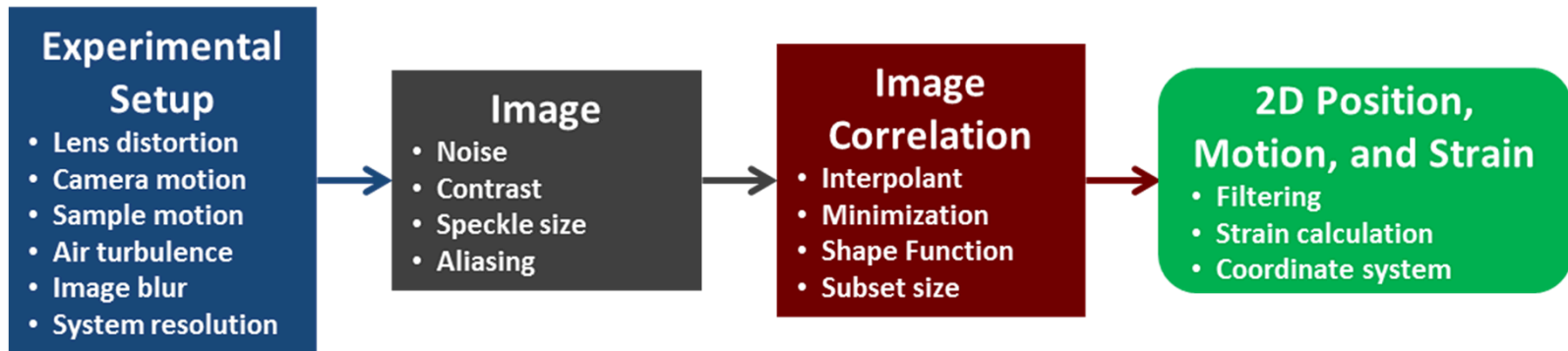


Exceptional service in the national interest



A realistic error budget for 2D-DIC

Do you have an error budget?

Phillip L. Reu

Presented by: Dan Turner or Marcia Cooper

SEM June 2015 – Costa Mesa, California

Two types of errors: Random and Systematic



Accurate but not Precise

Large *Random* Error

Small *Systematic* Error

Noise, repeatability,

Aleatoric Uncertainty



Precise but not Accurate

Small *Random* Error

Large *Systematic* Error

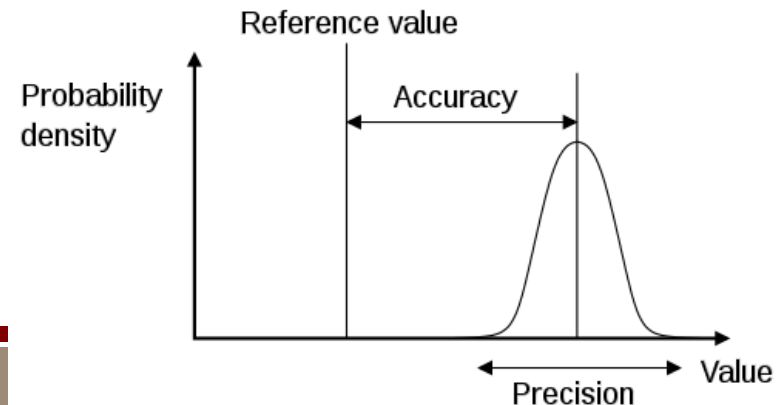
Bias Error

Epistemic uncertainty

The new view is to categorize as:

Type A and **Type B** Errors.

Why no bias errors? A known bias is removed and it becomes a variance error.



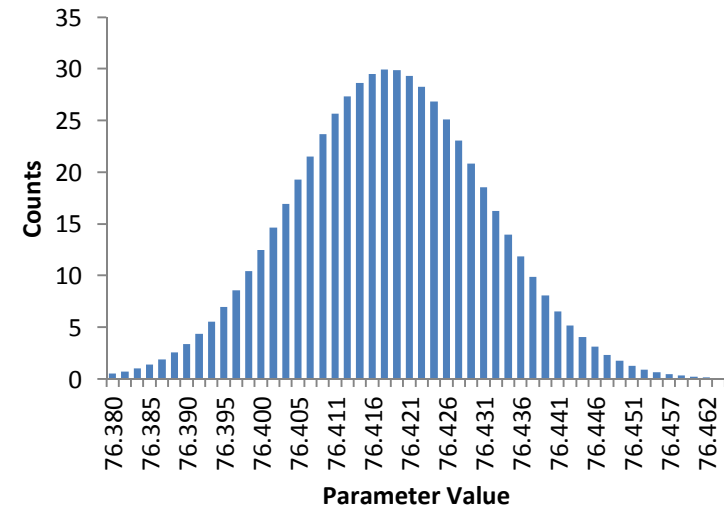
A newer approach categorizes errors into two types: Type A and Type B

Type A – Evaluated via statistical methods

- Repeated measurements
- Statistical distributions
 - Normal, Log-normal, etc.

Type B – Evaluated by other means

- Modeling approaches
- Assumed probability distribution
- Experimental expertise



The measurand Y is made up of X other input quantities.
 $Y = f(X_1, X_2, \dots, X_N)$ The function may be so complicated that it cannot be written down (Section 4.1.2).

Mathematical modeling of the experiment taking into account all error sources is a valid and approved method of estimating uncertainty. (Section 3.4.1)

Are you worrying about the wrong error source?

