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# A multi-scale model of dislocation plasticity in $\alpha$ -Fe: Incorporating temperature, strain rate and non-Schmid effects

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- **Introduction**
- **BCC plasticity model**
- **Atomistic calculations**
- **CP-FEM calculations**
- **Summary**

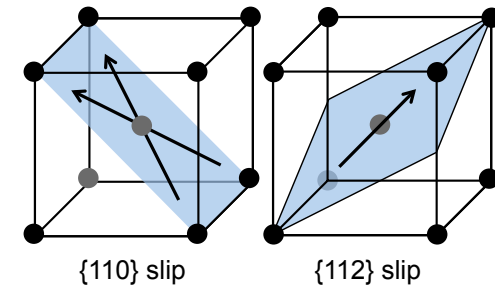
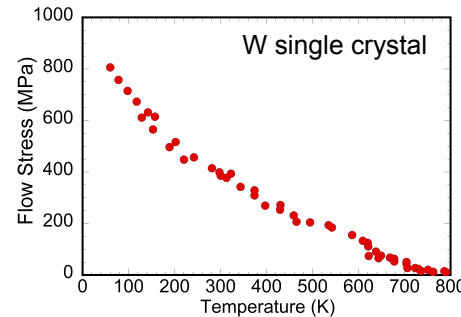
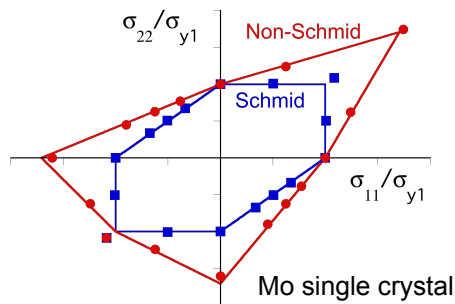
Lim, H., Hale, L. M., Zimmerman, J. A., Battaile, C. C., Weinberger, C. R., "A Multi-scale Model of Dislocation Plasticity in  $\alpha$ -Iron: Incorporating Temperature, Strain Rate and Non-Schmid Effects", *Int. J. Plasticity*, 2015, In press.

Hale, L. M., Lim, H., Weinberger, C. R., Zimmerman, J. A., Battaile, C. C., "Insights on Activation Enthalpy for Non-Schmid Slip in BCC Metals" *Scripta Mat.*, 2015, 99. 89-92.

# Introduction

## ❖ Need *physically-based* model for BCC metals

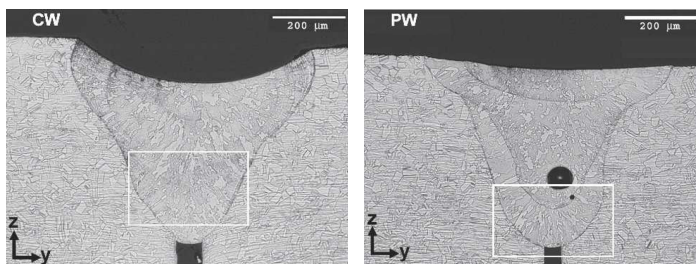
- Complex response compared to FCC
  - Non-Schmid effects, large temp. & rate dep. flow behavior, ambiguity of slip systems,



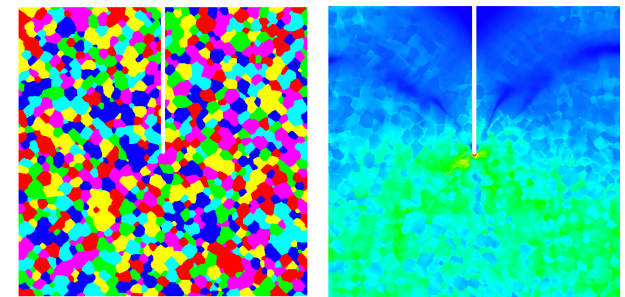
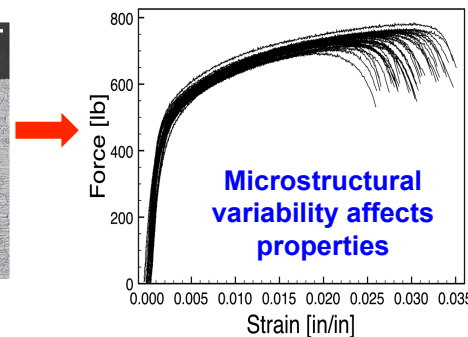
- Most BCC models are phenomenological, fit from polycrystals

## ❖ Need capability to include *microstructural variability* in design

- Connecting microstructural variability to stochastic performance



Microstructural details vary  
among 304L stainless steel weldments



CP-FEM simulations

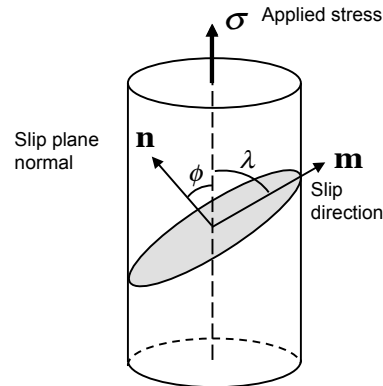
Develop capability for low rate deformation of BCC metals

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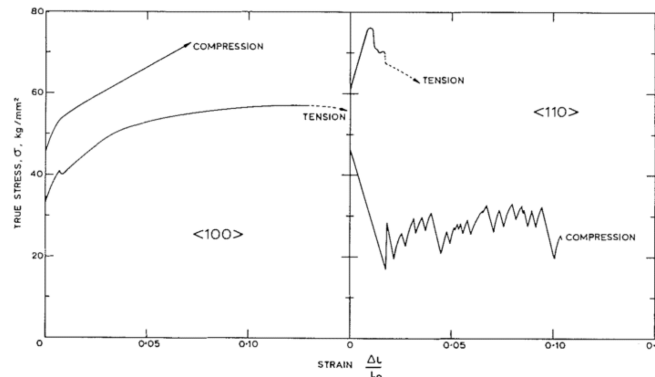
# Unusual yield behavior

