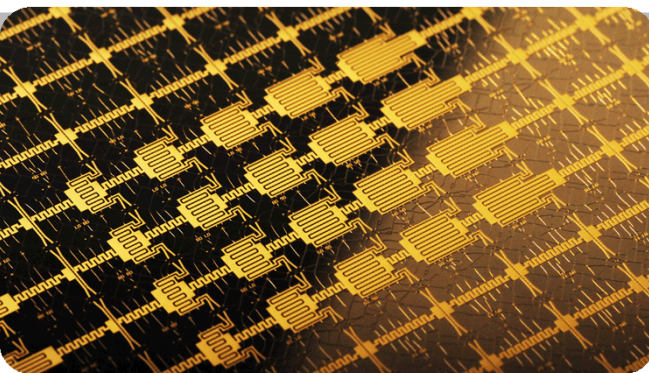


*Exceptional service in the national interest*



Sandia  
National  
Laboratories



# Nuclear Power Plant Severe Accidents

Doug Osborn

# Overview & Acknowledgements

- Nuclear Power Plants and Systems
- Severe Accident Phenomena
- Fukushima and Severe Accident Scenarios
  
- Dr. Dana Powers
  - USNRC's R-800 Course
    - Perspectives on Reactor Safety
- Dr. Ron Knief
  - Introduction to Nuclear Engineering
  - Fukushima Lectures

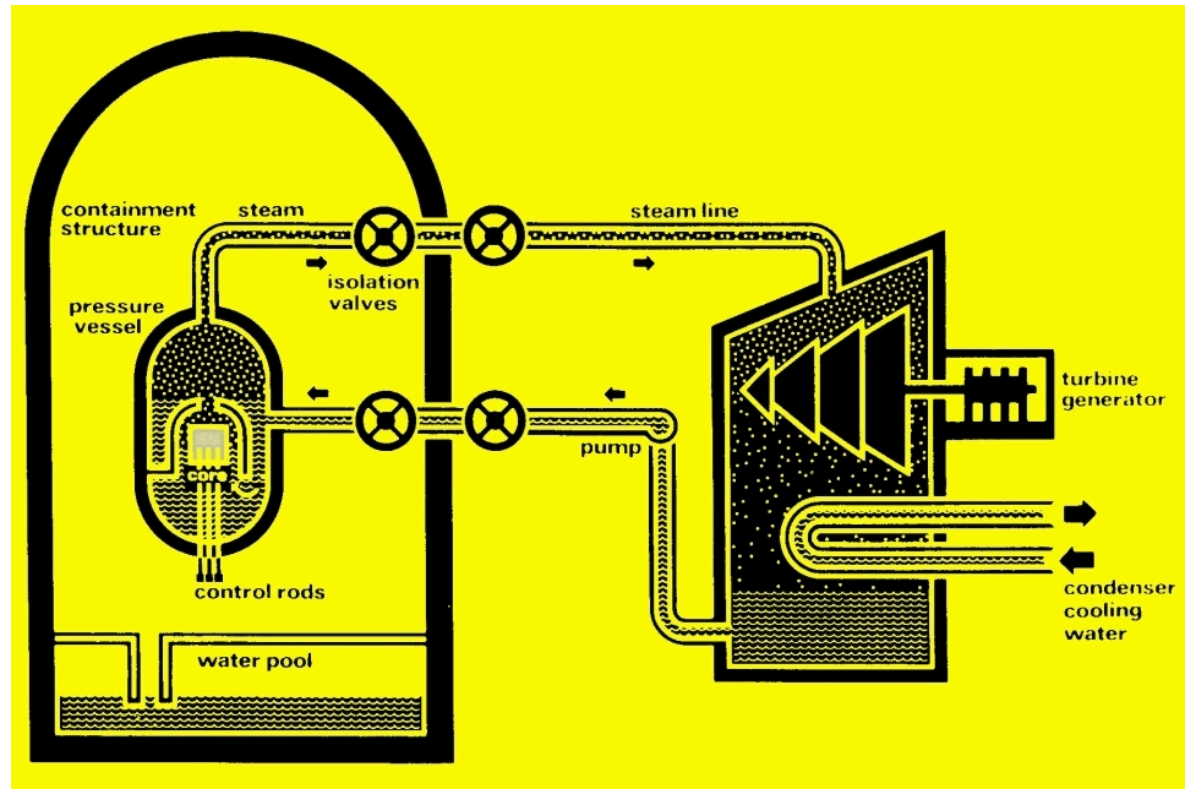
# Objectives

- Identify the basic differences in the U.S. commercial nuclear power plant fleet and associated safety systems.
- Describe the principal elements of the defense-in-depth strategy.
- Identify the major phases of a severe accident
- Describe potential environmental release paths from a severe accident.
  - Potential radionuclide chemical & physical mixture forms

# Nuclear Power Plants & Systems

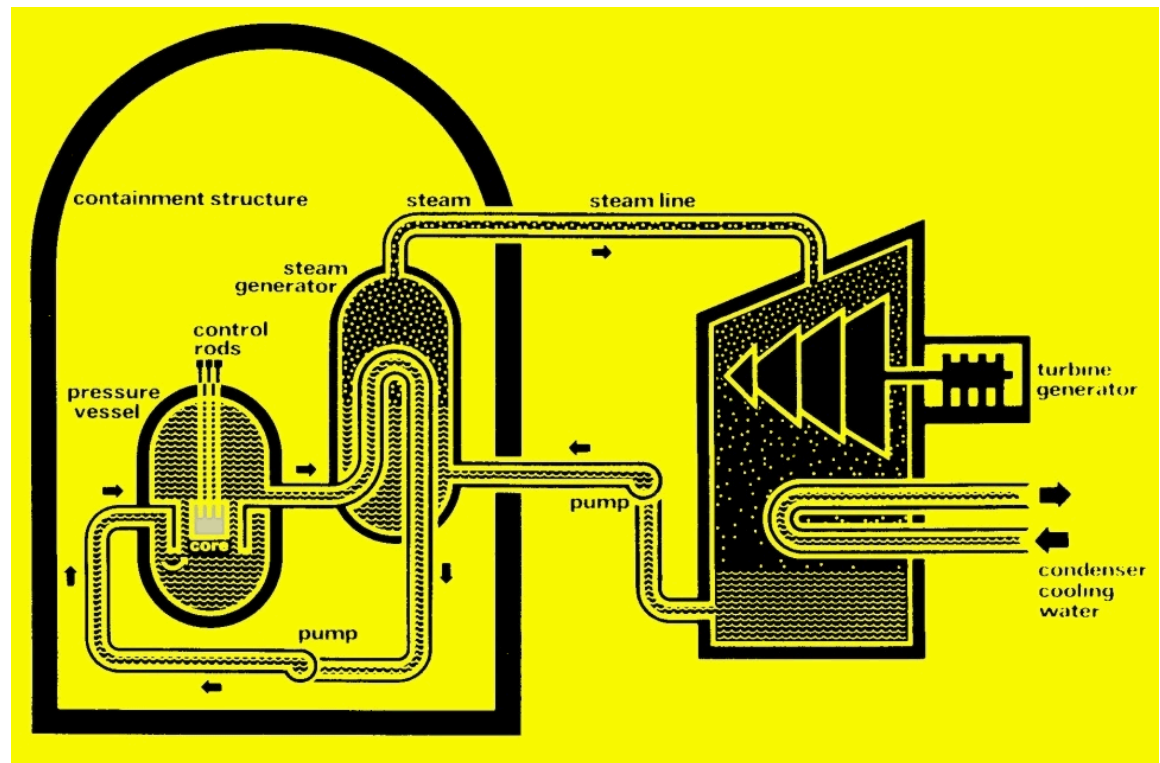
# Boiler Water Reactor - BWR

- Direct (“1-Loop”) – within reactor
  - Fukushima type of reactor plant
  - 34 within US
  - 600-1420 MWe

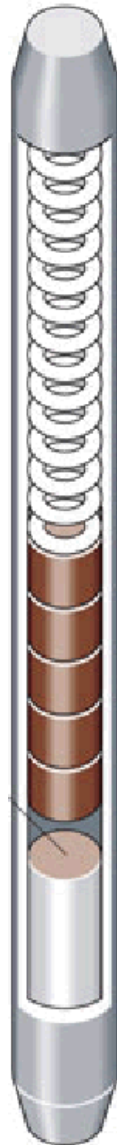
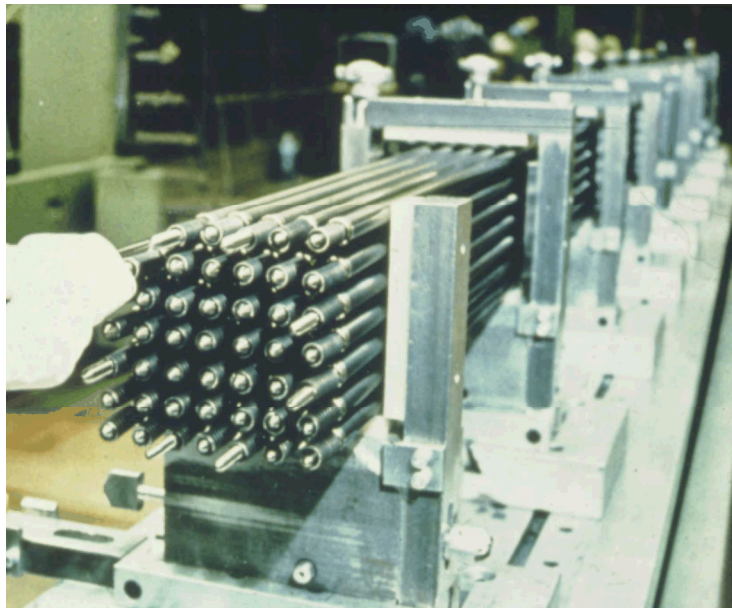
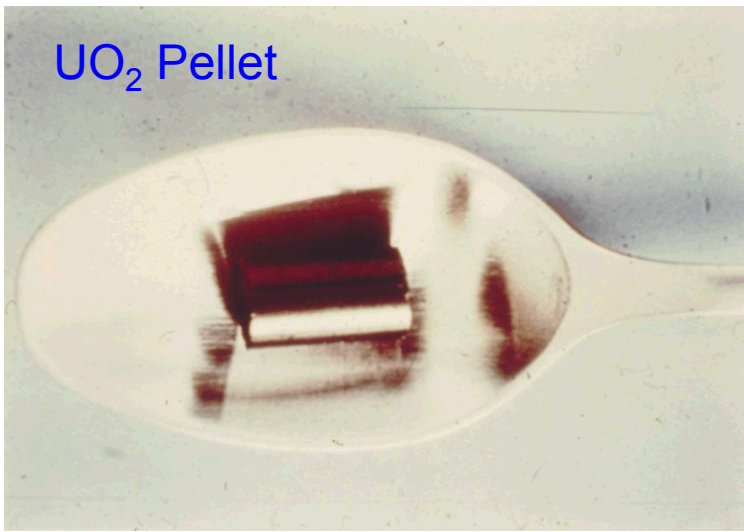


