

LA-UR-15-22196

Approved for public release; distribution is unlimited.

Title: In Situ Synthesis of Uranium Carbide and its High Temperature Cubic Phase

Author(s): Reiche, Helmut Matthias
Vogel, Sven C.

Intended for: TMS annual meeting, 2015-03-16 (Orlando, Florida, United States)

Issued: 2015-03-25

Disclaimer:

Los Alamos National Laboratory, an affirmative action/equal opportunity employer, is operated by the Los Alamos National Security, LLC for the National Nuclear Security Administration of the U.S. Department of Energy under contract DE-AC52-06NA25396. By approving this article, the publisher recognizes that the U.S. Government retains nonexclusive, royalty-free license to publish or reproduce the published form of this contribution, or to allow others to do so, for U.S. Government purposes. Los Alamos National Laboratory requests that the publisher identify this article as work performed under the auspices of the U.S. Department of Energy. Los Alamos National Laboratory strongly supports academic freedom and a researcher's right to publish; as an institution, however, the Laboratory does not endorse the viewpoint of a publication or guarantee its technical correctness.



In Situ Synthesis of Uranium Carbide and its High Temperature Cubic Phase

Helmut Matthias Reiche, Sven C. Vogel

reiche@lanl.gov, March 16, 2015

Lujan Neutron Scattering Center & Material Science & Technology Division



LA-UR-15-
UNCLASSIFIED



Motivation: New Ceramic Fuels



New Fuels

- Uranium-carbides, -nitrides, -silicides, ... are actively researched.
- Phase diagram not fully established



Accurate Models?

- Safety precautions based on accident scenario models
- Accurate model paramount

UNCLASSIFIED

Motivation: UO_x & UC_x Nuclear Fuels

UC: higher thermal conductivity and higher fissile density than UO_2

ICSD (*Inorganic Crystal Structure Database*) lists 15 entries for UC_2 ;

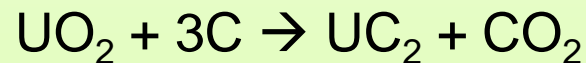
- 12 describe tetragonal phase
- 3 non-quenchable cubic phase, stable 1769 - 2560°C; conflicting

Uranium powder is pyrophoric

Irradiation of actinides restrictive

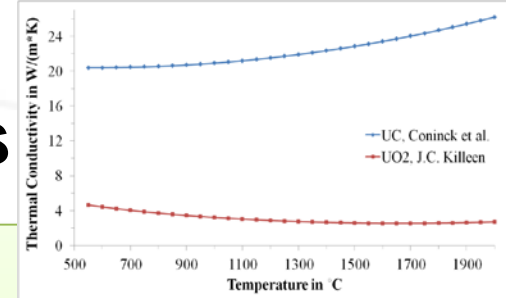
Study uranium carbides

Study UC_2 in situ at $T > 1769^\circ\text{C}$ using neutron diffraction

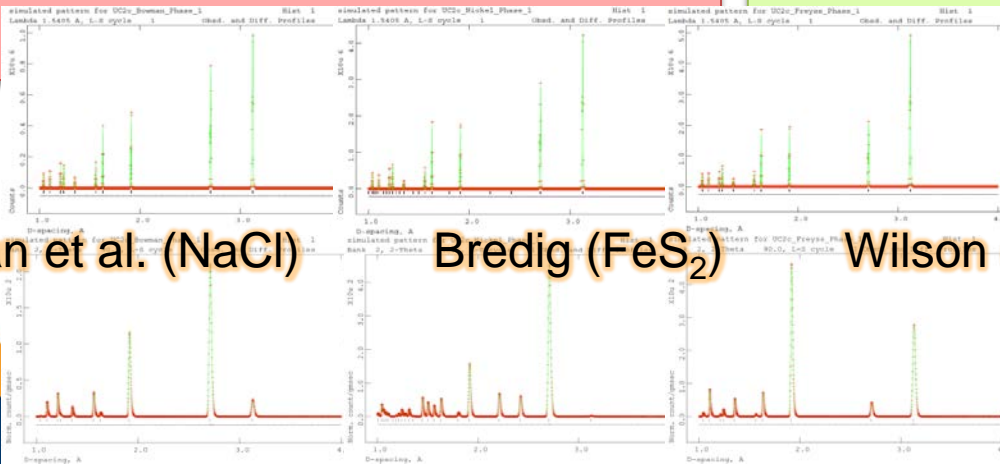


LANSCE, LANL

If you can ship it, we can measure it



XRD

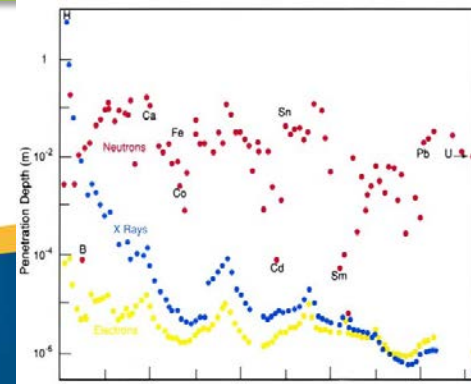


Bowman et al. (NaCl)

Bredig (FeS_2)

Wilson (CaF_2)

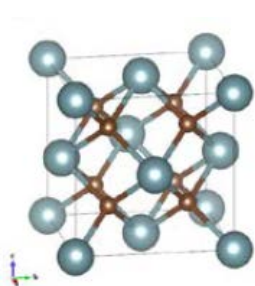
ND



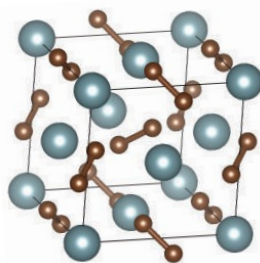
Energy's NNSA

The U-C System

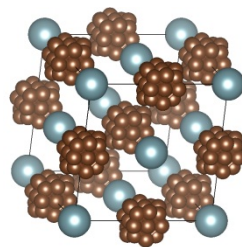
Phase	Structure Form	Space Group	Structure Type	Structure
δ	UC_x	$Fm\bar{3}m$	NaCl	Face centered cubic
ζ	U_2C_3	$I\bar{4}3d$	Pu_2C_3	Cubic
ε	UC_2	$I4/mmm$	CaC_2	Body centered tetragonal



