

Extremely Low Probability of Rupture (xLPR) Project

Framework overview

Rémi Dingreville

Sandia National Laboratories

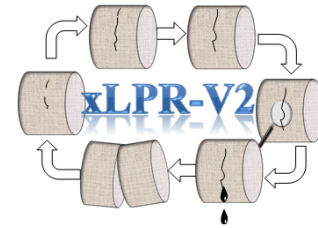


Sandia
National
Laboratories

Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

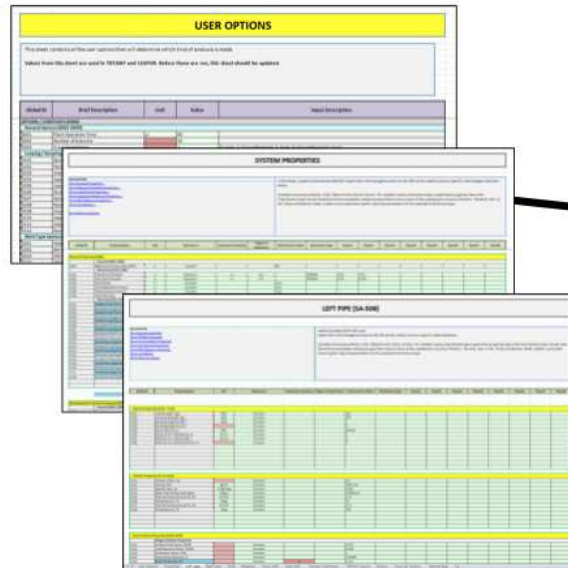
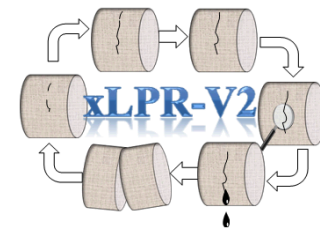
**xLPR External Review Board Meeting
October 29-30, 2014**

xLPR v2.0 Framework overview



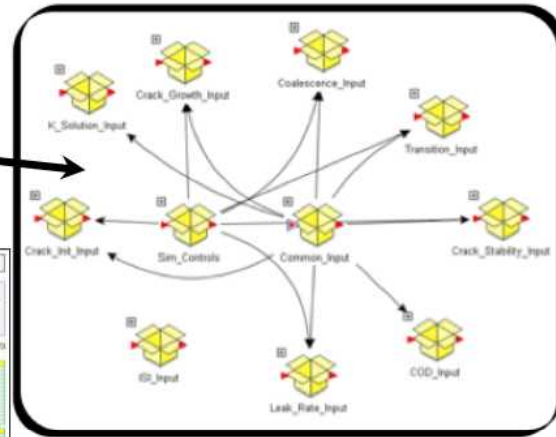
- **GoldSim software:**
 - Dynamic, probabilistic simulation software that serves as the integrating shell linking various modules used in the xLPR model.
- **Input interface:**
 - Interface between user and global structure.
 - Uncertainty distribution associated with each input defined in the Input spreadsheet
- **Deterministic model:**
 - Linking the sub-models to the Framework (Dynamic Link Libraries).
- **Sampling structure:**
 - Defines the number and order of realization and appropriate values to use based on uncertainty.
 - Outer epistemic loop, and inner aleatory loop.
 - [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop.
- **Landing platform:**
 - Tie up the Interface, Sampling Structure and Deterministic models under the same umbrella.
 - List all inputs and user selected options required by the model to run.

The Framework is constructed using a landing platform to allow a parallel development of the physical models , the interface and sampling methodologies



User interface

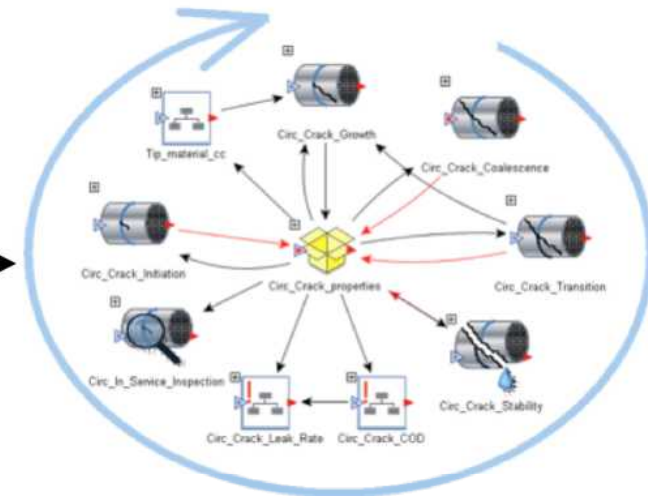
Defined by the **input group** and Excel spreadsheets hosting distributions for input parameters.
Pre-defined inputs.



Landing platform

Definition of all input variables as well as simulation controls.

In collaboration with the **input group** (simulation settings) and the **model group** (input/output of each model).

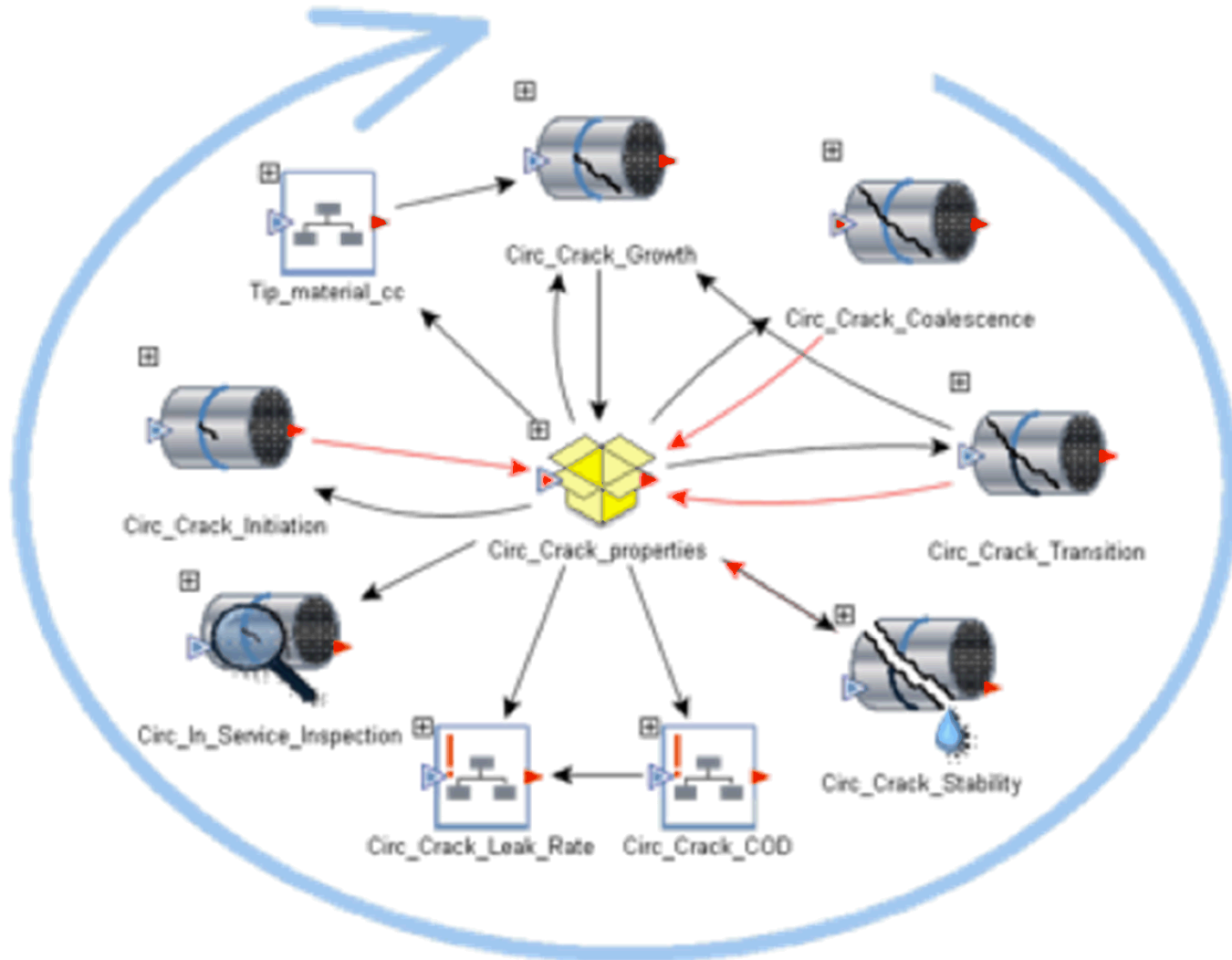
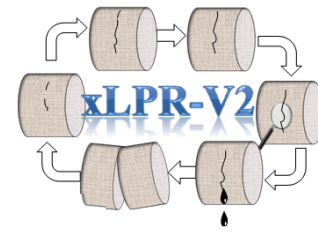


Physical (deterministic) models

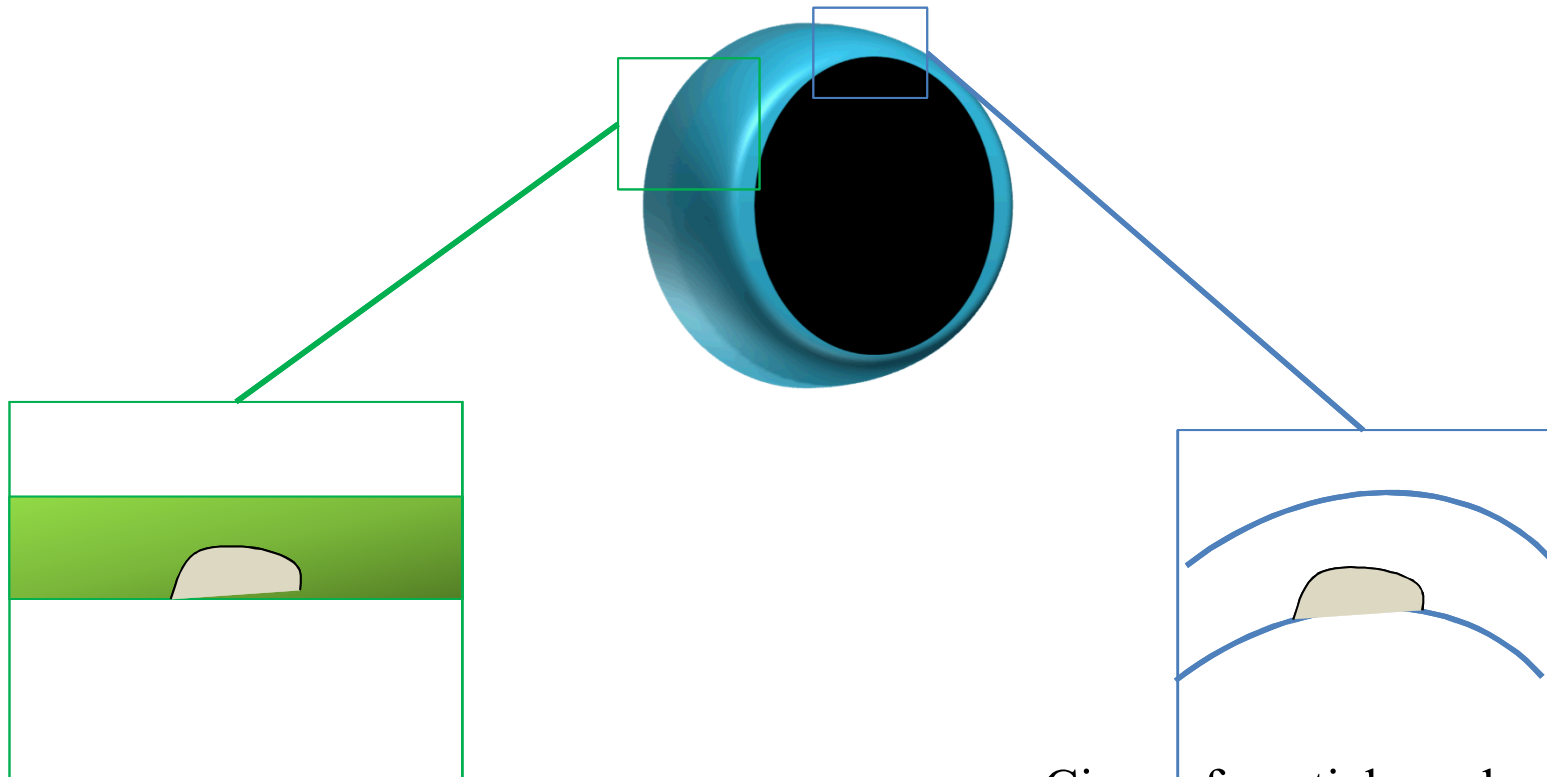
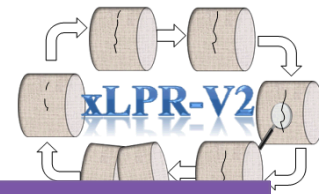
Definition of all input variables as well as simulation controls.

Each container host module developed by the **model group** and compiled as a DLL.

Deterministic model



Crack modeling



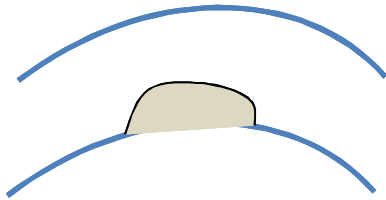
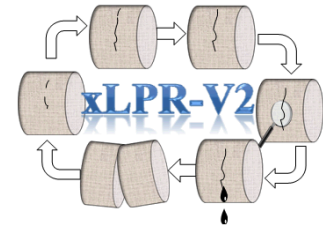
Axial cracks

(developed in different planes – do not coalesce)

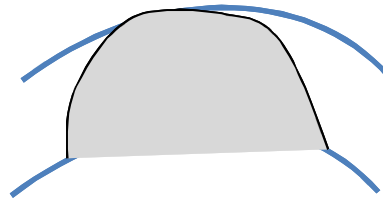
Circumferential cracks

(all in the center of the weld – may coalesce)

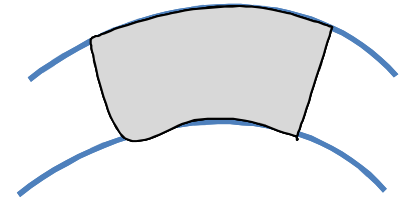
Crack modeling



Surface crack (SC)



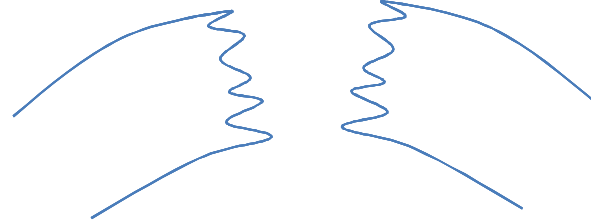
Transitioning crack (TC)



Through wall crack (TWC)

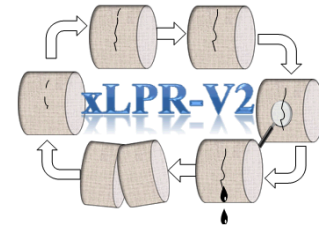


Coalesced crack
(only circ. Crack)



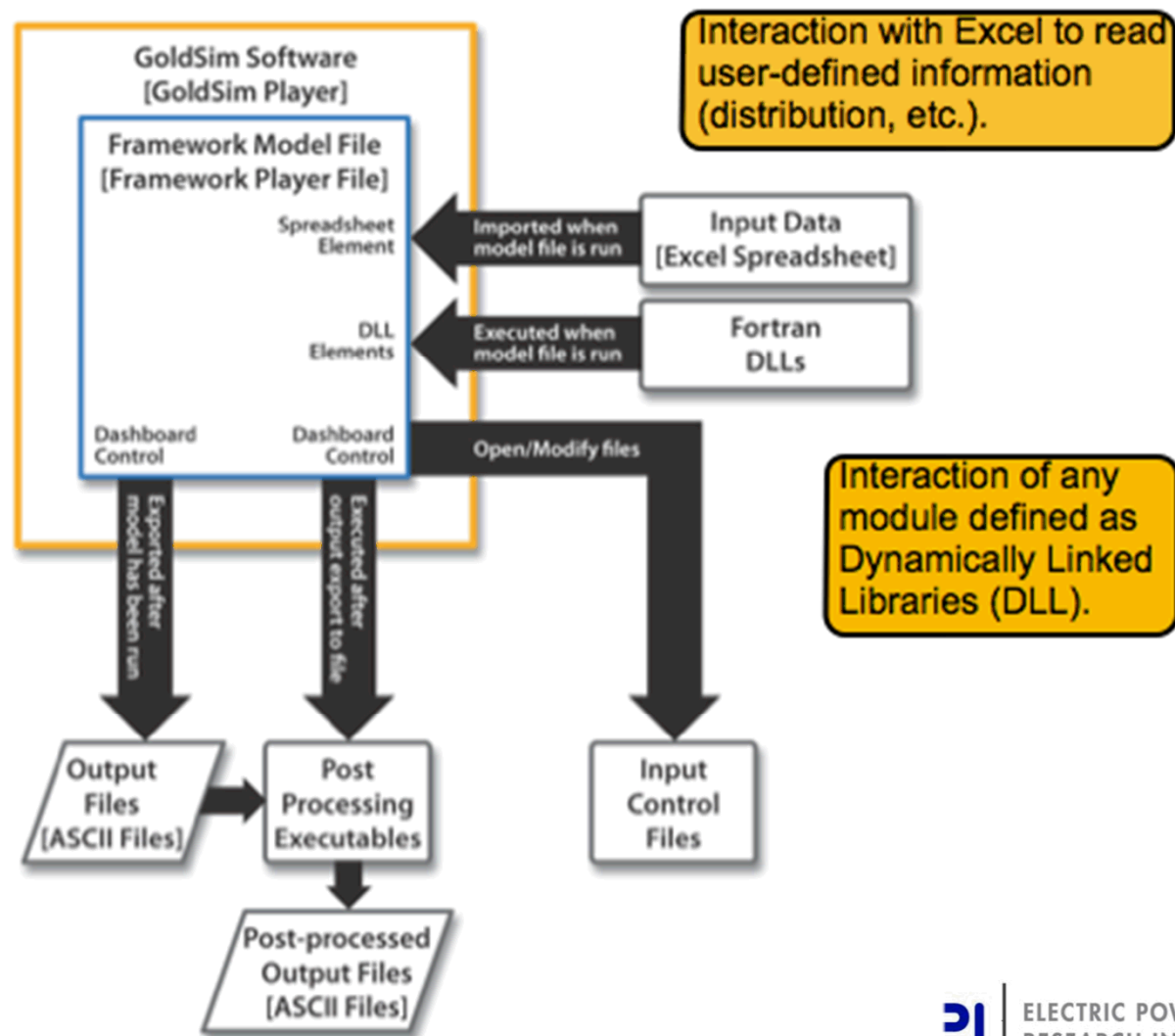
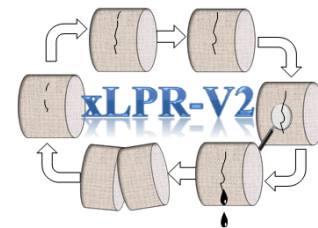
Rupture

GoldSim software

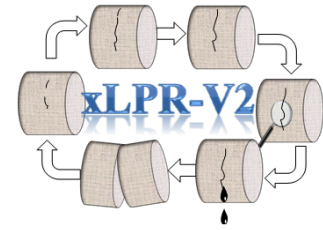


- **Dynamic, probabilistic simulation software that serves as the integrating shell linking various modules used in the xLPR model.**

GoldSim was chosen as the probabilistic framework to integrate the various components of this effort and to perform probabilistic analysis in a QA manner

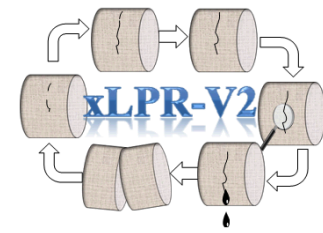


User interface



- Interface between the user and global structure.
- Uncertainty distribution associated with each input defined in the Input spreadsheet.

