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# Trapping Characteristics and Parametric Shifts in Lateral GaN HEMTs with $\text{SiO}_2/\text{AlGaN}$ Gate Stacks

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# Purpose

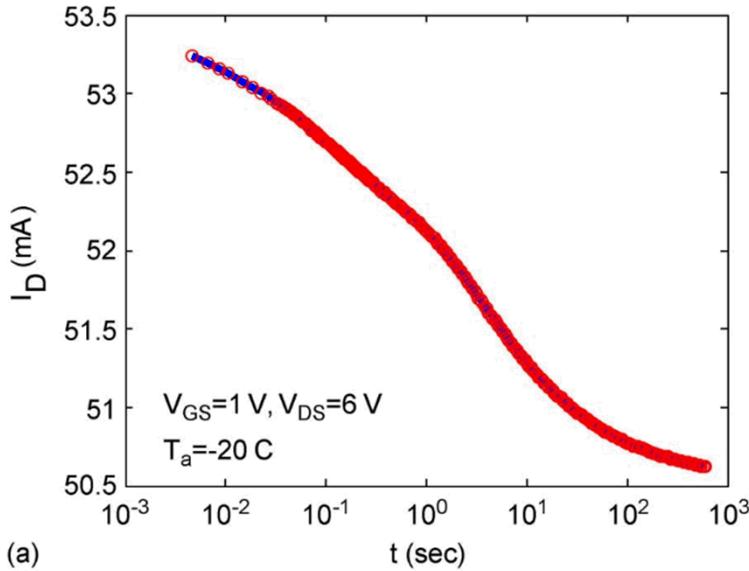
- AlGaN/GaN HEMTs are desirable for RF/power device applications
- Temperature and stress dependent parametric shifts remain a critical reliability issue for HEMT power devices
- Explore the properties of slow-detrapping processes in HEMTs and MOS-HEMTs using modified current-transient analysis method

# Outline

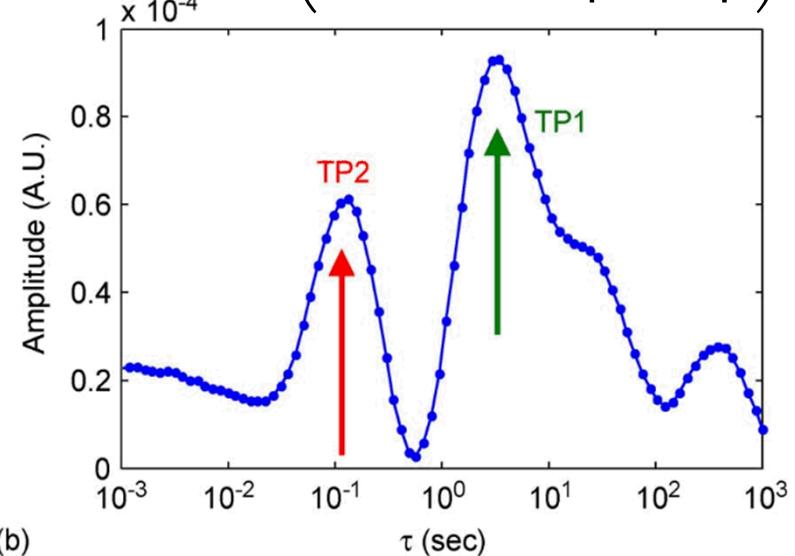
- Introduction
- Device Schematics
- Analytical Techniques
- Validation of Analytical Techniques
- Off-State Stress Schottky-Gated HEMTs
  - Off-State Stress-Time Dependent Parametric Shifts
  - Temperature Dependent Off-State Parametric Shifts
- Off-State Stress MOS-HEMTs
  - Off-State Stress-Time Dependent Parametric Shifts
  - Temperature Dependent Off-State Parametric Shifts
- Discussion
  - Mechanisms of off-state stress parametric shifts
  - Device recovery response
- Conclusions

# Introduction

$$\Delta I_d = \sum \alpha_i (1 - e^{-t/\tau_i})$$



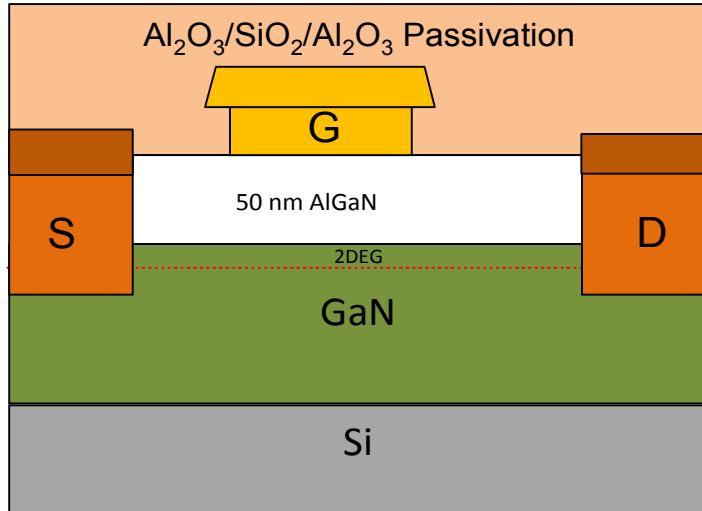
$$y_{fit} = \min \left( |y - A\alpha|^2 + \left| \frac{d}{dt} A\alpha \right|^2 \right)$$



