

1                   **Linearity of  $\text{Ca}^{2+}$ -Doped  $\text{CeBr}_3$  Scintillating Materials**

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**ABSTRACT**

13   The National Security Technologies, LLC, Remote Sensing Laboratory (RSL) developed an aliovalently  
 14   calcium-doped cerium tribromide ( $\text{CeBr}_3:\text{Ca}^{2+}$ ) crystal with a FWHM resolution of 3.2% at the  $^{137}\text{Cs}$   
 15   662 keV gamma energy. RSL completed a crystal assessment and Sandia National Laboratories  
 16   calculated the predictive performance and physical characteristics using proven density functional theory  
 17   (DFT) formalism. Results are reported for the work done to map the detector performance, characteristics,  
 18   calcium doping concentration, and crystal strength. Preliminary scintillation measurements for this  
 19   aliovalently calcium-doped  $\text{CeBr}_3$  scintillator exhibit a slight blue shift in fluorescence emission at  
 20   371 nm excitation for  $\text{CeBr}_3$ . The structural, electronic, and optical properties of  $\text{CeBr}_3$  crystals were  
 21   investigated using the DFT within generalized gradient approximation. The calculated lattice parameters  
 22   are in good agreement with the experimental data. The energy band structures and density of states were  
 23   obtained. The optical properties of  $\text{CeBr}_3$ , including the dielectric function of photons per unit energy,  
 24   were calculated. Specifically, we report excellent linearity with the aliovalent  $\text{CeBr}_3:\text{Ca}^{2+}$  crystal.  
 25   Proportionality of light yield is one area of performance in which Ce-doped and Ce-based lanthanide

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26 halides excel. Maintaining proportionality is the key to producing a strong, high-performance scintillator.  
27 Relative light yield proportionality was measured for both doped and undoped samples of  $\text{CeBr}_3$  to ensure  
28 no loss in performance was incurred by doping. The light output and proportionality, however, appear to  
29 be similar to  $\text{CeBr}_3$ . There was a reduced yield at low energy. Relative light yield proportionality  
30 measurements suggest that dopants do not significantly affect proportionality at higher energies. RSL  
31 completed additional testing and evaluation of the new crystal as well as the assessment of benchmarking  
32 spectroscopy. Results, which present energy resolution as a function of energy, are summarized. Typical  
33 spectroscopy results using a  $^{137}\text{Cs}$  radiation source are shown for our crystallites with diameters  $< 1$  cm.  
34 We obtain 3.2% before packing the crystallite in a sealed detector container and 4.5% for the packaged  
35 crystallite. More spectra were obtained for  $^{241}\text{Am}$ ,  $^{60}\text{Co}$ ,  $^{228}\text{Th}$ , and background to exemplify  $\text{CeBr}_3:\text{Ca}^{2+}$   
36 over a broader energy range.

37

38 **Index Terms:** detector, resolution, scintillator materials, gamma-ray detector, cerium tribromide;  $\text{CeBr}_3$ ;  
39 high-resolution detector; halides; rare-earth compounds; scintillator; gamma spectral comparison;  
40 resolution; aliovalent substitution

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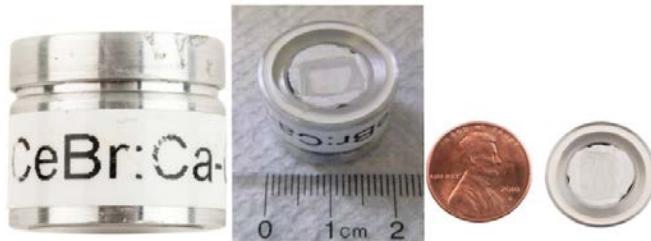
## 42 1. Background

