



Understanding the Morphological Evolution of a Mg Anode with Galvanostatic Cycling in Chloride-based Ether Electrolytes – Application to Mg Batteries

K.R. Zavadil and N.T. Hahn

Sandia National Laboratories

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Switching the Working Ion to Mg and to Metals

Advantages of Mg:

- divalency
- high density
- less electropositive
- non-dendritic deposition, 99.9% CE demonstrated
- cost & availability

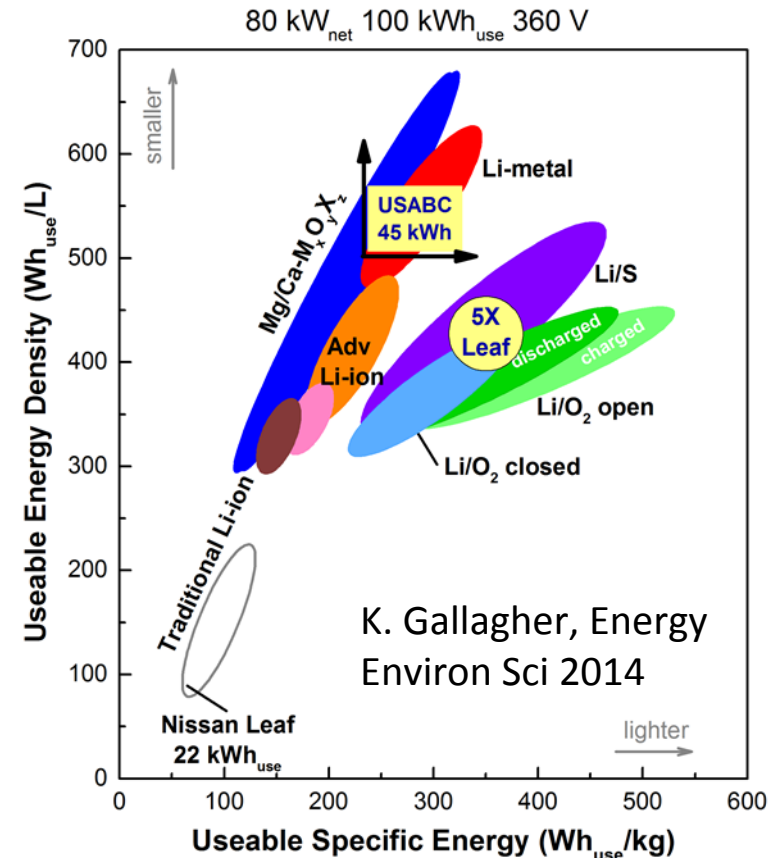
Anode	Ah/L	\$/1000 kg metal ¹	V vs. SHE
LiC ₆	818	\$ 39600 ²	-2.9
Li	2026	\$ 39600 ²	-3.1
Mg	3840	\$ 2700	-2.4
Ca	2090	\$ 3500	-2.9

¹Bulk prices from alibaba.com

²Based on Li₂CO₃ price of \$7500

Cell: 3 V insertion cathode (750 Wh/kg), 50% excess Mg

Outcomes: \$100 /kWh, 500 Wh/l



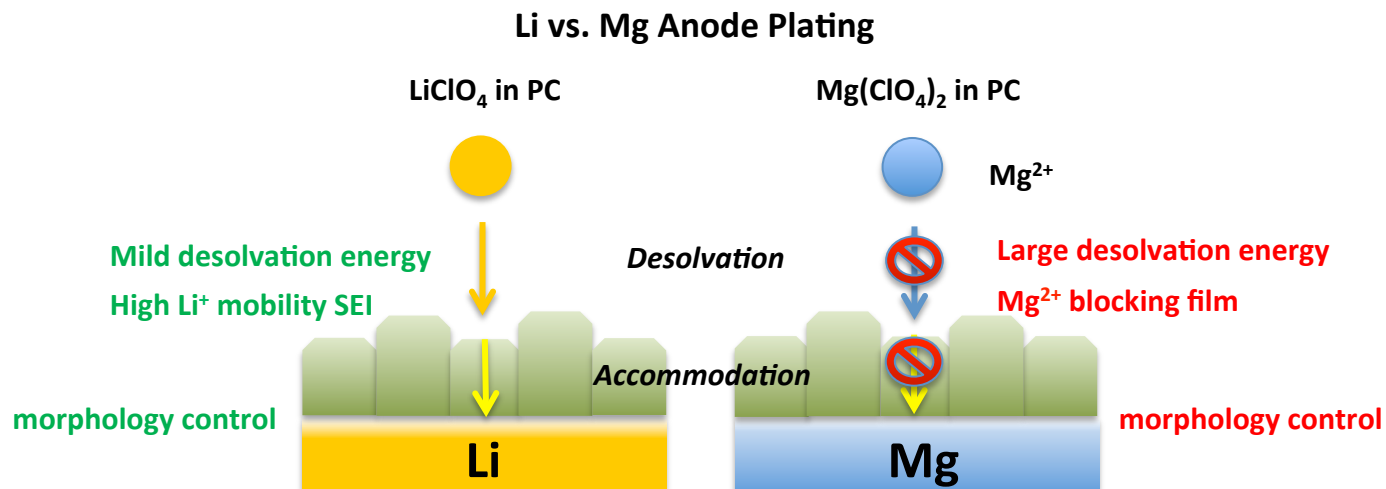
Disadvantages of Mg:

- relevant rate anode morphology is unknown
- electrolytes compatible with high voltage cathodes
- viable high voltage cathodes do not exist - mobility

Metal Anode Challenges

Technical challenge

- Develop and implement the design rules necessary to achieve Mg (Ca, Al, ...) cycling for 10^3 cycles at >99.9% Coulombic efficiency at relevant rates & capacities



Science challenges and research

- Efficient cation desolvation
- Efficient cation accommodation
- Electrolyte stability
- Metastability - Activation, Corrosion, Protection

Anode Dimensional Control is Required at High Rates

\$100/kWh, 100 kWh battery, 100 kW pulse, 15 kW continuous, 60 kW charge, 120 kW fast charge

Magnesium - MX_y

target areal capacity	6 mAh/cm ²
anode active loading	2.7 mg/cm ²
anode thickness	16 μm
cathode specific capacity	250 mAh/g
cathode active loading	24 mg/cm ²
cathode thickness	100 μm

Pulse power c.d.	6 mA/cm ²
Cont. power c.d.	0.9 mA/cm ²
L3 charger c.d.	3.6 mA/cm ²
Super charger c.d.	7.2 mA/cm ²

