

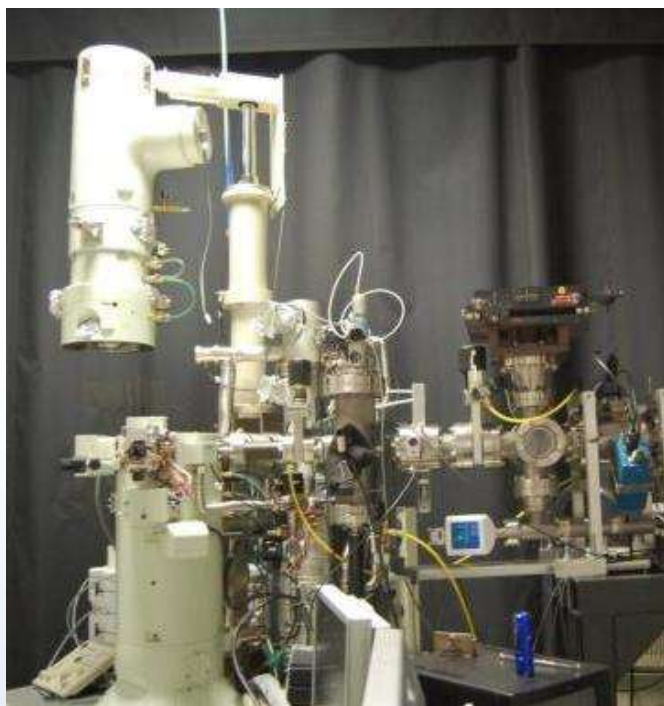
Attempting to Understand Materials in the Extreme from the Nanoscale Up

SAND2015-20761C

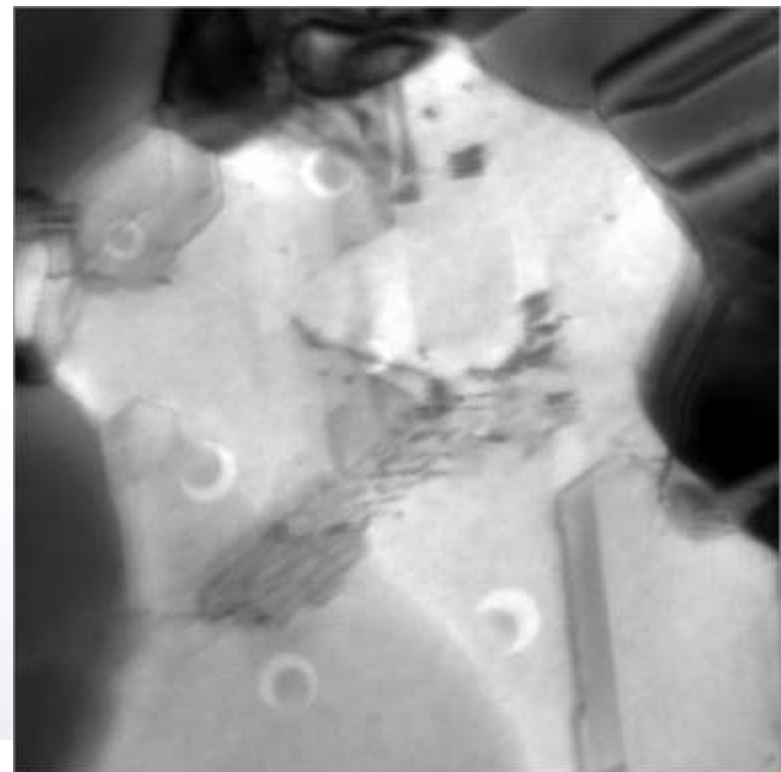
K. Hattar

Ion Beam Lab at Sandia National Laboratories

January 15, 2015



In situ TEM
microscopy
has recently
undergone
significant growth
providing
capabilities to
investigate the
structural evolution
that occurs due to
various extreme
environments and
combinations
thereof



Collaborators:

- IBL: D.C. Bufford, D. Buller, C. Chisholm, B.G. Clark, J. Villone, G. Vizkelethy, B.L. Doyle, S. H. Pratt, & M.T. Marshall
- Sandia: B. Boyce, T.J. Boyle, P.J. Cappillino, J.A. Scott, B.W. Jacobs, M.A. Hekmaty, D.B. Robinson, E. Carnes, J. Brinker, D. Sasaki, J.A. Sharon, T. Nenoff, W.M. Mook, P. Feng, F.P. Doty, B.A. Hernandez-Sanchez, P. Yang, J-E Mogonye, S.V. Prasad, P. Kotula, S. Howell, T. Ohta, & T. Beechem
- External: A. Minor, L.R. Parent, I. Arslan, H. Bei, E.P. George, P. Hosemann, D. Gross, J. Kacher, & I.M. Robertson

This work was supported by the US Department of Energy, Office of Basic Energy Sciences.

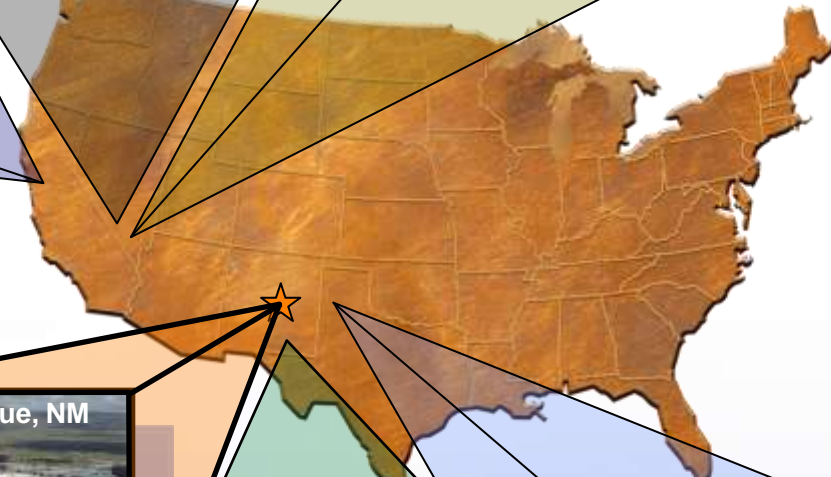
Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

My Research Experience



Sandia National Laboratories

"Exceptional service in the national interest"



Sandia National Laboratories is seeking applicants for the President Harry S. Truman Fellowship (in National Security Science and Engineering). Candidates for this position are expected to have solved a major scientific or engineering problem in their thesis work or have provided a new approach or insight to a major problem, as evidenced by a recognized impact in their field.

The Fellowship provides the opportunity for new Ph.D. scientists and engineers to pursue independent research of their own choosing that supports Sandia's national security mission. The appointee is expected to foster creativity and to stimulate exploration of forefront science and technology and high-risk, potentially high-value research and development.

Sandia's research focus areas are: bio/nanotechnology, computing and information science, engineering science, materials science, nanodevices and microsystems, radiation effects and high energy density physics, and geosciences. Additional R&D programs in support of Sandia's mission areas can be found [here](http://www.sandia.gov).

Candidates must meet the following requirements: the ability to obtain a DOE "Q" clearance, and a Ph.D. (3.5 undergraduate and 3.7 graduate GPA preferred), awarded within the past three years at the time of application, or completed Ph.D. requirements by commencement of appointment. Candidates must be seeking their first national laboratory appointment (no previous postdoctoral appointments at a national laboratory).

The Truman Fellowship is a three-year appointment normally beginning on October 1. The salary is \$111,200 plus benefits and additional funding for the chosen proposal. The deadline is November 1 of each year. For more information on the Fellowship and how to apply, see:

Sandia works in close partnership with federal agencies, universities, and industries to remain at the leading edge in accomplishing our mission.



Potential Evolution of System Design

Use the Nearest Stone



to

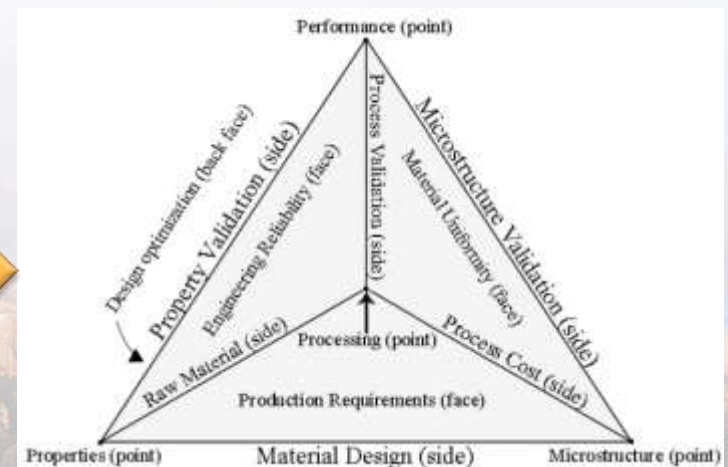
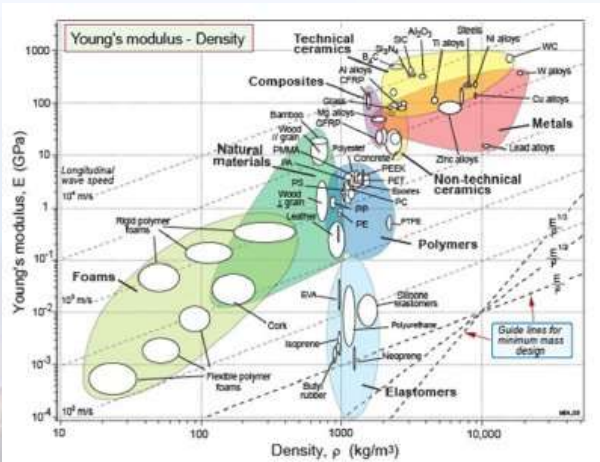


- Radar charts and Ashby plots of current material
- Accelerated and field testing
- **Scientist create a new materials. Engineers find an application.**

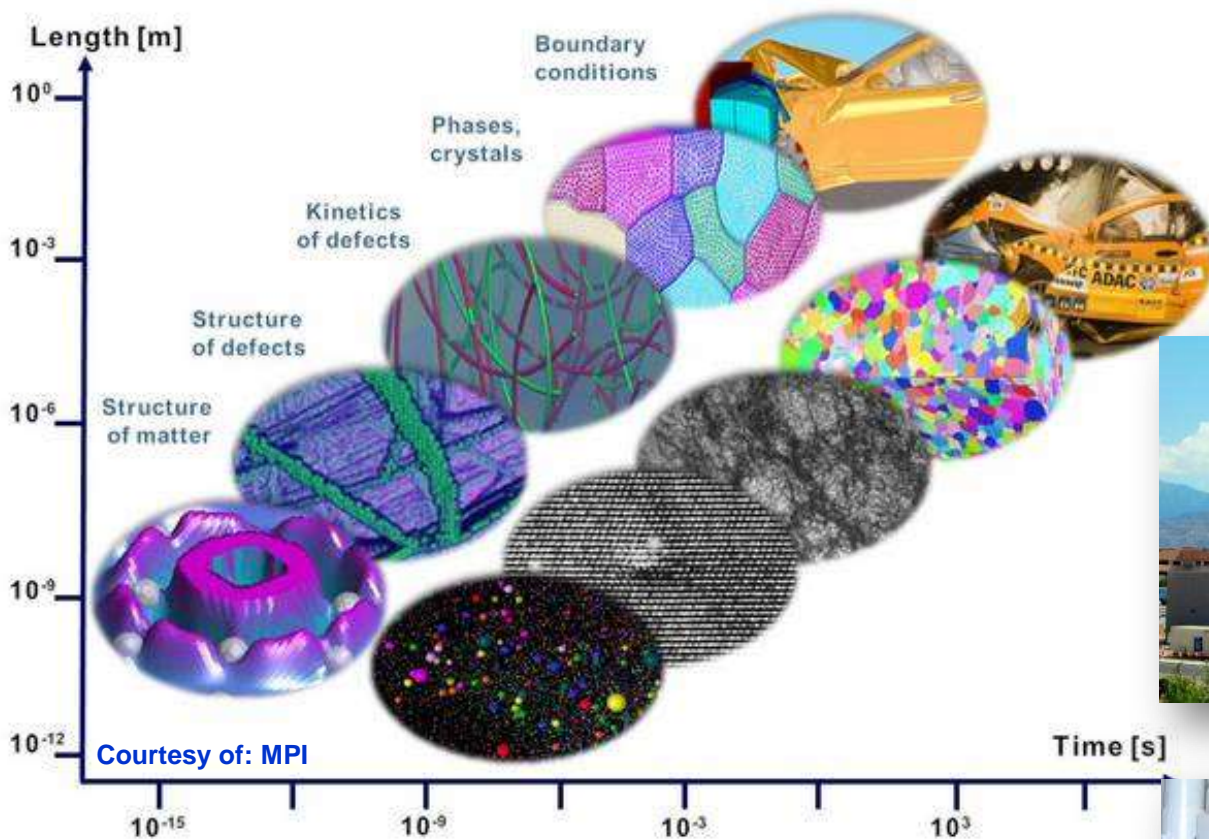
Materials by Design

- Physics-based approach
- Requires multiscale modeling
- **Engineers require given properties, Scientists tailor the chemistry and microstructure to achieve it.**

Great vision! We are making strides, but we are not there yet



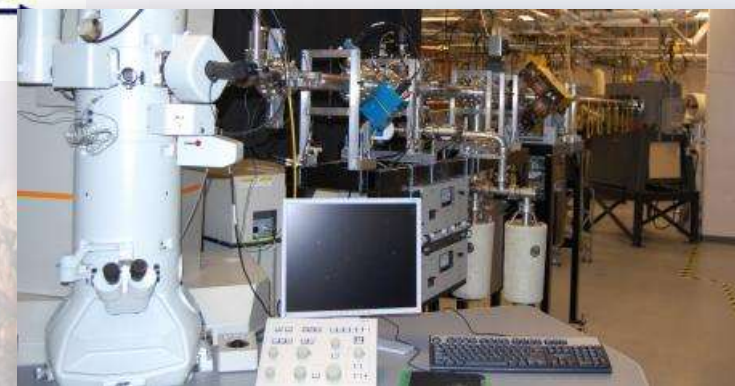
Investigating the **nm** Scale to Understand the **km** Scale to Understand Materials Response in the Extremes



Ion Beam Lab (IBL)



In situ Ion Irradiation TEM (I³TEM)

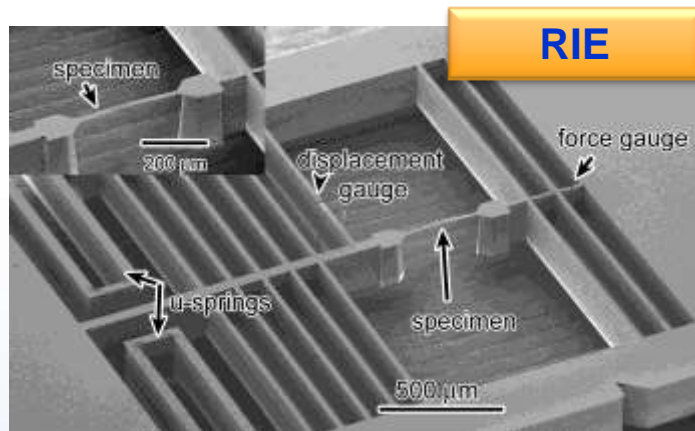


To develop predictive physics-based models, a fundamental understanding of the structure of matter, defects, and the kinetics of structural evolution in the environments of interest are needed

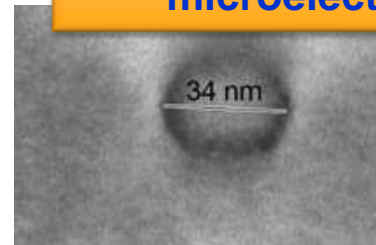
Where have Ion Beam Modified Materials been Utilized?

Ion Beam Modification (IBM)

Changing the optical, mechanical, and chemical properties of materials via ion implantation to meet technological needs



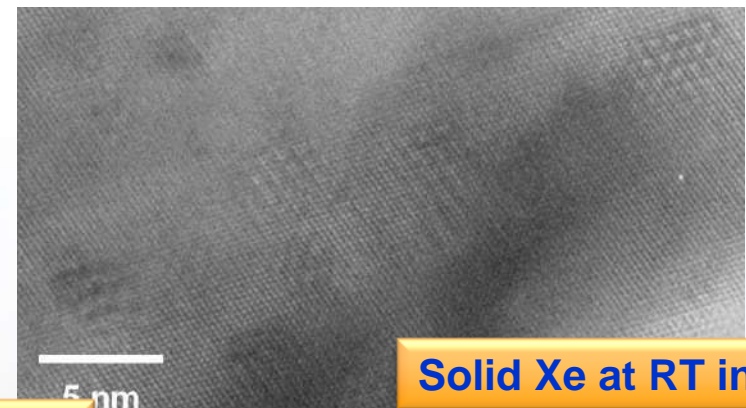
RIE



Dopants in Si found in every microelectronic device

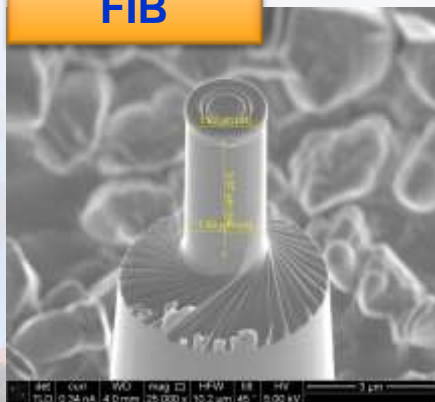


Thompson et al.
Science 2007

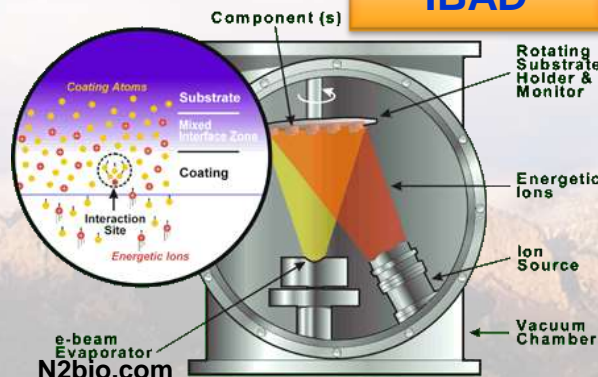


Solid Xe at RT in Al

FIB



IBAD

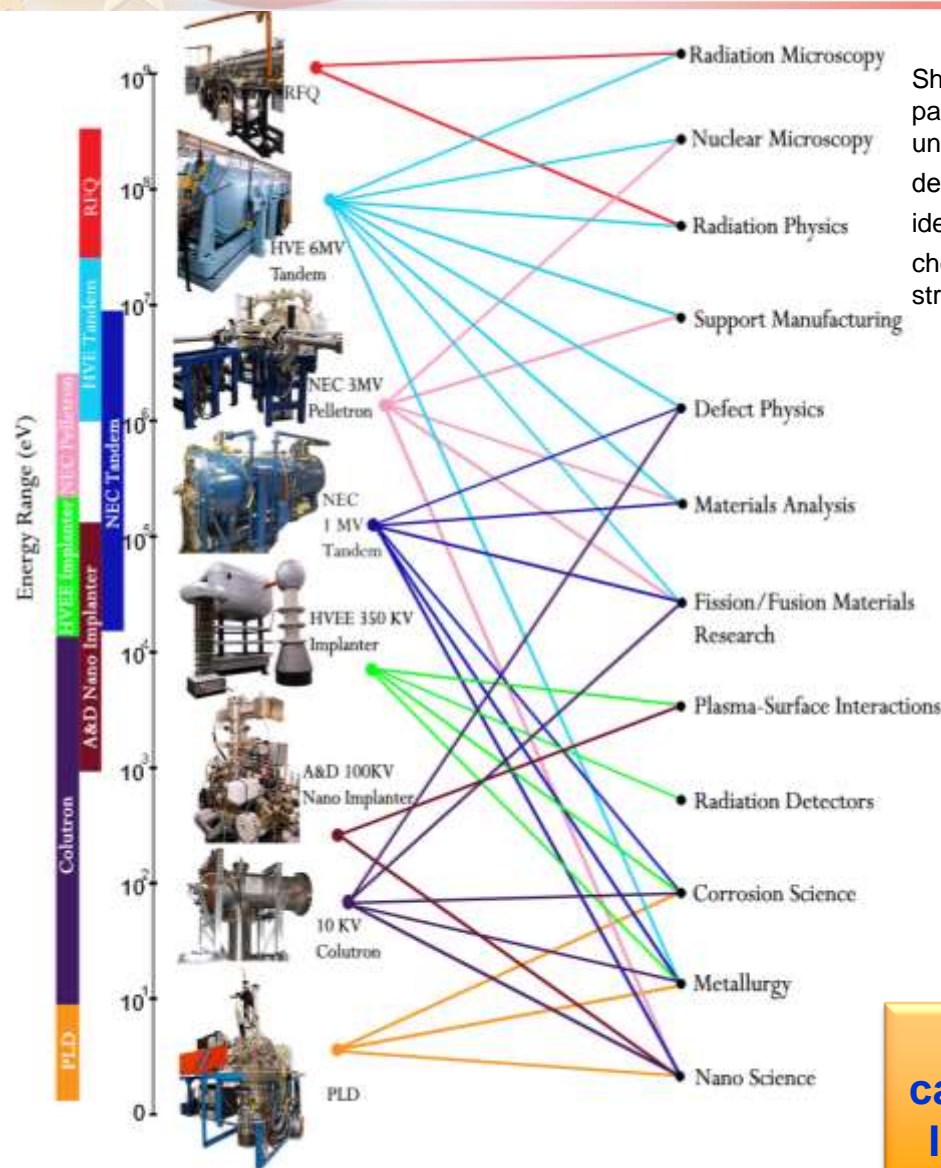


Proton Cancer Therapy



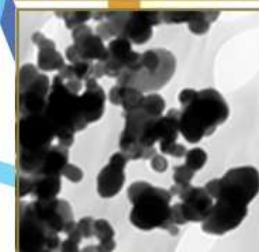
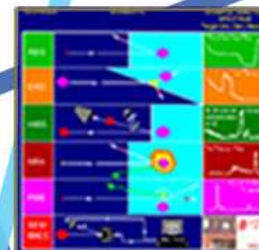
Ion Beam Applications
iba-worldwide.com

Sandia's Ion Beam Laboratory



Ion Beam Analysis (IBA)

Shooting a charged particle at an unknown material to determine its identity, local chemistry, and structure.

