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# Atomic-Layer Electroless Deposition on Noble Metal Powders

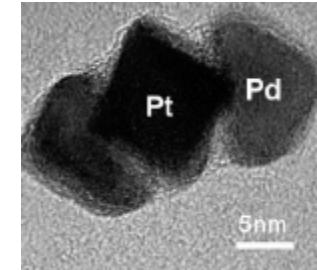
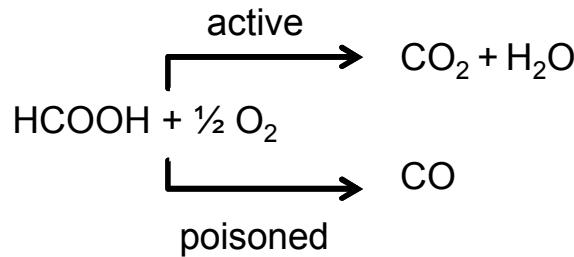
D. B. Robinson, P. J. Cappillino, M. Salloum,  
J. D. Sugar, F. El Gabaly (Sandia)  
L. Sheridan, K. Jagannathan, D. M. Benson,  
and J. L. Stickney (U. of Georgia)



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2011-XXXXP

# Bimetallic catalysts show enhanced properties – literature examples

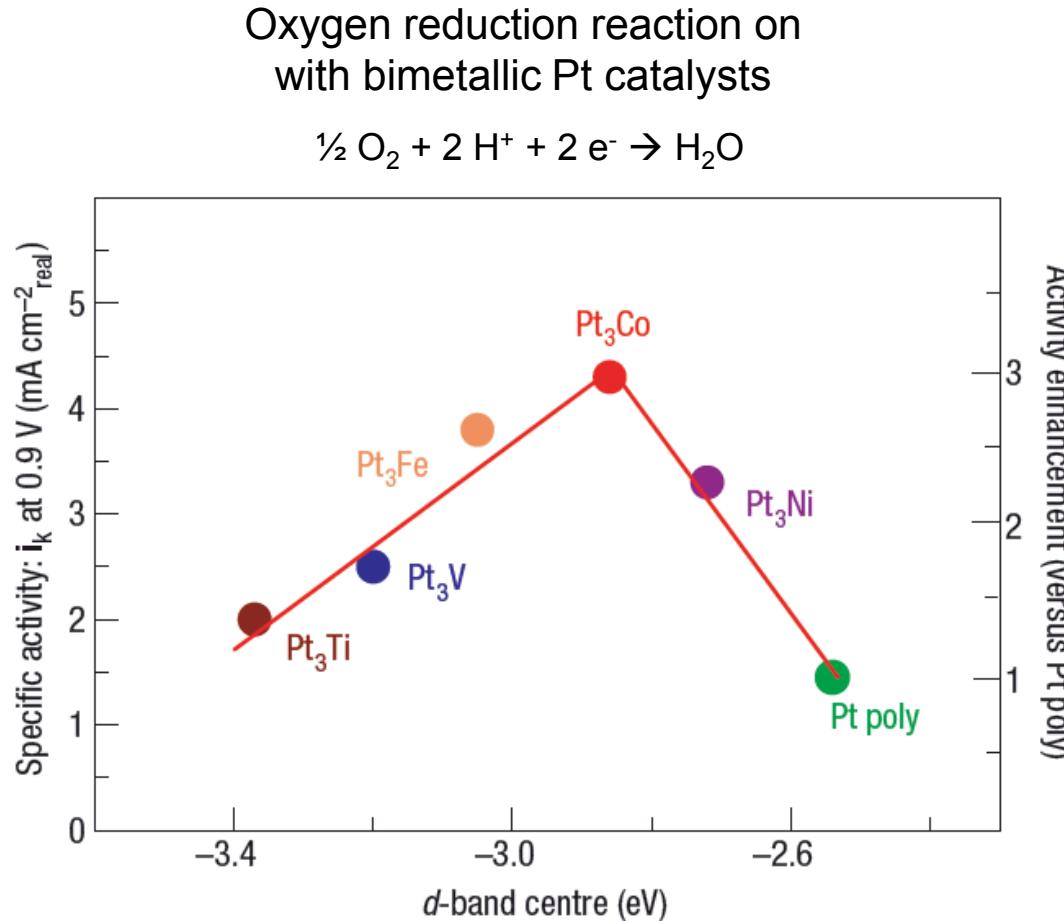
## Electro-oxidation of formic acid on Pt catalyst



- Adlayers such as Bi, Sb, As, Pd favor active pathway (reduce poisoning)

H. Lee, S. E. Habas, G. A. Somorjai, P. Yang,  
J. Am. Chem. Soc. 2008, 130, 5406-5407

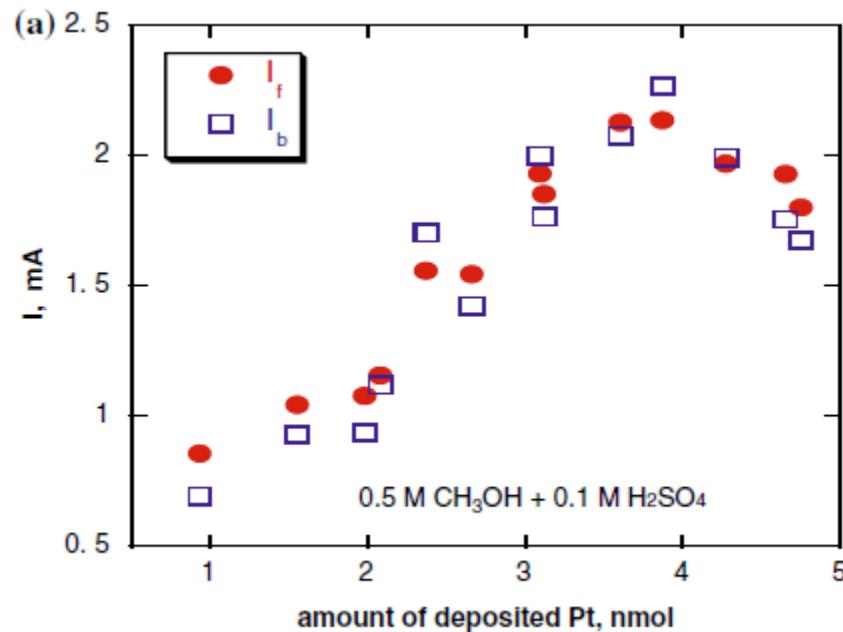
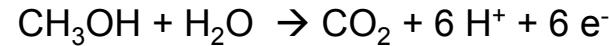
# Bimetallic catalysts show enhanced properties – literature examples



V. R. Stamenkovic et al., Nature Materials, 2007, 6, 241-247

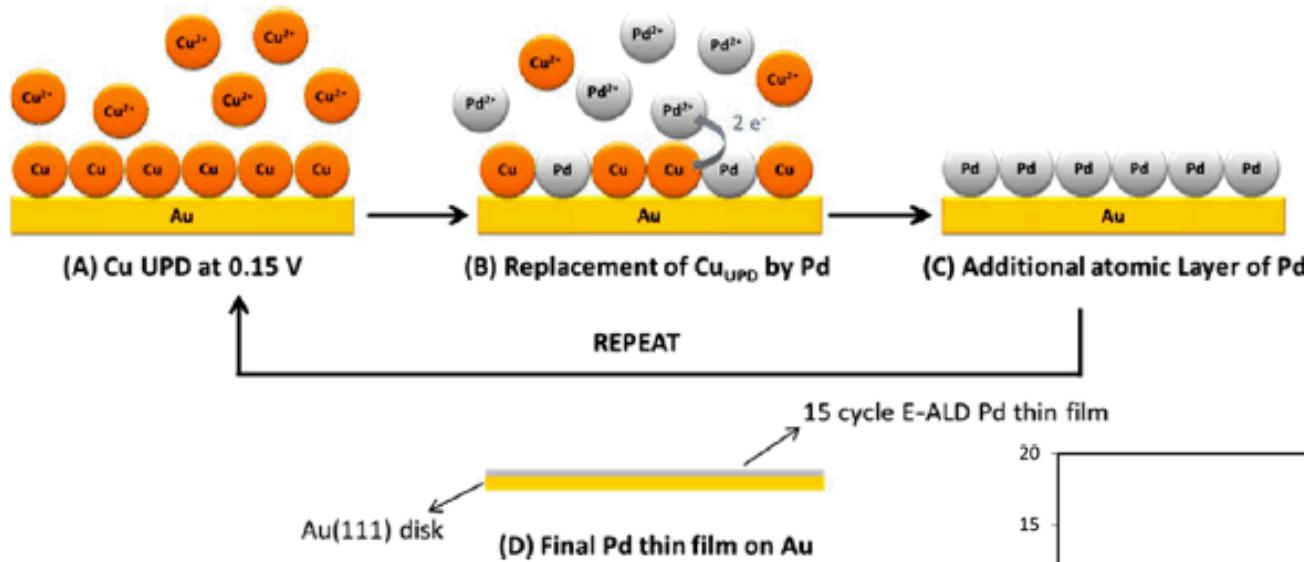
# Adsorbed layers (adlayers) on catalysts show enhanced properties – literature example

Methanol oxidation reaction on with Pt monolayer catalysts (4 nmol = 0.8 ML on Ru)