43 The scintillation properties of  $\text{CeBr}_3$  crystals grown with the divalent dopant  $\text{Ca}^{2+}$  are presented.  
44 Small diameter (up to  $\sim 1$  cm) single crystals of  $\text{CeBr}_3$  doped with  $\text{Ca}^{2+}$  have been grown at Dynasil  
45 Radiation Monitoring Devices, Inc. (RMD). The aliovalently calcium-doped cerium tribromide  
46 ( $\text{CeBr}_3:\text{Ca}^{2+}$ ) crystals were prepared according to careful theoretical modeling and delivered to the  
47 Remote Sensing Laboratory (RSL) for assessment and evaluation (Fig. 1).  $\text{CeBr}_3:\text{Ca}^{2+}$  has a hexagonal  
48 crystal structure identical to uranium trichloride ( $\text{UCl}_3$ ). Hexagonal crystals may fracture easily; therefore,  
49 their manufacturing yield is expected to be low, making the reliability of large crystals questionable [1,2].  
50 Significant gains in the practical scale for  $\text{CeBr}_3$  scintillators may be realized by increasing fracture  
51 toughness of the crystals [3]. Aliovalent substitution, in which a host ion is replaced with an ion of

52 different valence (e.g.,  $\text{Ca}^{2+}$  for  $\text{Ce}^{3+}$  in  $\text{CeBr}_3$ ) is a more potent method of strengthening than isovalent  
53 substitution (i.e., replacing a fraction of ions with like-valence ions). In this approach, the formation of  
54 intrinsic defects necessary to maintain charge neutrality results in complexes with long-range interactions  
55 in the crystal. The resulting increase in hardening rate can be explained in terms of elastic interaction with  
56 dislocations [4].

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58



59 **Fig. 1.** Packaged scintillator of 0.2 atomic%  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$ .

60

61 Because  $\text{CeBr}_3$  already exhibits superior scintillation characteristics [5,6], the alloying element(s)  
62 used to strengthen the crystal must not degrade the scintillation properties. Aliovalent alloying provides  
63 more strengthening than isovalent alloying. The solid solution strengthening  $\tau$  based on lattice distortions  
64 due to some small concentration of dopant can be approximated as

65

$$66 \quad \tau = \gamma \cdot Gc^{1/2}, \quad (1)$$

67

68 where  $G$  is the shear modulus,  $c$  is the concentration of solute in atomic fraction, and  $\gamma$  is a proportionality  
69 constant [7,8]. For spherically symmetric distortions, such as those found in isovalent alloying,  $\gamma$  typically  
70 takes on values that are significantly smaller than unity, on the order of  $10^{-4}$  to  $10^{-6}$ . For tetragonal lattice  
71 distortions, such as those created from solute atoms of a different valence,  $\gamma$  can be nearly unity.  
72 Therefore, aliovalent alloying is more effective for a given concentration of solute [8].

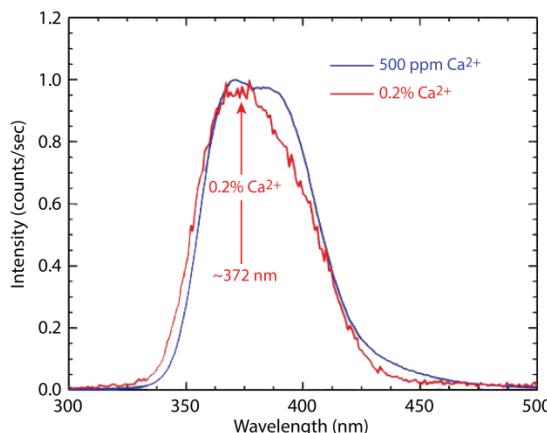
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74 **2. Experiment**

75 A calcium-doped  $\text{CeBr}_3:\text{Ca}^{2+}$  crystallite was grown and packaged by RMD. Sandia National  
76 Laboratories (SNL) performed density functional theory (DFT) model calculations for a nominal doping  
77 (i.e., 2%) of calcium in  $\text{CeBr}_3$ . This helped assess what doping concentration would lead to changes in  
78 optical and mechanical properties. RMD assessed crystal growth strategies for performing growth with  
79 lower concentrations of calcium. SNL measured the calcium concentration by the inductively coupled  
80 plasma mass spectrometry.

81 RSL assessed the RMD crystal. RSL acquired spectra with different isotopes using the RMD crystal  
82 using the techniques described by Guss [3,9]. The emission spectrum for this crystallite is shown in **Fig.**  
83 **2**. These results are consistent with recent findings [10]. The increase in doping level led to a slight blue  
84 shift in the emission spectrum. **Fig. 3** shows a light output measurement for the crystallite estimated at  
85 62,000 photons per MeV based on comparison to the thallium-doped sodium iodide ( $\text{NaI}:\text{Tl}$ ) light yield.