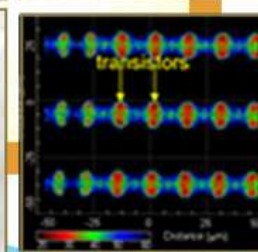
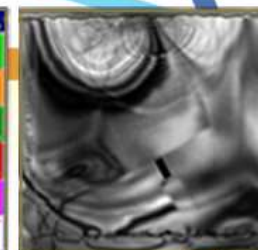


In Situ Ion Irradiation Microscopy (I³M)

Bombarding nano samples with various particles and observing the changes in real time to understand how materials will behave in extreme environments.

Ion Beam Modification (IBM)

Changing the optical, mechanical, and chemical properties of materials via ion implantation to meet technological needs



Radiation Effects Microscopy (REM)

Using ion emissions to determine the Radiation hardness of microelectronics, identifying potential weaknesses.

The IBL has a unique and comprehensive capability ion beam set including and *In situ* Ion Irradiation Transmission Electron Microscopy.

Benefits & Limitations of *in situ* TEM

Benefits

1. Real-time nanoscale resolution observations of microstructural dynamics

Limitations

1. Predominantly limited to microstructural characterization
 - Some work in thermal, optical, and mechanical properties
2. Limited to electron transparent films
 - Can often prefer surface mechanisms to bulk mechanisms
 - Local stresses state in the sample is difficult to predict
3. Electron beam effects
 - Radiolysis and Knock-on Damage
4. Vacuum conditions
 - 10^{-7} Torr limits gas and liquid experiments feasibility
5. Local probing
 - Portions of the world study is small

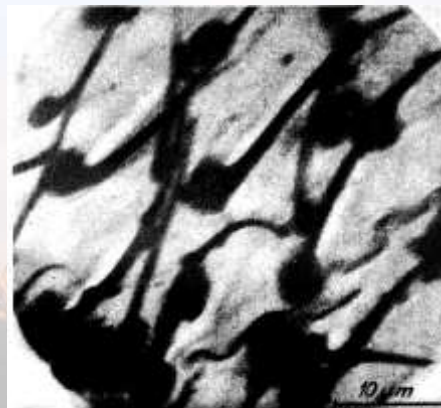


Fig. 1: Wing section of the louse (For. intern. photograph, U = 68 kV; M. = 1200)
(Direct E. and Maier, HZO. Z. Wiss. Mikroskopie 52, 35-37 (1955))

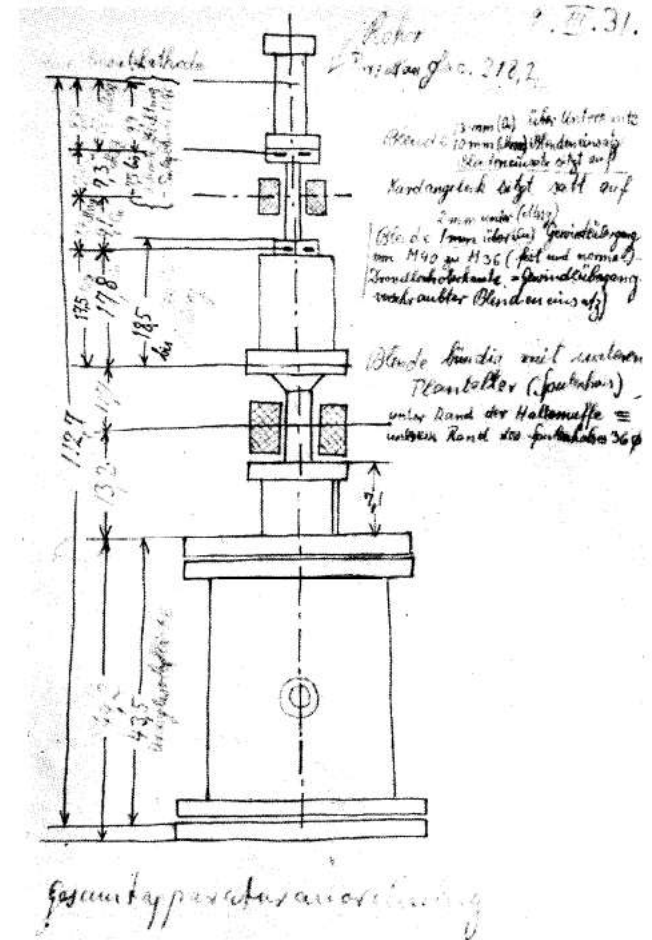
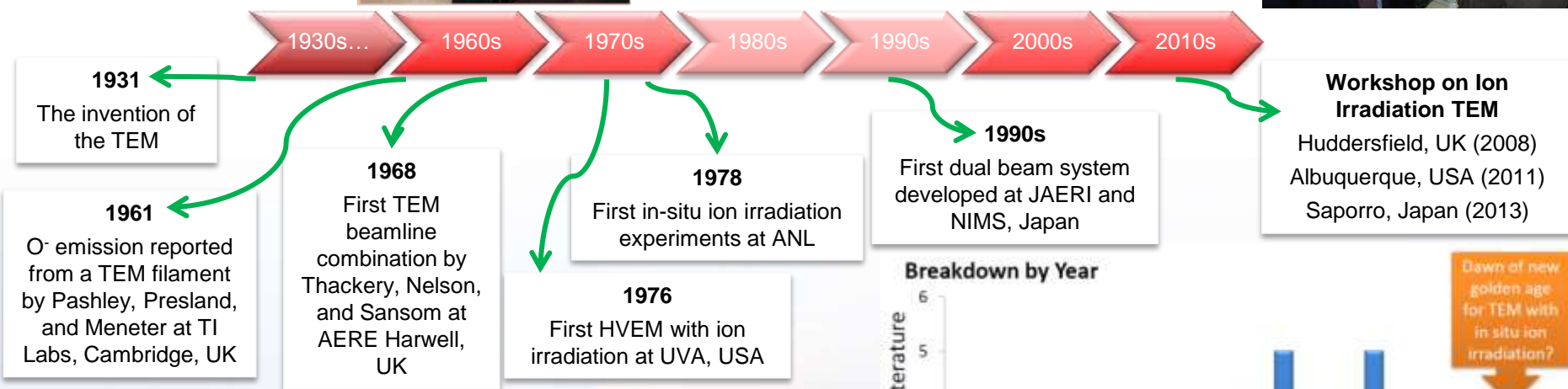


Fig. 2: Sketch by the author (9 March 1931) of the cathode ray tube for testing one-stage and two-stage electron-optical imaging by means of two magnetic electron lenses (electron microscope) [8].

History of *In situ* Ion Irradiation TEM



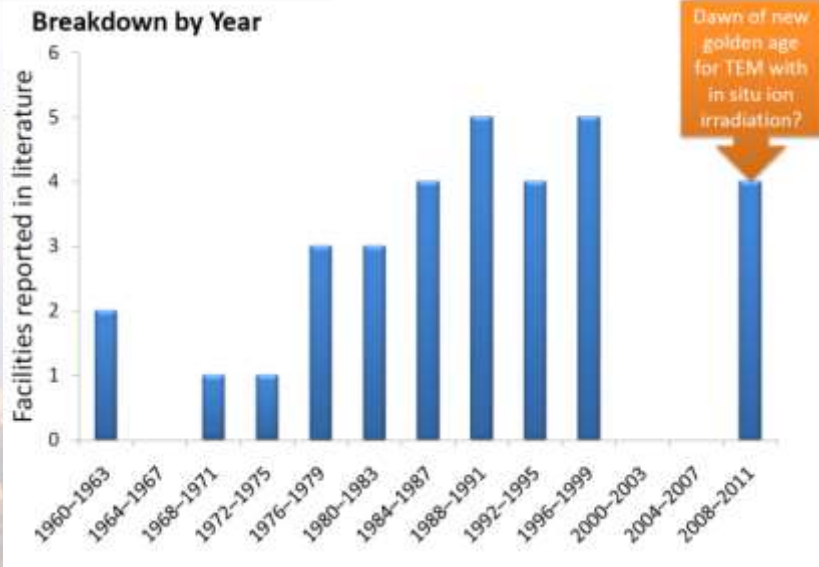
Courtesy of: J. Hinks



“The direct observation of ion damage in the electron microscope thus represents a powerful means of studying radiation damage”



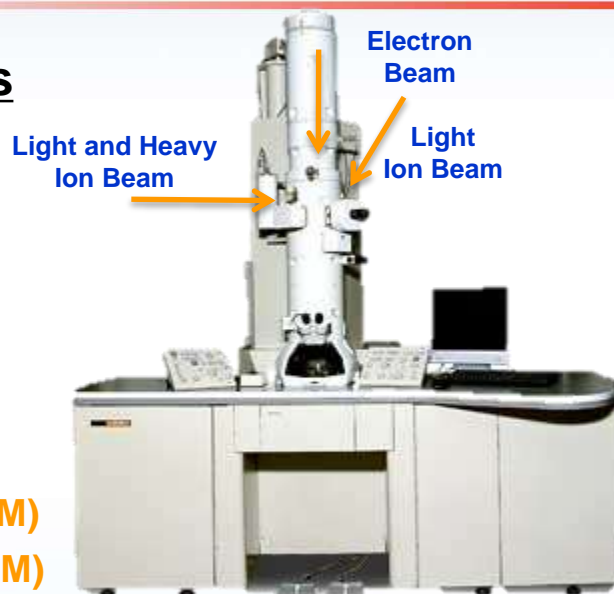
D.W. Pashley and A.E.B. Presland Phil Mag. 6(68) 1961 p. 1003



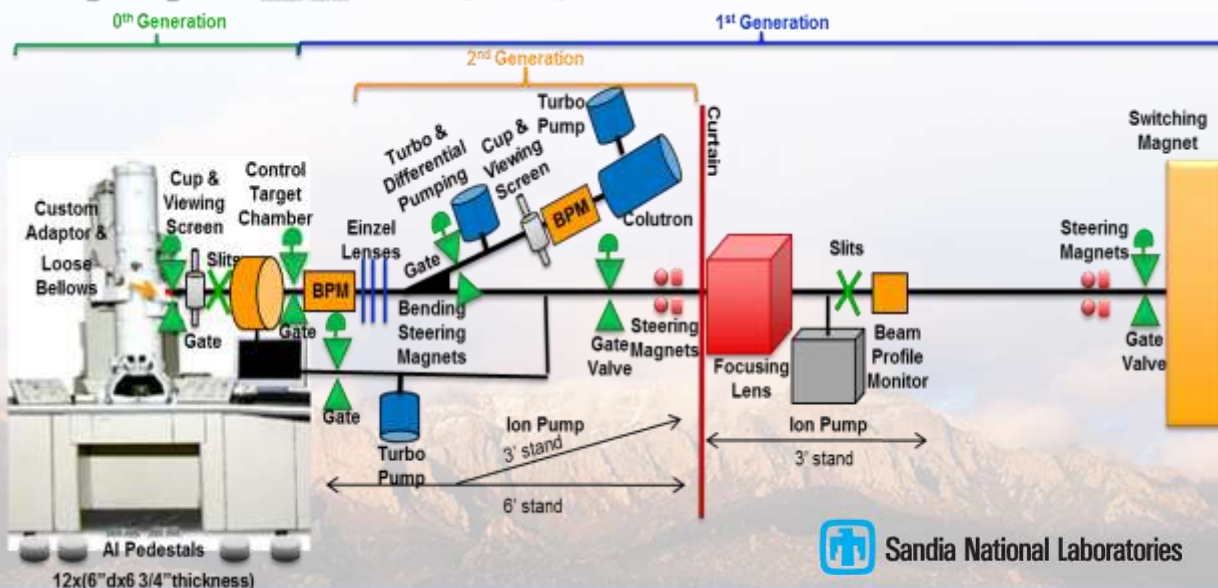
In situ Ion Irradiation TEM Facility

Proposed Capabilities

- 200 kV LaB₆ TEM
- Ion beams considered:
 - Range of Sputtered Ions
 - 10 keV D²⁺
 - 10 keV He⁺
- All beams hit same location
- Nanosecond time resolution (DTEM)
- Procession scanning (EBSD in TEM)
- *In situ* PL, CL, and IBIL
- *In situ* vapor phase stage
- *In situ* liquid mixing stage
- *In situ* heating
- Tomography stage (2x)
- *In situ* cooling stage
- *In situ* electrical bias stage
- *In situ* straining stage



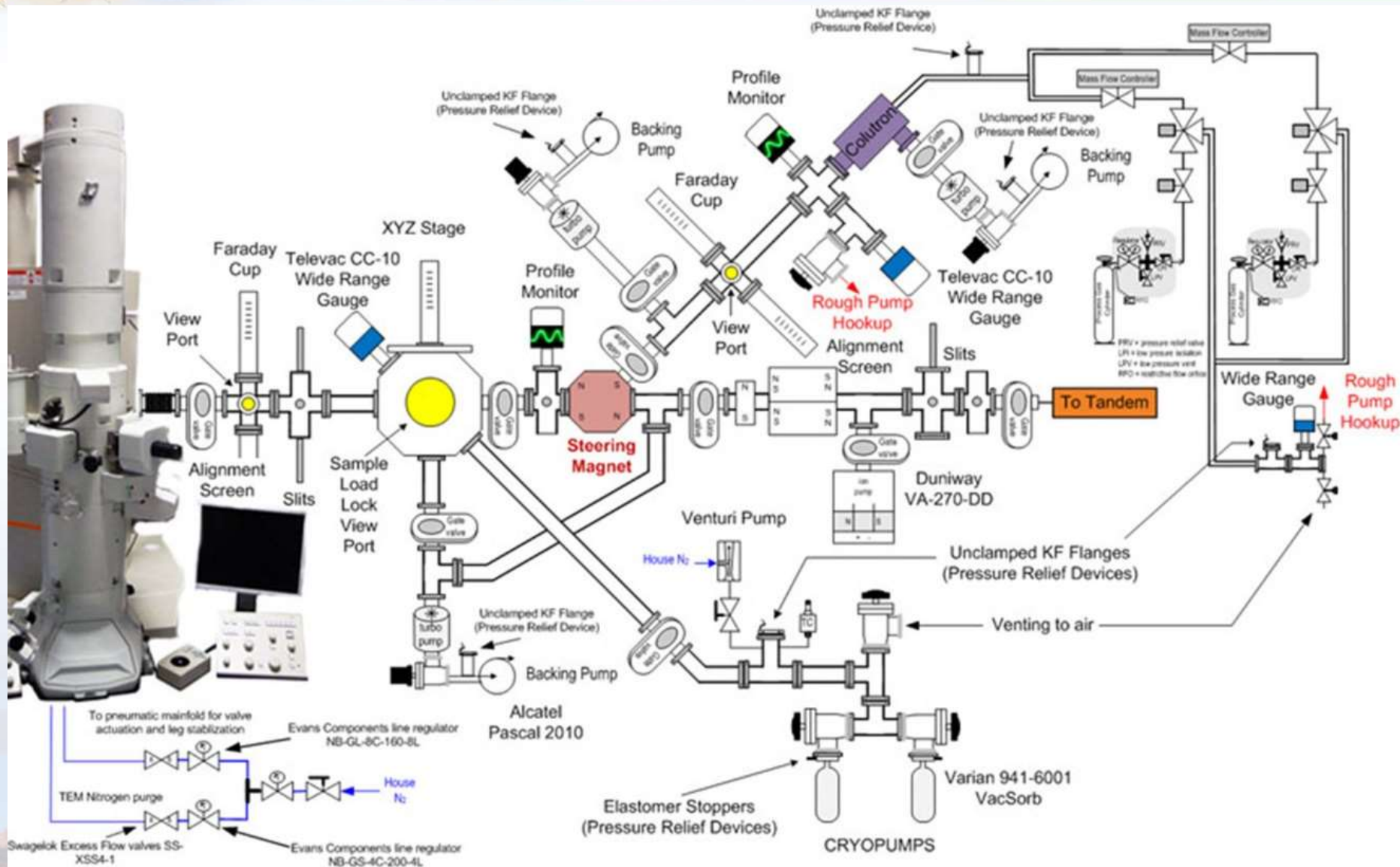
TVIPS



Sandia National Laboratories

Schematic of the *In situ* TEM Beamline

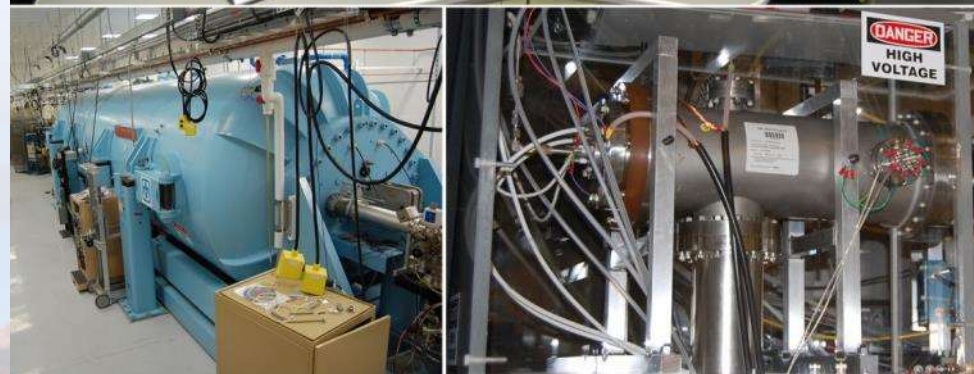
Collaborators: M.T. Marshall J.A. Scott, & D.L. Buller



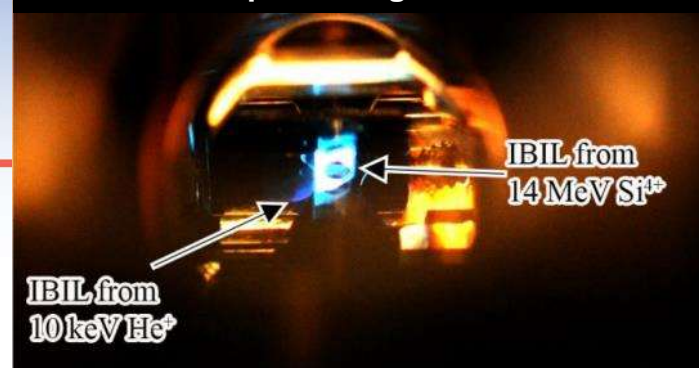
Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

Collaborator: D.L. Buller

10 kV Colutron - 200 kV TEM - 6 MV Tandem

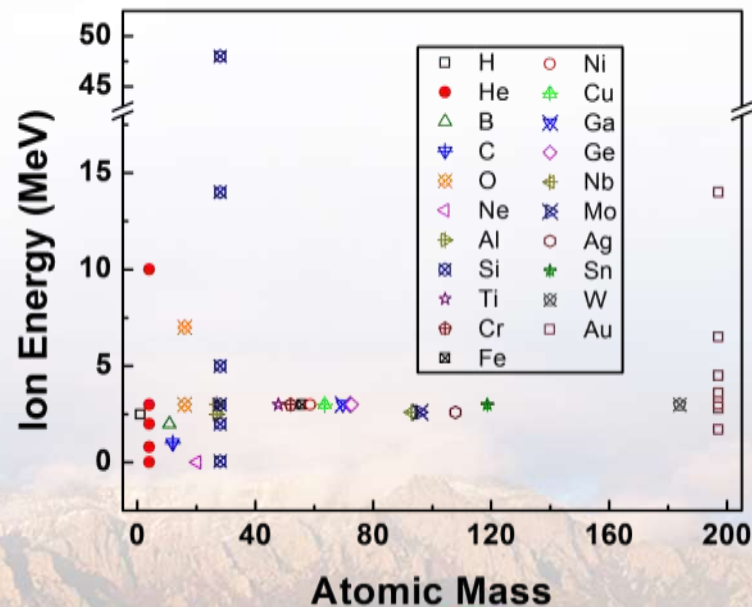


IBIL from a quartz stage inside the TEM



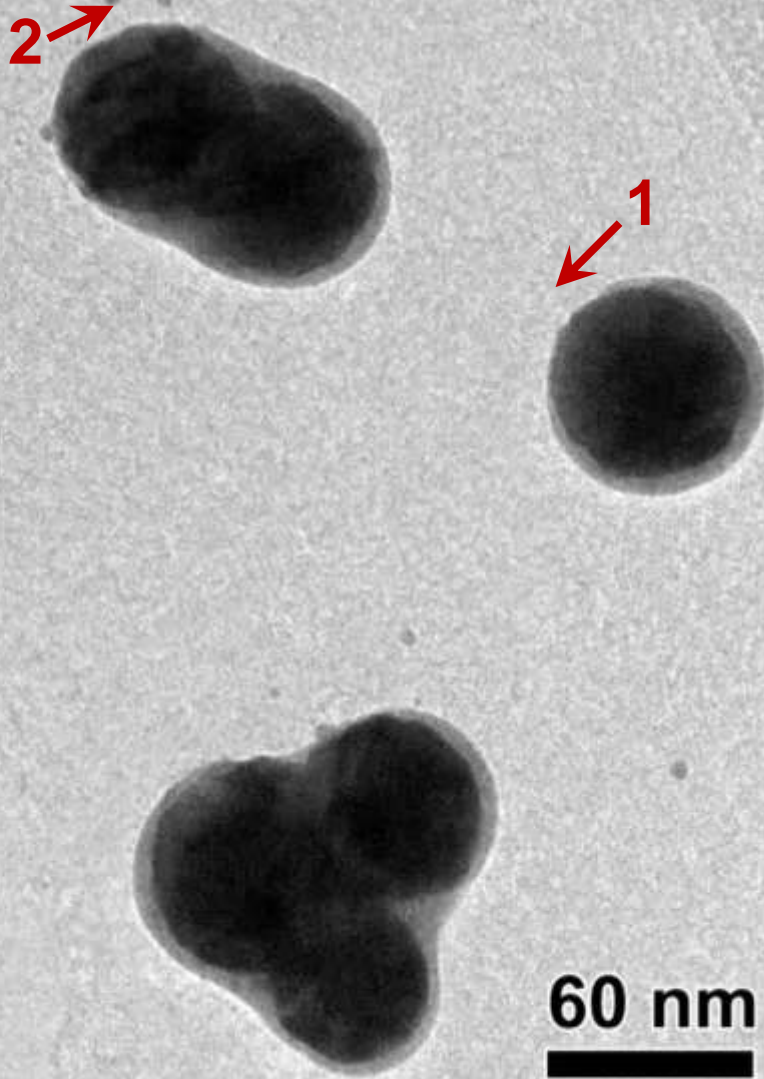
Direct real time observation of ion irradiation, ion implantation, or both with nanometer resolution

Ion species & energy introduced into the TEM



Single Ion Strikes

Collaborator: D.C. Bufford



- 2.8 MeV Au⁴⁺ ions into 60 nm diameter Au nanoparticles
- 100 kx magnification
- Nanoscale filaments created by individual ions

The permanent and transient structures resulting from single ion strikes can be directly observed

Video playback at 2x real time.

