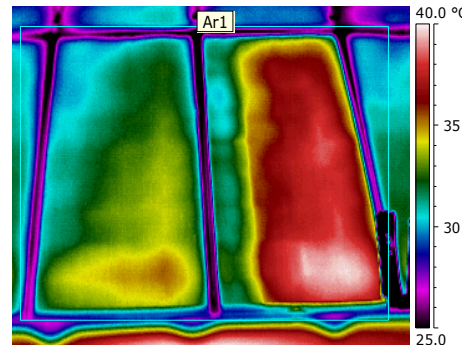


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Standardizing PV O&M Practices - A Reliability Perspective

PV Operations & Maintenance USA 2014

Geoffrey T. Klise

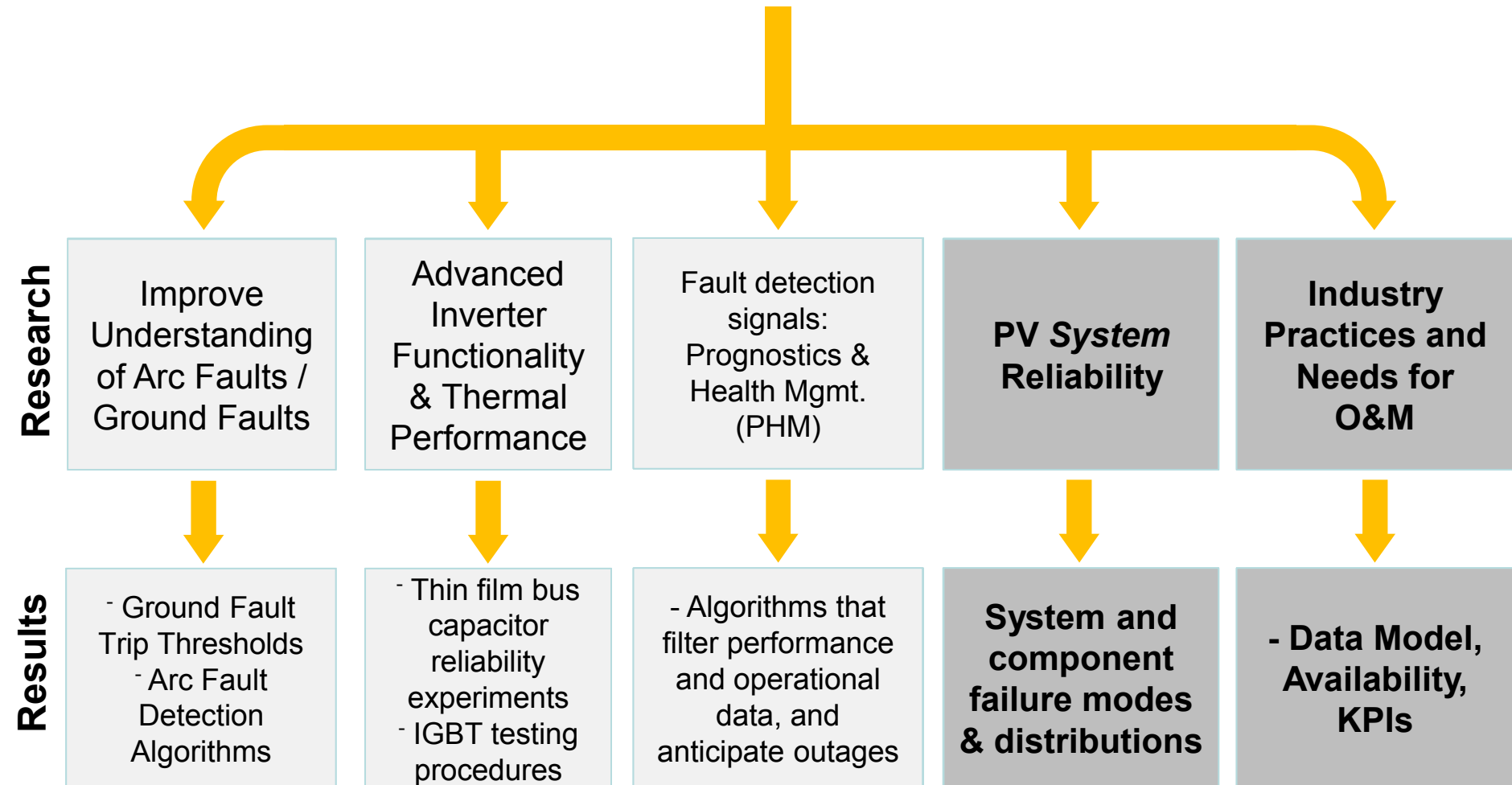
Sandia National Laboratories

November 20, 2014



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

Safety | Performance | Operations | Best Practices



Reliability Impacts Asset Value

Present Value of future costs

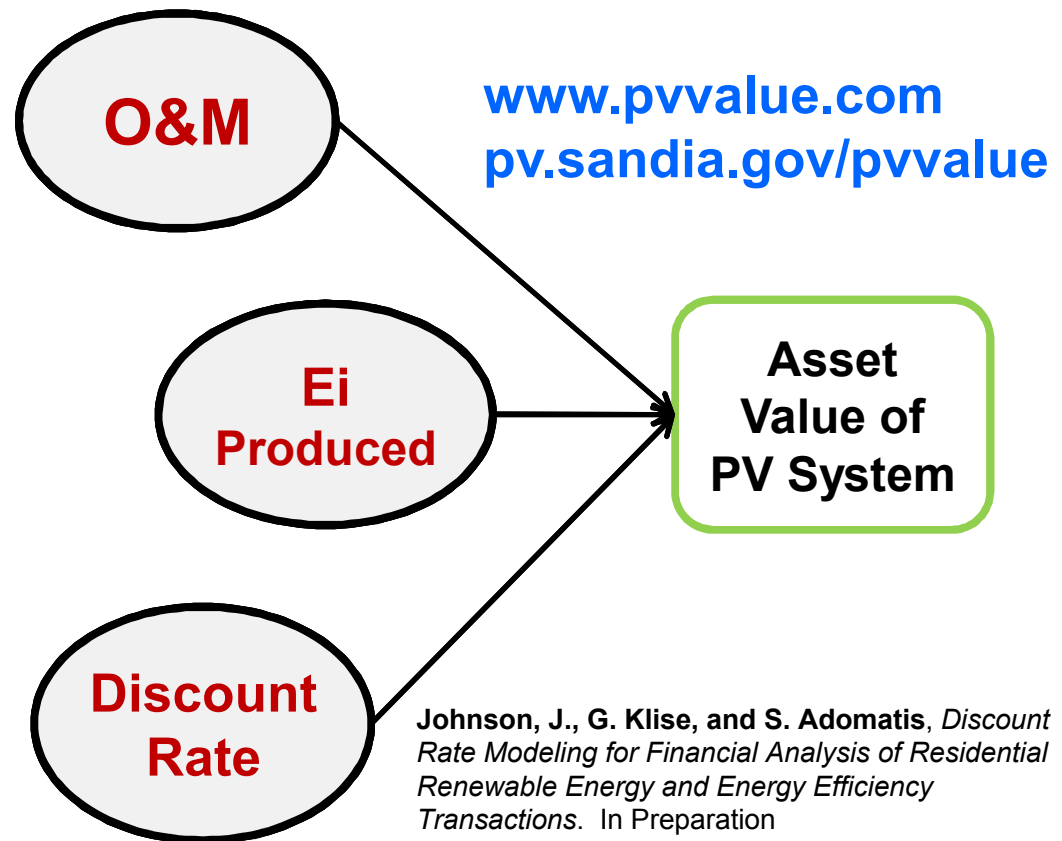
- **Issue:** High degree of uncertainty

Present Value of anticipated energy production

- **Issue:** How much will be lost from all anticipated and unanticipated downtime

Time Value of Money

- **Issue:** What is the basis for risk free rate and risk spread?
Very sensitive parameter