# Pressurized Water Reactor - PWR

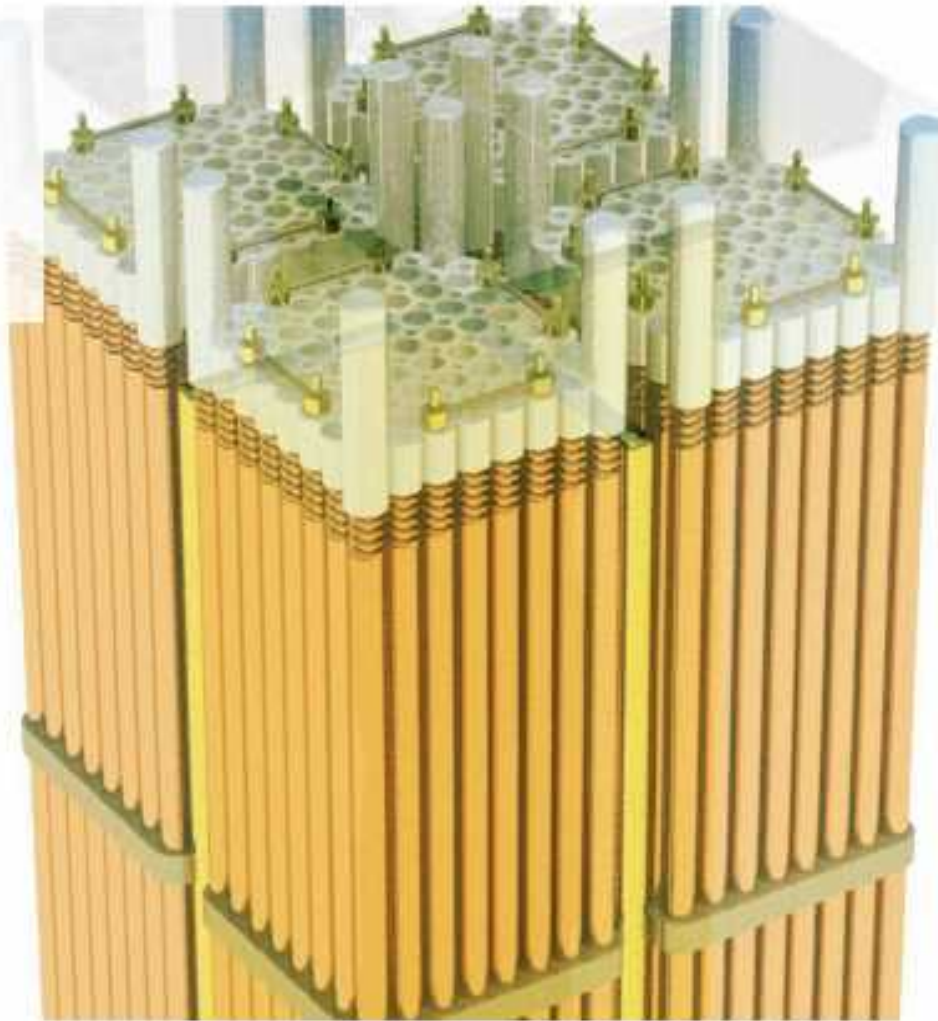
- Indirect (“2-Loop”) – outside reactor in heat exchanger
  - Steam generator
  - 65 within US
  - 480 to 1315 MWe



UO<sub>2</sub> Pellet

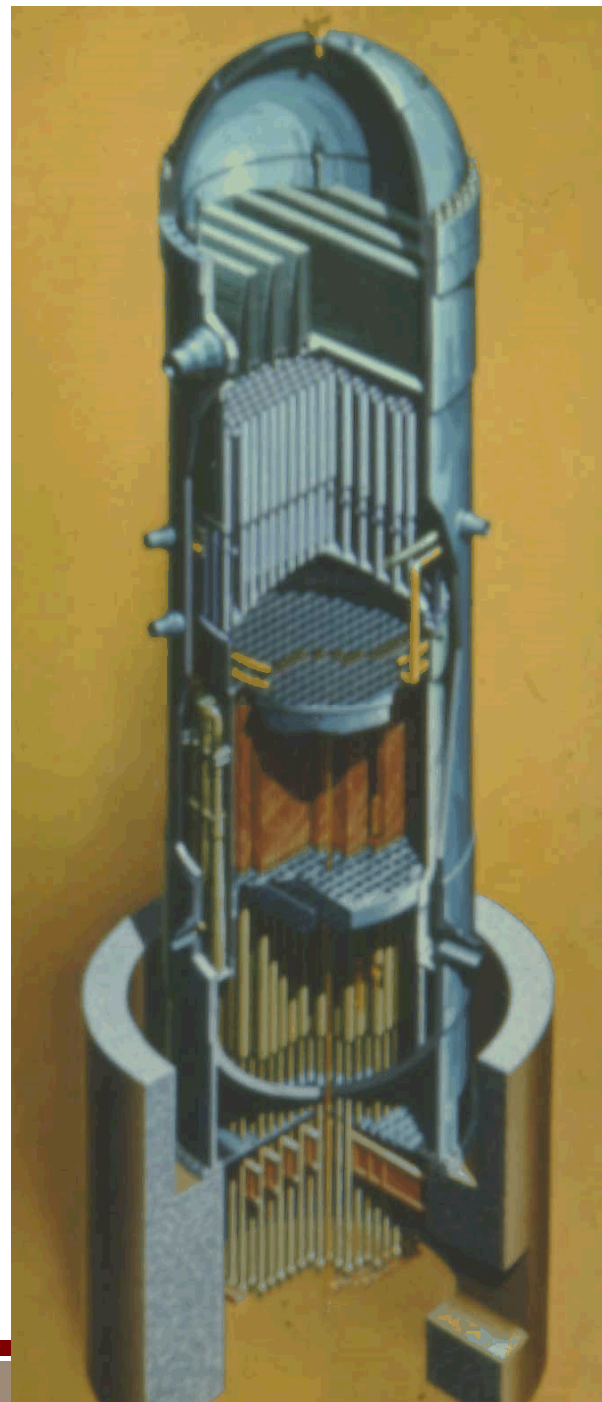


# BWR Fuel



Active Fuel Height ~ 12 ft

# BWR Vessel (Primary System)



6" Thick  
Steel

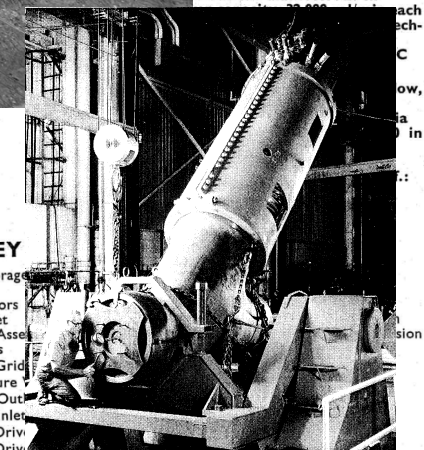
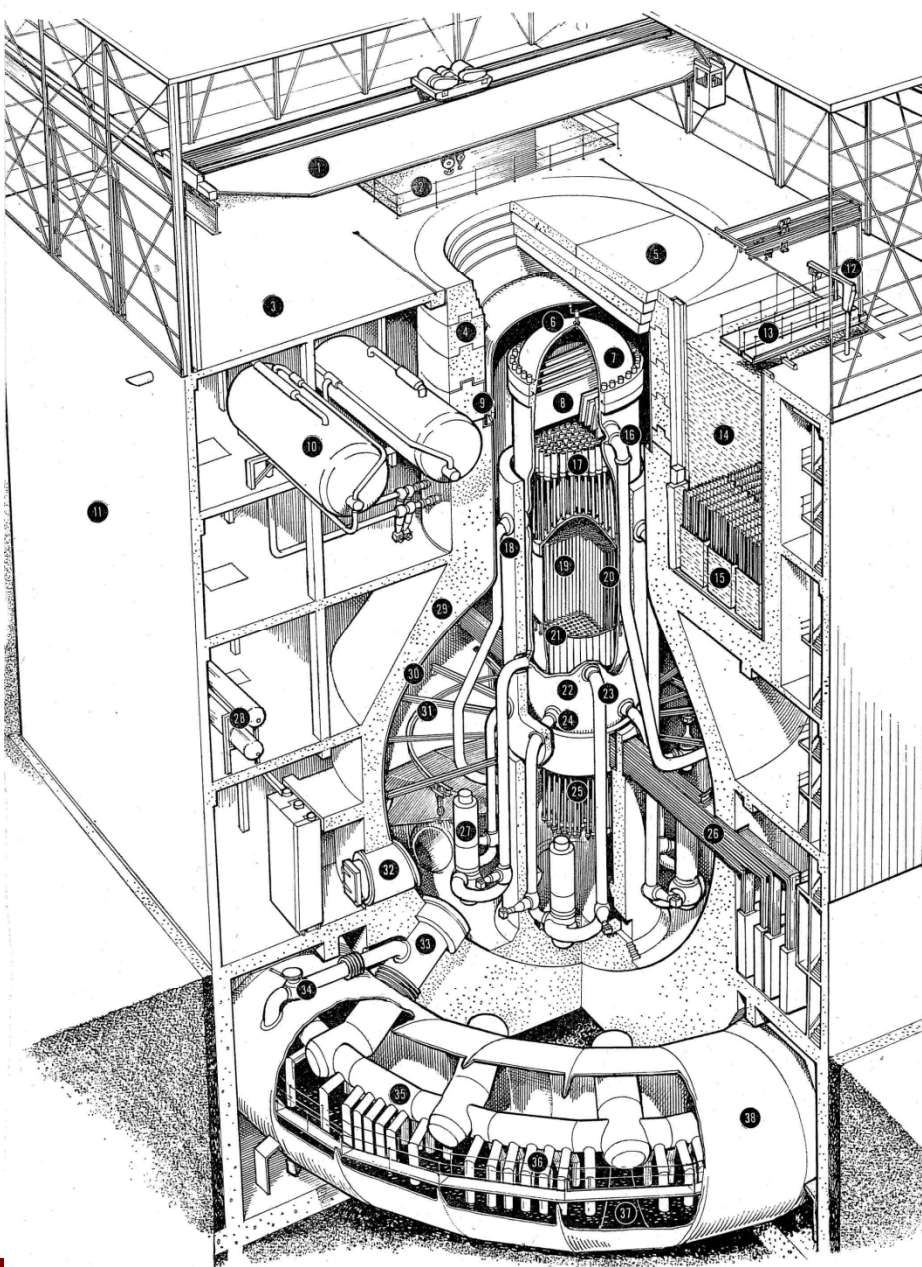
# OYSTER CREEK

## The World's Reactors No. 40

**OWNER** Jersey Central Power & Light Co.  
**LOCATION** Ocean County, New Jersey, U.S.A.  
**TYPE** Forced circulation, direct cycle,  
 WR  
 MW(e) net  
 10 MW(th)  
 General Electric Company

ns & Roe Inc.

