

*Exceptional service in the national interest*



# **Integrating Management of Spent Nuclear Fuel from Generation to Disposal in the United States**

**Rob P. Rechard, Laura L. Price,  
Elena Kalinina, Tito Bonano**  
Sandia National Laboratories

**Hank Jenkins-Smith**  
University of Oklahoma

**International High-Level Radioactive Waste Management Conference**  
Charleston, SC  
**12-16 April 2015**



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

# Talk discusses interface between societal preferences and noted advantages of consolidated interim storage facility

---



- Current state of waste management due to interaction between societal preferences and technical challenges
- Consolidated interim storage is path to integrating US waste management system
  - Theme previously acknowledged
- Analysis underway to understand implications of delayed repository and implementing consolidated interim storage facility by Nuclear Fuel Storage and Transportation (NFST) Planning Project
  - Logistical analysis and planning (Joseph et al. and Nutt et al.)
  - Standardization (Jarrell et al. yesterday)
  - Societal perceptions

# Road block to disposal in volcanic tuff, revealed lack of integration and flexibility in current US waste management system



- Because of safe at-reactor storage, no urgency but lack of integration and flexibility continues to grow as an issue
- Storage in many varieties of large dual-purpose canisters poses challenges
  - Can be coupled to disposal in unsaturated zone in tuff, in salt, or with other saturated media with extensive ventilation but have long stranded storage for high burnup fuel
  - Other geologic media for repository\* without extensive ventilation require long stranded storage or repackaging

*\*1<sup>st</sup> repository (or 2<sup>nd</sup> repository, if can earn consent for Yucca Mountain but may require working on a 2<sup>nd</sup> repository)*

# Advantages of consolidated interim storage facility have been acknowledged

---



- 1987 DOE Monitored Retrievable Storage (MRS) proposal to Congress
  - an MRS “designed to be an integral component of the waste management system would significantly improve the performance of the system.”
- 1987 Nuclear Waste Policy Amendments Act
- 1989 MRS Review Commission
- 2012 Blue Ribbon Commission (BRC) on America’s Nuclear Future emphasized interim storage to integrate waste management

# **1987 NWPAA noted potentially increased reliability and flexibility of waste system**

---



**...the Secretary shall consider the extent to which siting a monitored retrievable storage facility at each site surveyed would—**

- 1. enhance the reliability and flexibility of the system for the disposal of spent nuclear fuel and high-level radioactive waste established under this Act...**

# 1989 MRS Review Commission noted several advantages of consolidated storage facility

---



- Provide storage for emergencies at reactors
- Provide more efficient storage and safety compared to at-reactor storage
- Provide storage of stranded CNSF
- Lower costs if repository delayed much beyond 2013
- Provide greater redundancy in the waste management system
- Offer buffer capacity for the repository
- Provide flexibility in the system
- Assist in standardization
- Fulfill federal responsibility for taking possession of CNSF
- Provide experience in siting and licensing

# BRC emphasized interim storage as part of an integrated waste management system

---



- **Consolidated Storage would...**
  - Allow for the removal of stranded spent fuel from shutdown reactor sites
  - Enable the federal government to begin meeting waste acceptance obligations
  - Provide flexibility to respond to lessons learned from Fukushima and other events
  - Support the repository program
  - Provide options for increased flexibility and efficiency in storage and future waste handling functions

# Interim Storage Facility couples disparate at-reactor storage with future repository



- Flexibly adapts to operating schedules and numbers of reactors and construction schedules and numbers of repositories (MRS, BRC)
- Provides buffer in system for emergencies at reactors (MRS)
- Support of repository program (BRC)
  - Allows time for large DPCs to cool without stranding SNF at former reactor sites
  - Eases preparation of CSNF for disposal (survey)
- Reduces complications from extreme events such as flooding and terrorists (BRC) (survey)
- Eases aging management requirements (e.g., inspections)
- Eases repackaging CSNF if problems occur (survey)

# **Addition benefits if consolidated storage constructed separate from and sooner than repository**



- Early federal ownership of CSNF (MRS, BRC)
- Removes stranded CSNF (MRS, BRC) (survey)
- Learn from early implementation of consent-based siting (MRS, BRC)
- Early learning from licensing and facilitation of uniform licensing approaches to storage and disposal (MRS)
- Reduce long-term costs of storage (MRS, BRC) (survey)
- Facilitate integration of storage and disposal costs (return to “polluter pay” approach)
- Early initiation of transportation planning and indirect benefits of interactions with stakeholders
- Early preparation of CSNF for disposal
- Early release of reactor property to other uses (survey)

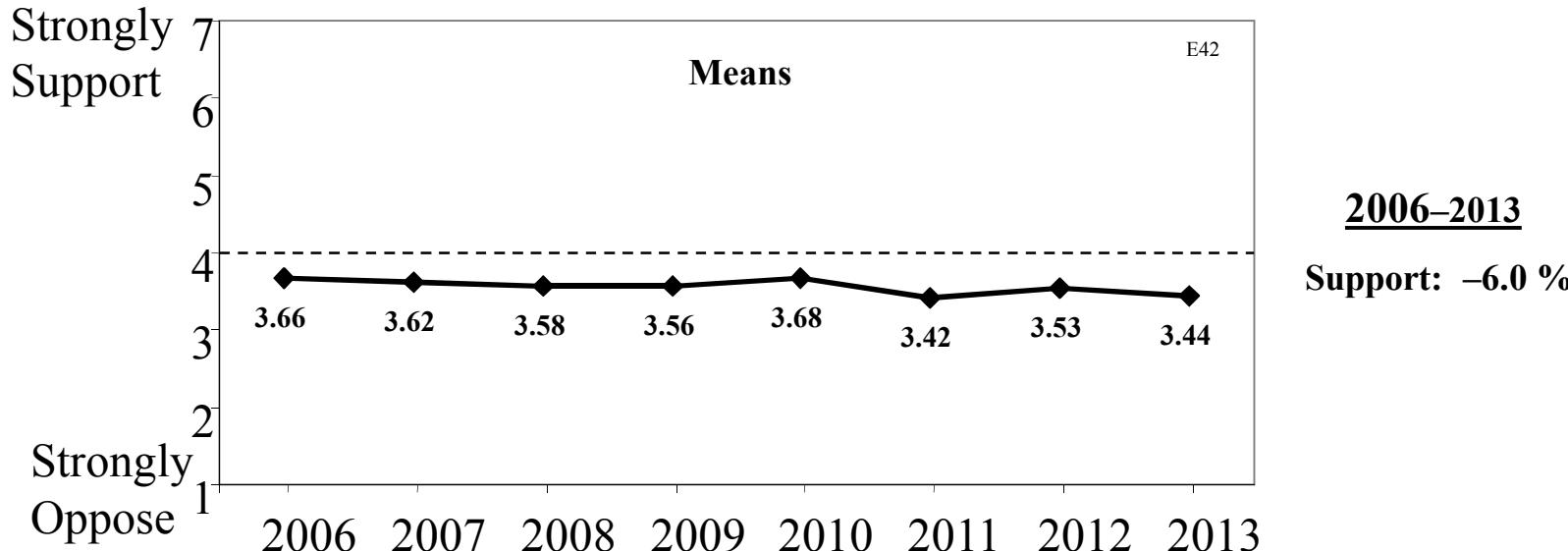
# Although sound arguments, interim storage facility has not been implemented in US

---



- Governor of Wyoming not convinced Congress was committed to implementing consolidated storage under Waste Negotiator process for volunteer siting
- Can always point to “politics” as simplistic reason but what are the root causes for this impression?
  - Cannot continue to label “politics” as something that is a black box when it continues to cause system failure
- What are the public impressions of consolidated storage and the reasons for implementing it?

