

Optical Diagnostics for Engine Development

W. Ethan Eagle

*Engine Research Department, Combustion Research Facility,
Sandia National Labs, Livermore, USA*

Email: weeagle@sandia.gov



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Supervisor: Dr. Mark Musculus

Engine Department Manager: Dr. Paul Miles

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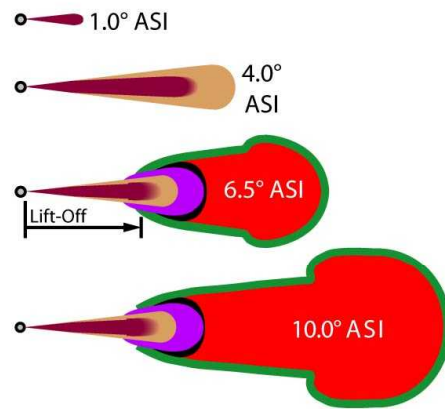
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Relevance/Objectives: Heavy Duty In-cylinder Combustion

Long-Term Objective

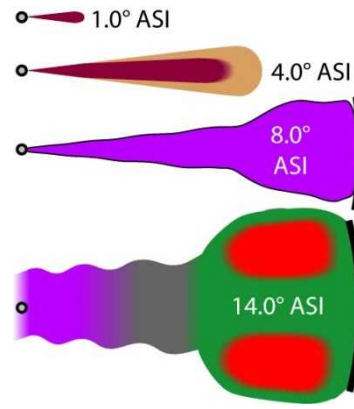
Develop the science to explain in-cylinder spray, combustion, and pollutant-formation processes for both conventional diesel and LTC that industry needs to design and build cleaner, more efficient engines

1997: **Conventional Diesel**
(Single Injection)



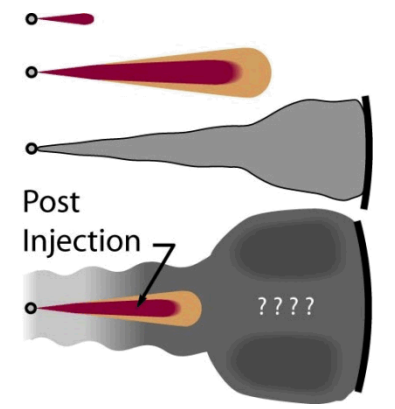
■ Liquid Fuel
 ■ Pre-ignition Vapor Fuel
 ■ First-Stage Ignition (H_2CO , H_2O_2 , CO, UHC)

2012: **LTC Diesel**
(Single Injection)



■ Intermediate Ignition (CO, UHC)
 ■ Second-Stage Ignition of Intermediate Stoichiometry or Diffusion Flame (OH)

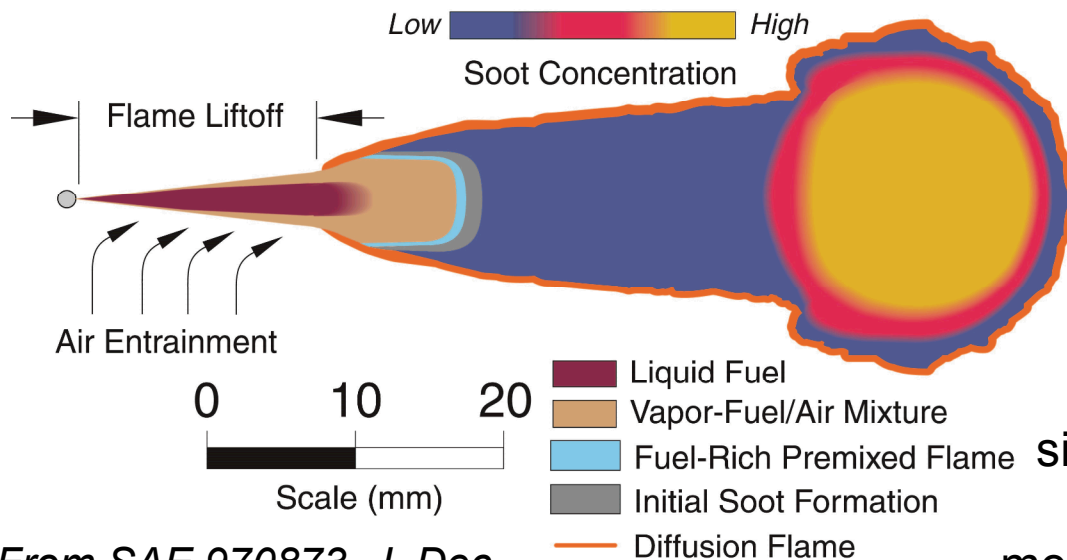
2013+: **Multiple Injection**
(Conventional & LTC)



