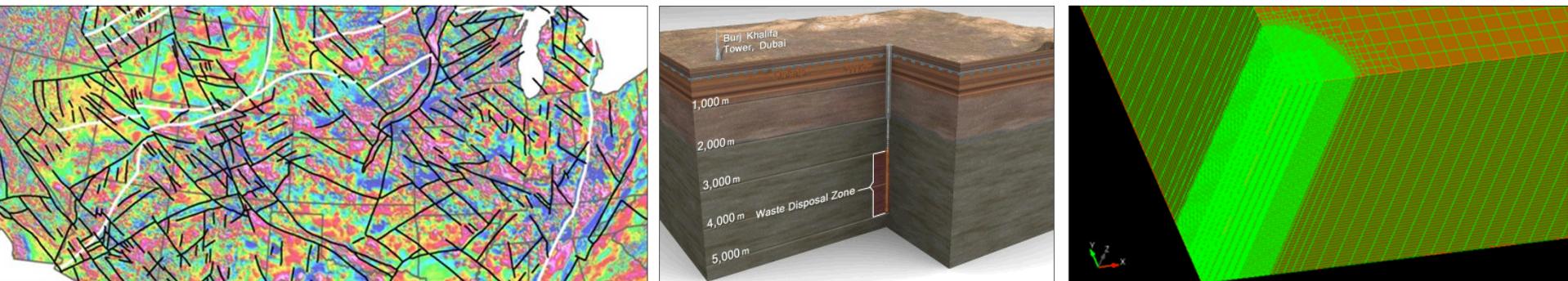


Exceptional service in the national interest



Deep Borehole: from Disposal Concept to Field Test

Kristopher L. Kuhlman

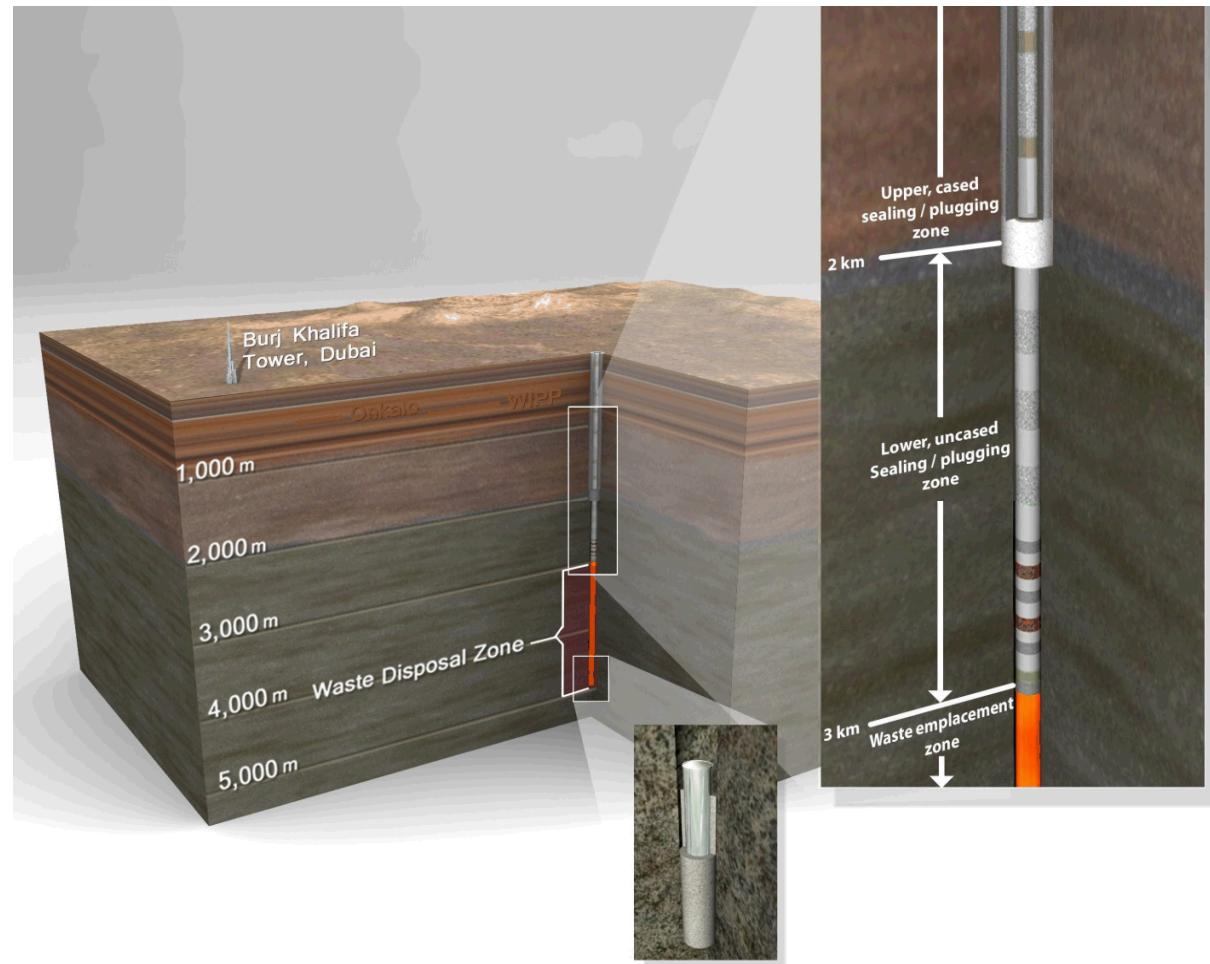
Sandia National Laboratories
Applied System Analysis & Research Department



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2011-XXXXP

Deep Borehole Disposal Concept

- **≤17" hole to 5 km**
- **Straightforward Construction**
- **10 × Geologic Isolation of Mined Repository**
- **Conditions at Depth**
 - **Low permeability**
 - **Stable density gradient**
 - **Reducing fluid chemistry**



Radioactive Waste Forms

Waste Properties

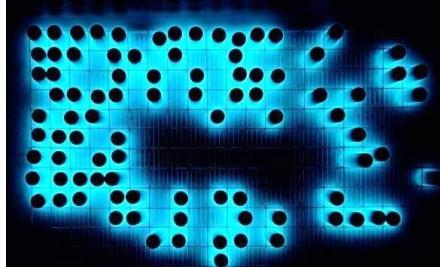
- Thermal output
- Physical size
- Waste total volume

Primary Waste Forms

- Commercial spent nuclear fuel
- DOE-managed high-level waste
 - Tank waste converted to:
 - Borosilicate glass logs
 - Cs-137/Sr-90 capsules



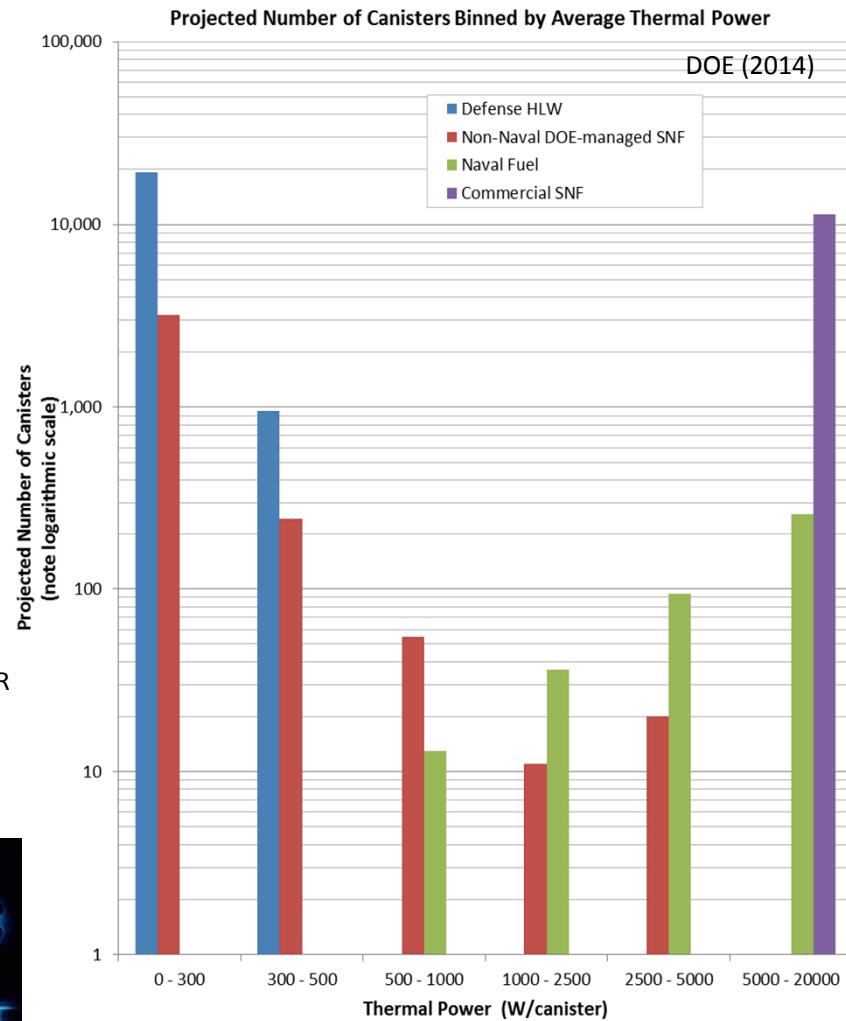
Hanford tank farm



2,000 Cs/Sr Capsules [≈3" diam.]

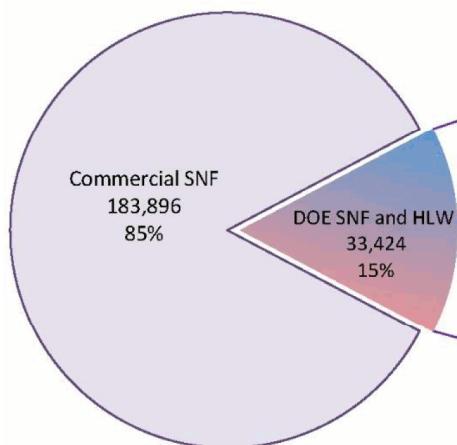


>200,000 PWR Assemblies
[≈12" diam.]

