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SUBJECT: Summary of Remediated Nitrate Salt Surrogate Formulation and Testing

Contributors: Geoff Brown, Phil Leonard, Ernie Hartline, Hongzhao Tian (M-7)

Introduction

High Explosives Science and Technology (M-7) completed all required formulation and testing of Remediated Nitrate Salt (RNS) surrogates on April 27, 2016 as specified in PLAN-TA9-2443 Rev B, "Remediated Nitrate Salt (RNS) Surrogate Formulation and Testing Standard Procedure", released February 16, 2016. This report summarizes the results of the work and also includes additional documentation required in that test plan. All formulation and testing was carried out according to PLAN-TA9-2443 Rev B. The work was carried out in three rounds, with the full matrix of samples formulated and tested in each round. Results from the first round of formulation and testing were documented in memorandum M7-16-6042, "Results from First Round of Remediated Nitrate Salt Surrogate Formulation and Testing." Results from the second round of formulation and testing were documented in M7-16-6053, "Results from the Second Round of Remediated Nitrate Salt Surrogate Formulation and Testing." Initial results from the third round were documented in M7-16-6057, "Initial Results from the Third Round of Remediated Nitrate Salt Formulation and Testing."

Materials

The materials used to formulate the RNS surrogates are listed in the table below. All chemicals were ordered through IESL-approved vendors using the Oracle iProcurement system. The Certificates of Analysis and packing slips for each item were scanned and documented in memorandum M7-15-6033, "Starting Materials Available for RNS Surrogate Formulation."

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This review does not constitute clearance for public release.

Derivative Classifier: Geoffrey W. Brown, M-7

Date: May 2, 2016

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Table 1. Materials used for formulating RNS surrogates

Material	Lot Number
Aluminum nitrate nonahydrate	142299
Calcium nitrate tetrahydrate	144946
Chromium nitrate nonahydrate	F04Y024
Iron nitrate nonahydrate	A0355097
Water, LCMS grade	145280
Magnesium nitrate	147856
Sodium nitrate	144821
Lead nitrate	143996
Oxalic acid	143866 and 145400
Potassium carbonate	145088

sWheat pet litter was obtained commercially by LANL Environmental Programs and a 20 lb bag was supplied to M-7 per PLAN-TA9-2443 Rev B.

Formulation

The base RNS surrogate component is designated SFWB-8 and consists of the mixture listed in Table 2.

Table 2. SFWB-8 composition

Material	Weight %
$\text{Al}(\text{NO}_3)_3 \cdot 9 \text{H}_2\text{O}$	3.20
$\text{Ca}(\text{NO}_3)_2 \cdot 4 \text{H}_2\text{O}$	12.72
$\text{Cr}(\text{NO}_3)_3 \cdot 9 \text{H}_2\text{O}$	0.16
$\text{Fe}(\text{NO}_3)_3 \cdot 9 \text{H}_2\text{O}$	4.86
$\text{Mg}(\text{NO}_3)_2 \cdot 6 \text{H}_2\text{O}$	35.69
NaNO_3	7.91
$(\text{COOH})_2 \cdot 2 \text{H}_2\text{O}$	2.89
K_2CO_3	1.51
Water	4.31

The final RNS surrogate formulations consist of SFWB-8 with lead nitrate and sWheat pet litter in the weight ratios shown in Table 3. Table 3 is the matrix tested in each round noted above.

In the discussions below, the samples will be designated with a shorthand notation of the form SFWB8-XX-Y, where XX is the sWheat percentage and Y is the Pb percentage. For example, SFWB8-15-1 is the mixture made using SFWB-8 with 15% sWheat and 1% Pb.

Table 3. RNS surrogate formulation matrix. Weight percent values shown.

	Increasing sWheat ->		
Increasing Lead ->	4% Pb(NO ₃) ₂ 15% sWheat 81% WB-8	4% Pb(NO ₃) ₂ 25% sWheat 71% WB-8	4% Pb(NO ₃) ₂ 35% sWheat 61% WB-8
	2% Pb(NO ₃) ₂ 15% sWheat 83% WB-8	2% Pb(NO ₃) ₂ 25% sWheat 73% WB-8	2% Pb(NO ₃) ₂ 35% sWheat 63% WB-8
	1% Pb(NO ₃) ₂ 15% sWheat 84% WB-8	1% Pb(NO ₃) ₂ 25% sWheat 74% WB-8	1% Pb(NO ₃) ₂ 35% sWheat 64% WB-8

Formulation followed section 4.2 of PLAN-TA9-2443 Rev B with any relevant observations from the third round documented in the formulation notes in Appendix A of this report. Observations from previous rounds are documented in the memoranda noted above.

Testing

Details of all test methods are outlined in PLAN-TA9-2443 Rev B, Attachment B. The results of the tests are documented in M-7 Analytical Laboratory number 52279 (M-7-AC-52279). For tests carried out with the aid of control or analysis software, Software Quality Management documentation is included in Appendix B of this report. Adiabatic calorimetry notebook pages for the third round are in Appendix C.

In the first round of testing, Differential Scanning Calorimetry (DSC) data was acquired for each sample. After the first round was completed, the DSC data were evaluated by subject matter experts and it was determined that this test was not providing useful information about the RNS formulations. The data was not reproducible in replicate runs, making it impossible to say what the characteristic thermal features were for any given RNS formulation or to determine trends as a function of sWheat or Pb content. This was caused by the very small sample sizes required for the DSC used by M-7 (less than 3 mg) and the inhomogeneity of the RNS formulations. The amounts of the materials going into the formulations are not measured out finer than the 10 mg level due to granularity and the grinding step in the formulation procedure is not able to homogenize the samples well enough for the small sample sizes required by DSC. Based on these considerations and the corrosion that the RNS formulations were causing in the DSC cell, it was decided to discontinue DSC data acquisition for the second and third rounds of testing.

Drop Weight Impact (DWI) Testing

No RNS surrogates showed any impact sensitivity in any round of testing. Each one showed 15 consecutive No-Go responses when the test weight was dropped from 320 cm. Note that all internal standards showed expected behavior.

Friction Testing

No RNS surrogates showed any friction sensitivity in any round of testing. Each one showed 15 consecutive No-Go responses with the largest weight at the full extent of the lever arm. Note that all internal standards showed expected behavior.

Electrostatic Discharge (ESD) Testing

The RNS surrogates showed some spark sensitivity in all rounds of testing but there were no trends with sWheat content or Pb content. Since the samples did not show any sensitivity to impact or friction, this spark sensitivity may be due to gases evolved from the sample. In the ESD sample holder, the sample is confined and any reactive gases are trapped until the probe needle discharges through the holder, causing any volatile head space to react. Note that all internal standards showed expected behavior.

Automatic Pressure Tracking Adiabatic Calorimetry (APTAC) Testing

APTAC testing measures the sample self-heating as it is heated adiabatically and step-wise in 2 °C increments (Heat-Wait-Search mode). Notebook pages from the third round of testing are documented below in Appendix C. Those pages also include the temperature and pressure verifications and instrument verification runs with di-tert butyl peroxide (DTBP) in toluene. Verifications were carried out before and after running the formulations in the test matrix. The CoA's for the toluene and the DTBP, obtained from IESL vendors, are also included in Appendix A.

Table 4 shows the temperatures of onset of self-heating for all 9 formulations for all three rounds of testing. The onset is defined as the temperature at which the sample self-heating rate exceeded 0.02 °C/min. The largest variability across nominally equivalent formulations is 8 °C. Averaging the temperature span of each cell produces a value of 5 °C. This average temperature span is used for error bars in Figure 1 where the average onset is plotted vs formulation.

Table 4. Temperatures of onset of self-heating for all 9 formulations in Table 2. Each cell contains onset temperatures from all three rounds of testing (rounds 1 to 3 ordered from top to bottom in each cell).

	15 % sWheat	25 % sWheat	35 % sWheat
4% Pb	42 °C	56 °C	64 °C
	48 °C	56 °C	58 °C
	50 °C	58 °C	56 °C
2 % Pb	48 °C	56 °C	60 °C
	48 °C	56 °C	52 °C
	44 °C	60 °C	58 °C
1 % Pb	52 °C	52 °C	58 °C
	48 °C	59 °C	54 °C
	50 °C	54 °C	56 °C