Cumulative Effects of Ion Irradiation as a Function of Ion Energy and Au Particle Size

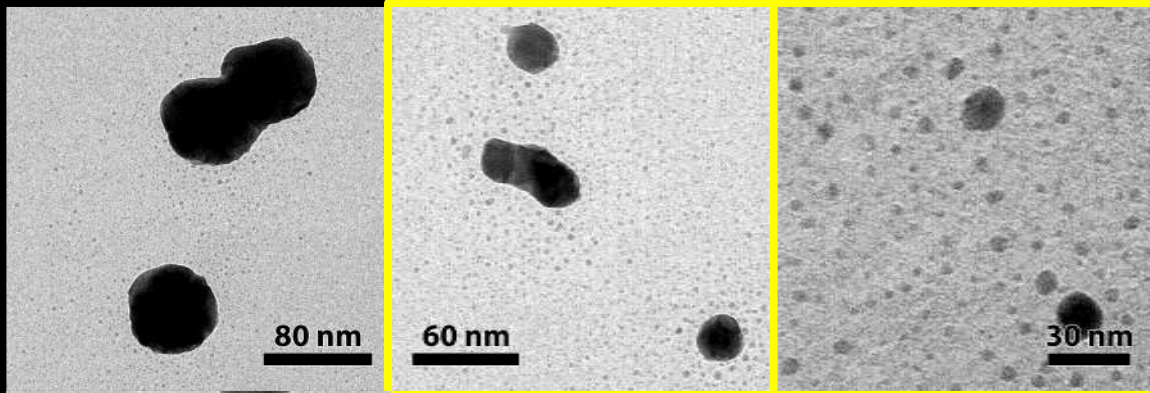
60 nm

20 nm

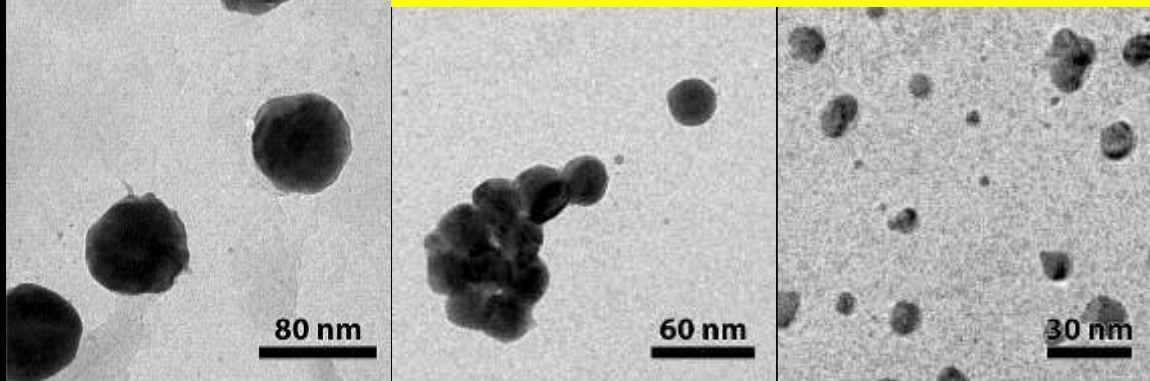
5 nm

Collaborator: D.C. Bufford

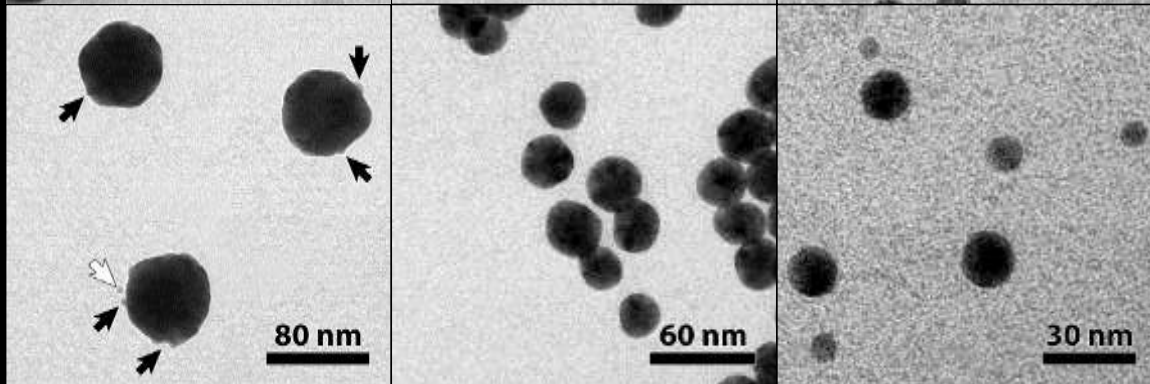
46 keV Au¹⁺
 $3.4 \times 10^{14} / \text{cm}^2$



2.8 MeV Au⁴⁺
 $4 \times 10^{13} / \text{cm}^2$



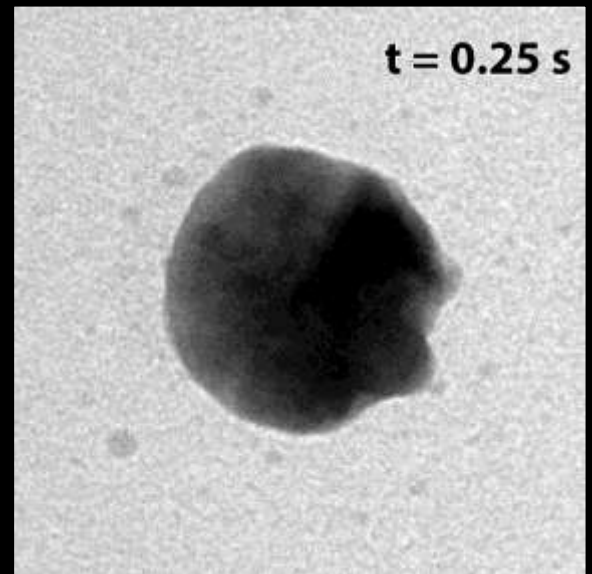
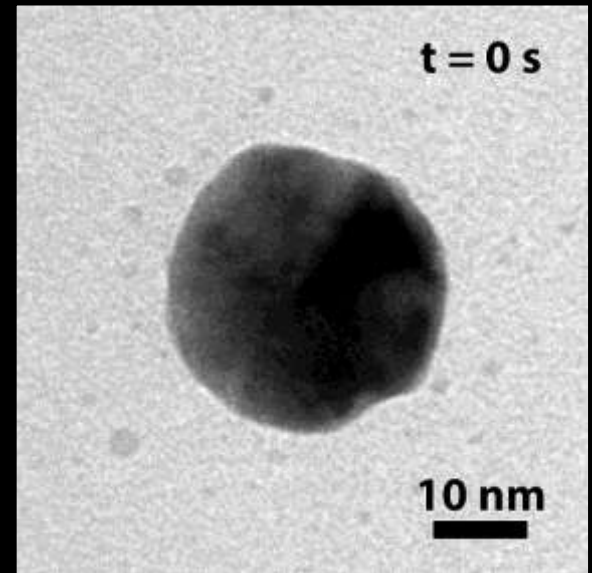
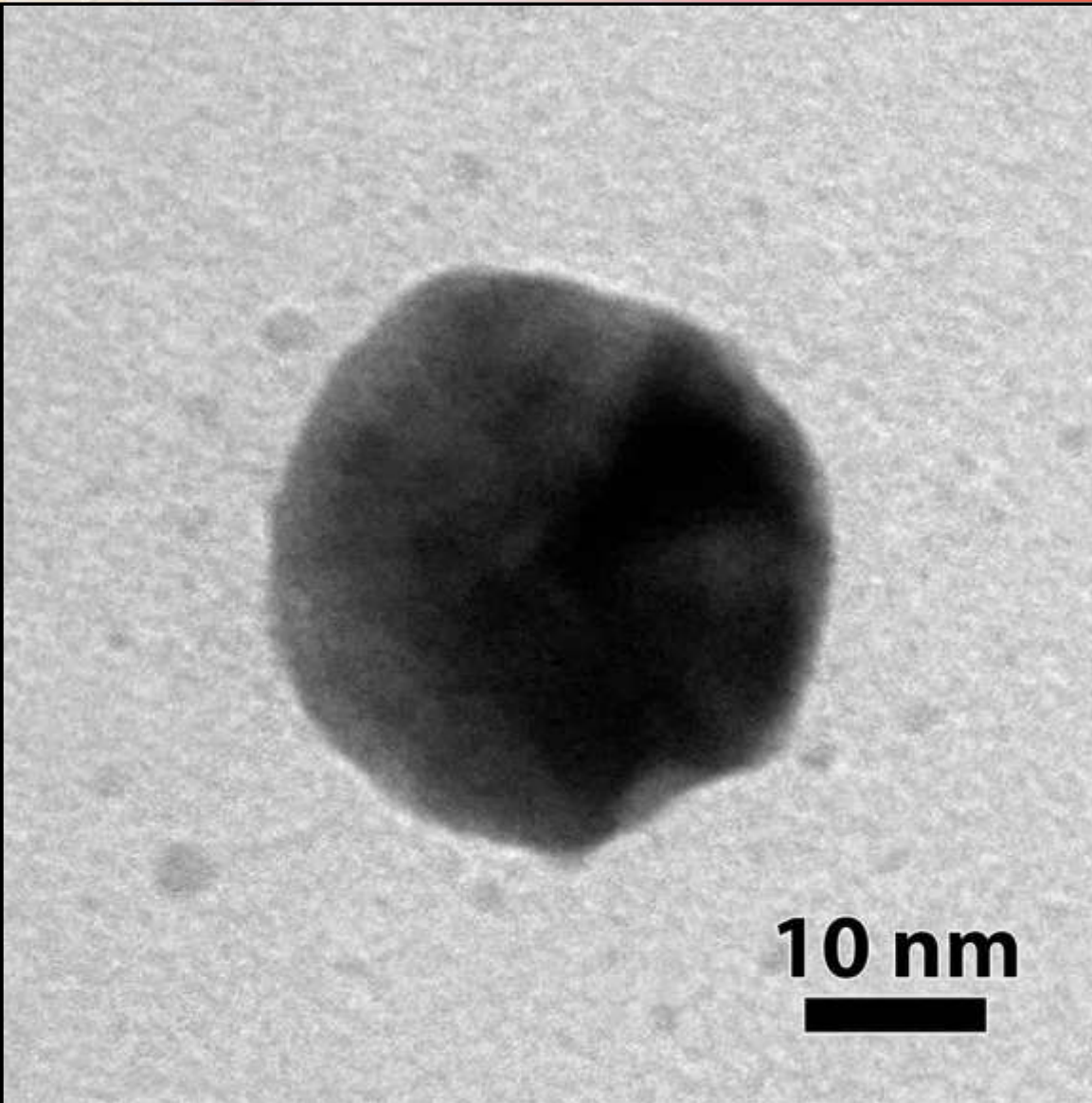
10 MeV Au⁸⁺
 $1.3 \times 10^{12} / \text{cm}^2$



Particle and ion energy dictate the ratio of sputtering, particle motion, particle agglomeration, and other active mechanisms

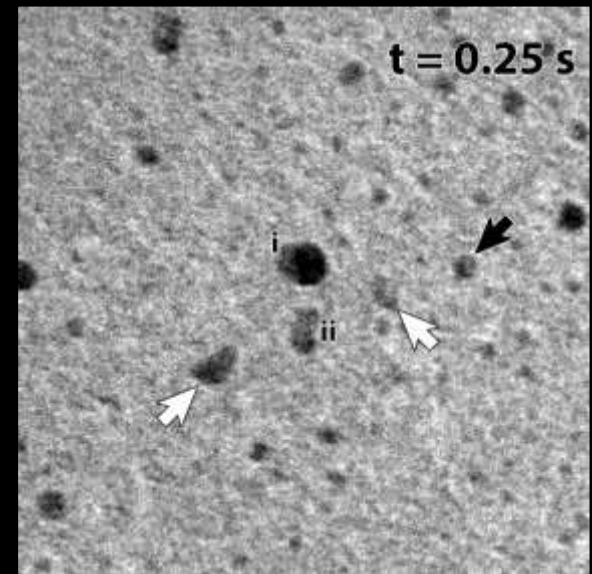
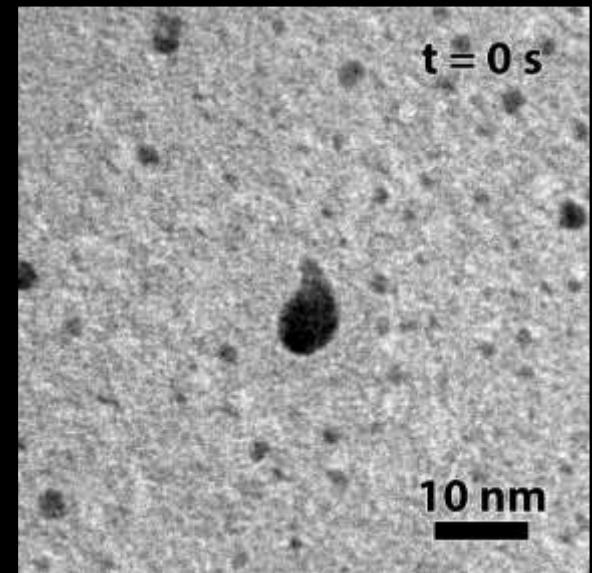
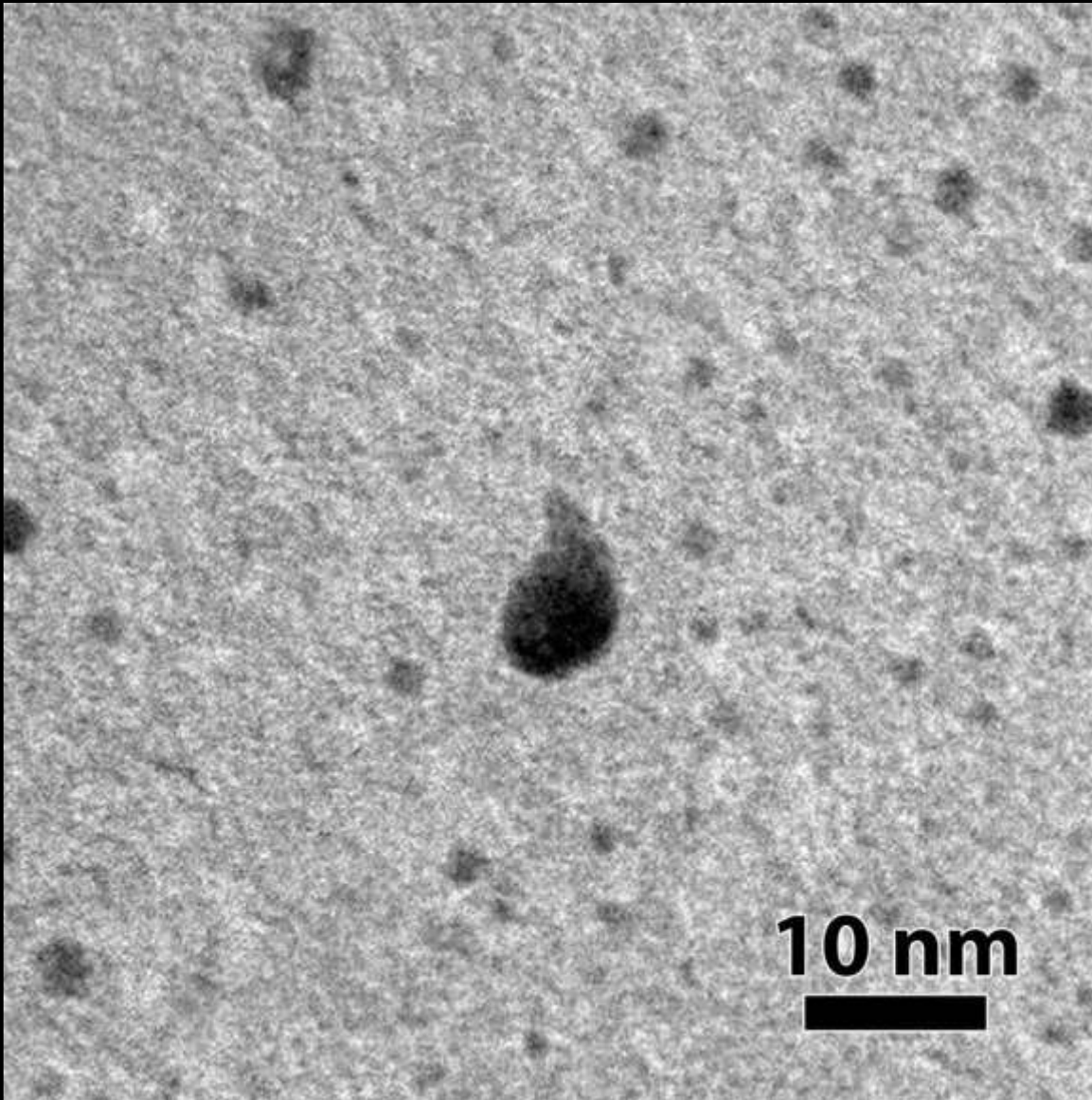
Single Ion Effects with 46 keV Au¹⁺ ions: 20 nm

Collaborator: D.C. Bufford



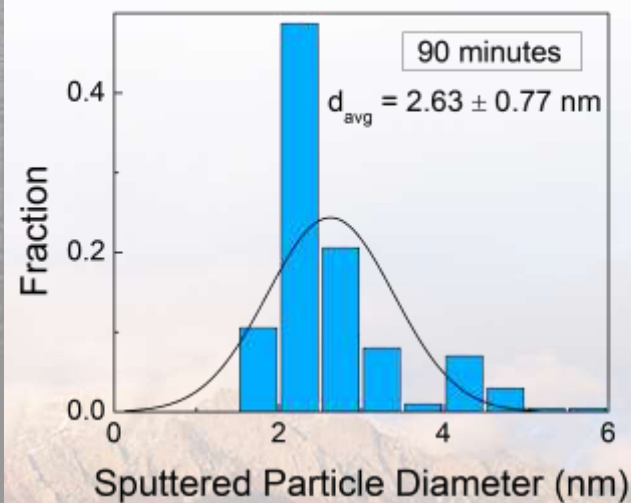
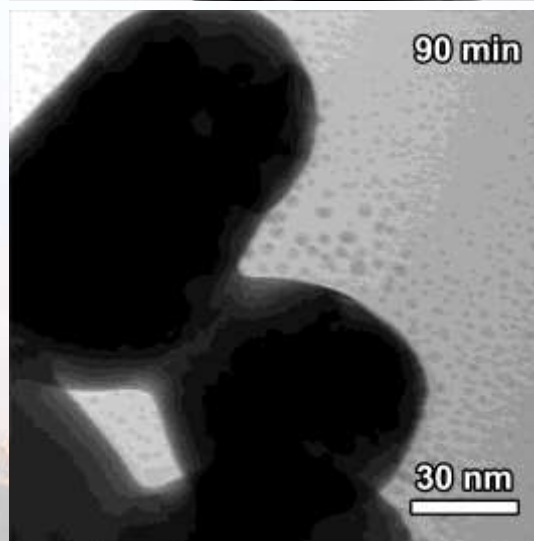
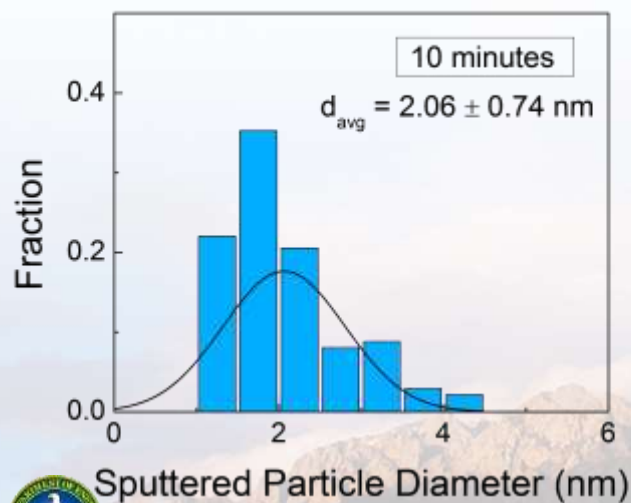
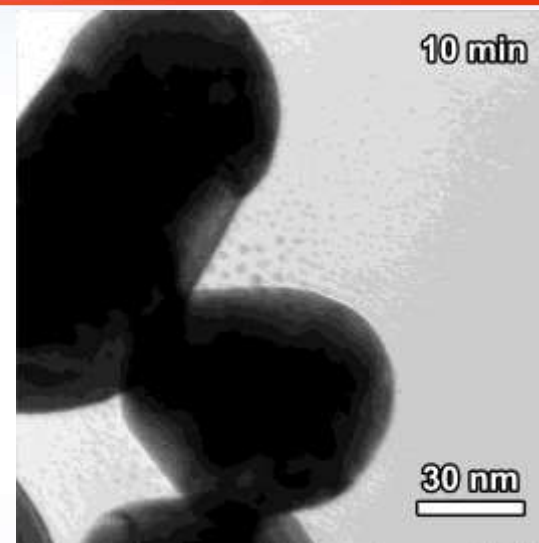
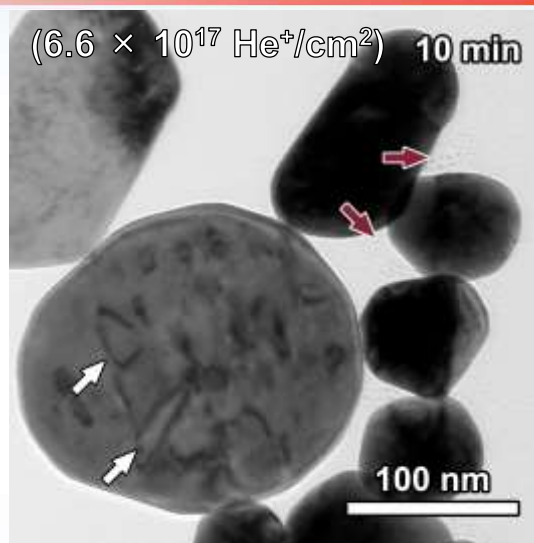
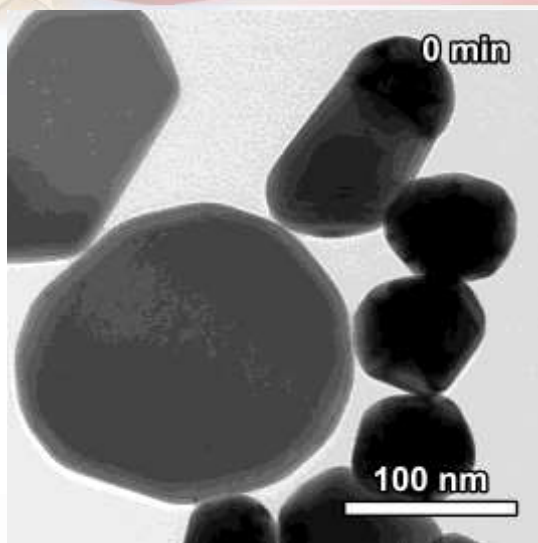
Single Ion Effects with 46 keV Au¹⁺ ions: 5 nm