Wilson, W.B.
1960
 CaF_2

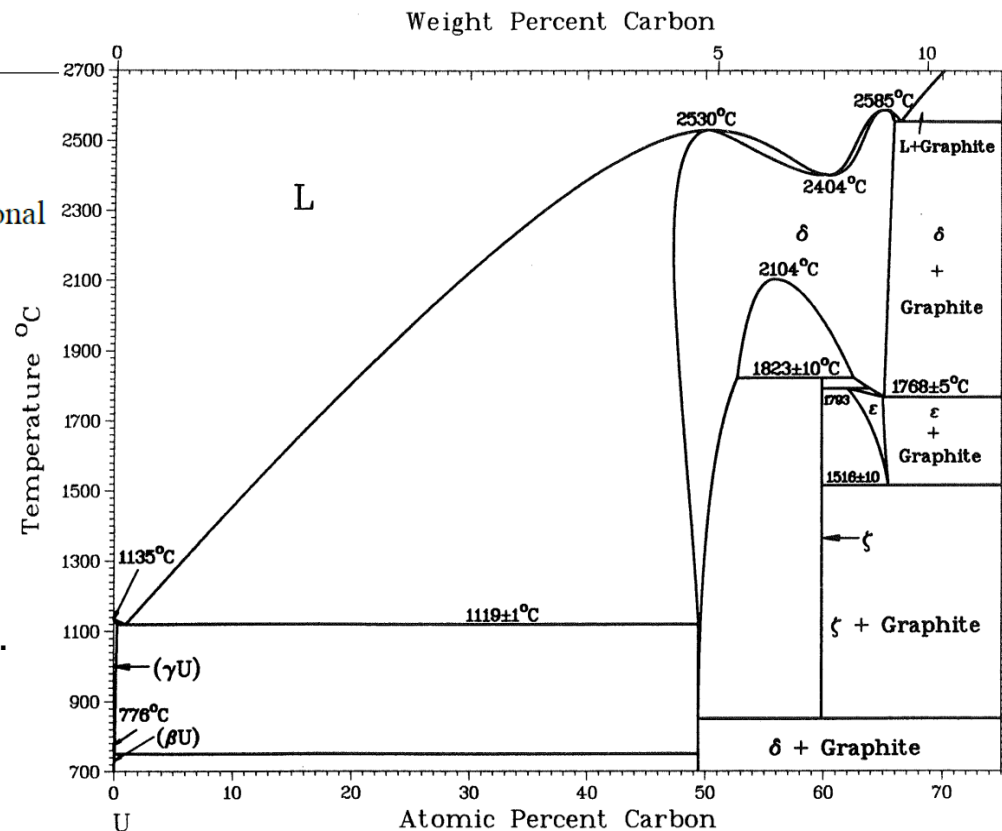


Bredig, M.A.
1960
 FeS_2



Bowman et al.
1966
NaCl

In situ investigation required



T.B. Massalski : William W. Scott, Jr. Materials Park, Ohio, 1990.

UNCLASSIFIED



ELSEVIER

journal of
nuclear
materials

nos
ATORY

Journal of Nuclear Materials 288 (2001) 100–120

Assumes UC_2 structure to be isotypic with CaF_2
according to W.B. Wilson, J. Am. Ceram. Soc. 43 (1960) 77.

elsevier.nl/locate/jnucmat

Thermodynamic modelling of the C–U and B–U binary systems

P.Y. Chevalier*, E. Fischer

Thermodata, INPG-CNRS, UMS THERMA, BP 66, F-38402, Saint Martin d'Hères cedex, France

Received 19 June 2000; accepted 7 November 2000

Abstract

The thermodynamic modelling of the carbon–uranium (C–U) and boron–uranium (B–U) binary systems is being performed in the framework of the development of a thermodynamic database for nuclear materials, for increasing the basic knowledge of key phenomena which may occur in the event of a severe accident in a nuclear power plant. Applications are foreseen in the nuclear safety field to the physico-chemical interaction modelling, on the one hand the in-

PHYSICAL REVIEW B **81**, 014101 (2010)

First-principles study of uranium carbide: Accommodation of point defects and of helium, xenon, and oxygen impurities

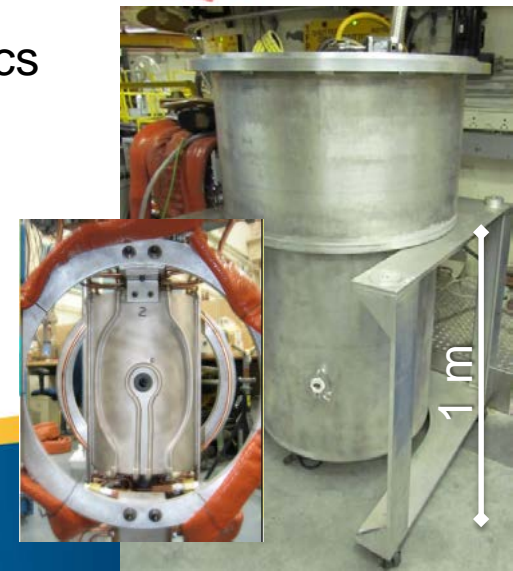
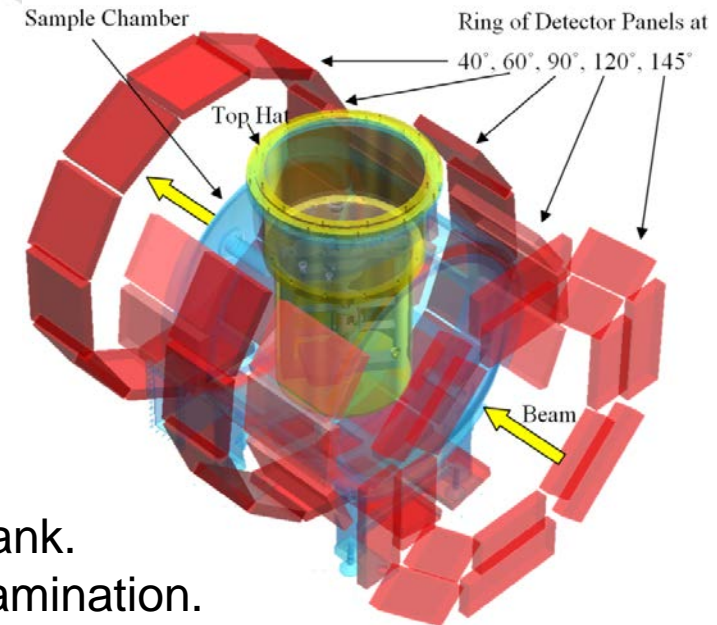
Michel Freyss*

CEA, DEN, Centre de Cadarache, DEC/SESC/LLCC, F-13108 Saint-Paul-lez-Durance, France

