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Based on Multiple Reliability Objectives

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Strategic Future Data Collection for Complex Systems Based on Multiple Reliability Objectives

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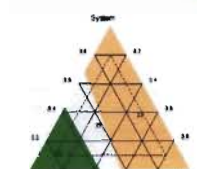
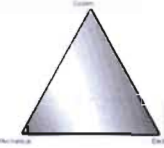
The talk presents an example of multiple criterion optimization in the context of sequential experimentation. When estimating the reliability of a complex system comprised of many components, there are often different types of data which might be collected at the system, sub-system and component levels. We consider an example where the goal is to better estimate the reliability of a system and two of its major sub-systems. After initial analysis has been performed, there is an opportunity to collect more data. The goal is to select new data which maximally improves the quality of the estimation of the system and sub-system reliabilities. The talk presents a process with accompanying graphical tools based on the Pareto front approach to multiple criterion optimization, which allows some possible collections of new data to be eliminated as clearly inferior. From the remaining allocations, the best set of new data can be identified based on the relative importance of the different criteria, and the anticipated improvement in the quality of prediction quantified. The methodology is widely applicable to different problem scenarios where several competing goals are considered simultaneously.

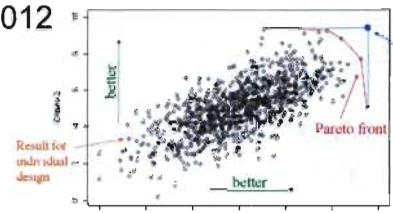
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Strategic Future Data Collection for Complex Systems Based on Multiple Reliability Objectives



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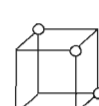
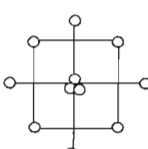
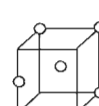

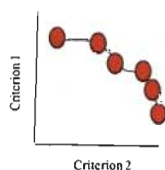
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A Very Brief History of Design of Experiments

Textbook designs

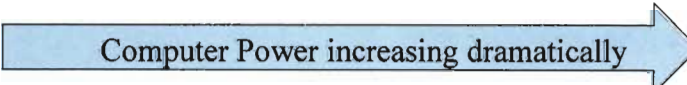
- only some N
- regular regions
- good general performance

“Optimal” designs



- flexible N, region, criterion

“Multiple Criteria” designs

- flexible N, region
- consider multiple objectives
- Pareto front based



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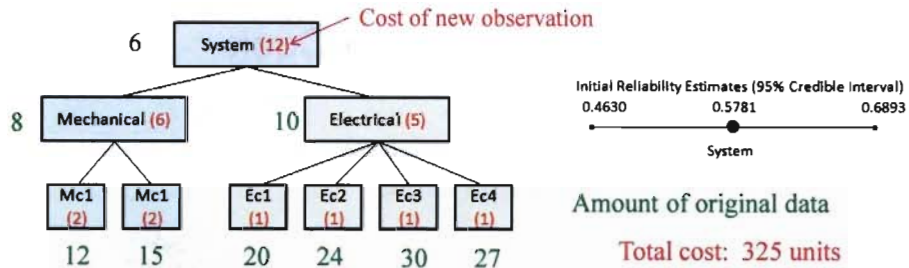



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Slide 1

Problem Statement

- Given the results of an existing reliability analysis based on multiple sources of data, what new data should we collect to **maximally improve** our estimation?