Collaborator: D.C. Bufford



Formation of Dislocation Loops & Sputtered Particles due to He implantation

Collaborators: D.C. Bufford, S.H. Pratt & T.J. Boyle



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Advanced Microscopy Techniques Applied to Nanoparticles in Radiation Environments

Collaborators: S.H. Pratt & T.J. Boyle

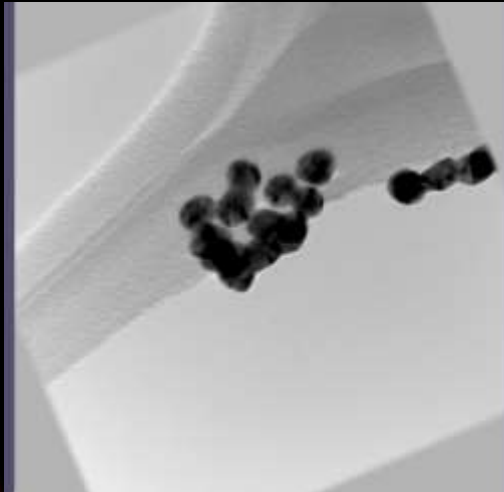
In situ Ion Irradiation TEM (I³TEM)



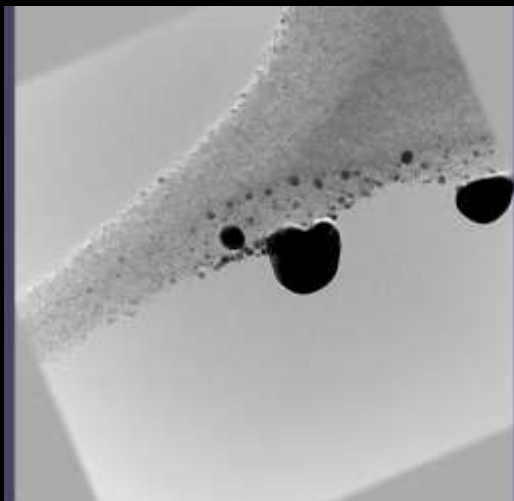
Hummingbird
tomography stage



Aligned Au NP tilt series -
unirradiated



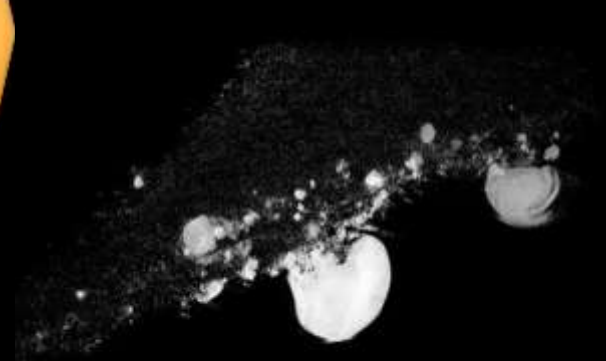
Aligned Au NP tilt series -
irradiated



Unirradiated Au NP model

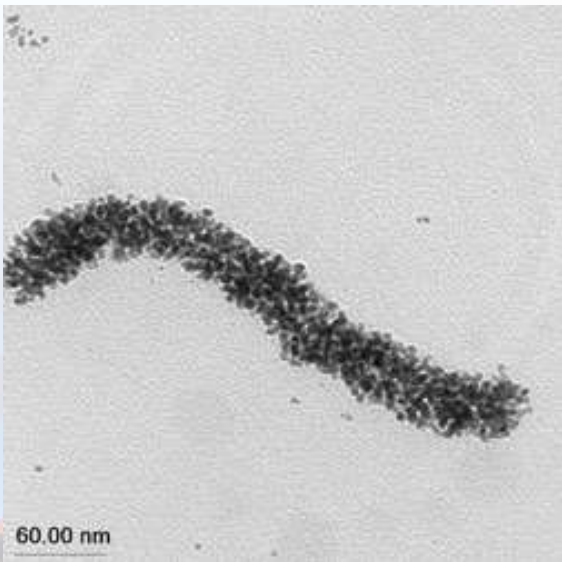
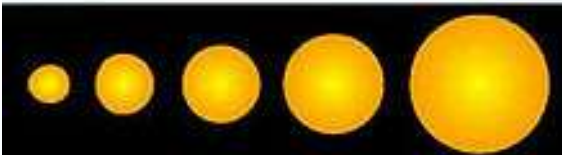


Irradiated Au NP model



The application of advanced
microscopy techniques to
extreme environments provides
exciting new research directions

Nanoparticles in Extreme Environments

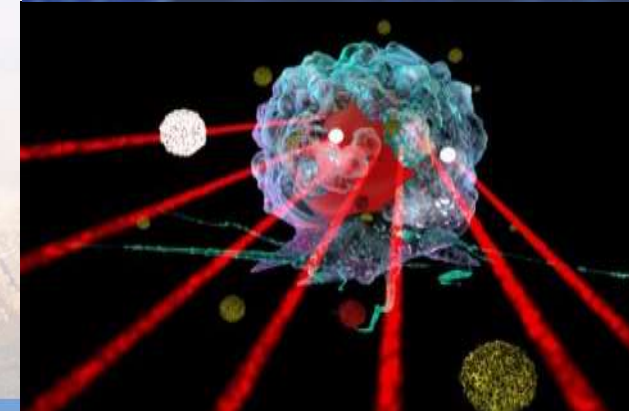
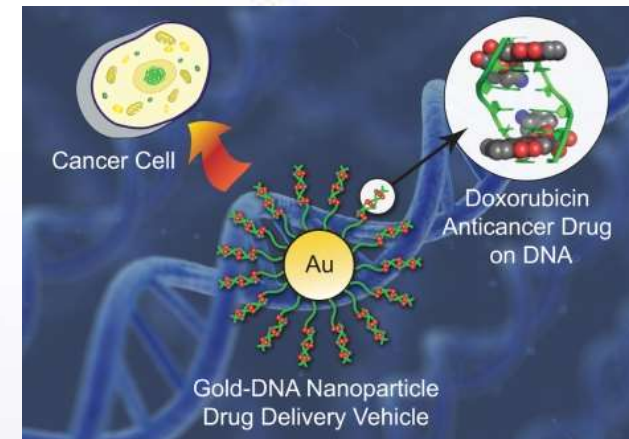


Nenoff et. al. *SNL News Release* (2007).

Au nanoparticles (Au NP) are of interest due to their unique optical, electronic, molecular-recognition, and catalytic properties

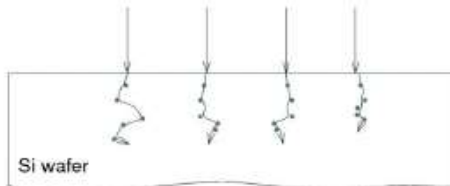
- Photothermal and laser ablation cancer therapies – concentrate IR into heat
- Tumor targeting and drug carriers – enhance dose delivery
- Catalysts for air-pollution control

Do the unique properties of the NP withstand extreme radiation?

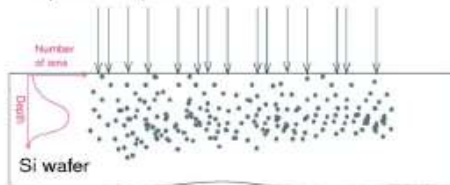


Previous Studies Investigated Embedded Particles

1. Ion implantation



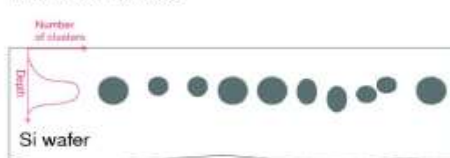
2. Implantation profiles



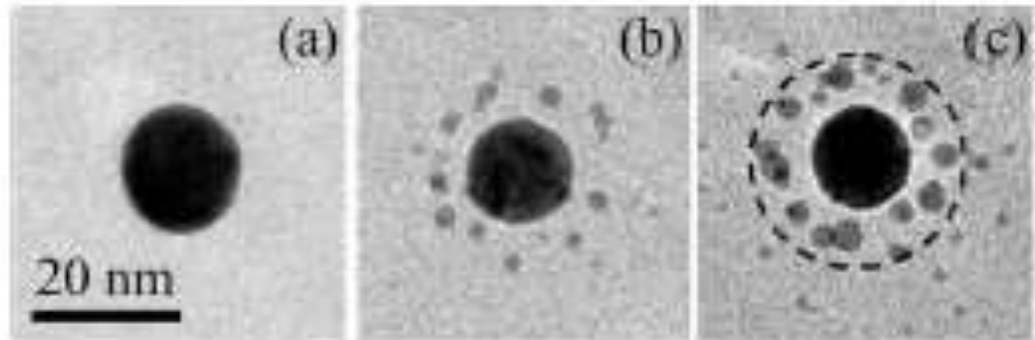
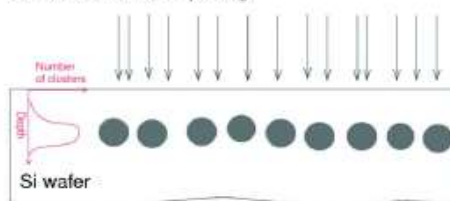
3. Nanocluster formation



4. Ostwald ripening



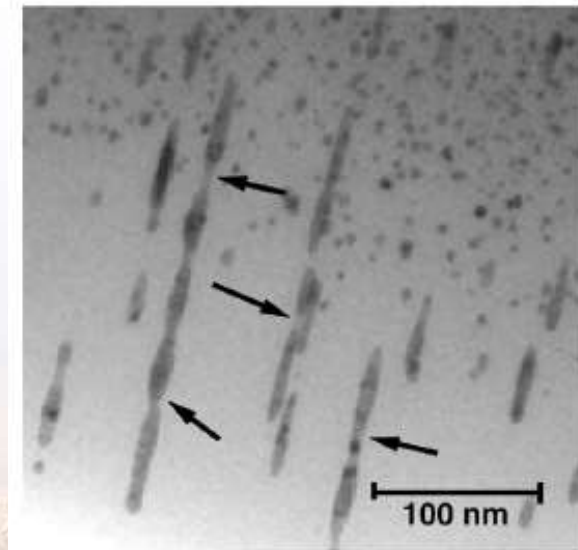
5. Inverse Ostwald ripening



G. Rizza et. al. *Phys. Rev. B* 76 (2007) 245414.

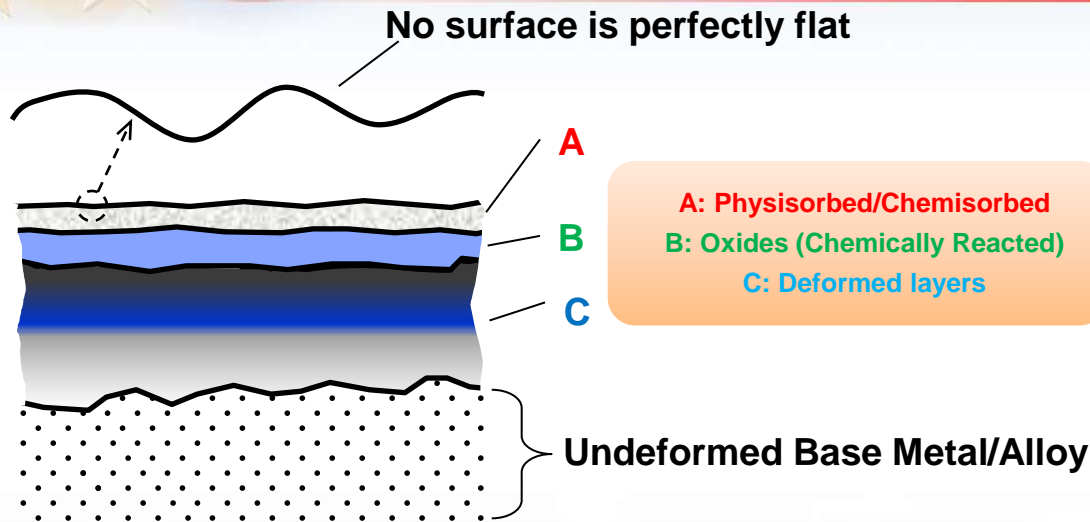
Au NCs in SiO₂ matrix irradiated at increasing fluences with 4 MeV Au ions at room temperature. Two generations of satellites observed.

Ion tracks can be formed in SiO₂ matrices and nanoparticle elongation and nanowire formation has been observed. Pt NP are shown, irradiated with 185 MeV Au ions. Arrows point to nanorod fragments.



M.C. Ridgway et. al. *NIM B* 267 (2009) 931.

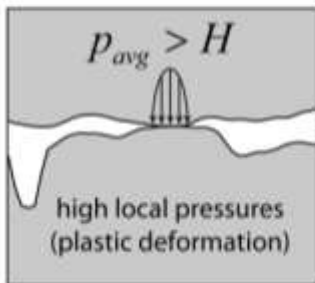
Nature of Metallic Surfaces



Real area of contact (A_r) to be minimized for low adhesion (Low Adhesive Wear)
Or maximized for reduced electrical contact resistance (ECR)

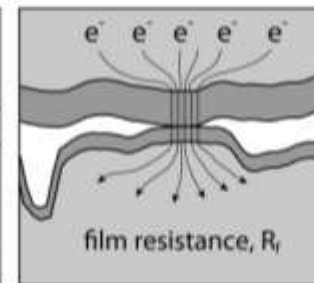
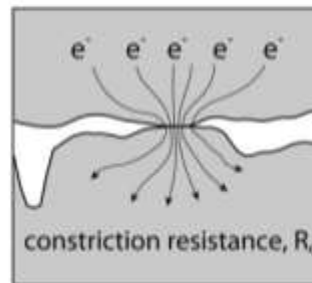
Asperity Contacts, Constriction, Asperity Contacts and Surface Films

areal sum of asperity contacts and surface films define electrical contact resistance



... for metal contacts the real area is a function of hardness and contact force (Bowden & Tabor, 1939):

$$A_r \cong \frac{F_n}{H}$$



... ECR is a function of the constriction and film resistances:

$$ECR = \sum_i (R_{c,i} + R_{f,i})$$

Archard, *Journal of Applied Physics* (1953) 24:981

R. Holm, *Electrical Contacts Handbook* (1958) Berlin: Springer-Verlag

Greenwood & Williamson, *Proc. Royal Society* (1966) A295:300

T.W. Scharf & S.V. Prasad, *Journal of Material Science* (2013) 48:511-531



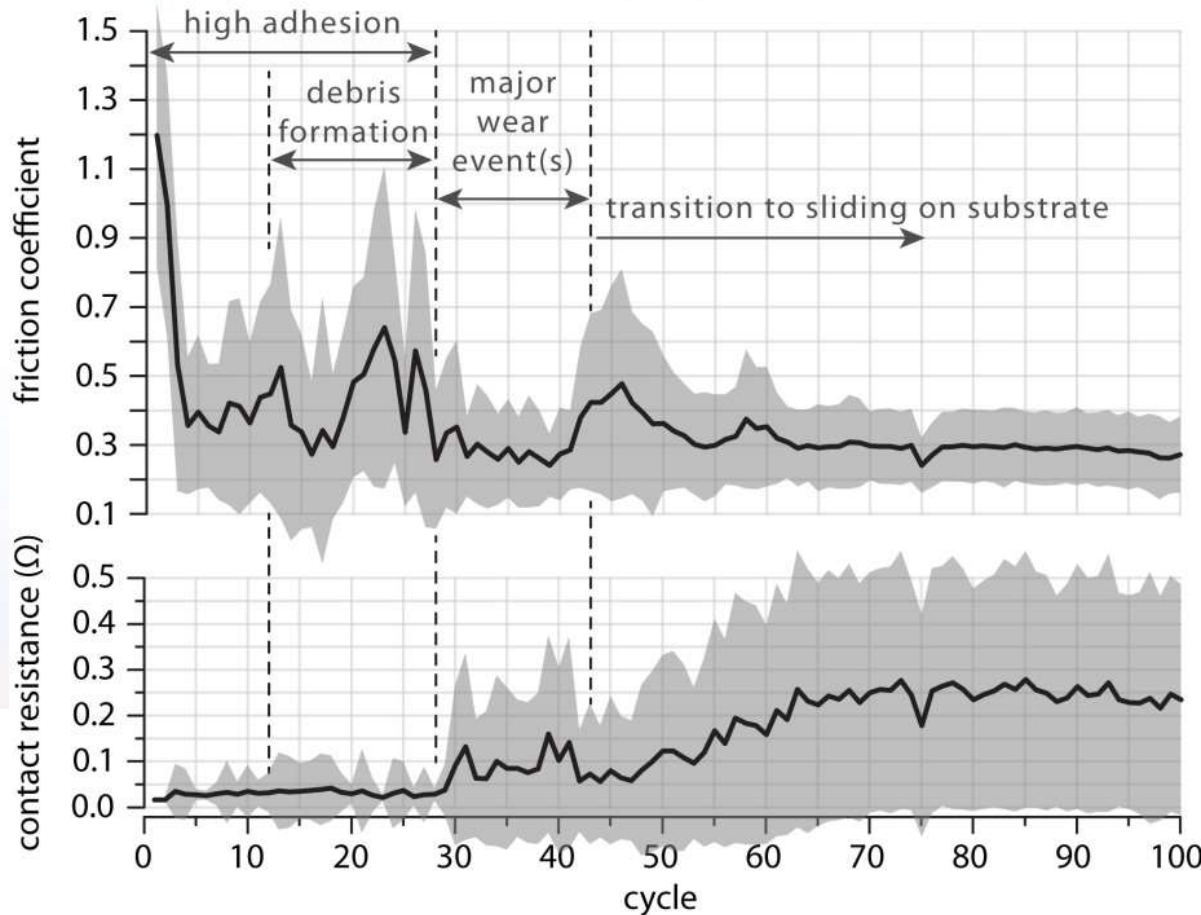
Sandia National Laboratories

ECR-Friction Behavior of Pure Au

Collaborators: J-E Mogonye & S.V. Prasad



pure Au film sliding against Neyoro G



- Neyoro G (Au-Cu), $\frac{1}{16}$ in. radius hemispherical tip rider
- $F_n = 100$ mN (≈ 290 MPa contact stress)
 - 100 Cycles @ $v = 1$ mm/s
- 1 – 2 mV bias to achieve approximately 100 mA
- Lab air environment at room temperature

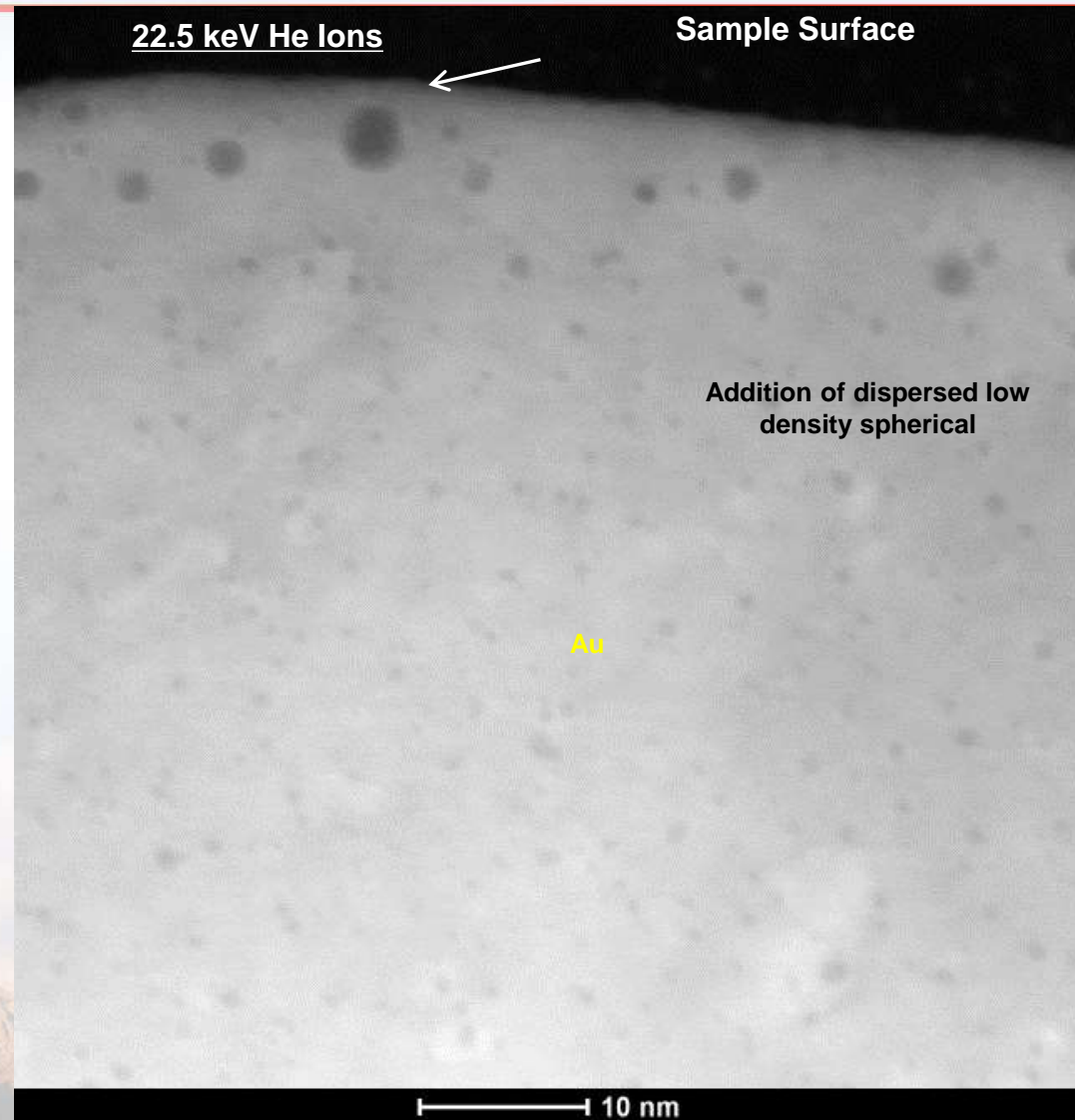
Modeling and STEM of He Implantation

Collaborators: P. Kotula, J-E Mogonye & S.V. Prasad

- Simulations: SRIM 2008 (The Stopping and Range of Ions in Matter, J.F. Ziegler, M.D. Ziegler and J.P. Biersack)
 - Monte-Carlo simulation of kinematic interaction based on empirical data fitted functions
 - Input variables of target material include density, AMU, and thickness.
 - Input variables of ions include AMU, energy, and angle of incidence.
 - Assumes isotropic material, thus no consideration for channeling effects
- AC-STEM used to observe the distribution of implanted bubbles
- Bubble locations are in good agreement with SRIM ion range predictions

He implantation result in small dispersed spherical structures assumed to be He bubbles.