16 μm of Mg

*large quantity of
metal to move!*

6 mA/cm² of Mg

*high rates of metal
transformation!*

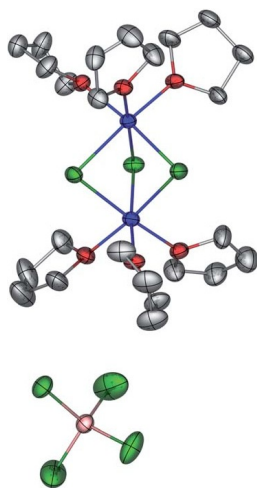
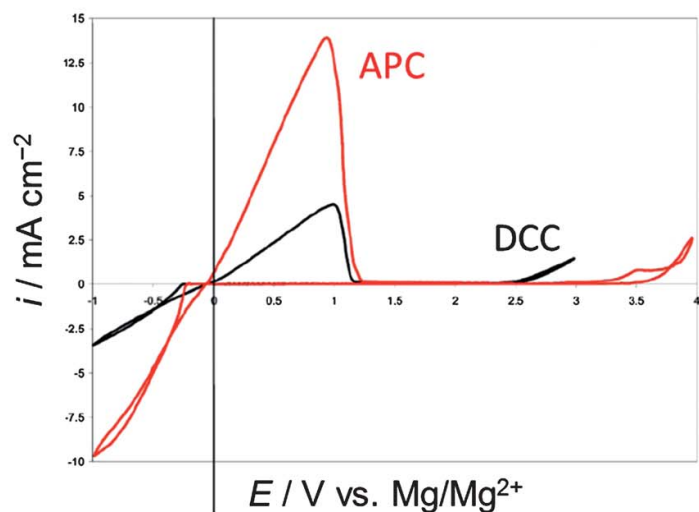
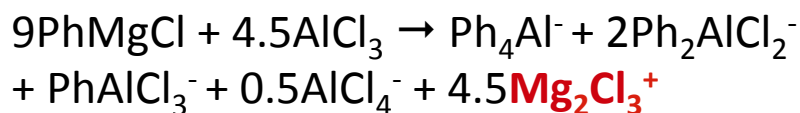
Key Messages

- Surface films form in 100's of seconds – open circuit equilibration
 - These films are not benign – they direct structure evolution
- Repeated exposure of the dissolution front creates a structurally complex interface
 - Film and electrolyte incorporation, voiding, and porosity
 - Efficiency is not changed over limited (50) continuous cycles
- Periodic equilibration interrupts during cycling magnifies structural evolution
 - Performance degrades - 1-2% decrease in efficiency
 - Stranded Mg – electrical and structurally isolated

Organic vs. Inorganic Mg Chloroaluminate Electrolytes

All Phenyl Complex (APC): 2 PhMgCl:AlCl₃ in THF

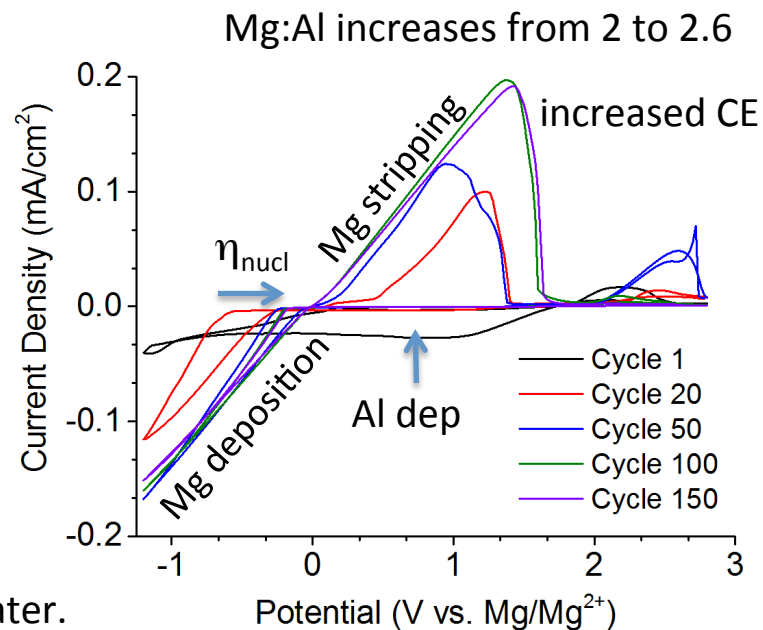
D. Aurbach et al., *Energy Environ Sci* 2013