The Framework collects the user-defined probability distributions (input), samples and allocates them accordingly to each physical module



Input distributions

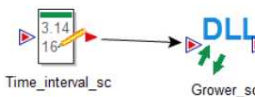
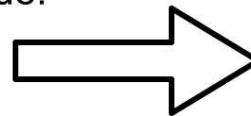
Are defined within the input Excel worksheet. User can also select uncertainty type (aleatory/epistemic).

Sampled model inputs

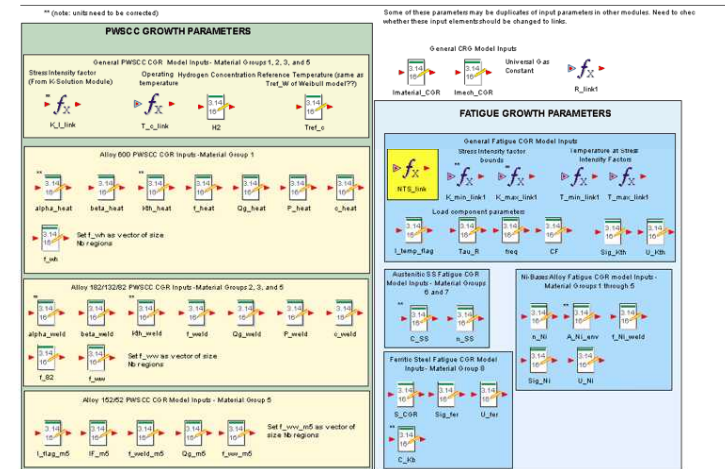
Are associated with appropriate unit in the landing platform.

USER OPTIONS				
This sheet contains all the user options that will determine which kind of analysis is made.				
Values from this sheet are used in TIFANY and LEAPOR. Before these are run, this sheet should be updated.				
Global ID	Brief Description	Unit	Value	Input Description
Options / Constants (0000)				
0001	General Options (0001-0009)			
0001	Print Operation Time	hr	10	
0002	Number of Subunits		10	
0003	Crank Orientation		1	0: none, 1: Circumferential, 2: Axial, 3: Circumferential + Axial
Logging / Sampling Options (0101-0199)				
0101	Sample Size (Epistemic)		0	Number of outer loops in the simulation (NEED TO BE SET IN GOLDSM in SIMULATION SETTINGS)
0102	Random Seed (Epistemic)		1	Random Seed for outer loop (NEED TO BE SET IN GOLDSM in SIMULATION SETTINGS)
0103	Loop Sampling (Epistemic)		1	Loop sampling setting for outer loop (0: None, 1: Internal, 2: External)
0104	Use Adaptive (Epistemic)		0	0 = no, 1 = yes (use implementation only)
0105	Use Discretization (Epistemic)		0	0 = no, 1 = yes
0106	Number of Stacks (Epistemic)		10	Integer 1 and + epistemic sample size (0101)
0107	Sample Size (Aleatory)		2	Number of inner loops in the simulation
0108	Random Seed (Aleatory)		0	Random Seed for inner loop (NEED TO BE SET IN GOLDSM in Main Model (Random))
0109	Loop Sampling (Aleatory)		0	Loop sampling setting for inner loop (0: None, 1: Internal, 2: External)
0110	Use Adaptive (Aleatory)		0	0 = no, 1 = yes
0111	Use Discretization (Aleatory)		0	0 = no, 1 = yes
0112	Number of Stacks (Aleatory)		25	Integer 1 and + aleatory sample size (0107)
Weld Type Options (0201-0299)				
0201	Weld Type Choice		0	Weld types (0: User-defined weld, 1: SM weld, 2: DM weld)
0202	SM Weld Type Choice		2	Similar metal weld types (1: SS weld, 2: CS weld)
0203	DM Weld Type Choice		2	Disimilar metal weld types (1: RRP inner, 2: RRP outer, 3: Steam generator)

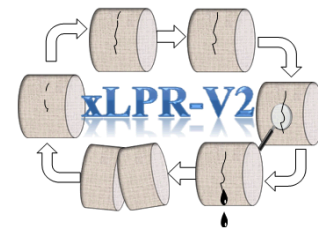
Uncertain input values are sampled automatically by the code.



For Detailed Information on the module's features please refer to the Controlled Module Documentation on the xLPR Configuration Management Web Site:
https://webps1.battelle.org/nrcnureg/home/xLPR_CM/Beta%20Model%20Dev/Forms/AllItems.aspx?RootFolder=%2Fncnureg%2Fhome%2FxlPR%5fCM%2FBeta%20Model%20Dev%2FModules%2FGrower%5f%2e1&FolderCTID=%2F7b8BE040D4%2d490D%2d4B42%2dB1A1%2d2d38DBE400771%7d



Sample input are sent to the module compiled as a DLL.

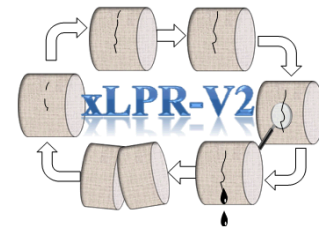


Input database worksheet: user options

USER OPTIONS				
This sheet contains all the user options that will determine which kind of analysis is made.				
Values from this sheet are used in TIFFANY and LEAPOR. Before these are run, this sheet should be updated.				
Global ID	Brief Description	Unit	Value	Input Description
OPTIONS / CONSTANTS (0000)				
General Options (0001-0099)				
0001	Plant Operation Time	yr	60	
0002	Number of Subunits		30	
0003	Crack Orientation		1	0: none, 1: Circumferential, 2: Axial, 3: Circumferential + Axial
Looping / Sampling Options (0101-0199)				
0101	Sample Size (Epistemic)		0	Number of outer loops in the simulation (NEED TO BE SET IN GOLDSIM in SIMULATION SETTINGS)
0102	Random Seed (Epistemic)		1	Random Seed for outer loop (NEED TO BE SET IN GOLDSIM in SIMULATION SETTINGS)
0103	Imp Sampling (Epistemic)		1	Imp sampling setting for outer loop 0: None, 1: Internal, 2: External
0104	Use Adaptive (Epistemic)		0	0=no, 1=yes (not implemented yet)
0105	Use Discretization (Epistemic)		0	0=no, 1=yes
0106	Number of Strata (Epistemic)		10	integer >3 and < epistemic sample size (0101)
0107	Sample Size (Aleatory)		2	Number of inner loops in the simulation
0108	Random Seed (Aleatory)		5	Random Seed for inner loop (NEED TO BE SET IN GOLDSIM in Main_Model Element)
0109	Imp Sampling (Aleatory)		2	Imp sampling setting for inner loop 0: None, 1: Internal, 2: External
0110	Use Adaptive (Aleatory)		0	0=no, 1=yes
0111	Use Discretization (Aleatory)		0	0=no, 1=yes
0112	Number of Strata (Aleatory)		25	integer >3 and < aleatory sample size (0107)
Weld Type Options (0201-0299)				
0201	Weld Type Choice		0	Weld types 0: User-defined weld, 1: SM weld, 2: DM weld
0202	SM Weld Type Choice		2	Similar metal weld types (1: SS weld, 2: CS weld)
0203	DM Weld Type Choice		2	Dissimilar metal weld types (1: RCP inlet, 2: RPV outlet, 3: Steam generator)

- All user options will be read from Excel into GoldSim with the exception of the epistemic sample size, epistemic random seed, and aleatory random seed.

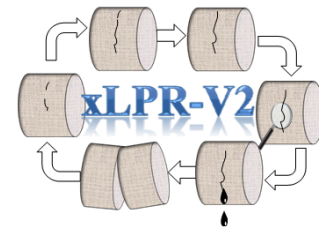
Input database worksheet: system properties



SYSTEM PROPERTIES												
NAVIGATION Go to General Properties Go to Data Source Properties Go to Load/Unload Properties Go to Distribution Properties Go to Advanced Properties Go to Corrosion Go to Steam & Air						In this sheet, system properties are defined. Hyperlinks in the navigation menu to the left can be used to jump to specific input category sections below. Constant values are entered in the "Deterministic Value" column. For random inputs, distribution type is specified using drop-downs in the "Distribution Type" column and distribution parameter values are specified in one or more of the subsequent columns ("Param1", "Param2", etc.). In the "Distribution Options" sheet, a table is provided showing the required parameters for the selected distribution type.						
Global ID	Property Name	Unit	Data Source	Importance Sampling	Region of Importance	Deterministic Value	Distribution Type	Param1	Param2	Param3	Param4	Param5
Deterministic Properties (1000)												
1000	Reactor Core Power (MW)	W	Constant			100						
1001	Reactor Core Power (MW)	W	Constant			0.5						
1002	Reactor Core Power (MW)	W	Constant			0.5						
1003	Reactor Core Power (MW)	W	Constant			0.5						
1004	Reactor Core Power (MW)	W	Constant			0.5						
1005	Reactor Core Power (MW)	W	Constant			0.5						
1006	Reactor Core Power (MW)	W	Constant			0.5						
1007	Reactor Core Power (MW)	W	Constant			0.5						
1008	Reactor Core Power (MW)	W	Constant			0.5						
1009	Reactor Core Power (MW)	W	Constant			0.5						
1010	Reactor Core Power (MW)	W	Constant			0.5						
1011	Reactor Core Power (MW)	W	Constant			0.5						
1012	Reactor Core Power (MW)	W	Constant			0.5						
1013	Reactor Core Power (MW)	W	Constant			0.5						
1014	Reactor Core Power (MW)	W	Constant			0.5						
1015	Reactor Core Power (MW)	W	Constant			0.5						
1016	Reactor Core Power (MW)	W	Constant			0.5						
1017	Reactor Core Power (MW)	W	Constant			0.5						
1018	Reactor Core Power (MW)	W	Constant			0.5						
1019	Reactor Core Power (MW)	W	Constant			0.5						
1020	Reactor Core Power (MW)	W	Constant			0.5						
1021	Reactor Core Power (MW)	W	Constant			0.5						
1022	Reactor Core Power (MW)	W	Constant			0.5						
1023	Reactor Core Power (MW)	W	Constant			0.5						
1024	Reactor Core Power (MW)	W	Constant			0.5						
1025	Reactor Core Power (MW)	W	Constant			0.5						
1026	Reactor Core Power (MW)	W	Constant			0.5						
1027	Reactor Core Power (MW)	W	Constant			0.5						
1028	Reactor Core Power (MW)	W	Constant			0.5						
1029	Reactor Core Power (MW)	W	Constant			0.5						
1030	Reactor Core Power (MW)	W	Constant			0.5						
1031	Reactor Core Power (MW)	W	Constant			0.5						
1032	Reactor Core Power (MW)	W	Constant			0.5						
1033	Reactor Core Power (MW)	W	Constant			0.5						
1034	Reactor Core Power (MW)	W	Constant			0.5						
1035	Reactor Core Power (MW)	W	Constant			0.5						
1036	Reactor Core Power (MW)	W	Constant			0.5						
1037	Reactor Core Power (MW)	W	Constant			0.5						
1038	Reactor Core Power (MW)	W	Constant			0.5						
1039	Reactor Core Power (MW)	W	Constant			0.5						
1040	Reactor Core Power (MW)	W	Constant			0.5						
1041	Reactor Core Power (MW)	W	Constant			0.5						
1042	Reactor Core Power (MW)	W	Constant			0.5						
1043	Reactor Core Power (MW)	W	Constant			0.5						
1044	Reactor Core Power (MW)	W	Constant			0.5						
1045	Reactor Core Power (MW)	W	Constant			0.5						
1046	Reactor Core Power (MW)	W	Constant			0.5						
1047	Reactor Core Power (MW)	W	Constant			0.5						
1048	Reactor Core Power (MW)	W	Constant			0.5						
1049	Reactor Core Power (MW)	W	Constant			0.5						
1050	Reactor Core Power (MW)	W	Constant			0.5						
175 Reactor Core Power (MW) (Importance Sampling)												
Distribution Control / Parameter Properties (1000)												
1000	Reactor Core Power (MW)	W	Constant			100						

- List all the variables used in the model by category.
- Defines variable units.
- List uncertainty type and associated distribution.

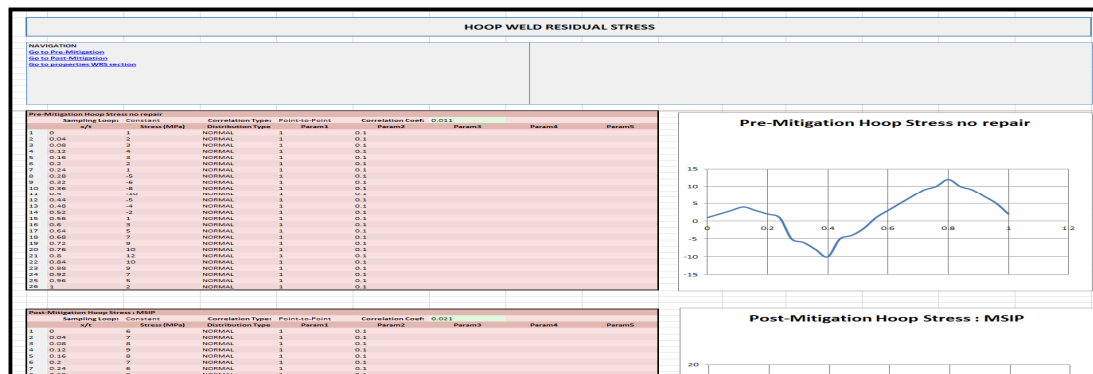
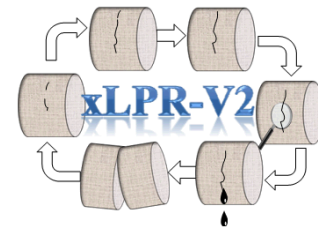
Input database worksheet: materials properties



LEFT PIPE (SA-508)													
NAVIGATION Go to general information Go to parameter definitions Go to data distribution options Go to data distribution parameters Go to data distribution parameters Go to data distribution parameters				material properties for left pipe Hyperlinks in the navigation menu to the left can be used to jump to specific materials below. Constant values are entered in the "Distribution Value" column. For random inputs, distribution type is specified using drop lists in the "Distribution Type" column and other input parameter values are specified in one or more of the subsequent columns ("Param1", "Param2", etc.) in the "Group-List Options" sheet, a table is provided showing the required parameters for the selected distribution type.									
Material ID	Property Name	Unit	Data Source	Distribution Type	Group-List Options	Param1	Param2	Param3	Param4	Param5	Param6	Param7	Param8
General Properties (SA-508)													
11.001	Material Name	Text	Constant			SA-508							
11.002	Material Grade	Text	Constant			SA-508							
11.003	Material Thickness	Text	Constant			1/2							
11.004	Material Weight	Text	Constant			100000							
11.005	Material Density	Text	Constant			7.8							
11.006	Material Modulus of Elasticity	Text	Constant			29							
Material Properties (SA-508)													
11.101	Material Yield Strength	Text	Constant			50							
11.102	Material Tensile Strength	Text	Constant			60							
11.103	Material Elongation at Break	Text	Constant			20							
11.104	Material Reduction of Area	Text	Constant			40							
11.105	Material Charpy Impact Energy	Text	Constant			70							
11.106	Material Hardness	Text	Constant			100							
11.107	Material Poisson's Ratio	Text	Constant			0.3							
Group-List Options (SA-508)													
11.101	Material Yield Strength	Text	Constant			50							
11.102	Material Tensile Strength	Text	Constant			60							
11.103	Material Elongation at Break	Text	Constant			20							
11.104	Material Reduction of Area	Text	Constant			40							
11.105	Material Charpy Impact Energy	Text	Constant			70							
11.106	Material Hardness	Text	Constant			100							
11.107	Material Poisson's Ratio	Text	Constant			0.3							

- List all materials properties for selected materials.
- Defines variable units.
- Protected to prevent user from making changes unintentionally.
- User selects which material is to be used for the left pipe / right pipe / weld / and mitigation (inlay or overlay). Assigned to individual tabs.

Input database worksheet: WRS

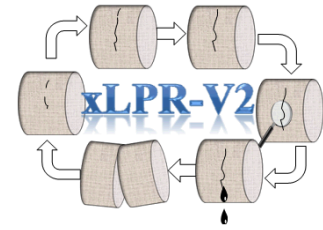


- Universal weight function selected. Up to 26 locations can be used to represent the WRS profile. In the GUI if distribution selected, the mean is displayed.
- For each 26 locations, stress can be entered as a constant or distribution.
- Pre and post mitigation WRS defined for both Hoop and Axial.
- 3 WRS profiles defined in Hoop WRS tab and 3 defined in Axial WRS tab; only defined profiles that will be used.
- Weld type (DM, SM, or user option), weld properties, and weld repair state (0%, 15%, 50%) can be defined to assign the appropriate geometry and material properties to the problem.

The diagram illustrates the xLPR-V2 architecture. It features a central blue block labeled 'xLPR-V2' with a reflection effect. This central block is connected to a sequence of six tan-colored cylindrical blocks arranged in a circular path. Arrows indicate the flow of data from one block to the next in a clockwise direction. The top-left block has a vertical crack, the top-right block has a circular hole, and the bottom-right block has a vertical crack with a single drop of oil falling from it.