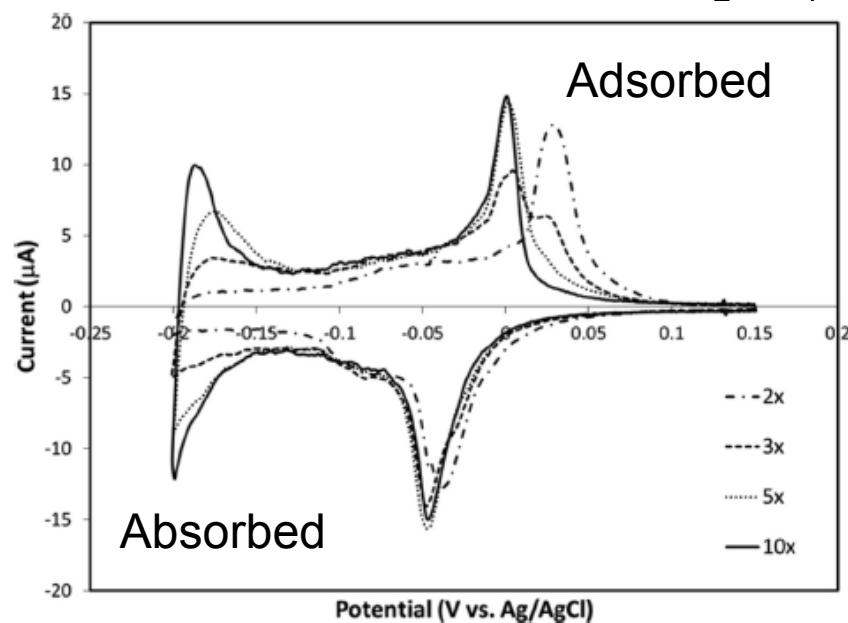


R. R. Adzic et al., Topics in Catalysis 2007, 46, 249-262

# Electrochemical Atomic Layer Deposition (E-ALD)



0.28 cm<sup>2</sup>  
10 mV/s  
0.1M H<sub>2</sub>SO<sub>4</sub>

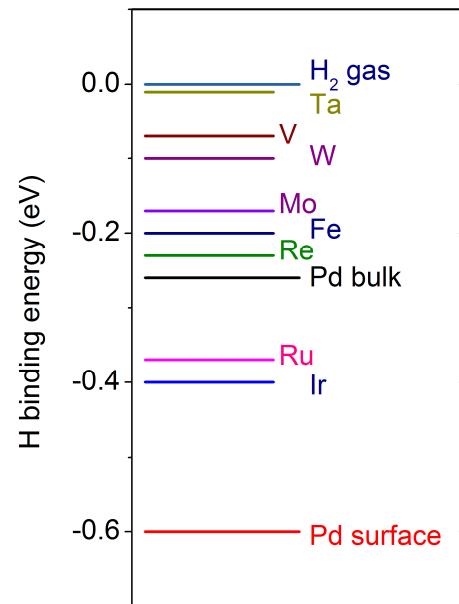
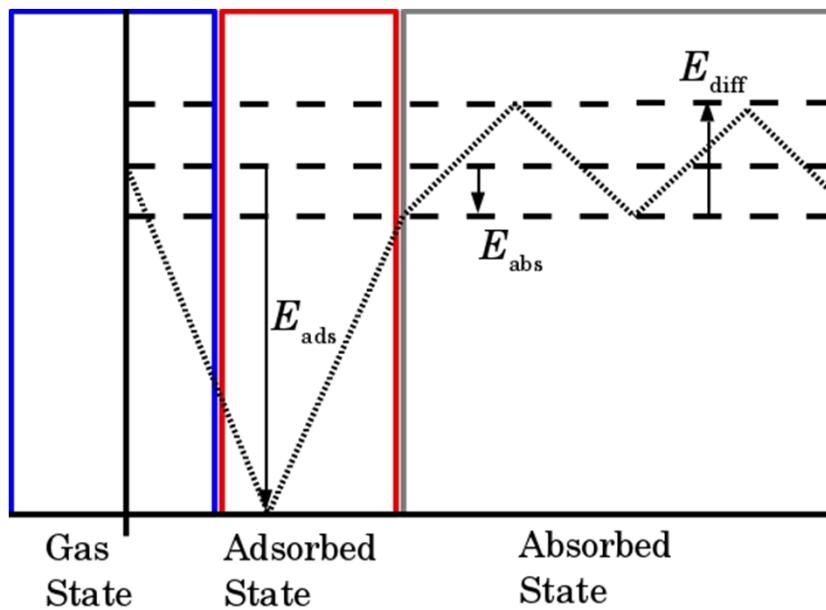


L. B. Sheridan et al., J. Phys. Chem. C 2013,  
117, 15728

# Surface modification should improve kinetics of hydriding and dehydriding Pd



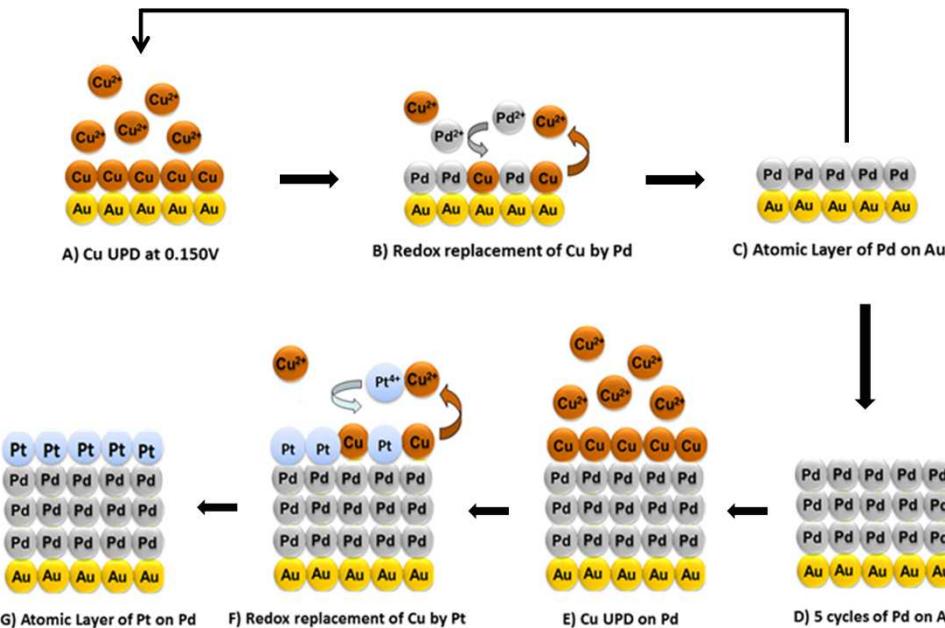
- Surface Pd-H is very stable
- High surface site occupancy
- Large activation barrier
- Near-surface alloys destabilize surface hydrides
- May then improve absorption kinetics



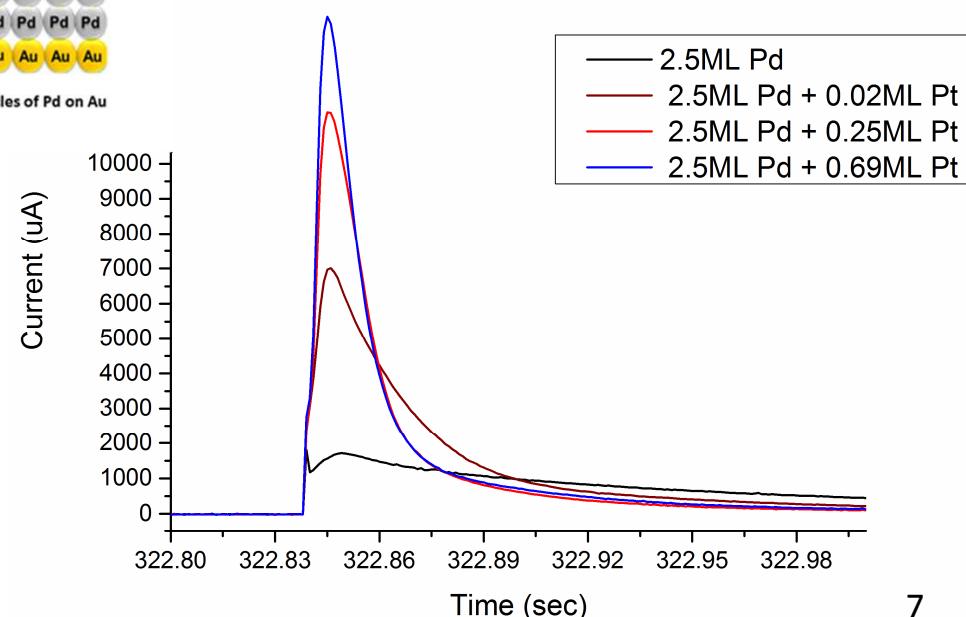
J. Greeley, M. Mavrikakis.  
J. Phys. Chem. B 2005,  
109, 3460-3471