T. Liu et al., *J. Mater. Chem. A*, 2014

Magnesium Aluminum Chloride Complex (MACC): 2 MgCl₂:AlCl₃ in THF or DME

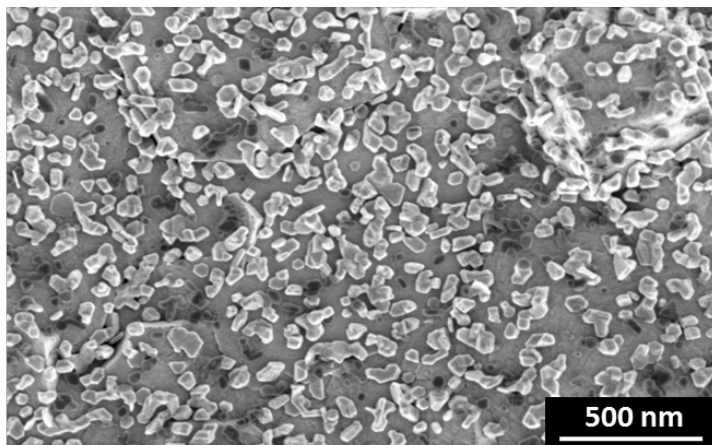
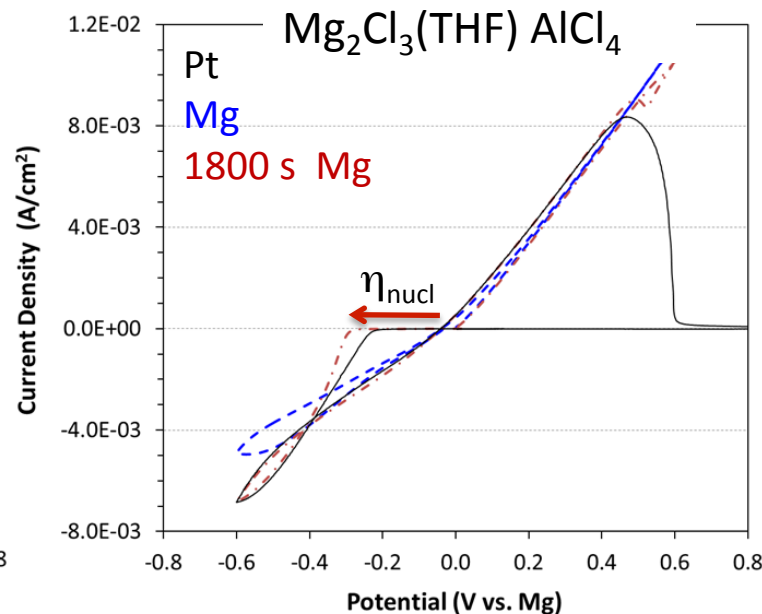
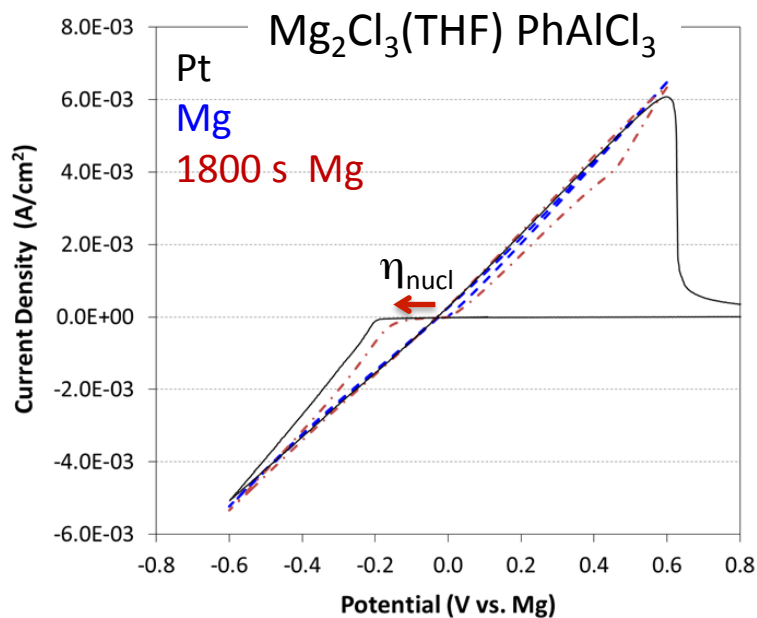
R. Doe et al., *Chem Comm* 2014



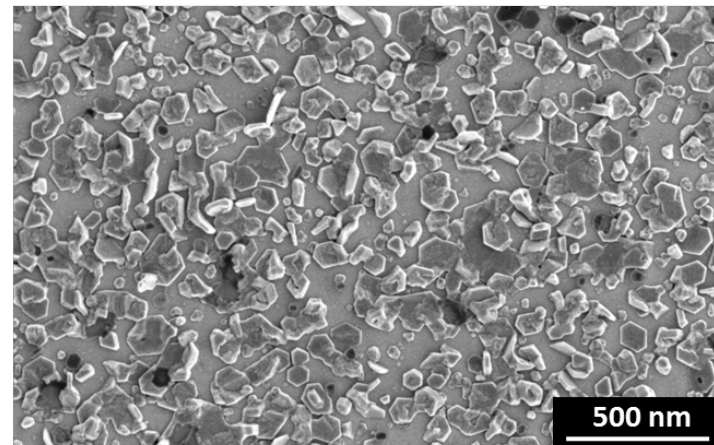
C. Barile et al., *J Phys Chem C* 2014

Multimers define bulk speciation Mg₂Cl₃⁺(THF)_n

Re-nucleation is required at the filmed Mg interface

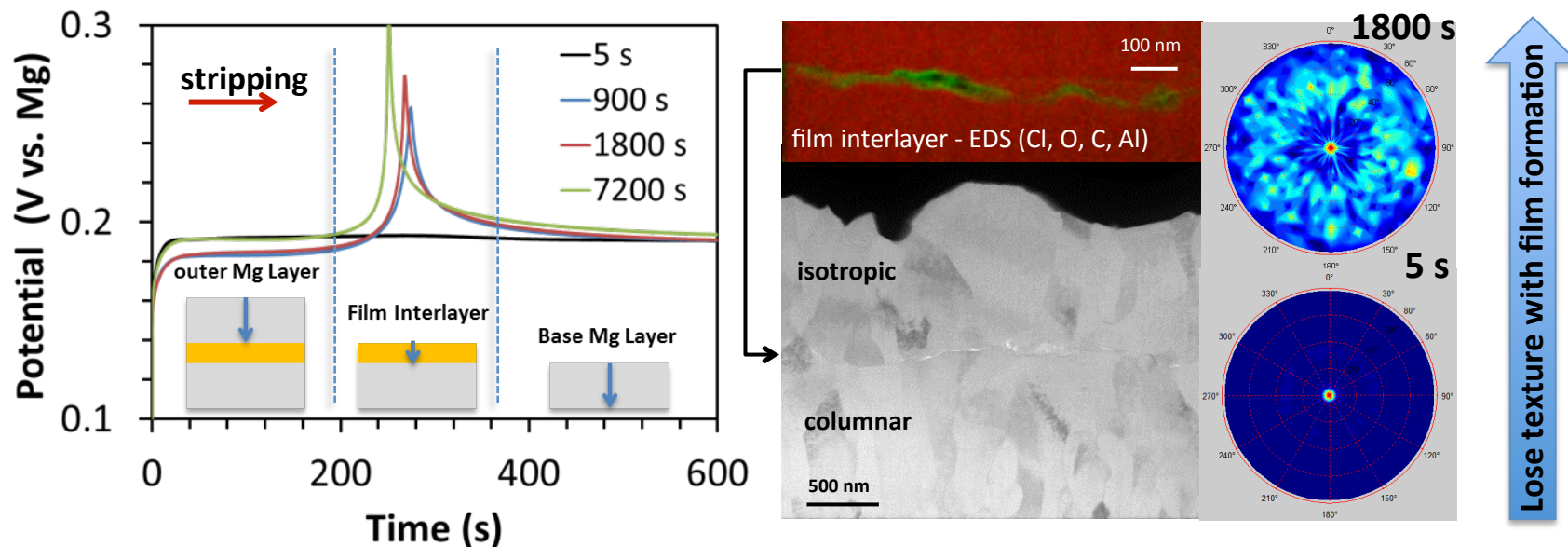


Mg on 1800 s equilibrated Mg



Mg on clean Au

The filmed interface directs subsequent Mg growth



Surface films form in chloroaluminate electrolytes

- Protective – reduce self-discharge to < 2 nm/hr
- Directive – direct morphology development of the subsequent Mg deposit
- Disruptive – filmed interface incorporates - mechanical flaws within the deposit
- May contribute to incoherent Mg deposition observed in JCESR Mg prototype cells