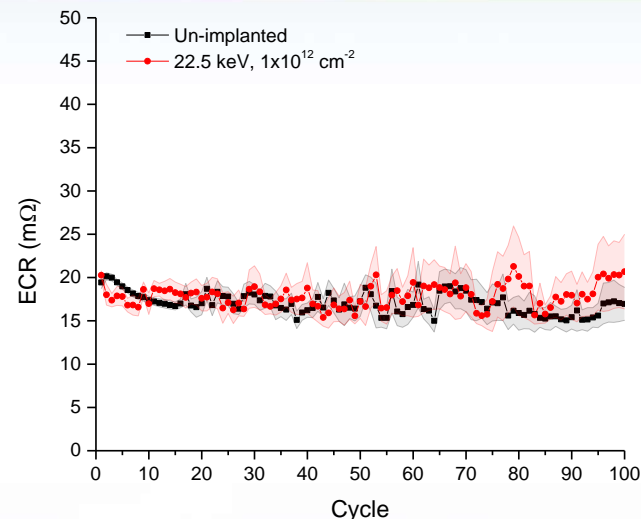
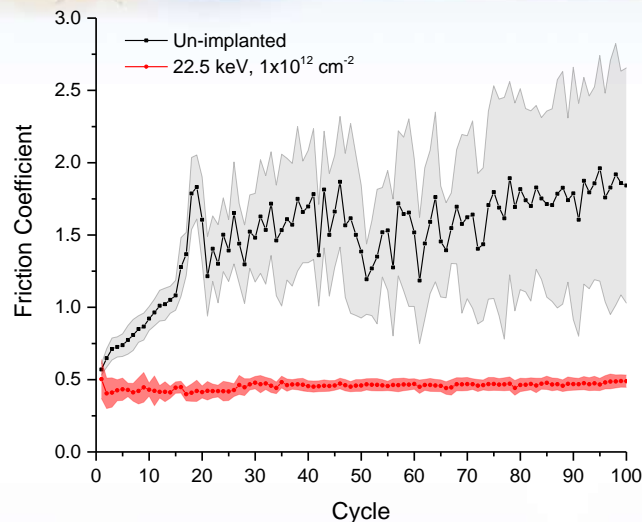
Dispersion and depth can be tailored



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ECR and Wear Measurements

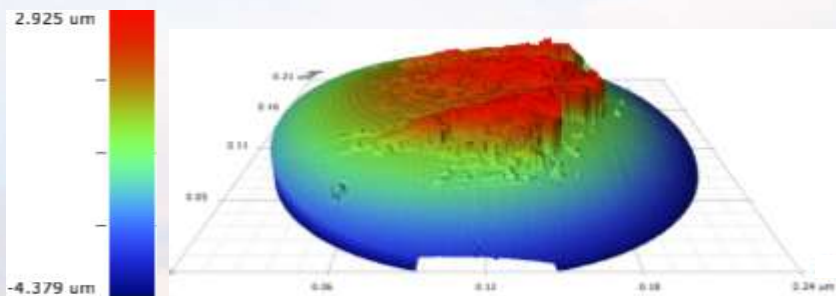
Collaborators: J-E Mogonye & S.V. Prasad



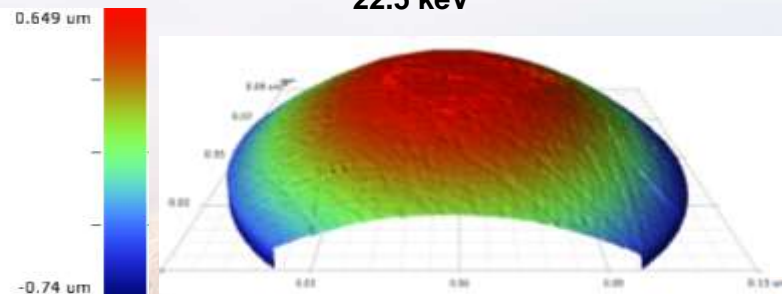
Friction is significantly reduced with ^3He implantation while maintaining ECR performance

Scanning white light interferometer topographical construction of riders after 100 cycles

Rider after 100 cycles against Un-implanted Au



Rider after 100 Cycles against Au implanted to $1\text{E}12 \text{ cm}^{-2}$ @ 22.5 keV



Wear is significantly reduced with minimal effect in ECR



Sandia National Laboratories

STEM Images of Sub-surfaces

Collaborators: P. Kotula, J-E Mogonye & S.V. Prasad

Before Sliding ECR Test

22.5 keV
 $1 \times 10^{12} \text{ cm}^{-2}$

*Recrystallization
is observable
after 100 cycles*

500 nm

After Sliding ECR Test

Au – Pt
Interface

500 nm

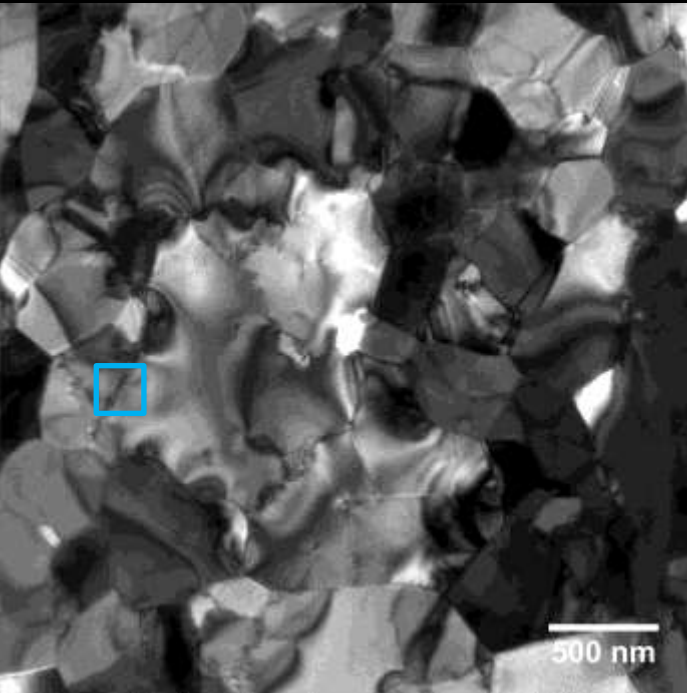
After Sliding ECR Test

50 nm

An increase in both observable density and diameter of He bubbles, suggests wear induced He coalescence from interstitial and previously un-observable He

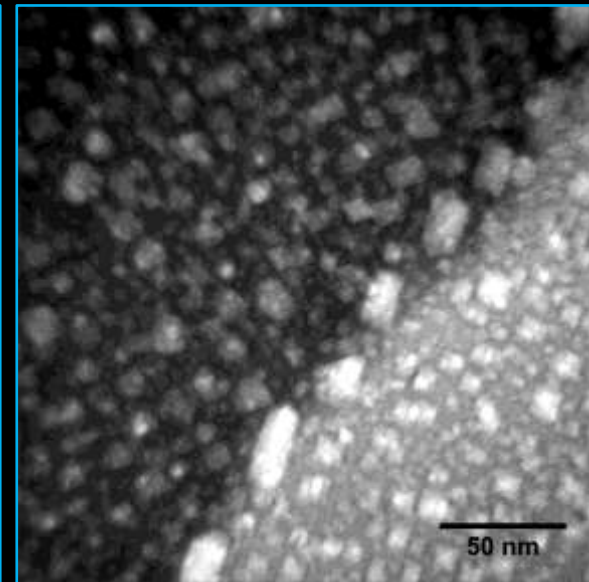
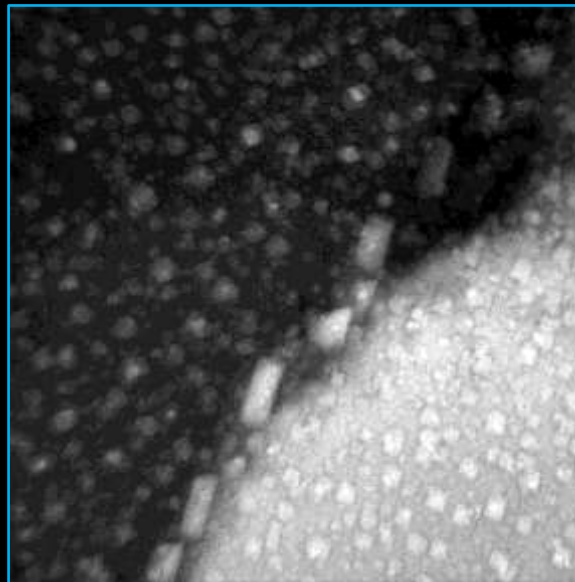
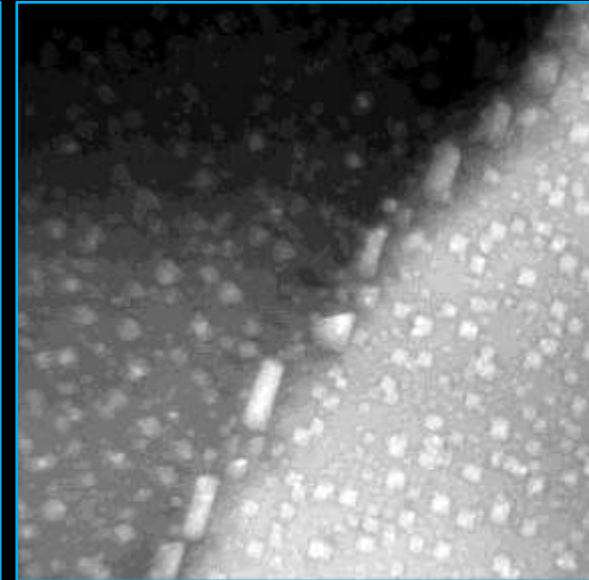
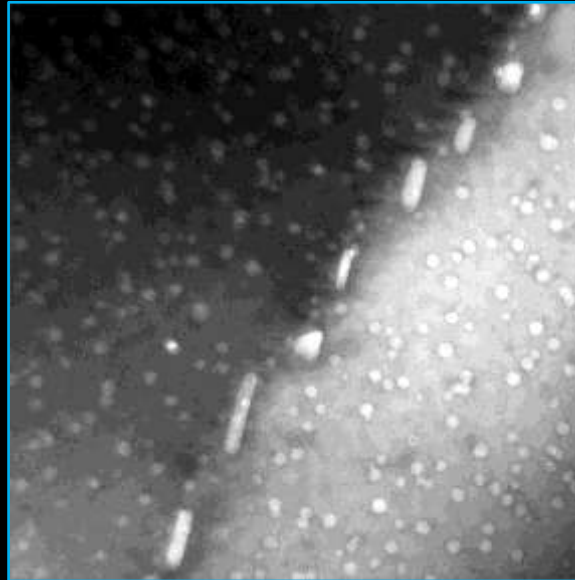
In situ Implantation

Collaborators: C. Chisholm, P. Hosemann, & A. Minor

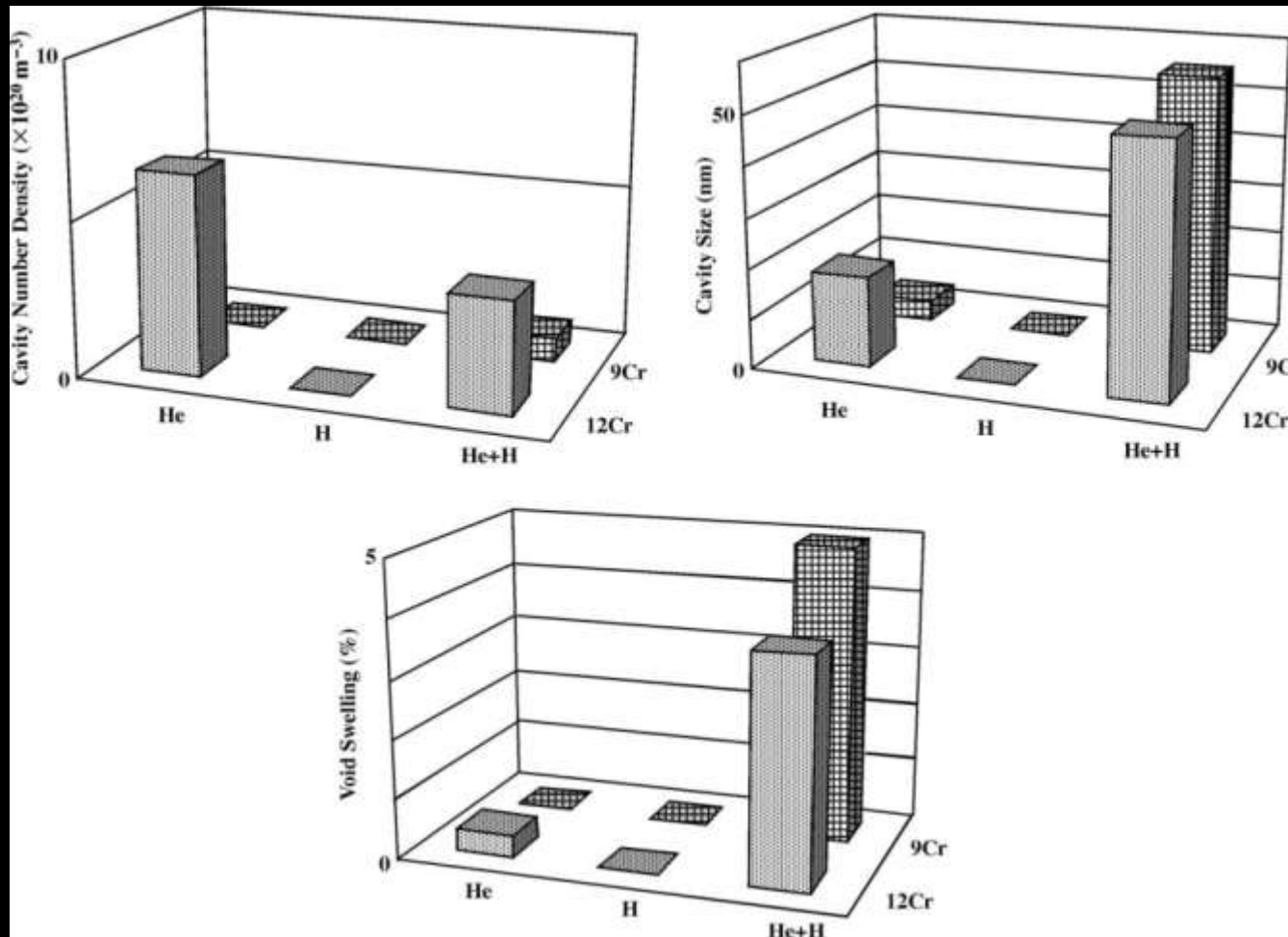


**Gold thin-film implanted
with 10keV He²⁺**

**Result: porous
microstructure**



H, He, and Displacement Damage Synergy



T. Tanaka et al. "Synergistic effect of helium and hydrogen for defect evolution under milt-ion irradiation of Fe-Cr ferritic alloys"

J. of Nuclear Materials 329-333 (2004) 294-298

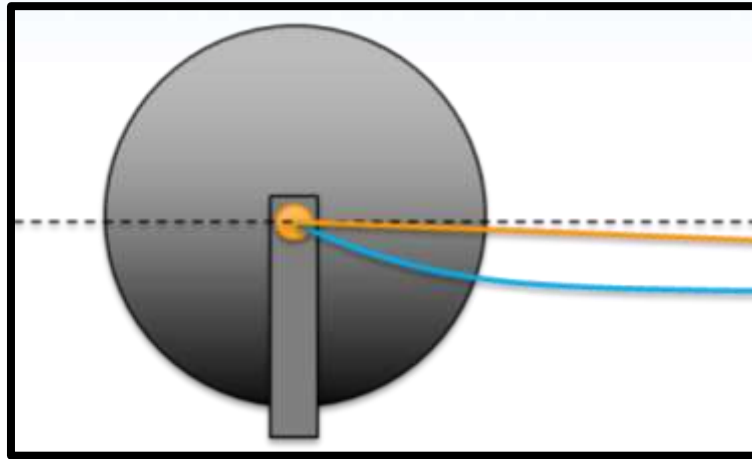
Coupling Effect

- H and He are produced as decay products
- The relationship between the point defects present, the interstitial hydrogen, and the He bubbles in the system that results in the increased void swelling has only been theorized.
- The mechanisms which governs the increased void swelling under the presence of He and H have never been experimental determined

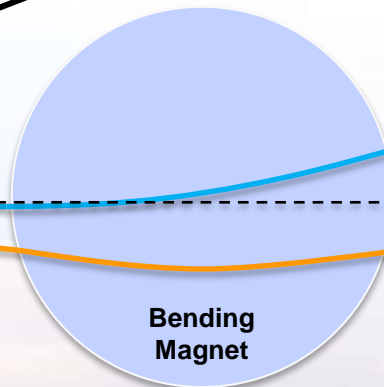
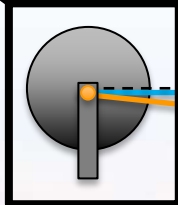
Difficulty of performing triple-beam irradiation has resulted in a limited number of facilities world wide

Modeling Beam Mixing and Deflection

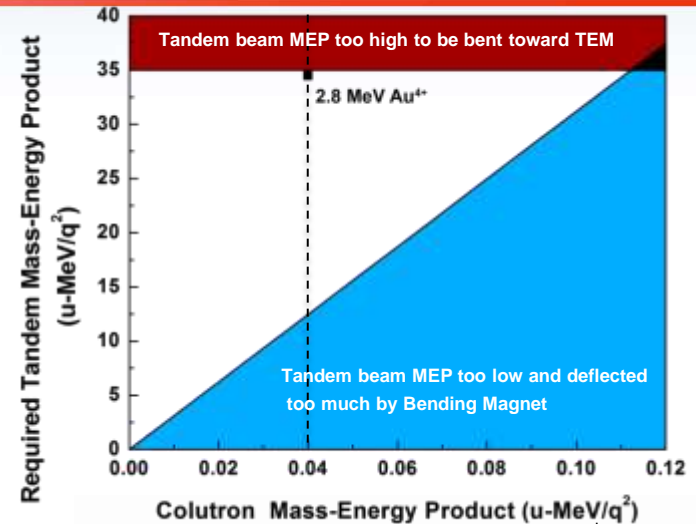
Collaborators: M. Steckbeck, D.C. Bufford, & B.L. Doyle



TEM
Obj. Lens



Bending
Magnet



Colutron Mass-Energy Product (u-MeV/q²)
10 keV He⁺ / D₂⁺

Steering Magnet

20°

2.8 MeV Au⁴⁺

- Must compensate for deflection of Tandem beam by bending magnet
- Colutron beams deflected by the TEM objective lens
- Insignificant deflection of Tandem beams
- With 10 keV He/D₂ we can use Tandem beams ≈ 13 MeV/q²
- Au, He, and D₂ ions all reach the sample concurrently

