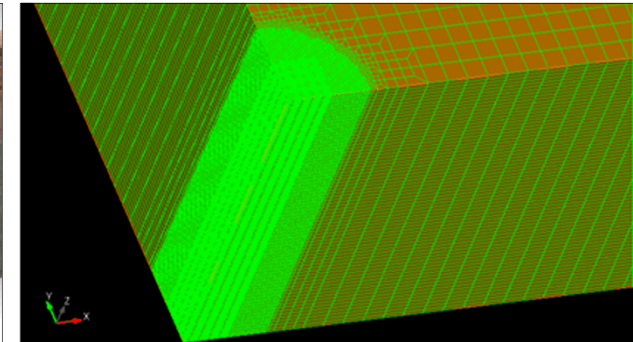
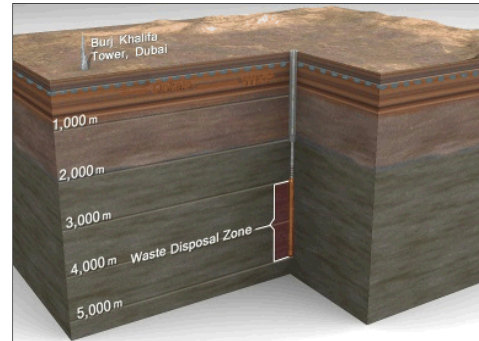
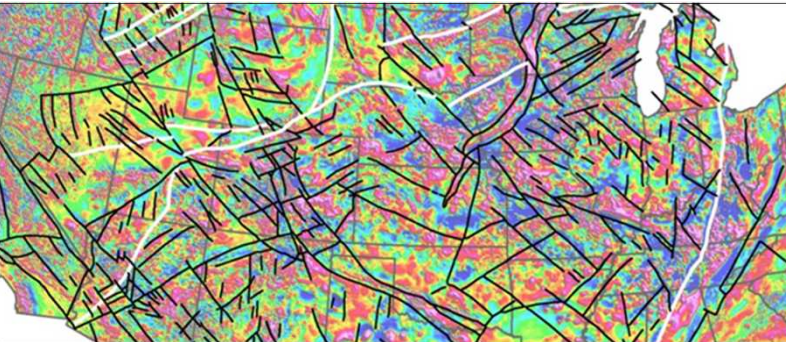


Exceptional service in the national interest



Deep Borehole: from Disposal Concept to Field Test

Kristopher L. Kuhlman

Sandia National Laboratories

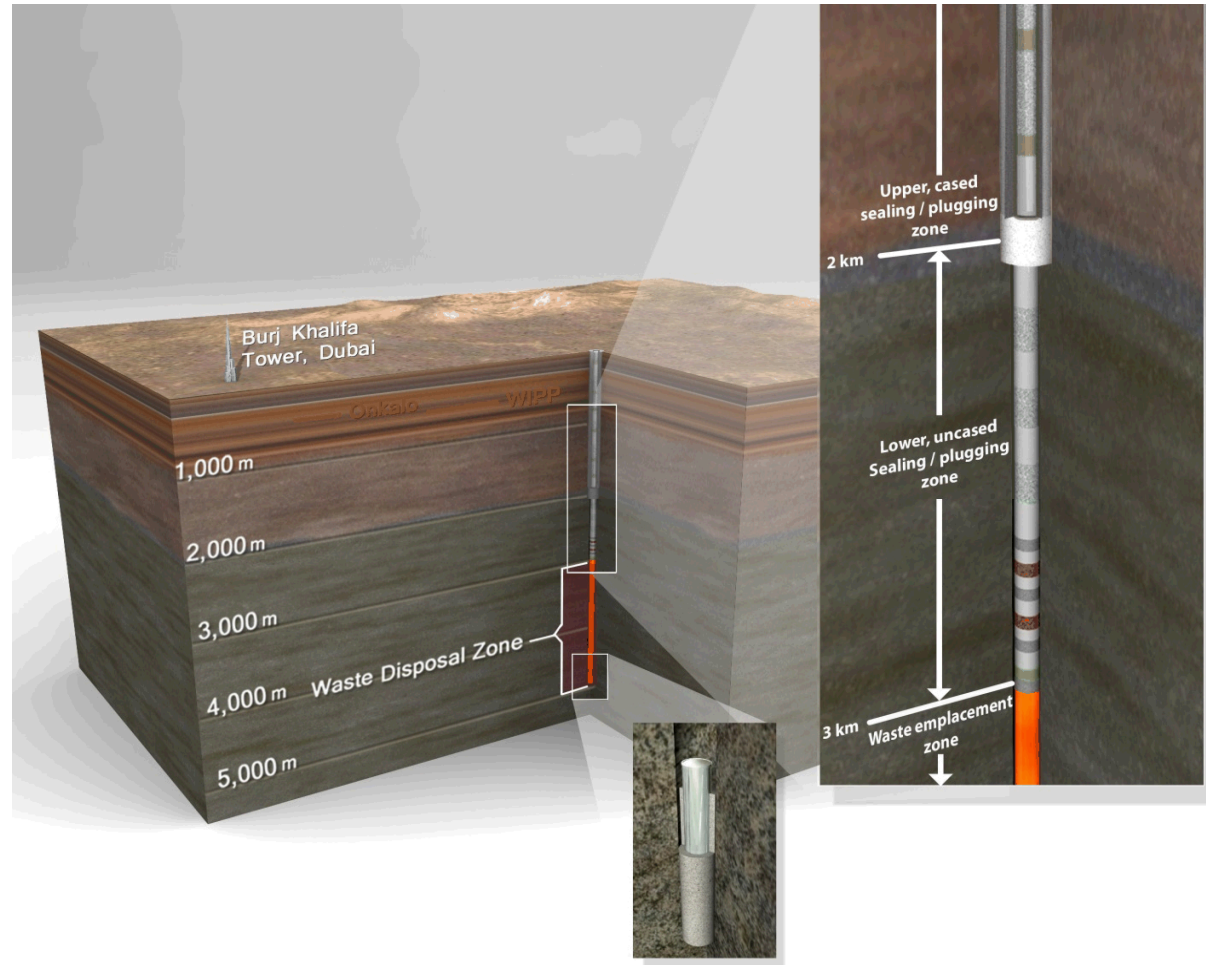
Applied System Analysis & Research Department



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2011-XXXXP

Deep Borehole Disposal Concept

- $\leq 17''$ hole to 5 km
- Straightforward Construction
- 10 × Geologic Isolation of Mined Repository
- Conditions at Depth
 - Low permeability
 - Stable density gradient
 - Reducing fluid chemistry



Radioactive Waste Forms

Waste Properties

- Thermal output
- Physical size
- Waste total volume

Primary Waste Forms

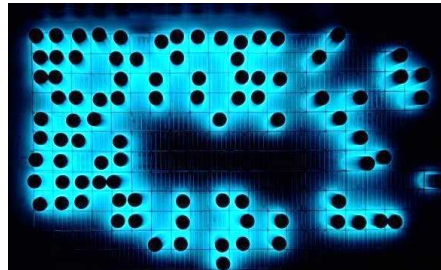
- Commercial spent nuclear fuel
- DOE-managed high-level waste
 - Tank waste converted to:
 - Borosilicate glass logs
 - Cs-137/Sr-90 capsules



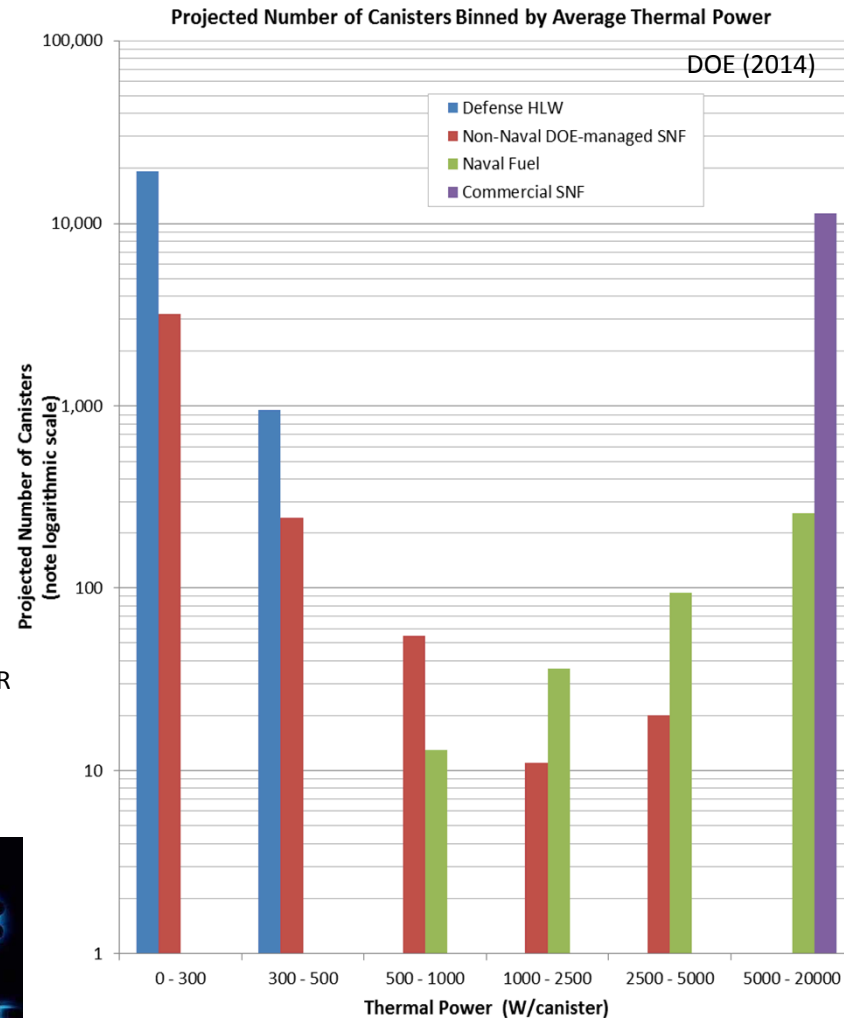
>200,000 PWR Assemblies
[$\approx 12''$ diam.]



Hanford tank farm



2,000 Cs/Sr Capsules [$\approx 3''$ diam.]

