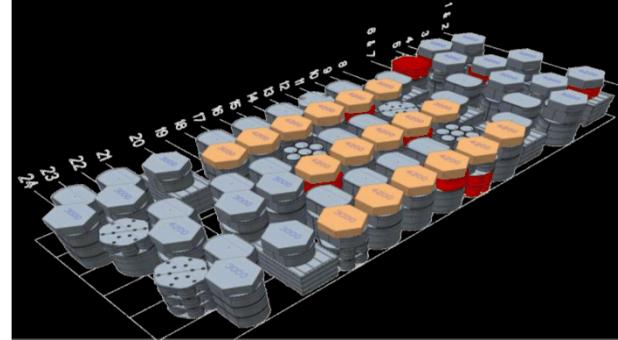


Exceptional service in the national interest



WIPP Technical Assessment Team (TAT) Sandia: Building the Framework of the Event

Paul Shoemaker, Senior Manager & TAT Member

Defense Waste Management Programs Group

Leanna Minier, Manager
EM Dynamic and Reactive Science

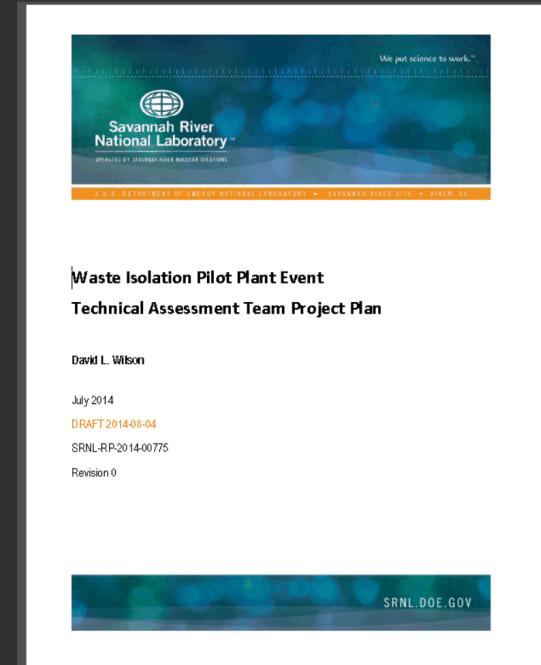
April, 2015



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. This research is funded by WIPP programs administered by the Office of Environmental Management (EM) of the U.S. Department of Energy. SAND2014-1952P

WIPP TAT Mission and Purpose

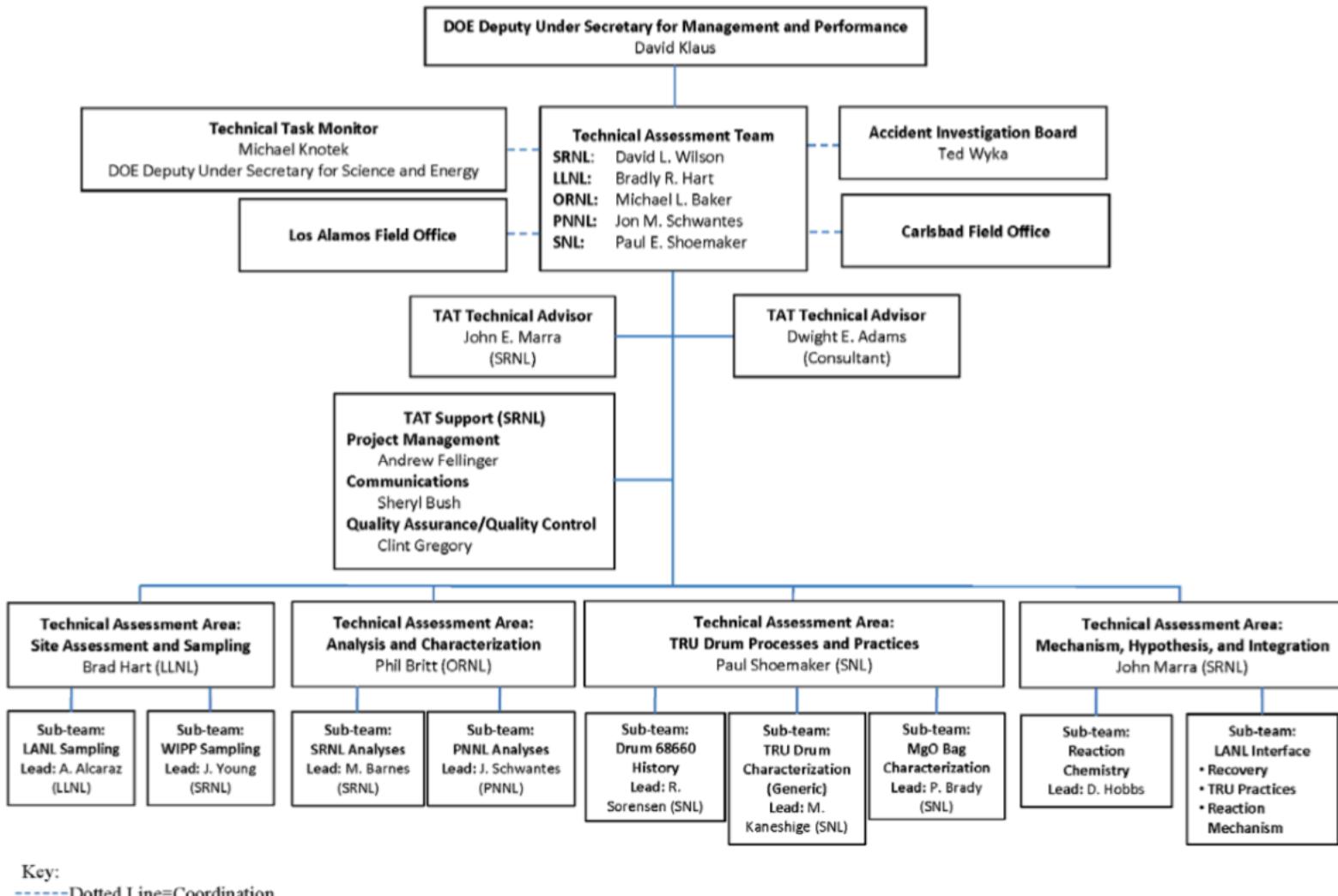
- DOE established the TAT to plan and conduct analyses and assessments to determine the mechanism(s) and chemical reactions that resulted in the drum failure and release of material in WIPP.
- The TAT's efforts will provide technical underpinning to the Department's determinations regarding the WIPP radiological event.
- The TAT will draw upon the technical and scientific expertise of the Department's national laboratories to form its core leadership team (Savannah River, Pacific Northwest, Sandia, Oak Ridge, and Lawrence Livermore National Laboratories).
- The TAT will have independent authority to direct activities within its charter.
- The TAT's efforts will support and be effectively coordinated with the ongoing efforts of the DOE AIB.
- The TAT will report directly to the DOE Deputy Under Secretary for Management and Performance (David Klaus).
- The Deputy Under Secretary for Science and Energy (Mike Knotek) will serve as the Technical Task Monitor of the TAT.