$$\tau = \sigma \cos \lambda \cos \phi$$

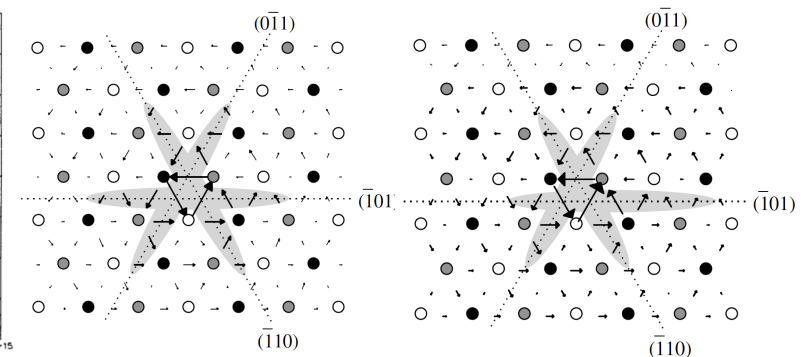


Schmid's law

## Non-Schmid yield behavior



Experimental observations:  
Tension-Compression Asymmetry in Nb  
(Sherwood et al., 1967)



Atomistic understanding:  
Non-planar screw dislocation cores  
(Groger et al., 2008)

$$\tau_{cr}^{\alpha} = \mathbf{P}_{tot}^{\alpha} : \boldsymbol{\sigma} = \mathbf{P}_S^{\alpha} : \boldsymbol{\sigma} + \mathbf{P}_{nS}^{\alpha} : \boldsymbol{\sigma}$$

Schmid Non-Schmid

$$\mathbf{P}_S^{\alpha} = \frac{1}{2} (\mathbf{m}^{\alpha} \otimes \mathbf{n}^{\alpha} + \mathbf{n}^{\alpha} \otimes \mathbf{m}^{\alpha})$$

$\mathbf{m}$  : slip direction  
 $\mathbf{n}$  : slip plane normal  
 $\mathbf{t} = \mathbf{m} \times \mathbf{n}$

$$\mathbf{P}_{nS}^{\alpha} = c_1 \mathbf{t}^{\alpha} \otimes \mathbf{m}^{\alpha} + c_2 \mathbf{t}^{\alpha} \otimes \mathbf{n}^{\alpha} + c_3 \mathbf{n}^{\alpha} \otimes \mathbf{n}^{\alpha} + c_4 \mathbf{t}^{\alpha} \otimes \mathbf{t}^{\alpha} + c_5 \mathbf{m}^{\alpha} \otimes \mathbf{m}^{\alpha}$$

(Lim et al., 2013)

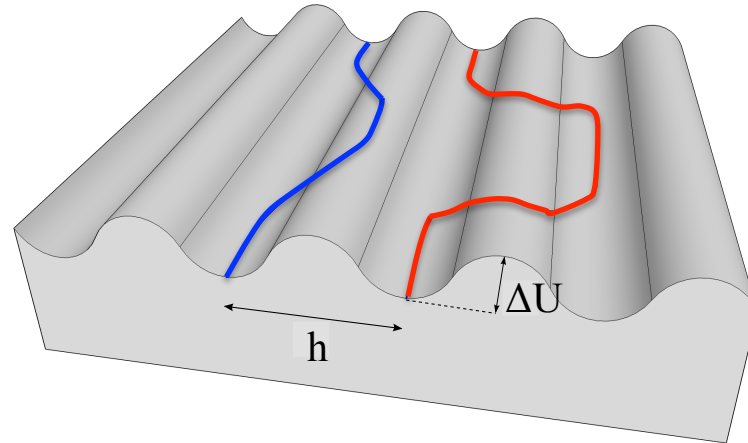
$c_i$  : non-Schmid constants  $\longrightarrow$  Atomistic simulations  
Single crystal experiments

## Thermal activation in BCC metals

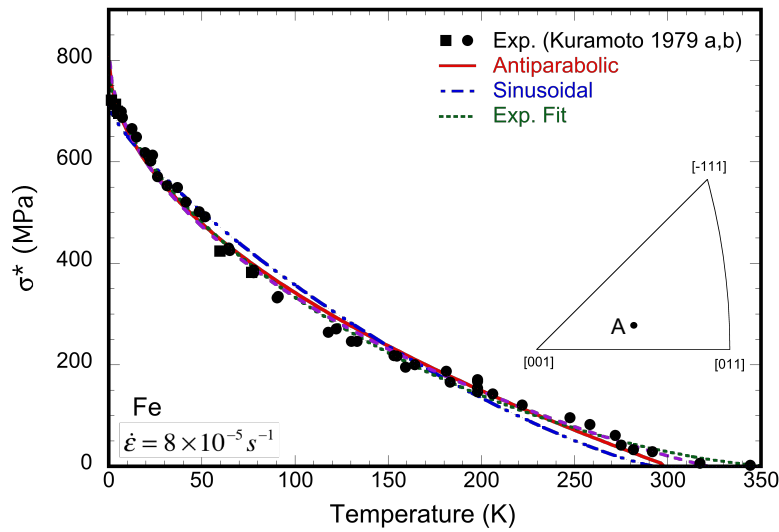
$$\dot{\gamma} = \dot{\gamma}_0 \exp \left( \frac{-\Delta H}{k_B T} \right)$$

$$\Delta H(\tau) = 2H_k \left[ 1 - \left( \frac{\tau}{\tau_p} \right)^p \right]^q$$

$$\tau = \tau_p \left[ 1 - \left( \frac{k_B T}{2H_k} \ln \left( \frac{\dot{\gamma}_0}{\dot{\gamma}} \right) \right)^{1/q} \right]^{1/p}$$



Peierls barrier and dislocation kink-pair



Option: Fit Experimental data

$$p=0.71, q=1.85$$

Temp & Strain Rate dependence captured

- ❖ **Non-Schmid yield behavior:** scaling law derived from atomistics

$$\frac{\tau^{MRSSP}}{CRSS} = \frac{c_1 \mathbf{P}_S : \boldsymbol{\sigma} + c_1 \mathbf{P}_{nS}^{mt} : \boldsymbol{\sigma}}{\tau_{cr} - c_2 \mathbf{P}_{nS}^{tn} : \boldsymbol{\sigma} - c_3 \mathbf{P}_{nS}^{nn} : \boldsymbol{\sigma} - c_4 \mathbf{P}_{nS}^{tt} : \boldsymbol{\sigma} - c_5 \mathbf{P}_{nS}^{mm} : \boldsymbol{\sigma}}$$