Quantifying the Impact of Surface Films

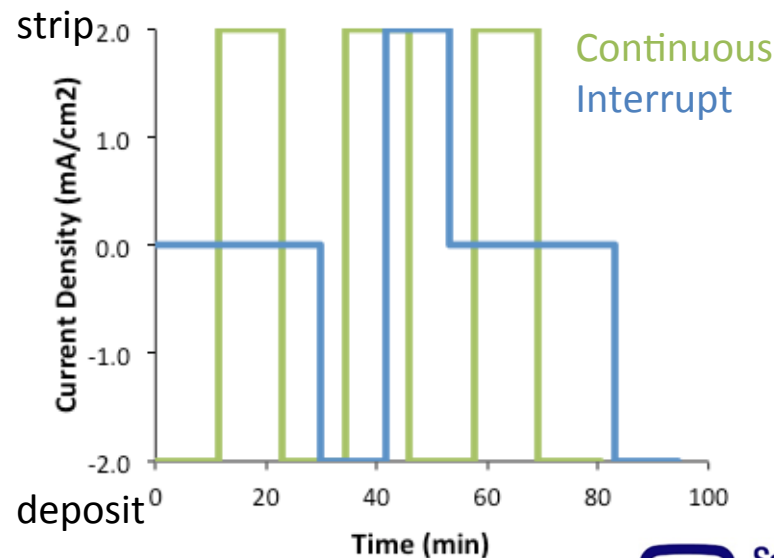
Coulombic Efficiency¹

Electrolyte	Single cycle	50 cycles continuous	50 cycles with 1800 s interrupt
APC	99.5	99.3	97.4
MACC	99.2	99.2	98.1

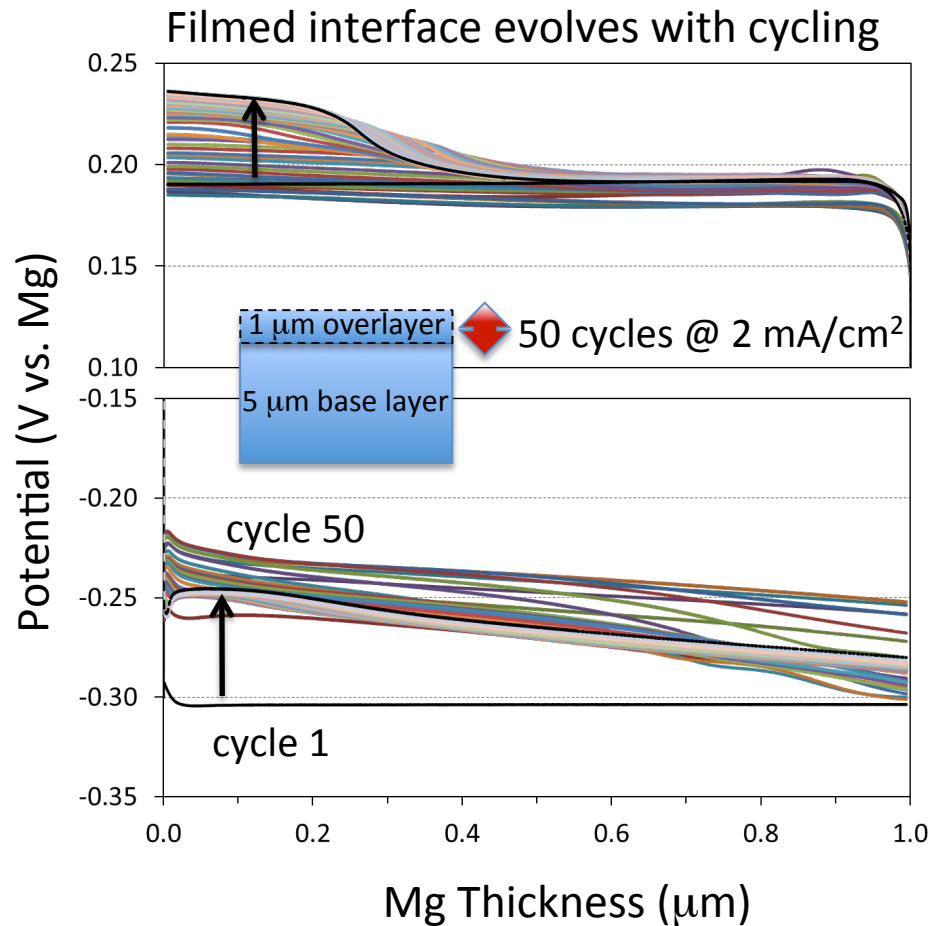
¹±0.1 % found for 3 to 6 replicate runs of single cycle chronopotentiometric titration

Efficiency is maintained with continuous cycling

Efficiency is decreased with introduced open circuit equilibration – mimics a practical use profile