WIPP TAT Hallmarks

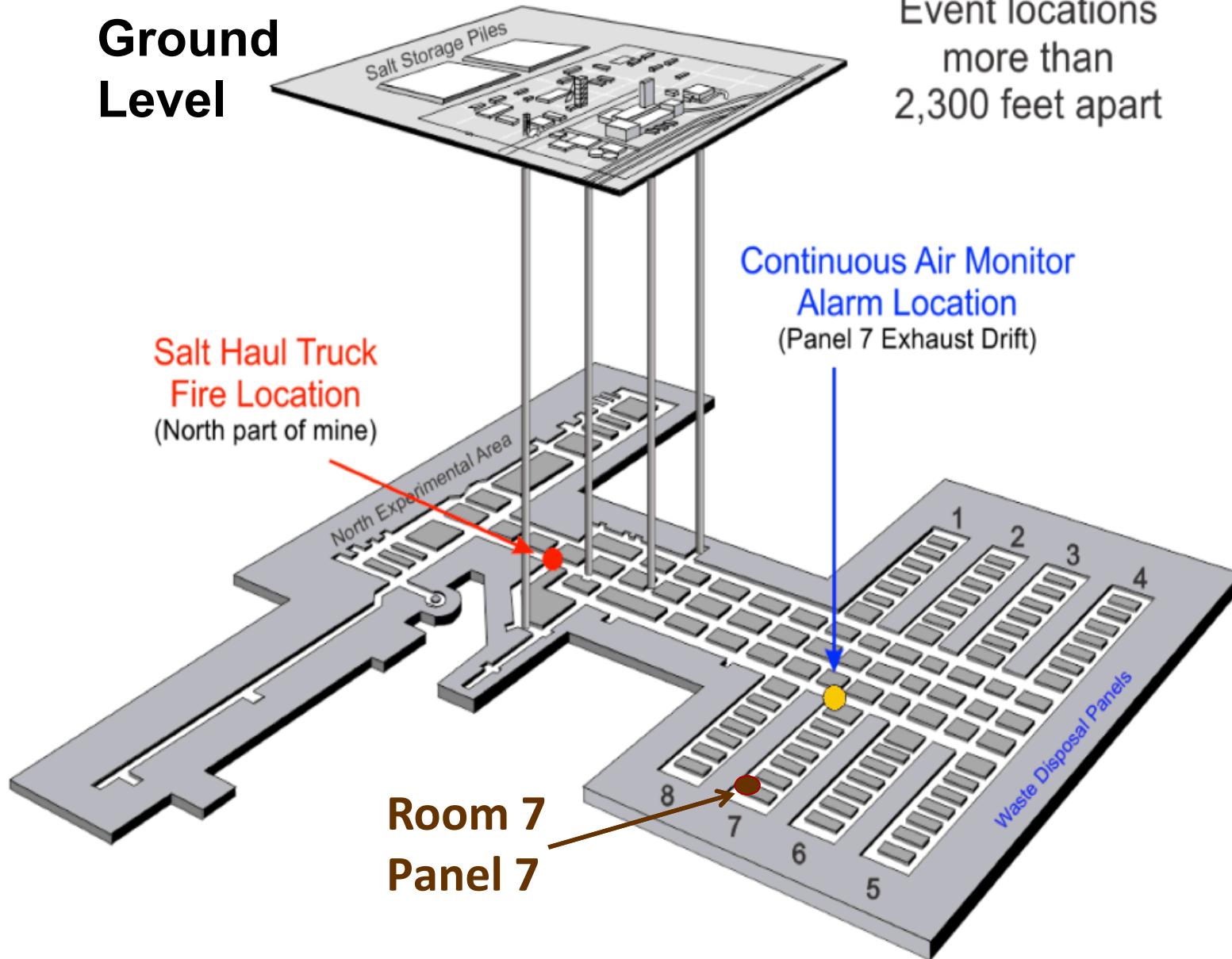
- Investigatorial approach (TAT lead is a former official of the FBI)
- Close and continuing data flow from LANL to the TAT
- Close collaboration and data sharing with the Accident Investigation Board
- Transparency to DOE/CBFO
- Frequent reporting to DOE/EM and higher level officials
- Collegial interactions among the five national labs who are members of the TAT
- Focus among the members on getting to the bottom of things, while avoiding the temptation to say more than we actually know
- Final report put forth March 26, 2015