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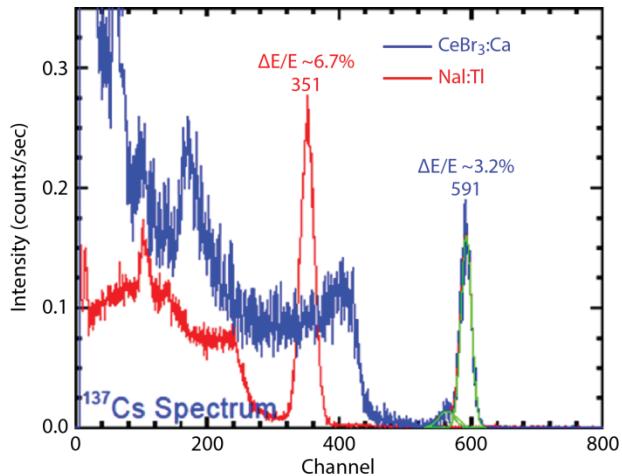
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88 **Fig. 2.** Emission spectrum measured with 6 × 2 mm 0.2 atomic%  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$  crystal in the  
89 permanent canister compared to a similar measurement for a 500 ppm  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$  crystal.

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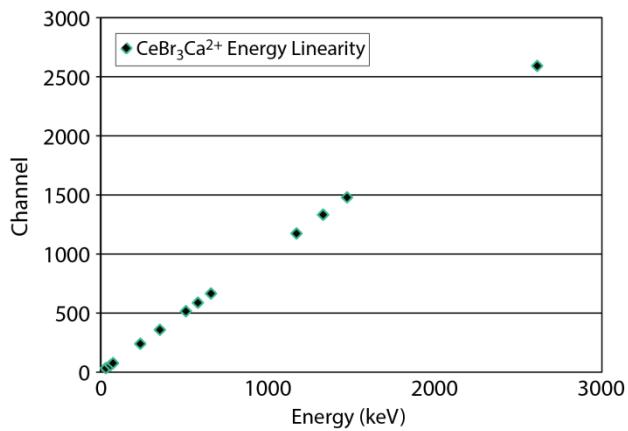
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93  
94 **Fig. 3.** Light output measurement relative to NaI:Tl indicates 62,000 photons per MeV for  $\text{Ca}^{2+}$ -doped  
95 CeBr<sub>3</sub> crystal.

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97  
98 **Fig. 4.** Relative light yield proportionality of 0.2 atomic%  $\text{Ca}^{2+}$ -doped CeBr<sub>3</sub>.

99

100 Proportionality of light yield is one area of performance where Ce-doped and Ce-based lanthanide  
101 halides excel. Maintaining proportionality is key to producing a strong, high-performance scintillator.  
102 Relative light yield proportionality was measured for both doped and undoped samples of CeBr<sub>3</sub> to ensure  
103 no loss in performance was incurred by aliovalently doping the crystal. The light output and  
104 proportionality, however, appear to be similar to CeBr<sub>3</sub>. There was a reduced yield at low energy.  
105 Relative light yield proportionality measurements suggest that dopants do not significantly affect