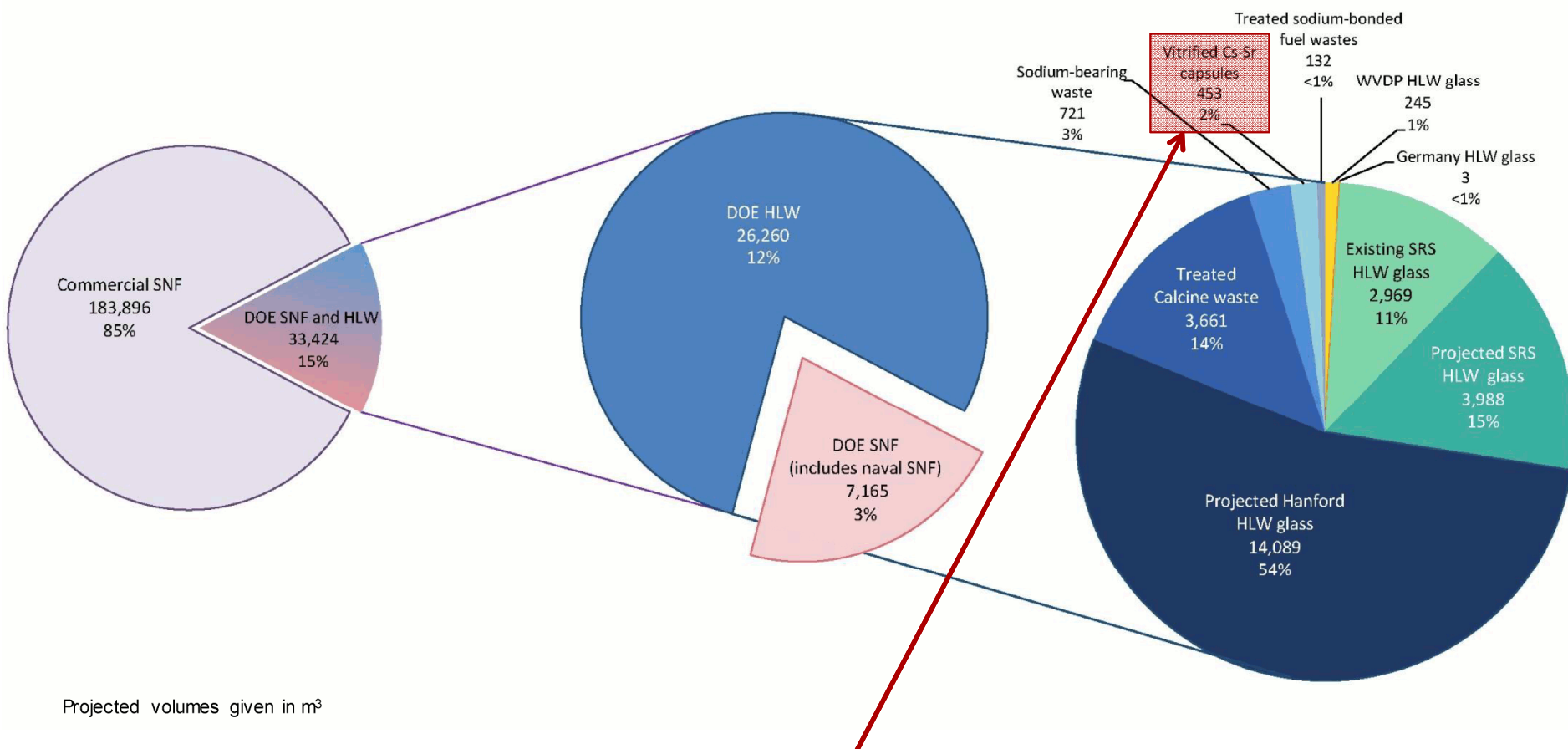


Radioactive Waste Volumes

Commercial and DOE-Managed HLW and SNF

DOE-Managed HLW and SNF

DOE-Managed HLW



HLW = High-Level Waste
SNF = Spent Nuclear Fuel

≈ 40% total curies of radioactivity at Hanford

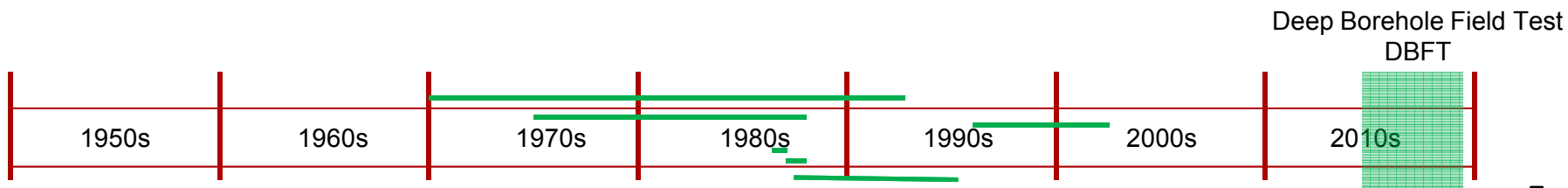
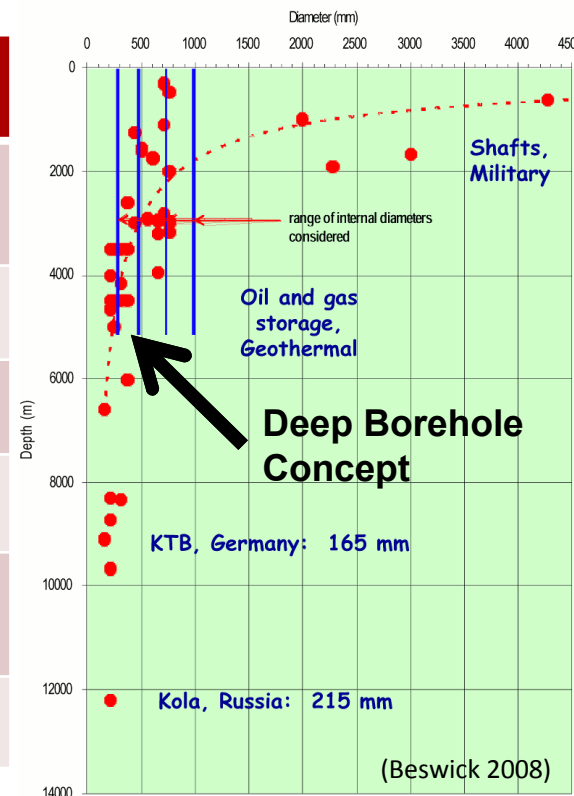
Recent Motivating Events

- **Jan. 2012: Blue Ribbon Commission Report**
- **Jan. 2013: US Department of Energy (DOE) Strategy**
Strategy for Management and Disposal of Used Nuclear Fuel and High-Level Radioactive Waste
- **Oct. 2014: DOE Disposal Options**
Assessment of Disposal Options for DOE-Managed High-Level Radioactive Waste and Spent Nuclear Fuel
 1. Dispose all HLW & SNF in common repository
 2. Dispose some DOE-managed HLW and SNF in separate mined repository
 3. Dispose of smaller waste forms in deep boreholes
- **Oct. 2014: Deep Borehole Request for Information (RFI)**
Seeking Interest in siting a Deep Borehole Field Test
- **March 24, 2015: Obama Memo**
“In accordance with the [Nuclear Waste Policy] Act, I find the development of a repository for the disposal of high-level radioactive waste resulting from atomic energy defense activities only is required”
- **March 2015: Deep Borehole Draft Request for Proposals (RFP)**
Seeking Site, Drilling & Management Proposals for Deep Borehole Field Test

History

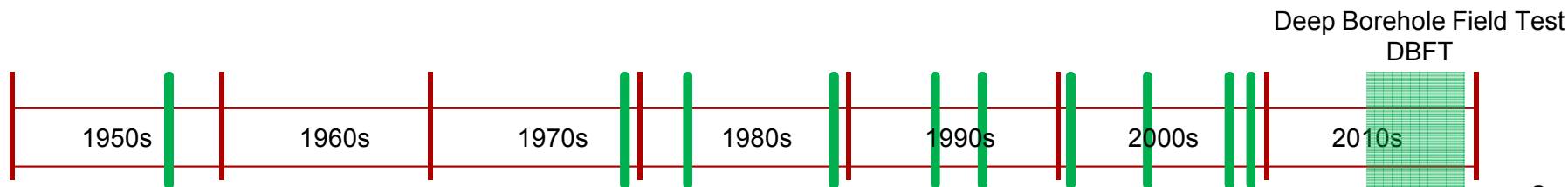
Deep Continental Drilling

Name	Location	Years	Depth [km]	Diam. [in]	Purpose
Kola SG-3	NW USSR	1970-1992	12.2	8½	Geologic Exploration + Technology Development
Fenton Hill (3)	New Mexico	1975-1987	3, 4.2, 4.6	8¾, 9⅞	Enhanced Geothermal
Gravberg	Central Sweden	1986-1987	6.6	6½	Gas Wildcat in Siljan Impact Structure
Cajon Pass	California	1987-1988	3.5	6¼	Geomechanics near San Andreas Fault
KTB (2)	SE Germany	1987-1994	4, 9.1	6, 6½	Geologic Exploration + Technology Development
Soultz-sous-Forêts GPK (3)	NE France	1995-2003	5.1, 5.1, 5.3	9⅝	Enhanced Geothermal



Deep Borehole Disposal

- **Hess et al. (1957) NAS Publication 519**
The Disposal of Radioactive Waste on Land.
Appendix C: Committee on Deep Disposal
- **Obrien et al. (1979) LBL-7089**
The Very Deep Hole Concept: Evaluation of an
Alternative for Nuclear Waste disposal
- **Woodward-Clyde (1983) ONWI-226**
Very Deep Hole Systems Engineering Studies
- **Juhlin & Sandstedt (1989) SKB 89-39**
Storage of Nuclear Waste in Very Deep Boreholes
- **Ferguson (1994) SRNL WSRC-TR-94-0266**
Excess Plutonium Disposition: The Deep Borehole
Option
- **Heiken et al. (1996) LANL LA-13168-MS**
Disposition of Excess Weapon Plutonium in Deep
Borehole: Site Selection Handbook
- **Harrison (2000) SKB-R-00-35**
Very Deep Borehole – Deutag's Opinion on Boring,
Canister Emplacement and Retrieval
- **Nirex (2004) N/108**
A Review of the Deep Borehole Disposal Concept
- **Beswick (2008)**
Status of Technology for Deep Borehole Disposal
- **Brady et al. (2009) SNL SAND2009-4401**
Deep Borehole Disposal of High-Level Radioactive
Waste