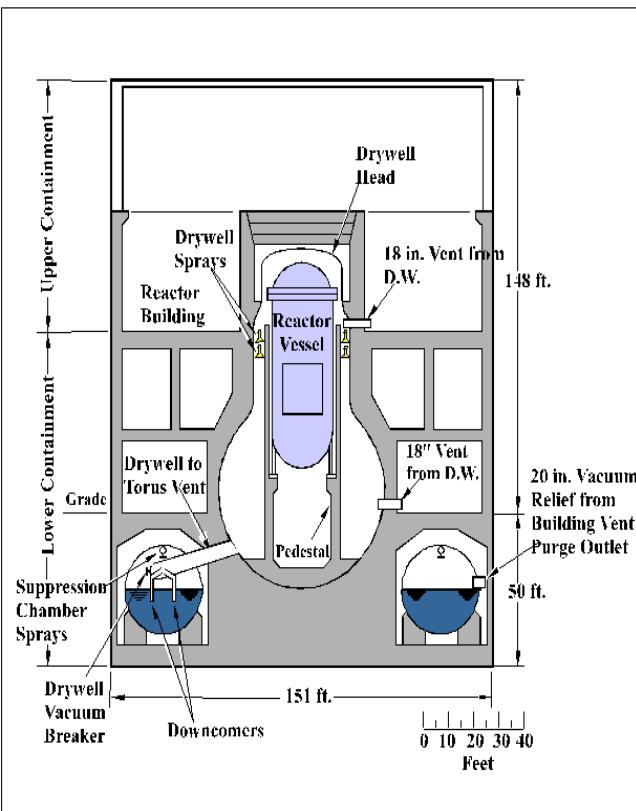
7  
 Equivalent diameter: 160.2 in  
 Circumscribed diameter: 170.5 in  
 Net transfer area: 49 200 ft<sup>2</sup>  
 Shell material: Zircaloy  
 Material: Enriched UO<sub>2</sub>  
 Average burn-up:  
 6 500 MWd/t (initial core)  
 2 000 MWd/t (equilibrium core)  
 No. of assemblies: 560  
 Assembly weight (including  
 channel): 687 lb  
 No. of rods per assembly: 49  
 Rod outside diameter: 0.570 in  
 Active length: 144 in  
 Cladding material: Zircaloy  
 Cladding thickness: 0.036 in  
 No. of control blades: 137  
 Control rod poison material:  
 Boron carbide  
 No. of temporary control curtains:  
 48  
 Curtain material: Boron-stainless  
 steel  
 Mineralized light water  
 Reactor steam output: 5 855 000  
 lb/h  
 Circulation flow rate:  $61 \times 10^6$   
 lb/h  
 Pressure: 1 000 psig  
 Inside diameter: 17 ft 9 in  
 Overall inside height: 63 ft 10 in  
 Shell thickness: 7.125 in  
 Material: Carbon steel  
 Cladding material: Stainless steel  
 Cladding thickness: 0.157 in  
 Design pressure: 1 250 psig  
 Number: 5  
 Net outside diameter: 26 in



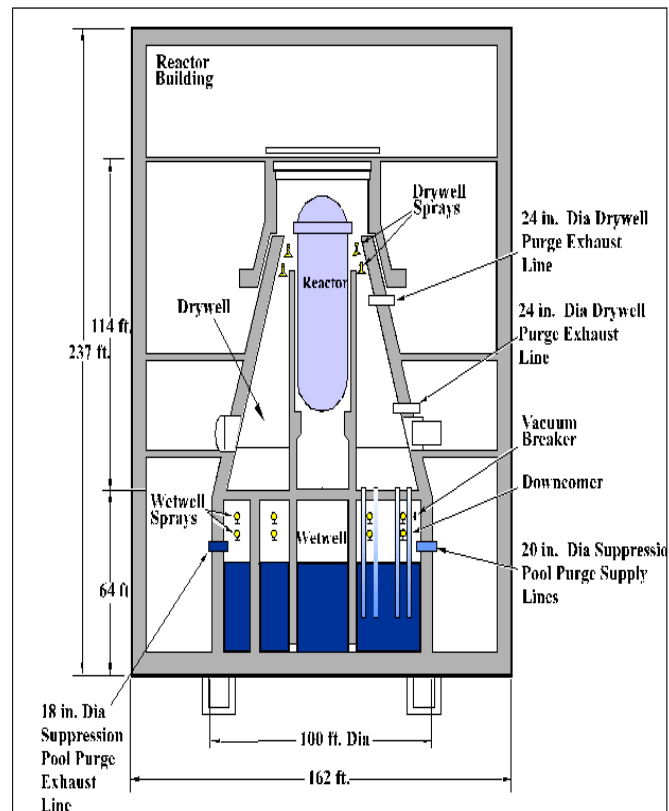
### KEY

- |                                  |                              |       |
|----------------------------------|------------------------------|-------|
| 1. Service Crane and Hoist       | 15. Spent Fuel Storage       | each  |
| 2. Equipment Storage Pool (Steam | 16. Steam Outlet             | tech- |
| Dryers and Separators)           | 17. Steam Separators         | C     |
| 3. Reactor Service Platform      | 18. Feedwater Inlet          | ow,   |
| 4. Removable Shield Plugs        | 19. Fuel Element Assemblies  | a     |
| 5. Removable Top Shields         | 20. Control Blades           | in    |
| 6. Safety Valve                  | 21. Fuel Support Grid        |       |
| 7. Pressure Vessel Head          | 22. Reactor Pressure         |       |
| 8. Steam Dryers                  | 23. Recirculation Outlet     |       |
| 9. Double Seal                   | 24. Recirculation Inlet      |       |
| 10. Isolation Condensers         | 25. Control Rod Drive        |       |
| 11. Reactor Building             | 26. Control Rod Drive        |       |
| 12. Fuel Handling Grapple        | 27. Recirculation Pumps      |       |
| 13. Fuel Service Platform        | 28. Shutdown Heat Exchangers |       |
| 14. Fuel Storage Pool            |                              |       |
|                                  | 41. Turbine Generator        |       |
|                                  | 42. Turbine Service Crane    |       |