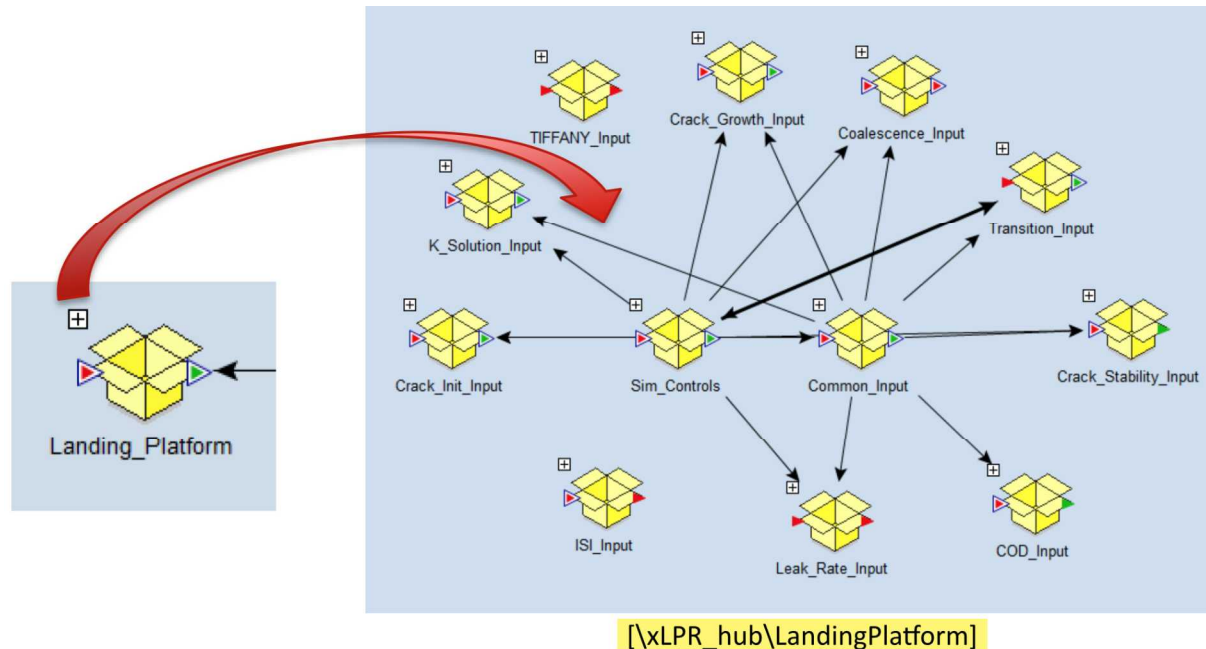
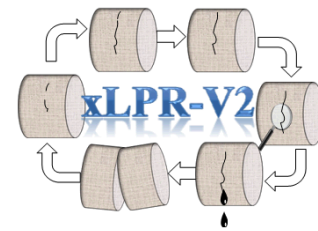
EPRI | ELECTRIC POWER
RESEARCH INSTITUTE

Landing platform



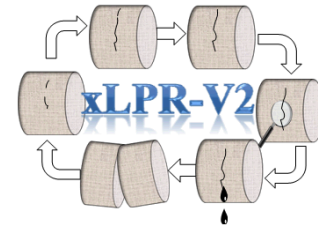
- Tie up the Graphical Interface, Sampling Structure and Deterministic models under the same umbrella.
- List all inputs and user selected options required by the model to run.

Landing platform: Imports inputs values from the GUI interface and Excel input spreadsheet into a common “hub”

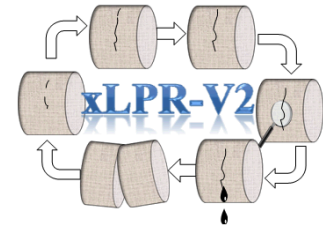


- The landing platform lists and organizes the inputs used by each model.
- These containers only include data defined in the GUI and Excel input spreadsheet.
- Sim controls have model options such as circ and/or axial; model choices; fatigue and/or PWSCC.
- Common input are inputs from the input spreadsheet that are common to many of the modules.

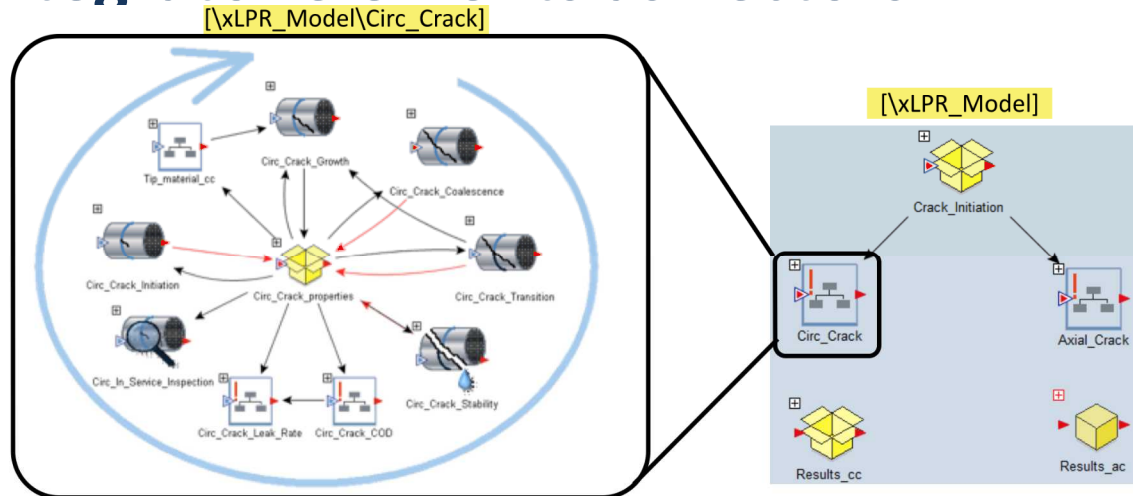
Landing platform: Time interval calculations



- Time is split in discrete time intervals (up to 5 based on operating modes and mitigation times).
- For each time interval (PWSCC), logic script defines: T, pressure, Zn concentration, OD/ID, pipe thickness, normal operating stresses
- For fatigue, logic script defines time intervals where all the following values constant: DO, stresses (min/max), rise time, etc...
- Transient calculation: allows to define how many event (and type) per time step as a function of start/end time, front/back loading, cycles per event, events per year.

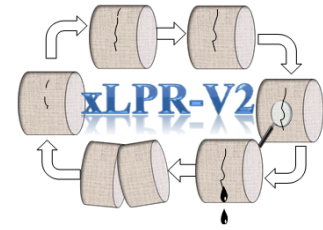


Deterministic model: structure using on state variable integrator elements as vectors



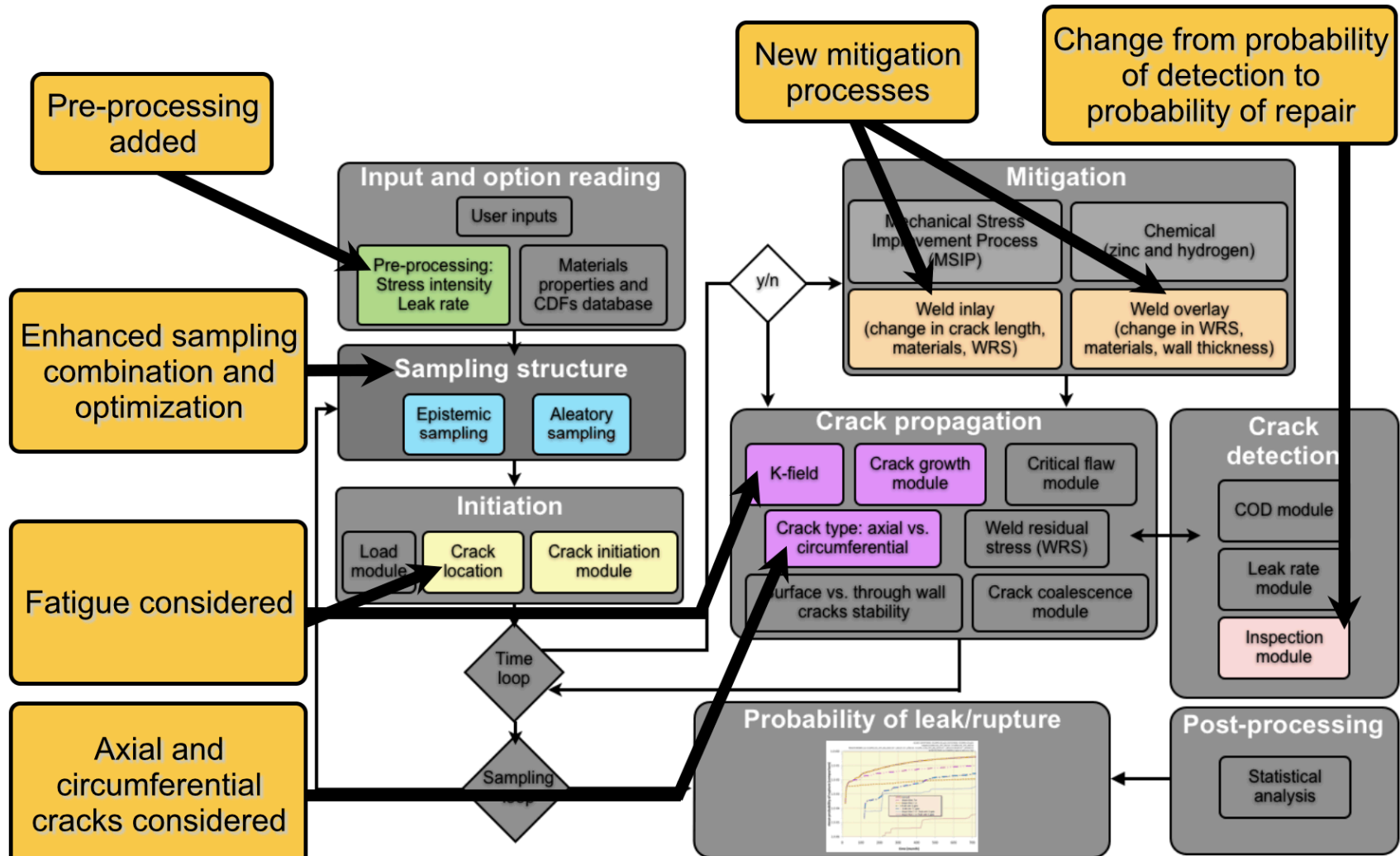
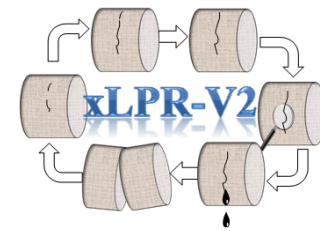
- Circumferential and axial crack evolution have been implemented.
- Deterministic model linked to sampling scheme.
- **State variables** and **Integrator element** used to track crack properties (type, position, depth, inner/outer diam half-length) changing over time.
 - Time histories saved and growth calculation using current props as input without recursive error.
 - Rate of change in variables, discrete changes.
- **Vector structure for state variables:**
 - Crack sorted by occurrence time.
 - Pipe subdivided in N regions (i.e. maximum 2N cracks possible for each realization in one sim).
- Time loop starts at coalescence and finishes with crack growth. Crack growth rate for variable applied at the end of time step.

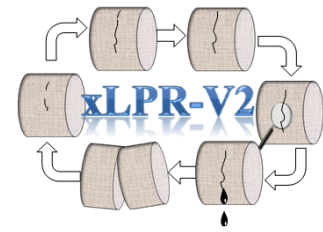
Deterministic model



- Linking the sub-models to the Framework (Dynamic Link Libraries).

In xLPR v2.0 several modules have been changed and improved based on the lessons learned from xLPR v1.0





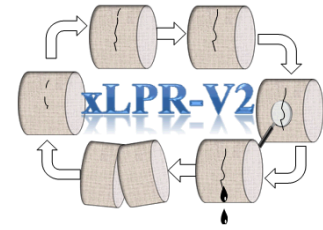
Crack definition and tracking

- **Crack attributes:**

- Pipe subdivided in N regions (i.e. maximum 2N cracks possible for each realization in one sim.
 - Current N = 30, but can be set up to 100 segments.
- Maximum of 2N cracks possibles (N circumferential, N axial).
- At each time step, a crack may be defined by 6 properties:
 - Crack type.
 - Crack orientation (circ. vs. axial).
 - Crack position (center of segment).

- **Crack type** provides information about the status of a crack using a relative integer value representing different possible crack aspects:

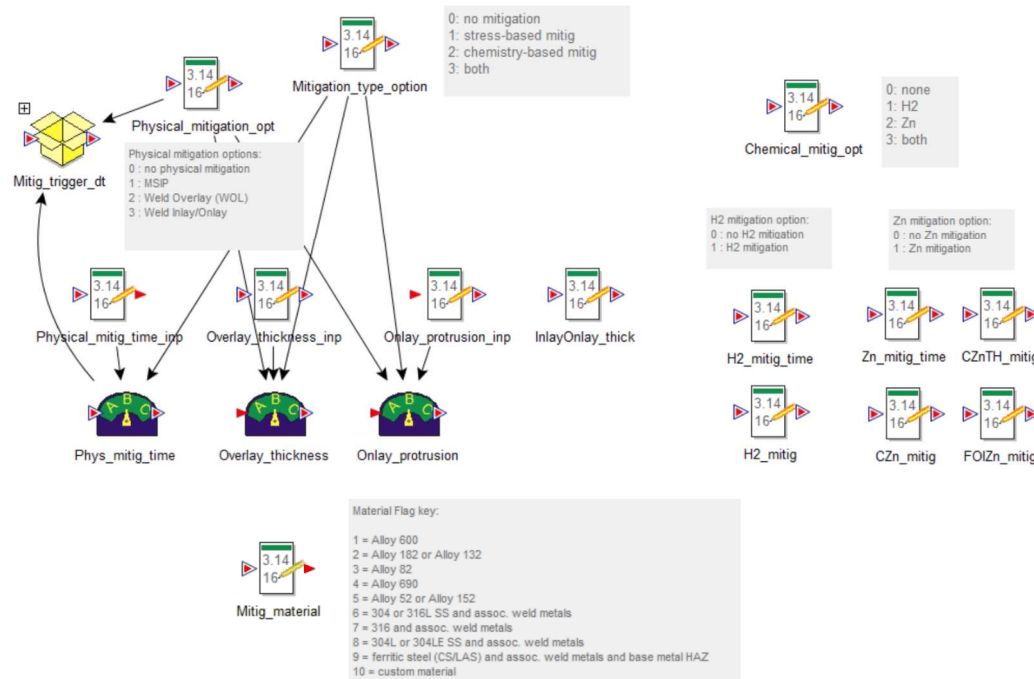
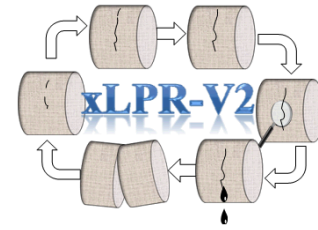
- 0: No crack appeared
(default and initial at t=0).
- -1: Surface crack (circ. and axial)
Starting status when originating
- -2: Transitioning crack (circ. and axial)
Extending from inner to outerbut radial
lengths different.



Crack definition and tracking

- **Crack position** ([radians] for circ.; [m] for axial) used to track center of crack.
 - Position of an axial crack center always starts at the center of the pipe segment and does not change regardless of different pipe material on left and right of weld: No asymmetrical growth.
- **Crack depth** represents the depth of the crack from the inside of the pipe toward the outside.
 - Dimensionless and expressed as fraction of pipe wall thickness.
 - Used for both circ. and axial cracks (only for surface cracks).
- **ID half-length** represents the crack along pipe inner radius.
 - Used for both circ. and axial cracks whether surface, transitioning or through-wall.
 - Normalized to dimensionless number:
 - Axial: normalized by πR (R = inner radius)
 - Circ.: Normalized by π
- **OD half-length** represents the crack along pipe outer radius.
 - Used for both circ. and axial cracks when they are transitioning or becoming through-wall.
 - Normalized to dimensionless number

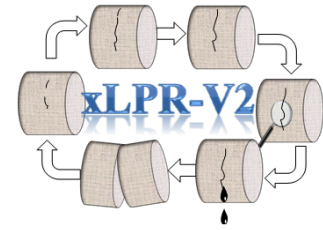
Mitigation: GoldSim implementation



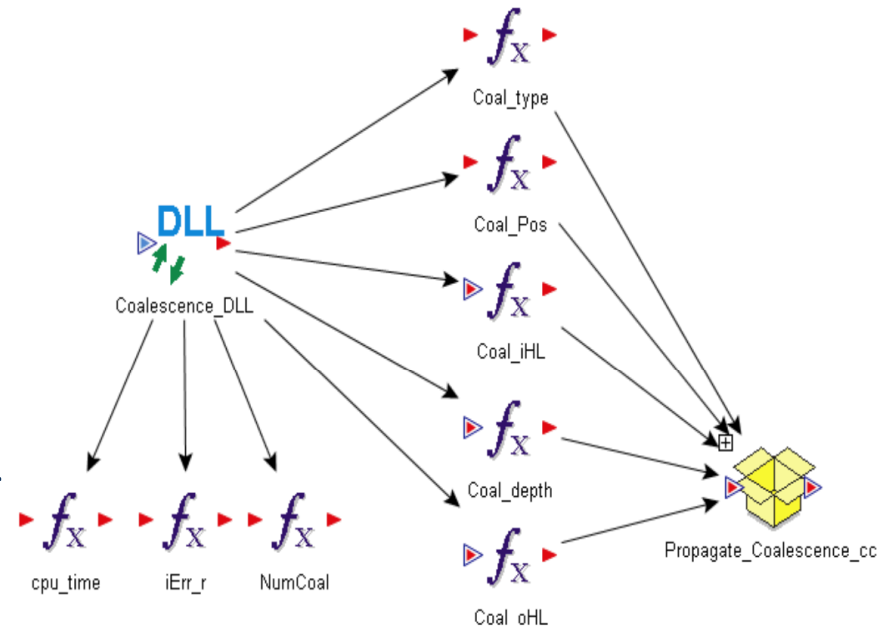
[xLPR_Hub\Landing_Platform\Sim_Controls\Mitigation]

- Performed prior the simulation starts.
- Logic implemented to identify appropriate mitigation time.
- Depending on the type of mitigation various internal state variable are redefined (e.g. stresses [MSIP], WRS, geometry, crack location [inlay/onlay]).