M. Salloum, S.C. James, D. B. Robinson. Chem Eng Sci. 2014  
10.1016/j.ces.2014.09.001

# E-ALD: Pt on Pd

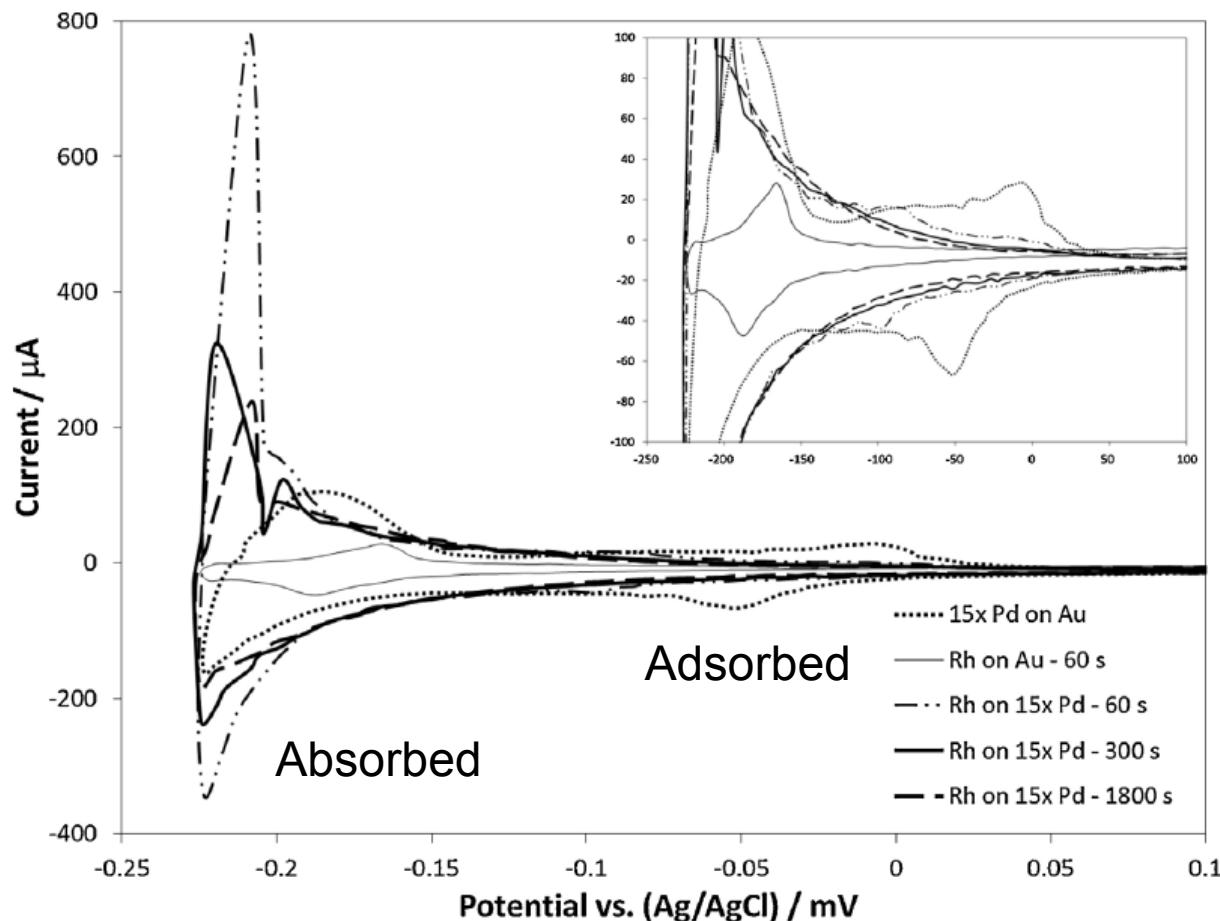


-250 to 0 mV  
0.1M  $\text{H}_2\text{SO}_4$   
0.7  $\text{cm}^2$



A tiny amount of Pt on Pd  
enhances H uptake and release

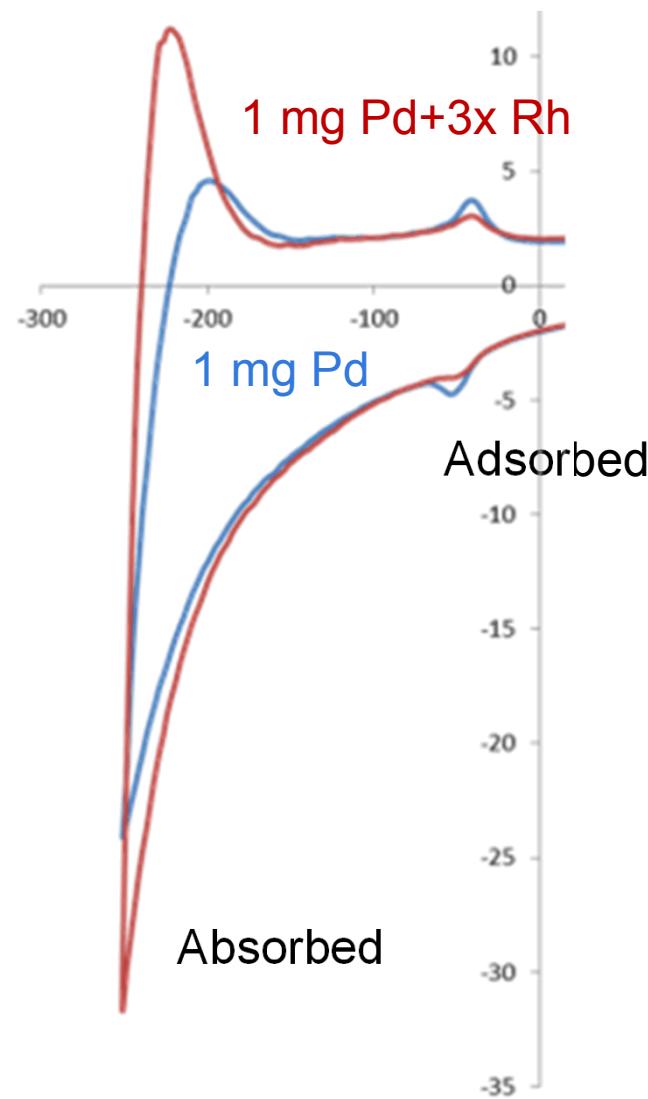
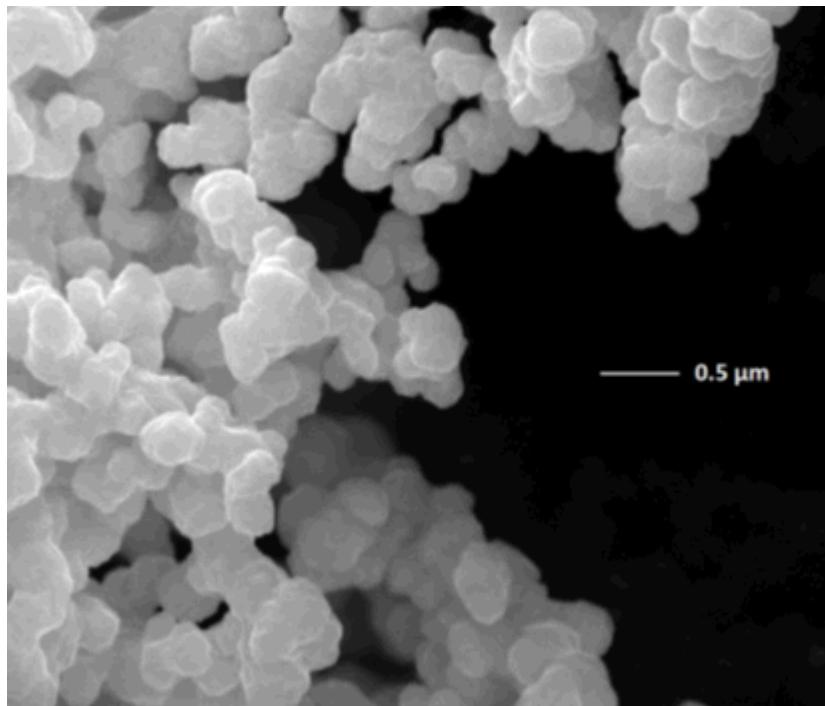
# E-ALD: Rh on Pd



Rh layers also enhance kinetics

L. B. Sheridan et al., *Electrochim. Acta* 2014,  
128, 400-405

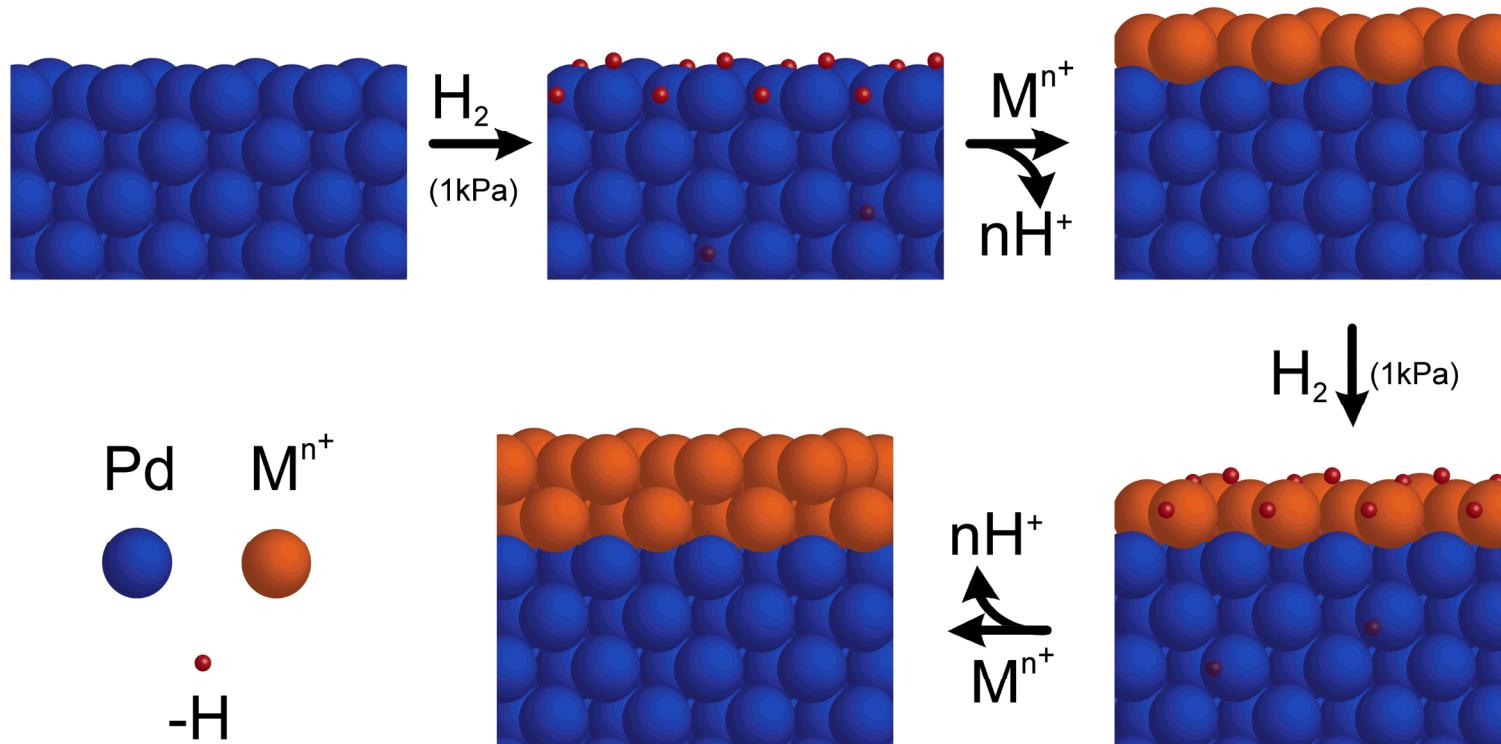
# Rh on Pd: E-ALD on powders



Process applies to powders

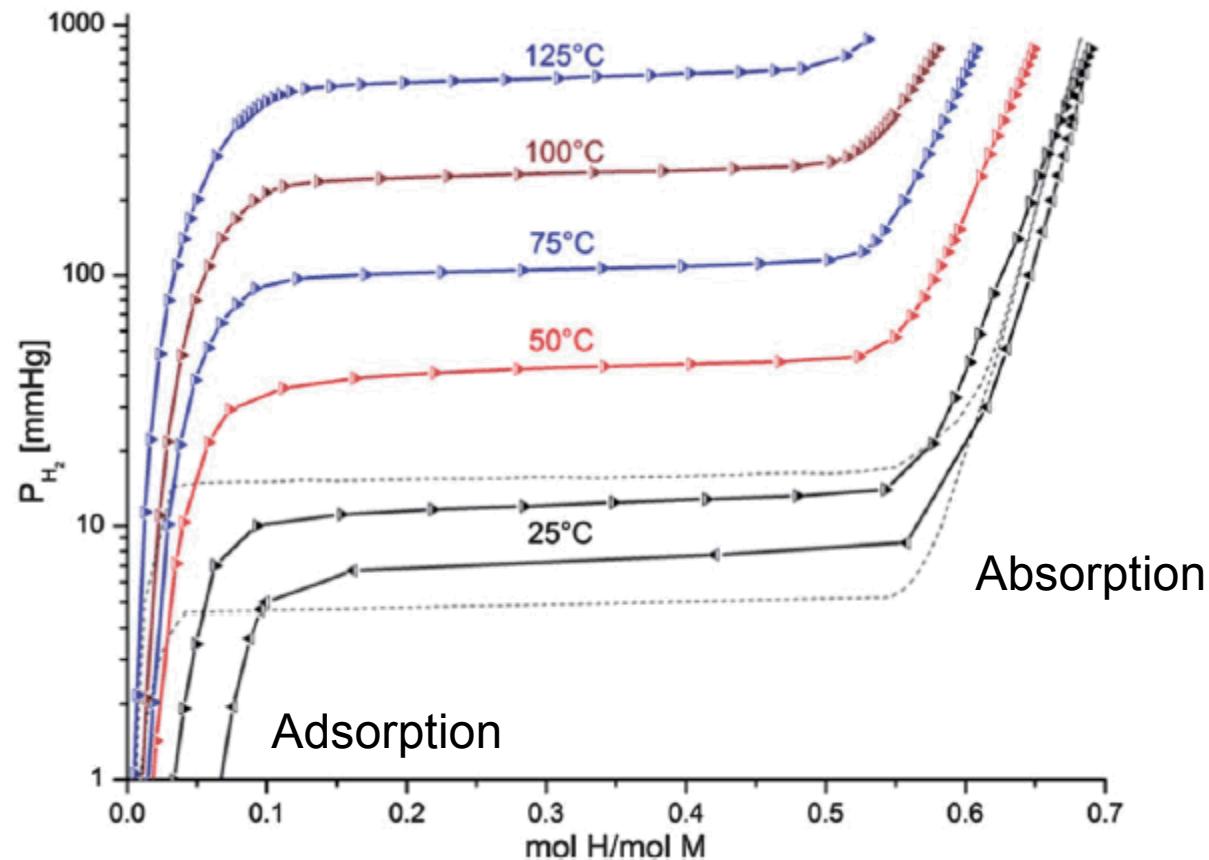
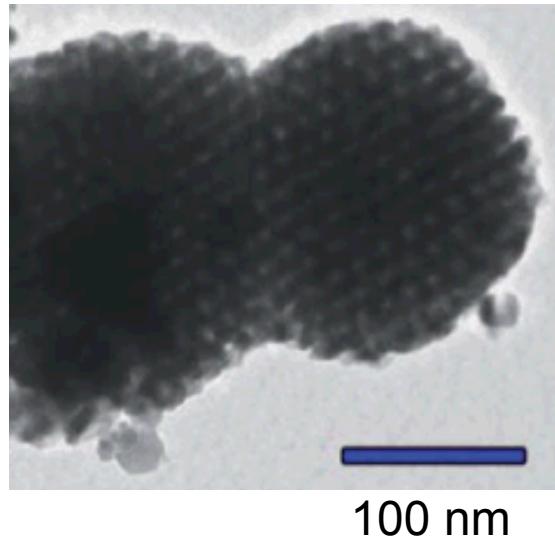
- Kinetic enhancement still works
- Large counterelectrode needed

# Atomic-Layer Electroless Deposition (ALED)



Scalable, room temperature, works with insulating support, applies to “rough” surfaces with high surface area