# When informed of situation in survey, public uncomfortable with at-reactor storage



- Mean support consistently below mid-scale
- Unease across social and ideological groups
- US public open to longer-term solutions

# 2012 national survey examined efficacy of 4 general arguments for siting a consolidated storage facility



Only reducing the costs of storing stranded CSNF made a statistical difference in the level of support

Rationale (4 groups)	Response				
	Oppose (1-3)	Unsure (4)	Support (5-7)	Mean	%Δ
Base case ISF	22	29	49	4.45	—
+Release land, or	20	28	52	4.45	0.0
+Repack CSNF, or	21	33	46	4.48	+0.6
+Reduce costs	19	24	57	4.68	+5.2

# Uneasiness with at-reactor storage and modest support for consolidated storage in 2013 survey

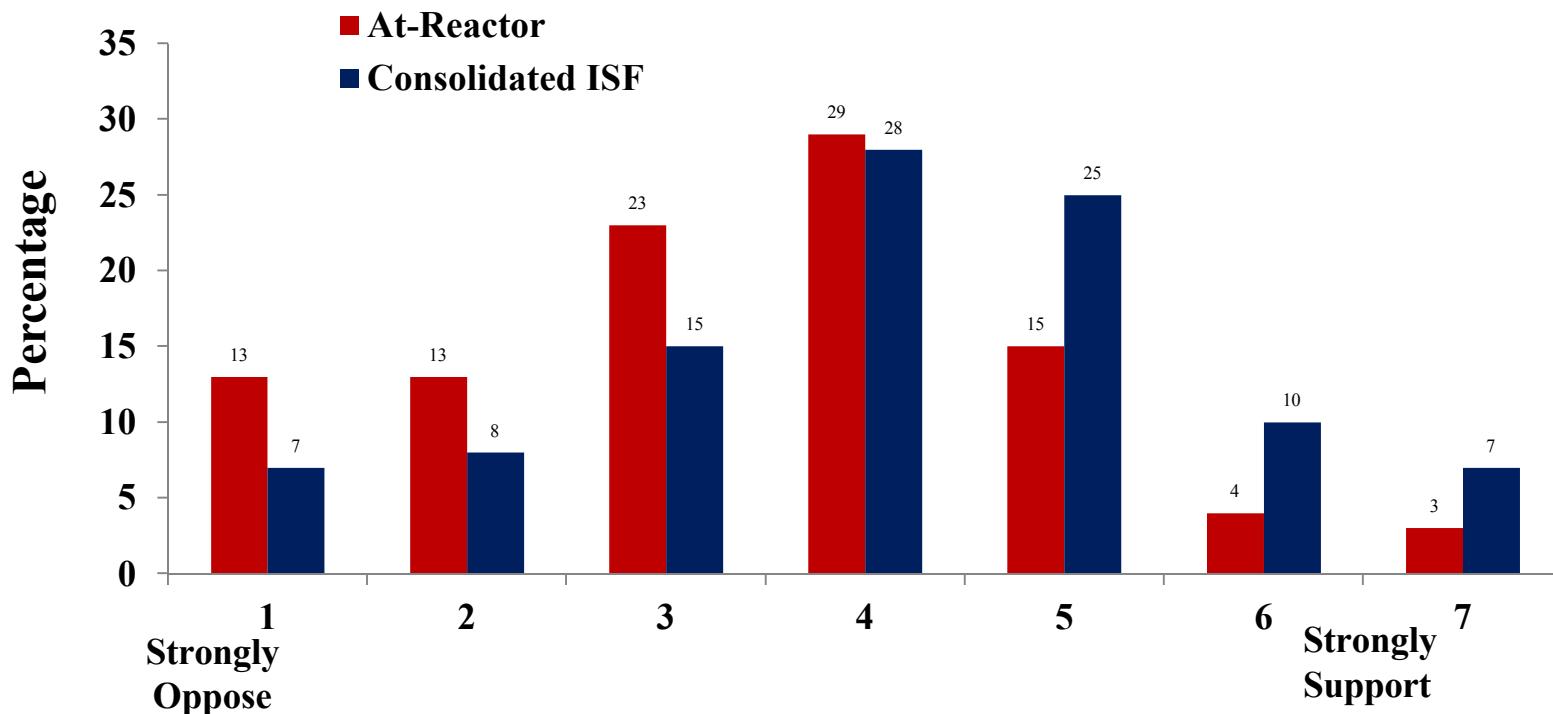


## AGAINST

- Postpones long-term solution
- Adds transportation risks
- More costly in short term
- No-harm from current practices

## FOR

- Available much sooner
- Consolidates security
- Reduces on-site inventories
- Removes “stranded” fuel



# 2013 survey presented public competing arguments for and against implementing consolidated storage



## Arguments FOR consolidated storage

- ISF can be constructed sooner (within 10-15 yr) to store SNF for up to 100 yr and allow more time to develop repositories.
- ISF consolidates SNF while providing better protection from terrorists and allows CSNF to cool and be packaged for repository.
- ISF reduces SNF stored at reactors, many of which are near large population centers, rivers, and oceans where flooding is possible.
- ISF removes stranded SNF from 10 sites and eventually others where security measures must continue to protect SNF. The savings could partially pay for constructing ISF.

# 2013 survey presented public competing arguments for and against implementing consolidated storage



## Arguments AGAINST consolidated storage

- ISF might delay the more politically difficult construction of repositories, which may take 30 or 40 yr.
- Transporting SNF by barge, train, or truck to ISF is more risky than continuing at-reactor storage.
- Expanding at-reactor storage near *existing* operating plants is cheaper and politically more acceptable than building ISF.
- Public has not been harmed by at-reactor storage; and through many sites are near large population centers, improvements can reduce the risk of terrorist attacks and flooding.