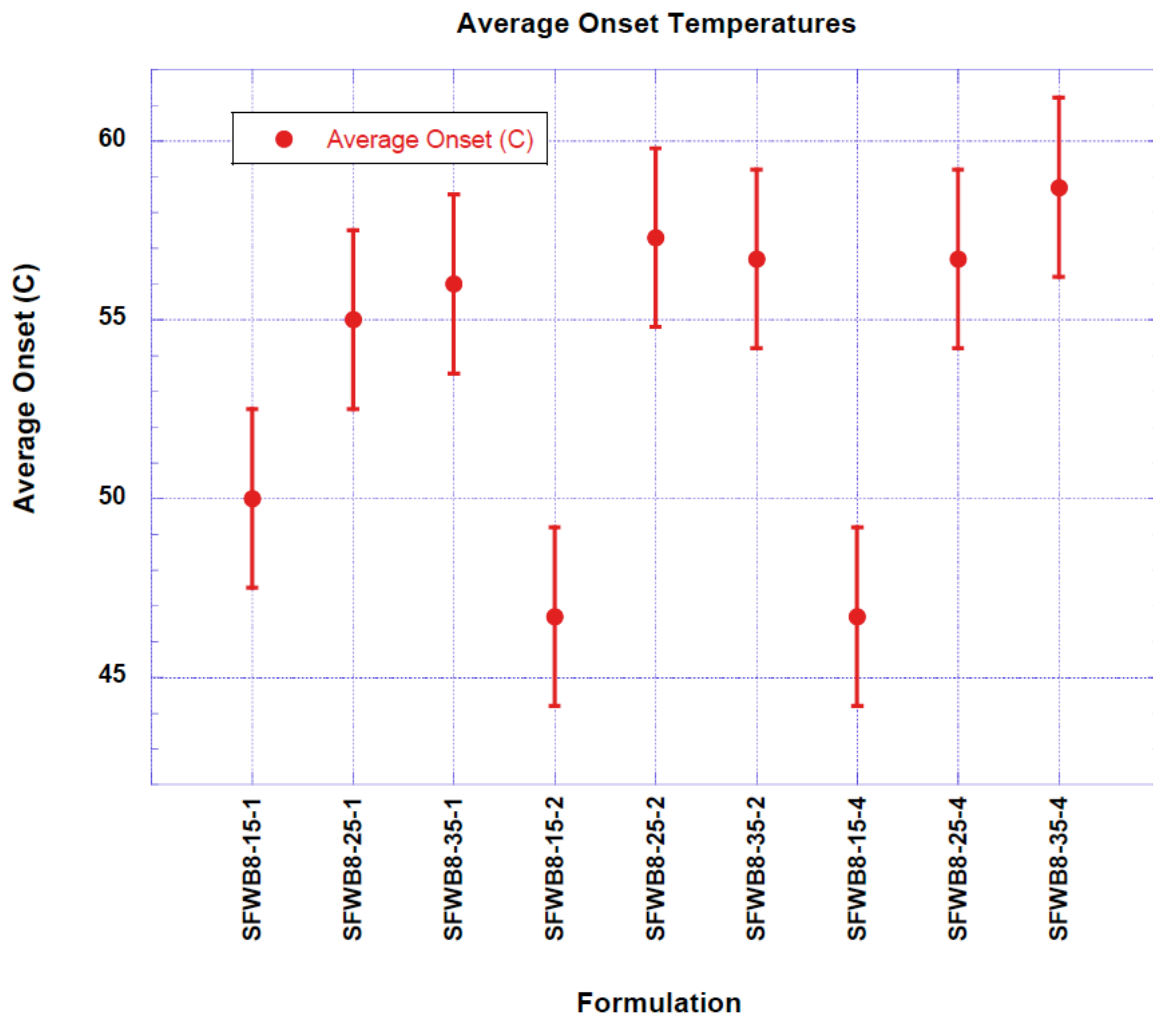


Figure 1. Average onset temperatures for all formulations. Error bars are the average measurement span of the cells in Table 4.

From Figure 1 it appears that the 15% mixtures have lower onsets than the other mixtures by at least 5 °C but that there is little variation with Pb content in any mixture and little variation between the 25% and 35% sWheat formulations.

Figures 2 through 4 show the heat flow traces for all formulations grouped by sWheat content. Each graph has results from all three rounds overlaid. The traces have been offset in time so that 0 minutes is the point at which self-heating was first detected. In this way it is possible to see the variability in the onset temperatures and the different rates at which self-heating progressed for each sample.

Examination of Figures 2 through 4 shows some traces that proceed from onset to rapid thermal runaway smoothly and some that go through one or more transitions – observed as a change in curvature and/or slope. There is no correlation between mixture type and the trace profile. The cases where the trace does show plateaus indicates that different reactions are dominating at different times either due to

consumption of some reactants or the effect of different kinetic parameters. This is not surprising given the multicomponent nature of the mixtures. Based on this observation and the lack of correlation with mixture type, it is reasonable to assume that a set of nominally equivalent reactions is occurring in all of the mixtures at various times and with various levels of heat generation. In the mixtures that appear to be closer to a single smooth exothermic event, these reactions would overlap – the heat from one driving the next as the material thermally runs away.

Figures 2 through 4 also show a large amount of variability in the time to the most rapid thermal runaway for several of the mixtures. Examples are the 4% Pb mixtures in Figure 2, the 2% Pb mixtures in Figure 3, and the 2% Pb mixtures in Figure 4. The time to this final runaway does not appear to be correlated with the onset temperature. The variability also illustrates the inherent inhomogeneity in these multicomponent mixtures.