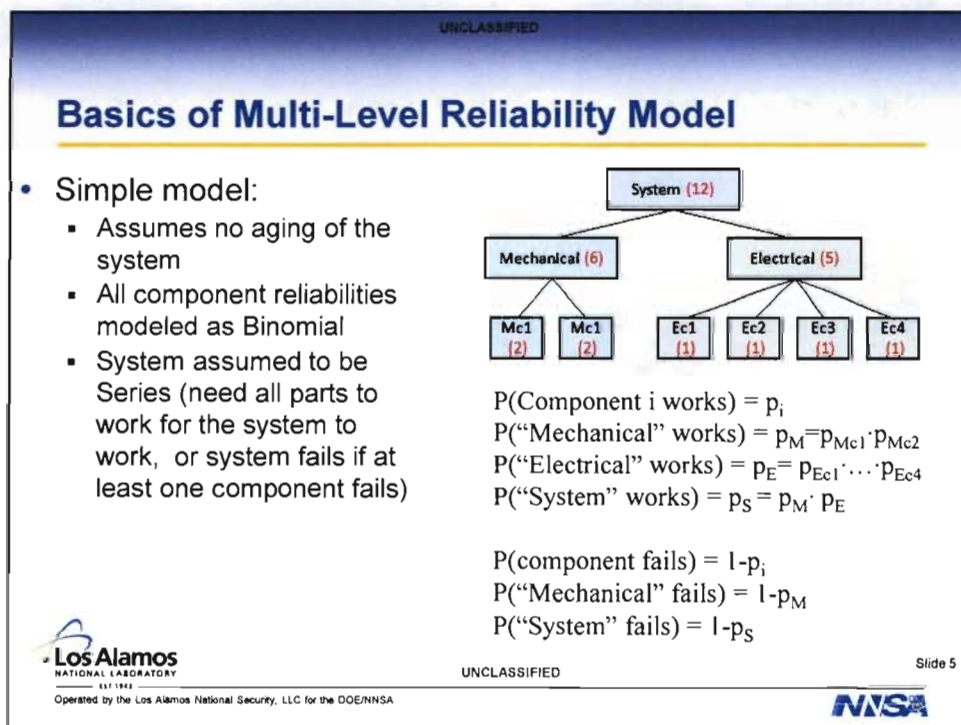
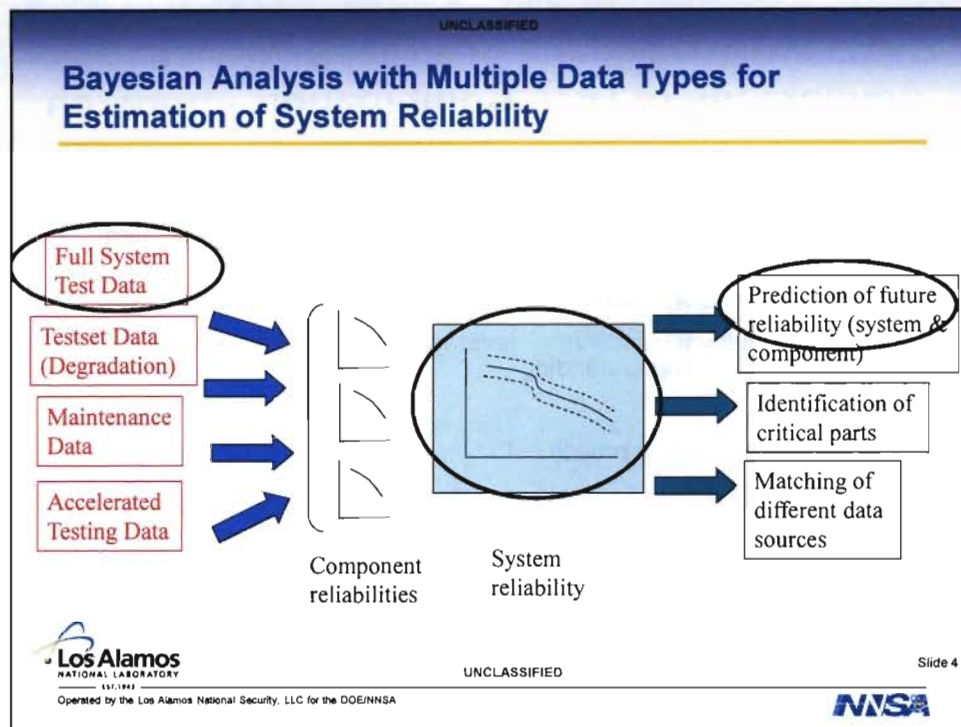
- What new data should we collect?
- What basis should we use for choosing?
- How do we justify what is best for our goals?