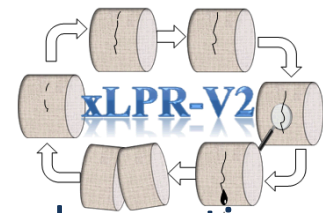
Crack coalescence: GoldSim implementation



- The purpose of this module is to perform the function of simulating crack coalescence of circumferential (no axial) cracks at a given time step.
- For each time step after an active crack has been found the coalescence module is invoked by the coalescence DLL wrapper via the Framework.
- Attribute modified:
 - Crack type, depth, location, ID/OD half length, # of coalescence events
- Crack keeping the information is the one that is the closest to the zero reference (coalescer vs. coalescee). This approach is different from what was done in xLPR v1.0.

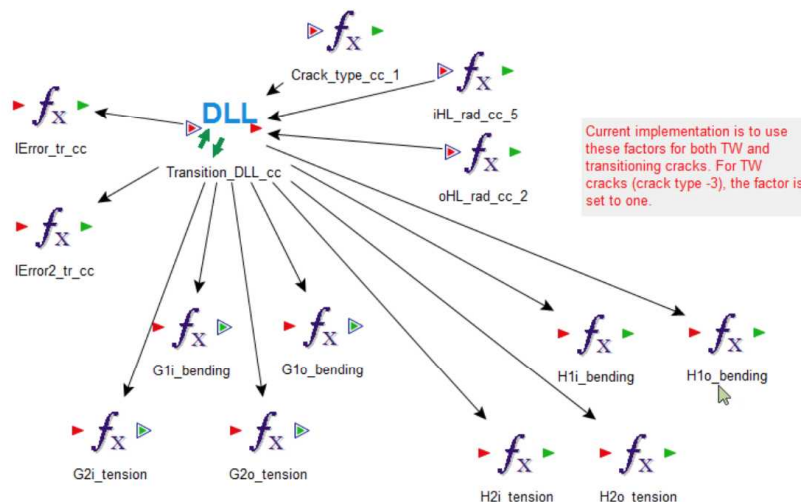


[\\xLPR_Model\\Circ_Crack\\Circ_Crack_Coalescence]



Crack transition: GoldSim implementation

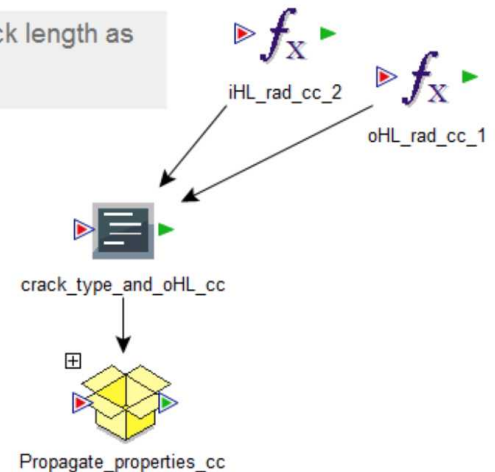
- Transition updates crack type from SC to TC and TC to TWC based on ratio of inner and outer half-lengths (crack type change).
- Calculates initial OD half-length (crack type change).
- Logic implemented to set non-dimensional depth to 1 (crack type change).
- Calculates correction factors for transitioning cracks (crack transition).
- Using current crack properties (causality sequence changed).



Change crack type and outer crack length as necessary

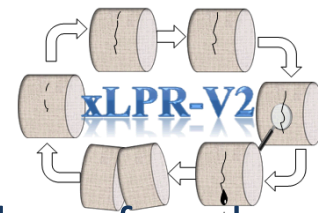
This script:

1. Determines appropriate crack types for active cracks (type < 0)
 - a) Turns surface crack (SC) to transitioning crack (TC) if $a/t \geq$ critical a/t ratio
 - b) Turns idealized through wall crack (TWC) to transitioning crack (TC) if critical $idHL/odHL$ ratio is exceeded (e.g., by coalescence)
 - c) Turns TC to TWC if $idHL/odHL$ falls below critical $idHL/odHL$ ratio
2. Determines oHL values for discrete crack type changes to TC or TWC



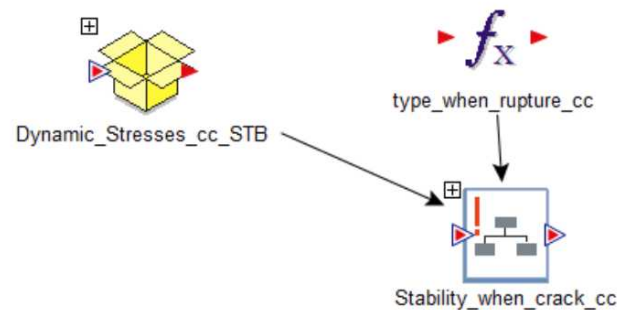
[xLPR_Model\Circ_Crack\Circ_Crack_Transition\Crack_type_changes_cc]

[xLPR_Model\Circ_Crack\Circ_Crack_Transition\Crack_Transition_module_cc]

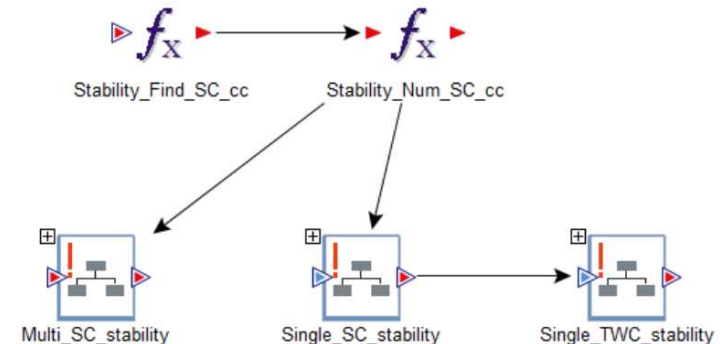


Crack stability: GoldSim implementation

- For each time (+ predicted time steps) step after an active crack has been found the stability module is invoked by the stability DLL wrapper via the Framework.
- Logic implemented to determine if a crack becomes a TWC or if we have rupture.
- If only SC, multiple NSC model used (rupture)
- If at least one TWC: Single SC fail (SC to TWC) and single TWC fail model (rupture)
- Multiple crack NSC criterion used to evaluate if pipe ruptured (as opposed to transitioning crack).
- Seismic consequences tracked:
 - If multiple SC or single TWC gives rupture, track time and continue with nominal
 - If single SC gives rupture, check resulting TWC for rupture. If so track time and continue with nominal.

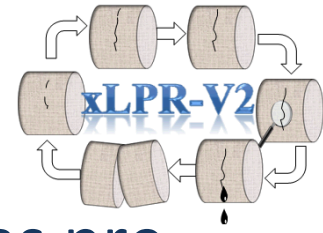


[xLPR_Model\Circ_Crack\Circ_Crack_Stability]

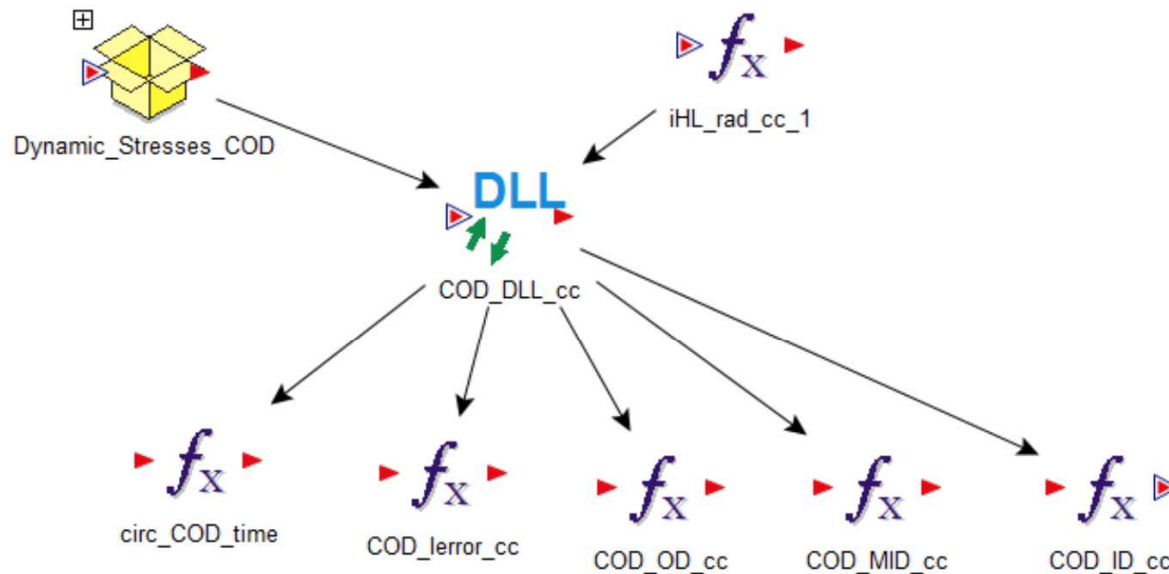


[xLPR_Model\Circ_Crack\Circ_Crack_Stability\stability_when_crack_cc]

COD: GoldSim implementation

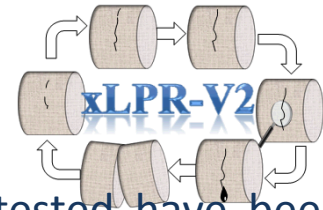


- Leak rate estimated via lookup tables calculated as pre-processor (LEAPOR).
- Options are available for crack morphology (only PWSCC and Fatigue are pre-defined morphologies currently implemented).

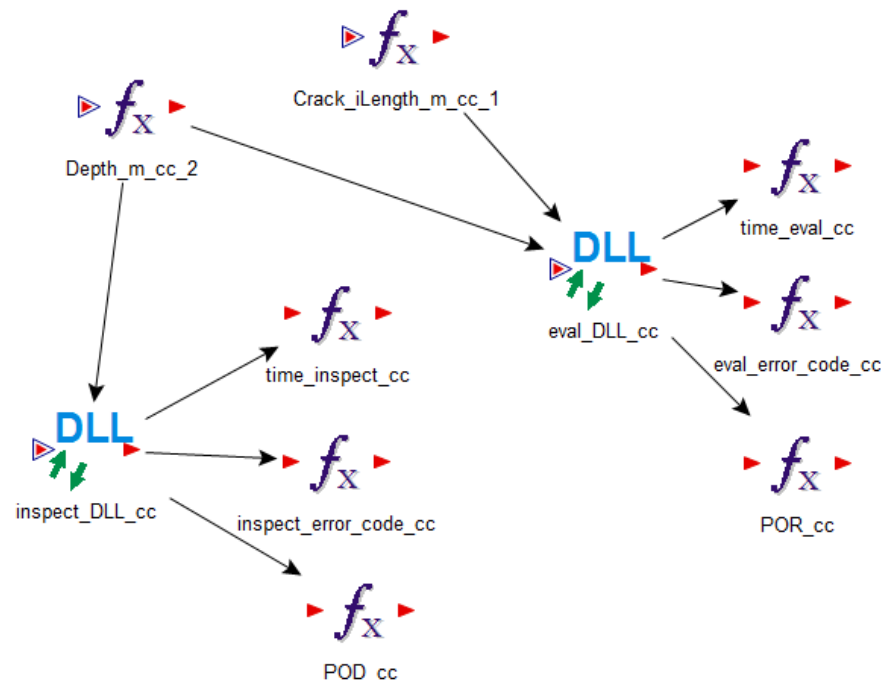


[xLPR_Model\Circ_Crack\Circ_Crack_COD]

ISI: GoldSim implementation

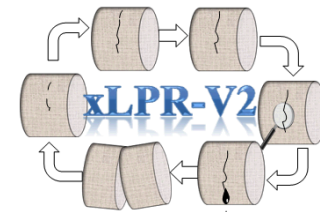


- DLLs wrapping for circ and axial have been created and tested. All tested have been passed.
- Calculates the probability of detection AND probability of repair for each crack (two different routines from the same DLL).

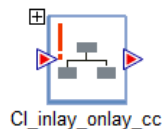
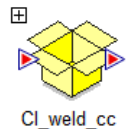


[\\xLPR_Model\\Circ_Crack\\Circ_In_Service_Inspection]

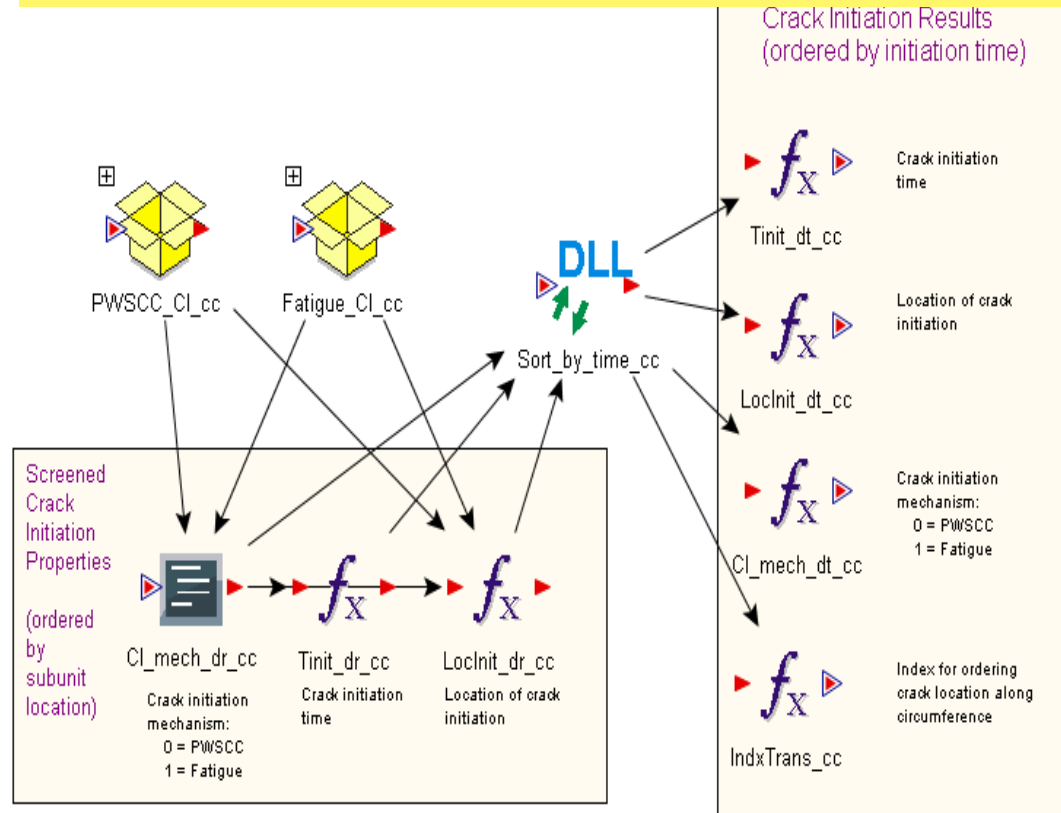
Crack Initiation: GoldSim implementation



- DLLs wrapping PWSCC and fatigue crack initiation have been created and tested. All tested have been passed.
- Logic implemented to define crack initiation time intervals.
- Logic implemented to ensure that multiple cracks initiated within time step will all be triggered.
- For inlay/onlay: call crack initiation with inlay properties and adjust crack initiation times after inlay mitigation is applied.

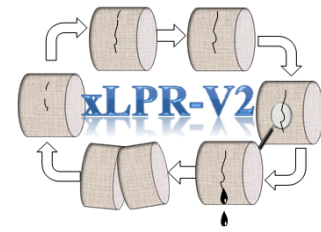


[xLPR_Model\Circ_Crack\Circ_Crack_Initiation\CI_Modules_cc\CI_weld_cc]

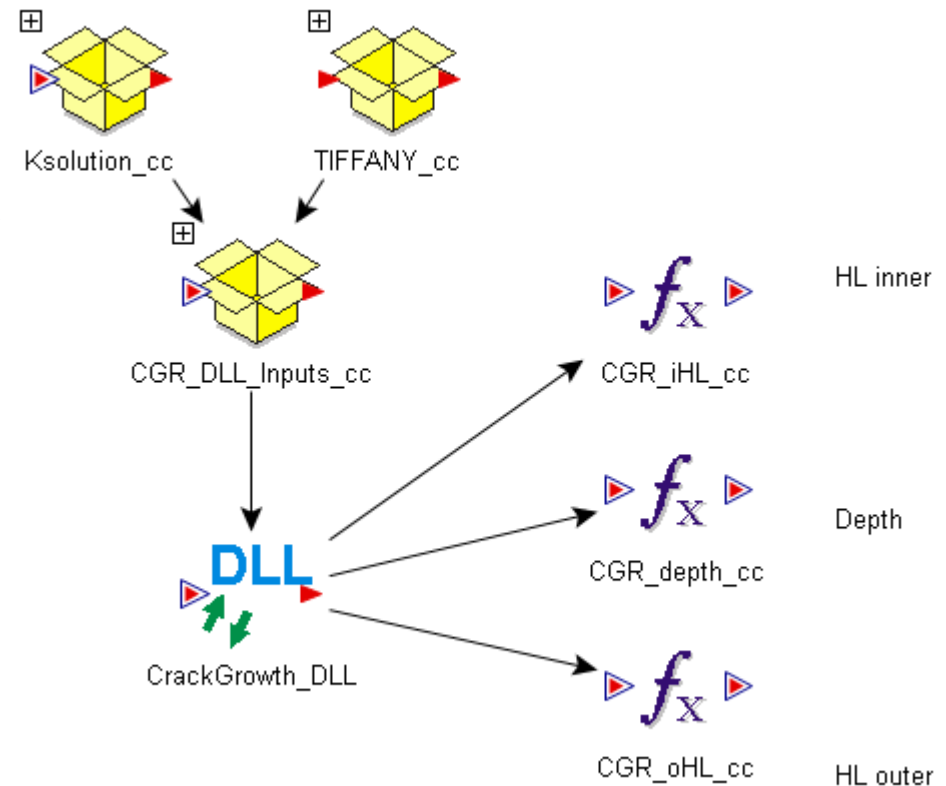


[xLPR_Model\Circ_Crack\Circ_Crack_Initiation\CI_Modules_cc]

Crack growth/K-sol: GoldSim implementation

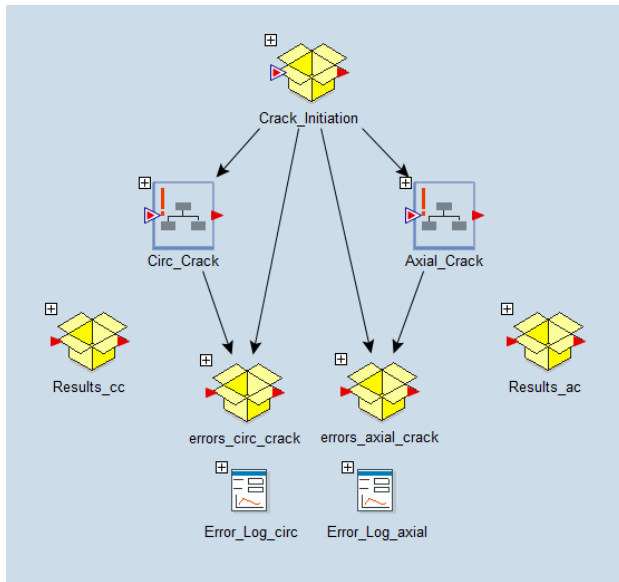
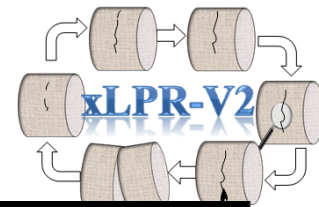


- Two crack growth mechanisms are considered:
 - PWSCC
 - Fatigue
- Script to identify materials where each crack tip is located as a function of time, inlay/onlay/overlay, and crack depth to define correct materials properties for crack growth.
- Fatigue K-solution is read from look-up table created by TIFFANY.
- Stress intensity factor vectorized by crack tip.