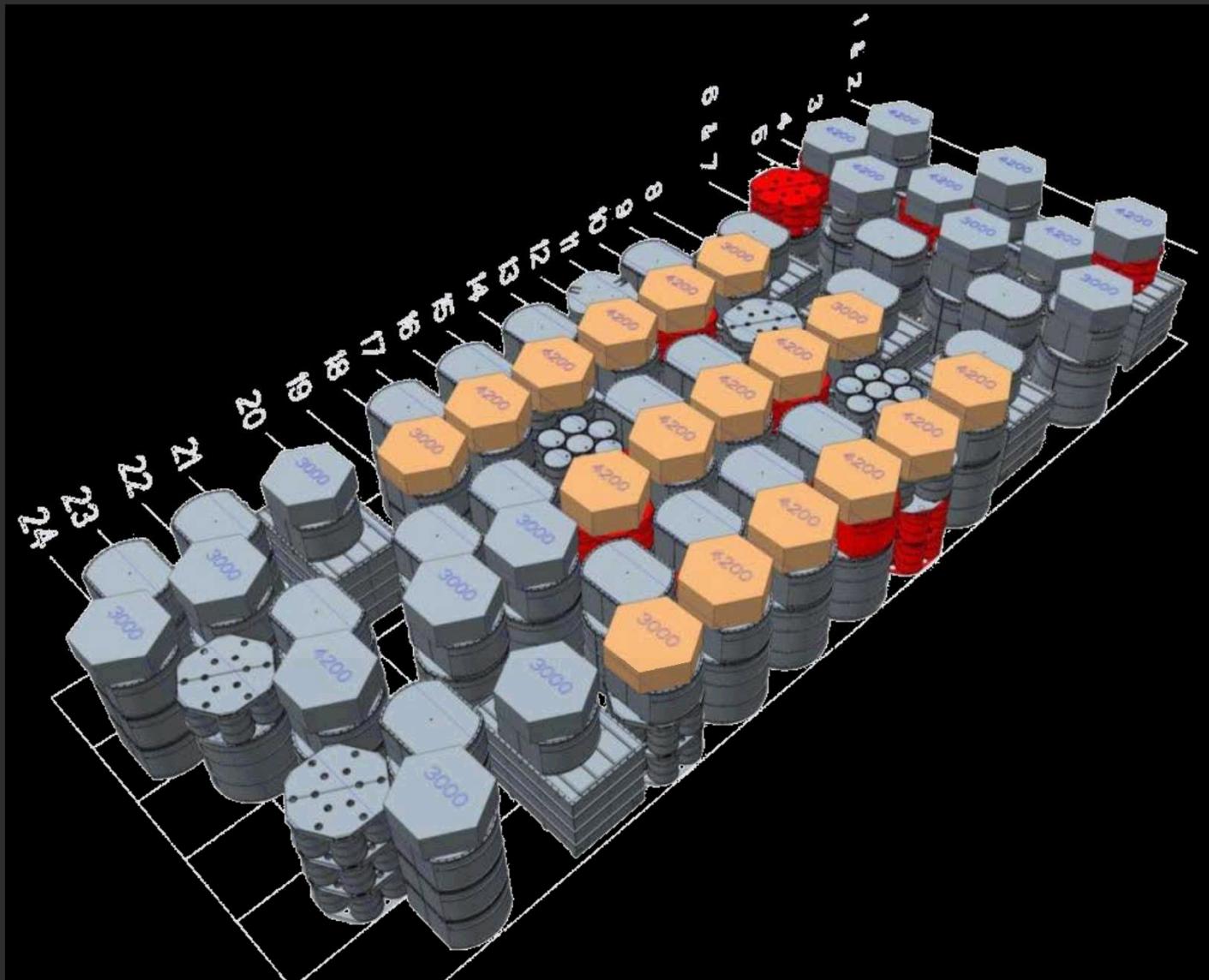
WIPP TAT Organization



WIPP Underground Images

Ground Level





Schematic of Waste Stack in Room 7

Perspective



Front Face of Panel 7 Room 7



Breached Drum (68660)



Uncontained MgO



Project Reach 90 ft. Boom



February 14, 2014



Anatomy of TAT



Mechanism
& Hypothesis
subTeam

TAT uses
engineering
science to answer
“why” and “how”

TRU Drum
Processes & Practices
subTeam



Site



Assessment subTeam



Analysis &
Characterization
subTeam



SNL Role: Build and validate modeling framework. Link to observables.

Room Models and
Observables

Drum Timeline

Sub-scale Tests

Drum Contents

Drum Mechanics Model

Drum Chemistry &
Thermal Model

Observed: Drum 68660
Breached. MgO
uncontained.

Questions: How did
drum breach? Is drum
unique? Room damage
plausible from breach?

