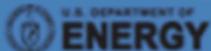


Extremely Low Probability of Rupture (xLPR) Project

Framework overview

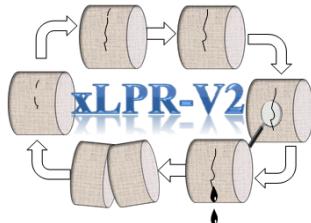
Rémi Dingreville

Sandia National Laboratories



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

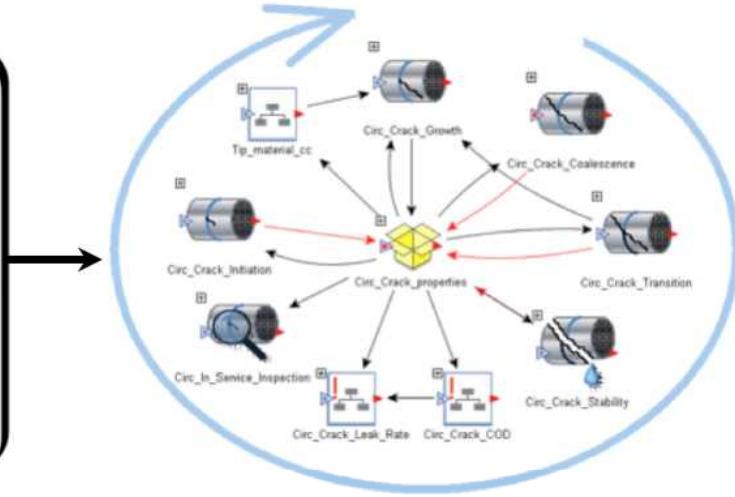
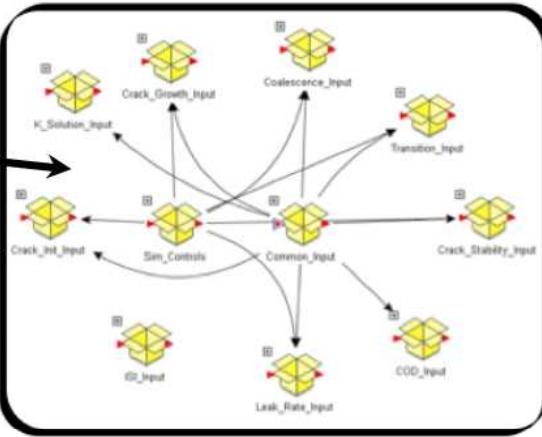
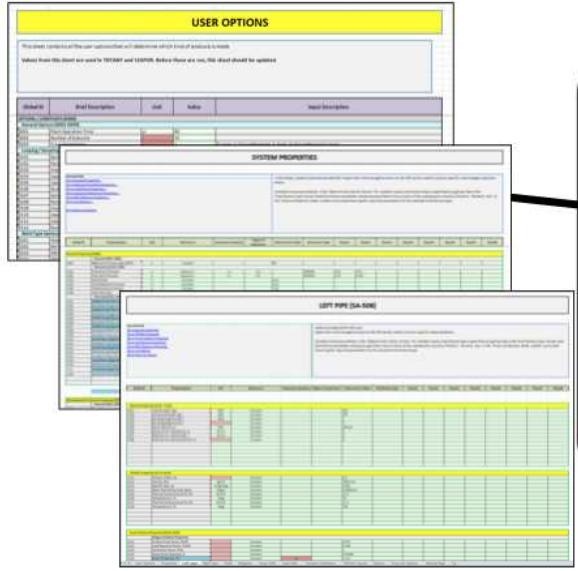
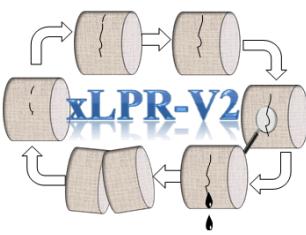
**XLPR External Review Board Meeting
October 29-30, 2014**



xLPR v2.0 Framework overview

- **GoldSim software:**
 - Dynamic, probabilistic simulation software that serves as the integrating shell linking various modules used in the xLPR model.
- **Input interface:**
 - Interface between user and global structure.
 - Uncertainty distribution associated with each input defined in the Input spreadsheet
- **Deterministic model:**
 - Linking the sub-models to the Framework (Dynamic Link Libraries).
- **Sampling structure:**
 - Defines the number and order of realization and appropriate values to use based on uncertainty.
 - Outer epistemic loop, and inner aleatory loop.
 - [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop.
- **Landing platform:**
 - Tie up the Interface, Sampling Structure and Deterministic models under the same umbrella.
 - List all inputs and user selected options required by the model to run.

The Framework is constructed using a landing platform to allow a parallel development of the physical models , the interface and sampling methodologies



Landing platform

Definition of all input variables as well as simulation controls.

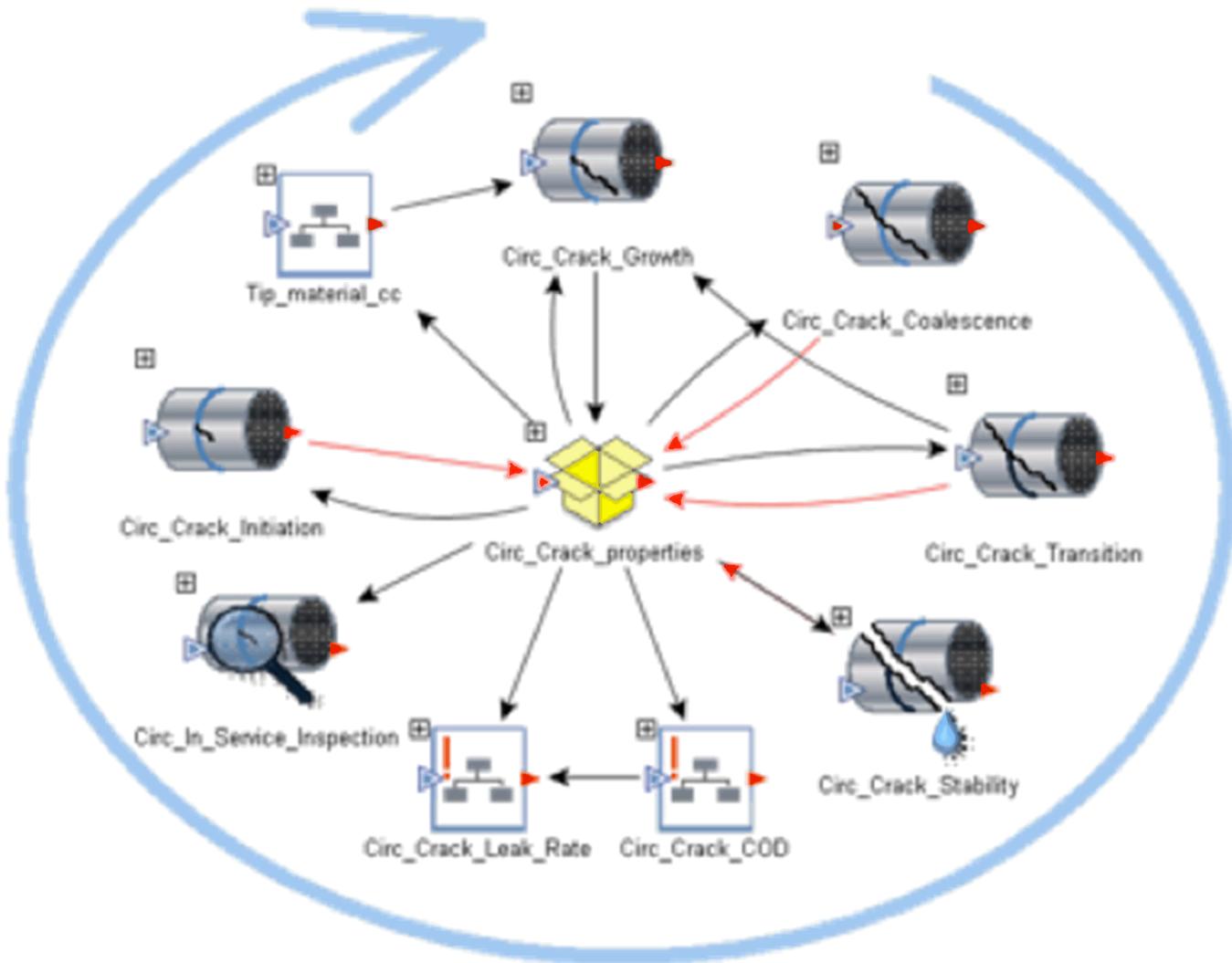
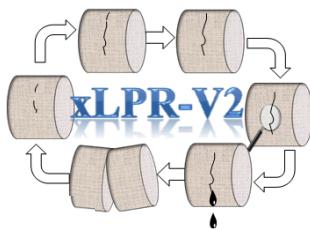
In collaboration with the **input group** (simulation settings) and the **model group** (input/output of each model).

Physical (deterministic) models

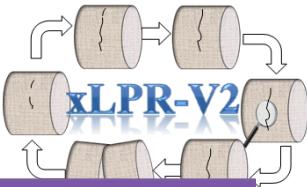
Definition of all input variables as well as simulation controls.

Each container host module developed by the **model group** and compiled as a DLL.

Deterministic model



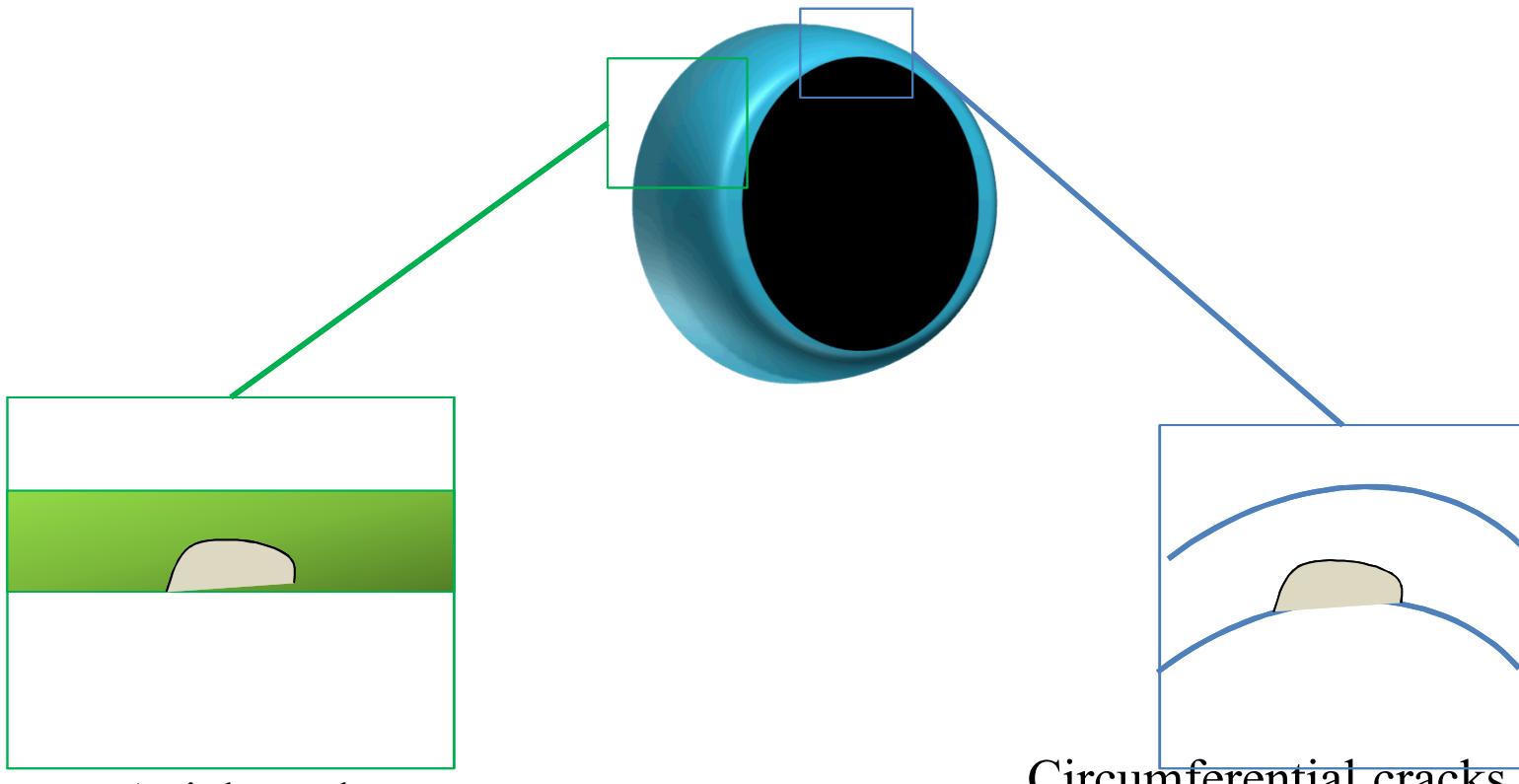
Crack modeling



Left pipe

weld

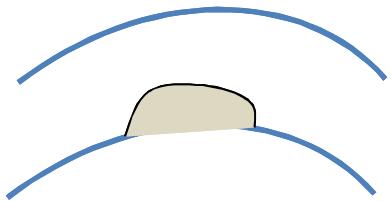
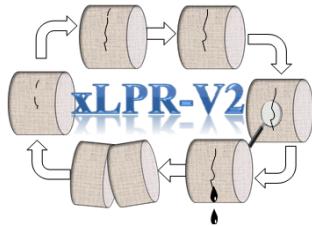
Right pipe



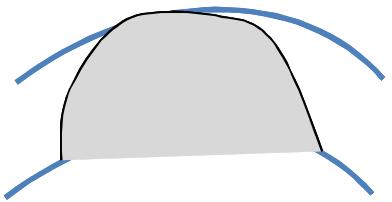
Axial cracks

(developed in different planes – do not coalesce)

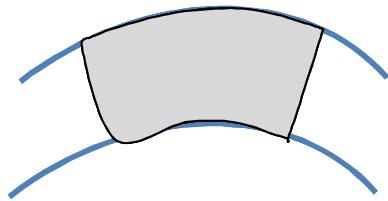
Crack modeling



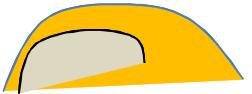
Surface crack (SC)



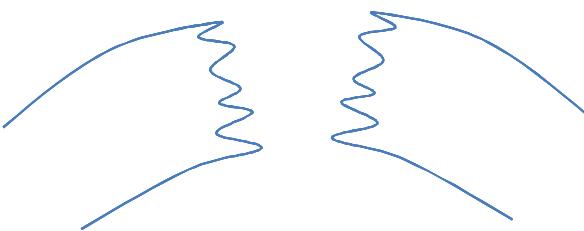
Transitioning crack (TC)



Through wall crack (TWC)

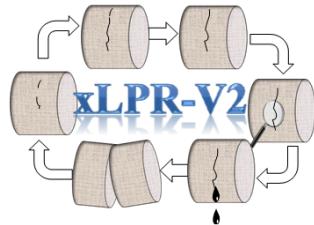


Coalesced crack
(only circ. Crack)



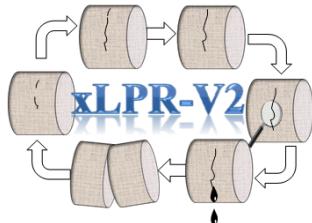
Rupture

GoldSim software

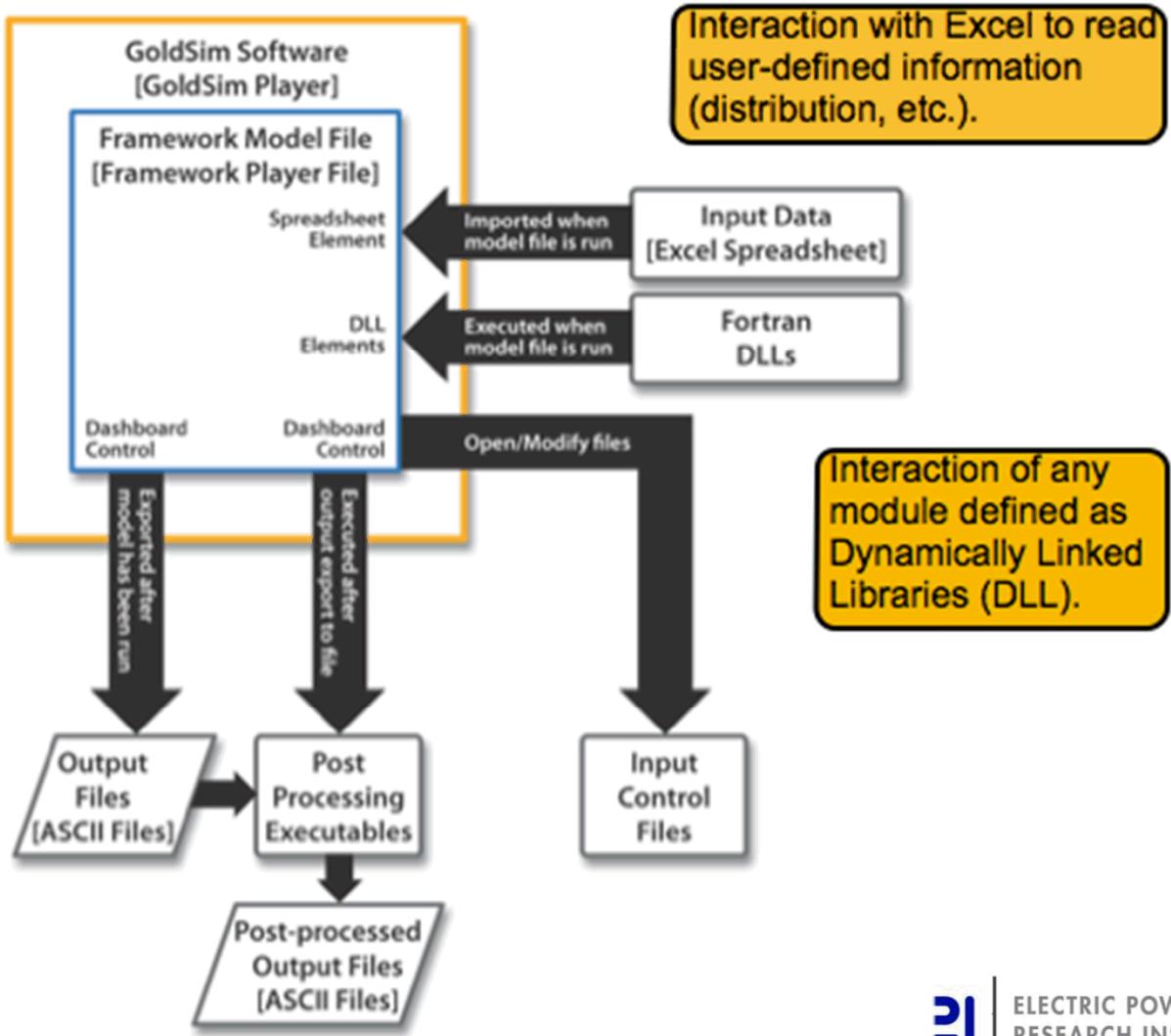


- **Dynamic, probabilistic simulation software that serves as the integrating shell linking various modules used in the xLPR model.**

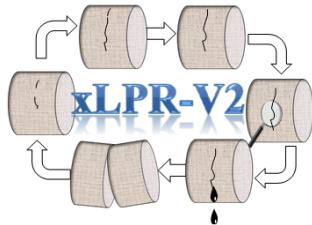
GoldSim was chosen as the probabilistic framework to integrate the various components of this effort and to perform probabilistic analysis in a QA manner



Object oriented to allow development of algorithms via graphical elements with specific properties (dashboard).