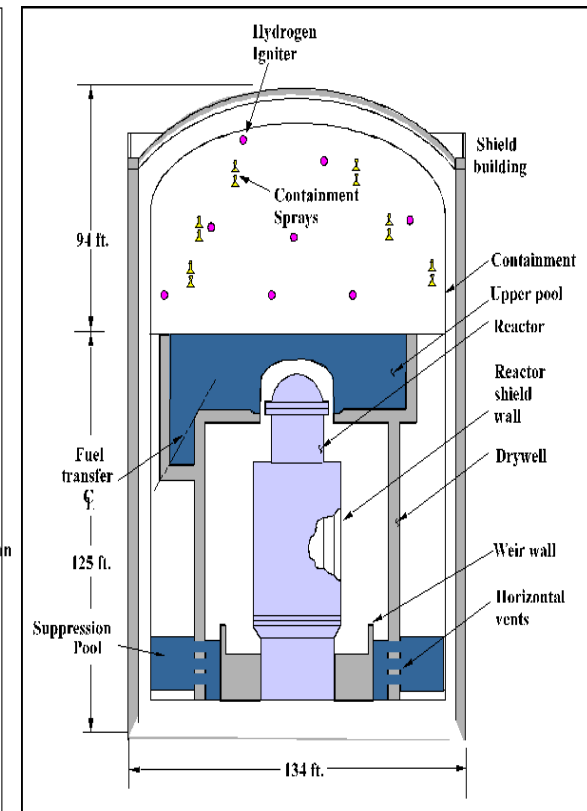
# BWR Containments



Mark I  
23 in US\*

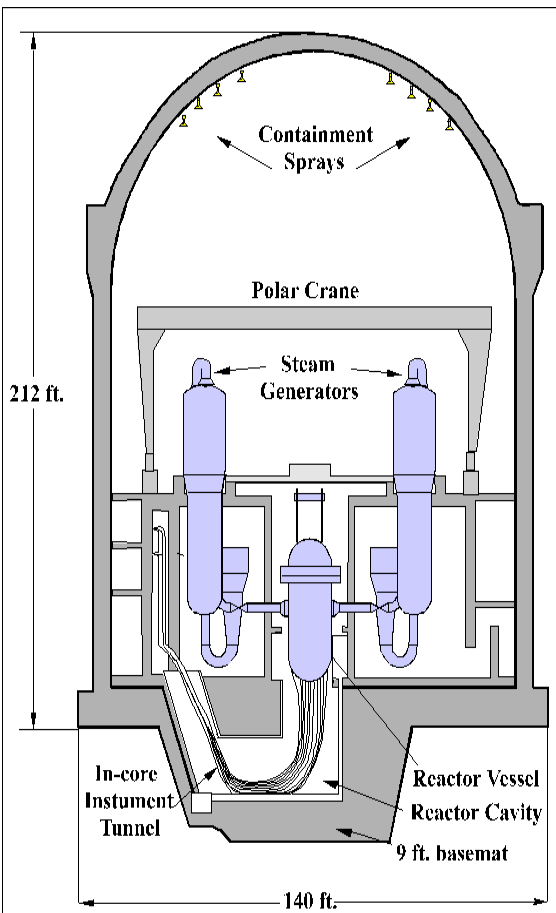


Mark II  
8 in US\*

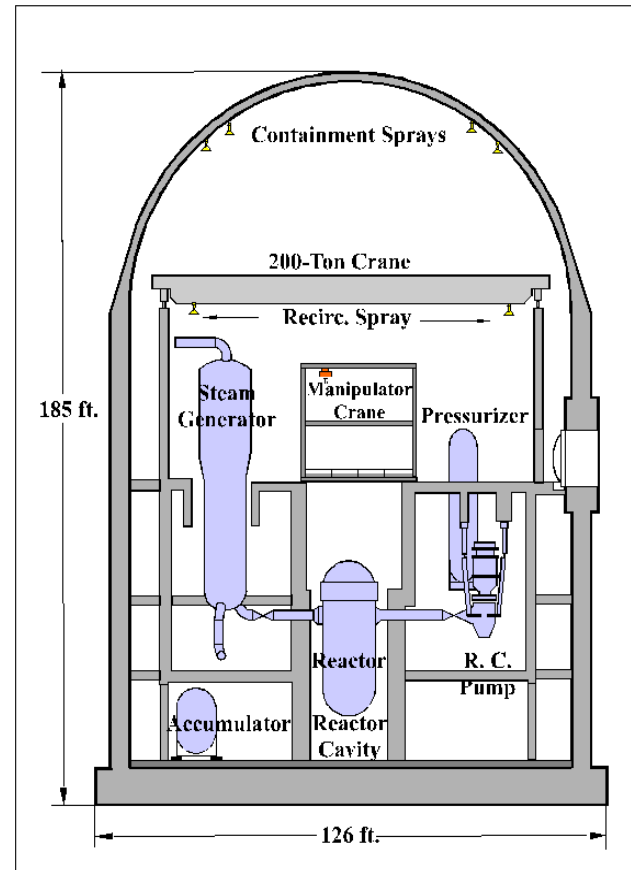


Mark III  
4 in US\*

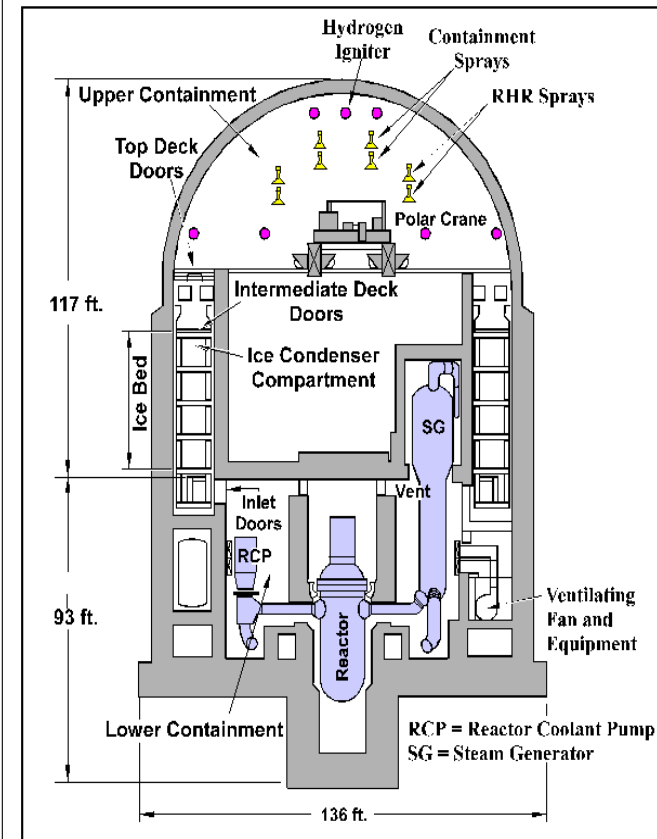
# PWR Containments



Large Dry  
55 in US\*

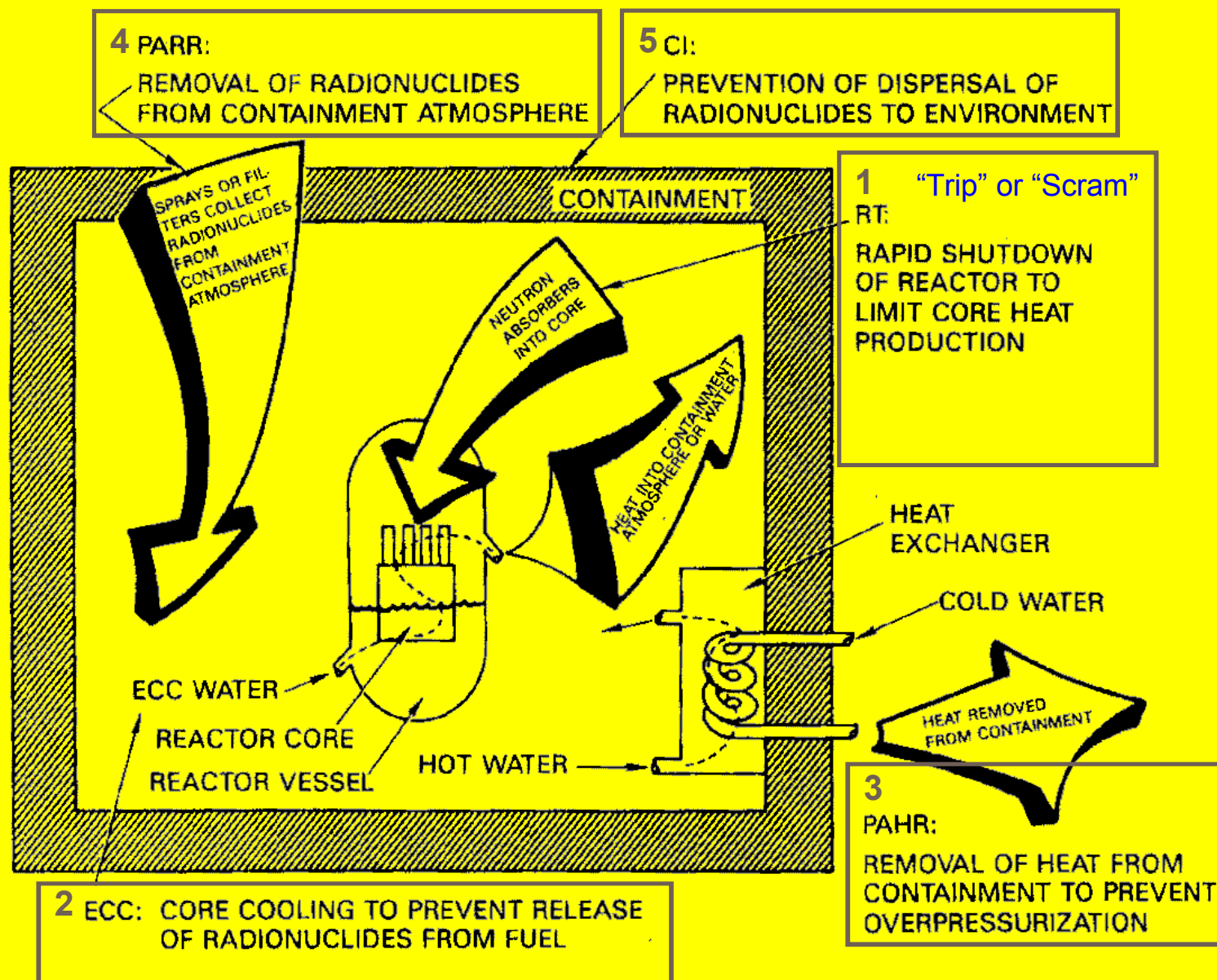


Subatmospheric  
5 in US\*

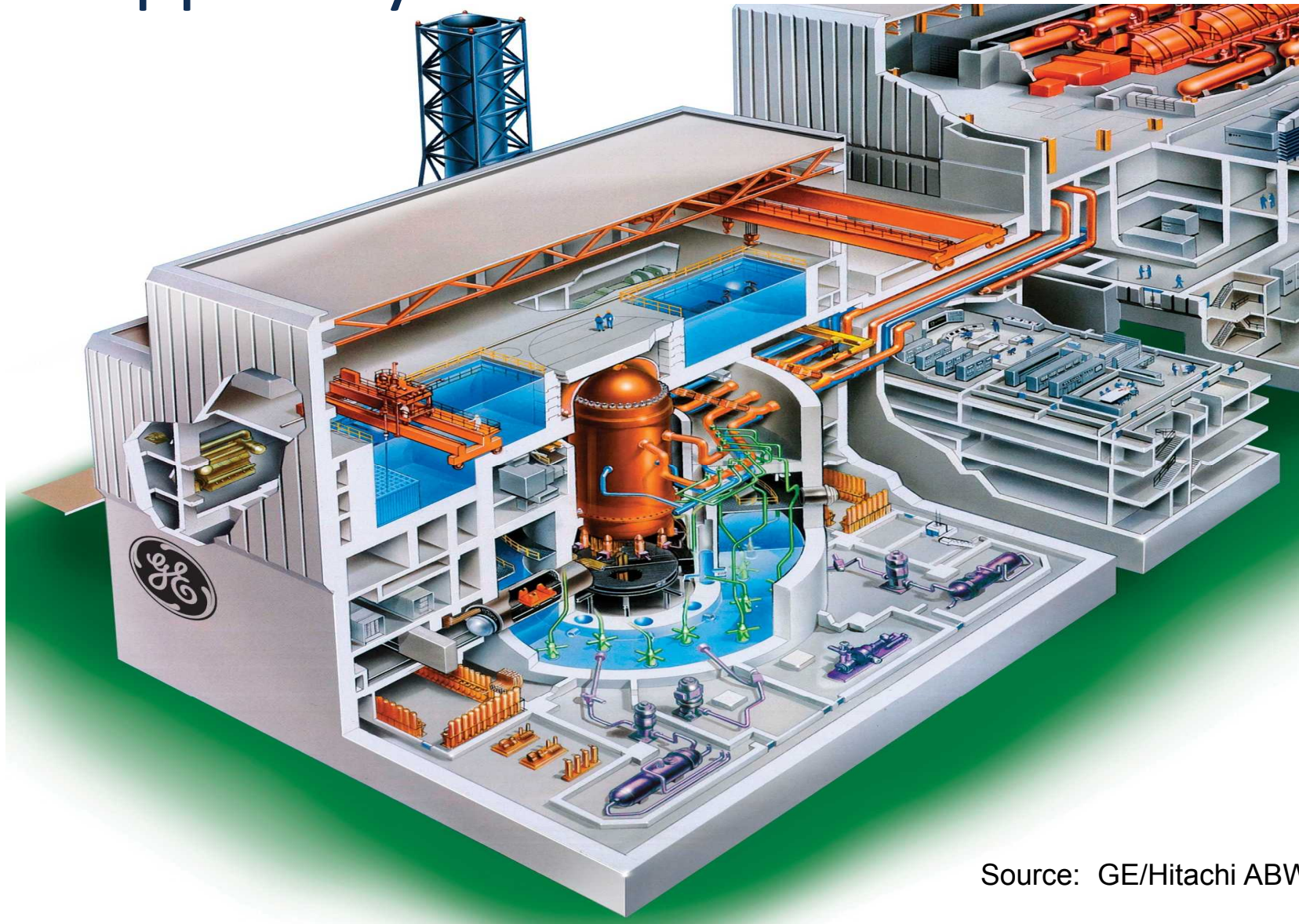


Ice Condenser  
9 in US\*

# Generic Reactor Safety Systems



# Support Systems



Source: GE/Hitachi ABWR Design

# Emergency Systems

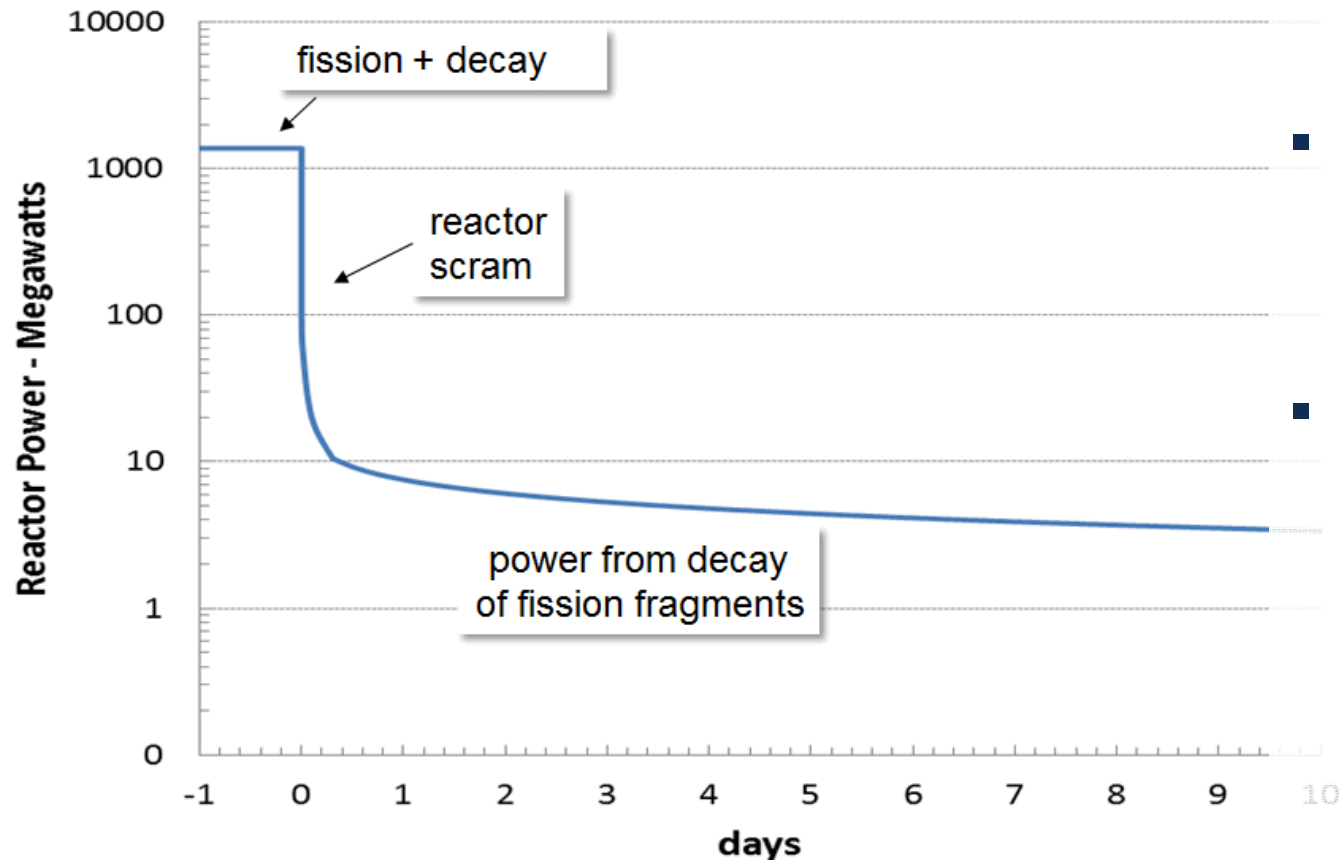
- Automatic shutdown of chain reaction  
[“scram”/“trip”]
  - Boron-loaded “control rods” inserted into the core
- Injection of cooling water
- Heat removal from cooling water
- Radioactivity removal
- Containment integrity