Deep Borehole Disposal Concept

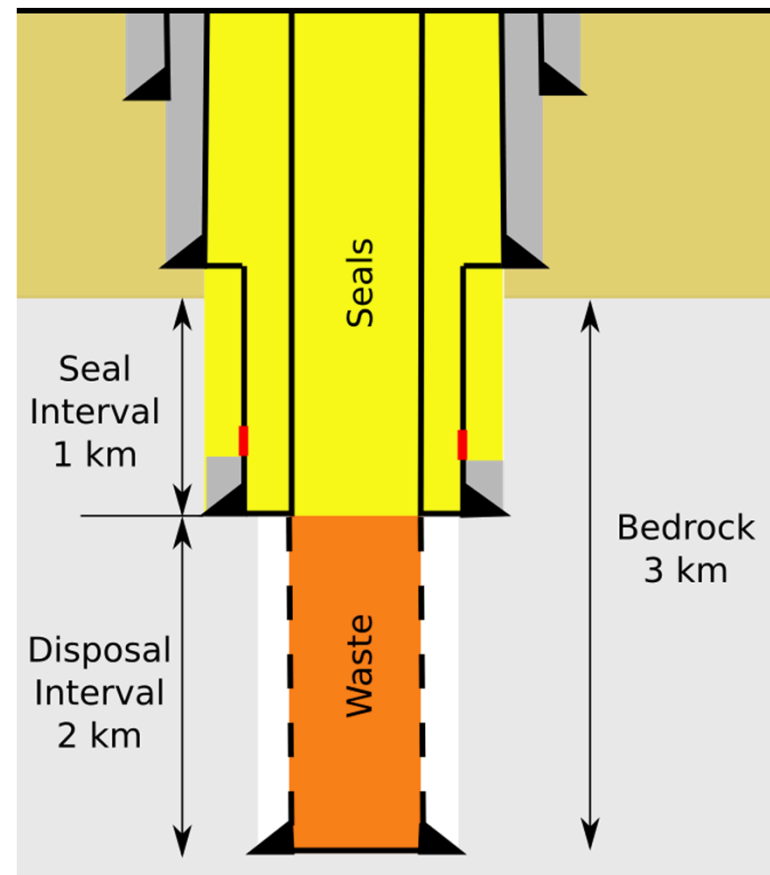
Deep Borehole Concept & Field Test

■ Deep Borehole Disposal (DBD)

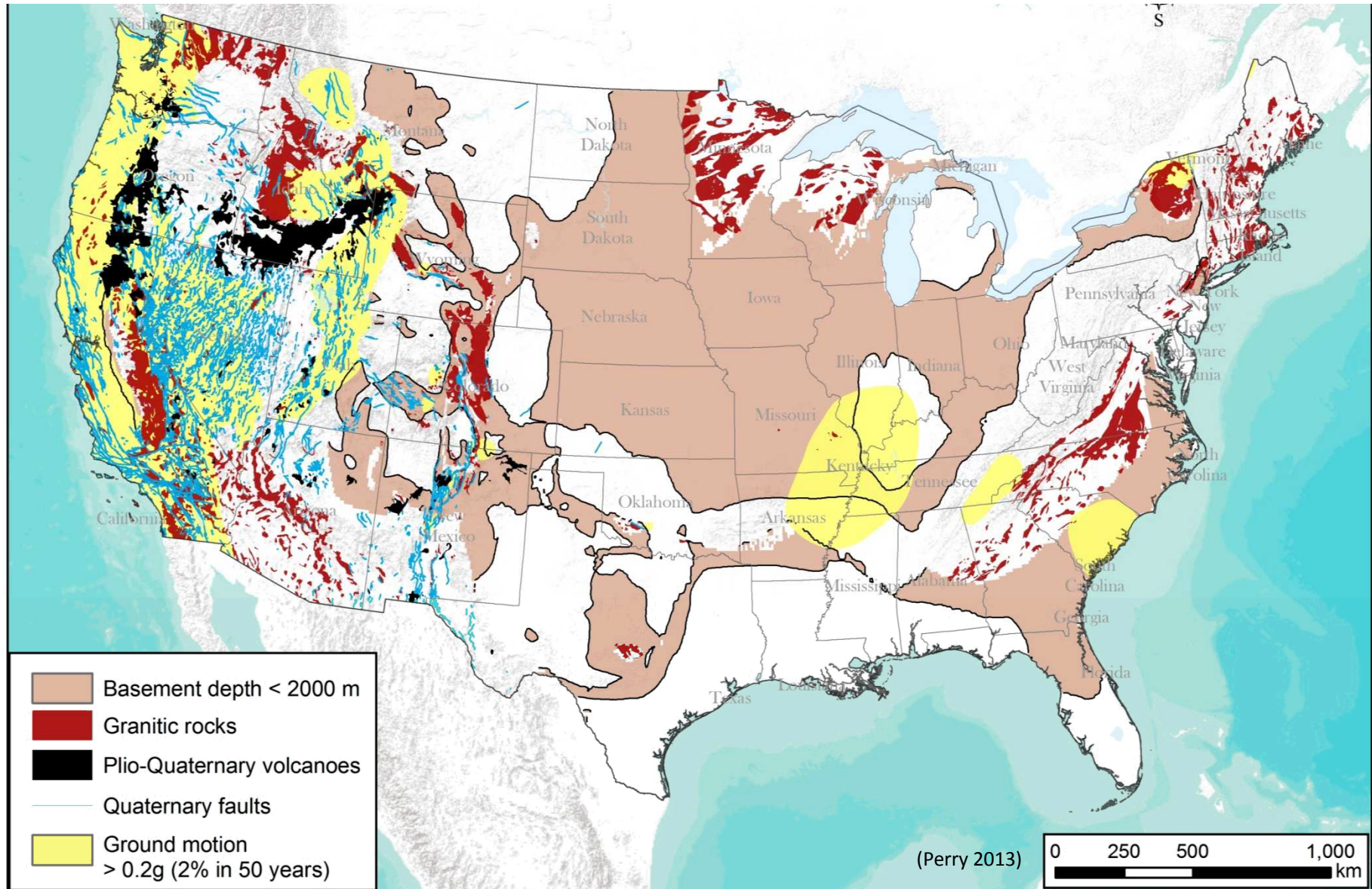
- Boreholes in crystalline rock to 5 km TD
- 3 km bedrock / 2 km overburden
- 1 km bedrock seal
- 2 km disposal zone
- Single borehole or grid

■ Deep Borehole Field Test (DBFT)

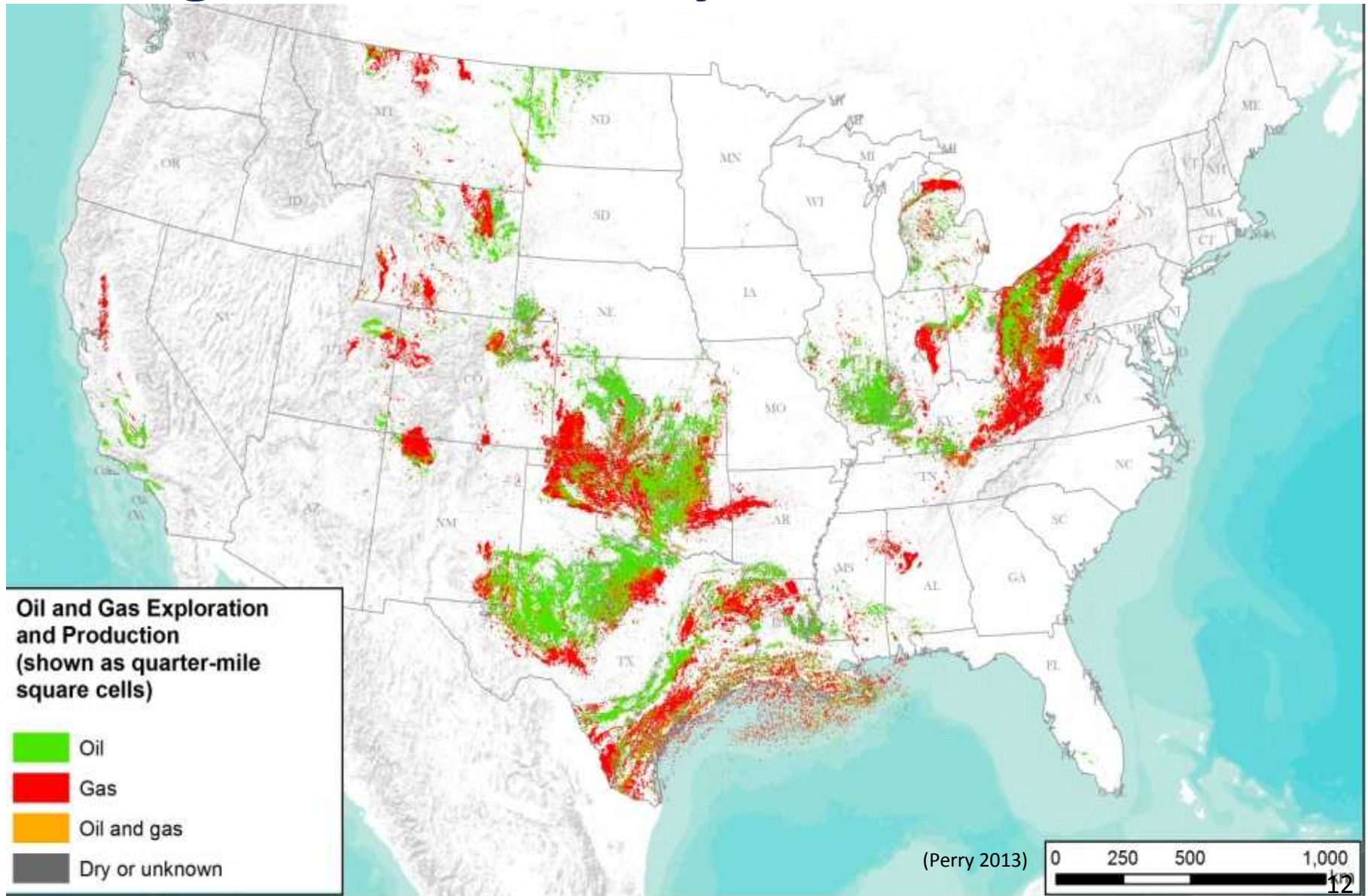
- Department of Energy – Office of Nuclear Energy (DOE-NE)
- FY 2015-2019 project
- Two boreholes to 5 km TD
- Science and engineering demonstration