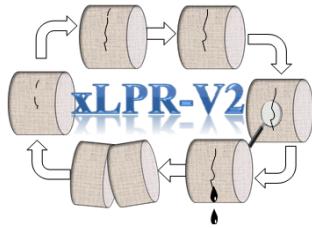


User interface



- Interface between the user and global structure.
- Uncertainty distribution associated with each input defined in the Input spreadsheet.

The Framework collects the user-defined probability distributions (input), samples and allocates them accordingly to each physical module

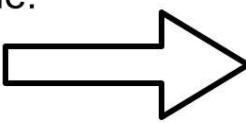


Input distributions

Are defined within the input Excel worksheet. User can also select uncertainty type (aleatory/epistemic).

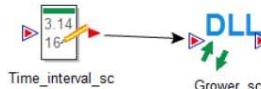
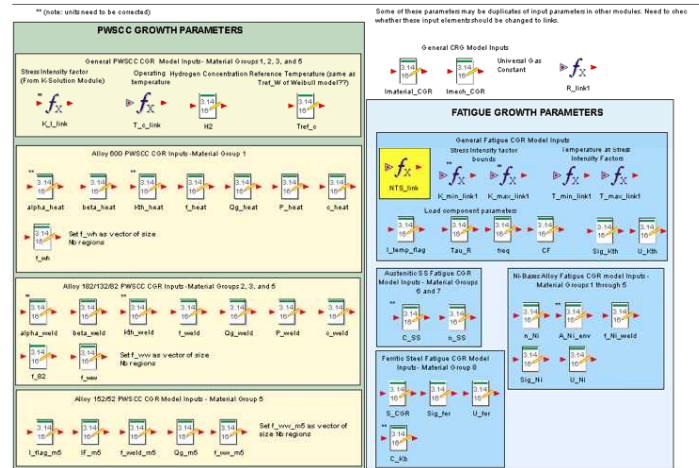
USER OPTIONS			
Global ID	Brief Description	Unit	Value
This sheet contains all the user options that will determine which kind of analysis is made. Values from this sheet are used in TIFFANY and LEAPOR. Before these are run, this sheet should be updated.			
0001	General Options (0001-0099)		
0002	General Options (0001-0099) Time	yr	80
0002	Number of Subunits	10	10
0003	Create Orientation		1 (None, 2: Circumferential, 3: Axial, 4: Circumferential + Axial)
Looping / Sampling (0100-0199)			
0101	Outer Loop (Epistemic)		0
0102	Random Seed (Epistemic)		1
0103	Imp Sampling (Epistemic)		1
0104	Imp Sampling (Aleatory)		1
0105	Use Discretization (Epistemic)		0
0106	Number of Strata (Epistemic)	10	10
0107	Sample Size (Aleatory)		2
0108	Number of Strata (Aleatory)		2
0109	Imp Sampling (Aleatory)		1
0110	Imp Adaptive (Aleatory)		0
0111	Use Adaptive (Aleatory)		0
0112	Number of Strata (Aleatory)	25	25
Weld Type Options (0201-0299)			
0201	Weld Type Choice		0 (User-defined weld, 1: SM weld, 2: DM weld)
0202	DM Weld Type Choice		2 (User-defined weld, 1: SM weld, 2: DM weld)
0203	DM Weld Type Choice		2 (User-defined weld, 1: SM weld, 2: DM weld)
0204	Controlled Module Paths		

Uncertain input values are sampled automatically by the code.

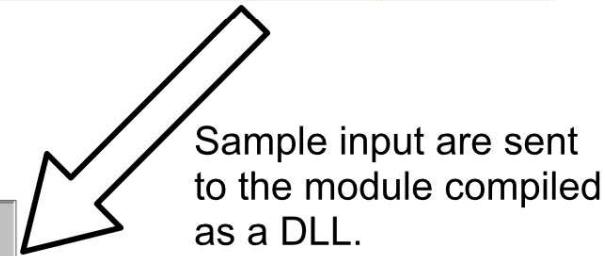


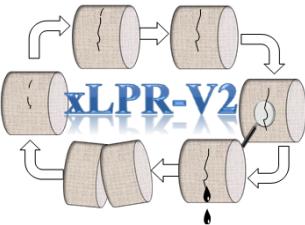
Sampled model inputs

Are associated with appropriate unit in the landing platform.



For Detailed Information on the module's features please refer to the Controlled Module Documentation on the xLPR Configuration Management Web Site:
https://webbps1.batelle.org/xlprcm/home/xLPR_CM/Beta20Model%20Dev/Forms/AllItems.aspx?RootFolder=%2fhlprcm%2fhome%2fLPR%5fCM%2fBeta%20Model%20Dev%2fModules%2fGrower%5f%2f2e1&FolderCTID=&View=%7b8BE040D4%2d490D%2d4B42%2dB1A1%2d238DBE400771%7d



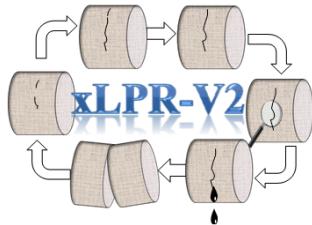


Input database worksheet: user options

USER OPTIONS				
This sheet contains all the user options that will determine which kind of analysis is made. Values from this sheet are used in TIFFANY and LEAPOR. Before these are run, this sheet should be updated.				
Global ID	Brief Description	Unit	Value	Input Description
OPTIONS / CONSTANTS (00000)				
0001	General Options (0001-0059)			
0001	Plant Operation Time	yr	60	
0002	Number of Subunits	-	30	
0003	-	-	1	0: none, 1: Circumferential, 2: Axial, 3: Circumferential + Axial
Looping / Sampling Options (0101-0199)				
0101	Sample Size (Epistemic)	-	0	Number of outer loops in the simulation (NEED TO BE SET IN GOLDSIM in SIMULATION SETTINGS)
0102	Random Seed (Epistemic)	-	1	Random Seed for outer loop (NEED TO BE SET IN GOLDSIM in SIMULATION SETTINGS)
0103	Imp Sampling (Epistemic)	-	1	Imp sampling setting for outer loop 0: None, 1: Internal, 2: External
0104	Use Discretization (Epistemic)	-	0	0 or 1 < yes (not implemented yet)
0105	Use Discretization (Epistemic)	-	0	0 or 1 < yes
0106	Number of Strata (Epistemic)	-	10	integer >1 and < epistemic sample size (0101)
0107	-	-	2	None
0108	Random Seed (Aleatory)	-	5	Random Seed for inner loop (NEED TO BE SET IN GOLDSIM in Main_Model Element)
0109	Imp Sampling (Aleatory)	-	2	Imp sampling setting for inner loop 0: None, 1: Internal, 2: External
0110	Use Discretization (Aleatory)	-	0	0 or 1 < yes
0111	Use Discretization (Aleatory)	-	0	0 or 1 < yes
0112	Number of Strata (Aleatory)	-	25	integer >1 and < aleatory sample size (0107)
Weld Type Options (0201-0263)				
0201	Weld Type Choice	-	0	Weld types (0: User-defined weld, 1: SM weld, 2: DM weld)
0202	SM Weld Type Choice	-	2	Similar metal weld types (1: SS weld, 2: CS weld)
0203	DM Weld Type Choice	-	2	Disimilar metal weld types (1: RCP-inlet, 2: RPP outlet, 3: Steam generator)

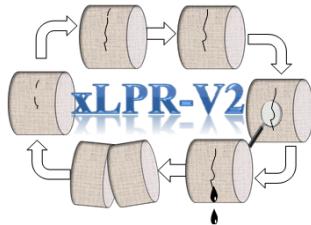
- All user options will be read from Excel into GoldSim with the exception of the epistemic sample size, epistemic random seed, and aleatory random seed.

Input database worksheet: system properties



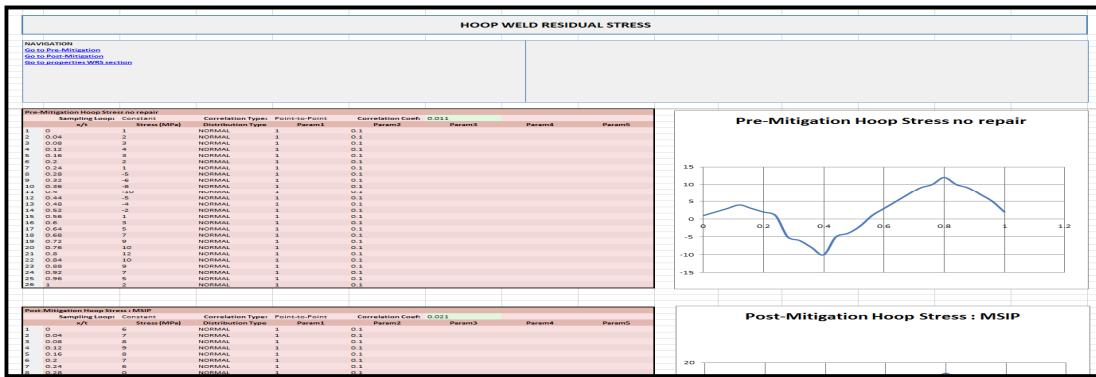
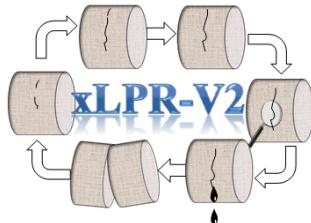
- List all the variables used in the model by category.
- Defines variable units.
- List uncertainty type and associated distribution.

Input database worksheet: materials properties



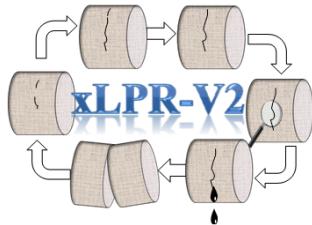
LEFT PIPE (SA-508)															
PIPE PROPERTIES			Material properties for left pipe												
General Properties			Hyperlinks in the navigation menu to the left can be used to jump to specific materials below.												
Material Properties			Constant values are entered in the "Deterministic Value" column. For random inputs, distribution type is specified using drop-downs in the "Distribution Type" column and distribution parameters are specified in the "Distribution Options" column. For dependent columns ("Param1", "Param2", etc) in the "Drop-List Options" sheet, a table is provided showing the required parameters for the selected distribution type.												
Object ID	Property Name	Units	Class	Imperial Sampling	Region of Importance	Deterministic Value	Distribution Type	Param1	Param2	Search	Param3	Param4	Param5	Param6	Search
General Properties (SA-508)															
23101	Ultimate Strength, Sig.	KPa	Constant			150									
23102	Ultimate Strength, Sig.	KPa	Constant			150									
23103	Ultimate Strength, Sig.	KPa	Constant			150									
23104	Ultimate Strength, Sig.	KPa	Constant			150									
23105	Ultimate Strength, Sig.	KPa	Constant			150									
23106	Ultimate Strength, Sig.	KPa	Constant			150									
23107	Ultimate Strength, Sig.	KPa	Constant			150									
23108	Ultimate Strength, Sig.	KPa	Constant			150									
Material Properties (SA-508)															
23111	Endurance Factor, New	None	Constant			1.0									
23112	Endurance Factor, Used	None	Constant			1.0									
23113	Reduced Thermal Ray Coat, Actual	None	Constant			0.0000144									
23114	Reduced Thermal Ray Coat, Design	None	Constant			0.0000144									
23115	Temperature 1, 11	None	Constant			12.3									
23116	Temperature 2, 12	None	Constant			12.3									
23117	Temperature 3, 13, 14, 15	None	Constant			12.3									
23118	Temperature 4, 16	None	Constant			12.3									
Crack Initiation Properties (SA-508)															
23221	Stress Factor, RULM	None	Constant			0.974									
23222	Stress Factor, RULM	None	Constant			0.974									
23223	Stress Factor, RULM	None	Constant			0.974									
23224	Stress Factor, RULM	None	Constant			0.974									
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23339	Stress Factor, RULM	None	Constant			0.974									
23340	Stress Factor, RULM	None	Constant			0.974									
23341	Stress Factor, RULM	None	Constant			0.974									
23342	Stress Factor, RULM	None	Constant			0.974									
23343	Stress Factor, RULM	None	Constant			0.974									
23344	Stress Factor, RULM	None	Constant			0.974									
23345	Stress Factor, RULM	None	Constant			0.974									
23346	Stress Factor, RULM	None	Constant			0.974					</td				

Input database worksheet: WRS



- Universal weight function selected. Up to 26 locations can be used to represents the WRS profile. In the GUI if distribution selected, the mean is displayed.
- For each 26 locations, stress can be entered as a constant or distribution.
- Pre and post mitigation WRS defined for both Hoop and Axial.
- 3 WRS profiles defined in Hoop WRS tab and 3 defined in Axial WRS tab; only defined profiles that will be used.
- Weld type (DM, SM, or user option), weld properties, and weld repair state (0%, 15%, 50%) can be defined to assign the appropriate geometry and material properties to the problem.

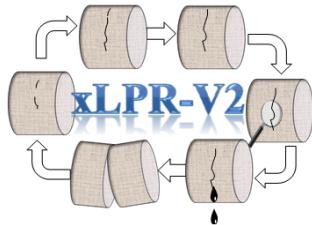
Input database worksheet: transients



Transient Definitions					
Transient #1			Transient #2		
Point	Time (s)	Temp (Cdeg)	Point	Time (s)	Temp (Cdeg)
1	0.00	0.00	1	0.00	0.00
2	20	5.89	2	20	6.19
3	40	5.89	3	40	6.23
4	40	9.51	4	40	11.76
5	60	9.51	5	60	11.44
6	60	9.51	6	60	10.19
7	80	9.51	7	80	10.19
8	80	9.51	8	80	10.19
9	90	9.51	9	90	10.02
10	100	9.51	10	100	9.51
11	100	9.51	11	100	9.51
12	100	9.51	12	100	9.51
13	100	9.51	13	100	9.51
14	100	9.51	14	100	9.51
15	100	9.51	15	100	9.51
16	100	9.51	16	100	9.51
17	100	9.51	17	100	9.51
18	100	9.51	18	100	9.51
19	100	9.51	19	100	9.51
20	200	0.00	20	200	29.48
21	200	0.00	21	200	29.48
22	220	23.29	22	220	29.48
23	240	23.29	23	240	29.48
24	240	27.63	24	240	29.48
25	260	27.63	25	260	29.48
26	260	32.20	26	260	29.48
27	260	32.20	27	260	29.48
28	280	6.24	28	280	29.48
29	280	6.24	29	280	29.48
30	300	0.00	30	300	29.48
31	300	0.00	31	300	29.48
32	300	0.00	32	300	29.48
33	300	0.00	33	300	29.48
34	300	0.00	34	300	29.48
35	300	0.00	35	300	29.48
36	300	0.00	36	300	29.48
37	300	0.00	37	300	29.48
38	300	0.00	38	300	29.48
39	300	0.00	39	300	29.48
40	300	0.00	40	300	29.48
41	300	0.00	41	300	29.48
42	300	0.00	42	300	29.48
43	300	0.00	43	300	29.48
44	300	0.00	44	300	29.48
45	300	0.00	45	300	29.48
46	300	0.00	46	300	29.48
47	300	0.00	47	300	29.48
48	300	0.00	48	300	29.48
49	300	0.00	49	300	29.48
50	300	0.00	50	300	29.48
51	300	0.00	51	300	29.48
52	300	0.00	52	300	29.48
53	300	0.00	53	300	29.48
54	300	0.00	54	300	29.48
55	300	0.00	55	300	29.48
56	300	0.00	56	300	29.48
57	300	0.00	57	300	29.48
58	300	0.00	58	300	29.48
59	300	0.00	59	300	29.48
60	300	0.00	60	300	29.48
61	300	0.00	61	300	29.48
62	300	0.00	62	300	29.48
63	300	0.00	63	300	29.48
64	300	0.00	64	300	29.48
65	300	0.00	65	300	29.48
66	300	0.00	66	300	29.48
67	300	0.00	67	300	29.48
68	300	0.00	68	300	29.48
69	300	0.00	69	300	29.48
70	300	0.00	70	300	29.48
71	300	0.00	71	300	29.48
72	300	0.00	72	300	29.48
73	300	0.00	73	300	29.48
74	300	0.00	74	300	29.48
75	300	0.00	75	300	29.48
76	300	0.00	76	300	29.48
77	300	0.00	77	300	29.48
78	300	0.00	78	300	29.48
79	300	0.00	79	300	29.48
80	300	0.00	80	300	29.48
81	300	0.00	81	300	29.48
82	300	0.00	82	300	29.48
83	300	0.00	83	300	29.48
84	300	0.00	84	300	29.48
85	300	0.00	85	300	29.48
86	300	0.00	86	300	29.48
87	300	0.00	87	300	29.48
88	300	0.00	88	300	29.48
89	300	0.00	89	300	29.48
90	300	0.00	90	300	29.48
91	300	0.00	91	300	29.48
92	300	0.00	92	300	29.48
93	300	0.00	93	300	29.48
94	300	0.00	94	300	29.48
95	300	0.00	95	300	29.48
96	300	0.00	96	300	29.48
97	300	0.00	97	300	29.48
98	300	0.00	98	300	29.48
99	300	0.00	99	300	29.48
100	300	0.00	100	300	29.48