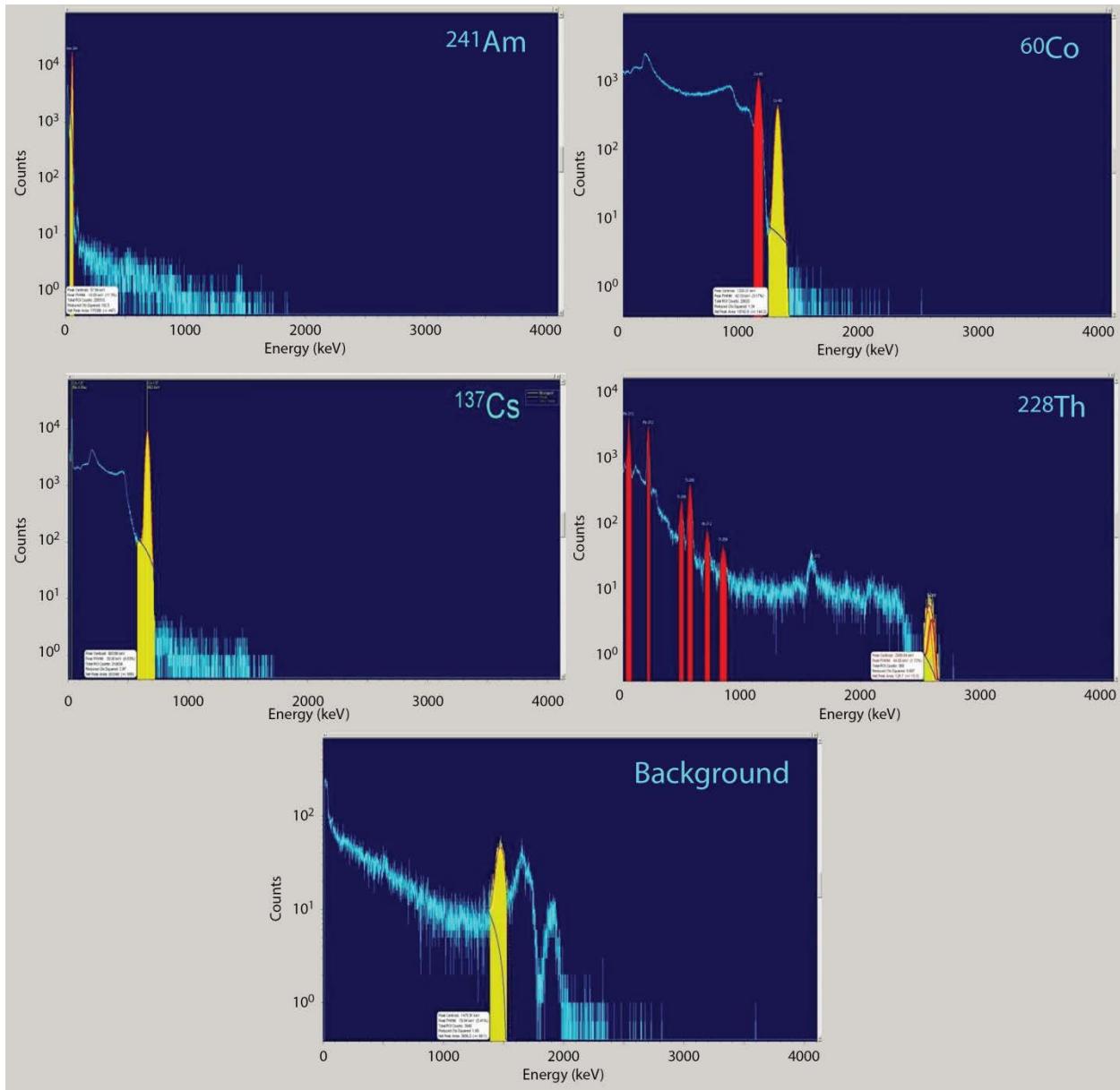
106 proportionality at higher energies. A plot of light yield proportionality for a doped sample is shown in  
107 **Fig. 4.**

108 RSL completed additional testing and evaluation of the new crystal as well as the assessment of  
109 benchmarking spectroscopy data. Results are well summarized in **Fig. 4**, which present energy resolution  
110 as a function of energy. Typical spectroscopy results using a  $^{137}\text{Cs}$  radiation source are shown in **Fig. 5** for  
111 our crystallites. We obtain 4.5% for the packaged crystallite. More spectra were obtained for  $^{241}\text{Am}$ ,  $^{60}\text{Co}$ ,  
112  $^{228}\text{Th}$ , and background to exemplify  $\text{CeBr}_3:\text{Ca}^{2+}$  over a broader energy range. The radiation source spectra  
113 were acquired for 3600 seconds with the radiation source in contact with the crystal face using typical  
114 source strengths of several  $\mu\text{Ci}$ . The laboratory background acquisition time was  $3 \times 10^5$  sec. Obviously,  
115 the packaging of the crystallite impacted the performance of  $\text{CeBr}_3:\text{Ca}^{2+}$ .

116 We have observed  $\text{Ca}^{2+}$  to be a most promising dopant, since it significantly reduces the  
117 nonproportionality and improves the energy resolution of pure  $\text{CeBr}_3$ . The nonproportionality was  
118 measured in the energy range from 32 keV up to 1274 keV. It has been observed that at 32 keV  
119  $\text{CeBr}_3:\text{Ca}^{2+}$  deviates about 4% from the ideal case (10% for pure  $\text{CeBr}_3$ ). We achieved an excellent energy  
120 resolution of 3.2% at 662 keV and light output of  $\sim 62,000$  photons/MeV [11,12].