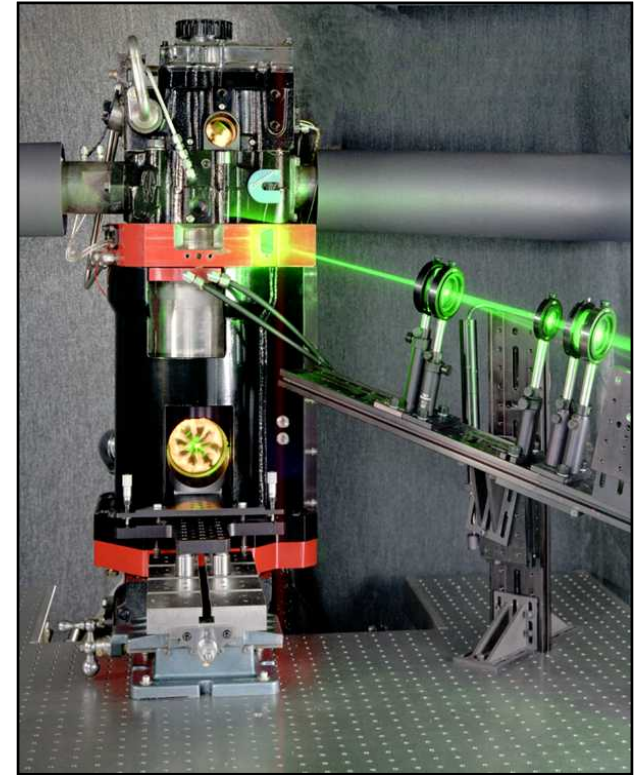
■ Second-Stage Ignition of fuel-rich mixtures
 ■ Soot or Soot Precursors (PAH)

Sandia heavy-duty LTC optical engine

Background: Since late 1980's, in-cylinder diesel spray, combustion, and pollutant formation has been studied at Sandia with multiple laser/optical diagnostics. Data are the basis of conceptual model of conventional diesel combustion. However, onerous required optical access, design considerations for many such diagnostics.



From SAE 970873, J. Dec,
Conceptual Model of Diesel Combustion



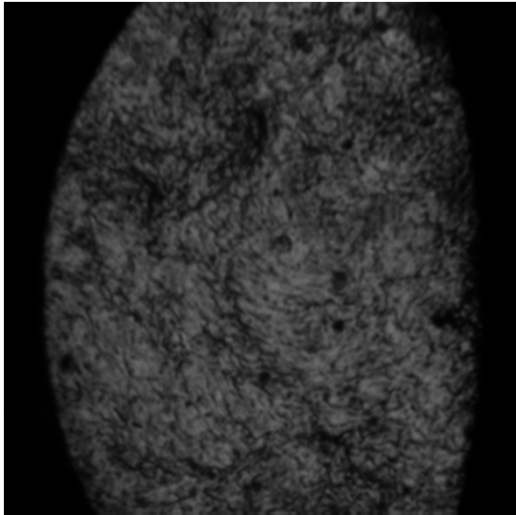
What's Desired?
simple single window optical access,
no lasers, no sapphire optics,
measure multiple sprays simultaneously
Improve spatial and temporal resolution