# Absorption of $H_2$ gas by Pd

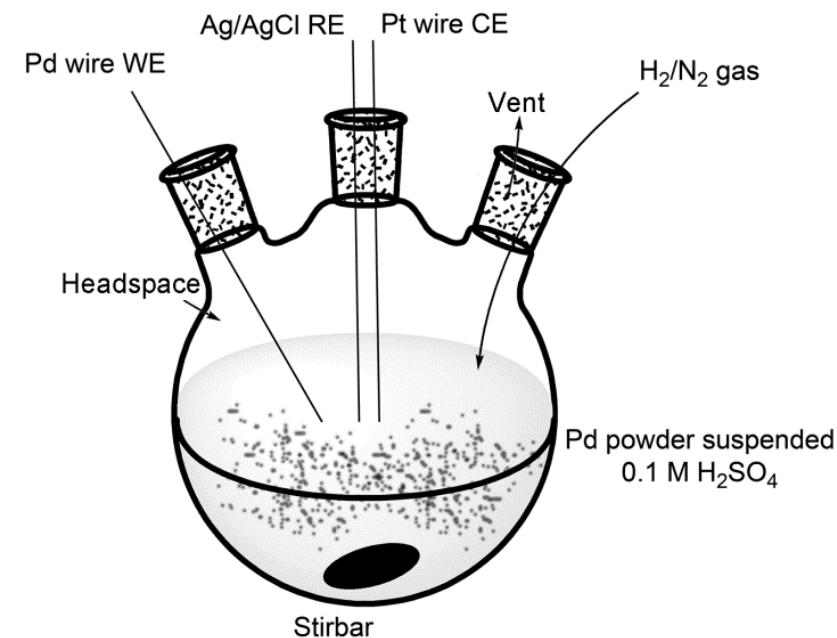


P. J. Cappillino et al.,  
J. Mater. Chem. A 2013, 1, 602.

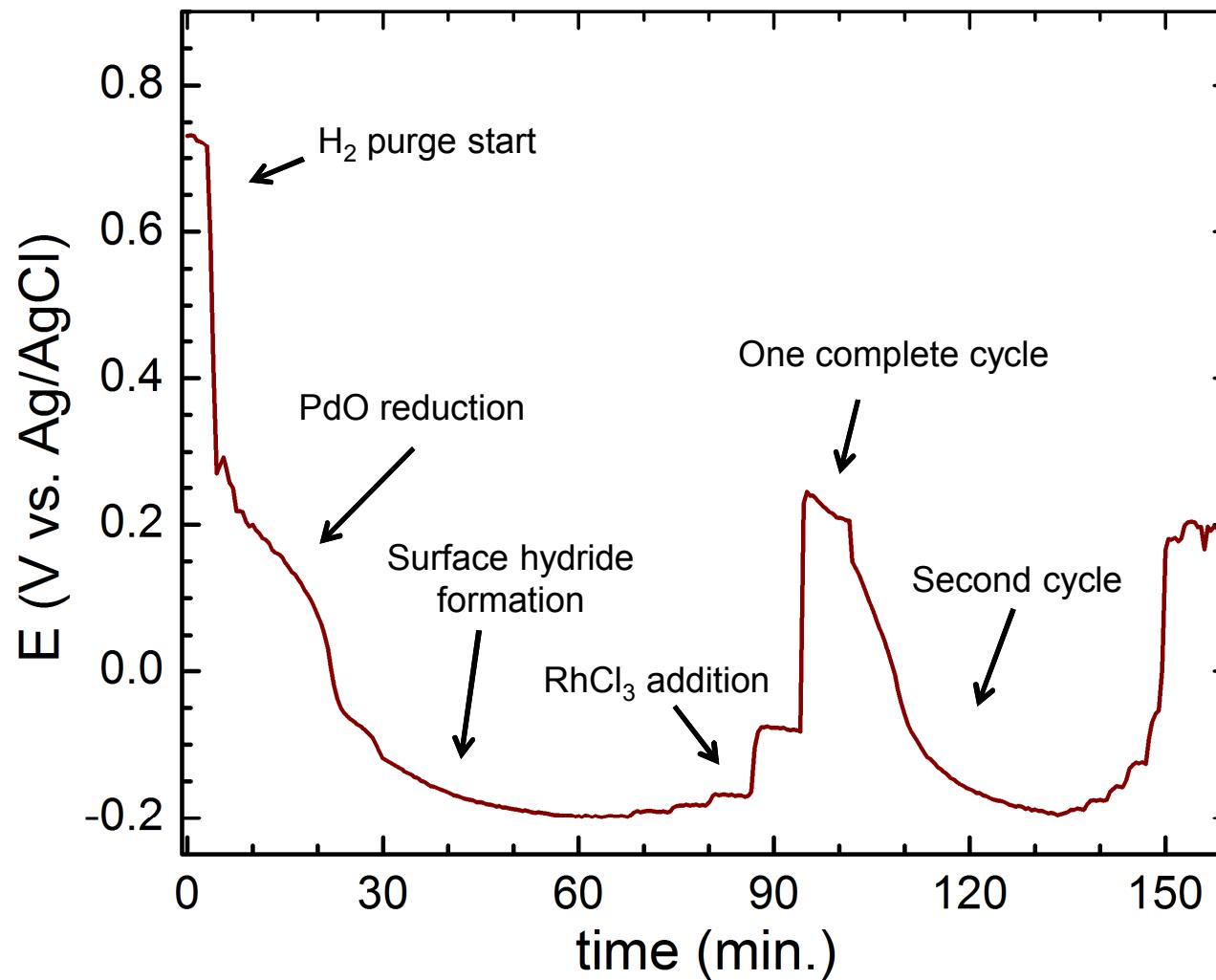
Only surface, dilute bulk hydride  
below a transition pressure

# Simple Apparatus for ALED

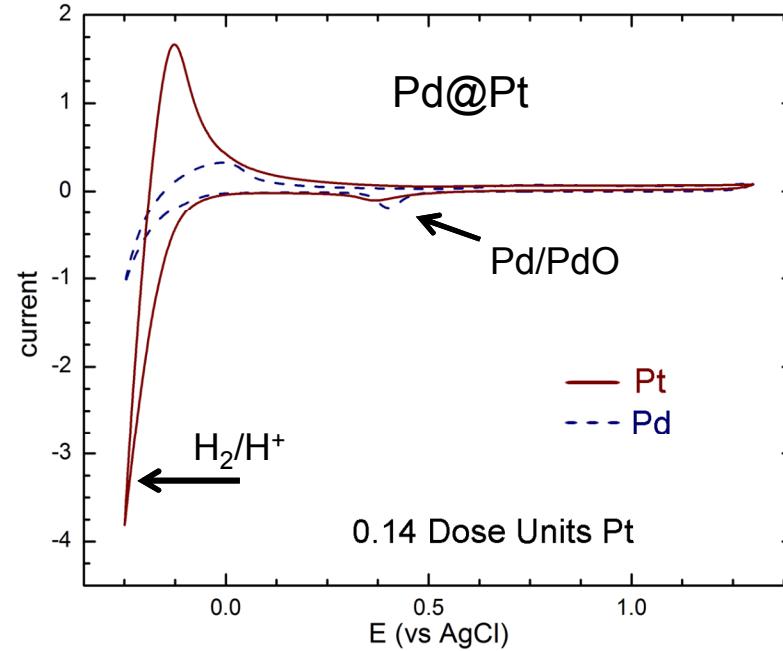
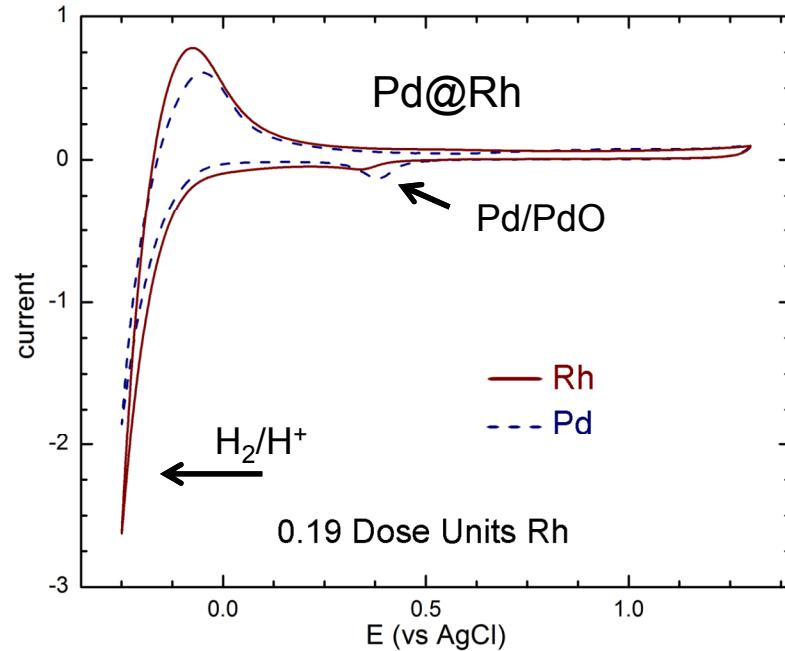
- Pd powder suspended in electrolyte
- Reagent gas ( $1\% \text{ H}_2/\text{N}_2$ )/inert gas source
- Metal salt added by syringe
- Electrodes to measure progress of reaction



# Monitor open circuit potential to follow reaction



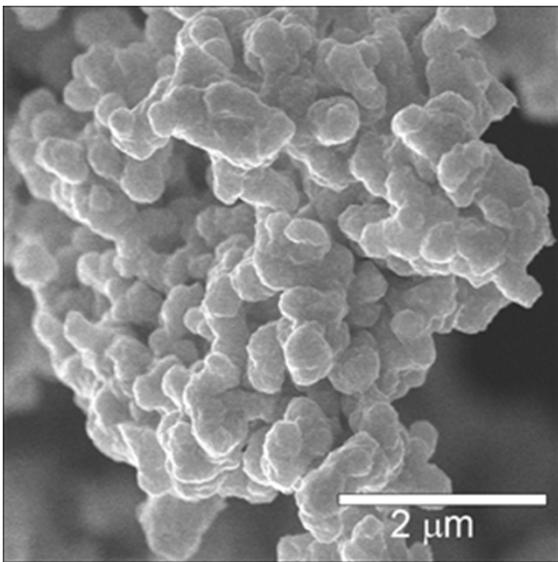
# Cyclic voltammetry of Pd test wire before and after deposition of adlayer of Rh (left) and Pt (right)



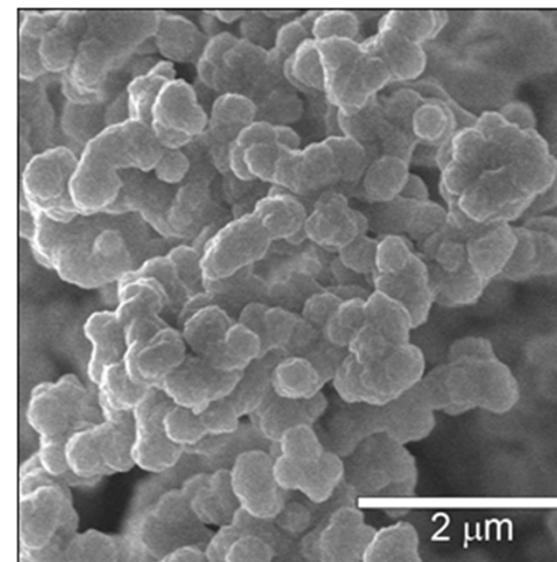
CV shows that adlayer blocks Pd/PdO redox couple and suggests improved hydride/dehydride kinetics