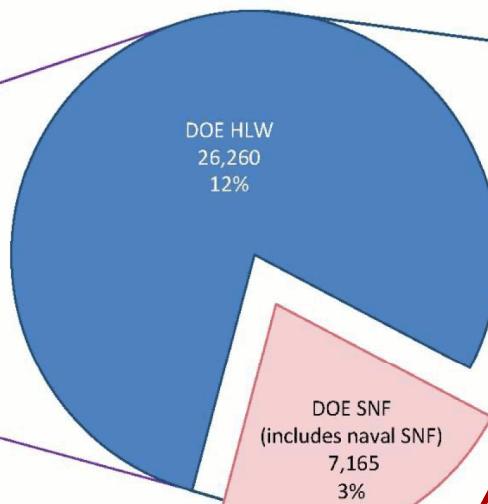


Radioactive Waste Volumes

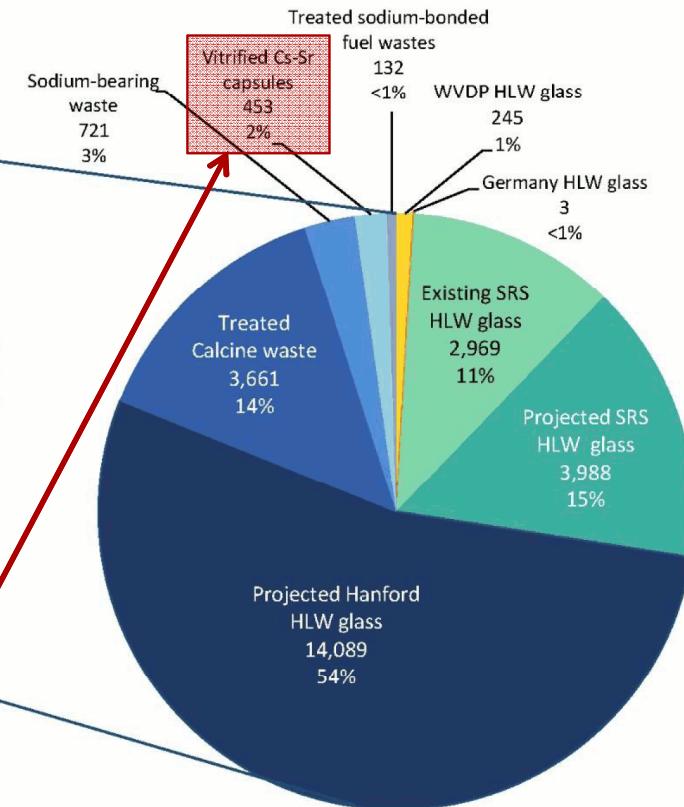
Commercial and DOE-Managed HLW and SNF



DOE-Managed HLW and SNF



DOE-Managed HLW



Projected volumes given in m³

HLW = High-Level Waste
SNF = Spent Nuclear Fuel

≈ 40% total curies of radioactivity at Hanford

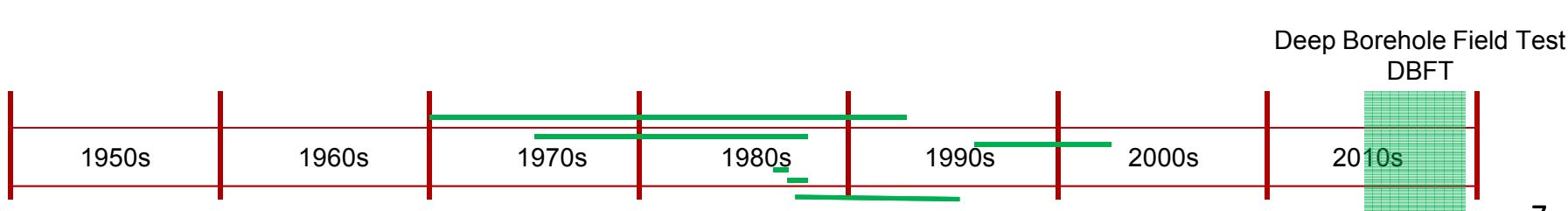
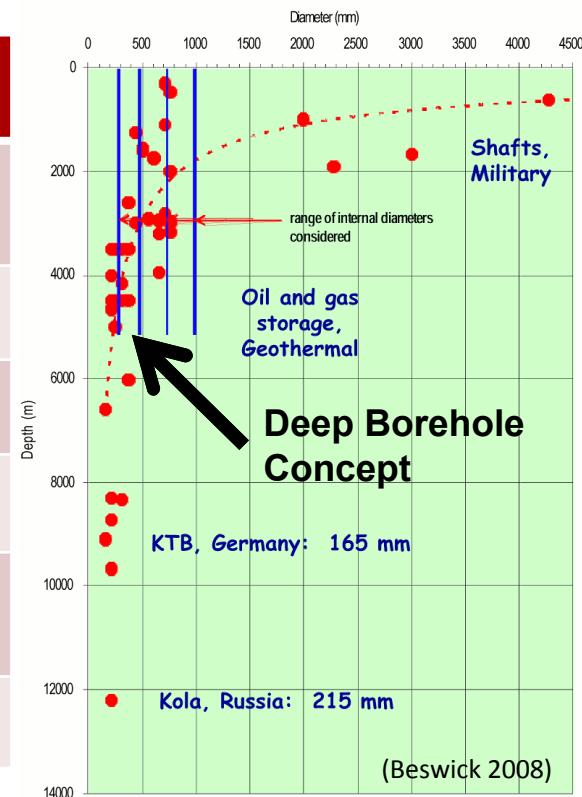
Recent Motivating Events

- **Jan. 2012: Blue Ribbon Commission Report**
- **Jan. 2013: US Department of Energy (DOE) Strategy**
 - Strategy for Management and Disposal of Used Nuclear Fuel and High-Level Radioactive Waste
- **Oct. 2014: DOE Disposal Options**
 - Assessment of Disposal Options for DOE-Managed High-Level Radioactive Waste and Spent Nuclear Fuel
 - 1. Dispose all HLW & SNF in common repository
 - 2. Dispose some DOE-managed HLW and SNF in separate mined repository
 - 3. Dispose of smaller waste forms in deep boreholes
- **Oct. 2014: Deep Borehole Request for Information (RFI)**
 - Seeking Interest in siting a Deep Borehole Field Test
- **March 24, 2015: Obama Memo**
 - “In accordance with the [Nuclear Waste Policy] Act, I find the development of a repository for the disposal of high-level radioactive waste resulting from atomic energy defense activities only is required”
- **March 2015: Deep Borehole Draft Request for Proposals (RFP)**
 - Seeking Site, Drilling & Management Proposals for Deep Borehole Field Test

History

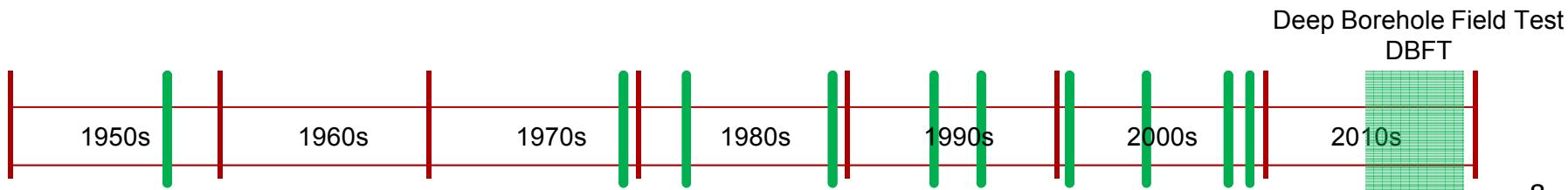
Deep Continental Drilling

Name	Location	Years	Depth [km]	Diam. [in]	Purpose
Kola SG-3	NW USSR	1970-1992	12.2	8½	Geologic Exploration + Technology Development
Fenton Hill (3)	New Mexico	1975-1987	3, 4.2, 4.6	8¾, 9¾	Enhanced Geothermal
Gravberg	Central Sweden	1986-1987	6.6	6½	Gas Wildcat in Siljan Impact Structure
Cajon Pass	California	1987-1988	3.5	6¼	Geomechanics near San Andreas Fault
KTB (2)	SE Germany	1987-1994	4, 9.1	6, 6½	Geologic Exploration + Technology Development
Soultz-sous-Forêts GPK (3)	NE France	1995-2003	5.1, 5.1, 5.3	9½	Enhanced Geothermal



Deep Borehole Disposal

- **Hess et al. (1957) NAS Publication 519**
The Disposal of Radioactive Waste on Land.
Appendix C: Committee on Deep Disposal
- **Obrien et al. (1979) LBL-7089**
The Very Deep Hole Concept: Evaluation of an Alternative for Nuclear Waste disposal
- **Woodward-Clyde (1983) ONWI-226**
Very Deep Hole Systems Engineering Studies
- **Juhlin & Sandstedt (1989) SKB 89-39**
Storage of Nuclear Waste in Very Deep Boreholes
- **Ferguson (1994) SRNL WSRC-TR-94-0266**
Excess Plutonium Disposition: The Deep Borehole Option
- **Heiken et al. (1996) LANL LA-13168-MS**
Disposition of Excess Weapon Plutonium in Deep Borehole: Site Selection Handbook
- **Harrison (2000) SKB-R-00-35**
Very Deep Borehole – Deutag’s Opinion on Boring, Canister Emplacement and Retrievability
- **Nirex (2004) N/108**
A Review of the Deep Borehole Disposal Concept
- **Beswick (2008)**
Status of Technology for Deep Borehole Disposal
- **Brady et al. (2009) SNL SAND2009-4401**
Deep Borehole Disposal of High-Level Radioactive Waste