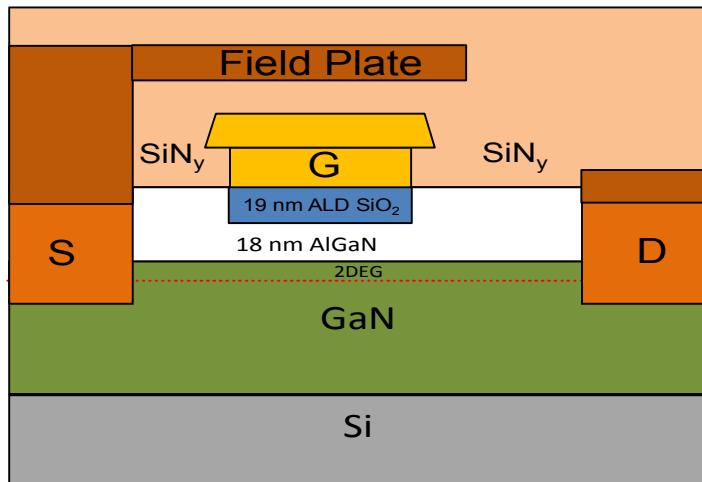
- Stress-induced parametric shifts remain critical reliability concern for HEMTs
- Original current-transient method provided framework for evaluation of slow-detrappling transients

- Large changes in  $I_d$  and  $V_{th}$  observed following both on- and off-state stress
- Reconstruction of emission spectrum provides insight into location and trap energy for detrappling processes

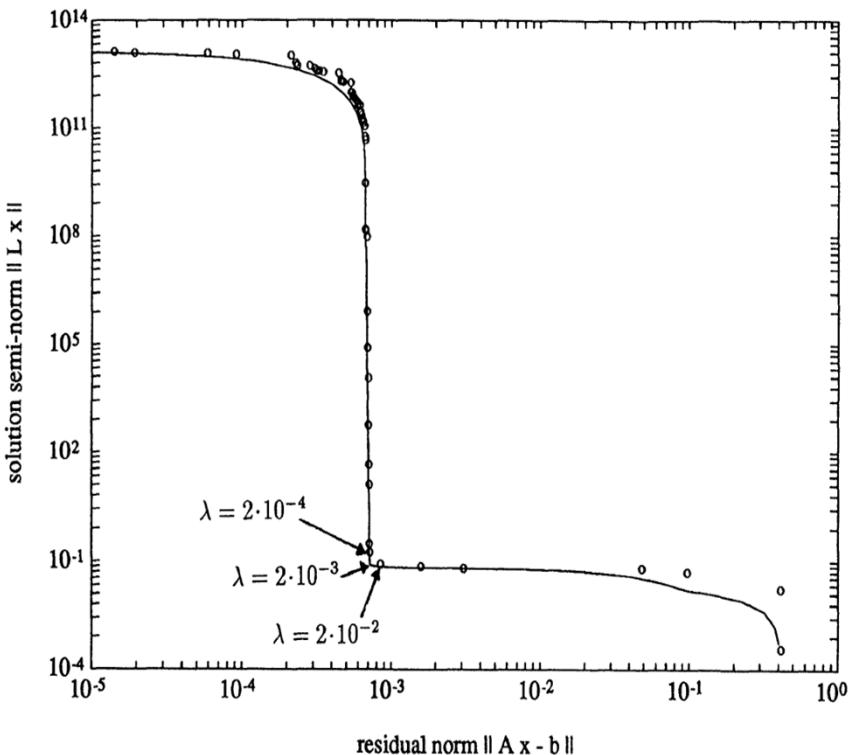
# Device Schematics



- Two devices types investigated
  - “Schottky”-gated HEMT
  - MOS-HEMT
- Study the off-state stress / on-state recovery response