...and provide consultation and review

multi-organization, multi-disciplinary team



P. Shoemaker 6210



R. Hogan
1514



J. Tencer
1514

J. Redmond 1550

L. Minier 2554

J. Moya 2550



M. Kaneshige
2554



R. Sorensen
1818

Room Models
and Observables

Drum
Timeline

Sub-scale
Tests

Drum
Contents

Drum Mechanics
Model

Drum
Chemistry &
Thermal Model



M. Larsen
1514



M. Hobbs
1516



D. Rosenberg
2555



J. Smith
1555



C. Beppler
2555



S. Hightower
2555



C. Leigh
6212



Y. Xiong
6212

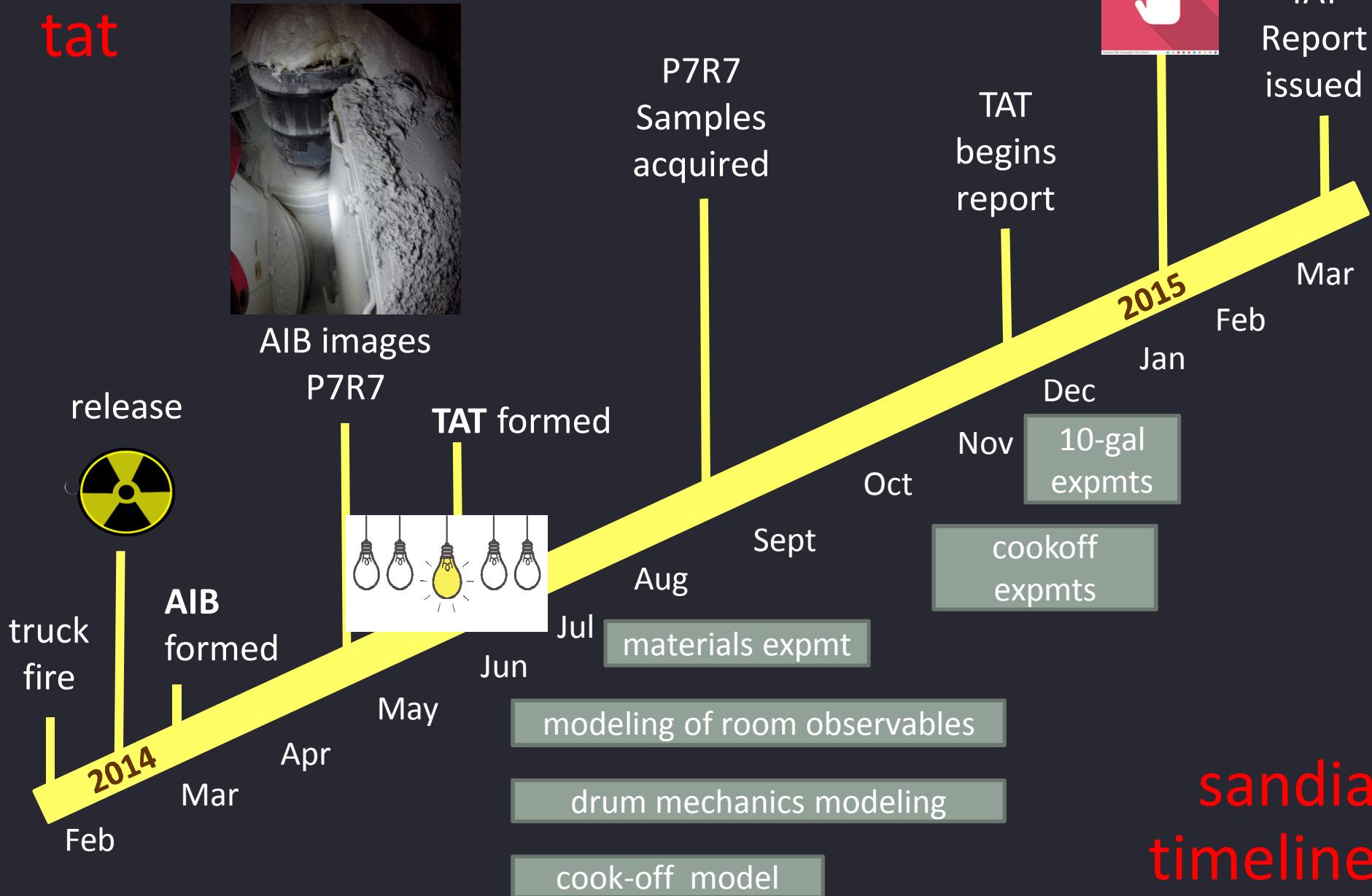


P. Brady
6910



D. Wheeler
1714

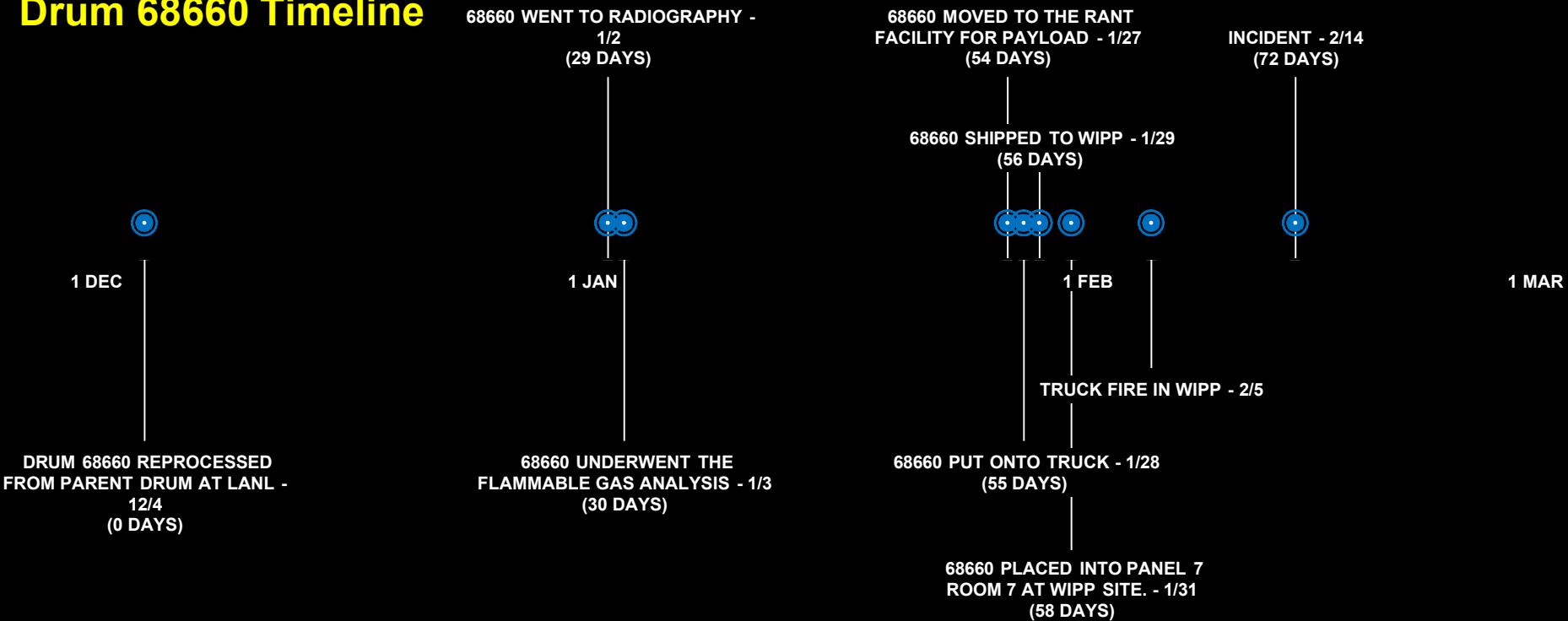
timeline tat





Drum 68660: Birth to Breach

Drum 68660 Timeline





Drum 68660 contents (pre-breach)

Questions:

- Can contents thermally runaway?
- Are product gases combustible?

Answers:

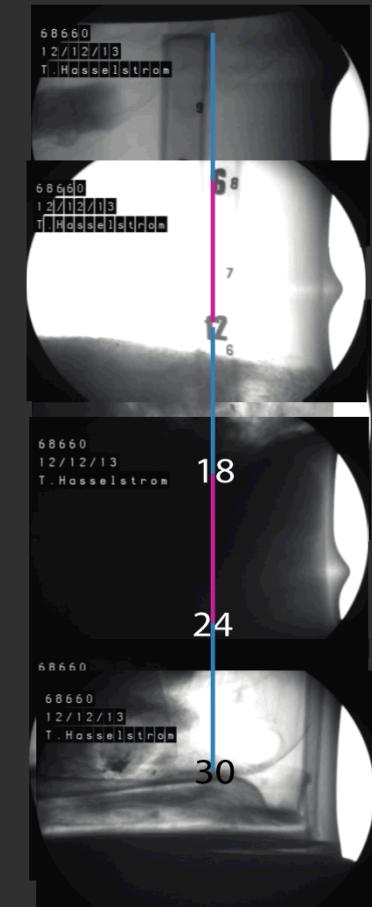
Equilibrium calculation
(CTH-TIGER)

- Forms oxygen-rich organic products
- Combustible products
- High adiabatic flame temperature: form and release H₂ and CO



Model

Radiography
Drum #68660 (X-rays)



**** Uncertainties: nitric acid molarity, volume of neutralizer, Swheat moisture, volume ratio of Swheat to nitric salts, etc.**

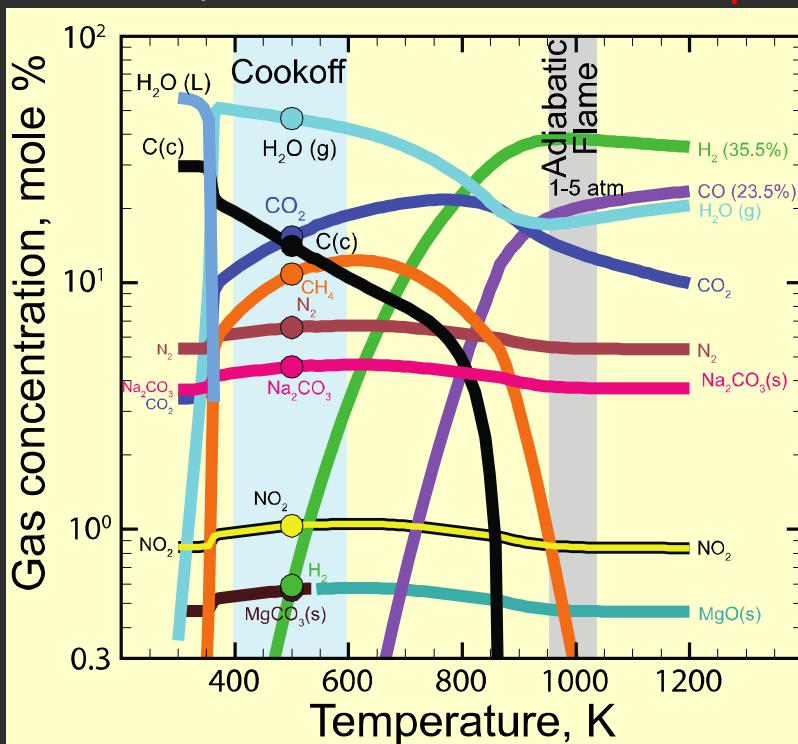
?