If the performance history and reliability database reveals an underperforming asset, or one not maintained properly, the seller may have to take less and financing costs may increase

What Will Drive Quality O&M?

- There are many drivers for the PV industry to provide quality and low cost O&M
- When variable generation facilities evolve & are treated similarly to conv. generation

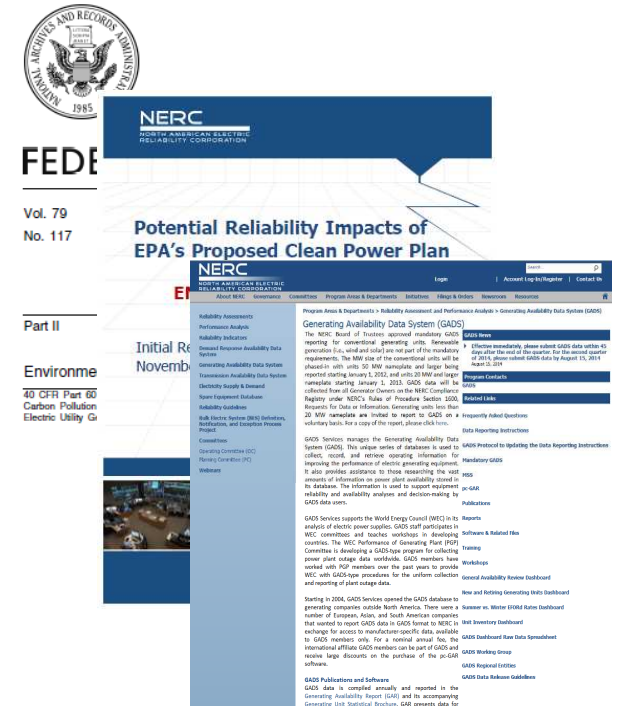
EPA Clean Power Plan (CPP) Proposed Rule
CO₂ emissions to be cut 30% below 2005 levels by 2030
With reduction of 108-134 GW of coal power by 2020

NERC Reliability Compliance

“The changing resource mix introduces changes to operations and expected behaviors of the system; therefore, more transmission and new operating procedures may be needed to maintain reliability.”

