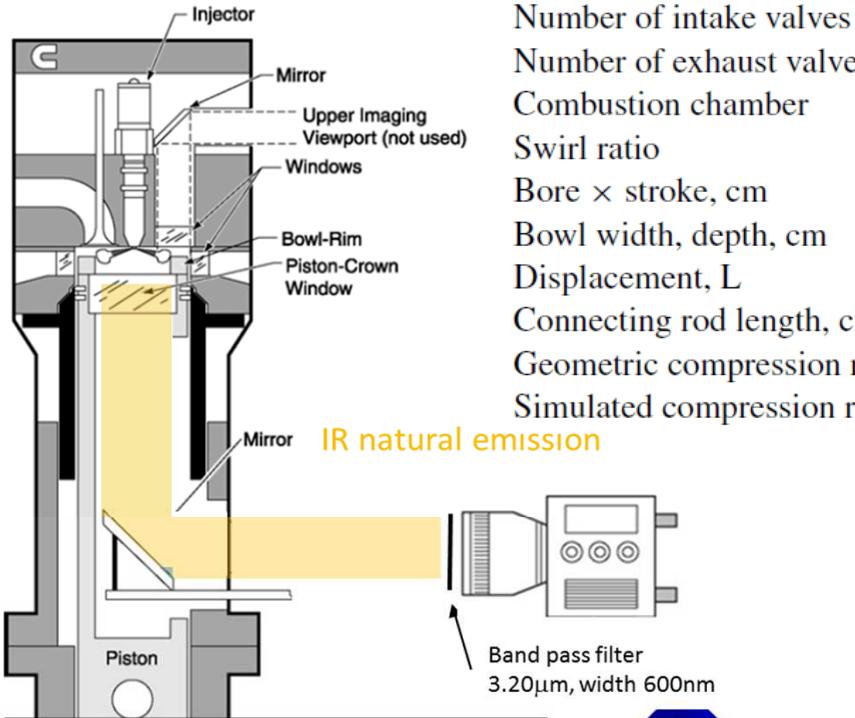
Images taken from 2CAD After Start of Injection  
to 10 CAD ASOI\*

Schlieren  
FOV



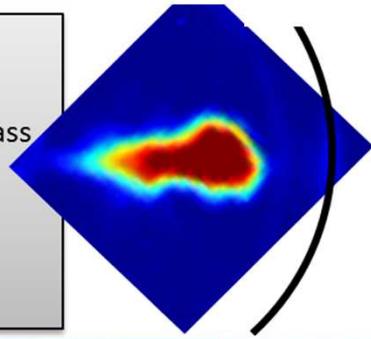
IR Exposure duration freezes motion,  
but only uses a fraction of the 14bit  
sensor output range, 16383 counts

# IR imaging of hot fuel emission in whole piston bowl, vs schlieren at overlapped flat windows



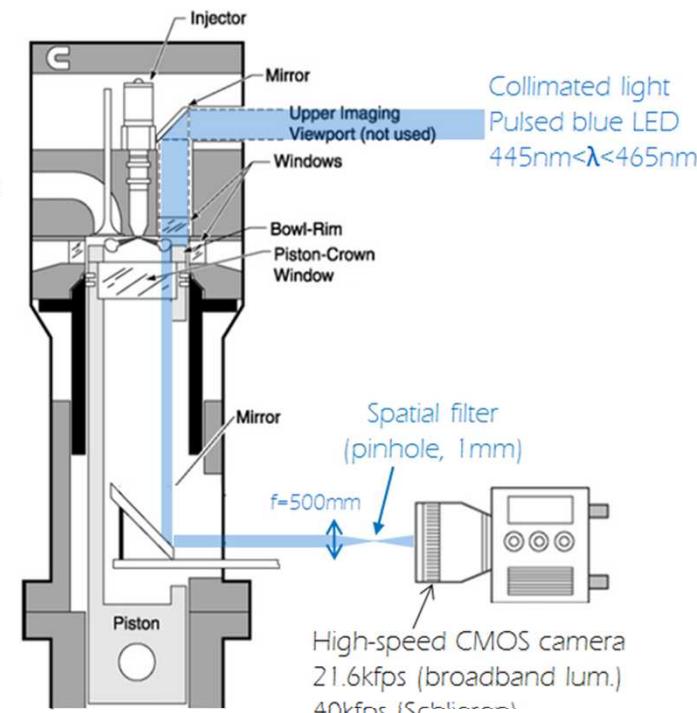
## Infrared

- MW-IR (InSb) 3-5  $\mu$ m
- Filter:  $3.2 \pm 0.6$  micron bandpass
- Lens: 50mm IR f/2.4
- Frame rate: 1 image / cycle
- Exposure: 10  $\mu$ s
- Scale: 2.2 or 4.2 pix per mm



