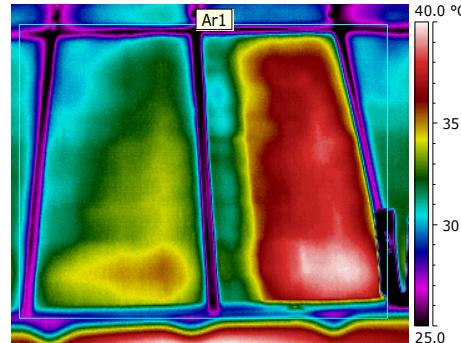


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# Standardizing PV O&M Practices - A Reliability Perspective

*PV Operations & Maintenance USA 2014*

Geoffrey T. Klise  
Sandia National Laboratories  
November 20, 2014



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

## *Safety | Performance | Operations | Best Practices*

Research

Improve  
Understanding  
of Arc Faults /  
Ground Faults

Advanced  
Inverter  
Functionality  
& Thermal  
Performance

Fault detection  
signals:  
Prognostics &  
Health Mgmt.  
(PHM)

**PV System  
Reliability**

Industry  
Practices and  
Needs for  
O&M

Results

- Ground Fault Trip Thresholds
- Arc Fault Detection Algorithms

- Thin film bus capacitor reliability experiments
- IGBT testing procedures

- Algorithms that filter performance and operational data, and anticipate outages

**System and  
component  
failure modes  
& distributions**

- Data Model, Availability, KPIs

# Reliability Impacts Asset Value

## Present Value of future costs

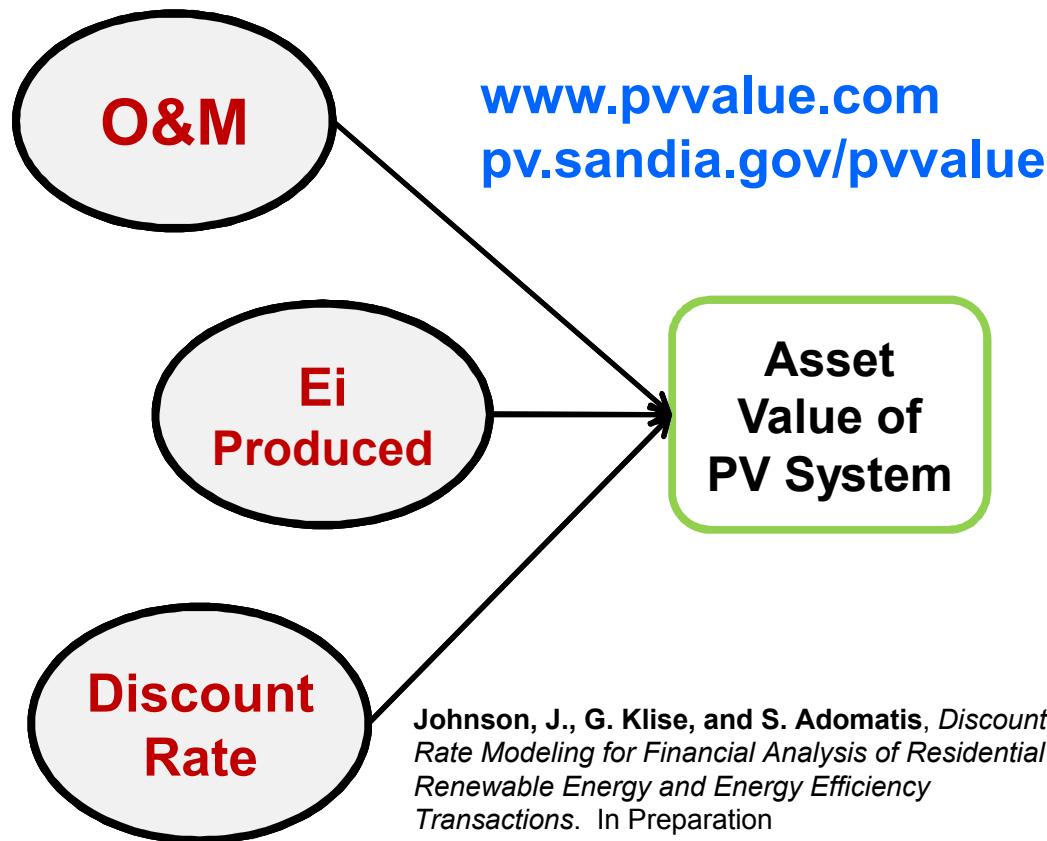
- **Issue:** High degree of uncertainty

## Present Value of anticipated energy production

- **Issue:** How much will be lost from all anticipated and unanticipated downtime

## Time Value of Money

- **Issue:** What is the basis for risk free rate and risk spread?  
Very sensitive parameter



If the performance history and reliability database reveals an underperforming asset, or one not maintained properly, the seller may have to take less and financing costs may increase

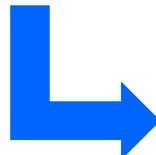
# What Will Drive Quality O&M?