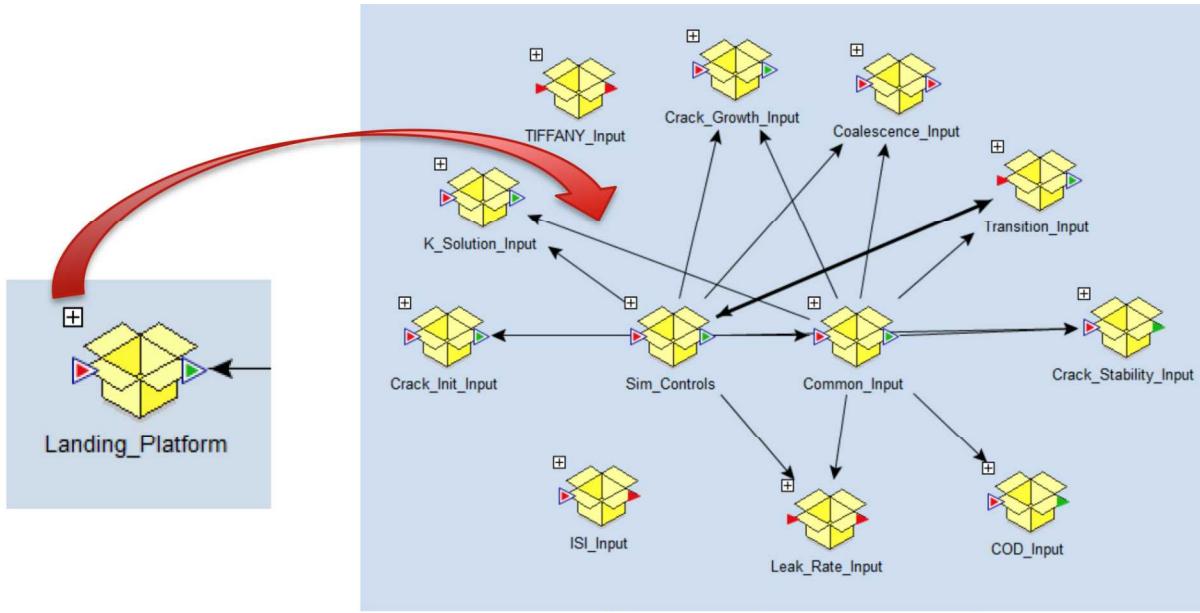
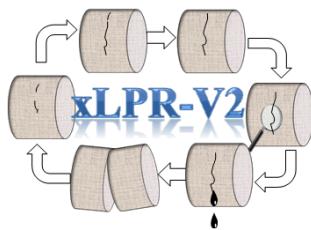
- 20 transients defined.
- Copied in worksheet to be used by TIFFANY add-in.
- User will input transient definitions (up to 20) into one of the three transient types (type I only, type I and II, type III), additional inputs allows the framework to schedule the transients.

Landing platform



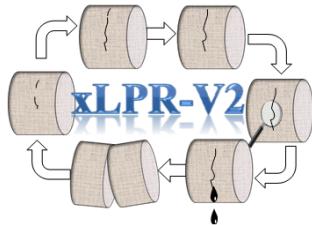
- Tie up the Graphical Interface, Sampling Structure and Deterministic models under the same umbrella.
- List all inputs and user selected options required by the model to run.

Landing platform: Imports inputs values from the GUI interface and Excel input spreadsheet into a common “hub”



[\xLPR_hub\LandingPlatform]

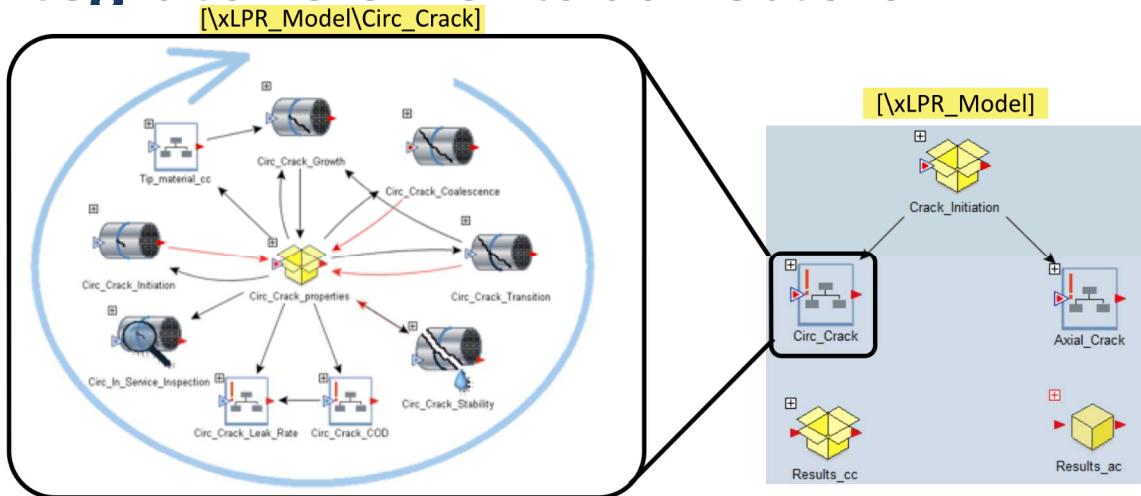
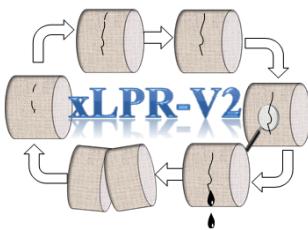
- The landing platform lists and organizes the inputs used by each model.
- These containers only include data defined in the GUI and Excel input spreadsheet.
- Sim controls have model options such as circ and/or axial; model choices; fatigue and/or PWSCC.
- Common input are inputs from the input spreadsheet that are common to many of the modules.



Landing platform: Time interval calculations

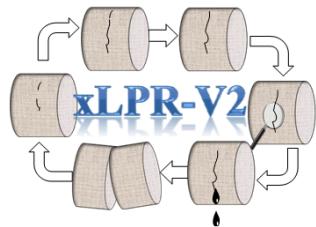
- Time is split in discrete time intervals (up to 5 based on operating modes and mitigation times).
- For each time interval (PWSCC), logic script defines: T, pressure, Zn concentration, OD/ID, pipe thickness, normal operating stresses
- For fatigue, logic script defines time intervals where all the following values constant: DO, stresses (min/max), rise time, etc...
- Transient calculation: allows to define how many event (and type) per time step as a function of start/end time, front/back loading, cycles per event, events per year.

Deterministic model: structure using on state variable integrator elements as vectors



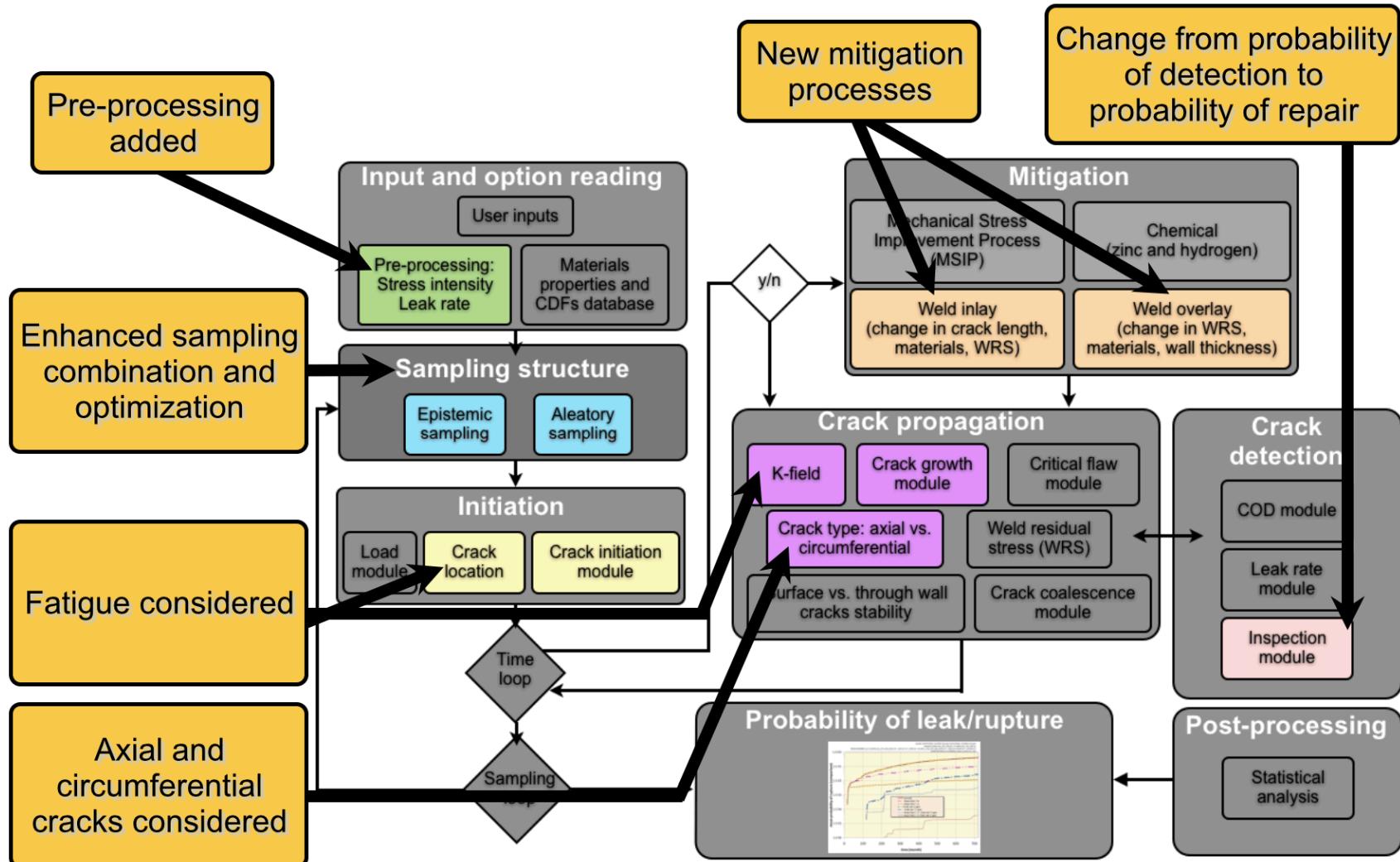
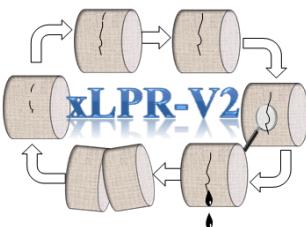
- Circumferential and axial crack evolution have been implemented.
- Deterministic model linked to sampling scheme.
- **State variables and Integrator element** used to track crack properties (type, position, depth, inner/outer diam half-length) changing over time.
 - Time histories saved and growth calculation using current props as input without recursive error.
 - Rate of change in variables, discrete changes.
- **Vector structure for state variables:**
 - Crack sorted by occurrence time.
 - Pipe subdivided in N regions (i.e. maximum 2N cracks possible for each realization in one sim).
- Time loop starts at coalescence and finishes with crack growth. Crack growth rate for variable applied at the end of time step.

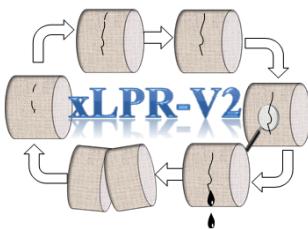
Deterministic model



- **Linking the sub-models to the Framework (Dynamic Link Libraries).**

In xLPR v2.0 several modules have been changed and improved based on the lessons learned from xLPR v1.0



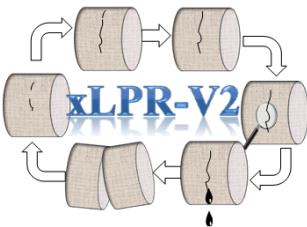


Crack definition and tracking

- **Crack attributes:**

- Pipe subdivided in N regions (i.e. maximum $2N$ cracks possible for each realization in one sim.).
 - Current $N = 30$, but can be set up to 100 segments.
- Maximum of $2N$ cracks possible (N circumferential, N axial).
- At each time step, a crack may be defined by 6 properties:
 - Crack type.
 - Crack orientation (circ. vs. axial).
 - Crack position (center of segment).
- **Crack type** provides information about the status of a crack using a relative integer value representing different possible crack aspects:

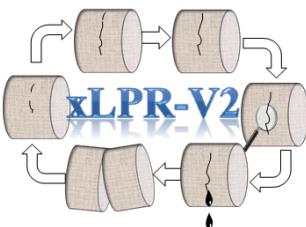
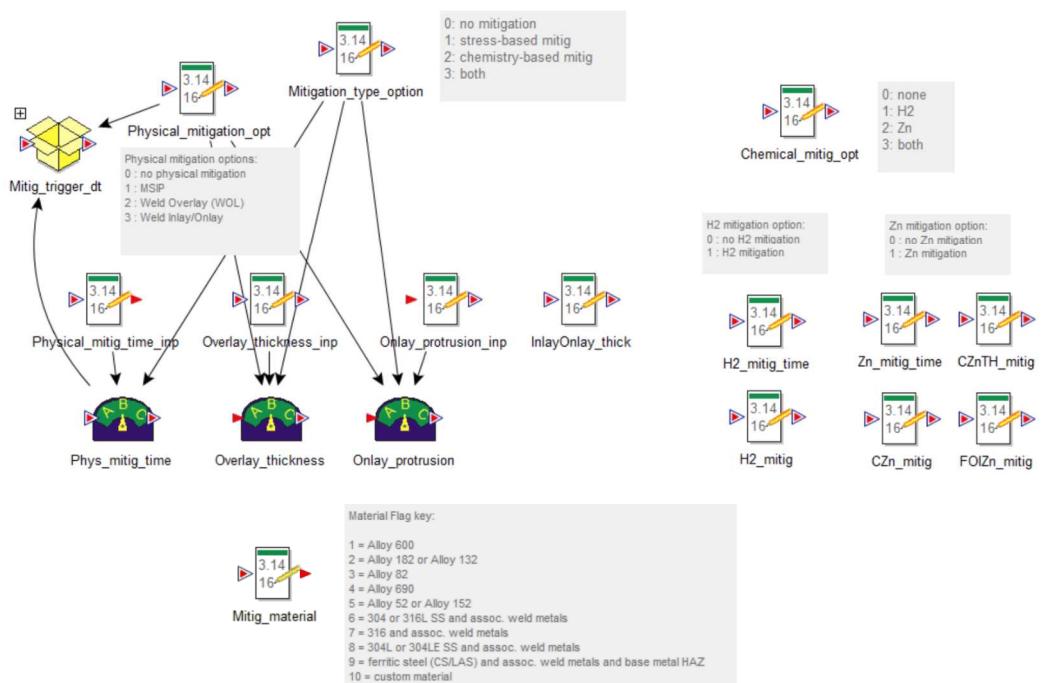
• 0:	No	crack	appeared
	(default and initial at $t=0$).		
• -1:	Surface	crack	(circ. and axial)
	Starting status when originating		
• -2:	Transitioning	crack	(circ. and axial)
	Extending from	inner	outerbut
	lengths different.	to	radial



Crack definition and tracking

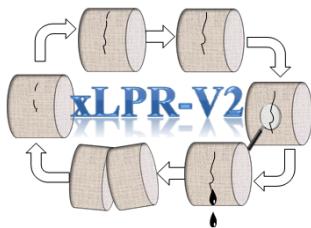
- **Crack position** ([radians] for circ.; [m] for axial) used to track center of crack.
 - Position of an axial crack center always starts at the center of the pipe segment and does not change regardless of different pipe material on left and right of weld: No asymmetrical growth.
- **Crack depth** represents the depth of the crack from the inside of the pipe toward the outside.
 - Dimensionless and expressed as fraction of pipe wall thickness.
 - Used for both circ. and axial cracks (only for surface cracks).
- **ID half-length** represents the crack along pipe inner radius.
 - Used for both circ. and axial cracks whether surface, transitioning or through-wall.
 - Normalized to dimensionless number:
 - Axial: normalized by πR (R = inner radius)
 - Circ.: Normalized by π
- **OD half-length** represents the crack along pipe outer radius.
 - Used for both circ. and axial cracks when they are transitioning or becoming through-wall.
 - Normalized to dimensionless number

Mitigation: GoldSim implementation

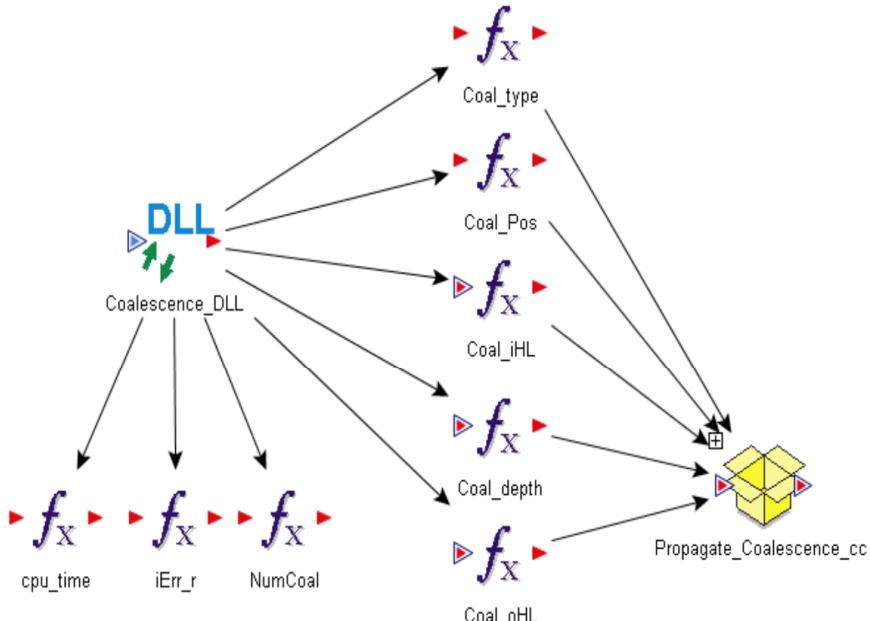


- Performed prior the simulation starts.
- Logic implemented to identify appropriate mitigation time.
- Depending on the type of mitigation various internal state variable are redefined (e.g. stresses [MSIP], WRS, geometry, crack location [inlay/onlay]).