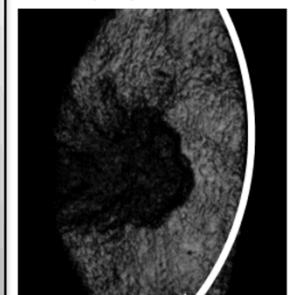
Cummins N-14

1  
2  
1<sup>a</sup>  
Quiescent  
0.5  
 $13.97 \times 15.2$   
9.78, 1.55  
2.34  
30.48  
11.2:1  
16:1



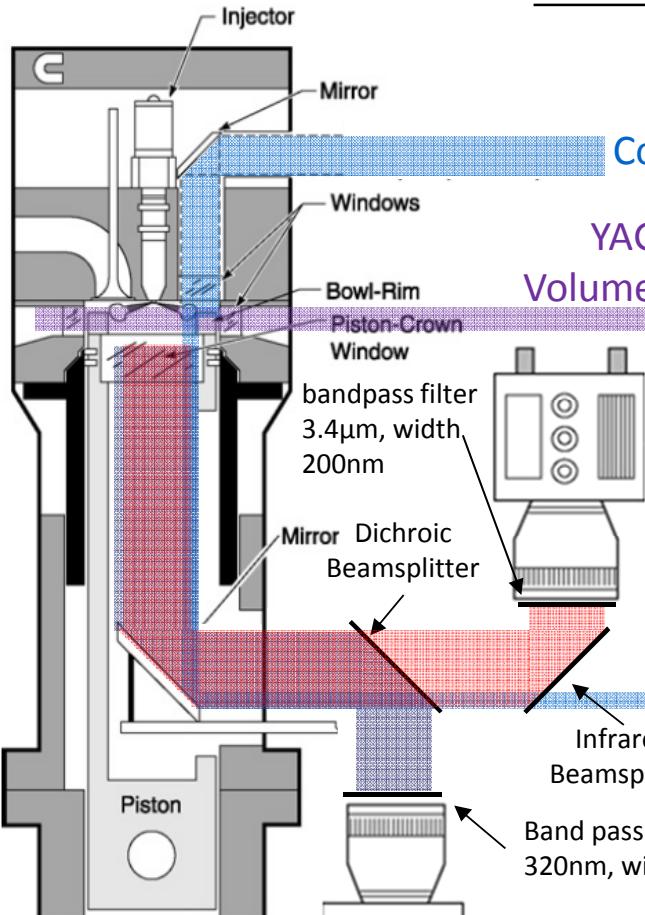
## Schlieren

- Phantom v71
- Lens: 50mm f/11
- Frame rate: 25kHz
- Exposure 40  $\mu$ s
- Scale: 9.67 pix/mm



# Future Work – “SchLIFIR”

## Simultaneous Schlieren, LIF and Infrared\*

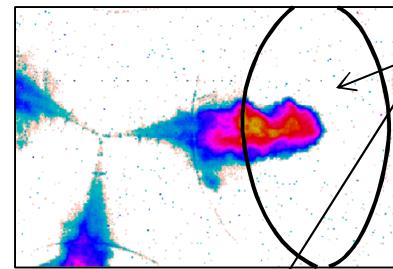


Collimated blue LED 445 – 465 nm

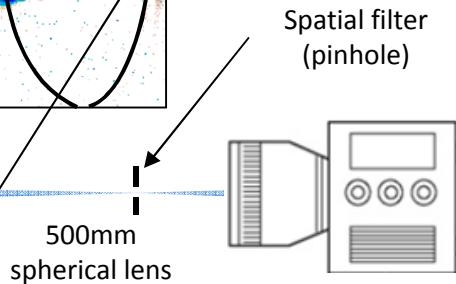
YAG Laser - 266nm 70mJ/pulse –  
Volume illumination (approx. 30x30mm)