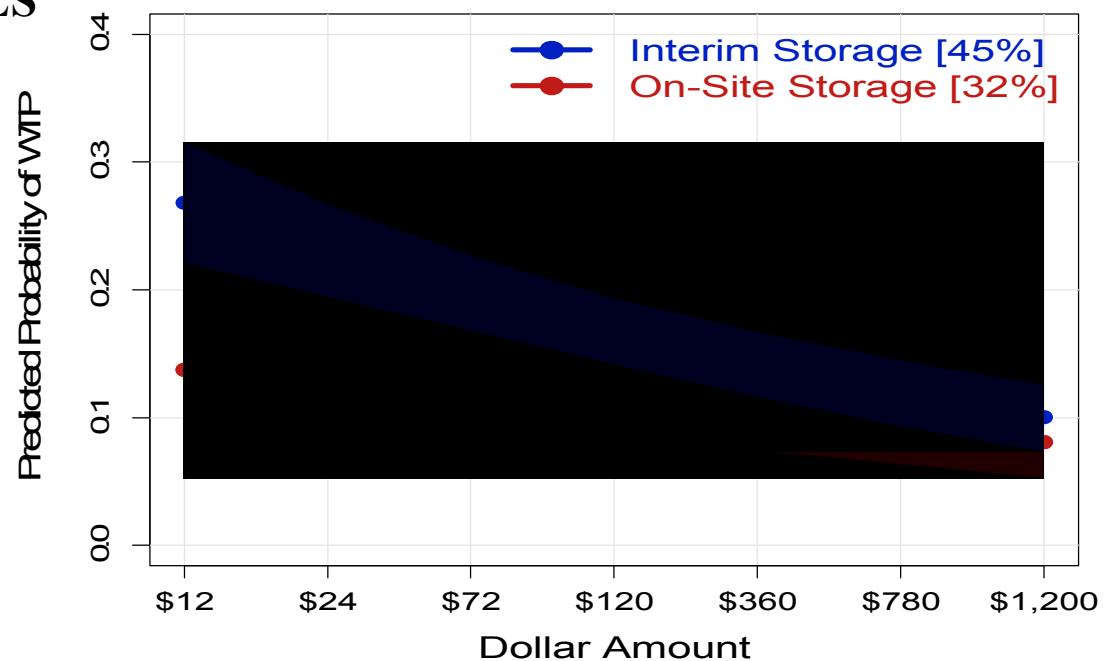
# When asked in 2014, public more willing to pay for consolidated interim storage



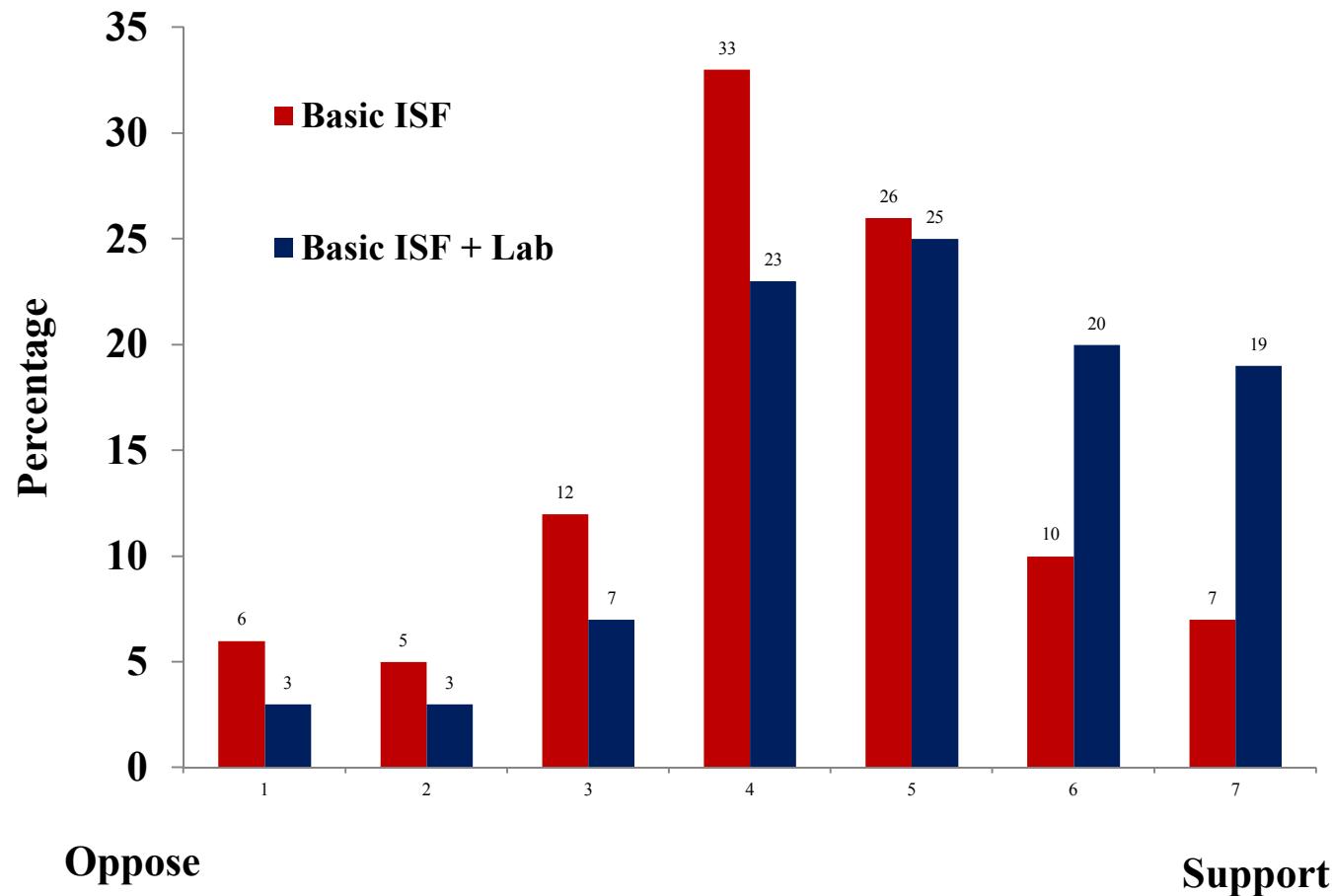
Public first asked to vote for preferred option; for ISF, reminded

- More expensive in the near term than at-reactor storage
- Less expensive in long term than at reactor storage
- Less vulnerable to extreme risks such as flooding and terrorist attacks.
- More vulnerable risks associated with transporting SNF

Public then asked their willingness to pay a tax (randomly assigned between \$12 and \$1200) for their preferred option on scale of 1~definitely NO to 5~definitely YES



# Support for siting an ISF increases significantly when a research function for ISF was added



# Concern for transportation route as great as concern for siting a consolidated storage facility



If storage / transportation route for SNF was proposed within 50 miles of your residence, how likely is it that you would ...