121 We sought to achieve ultralow activity and high strength cerium bromide scintillators through a  
122 program of refining and alloying with aliovalent strengthening agents (substituents with a different  
123 valence than the host lattice).  $\text{CeBr}_3$  is a self-activated lanthanide scintillator, which has received  
124 considerable recent attention [13] due to proportionality and energy resolution for gamma spectroscopy  
125 far superior to  $\text{NaI:Tl}$ . Because the material possesses no intrinsic radioactivity,  $\text{CeBr}_3$  has a high  
126 potential to outperform scintillators such as cerium-activated lanthanum tribromide or lanthanum-based  
127 elpasolites [14], making it an excellent candidate for gamma spectrometers for passive detection and  
128 identification of special nuclear material [15,16]. However, due to its hexagonal crystal structure ( $\text{UCl}_3$ ),  
129 pure  $\text{CeBr}_3$  can fracture during crystal growth, detector fabrication, and subsequent use under field  
130 conditions, thus impacting manufacturing yield and reliability for large crystals [2].

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132

133 **Fig. 5.**  $^{241}\text{Am}$ ,  $^{60}\text{Co}$ ,  $^{137}\text{Cs}$ ,  $^{228}\text{Th}$ , and background spectra with 1.9%  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$  in the permanent  
134 canister.

135

136 Aliovalent substitution, in which a host ion is replaced with an ion of different valence (e.g.,  $\text{Cd}^{2+}$  for  
137  $\text{Ce}^{3+}$  in  $\text{CeBr}_3$ ) is a more potent method of strengthening than isovalent substitution (i.e., replacing a  
138 fraction of ions with like-valence ions). The formation of intrinsic defects necessary to maintain charge  
139 neutrality results in complexes with long-range interactions in the crystal. The resulting increase in

140 hardening rate can be explained in terms of elastic interaction (tetragonal distortion) with dislocations [4].  
141 Concentration levels necessary to increase the yield strength by an order of magnitude may be in the  
142 100–500 ppm range (0.01%–0.05%) for aliovalent substitution, whereas isovalent substitution may  
143 require 10%–50% to achieve the same effect.

144 For these reasons, aliovalent substitution was chosen to improve the strength of  $\text{CeBr}_3$ . SNL  
145 demonstrated success with this approach, achieving a dramatic reduction of fracture in aliovalent alloys  
146 compared with pure  $\text{CeBr}_3$  crystals [8]. Prototype ingots were compounded with the addition of 2% of  
147  $\text{CaBr}_2$  added to a high-purity  $\text{CeBr}_3$  charge in a closed ampoule before melting and solidification in a  
148 gradient-freeze process. Pure  $\text{CeBr}_3$  ingots solidified under these conditions were severely fractured,  
149 yielding only centimeter-sized shards. The lesson learned was that 2% was too high of a charge for the  
150 calcium. Therefore, we needed to perform mass analysis of the material and recalculate the DFT with a  
151 lower charge of calcium. We also performed an assessment of the spectroscopic performance of the  
152  $\text{CeBr}_3:\text{Ca}$  shards delivered by RMD to RSL.

153 The 2% calcium-doped  $\text{CeBr}_3:\text{Ca}$  crystallite was grown and packaged by RMD and delivered to RSL  
154 in late September 2012. Several minor tasks remained to complete characterization of the calcium-doped  
155 crystal. SNL performed DFT model calculations with less dilute doping (i.e., something less than 2%) of  
156 calcium in  $\text{CeBr}_3$ . This helped assess what doping concentration would lead to changes in optical and  
157 mechanical properties. RMD assessed crystal growth strategies for performing growth with lower  
158 concentrations of calcium. RSL assessed the spectroscopic performance of the crystal. RSL acquired spectra  
159 with different isotopes using the RMD crystal using the techniques described by Guss [3,17,18]. The  
160 emission spectrum for this crystallite is shown in **Fig. 2**. **Fig. 3** shows a light output measurement for the  
161 crystallite estimated at 62,000 photons per MeV based on comparison to the  $\text{NaI}:\text{Tl}$  light yield.