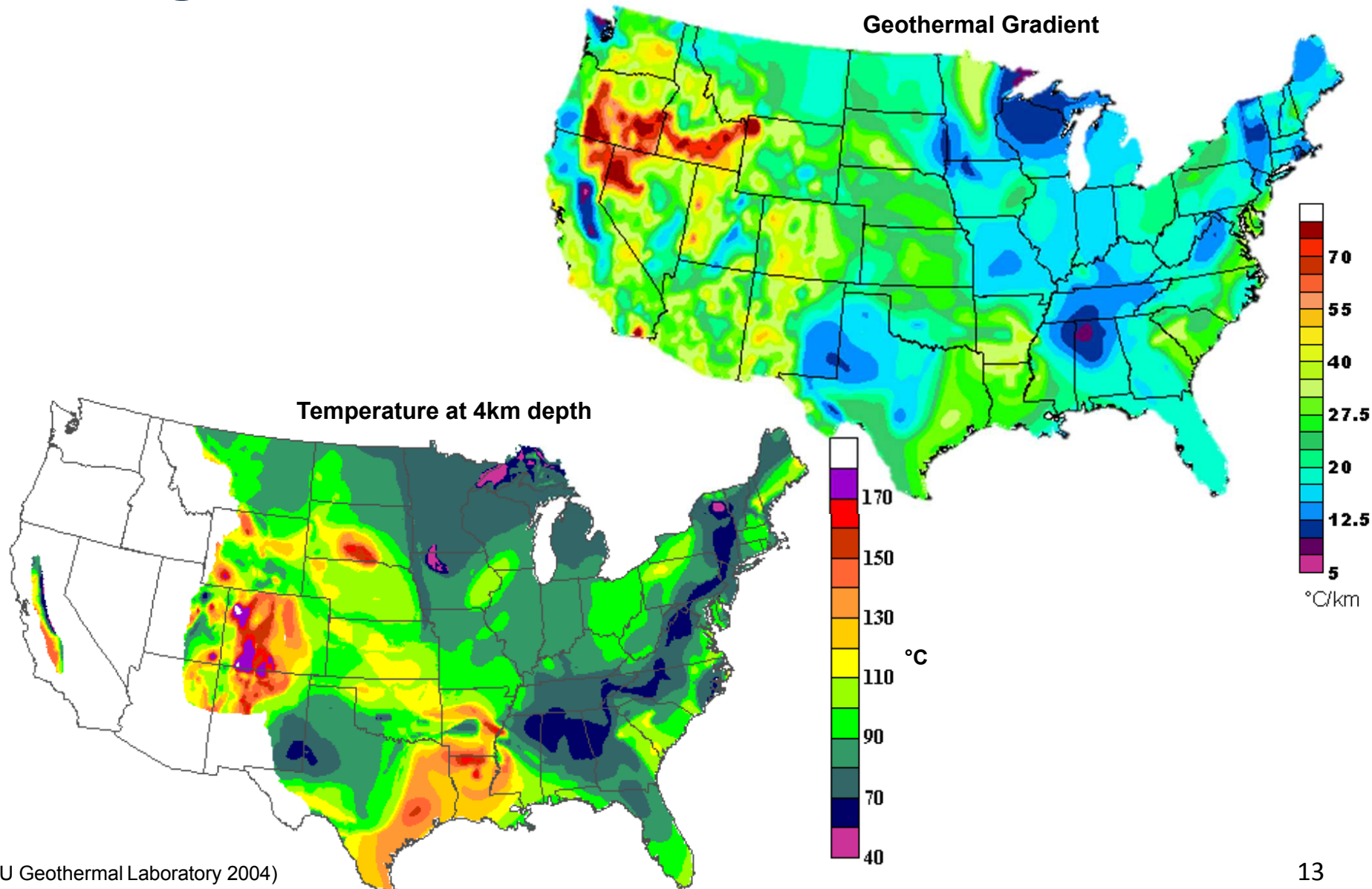
Siting: Bedrock + Hazards



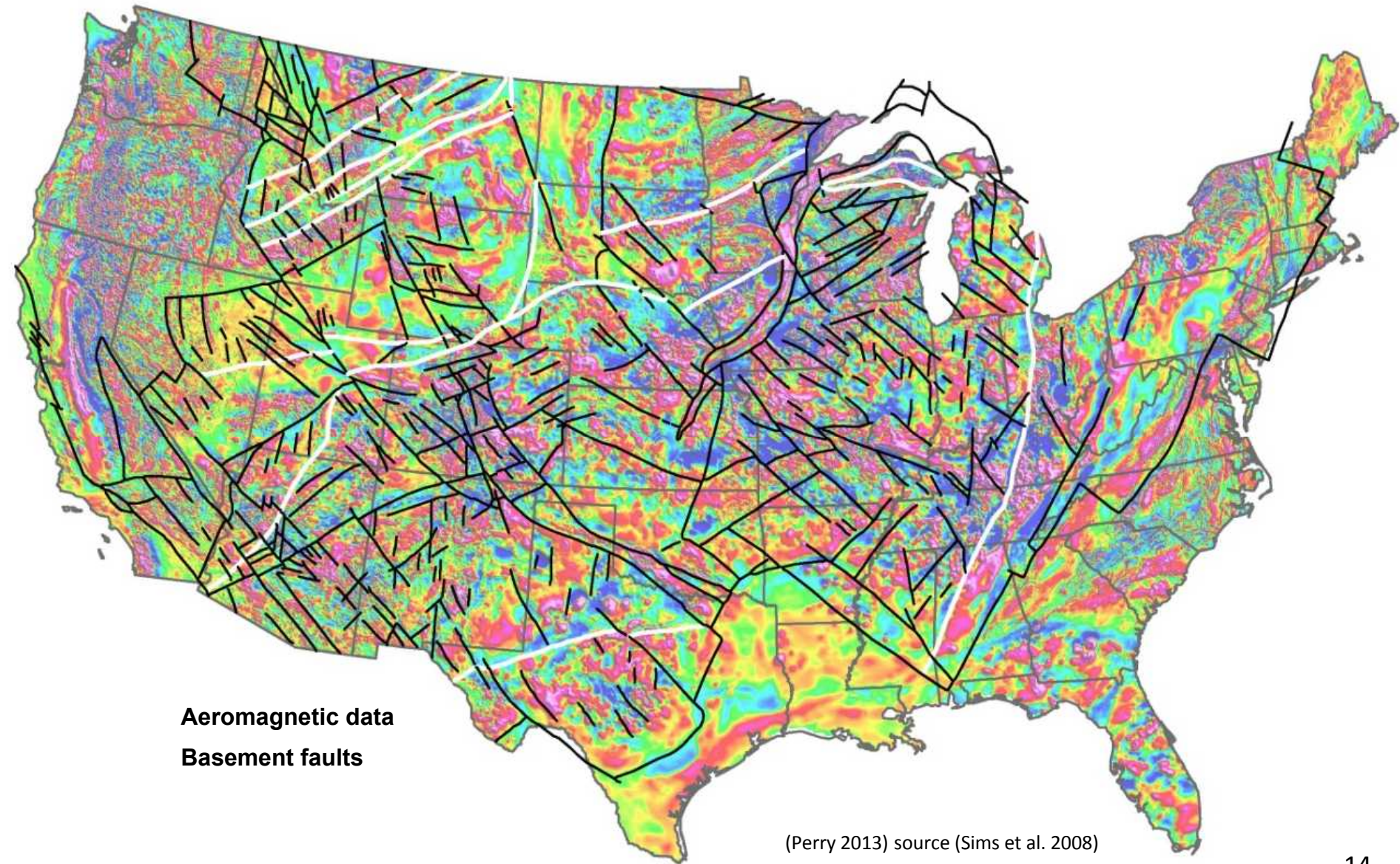
Siting: Oil/Gas Activity



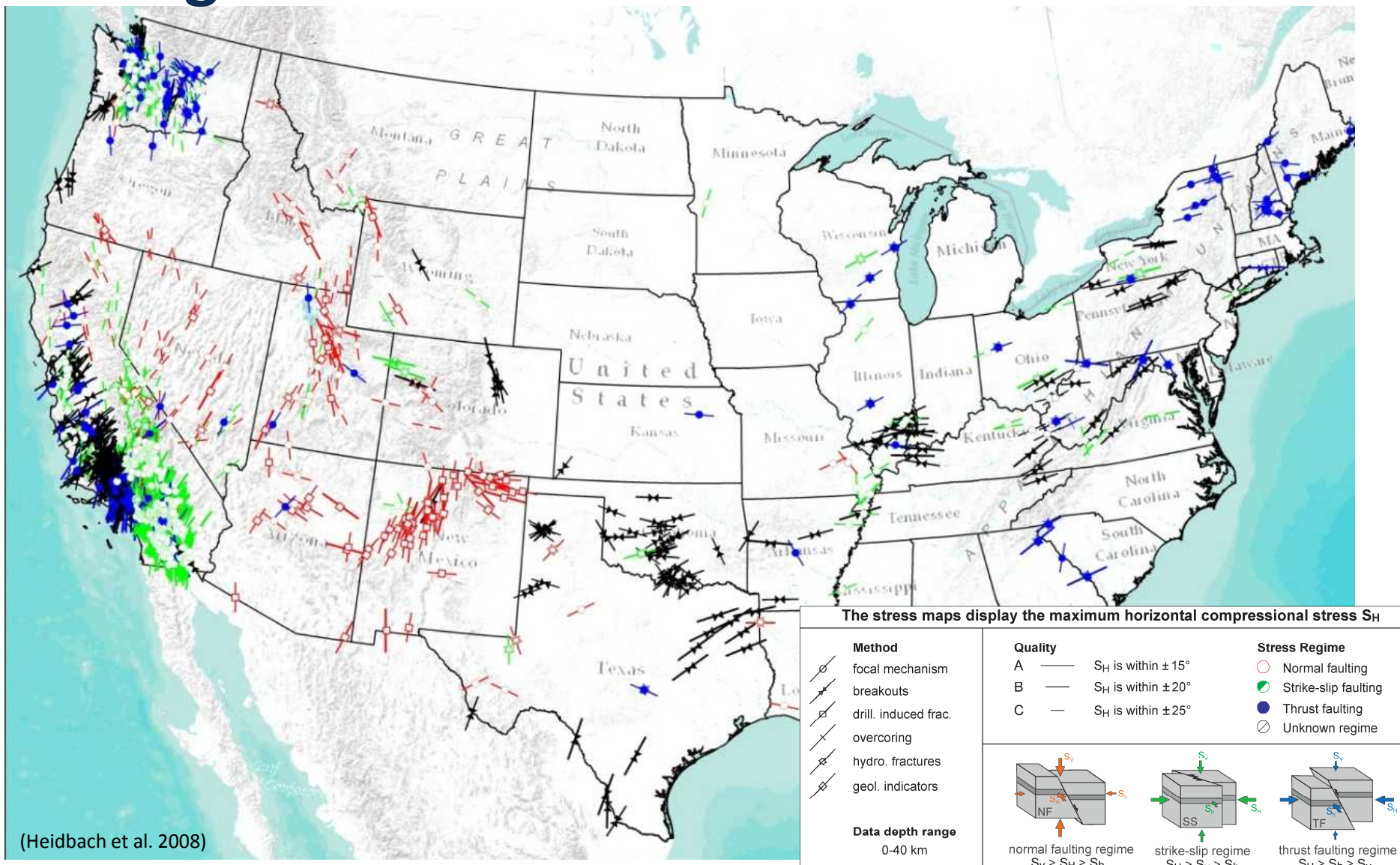
Siting: Geothermal



Siting: Basement Structure



Siting: Stress State

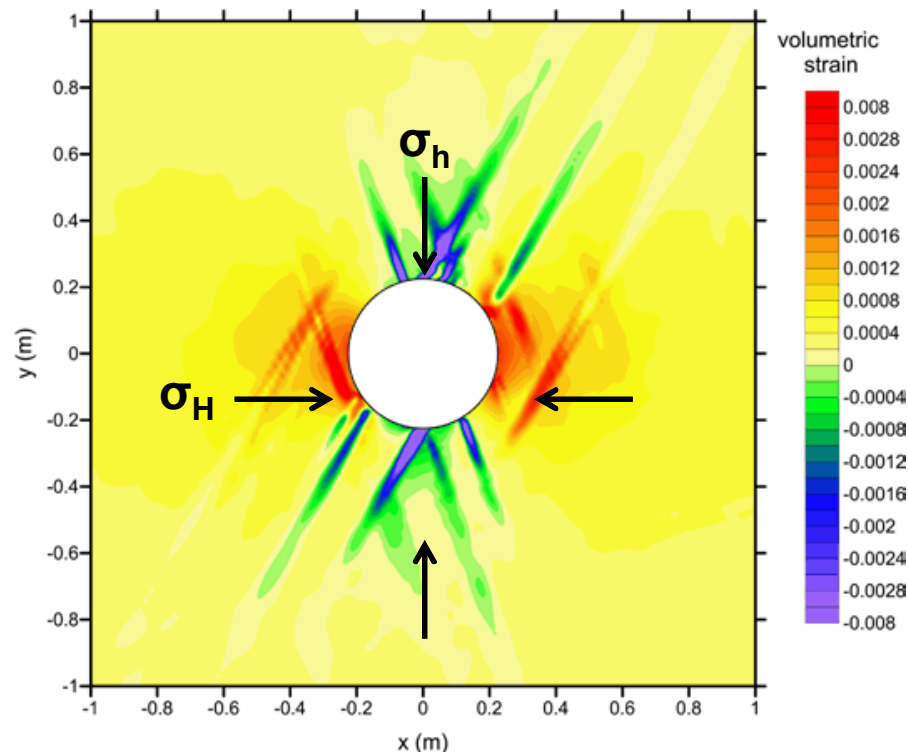
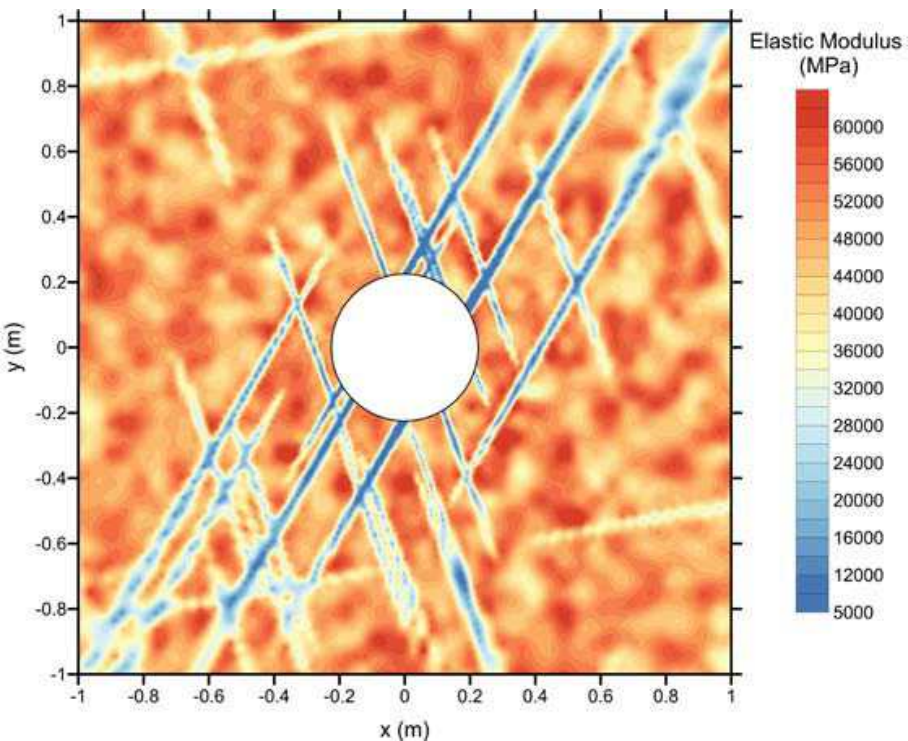


Deep Borehole Preliminary Modeling