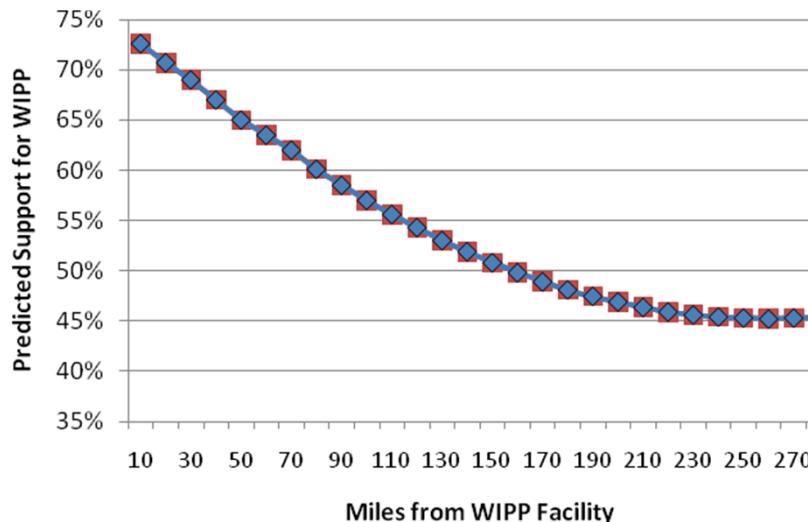
Likelihood of Activities (1 = Not At All Likely—7 = Extremely Likely)	Interim Storage Means	Transportation Route
Attend informational meetings held by authorities (E75/T)	4.37	4.22
Write or phone your elected representatives (E78S/T)	4.20	4.24
Express your opinion using social media (E77S/T)	3.96	4.02
Serve on a citizens' advisory committee (E81S/T)	3.92	3.91
Help organize public <b>support</b> (E80S/T)	3.07	3.09
Help organize public <b>opposition</b> (E79S/T)	3.05	3.10
Speak at a public hearing in your area (E76S/T)	2.97	3.08

Acceptability of transportation influenced by acceptability of consolidated storage

# WIPP transportation planning and emergency preparedness key to expanding support



- Expanded support beyond local community
- WIPP implemented training of emergency personnel along truck route
  - Full scale exercises
  - Training accompanied with public announcement and opportunity for press to observe, interview officials, and interview emergency responders



# WIPP transportation planning and emergency preparedness key to expanding support

---



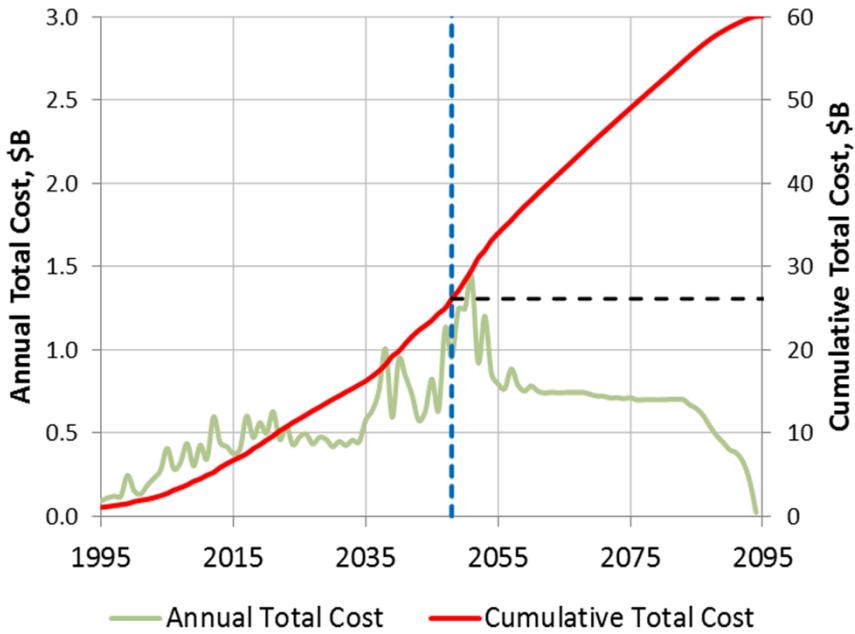
- WIPP used several State groups already in existence
  - Western Governors Association (WGA) to
    - Report on transportation issues
    - Plan safety program
  - National Vehicle Safety Alliance to develop truck inspection program
- Several working groups started, for example
  - Technical Evaluation Committee to develop emergency training materials

# Stranded SNF storage at shutdown reactors motivation for consolidated storage



- Long term costs of storing SNF at a shutdown reactor are large and provide impetus for consolidated interim storage facility (or repository if implemented early)
- Prior to 2000, focus of cost comparisons were between
  - at-reactor storage (at operating reactor) then repository disposal and
  - consolidated interim storage then repository disposal
- By 2013, at-reactor storage had been implemented but a repository was far in the future
- By 2013, focus of cost comparisons are between
  - at-reactor storage *followed by stranded storage* then repository disposal and
  - at-reactor storage followed by storage at consolidated interim facility then repository disposal

# Cost of storage at reactor followed by stranded storage until alternative available in 2048 is ~\$60 in 2095



- Annual cost for storage is 10 times greater at shut down site versus operating site (i.e., ~\$1 million/y versus ~\$10 million/y)
- Costs increase around 2035 when many reactors shut down
- Transportation costs not included but only 15% of costs of storage

# Take away points



- Public uneasy with current at-reactor storage
- Consolidated storage provides integrating function (universal coupler) for current system
  - But using “flexibility” as the primary argument for consolidated storage will be challenging
- Including attributes of research and repackaging to address storage issues increases support
- Transportation presents opportunity to discuss the ISF
- Public understands value of reducing long-term costs but
  - Congress focuses on annual costs (consolidated storage more expensive to implement on short-term)
  - Technically hard to define when transition to long-term cost reduction occurs

# Consolidated interim storage is path to integrating US waste management system

---

Consolidated interim storage facility way for the US waste system to be more flexible to changing situations

- Different repository media, emergency closure of reactor, and temporary closure for repository for upgrades

## Advantages of consolidated interim storage facility

- Flexible siting criteria by implementing schemes to lower thermal output
  - Buffer storage for hot canisters, or
  - Mixing SNF fuel in disposal canister
  - Re-packaging of DPCs
- Ease burden of aging inspections at shutdown sites and operating sites
- Accommodate shipment of bare fuel currently in wet storage
- Same organization responsible for storage and disposal
  - Current scheme uses utilities for storage and federal government for disposal

# Licensing of storage is deterministic and rule-based in US



- Wet storage licensed as part of reactor operations
  - Reactor license for up to 60 y, with 20 y renewal
  - 10 CFR 50
- Dry storage licensed separately
  - 69 Independent Spent Fuel Storage Installations (ISFSI) in 2013
  - Licensed up to 40 y with up to 40 y extensions
  - 10 CFR 72
- 2 types of ISFSI licenses
  - 54 General licenses
    - Co-located with operating reactor
    - 3.5 y to complete application
  - 15 Site-specific licenses
    - Separate from reactor or reactor is shut down
    - 6 y to complete application

# Several types of ISFSI designs in US



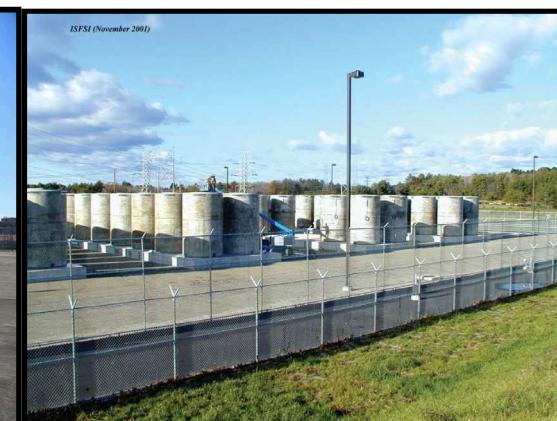
- Vertical below ground
- Horizontal bunker
- Vertical (most common)
- 1 Vault: DOE site in Colorado for Fort St. Vrain SNF (high temperature gas cooled reactor)