Experimental Setup

- Lens distortion
- Camera motion
- Sample motion
- Air turbulence
- Image blur
- System resolution

Image Acquisition

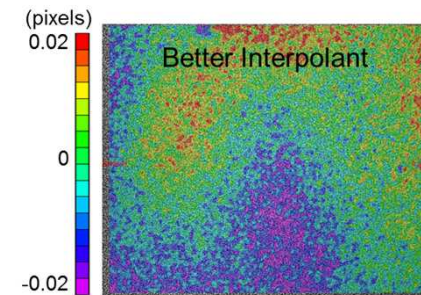
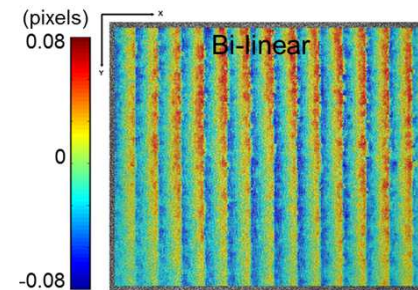
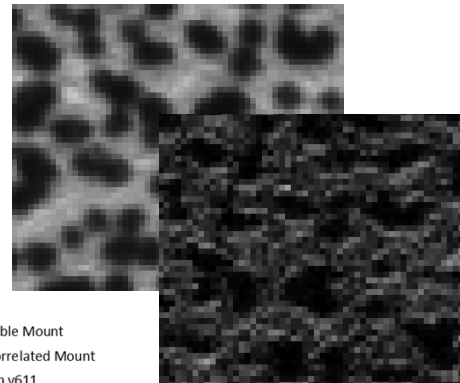
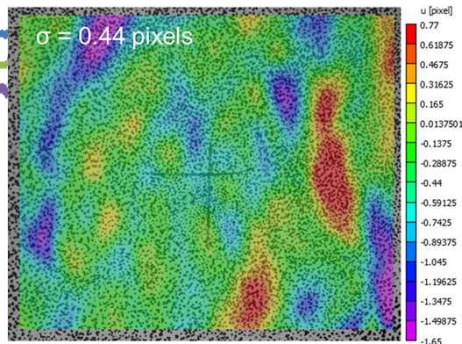
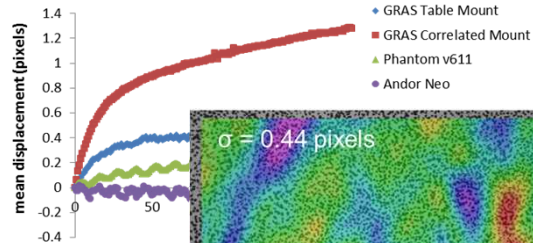
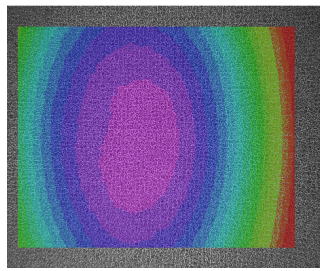
- Noise
- Contrast
- Speckle size
- Aliasing

Image Correlation

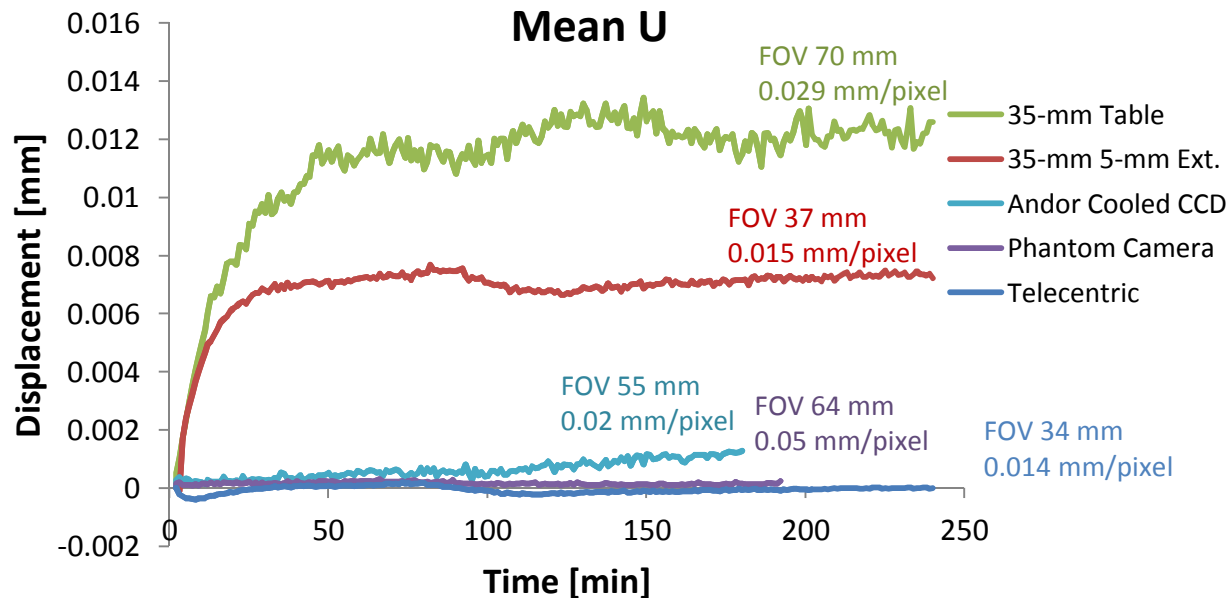
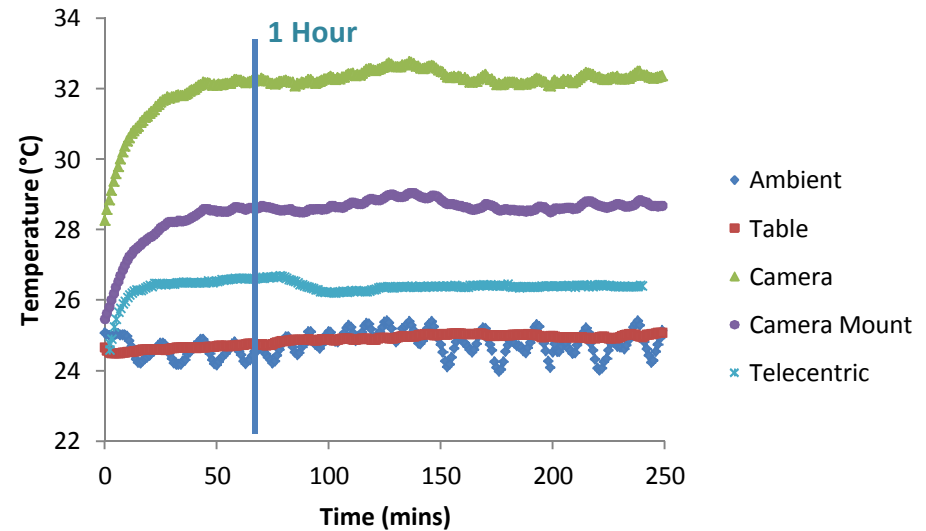
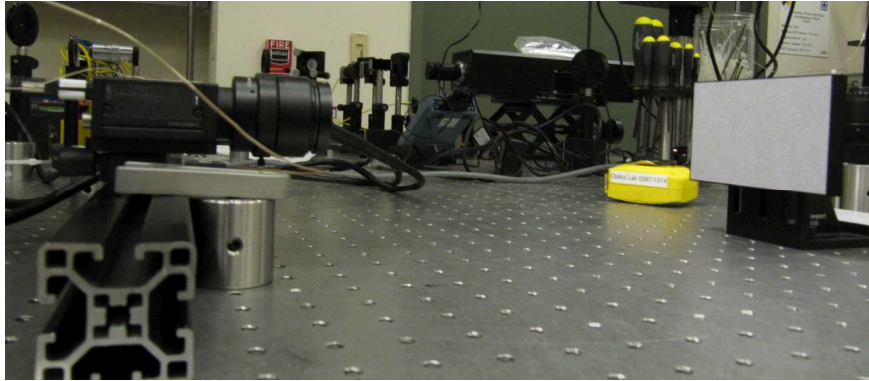
- Interpolant
- Minimization
- Shape Function
- Subset size