Deep Borehole TM Model

- Thermal-Mechanical Model of Borehole Response @ 5 years
- Borehole Heating + Stress \rightarrow Host Rock in Compression Along σ_H
- Fractures in σ_h Direction Still Extensional

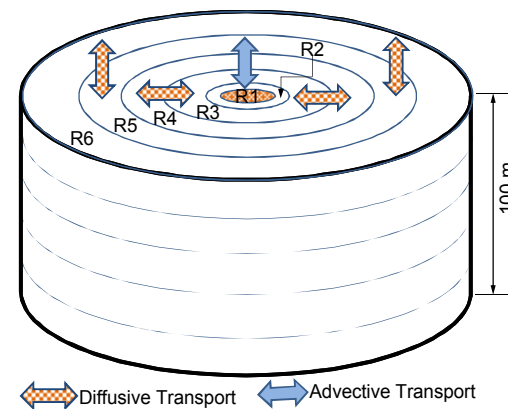
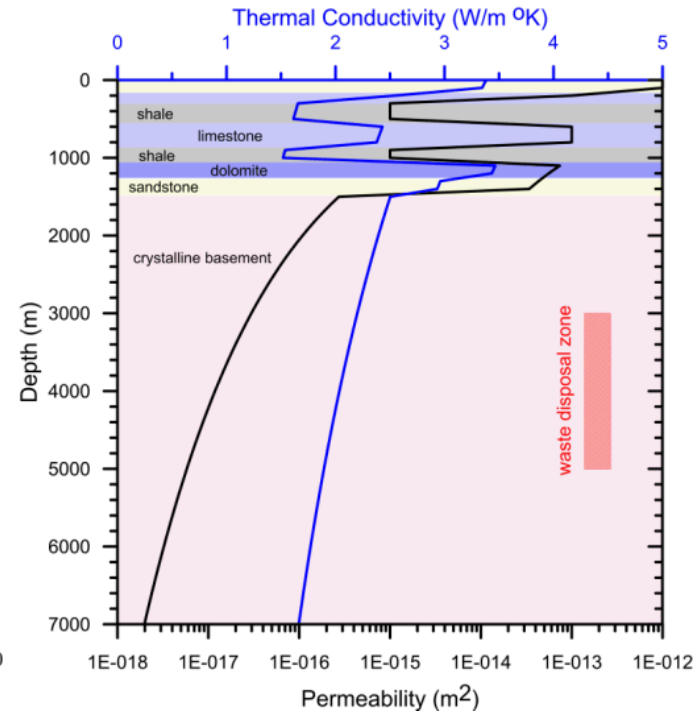
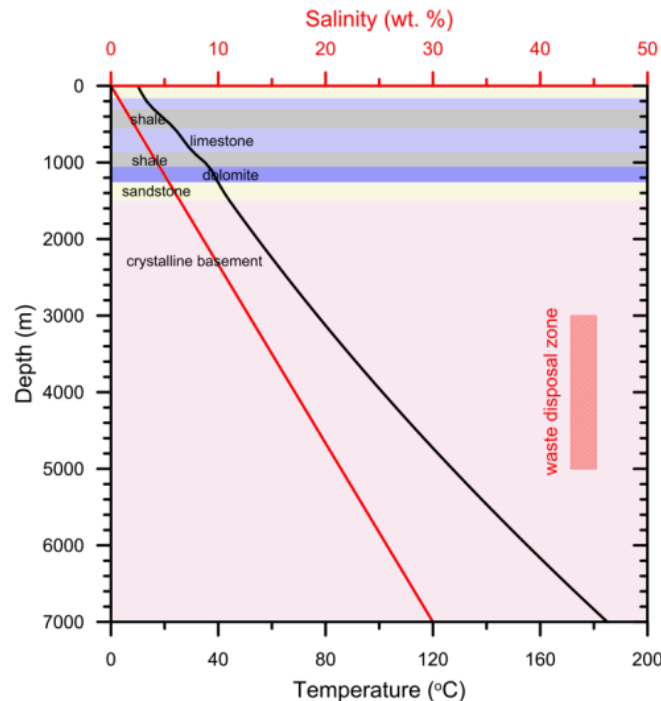
(Arnold 2011) SAND2011-6517C