Deep Borehole Disposal Concept

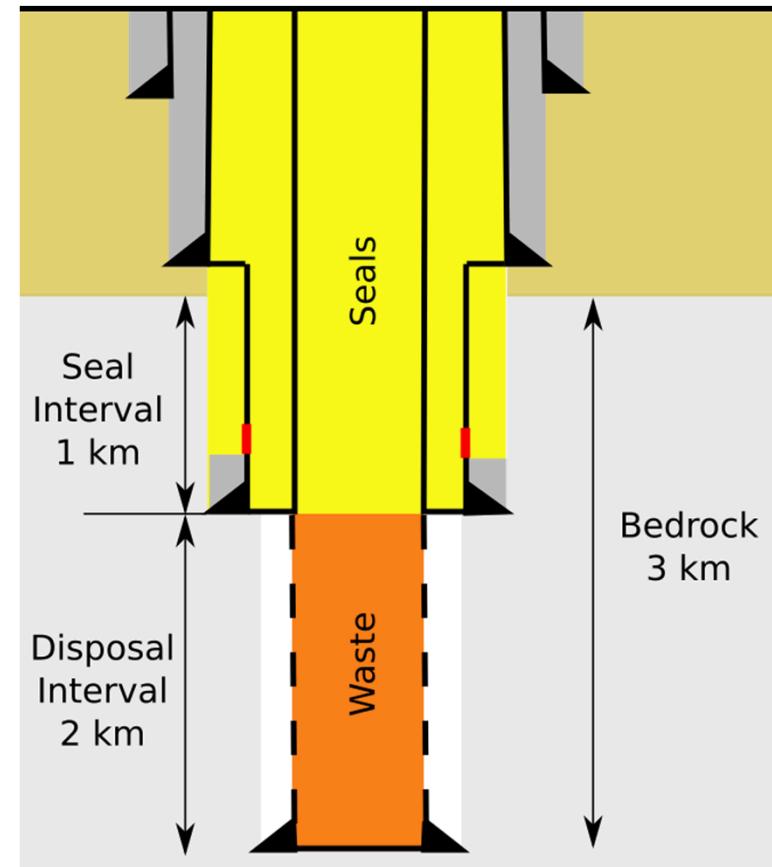
Deep Borehole Concept & Field Test

■ Deep Borehole Disposal (DBD)

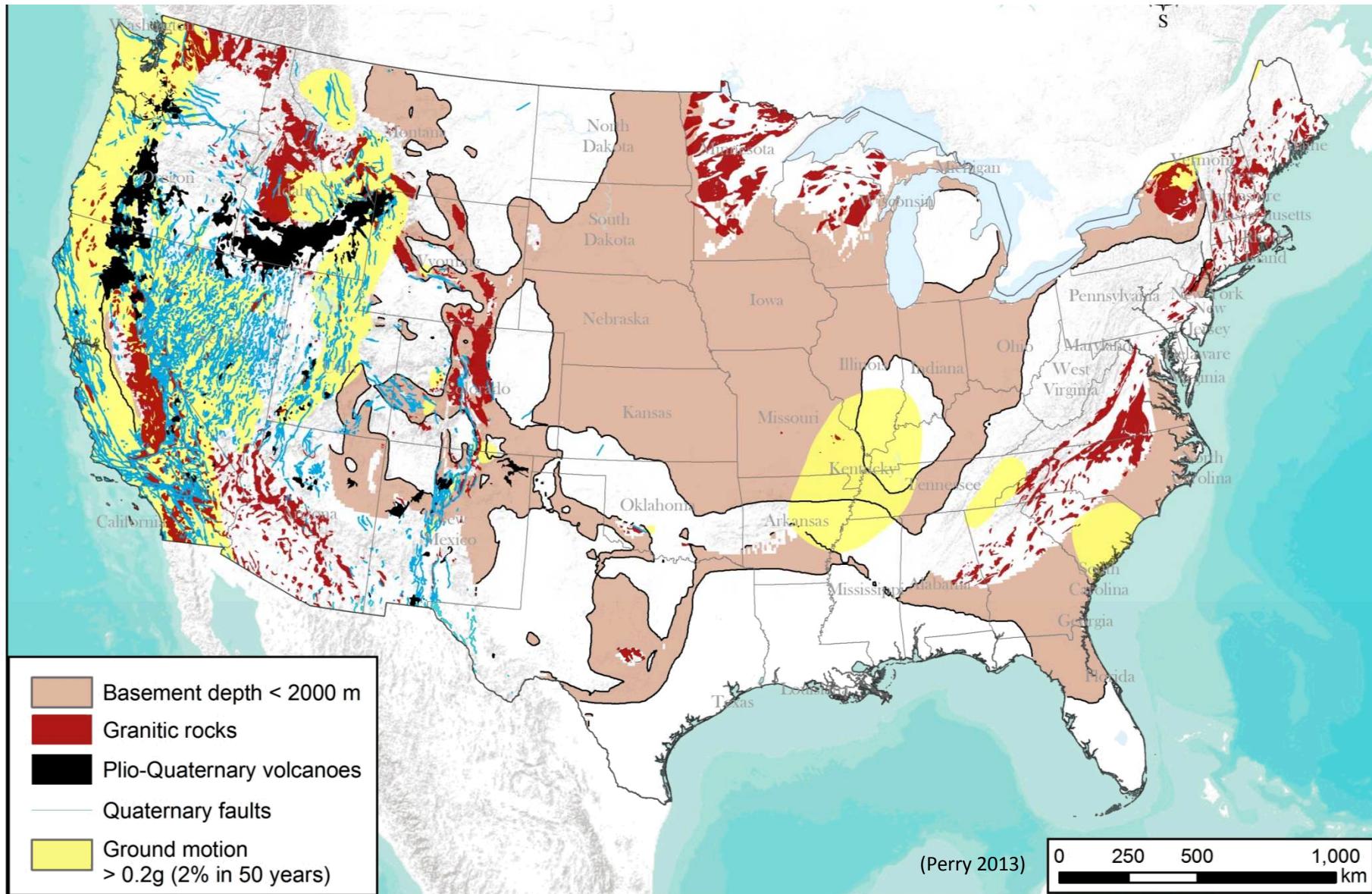
- Boreholes in crystalline rock to 5 km TD
- 3 km bedrock / 2 km overburden
- 1 km bedrock seal
- 2 km disposal zone
- Single borehole or grid

■ Deep Borehole Field Test (DBFT)

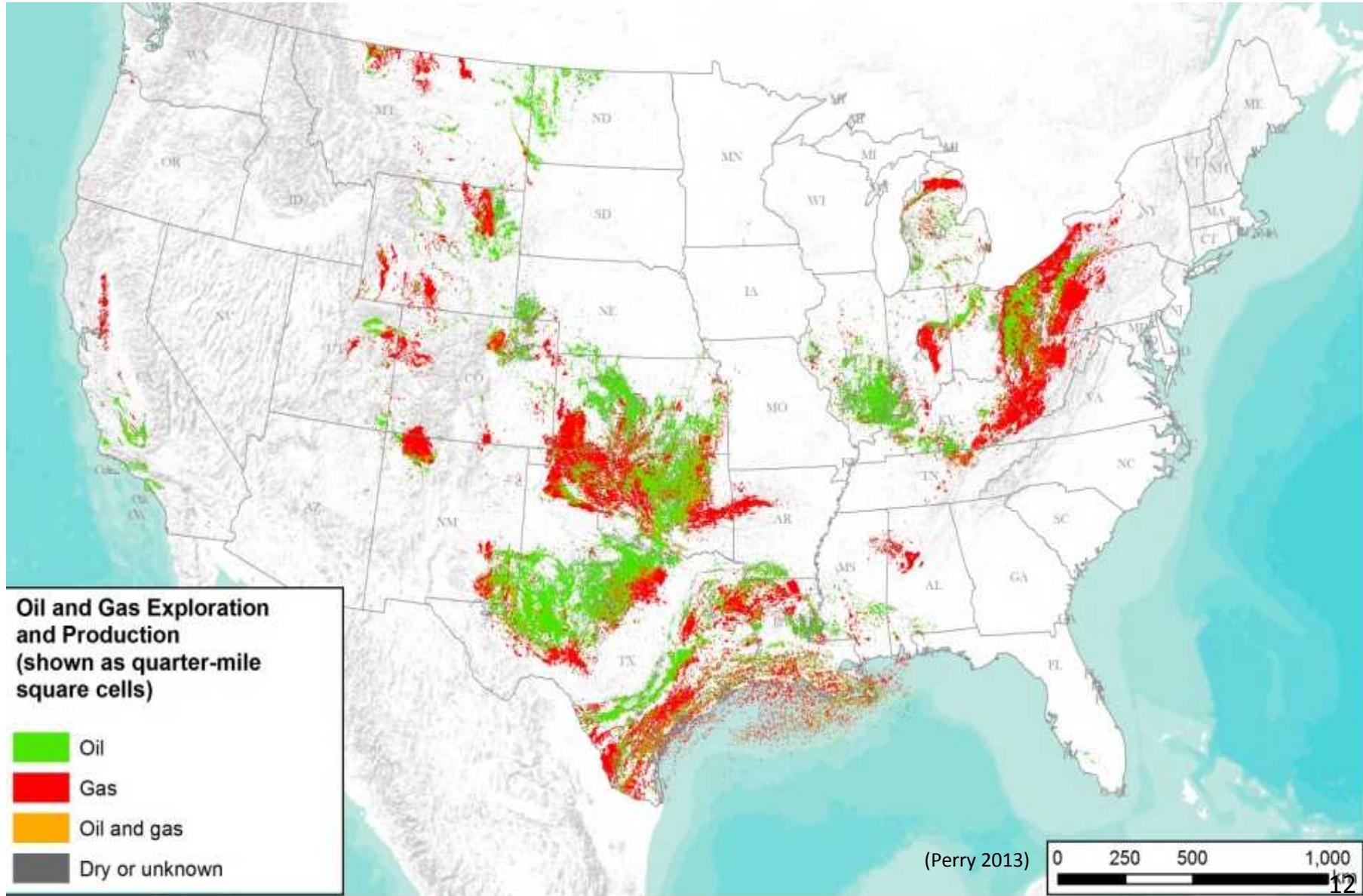
- Department of Energy – Office of Nuclear Energy (DOE-NE)
- FY 2015-2019 project
- Two boreholes to 5 km TD
- Science and engineering demonstration