Chemistry &
Thermal Model

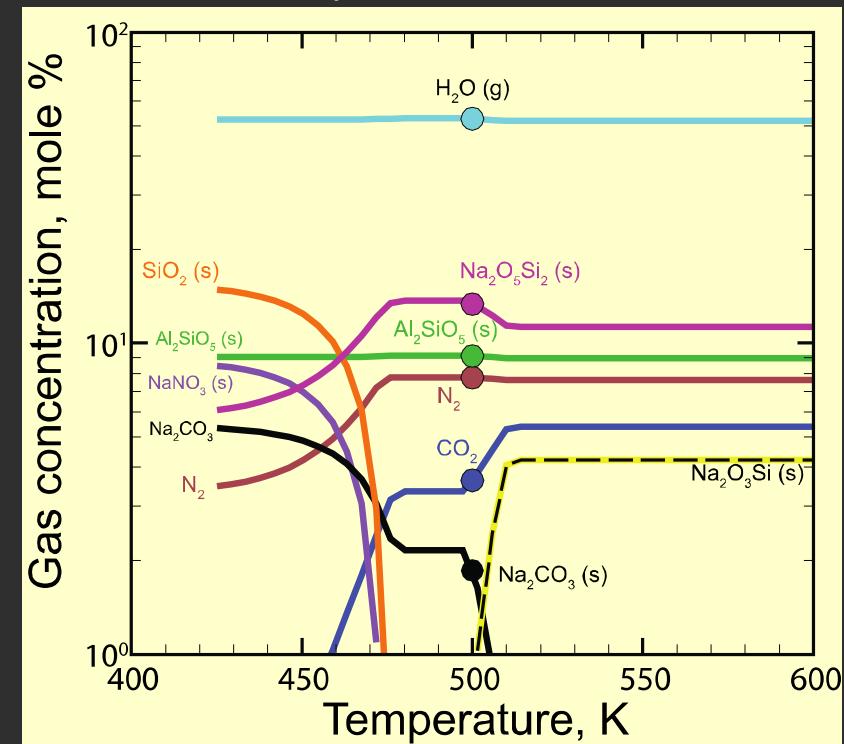
What are the decomposition gases? What are the gases that might be vented due to a pressure burst?

Equilibrium CTH-TIGER calculations

Waste composition with **Swheat Scoop®**



Waste composition with **zeolite**



Adiabatic flame composition is fuel rich and should ignite when vented.

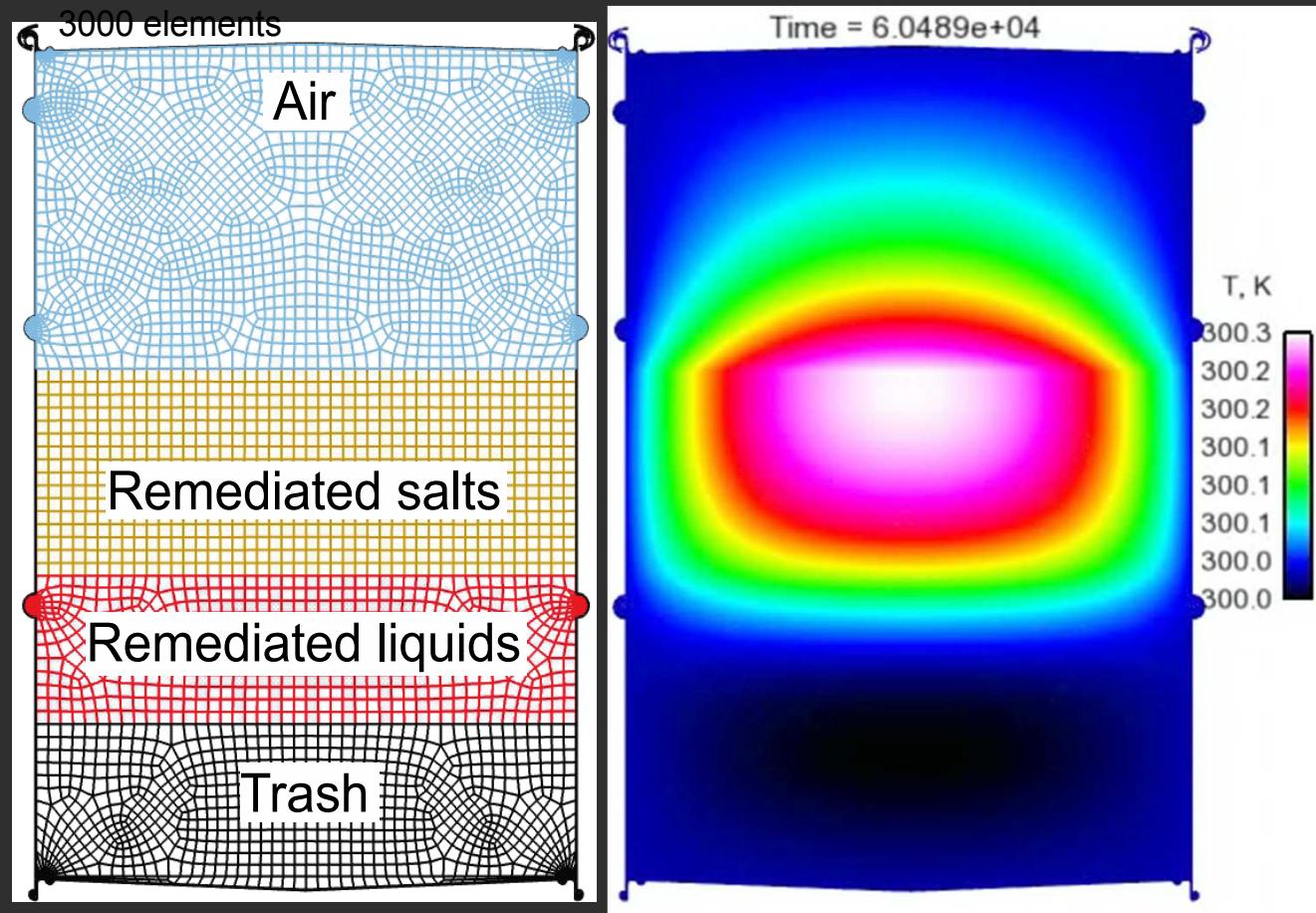


Chemistry &
Thermal Model

Thermal Runaway \sim 70 days

- 3-step chemical model
- accelerating reaction rates
- solved conductive-energy equation
- Background rad. heat
- \sim 70 days to cookoff
- Zeolyte base (NON-SWEAT) calculation:
NO COOKOFF