NERC BES reporting > 75 MVA &
> 100 kV interconnection

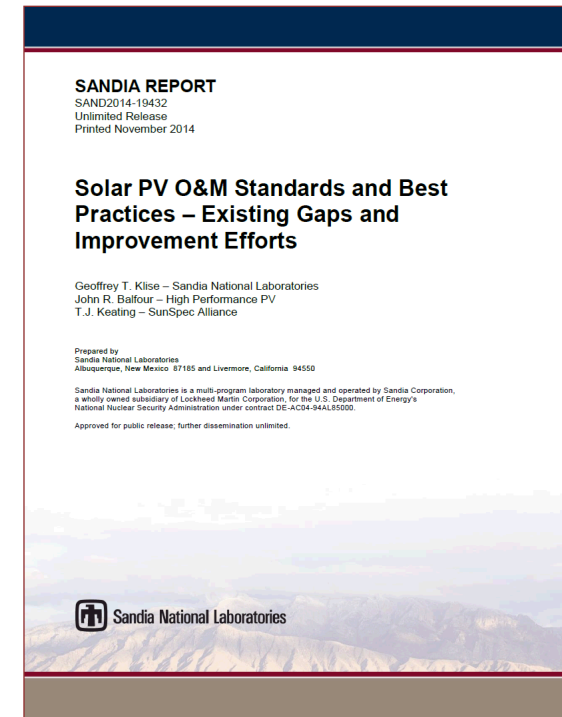
NERC GADS reporting for wind is now
“voluntary.” Will that change? What about PV?



“In regards to solar energy, a task force is currently assessing the proper method for data collection and reporting. A separate report outlining the voluntary data reporting instructions will be drafted in the future.” NERC GADS FAQs 8/2014

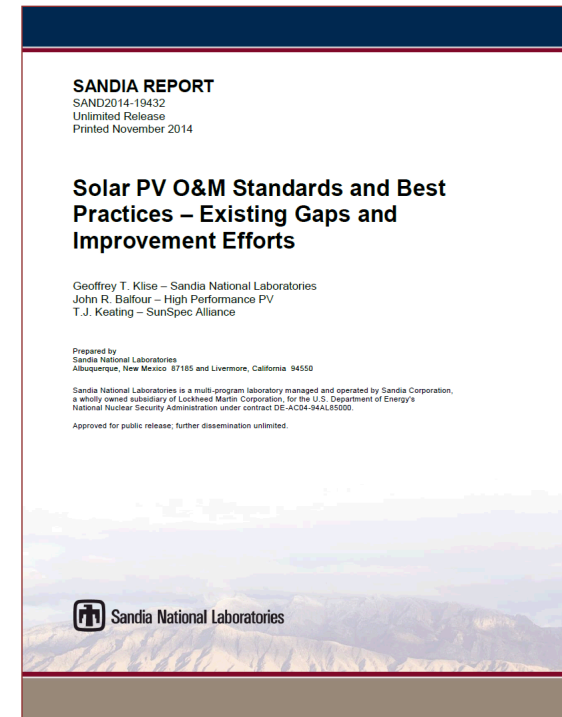
What are the O&M Gaps?

- First, existing efforts documented that fill real gaps identified by industry
- Second, Identify the Standards and Best Practices Gaps as they relate to O&M activities
- Areas being addressed by Sandia
 - Fault and Failure Data Collecting and Analysis
 - “PV Reliability Operations Maintenance (PVRM) Process” Data collection and analysis
 - Availability definition - deconstruction
 - Information Model for Availability, KPIs, Faults and Failures
 - Preventative Maintenance Best Practices



What are the O&M Gaps?

- First, existing efforts documented that fill real gaps identified by industry
- Second, Identify the Standards and Best Practices Gaps as they relate to O&M activities
- Areas that still need attention:
 - Homologized Standards
 - Job tasks and training programs for O&M practitioners
 - Specification with O&M focus – guidance document
 - Consistency for the insurance and finance industries – long-term cost and equipment performance trends



PVROM data covers ~36MW spanning 38 sites

- California (5), Arizona (32) and Pennsylvania (1)
 - Larger systems a mixture of thin-film technology
 - Smaller systems are all crystalline
 - Some inverters under warranty, others not covered by warranty

What is the O&M Challenge?

- Understanding how and when components in a system fail
- When failure modes known, when to perform preventative maintenance
- How to develop sparing strategy so part is on hand or can be delivered quickly, when it is known to, or anticipated to fail
- Reveal new failure modes with newer system architecture

PVROM Analysis - Example

1st analysis, 6 years of ~5 MW PV plant in Arizona

- ***Non-repairable failure distribution parameters***

| Component | Distribution | 1 st Model Parameter | 2 nd Model Parameter |
|-------------------------|--------------|---------------------------------|---------------------------------|
| AC Disconnect Switch | Lognormal | $\mu = 7.048$ | $\sigma = 3.863$ |
| Photovoltaic Modules | Weibull | $\beta = 0.825$ | $\eta = 4.498 \times 10^6$ |
| 480/34.5 kV Transformer | Weibull | $\beta = 0.668$ | $\eta = 2,554$ |

Notes: β (Shape Parameter of Weibull Distribution), η (Characteristic Life of Weibull Distribution), μ (log-geometric mean of the Lognormal Distribution), σ (log-geometric standard deviation of the Lognormal Distribution). Model parameters based on time metric of **days**.