2D Position, Motion, and Strain

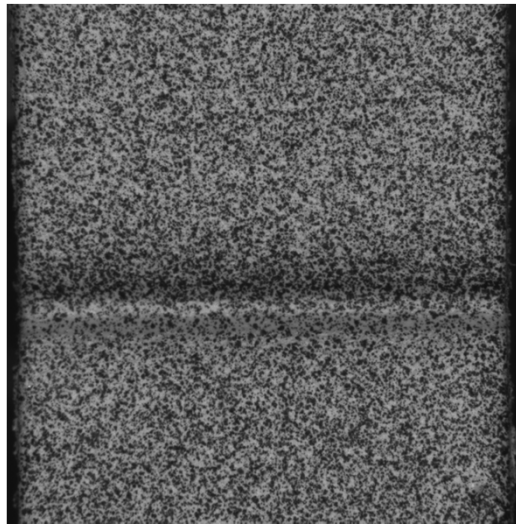
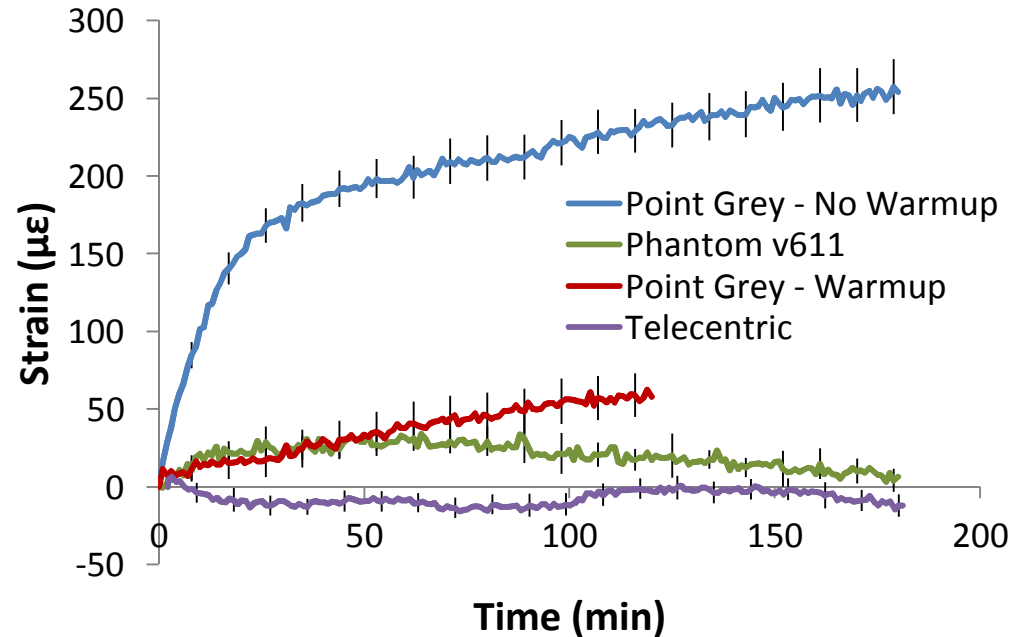
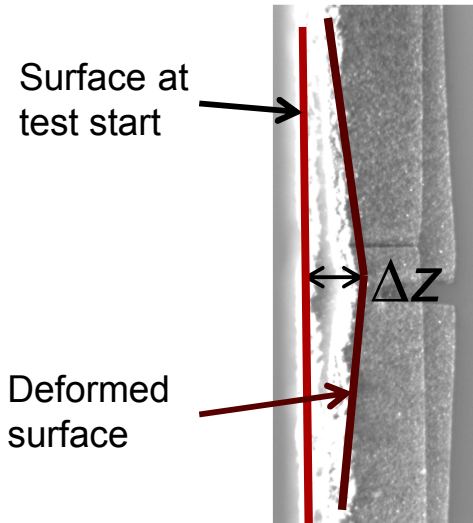
- Filtering
- Strain calculation
- Coordinate system



The camera will move due to a variety of sources.