Performance signatures exist for changes in morphology/structure

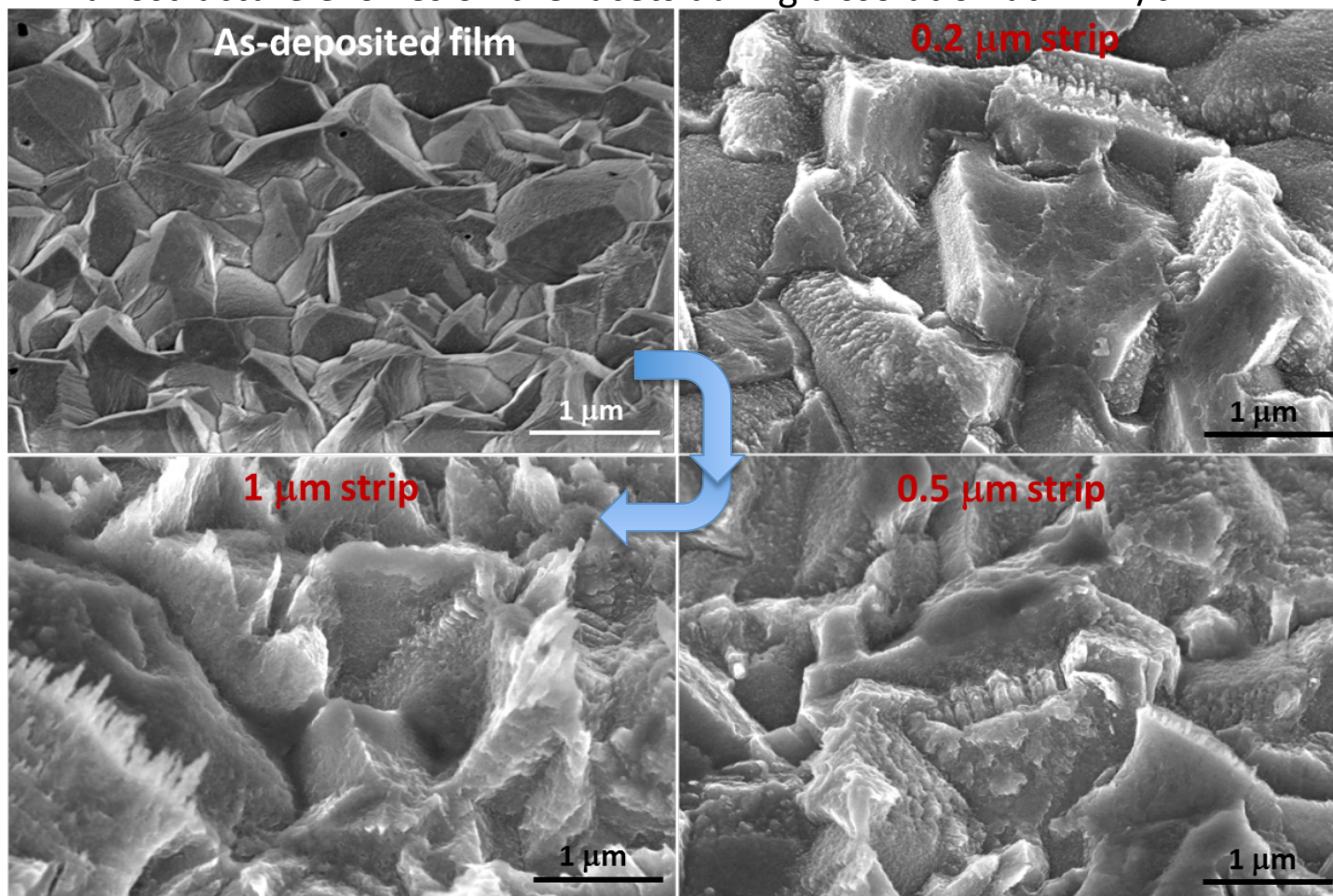


Increased polarization with repeated exposure of the dissolution front

Reduced polarization for initial Mg redeposition

Mg deposition and dissolution are asymmetric processes in the chloroaluminates

nanostructure evolves on the facets during dissolution at 2 mA/cm^2



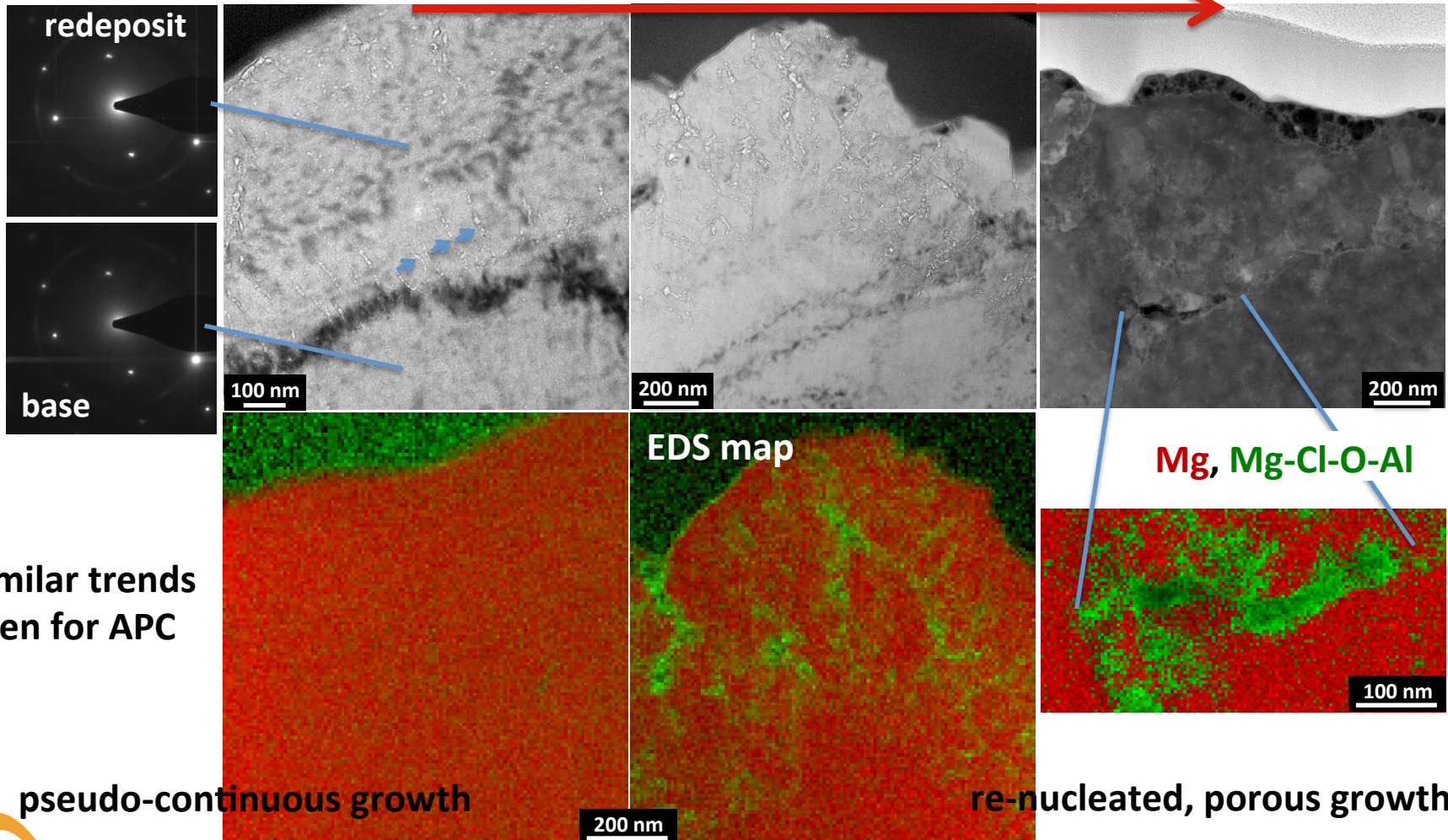
starting point for cycling: enhanced surface area – lower true current density
increased defects – enhanced nucleation & early stage growth