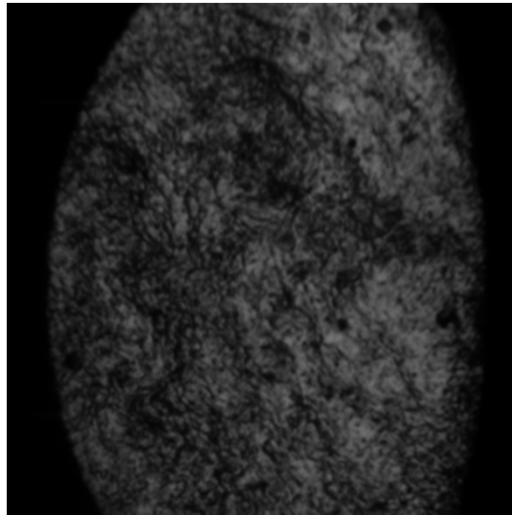
Objectives of today's presentation

- Infrared hydrocarbon fuel vapor imaging diagnostic
 - Overcomes optical access limitations, reactivity and oxygen quenching challenges
- Laser-less high-speed PIV technique
 - No laser repetition or Q-switching limitations
- Time-resolved PIV analysis for transient jet flows
 - Jet boundary is defined in a way that is robust to confinement and axial gradients.

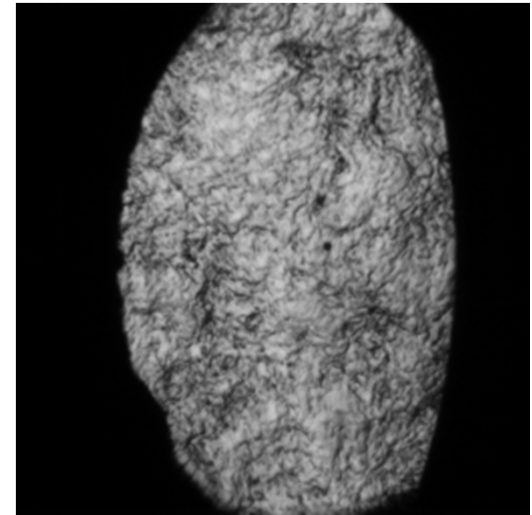
Low temperature reaction 'softens' schlieren gradients, making vapor detection difficult