162 **Figs. 3 and 6** present a comparison of the  $^{137}\text{Cs}$  radiation source spectra and proportionality before  
163 and after packaging and sealing into the hermetically sealed canister sent to RSL. A slight degradation in  
164 performance is associated with the permanent package of the crystal. **Fig. 6** also illustrates the  
165 improvement in linearity achieved by doping the  $\text{CeBr}_3$  with  $\text{Ca}^{2+}$ .

166

167 **3. Calcium Concentration**

168 We have measured the calcium concentration in the  $\text{CeBr}_3$  by the inductively coupled plasma mass  
169 spectrometry (ICP-MS) technique from the crystals prepared by RMD. ICP-MS is a type of mass  
170 spectrometry capable of detecting metals and several non-metals at concentrations as low as one part in  
171  $10^{12}$  (part per trillion). SNL performed the ICP-MS. SNL also calculated a DFT model with less dilute  
172 doping (i.e., something less than 2%) of calcium in  $\text{CeBr}_3$ . SNL analyzed the concentration of calcium in  
173 the crystals. Referring to Table 1, we used the average calcium weight % concentration,  $x = 0.000214$ , in  
174 our complex of  $\text{Ce}_{(1-x)}\text{Ca}_x\text{Br}_{(3-x)}$ , to evaluate the formula for atomic percentage:

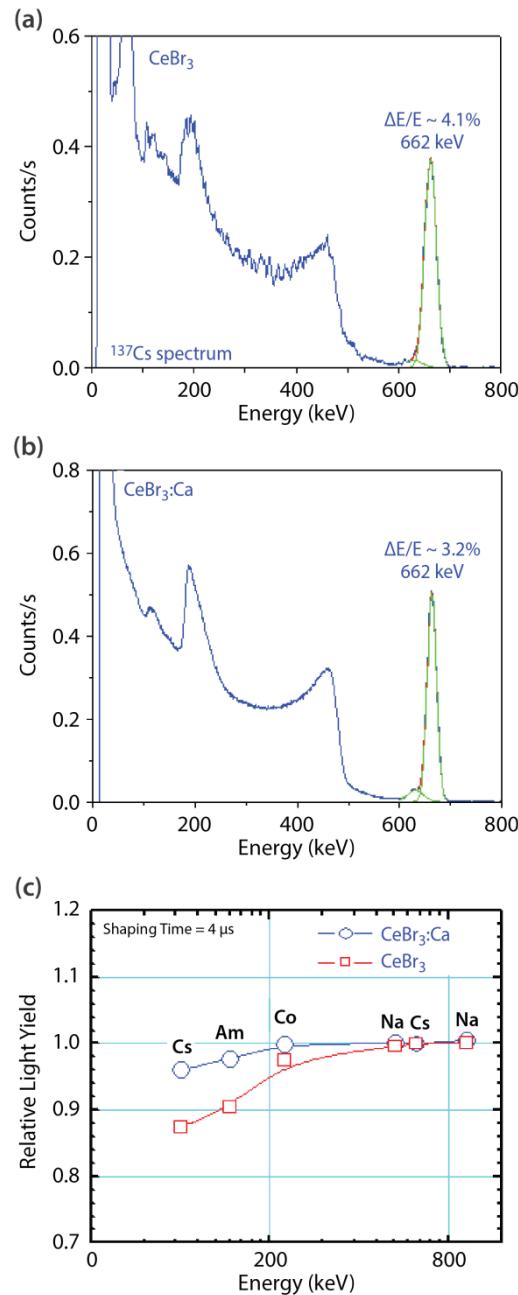
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176 
$$\text{Atomic \%} = 40.078x/[140.116(1-x) + 40.078x + 79.904(3-x)] = 0.00228 = 0.228\% \quad (2)$$

177

178 Based on our measurements, using three different samples (~0.2 grams), we have three consistent  
179 data sets indicating that the calcium concentration in these crystals is  $0.0214 \pm 0.0102$  wt.% (one  $\sigma$ ) by  
180 weight, which corresponds to an atom percentage of 0.228 at.%. This value seems to be much less than  
181 the batch formulation. We do not know for certain if there is a solubility limit or a composition gradient in  
182 the ingot (sampling). Our data will be used to extract the solubility limit.