(Hale et al., 2014)

$$\mathbf{P}_{nS}^{\alpha,uv} = \mathbf{u}^\alpha \otimes \mathbf{v}^\alpha$$

$\mathbf{m}$  : slip direction

$\mathbf{n}$  : slip plane normal

$$\mathbf{t} = \mathbf{m} \times \mathbf{n}$$

- ❖ **Temperature and strain rate dependence:** thermally activated flow

$$\frac{\tau^{MRSSP}}{CRSS} = \left( 1 - \left( \frac{T}{T_c} \right)^{1/q} \right)^{1/p}$$

$$T_c = \frac{H_0}{k_B \ln(\dot{\gamma}_0 / \dot{\gamma})}$$

(Kocks et al., 1975)

$H_0$  : energy barrier

$\dot{\gamma}_0$  : ref. strain rate

$p, q$  : mat. constants

- ❖ **Resolved shear stress**

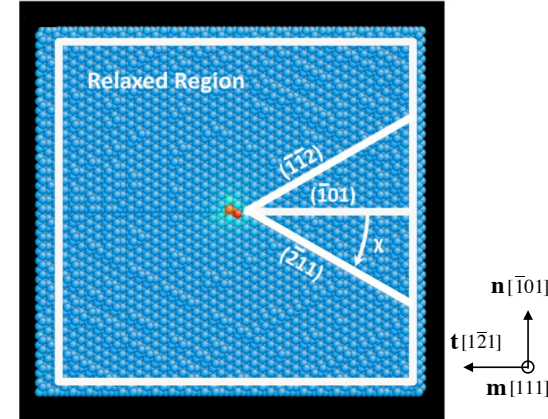
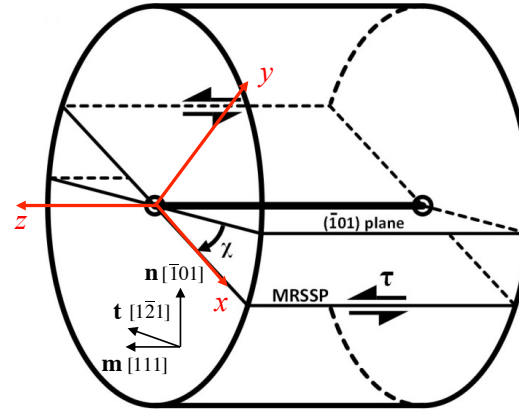
$$\tau^{*\alpha} = B(T, \dot{\gamma}^\alpha) \left[ \tau_{cr} - c_2 \mathbf{P}_{nS}^{\alpha,tn} : \boldsymbol{\sigma} - c_3 \mathbf{P}_{nS}^{\alpha,nn} : \boldsymbol{\sigma} - c_4 \mathbf{P}_{nS}^{\alpha,tt} : \boldsymbol{\sigma} - c_5 \mathbf{P}_{nS}^{\alpha,mm} : \boldsymbol{\sigma} \right] - c_1 \mathbf{P}_{nS}^{\alpha,mt} : \boldsymbol{\sigma}$$

$$B(T, \dot{\gamma}^\alpha) = \left( 1 - \left( \frac{k_B T}{H_0} \ln(\dot{\gamma}_0 / \dot{\gamma}) \right)^{1/q} \right)^{1/p}$$

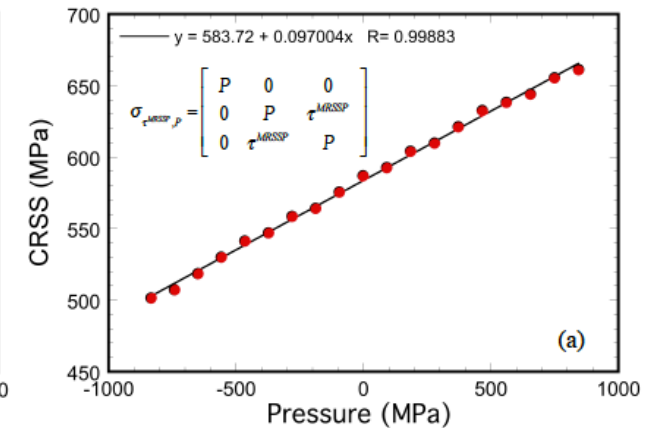
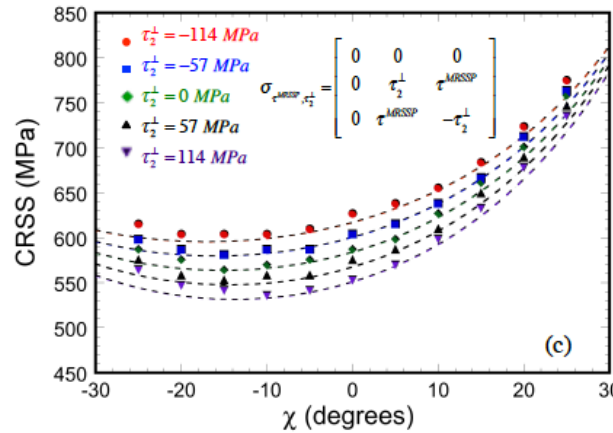
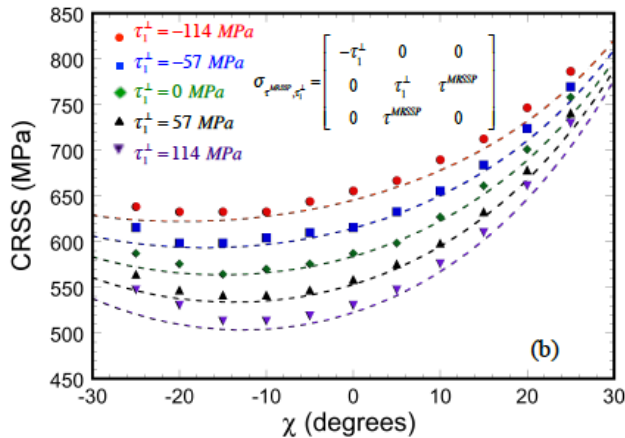
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# Atomistic simulations