0% O₂
800K TDC
15.2 kg/m³

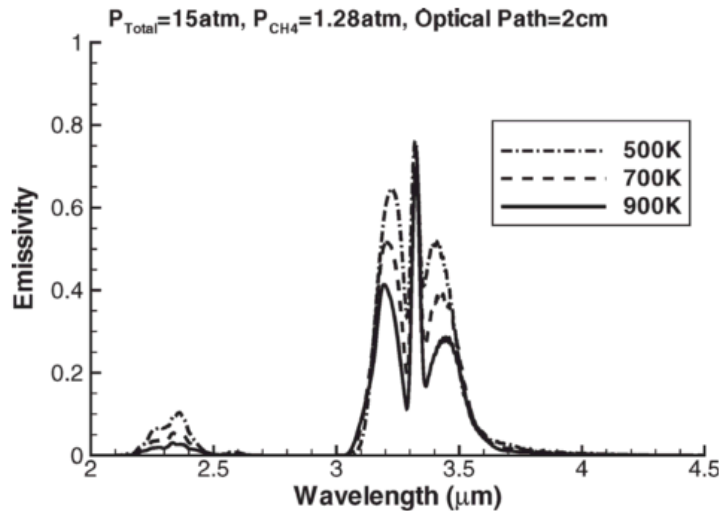


4% O₂
825K TDC
22.8 kg/m³

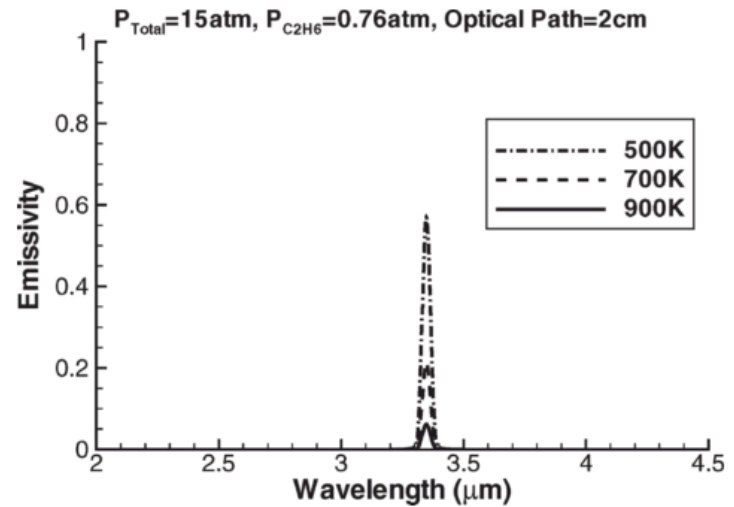


15% O₂
800K
15.2 kg/m³

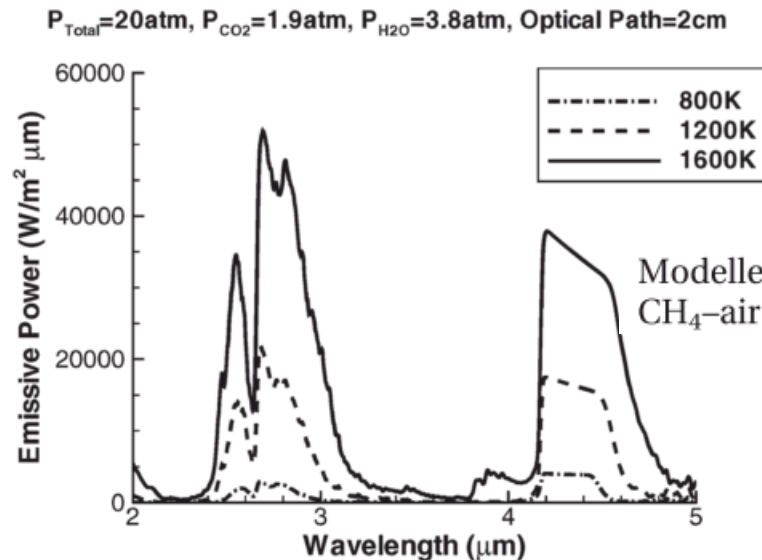
Spectral models predict emission is strong for fuel, weak for combustion products near 3.4 microns