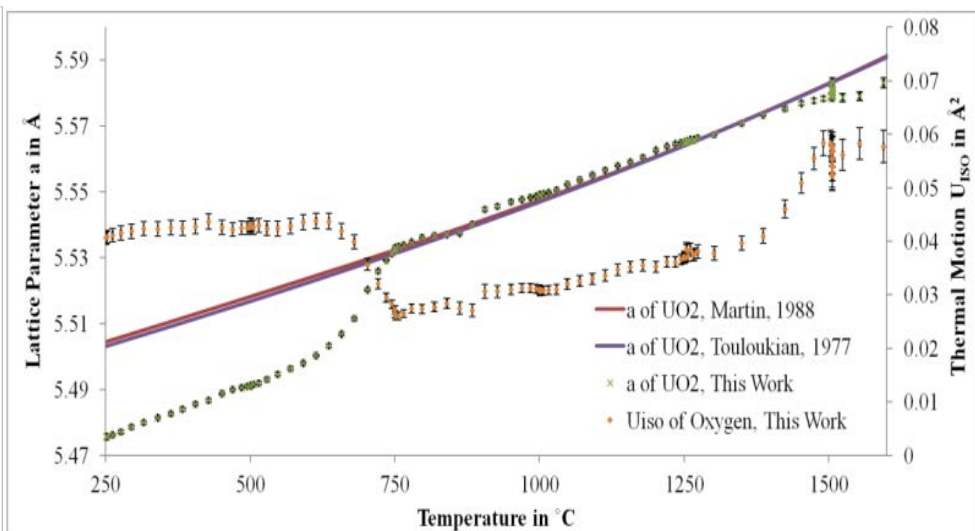
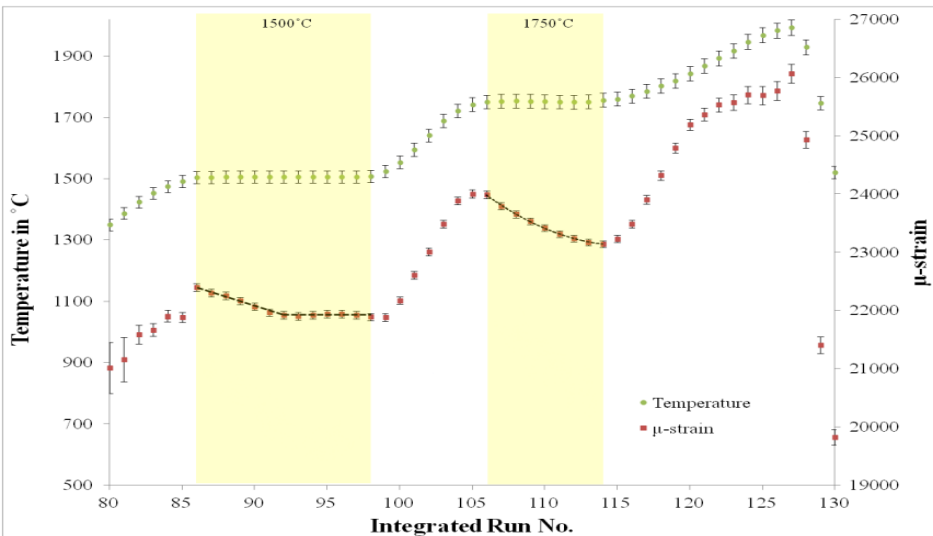
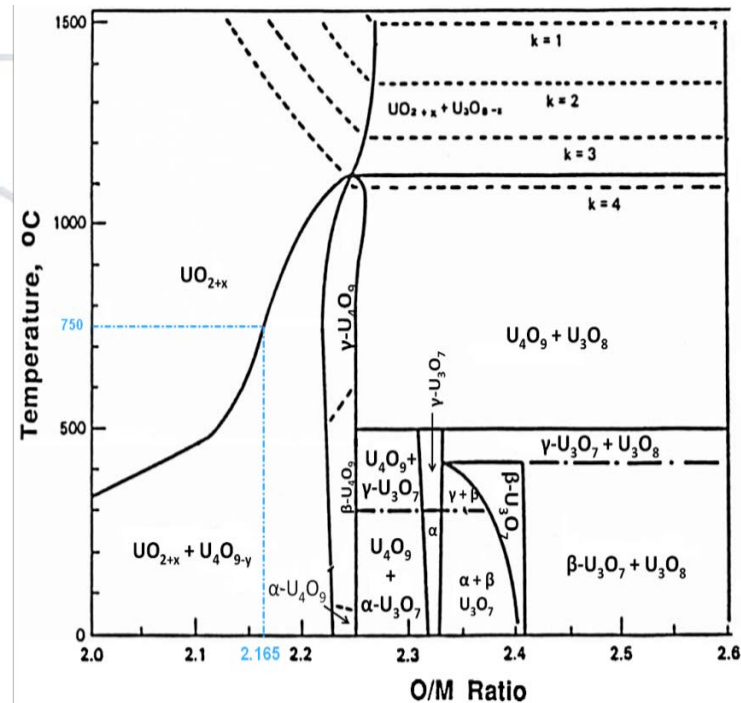
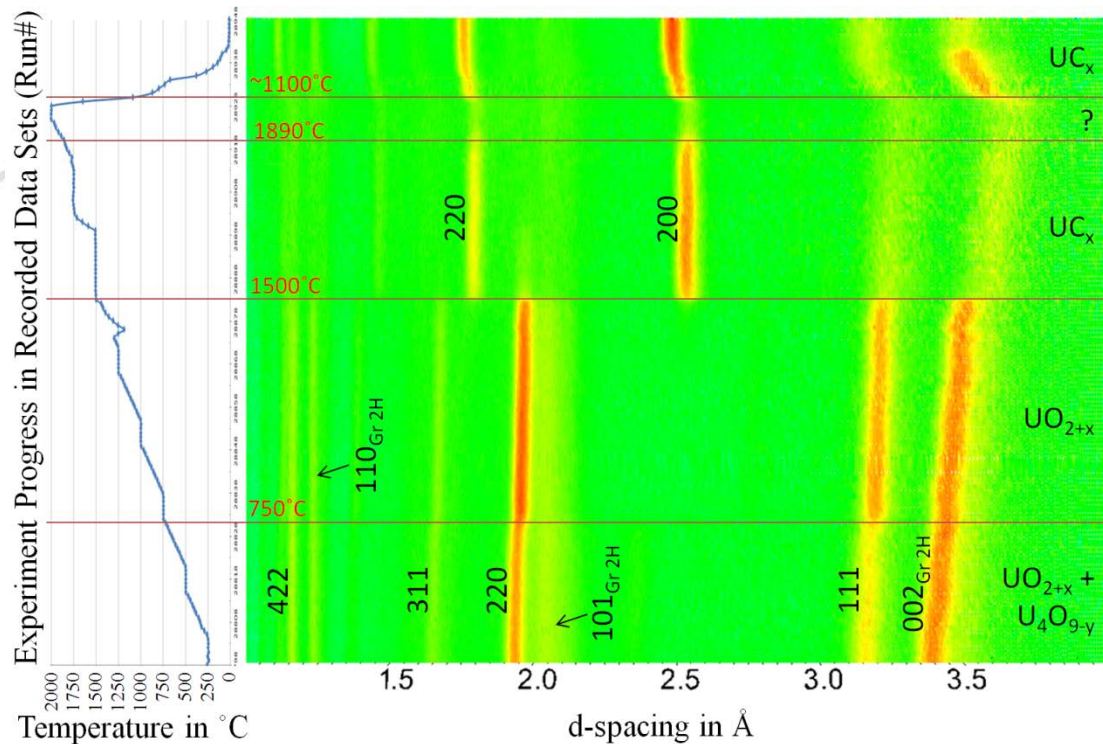
(Received 21 August 2009; revised manuscript received 23 November 2009; published 4 January 2010)