Outline

1. Introduce example – background on initial analysis + goals of new data collection
2. Overview of “Resource Allocation”
3. Overview of “Pareto Front Optimization”
4. Example revisited



5. Conclusions



Advantages of Data Combination Approach

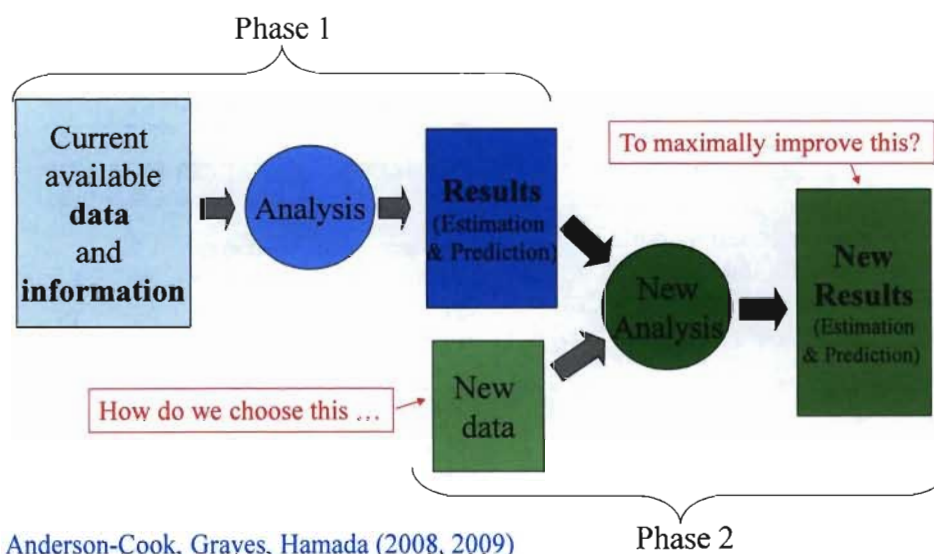
- Uses data already available and thought to be relevant to predict reliability
- Improves precision of estimation with fewer destructive full-system tests
- Flexibility to incorporate partial information into model
- Component level reliabilities – leverage from different versions of system + better understanding

Why Use a Bayesian approach?

- Want to incorporate available expert opinion about reliability
- Easy combination of multiple levels of data with appropriate uncertainty propagation.

Disadvantage: More complex statistical method requiring more engineering knowledge to obtain results

Resource Allocation – What are we trying to do?



What does improvement mean here?

- Improve precision of estimates or prediction assuming model is correct (**variance**)
- Model discrepancy more precisely (**estimate bias better**)
- Look for problems / weaknesses / omissions in model (Unknown unknowns) (**look for new bias**)
- For multiple responses, need some prioritization / combination of responses to know how to quantify improvement

Budget for new data

Improve
precision of
existing model

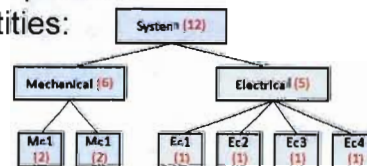
Improve
discrepancy
estimate

Look for gaps in
theory

Goal of New Data Collection for our Example

- Engineers would like to improve the precision of estimation for the following 3 quantities:

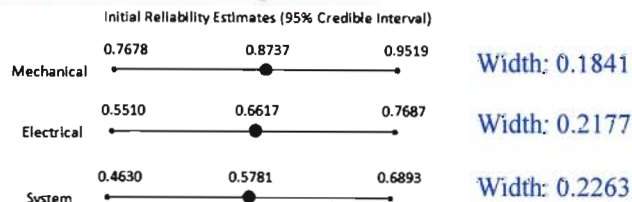
- System reliability estimate
- Mechanical Sub-system
- Electrical Sub-system



- Focus on the width of the credible interval:

Goal: Reduce the width of each of these 3 intervals as much as possible

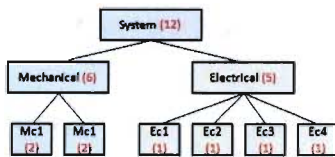
Baseline:



Allocations Possible

25 possible allocations:

- All have total cost of 120 units
- Good variety of where data are collected



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Results										Alloc. #
Mc1	Mc2	Ec1	Ec2	Ec3	Ec4	Mechanical	Electronic	System		
0	0	0	0	0	0	0	0	10		1
0	0	0	0	0	0	20	0	0		2
0	0	0	0	0	0	0	24	0		3
0	0	0	0	0	0	10	0	5		4
0	0	0	0	0	0	0	12	5		5
0	0	0	0	0	0	10	12	0		6
15	15	0	0	0	0	0	0	5		7
0	0	15	15	15	15	0	0	5		8
8	7	0	0	0	0	5	0	5		9
0	0	9	8	6	7	5	0	5		10
0	0	9	8	6	7	0	6	5		11
8	7	0	0	0	0	0	6	5		12
8	7	9	8	6	7	0	0	5		13
16	14	0	0	0	0	10	0	0		14
8	7	9	8	6	7	10	0	0		15
0	0	18	16	12	14	0	12	0		16
8	7	9	8	6	7	0	12	0		17
8	7	0	0	0	0	5	12	0		18
0	0	9	8	6	7	5	12	0		19
0	0	9	8	6	7	10	6	0		20
8	7	0	0	0	0	10	6	0		21
30	30	0	0	0	0	0	0	0		22
0	0	30	30	30	30	0	0	0		23
15	15	15	15	15	15	0	0	0		24
17	13	18	16	12	14	0	0	0		25

How to Evaluate New Data Before Collection

- After the initial analysis has been completed, we have all the posterior distributions for parameters

$$p_S, p_M, p_E, p_{Mc1}, p_{Mc2}, p_{Ec1}, \dots, p_{Ec4}$$

$$p(\theta | x_1, x_2) = \frac{p(\theta, x_1, x_2)}{p(x_1, x_2)}$$

$$= \frac{p(x_2 | \theta) p(\theta | x_1)}{p(x_2 | x_1)}$$

- Approximate $p(\theta | x_1)$ by treating θ as discrete and "making a histogram"

- For each (discrete) value of θ , approximate $p(x_2 | \theta)$ by averaging over the rows that correspond to that value of θ

- Approximate $p(x_2 | x_1)$ by averaging over all rows

θ	$P(x_2 = 0 \theta, x_1)$	$P(x_2 = n_2 \theta, x_1)$
$\hat{\theta}_1 \{$	$P(x_2 = 0 \theta_{(1)}, x_1)$	$P(x_2 = n_2 \theta_{(1)}, x_1)$
$\theta_{(2)}$	$P(x_2 = 0 \theta_{(2)}, x_1)$	$P(x_2 = n_2 \theta_{(2)}, x_1)$
$\hat{\theta}_2 \{$	$P(x_2 = 0 \theta_{(3)}, x_1)$	$P(x_2 = n_2 \theta_{(3)}, x_1)$
$\theta_{(4)}$	$P(x_2 = 0 \theta_{(4)}, x_1)$	$P(x_2 = n_2 \theta_{(4)}, x_1)$
$\theta_{(5)}$	$P(x_2 = 0 \theta_{(5)}, x_1)$	$P(x_2 = n_2 \theta_{(5)}, x_1)$
.....
$\theta_{(M-3)}$	$P(x_2 = 0 \theta_{(M-3)}, x_1)$	$P(x_2 = n_2 \theta_{(M-3)}, x_1)$
$\theta_{(M-2)}$	$P(x_2 = 0 \theta_{(M-2)}, x_1)$	$P(x_2 = n_2 \theta_{(M-2)}, x_1)$
$\theta_{(M-1)}$	$P(x_2 = 0 \theta_{(M-1)}, x_1)$	$P(x_2 = n_2 \theta_{(M-1)}, x_1)$
$\theta_{(M)}$	$P(x_2 = 0 \theta_{(M)}, x_1)$	$P(x_2 = n_2 \theta_{(M)}, x_1)$