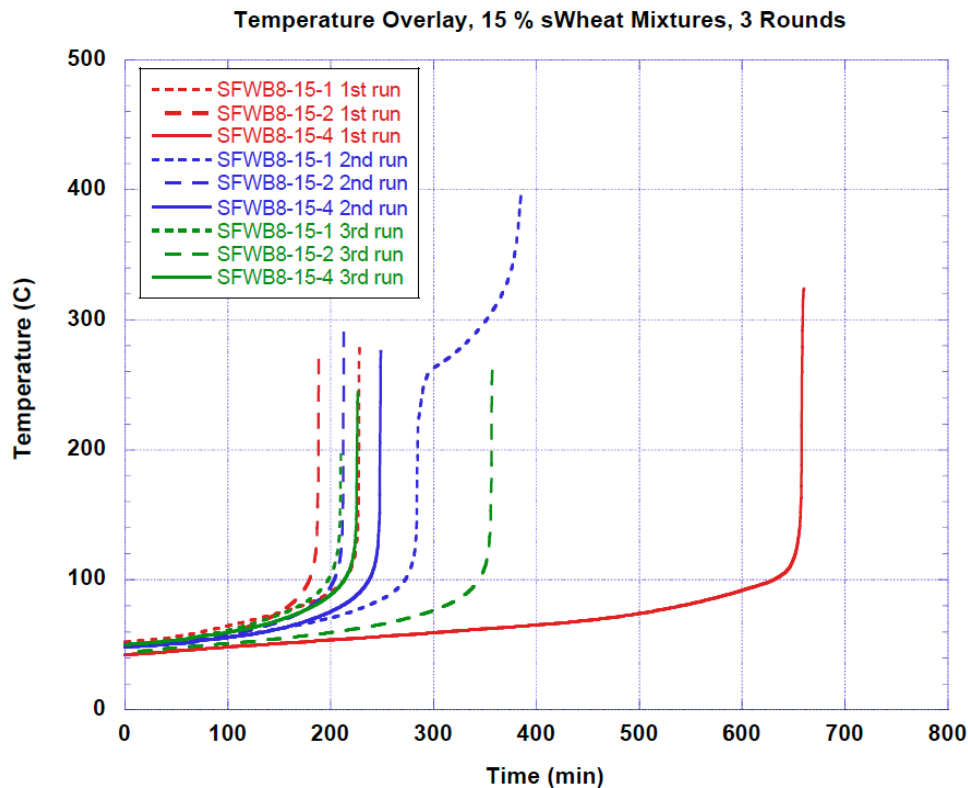


Figure 2. APTAC temperature vs time plots for all 15% sWheat RNS mixtures

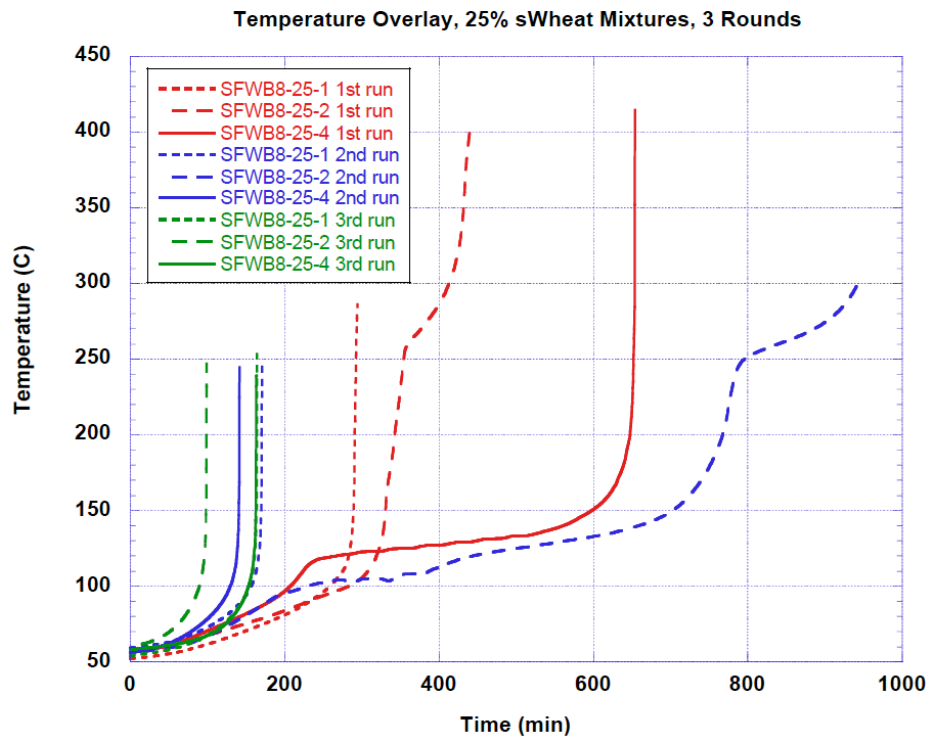


Figure 3. APTAC temperature vs time plots for all 25% sWheat RNS mixtures

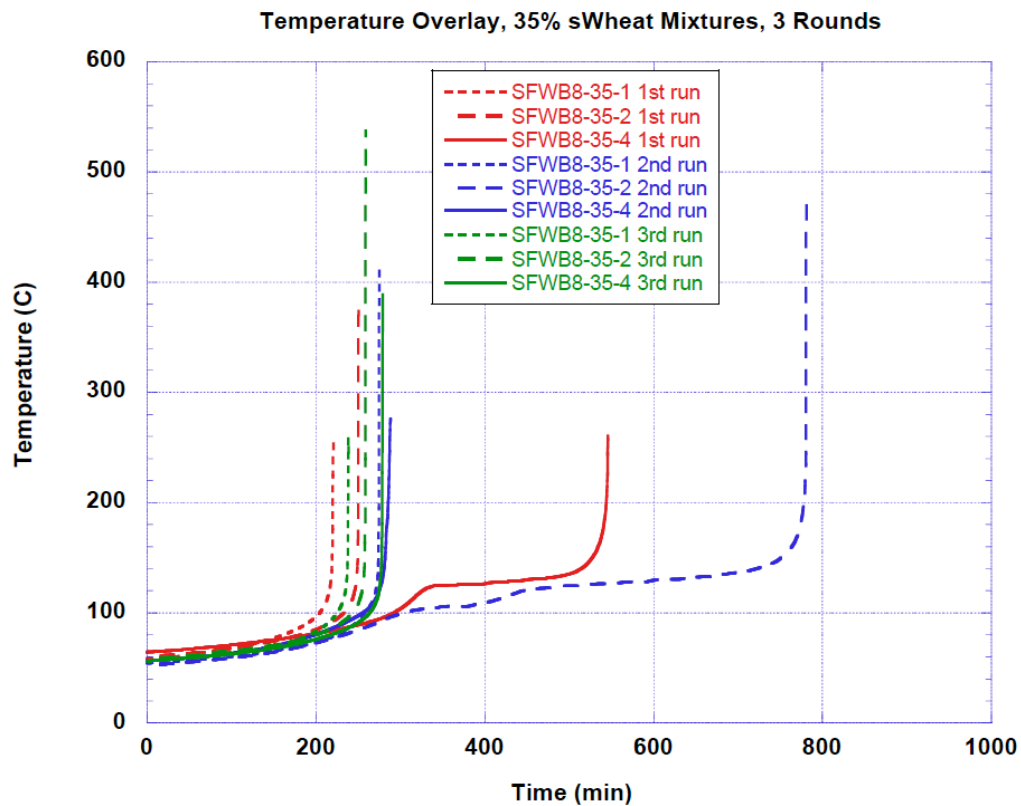


Figure 4. APTAC temperature vs time plots for all 35% sWheat RNS mixtures

Figures 5 through 7 show the pressure traces associated with each heat flow trace in Figures 2 through 4. The curves have been offset in time in the same way that the temperature data were offset. The pressure traces also show contributions from different reactions as multiple dips, peaks, and slopes. In all cases, the most vigorous pressure generation corresponds to the fastest heat generation in the corresponding Figure above. Note that this does not either support or refute that the reactions are pressure-dependent. There is no way (in this test configuration) to determine whether the increase in pressure is driving the increase in temperature. The data would have a similar appearance if the pressure increase was the result of increased generation of gaseous products or simply due to the ideal gas law.