Crack coalescence: GoldSim implementation

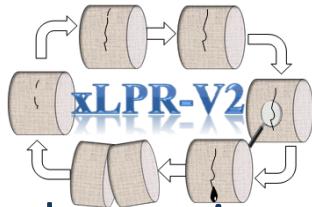


- The purpose of this module is to perform the function of simulating crack coalescence of circumferential (no axial) cracks at a given time step.
- For each time step after an active crack has been found the coalescence module is invoked by the coalescence DLL wrapper via the Framework.
- Attribute modified:
 - Crack type, depth, location, ID/OD half length, # of coalescence events
- Crack keeping the information is the one that is the closest to the zero reference (coalescer vs. coalescee). This approach is different from what was done in xlPR v1.0.

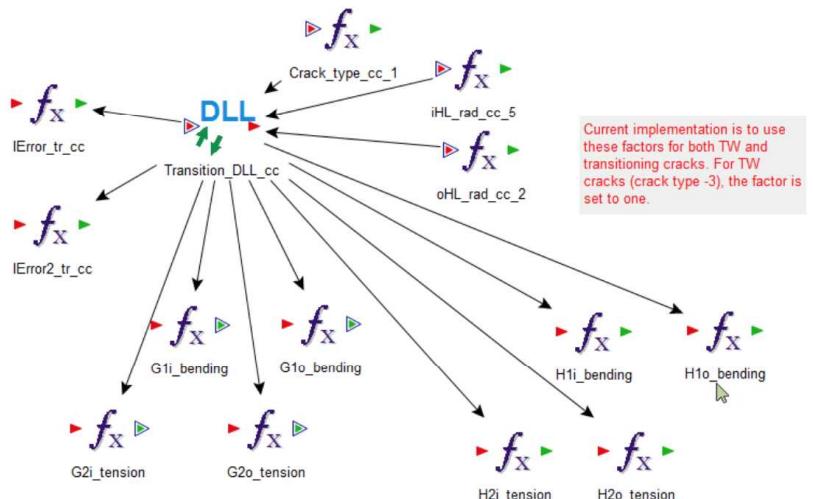


[\\xlPR_Model\\Circ_Crack\\Circ_Crack_Coalescence]

Crack transition: GoldSim implementation



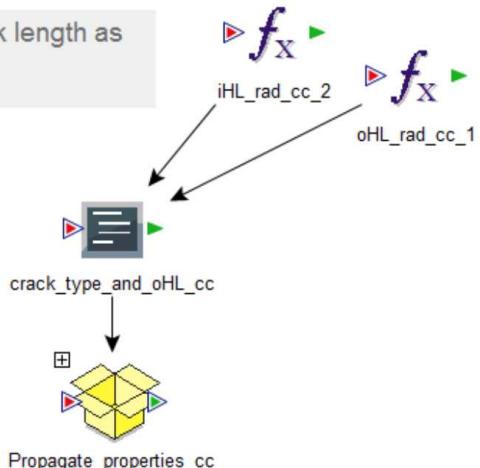
- Transition updates crack type from SC to TC and TC to TWC based on ratio of inner and outer half-lengths (crack type change).
- Calculates initial OD half-length (crack type change).
- Logic implemented to set non-dimensional depth to 1 (crack type change).
- Calculates correction factors for transitioning cracks (crack transition).
- Using current crack properties (causality sequence changed).



Change crack type and outer crack length as necessary

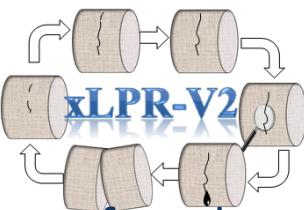
This script:

1. Determines appropriate crack types for active cracks (type < 0)
 - a) Turns surface crack (SC) to transitioning crack (TC) if $a/t \geq$ critical a/t ratio
 - b) Turns idealized through wall crack (TWC) to transitioning crack (TC) if critical $idHL/odHL$ ratio is exceeded (e.g., by coalescence)
 - c) Turns TC to TWC if $idHL/odHL$ falls below critical $idHL/odHL$ ratio
2. Determines oHL values for discrete crack type changes to TC or TWC



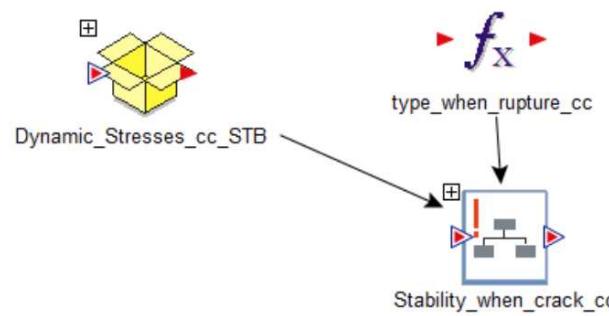
[\xLPR_Model\Circ_Crack\Circ_Crack_Transition\Crack_type_changes_cc]

[\xLPR_Model\Circ_Crack\Circ_Crack_Transition\Crack_Transition_module_cc]

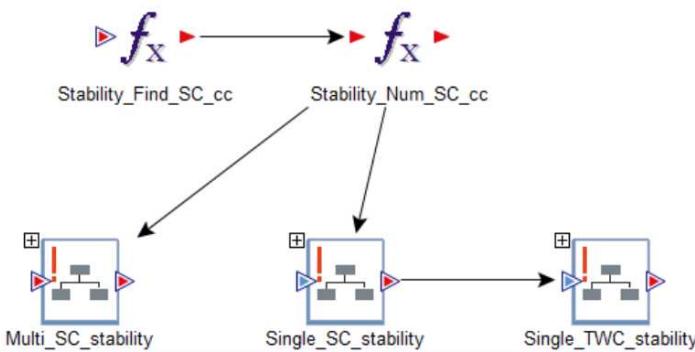


Crack stability: GoldSim implementation

- For each time (+ predicted time steps) step after an active crack has been found the stability module is invoked by the stability DLL wrapper via the Framework.
- Logic implemented to determine if a crack becomes a TWC or if we have rupture.
- If only SC, multiple NSC model used (rupture)
- If at least one TWC: Single SC fail (SC to TWC) and single TWC fail model (rupture)
- Multiple crack NSC criterion used to evaluate if pipe ruptured (as opposed to transitioning crack).
- Seismic consequences tracked:
 - If multiple SC or single TWC gives rupture, track time and continue with nominal
 - If single SC gives rupture, check resulting TWC for rupture. If so track time and continue with nominal.

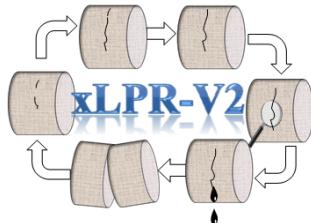


[\xLPR_Model\Circ_Crack\Circ_Crack_Stability]

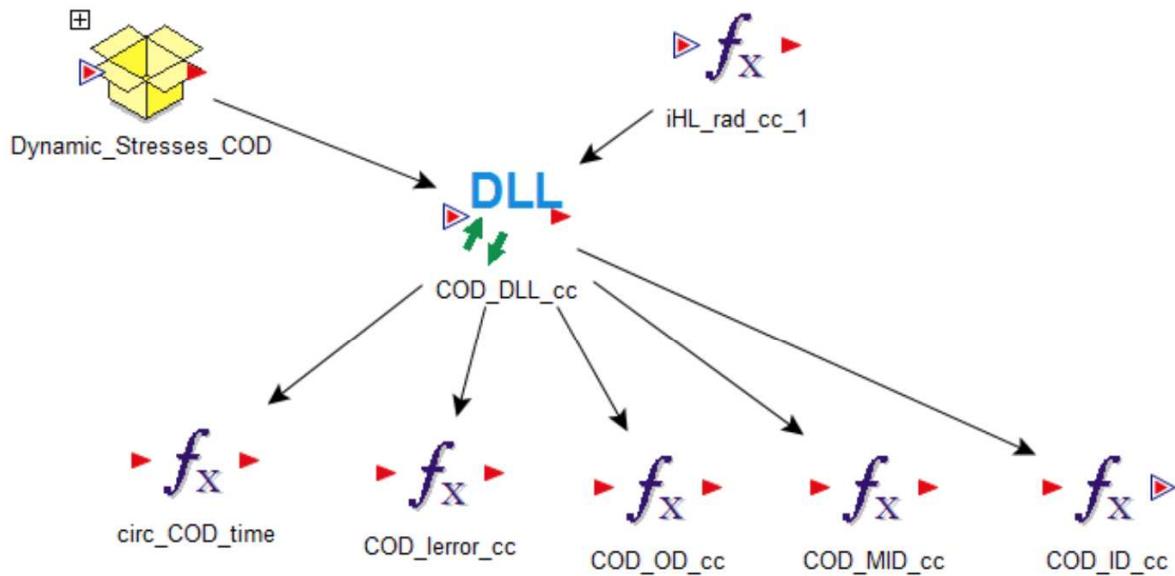


[\xLPR_Model\Circ_Crack\Circ_Crack_Stability\stability_when_crack_cc]

COD: GoldSim implementation

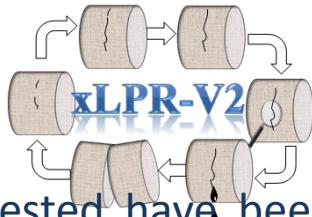


- Leak rate estimated via lookup tables calculated as pre-processor (LEAPOR).
- Options are available for crack morphology (only PWSCC and Fatigue are pre-defined morphologies currently implemented).

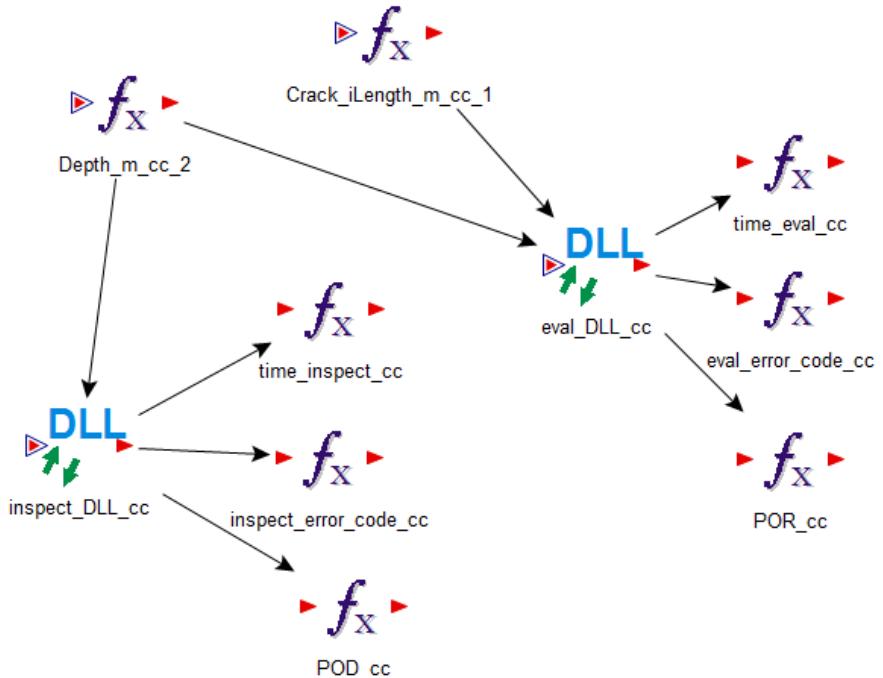


[\xLPR_Model\Circ_Crack\Circ_Crack_COD]

ISI: GoldSim implementation

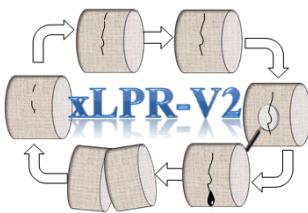


- DLLs wrapping for circ and axial have been created and tested. All tested have been passed.
- Calculates the probability of detection AND probability of repair for each crack (two different routines from the same DLL).

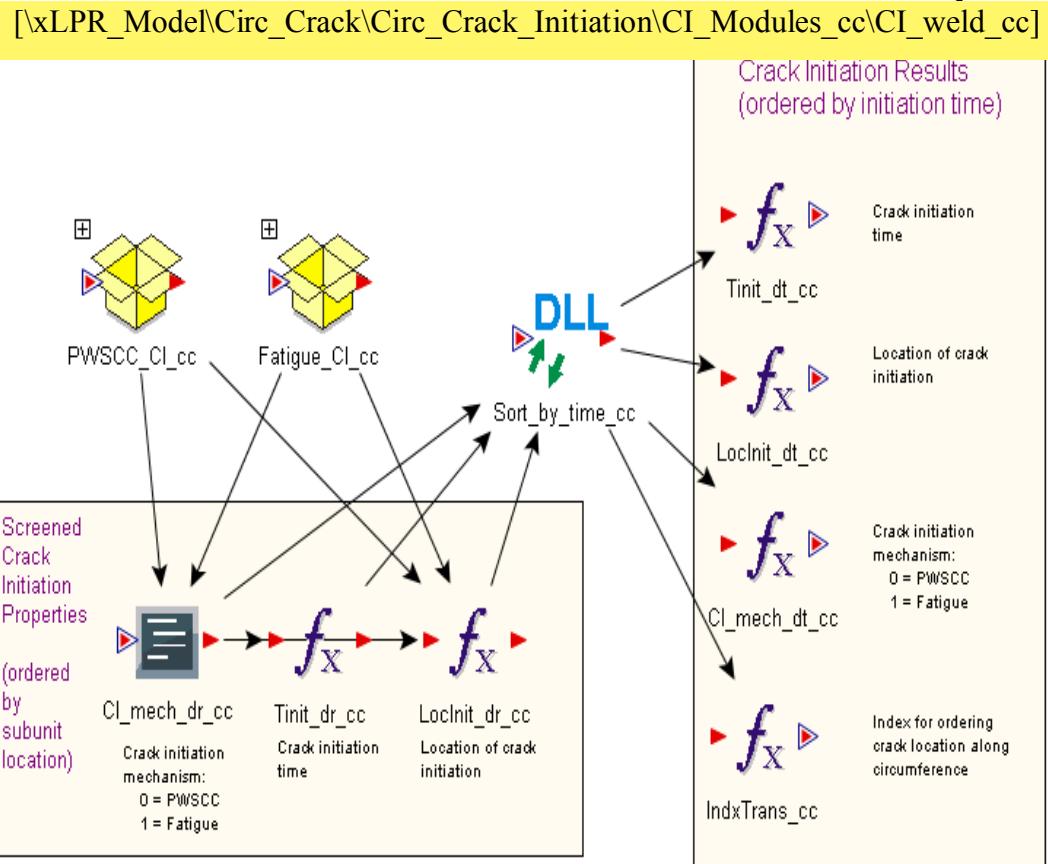
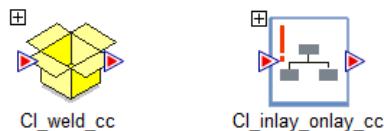


[\xLPR_Model\Circ_Crack\Circ_In_Service_Inspection]

Crack Initiation: GoldSim implementation

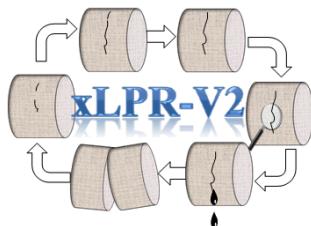


- DLLs wrapping PWSCC and fatigue crack initiation have been created and tested. All tested have been passed.
- Logic implemented to define crack initiation time intervals.
- Logic implemented to ensure that multiple cracks initiated within time step will all be triggered.
- For inlay/onlay: call crack initiation with inlay properties and adjust crack initiation times after inlay mitigation is applied.