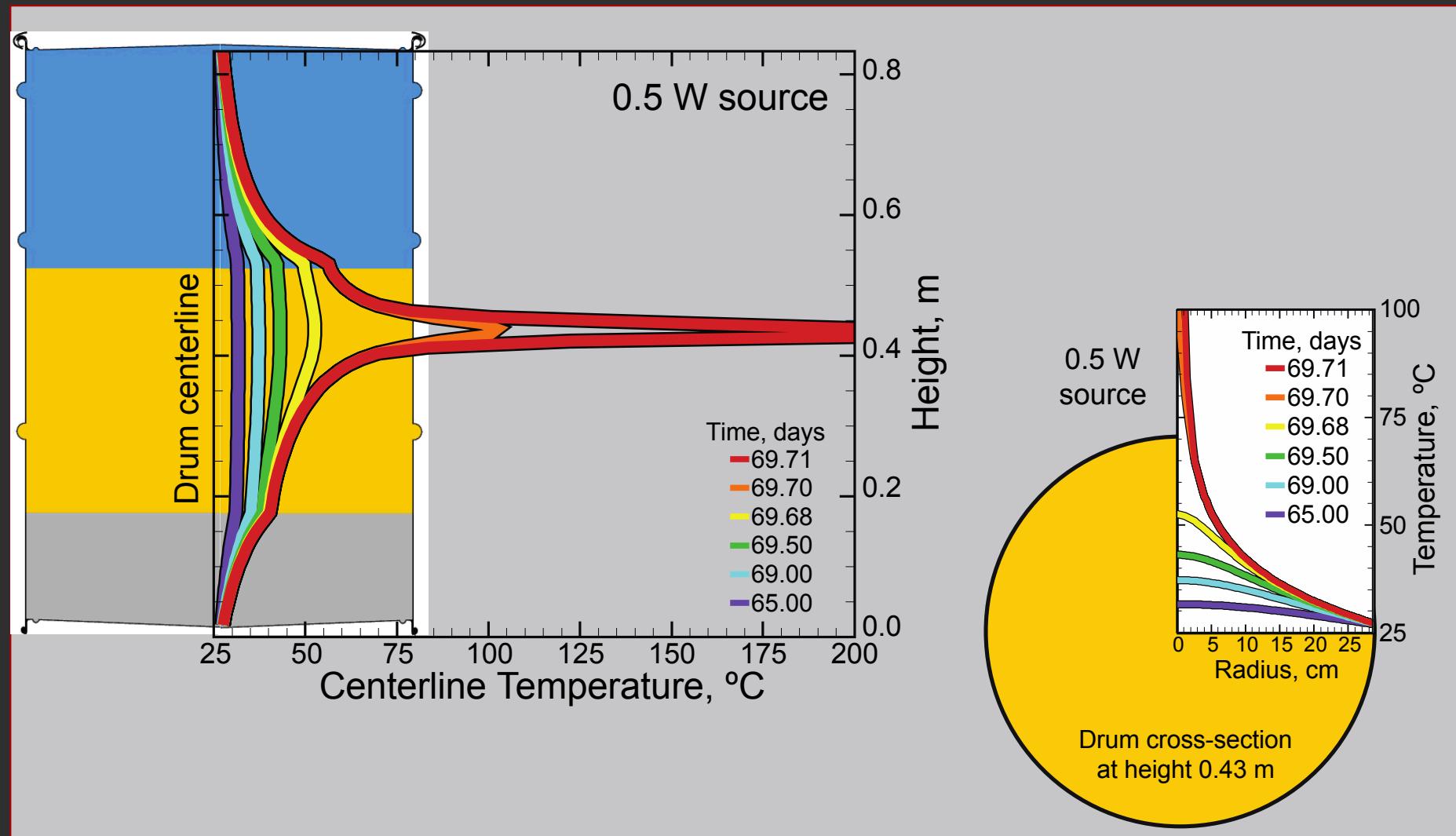
Cookoff Model Results (CUBIT, ARIA, ENSIGHT)



?

Thermal profile prior breach

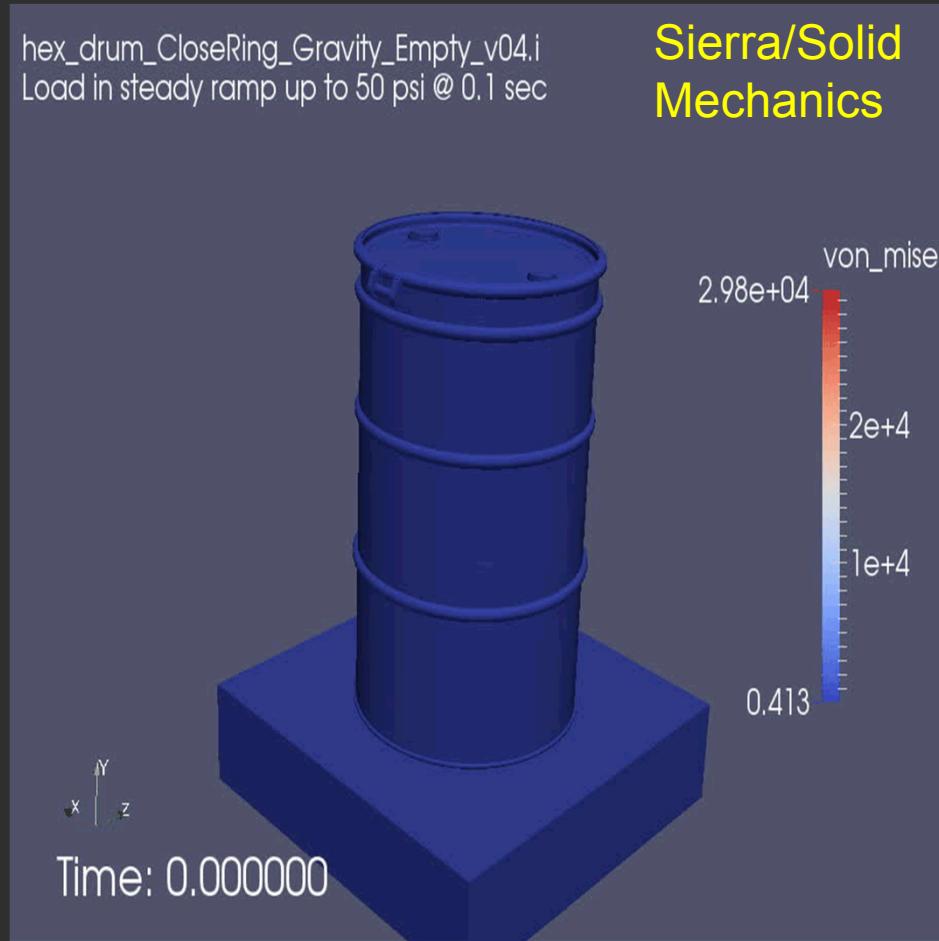
Chemistry &
Thermal Model



?