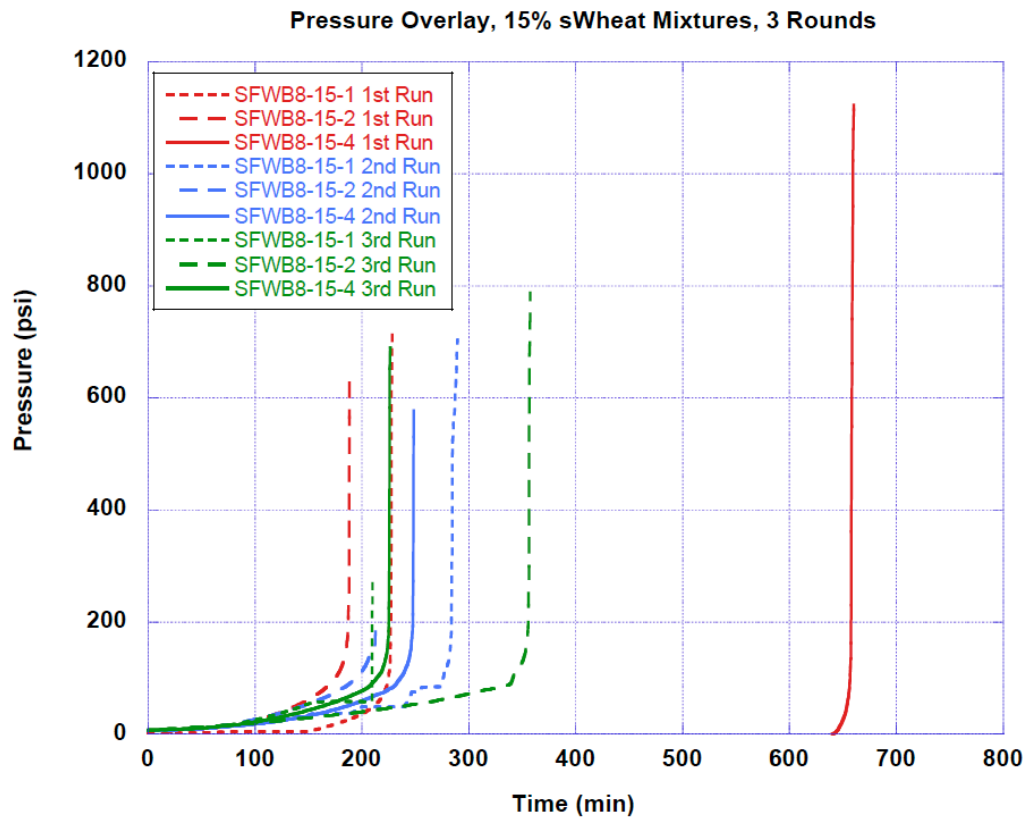


Figure 5. APTAC pressure vs time plots for all 15% sWheat RNS mixtures

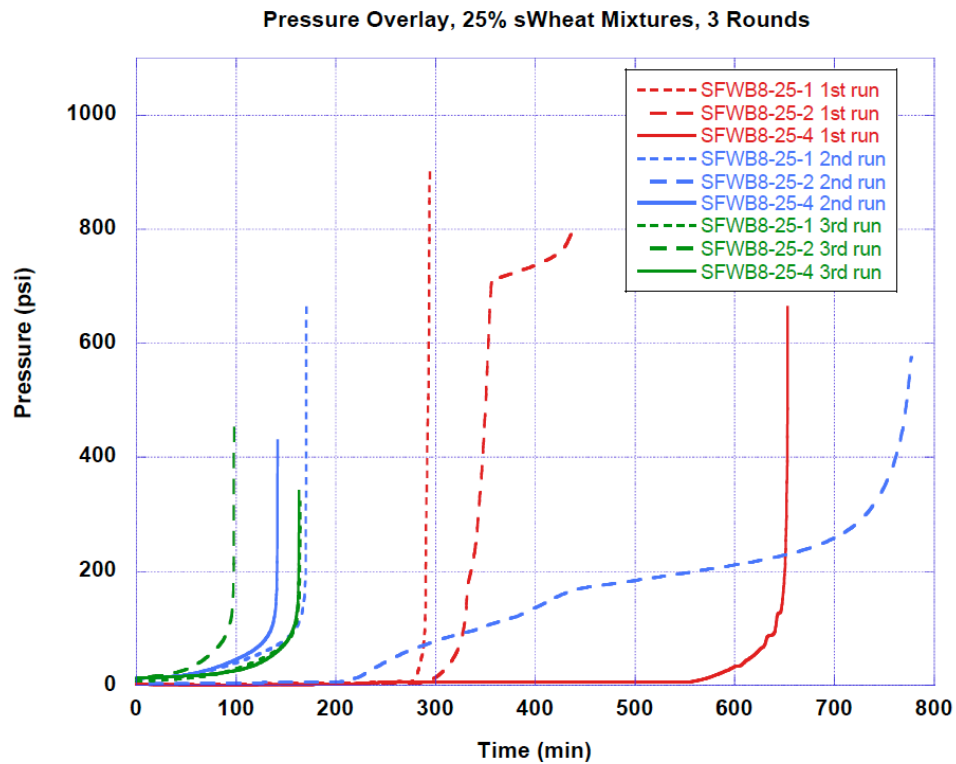


Figure 6. APTAC pressure vs time plots for all 25% sWheat RNS mixtures

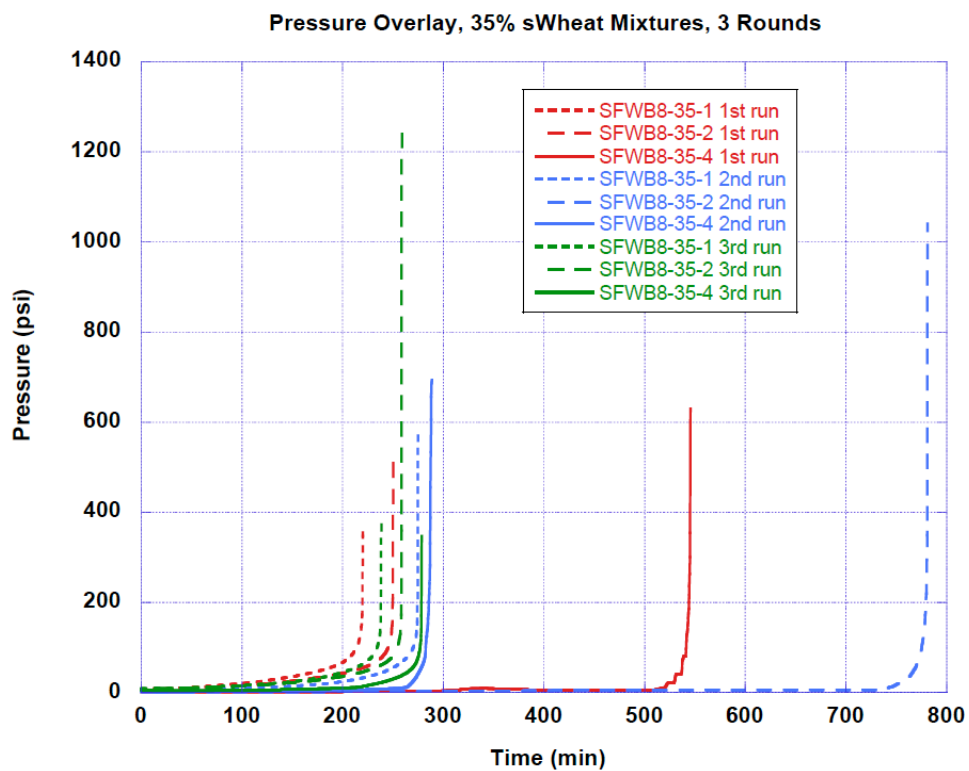


Figure 7. APTAC pressure vs time plots for all 35% sWheat RNS mixtures

The self-heating segments from the APTAC runs were analyzed with vendor-supplied software to determine kinetic parameters. This analysis was less than robust for two reasons. First, all of the available models that can be fit to the data assume single reactions, but many of the data sets show slope changes or other features indicative of multiple reactions. Second, most of the initial self-heating segments drove the APTAC instrument to shut down due to a temperature, temperature rate, or pressurization rate limit being exceeded. As a result, these data sets do not include the heat generated through full completion of the reaction under adiabatic conditions, violating an assumption used for kinetic analysis.

In order to estimate the relative kinetics of the different compositions, all data sets were fit to a first order Arrhenius model with endpoints adjusted so that the resulting parameters best fit a maximal portion of the data set. This approach is somewhat subjective but does provide a relative comparison. The results of this approach are shown in Table 5 with results from all three rounds in each cell, ordered from top to bottom. The scatter in the data is apparent and reflects the experimental issues noted above as well as inhomogeneity of the samples. There are no obvious trends with sWheat or Pb content.

Table 5. Arrhenius kinetic parameters for the initial self-heating segments of the RNS surrogate formulations. “A” is the pre-exponential factor in $\log(1/s)$ and “ E_a ” is the activation energy in kJ/mol. Each cell contains kinetic parameters from all three rounds of testing (rounds 1 to 3 ordered from top to bottom in each cell).

<u>SFWB8-15-4</u> A = 4.5, E_a = 63* A = 11.1, E_a = 106 A = 7.1, E_a = 77	<u>SFWB8-25-4</u> A = 5.4, E_a = 62 A = 9.7, E_a = 95 A = 7.3, E_a = 77	<u>SFWB8-35-4</u> A = 8.3, E_a = 85 A = 6.4, E_a = 73 A = 8.2, E_a = 86
<u>SFWB8-15-2</u> A = 9.4, E_a = 93 A = 6.4, E_a = 71 A = 7.9, E_a = 84	<u>SFWB8-25-2</u> A = 12.1, E_a = 116 A = 11.8, E_a = 103 A = 7.3, E_a = 77	<u>SFWB8-35-2</u> A = 8.5, E_a = 88 A = 8.1, E_a = 80 A = 7.7, E_a = 83
<u>SFWB8-15-1</u> A = 11.9, E_a = 113 A = 9.7, E_a = 95 A = 9.5, E_a = 94	<u>SFWB8-25-1</u> A = 11.2, E_a = 110 A = 9.9, E_a = 97 A = 7.7, E_a = 81	<u>SFWB8-35-1</u> A = 11.0, E_a = 107 A = 12.6, E_a = 118 A = 7.8, E_a = 82

* SFWB8-15-4 results were reanalyzed for this report.

Summary

Nine RNS surrogate formulations were formulated and analyzed in triplicate per PLAN-TA9-2443, Rev B. Sensitivity testing showed all formulations were insensitive to impact and friction although most had some sensitivity to spark discharge. Comparison of APTAC data from all three rounds of testing showed no obvious trends with sWheat or Pb content with the exception that the 15% Swheat formulations exhibited self-heating onset temperatures that were about 5 °C lower than those of the other formulations. Onset temperatures for all mixtures in the second round of testing ranged from 42 °C to 64 °C, with an average of 54 °C.

Contents of Appendices

Appendix A: Notebook Pages Generated for 3rd Round Formulations

Formulation notes for SFWB8-15-1	A1
Formulation notes for SFWB8-15-2	A3
Formulation notes for SFWB8-25-1	A5
Formulation notes for SFWB8-15-4	A7
Formulation notes for SFWB8-25-2	A9
Formulation notes for SFWB8-25-4	A11
Formulation notes for SFWB8-35-1	A13
Formulation notes for SFWB8-35-2	A15
Formulation notes for SFWB8-35-4	A17

Appendix B: Software Quality Management Documentation

SQM forms for instrument control and analysis software	B1-B12
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Appendix C: Notebook Pages Generated for 3rd Round APTAC Testing

DTBP APTAC instrument verification	C1
Maximum self-heat rate was slightly low due to noisy mixture and not an instrument issue. Determined not to be of significance. Other parameters passed.	
APTAC Temperature and Pressure Verification	C2
APTAC notebook pages for all SFWB8 testing	C3
DTBP APTAC instrument verification	C12
APTAC Temperature and Pressure Verification	C13
Receipt paperwork and CoAs for DTBP and toluene	C14

GB:mq

Cy: MDO DCRM file, P942

Date: 3/21/16

Operator: Hongshuo Tian

SFWB8-15%SWheat-1%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.69%	1.106	1.1053
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	14.66%	4.399	4.3977
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.18%	0.054	0.0550
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	5.60%	1.68	1.6801
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	41.14%	12.344	12.3433
1338361	144821	NaNO ₃	9.12%	2.737	2.7376
1338408	143996	Pb(NO ₃) ₂	0.79%	0.236	0.2360
1338411	143866	(COOH) ₂ ·2H ₂ O	3.33%	0.999	0.9984
1339403	145088	K ₂ CO ₃	1.68%	0.505	0.5048
NA	NA	Swheat	15.00%	4.5	4.4997
1338164	145280	Water	4.81%	1.443	1.4440
		Total	100.00%	30.003	30.0019

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time:

61 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time:

60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time:

60 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time:

62 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp:

60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 3/21/16

Operator: Hongzhao Tian

SFWB8-15%SWheat-2%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.65%	1.2075	1.2072
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	14.51%	4.8015	4.8020
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.18%	0.0585	0.0589
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	5.54%	1.8345	1.8348
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	40.73%	13.4775	13.4772
1338361	144821	NaNO ₃	9.03%	2.988	2.9875
1338408	143996	Pb(NO ₃) ₂	1.57%	0.519	0.5193
1338411	143866	(COOH) ₂ ·2H ₂ O	3.30%	1.0905	1.0906
1339403	145088	K ₂ CO ₃	1.68%	0.5565	0.5560
NA	NA	Swheat	15.00%	4.963	4.9639
1338164	145280	Water	4.81%	1.5915	1.5920
		Total	100.00%	33.088	33.0894

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time: 62 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time: 61 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time: 63 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time: 63 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp:

60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/5/16

Operator: Hongzhan Tian

SFWB8-25%SWheat-1%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.25%	0.9755	0.9756
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	12.94%	3.881	3.8808
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.16%	0.0475	0.0477
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.94%	1.4825	1.4822
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	36.31%	10.8915	10.8914
1338361	144821	NaNO ₃	8.05%	2.4145	2.4140
1338408	143996	Pb(NO ₃) ₂	0.69%	0.208	0.2076
1338411	143866	(COOH) ₂ ·2H ₂ O	2.94%	0.881	0.8810
1339403	145088	K ₂ CO ₃	1.49%	0.4455	0.4457
NA	NA	Swheat	25.00%	7.5	7.4997
1338164	145280	Water	4.24%	1.273	1.2740
		Total	100.00%	30	29.9997

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time:

61 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time:

60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time:

61 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time:

61 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/6/16

Operator: Hongzhao Tian

SFWB8-15%SWheat-4%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.58%	1.073	1.0727
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	14.22%	4.265	4.2657
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.18%	0.053	0.0533
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	5.43%	1.629	1.6287
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	39.90%	11.97	11.9703
1338361	144821	NaNO ₃	8.85%	2.654	2.6540
1338408	143996	Pb(NO ₃) ₂	3.14%	0.942	0.9415
1338411	143866	(COOH) ₂ ·2H ₂ O	3.23%	0.968	0.9681
1339403	145088	K ₂ CO ₃	1.68%	0.505	0.5046
NA	NA	Swheat	15.00%	4.5	4.4998
1338164	145280	Water	4.81%	1.443	1.4440
		Total	100.01%	30	30.0027

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time: 60 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time: 61 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time: 60 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time: 60 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp:

60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/11/16

Operator: Honghao Tian

SFWB8-25%SWheat-2%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.22%	1.2075	1.2076
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	12.80%	4.8015	4.8016
1337445	F04 Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.16%	0.0585	0.0580
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.89%	1.8345	1.8346
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	35.94%	13.4775	13.4780
1338361	144821	NaNO ₃	7.97%	2.988	2.9878
1338408	143996	Pb(NO ₃) ₂	1.38%	0.519	0.5195
1338411	143866	(COOH) ₂ ·2H ₂ O	2.91%	1.0905	1.0908
1339403	145088	K ₂ CO ₃	1.48%	0.5565	0.5570
NA	NA	Swheat	25.00%	9.375	9.3742
1338164	145280	Water	4.24%	1.5915	1.5920
		Total	100.00%	37.5	37.5011