Deep Borehole PA Models

■ Performance Assessment (PA) Modeling

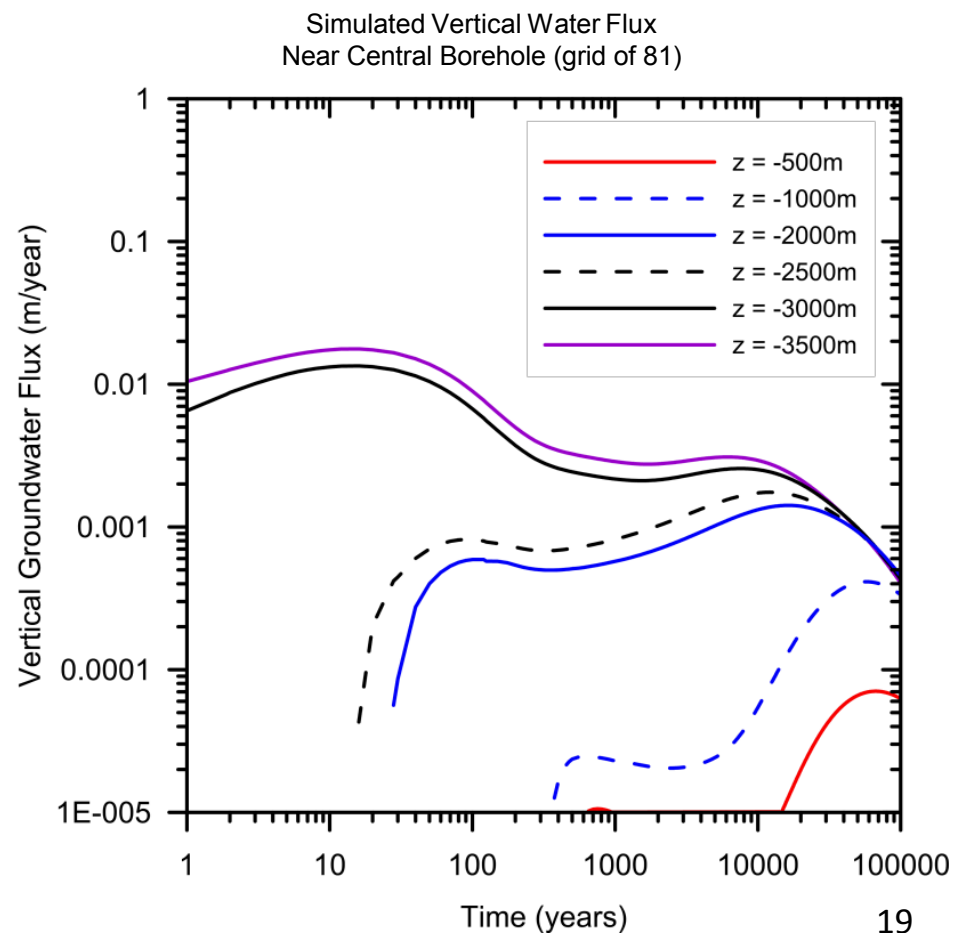
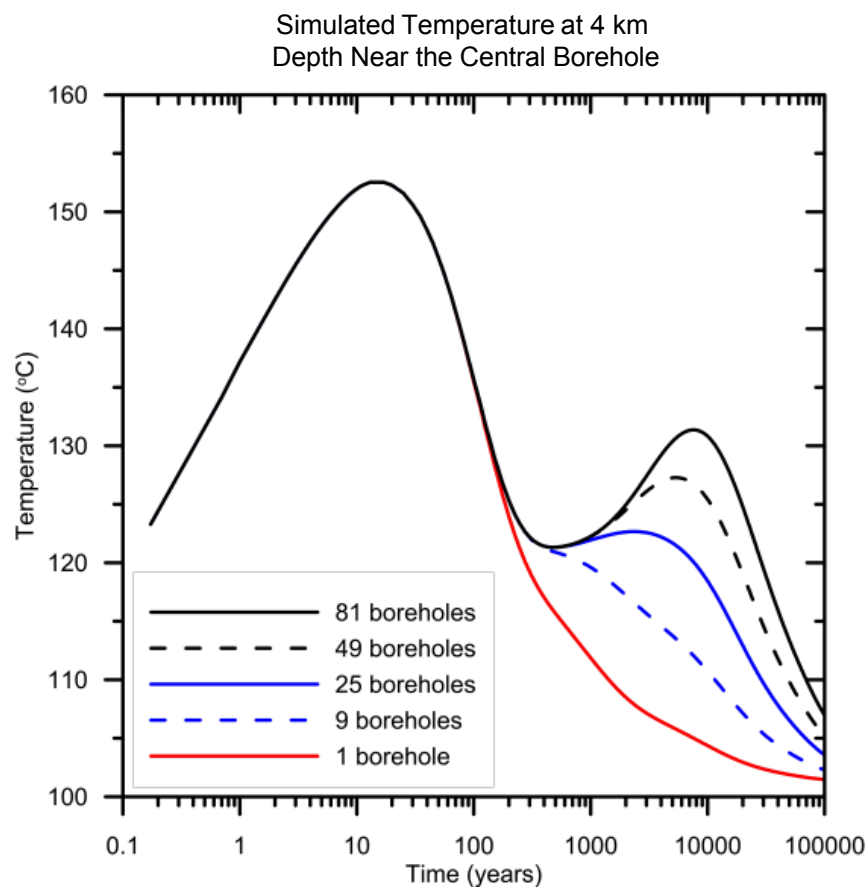
- Reference geology and borehole design
- Assume grid of boreholes for used nuclear fuel
- Assess post-closure safety
- Thermal-hydrological-chemical processes simulated with FEHM



(Arnold et al. 2013) SAND2013-9490P

Deep Borehole PA Models

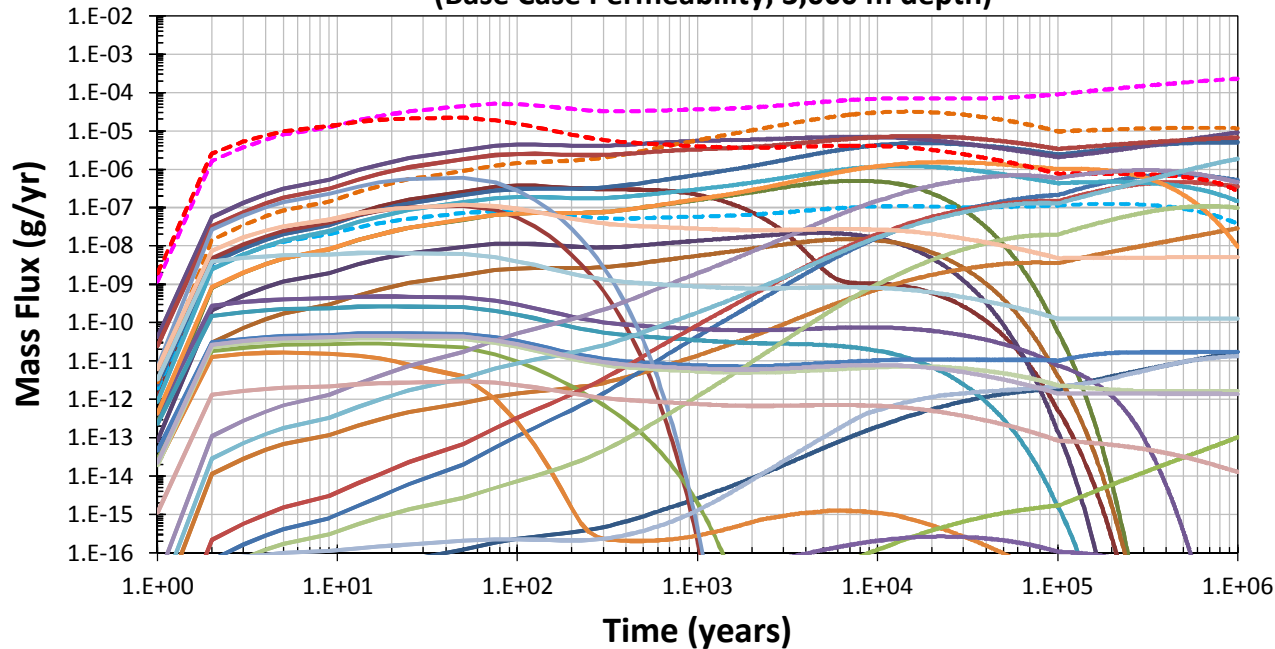
- Short Thermal Perturbation
- Minimal Resulting Free Convection



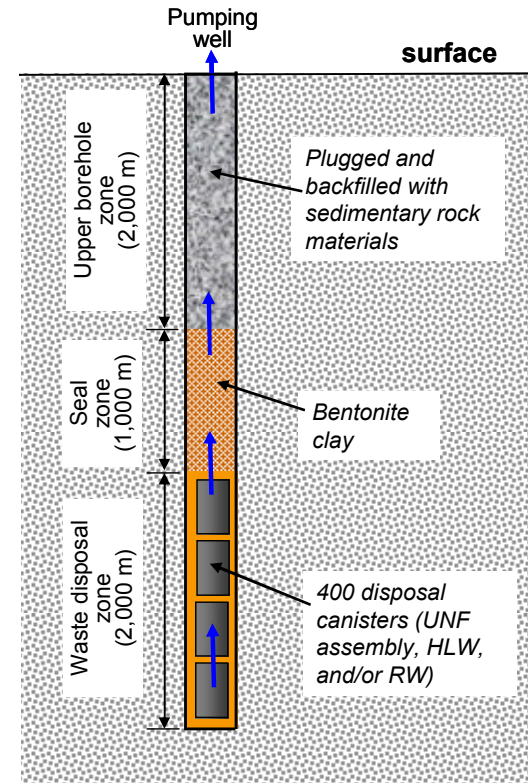
Deep Borehole PA Models

■ No Radionuclide Release in 10^6 Years

Mean Total Mass Flux - Disposal Zone Top
(Base Case Permeability; 3,000 m depth)



Ac-227	Am-241	Am-243	C-14	Cl-36	Cm-245	Cs-135	Cs-137	I-129
Nb-93	Np-237	Pa-231	Pb-210	Pd-107	Pu-238	Pu-239	Pu-240	Pu-241
Pu-242	Ra-226	Ra-228	Sb-126	Se-79	Sn-126	Sr-90	Tc-99	Th-229
Th-230	Th-232	U-232	U-233	U-234	U-235	U-236	U-238	Zr-93



(Arnold et al. 2013) SAND2013-9490P

Deep Borehole Field Test

Deep Borehole Field Test (DBFT)