183 The objective of this portion of the task was to experimentally determine the solubility of  $\text{CaBr}_2$  in the  
184 intrinsic scintillator  $\text{CeBr}_3$ . Our initial approach attempted equilibrium solid-state diffusion at several  
185 elevated temperatures for various amounts of time to allow  $\text{Ca}^{2+}$  to diffuse into the cerium bromide lattice,  
186 followed by chemical analysis to determine solubility limit and the activation energy for diffusion.  
187 However, this approach resulted in partial melting/fusion of the samples; therefore, a set of differential  
188 scanning calorimetric (DSC) measurements were performed and combined with our existing segregation  
189 data from crystal growth to build a working phase diagram in the  $\text{CeBr}_3$ -rich region.



190

191 **Fig. 6.** (a) 662 keV spectrum with standard  $\text{CeBr}_3$  with  $\sim 4\%$  FWHM,  
192 (b) 662 keV spectrum with  $\text{CeBr}_3:\text{Ca}^{2+}$  with  $\sim 3.2\%$  FWHM,  
193 (c) plots showing improved proportionality for  $\text{CeBr}_3:\text{Ca}^{2+}$  over standard  
194  $\text{CeBr}_3$ .

195

196 The chemical analysis of three  $\text{CeBr}_3$  samples from a nominal 2% ingot grown by RMD is  
summarized in **Table 1**. The ICP-MS was used to determine as-grown concentrations of calcium with

197 approximately 5% precision. Assuming the growth conditions were near equilibrium, an estimate for the  
198 segregation coefficient  $K_{eff}$  is  $C_s/C_L = 0.11$ . Therefore, the slope of the solidus line near 2%  $\text{CaBr}_2$  in the  
199 liquid can be estimated by establishing a liquidus line from melting point data.

200

201 **Table 1.** ICP-MS assays for Ca(II)-doped  $\text{CeBr}_3$ ; nominal composition 2 wt%  $\text{CaBr}_2$  in  $\text{CeBr}_3$

Sample	Calcium Concentration	95% Confidence Limit
#1	0.0238 wt%	0.0014 wt%
#2	0.0212 wt%	0.0015 wt%
#3	0.0192 wt%	0.0015 wt%

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207 **Table 2** is a tabulation of DSC data taken on samples in the composition range of 0%–10%  $\text{CaBr}_2$  by  
208 mole. While the measured melting temperature  $T_m$  for the pure  $\text{CeBr}_3$  sample appears anomalous and is in  
209 poor agreement with the literature, the mixtures show linear trends, including an apparent eutectic  
210 temperature  $T_e$  near 597°C for calcium concentrations  $\geq 2.35\%$ .

211

212 **Table 2.** DSC results for  $\text{CeBr}_3$ - $\text{CaBr}_2$  mixtures in the range 0–10 mole %

Mole % $\text{CaBr}_2$	$T_m$	$T_e$
0	715.3°C	–
0.2	732.1°C	–
2.35	721.8°C	598.3°C
4.65	715.2°C	595.4°C
7.63	706.8°C	596.2°C
9.85	697.3°C	597.0°C

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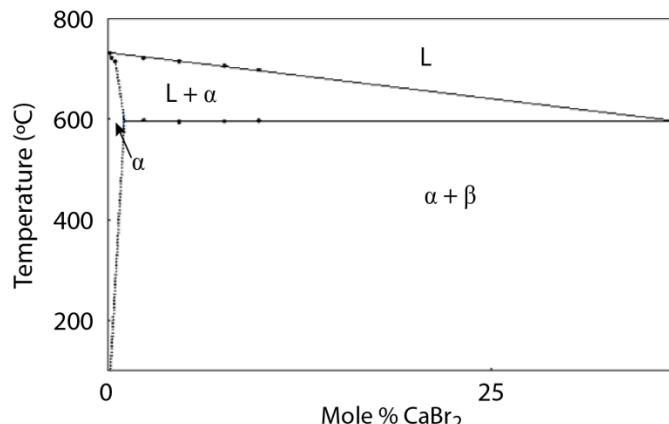
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All results are plotted in **Fig. 7**, on which approximate solidus, liquidus, and eutectic lines have been  
constructed. Not plotted are some additional data taken at 20% and 30%, which indicate the liquidus