# No change to particle morphology after two cycles of ALED of Rh on Pd

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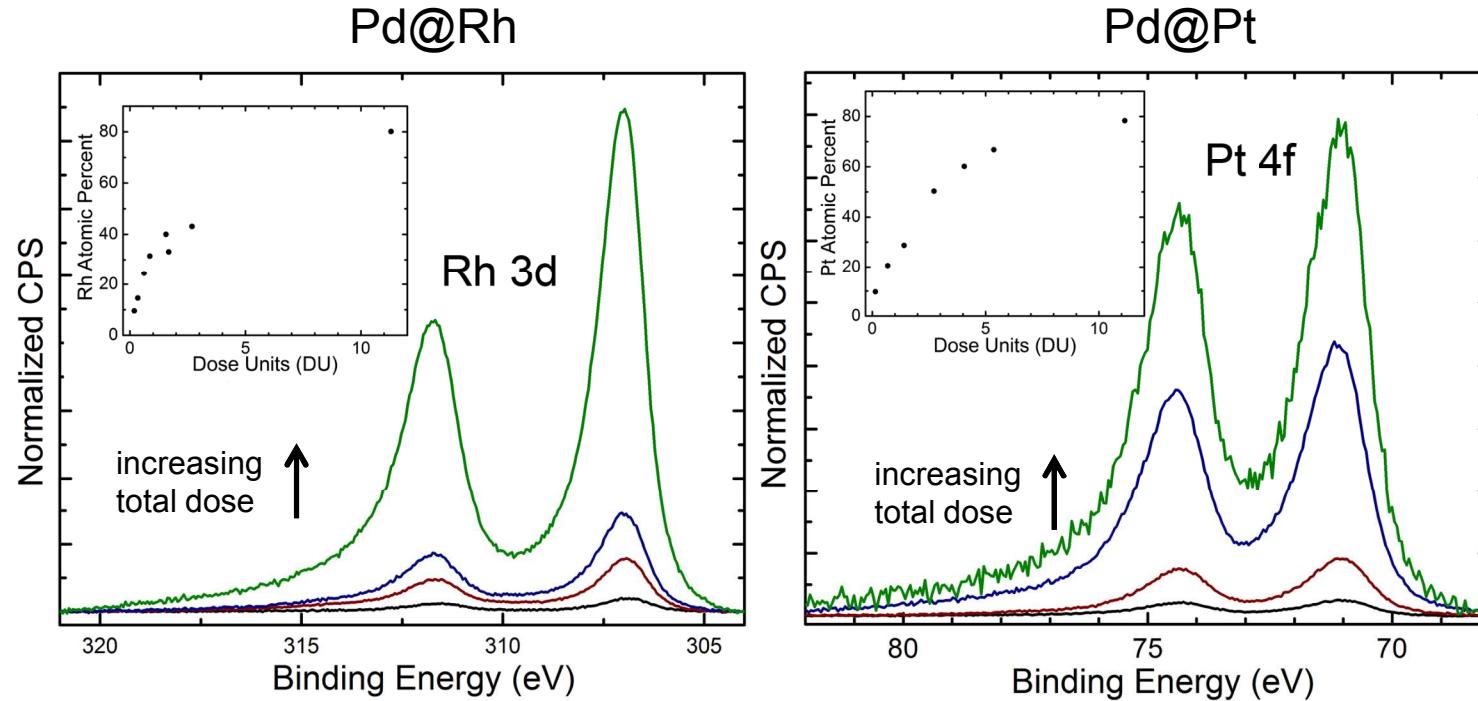


Pd powder before deposition



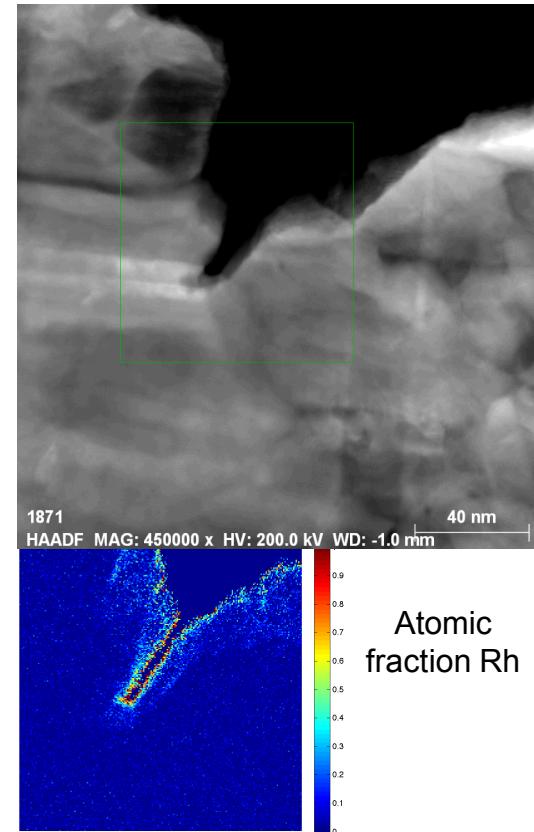
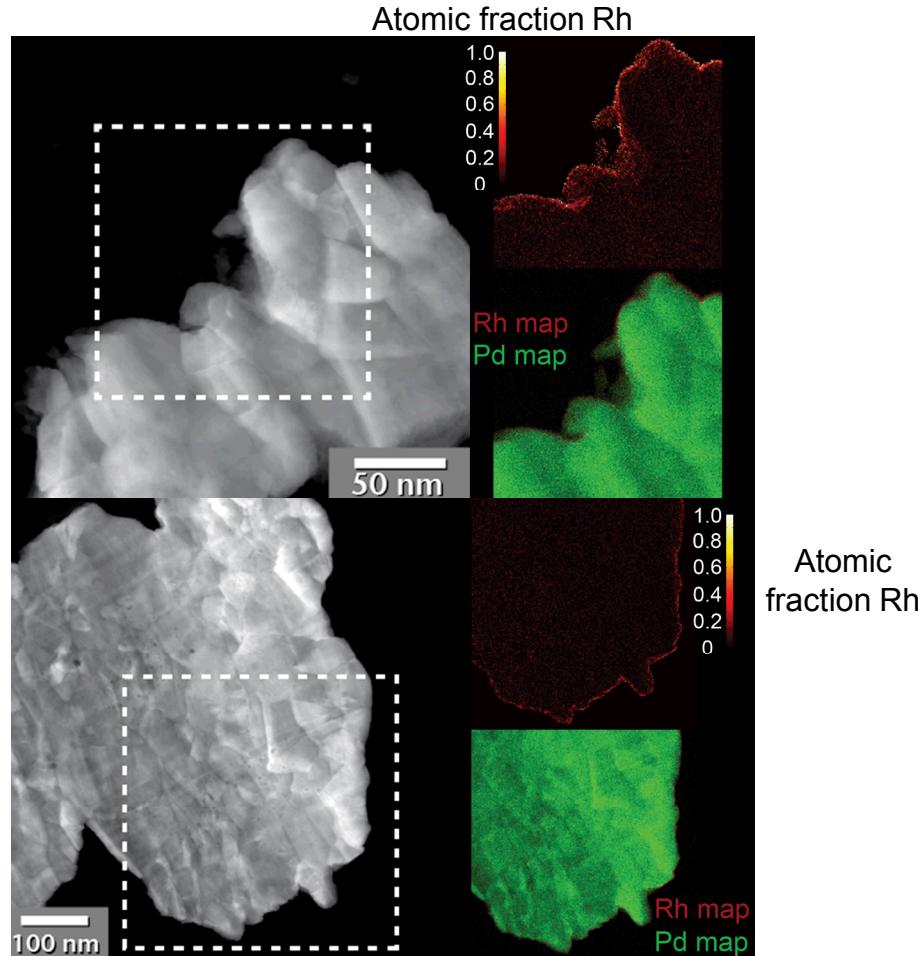
Pd powder after 2 cycles of ALED