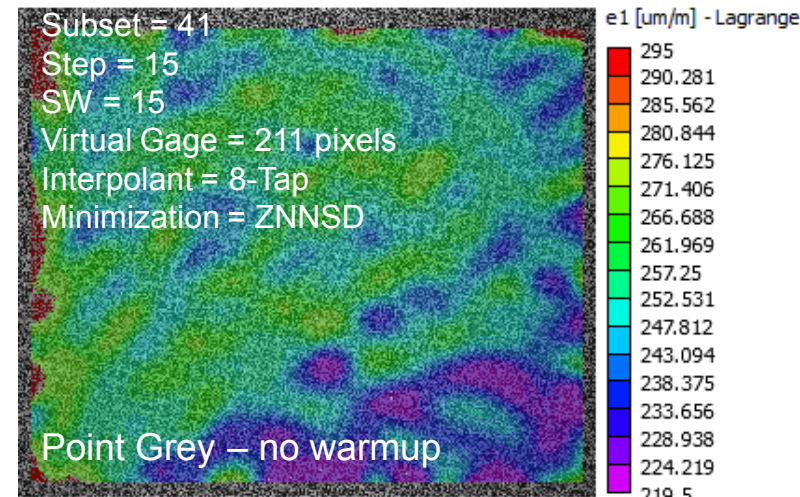


Bi-Telecentric lens will aid in removing out-of-plane errors.



$$\epsilon_{error} = - \frac{\Delta z}{z_{effective}}$$

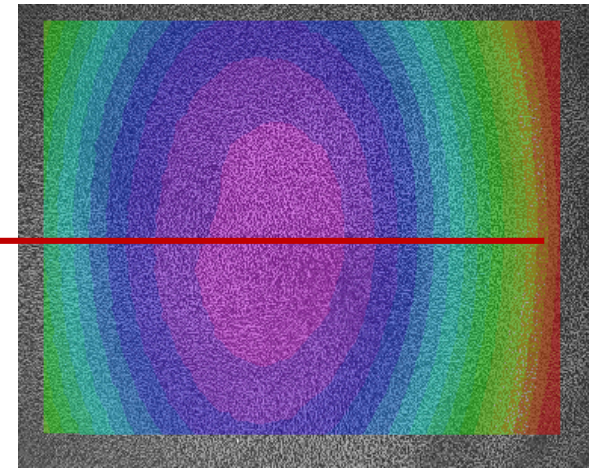
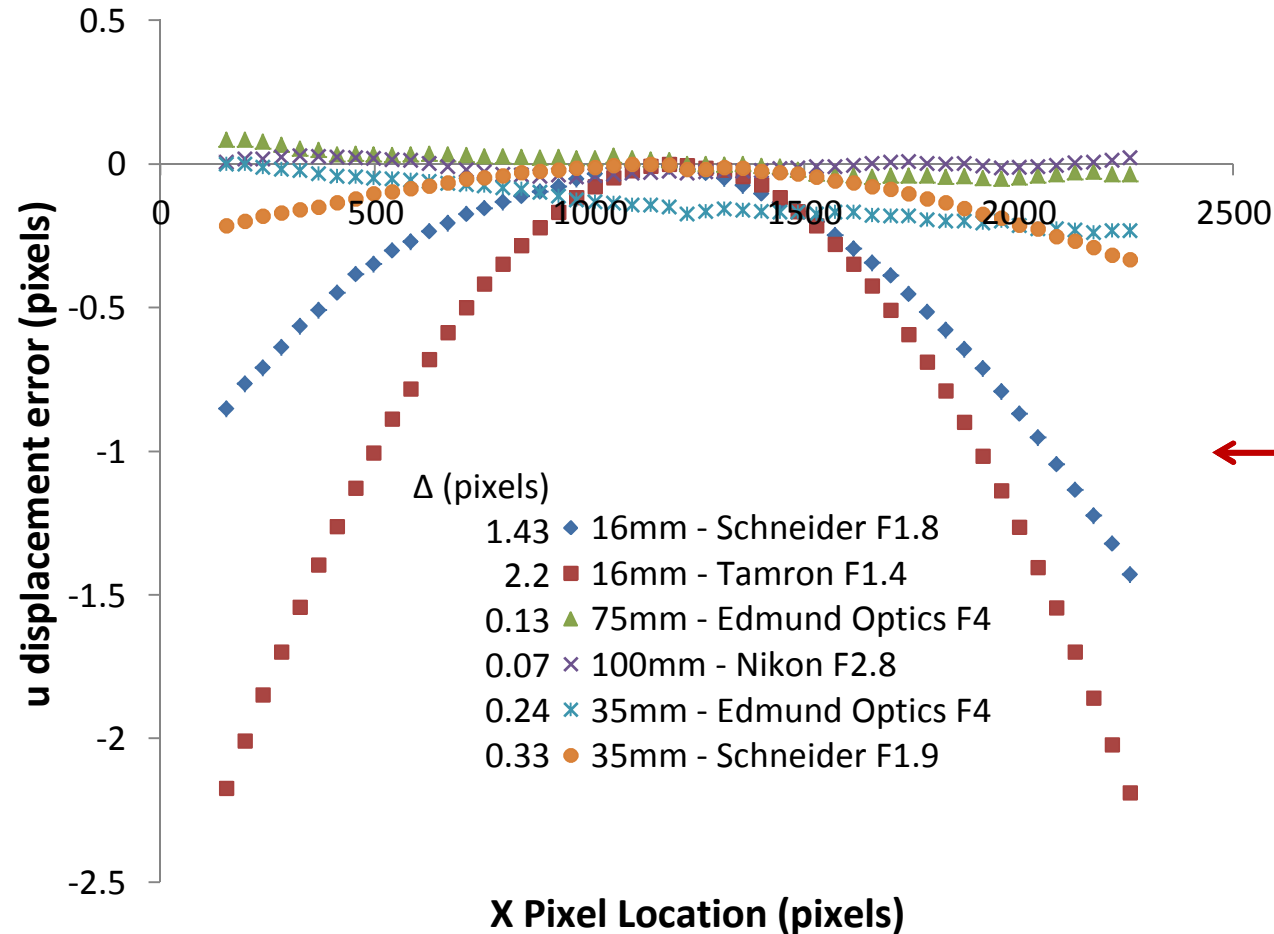
Max out-of-plane, $\Delta z = 0.41$ mm
 $\Delta \epsilon \cong 0.41/200 = -0.0021 = -2100 \mu\epsilon$



Sutton, M. A., et al. (2008). Optics and Lasers in Engineering **46(10): 746-757.**