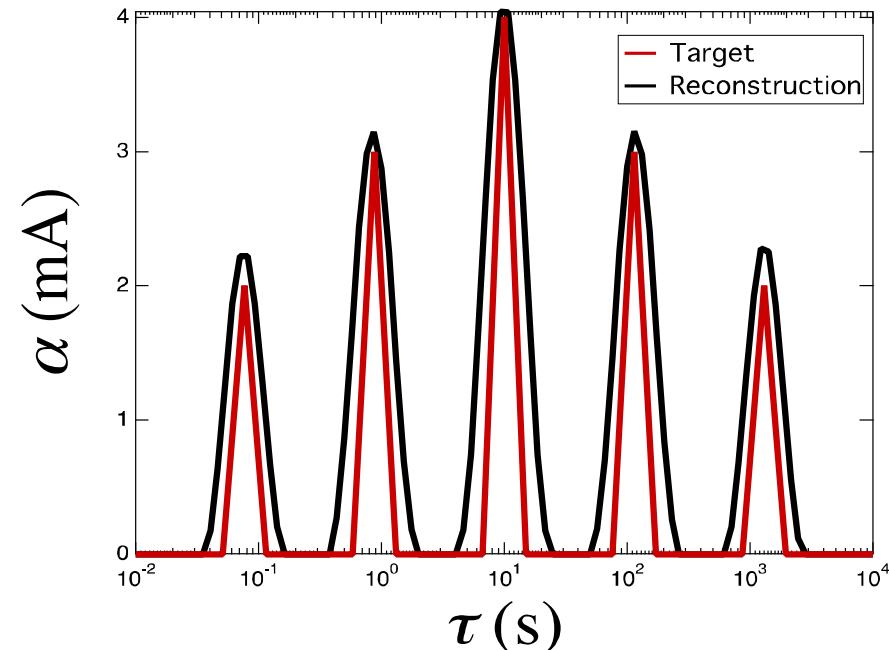
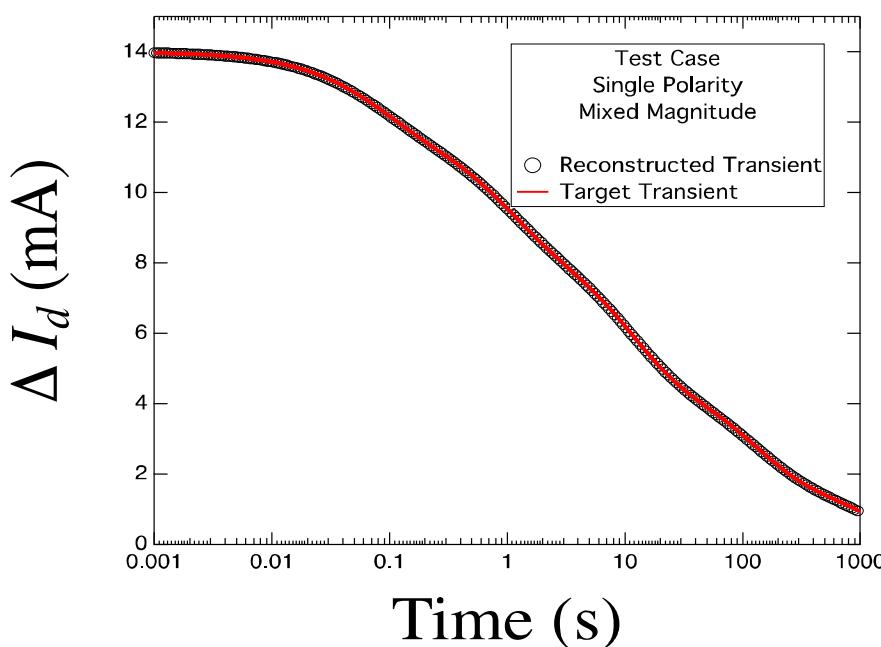
# Regularization Analytical Techniques



$$y_{fit} = \min \left( |y - A\alpha|^2 + \lambda \left| \frac{d^2}{dt^2} A\alpha \right|^2 \right)$$

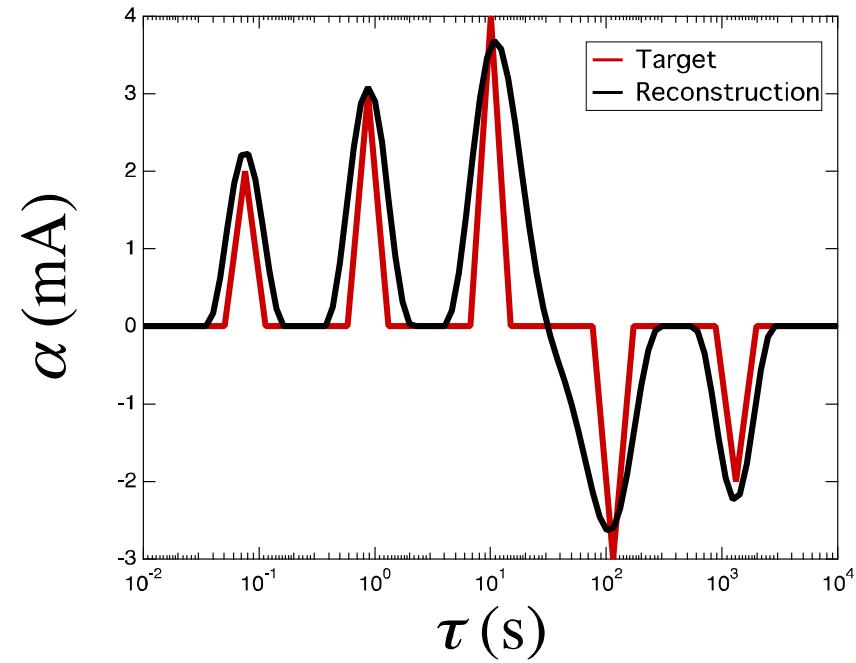
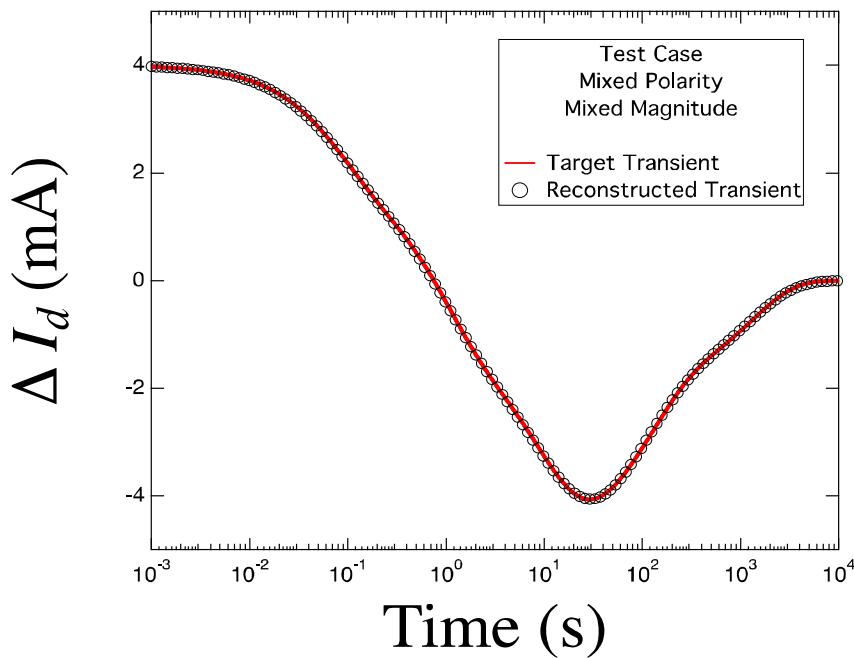
- Tikhonov regularization techniques
- Regularizer enforces parsimony, prior knowledge, curvature on solution
- Optimal choice of  $\lambda$  located on “L”-corner of LSQ term and regularizer
- Used in fields of nuclear physics, chemistry, NMR, L-DLTS, biology, and astronomy