Modelled stoichiometric CH_4 -air mixture emission spectrum



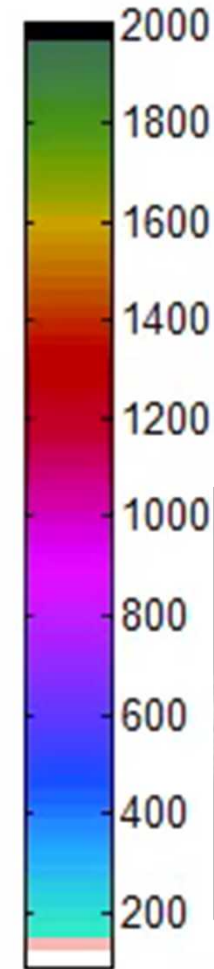
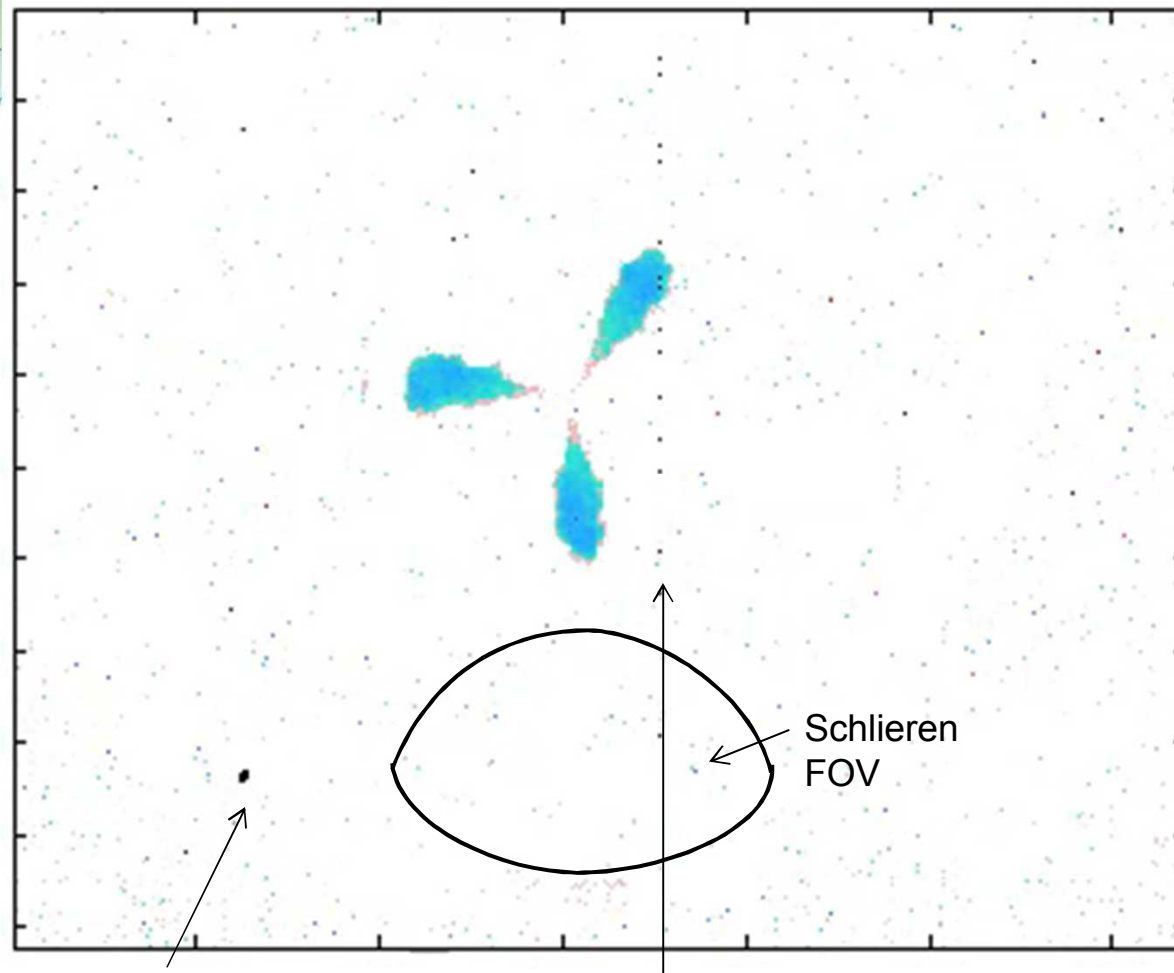
Modelled C_2H_6 -air mixture emission spectrum



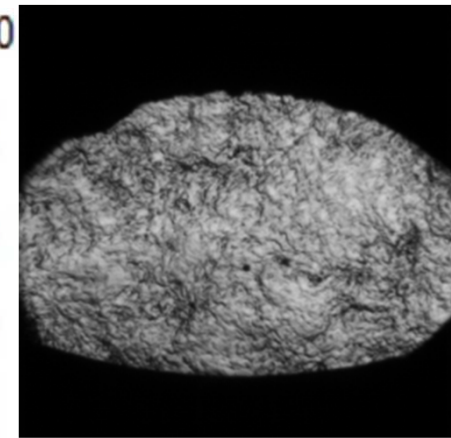
Modelled emissive power of stoichiometric CH_4 -air combustion product mixture