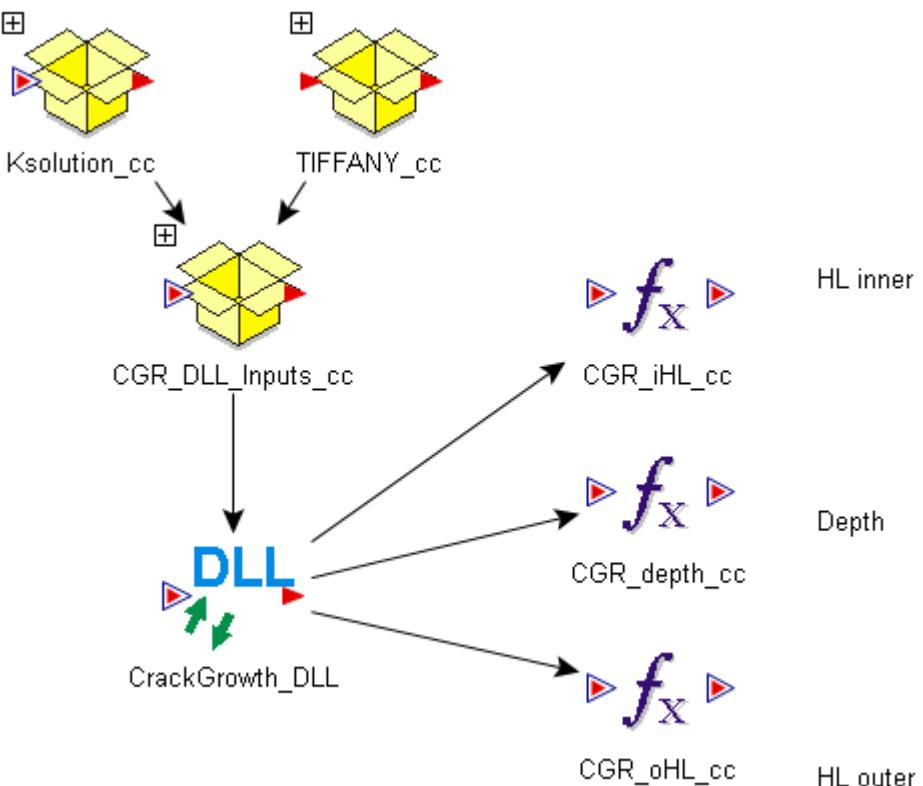


[xLPR_Model\Circ_Crack\Circ_Crack_Initiation\CI_Modules_cc]

Crack growth/K-sol: GoldSim implementation

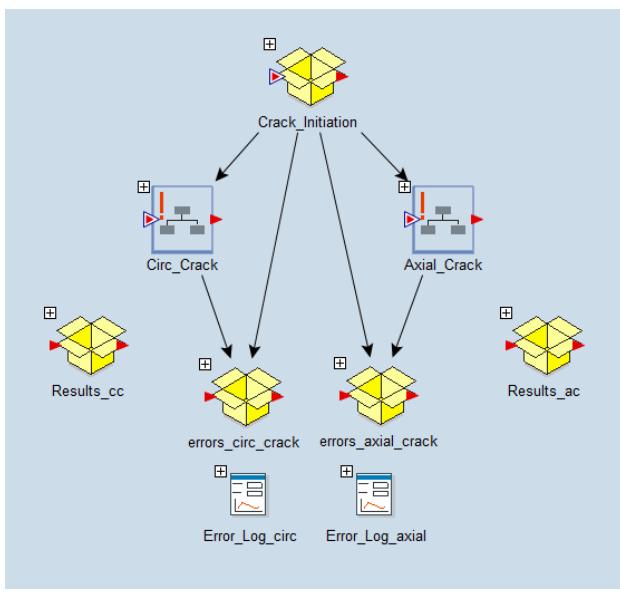
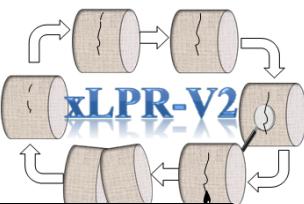


- Two crack growth mechanisms are considered:
 - PWSCC
 - Fatigue
- Script to identify materials where each crack tip is located as a function of time, inlay/onlay/overlay, and crack depth to define correct materials properties for crack growth.
- Fatigue K-solution is read from look-up table created by TIFFANY.
- Stress intensity factor vectorized by crack tip.



[\xLPR_Model\Circ_Crack\Circ_Crack_Growth]

Error dashboard



ERROR TRACKING DASHBOARD

Circumferential Error Dashboard

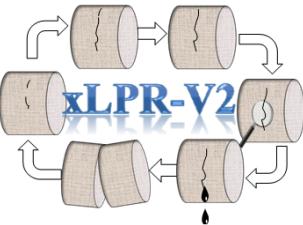
Category	Sub-Category	Status	Action
Crack Initiation	Crack Initiation Fatigue		Go To Error List Go to time history
	Crack Initiation Fatigue after inlay/onlay		Go To Error List Go to Time History
K Solution	K solution Partial Wall (Surface) Crack		Go To Error List Go to time history
	K solution Through Wall Crack		Go To Error List Go to time history
Crack Growth	Crack growth rate for ID		Go To Error List Go to time history
	Crack growth rate for Depth		Go To Error List Go to time history
Coalescence	Coalescence DLL		Go To Error List Go to time history
	Crack Transition DLL Error 1		Go To Error List Go to time history
Crack Transition	Crack Transition DLL Error 2		Go To Error List Go to time history
	Crack Stability		Go To Error List Go to time history
Multiple SC Nominal	Multiple SC Nominal		Go To Error List Go to time history
	Multiple SC Seismic		Go To Error List Go to time history
Single SC Nominal	Single SC Nominal		Go To Error List Go to time history
	Single SC Seismic		Go To Error List Go to time history
Single TWC Nominal	Single TWC Nominal		Go To Error List Go to time history
	Single TWC Seismic		Go To Error List Go to time history
Single TWC seismic (if single SC fails seismic)	Single TWC seismic (if single SC fails seismic)		Go To Error List Go to time history
	Crack Opening Displacement		Go To Error List Go to time history
ISI	COD DLL Membrane		Go To Error List Go to time history
	COD DLL Bending		Go To Error List Go to time history
ISI	ISI Inspect		Go To Error List Go to time history
	ISI Evaluation		Go To Error List Go to time history

Legend

- No Error
- Warning Error
- Fatal Error
- Multiple unique errors/warnings
- Module not called

- Individual error tracking dashboards for circumferential and axial cracks

Error dashboard

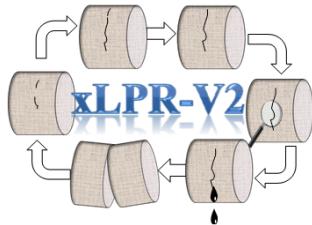


DESCRIPTION OF ERRORS

Crack #	Error Flag	101: Number of subunits is out of range of validity
1	108	102: Current subunit number is out of range of validity
2	108	103: Number of time intervals is out of range of validity
3	108	104: Initiation time model flag is out of range of validity
4	108	105: Material type flag is out of range of validity
5	108	106: Initiation location random variable is out of range of validity
6	108	107: Duration for one or more time intervals is out of range of validity
7	108	108: Zinc concentration for one or more time intervals is out of range of validity
8	108	109: Zinc concentration threshold is out of range of validity
9	108	110: Zinc factor of improvement is out of range of validity
10	108	111: Component temperature for one or more time intervals is out of range of validity
11	108	112: Activation energy is out of range of validity
12	108	113: Universal gas constant is out of range of validity
13	108	114: Proportionality constant for Direct Model 1 is out of range of validity
14	108	115: Stress threshold for Direct Model 1 is out of range of validity
15	108	116: Stress exponent for Direct Model 1 is out of range of validity
16	108	117: Proportionality constant for Direct Model 2 is out of range of validity
17	108	118: Stress exponent for Direct Model 2 is out of range of validity
18	108	119: CW-SCC threshold parameter 1 for Direct Model 2 is out of range of validity
19	108	120: CW-SCC threshold parameter 2 for Direct Model 2 is out of range of validity
20	108	121: CW microcracking resistance parameter 1 for Direct Model 2 is out of range of validity
21	108	122: CW microcracking resistance parameter 2 for Direct Model 2 is out of range of validity
22	108	123: Environment CW exponent for Direct Model 2 is out of range of validity
23	108	124: General CW parameter 1 for Direct Model 2 is out of range of validity
24	108	125: General CW parameter 2 for Direct Model 2 is out of range of validity
25	108	126: General CW parameter 3 for Direct Model 2 is out of range of validity
26	108	127: General CW parameter 4 for Direct Model 2 is out of range of validity
27	108	128: Yield stress is out of range of validity
28	108	129: Ultimate stress is out of range of validity
29	108	130: Elastic modulus is out of range of validity
30	108	131: Best Weibull slope for Weibull model is out of range of validity
		132: Pivot time for Weibull model is out of range of validity
		133: Percent of components with crack at pivot time for Weibull model is out of range of validity
		135: Weibull slope for Weibull model is out of range of validity
		136: Stress exponent for Weibull model is out of range of validity
		137: Reference temperature for Weibull model is out of range of validity
		138: Reference stress for Weibull model is out of range of validity
		139: Initiation time random variable for Weibull model is out of range of validity
		201: Initiation time is out of range or non-numeric
		202: Direct Model 2 input parameters result in log(0) or DIV0 condition

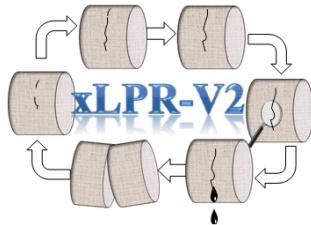
- Error elements tracked per module per subunit
- List of error code meanings provided for each module
- Time history results available for each error element
- Additional development and debugging continuing with testing

Pre-processing

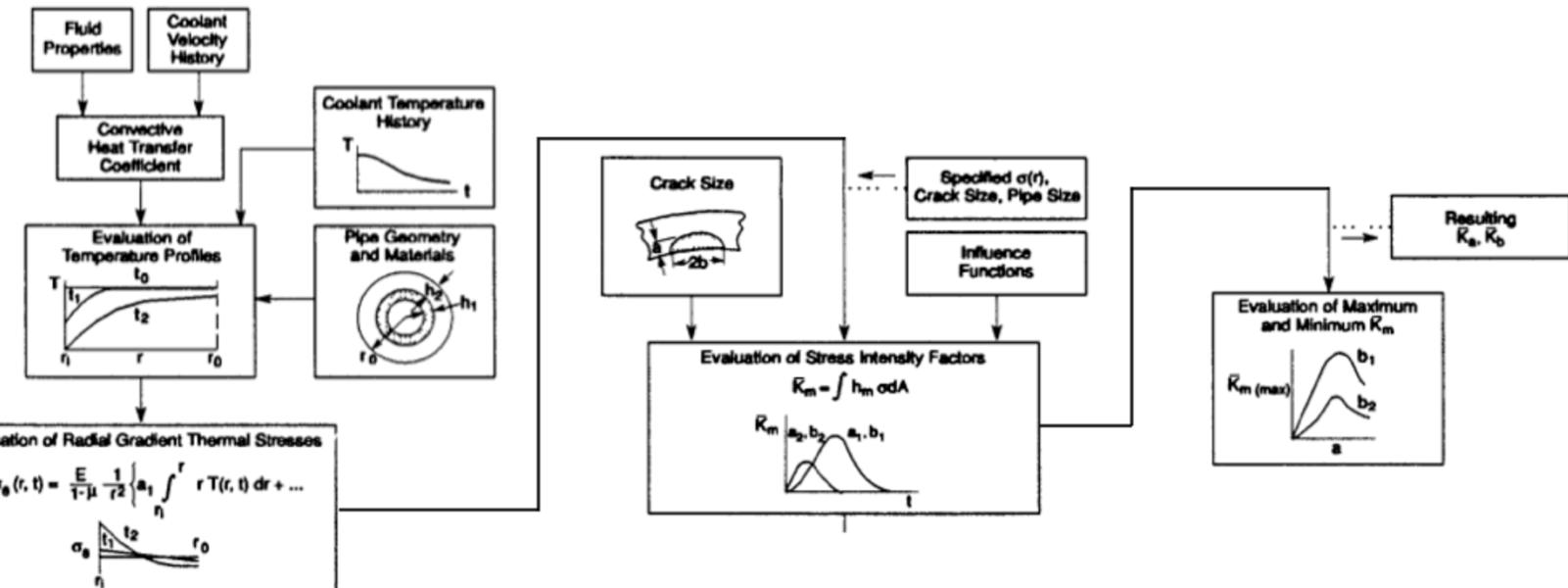


- Generate look-up tables for changes in stresses and K values for fatigue crack initiation and fatigue crack growth during transients.
- Generate look-up tables for leak rate.
- Look-up tables to be interpolated by the Framework.

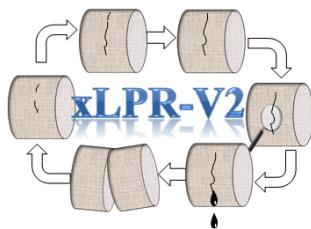
TIFFANY functionality



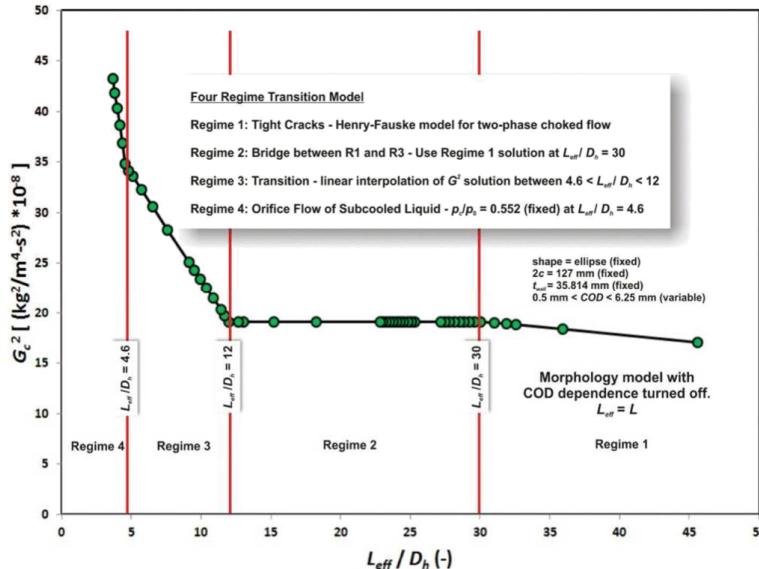
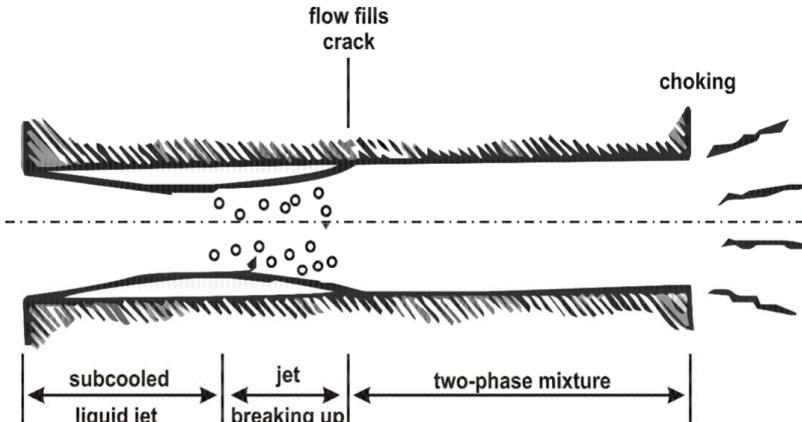
- **Stress intensity factor (fatigue crack growth):**
- **TIFFANY** (Thermal stress Intensity Factors For **ANY** coolant history) developed by SIA is used to estimate bounds for SIF.
- TIFFANY estimates SIF bounds for associated temperatures which are subsequently used by Goldsim to linearly interpolate the appropriate estimates for the SIF at a given temperature.
- Used to estimate fatigue crack growth and could potentially replace SIF module used in xLPR v1.0 for PWSCC crack growth.



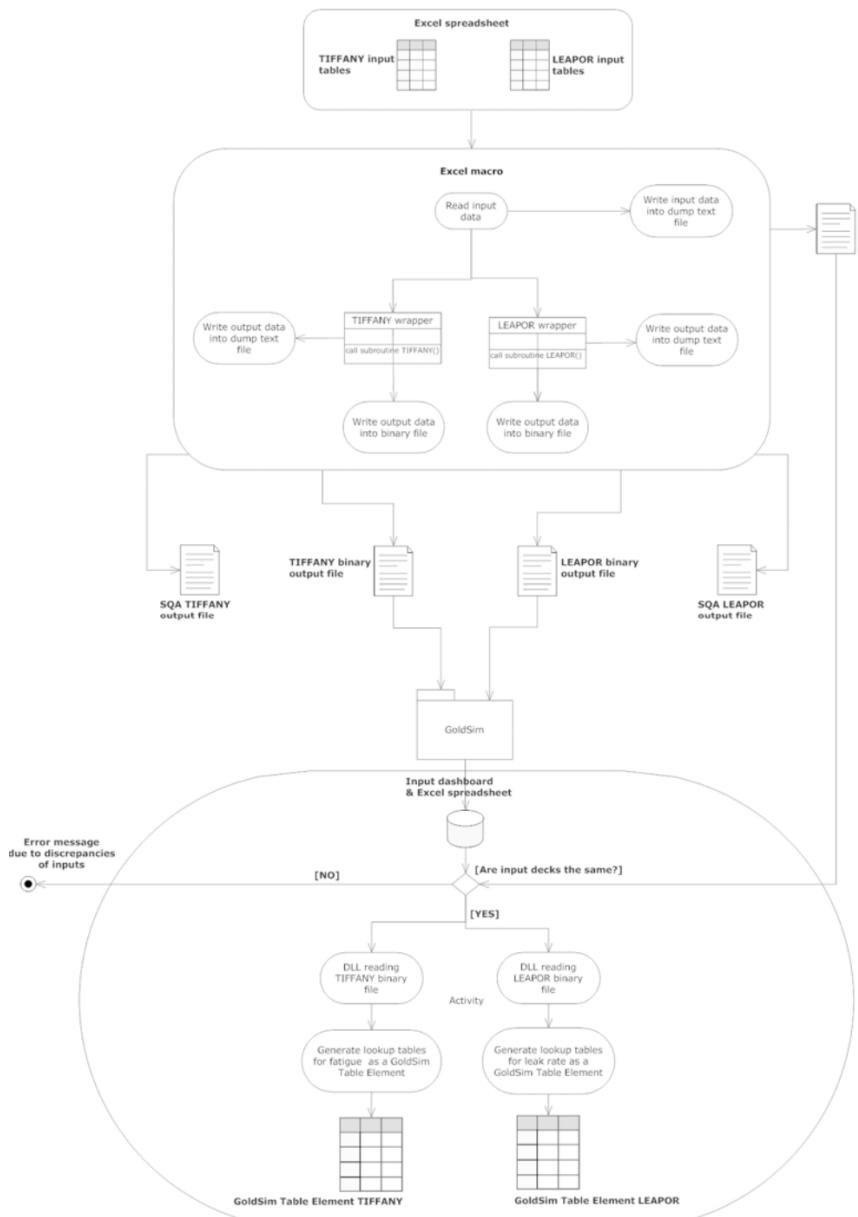
LEAPOR functionality



- **LEAPOR (LEak Analysis of Piping Oak Ridge)** developed by ONRL is used to calculate leakage rates through tight cracks. **TIFFANY (Thermal stress Intensity Factors For ANY coolant history)** developed by SIA is used to estimate bounds for SIF.
- Saving on computational cost by generating “3D” lookup tables according to crack length, minimum COD and each thickness each defined for a given temperature and pressure.
- Used to estimate fatigue crack growth and could potentially replace SIF module used in xLPR v1.0 for PWSCC crack growth.
- Orifice flow in regime 4.