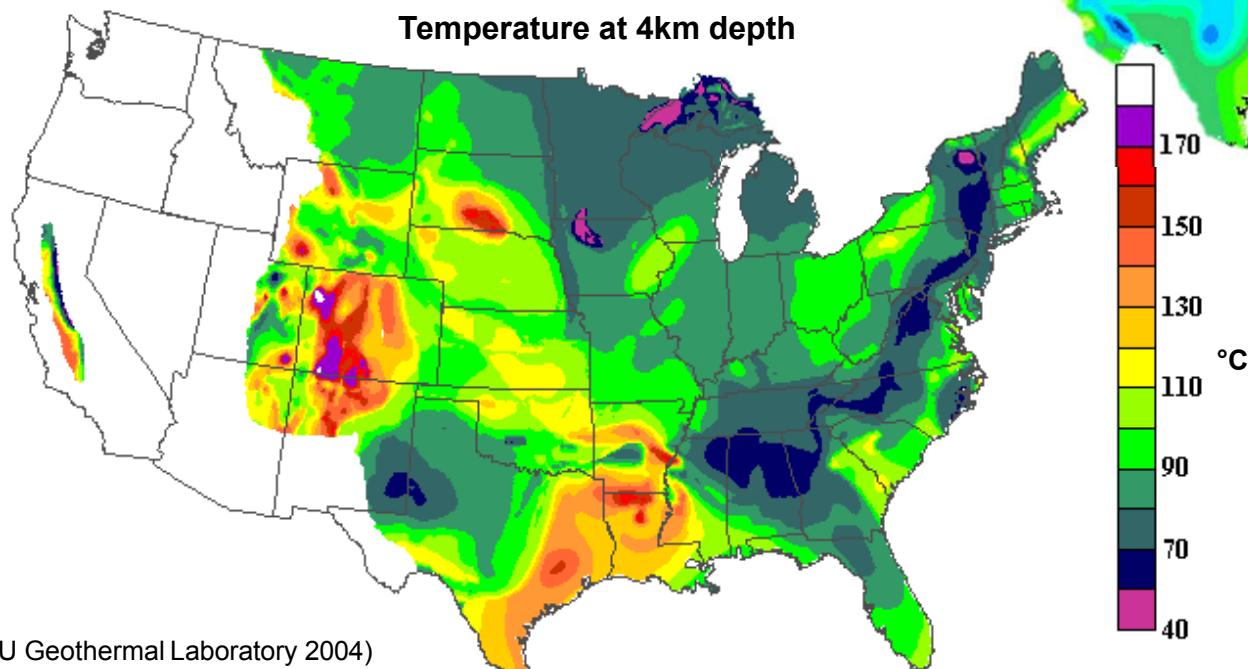
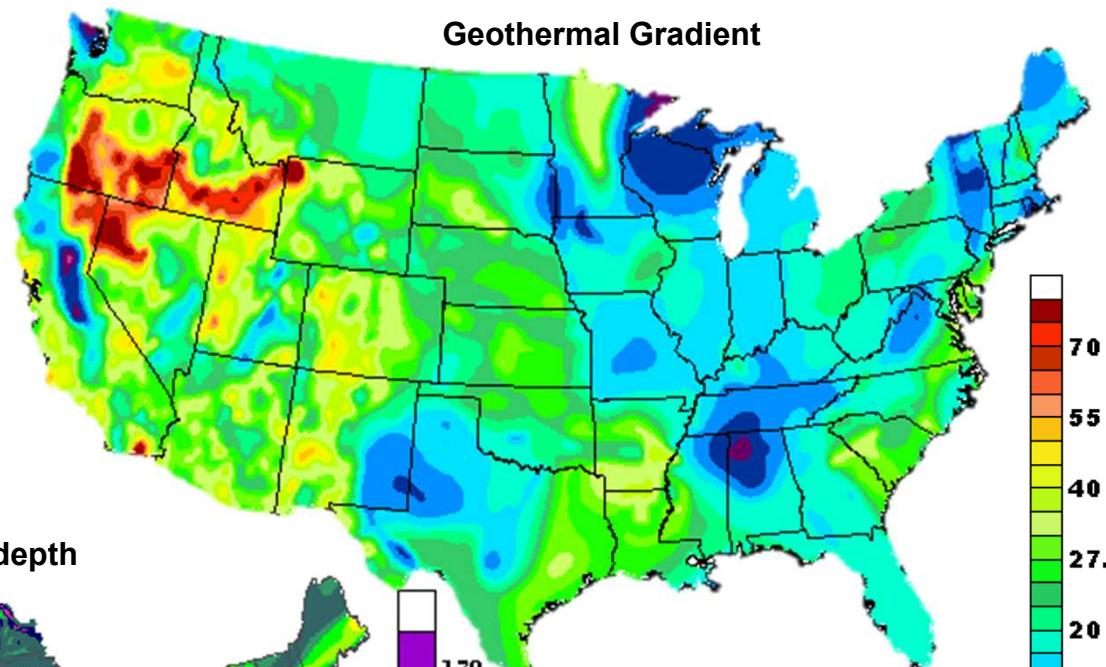
Siting: Bedrock + Hazards