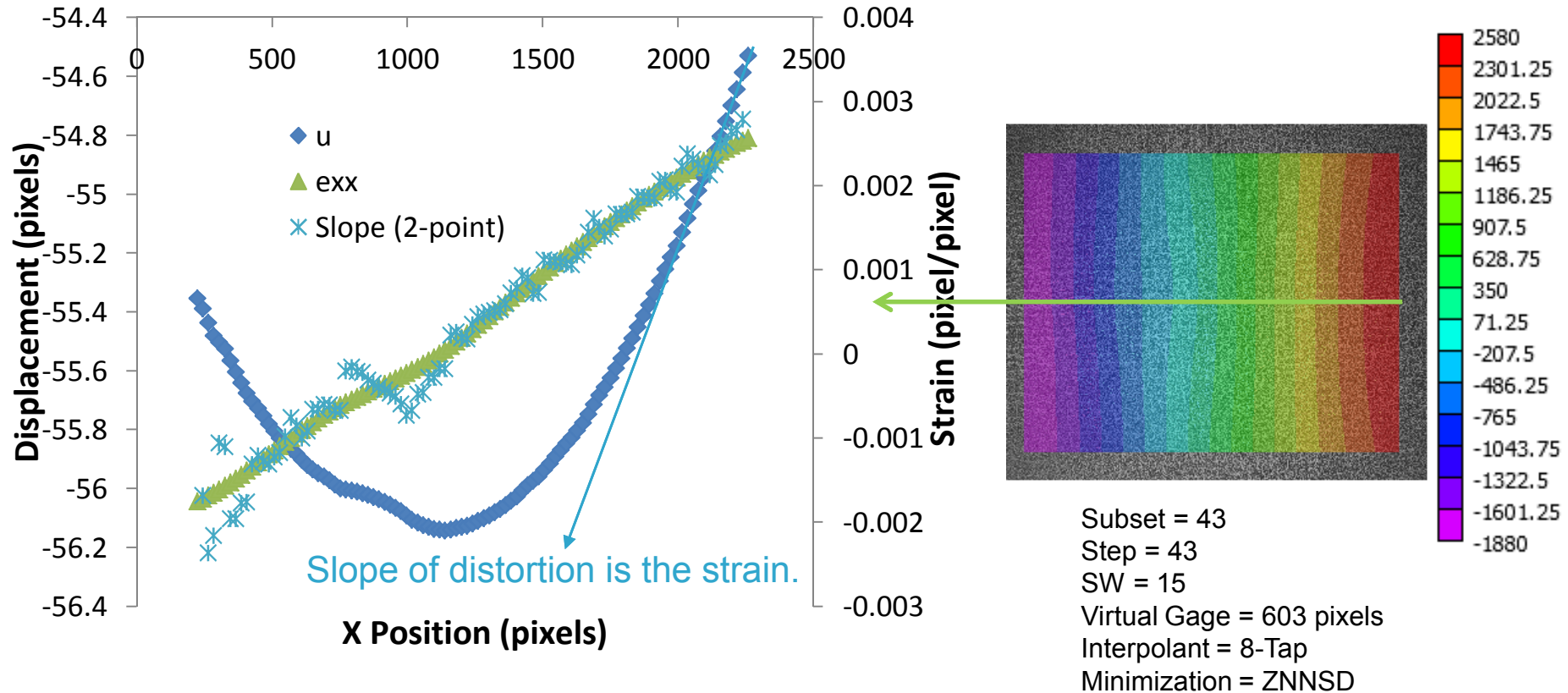
Pan, B., et al. (2014). Applied Optics **53(19): 4216-4227**

Lens distortions may cause problems with the displacement results.