- There are many drivers for the PV industry to provide quality and low cost O&M
- When variable generation facilities evolve & are treated similarly to conv. generation

## EPA Clean Power Plan (CPP) Proposed Rule

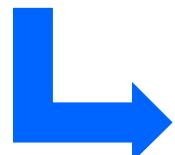
***CO2 emissions to be cut 30% below 2005 levels by 2030***

***With reduction of 108-134 GW of coal power by 2020***



### NERC Reliability Compliance

***The changing resource mix introduces changes to operations and expected behaviors of the system; therefore, more transmission and new operating procedures may be needed to maintain reliability.***



NERC BES reporting > 75 MVA &  
> 100 kV interconnection

NERC GADS reporting for wind is now  
“voluntary.” Will that change? What about PV?

**“In regards to solar energy, a task force is currently assessing the proper method for data collection and reporting. A separate report outlining the voluntary data reporting instructions will be drafted in the future.” NERC GADS FAQs 8/2014**

# What are the O&M Gaps?



- **First, existing efforts documented that fill real gaps identified by industry**
- **Second, Identify the Standards and Best Practices Gaps as they relate to O&M activities**
- **Areas being addressed by Sandia**
  - Fault and Failure Data Collecting and Analysis
    - *“PV Reliability Operations Maintenance (PVROM) Process”* Data collection and analysis
  - Availability definition - deconstruction
  - Information Model for Availability, KPIs, Faults and Failures
  - Preventative Maintenance Best Practices

## SANDIA REPORT

SAND2014-19432

Unlimited Release

Printed November 2014

# Solar PV O&M Standards and Best Practices – Existing Gaps and Improvement Efforts

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Albuquerque, New Mexico 87185 and Livermore, California 94550

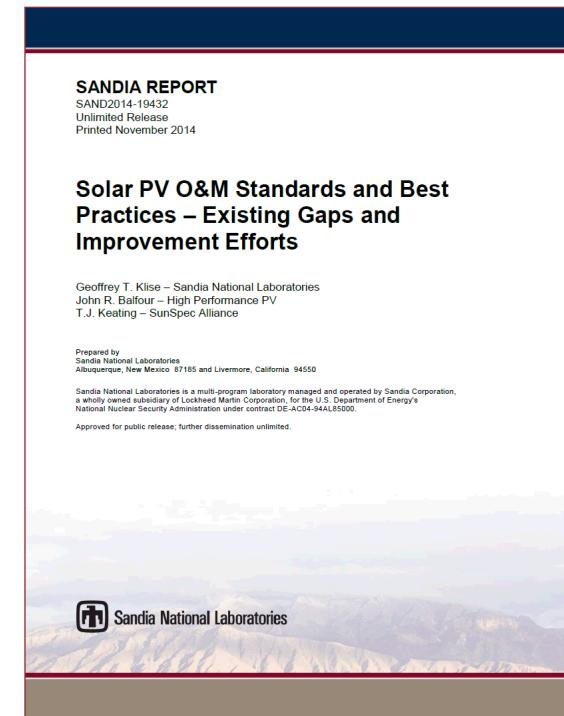
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Sandia National Laboratories

# What are the O&M Gaps?

- First, existing efforts documented that fill real gaps identified by industry
- Second, Identify the Standards and Best Practices Gaps as they relate to O&M activities
- Areas that still need attention:
  - Homologized Standards
  - Job tasks and training programs for O&M practitioners
  - Specification with O&M focus – guidance document
  - Consistency for the insurance and finance industries – long-term cost and equipment performance trends



## PVROM data covers ~36MW spanning 38 sites

- California (5), Arizona (32) and Pennsylvania (1)
  - Larger systems a mixture of thin-film technology
  - Smaller systems are all crystalline
  - Some inverters under warranty, others not covered by warranty

## What is the O&M Challenge?

- Understanding how and when components in a system fail
- When failure modes known, when to perform preventative maintenance
- How to develop sparing strategy so part is on hand or can be delivered quickly, when it is known to, or anticipated to fail
- Reveal new failure modes with newer system architecture

# PVROM Analysis - Example

1<sup>st</sup> analysis, 6 years of ~5 MW PV plant in Arizona

- **Non-repairable failure distribution parameters**

Component	Distribution	1 <sup>st</sup> Model Parameter	2 <sup>nd</sup> Model Parameter
AC Disconnect Switch	Lognormal	$\mu = 7.048$	$\sigma = 3.863$
Photovoltaic Modules	Weibull	$\beta = 0.825$	$\eta = 4.498 \times 10^6$
480/34.5 kV Transformer	Weibull	$\beta = 0.668$	$\eta = 2,554$

Notes:  $\beta$  (Shape Parameter of Weibull Distribution),  $\eta$  (Characteristic Life of Weibull Distribution),  $\mu$  (log-geometric mean of the Lognormal Distribution),  $\sigma$  (log-geometric standard deviation of the Lognormal Distribution). Model parameters based on time metric of **days**.