Preprocessing flowchart



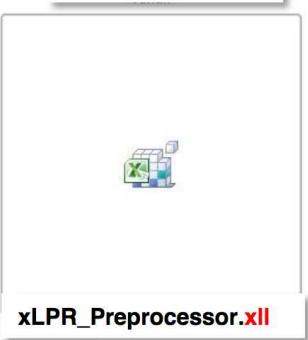
- In addition to the xLPR-2.0 Inputs Database Excel workbook, four files are required in the xLPR application directory and DLLs subdirectory.



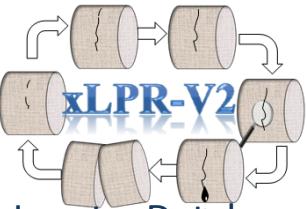
TIFFANY_v1.0.dll

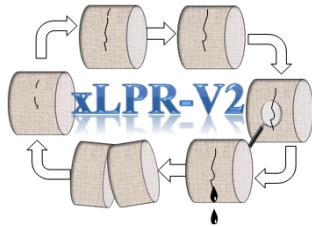


LEAPOR_v1.0.dll



xLPR_Preprocessor.dll

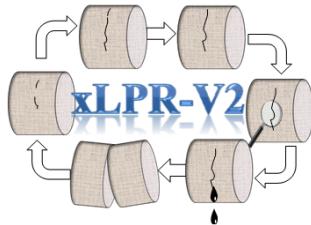




TIFFANY and LEAPOR execution

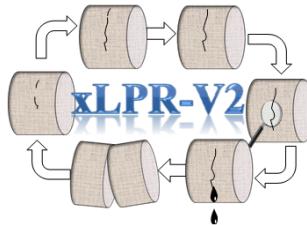
- TIFFANY and LEAPOR embedded as a DLL subroutine and an Excel add-in to link the XLPR 2.0 inputs database and TIFFANY / LEAPOR.
- Output generated by TIFFANY and LEAPOR transmitted as a binary file to the GoldSim software.
- Additional files containing all the input data used for the runs. Two text files containing calculated results from TIFFANY and LEAPOR.
- **TIFFANY:**
 - Developed execution logic to use weld material properties and operating data as specified in Dashboard and other worksheets.
 - For each execution, TIFFANY produces 34 look-up tables for each transient, each operating period and each transient type.
 - Implemented logic for pre- and post-mitigation runs.
- **LEAPOR:**
 - Developed data gathering logic (similar to TIFFANY).
 - Pipe outer diameter and wall thickness used to establish discretization of COD , crack length, and wall thickness.
 - For each execution, LEAPOR produces 16 lookup tables.

Sampling structure



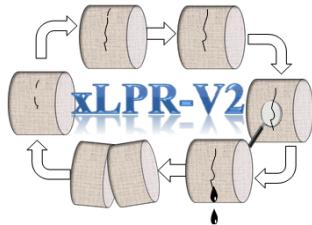
- Defines the number and order of realization and appropriate values to sue based on uncertainty.
- Outer epistemic loop, and inner aleatory loop.
- [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop.

In xLPR v2.0, the sampling strategy is optimized and dissociated from the uncertainty characterization giving the user flexibility on the sampling method to be used



- The two loops considered (one can be ignored by setting the sampling size to 1). For each loop, the user can select from the following options:
 - Simple random sampling or Latin Hypercube Sampling (LHS).
 - Discretization Probability Distribution (DPD).
 - Importance sampling applied to selected values.
 - Use of optimization instead of importance sampling for selected values (in development).
- Possibility of creating 12 sampling combination: [LHS vs. RS]x[DPD vs. no DPD]x[No importance vs. importance vs. adaptive] for each loop (totaling 12^2 combinations).
- 2 importance techniques (gamma-clustering (Emc^2) and importance sampling (Goldsim)) and one adaptive method (DPD adaptive (Emc^2)) are considered for xLPR v2.0.

Output



- Office of Nuclear Reactor Regulation (NRR) leading effort to develop xLPR Acceptance criteria.

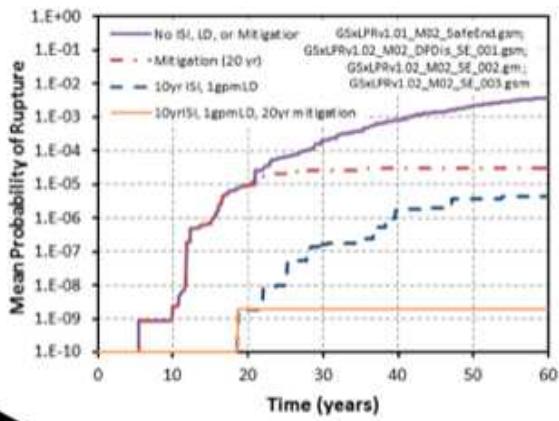
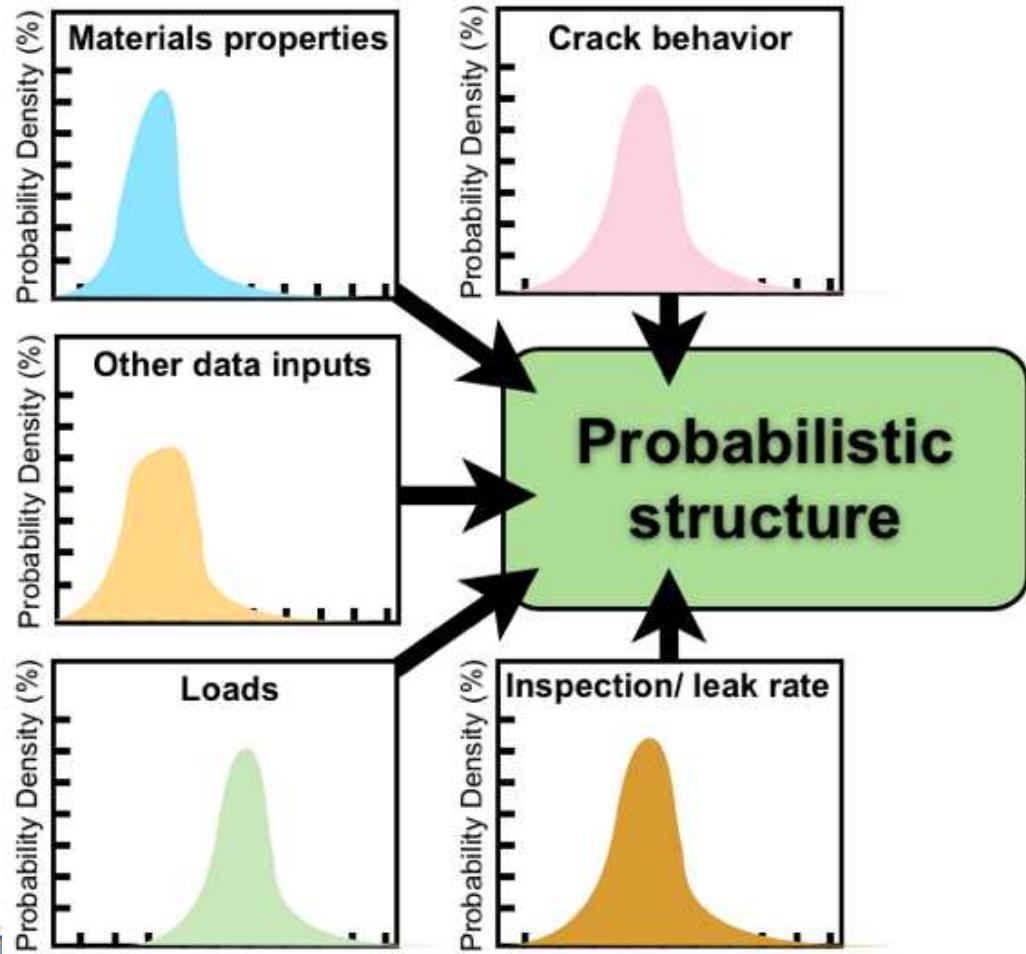
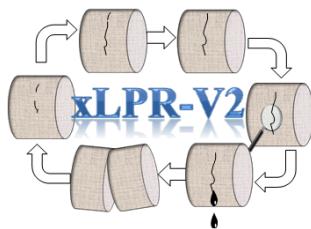
Extremely Low Probability of Rupture (xLPR) Project

Uncertainty representation

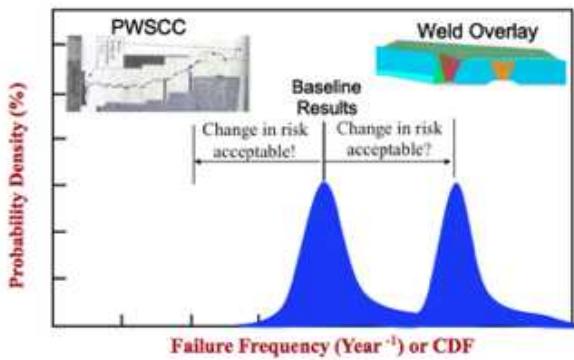
Rémi Dingreville

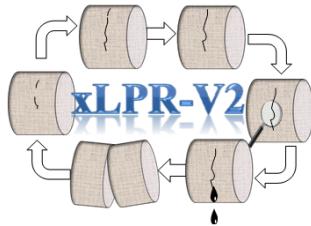
Sandia National Laboratories

xLPR is a probabilistic assessment tool that can be used directly to demonstrate compliance with 10CFR50App-A GDC-4 requirement of extremely low probability of failure



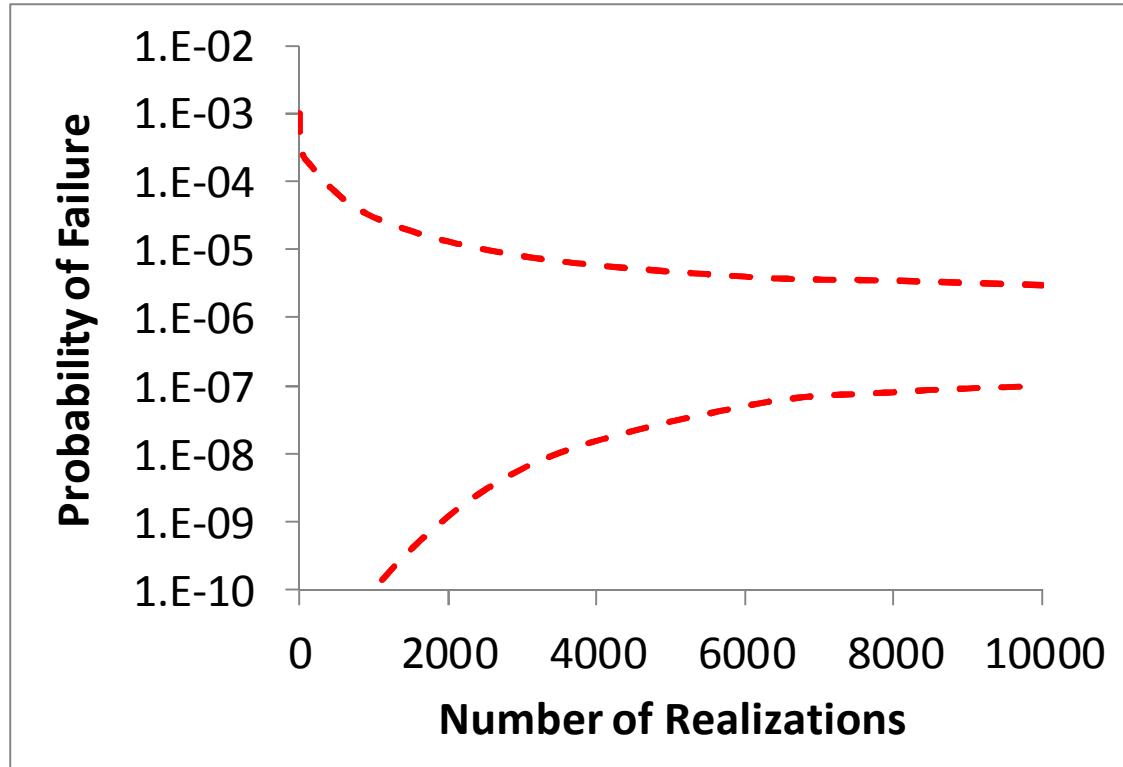
Leak/Rupture



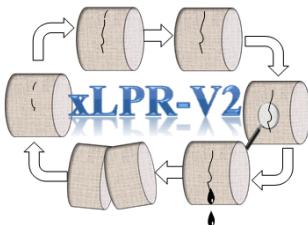


Objectives of the uncertainty representation in xLPR version 2.0

- To capture uncertainty in model predictions
- To reduce uncertainty in predicted pipe rupture frequency
- To be efficient



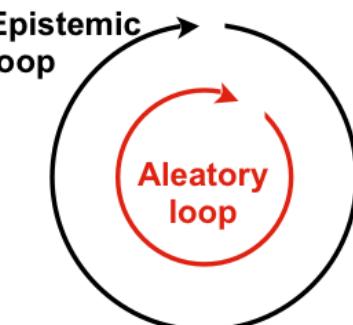
Objectives of the uncertainty representation in xLPR version 2.0

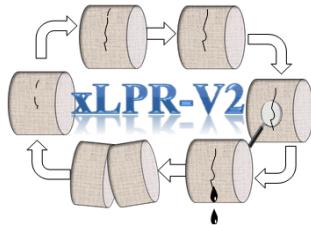


- **Aleatory uncertainty**
 - Well-defined distributions in which parameters may be sampled in a random or stochastic manner
- **Epistemic uncertainty**
 - Uncertainty in model parameter values due to uncertainty in the model, lack of knowledge, or lack of well-defined distributions
- **User chooses which parameters are aleatory and which are epistemic**
- **Inner aleatory loop**
- **Outer epistemic loop**
 - Allows evaluation of epistemic (model) uncertainty

Aleatory (Irreducible)
• Crack size
• POD detection
• Material properties
• Crack growth parameters (Q/R,c,P)

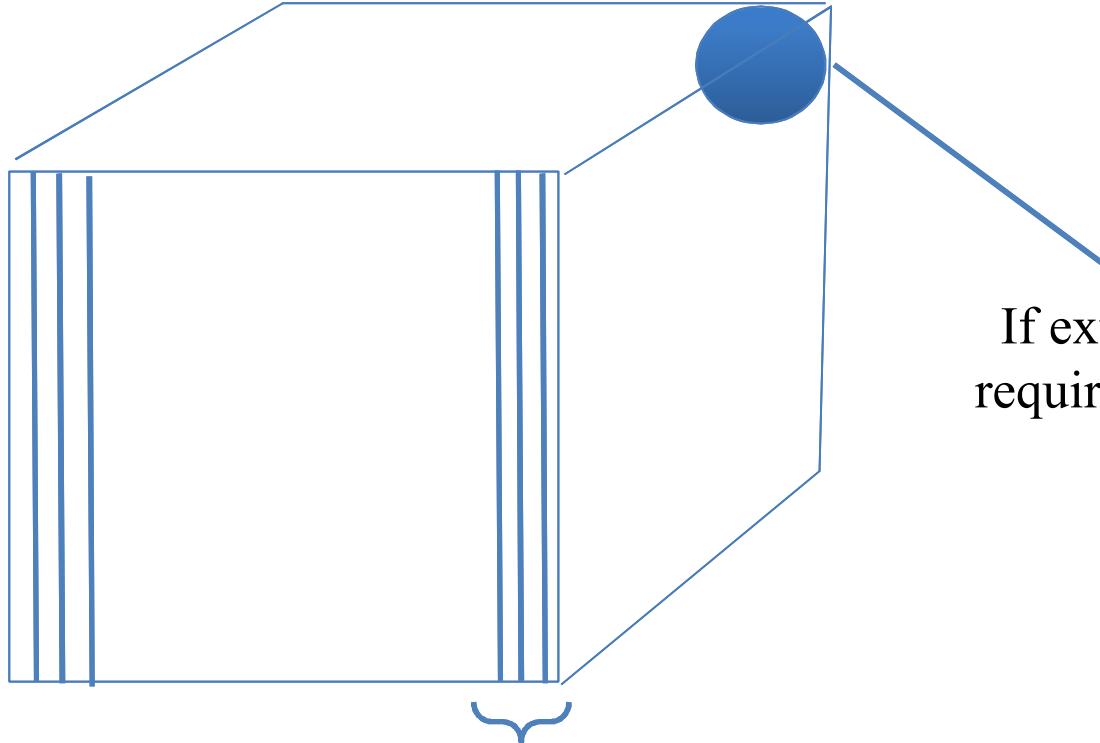
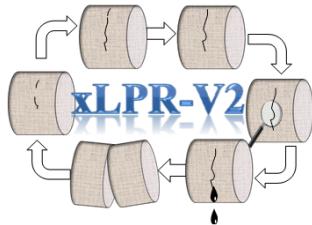
Epistemic (Lack of knowledge)
• Loads
• WRS
• Crack growth (fweld)
• Crack initiation parameters
• POD parameters





RS vs. LHS vs. DPD

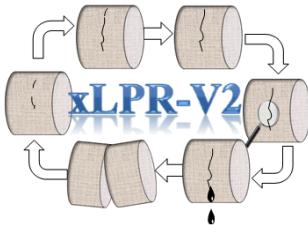
- **Random Sampling** is the original Monte Carlo approach.
(usually not recommended for xLPR analysis)
- **Latin Hypercube Sampling**: dense stratification of each input (projection of input space to one value) – better if variables are important *by themselves* and extreme values for input are needed
- **Discrete Probability Distribution**: better multidimensional coverage – better if variables are important *conjointly* and a reasonable range of values (not extremes) is required/ sufficient.