# Energy Sources

- Stored energy in fuel, coolant, and structures - redistribution may result in immediate damage
- Nuclear transients (continuing “criticality”)
  - Increased power level
  - Large power pulse
- Decay heat from fission-products
- Chemical reactions among overly hot fuel, cladding, and coolant
- External events
  - Natural (flood, hurricane, tornado, earthquake, &/or tsunami)
  - Man-made (aircraft impact & industrial explosion)

# Severe Accident Phenomena

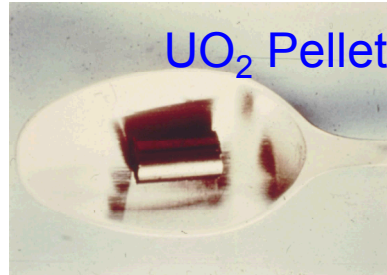
# A nuclear power plant vs. your car



- Reactor shutdown doesn't completely stop heat generation
- Decay power requires long-term heat rejection (cooling)
- Long-term loss of cooling results in fuel melting and release of radioactivity

# Defense-in-Depth

- Reactor Safety is realized through defense-in-depth
  - Fuel Pellet
  - Metal Cladding
  - Reactor System
  - Containment
  - Evacuation
- A design-basis accident (DBA) is a postulated set of failure events that a facility is designed and built to withstand without exceeding the offsite exposure guidelines of the NRC's siting regulation
  - Loss of flow & Loss of coolant
  - Overcooling & undercooling
  - Reactivity & anticipated transient without scram
  - External events – natural & human caused
  - Spent fuel systems – radioactivity release



# Early Stages of Reactor Accidents

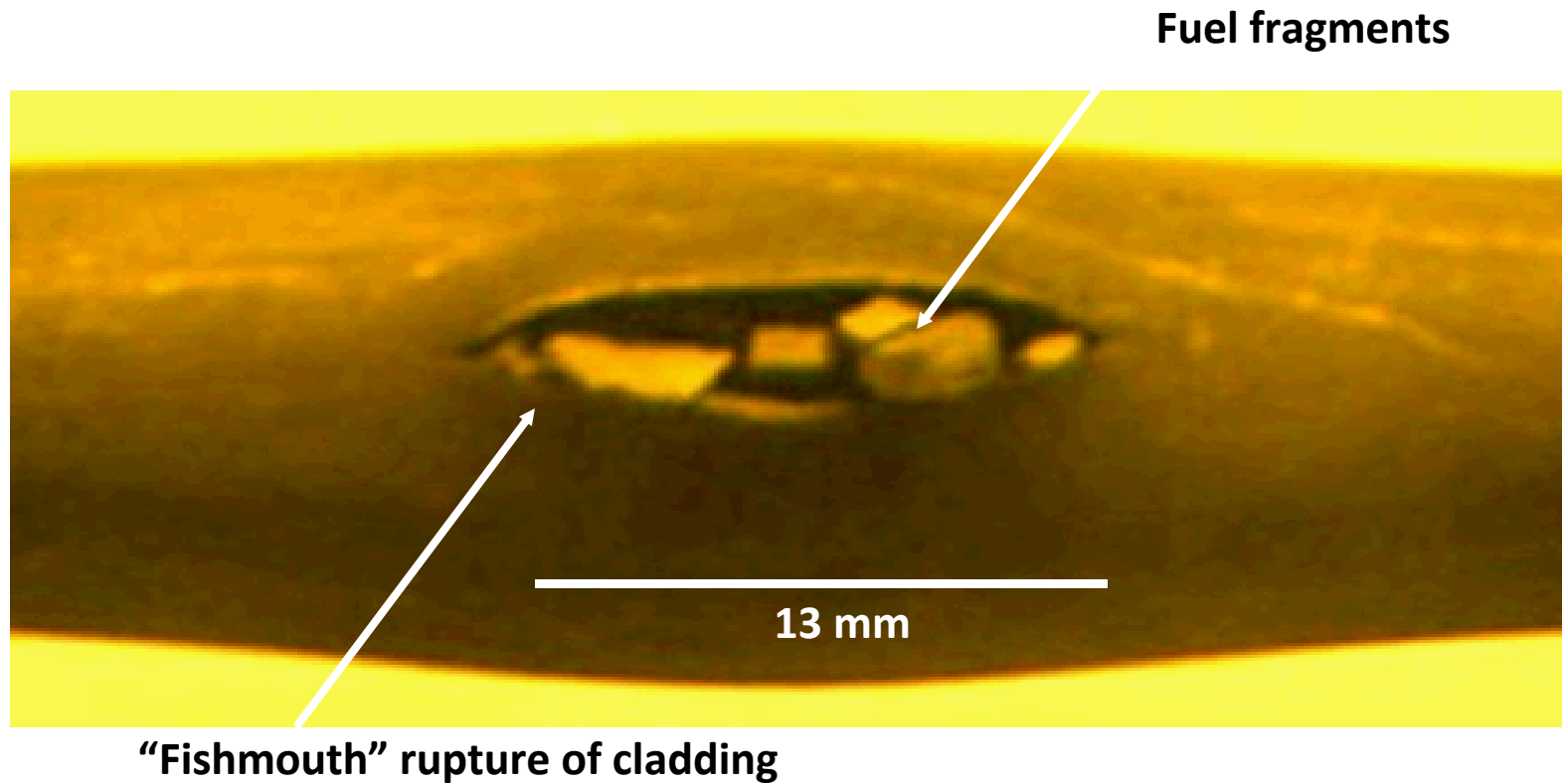
## *In-vessel*

- Accident initiation and discharge of coolant to ‘top of active fuel’
- Stages:
  - 1. boildown of coolant and fuel heatup
  - 2. clad balloon and rupture
  - 3. clad oxidation and temp. transient
  - 4. clad melting and fuel liquefaction
  - 5. candling and accumulation of core debris
  - 6. relocation of debris from core region
  - 7. debris interactions with vessel

DBA  
&  
SA

SA

# Fuel Rod Balloon



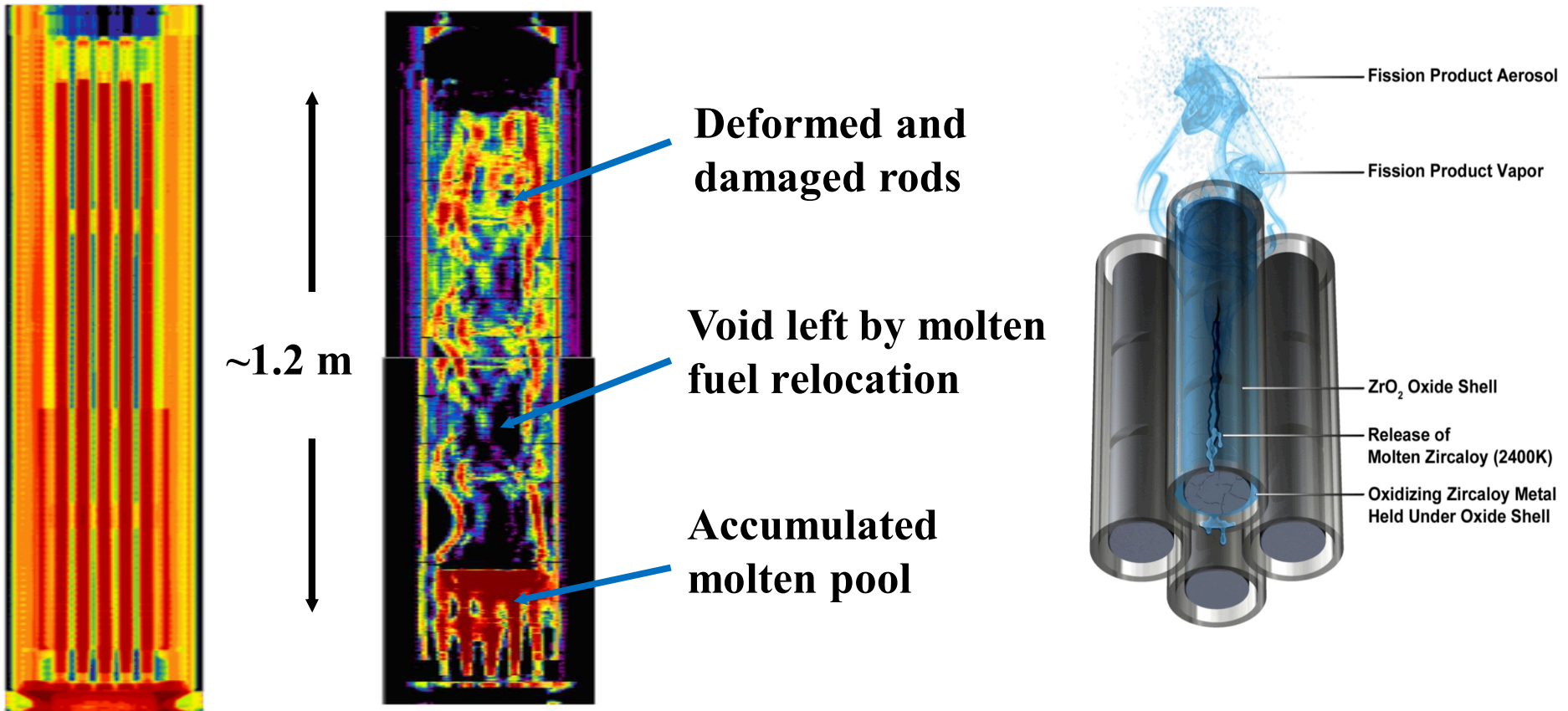
# Cladding Oxidation

- Becomes significant when peak fuel temperature reaches about 1832 °F (1000°C)
- Reaction:



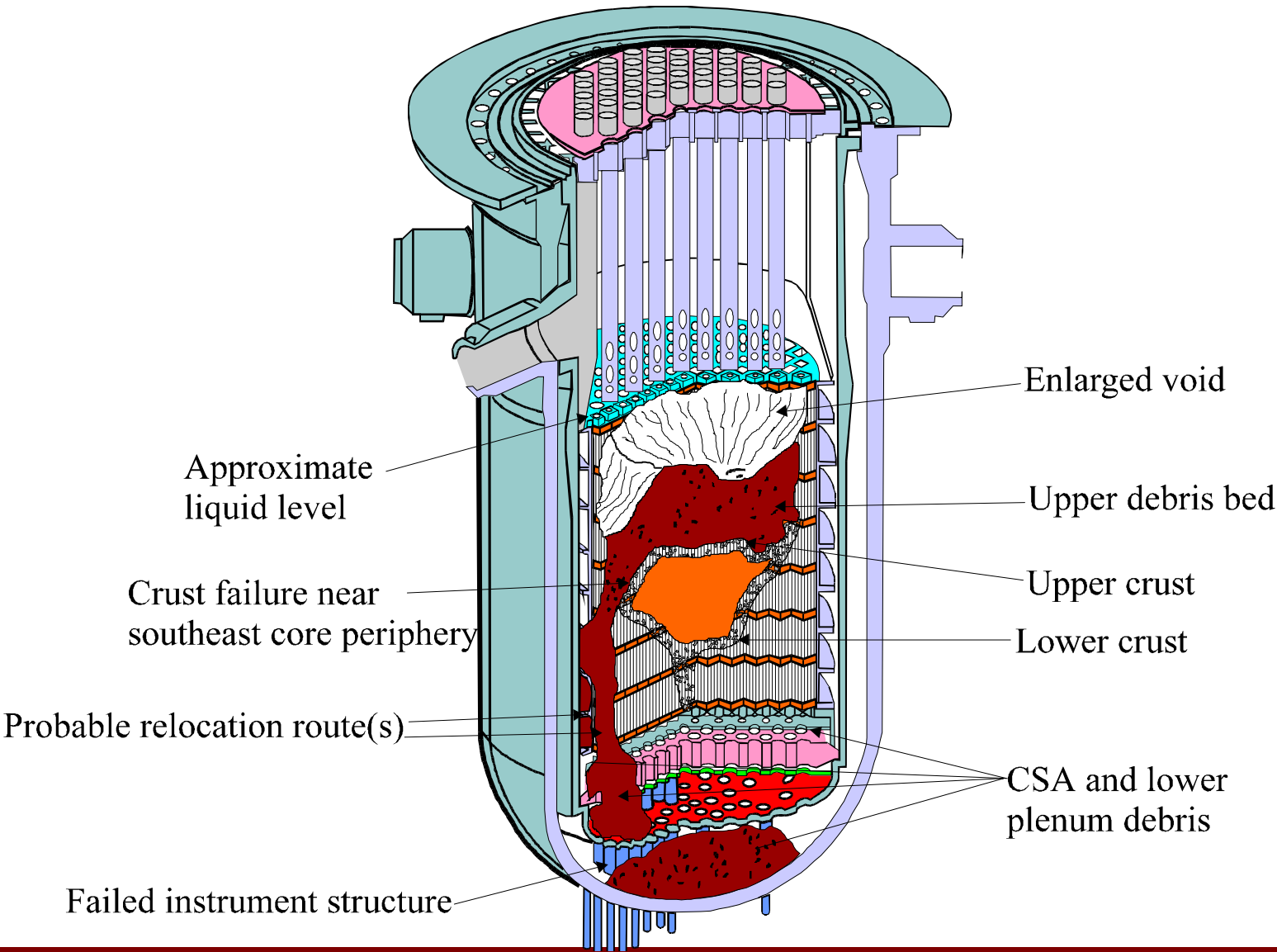
- $\Delta H_{\text{rxn}} = 2.8 \times 10^3 \text{ Btu/lb}_{\text{Zr}}$  (6.5 MJ/kg<sub>Zr</sub>) (Exothermic)
  - TNT = 4.6 MJ/kg
- Reaction rate increases rapidly with temperature
- Next stage begins when cladding melts, but oxidation continues

# Cladding Melt



**Note:** Molten lava is 700 to 1200 C (1300-2200 °F)  
Molten zircaloy is ~2125 C (3860 °F)

# Hypothesized TMI-2 core configuration after relocation



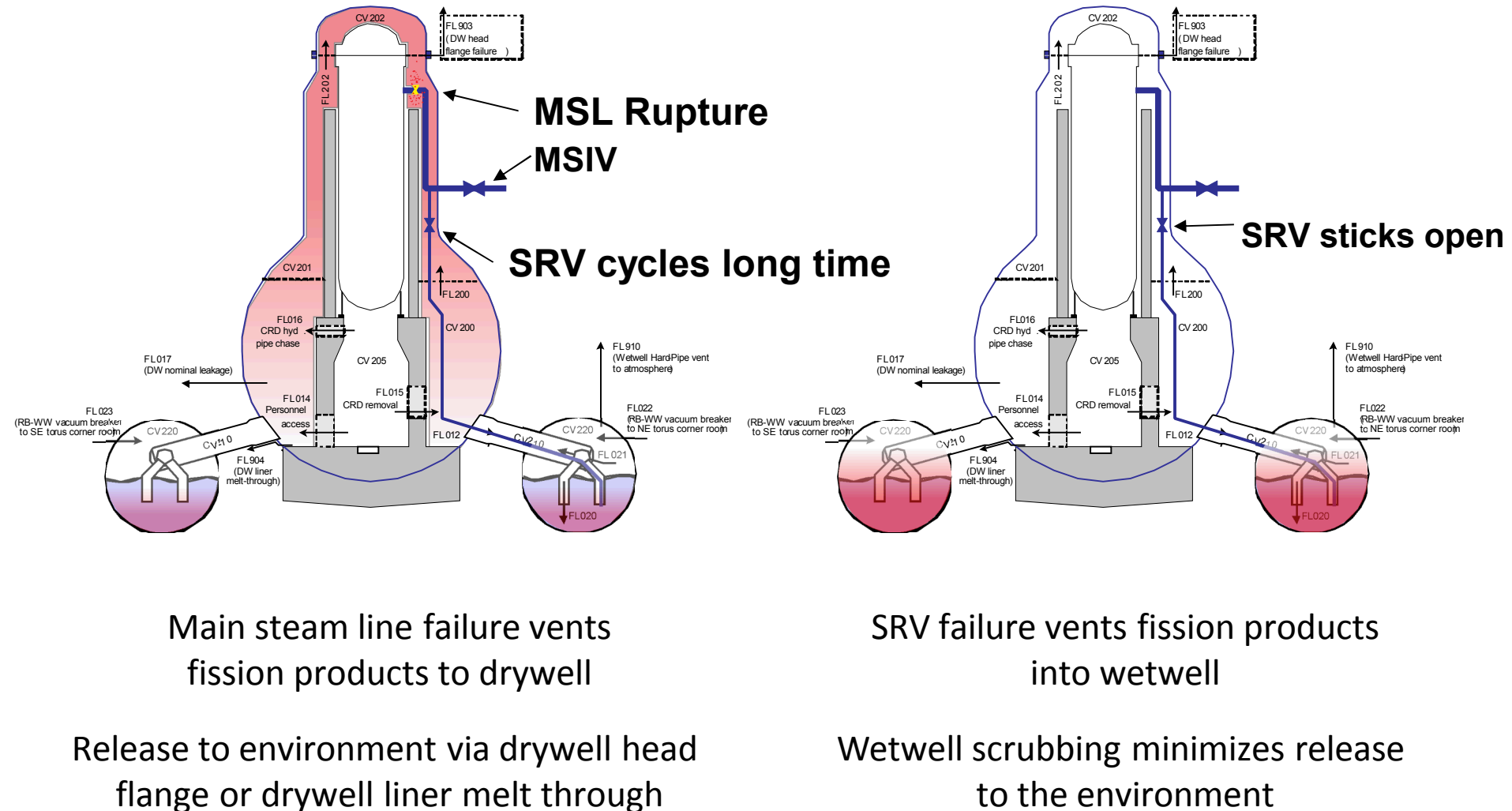
# Late Stages of Reactor Accidents

## *Ex-vessel*

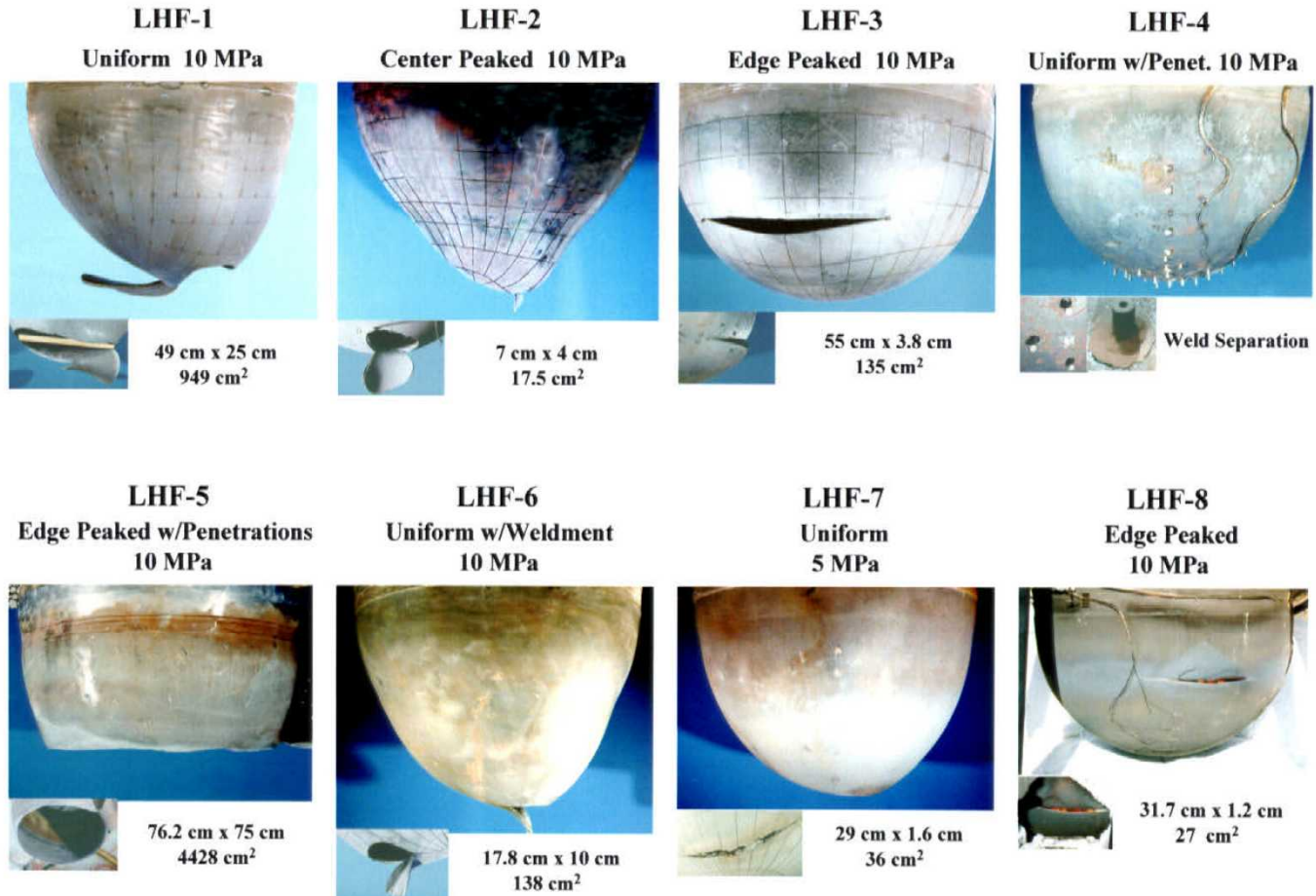
- Reactor Coolant System Failure / Depressurization
- Lower Vessel Head Failure
- Molten Core / Concrete Interactions
- Hydrogen Combustion
- Containment Failure

# RCS Failure Example

## *SRV failure vs. MSL failure*



# Lower Head Failure



**Pictorial summary of the LHF tests sponsored by the USNRC**

# Molten Core / Concrete Interactions

- *Concrete attack*
- *Gas generation*
  - *Combustible*
  - *Noncombustible*
- *Aerosol releases*