Humboldt Bay  
Holtec below grade



Rancho Seco  
TN horizontal

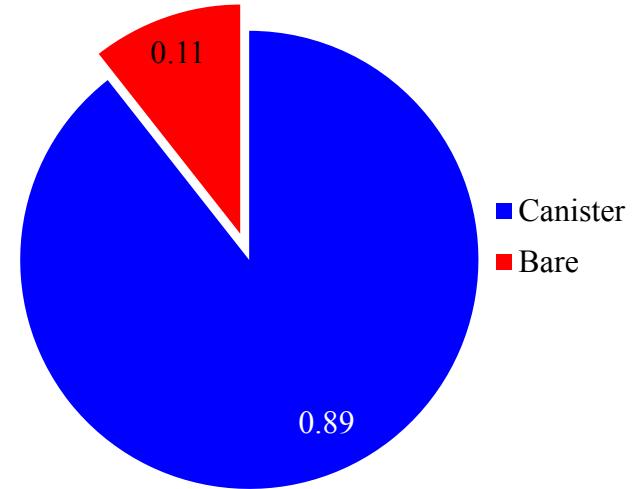


Maine Yankee  
NAC vertical

# Two categories of casks for dry storage



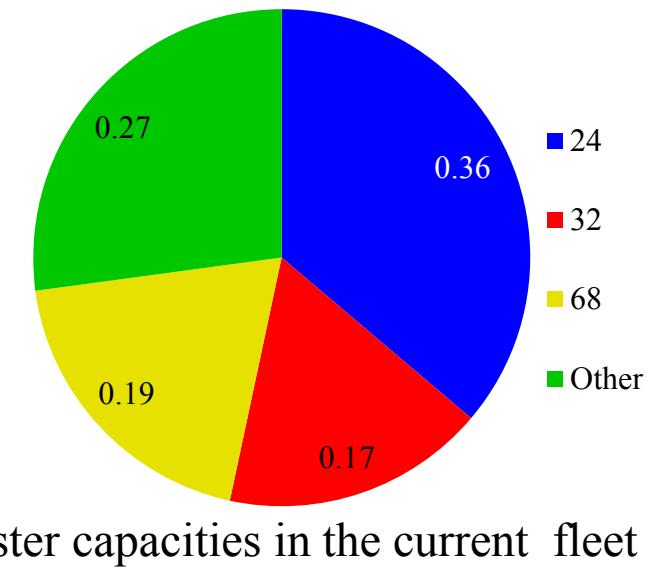
- Bare fuel (also called direct load)
  - 11% in 2012
  - All metal containers
  - Bolted closed
- Canister, thin-walled inner stainless steel
  - 89% in 2012
  - Overpack of concrete (or sometimes metal)
  - Welded closed
- Licensed for up to 20 yr with 20 yr renewal increments
- 10 CFR 71
- Current assumption in environmental impact statement (EIS) is that casks will be reloaded after 100 y



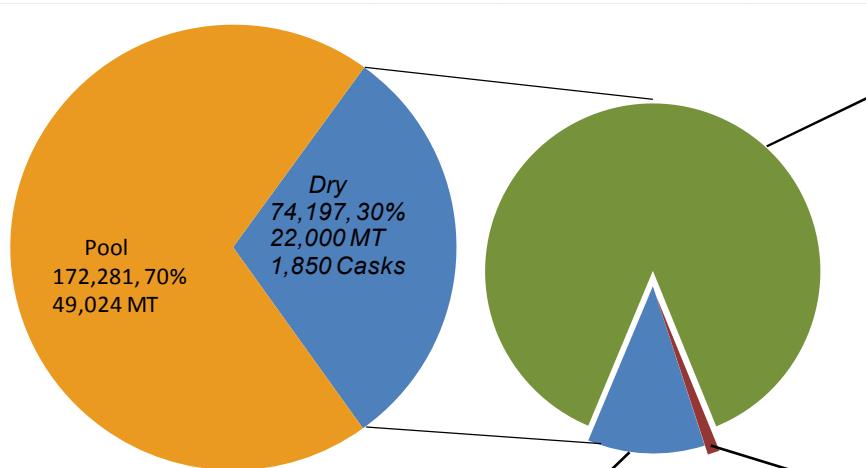
# Large sizes and number of casks show US waste management system not integrated



- NRC has approved 34 designs, which include
  - 5 storage only designs (316 casks)
  - 29 dual-purpose designs (licensed for storage and transportation which started in late 1980s)
  - Many more versions because of license revisions and amendments
- Trend is for larger casks
  - 37 PWR fuel assemblies
  - 87 BWR fuel assemblies
- Cask certification mostly based on modeling



# Dry Storage Inventory



1,655 Welded Metal Canisters In Vented Concrete Overpacks  
65,102 Assemblies, 87.5% of Dry

Transnuclear (34%)  
Holtec (41%)  
NAC (10%)

12 Welded Metal Canisters in Transport Overpacks  
866 Assemblies, 1.2% of Dry

183 Bare Fuel Casks  
8,406 Assemblies, 11.3% of Dry



Transnuclear TN-32



Holtec Hi-Star 100

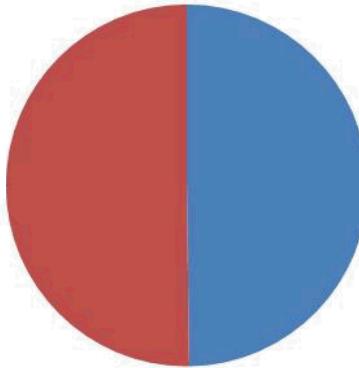


- *Majority is in Large Welded Canisters*
- *Current dry storage inventory is diverse*
- *Trend toward higher capacities*

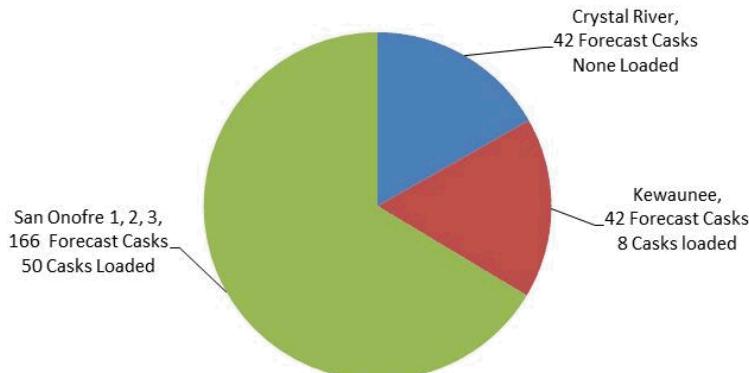
# Shutdown Reactor Sites Use Several Different Storage Designs