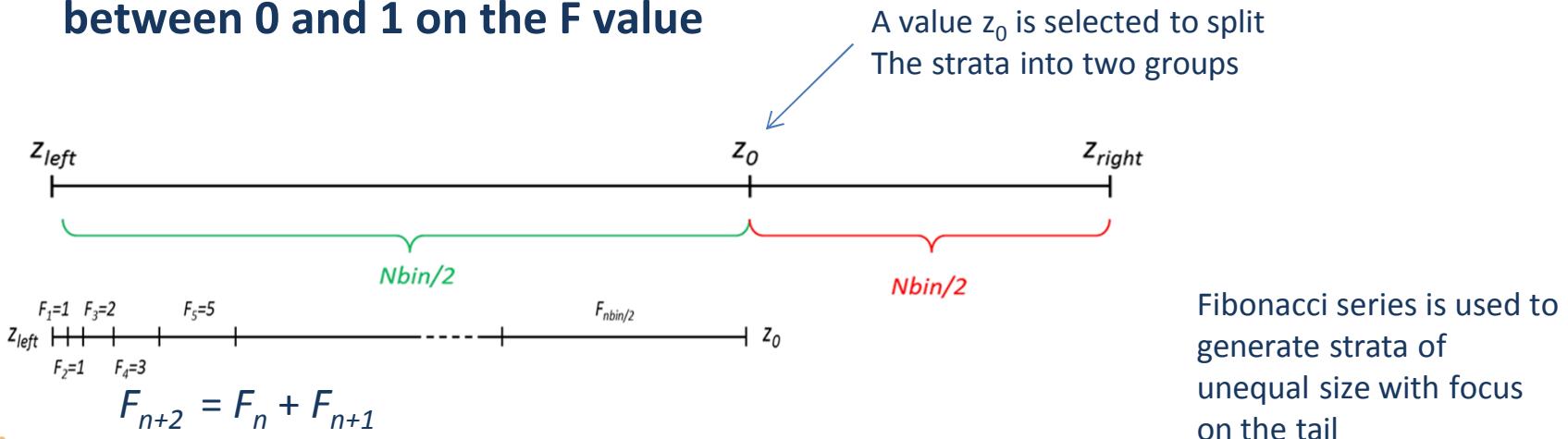
If extreme values of x_1 are required, DPD may be better

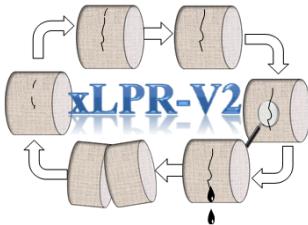
If extreme values of x_1 are required, LHS may be better

Discrete probability distributions (DPD) can be used to increase the resolution of regions of interest within probability distributions for importance sampling



- DPD uses discrete values from probability distributions
 - Each value can be equally probable or of different likelihood
- DPD can be used in importance sampling
 - For example, a Fibonacci series works well for interrogating tails of distributions
 - The strength of the Fibonacci series can be controlled by an exponent γ between 0 and 1 on the F value

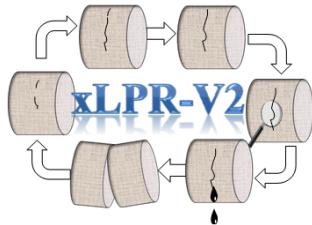




Importance smapling

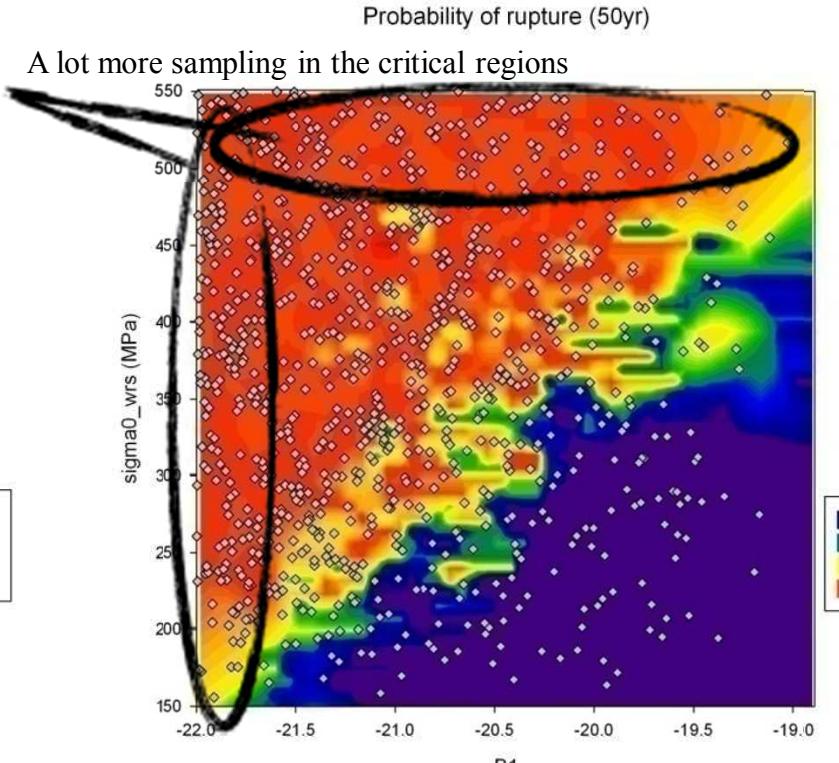
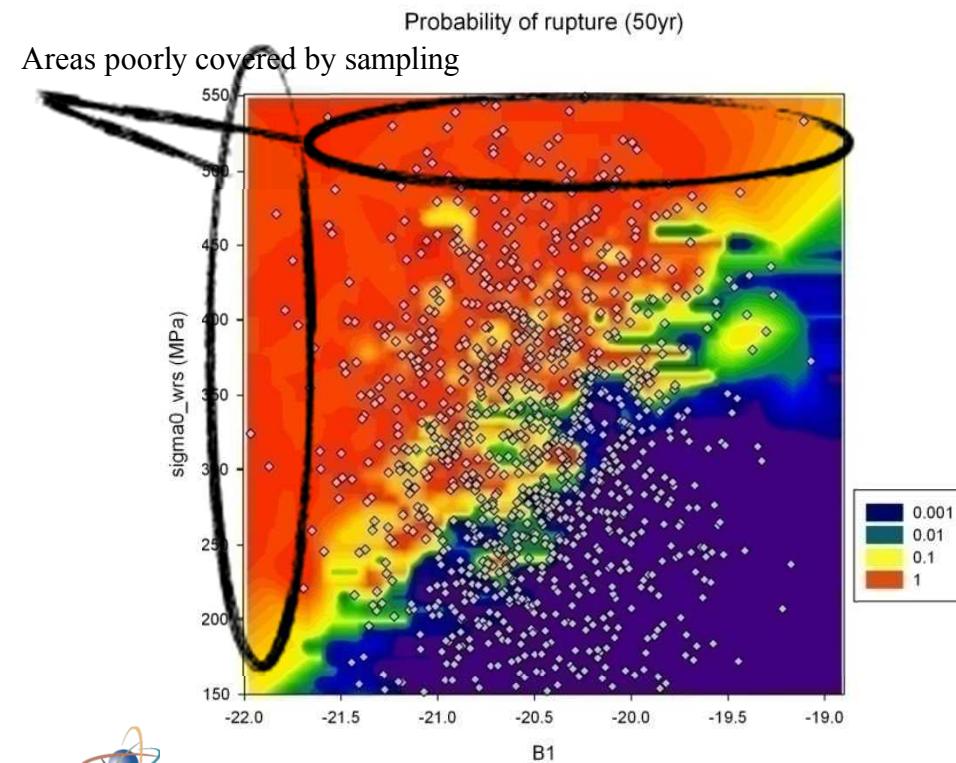
- When the sample size is not big enough to cover the required extreme values of some input, Importance sampling may be used
- Requires to know:
 - Which input variables are important
 - Which area of these inputs variables needs to be over-covered.
- May be a necessary step when dealing with extremely low values
- Cannot be applied to all variables ! (selection must be made)
- For now, only internal approach available. In the future, external and adaptive approach will be added.

xLPR v1.0 and the pilot study underlined the importance of focusing sampling on regions of interest to accurately estimate extremely low probabilities

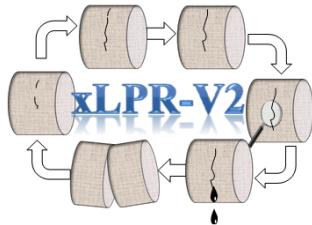


- For example, looking at the probability of rupture as a function of two variables (crack initiation and weld residual stress) using regular sampling vs. importance sampling highlights the shortcoming of regular sampling.

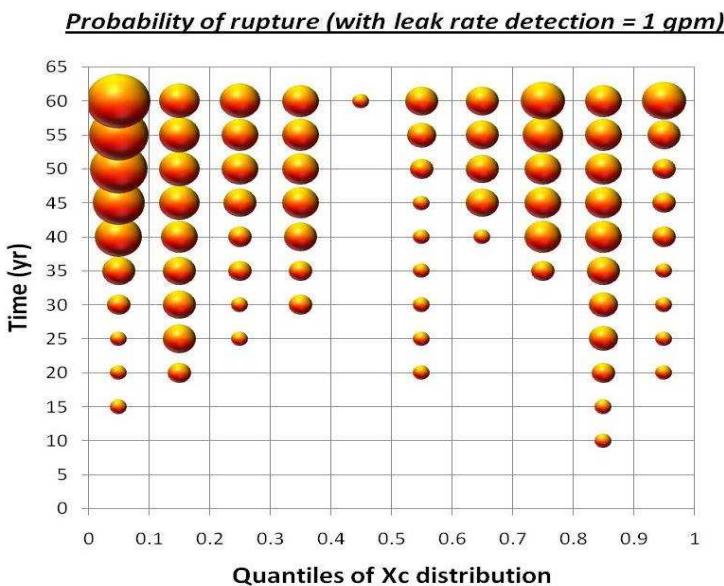
In red: region of interest in the input space (leading to pipe rupture)



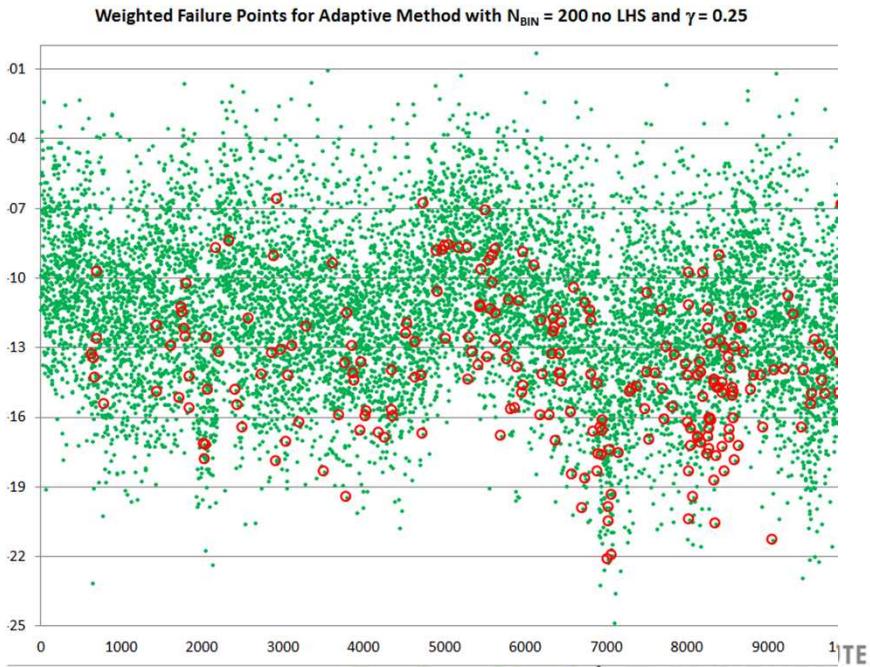
Adaptive sampling promotes importance sampling by using model results to identify and focus on sampling space that leads to pipe rupture



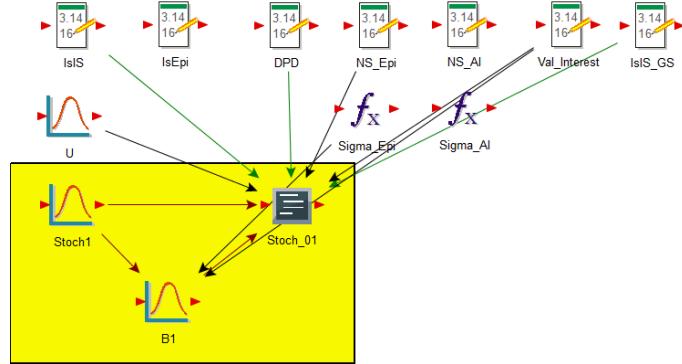
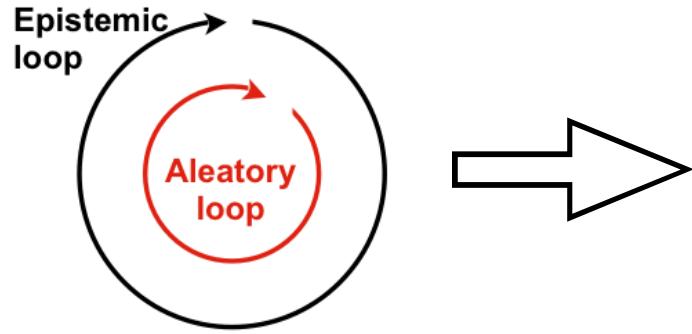
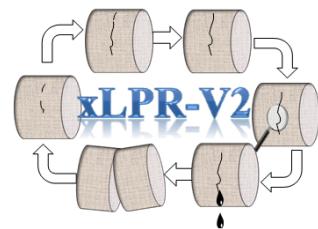
- In xLPR v2.0, the sampling strategy is not uniquely based on the user knowledge; rather adaptive and optimized strategies are adopted to cover relevant regions of the input space
- Adaptive sampling can cover more densely disparate regions in the input space, and reduces the number of samples needed to confidently estimate low probability ($\sim 10^{-6}$)
- **Criteria? All variables at play? Exactly what is plotted below? Shows progression? Are red circles pipe ruptures? Adaptive DPD only?**



/2014

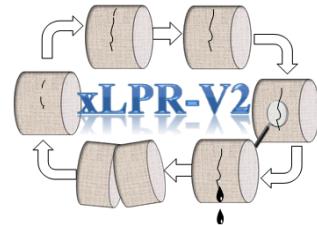


In xLPR v2.0, the sampling strategy is optimized and dissociated from the uncertainty characterization giving the user flexibility on the sampling method to be used



- The two loops considered (one can be ignored by setting the sampling size to 1). For each loop, the user can select from the following options:
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 - Discrete Probability Distribution (DPD).
 - Importance sampling applied to **selected values**.
 - Use of optimization instead of importance sampling for selected values (in development)
- Possibility of creating 12 sampling combination: [LHS vs. RS]x[DPD vs. no DPD] x[**No importance vs. importance vs. adaptive**] for each loop (totaling 12^2 combinations).

Adaptive DPD can be used to predict pipe rupture with orders of magnitude fewer realizations than Monte Carlo



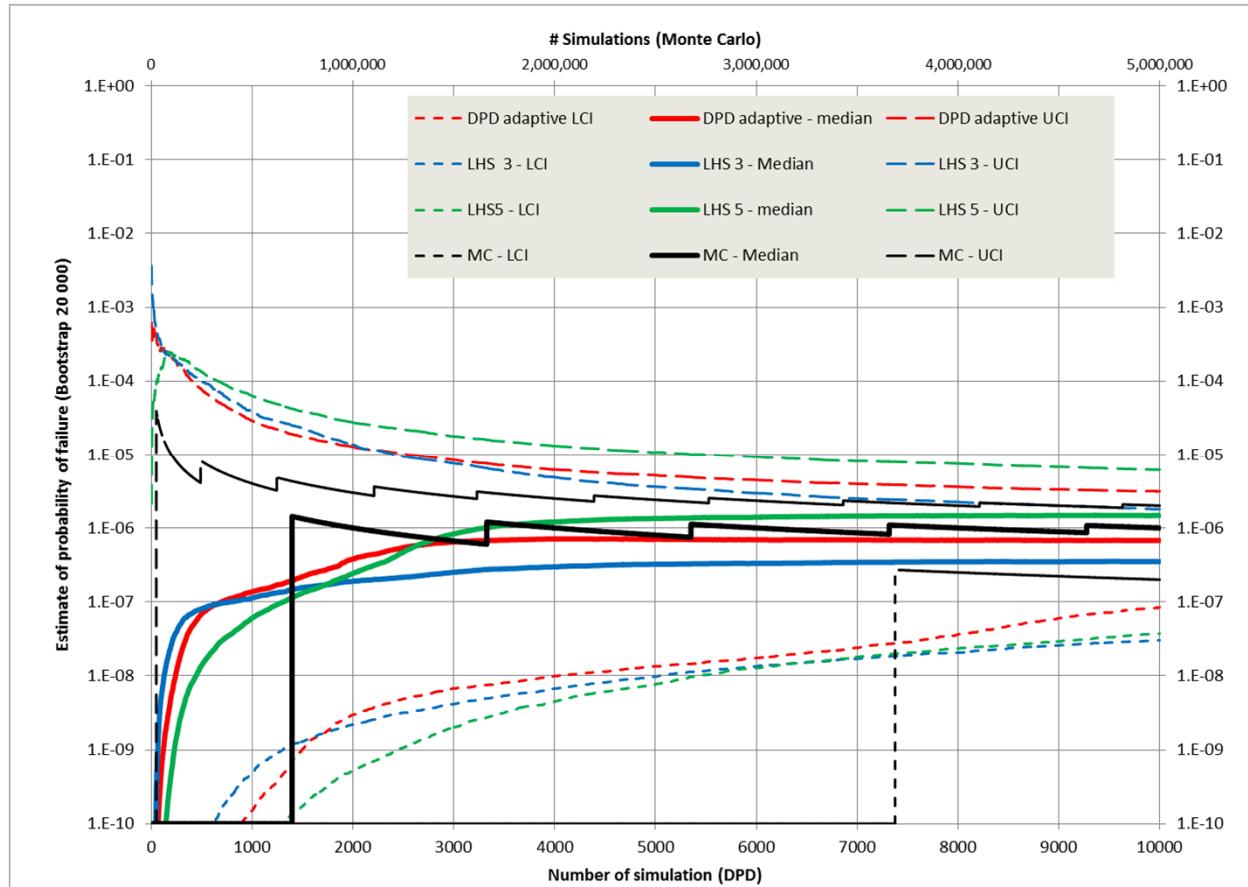
- In this example, to predict pipe rupture with high confidence
 - Adaptive DPD needs 10,000 to 20,000 realizations
 - Monte Carlo needs at least 4,000,000 realizations (i.e., >200 times more)