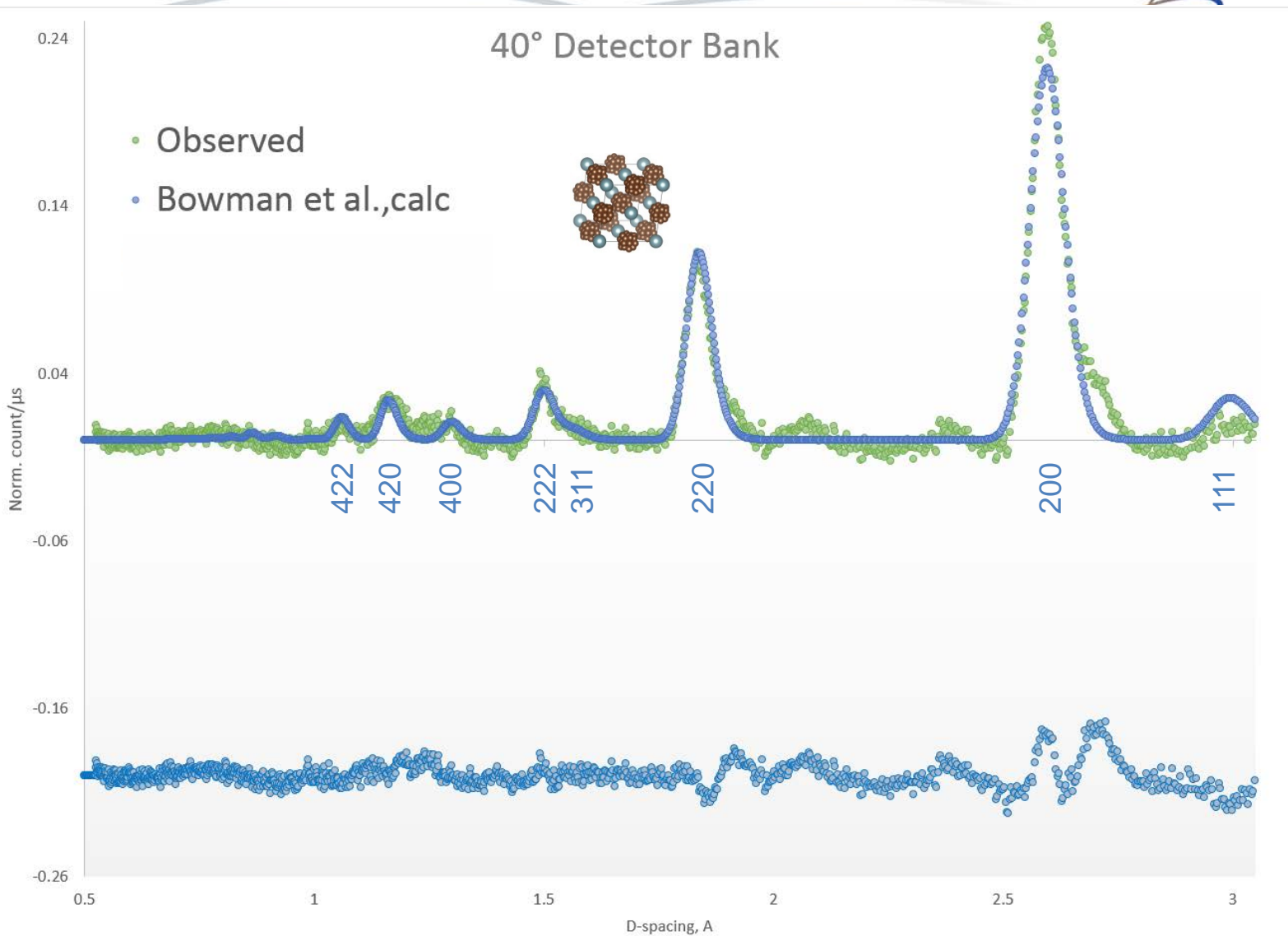
Technique: Neutron Diffraction

- HIPPO: High Pressure – Preferred Orientation
- Thermal flux: $\sim 10^7 \frac{n}{s \text{ cm}^2}$ due to 8.83 m to target
- 51 detector panels with 1200 ^3He tubes, 4.9 m²
- Custom furnace: $T_{\text{Max}} \sim 2500 \text{ K}$, $\Delta T = 100 \text{ K/min}$
- Pulsed Neutron Source / TOF
 - ➔ Same Bragg peaks occurs in each detector bank.
 - Peaks present in only one bank indicate contamination.
- Large detector coverage allows to follow fast reaction kinetics
 - ➔ In situ characterization of
 - a) reaction kinetics and temperatures
 - b) crystal structure