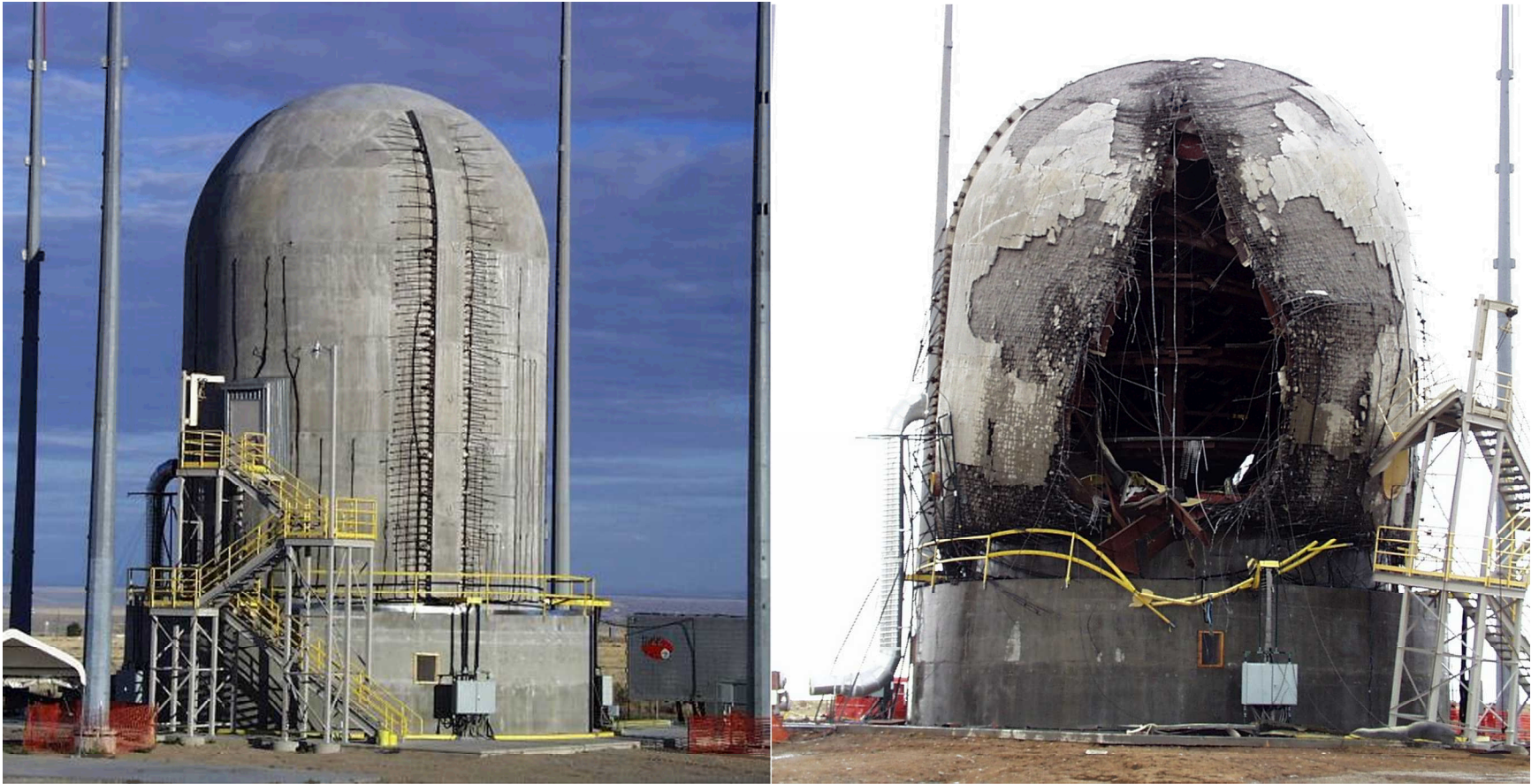
# Hydrogen Combustion

	<b>Deflagration</b>	<b>Detonation</b>
Ignition	milliJoules empirical flammability limits	kiloJoules (or deflagration to detonation transition)
Propagation	Conduction Subsonic 1-1000 m/s	Shock Heating Supersonic 1500-3000 m/s
Loads & Structural Response	Static, Thermodynamic Bound	Dynamic Shock Waves Hard to Model (3D)

# Deflagrations

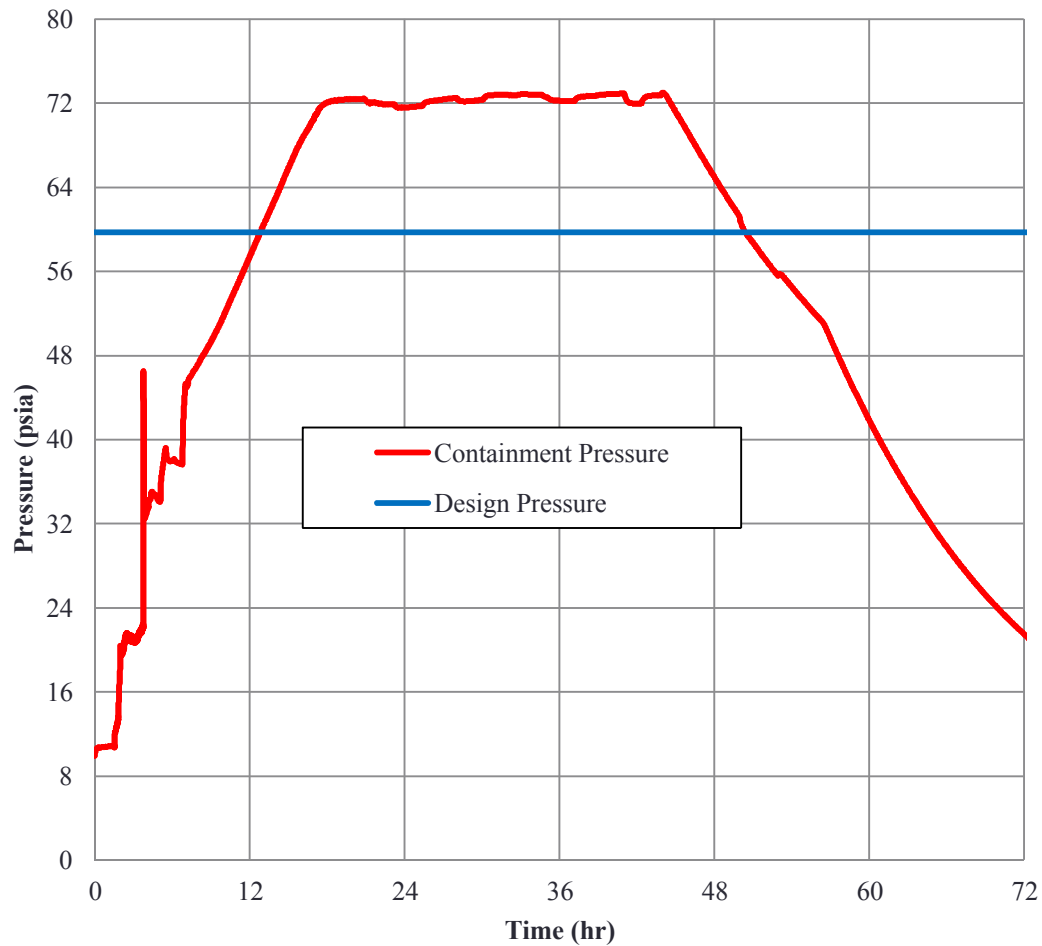
- Conditions required for ignition are understood
- Propagate by conduction from burned to unburned gas
- Burn front is subsonic relative to unburned gas
- Static loading, peak pressure
  - Depends on combustion completeness and heat transfer during burn, which are affected by:
    - Flame speed
      - Initial gas composition and state
      - Geometry and location of ignition source
      - Turbulence
    - Heat sinks
  - Bounded by complete, adiabatic, constant-volume combustion pressure
- The TMI-2 combustion event was a deflagration
- Deflagration to detonation transition Fukushima?

# Containment Failure

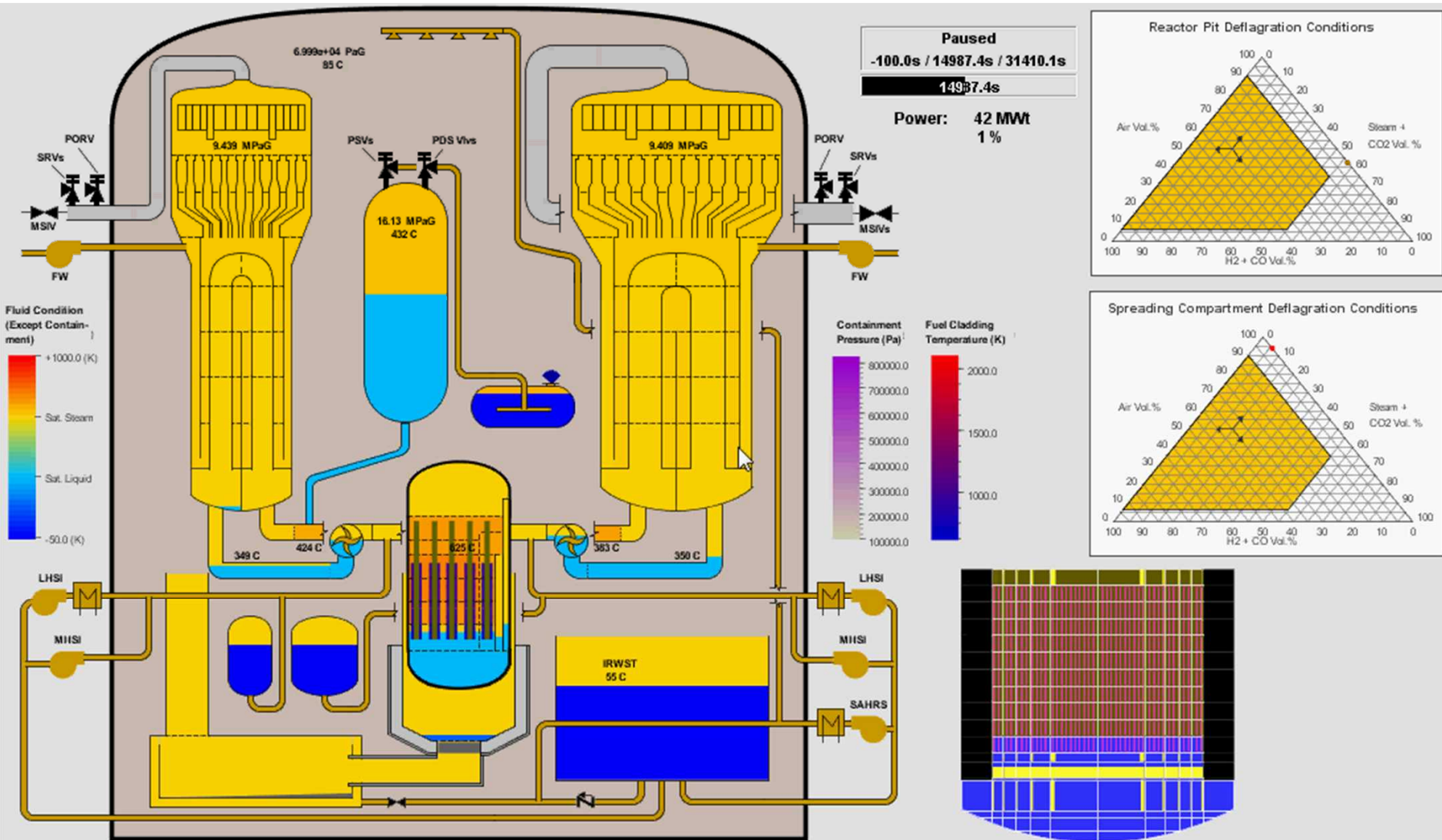


**At 70-feet tall and 35-feet in diameter, this  $\frac{1}{4}$  scale containment is the largest nuclear reactor containment vessel model ever tested to failure.**

# Containment Failure – cont.



# MELCOR – SNAP Video



# Fukushima & Severe Accident Scenarios

# Fukushima - Before



# Timeline of Major Fukushima Damage Events

Earthquake at 14:46: LOSP

Tsunami at 15:41: SBO

level loss

▲ SC Saturated

■ Fuel Damage

■ fresh water

■ sea water

▲ Containment vent

▲ H2 Explosion

Unit 1

- Loss of isolation condenser cooling following tsunami and station blackout produced "hands off" damage progression

low pressure emergency injection

- Low pressure water injection was well aligned with operator depressurization
- Water injection believed to minimize core damage initially
- Loss of injection later believed to lead to significant core damage

▲ SC Saturated

■ RCIC operating

■ HPCI operating

■ Level loss

Unit 3

▲ RPV Depressurization

■ more damage possible ?