223 continues the near-linear trend. Note that our current experimental upper bound for the solid solubility is  
224 the data point at 2.35%, which must lie well within the  $\alpha + \beta$  field, since the eutectic temperature  $T_e$  was  
225 detected. This concentration is considerably less than the intersection of the extrapolated solidus and the  
226 eutectic temperature; therefore, the solidus line is clearly nonlinear and probably exhibits retrograde  
227 solubility well below the melting point of pure  $\text{CeBr}_3$ , as is commonly observed for sparingly soluble  
228 impurities in other systems. This behavior can be characterized as a variation of the segregation  
229 coefficient with temperature, as analyzed by Hall [19]. For example, the maximum solid solubility for  
230 sparingly soluble impurities in silicon and germanium follow a simple empirical correlation with  $k_0$ , the  
231 limiting equilibrium segregation coefficient, as  $C_L$  approaches 0:  $C_{S,\max} = k_0/10$  [20]. Based on this  
232 relation, the solidus was arbitrarily extrapolated to  $k_{\text{eff}}/10 = 1.1\%$  at the eutectic temperature to estimate  
233 the minimum extent of the eutectic line towards the  $\text{CeBr}_3$  side of the phase diagram (**Fig. 7**).

234 It should be noted that the eutectic composition extrapolated from the points plotted is near 37%  
235 calcium; however, the nominal 20% and 30% data indicate it could be near 50%. More experiments are  
236 needed to accurately determine both the eutectic composition and the  $\beta$  phase, which could reasonably be  
237 expected to be a ternary such as  $\text{CaCeBr}_5$  or  $\text{Ca}_2\text{CeBr}_7$ .

238



239  
240 **Fig. 7.** Phase diagram for  $\text{CeBr}_3\text{-CaBr}_2$

241

242

243 **4. Discussion**

244 SNL performed microhardness measurements to see if the aliovalent approach hardened the crystal as  
245 expected. Microhardness (Vickers hardness [21]) and indentation toughness of these samples were  
246 measured. Due to the size limitation, we could not obtain sufficient statistics and confidence on these  
247 measured values. Therefore, we do not report the results here. Future work should include studies in  
248 correlation between sheer strength and  $\text{Ca}^{2+}$  concentration.

249 Based on the recent literature on strengthening mechanisms [22], there are compelling requirements  
250 to research and several ideas, questions, and answers to share. Sinha's paper on aliovalent strengthening  
251 of  $\text{CaF}_2$  attempts to determine mechanisms for low and high temperatures. Sinha and Nicholson [22]  
252 found that Y(III) gave an order of magnitude greater increase in critical resolve shear stress than Na(I).  
253 They conclude the long-range retarding force on dislocations at high temperature is likely due to the  
254 induced reorientation of Na(I)/F-vacancy or Y(III)/F-interstitial dipoles in the stress fields of moving  
255 dislocations (Snoek effect). This suggested role of the Snoek effect [22] is in accord with analysis of the  
256 athermal regime in recent papers on Y stabilized zirconia and other materials [5,13,24–30]. If the authors  
257 are correct that anion interstitials balance the charge for the higher valence cation, then the difference in  
258 strength may be related to the higher mobility of interstitials. The interstitial fluoride ion in  $\text{CaF}_2$  may be  
259 more plausible than interstitial bromide; however, the  $\text{CeBr}_3$  crystal structure does have large open  
260 channels. We examined whether the M(IV)/Br-interstitial seems like a feasible complex in  $\text{CeBr}_3$ .  
261 Because the athermal (high-temperature) regime is probably more important during crystal growth, future  
262 work should explore if it makes sense to place more emphasis on M(IV) cations silicon, tin, lead,  
263 titanium, zirconium, hafnium, rhenium, molybdenum, cerium, thorium, protactinium, uranium,  
264 neptunium, and plutonium.

265

266 **5. Summary**

267 To summarize, new DFT simulations demonstrate a capability for predicting properties of doped  
268  $\text{CeBr}_3$  materials that is unavailable elsewhere but is critically needed to study the property-limiting

269 valence phenomena in ionic compounds. During this project, we assessed concentrations and the  
270 solubility limit. RSL benchmarked the  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$  crystal. The  $\text{Ca}^{2+}$ -doped  $\text{CeBr}_3$  crystal has  
271 improved energy resolution (i.e., 3.2%) and linearity over the pure  $\text{CeBr}_3$  crystal.

272

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