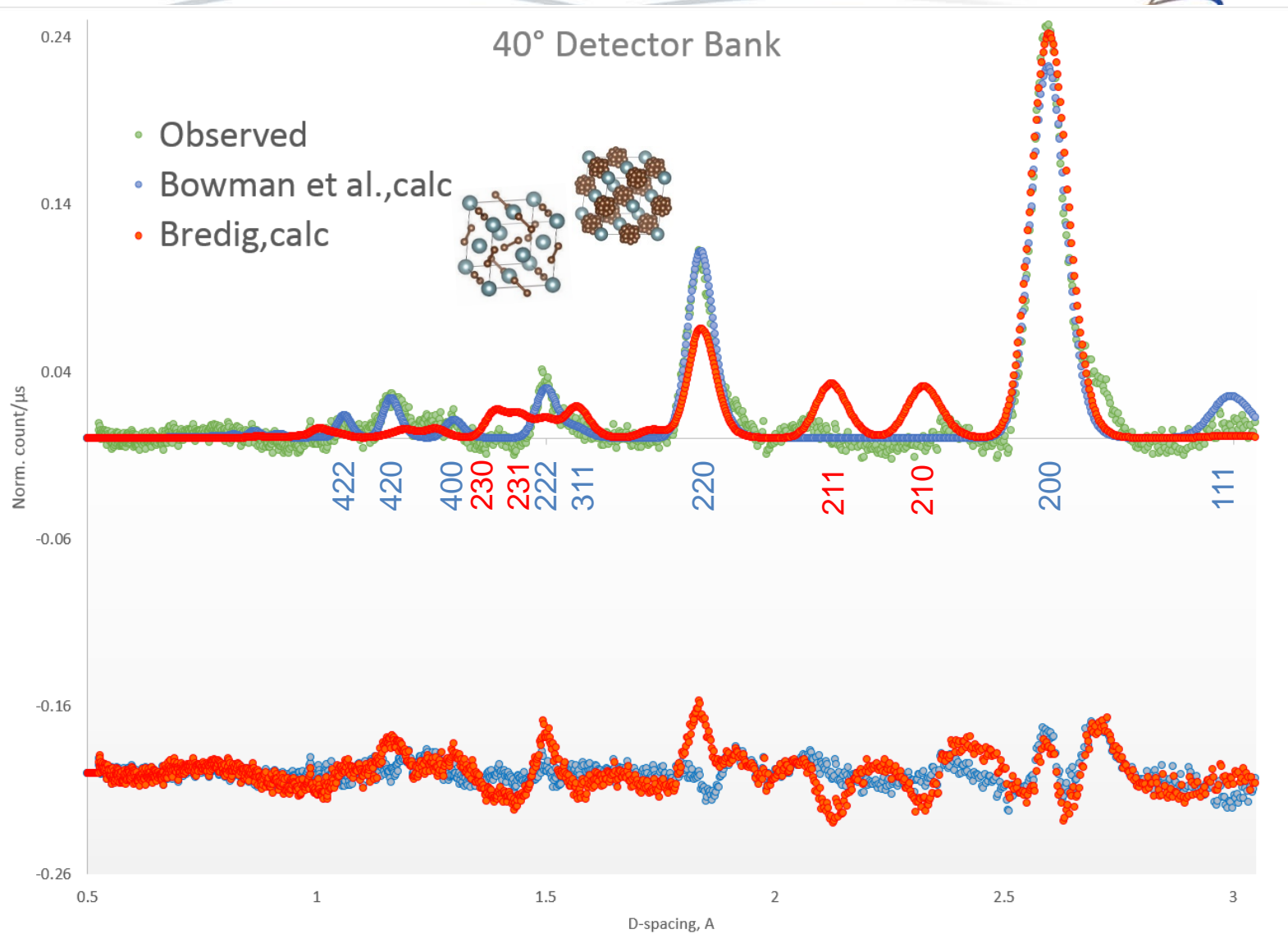


UNCLASSIFIED

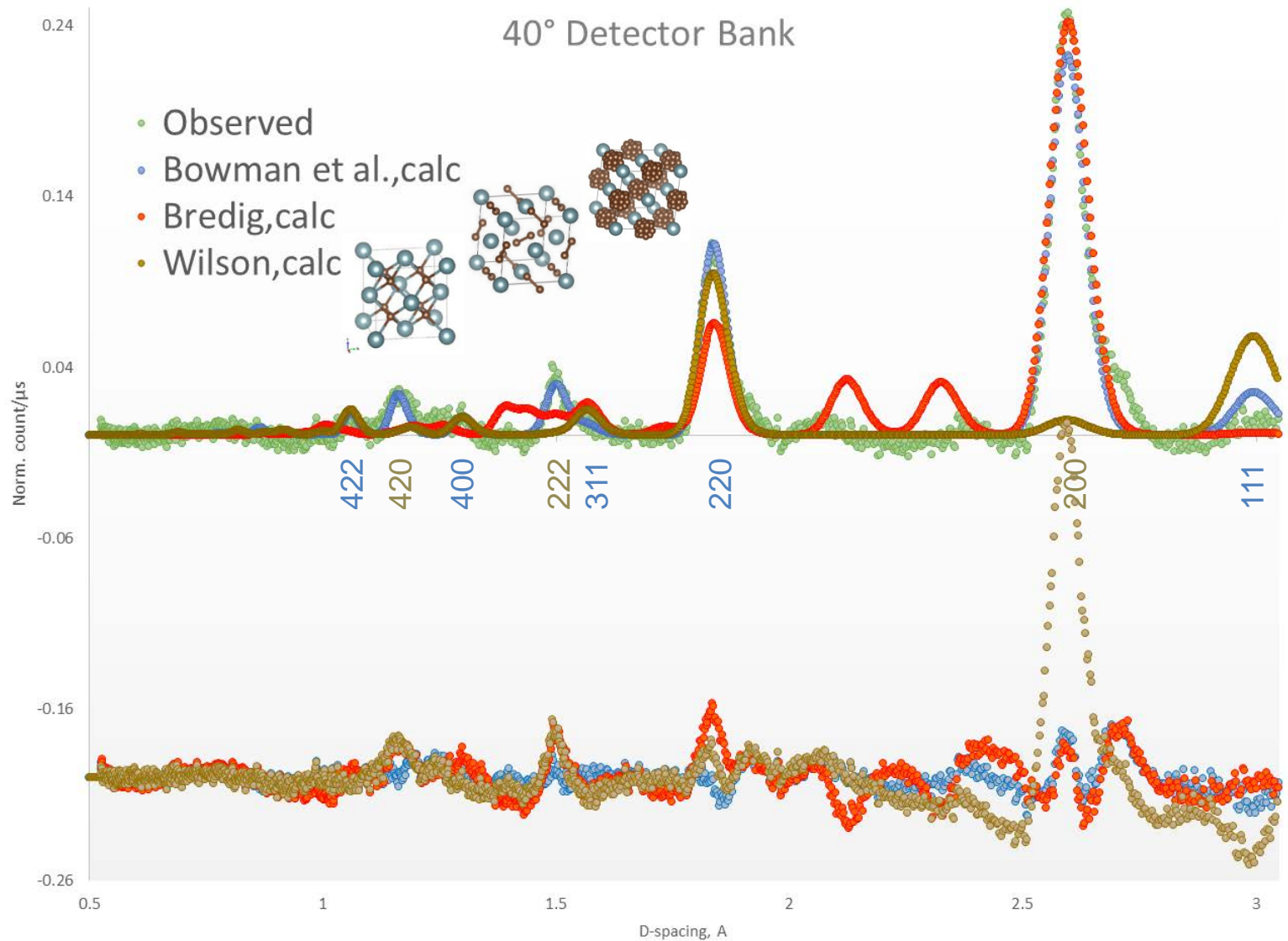




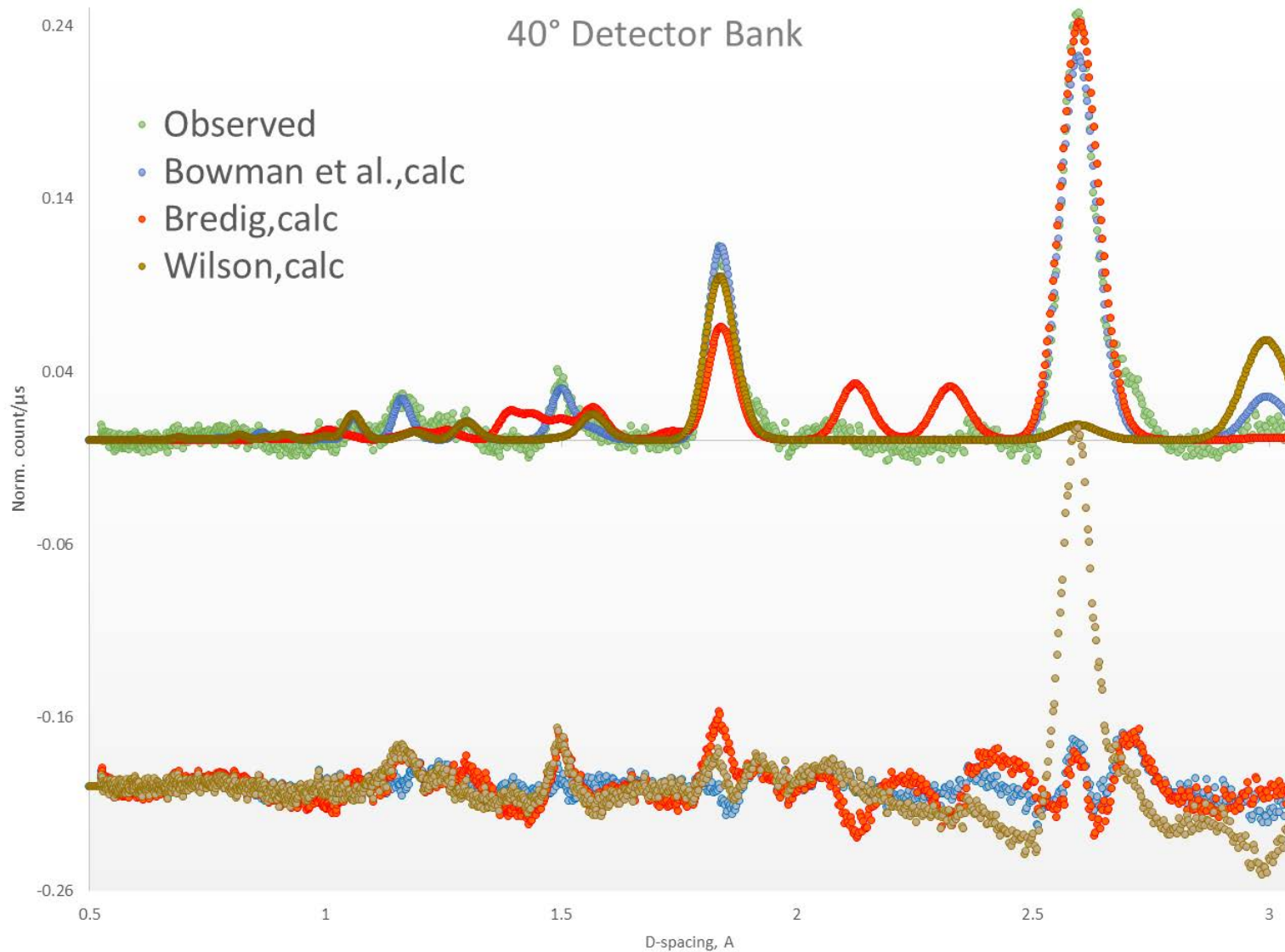