**Infrared**

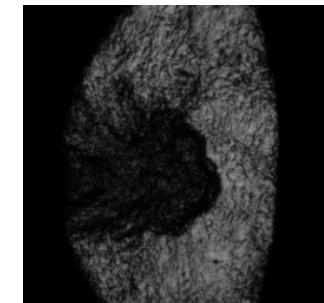
- MW-IR (InSb) 3-5 $\mu$ m
- Filter: 3.4 $\pm$ 0.2 micron bandpass
- Lens: 50mm IR f/2.3
- Frame rate: 1 image / cycle
- Exposure: 5 $\mu$ s
- Scale: 4.2 pix per mm



Schlieren  
FOV

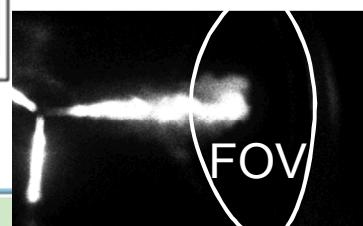


Spatial filter  
(pinhole)



### Volume LIF

- PImax (Intensified CCD)
- Lens: 105mm UV f/4.5
- Frame rate: 1 image / cycle
- Exposure: 0.3 $\mu$ s (Gain=70)
- Scale: 11.4 pix/mm



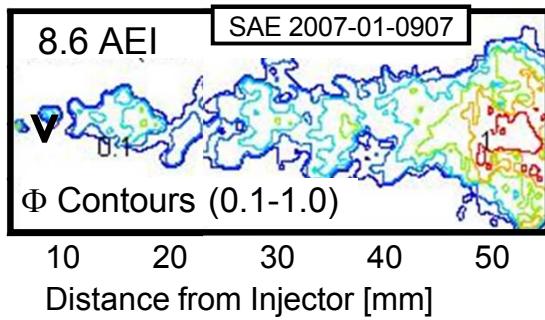
Entonational, images shown were not acquired simultaneously (yet)



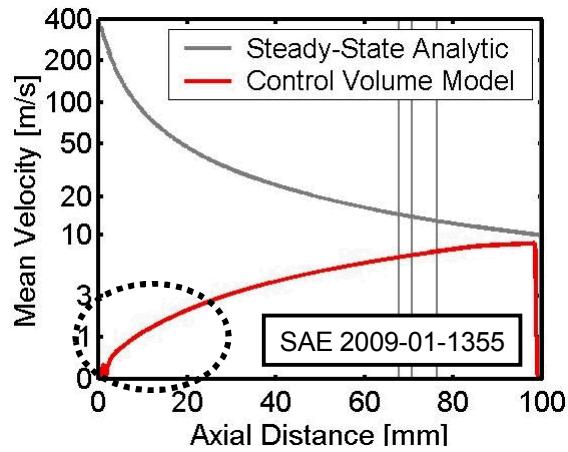
# LaserLess PIV



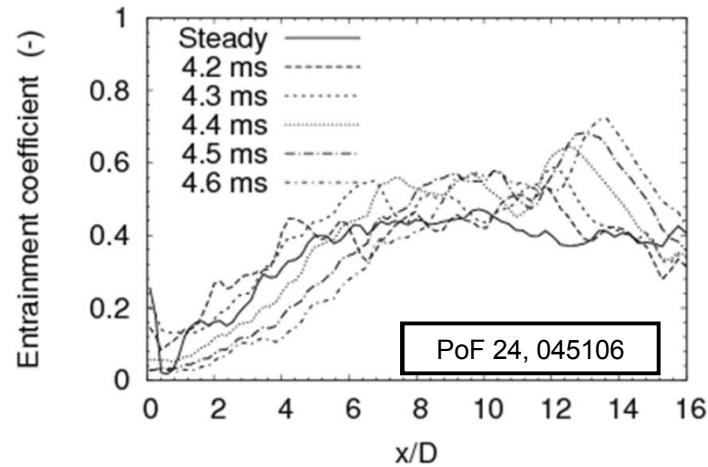
# Motivation for measuring transient entrainment



Fuel lean mixtures after end of injection, may indicate more entrainment



Nearly stagnant axial velocity predicted using 1D model



LES prediction of entrainment increase

No experiments have quantitatively demonstrated end of injection entrainment wave

# PIV Entrainment Analysis