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time: 62 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time: 60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time: 60 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time: 61 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/11/16

Operator: Hongzhao Tian

SFWB8-25%SWheat-4%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	3.16%	1.073	1.0725
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	12.54%	4.265	4.2659
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.16%	0.053	0.0533
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.79%	1.629	1.6295
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	35.20%	11.97	11.9697
1338361	144821	NaNO ₃	7.81%	2.654	2.6545
1338408	143996	Pb(NO ₃) ₂	2.77%	0.942	0.9420
1338411	143866	(COOH) ₂ ·2H ₂ O	2.85%	0.968	0.9679
1339403	145088	K ₂ CO ₃	1.49%	0.505	0.5059
NA	NA	Swheat	25.00%	8.5	8.4995
1338164	145280	Water	4.24%	1.443	1.4440
		Total	100.00%	34.002	34.0047

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time:

60sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time:

60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time:

60 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time:

61 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/18/16

Operator: Hongzhao Tian

SFWB8-35%SWheat-1%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	2.82%	0.737	0.7376
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	11.21%	2.932	2.9325
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.14%	0.036	0.0365
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.28%	1.12	1.1207
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	31.46%	8.229	8.2301
1338361	144821	NaNO ₃	6.97%	1.824	1.8234
1338408	143996	Pb(NO ₃) ₂	0.60%	0.157	0.1573
1338411	143866	(COOH) ₂ ·2H ₂ O	2.55%	0.666	0.6657
1339403	145088	K ₂ CO ₃	1.29%	0.337	0.3371
NA	NA	Swheat	35.00%	9.154	9.1535
1338164	145280	Water	3.68%	0.962	0.962
		Total	100.00%	26.154	26.1564

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time: 60 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time: 60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time: 62 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time: 60 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/18/16

Operator: Honghao Tian

SFWB8-35%SWheat-2%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	2.79%	0.846	0.8459
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	11.11%	3.364	3.3650
1337445	F04 Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.14%	0.042	0.0426
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.24%	1.285	1.2859
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	31.17%	9.44	9.4402
1338361	144821	NaNO ₃	6.91%	2.093	2.0928
1338408	143996	Pb(NO ₃) ₂	1.19%	0.36	0.3610
1338411	143866	(COOH) ₂ ·2H ₂ O	2.52%	0.764	0.7641
1339403	145088	K ₂ CO ₃	1.27%	0.386	0.3859
NA	NA	Swheat	35.00%	10.599	10.5993
1338164	145280	Water	3.65%	1.104	1.104
		Total	100.00%	30.283	30.2867

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time: 62 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time: 60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time: 60 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time: 62 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

Date: 4/25/16

Operator: Hongshao Tian

SFWB8-35%SWheat-4%Pb					
Bar Code	Lot #	Material	Theoretical Percentage (%)	Theoretical Weight (g)	Actual Weight (g)
1338365	142299	Al(NO ₃) ₃ ·9H ₂ O	2.73%	1.073	1.0730
1338372	144946	Ca(NO ₃) ₂ ·4H ₂ O	10.87%	4.265	4.2656
1337445	F04Y024	Cr(NO ₃) ₃ ·9H ₂ O	0.14%	0.053	0.0526
1338089	A0355097	Fe(NO ₃) ₃ ·9H ₂ O	4.15%	1.629	1.6295
1338420	147856	Mg(NO ₃) ₂ ·6H ₂ O	30.51%	11.97	11.9711
1338361	144821	NaNO ₃	6.76%	2.654	2.6548
1338408	143996	Pb(NO ₃) ₂	2.40%	0.942	0.9420
1338411	143866	(COOH) ₂ ·2H ₂ O	2.47%	0.968	0.9683
1339403	145088	K ₂ CO ₃	1.29%	0.505	0.5050
NA	NA	Swheat	35.00%	13.731	13.7308
1338164	145280	Water	3.68%	1.443	1.4440
		Total	100.00%	39.233	39.2367

4.2.1 The masses of nitrate salt components are measured in a plastic or aluminum weigh-boat or on waxed-paper using the calibrated balance #:

4.2.2 The weighed portion of nitrate salt will be transferred to a ceramic mortar.

4.2.3 The salts will be ground together using a pestle for about one minute.

Time:

60 sec

4.2.4 The mass of Swheat Scoop cat litter is measured

4.2.5 The weighed portion of Swheat Scoop cat litter will be transferred to a second ceramic mortar.

4.2.6 Swheat Scoop will be ground in the mortar using a pestle for about one minute.

Time:

60 sec

4.2.7 The mass of potassium carbonate and oxalic acid will be measured .

4.2.8 Water is measured into a glass beaker.

4.2.9 The oxalic acid and carbonate are added to the water and mixed.

4.2.10 The oxalate mixture is added to the nitrate salt sand they are mixed.

Time:

61 sec

4.2.11 The Swheat Scoop cat litter will be added to the wetted nitrate salt mixture and the resulting formulation mixed for approximately 1 minute, or until homogenous, using a spatula.

Time:

60 sec

4.2.12 The mixture of wetted nitrate salt and Swheat Scoop cat litter is transferred to a closeable disposable container or containers such as a 4 dram scintillation vial.

4.2.13 Samples will be labeled with their designated name, the date and time of preparation, and all appropriate hazard labels.

4.2.14 The glass container is heated using a hotplate with a surface temperature of approximately 60 °C for 4 hours.

Temp: 60°C

4.2.15 The cap is removed and the material is allowed to stand overnight at room temperature in a ventilation hood.

4.2.16 The material is submitted for testing.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN- <i>To be completed by the Document Control Team.</i>	Rev.	Effective Date:
1. SOFTWARE INFORMATION		
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software		
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.		
Software <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware Category: <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons		
Software Name: Q Advantage / Thermal Advantage		
Acronym: none		Software Version: 5.5.3
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:		
Software Description: Controls Differential Scanning Calorimeter		
Software Owner: Mary Sandstrom	Z#: 138389	Organization: M-7
Software Custodian: Mary Sandstrom	Z#: 138389	Organization: M-7
Software Vendor: TA Instruments		
Procurement Information <input checked="" type="checkbox"/> N/A		
PR#:	Number of Licenses:	Requestor:
PR Date:	Price: \$	Date of Receipt:
Charge Codes:		
2. SOFTWARE EVALUATION*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)		
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #: 1.0		
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:		
3. SOFTWARE QUALITY MANAGEMENT PLAN*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
Change Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	
Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:			
Other:	N/A			
TRAINING REQUIREMENTS: a. User: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:				
Users:	N/A			
	Name	Z#	Organization	
b. Owner/Custodian: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:				
4. APPROVALS <i>When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.</i>				
Software Owner:				
	Mary M. Sandstrom	138389	M-7	Mary M. Sandstrom
	Name	Z#	Organization	Signature
				9/30/15
	Date			
SE (if app.): N/A				
	Name	Z#	Organization	Signature
				Date
	RLM			
	SHELDON A. LARSON	121882	M-7	Sheldon A. Larson
	Name	Z#	Organization	Signature
				10/2/15
				Date

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
- Procurement Package
- Traceability Matrix
- Requirements Identification and Documentation
- Design Documents
- Statement Of Work
- Installation Verification and Validation

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN-	Rev.	Effective Date:
<i>To be completed by the Document Control Team.</i>		
1. SOFTWARE INFORMATION		
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software		
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.		
Software: <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware Category: <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons		
Software Name: Universal Analysis 2000		
Acronym: none		Software Version: 4.5A Build 54.5.0.5
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:		
Software Description: Analyzes data from the Differential Scanning Calorimeter		
Software Owner: Mary Sandstrom Z#: 138389 Organization: M-7		
Software Custodian: Mary Sandstrom Z#: 138389 Organization: M-7		
Software Vendor: TA Instruments		
Procurement Information <input checked="" type="checkbox"/> N/A		
PR#:	Number of Licenses:	Requestor:
PR Date:	Price: \$	Date of Receipt:
Charge Codes:		
2. SOFTWARE EVALUATION*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)		
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #: 1.0		
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:		
3. SOFTWARE QUALITY MANAGEMENT PLAN*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
Change Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:		
Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:		
Other:	N/A		
TRAINING REQUIREMENTS: a. User: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:			
Users:	N/A		
	Name	Z#	Organization
b. Owner/Custodian: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:			
4. APPROVALS <i>When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.</i>			
Software Owner: <i>Mary M. Sandstrom</i> <i>138389</i> <i>M-7</i> <i>Mary M. Sandstrom</i> <i>9/30/15</i> <div style="display: flex; justify-content: space-between;"> Name Z# Organization Signature Date </div>			
SE (if app.): N/A			
<div style="display: flex; justify-content: space-between;"> Name Z# Organization Signature Date </div>			
<div style="display: flex; justify-content: space-between;"> <i>RLM</i> SHELDON A. LARSON <i>121882</i> <i>M-7</i> <i>Sheldon A. Larson</i> <i>10/2/15</i> </div> <div style="display: flex; justify-content: space-between;"> Name Z# Organization Signature Date </div>			

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
- Procurement Package
- Traceability Matrix
- Requirements Identification and Documentation
- Design Documents
- Statement Of Work
- Installation Verification and Validation