UNCLASSIFIED



UNCLASSIFIED



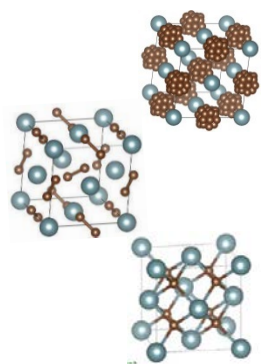
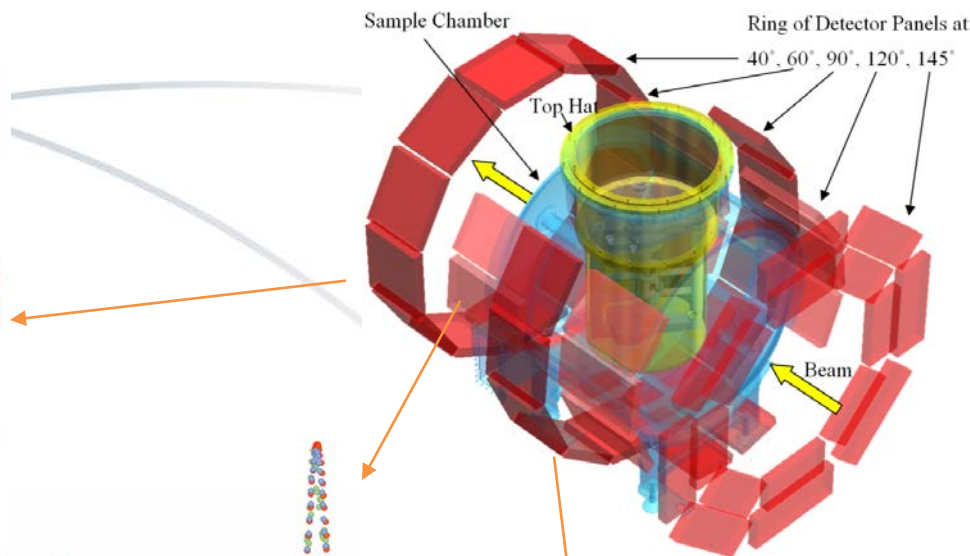
UNCLASSIFIED