- LAMMPS
- Chamanti's potential
- 552,960 atoms
- $24a[\bar{1}2\bar{1}] \times 40a[\bar{1}01] \times 48a[111]$



❖ **Parameterization:**  $\tau_{cr} = \mathbf{m} \cdot \sigma \mathbf{n} + c_1 \mathbf{m} \cdot \sigma \mathbf{t} + c_2 \mathbf{n} \cdot \sigma \mathbf{t} + c_3 \mathbf{n} \cdot \sigma \mathbf{n} + c_4 \mathbf{t} \cdot \sigma \mathbf{t} + c_5 \mathbf{m} \cdot \sigma \mathbf{m}$

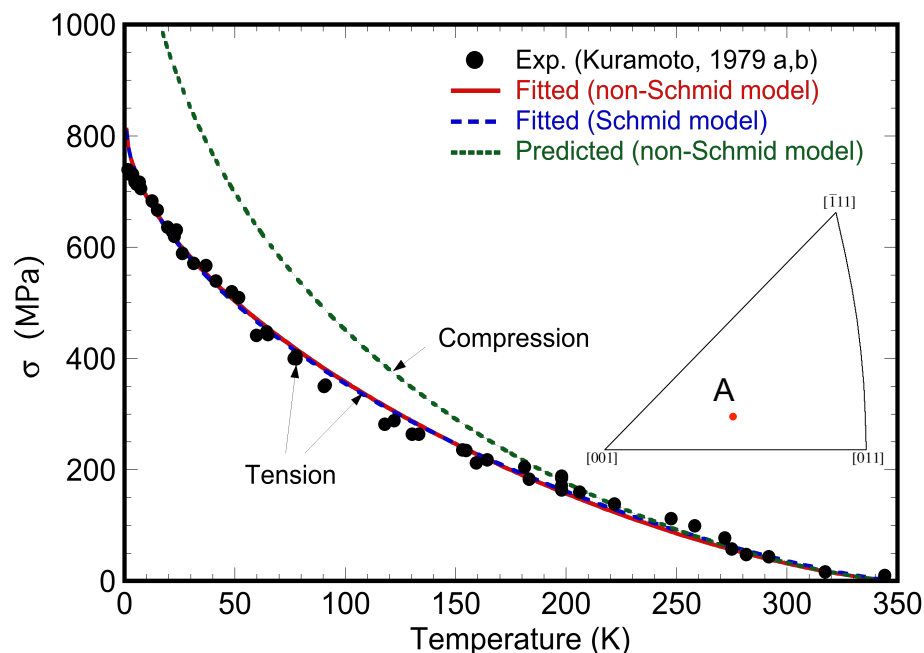


Best-fit  $c_i$  and  $\tau_{cr}$  from atomistics

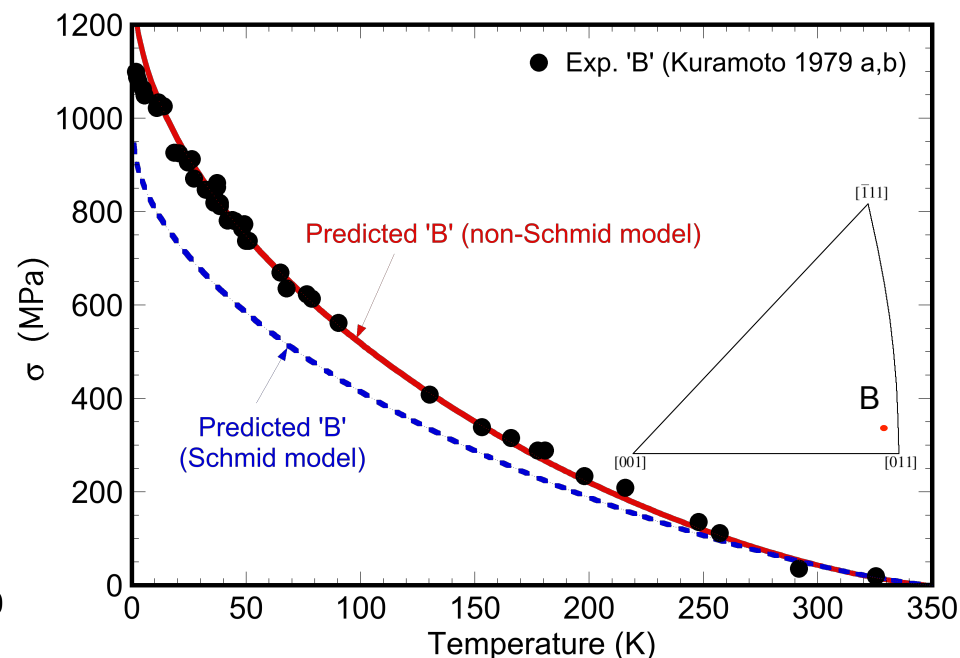
$c_1$	$c_2$	$c_3$	$c_4$	$c_5$	$\tau_{cr}$
0.27	0.15	0.31	-0.23	0.02	584 MPa

# Flow stress predictions: $\alpha$ -Fe single crystals

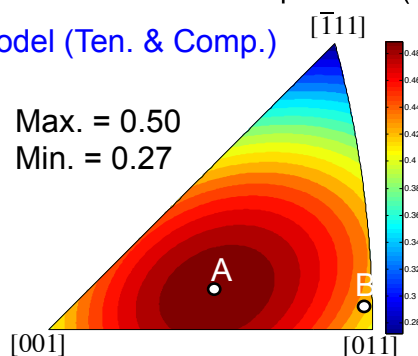
Temperature dependence



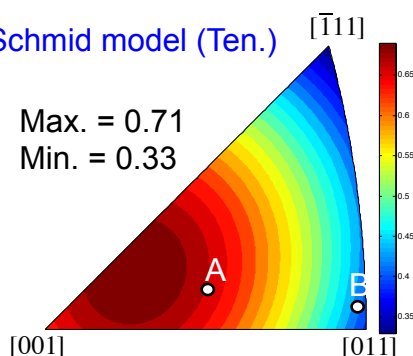
Crystal orientation dependence



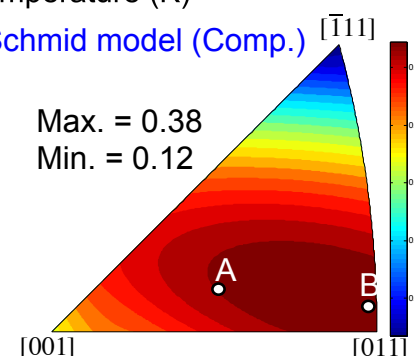
Schmid model (Ten. & Comp.)