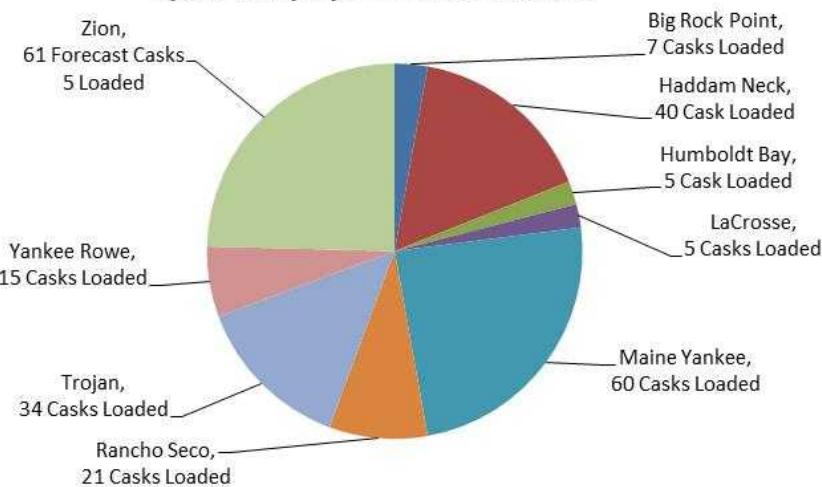
**498 Fuel Casks, ~25 GTCC Casks  
5,561 MT, 14,266 Assemblies**



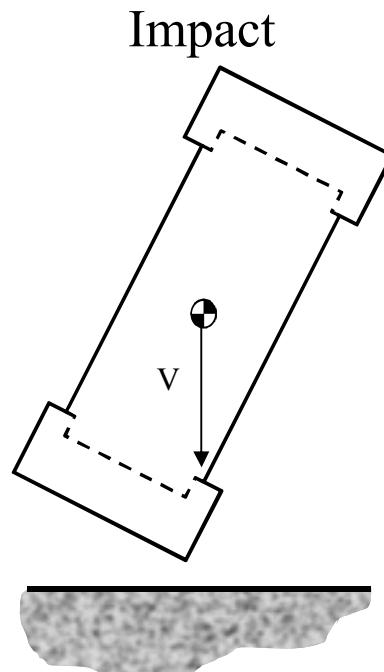
**Early Shutdown Reactor Fuel Cask  
250 Fuel Casks, ~10 GTCC Casks,  
2,747MT, 6,617 Assemblies**



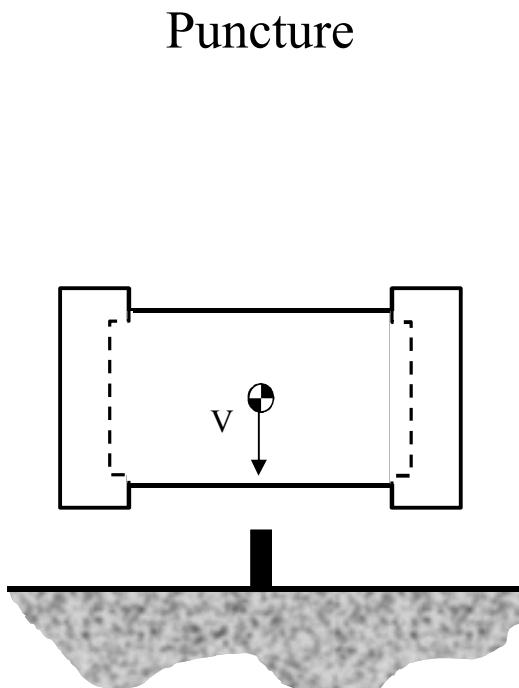
**Stranded Reactor Fuel Casks  
248 Fuel Cask, 15 GTCC Casks,  
2,813MT, 7,649 Assemblies**



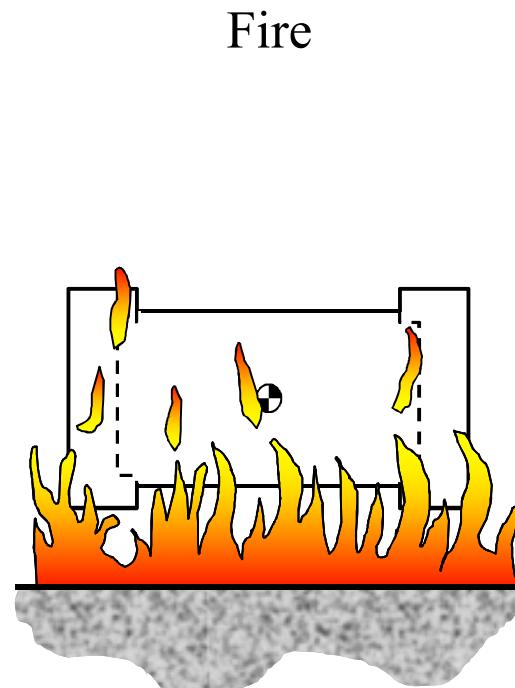
# NRC certifies compliance of transportation casks through 3 tests



9 m drop onto  
unyielding  
surface

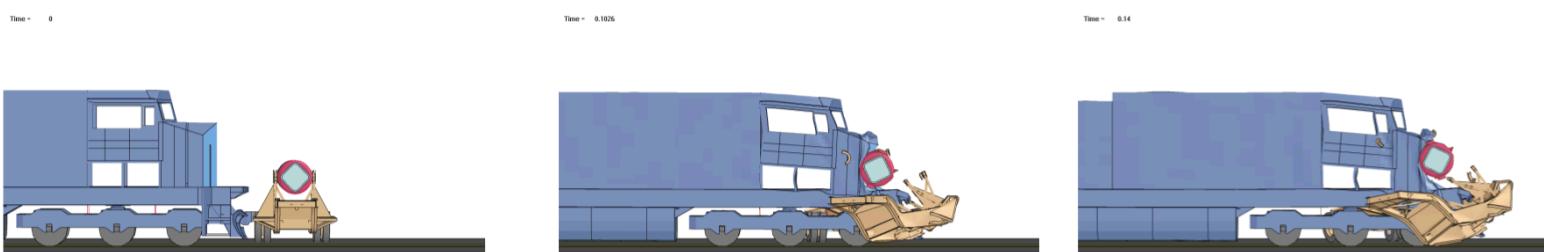
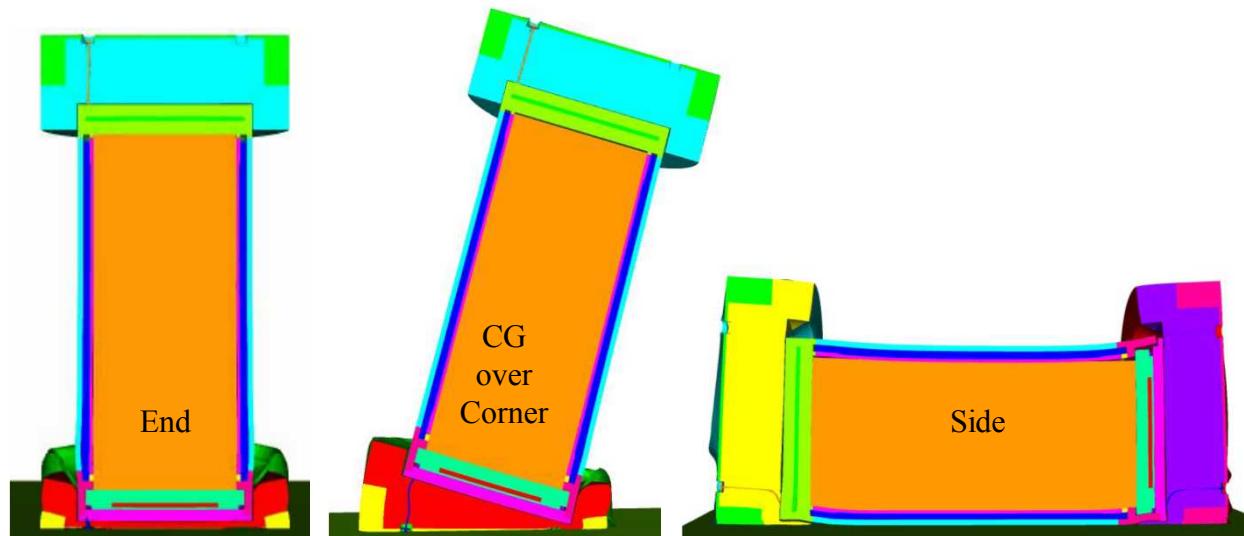