[xLPR_Model\Circ_Crack\Circ_Crack_Growth]

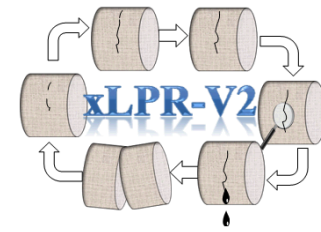
Error dashboard



- Individual error tracking dashboards for circumferential and axial cracks



Error dashboard



DESCRIPTION OF ERRORS

Crack Initiation PWSCC (Circumferential)

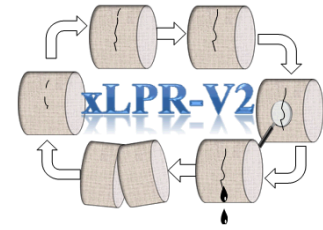
[Back to Error Indicator Dashboard](#)

Crack #	Error Flag
1	108
2	108
3	108
4	108
5	108
6	108
7	108
8	108
9	108
10	108
11	108
12	108
13	108
14	108
15	108
16	108
17	108
18	108
19	108
20	108
21	108
22	108
23	108
24	108
25	108
26	108
27	108
28	108
29	108
30	108

101: Number of subunits is out of range of validity
 102: Current subunit number is out of range of validity
 103: Number of time intervals is out of range of validity
 104: Initiation time model flag is out of range of validity
 105: Material type flag is out of range of validity
 106: Initiation location random variable is out of range of validity
 107: Duration for one or more time intervals is out of range of validity
 108: Zinc concentration for one or more time intervals is out of range of validity
 109: Zinc concentration threshold is out of range of validity
 110: Zinc factor of improvement is out of range of validity
 112: Component temperature for one or more time intervals is out of range of validity
 113: Activation energy is out of range of validity
 114: Universal gas constant is out of range of validity
 115: Proportionality constant for Direct Model 1 is out of range of validity
 116: Stress threshold for Direct Model 1 is out of range of validity
 117: Stress exponent for Direct Model 1 is out of range of validity
 118: Proportionality constant for Direct Model 2 is out of range of validity
 119: CW-SCC threshold parameter 1 for Direct Model 2 is out of range of validity
 120: CW-SCC threshold parameter 2 for Direct Model 2 is out of range of validity
 121: CW microcracking resistance parameter 1 for Direct Model 2 is out of range of validity
 122: CW microcracking resistance parameter 2 for Direct Model 2 is out of range of validity
 123: Environment CW exponent for Direct Model 2 is out of range of validity
 124: General CW parameter 1 for Direct Model 2 is out of range of validity
 125: General CW parameter 2 for Direct Model 2 is out of range of validity
 126: General CW parameter 3 for Direct Model 2 is out of range of validity
 127: General CW parameter 4 for Direct Model 2 is out of range of validity
 128: Yield stress is out of range of validity
 129: Ultimate stress is out of range of validity
 130: Elastic modulus is out of range of validity
 131: Best Weibull slope for Weibull model is out of range of validity
 132: Pivot time for Weibull model is out of range of validity
 133: Percent of components with crack at pivot time for Weibull model is out of range of validity
 135: Weibull slope for Weibull model is out of range of validity
 136: Stress exponent for Weibull model is out of range of validity
 137: Reference temperature for Weibull model is out of range of validity
 138: Reference stress for Weibull model is out of range of validity
 139: Initiation time random variable for Weibull model is out of range of validity
 201: Initiation time is out of range or non-numeric
 202: Direct Model 2 input parameters result in log(0) or DIV0 condition

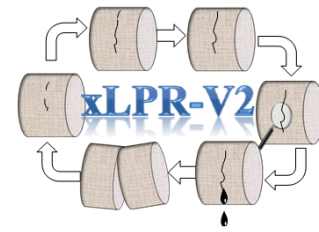
- Error elements tracked per module per subunit
- List of error code meanings provided for each module
- Time history results available for each error element
- Additional development and debugging continuing with testing

Pre-processing

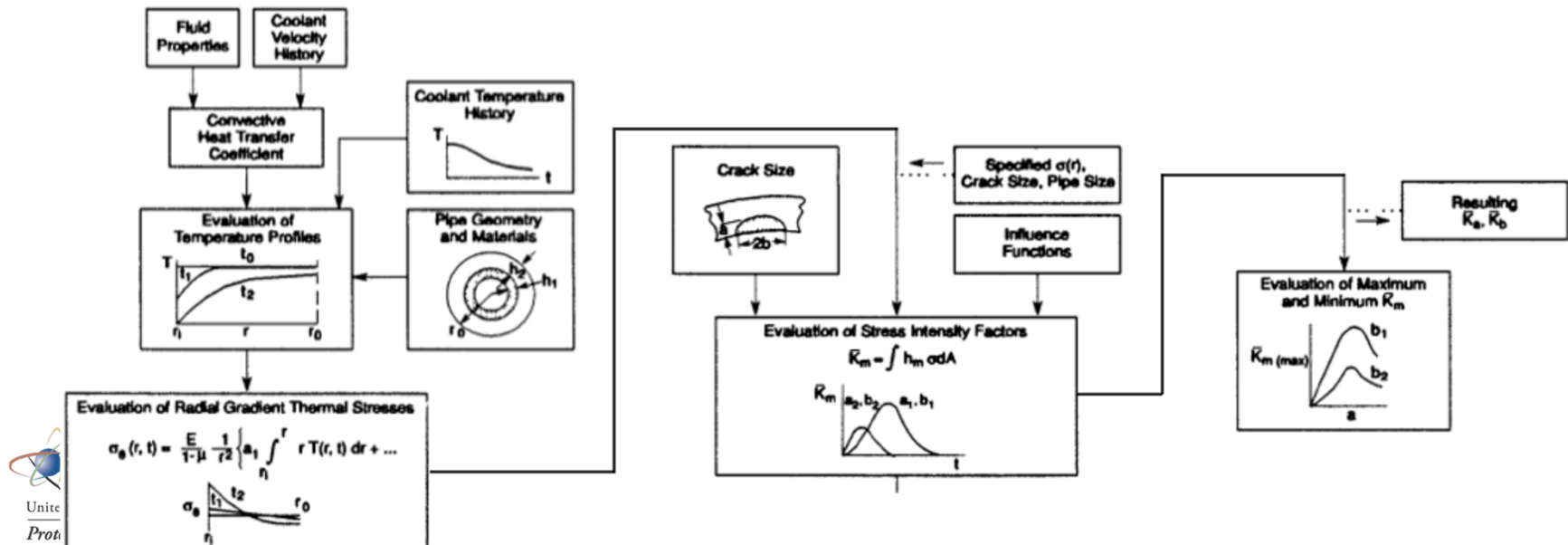


- Generate look-up tables for changes in stresses and K values for fatigue crack initiation and fatigue crack growth during transients.
- Generate look-up tables for leak rate.
- Look-up tables to be interpolated by the Framework.

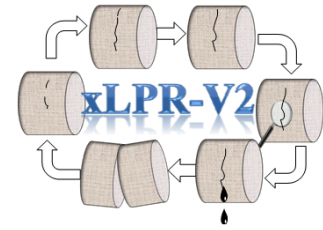
TIFFANY functionality



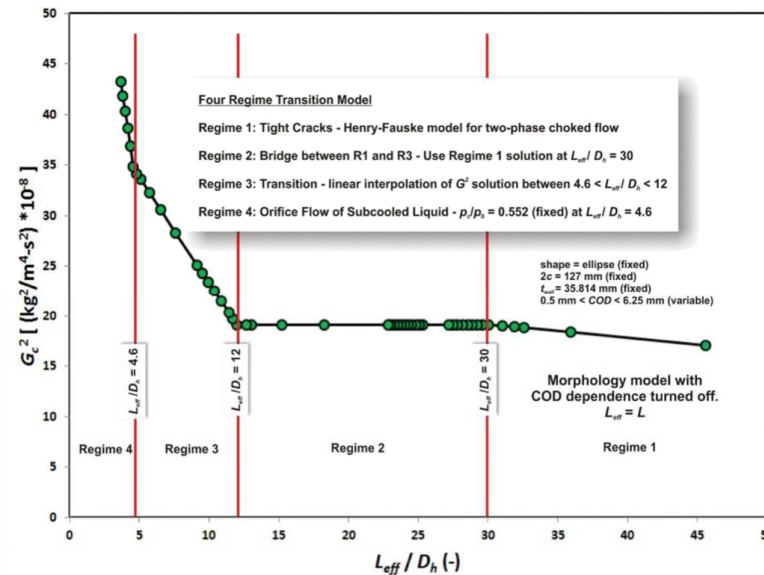
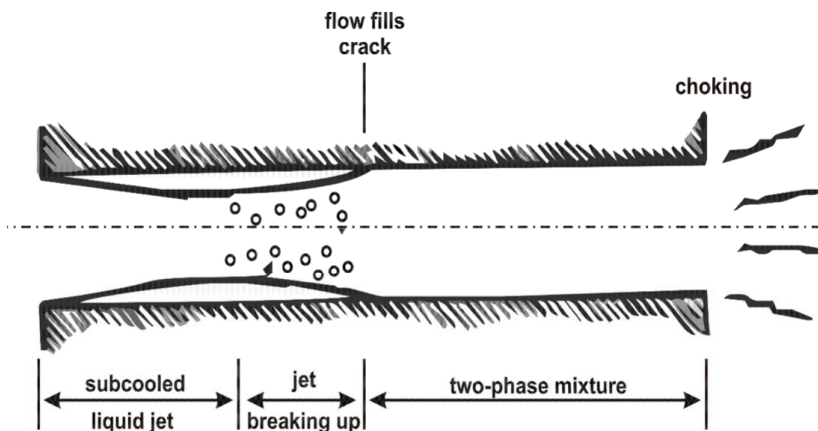
- **Stress intensity factor (fatigue crack growth):**
- **TIFFANY** (Thermal stress Intensity Factors For **ANY** coolant history) developed by SIA is used to estimate bounds for SIF.
- TIFFANY estimates SIF bounds for associated temperatures which are subsequently used by Goldsim to linearly interpolate the appropriate estimates for the SIF at a given temperature.
- Used to estimate fatigue crack growth and could potentially replace SIF module used in xLPR v1.0 for PWSCC crack growth.



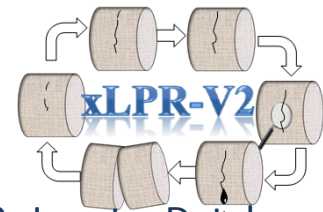
LEAPOR functionality



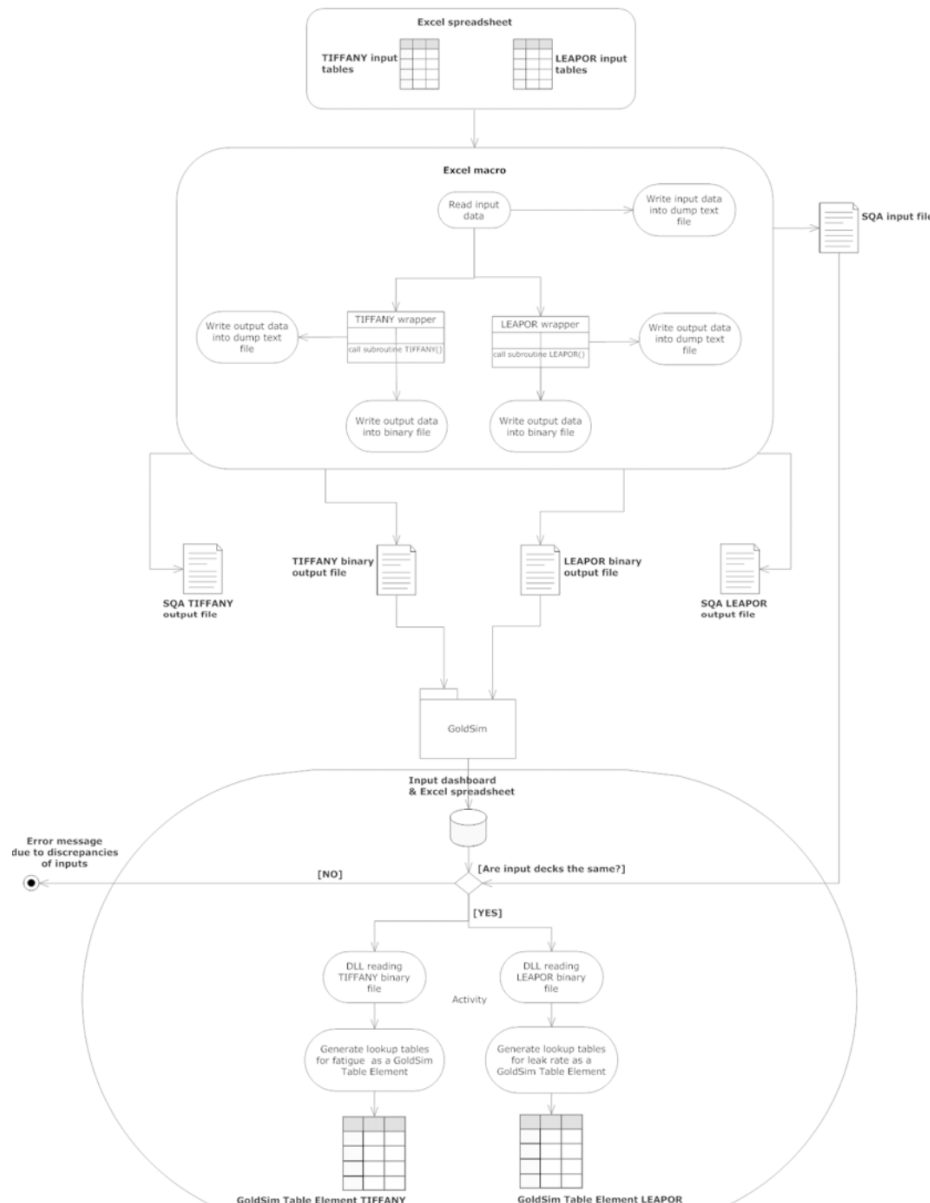
- **LEAPOR** (LEak Analysis of Piping Oak Ridge) developed by ONRL is used to calculate leakage rates through tight cracks. **TIFFANY** (Thermal stress Intensity Factors For ANY coolant history) developed by SIA is used to estimate bounds for SIF.
- Saving on computational cost by generating “3D” lookup tables according to crack length, minimum COD and each thickness each defined for a given temperature and pressure.
- Used to estimate fatigue crack growth and could potentially replace SIF module used in xLPR v1.0 for PWSCC crack growth.
- Orifice flow in regime 4.



Preprocessing flowchart



- In addition to the xLPR-2.0 Inputs Database Excel workbook, four files are required in the xLPR application directory and DLLs subdirectory.



LEAPOR_v1.0.dll



sdf.dll

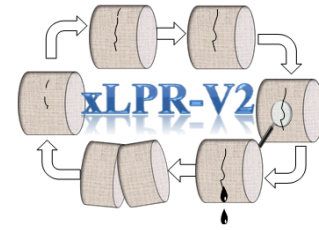


TIFFANY_v1.0.dll



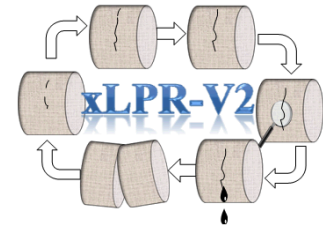
xLPR_Preprocessor.xll

TIFFANY and LEAPOR execution



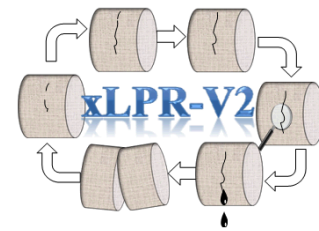
- TIFFANY and LEAPOR embedded as a DLL subroutine and an Excel add-in to link the xLPR 2.0 inputs database and TIFFANY / LEAPOR.
- Output generated by TIFFANY and LEAPOR transmitted as a binary file to the GoldSim software.
- Additional files containing all the input data used for the runs. Two text files containing calculated results from TIFFANY and LEAPOR.
- **TIFFANY:**
 - Developed execution logic to use weld material properties and operating data as specified in Dashboard and other worksheets.
 - For each execution, TIFFANY produces 34 look-up tables for each transient, each operating period and each transient type.
 - Implemented logic for pre- and post-mitigation runs.
- **LEAPOR:**
 - Developed data gathering logic (similar to TIFFANY).
 - Pipe outer diameter and wall thickness used to establish discretization of COD , crack length, and wall thickness.
 - For each execution, LEAPOR produces 16 lookup tables.

Sampling structure



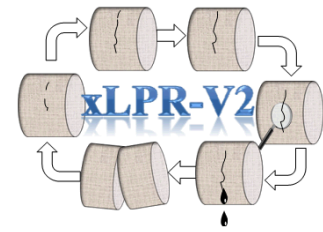
- Defines the number and order of realization and appropriate values to use based on uncertainty.
- Outer epistemic loop, and inner aleatory loop.
- [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop.