Non-Schmid model (Ten.)



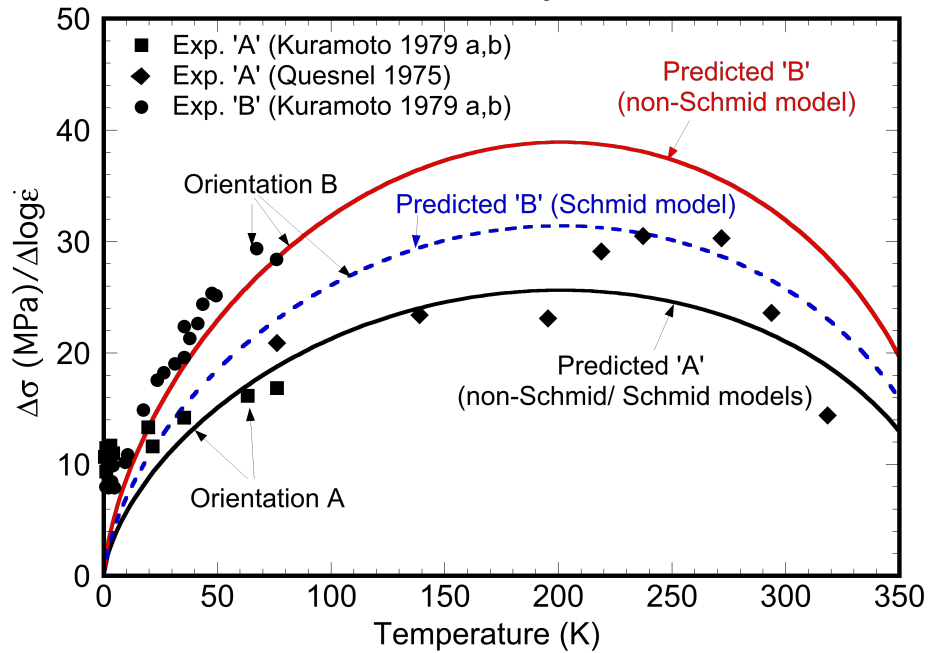
Non-Schmid model (Comp.)



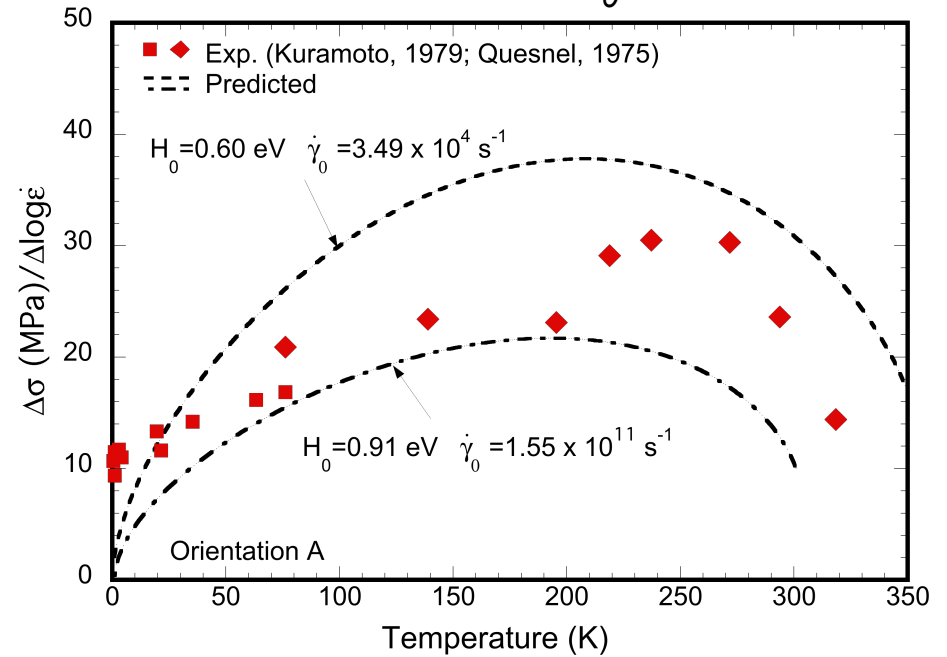
Orientation dependent yield behavior is accurately predicted by non-Schmid model

# Strain rate dependence: $\alpha$ -Fe single crystal

Strain rate dependence



Effect of  $H_0$



$$\tau^{*\alpha} = B(T, \dot{\gamma}^\alpha) \left[ \tau_{cr} - c_2 \mathbf{P}_{nS}^{\alpha,tn} : \sigma - c_3 \mathbf{P}_{nS}^{\alpha,nn} : \sigma - c_4 \mathbf{P}_{nS}^{\alpha,tt} : \sigma - c_5 \mathbf{P}_{nS}^{\alpha,mm} : \sigma \right] - c_1 \mathbf{P}_{nS}^{\alpha,mt} : \sigma$$

$$B(T, \dot{\gamma}^\alpha) = \left( 1 - \left( \frac{k_B T}{H_0} \ln(\dot{\gamma}_0 / \dot{\gamma}) \right)^{1/q} \right)^{1/p}$$

$$0.60 \text{ eV} \leq H_0 \leq 0.91 \text{ eV}$$

Brunner and Diehl, 1991a,b;  
Proville et al., 2013

Strain rate dependent yield behavior is accurately predicted by non-Schmid model

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- Solid mechanics code developed at Sandia National Laboratories (JAS-3D)
- 24 {110}<111> slip systems