1 m drop  
onto 15 cm  
steel bar



800 °C fully  
engulfing fire for  
30 minutes

# Numerical simulations often sole basis of certification



# New railcars necessary for transporting massive casks



- Without new railcars, US has no capability to move massive dual-purpose casks
- Association of American Railroads sets the standard for the specialized railcars
- Developing new compliant railcars is long and detailed process of analysis and testing
- DOE currently developing a request for proposals (RFP) to design, test, and certify new railcars
- Would start small by only moving SNF from stranded sites

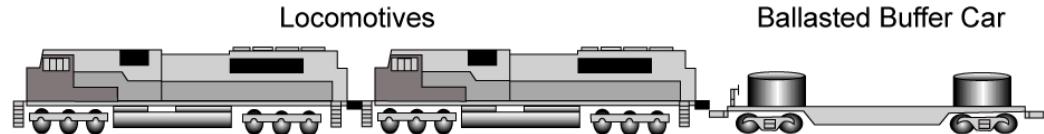


# Dedicated train for rail transportation



## Locomotive

- Two 4000 HP
- Electronically controlled pneumatic brakes



## Cask Car

- Carry casks and cradle from 25 to 160 ton
- 17 ft long, 12 ft wide, <15 ft tall



## Buffer Cars

- Spread axle loads for bridges
- Provide distance to protect locomotive and escort car
- Carry spare parts



## Escort Car

- Carry security and technical personnel
- Provide location monitoring, and security/emergency communications

### Estimated Weight and Length of Rolling Stock

Unit	Weight	No. in Consist	Length
4000 HP Locomotive	136 tons	2 per consist	61 ft. length
Cask Car	72 tons	3-5 per consist	80 - 90 ft. length
Cask & Cradle	150 tons	3-5 per consist	25 ft. length
Buffer Car	32 tons	2 per consist	60 ft. length
Escort Car	80 tons	1 per consist	85 ft. length

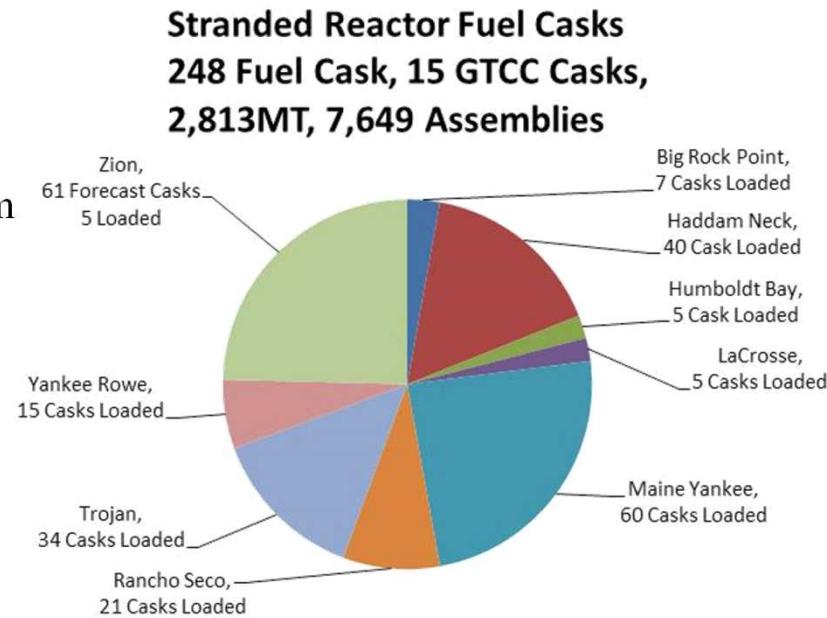
# Pilot storage facility to start in 2021



- **5,000 to 10,000 tonne capacity with a receipt rate of 1,500 tonne/y**
  - Accept dry storage containers from stranded sites
  - Transport fuel dual purpose canisters (DPC) in approved transportation overpack casks
  - Transfer the DPC to a new storage overpack cask approved for each DPC
  - 9 stranded sites use 13 canister designs, 8 storage, and 7 transport overpack designs
    - Transition from short-term storage to transportation to long-term storage
    - Aging Management Plans expected

## ■ Facilities will include:

- Rail yard and associated maintenance equipment
- Cask-handling building for transfer of the DPC from transportation to storage overpacks
- Storage pads with multiple vertical and horizontal storage overpack designs
- Security facilities
- Infrastructure and balance of plant facilities



# More facilities included for full ISF design



## ■ Larger ISF starts operations in 2025

- 20,000 tonne or greater
- 3000 tonne/y to be greater than US discharge rate (~2000 tonne/y)
- Modular approach for flexibility

## ■ Assumed ISF capacity is about 70,000 tonnes

- Based on 3,000 tonnes/y receipt rate and repository starts in 2048

## ■ Continued DPC storage using the storage method selected for the Pilot

## ■ Bare fuel receipt and storage capability for efficient acceptance from reactors

- Pools –
  - Technically mature, but expensive
  - Choice for Central Interim Storage in Sweden (CLAB)
- Vaults
  - Approach used in Spain