- ***Repairable failure distribution parameters***

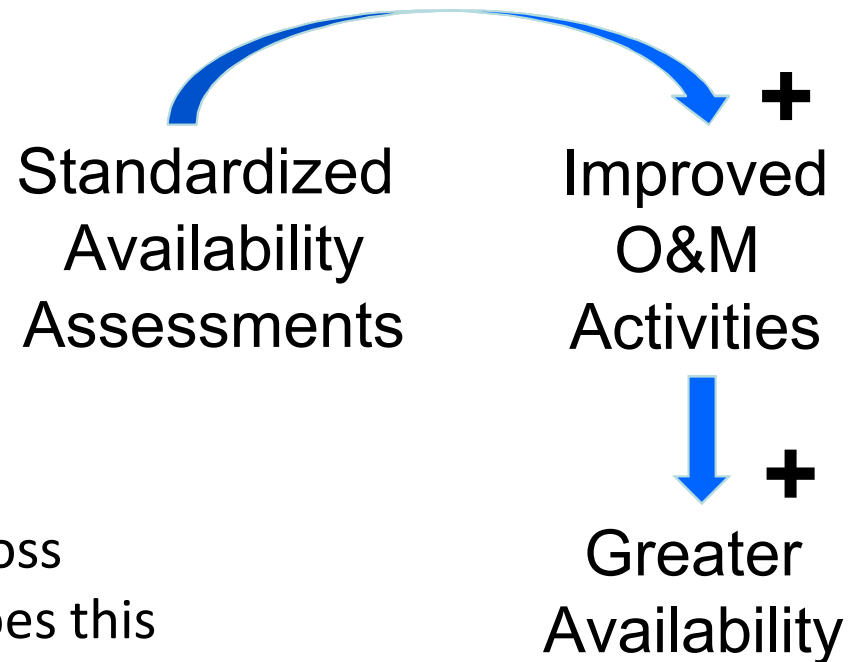
| Component | Beta (Shape) | Lambda (Scale) |
|--|--------------|------------------------|
| DC Disconnect Switch | 0.470 | 0.0496 |
| Array Electrical Connections | 1.239 | 3.486×10^{-5} |
| Inverter – Corrective and Preventative Maintenance | 1.029 | 2.264×10^{-3} |
| Inverter - Induced Outages | 1.041 | 4.799×10^{-3} |

Availability

How does a better understanding of Availability improve O&M and vice-versa, how does better O&M improve Availability?

What Is Available?

- Equipment?
- Energy?
- Equipment impacts to energy production?
- Is it necessary to have a standard definition and/or equation?
- Evidence of different equations across many different O&M contracts? Does this necessitate standardization?
- Has different meaning to each stakeholder



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A Sandia-facilitated working group is **developing a flowchart** and eventual **guidance document** of both **equipment** and **non-equipment** impacts to Availability

Availability Guarantee

~99% range



**Equipment
Based**

Performance Guarantee

~100% range

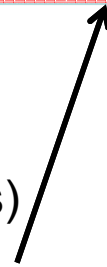


**Performance
Based**



Availability penalty:

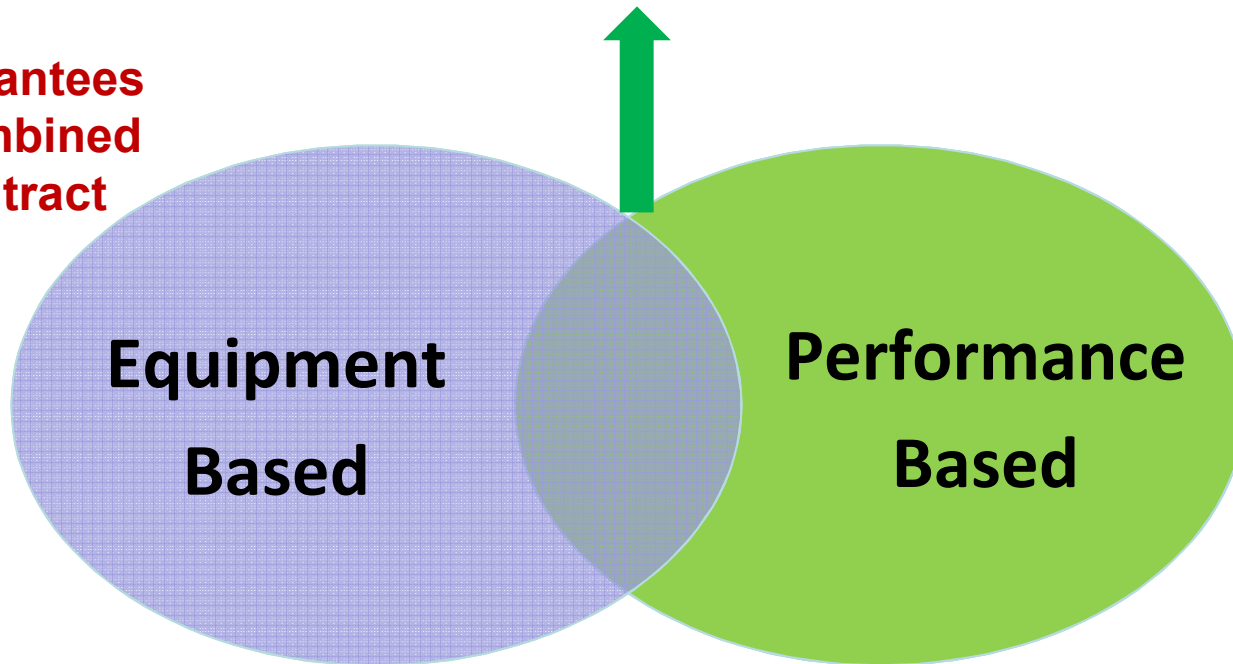
- Measured Avail. < Guaranteed Avail. (function of inverter hours)
- Where the two metrics meet (in some cases)