- **Repairable failure distribution parameters**

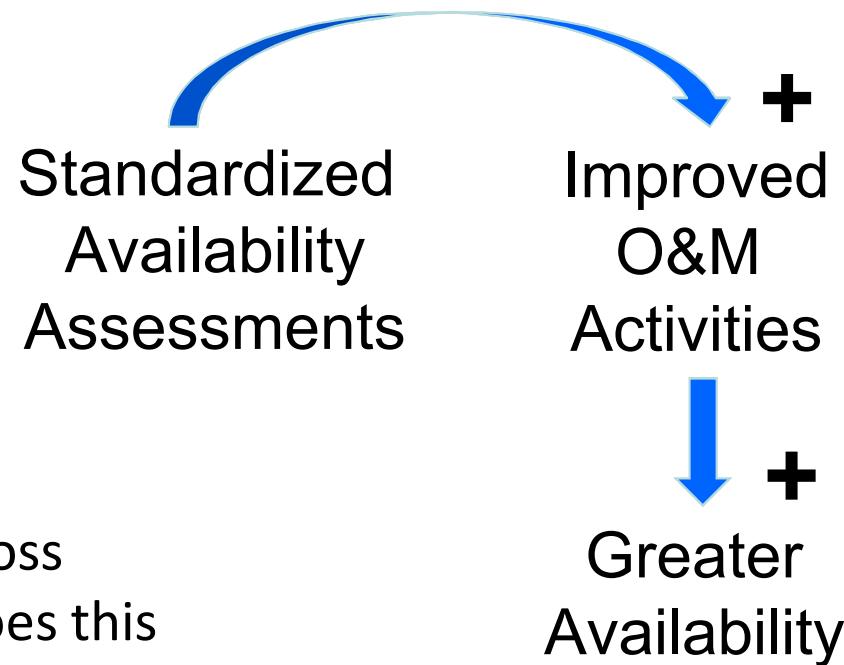
Component	Beta (Shape)	Lambda (Scale)
DC Disconnect Switch	0.470	0.0496
Array Electrical Connections	1.239	$3.486 \times 10^{-5}$
Inverter – Corrective and Preventative Maintenance	1.029	$2.264 \times 10^{-3}$
Inverter - Induced Outages	1.041	$4.799 \times 10^{-3}$

# Availability

How does a better understanding of Availability improve O&M and vice-versa, how does better O&M improve Availability?

## What Is Available?

- Equipment?
- Energy?
- Equipment impacts to energy production?
- Is it necessary to have a standard definition and/or equation?
- Evidence of different equations across many different O&M contracts? Does this necessitate standardization?
- Has different meaning to each stakeholder



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A Sandia-facilitated working group is **developing a flowchart** and eventual **guidance document** of both **equipment** and **non-equipment** impacts to Availability

# Availability Guarantee

~99% range

Equipment  
Based



# Performance Guarantee

~100% range

Performance  
Based



Availability penalty:

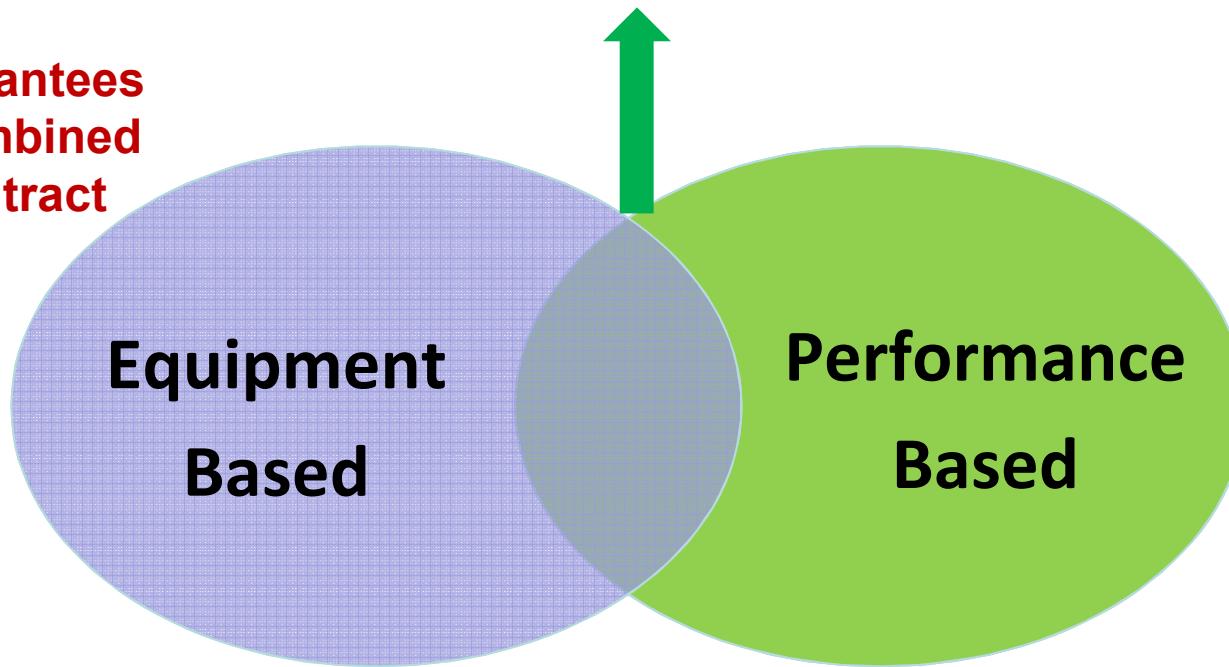
- Measured Avail. < Guaranteed Avail. (function of inverter hours)
- Where the two metrics meet (in some cases)



Performance penalty is function of energy value and performance difference

# Availability Guarantee

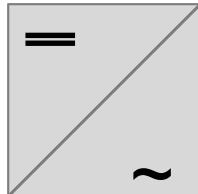
These guarantees  
may be combined  
in O&M contract



Equipment availability is buried in performance calculations  
as a function of kWh produced

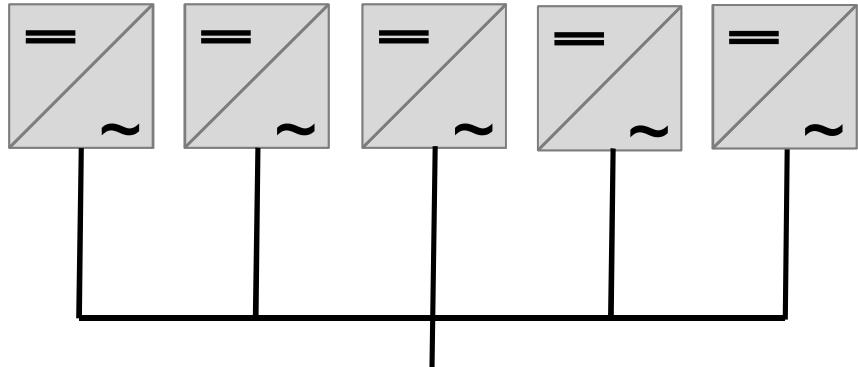
# Availability Differences

## Single Inverter



100% Avail.      0% Avail.

## Multiple Central or String Inverters



All Inverters  
Operating  
100% Available

- Fault covered by warranty, Force Majeure event, or O&M provider, outlined in O&M contract
- No “partial” Availability

# Availability Differences

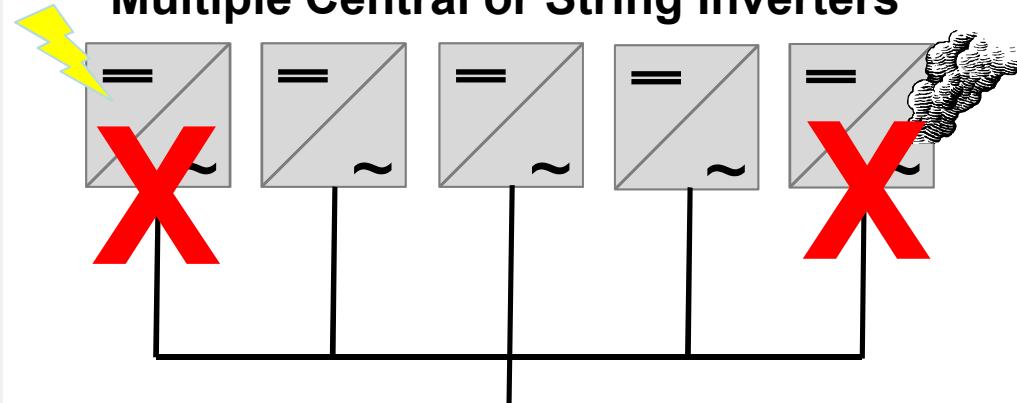
## Single Inverter



100% Avail.      0% Avail.