# Validation of Analytical Techniques



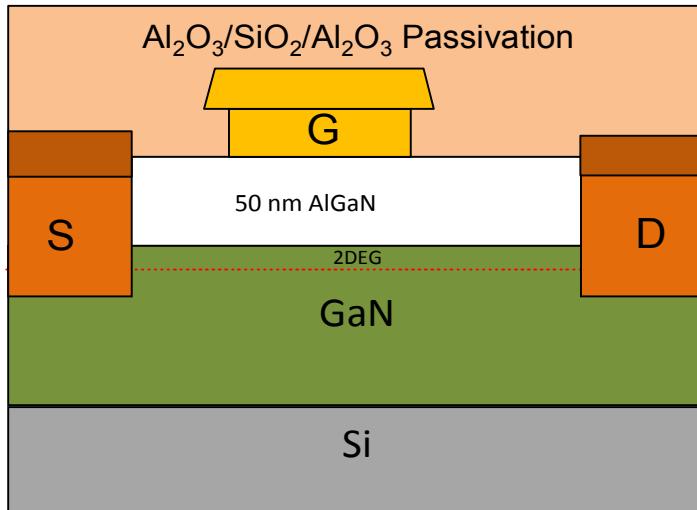
- Artificial time-domain signal representing multiple electron trapping processes
- Modified current-transient method reconstructs the device response
- Time-constant spectrum shows method reconstructs multiple exponential processes with accurate temporal resolution and magnitude

# Validation of Analytical Techniques



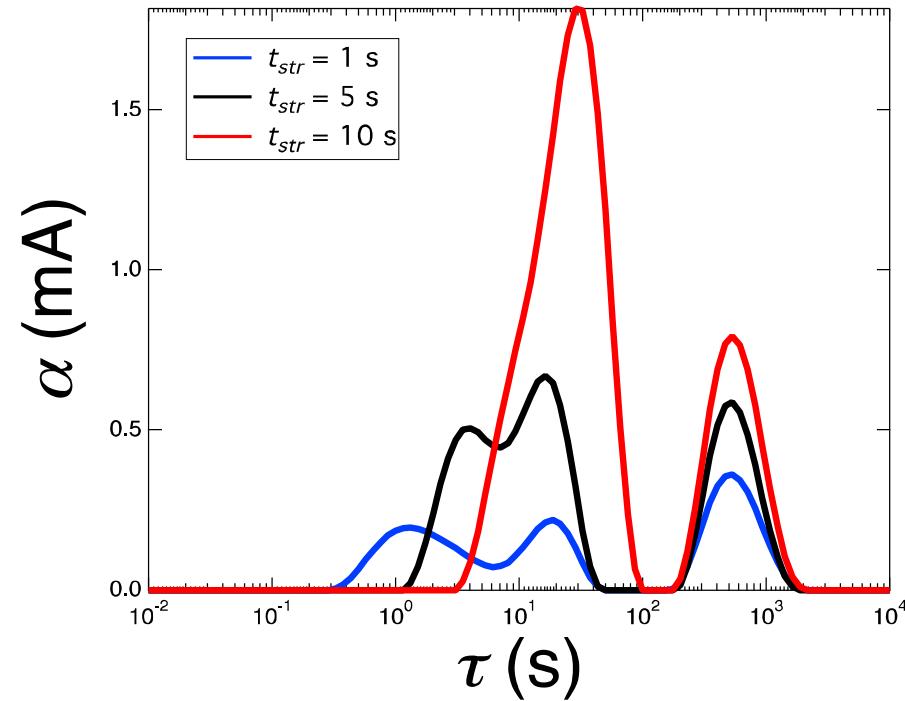
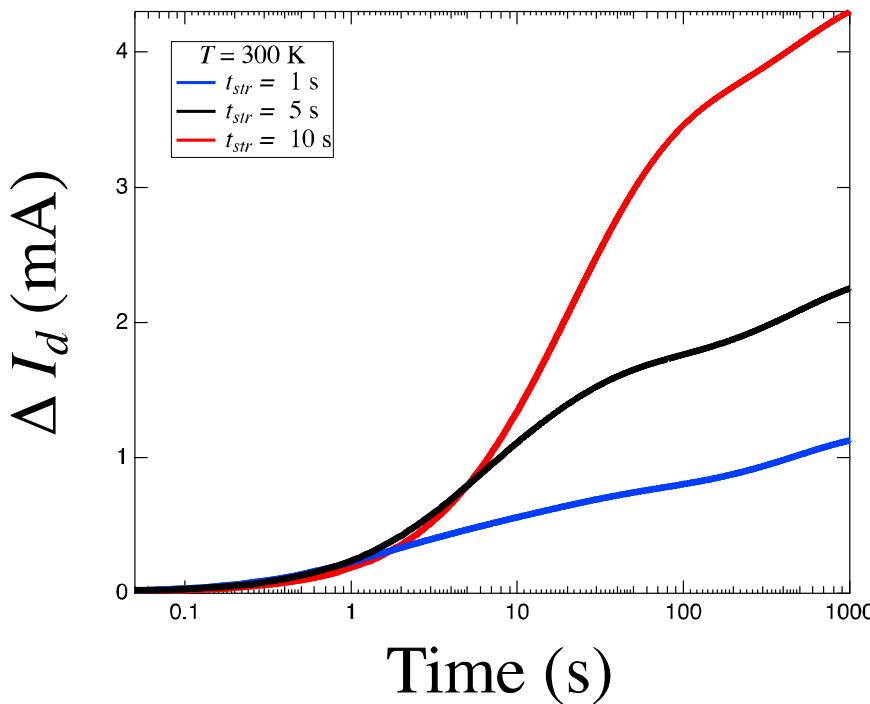
- Artificial transient representative of simultaneous trapping and emission of electrons
- Corresponding time-constant spectrum shows both trapping and emission processes are recoverable with accuracy