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN- <i>To be completed by the Document Control Team.</i>	Rev.	Effective Date:
1. SOFTWARE INFORMATION		
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software		
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.		
Software Category: <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons		
Software Name: APTAC		
Acronym: none		Software Version: 1.5.36 RPV9
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:		
Software Description: Controls the APTAC instrument.		
Software Owner: Ernie Hartline	Z#: 188218	Organization: M-7
Software Custodian: Ernie Hartline	Z#: 188218	Organization: M-7
Software Vendor: TIAX Inc.		
Procurement Information <input checked="" type="checkbox"/> N/A		
PR#:	Number of Licenses:	Requestor:
PR Date:	Price: \$	Date of Receipt:
Charge Codes:		
2. SOFTWARE EVALUATION*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)		
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #: 1.0		
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:		
3. SOFTWARE QUALITY MANAGEMENT PLAN*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
Change Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	
Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:				
Other:	N/A				
TRAINING REQUIREMENTS: a. User: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
Users:	N/A				
	<div style="display: flex; justify-content: space-between;"> Name Z# Organization </div>				
b. Owner/Custodian: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
4. APPROVALS <i>When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.</i>					
Software Owner: <u>Ernest Hartman</u> <u>188218</u> <u>M-7</u> <u>[Signature]</u> <u>10/1/15</u>					
	Name	Z#	Organization	Signature	Date
SE (if app.): N/A					
	Name	Z#	Organization	Signature	Date
RLM <u>SHELDON A. LARSON</u> <u>121882</u> <u>M-7</u> <u>[Signature]</u> <u>10/2/15</u>					
	Name	Z#	Organization	Signature	Date

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
- Design Documents
- Procurement Package
- Statement Of Work
- Traceability Matrix
- Installation Verification and Validation
- Requirements Identification and Documentation

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN-M7-5009 <i>To be completed by the Document Control Team.</i>		Rev. B	Effective Date:
1. SOFTWARE INFORMATION			
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software			
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.			
Software Category: <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons			
Software Name: Proteus Thermal Analysis			
Acronym: N/A		Software Version: 7.0.1 (01.10.2015)	
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:			
Software Description: Analysis data from APTAC instrument.			
Software Owner: Geoff Brown		Z#: 118813	Organization: M-7
Software Custodian: Geoff Brown		Z#:	Organization: M-7
Software Vendor: NETZSCH			
Procurement Information <input checked="" type="checkbox"/> N/A			
PR#:		Number of Licenses:	Requestor:
PR Date:		Price: \$	Date of Receipt:
Charge Codes:			
2. SOFTWARE EVALUATION*			
<i>Determinations based on risk associated with the software or impact of the software failure.</i>			
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)			
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #:			
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:			
3. SOFTWARE QUALITY MANAGEMENT PLAN*			
<i>Determinations based on risk associated with the software or impact of the software failure.</i>			
Change Control:	<input type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input checked="" type="checkbox"/> Other: Track revisions in Division Inventory		
Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:		

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:				
Other:					
TRAINING REQUIREMENTS: a. User: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
Users:					
	Name	Z#	Organization		
b. Owner/Custodian: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
4. APPROVALS <i>When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.</i>					
Software Owner:	Geoff Brown	118813	M-7	<i>Geoffrey W. Brown</i>	12/18/15
	Name	Z#	Organization	Signature	Date
SE (if app.):	N/A				
	Name	Z#	Organization	Signature	Date
RLM	<i>K. Leinhardt</i>	114740	M-7	<i>K. Leinhardt</i>	12/18/15
	Name	Z#	Organization	Signature	Date

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
- Procurement Package
- Traceability Matrix
- Requirements Identification and Documentation
- Design Documents
- Statement Of Work
- Installation Verification and Validation

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN- <i>To be completed by the Document Control Team.</i>	Rev.	Effective Date:
1. SOFTWARE INFORMATION		
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software		
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.		
Software <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware Category: <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons		
Software Name: Winstab		
Acronym: none		Software Version: 3.22 (3.22.2006.1021)
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:		
Software Description: Controls the Vacuum Thermal Stability instrument		
Software Owner: Jose Archuleta	Z#: 079834	Organization: M-7
Software Custodian: Jose Archuleta	Z#: 079834	Organization: M-7
Software Vendor: OZM Research		
Procurement Information <input checked="" type="checkbox"/> N/A		
PR#:	Number of Licenses:	Requestor:
PR Date:	Price: \$	Date of Receipt:
Charge Codes:		
2. SOFTWARE EVALUATION*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)		
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #: 1.0		
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:		
3. SOFTWARE QUALITY MANAGEMENT PLAN*		
<i>Determinations based on risk associated with the software or impact of the software failure.</i>		
Change Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:	

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:		
Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:		
Other:	N/A		

TRAINING REQUIREMENTS:

a. User: ☒ None ☐ OJT #: ☐ Other:

Users:	N/A		
	<i>Name</i>	<i>Z#</i>	<i>Organization</i>

b. Owner/Custodian: ☒ None ☐ OJT #: ☐ Other:

4. APPROVALS

When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.

Software Owner:	<i>Jose G. Archuleta</i>	<i>079834</i>	<i>M-7</i>	<i>Jose G. Archuleta</i>	<i>9/30/15</i>
	<i>Name</i>	<i>Z#</i>	<i>Organization</i>	<i>Signature</i>	<i>Date</i>

SE (if app.): N/A

	<i>Name</i>	<i>Z#</i>	<i>Organization</i>	<i>Signature</i>	<i>Date</i>
	<i>RLM</i> <i>SHeldon A. LARSON</i>	<i>121882</i>	<i>M-7</i>	<i>Sheldon A. Larson</i>	<i>10/2/15</i>
	<i>Name</i>	<i>Z#</i>	<i>Organization</i>	<i>Signature</i>	<i>Date</i>

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
- Procurement Package
- Traceability Matrix
- Requirements Identification and Documentation
- Design Documents
- Statement Of Work
- Installation Verification and Validation

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SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

SQM-PLAN-		Rev.	Effective Date:
<i>To be completed by the Document Control Team.</i>			
1. SOFTWARE INFORMATION			
<input type="checkbox"/> New Software <input checked="" type="checkbox"/> Existing Software			
Complete a Form 2033, <i>Safety/Non-Safety Software Determination Categorization</i> , unless software is commercially controlled (non-safety) software. Examples of commercially controlled software that do not meet the reasonable probability criteria are personal productivity software such as MS PowerPoint, MS Outlook, Internet Explorer, and Mozilla Firefox.			
Software Category: <input checked="" type="checkbox"/> Non-Safety - Commercially Controlled <input type="checkbox"/> Firmware <input type="checkbox"/> Risk Significant: SRL # <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/> Simple/Easily Understood <input type="checkbox"/> Safety: <input type="checkbox"/> SSS <input type="checkbox"/> SHADS <input type="checkbox"/> SMACS <input type="checkbox"/> Weapons			
Software Name: SenTest			
Acronym: none		Software Version: 1.0	
Software Type: <input checked="" type="checkbox"/> COTS/Acquired <input type="checkbox"/> Custom <input type="checkbox"/> Other:			
Software Description: Statistical analysis software used in sensitivity testing.			
Software Owner: Hongzhao Tian		Z#: 230045	Organization: M-7
Software Custodian: Hongzhao Tian		Z#: 230045	Organization: M-7
Software Vendor: Neyer			
Procurement Information <input checked="" type="checkbox"/> N/A			
PR#:		Number of Licenses:	Requestor:
PR Date:		Price: \$	Date of Receipt:
Charge Codes:			
2. SOFTWARE EVALUATION*			
<i>Determinations based on risk associated with the software or impact of the software failure.</i>			
SQMP Type <input type="checkbox"/> Full (skip Section 3) – Required for Safety Software/Optional for Non-Safety Required: <input checked="" type="checkbox"/> FORM-JDIV-1005 (Section 3 of this form)			
Baseline version exists: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes: Version #: 1.0			
If existing software, is a Baseline Required?: <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes Version #:			
3. SOFTWARE QUALITY MANAGEMENT PLAN*			
<i>Determinations based on risk associated with the software or impact of the software failure.</i>			
Change Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:		
Problem Reporting and Corrective Action:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> FORM-JDIV-1004, <i>Software Problem Report/Change Request</i> <input type="checkbox"/> Other:		

* Form guidance for this section is attached to the form.

SOFTWARE EVALUATION/QUALITY MANAGEMENT PLAN (QMP)

Interface Control:	<input checked="" type="checkbox"/> N/A <input type="checkbox"/> Describe:				
Other:	N/A				
TRAINING REQUIREMENTS: a. User: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
Users:	N/A				
	Name	Z#	Organization		
b. Owner/Custodian: <input checked="" type="checkbox"/> None <input type="checkbox"/> OJT #: <input type="checkbox"/> Other:					
4. APPROVALS <i>When approved, submit completed form and associated documentation to the SQA POC for retention as a Controlled Document/Record.</i>					
Software Owner:	Hongzhao Tian	230045	M-7	Hongzhao Tian	10/1/15
	Name	Z#	Organization	Signature	Date
SE (if app.):	N/A				
	Name	Z#	Organization	Signature	Date
RLM	SHELDON A. LARSON	121882	M-7	Sheldon A. Larson	10/2/15
	Name	Z#	Organization	Signature	Date

Attach completed Form 2033, *Safety/Non-Safety Software Determination Categorization*, if completed.

Attach as applicable:

- Baseline Documents
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- Traceability Matrix
- Requirements Identification and Documentation
- Design Documents
- Statement Of Work
- Installation Verification and Validation

* Form guidance for this section is attached to the form.

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PROJECT

Wiff

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3/16/16 20% DTBP in Toluene

DTBP Barcode: 1352757

Toluene Barcode: 1352363

Vessel wt: 53.85g

7g DTBP + 28g Toluene = 35g

HWS

START: 95C

Limit: 265C

Increment: 5C

Cooldown: 50C

ExoTherm Threshold: 0.04

ExoTherm Limit: 250C

Heat Rate: 2C

Level: 270C

min pressure: 101.5 psi

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PROJECT

WIPP

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APTAC: Temperature + pressure verification
 APTAC model: APTAC 264
 Serial number: 002 LOT 15-606002447

Omega handheld RTD thermometer - calibrated 7/27/15
 model: 869C
 serial #: T-308219

Using calibrated RTD, vessel thermometer & metered RTD connected
 to copper block, wrapped with heat tape strip, controlled with
 Vovar.