- Fault covered by warranty, Force Majeure event, or O&M provider, outlined in O&M contract
- No “partial” Availability

## Multiple Central or String Inverters



**4 / 5**

4 of 4  
Operating  
**100% Avail.**

4 of 5  
Operating  
**80% Avail.**

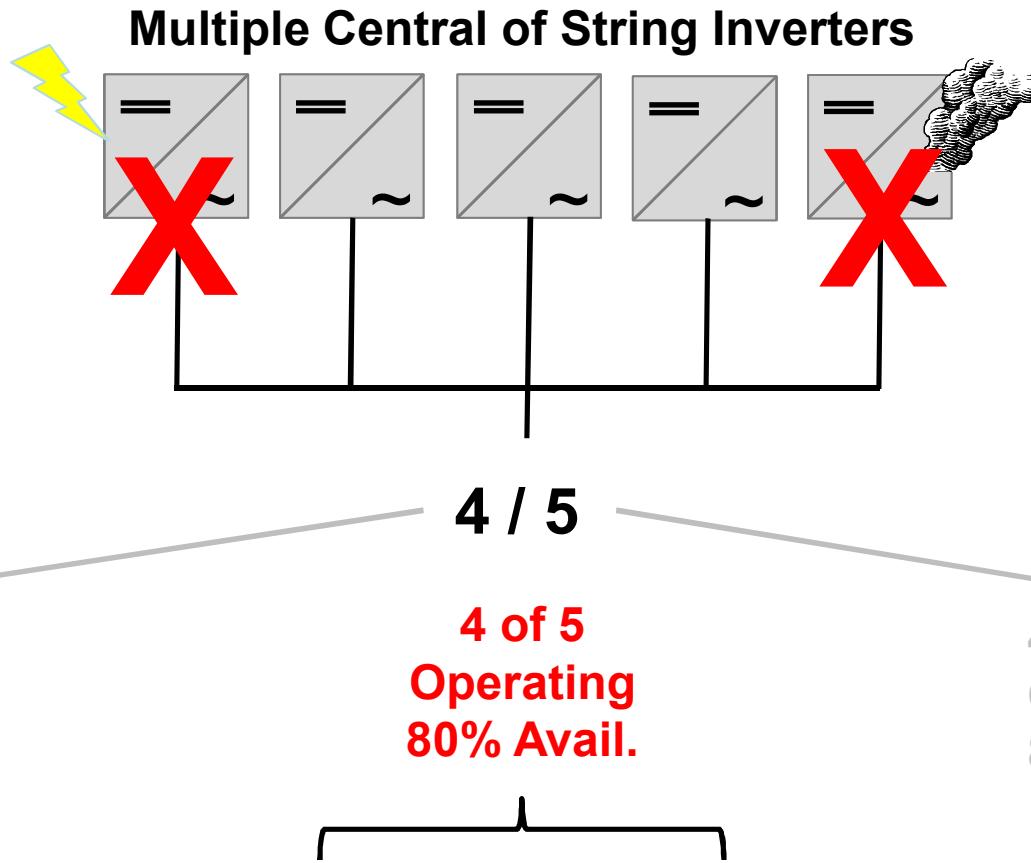
**Temporary derate:**

- Force Majeure, or
- Warranty issue

**No Temp. derate:**

- Assigned to O&M provider time

# Hypothetical NERC Reporting



- Temporary derate, due to:
  - Force Majeure, or
  - Warranty issue

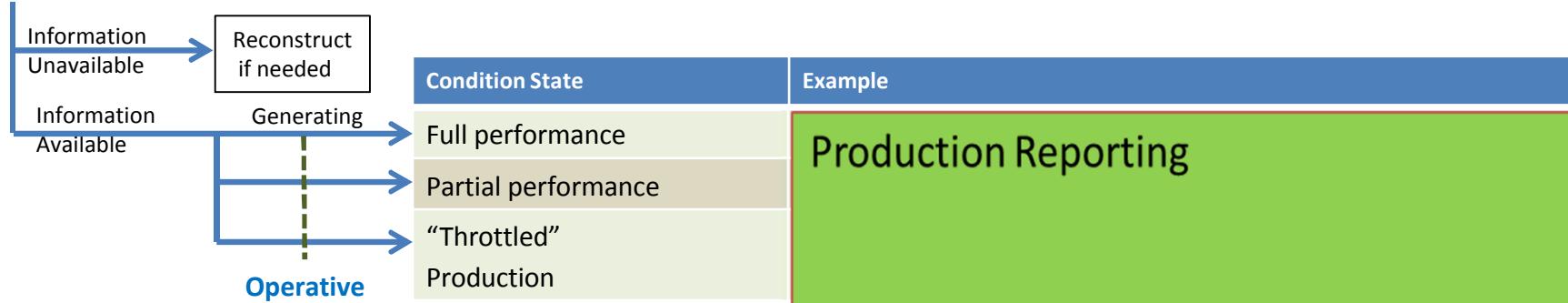
- No Temp. derate:
  - Assigned to O&M provider time