UNCLASSIFIED

40° Detector Bank

- Observed
- Bowman et al.,calc
- Bredig,calc
- Wilson,calc

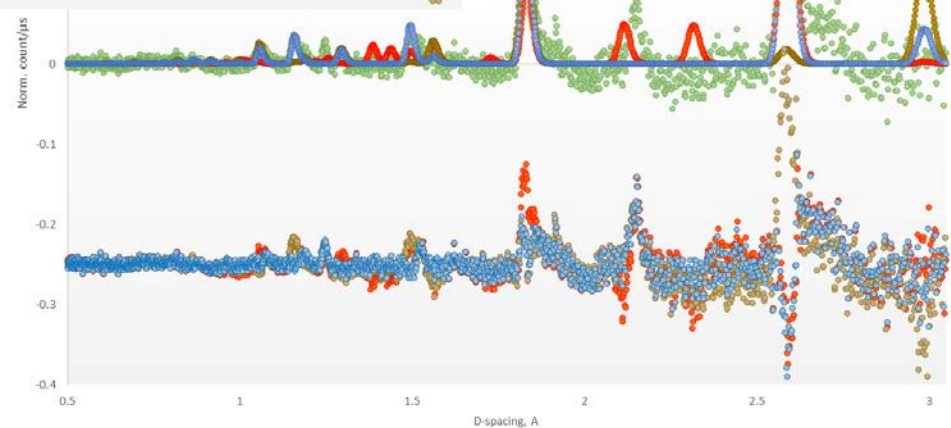


$$X^2 = 6.9$$

$$X^2 = 7.9$$

$$X^2 = 10.1$$

Best fit of in situ data @ 2200°C
is structure proposed by
Bowman et al.



UNCLAS

Summary

- U-C system is actively researched, however, we present first in situ data since 1960. We identified the none quenchable, cubic, δ -phase which in turn is fundamental to computational methods
- Rich datasets of the formation synthesis of uraniumcarbide yield kinetics data which allow to benchmark modeling, thermodynamic parameters etc.
- Order-disorder transition (carbon sublattice melting) observed due equal sensitivity of neutrons to both elements. This dynamic has not been accurately described in some recent simulation-based publications, good agreement with theoretical work by X.D Wen et al.

■ LA env **Inorganic Chemistry** Article sample
pubs.acs.org/IC

Rotational Rehybridization and the High Temperature Phase of UC_2

Xiao-Dong Wen,[†] Sven P. Rudin,[†] Enrique R. Batista,[†] David L. Clark,[‡] Gustavo E. Scuseria,^{§,||} and Richard L. Martin^{*,†}

[†]Theoretical Division, Los Alamos National Laboratory, Los Alamos, New Mexico 87545, United States

[‡]Los Alamos National Laboratory, Los Alamos, New Mexico 87545, United States

[§]Department of Chemistry, Department of Physics and Astronomy, Rice University, Houston, Texas 77251-1892, United States

^{||}Chemistry Department, Faculty of Science, King Abdulaziz University, Jeddah 21589, Saudi Arabia

Thank you

- My supportive Family (pics)
- Dr. Sven Vogel, Instrument Scientist/Data Analysis
- Dr. Luke Daemon, Sample Synthesis
- Eric Larson, CAD Design



UNCLASSIFIED



High-Temperature Furnace: Motivation

- Nuclear fuels are generally actinides (Th, U, Pu) with a light element (O,C,...) with $T_m > 2500^\circ\text{C} \rightarrow \text{XRD, Synchrotron}$
- Phase transition kinetics require fast acquisition time
- Some models predict a UO_2 fuel centerline of $T > 1850^\circ\text{C}$ for SCWR
- Many materials have non-quenchable high temperature phases that are poorly known (e.g. cubic UC_2)

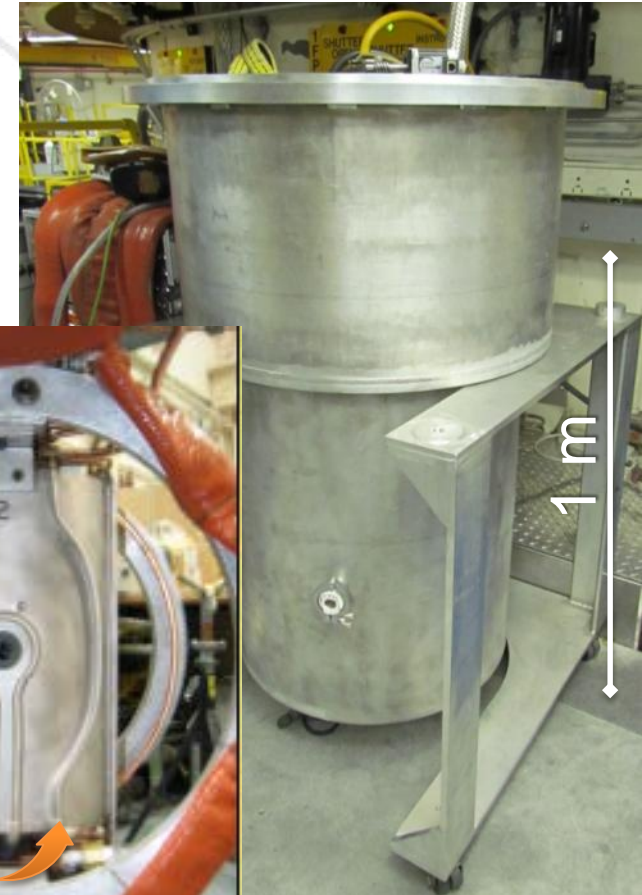
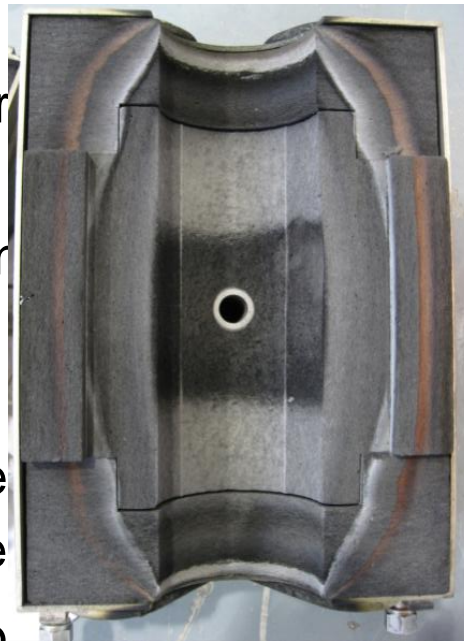
Facility	Beamline	High Temperature
ILL, France	D20	ILL: 1150°C (1500°C Nb setup)
LANSCCE, NM	HIPPO	ILL: 1000°C
HFIR	HB-2A	ILL: 800°C (1340°C Nb setup)
SNS, TN, USA	---	<under development>
ISIS, UK	GEM	1100°C
J-PARC, Japan	iMATERIA	<under development>