Evolution of the Interface in MACC with Continuous Cycling

1 cycle

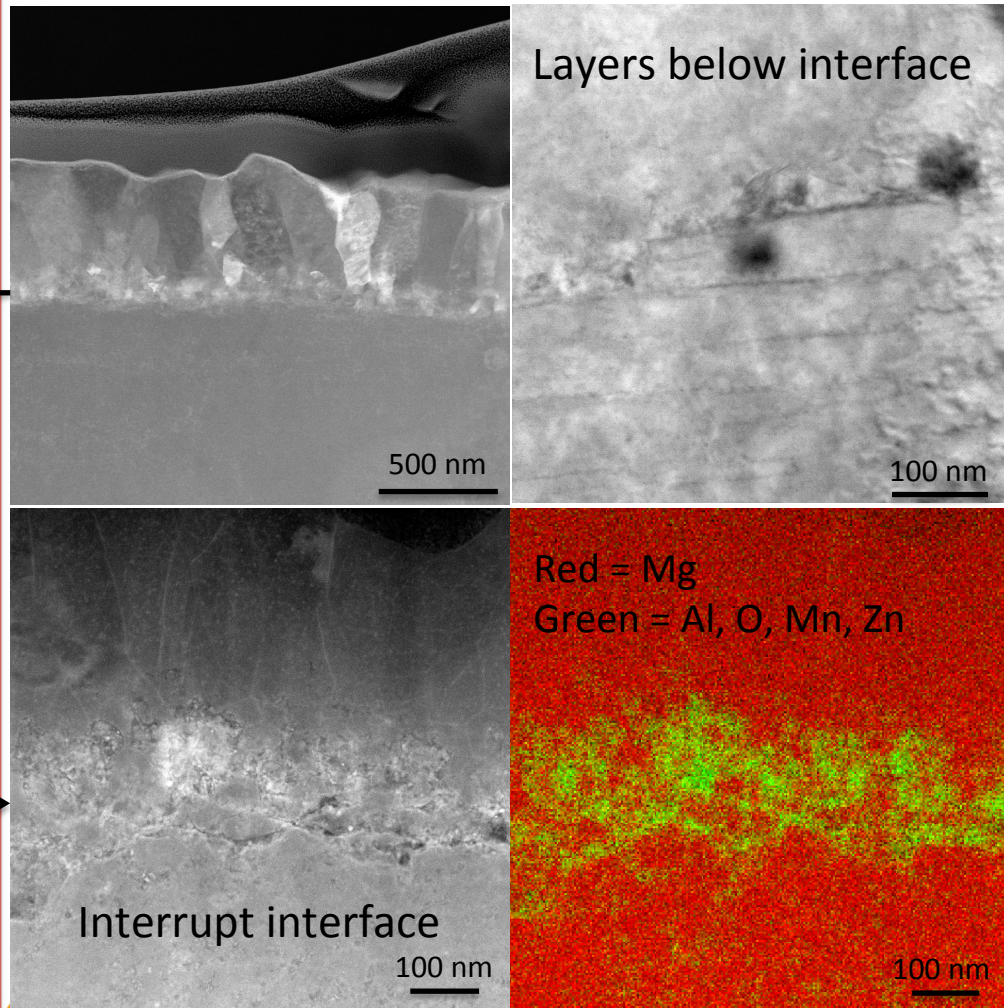
2 cycles

49 cycles

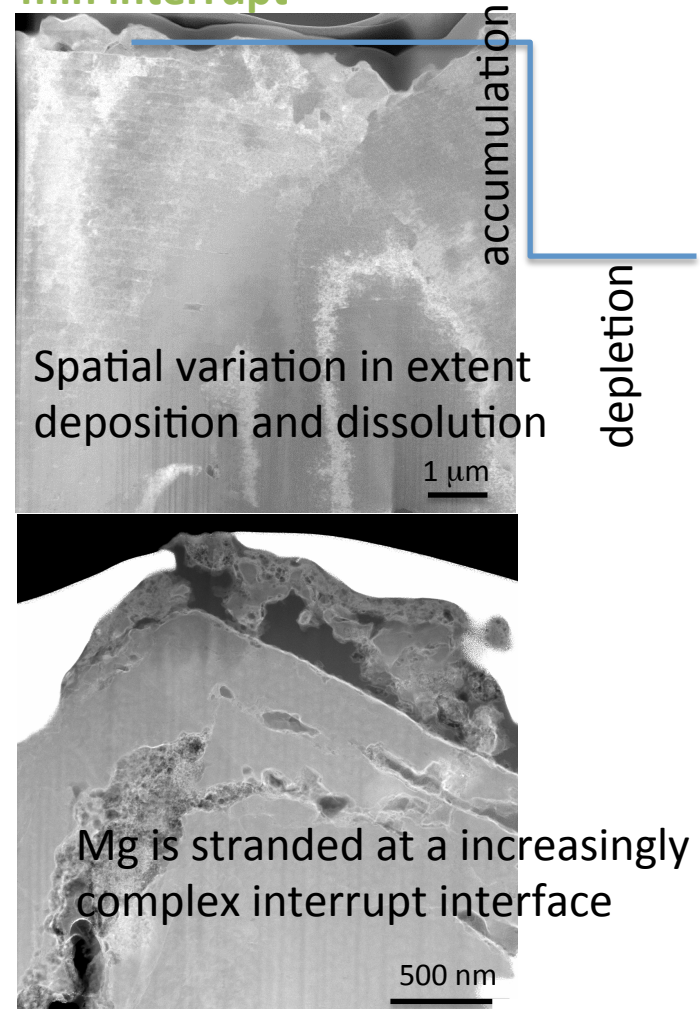


Discontinuous cycling produces stranded Mg

APC @ 50 cycles with 30 min interrupt



MACC: @ 50 cycles with 30 min interrupt

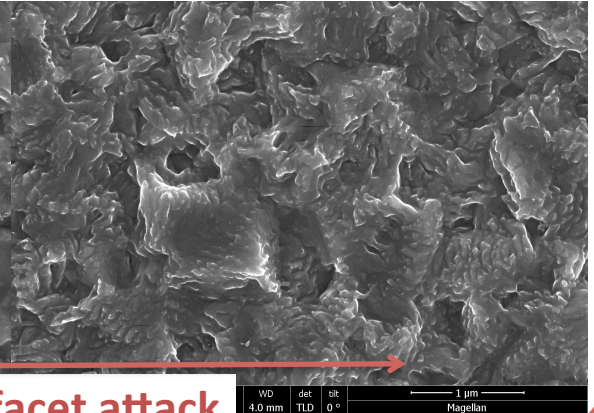
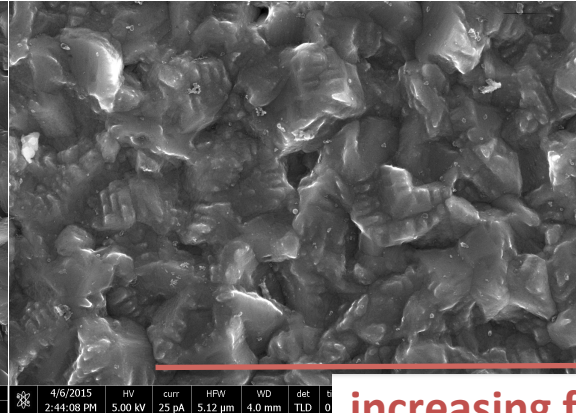
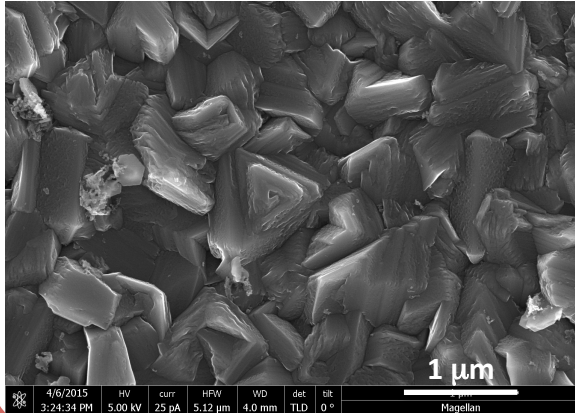


Dissolution morphology appears independent of rate within the relevant current density window