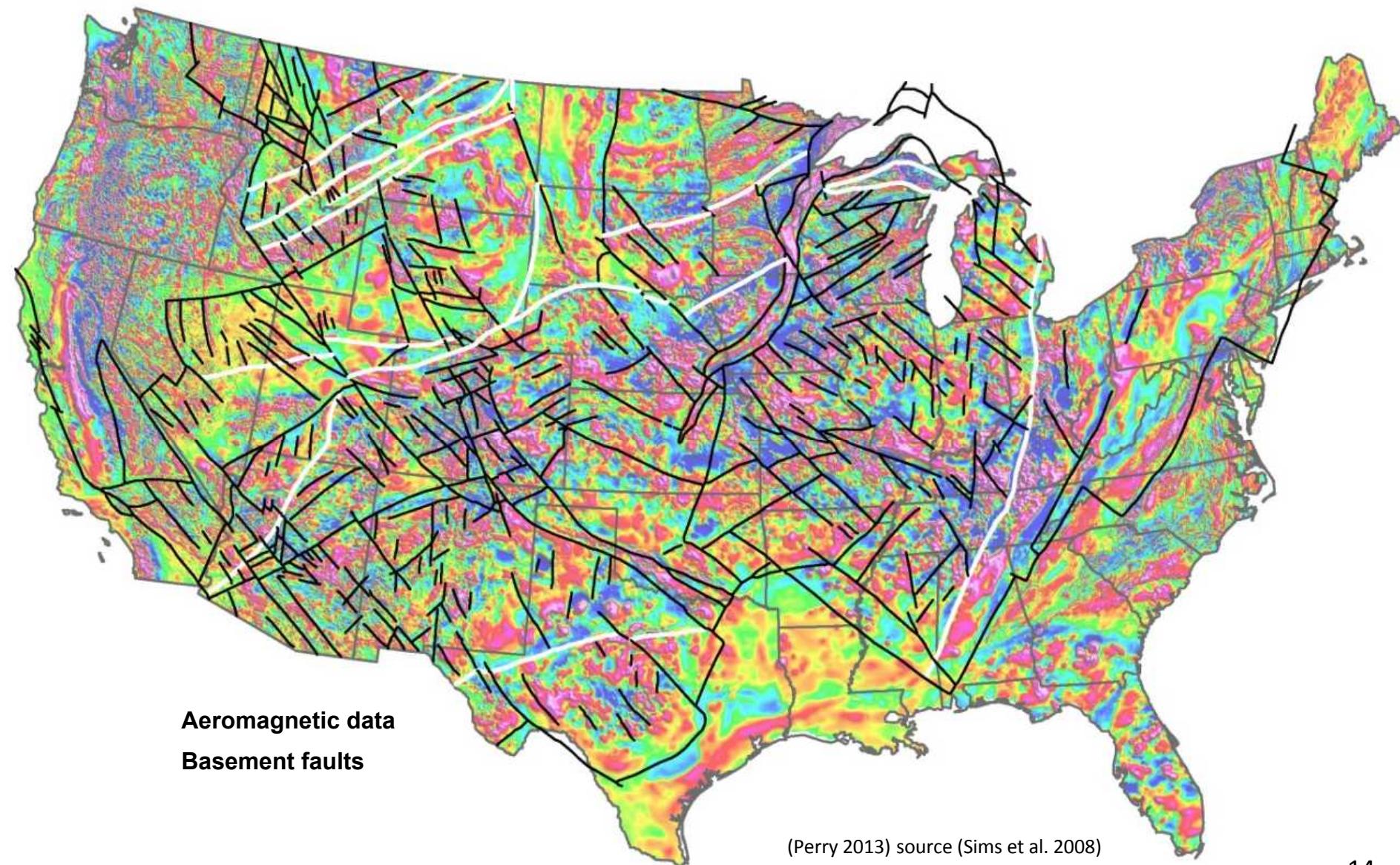
Siting: Oil/Gas Activity



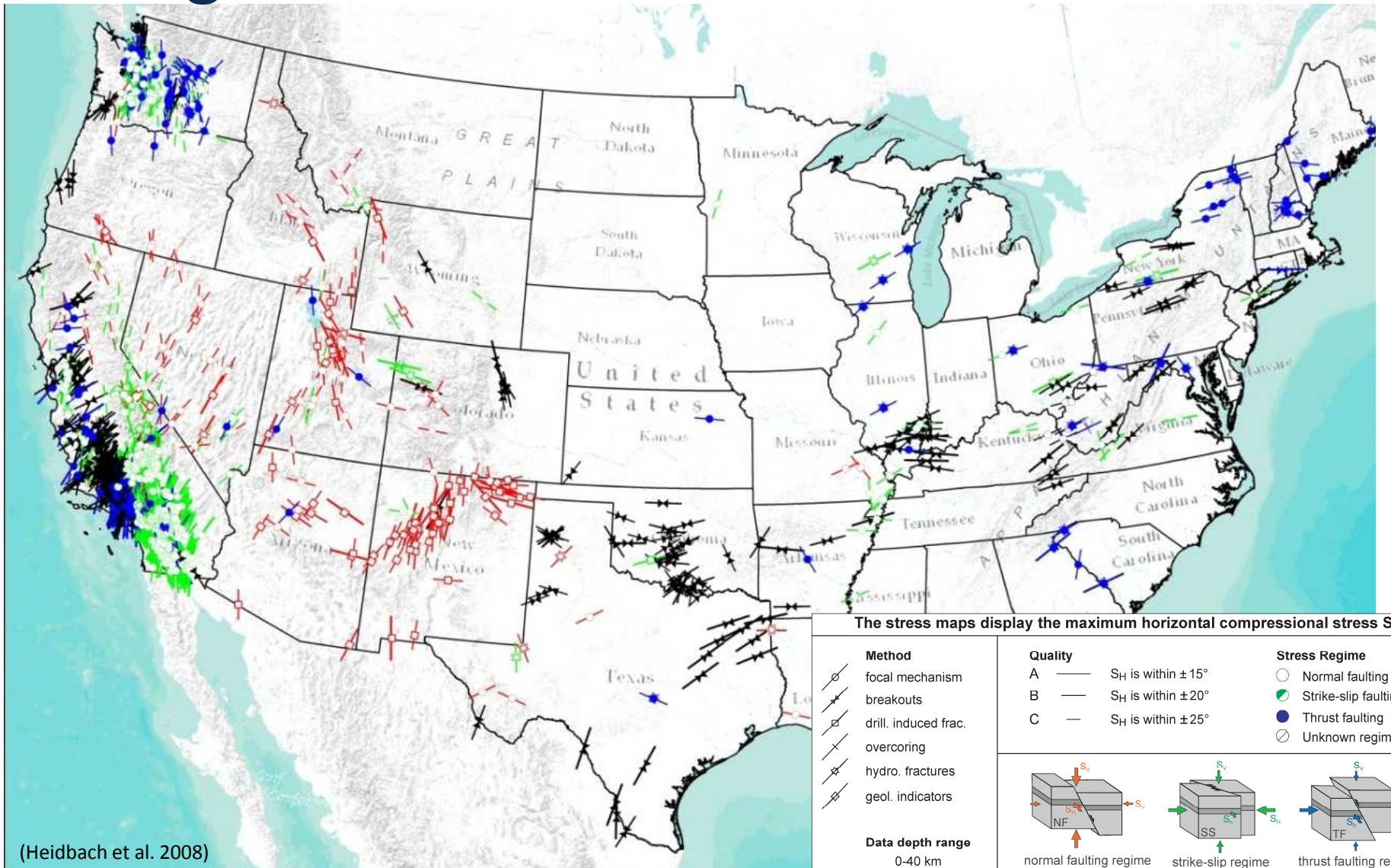
Siting: Geothermal



Siting: Basement Structure



Siting: Stress State

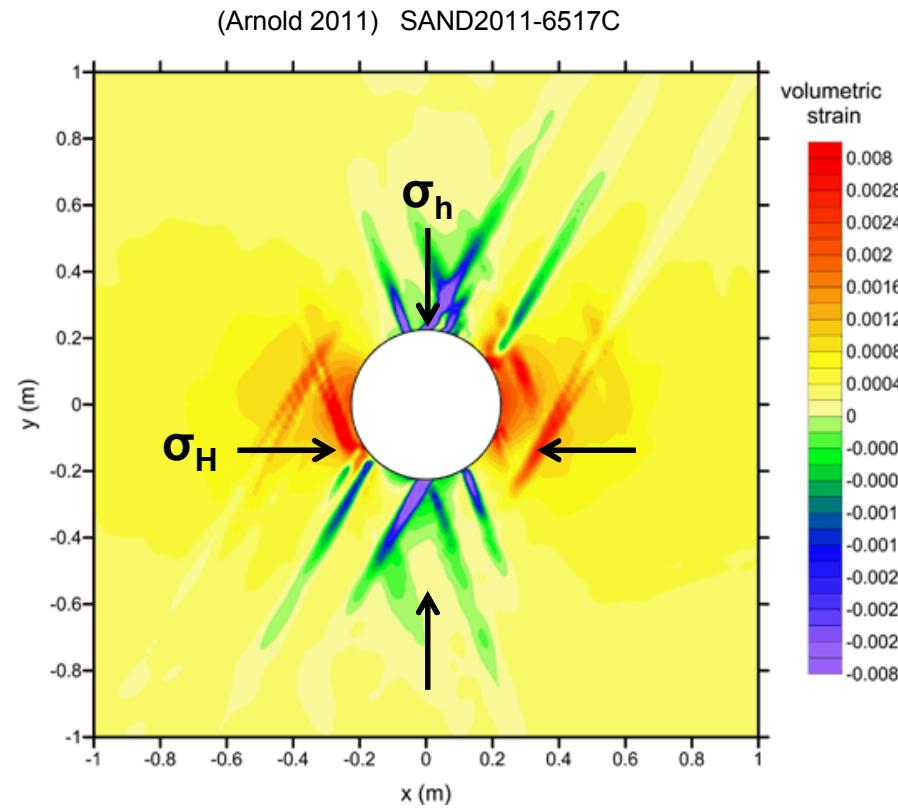
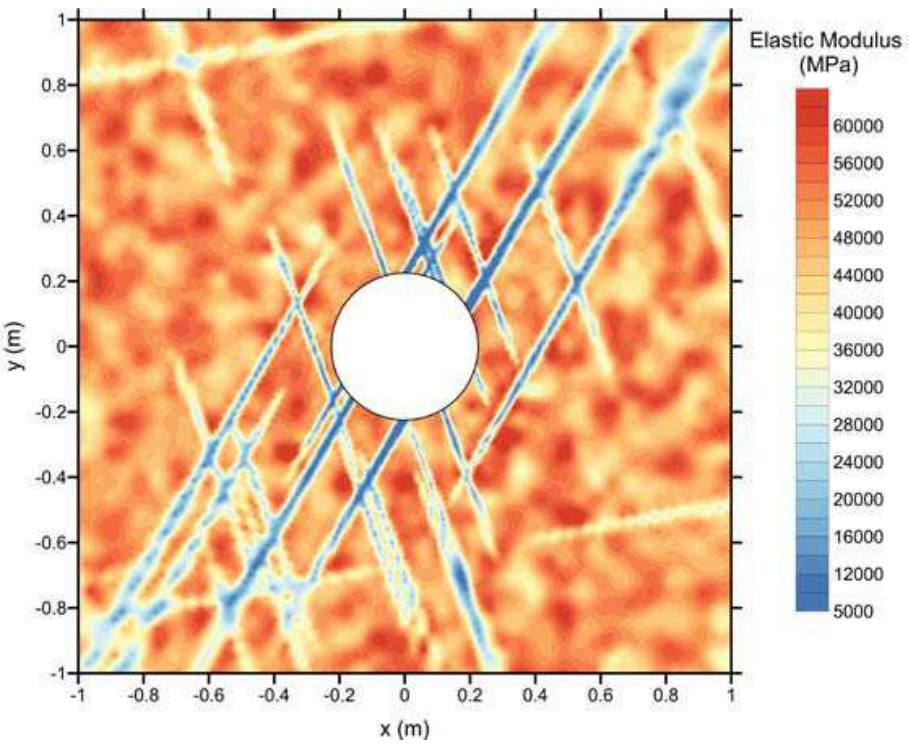


(Heidbach et al. 2008)

Deep Borehole Preliminary Modeling

Deep Borehole TM Model

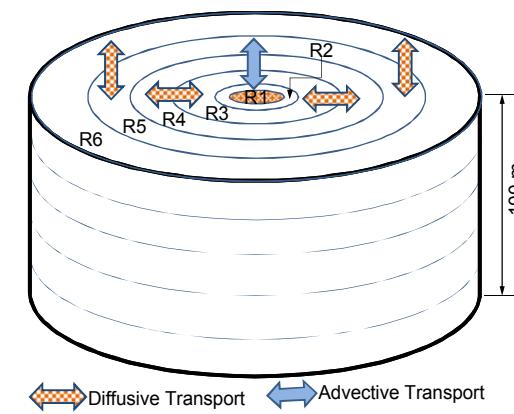
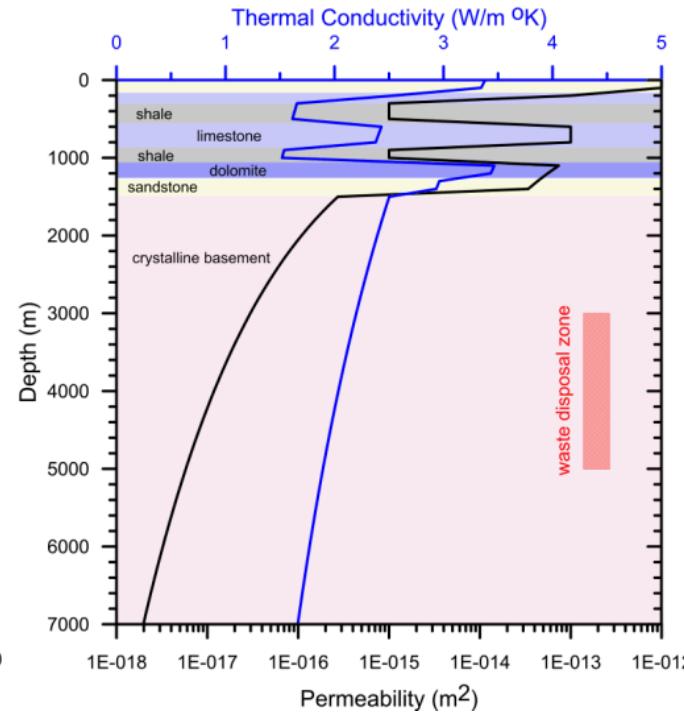
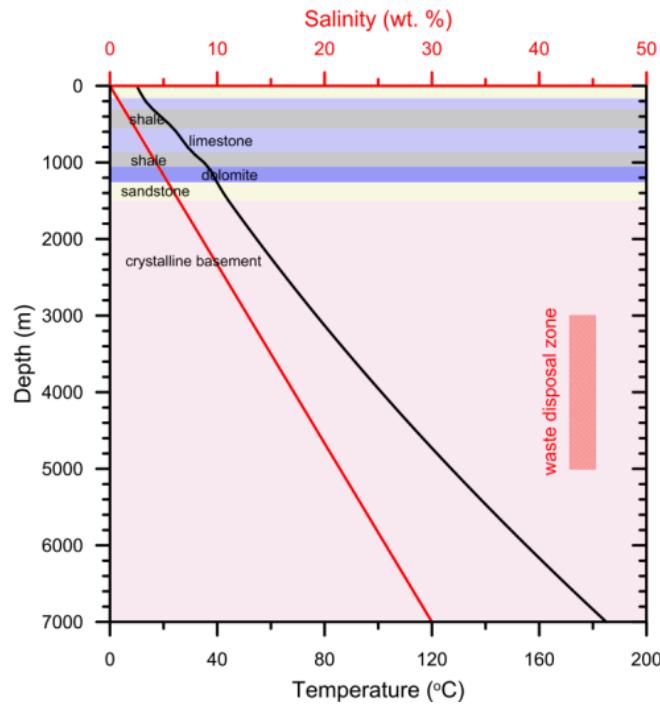
- Thermal-Mechanical Model of Borehole Response @ 5 years
- Borehole Heating + Stress \rightarrow Host Rock in Compression Along σ_h
- Fractures in σ_h Direction Still Extensional