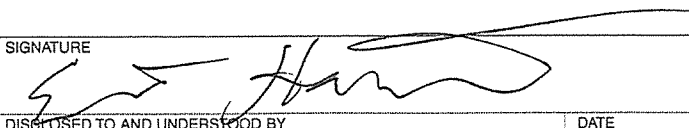
Using calibrated omega pressure gauge: File: 104079

Temperature		Pressure	
RTD (°C)	APTAC (°C)	Gauge (PSI)	APTAC PSI (vessel)
29.8	30	25	25
39.7	40	50	50
49.3	50	75	75
59.2	60	100	100
68.9	70	151	150
78.8	80	202	200
88.8	90	252	250
99.1	100	303	300
109.4	110	353	350
119.5	120	403	400
129.6	130	453	450
140	140	502	500
149.9	150		
159.8	160		

Reassembled & leak checked to 500 psi.

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BOOK

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PROJECT

WIPP

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3/22/16

APTAC model: APTAC 264

Serial #: 002 L0715-606002447

Sample Vessel Weight: 41.7269 g (40 mL titanium sample vessel)
 Weight Taken on mettler Toledo scale TFG#02049, File#040858
 model: XP504

WIPP Sample: SFWB8-15-1 Run 3 Lim 5.160324013 Lab 52279
 Weight Taken on mettler Toledo scale TFG#02049, File#040858
 model: XP504

Sample Weight: 4.0028 g
 Glass Wool on Top: 0.0970 g

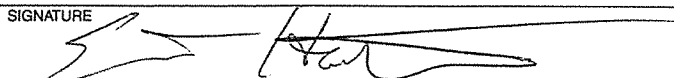
START Temp: 30C Exotherm Threshold: 0.05C
 Limit Temp: 250C Exotherm Limit: 400C
 Temp increment: 2C Heat Rate: 2C/min
 Cool Down Temp: 50C min. pressure: 0 PSI
 mode: HWS

File Name: SFWB8-15-1 RUN 3 3-22-16

Comments: Plugging back to transducer. pressure still shows 121 psi
 Plugging removed. Residue left in vessel still seems somewhat
 wet compared to others, system flushed & left to dry.

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3/23/16

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WIPP

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3/24/16

APTAC model: APTAC 264

Serial #: 002L0715-606002447

Sample Vessel weight: 41.7133 g (10 mL Titanium sample vessel)
 weight taken on mettler toledo scale TFG# 02049, File# 040858
 model: XP504

WIPP Sample: SFWB8-15-2 RUN3 Lins 160324014 Lab# 52279

Weight taken on mettler toledo scale TFG# 02049, File# 040858
 model: XP504

Sample weight: 4.0006 g

GLASS WOOL on top: 0.0909 g

START Temp: 30 C

Exotherm Threshold: 0.05 C

LIMIT Temp: 250 C

Exotherm Limit: 400 C

Temp increment: 2 C

Heat Rate: 2 C/min

Cool Down Temp: 50 C

min Pressure: 0 PSI

mode: HWS

File name: Lab52279 SFWB8-15-2 RUN3 3-24-16

Comments: Light plugging flushed system & left open to dry for several hours. Reassembled & pressure checked for next run.

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3/25/16

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BOOK PAGE

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PROJECT

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4/7/14

APTAC model: APTAC 264

serial #: 002L0715-606002447

Sample vessel empty weight: 41.7078 g (10ml TITANIUM sample vessel)
 weight taken on METTLER Toledo scale TFB#02049, file#040858
 model: XP504

WIPP Sample: SFWB8-15-4 RUN3 Lims#160407002 Lab: 52279
 weight taken on METTLER Toledo scale TFB#02049, file#040858
 model: XP504

Sample weight: 4.0006 g
 GLASS wool on top: 0.0960 g

Start Temp: 30C

Exotherm Threshold: 0.05C

Limit Temp: 250C

Exotherm Limit: 400C

Temp increment: 2C

Heat rate: 2C/min

Cool Down Temp: 50C

min. Pressure: 0PSI

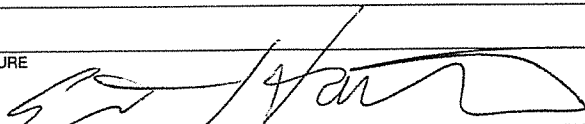
mode: HWS

file name: Lab 52279 SFWB8-15-4 RUN3 4-7-14

Comments: NO major plugging, some slightly toward pressure
 Transducer. System Rinsed & Drying. Residue from sample vessel
 seems wet.

Continued to page

SIGNATURE



DATE

4/8/14

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TITLE

PROJECT

WIPP

Continued from page

4/6/16

APTAC model: APTAC 264

serial #: 002L 0715-606002447

Sample Vessel empty weight: 41.7147 g (10mL Titanium sample vessel)
 weight taken on mettler Toledo scale TFG#02049, File# 040858
 model: XP504

WIPP Sample: SFWB8-25-1 RUN 3

weight taken on mettler Toledo scale TFG#02049, file# 040858
 model: XP504

Sample weight: 4.0037 gGLASS WOOL on top: 0.0941 g

START Temp: 30C

Exotherm Threshold: 0.05C

Limit Temp: 250C

Exotherm Limit: 400C

Temp Increment: 2C

Heat Rate: 2C/min

Cool Down Temp: 50C

min Pressure: 0 PSI

mode: HWS

File Name: SFWB8-25-1 RUN 3 4-6-16

Comments: Residue in vessel after run wetter than usual.
 Some plugging. System flushed + drying.

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SIGNATURE

DATE

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DATE

TITLE

PROJECT WIPP

Continued from page

3/29/16

APTAC model: APTAC 264

SERIAL #: 002L0715-606002447

Sample vessel Empty weight: 41.7174 g (10mL Titanium sample vessel)
 weight Taken on mettler Toledo scale TFG#02049, File #040858
 model: XP504

WIPP Sample: SWB8-25-2 zeoLite Treated

Weight Taken on mettler Toledo scale TFG#02049, File #040858
 model: XP504

Sample weight: 3.9940 gGLASS wool on top: 0.9911 g

START Temp: 30C

Exotherm Threshold: 0.05C

Limit Temp: 250C

Exotherm Limit: 400C

Temp Increment: 2C

HeNT RATE: 2C/min

Cool Down Temp: 50C

Min pressure: 0 PSI

mode: HWS

File name: SWB8-25-2 ZeoLite 3-29-16

Comments: Sample looks like green pills during loading.

Very little if any plugging system still flushed. Left over natural
 Day & pondering.

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TITLE

PROJECT

WIPP

Continued from page

4/14/16

APTAC model: APTAC 264

Serial number: 002L0715-606002447

Sample vessel empty weight: 41.7150 g (10mL Titanium sample vessel)
Weight Taken on Mettler Toledo scale TFG#02049, File #040858
model: XP504

WIPP Sample: SFWB8-25-4 Run3 Lim#1604/201# Lab#52279
Weight Taken on Mettler Toledo scale TFG#02049, File #040858
model: XP504

Sample weight: 4.0024 g
Glass wool on top: 0.0967 g

START Temp: 30 C

Exotherm Threshold: 0.05 C

Limit Temp: 250 C

Exotherm Limit: 400 C

Temp Increment: 20

Heat Rate: 20/min

Cool Down Temp: 50 C

min pressure: 0 psi

mode: HWS

file name: Lab52279 SFWB8-25-4 Run3 4-14-16comments: slight plugging, septum flushed,

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TITLE

PROJECT

WIPP

Continued from page

4/19/16

APTAC model: APTAC 264

Serial #: 002L0715-606002447

sample vessel empty weight: 41.7152 (10mL Titanium sample vessel)
weight taken on Mettler Toledo scale TFC# 02049, file# 040858
model: XP504

WIPP sample: SFWB8-35-1 Run3 Lims# Lab# 52279
weight taken on Mettler Toledo scale TFC# 02049, file# 040858
model: XP504

Sample weight: 4.0007 g
glass wool on top: 0.0938 g

Start Temp: 30C	Exotherm Threshold: 0.05 C
Limit Temp: 250C	Exotherm Limit: 400C
Temp increment: 2C	Heat Rate: 2C/min
Cool Down Temp: 50C	min pressure: 0 psi
mode: HWS	

file name: Lab 52279 SFWB8-35-1 Run3 4-19-16

comments: some plugging to Transducer, system flushed.