# More cycles, more metal deposited (by X-ray Photoelectron Spectroscopy)

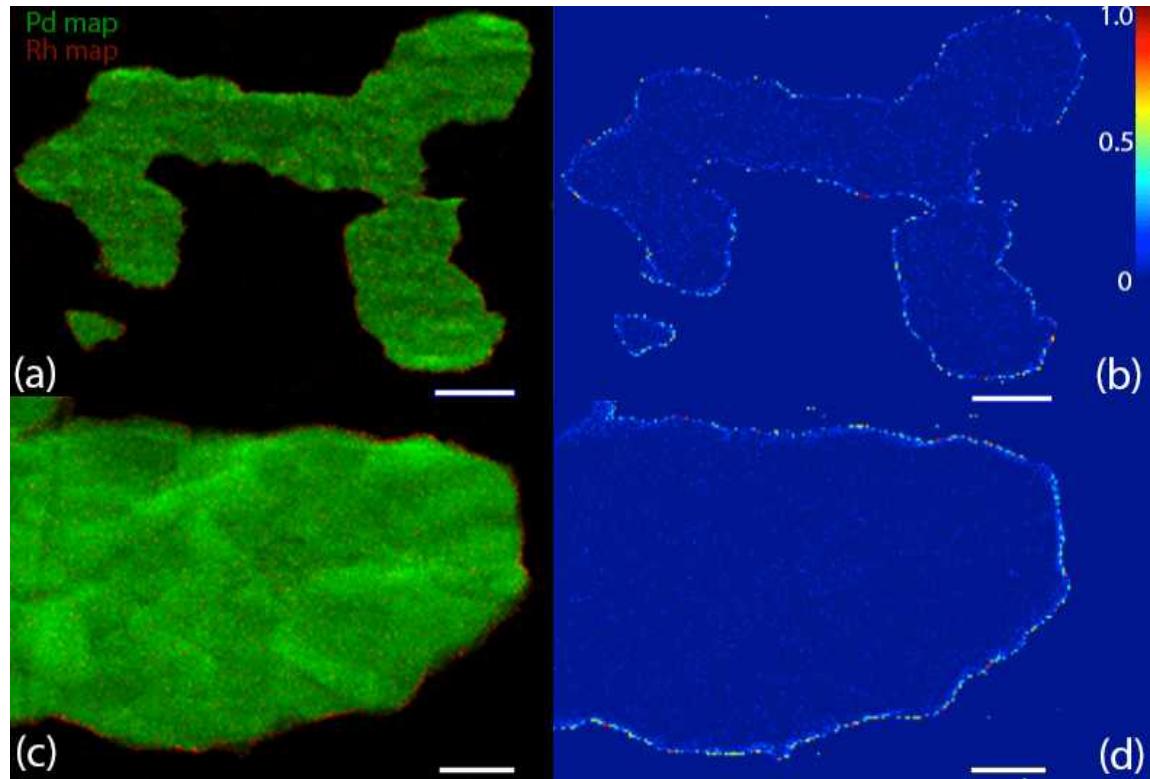


Rh and Pt peaks normalized to Pd peak at 335 eV

# STEM-EDS demonstrates conformal coating on Pd@Rh, 2 cycles

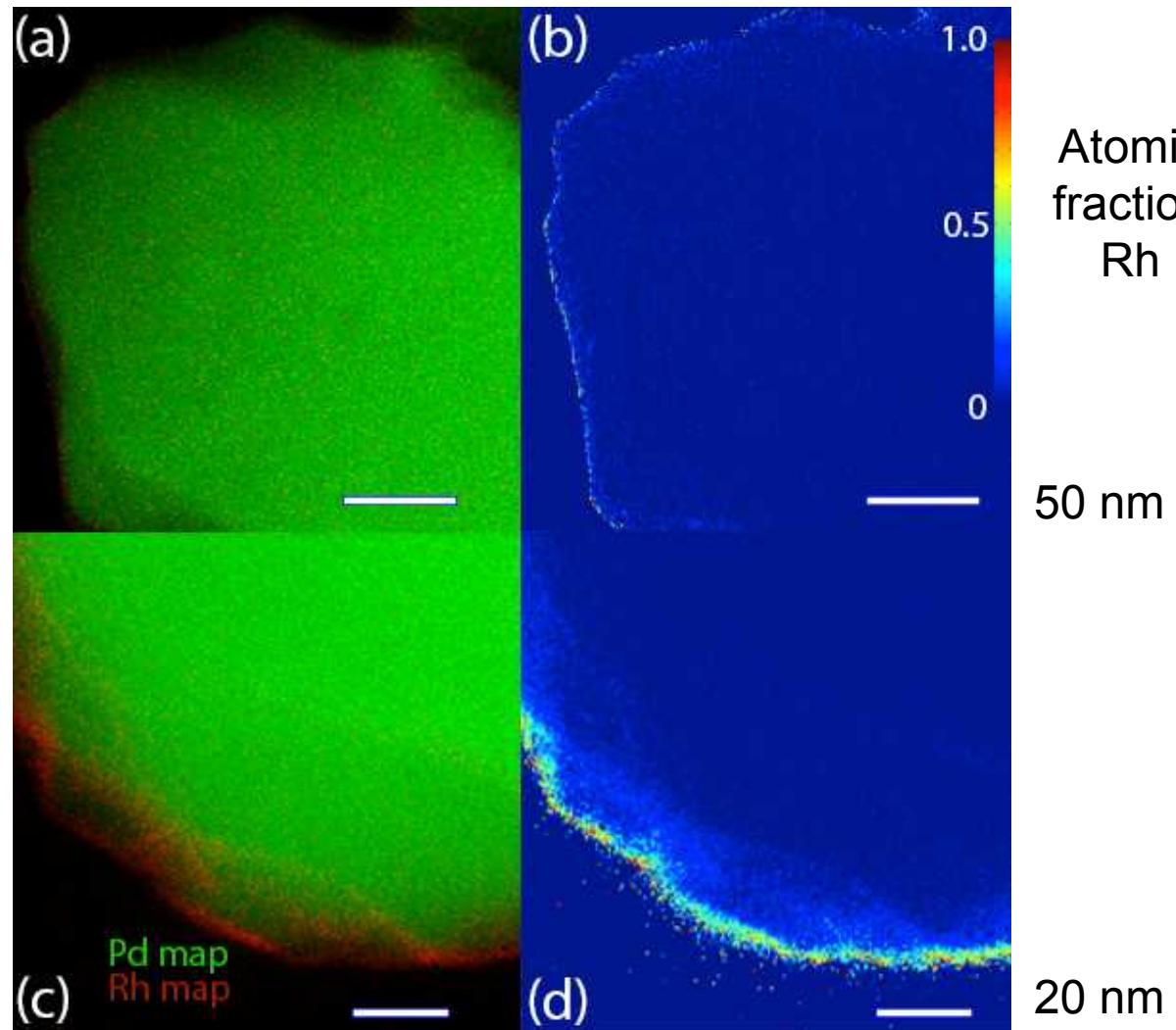


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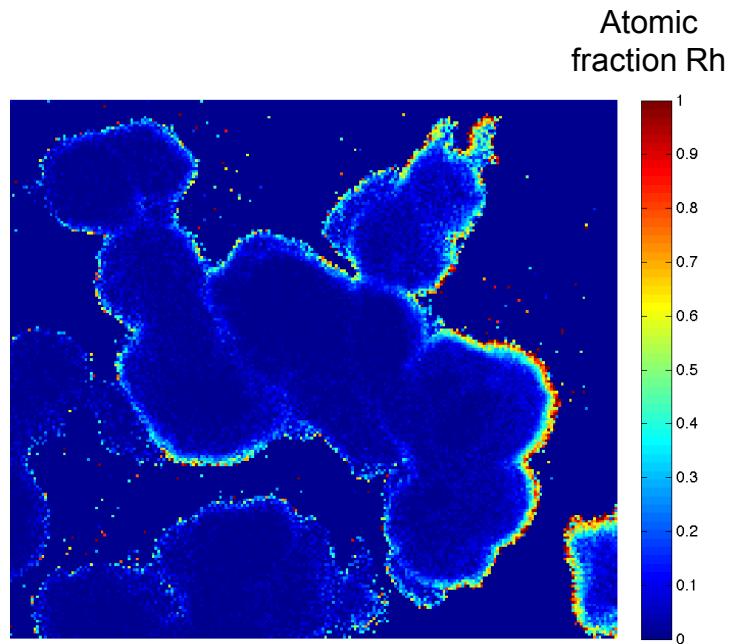
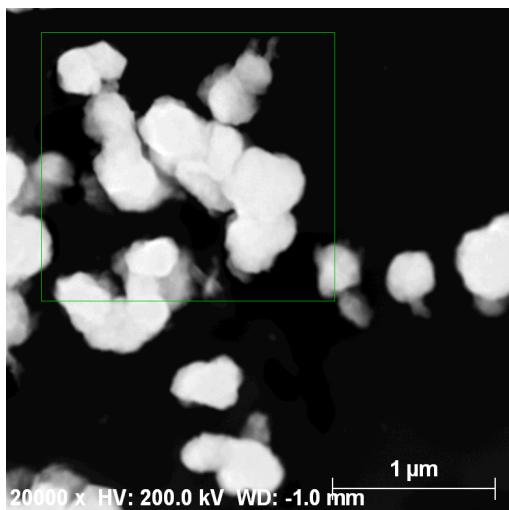


Atomic  
fraction  
Rh

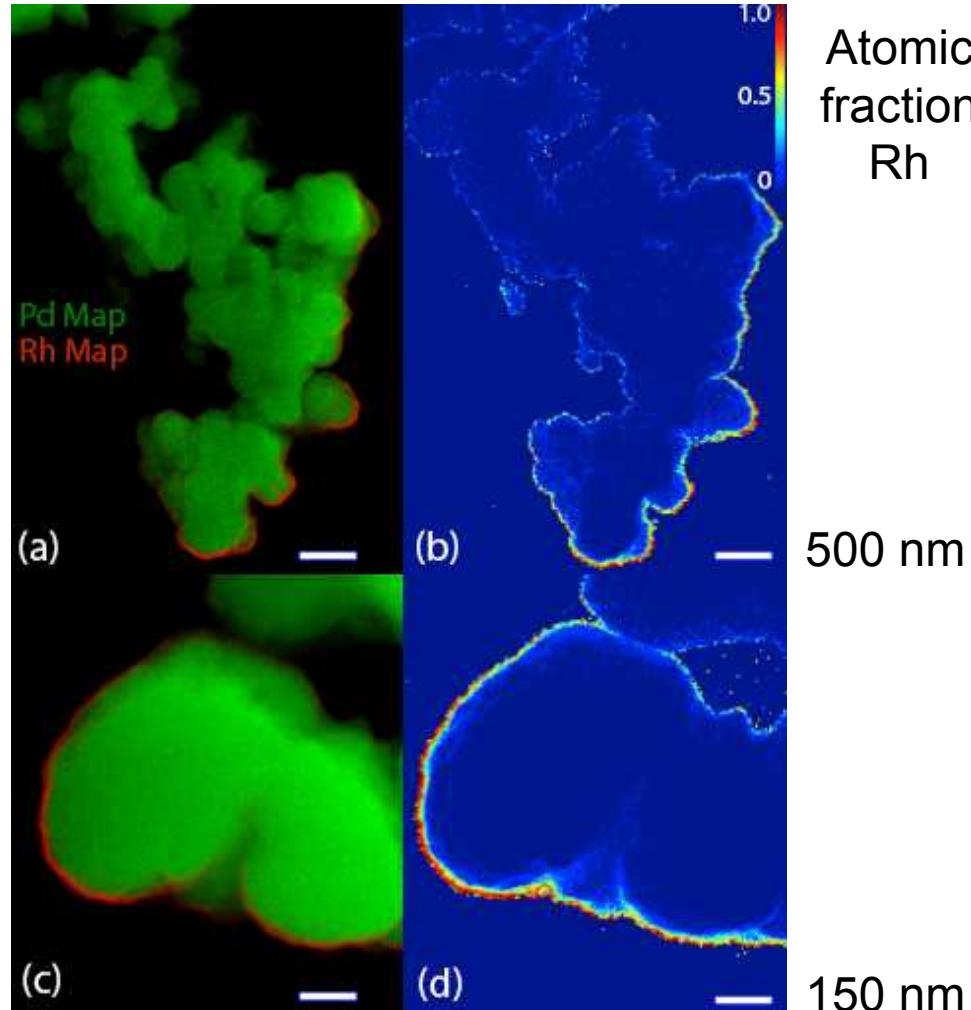
# STEM-EDS demonstrates conformal coating on Pd@Rh, 1 cycle



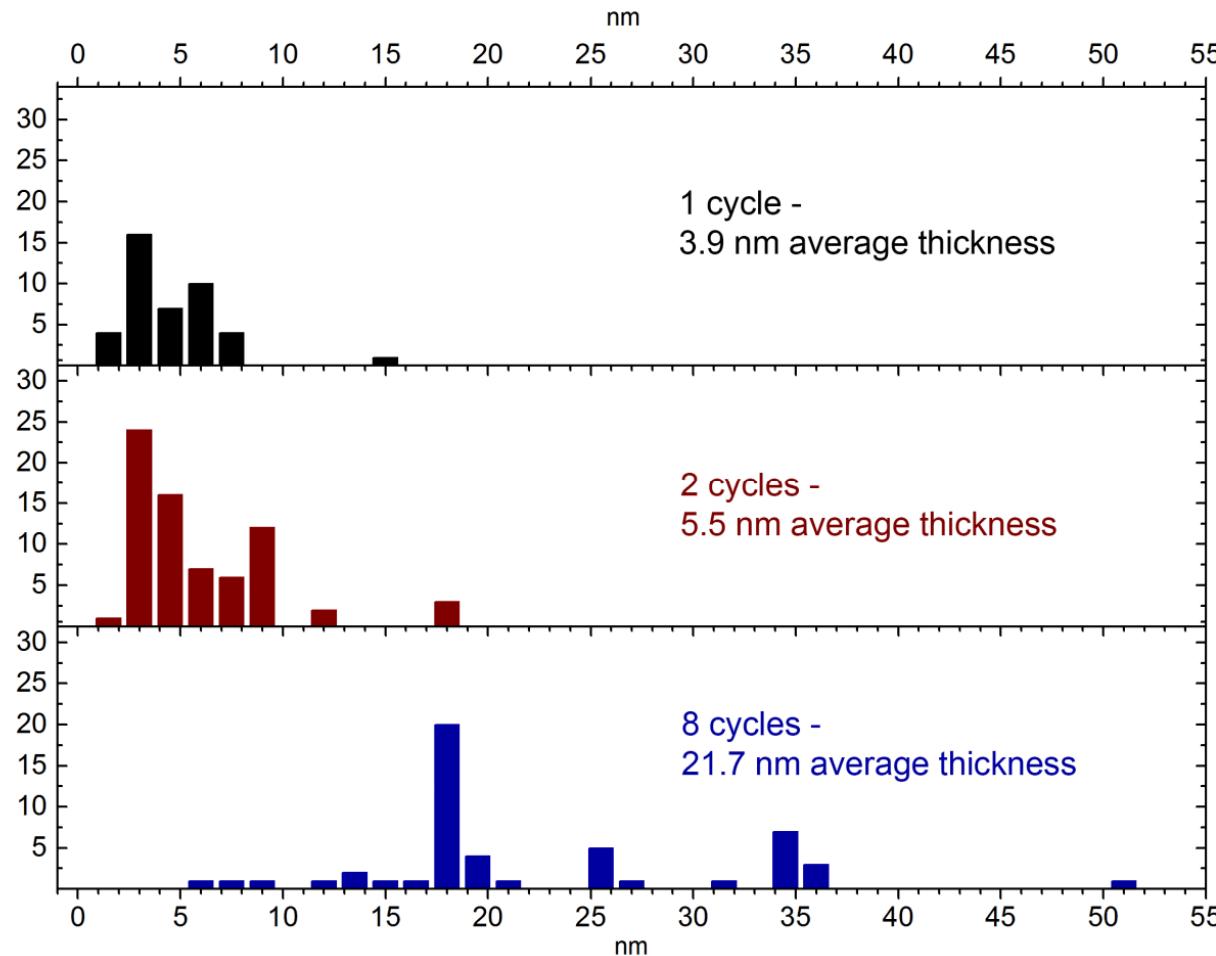
# STEM-EDS demonstrates conformal coating on Pd@Rh, 8 cycles as well, some thickness variation



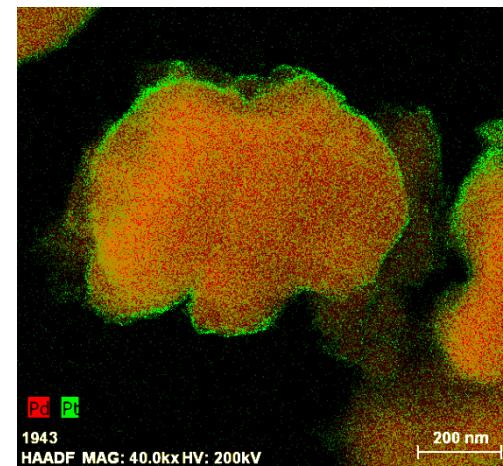
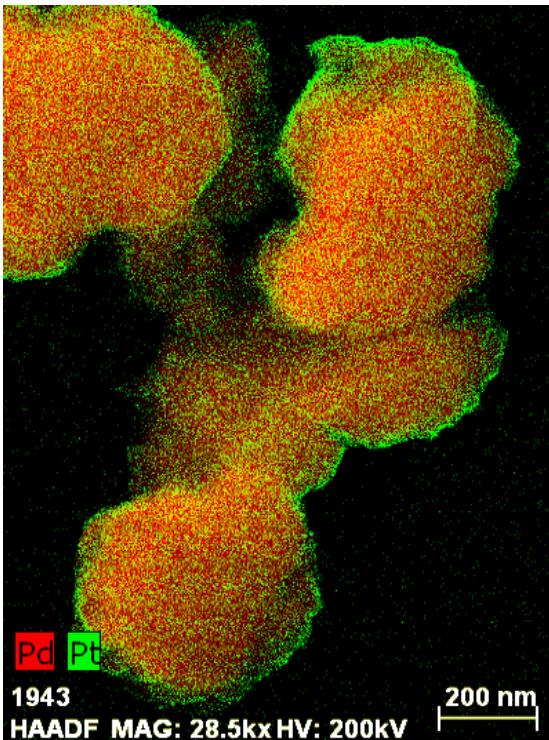
# STEM-EDS demonstrates conformal coating on Pd@Rh, 8 cycles as well, some thickness variation