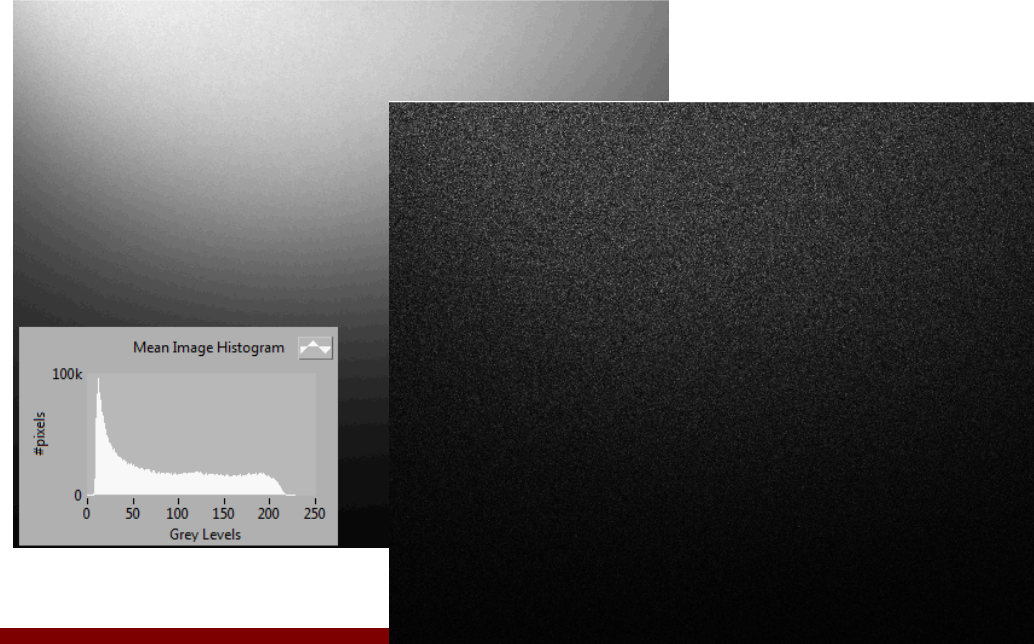
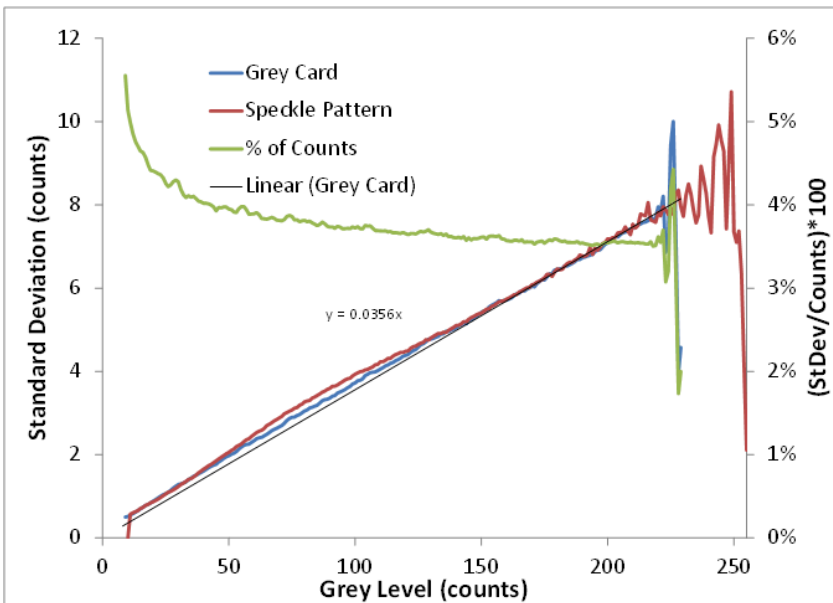
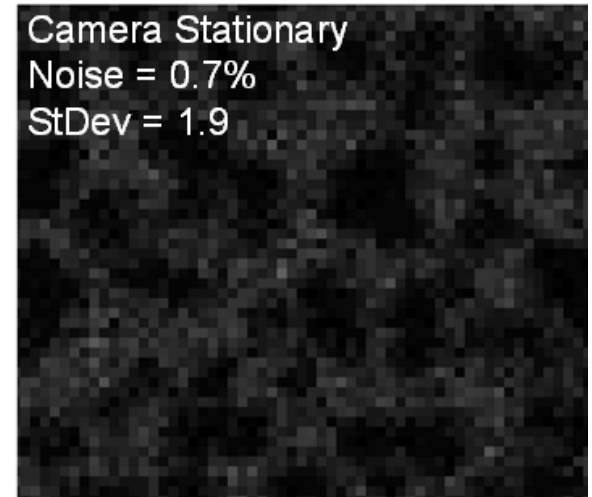
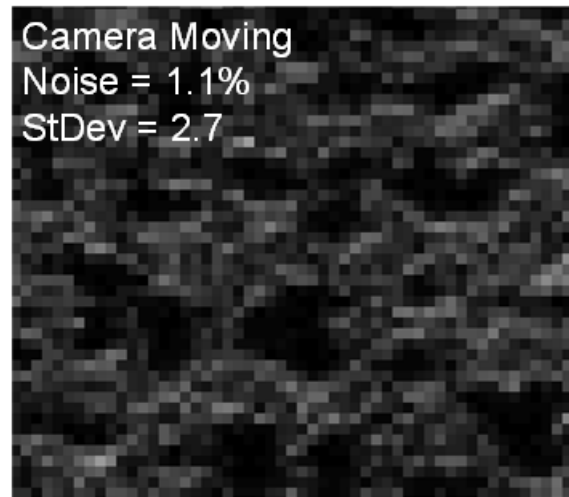
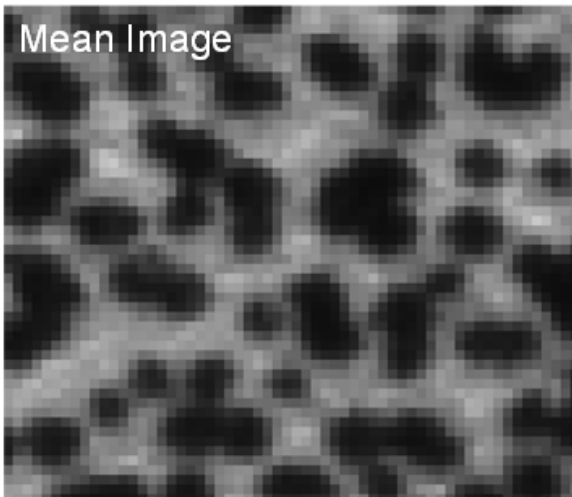
A 50 pixel shift yields a 2 pixel error at the edges.

The slope of the distortion curve also means there will be a strain error.