Deep Borehole PA Models

■ Performance Assessment (PA) Modeling

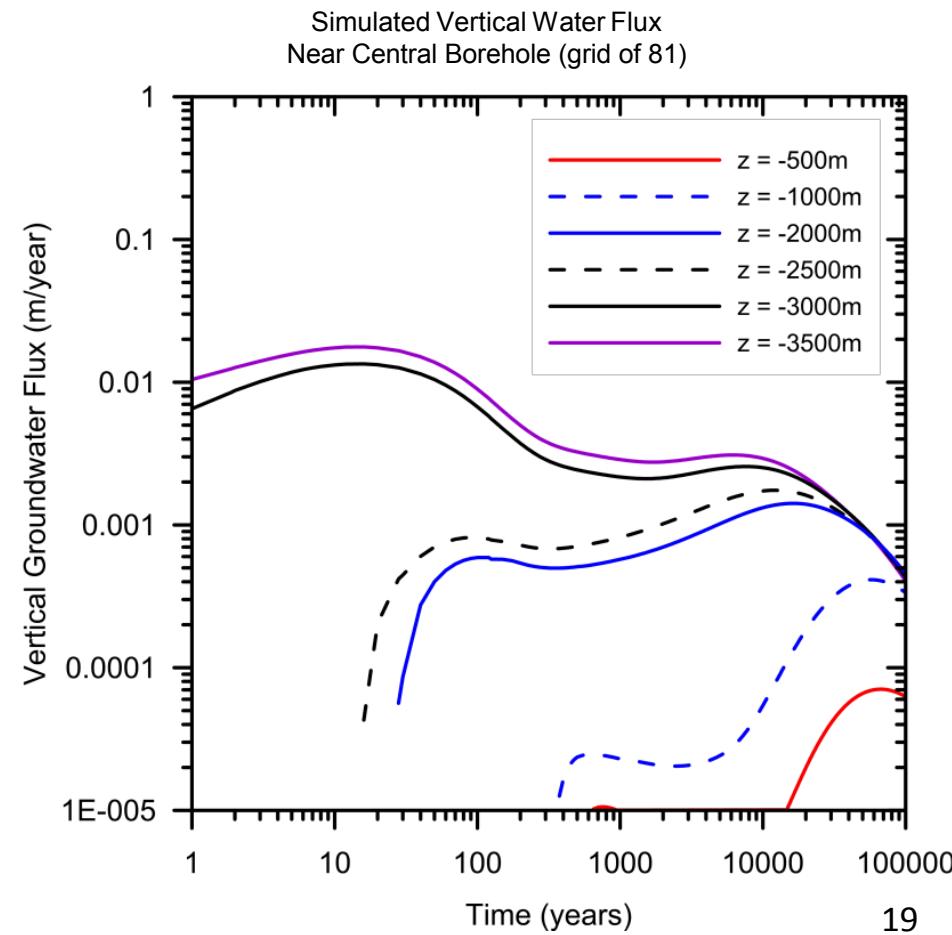
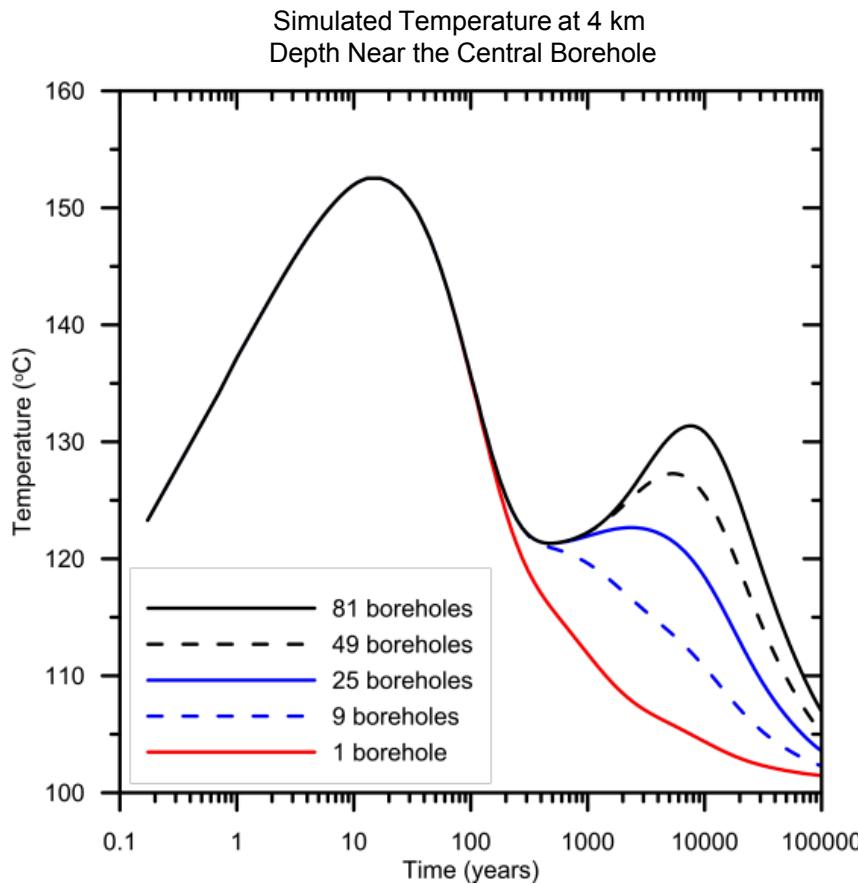
- Reference geology and borehole design
- Assume grid of boreholes for used nuclear fuel
- Assess post-closure safety
- Thermal-hydrological-chemical processes simulated with FEHM



(Arnold et al. 2013) SAND2013-9490P

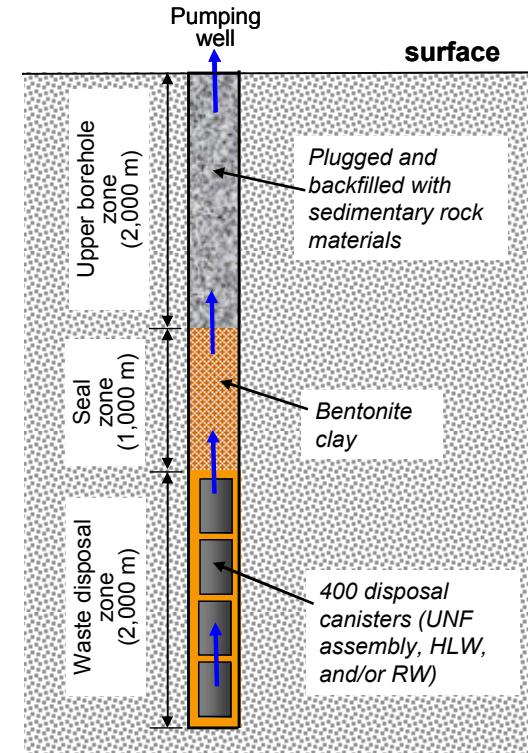
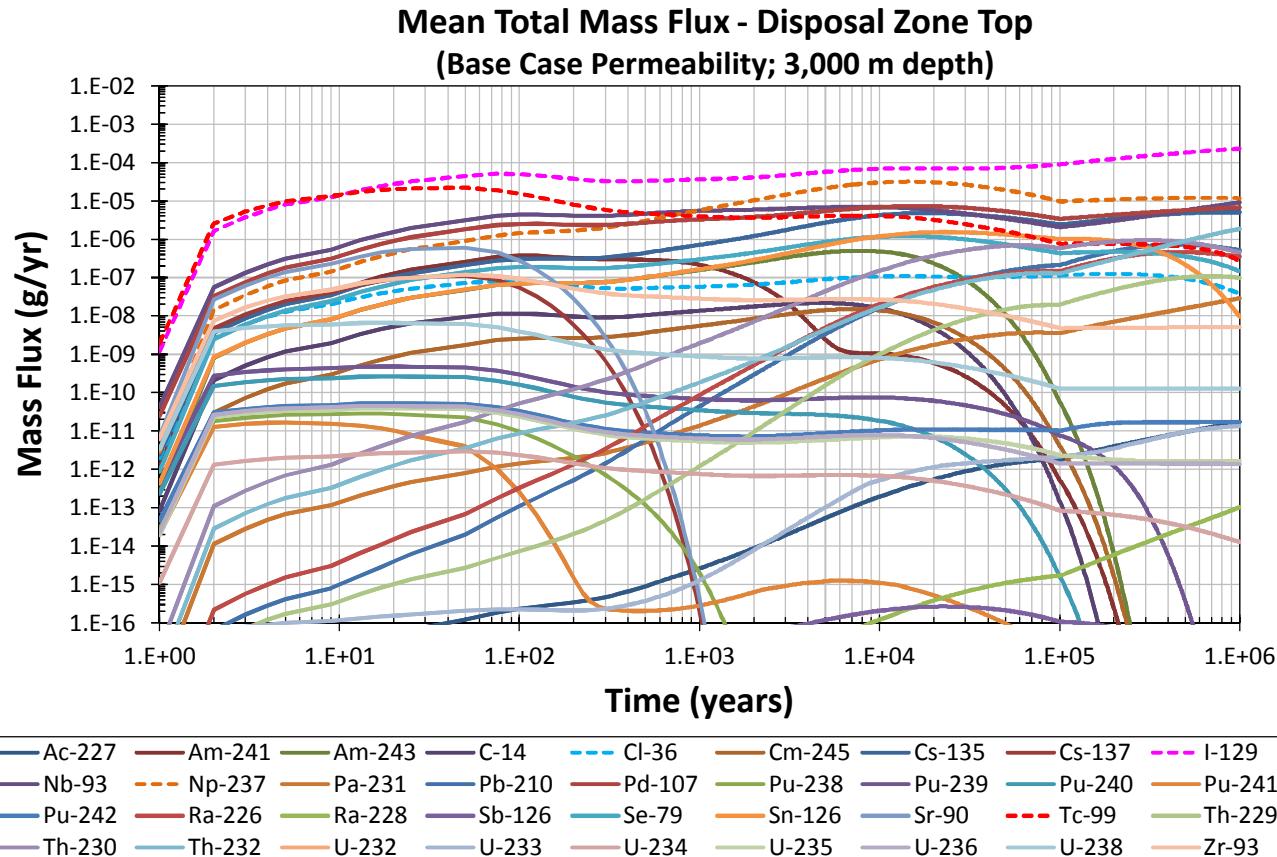
Deep Borehole PA Models