Major advantage does not need new MCMC for different allocations

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Details in Chapman, Morris and Anderson-Cook (2010)

Process for Selecting a Best Design

- The process for finding a best design for our specific goals can be summarized by a multi-stage algorithm:
 1. Evaluate all the collections of allowable new data allocations, and measure the three criteria for each.
 2. Construct the Pareto front, which consists of all allocations which are not inferior to (*Pareto dominated* by) any others
 3. Select a best allocation from the Pareto front which best suits the needs of the experimenter.

Initial:

0.1841 0.2177 0.2263

Results of Analysis for 25 Allocations

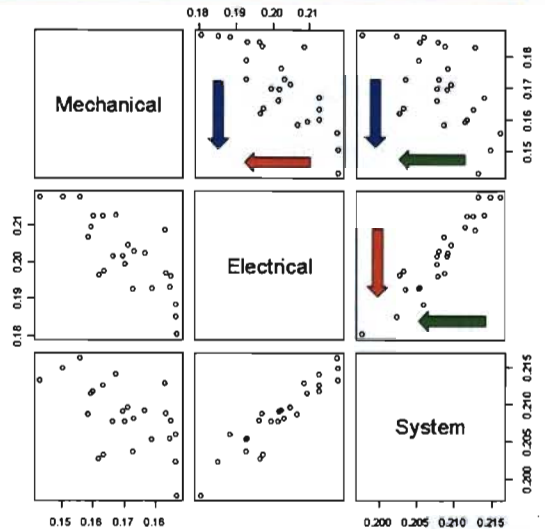
Mc1	Mc2	Ec1	Ec2	Ec3	Ec4	Mechanical	Electronic	System	Alloc. #	Mechanical	Electrical	System
0	0	0	0	0	0	0	0	10	1	0.182896	0.208562	0.212798
0	0	0	0	0	0	20	0	0	2	0.155939	0.217593	0.216135
0	0	0	0	0	0	0	24	0	3	0.186184	0.188425	0.205978
0	0	0	0	0	0	10	0	5	4	0.167084	0.212652	0.213953
0	0	0	0	0	0	0	12	5	5	0.183102	0.196996	0.208728
0	0	0	0	0	0	10	12	0	6	0.169521	0.201595	0.208982
15	15	0	0	0	0	0	0	5	7	0.160029	0.212583	0.211654
0	0	15	15	15	15	0	0	5	8	0.184335	0.193014	0.20547
8	7	0	0	0	0	5	0	5	9	0.163004	0.212495	0.212505
0	0	9	8	6	7	5	0	5	10	0.176321	0.202387	0.209188
0	0	9	8	6	7	0	6	5	11	0.184579	0.196233	0.207769
8	7	0	0	0	0	0	6	5	12	0.171135	0.204599	0.20955
8	7	9	8	6	7	0	0	5	13	0.172838	0.202965	0.208023
16	14	0	0	0	0	10	0	0	14	0.150264	0.217789	0.214795
8	7	9	8	6	7	10	0	0	15	0.158434	0.206712	0.20864
0	0	18	16	12	14	0	12	0	16	0.186341	0.185205	0.202329
8	7	9	8	6	7	0	12	0	17	0.17274	0.192642	0.203601
8	7	0	0	0	0	5	12	0	18	0.166135	0.201575	0.207661
0	0	9	8	6	7	5	12	0	19	0.178806	0.19274	0.205274
0	0	9	8	6	7	10	6	0	20	0.169961	0.199462	0.207632
8	7	0	0	0	0	10	6	0	21	0.159256	0.209364	0.213409
30	30	0	0	0	0	0	0	0	22	0.143072	0.217661	0.213209
0	0	30	30	30	30	0	0	0	23	0.186722	0.19047	0.19775
15	15	15	15	15	15	0	0	0	24	0.163415	0.197407	0.209219
17	13	18	16	12	14	0	0	0	25	0.161928	0.196507	0.20274