o source allows for
of $T > 1500^\circ\text{C}$

UNCLASSIFIED

High Temperature Furnace: Design

- $T_{\text{Max}} \sim 2500 \text{ K}$, $\Delta T = 100 \text{ K/min}$
- 360° sample rotation
- 50 mm sample height adjustment
- Heat shield and element made of graphite
- SCR controlled triac
10V@2000A
- Resilient safety interlocks
 - Water flow
 - Vacuum
 - Temperature
 - LabVIEW heating
- SCADA via LabVIEW, PID, error handling and notification



UNCLASSIFIED

	Space Group	Structure Type	Pearson Symbol	Cell Size	Observation Temperature
Bowman et al.	$Fm\bar{3}m$	Defect NaCl*	cF8	5.488 Å	1900°C
Wilson, W.B. (Freyss et al.)	$Fm\bar{3}m$	CaF ₂	cF12	5.410 Å	1820°C
Bredig, M.A. (Nickel and Saeger)	$Pa\bar{3}$	FeS ₂	cP12	5.472 Å	1820°C

*Although listed as U0.5C in the ICSD, Bowman actually proposed UC₂ with C₂ molecules on the C sites of the NaCl structure, following the motion of a free rotator model or a random disorder model (oriented along [111] direction).

UNCLASSIFIED

Classical molecular dynamics simulation of uranium monocarbide (UC)

Chandra Bhanu Basak

Radiometallurgy Division, Bhabha Atomic Research Centre, Mumbai 400085, India

Received 19 January 2007; received in revised form 19 February 2007; accepted 21 February 2007

Available online 16 April 2007

Uranium monocarbide (UC) is an important ingredient in the Indian nuclear fuel program. In Fast Breeder Test Reactor (FBTR), Kalpakkam, India; UC–PuC mixed carbide fuel has been used extensively for the last 15 years. Initially the FBTR was made critical with Mark I fuel (30%UC + 70%PuC) and later on it was continuously fuelled by Mark II (45%UC + 55%PuC) with the expansion of the FBTR core. Clearly, thermophysical and thermomechanical properties of UC are of special interests to us for better understanding and prediction of in-reactor fuel performance. Moreover, fuel behaviour in some sup-

UNCLASSIFIED

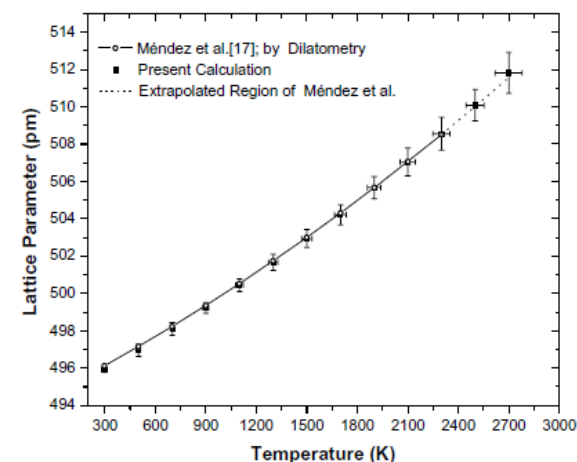


Fig. 2. Variation of lattice parameter of UC with temperature.

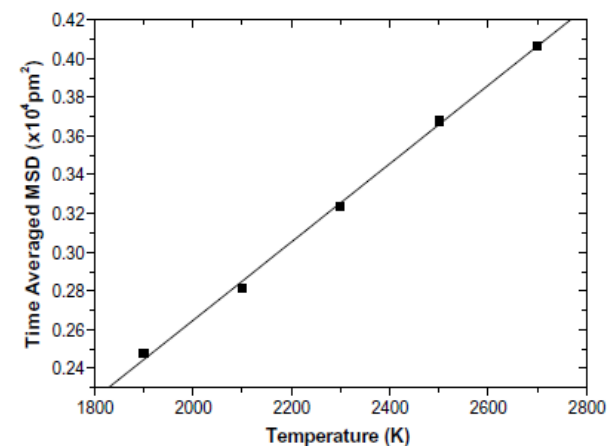
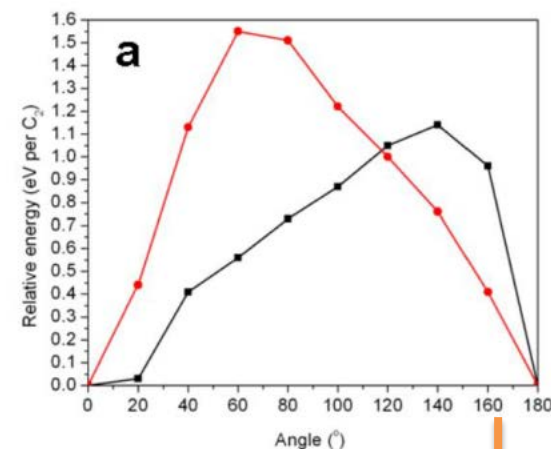
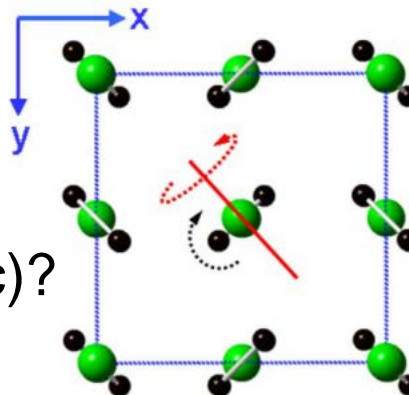


Fig. 6. Variation in time-averaged MSD of carbon ion in UC with temperature.

Order-Disorder Transition

Why loss of intensity?

1. Melt?
 2. Bredig Transition (Superionic)?
 3. Motion of C_2 Molecule
 - A. 'Free Rotation Model' by Bowman et al., 1966, ND.
 - B. 'Oscillating' Model by Wen et al., 2012, simulation.
- Collaboration with Wen et al. to calibrate their HSE model with our experimental data



UNCLASSIFIED