Drum
Mechanics
Model

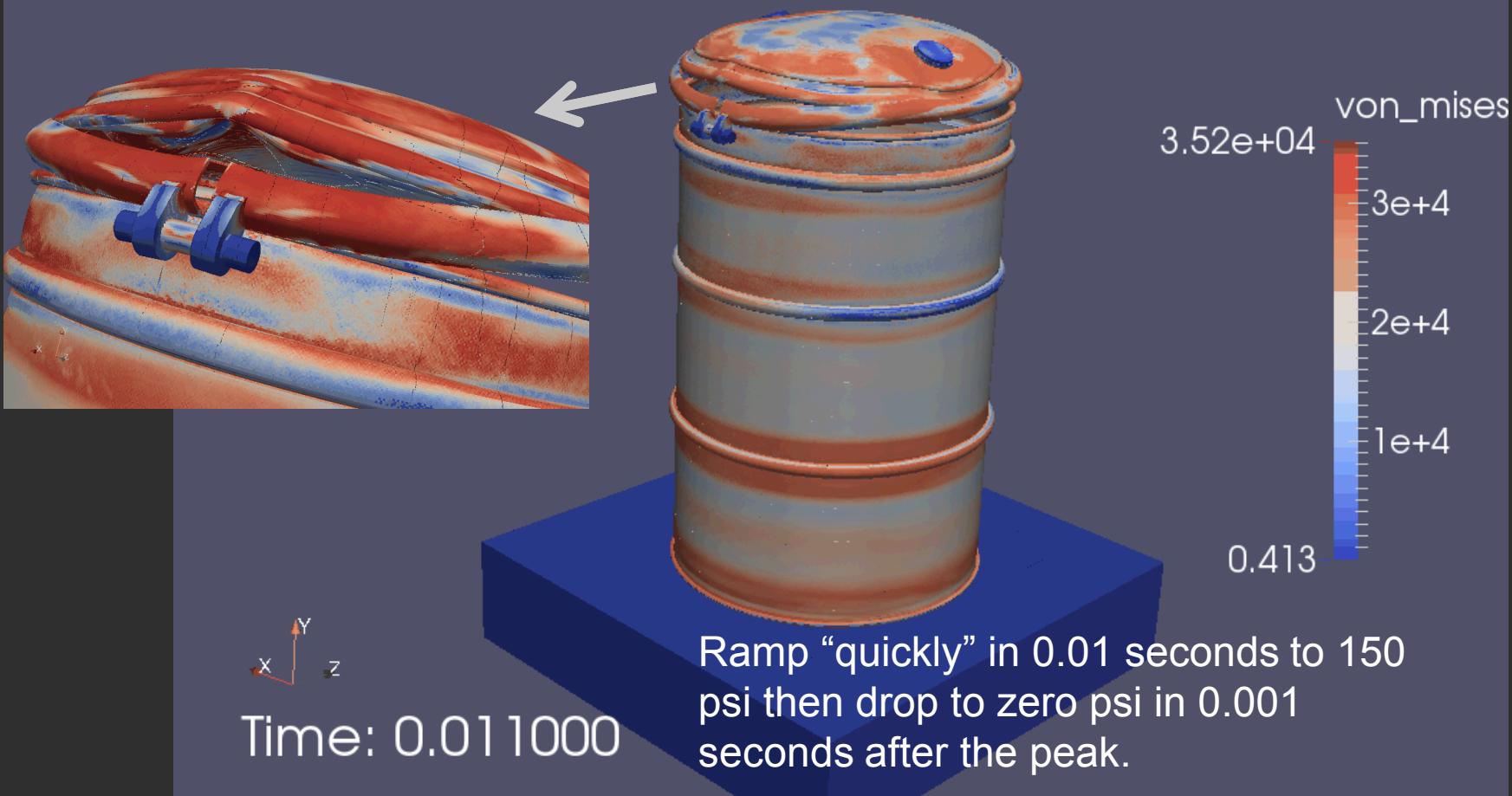
Established drum mechanical model to test loading mechanisms



Characteristic failure on filled drum

hex_drum_CloseRing_Gravity_60pFull_v02.i
Load Fast triangle load. (ramp to 150 psi in 0.015 sec)

Sierra/Solid
Mechanics



Simulation conditions provide key insights

Sierra/Solid Mechanics



hex_drum_CloseRing_Gravity_Empty_v04.i
Load in steady ramp up to 50 psi @ 0.1 sec

Sierra/Solid
Mechanics



Sub-scale
Tests

?

Sub-scale Testing

Objective: Validate hypothesized relevant reactive mixtures by combining with intermediate scale and in situ diagnostics.

Small-scale cookoff tests



10-gal drum tests



One breached drum did this? External or internal initiation?

?



Drum started out as white – look at it now!

Thermal testing:
insight into events



Drum paint provides time clues



As Received



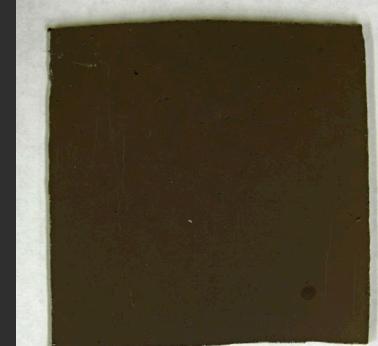
300° C, 10 minutes

Paint begins to
darken (almond color)



300° C, 20 minutes

Paint continues to
darken (brown)



300° C, 30 minutes

Paint continues to
darken



300° C, 4 hours

Paint continues to
darken

Paint begins to
darken (brown/black)



300° C, 60 minutes

Paint continues to
darken (black)



300° C, 2 hours

What do we know about the external damage?

Several hypotheses addressed to examine external initiation possibilities

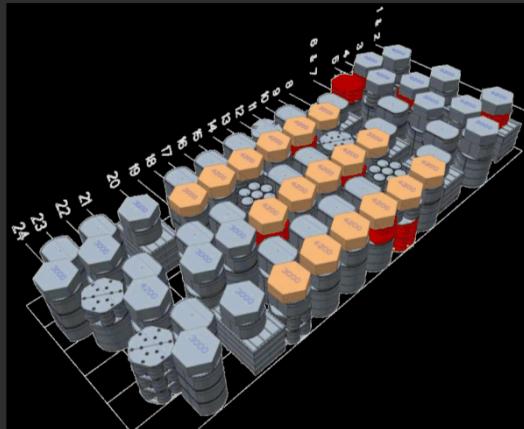
- Truck fire not causal
- MgO hydration or carbonation not a potential trigger
- Drum-to-drum heating not a viable mechanism
- Accumulation of heavy flammable gases unlikely

CFD simulations allow parametric studies of plume / fireball temperature, volume, duration, etc.