## ■ Potential packaging facility to support disposal

- DPC would become LLW if re-packaging required

## ■ Pilot and ISF licensed as ISFSI (10 CFR 72)

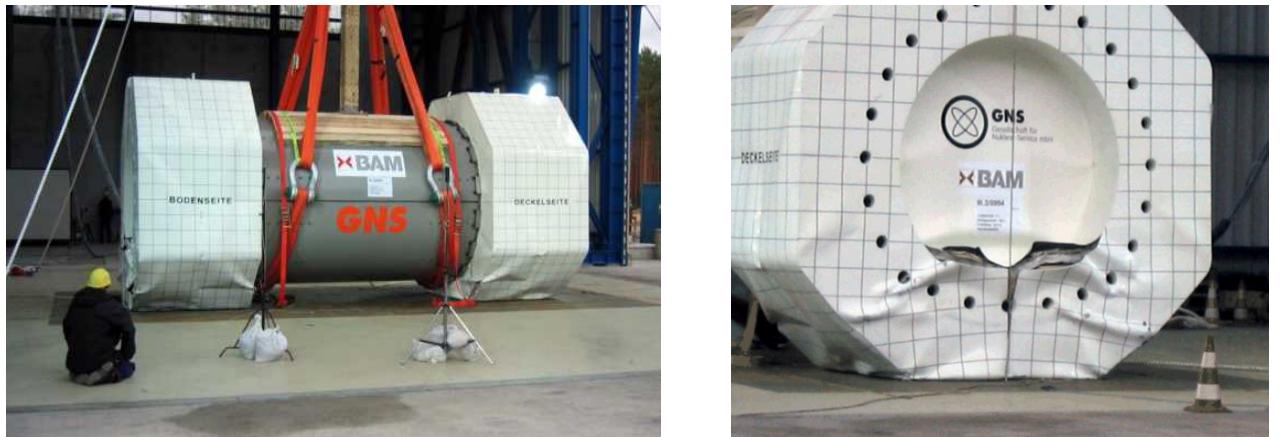
# Public comments on SNF National Transportation Plan ask for full-scale testing to address risk concerns



Sandia truck cask test at 130 km/h in 1978



BAM CASTOR side impact test (BAM public website)



# Possible full-scale testing in a Package Performance Study (PPS)

---

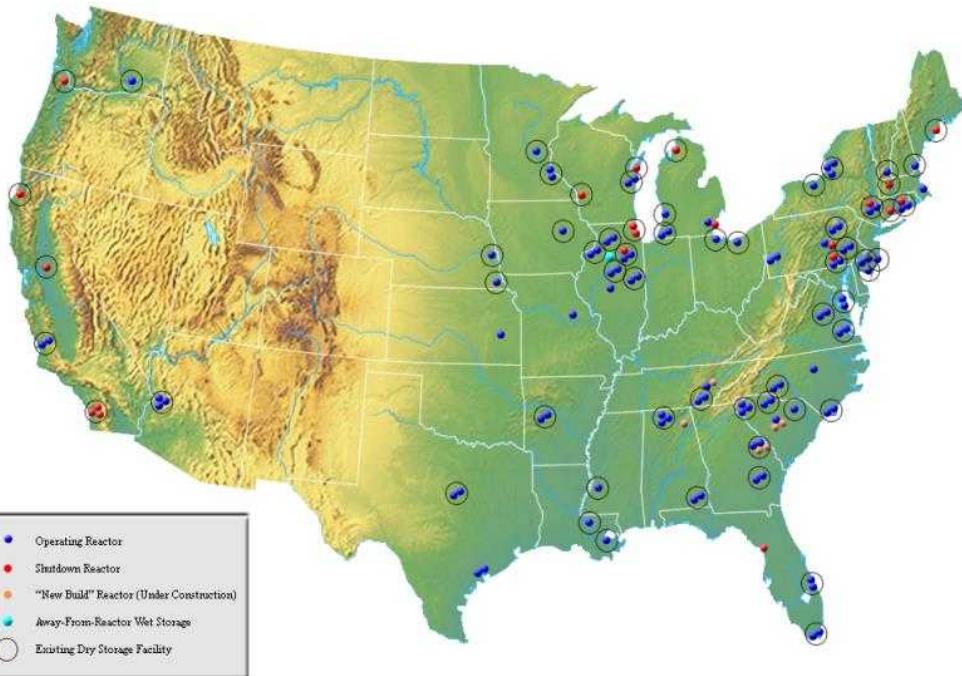


- NRC recommendations
  - Impact test of a rail cask into an unyielding target at 96 to 144 km/h (60 to 90 mph)
  - “Back breaker” test of a cask onto a rigid semi-cylinder where impact limiters are by-passed
  - Engulfing fire tests for a duration beyond the 30 minute limit specified in 10 CFR 71.73
- National Academy of Science recommendations
  - Long duration fire test with instrumented package to provide validation data
  - Regulatory and credible, extra-regulatory impact testing to support analytical, simulation, and scaled testing efforts

# 19 Reactors shutdown with fuel on 16 sites



## 130 Commercial Nuclear Power Plants Built



- 100 Operating Reactors
- 9 Early Prototypes
  - No fuel on site
- 1 Never Operated
- 1 Disabled (Three Mile Island)
  - Fuel moved to DOE Idaho ISFSI
- 1 Demonstration High Temperature Gas Reactor (Fort St. Vrain in vault ISFSI in Colorado)
- 18 Reactors Ceased Operations
  - Fuel on site
  - 3 reactors on sites with other active reactors
  - 15 reactors on 12 sites with no other nuclear operations
    - 12 stranded reactors (9 sites)
    - 3 early shutdown reactors (3 sites)

# Current waste management system uses at-reactor storage

---



- 100 operating reactor at 62 sites in 2014
  - 65 pressurized water reactors (PWR)
  - 35 boiling water reactors (BWR)
- 71,000 tonnes heavy metal radioactive waste in 2013
  - 49,000 tonnes in wet storage
  - 22,000 tonnes in dry storage

# General recommendations of Blue Ribbon Panel



- A new, consent-based approach to siting future waste management facilities
- A new organization dedicated solely to implementing the waste management program and empowered with the authority and resources to succeed
- Access to the funds nuclear utility ratepayers are providing for the purpose of nuclear waste management
- **Prompt efforts to develop one or more consolidated storage facilities (NFST Planning Project within NE-DOE)**
- **Prompt efforts to develop one or more geologic disposal facilities (UFD Program within NE-DOE)**
- **Prompt efforts to prepare for the eventual large-scale transport of SNF and HLW to consolidated storage and disposal facilities when such facilities become available (NFST)**
- **Support for continued US innovation in nuclear energy technology and for workforce development**
- **Active US leadership in international efforts to address safety, waste management, non-proliferation, and security concerns**

# Application of Social Science Research to Consent-Based Siting



- Survey research starting point on consent-based siting
- How can we use this research to have a continuous conversation with communities?
- Matt Nowlin (College of Charleston): Set stage of public learning--discuss example of directed choice, Yucca Mountain
- Kuhika Gupta (University of Oklahoma): Research on multiple streams of data for researching public perceptions
- Joe Ripberger (University of Oklahoma): Research on real-time monitoring of what public learns
- Judith Holms (North Wind): Application of interacting with public that resulting in substantial public learning