# Off-State Stress Schottky-Gated HEMTs



- Stress-time and temperature dependent off-state parametric shifts in  $I_d$
- Off-state stress conditions  
 $V_{gs} = -5$  V  
 $V_{ds} = 100$  V
- Recovery-state  
 $V_{gs} = 1$  V  
 $V_{ds} = 0.1$  V

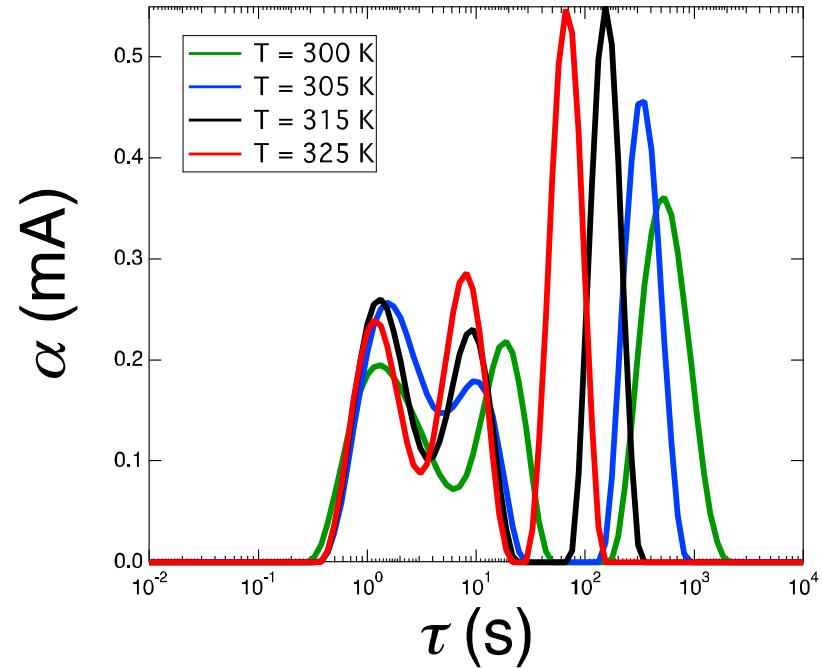
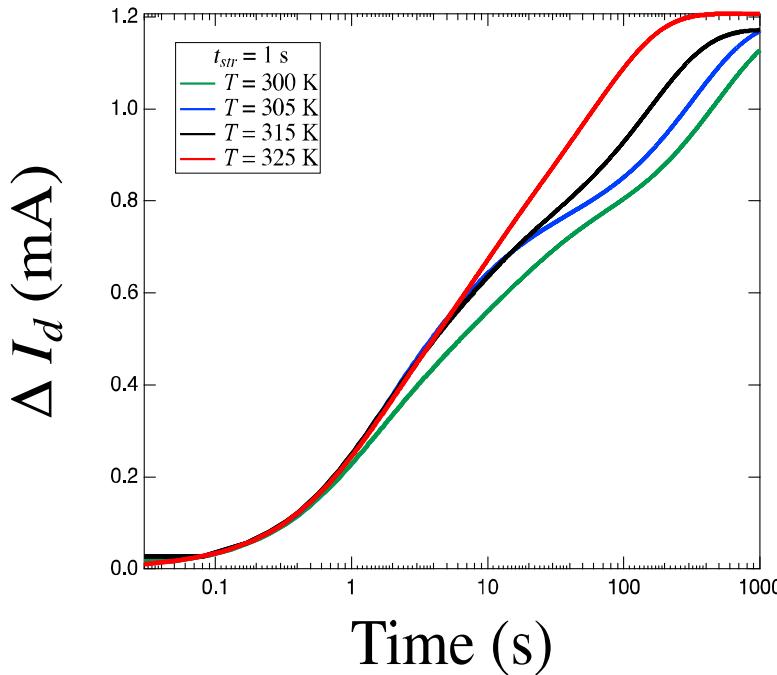
# Off-State Stress-Time Dependent Parametric Shifts