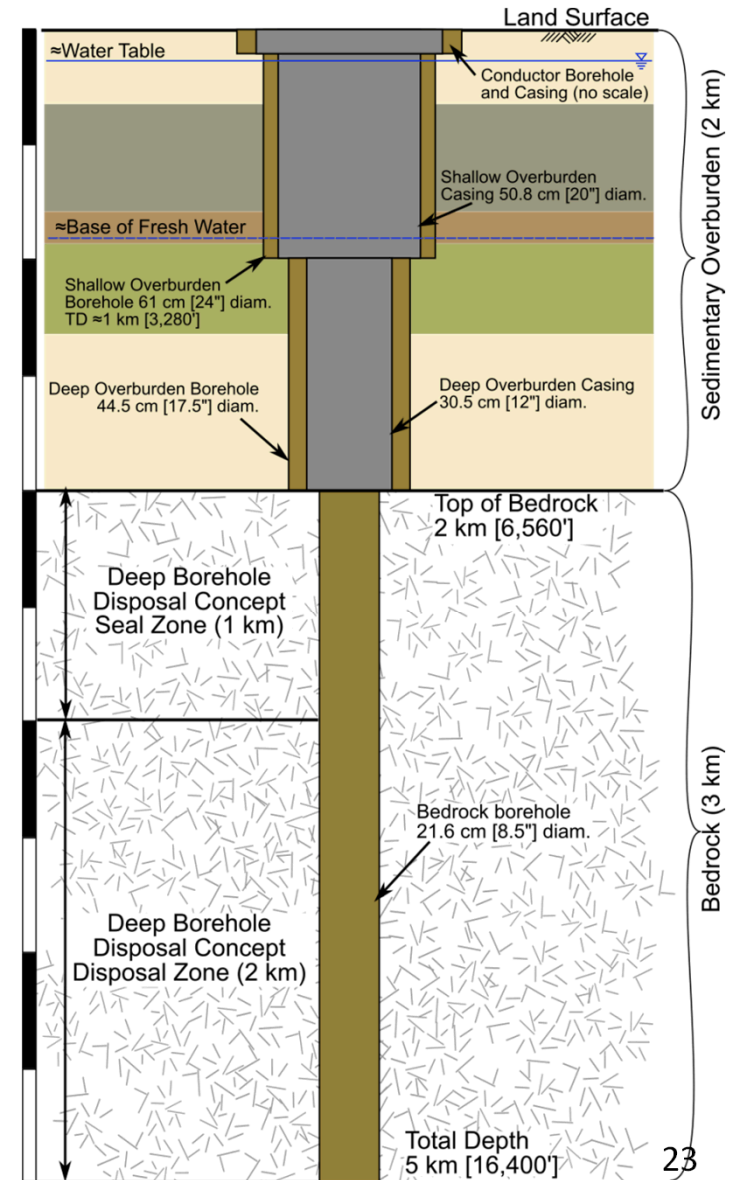
- **Drill Two 5-km Boreholes**
 - **Characterization Borehole (CB): 21.6 cm [8.5"] @ TD**
 - **Field Test Borehole (FTB): 43.2 cm [17"] @ TD**

- **Prove Ability to:**
 - **Drill deep, wide, straight borehole safely (CB + FTB)**
 - **Characterize bedrock (CB)**
 - **Test formations in situ (CB)**
 - **Collect geochemical profiles (CB)**
 - **Emplace/retrieve surrogate canisters (FTB)**

Characterization Borehole (CB)

- **Medium-Diameter Borehole**
 - Within current drilling experience
- **Drill/Case Sedimentary Section**
 - Minimal testing (not DBFT focus)
- **Drill Bedrock Section**
 - Core (5%) and sample bedrock
- **Testing/Sampling After Completion**
 - Packer tool via work-over rig
 - At limits of current technology

Borehole designed to maximize likelihood of good samples



CB: Environmental Tracer Profiles

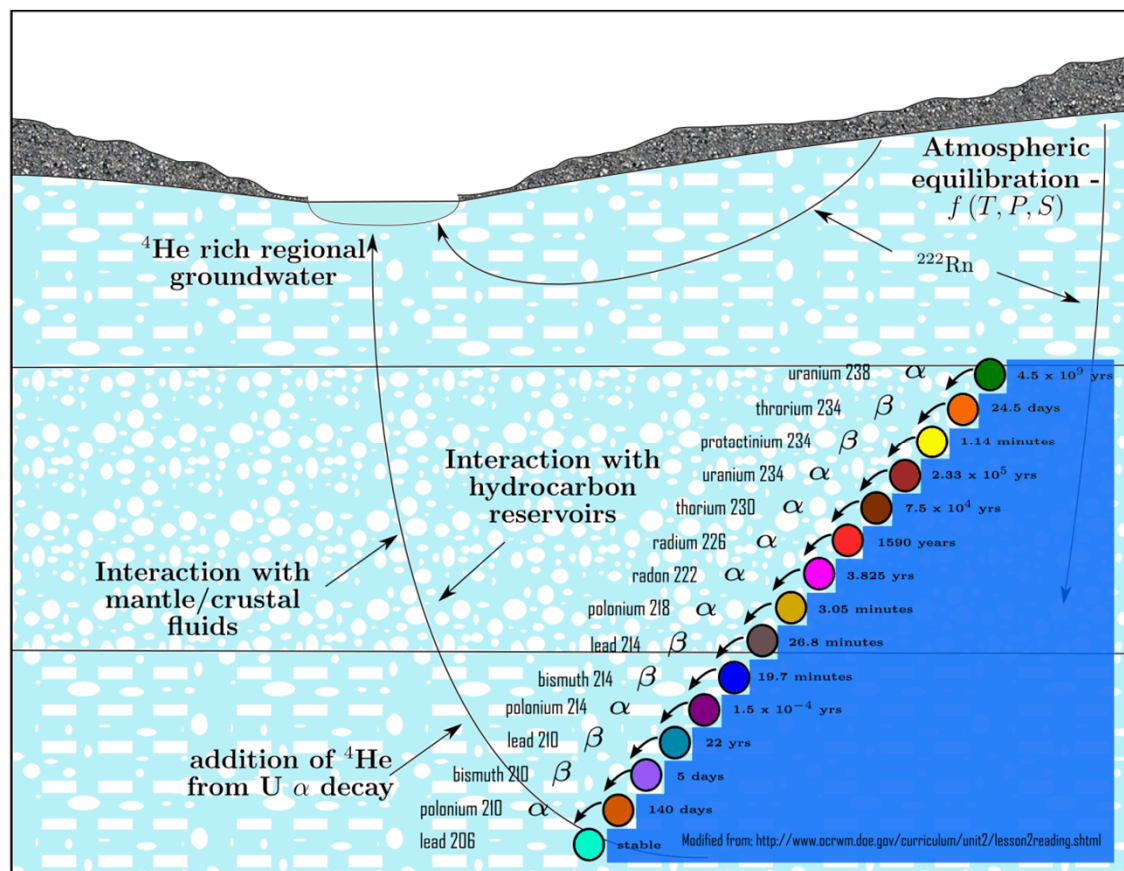
■ Vertical Profiles

- Fluid density
- Temperature
- Noble gases
- Stable water isotopes
- Atmospheric radioisotope tracers (e.g., Xe)

■ Long-Term Data

- Water provenance
- Flow mechanisms

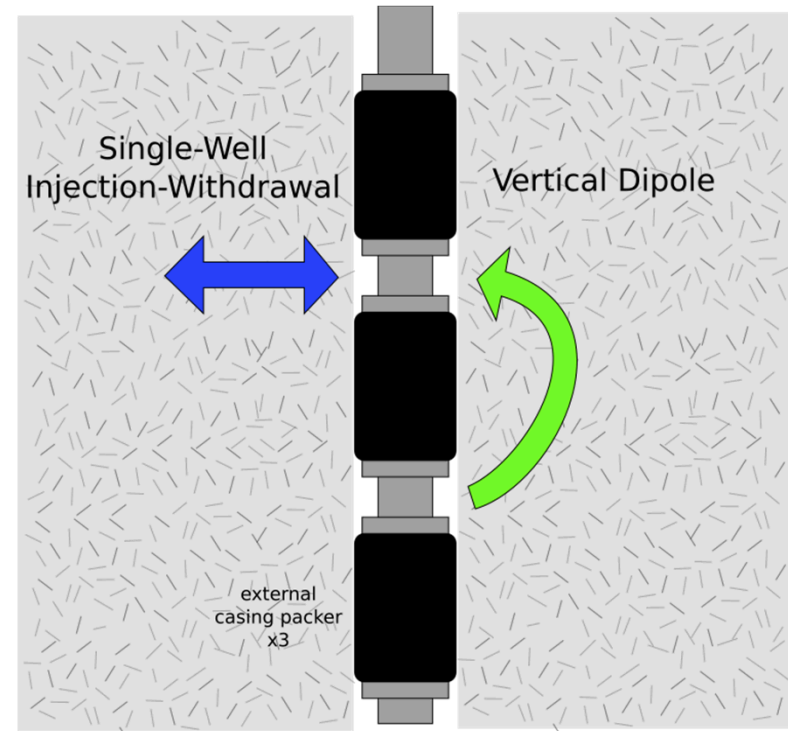
Minerals → pores → fractures



Fluid Sample Quality + Quantity *Very Important!*

CB: Hydrogeologic Testing

- **Hydrologic Property Profiles**
 - Static formation pressure
 - Permeability / compressibility
 - Pumping/sampling in high K
 - Pulse testing in low K
- **Borehole Tracer Tests**
 - Single-well injection-withdrawal
 - Vertical dipole
 - Understand transport pathways
- **Hydraulic Fracturing Tests**
 - σ_h magnitude
- **Borehole Heater Test**
 - Surrogate canister with heater



Characterization Difference

■ Borehole Characterization & Siting vs.