Performance penalty is function of energy value and performance difference

Availability Guarantee

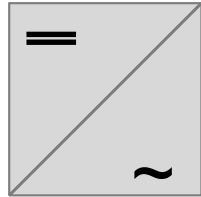
These guarantees
may be combined
in O&M contract



**Equipment availability is buried in performance calculations
as a function of kWh produced**

Availability Differences

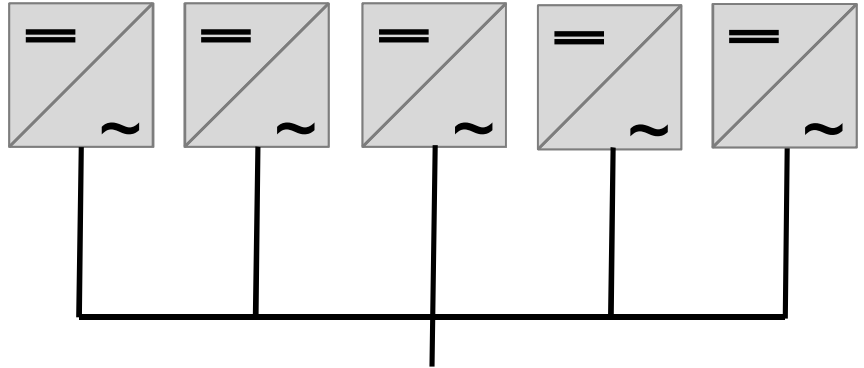
Single Inverter



100% Avail.

0% Avail.

Multiple Central or String Inverters

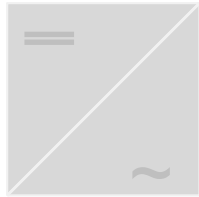


**All Inverters
Operating
100% Available**

- Fault covered by warranty, Force Majeure event, or O&M provider, outlined in O&M contract
- No “partial” Availability

Availability Differences

Single Inverter

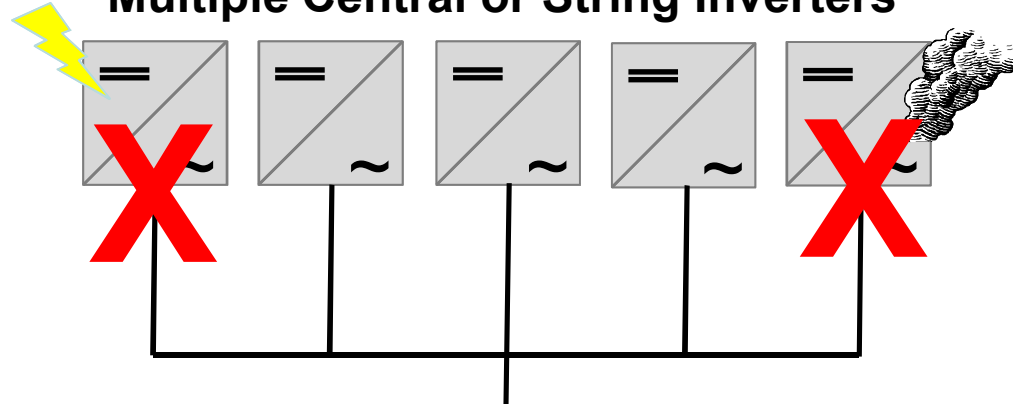


100% Avail.

0% Avail.

- Fault covered by warranty, Force Majeure event, or O&M provider, outlined in O&M contract
- No “partial” Availability

Multiple Central or String Inverters



4 / 5

4 of 4
Operating
100% Avail.

4 of 5
Operating
80% Avail.