# Information Model

Condition State	Example
<b>Full performance</b>	Function with no limits or restrictions
<b>Partial performance</b>	Functioning with limitations and/or restrictions
<b>Technical standby</b>	Temporarily nonfunctioning due to controlled and/or predefined tasks required - e.g. self-testing, ramp-up
<b>Out of environment spec</b>	Operative but not functioning as the environment is out of design specs
<b>Requested shutdown</b>	Operative but stopped by an external request-i.e. curtailment
<b>Out of electrical spec</b>	Operative but not functioning as the electrical parameters are out of design specs - i.e. grid outage
<b>Scheduled maintenance</b>	Scheduled maintenance prevents system components from performing the intended functions
<b>Planned corrective action</b>	Actions required to retain, restore, or improve the intended functions that are not part of normal scheduled maintenance
<b>Forced outage</b>	Action taken as unforeseen damage, faults, failures or alarms are detected
<b>Suspended</b>	Activities in SCHEDULED MAINTENANCE, PLANNED CORRECTIVE ACTION and FORCED OUTAGE are interrupted or cannot be initiated due to personal safety or equipment integrity - e.g. extreme weather
<b>Force Majeure</b>	Extraordinary event or circumstance beyond the control of the parties, prevents the parties from fulfilling their obligations

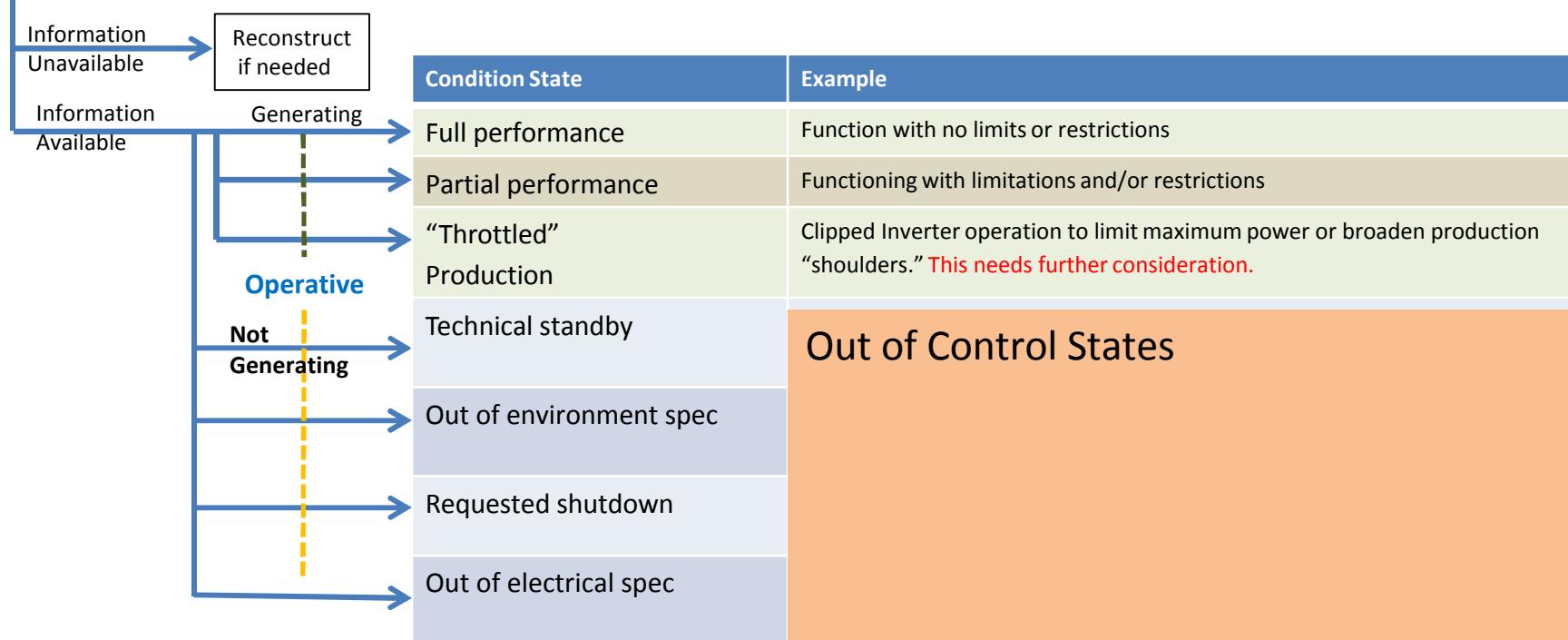
# Information Model

## Solar PV System/Plant



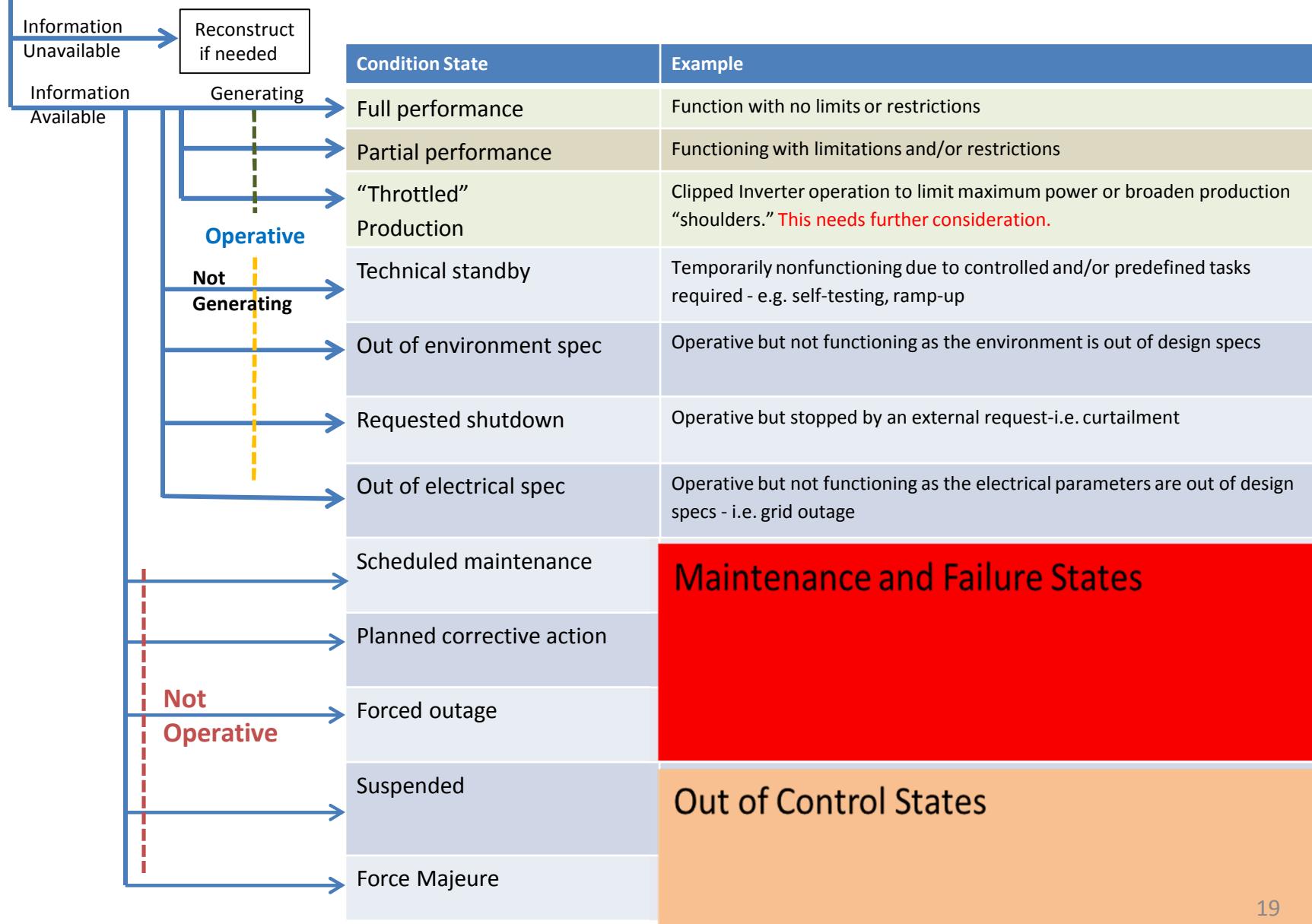
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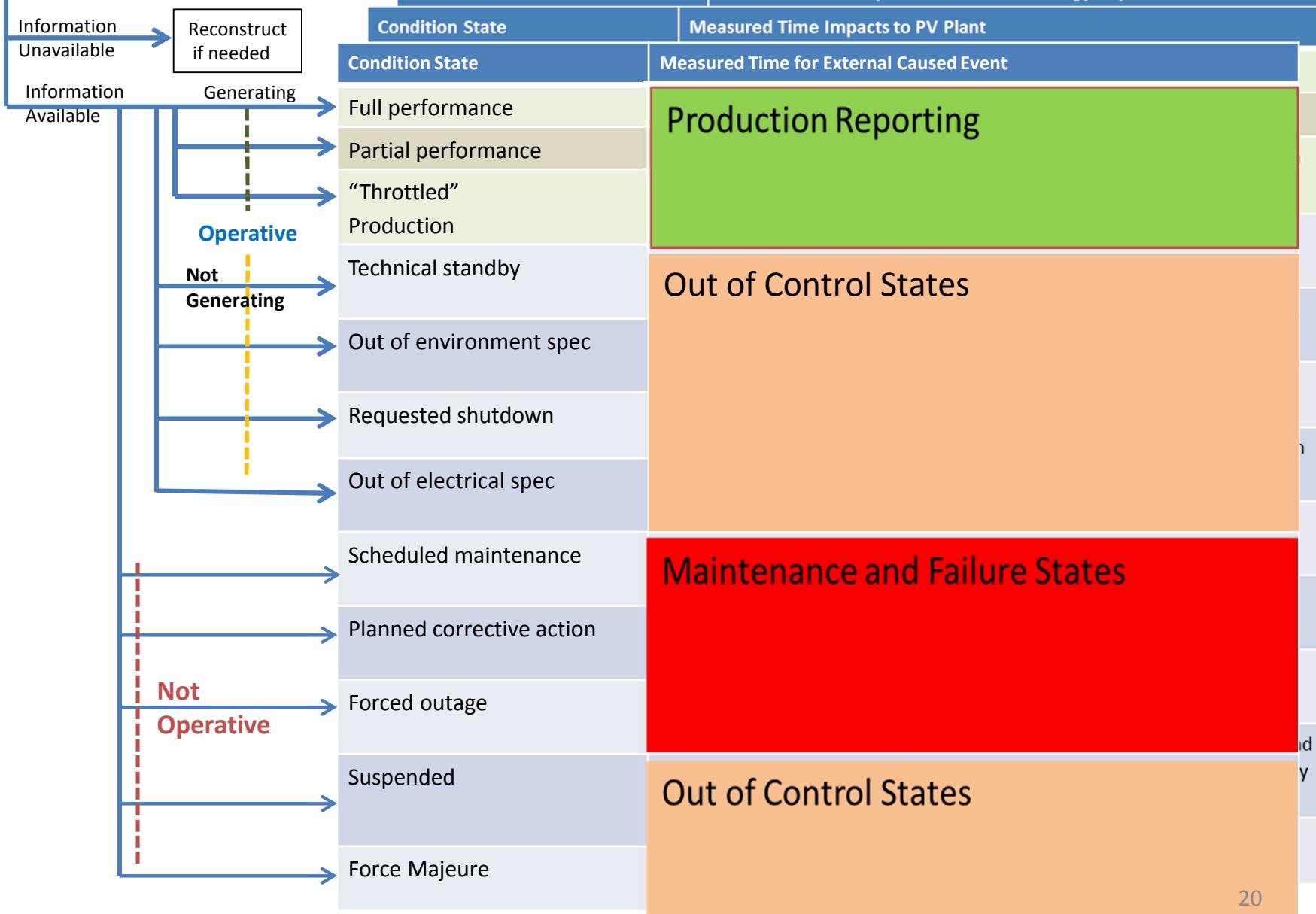
# Information Model