In xLPR v2.0, the sampling strategy is optimized and dissociated from the uncertainty characterization giving the user flexibility on the sampling method to be used



- The two loops considered (one can be ignored by setting the sampling size to 1). For each loop, the user can select from the following options:
 - Simple random sampling or Latin Hypercube Sampling (LHS).
 - Discretization Probability Distribution (DPD).
 - Importance sampling applied to selected values.
 - Use of optimization instead of importance sampling for selected values (in development).
- Possibility of creating 12 sampling combination: [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop (totaling 12^2 combinations).
- 2 importance techniques (gamma-clustering (Emc²) and importance sampling (Goldsim)) and one adaptive method (DPD adaptive (Emc²)) are considered for xLPR v2.0.

Output



- Office of Nuclear Reactor Regulation (NRR) leading effort to develop xLPR Acceptance criteria.

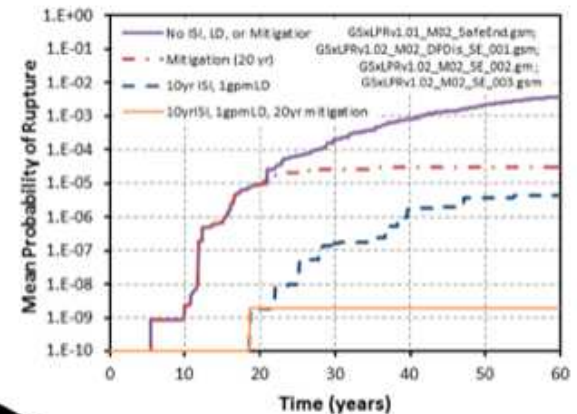
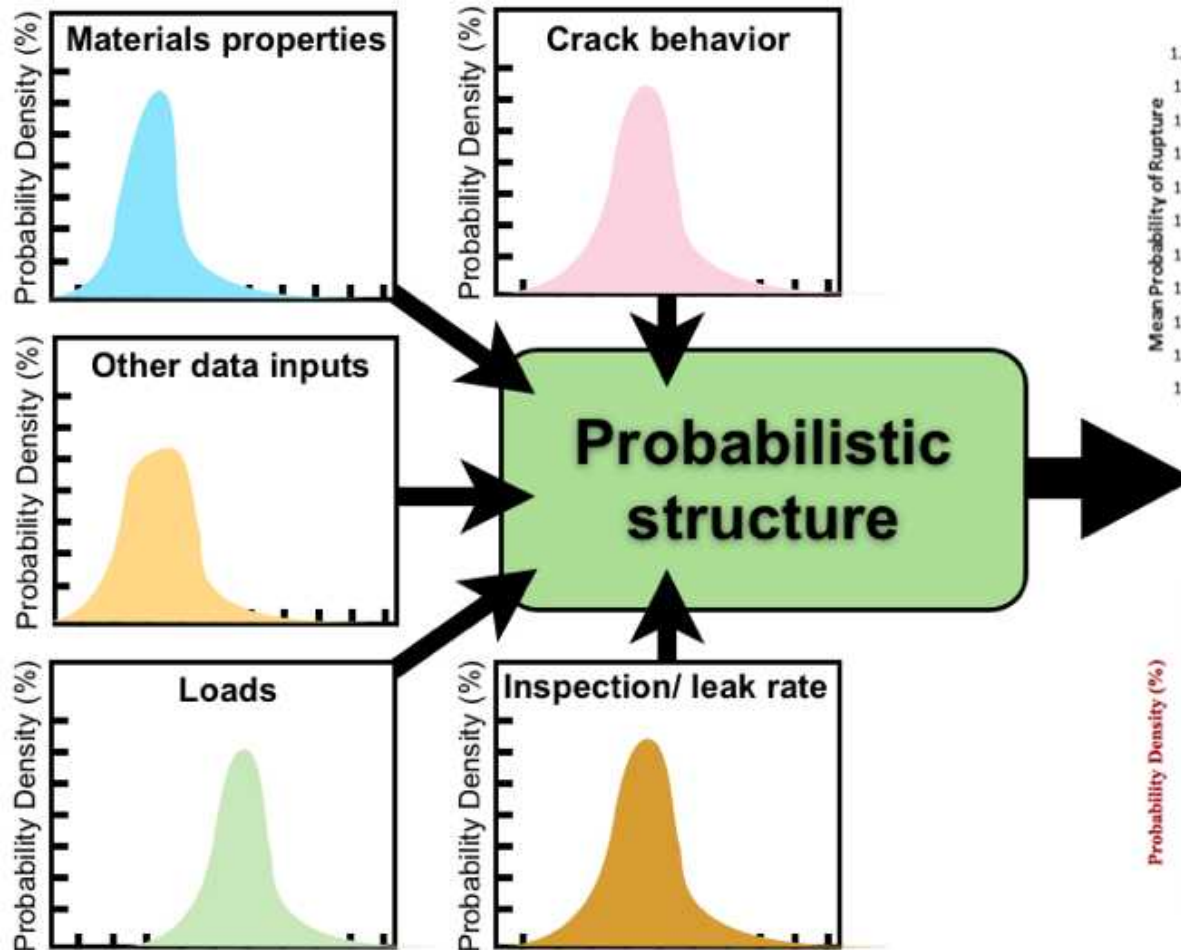
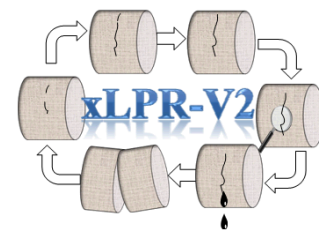
Extremely Low Probability of Rupture (xLPR) Project

Uncertainty representation

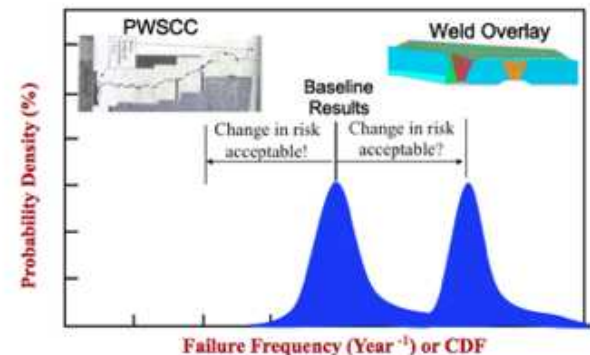
Rémi Dingreville

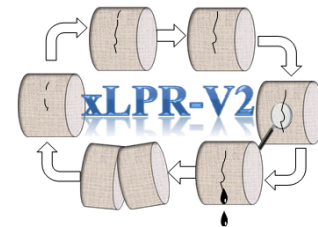
Sandia National Laboratories

xLPR is a probabilistic assessment tool that can be used directly to demonstrate compliance with 10CFR50App-A GDC-4 requirement of extremely low probability of failure



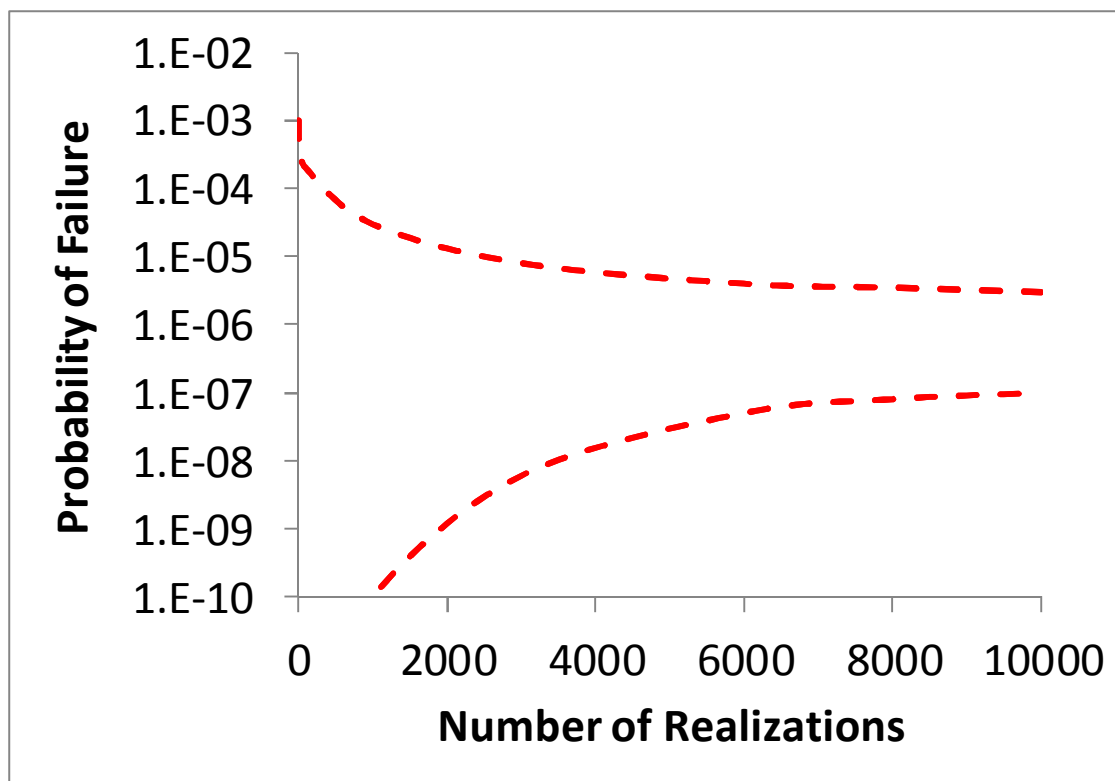
Leak/Rupture

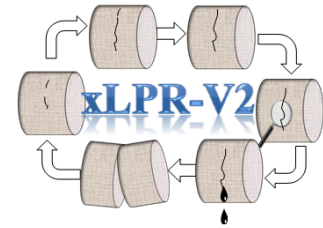




Objectives of the uncertainty representation in xLPR version 2.0

- To capture uncertainty in model predictions
- To reduce uncertainty in predicted pipe rupture frequency
- To be efficient





Objectives of the uncertainty representation in xLPR version 2.0

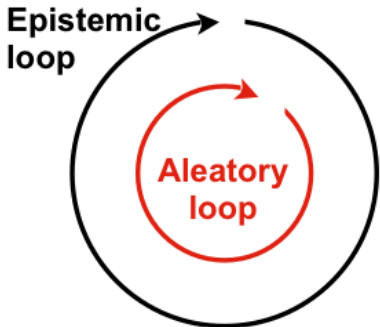
- **Aleatory uncertainty**
 - Well-defined distributions in which parameters may be sampled in a random or stochastic manner
- **Epistemic uncertainty**
 - Uncertainty in model parameter values due to uncertainty in the model, lack of knowledge, or lack of well-defined distributions
- User chooses which parameters are aleatory and which are epistemic
- Inner aleatory loop
- Outer epistemic loop
 - Allows evaluation of epistemic (model) uncertainty

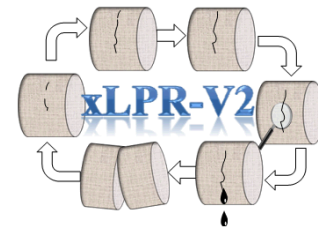
Aleatory (Irreducible)

- Crack size
- POD detection
- Material properties
- Crack growth parameters (Q/R,c,P)

Epistemic (Lack of knowledge)

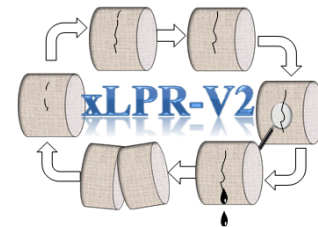
- Loads
- WRS
- Crack growth (fweld)
- Crack initiation parameters
- POD parameters



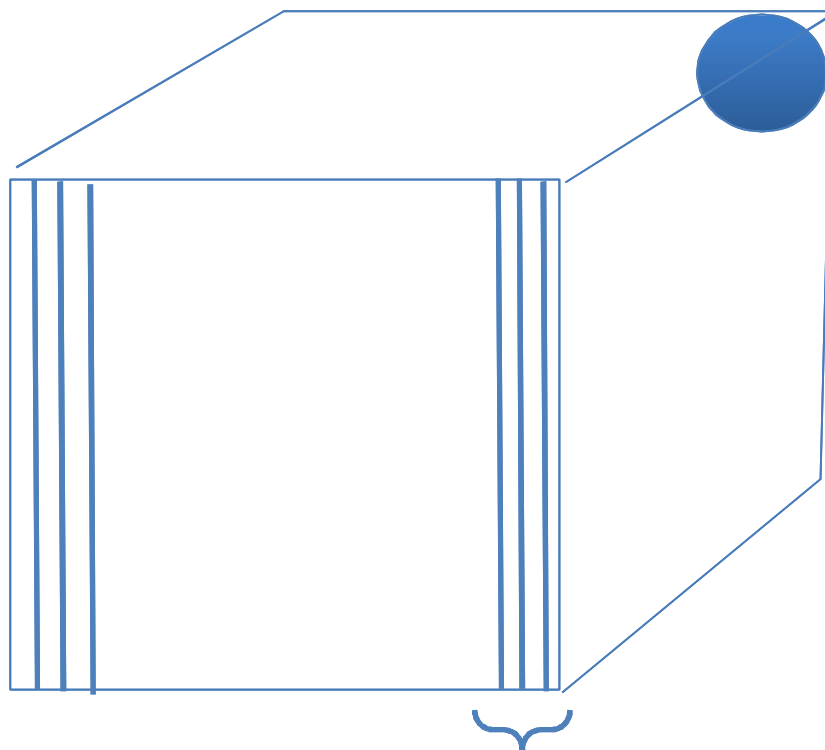


RS vs. LHS vs. DPD

- **Random Sampling** is the original Monte Carlo approach.
(usually not recommended for xLPR analysis)
- **Latin Hypercube Sampling**: dense stratification of each input (projection of input space to one value) – better if variables are important *by themselves* and extreme values for input are needed
- **Discrete Probability Distribution**: better multidimensional coverage – better if variables are important *conjointly* and a reasonable range of values (not extremes) is required/ sufficient.



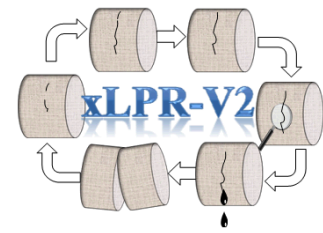
RS vs. LHS vs. DPD



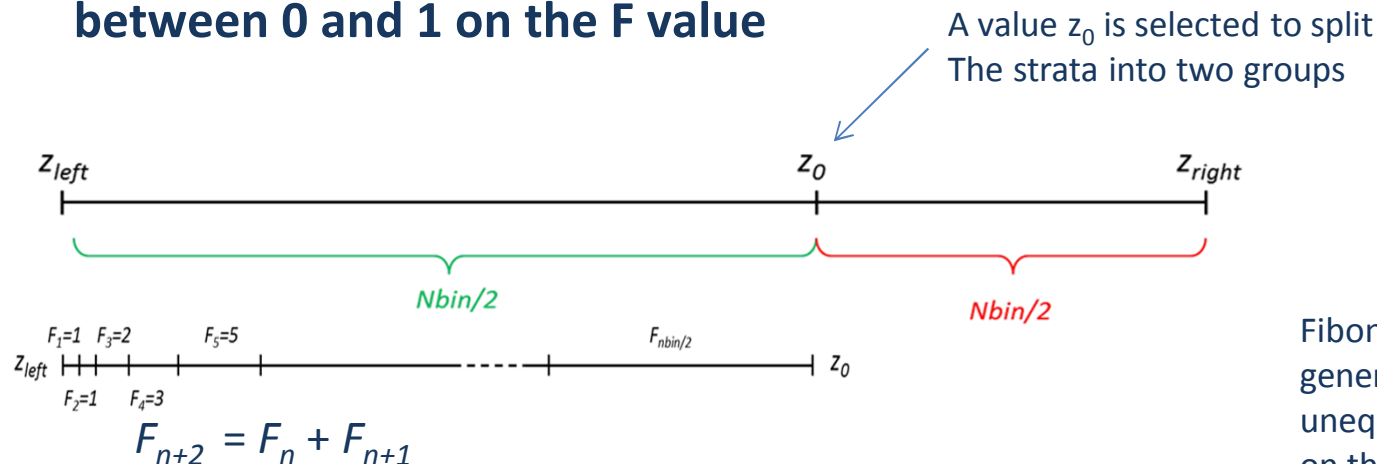
If extreme values of x_1 are required, DPD may be better

If extreme values of x_1 are required, LHS may be better

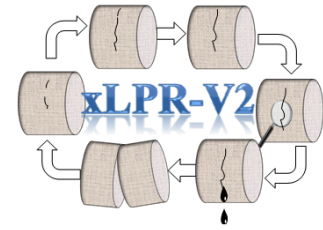
Discrete probability distributions (DPD) can be used to increase the resolution of regions of interest within probability distributions for importance sampling



- **DPD uses discrete values from probability distributions**
 - Each value can be equally probable or of different likelihood
- **DPD can be used in importance sampling**
 - For example, a Fibonacci series works well for interrogating tails of distributions
 - The strength of the Fibonacci series can be controlled by an exponent γ between 0 and 1 on the F value



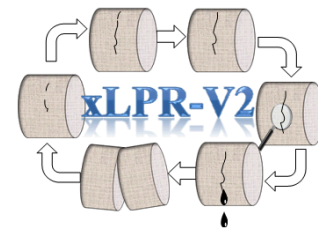
Fibonacci series is used to generate strata of unequal size with focus on the tail



Importance smapling

- When the sample size is not big enough to cover the required extreme values of some input, Importance sampling may be used
- Requires to know:
 - Which input variables are important
 - Which area of these inputs variables needs to be over-covered.
- May be a necessary step when dealing with extremely low values
- Cannot be applied to all variables ! (selection must be made)
- For now, only internal approach available. In the future, external and adaptive approach will be added.

xLPR v1.0 and the pilot study underlined the importance of focusing sampling on regions of interest to accurately estimate extremely low probabilities



- For example, looking at the probability of rupture as a function of two variables (crack initiation and weld residual stress) using regular sampling vs. importance sampling highlights the shortcoming of regular sampling.