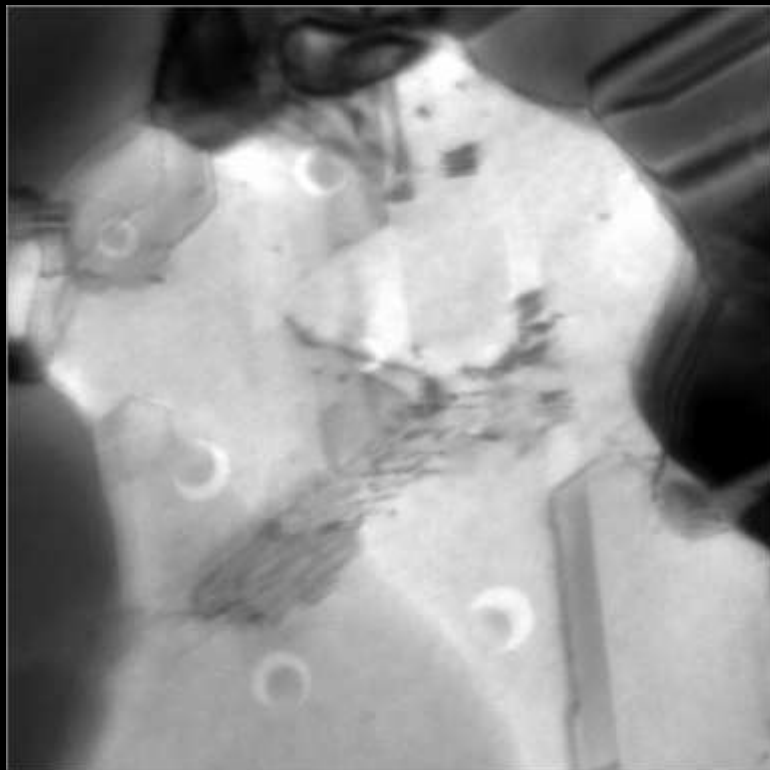


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Single Ion Strikes

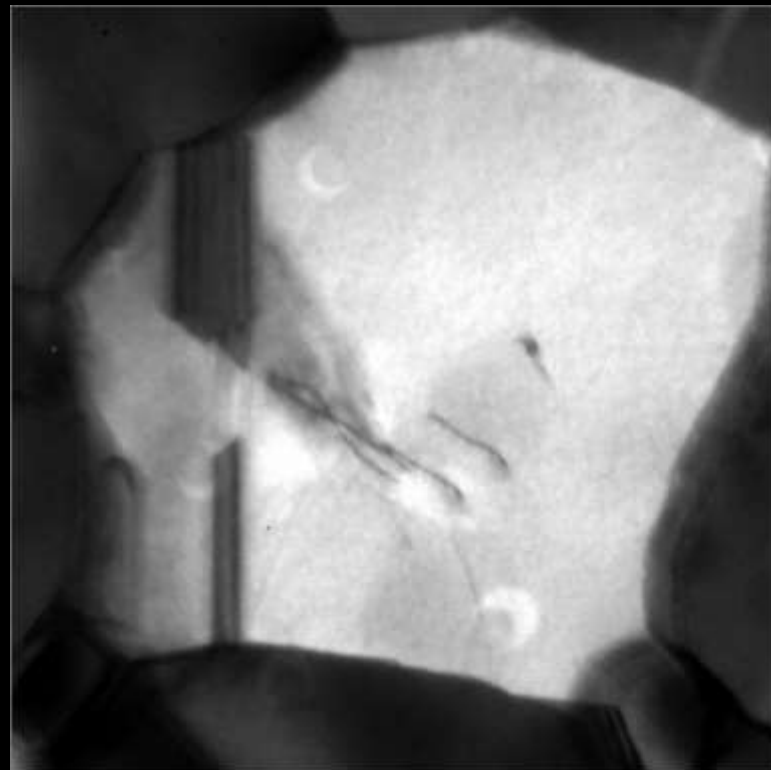
Collaborators: C. Chisholm , P. Hosemann, & A. Minor

7.9×10^9 ions/cm²/s



VS

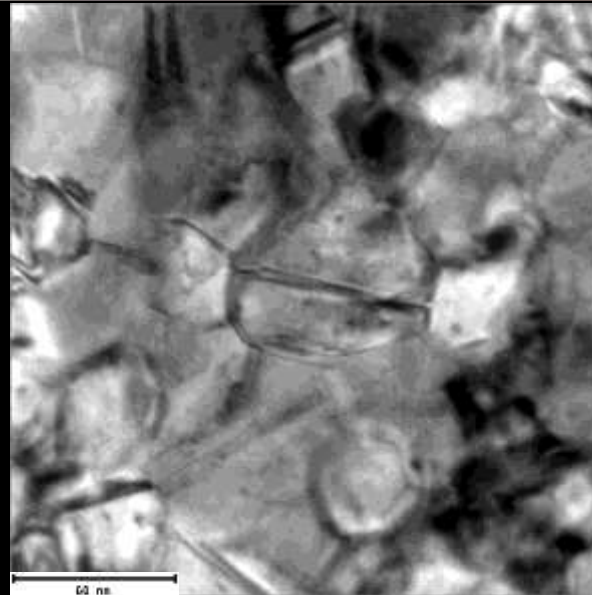
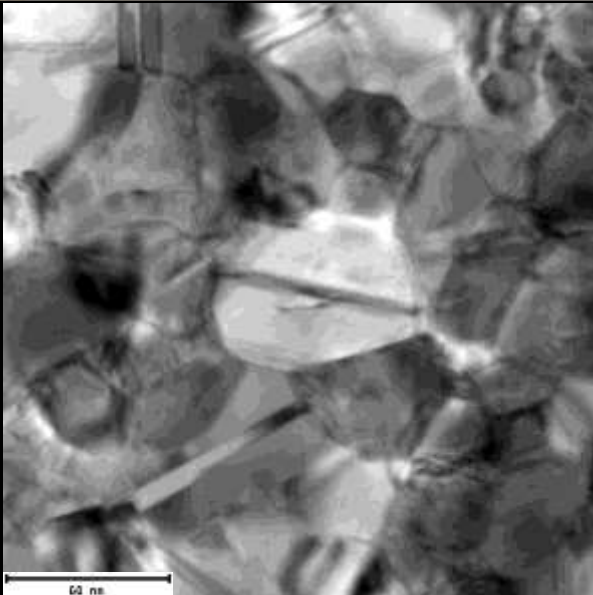
6.7×10^7 ions/cm²/s



Improved vibrational and ion beam stability permits us to work at 120kx or higher permitting imaging of single cascade events

Nanocrystalline vs. Nanoporous Au results

Collaborators: N. Briot and T.J. Balk

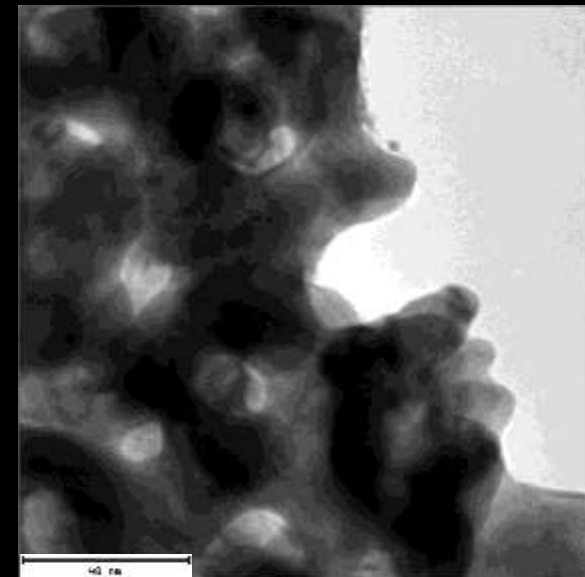
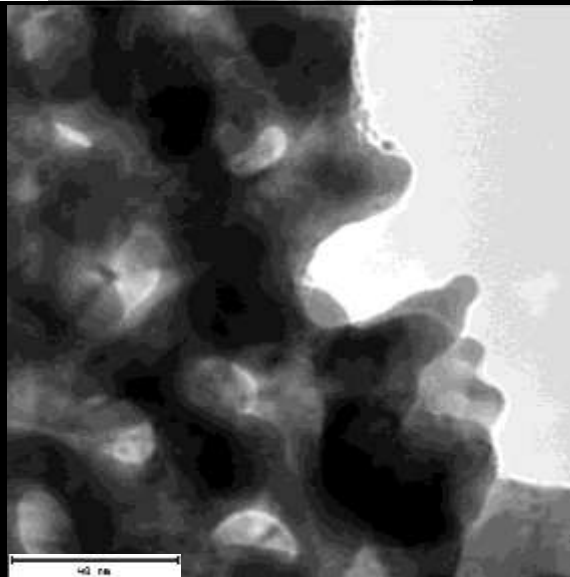


Nanoporous Au after ~ 6.6 dpa at
46 keV:

Melting of the ligament

Nanocrystalline Au after ~ 0.5 dpa
at 46 keV:

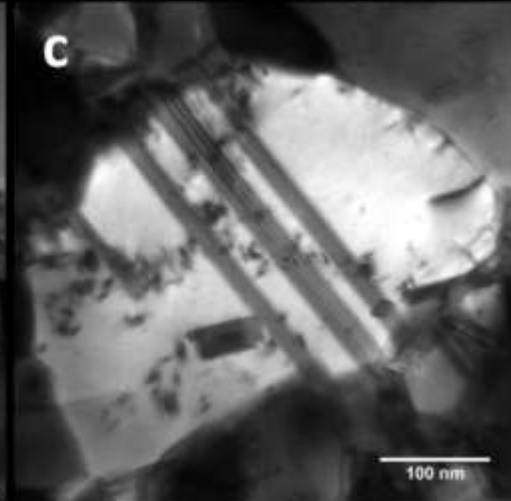
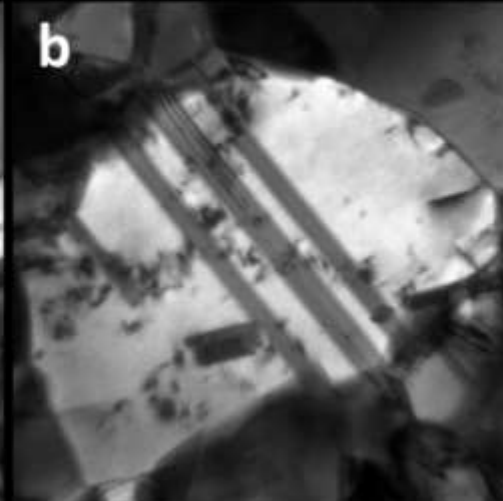
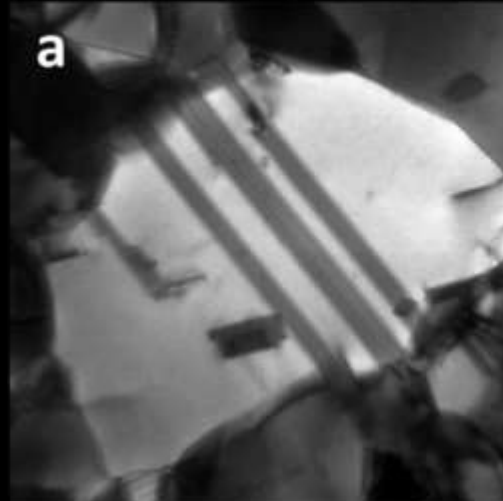
Lots of defects constantly created



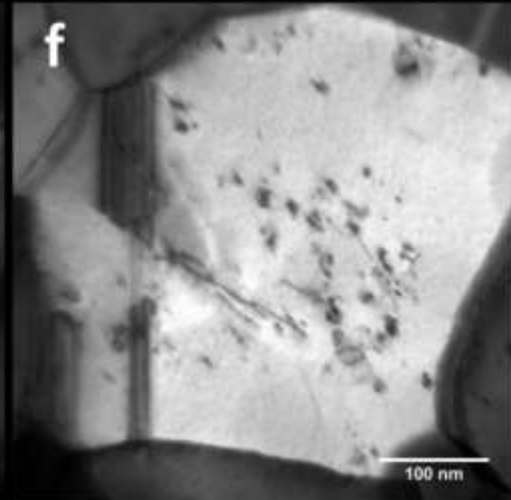
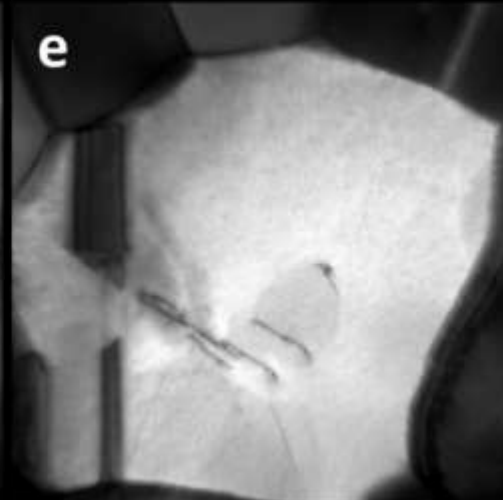
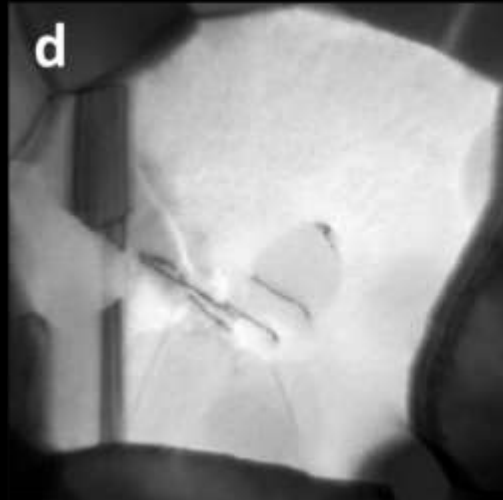
In situ Successive Implantation & Irradiation

Collaborators: C. Chisholm , P. Hosemann, & A. Minor

Successive Au^{4+} then He^{1+}



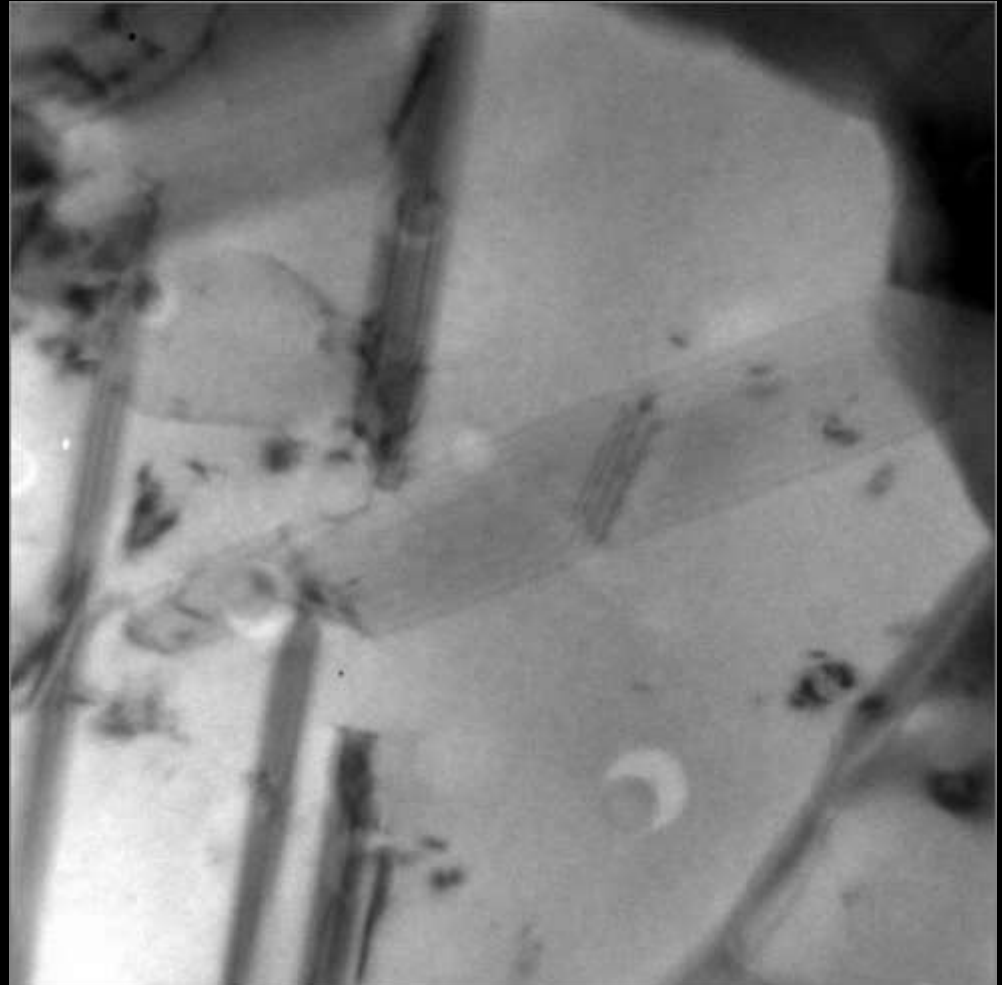
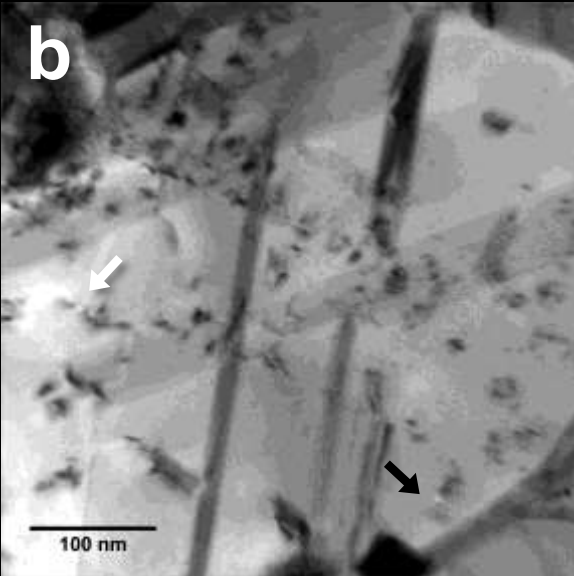
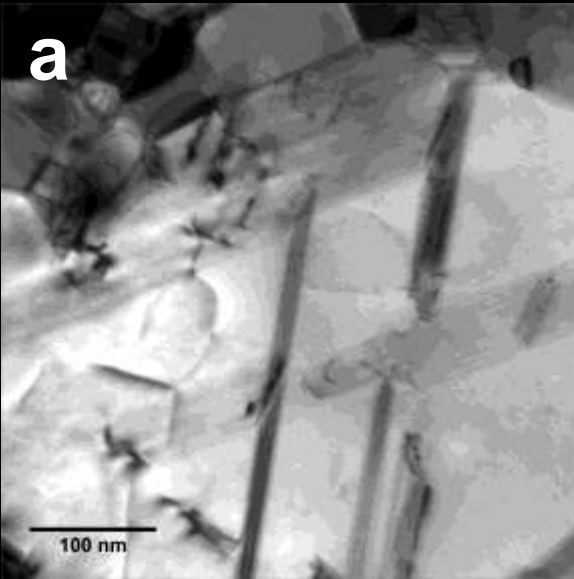
Successive He^{1+} then Au^{4+}



In situ Concurrent Implantation & Irradiation

Collaborators: C. Chisholm & A. Minor

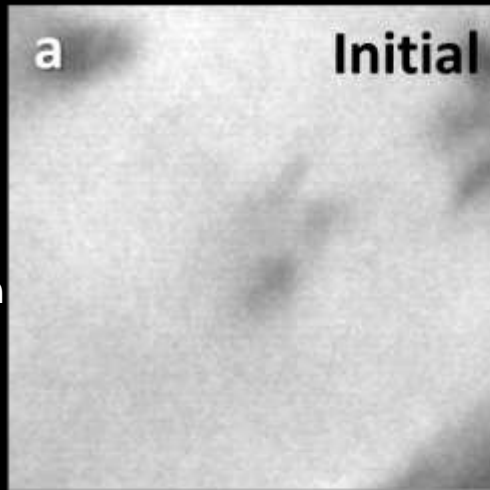
He^{1+} implantation and Au^{4+} irradiation
of a gold thin film



Single Ion Strikes During Concurrent Irradiation: Nucleation of Helium Cavities

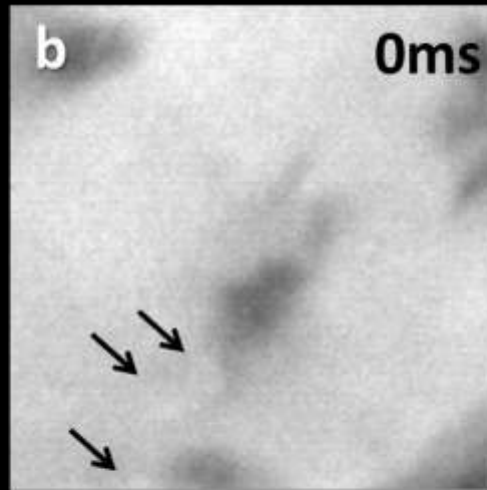
Collaborators: C. Chisholm, P. Hosemann, & A. Minor