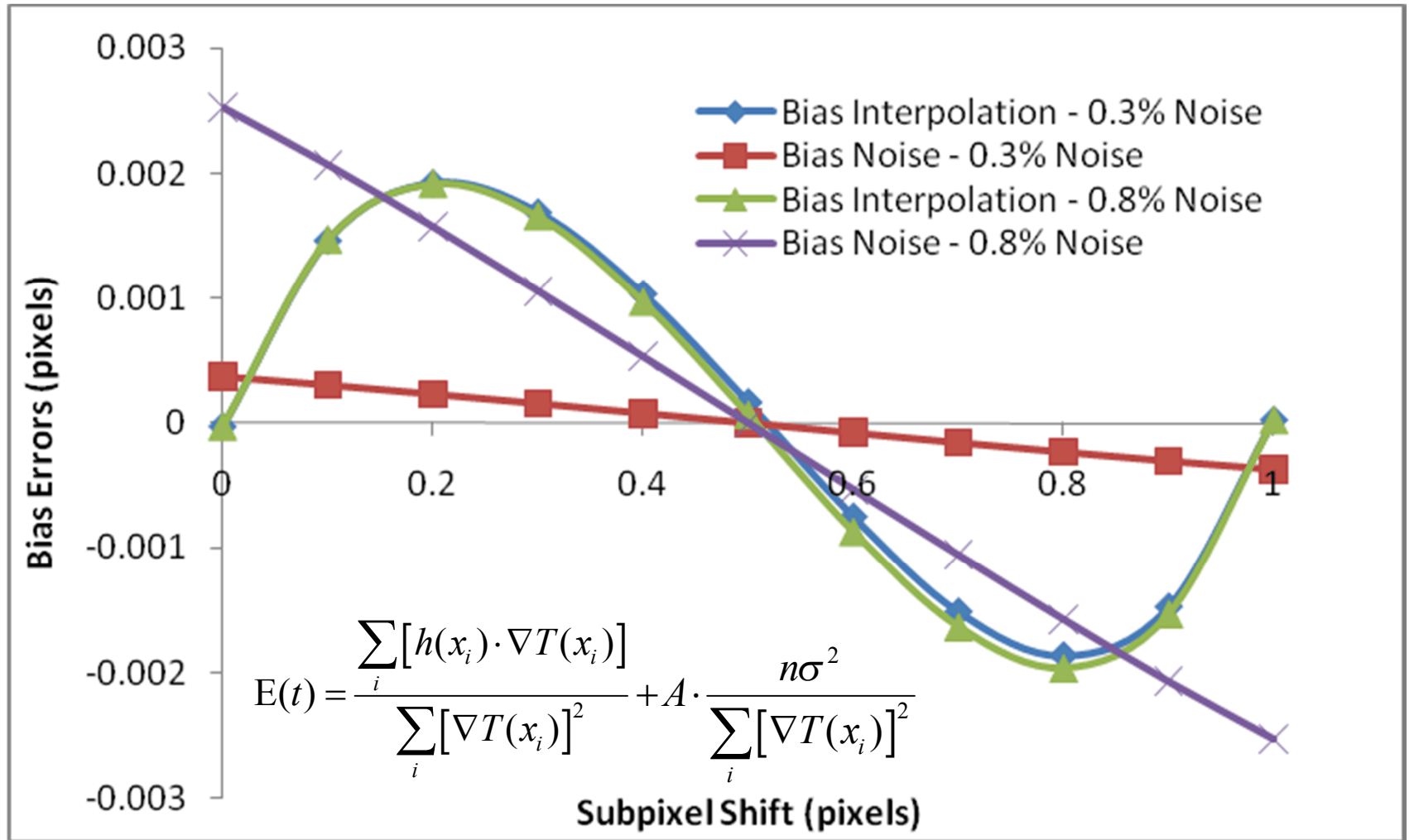


This is a 55 pixel shift – easily done in a tensile test with stretchy materials.

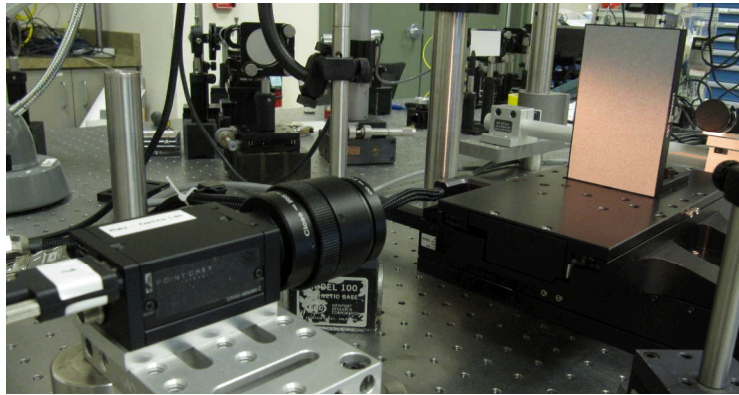
Quantifying the noise of the camera and results may include camera shake.



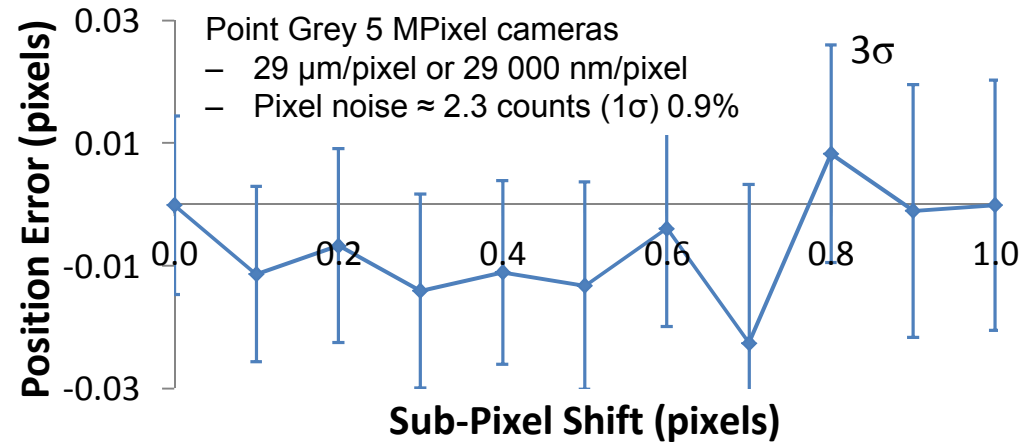
Bias and noise errors calculated in software agree with earlier publications



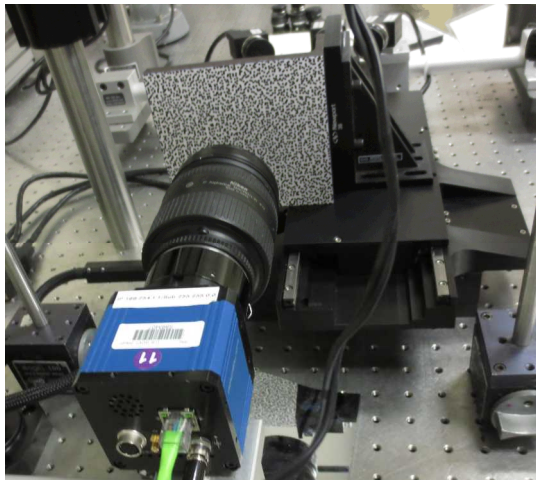
Experimentally finding the bias errors is difficult.