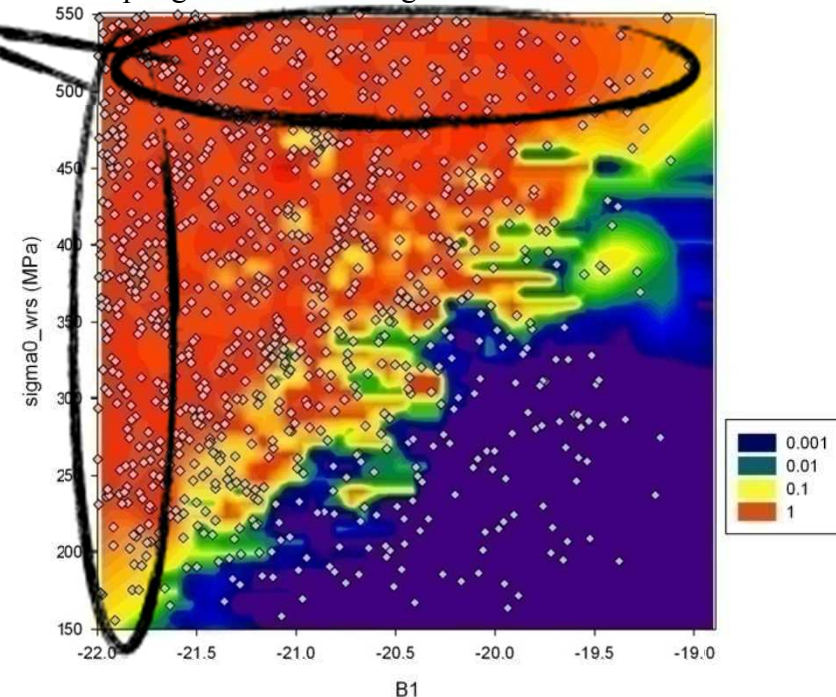
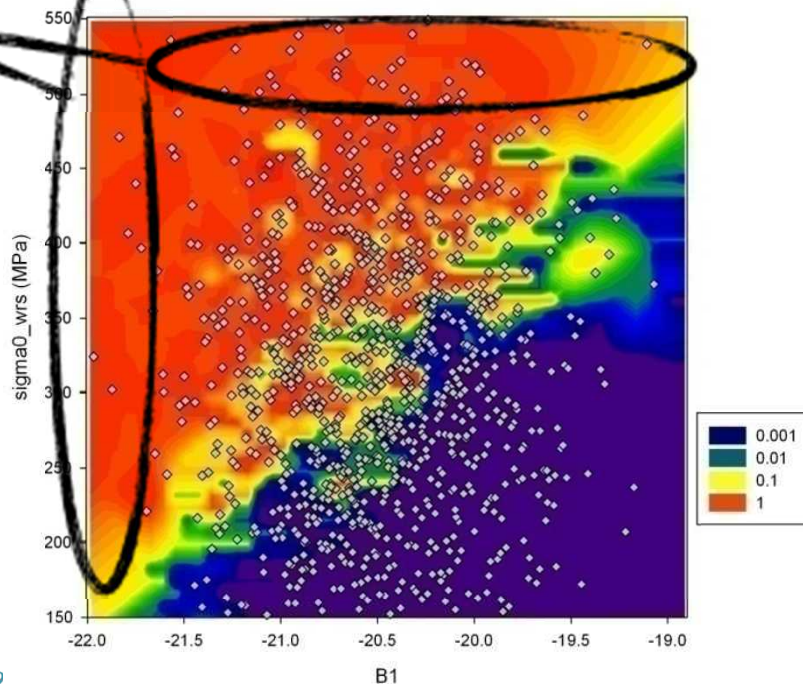
In red: region of interest in the input space (leading to pipe rupture)

Probability of rupture (50yr)

Probability of rupture (50yr)

Areas poorly covered by sampling

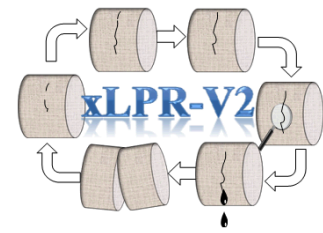
A lot more sampling in the critical regions



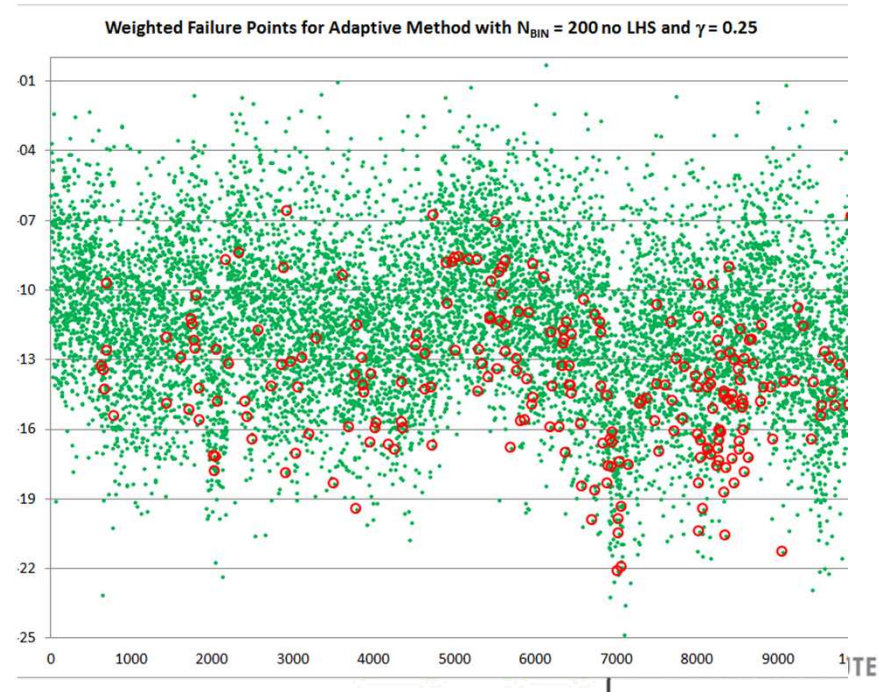
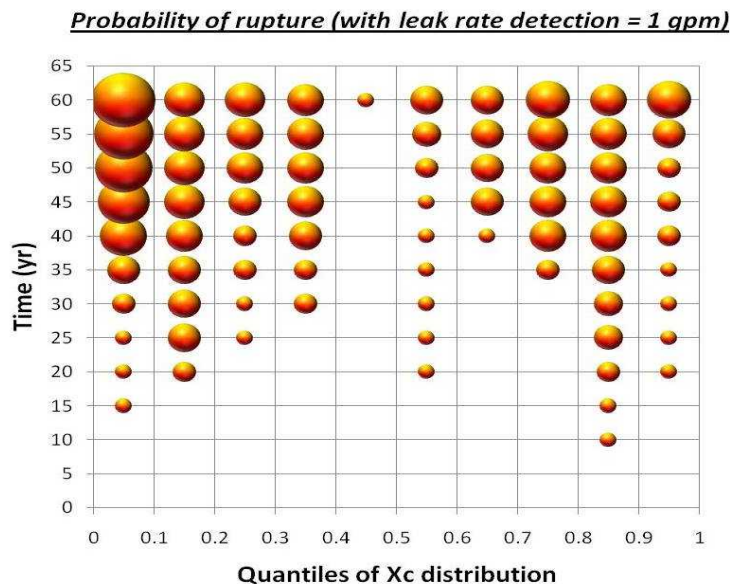
10/29/2014

vg 50

Adaptive sampling promotes importance sampling by using model results to identify and focus on sampling space that leads to pipe rupture

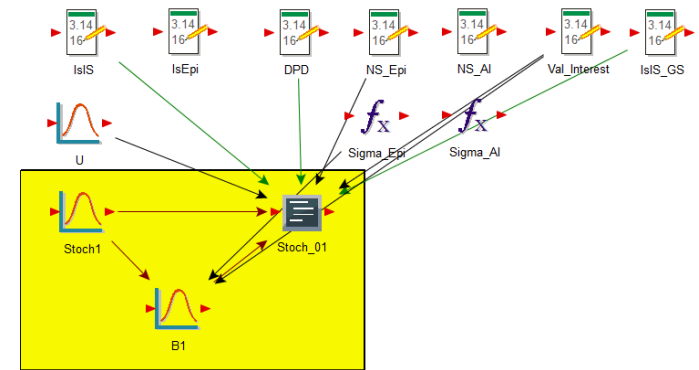
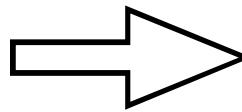
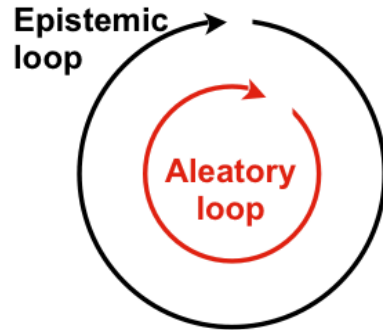
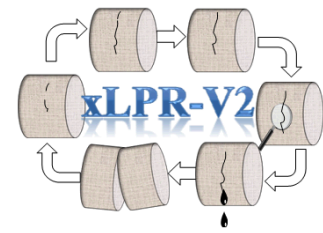


- In xLPR v2.0, the sampling strategy is not uniquely based on the user knowledge; rather adaptive and optimized strategies are adopted to cover relevant regions of the input space
- Adaptive sampling can cover more densely disparate regions in the input space, and reduces the number of samples needed to confidently estimate low probability ($\sim 10^{-6}$)
- **Criteria? All variables at play? Exactly what is plotted below? Shows progression? Are red circles pipe ruptures? Adaptive DPD only?**



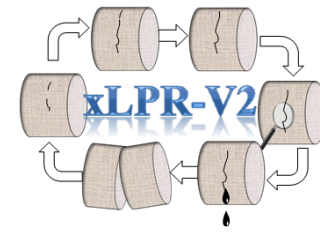
/2014

In xLPR v2.0, the sampling strategy is optimized and dissociated from the uncertainty characterization giving the user flexibility on the sampling method to be used



- The two loops considered (one can be ignored by setting the sampling size to 1). For each loop, the user can select from the following options:
 - Simple random sampling or Latin Hypercube Sampling (LHS).
 - Discrete Probability Distribution (DPD).
 - Importance sampling applied to **selected values**.
 - Use of optimization instead of importance sampling for selected values (in development)
- Possibility of creating 12 sampling combination: [LHS vs. RS]x[DPD vs. no DPD] x[**No importance vs. importance vs. adaptive**] for each loop (totaling 12² combinations).

Adaptive DPD can be used to predict pipe rupture with orders of magnitude fewer realizations than Monte Carlo



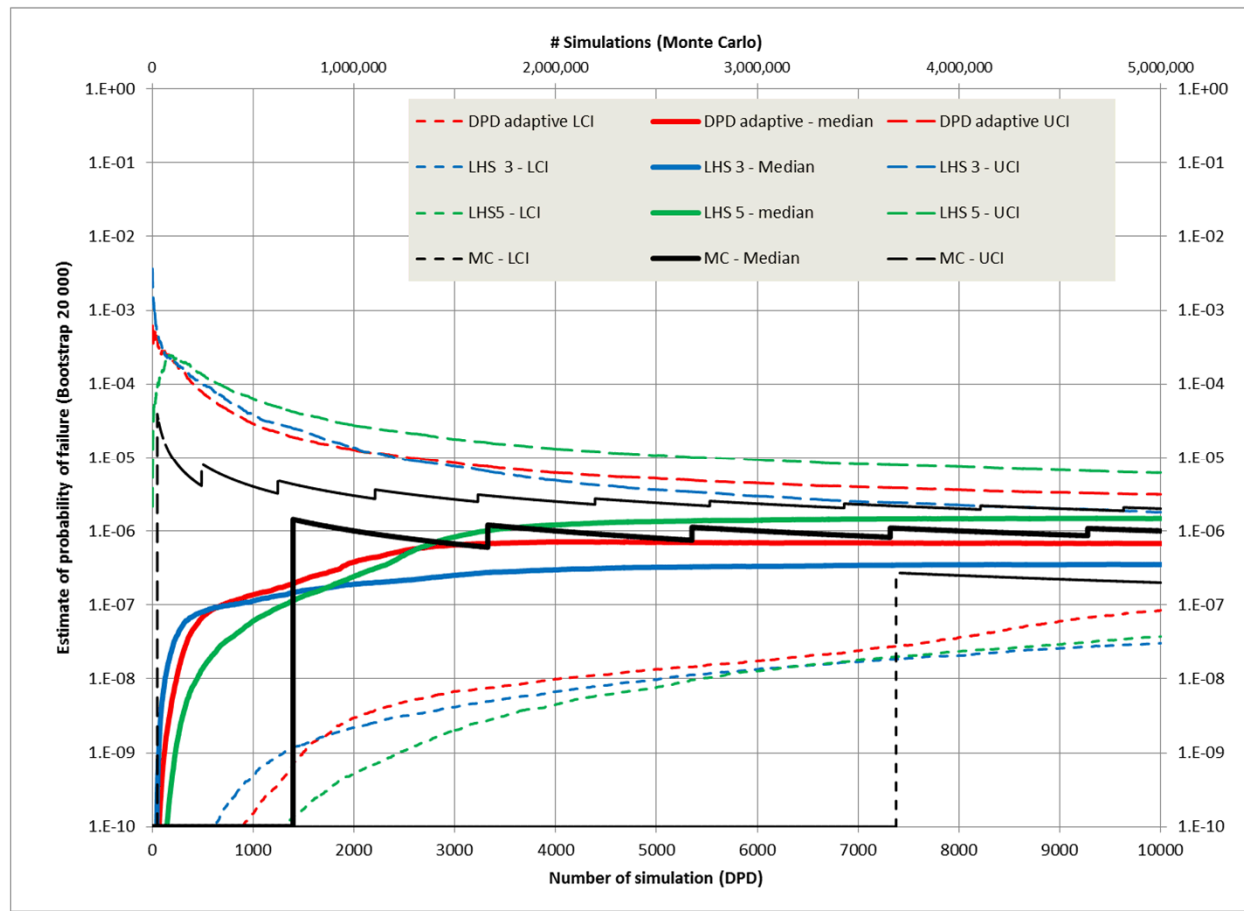
- In this example, to predict pipe rupture with high confidence
 - Adaptive DPD needs 10,000 to 20,000 realizations
 - Monte Carlo needs at least 4,000,000 realizations (i.e., >200 times more)

Graph compares xLPR v1.0 median and 95th confidence intervals for:

- **DPD adaptive (red) up to 10,000 realizations**
- Monte Carlo (black) up to 5,000,000 realizations
- **LHS 3**
- **LHS 5**

DPD adaptive:

- More efficient
- Much better resolution

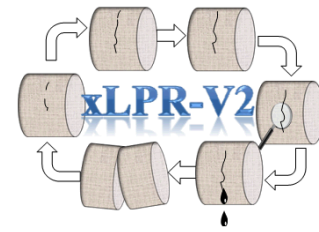


Extremely Low Probability of Rupture (xLPR) Project

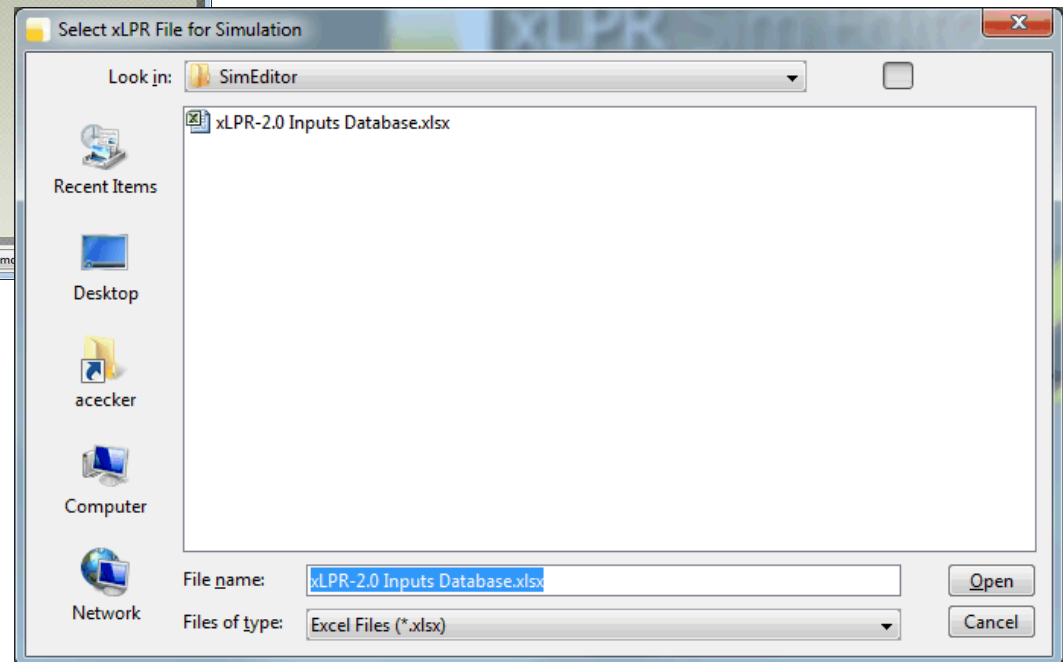
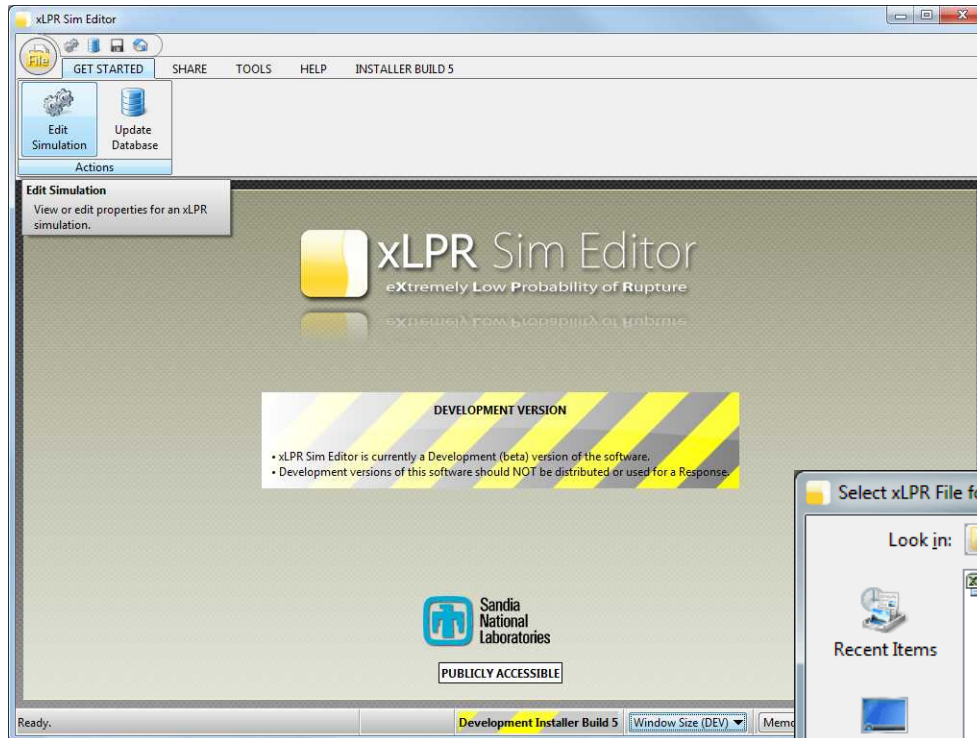
Upcoming advanced