M. Jansons, S. Lin and K Rhee Infrared spectral analysis of engine preflame emission IJER 2008

Sample images used for processing



Cycle resolved
schlieren



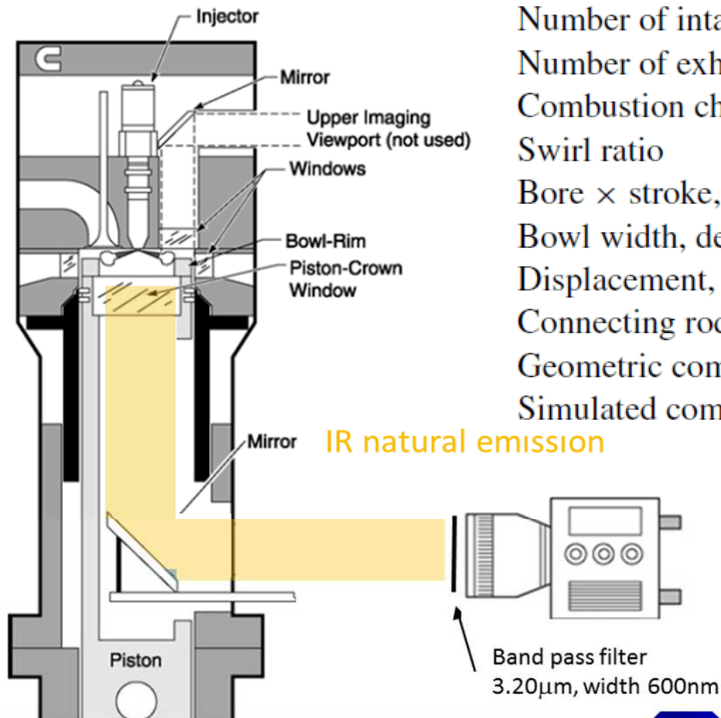
Bad pixel clump

Bad pixel column

Images taken from 2CAD After Start of Injection
to 10 CAD ASOI*

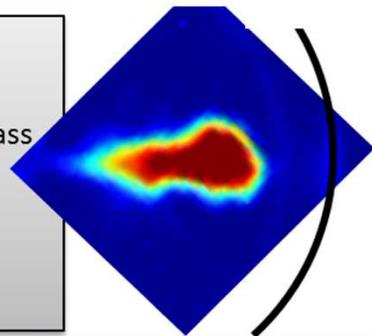
IR Exposure duration freezes motion,
but only uses a fraction of the 14bit
sensor output range, 16383 counts

IR imaging of hot fuel emission in whole piston bowl, vs schlieren at overlapped flat windows



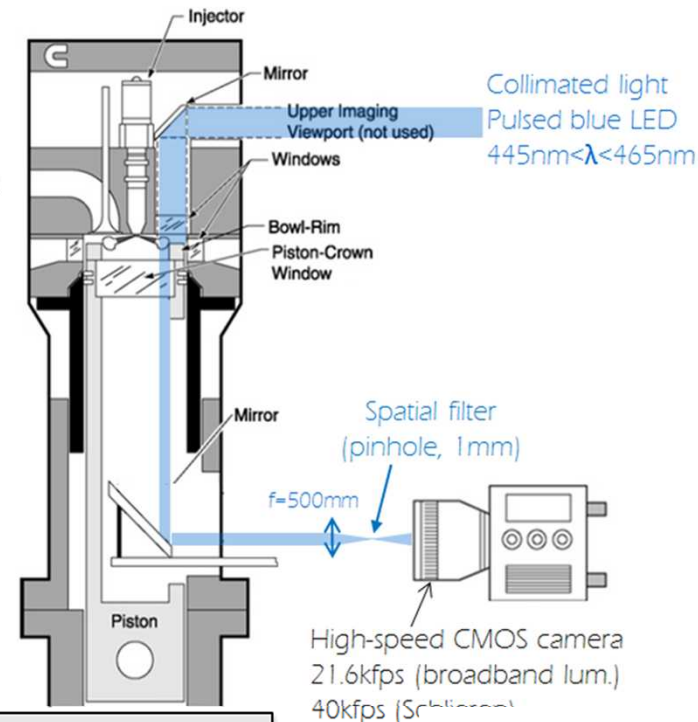
Infrared

- MW-IR (InSb) 3-5μm
- Filter: 3.2 ± 0.6 micron bandpass
- Lens: 50mm IR f/2.4
- Frame rate: 1 image / cycle
- Exposure: 10μs
- Scale: 2.2 or 4.2 pix per mm