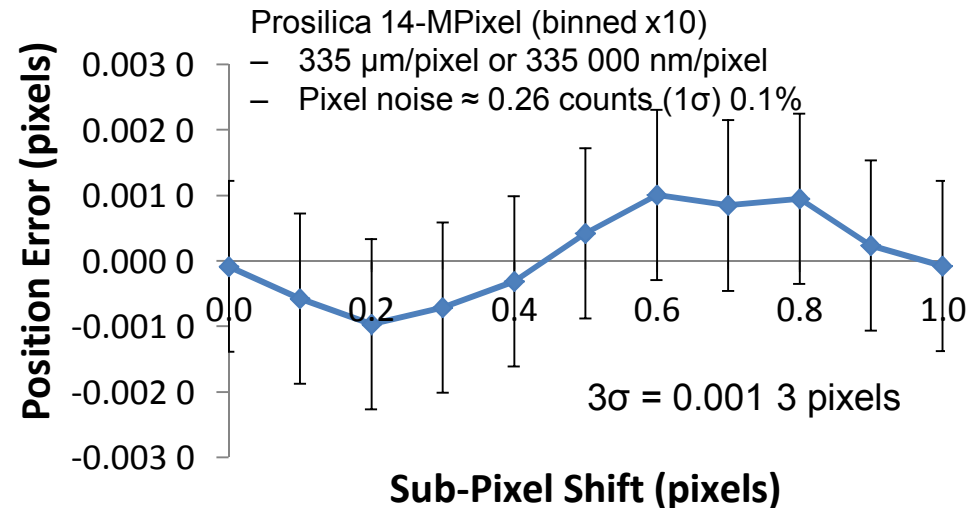
Point Grey vs. Aerotech Position



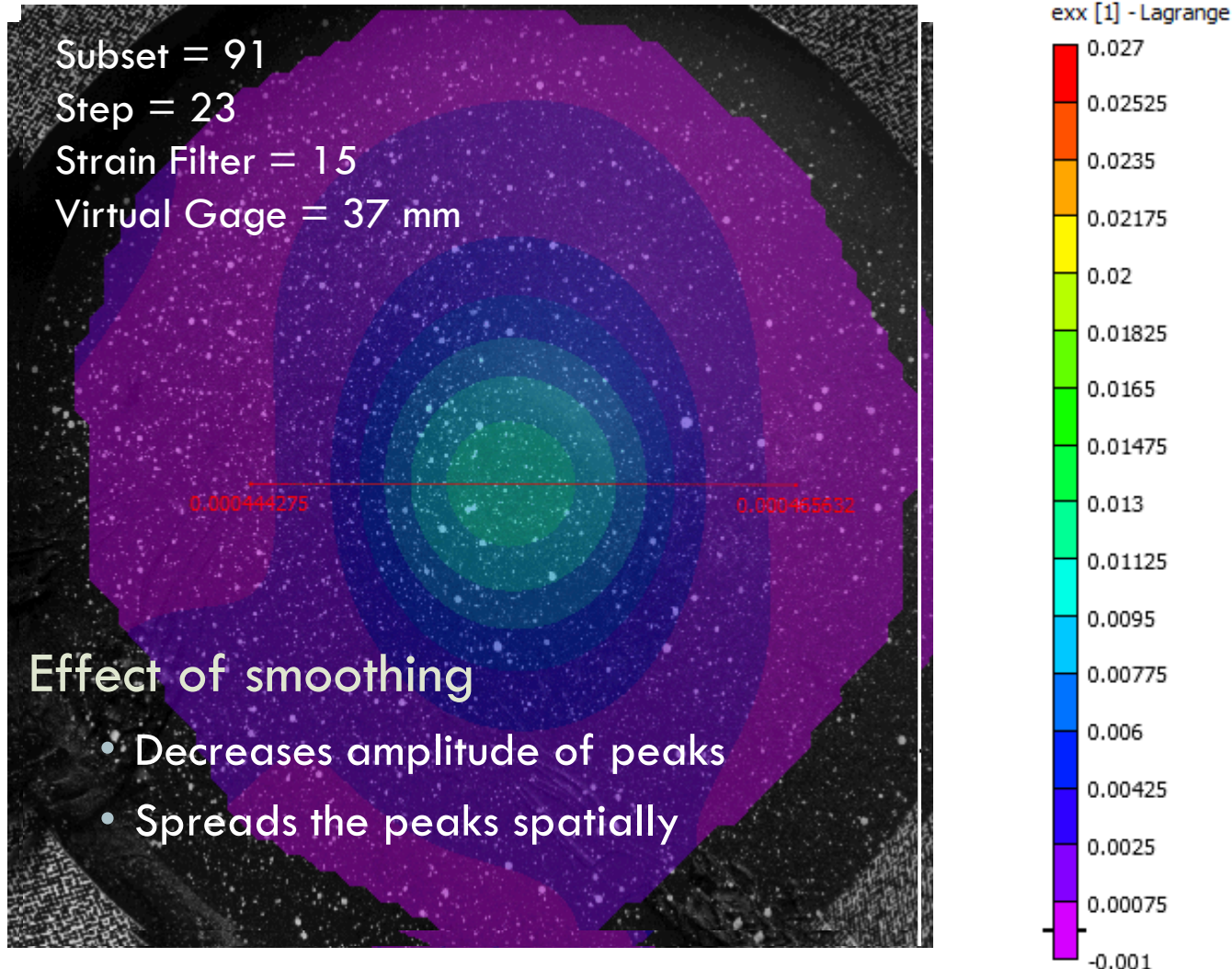
Variance errors dominate bias errors!



Prosilica vs. Aerotech Position



Mesh density studies will help determine the non-linear filtering effect of DIC processing.



The penultimate slide: The error table

2D Error Source	Type	Assessment Method	≈ pixels
Lens distortion	B	Either camera calibration (grids) or speckle translation.	Pixels (w/o Calib.)
Camera motion	A,B	Noise Floor or static “dummy” region.	0.5
Sample motion	B	Dummy region or other measurement method	0.5
Turbulence	A,B	Noise floor (must have same environment as test)	0.01 to pixels
Image blur	B	Estimated from synthetic images	0.001
Resolution	B	Estimated via experiments and synthetic images	0.001 (contrast)
Image noise	A	Noise floor	0.01
Speckle contrast	A	Noise floor	0.01
Speckle size	B	Direct measure of speckle size, noise floor, parameter study	0.02 (w/o aliasing)
Aliasing	A,B	Noise floor	0.005
Interpolant	B	Synthetic and experimental image studies for optimum.	0.001 to 0.01
Minimization	B	DIC parameter study, synthetic and exp. image studies	0.005
Shape function	B	DIC parameter study, synthetic and exp. image studies	Linear fit
Subset size	B	DIC parameter study, synthetic and exp. image studies	Noise vs filtering
Filtering	B	DIC parameter study	Spatial resolution
Strain calculation	B	DIC parameter study	Spatial resolution
Coord. system	B	Other means	