APC: 1 μm Mg:Au high rate strip (6 mA/cm^2)

- 50 nm

- 100 nm



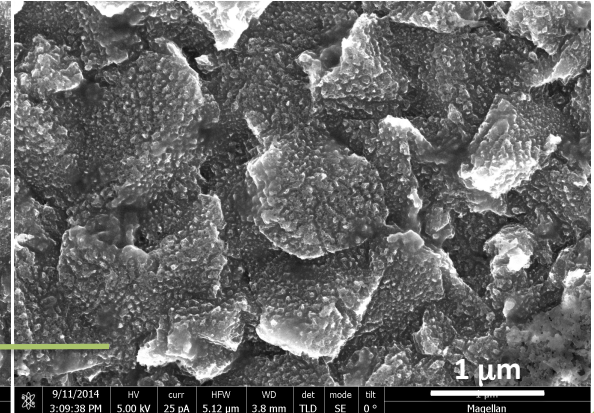
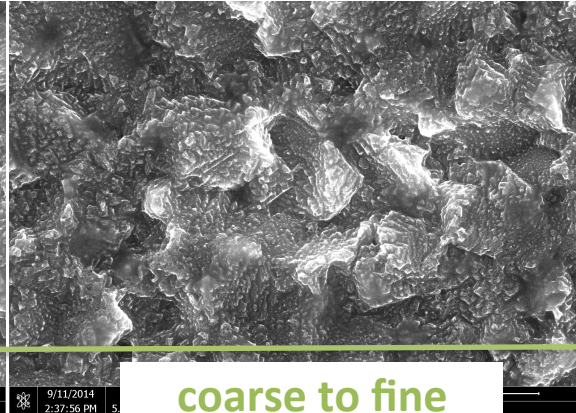
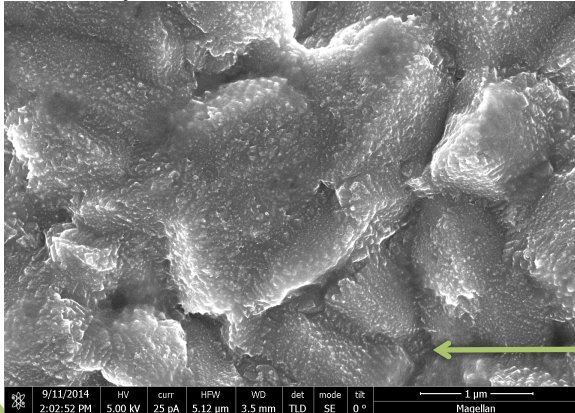
increasing facet attack

MACC: 2 μm Mg:Au strip 200 nm

2 mA/cm^2

1 mA/cm^2

0.5 mA/cm^2



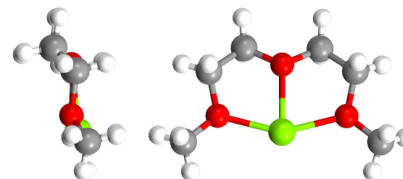
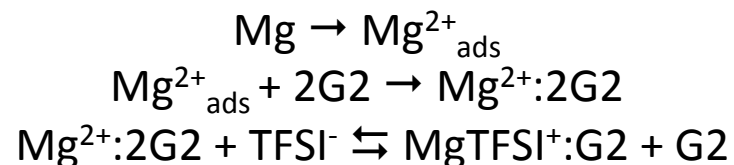
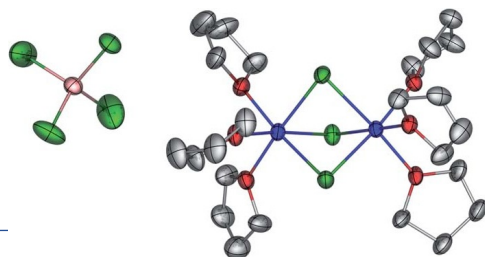
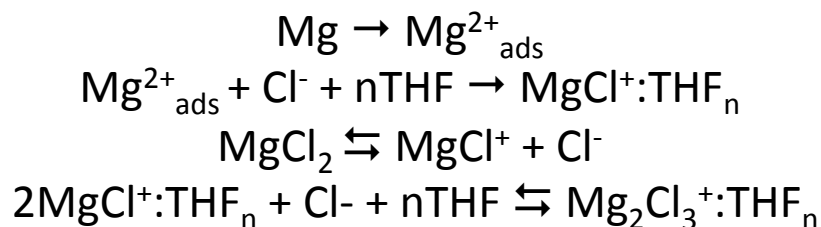
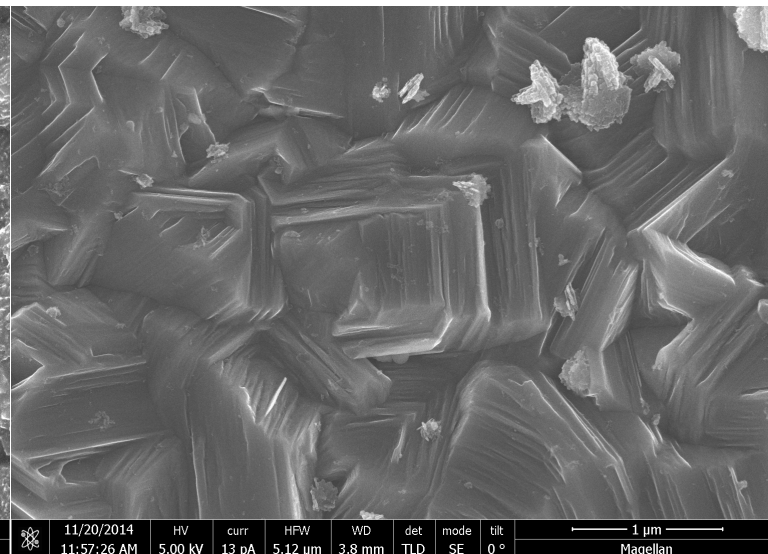
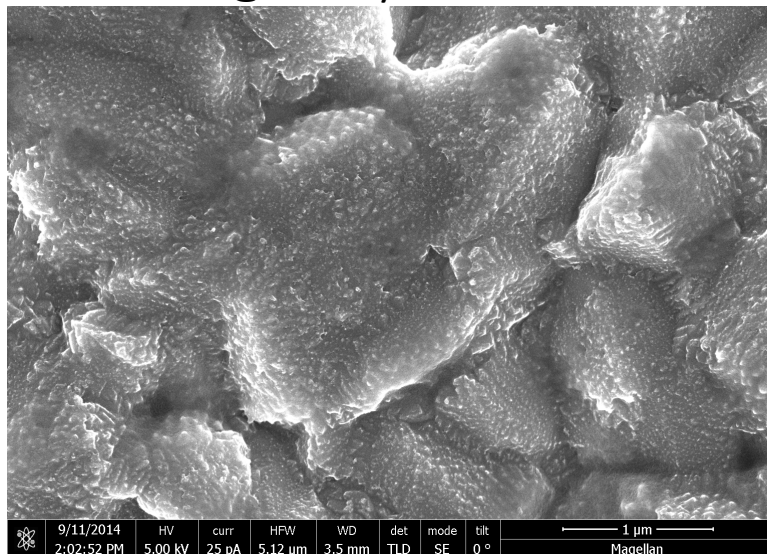
coarse to fine