- Large  $\Delta I_d$  ( $> 1$  mA @  $T = 300$  K) observed following off-state stress
- $\Delta I_d$  increases for longer stress time

- Spectrum reveals two processes
- Broad stress-time dependent process
- Slower stress-time independent process

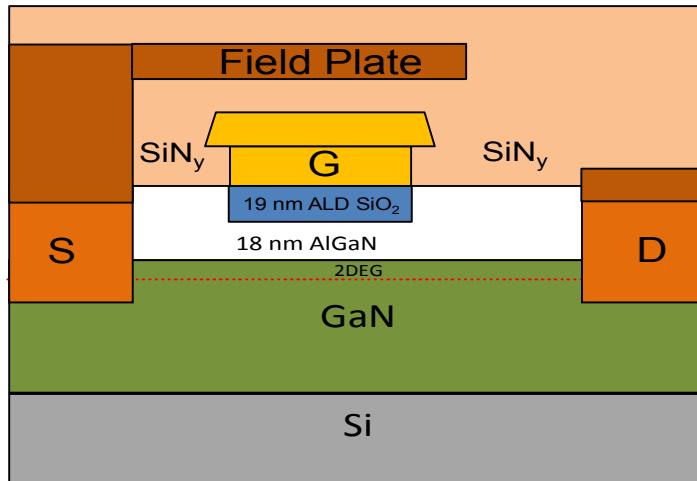
# Temperature Dependent Off-State Parametric Shifts



- Large  $\Delta I_d$  ( $> 1$  mA @  $T = 300$  K) observed following off-state stress
- $\Delta I_d$  increases for increasing temperature
- Recovery of  $I_d$  increases at longer times for higher temperature

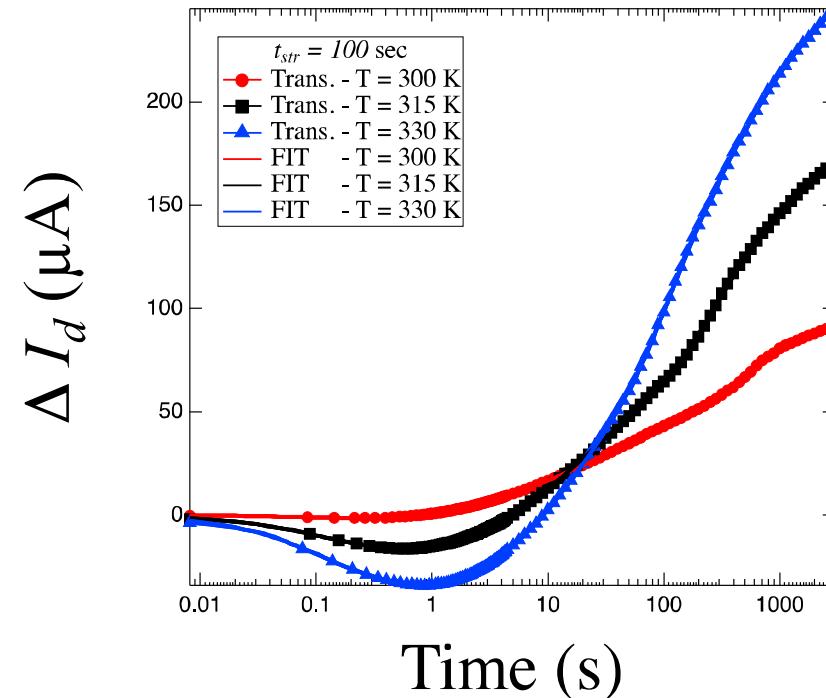
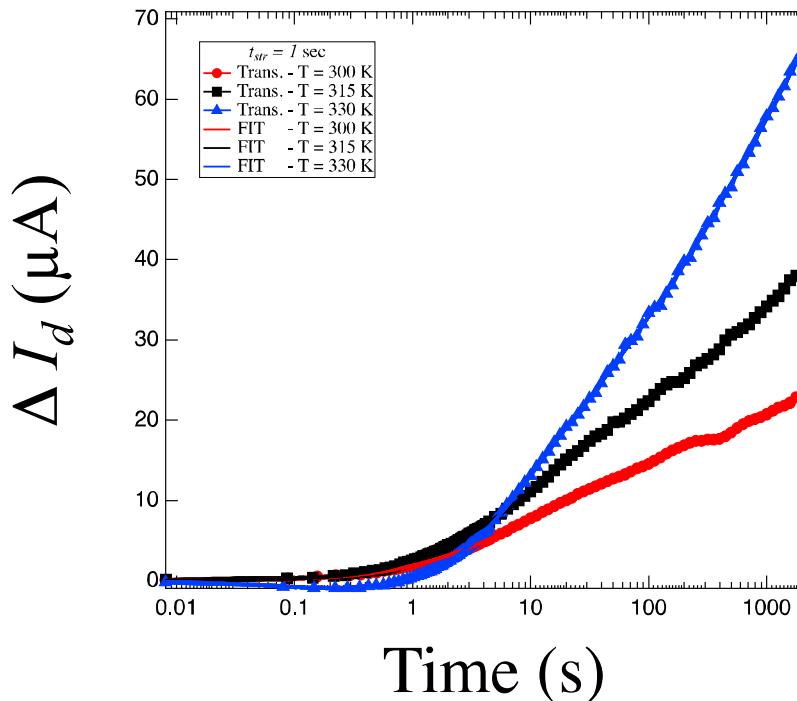
- Spectrum reveals two processes
- Broad stress-time dependent process shows no temperature dependence between 300 K and 325 K
- Slower process exhibits temp. dependence with  $E_a = 0.57$  eV