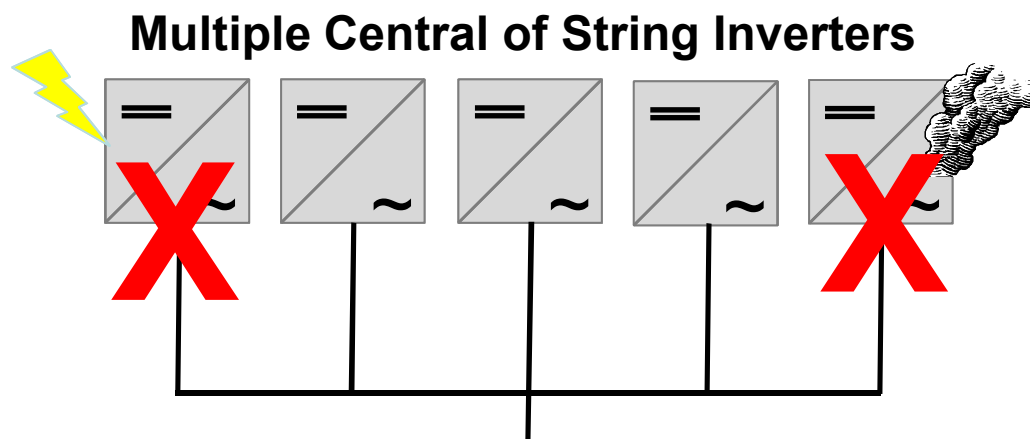
Temporary derate,

- Force Majeure, or
- Warranty issue

No Temp. derate:

- Assigned to O&M provider time

Hypothetical NERC Reporting



4 / 5

4 of 4
Operating
100% Avail.



- Temporary derate, due to:
 - Force Majeure, or
 - Warranty issue

4 of 5
Operating
80% Avail.

Unplanned Outage Factor,
Unavailability Factor, others...
System Operator notification

4 of 5
Operating
80% Avail.



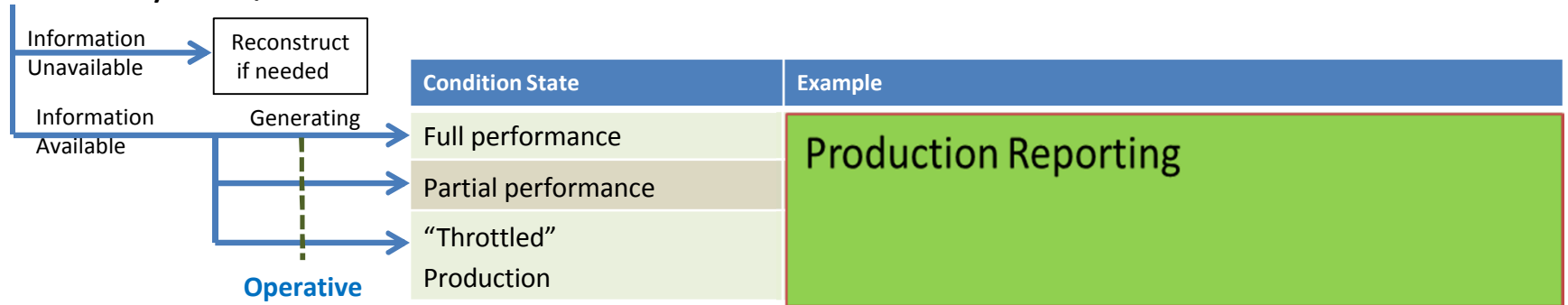
- No Temp. derate:
- Assigned to O&M provider time

Information Model

| Condition State | Example |
|----------------------------------|---|
| Full performance | Function with no limits or restrictions |
| Partial performance | Functioning with limitations and/or restrictions |
| Technical standby | Temporarily nonfunctioning due to controlled and/or predefined tasks required - e.g. self-testing, ramp-up |
| Out of environment spec | Operative but not functioning as the environment is out of design specs |
| Requested shutdown | Operative but stopped by an external request-i.e. curtailment |
| Out of electrical spec | Operative but not functioning as the electrical parameters are out of design specs - i.e. grid outage |
| Scheduled maintenance | Scheduled maintenance prevents system components for performing the intended functions |
| Planned corrective action | Actions required to retain, restore, or improve the intended functions that are not part of normal scheduled maintenance |
| Forced outage | Action taken as unforeseen damage, faults, failures or alarms are detected |
| Suspended | Activities in SCHEDULED MAINTENANCE, PLANNED CORRECTIVE ACTION and FORCED OUTAGE are interrupted or cannot be initiated due personal safety or equipment integrity - e.g. extreme weather |
| Force Majeure | Extraordinary event or circumstance beyond the control of the parties, prevents the parties from fulfilling their obligations |