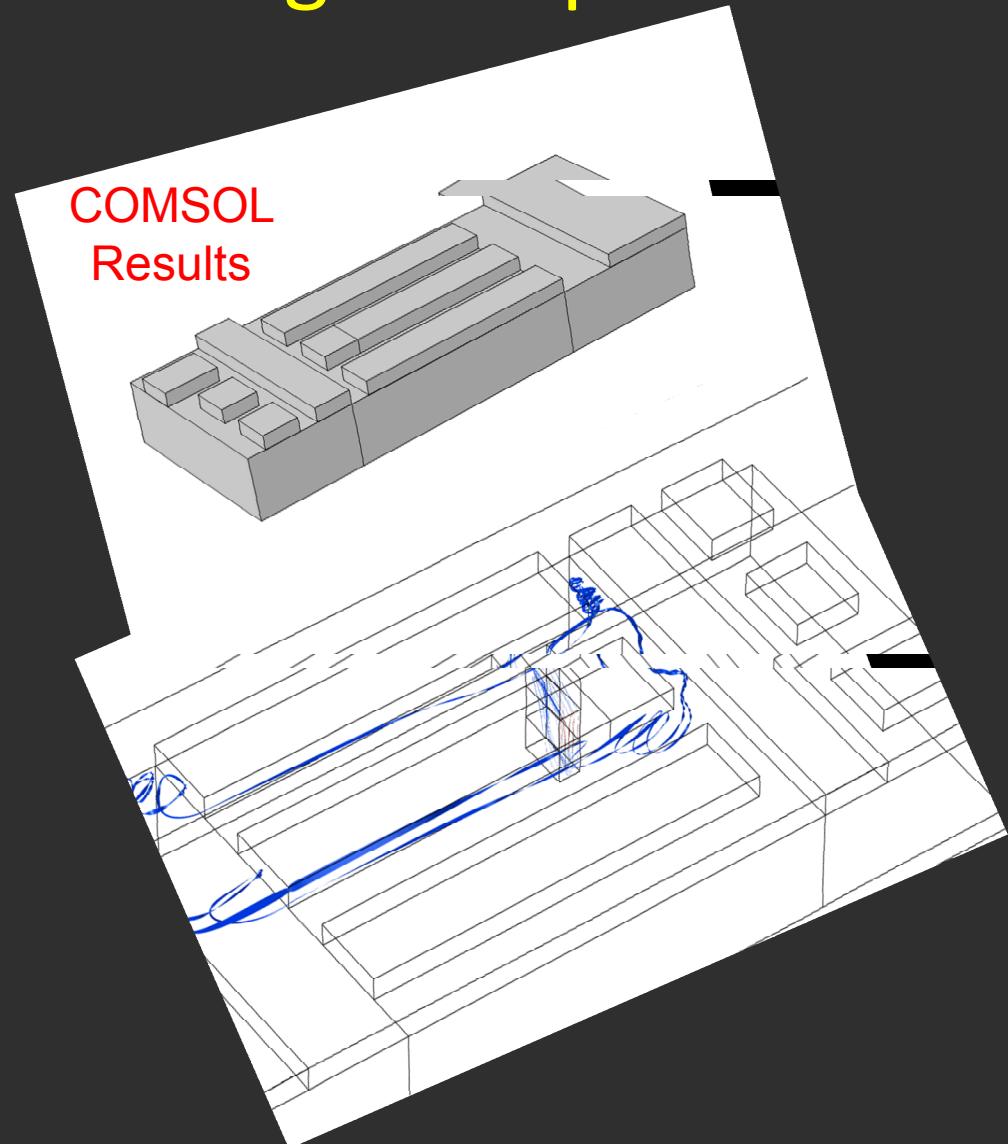
Thermal testing of materials constrains environmental conditions during event

Event duration is coupled to radiation detection and event characterization (slow burn vs. quenched ignition)

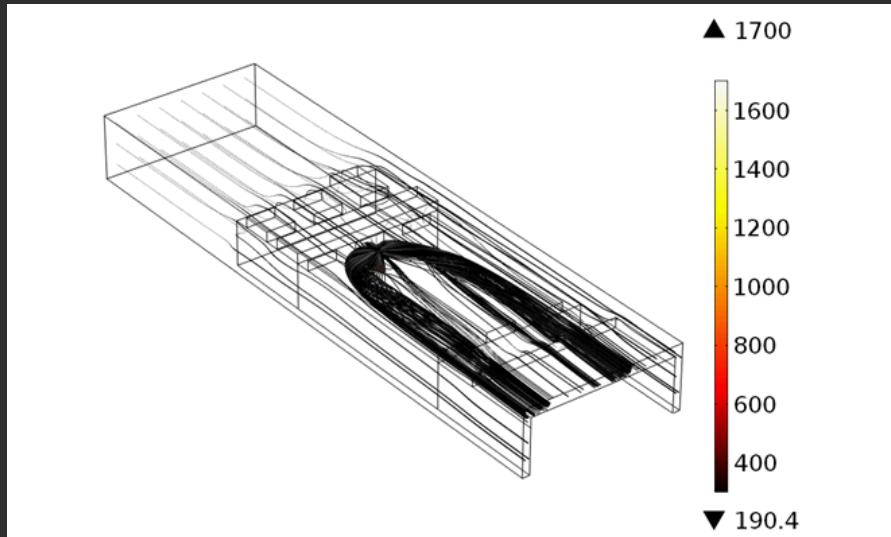
CFD Model to address damage footprint



- What types of bulk flow patterns existed in P7R7 prior to and during the release event?
- Could recirculation zones have allowed flammable gases to accumulate in the waste array?
- Can convective heat fluxes account for the damage footprint seen of MgO bags?

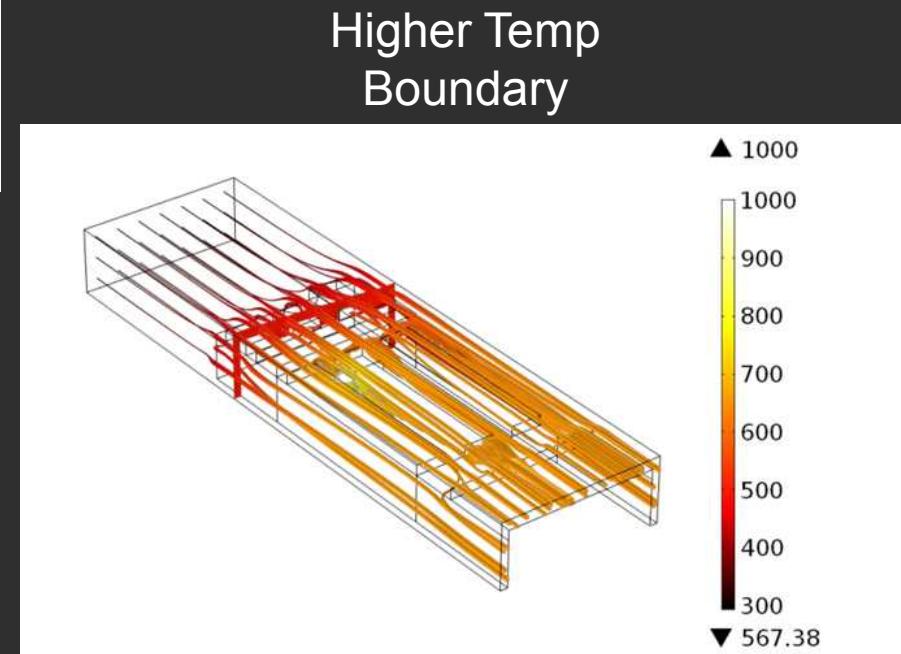


CFD Modeling of Approximate Room Geometry



Lower Temp
Boundary

COMSOL
Results



Higher Temp
Boundary

TAT Conclusions

- Drum contents chemically incompatible
- Drum breach due to internal pressurization
- Breached drum caused radiation contamination
- Breach due to internal thermal runaway process
- Non-detonating post-breach release caused room damage