- Slip rate:  $\dot{\gamma}^\alpha = \dot{\gamma}^0 \left( \frac{\tau^\alpha}{g^\alpha} \right)^{1/m}$  (Hutchinson, 1976)

- Slip resistance:  $g^\alpha = \sqrt{(\tau^{*\alpha})^2 + (\tau_{obs}^\alpha)^2}$   

$\xrightarrow{\hspace{1cm}}$  Obstacle stress  
 $\xrightarrow{\hspace{1cm}}$  Lattice friction

Lattice friction:  $\tau^{*\alpha} = B(T, \dot{\gamma}^\alpha) [\tau_{cr} - c_2 \mathbf{P}_{tn}^\alpha : \sigma - c_3 \mathbf{P}_{nn}^\alpha : \sigma - c_4 \mathbf{P}_{tt}^\alpha : \sigma - c_5 \mathbf{P}_{mm}^\alpha : \sigma] - c_1 \mathbf{P}_{mt}^\alpha : \sigma$

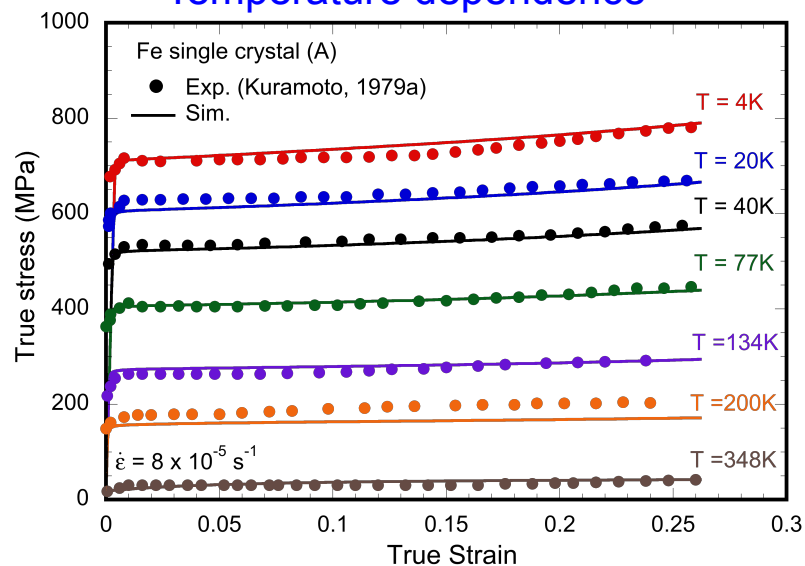
$$B(T, \dot{\gamma}) = \left( 1 - \left( \frac{k_B T}{H_0} \ln(\dot{\gamma}_0 / \dot{\gamma}) \right)^{1/q} \right)^{1/p}$$

Obstacle stress:  $\tau_{obs}^\alpha = A \mu b \sqrt{\sum_{\beta=1}^{24} \rho^\beta}$  (Taylor, 1934)

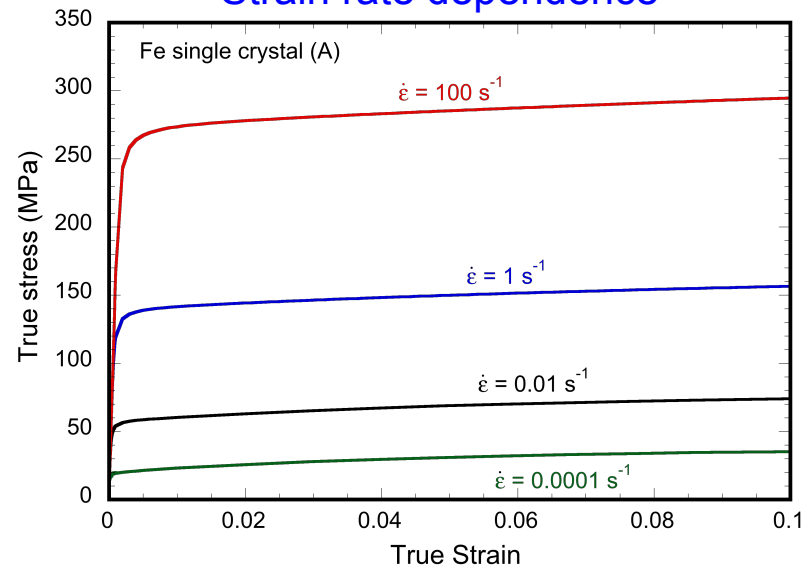
$$\dot{\rho}^\alpha = \left( \kappa_1 \sqrt{\sum_{\beta=1}^{NS} \rho^\beta} - \kappa_2 \rho^\alpha \right) \cdot |\dot{\gamma}^\alpha| \quad (\text{Kocks, 1976})$$

# CP-FE simulations: $\alpha$ -Fe single crystals

## Temperature dependence



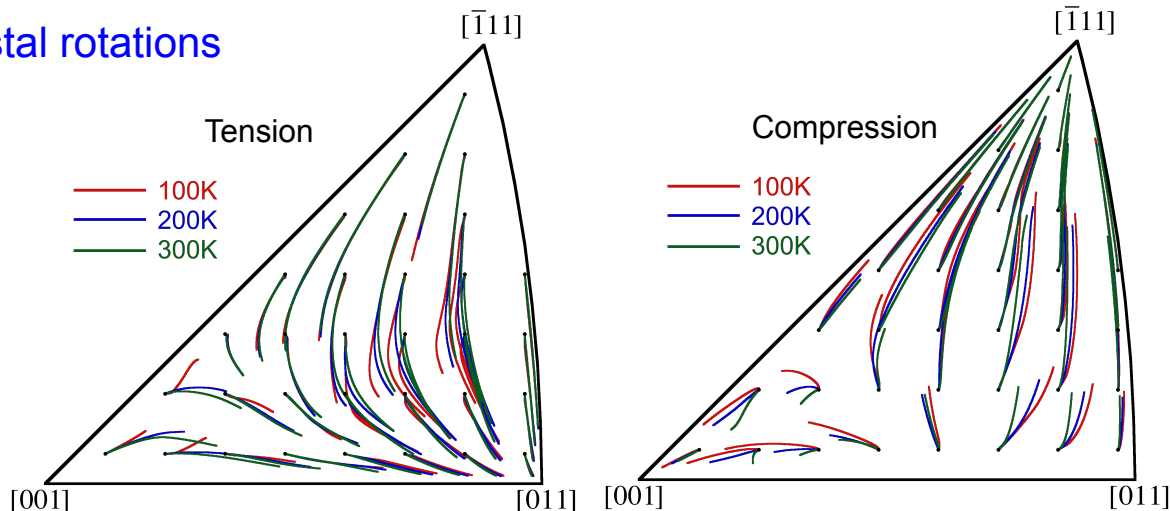
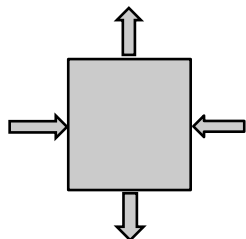
## Strain rate dependence