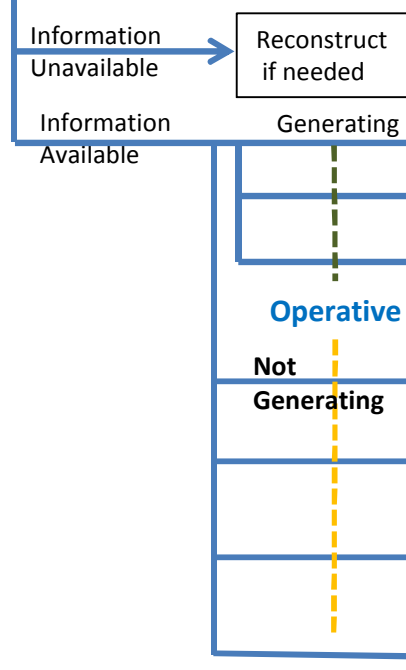
Information Model

Solar PV System/Plant



Information Model

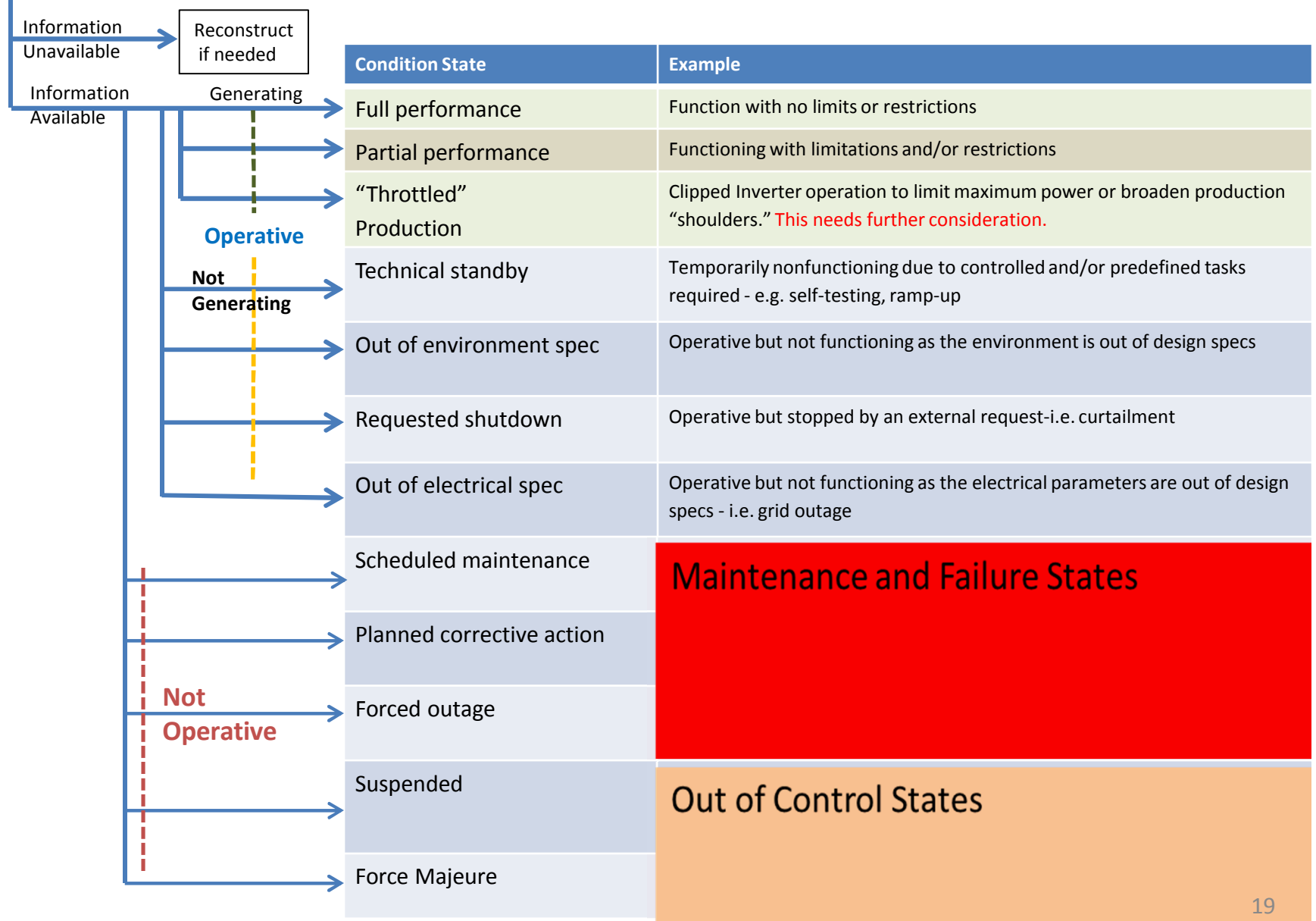
Solar PV System/Plant



| Condition State | Example |
|-------------------------|---|
| Full performance | Function with no limits or restrictions |
| Partial performance | Functioning with limitations and/or restrictions |
| "Throttled" Production | Clipped Inverter operation to limit maximum power or broaden production "shoulders." This needs further consideration. |
| Technical standby | Out of Control States |
| Out of environment spec | |
| Requested shutdown | |
| Out of electrical spec | |