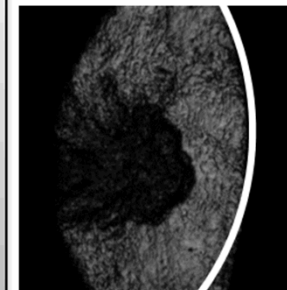
Engine base type
Number of cylinders
Number of intake valves
Number of exhaust valves
Combustion chamber
Swirl ratio
Bore × stroke, cm
Bowl width, depth, cm
Displacement, L
Connecting rod length, cm
Geometric compression ratio
Simulated compression ratio

Cummins N-14
1
2
1^a
Quiescent
0.5
13.97 × 15.2⁴
9.78, 1.55
2.34
30.48
11.2:1
16:1



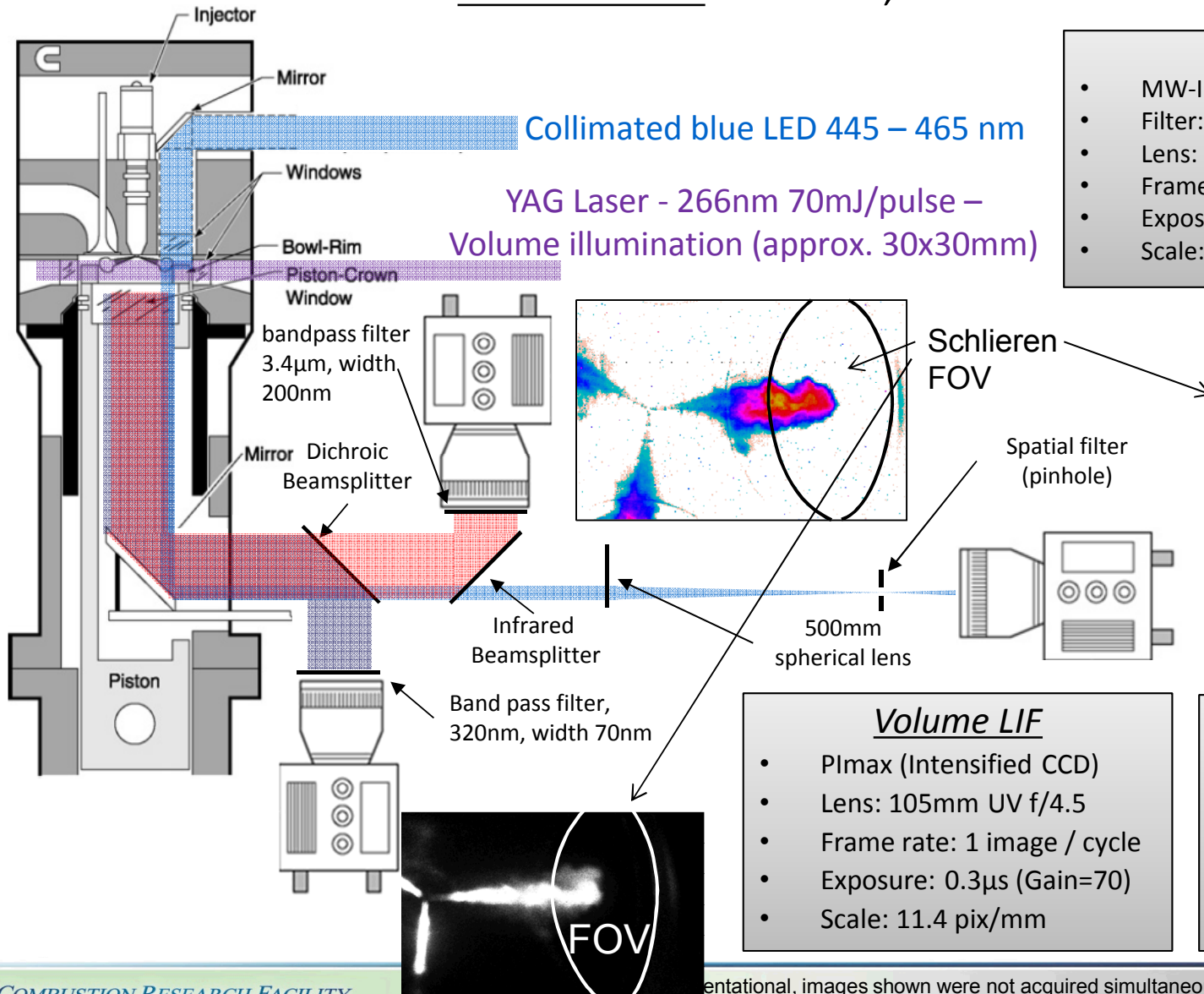
Schlieren

- Phantom v71
- Lens: 50mm f/11
- Frame rate: 25kHz
- Exposure 40μs
- Scale: 9.67 pix/mm



Future Work – “SchLIFIR”