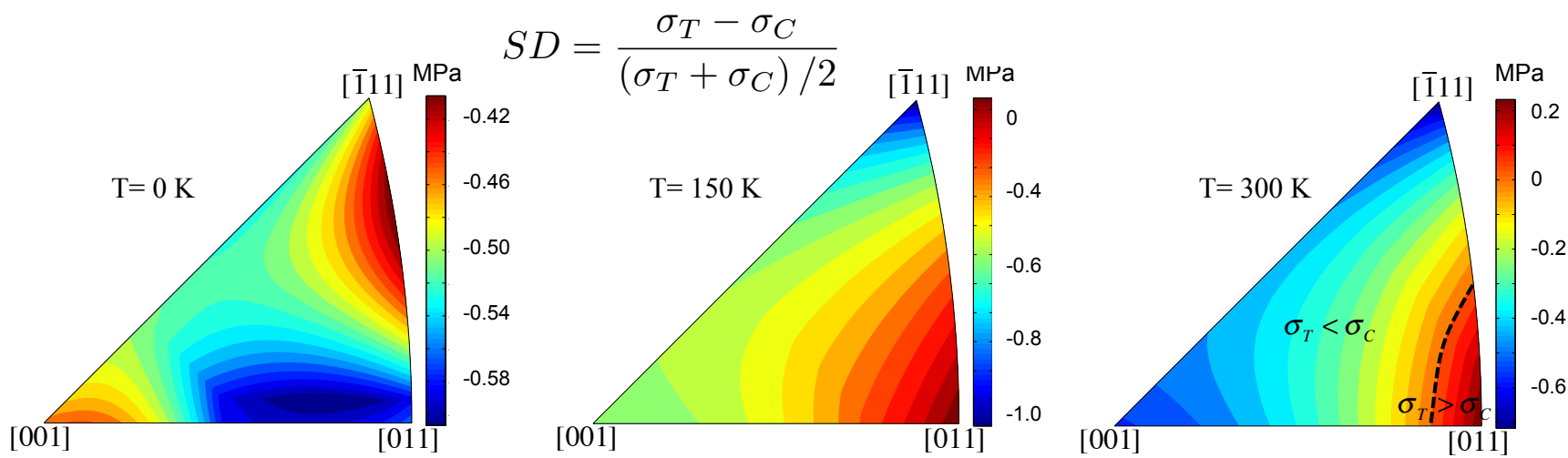
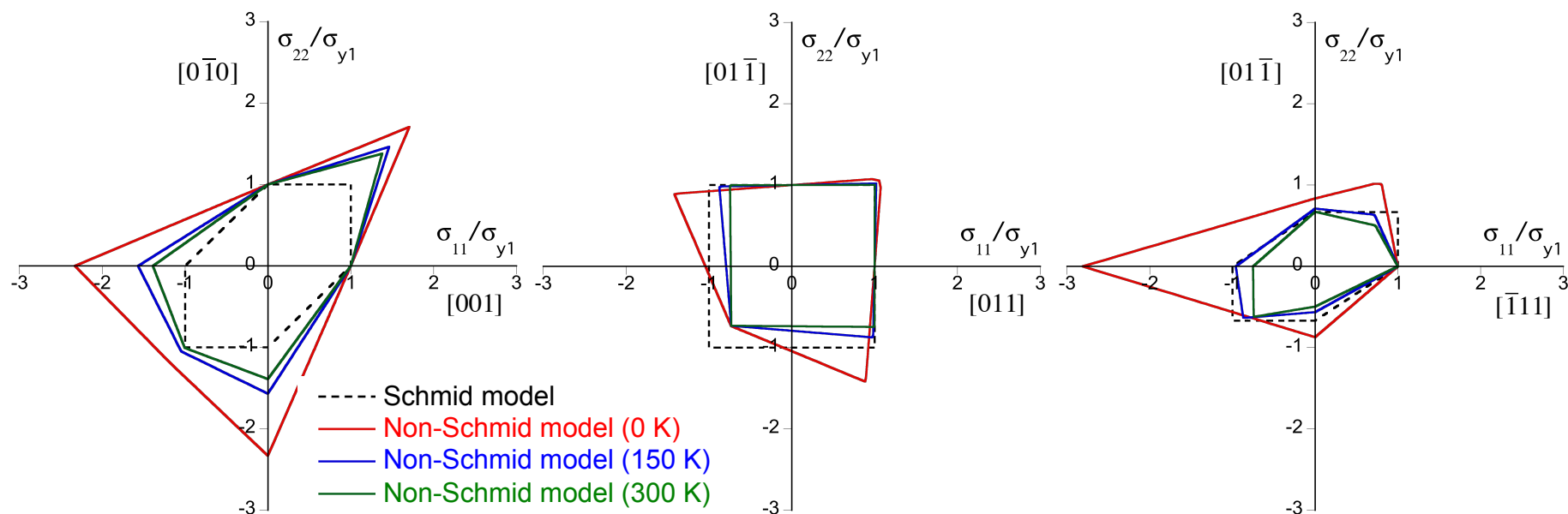
## Crystal rotations