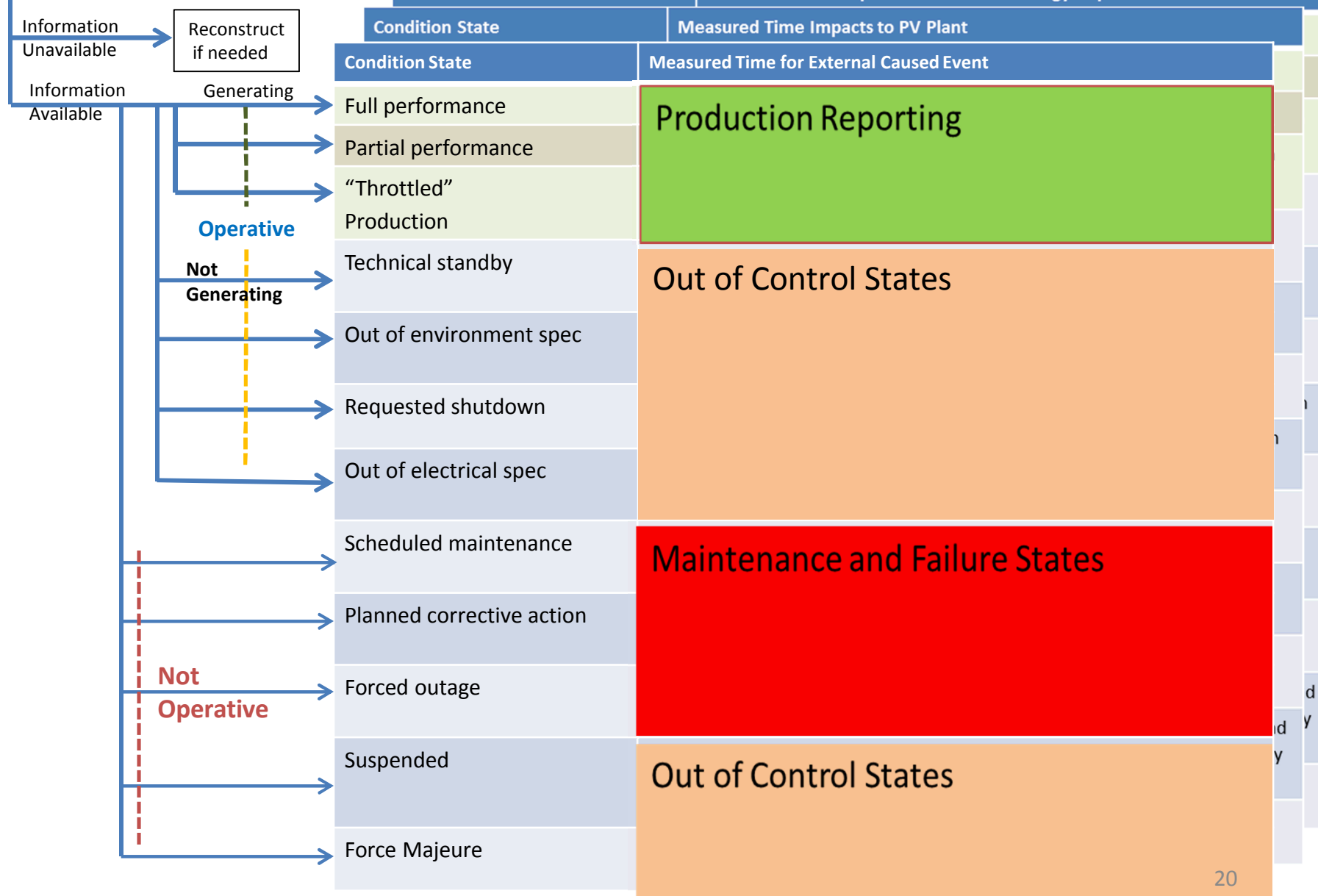
Information Model

Solar PV System/Plant



Information Model

Solar PV System/Plant



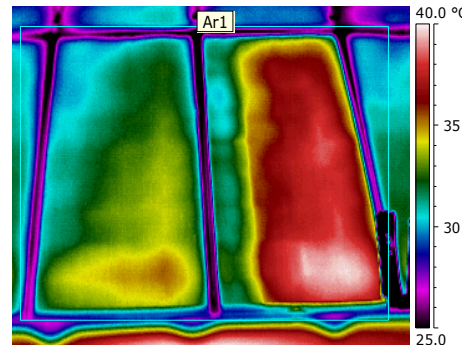
Remaining Availability Issues

- **Sunup and sunrise changes throughout the year**
 - Set irradiance amounts need to consider multiple factors including near and far shading
- **High DC to AC Ratio.** It may create an incentive to limit O&M activities based on contract incentives
 - Less frequent preventative and reactive maintenance activities,
 - which can turn into an O&M Issue that will may impact PV system availability
- **Storage may help with some of the “Equipment Availability” impacts to power performance**
 - Power available through short-term faults and failures
 - Allow for longer operational time. Changes sunrise to sunset irradiance thresholds
 - Greater reliability from NERC standpoint

Remaining Availability Issues

- **Case for separating Equipment/Operational Availability and Performance Guarantees**
 - Insufficient irradiance (clouds, high wind leading to stow) could create problems when weather is integrated with equipment
 - There is no standard that says any predictive model should have any degree of accuracy or validation. How do you know your plant is either underperforming, or your model is bad?
 - These types of scenarios reveal impacts to O&M service provider based on performance models they may not have control over

Exceptional service in the national interest



Thank You
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