■ Fuel damage

▲ Containment vents

▲ H2 Explosion

low pressure emergency injection

Unit 2

▲ SC Saturated

■ RCIC - CST

■ RCIC from suppression pool

■ Level loss

▲ RPV Depressurization

■ Possible Fuel damage

▲ Containment vent

▲ Noise heard ?

- Unit 2 operated RCIC/HPCI pumps well beyond expected duration

low pressure emergency injection

Unit 4 (SFP)

▲ Explosion in Unit 4

Friday 11

Saturday 12

night

Sunday 13

Monday 14

day

Tuesday 15

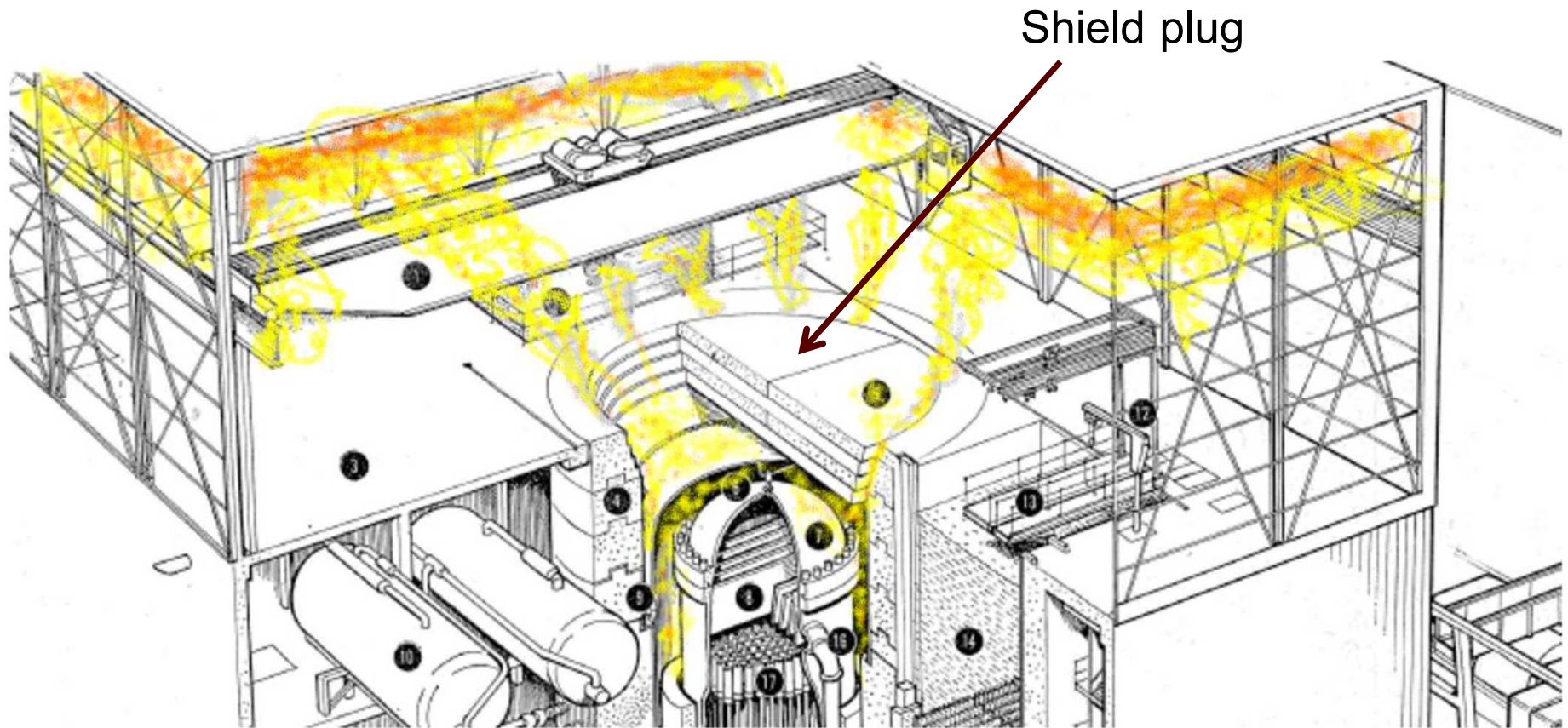
Wednesday 16

# Fukushima - After



Used by permission from TEPCO  
Kenji Tetawa

# Hydrogen Accumulation in 1F1



# Environmental Release Paths

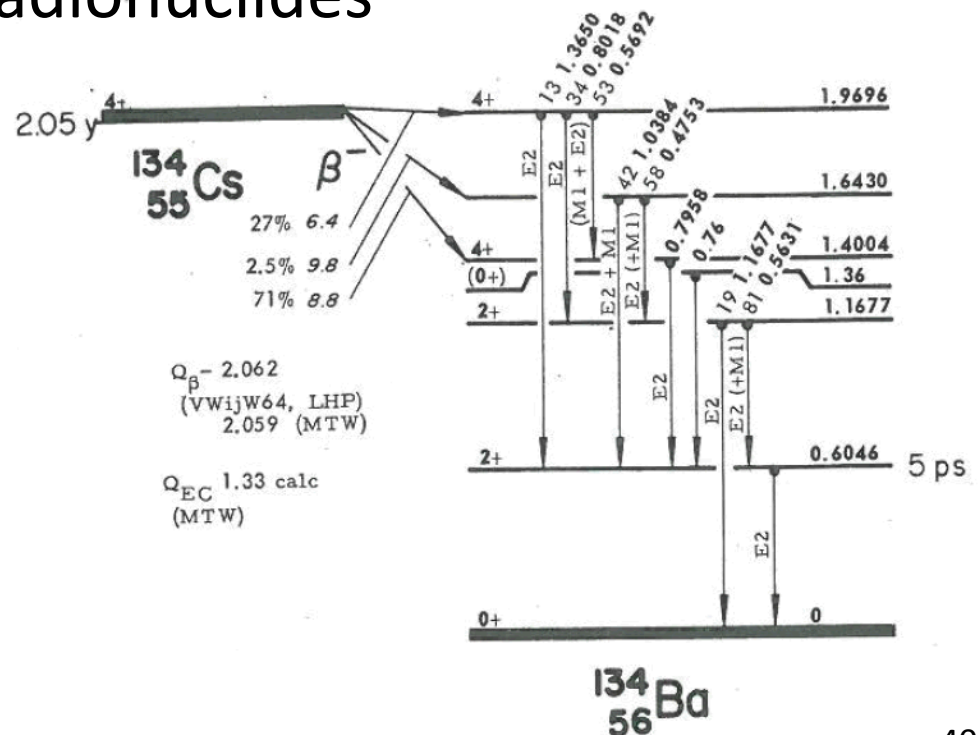
- Each accident sequence is unique
  - Short-term vs. long-term
  - Containment bypass event
  - Multi-unit and spent fuel pools
- Each reactor type and containment type is unique
  - BWR vs. PWR
  - Mark I & II vs. Mark III containments (BWR)
  - Large Dry vs. Ice Condenser containments (PWR)
- Multiple release paths
  - Leakage vs. Containment functional failure
  - Drywell liner melt through vs. Drywell head lifting (BWR)
  - Mitigated vs. Unmitigated pathways

# Radionuclide Chemical/Physical Forms

- NUREG-1940 (RASCAL)
  - Iodine (25% particle, 30% reactive gases, and 45% organic gases)
  - Tritium water vapor (HTO) ICRP-60 DCFs
  - FRMAC Assessment Manual Appendix F Supplement 4
    - *DRAFT*
- Cesium
  - CsI, CsOH, Cs<sub>2</sub>MoO<sub>4</sub>
  - Late phase revaporization
- Particle Size Distributions
  - 1 μm AMED assumption
  - State-of-the-Art Reactor Consequence Analysis (NUREG-1935)
    - 10 particle size bins

# Fukushima Lessons Learned

- Beta emitters
  - Sr-90, Ru-106, and other pure beta emitters
- Cascade summing of Cs-134
- Shielded vs Unshielded Radionuclides
  - Cs-137 to Cs-134 ratio
  - Cs-136
  - Br-82, Br-82m
  - Rb-86
  - Sb-124, Sb-124m
  - Pm-150
  - Eu-154



# PWR Scenarios

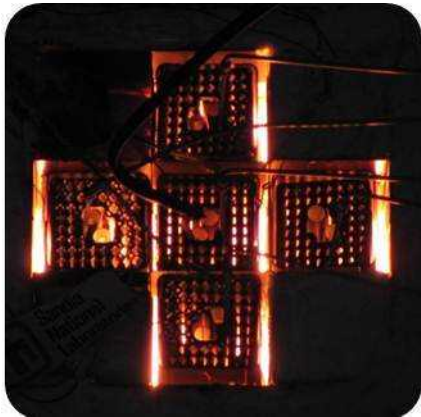
- Station Blackout with Extended loss of AC power
  - SBO/ELAP
- Containment bypass sequence
  - Steam generator tube rupture
  - Failed emergency support system outside containment
    - ISLOCA
- Anticipated transient without Scram (ATWS)
- Full power loss of feedwater
  - TMI-2

# BWR Scenarios

- Station Blackout with Extended loss of AC power
  - SBO/ELAP – Fukushima
- In-core flow oscillations which progress to power oscillations
  - Fuel failure
- Failure of the main steam line into the drywell
  - Bypassing the wetwell for capturing the source term
- Containment bypass sequence
  - Main steam line rupture outside containment with failure of the main steam isolation valve
  - Control rod guide tube failure
- Anticipated transient without Scram (ATWS)

# Other Scenarios

- SBO during an outage
- Events involving spent fuel pools



# Path Forward

- NPP Exercise
- Training Course - Webinar
  - Manual
  - Software

# Questions

## AS400

- *Assume you have validated beta and gamma spec results, and you cannot account for all the beta results. What additional considerations should you take into account and what actions should you take?*
- *Discuss the differences in a radionuclide mixture from a reactor failure vs a spent fuel pool fire.*
- *Discuss which radionuclides are modeled differently from standard FRMAC assumptions and their associated alternate assumptions.*

## AS401

- *Discuss reasons why Cs-134 results might be biased low and how can you fix this?*
- *Discuss the potential radionuclide environmental release pathways for a BWR SBO/ELAP scenario.*
- *Where would you find a NPP source term regardless of the pathway?*

## ■ AS400

- *List and discuss in detail three energy sources that would be of concern in a severe accident.*
- *Discuss the five generic safety systems to prevent or mitigate a severe accident.*

## ■ AS401

- *Discuss in detail the progression of the two major phases of a severe accident.*
- *Discuss the potential environmental release pathways for a BWR SBO/ELAP scenario.*