■ Mined waste repositories

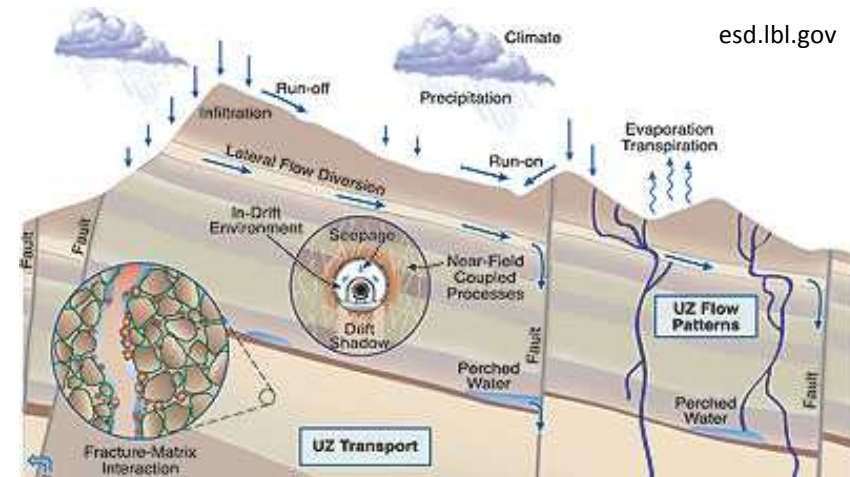
- Less “site mapping”
- Go/no go decision point
- Single-phase fluid flow
- Less steep pressure gradients

■ Oil/gas or mineral exploration

- Crystalline basement vs sedimentary rocks
- Low-permeability
- Minimal mineralization
- Avoid overpressure

■ Geothermal exploration

- Low geothermal gradient



esd.lbl.gov

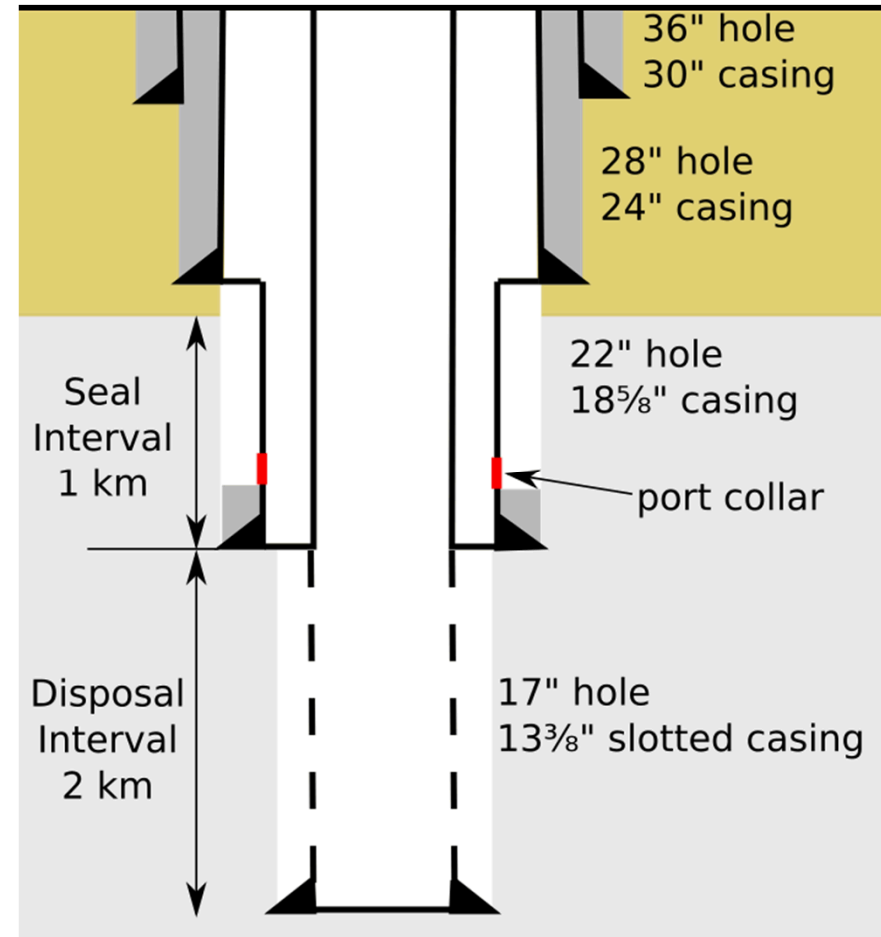


SAND2010-6048

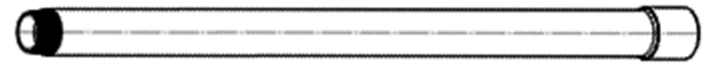
DBFT: Field Test Borehole (FTB)

- **Large-Diameter Borehole**
 - Push envelope of drilling tech
- **Casing Schedule**
 - Continuous 13 $\frac{3}{8}$ " pathway to TD
 - Slotted & permanent in disposal interval
 - Removable in seal and overburden intervals
- **Demonstrate**
 - Emplacing canisters
 - Removing canisters
 - Surface handling operations

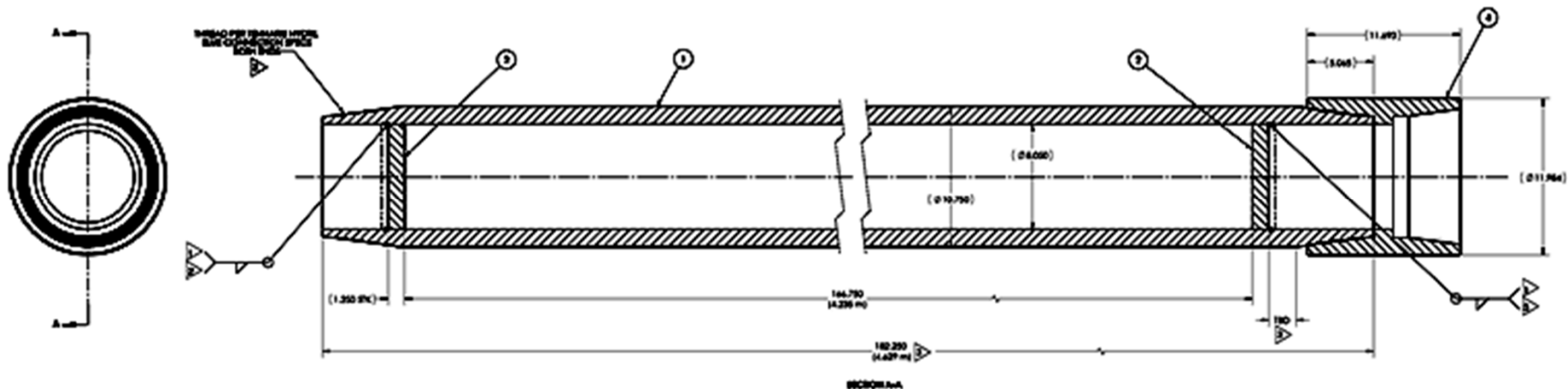
Borehole designed to maximize emplacement safety



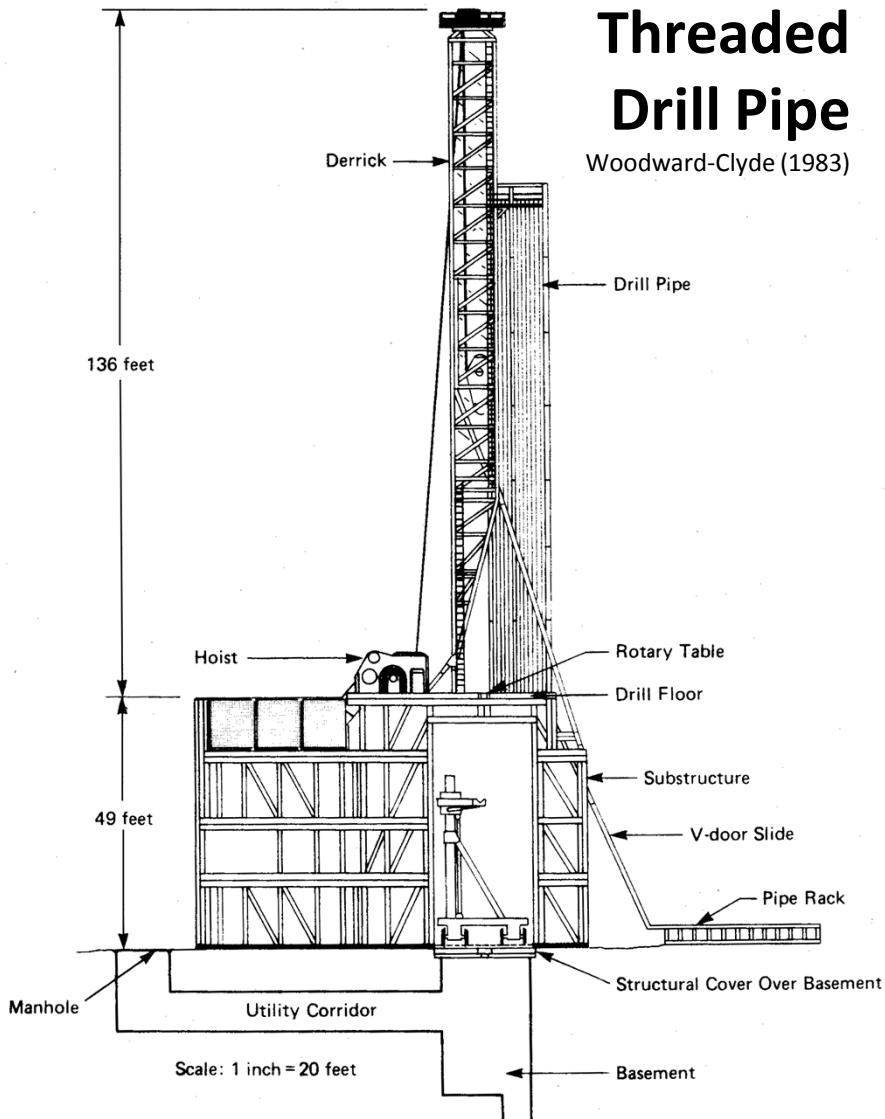
Waste Package Design



- **Structural Integrity**
 - Hydrostatic pressure and canister string load
 - Integrity through emplacement, sealing, and closure
- **Waste Loading**
 - Transport and dispose in same canister
 - Transfer from shipping casks onsite



FTB: Emplacement Methods



FTB: Operational Safety

- Zero Radiological Risk
- Focus on Downhole Safety
- Downhole Failure Modes
 - Pipe string + canister(s) drop in borehole
 - Pipe string drop onto canister(s)
 - Single canister drop in borehole (consequence?)
 - Canister leak/crush
 - Fishing operations
 - Seismic events



NTS Climax Spent Fuel Test (1978-1983)

Summary

- **Deep Borehole Disposal Concept**
 - 10 × geologic isolation of mined repository
 - Seals only pathway for release
 - Simple construction (for few boreholes)
 - Wide site availability
 - Single-Phase, Diffusion Dominated
 - Geological Issues?
 - Drill elsewhere vs. Engineer away
- **Deep Borehole Field Test (FY15-19)**
 - Drill two 5-km large-diameter boreholes
 - Demonstrate ability to
 - Characterize bedrock system (CB)
 - Emplace/retrieve surrogate canisters (FTB)



SAND2010-6048