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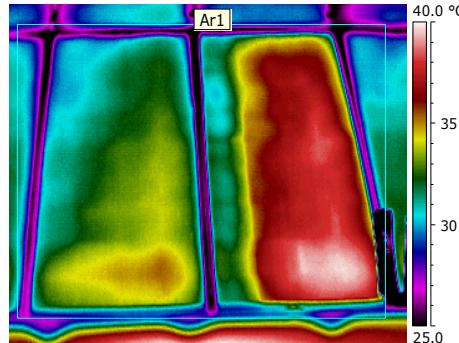
# Remaining Availability Issues

- **Sunup and sunrise changes throughout the year**
  - Set irradiance amounts need to consider multiple factors including near and far shading
- **High DC to AC Ratio.** It may create an incentive to limit O&M activities based on contract incentives
  - Less frequent preventative and reactive maintenance activities,
  - which can turn into an O&M issue that will may impact PV system availability
- **Storage may help with some of the “Equipment Availability” impacts to power performance**
  - Power available through short-term faults and failures
  - Allow for longer operational time. Changes sunrise to sunset irradiance thresholds
  - Greater reliability from NERC standpoint

# Remaining Availability Issues

- **Case for separating Equipment/Operational Availability and Performance Guarantees**
  - Insufficient irradiance (clouds, high wind leading to stow) could create problems when weather is integrated with equipment
  - There is no standard that says any predictive model should have any degree of accuracy or validation. How do you know your plant is either underperforming, or your model is bad?
  - These types of scenarios reveal impacts to O&M service provider based on performance models they may not have control over

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# Thank You

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