Rémi Dingreville
Sandia National Laboratories

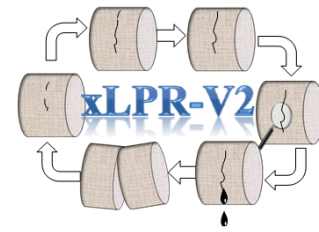
xLPR simulation editor



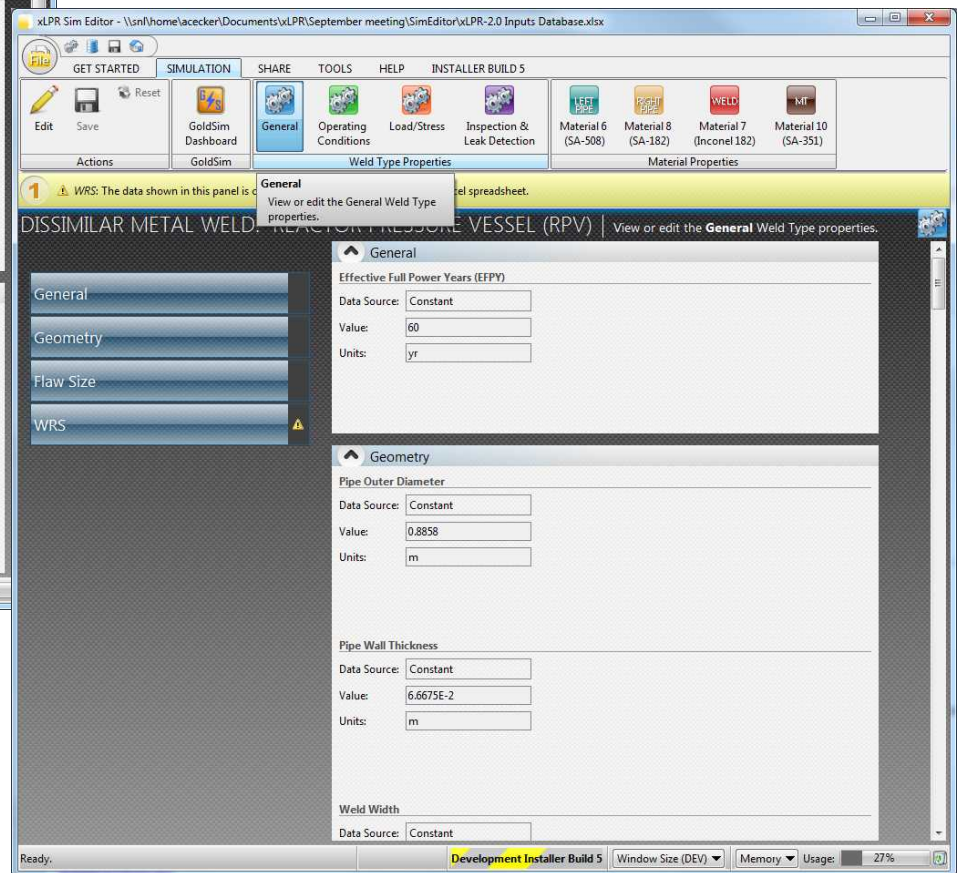
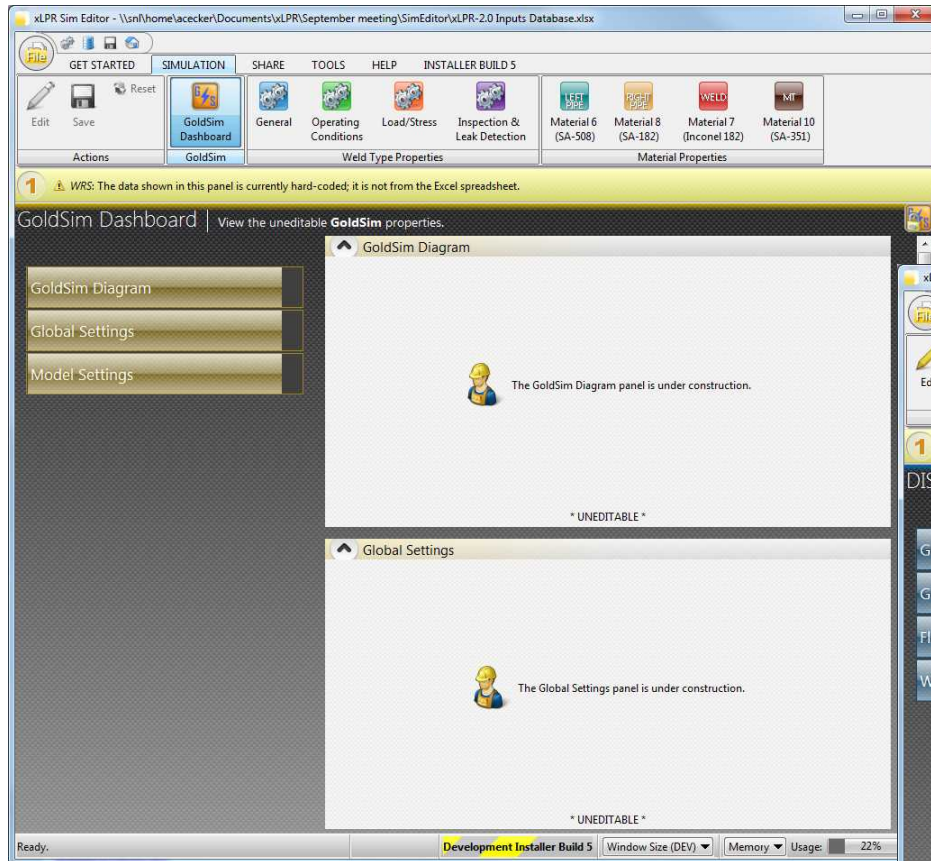
- Starting a new simulation and saving to current Inputs Database



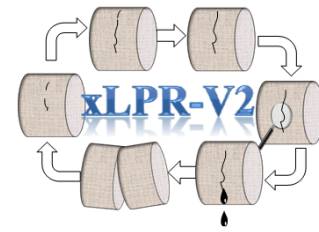
xLPR simulation editor



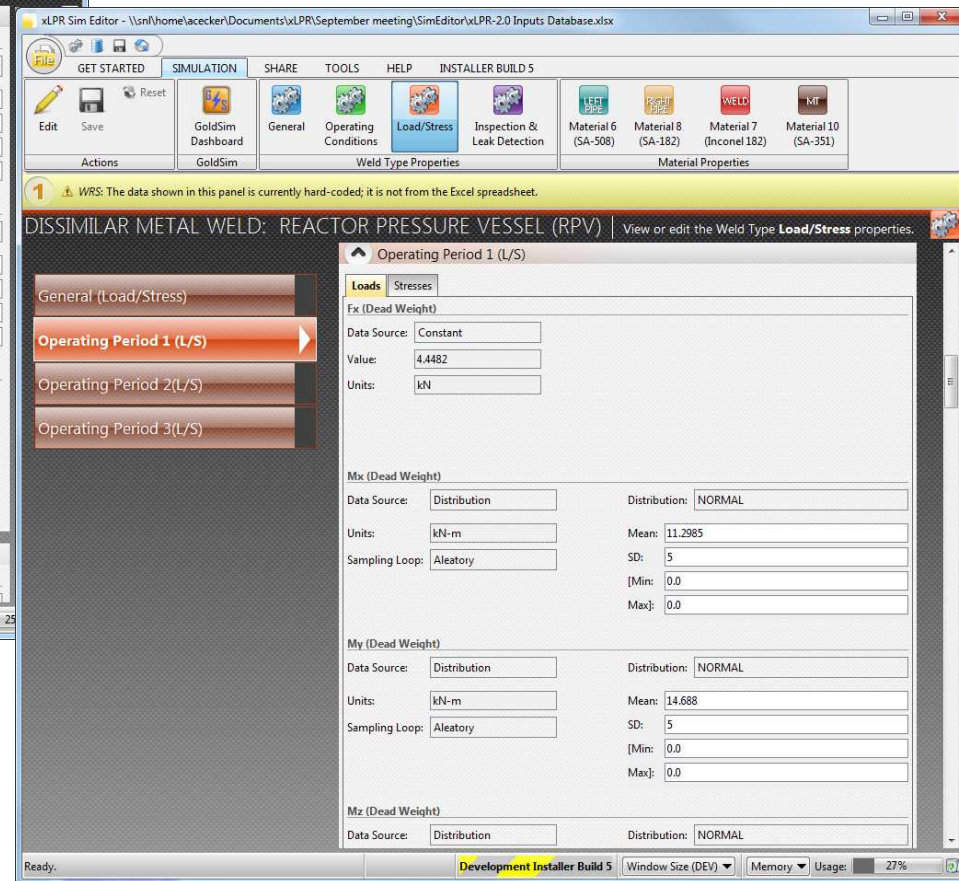
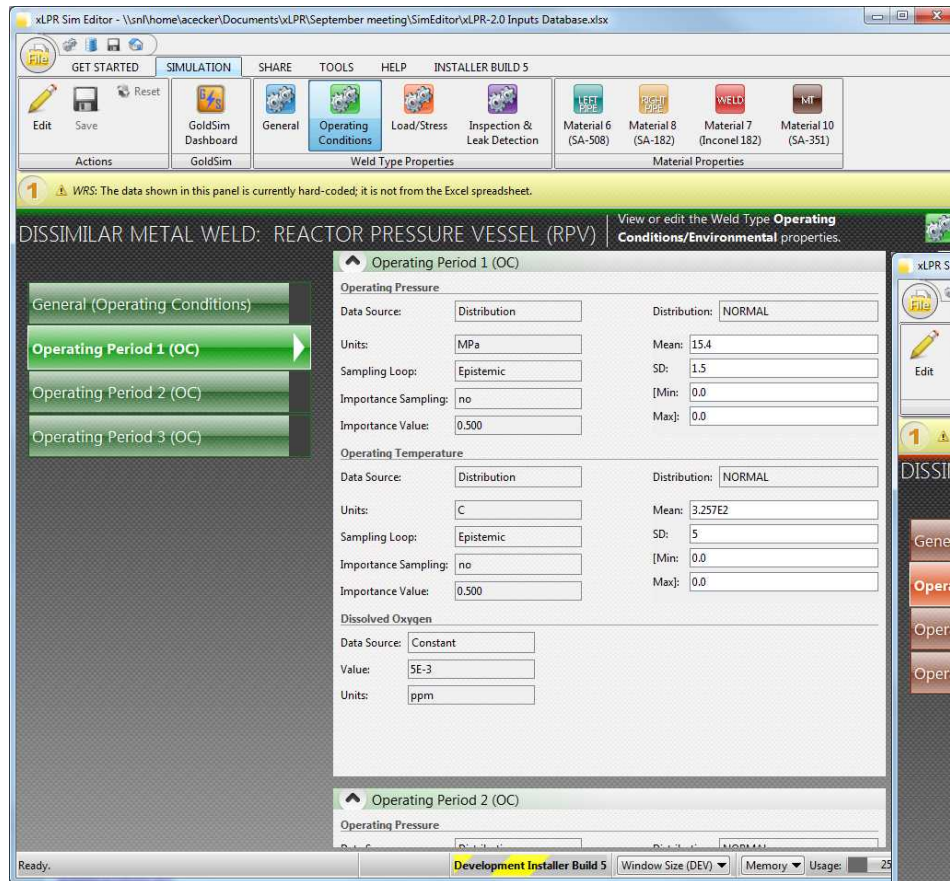
- General properties window



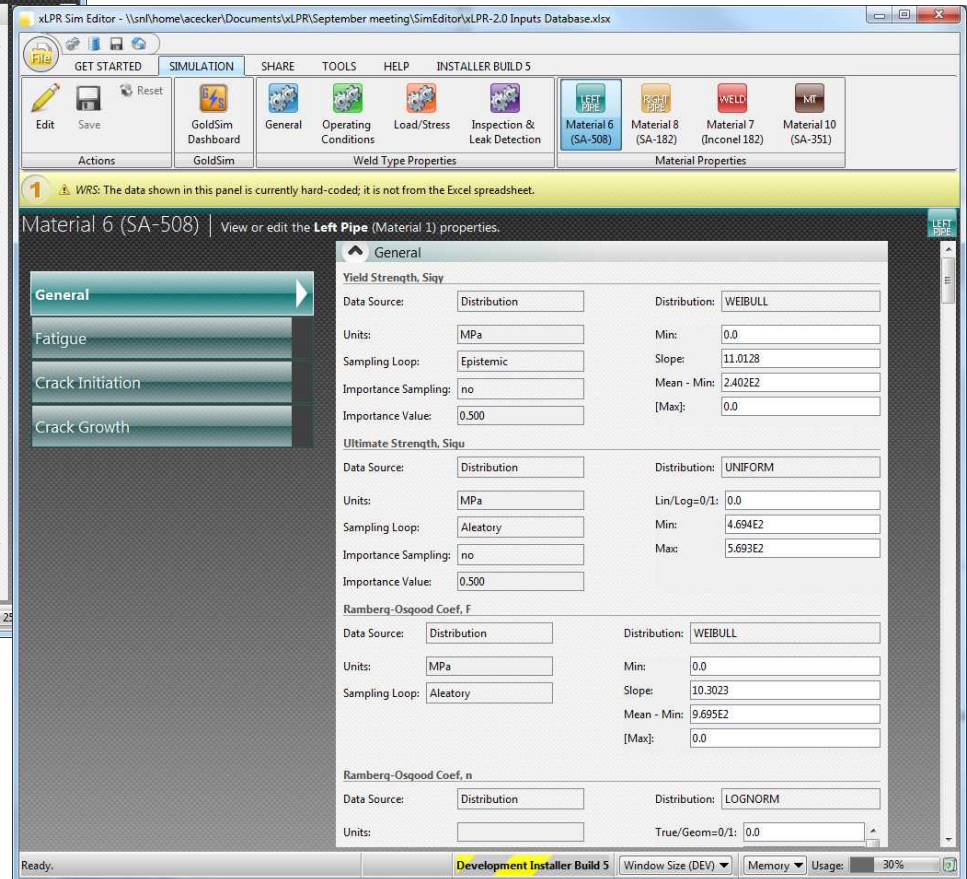
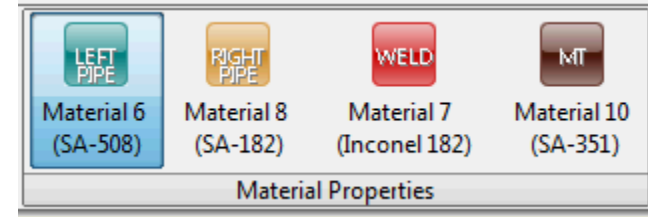
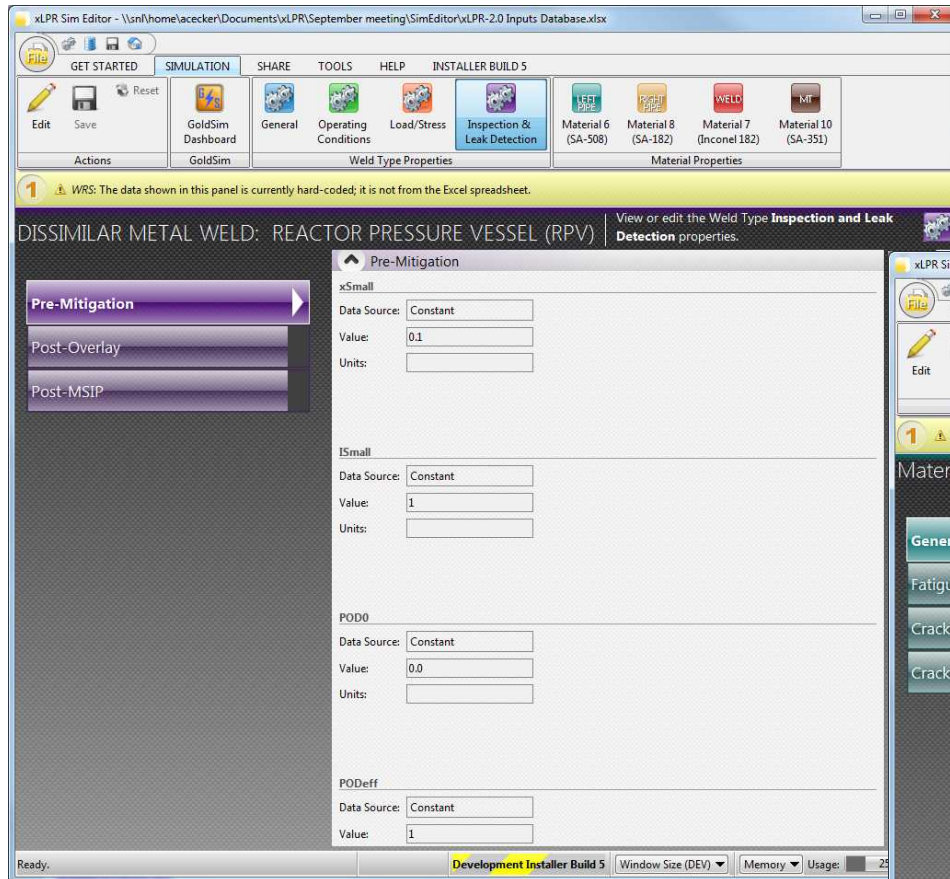
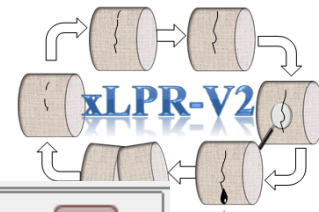
xLPR simulation editor



- Operating conditions and loads/stress windows

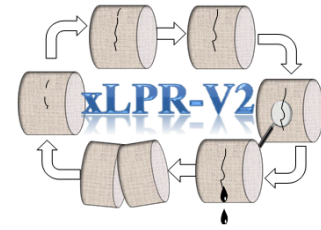


xLPR simulation editor



- Inspection & Leak Detection and Material properties windows

xLPR simulation editor



- Clarifications for user including consistent display of information, inputs, and options, descriptions of inputs, general instructions at “Get Started” command, and clear distinction among sets of commands (e.g. Reset, Save, Update)
- Determine user interaction with default distribution parameters, further explanation of these parameters, warning message for invalid distribution parameters, relationship between constant and distribution mean values
- Specific requirements for changes on a per-module basis
- Generation of PRO-LOCA input deck based on xLPR input deck