Isochoric deformation to 20% strain:

$$\dot{\epsilon} = \begin{pmatrix} 1 & 0 & 0 \\ 0 & -1/2 & 0 \\ 0 & 0 & -1/2 \end{pmatrix} dt$$

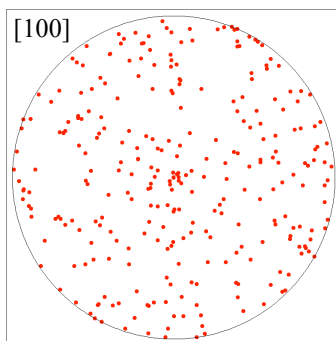
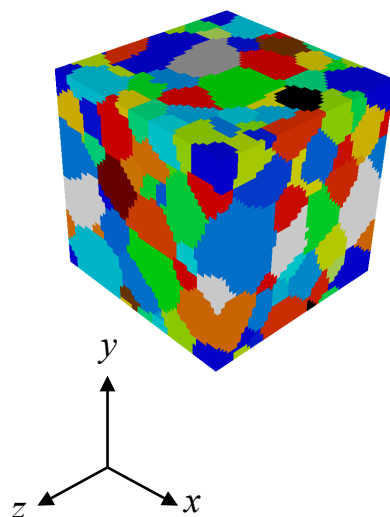


# Single crystal deformations



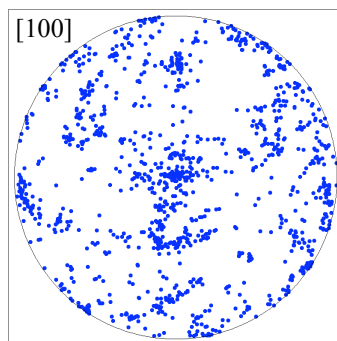
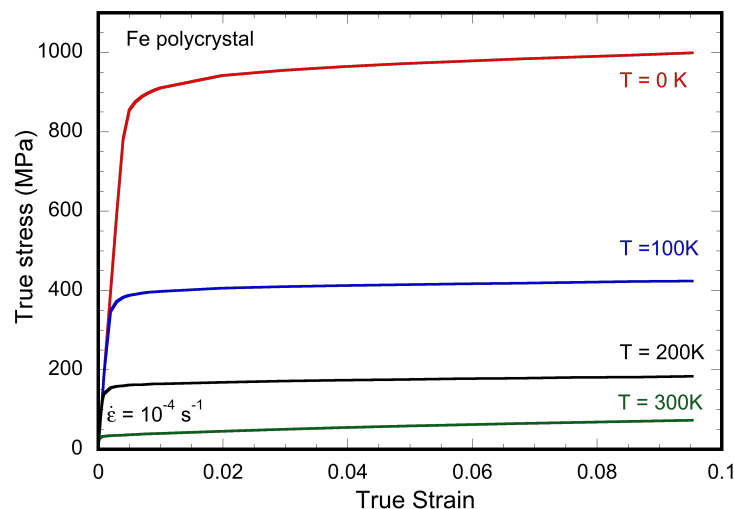
# Polycrystal deformations

3-D FE model

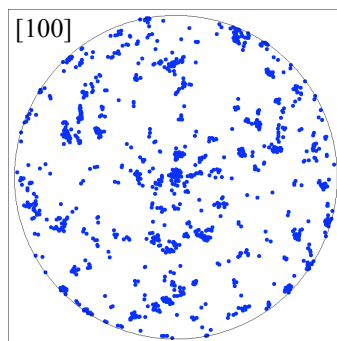


Initial

Uniaxial tension: temperature dependence

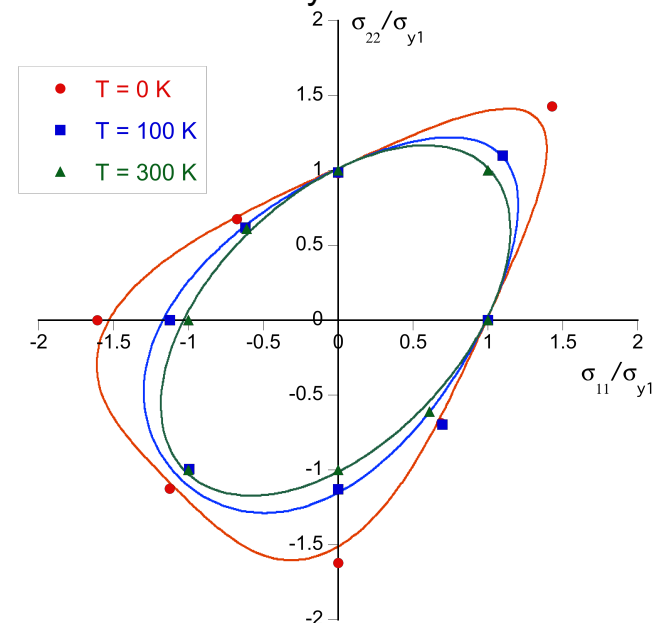


Deformed (0 K)



Deformed (300 K)

Bi-axial yield surface



$$f(I_1, J_2, J_3) = \underbrace{\alpha_1 I_1}_{\text{'P dep.'}} + \underbrace{(J_2^{3/2} + \alpha_2 J_3)}_{\text{'Shape'}}^{1/3}$$

$I_1$  : 1<sup>st</sup> stress invariant

$J_2$  : 2<sup>nd</sup> invariant of deviatoric stress

$J_3$  : 3<sup>rd</sup> invariant of deviatoric stress

The model captures temperature dependent stress-strain responses & texture evolution

# Summary

- A new BCC plasticity model incorporating temperature, strain rate and non-Schmid effects for bcc iron is proposed.
- Atomistically-informed CP-FE model more accurately predicts temperature and strain rate effects as well as crystal orientation dependent yield stresses.
- Non-Schmid stresses affect stress-strain responses as well as texture evolutions. Non-Schmid effects are more significant at low temperatures and high strain rates.
- Proposed computational method provides a convenient and direct link from the fundamental dislocation physics to the continuum-scale plastic deformation of BCC metals at the grain scale.

# THANK YOU !

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