- Short Thermal Perturbation
- Minimal Resulting Free Convection



Deep Borehole PA Models

- No Radionuclide Release in 10^6 Years



Deep Borehole Field Test

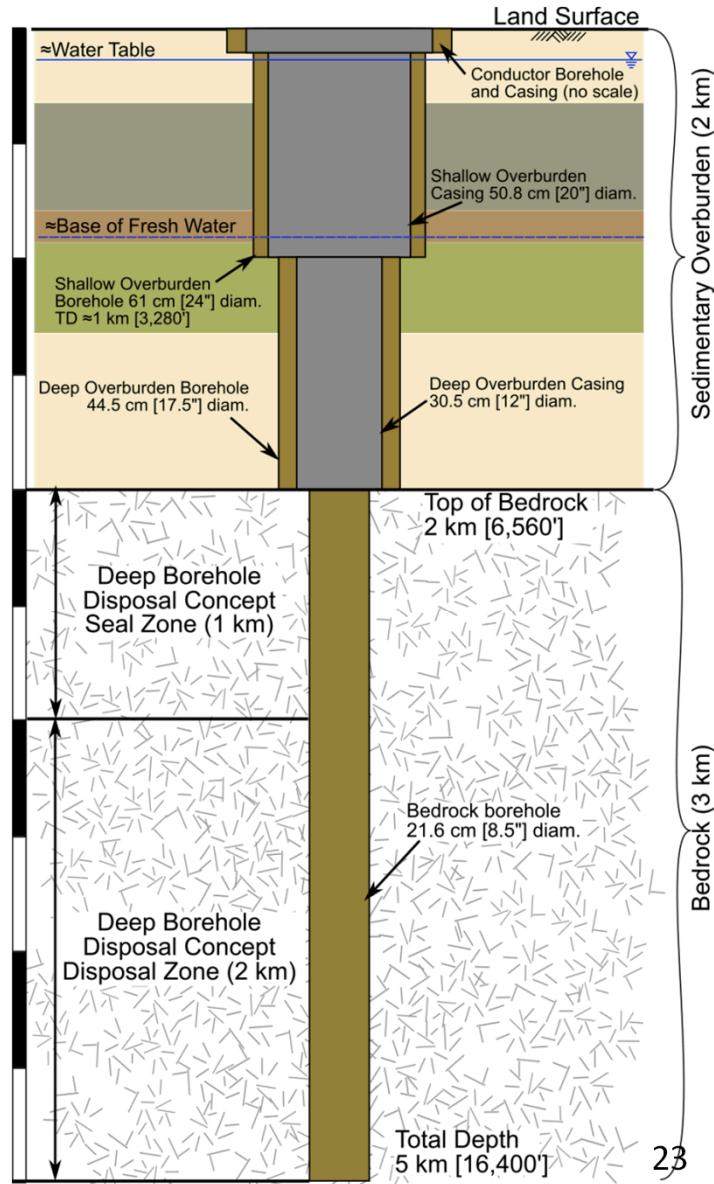
Deep Borehole Field Test (DBFT)

- Drill Two 5-km Boreholes
 - Characterization Borehole (CB): 21.6 cm [8.5"] @ TD
 - Field Test Borehole (FTB): 43.2 cm [17"] @ TD
- Prove Ability to:
 - Drill deep, wide, straight borehole safely (CB + FTB)
 - Characterize bedrock (CB)
 - Test formations in situ (CB)
 - Collect geochemical profiles (CB)
 - Emplace/retrieve surrogate canisters (FTB)

Characterization Borehole (CB)

- Medium-Diameter Borehole
 - Within current drilling experience
- Drill/Case Sedimentary Section
 - Minimal testing (not DBFT focus)
- Drill Bedrock Section
 - Core (5%) and sample bedrock
- Testing/Sampling After Completion
 - Packer tool via work-over rig
 - At limits of current technology

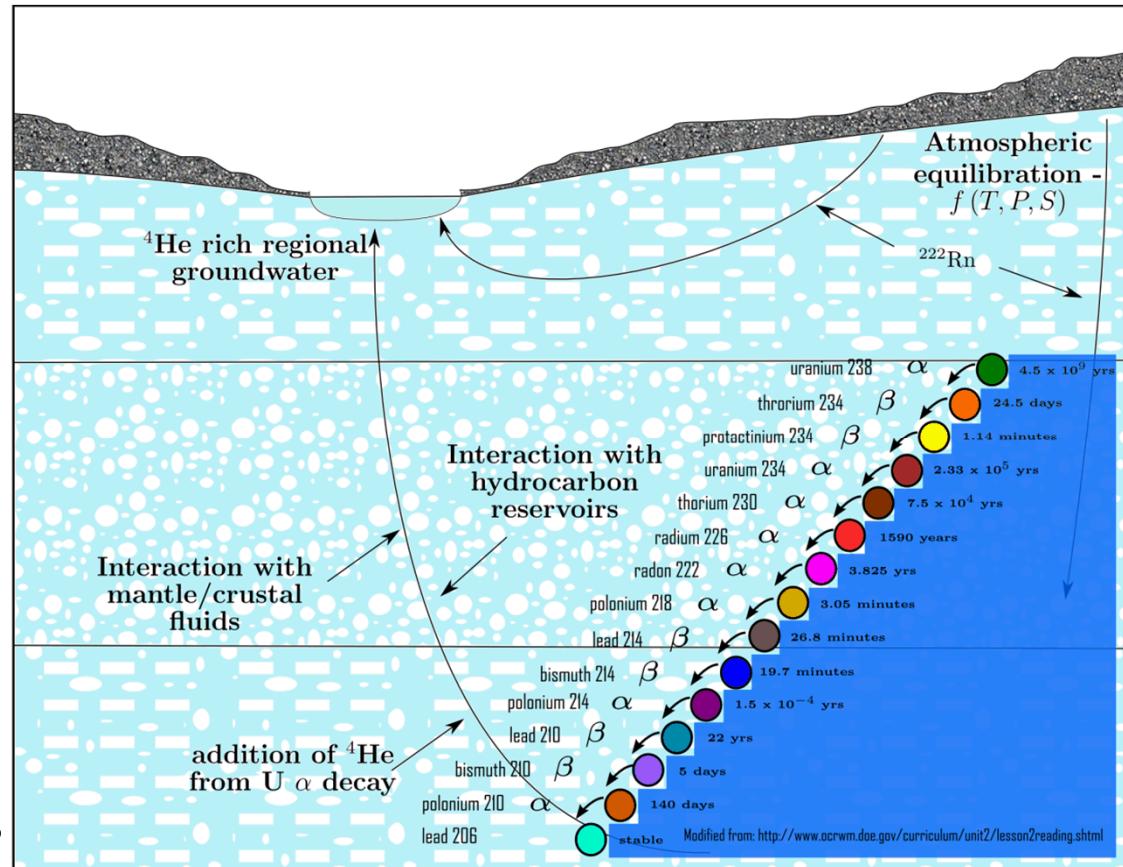
Borehole designed to maximize likelihood of good samples



CB: Environmental Tracer Profiles

- **Vertical Profiles**
 - Fluid density
 - Temperature
 - Noble gases
 - Stable water isotopes
 - Atmospheric radioisotope tracers (e.g., Xe)
- **Long-Term Data**
 - Water provenance
 - Flow mechanisms

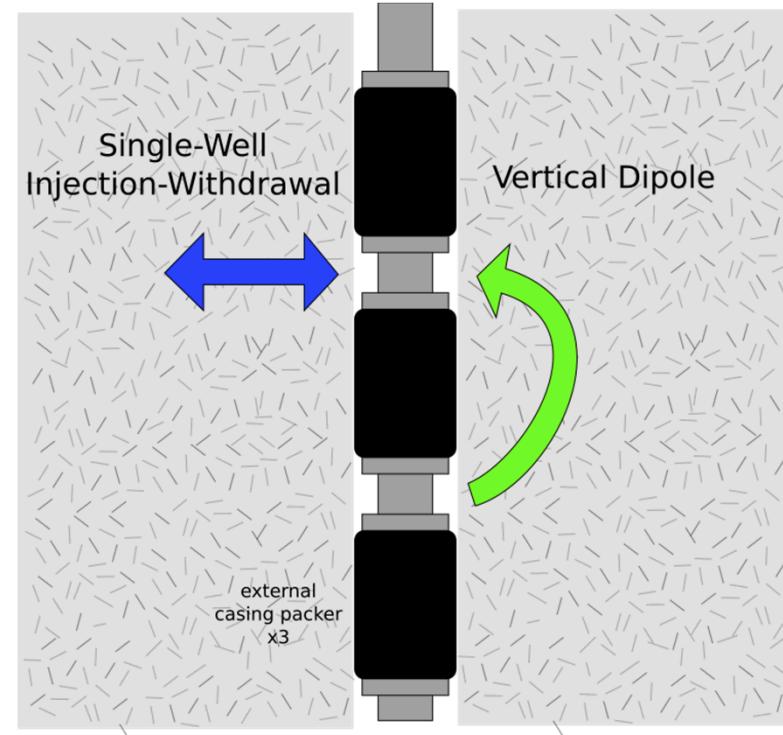
Minerals → pores → fractures



Fluid Sample Quality + Quantity *Very Important!*

CB: Hydrogeologic Testing

- **Hydrologic Property Profiles**
 - Static formation pressure
 - Permeability / compressibility
 - Pumping/sampling in high K
 - Pulse testing in low K
- **Borehole Tracer Tests**
 - Single-well injection-withdrawal
 - Vertical dipole
 - Understand transport pathways
- **Hydraulic Fracturing Tests**
 - σ_h magnitude
- **Borehole Heater Test**
 - Surrogate canister with heater



Characterization Difference

■ Borehole Characterization & Siting vs.