# Thickness histogram

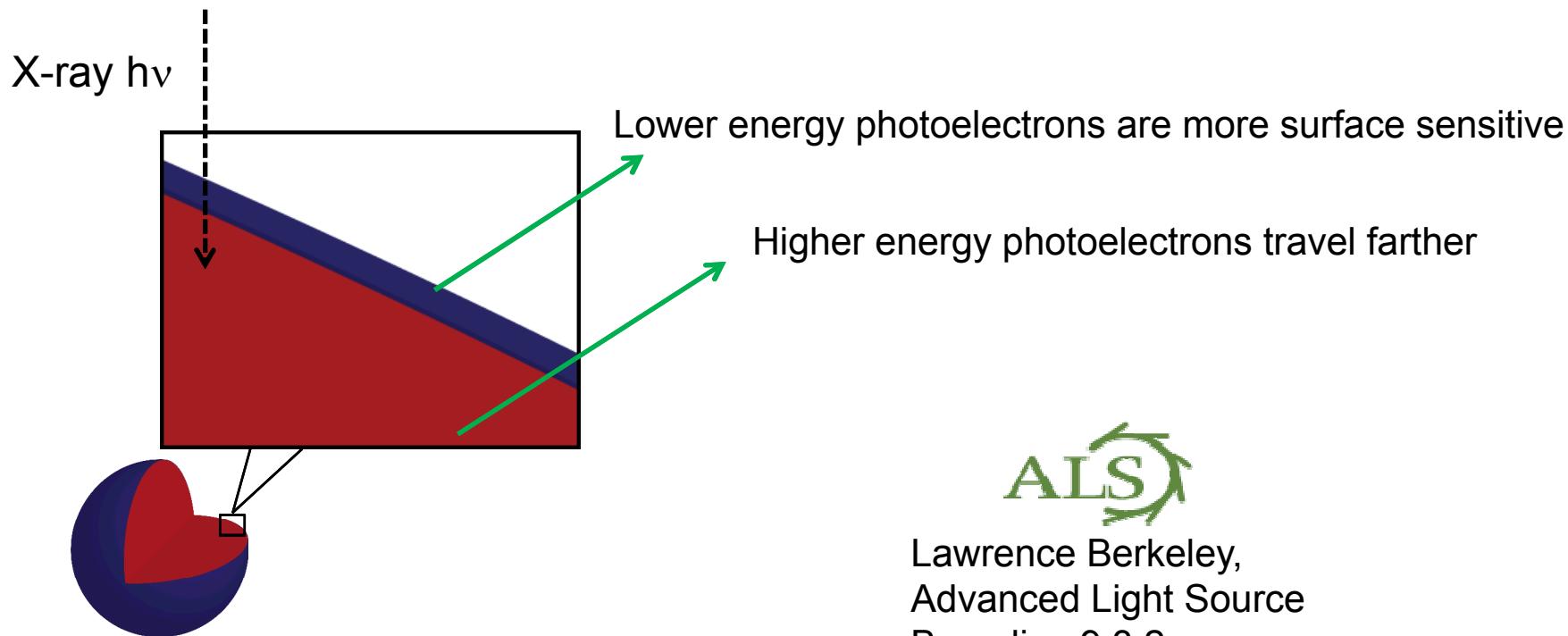


# STEM-EDS demonstrates conformal coating on Pd@Pt, 1 cycle



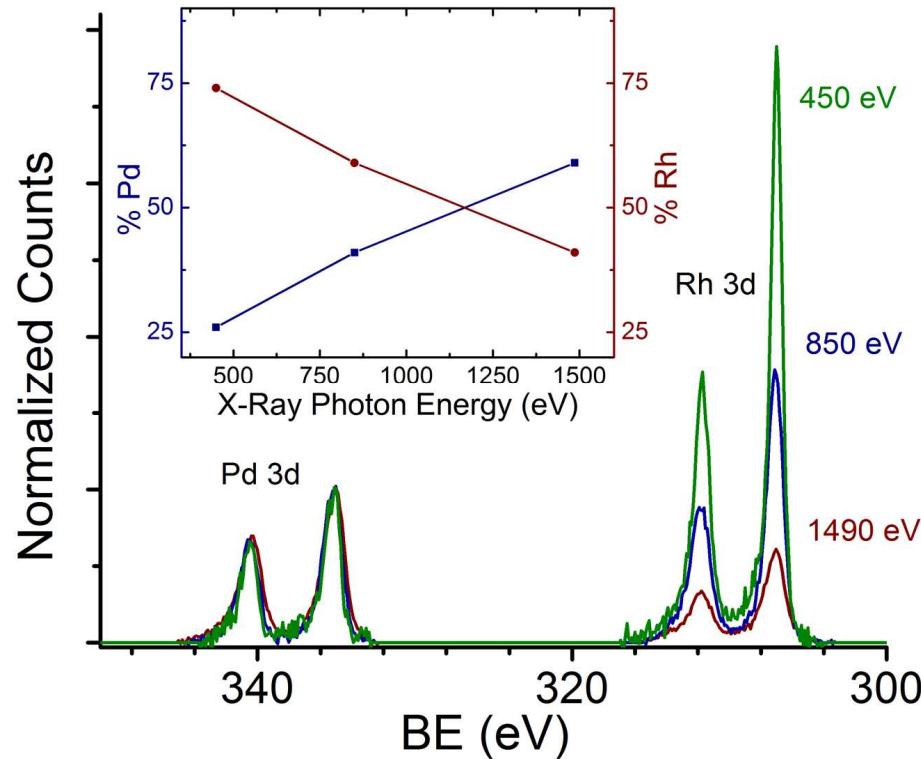
# Energy Resolved Depth Profile (XPS)

At synchrotron, incident photon energy ( $h\nu$ ) can be tuned,  $KE = h\nu - BE$



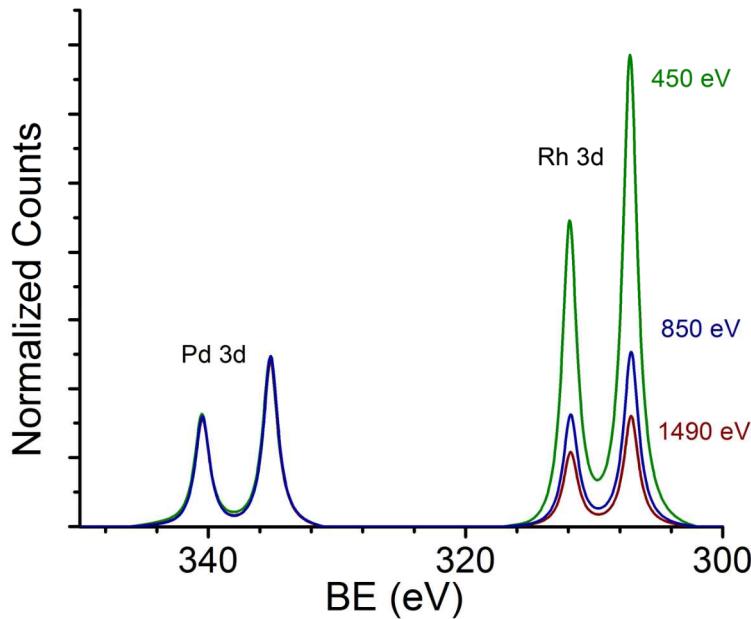
Lawrence Berkeley,  
Advanced Light Source  
Beamline 9.3.2

# Energy Resolved Depth Profile (XPS)



Spectra at three photon energies  
demonstrate surface Rh enrichment

# Some 3D growth and bare Pd indicated by simulated XPS depth profile

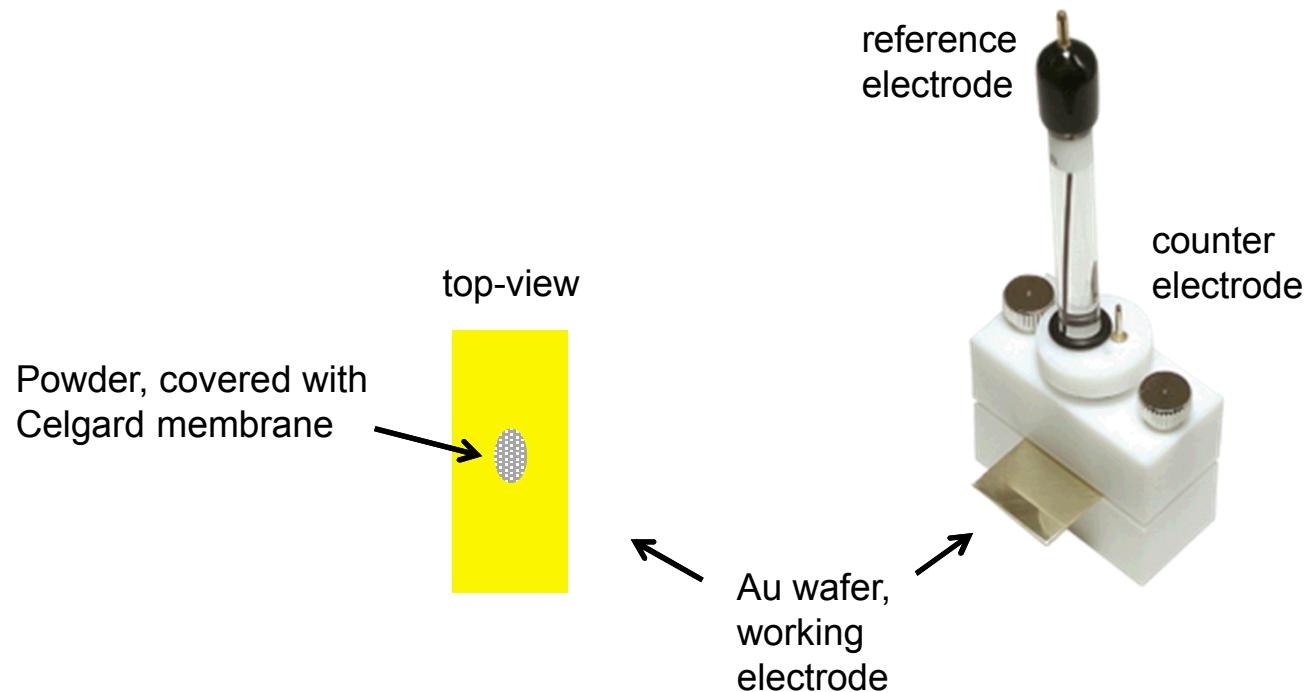


RMS Error in Rh atom % between experiment and simulation			
Pd	4 Å layer	8 Å layer	RMSE
0.24	-	0.76	3.6
0.23	0.05	0.72	3.8
0.23	0.07	0.70	4.0
0.21	0.14	0.65	4.3
0.14	0.46	0.40	6.7
0.05	0.95	-	11.4
-	1.00	-	11.8
-	-	1.00	19.4