# Off-State Stress MOS-HEMT Devices



- Stress-time and temperature dependent off-state parametric shifts in  $I_d$
- Off-state stress conditions  
 $V_{gs} = -5$  V  
 $V_{ds} = 100$  V
- Recovery-state  
 $V_{gs} = 1$  V  
 $V_{ds} = 0.1$  V

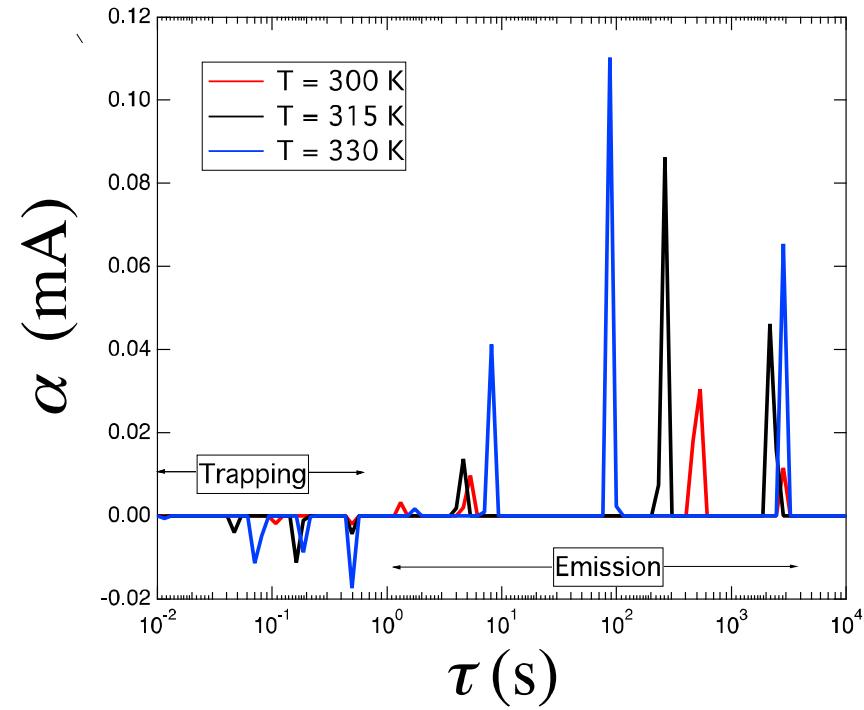
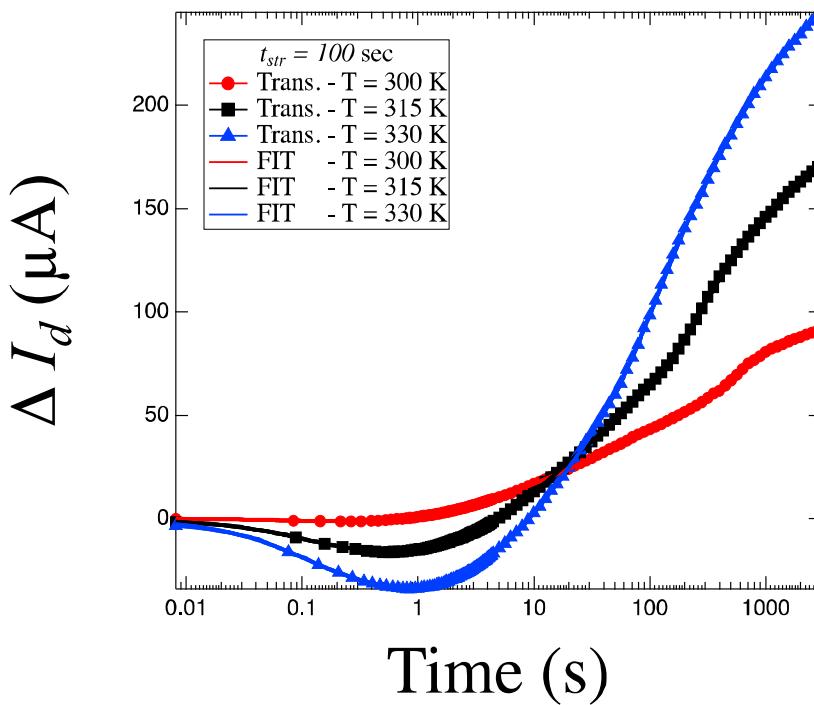
# Off-State Stress-Time Dependent Parametric Shifts



- $\Delta I_d$  following off-state stress observed to be much smaller in MOS-HEMT devices
- Increasing temp. leads to larger  $\Delta I_d$
- Recovery transient at  $T = 330$  K shows initial decrease followed by positive recovery