■ Mined waste repositories

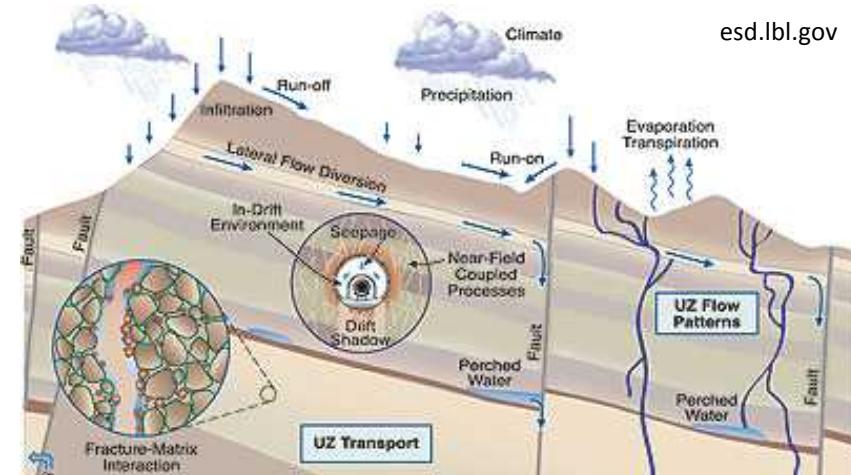
- Less “site mapping”
- Go/no go decision point
- Single-phase fluid flow
- Less steep pressure gradients

■ Oil/gas or mineral exploration

- Crystalline basement vs sedimentary rocks
- Low-permeability
- Minimal mineralization
- Avoid overpressure

■ Geothermal exploration

- Low geothermal gradient



SAND2010-6048

DBFT: Field Test Borehole (FTB)

■ Large-Diameter Borehole

- Push envelope of drilling tech

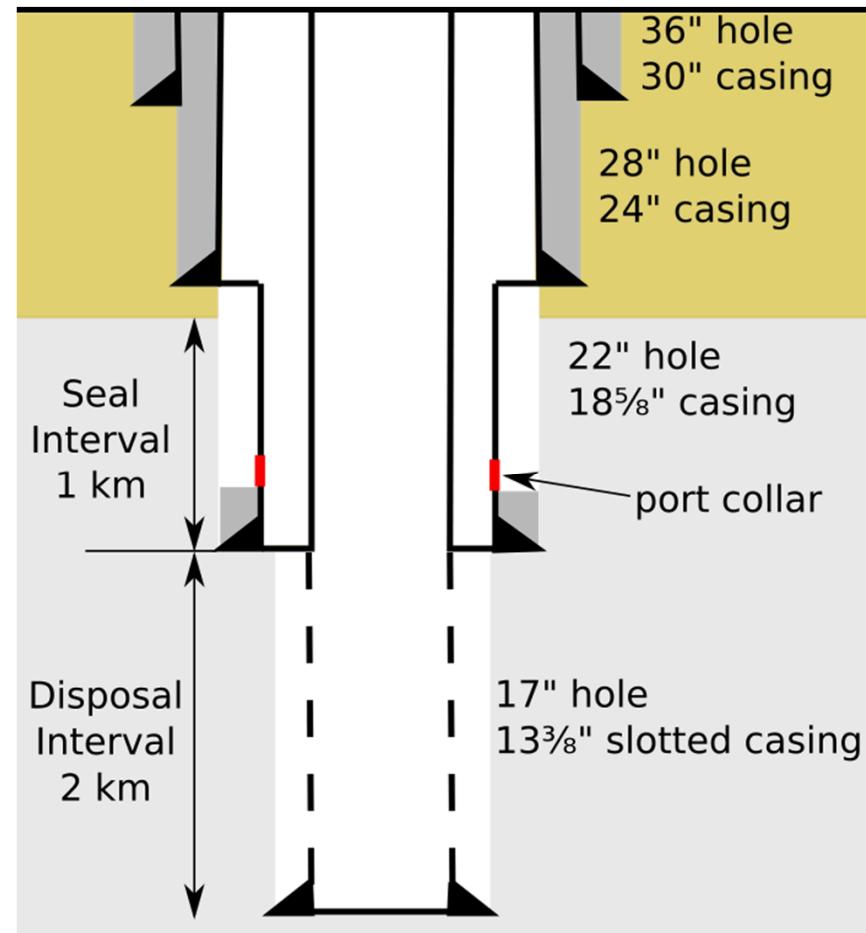
■ Casing Schedule

- Continuous $13\frac{3}{8}$ " pathway to TD
 - Slotted & permanent in disposal interval
 - Removable in seal and overburden intervals

■ Demonstrate

- Emplacing canisters
- Removing canisters
- Surface handling operations

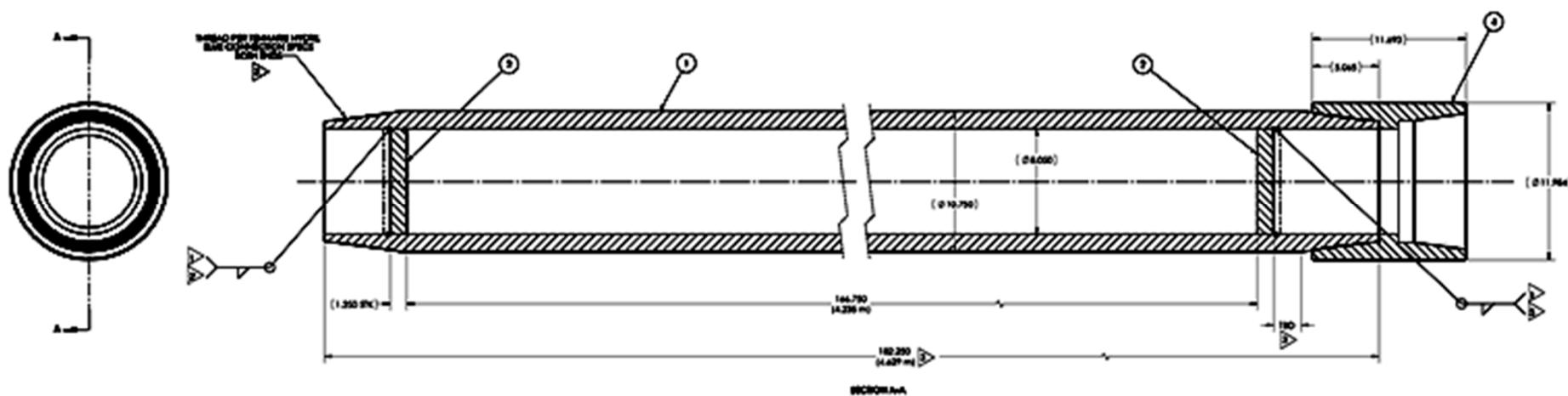
Borehole designed to maximize emplacement safety



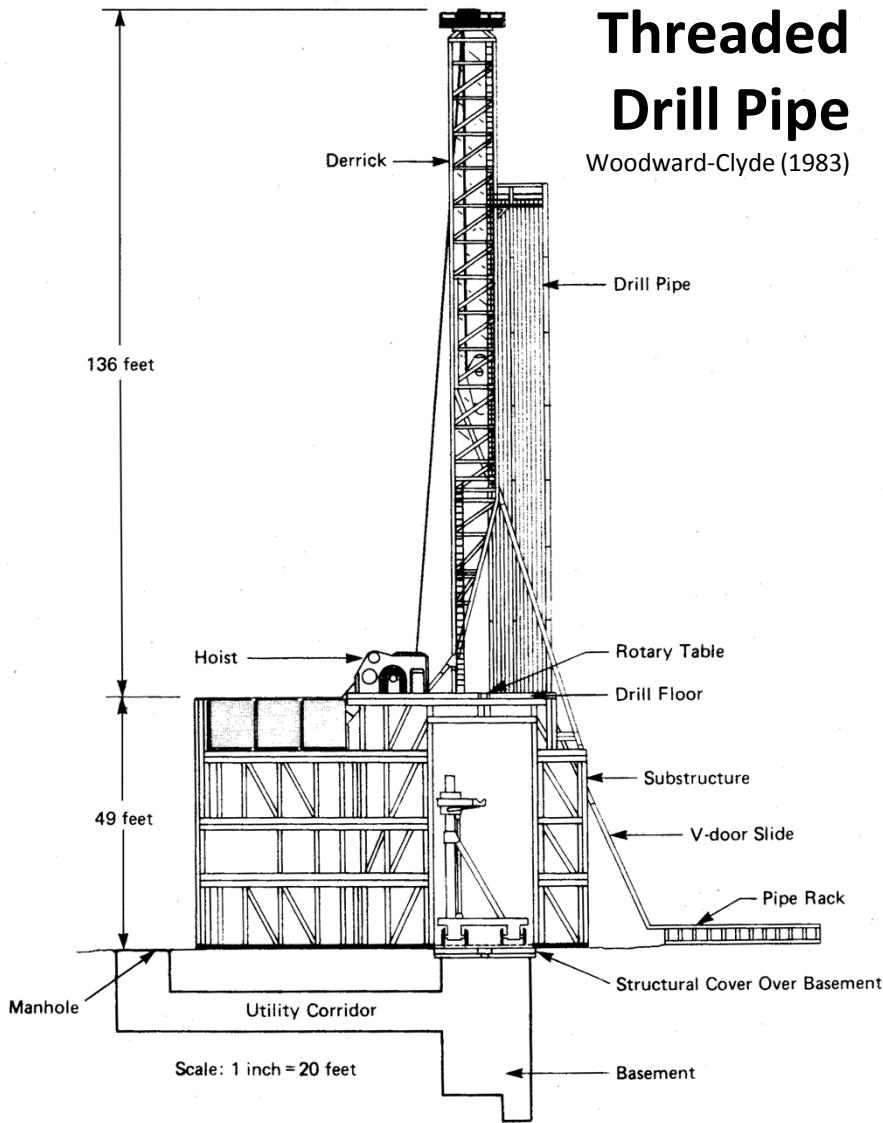
Waste Package Design



- **Structural Integrity**
 - Hydrostatic pressure and canister string load
 - Integrity through emplacement, sealing, and closure
- **Waste Loading**
 - Transport and dispose in same canister
 - Transfer from shipping casks onsite



FTB: Emplacement Methods



FTB: Operational Safety

- **Zero Radiological Risk**
- **Focus on Downhole Safety**
- **Downhole Failure Modes**
 - **Pipe string + canister(s) drop in borehole**
 - **Pipe string drop onto canister(s)**
 - **Single canister drop in borehole (consequence?)**
 - **Canister leak/crush**
 - **Fishing operations**
 - **Seismic events**



NTS Climax Spent Fuel Test (1978-1983)

Summary

- **Deep Borehole Disposal Concept**
 - 10 × geologic isolation of mined repository
 - Seals only pathway for release
 - Simple construction (for few boreholes)
 - Wide site availability
 - Single-Phase, Diffusion Dominated
 - Geological Issues?
 - Drill elsewhere vs. Engineer away

- **Deep Borehole Field Test (FY15-19)**
 - Drill two 5-km large-diameter boreholes
 - Demonstrate ability to
 - Characterize bedrock system (CB)
 - Emplace/retrieve surrogate canisters (FTB)



SAND2010-6048