Simultaneous Schlieren, LIF and Infrared*



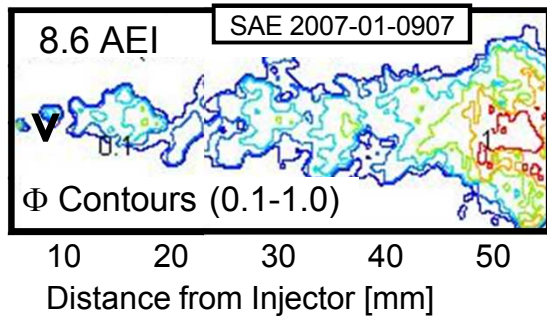
*tentational, images shown were not acquired simultaneously (yet)



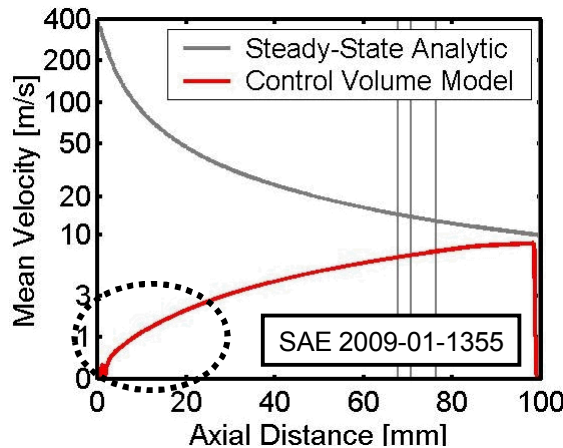
LaserLess PIV



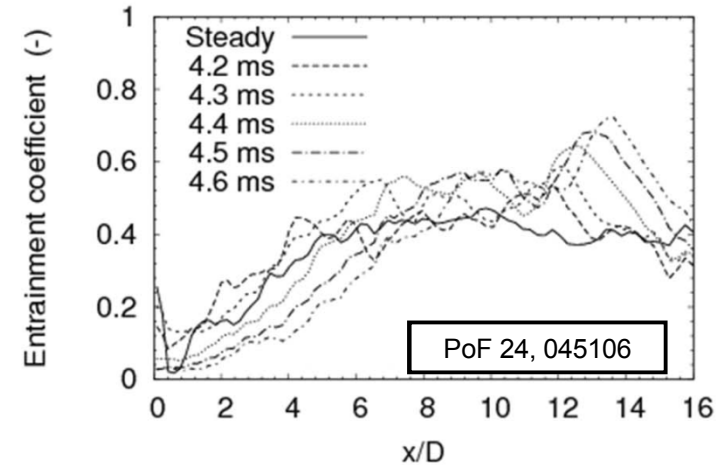
Motivation for measuring transient entrainment



Fuel lean mixtures
after end of injection,
may indicate more
entrainment



Nearly stagnant axial
velocity predicted
using 1D model



LES prediction of
entrainment increase

No experiments have quantitatively demonstrated end of injection entrainment wave

PIV Entrainment Analysis