- For longer  $t_{str}$  we observe larger  $\Delta I_d$
- Short recovery times ( $< 10$  s) exhibit decreasing  $I_d$  for increasing temperature

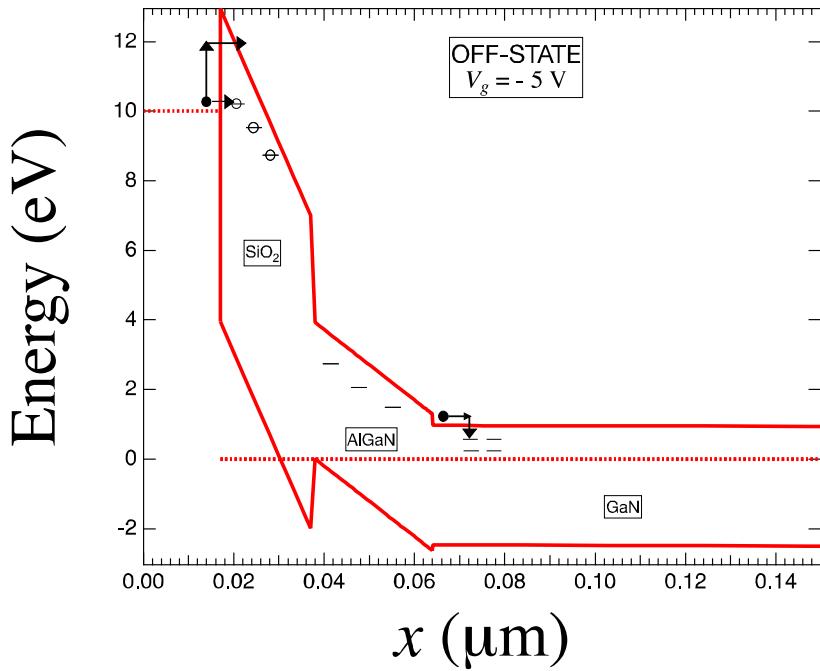
# Temperature Dependent Off-State Parametric Shifts



- Electron trapping leads to decreasing  $I_d$
- Detrapping leads to increasing  $I_d$
- Results suggest electron trapping at short recovery times ( $< 10$  s) and emission for longer times

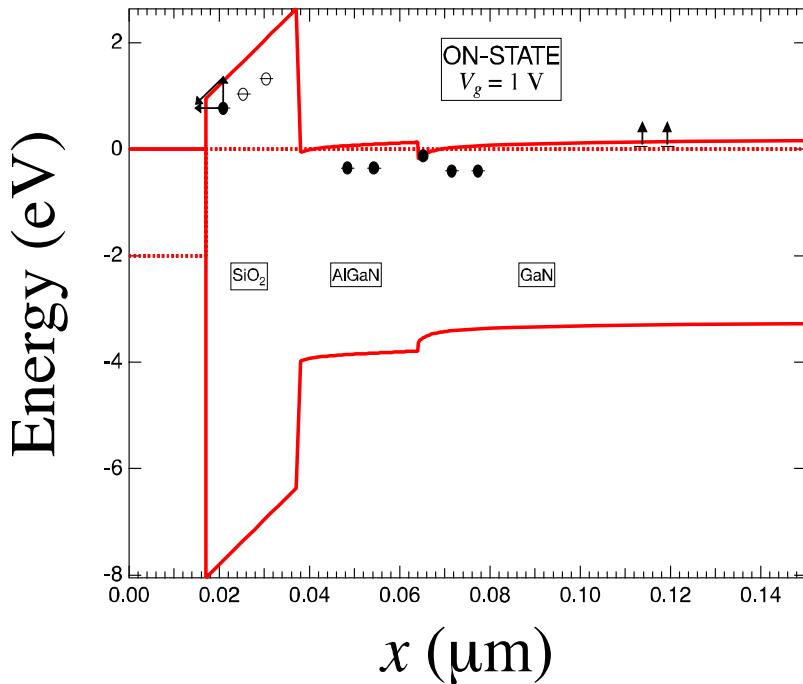
- Time constant spectrum reveals the presence of concurrent trapping and emission processes
- Temperature dependent peak present with  $E_a = 0.58$  eV

# Discussion – Off-State Stress



- Channel is depleted of carriers
- Electrons are injected into the  $\text{SiO}_2$  from the gate
- Electron trapping in GaN buffer would result comparable parametric shifts
- Results in a positive  $\Delta V_{th}$  and reduction in  $I_d$

# Discussion – Recovery Response



- Previously empty states at AlGaN/GaN interface and in AlGaN barrier are quickly filled
- Leads to initial current-collapse-like response
- Emission processes slowly begin to recover  $V_{th}$  and  $I_d$

# Conclusions

- Regularization techniques show improved resolution and robust reconstruction of complex recovery transient behavior of AlGaN/GaN HEMTs
- Time constant spectra show a temperature dependent peak consistent with 0.57 eV defect frequently observed in GaN
- Stress-time dependent peak is broad, shows little temperature sensitivity between 300 K and 330 K, and becomes progressively slower with increasing stress time
- MOS-HEMT devices show decreased  $\Delta I_d$  compared to “Schottky”-gated devices and evidence of simultaneous trapping and detrapping processes during recovery