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SIGNATURE

DATE

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TITLE

PROJECT

WIPP

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4/21/16

APTAC model: APTAC 264

Serial #: 002L0715-606002447

Sample vessel empty weight: 41.7170 g (10mL Titanium sample vessel)
 weight taken on mettler Toledo scale TFG#02049, file#040858
 model: XP504

WIPP sample: SFWB8-35-2 Run3 Lims# LAB# 52279
 weight taken on mettler Toledo scale TFG#02049, file#040858
 model: XP504

Sample weight: 3.9999 g
 glass vial on top: 0.0900 g

START Temp: 30C

Exotherm Threshold: 0.05C

Limit Temp: 250C

Exotherm Limit: 400C

Temp Increment: 2C

Heat Rate: 2C/min

Cool Down: 50C

min pressure: 0 psi


mode: HWS

File name: LAB52279SFWB8-35-2Run3 4-21-16

Comments: system flushed

Continued to page

SIGNATURE



DATE

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4/26/16

APTAC model: APTAC 264

Serial # 002 L0715-606002447

Sample vessel empty weight: 41.7212 g (on L TITANIUM sample vessel)
 weight taken on Mettler Toledo scale TFG #02049, File #040858
 model: XP504

WIPP Sample: SFWB8-35-4 RUN3 LINS#

Lab# 52279

weight taken on Mettler Toledo scale TFG #02049, File #040858
 model: XP504

Sample weight: 4.000 g

GLASS WOOL on Top: 0.0942 g

START Temp: 30 C

Exotherm Threshold: 0.05 C

Limit Temp: 250 C

Exotherm Limit: 400 C

Temp Increment: 2 C

HEAT RATE: 2 C/min

Cool Down Temp: 50 C

min. Pressure: 0 PSI

mode: HWS

File Name: Lab 52279 SFWB8-35-4 RUN3 4-26-16

Comments: some plugging to headspace, system flushed.

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WIPP

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4/28/16 20% DTBP in Toluene (verification)

DTBP Barcode: 1352757

Toluene Barcode: 1352363

Vessel wt: 53.85g

7g DTBP + 28g Toluene = 35g

HWS

START: 95C

Limit: 265C

increment: 5C

Cool down: 50C

ExoTherm Threshold: 0.04

ExoTherm Limit: 250C

Heat Rate: 2C

Level: 270C

min pressure: 101.5 psi

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Willf

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4/29/16

Temperature + Pressure verification

APTAC model: APTAC 264

Serial Number: 002L0715-606002447

Omega handheld RTD Thermometer - calibrated 7/27/15

model: 869C

Serial #: 7-308219

Vessel Thermometer + meter RTD connected to copper block.
Wrapped with heat tape strip, controller with variac.

Using calibrated Omega pressure gauge? file: 104009

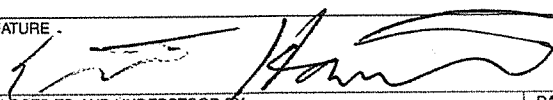
TemperaturePressure

<u>RTD (°C)</u>	<u>APTAC (°C)</u>	<u>Gauge (Psi)</u>	<u>APTAC (Psi)</u>
30.3	30	25	25
40.0	40	50	50
50.2	50	75	75
59.5	60	100	100
69.0	70	150	150
79.0	80	202	200
89.0	90	252	250
99.3	100	303	300
109.4	110	352	350
119.7	120	402	400
129.7	130	452	450
139.8	140	502	500
149.6	150		
159.3	160		

Reassembled + leak checked to 500 PSI.

Continued to page

SIGNATURE



DATE

4/29/16

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LOS ALAMOS NATIONAL LABORATORY

PTN #: 1673230

chem log

09/03/2016

*1352756*
1352757

DROP PT: 09002901S

RT: 4C

DELIVER TO: (118813)Brown, Geoffrey Wayne (

PHONE#: 505-667-6718

AC349932500 ACROS Organics N

VENDOR:

GOVERNMENT SCIENTIFIC SOURCE-P2650800

ORDER TYPE: STANDARD

ITEM#:

PART#: AC349932500

QTY: 2.0

Each

STR LEV:

DESCRIPTION:

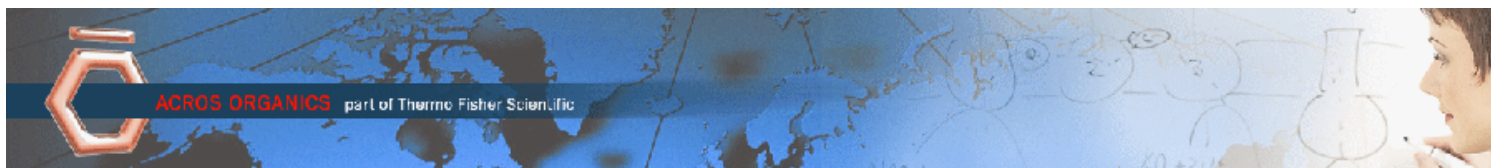
AC349932500 ACROS Organics No.:349932500

Di-tert-butyl peroxide99Application:Radical

PO#: 350508 , LN: 1, SHP: 1

Required: ChmIlg QA ML4NOINSP

Lot A0339376



Version	2
Molecular weight	146.23
Molecular formula	C ₈ H ₁₈ O ₂
CAS No	110-05-4
Linear formula	(CH ₃) ₃ COOC(CH ₃) ₃
Flash point (°C)	6

Certificate of Analysis

This is to certify that units of the below mentioned lot number were tested and found to comply with the specifications of the grade listed. Certain data have been supplied by third parties. Acros Organics expressly disclaims all warranties, expressed or implied, including the implied warranties of merchantability and fitness for a particular purpose. Unless otherwise stated, these products are not intended for use in manufacturing, consumption or application of drugs, cosmetics, dialysis, parenteral or injectable use without further processing. The following are the actual analytical results obtained:

Catalog Number	34993	Quality Test / Release Date	9 April 2015
Lot Number	A0339376	Suggested Retest Date	April 2016
Description	Di-tert-butyl peroxide, 99%		
Country of Origin	NETHERLANDS		
Declaration of Origin	synthetic		

Origin Comment

Result Name	Specifications	Test Value
Appearance	clear liquid	clear liquid
Infrared spectrometry	Authentic	Authentic
GC	≥98.5 %	99.7 %
Refractive index	1.3880 to 1.3900 (20°C, 589 nm)	1.3889 (20°C, 589 nm)
GC	≤0.1 % Tert-butyl hydroperoxide	0.04 % Tert-butyl hydroperoxide



L. Van den Broek, QA Manager

Issued: 4 September 2015

Acros Organics
 ENA23, zone 1, nr 1350, Janssen Pharmaceuticaaan 3a, B-2440 Geel, Belgium
 Tel +32 14/57.52.11 - Fax +32 14/59.34.34 Internet: <http://www.acros.com>
 1 Reagent Lane, Fair Lawn, NJ 07410, USA Fax 201-796-1329

PACKING SLIP

Government Scientific Source, Inc.

12351 Sunrise Valley Drive, Reston, Virginia 20191

(800) 248-8030 * (703) 734-1805

Fax (703) 734-1803

Shipment Number: 1301021

Shipment Date: 08/26/15

Bill To:

DOE / LOS ALAMOS NATIONAL LAB

DO NOT DROP SHIP

O

eCommerce, GSS will create the

Shipping Notice, Net 30 Days

LOS ALAMOS, NM 87545

United States

Customer ID LOS ALAMOS

Our Order No. **S836479**

SalesPerson ROSALIE GOMEZ

Ship To:

LANL for US DOE/NSA

BROWN, GEOFFREY

350508

Bikini Atoll Road

SM-30 Warehouse

Los Alamos, NM 87545

United States

Tracking No. 425142 CHEM

P.O. Number **350508**

P.O. Date 08/18/15

Ship Via GSS

Supplier	Item No.	Description	Unit	Shipped	Ordered	Back Ordered
FISHER SCI	AC349932500	Di-tert-butyl Peroxide 250gr	Each		2	2
FISHER SCI	T324500	Toluene Certified Acs 500ml	Each	2	2	
		152579	B/C	1352363		
	Lot	152579	B/C	1352364		

JMB 114813

8/27/15



1 Reagent Lane
Fair Lawn, NJ 07410
201.796.7100 tel
201.796.1329 fax

Certificate of Analysis

Fisher Scientific's Quality System has been found to conform to Quality Management System Standard ISO9001:2008 standard by SAI Global Certificate Number CERT - 0064970

This is to certify that units of the lot number below were tested and found to comply with the specifications of the grade listed. Certain data have been supplied by third parties. Fisher Scientific expressly disclaims all warranties, expressed or implied, including the implied warranties of merchantability and fitness for a particular purpose. Certain products (USP/FCC/NF/EP/BP/JP grades) are sold for use in food, drug, or medical device manufacturing. Fisher does not claim regulatory coverage under 21 CFR nor maintain DMF's with the FDA. The following are the actual analytical results obtained:

Catalog Number	T324	Quality Test / Release Date	4/9/2015
Lot Number	152579		
Description	TOLUENE, A.C.S.		
Country of Origin	United States	* Suggested Retest Date	Apr-2020
Chemical Origin	Organic - non animal		
BSE/TSE Comment	No animal products are used as starting raw material ingredients, or used in processing, including lubricants, processing aids, or any other material that might migrate to the finished product.		

Result name	Units	Specifications	Test Value
APPEARANCE		REPORT	CLEAR, COLORLESS LIQUID
ASSAY	%	>= 99.5	99.9
COLOR	APHA	<= 10	5
COPPER (Cu)	ppm	<= 0.1	<0.01
EVAPORATION RESIDUE	%	<= 0.001	<0.0001
HEAVY METALS (as Pb)	ppm	<= 0.1	<0.10
IDENTIFICATION	PASS/FAIL	= PASS TEST	PASS TEST
IRON (Fe)	ppm	<= 0.1	<0.01
NICKEL (Ni)	ppm	<= 0.1	<0.01
SUBSTANCES DARKENED BY H2SO4	PASS/FAIL	= PASS TEST	PASS TEST
SULFUR COMPOUNDS	%	<= 0.003	<0.0030
WATER (H2O)	%	<= 0.03	0.003



Edgar E. Hane
Lab Manager BPF

Note: The data listed is valid for all package sizes of this lot of this product, expressed as a extension of this catalog number listed above. If there are any questions with this certificate, please call Chemical Services at (800) 227-6701.
*Based on suggested storage condition.