a) Initial microstructure



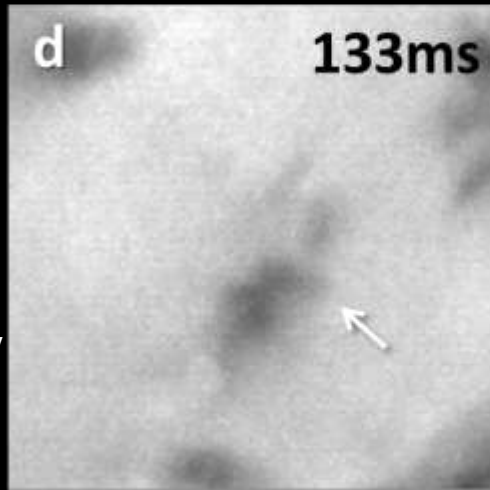
Initial

b) Cascade: Creation of dislocation loops, vacancy clusters, and three cavities



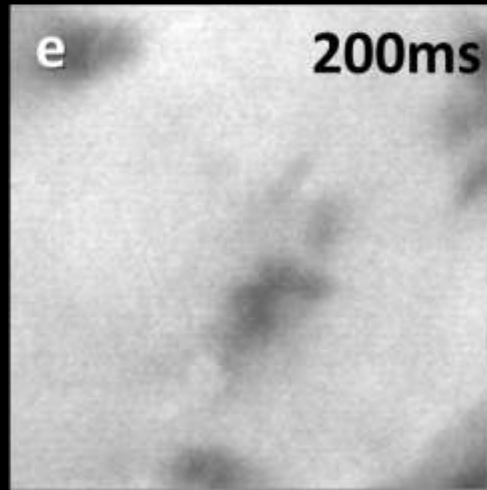
0ms

d) Cascade damage still evolving



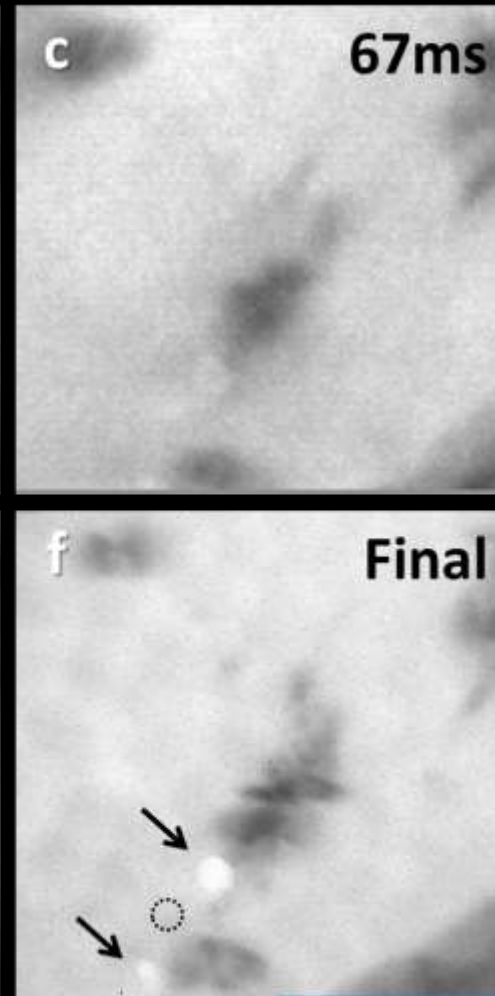
133ms

e) Apparent stability



200ms

f) Final microstructure: Only two remaining cavities

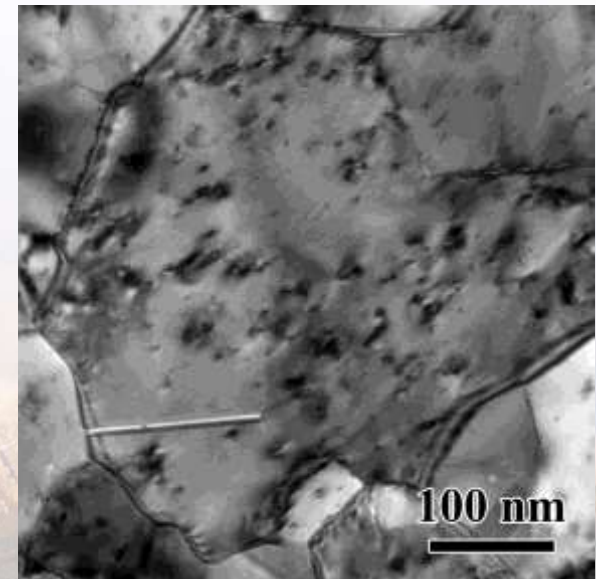
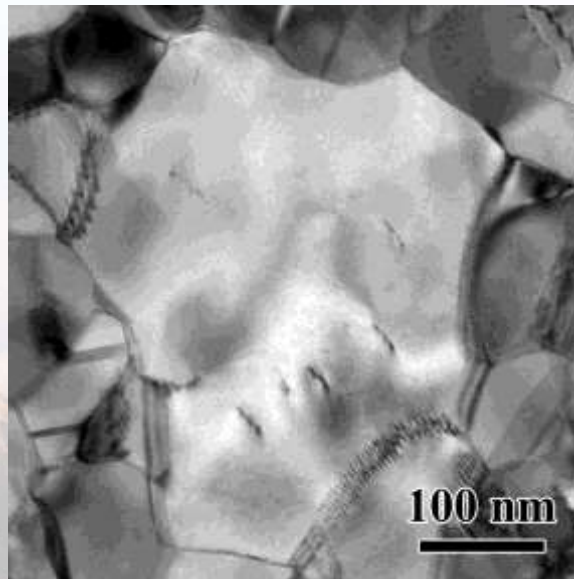
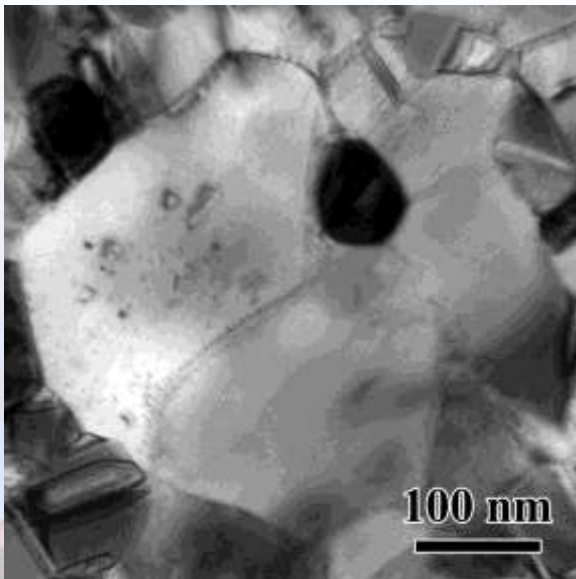
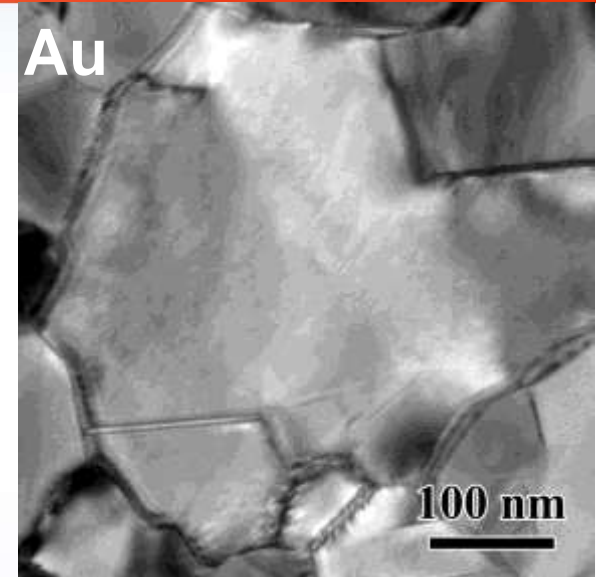
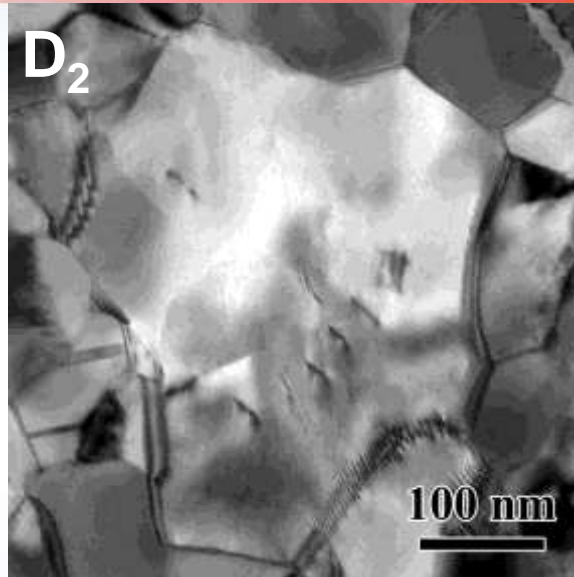
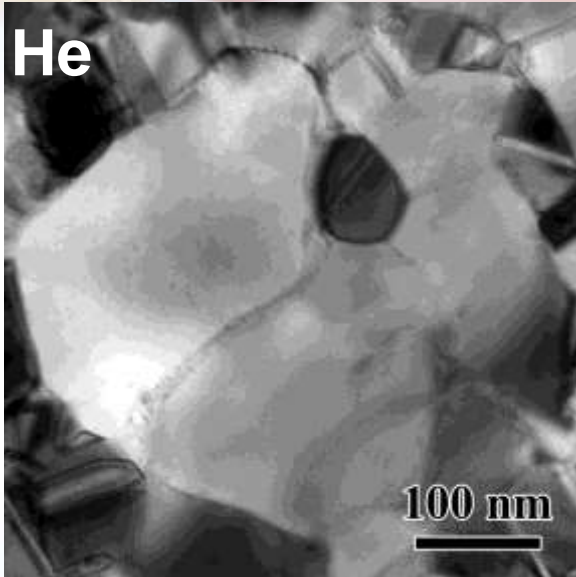


67ms

Final

Aligned Individual Colutron and Tandem Beams

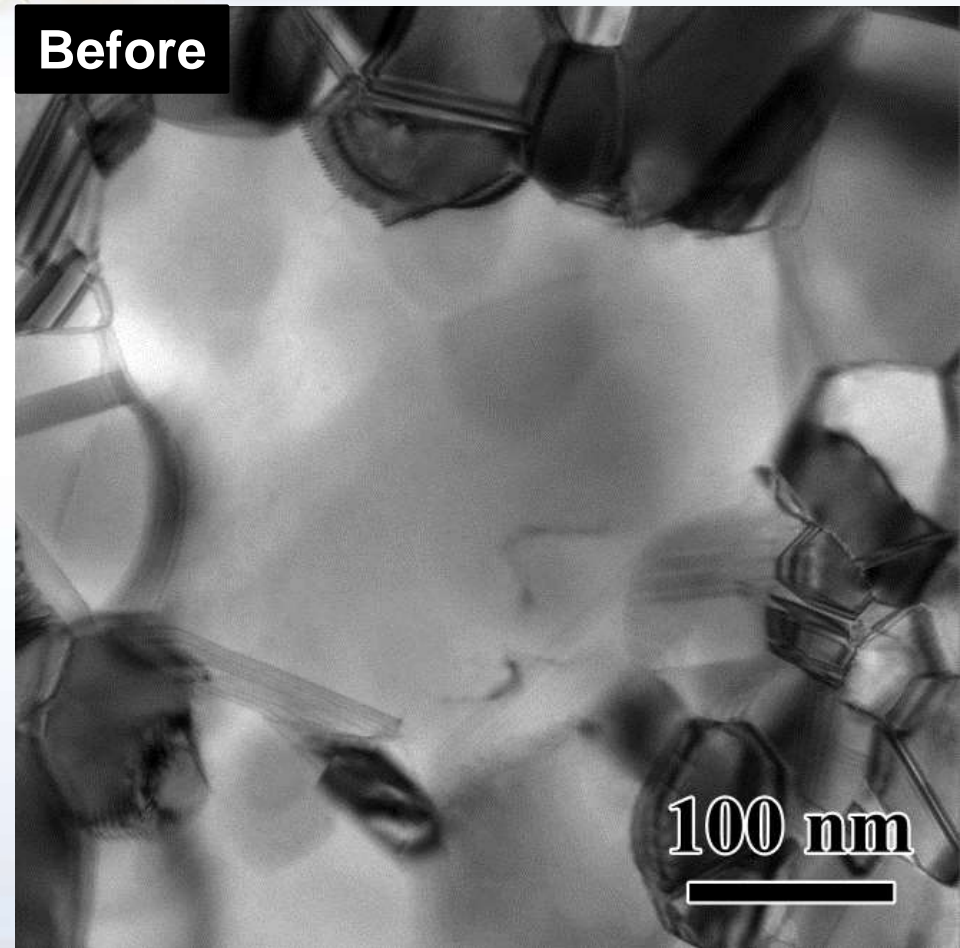
Collaborators: D.C. Bufford



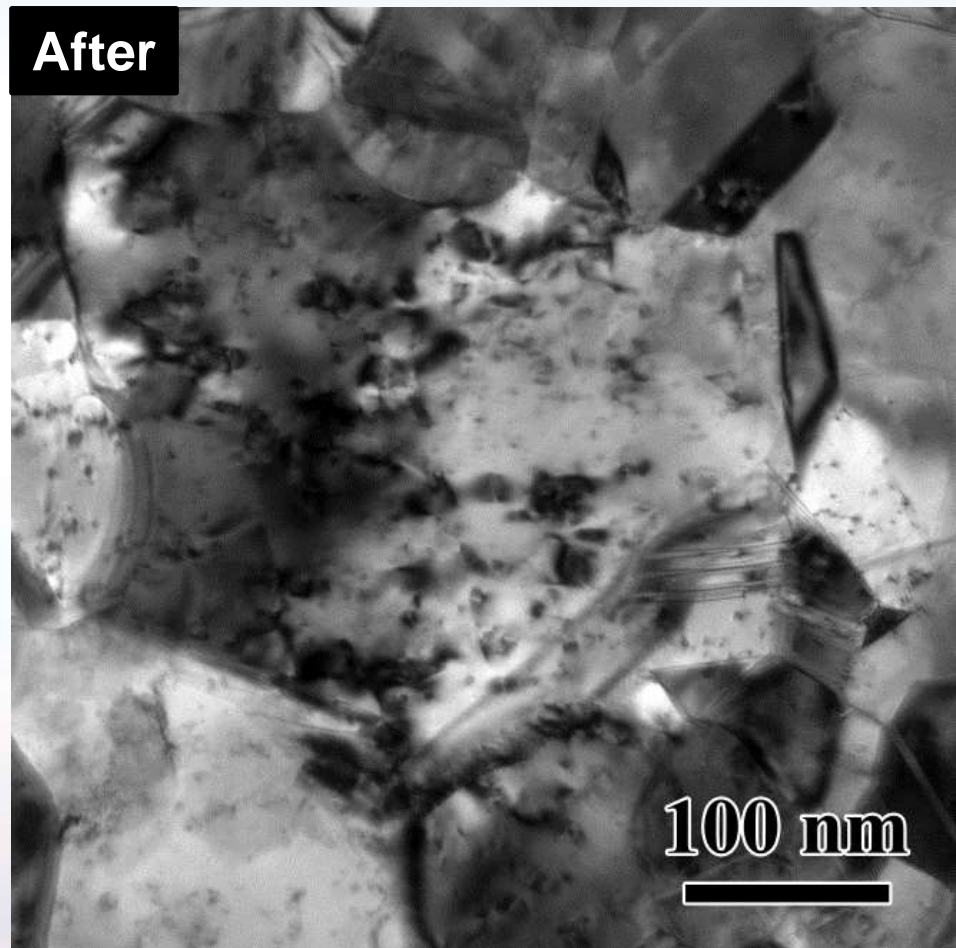
Concurrent 10 keV He, 10 keV D₂, and 3 MeV Au

Collaborators: D.C. Bufford

Before



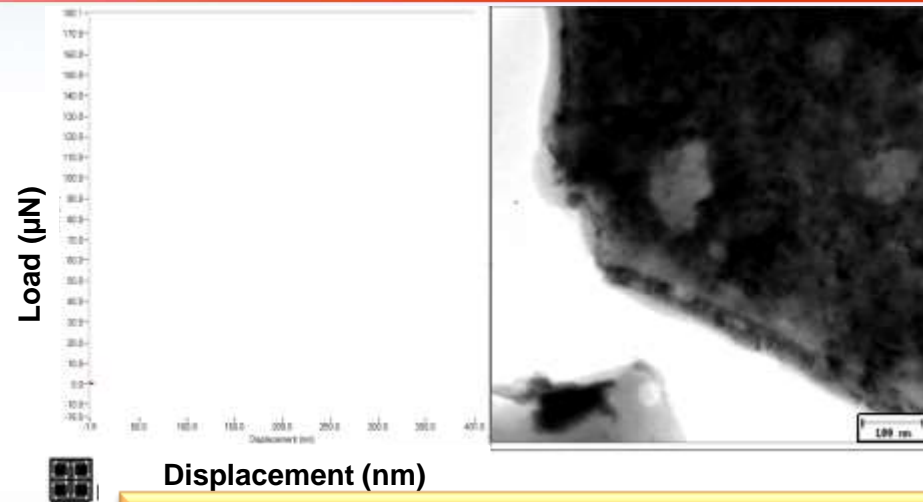
After



In-situ triple beam He, D₂, and Au beam irradiation has been demonstrated on Sandia's I³TEM! Intensive work is still needed to understand the defect structure evolution that has been observed.

Next Steps: *In situ* TEM Quantitative Mechanical Testing

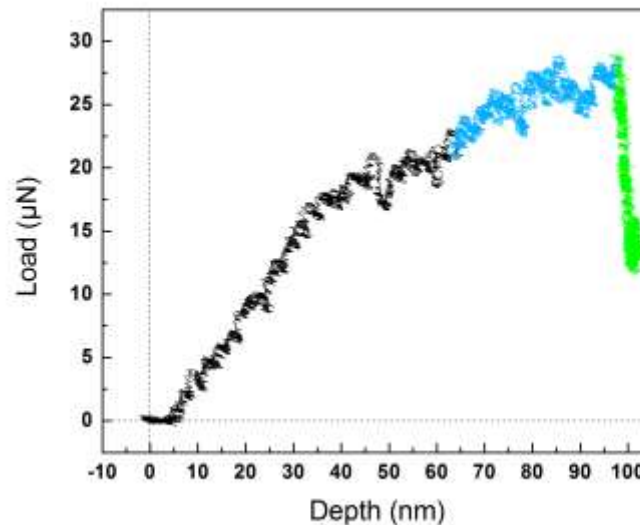
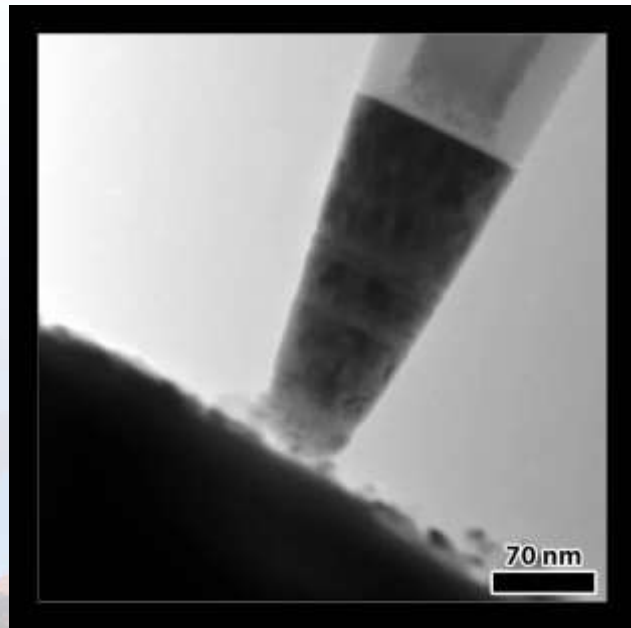
Contributors: J. Sharon, B. L. Boyce, C. Chisholm, H. Bei, E.P. George, P. Hosemann, A.M. Minor, & Hysitron Inc.



Range of Mechanical Testing Techniques

- Indentation
- Tension
- Fatigue
- Compression
- Wear
- Creep

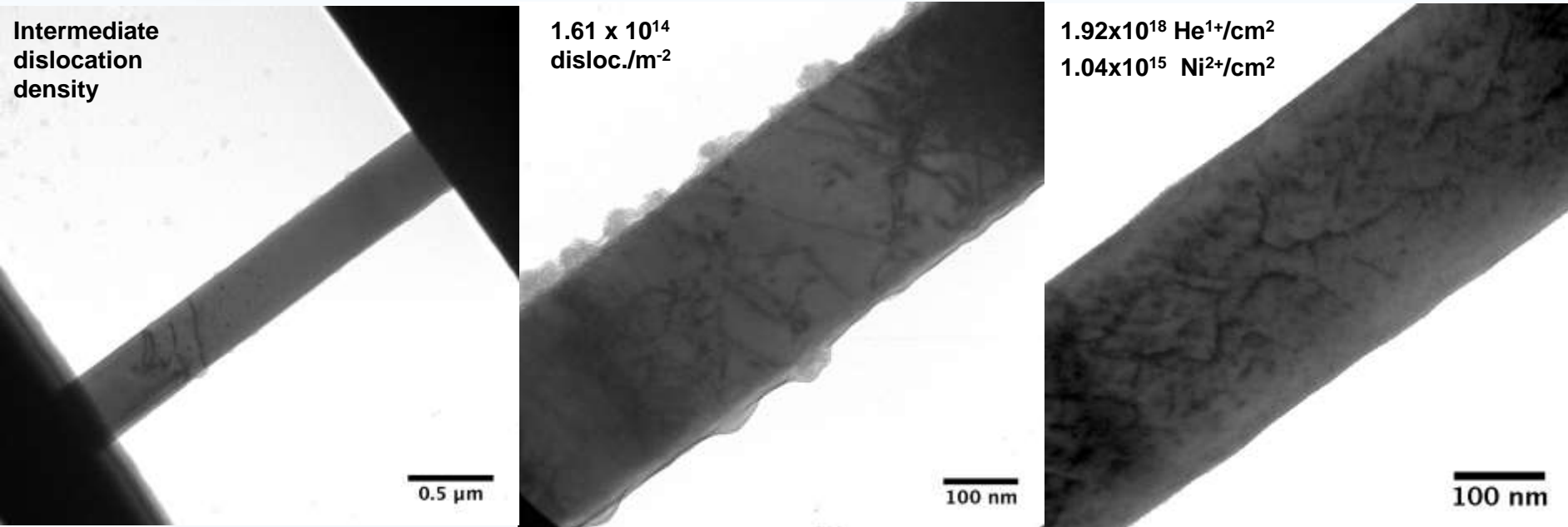
Fundamentals of Mechanical Properties



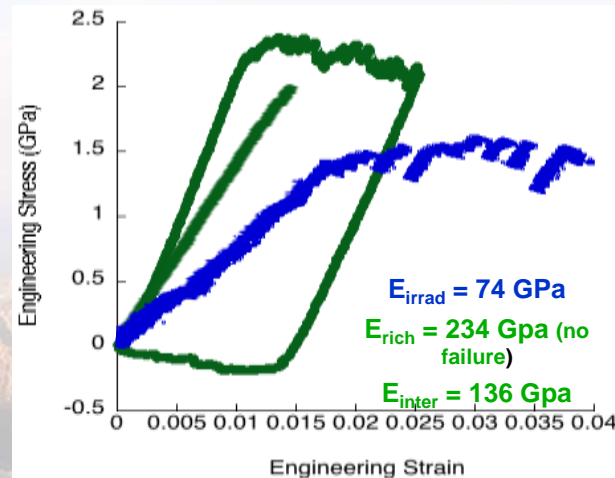
- 0.5 nm/s loading rate
- Trapezoid load function
- 60s load/60s hold/60s unload

Next Steps: *In situ* TEM Quantitative Mechanical Testing

Contributors: C. Chisholm, H. Bei, E.P. George, P. Hosemann, & A.M. Minor

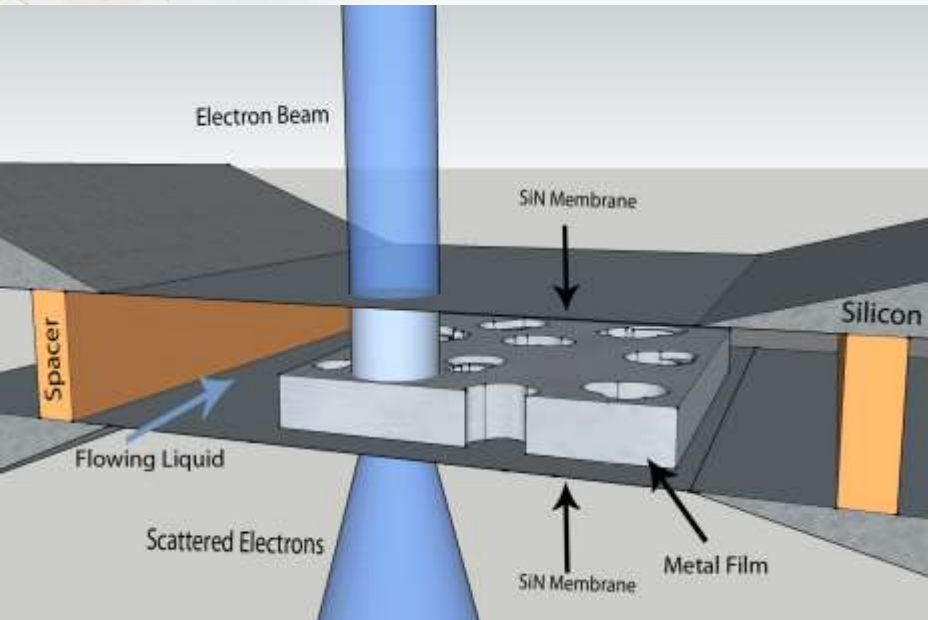


Work has started by looking sequentially at the quantitative effects of ion irradiation on mechanical properties utilizing in-situ ion irradiation TEM and in-situ TEM straining.