Graph compares xLPR v1.0 median and 95th confidence intervals for:

- DPD adaptive (red) up to 10,000 realizations
- Monte Carlo (black) up to 5,000,000 realizations
- LHS 3
- LHS 5

DPD adaptive:

- More efficient
- Much better resolution



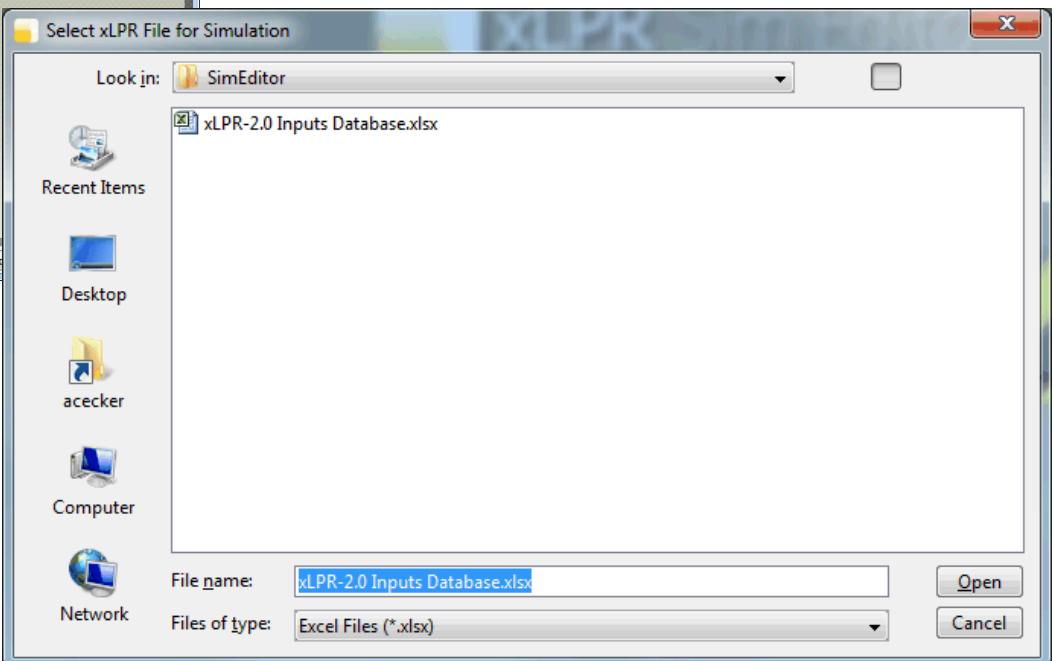
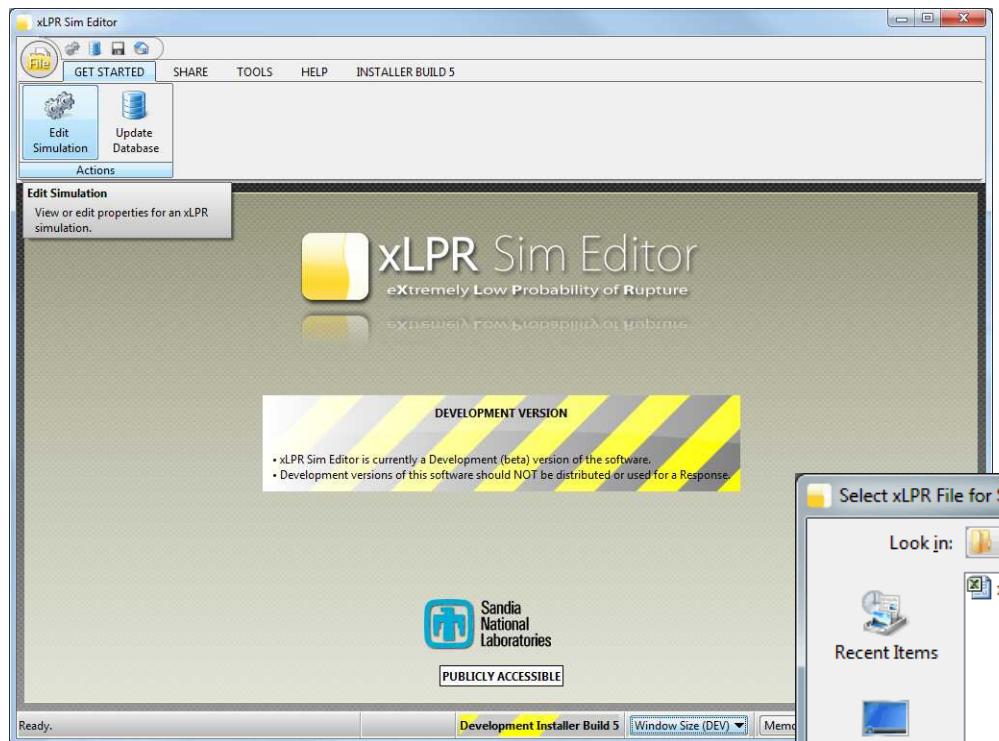
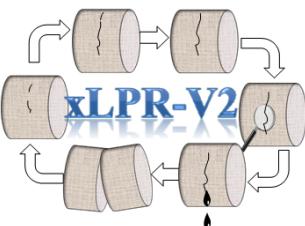
Extremely Low Probability of Rupture (xLPR) Project

Upcoming advanced

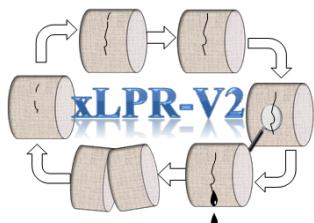
Rémi Dingreville

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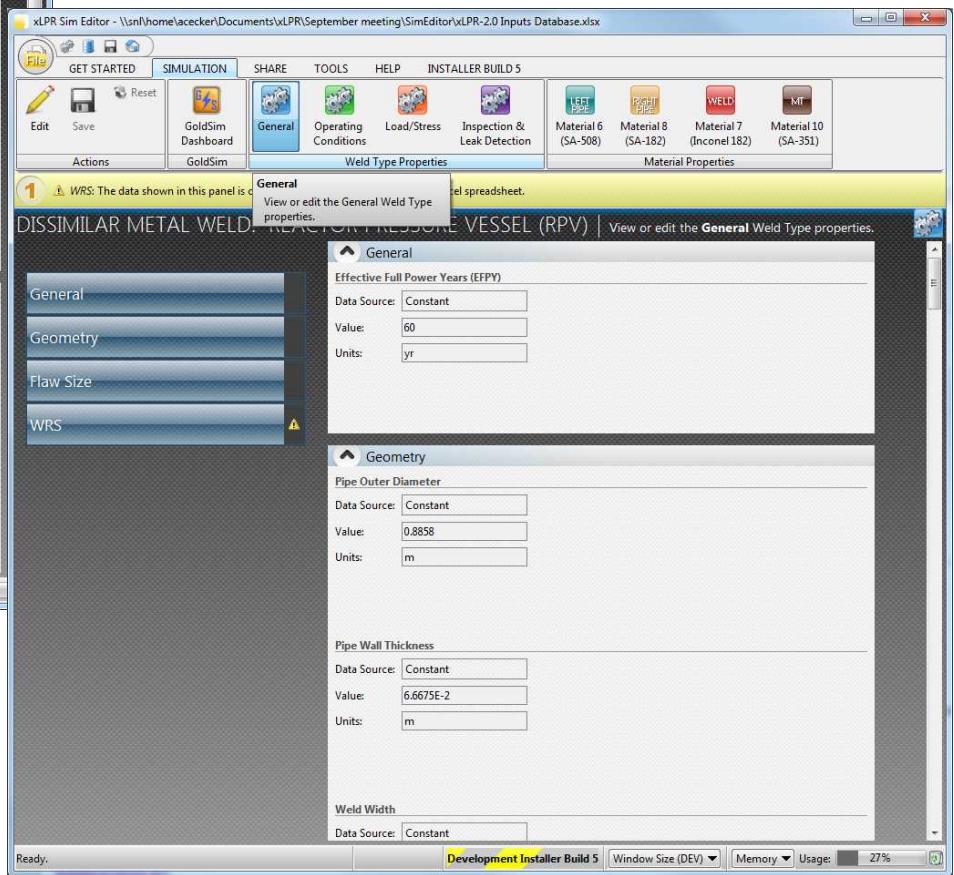
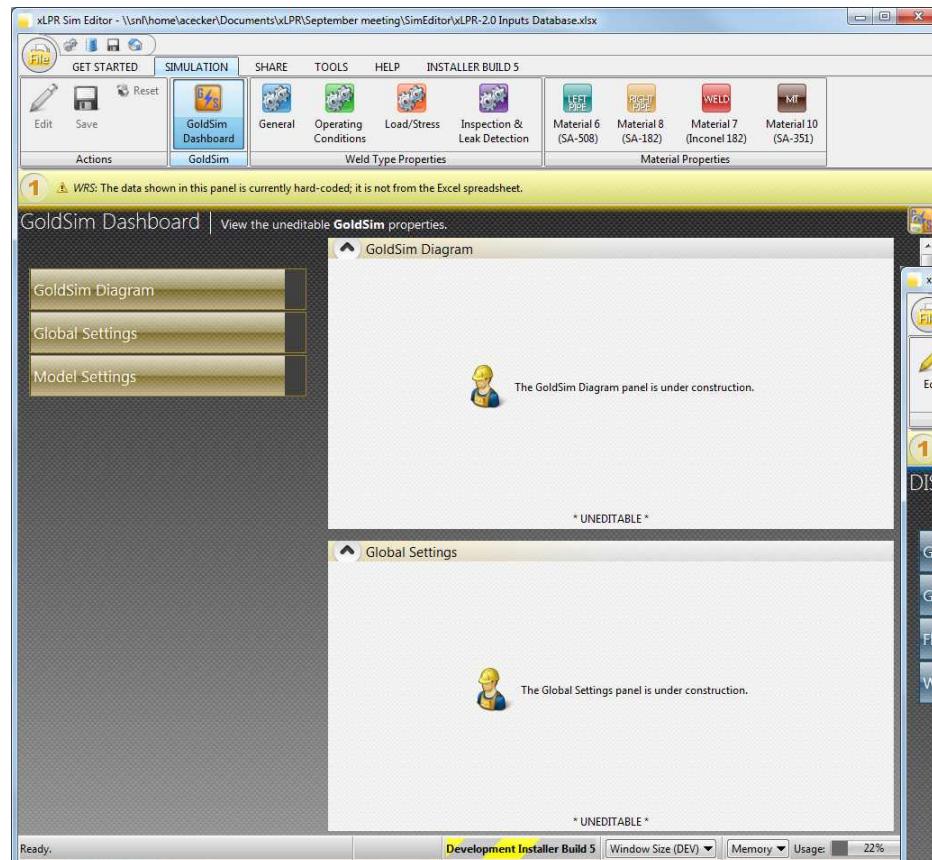
xLPR simulation editor



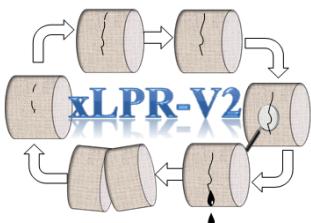
xLPR simulation editor



- General properties window



xLPR simulation editor



- Operating conditions and loads/stress windows

xLPR Sim Editor - \sn\home\acecker\Documents\xLPR\September meeting\SimEditor\xLPR-2.0 Inputs Database.xlsx

GET STARTED SIMULATION SHARE TOOLS HELP INSTALLER BUILD 5

File Edit Save GoldSim Dashboard General Operating Conditions Load/Stress Inspection & Leak Detection Weld Type Properties Material 6 (SA-508) Material 8 (SA-182) Material 7 (Inconel 182) Material 10 (SA-351) Material Properties

1 WRS: The data shown in this panel is currently hard-coded; it is not from the Excel spreadsheet.

DISSIMILAR METAL WELD: REACTOR PRESSURE VESSEL (RPV) | View or edit the Weld Type **Operating Conditions/Environmental** properties.

Operating Period 1 (OC)

Operating Pressure

Data Source: Distribution Distribution: NORMAL

Units: MPa Mean: 15.4

Sampling Loop: Epistemic SD: 1.5

Importance Sampling: no [Min: 0.0]

Importance Value: 0.500 Max: 0.0

Operating Temperature

Data Source: Distribution Distribution: NORMAL

Units: C Mean: 3.257E2

Sampling Loop: Epistemic SD: 5

Importance Sampling: no [Min: 0.0]

Importance Value: 0.500 Max: 0.0

Dissolved Oxygen

Data Source: Constant Value: 5E-3 Units: ppm

Operating Period 2 (OC)

Operating Pressure

Operating Period 3 (OC)

Ready.

Development Installer Build 5 Window Size (DEV) Memory Usage: 25%

xLPR Sim Editor - \sn\home\acecker\Documents\xLPR\September meeting\SimEditor\xLPR-2.0 Inputs Database.xlsx

GET STARTED SIMULATION SHARE TOOLS HELP INSTALLER BUILD 5

File Edit Save GoldSim Dashboard General Operating Conditions Load/Stress Inspection & Leak Detection Weld Type Properties Material 6 (SA-508) Material 8 (SA-182) Material 7 (Inconel 182) Material 10 (SA-351) Material Properties

1 WRS: The data shown in this panel is currently hard-coded; it is not from the Excel spreadsheet.

DISSIMILAR METAL WELD: REACTOR PRESSURE VESSEL (RPV) | View or edit the Weld Type **Load/Stress** properties.

Operating Period 1 (L/S)

General (Load/Stress)

Operating Period 1 (L/S)

Operating Period 2 (L/S)

Operating Period 3 (L/S)

Loads Stresses

Fx (Dead Weight)

Data Source: Constant Value: 4.4482 Units: kN

Mx (Dead Weight)

Data Source: Distribution Distribution: NORMAL Units: kN-m Mean: 11.2985 SD: 5 Sampling Loop: Aleatory [Min: 0.0] Max: 0.0

My (Dead Weight)

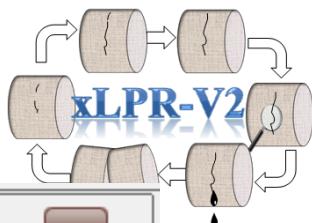
Data Source: Distribution Distribution: NORMAL Units: kN-m Mean: 14.688 SD: 5 Sampling Loop: Aleatory [Min: 0.0] Max: 0.0

Mz (Dead Weight)

Data Source: Distribution Distribution: NORMAL

Development Installer Build 5 Window Size (DEV) Memory Usage: 27%

xLPR simulation editor



xLPR Sim Editor - \\sn\home\acecker\Documents\xLPR\September meeting\SimEditor\xLPR-2.0 Inputs Database.xlsx

File GET STARTED SIMULATION SHARE TOOLS HELP INSTALLER BUILD 5

Edit Save Reset
Actions GoldSim Dashboard General Operating Conditions Load/Stress Weld Type Properties

LEFT PIPE Material 6 (SA-508) Material 8 (SA-182) WELD Material 7 (Inconel 182) Material 10 (SA-351) Material Properties

1 WRS: The data shown in this panel is currently hard-coded; it is not from the Excel spreadsheet.

DISSIMILAR METAL WELD: REACTOR PRESSURE VESSEL (RPV) View or edit the Weld Type **Inspection and Leak Detection** properties.

Pre-Mitigation Post-Overlay Post-MSIP

Pre-Mitigation

xSmall

Data Source: Constant Value: 0.1 Units:

ISmall

Data Source: Constant Value: 1 Units:

POD0

Data Source: Constant Value: 0.0 Units:

PODOff

Data Source: Constant Value: 1 Units:

Ready. Development Installer Build 5 Window Size (DEV) Memory Usage: 25%



xLPR Sim Editor - \\sn\home\acecker\Documents\xLPR\September meeting\SimEditor\xLPR-2.0 Inputs Database.xlsx

File GET STARTED SIMULATION SHARE TOOLS HELP INSTALLER BUILD 5

Edit Save Reset
Actions GoldSim Dashboard General Operating Conditions Load/Stress Weld Type Properties

LEFT PIPE Material 6 (SA-508) Material 8 (SA-182) WELD Material 7 (Inconel 182) Material 10 (SA-351) Material Properties

1 WRS: The data shown in this panel is currently hard-coded; it is not from the Excel spreadsheet.

Material 6 (SA-508) View or edit the **Left Pipe** (Material 1) properties.

General

Yield Strength, SigY

Data Source: Distribution Distribution: WEIBULL
Units: MPa Min: 0.0 Slope: 11.0128
Sampling Loop: Epistemic Mean - Min: 2.402E2
Importance Sampling: no [Max]: 0.0
Importance Value: 0.500

Ultimate Strength, SigU

Data Source: Distribution Distribution: UNIFORM
Units: MPa Lin/Log=0/1: 0.0
Sampling Loop: Aleatory Min: 4.694E2
Importance Sampling: no Max: 5.693E2
Importance Value: 0.500

Ramberg-Osgood Coef, F

Data Source: Distribution Distribution: WEIBULL
Units: MPa Min: 0.0 Slope: 10.3023
Sampling Loop: Aleatory Mean - Min: 9.695E2
[Max]: 0.0

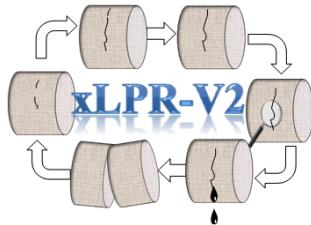
Ramberg-Osgood Coef, n

Data Source: Distribution Distribution: LOGNORM
Units: True/Geom=0/1: 0.0
True/Geom=0/1: 0.0

Ready. Development Installer Build 5 Window Size (DEV) Memory Usage: 30%

- Inspection & Leak Detection and Material properties windows

xLPR simulation editor



- Clarifications for user including consistent display of information, inputs, and options, descriptions of inputs, general instructions at “Get Started” command, and clear distinction among sets of commands (e.g. Reset, Save, Update)
- Determine user interaction with default distribution parameters, further explanation of these parameters, warning message for invalid distribution parameters, relationship between constant and distribution mean values
- Specific requirements for changes on a per-module basis
- Generation of PRO-LOCA input deck based on xLPR input deck