Kinetic roughening is an attribute of slow complexation reaction for $\text{Mg}^{2+}_{\text{solv}}$

MACC:THF @ 2 mA/cm²

200 nm strip

MgTFSI₂:Diglyme @ 1.4 mA/cm²

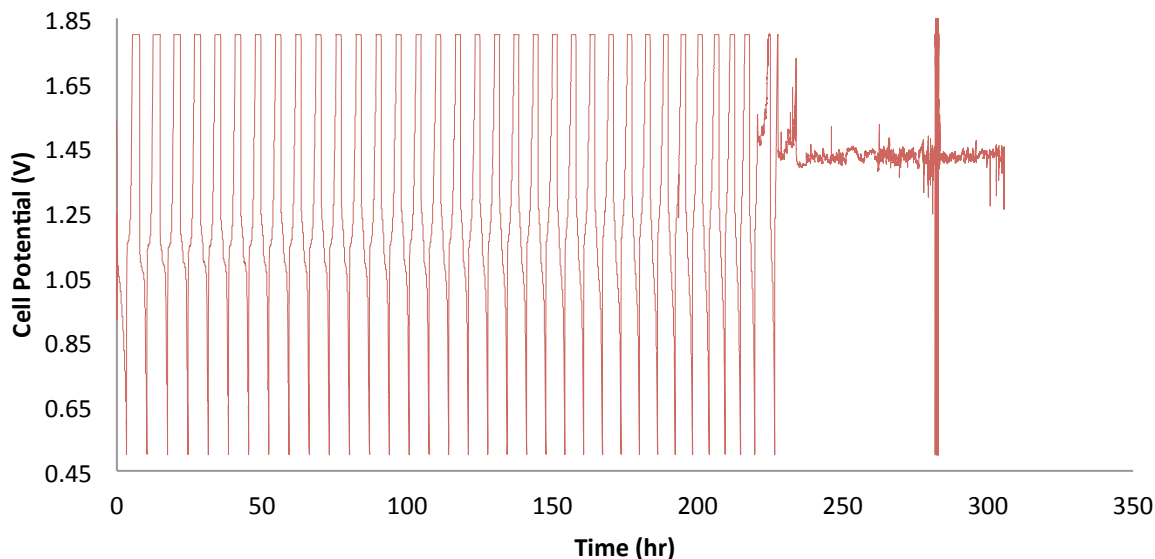


G2
chelation
of Mg^{2+}

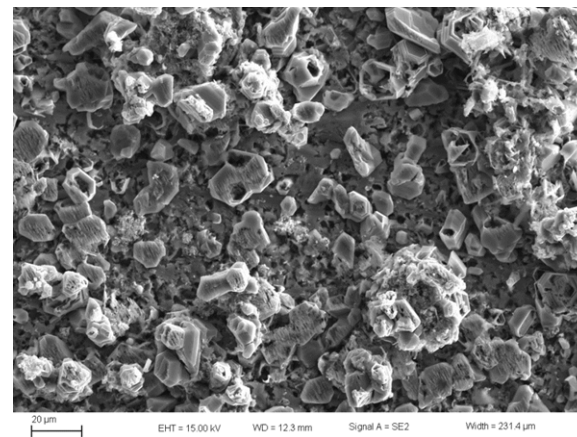
Loss of mechanical cohesion of Mg – capacity loss through electrical isolation

Chloroaluminate electrolyte can fail with cycling

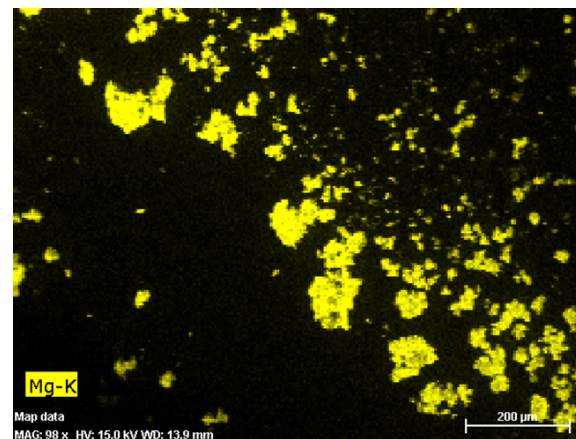
Mg|Mg²⁺, APC | Mo₆S₈



Mg anode after cycling



Anode side of separator after cycling



Conclusions

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