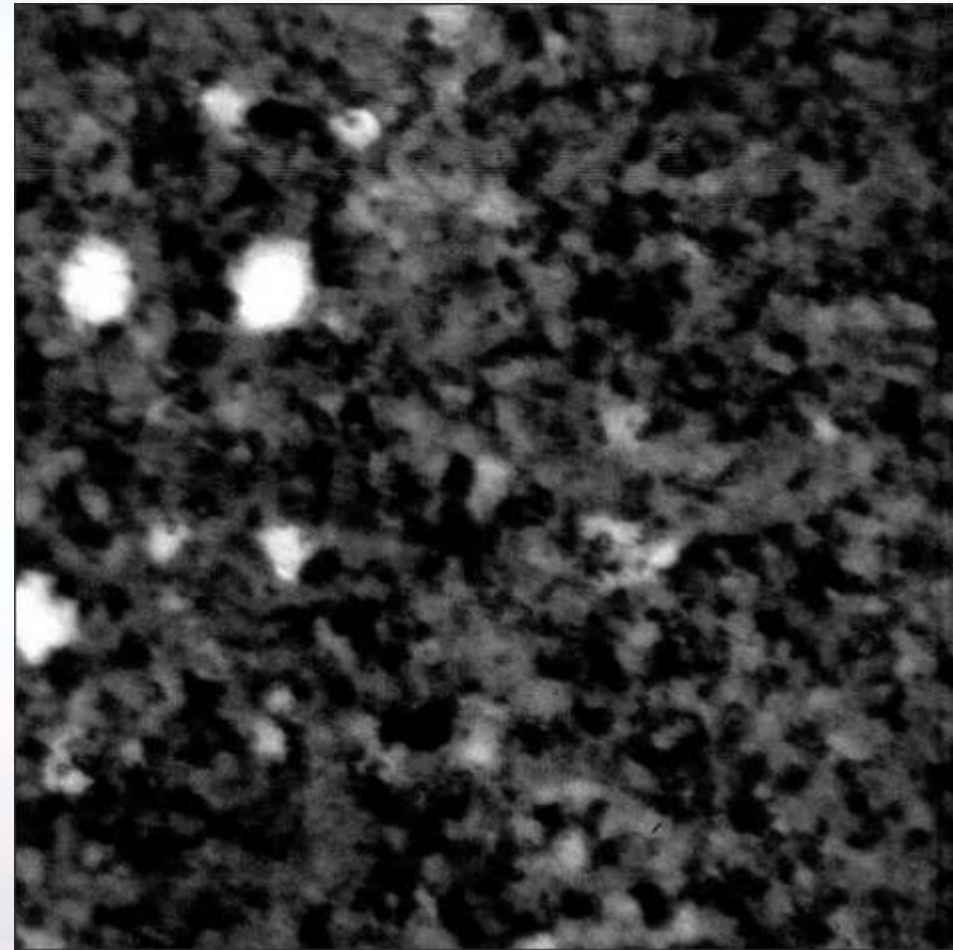
In situ TEM Corrosion

Contributors: D. Gross, J. Kacher, & I.M. Robertson



Microfluidic Stage

- Mixing of two or more channels
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Films can be directly deposited on the electron transparent SiN membrane



Pitting mechanisms during dilute flow of acetic acid over 99.95% nc-PLD Fe involves many grains.



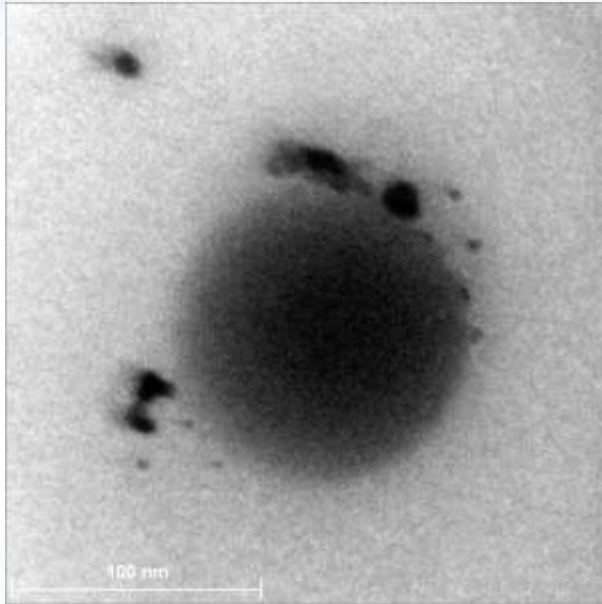
Sandia National Laboratories

Other Fun Uses of Microfluidic Cell

Protocell Drug Delivery

S.H. Pratt,
E. Carnes,
J. Brinker

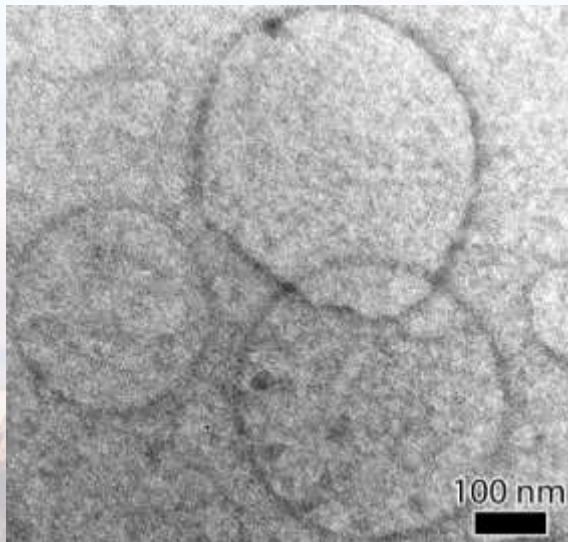
Liposome
encapsulated
Silica destroyed
by the electron
beam



Liposomes in Water

S.H. Pratt,
D. Sasaki

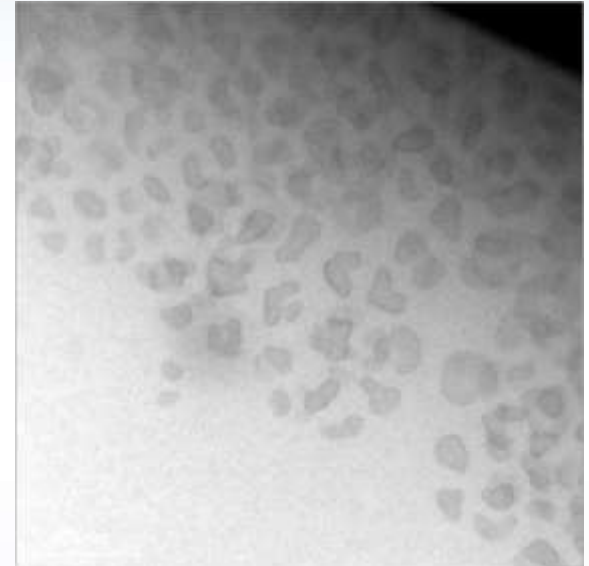
Liposomes
imaged in
flowing aqueous
channel



BSA Crystallization

S.H. Pratt

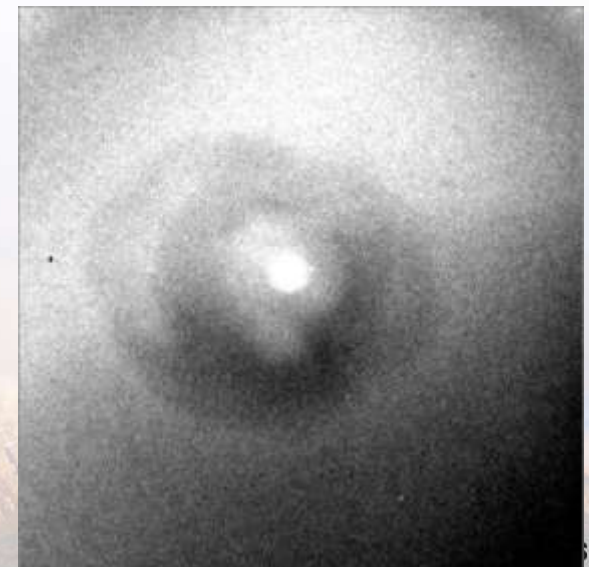
Crystallization of excess
Bovine Serum Albumen
during flow



La Structure Formation

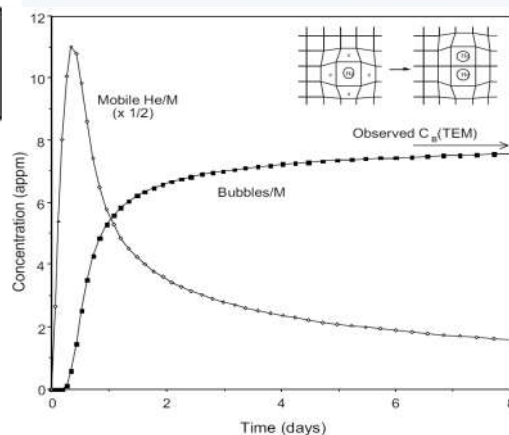
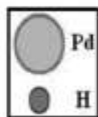
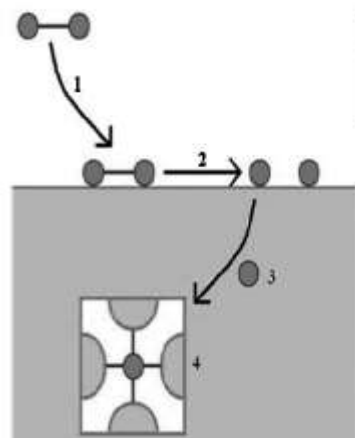
S.H. Pratt,
T. Nenoff

La
Nanostructure
form from LaCl_3
 H_2O in wet cell
due to beam
effects



Can *In situ* TEM Address Hydrogen Storage Concerns in Extreme Environments?

Contributors: B.G. Clark, P.J. Cappillino, B.W. Jacobs, M.A. Hekmaty, D.B. Robinson, L.R. Parent, I. Arslan. & Protochips, Inc.



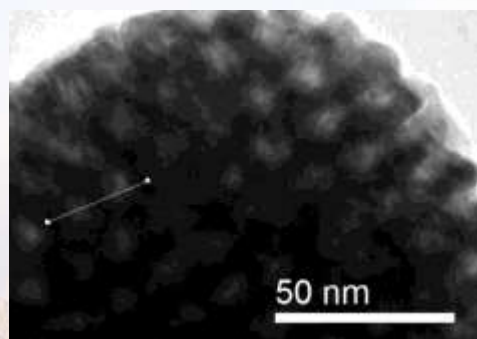
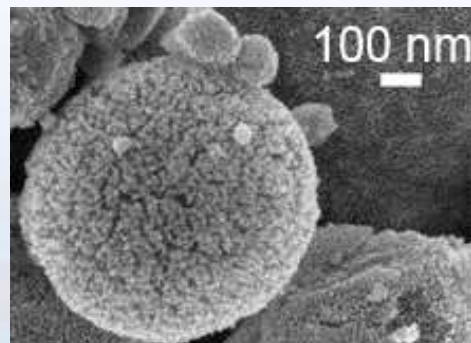
R. Delmelle, J., Phys. Chem. Chem. Phys. (2011) p.11412

Cowgill, D., Fusion Sci. & Tech., 28 (2005) p. 539

Trinkaues, H. et al., JNM (2003) p. 229

Thiebaut, S. et al. JNM (2000) p. 217

Harmful effects may be mitigated in nanoporous Pd

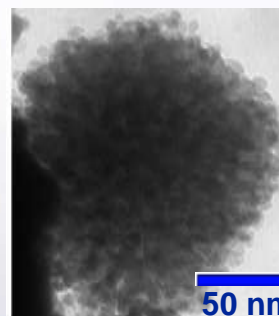


Vapor-Phase Heating TEM Stage

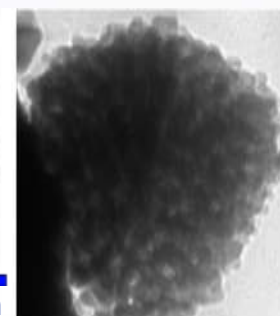
- Compatible with a range of gases
- In situ* resistive heating
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Compatible with MS and other analytical tools



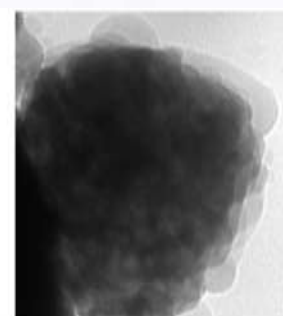
- 1 atm H₂ after several pulses to specified temp.



125° C



200° C



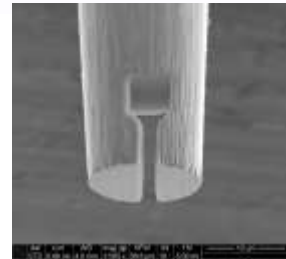
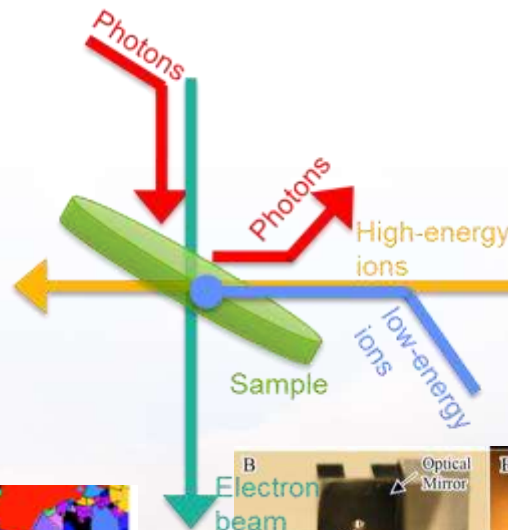
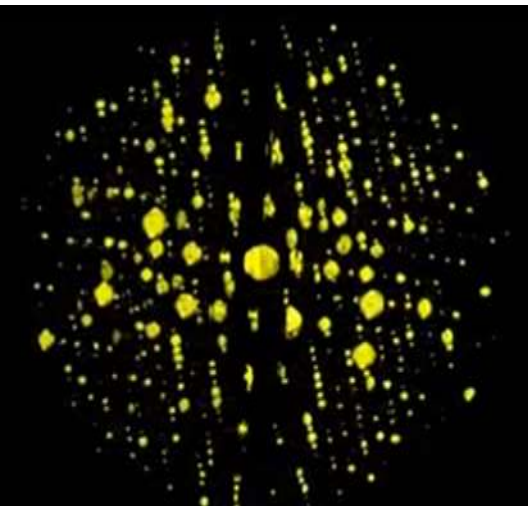
300° C

New *in situ* atmospheric heating experiments provide great insight into nanoporous Pd stability

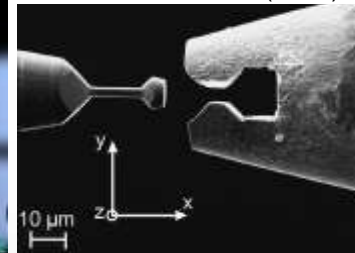


Future Directions Under Pursuit

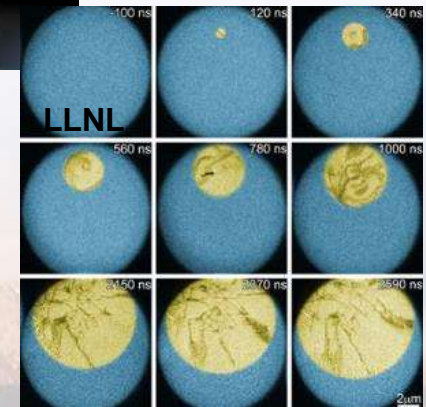
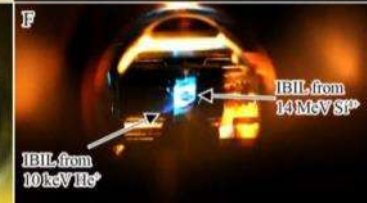
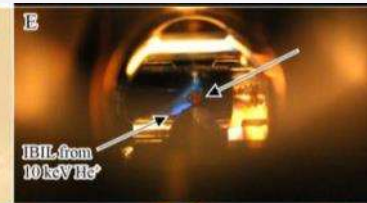
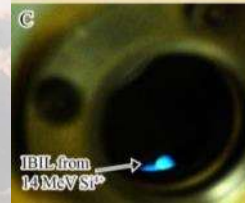
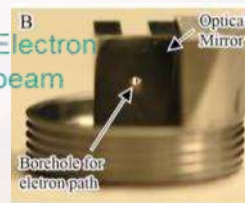
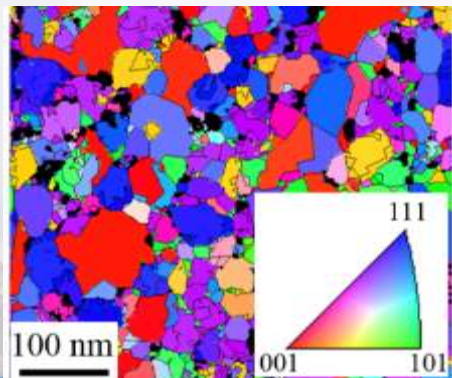
1. Quantitative in-situ optical tensile/creep experiments (First experiments completed)
2. In-situ TEM CL, IBIL (currently capable)
3. *In situ* ion irradiation TEM in liquid or gas (currently capable)
4. PED: Local texture characterization (Install waiting on training)
5. DTEM: Nanosecond resolution (laser optics needed)



Kiener et al.
Acta Mat. 56 (2008)



AppFive
NanoMegas



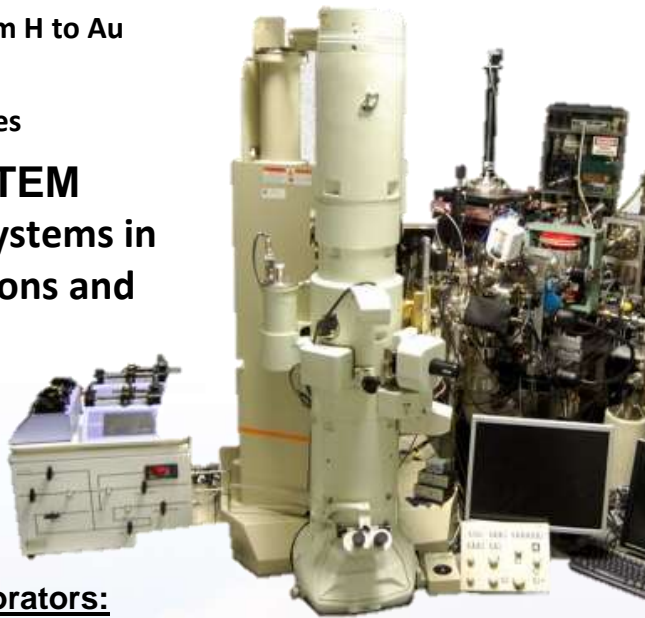
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Summary

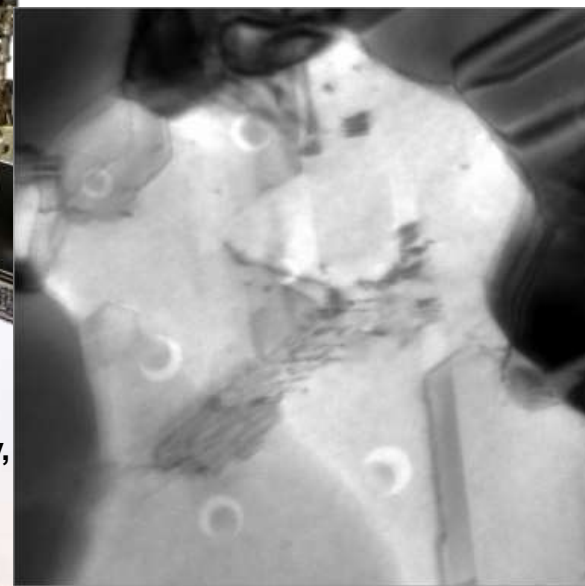
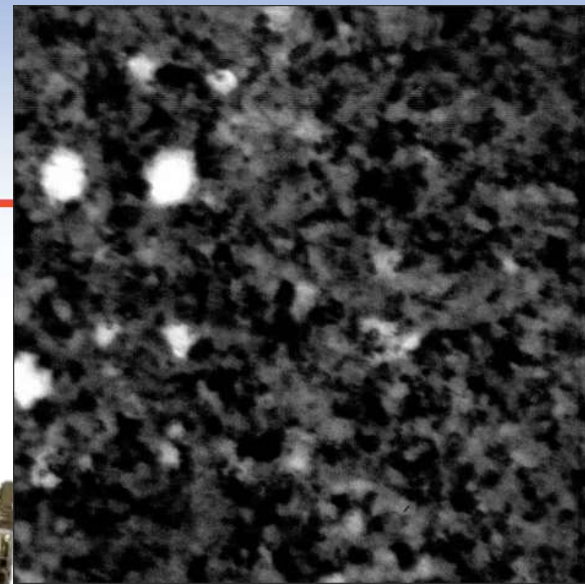
- Sandia's I³TEM is one of only two facilities in the US
 - Only facility in the world with a wealth of dual *in situ* ion irradiation capabilities
 - *In situ* high energy ion irradiation from H to Au
 - *In situ* gas implantation
 - 11 TEM stages with various capabilities
- Currently applying the current I³TEM capabilities to various material systems in combined environmental conditions and expand the capabilities

Sandia's I³TEM although still under development is providing a wealth of interesting initial observations



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