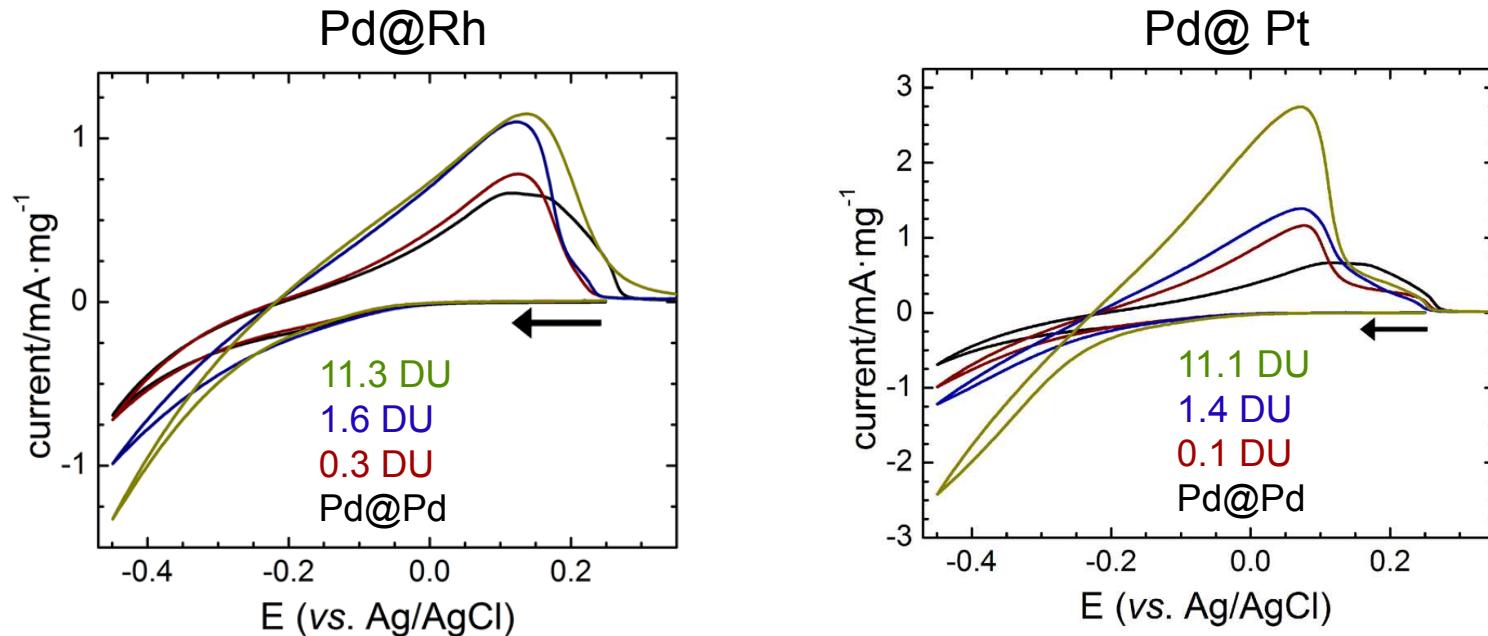
Simulated\* spectra with 4 & 8 Å Rh layers and 20 – 25% bare Pd

\*Smekal, W. et al. Simulation of electron spectra for surface analysis (SESSA): a novel software tool for quantitative Auger-electron spectroscopy and X-ray photoelectron spectroscopy. Surf. Interface Anal. 2005, 37 (11), 1059-1067

# Direct measurement of hydrogen desorption on powders



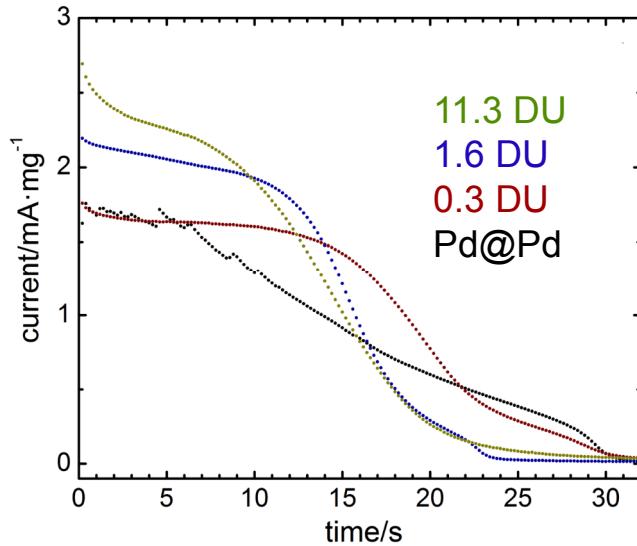
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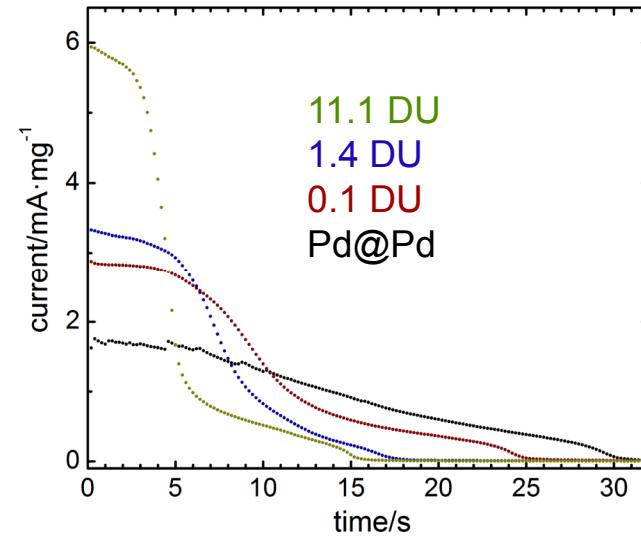
- Adlayer improves hydrogen absorption and desorption kinetics
- Greater effect with thicker layer

# Direct measurement of hydrogen desorption on powders

Pd@Rh

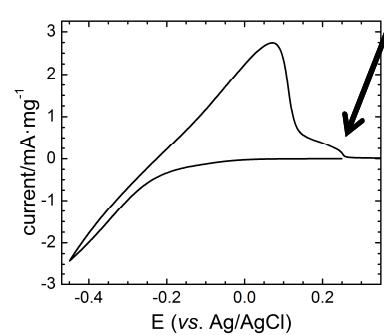


Pd@ Pt



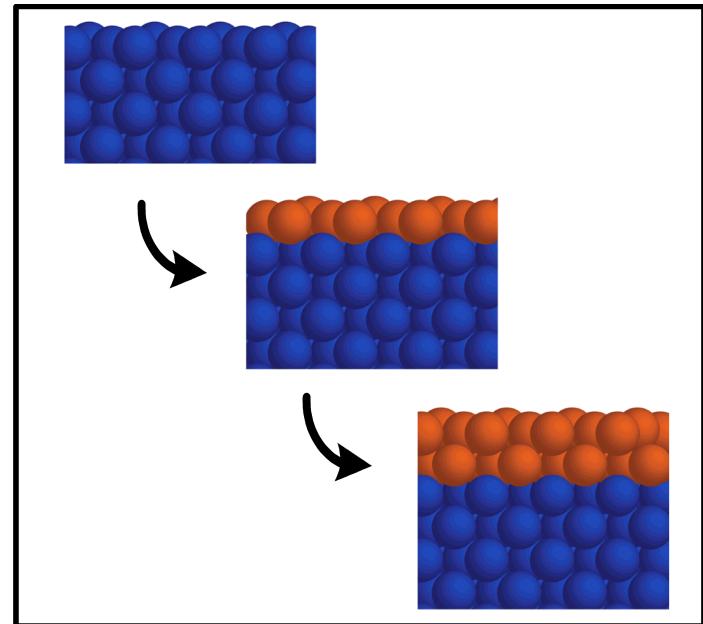
- Powders charged with H<sub>2</sub> by applying 1.5 mA for 60s
- Poised at 0.27 V vs. Ag/AgCl to desorb hydrogen ( $t_0$ )

$E_{\text{desorption}}$



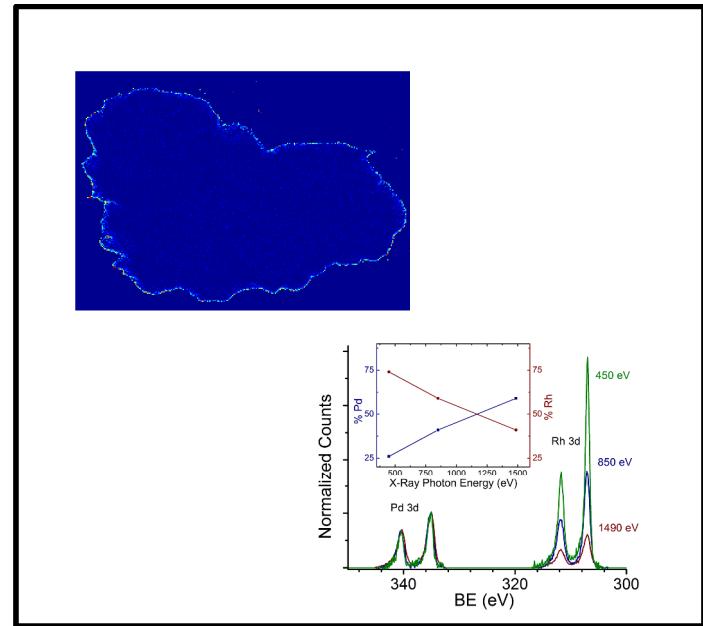
# Summary

- New strategy for large-scale deposition of adlayers on high surface area powders (Pd/C works too!)
- STEM-EDS shows a conformal adlayer can be formed
- STEM-EDS and ERXPS suggest nanometer-scale adlayers
- Powders show improved hydrogen adsorption and desorption kinetics



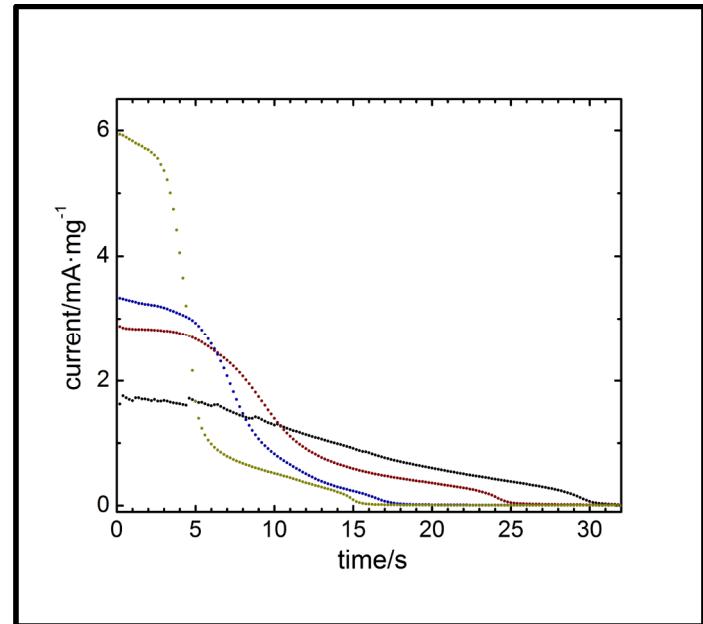
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# Acknowledgements



Patrick Cappillino  
ALED  
Now at UMass-Dartmouth



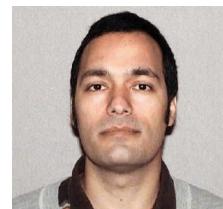
Josh Sugar  
STEM-EDS



David Benson  
Powder E-ALD  
U. of Georgia



Professor John Stickney  
E-ALD  
U. of Georgia



Farid El Gabaly  
XPS



Kaushik  
Jagannathan  
E-ALD kinetics  
U. of Georgia



Maher Salloum  
Theory/modeling



Leah Sheridan  
E-ALD films  
Now at Ametek

Funded by Sandia Laboratory-Directed Research and Development program.

Patrick J. Cappillino et al., Langmuir 30 (16) 4820-4829, Apr 2014.  
<http://dx.doi.org/10.1021/la500477s>