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Credible Interval Results for 25 allocations

Recall: Goal is to minimize the width of the credible interval for each of:

- System
- Mechanical
- Electrical



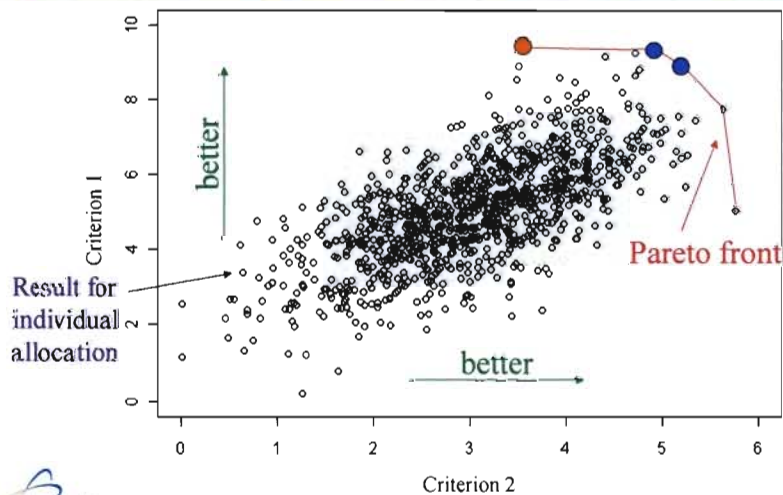
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The Weakness of Single Criterion Optimization



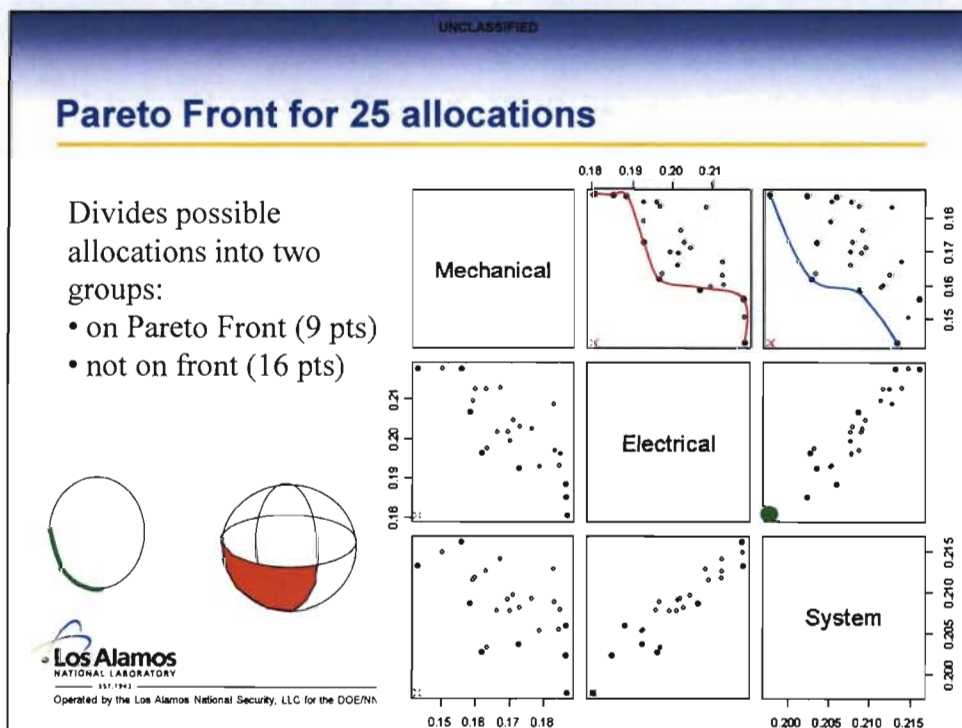
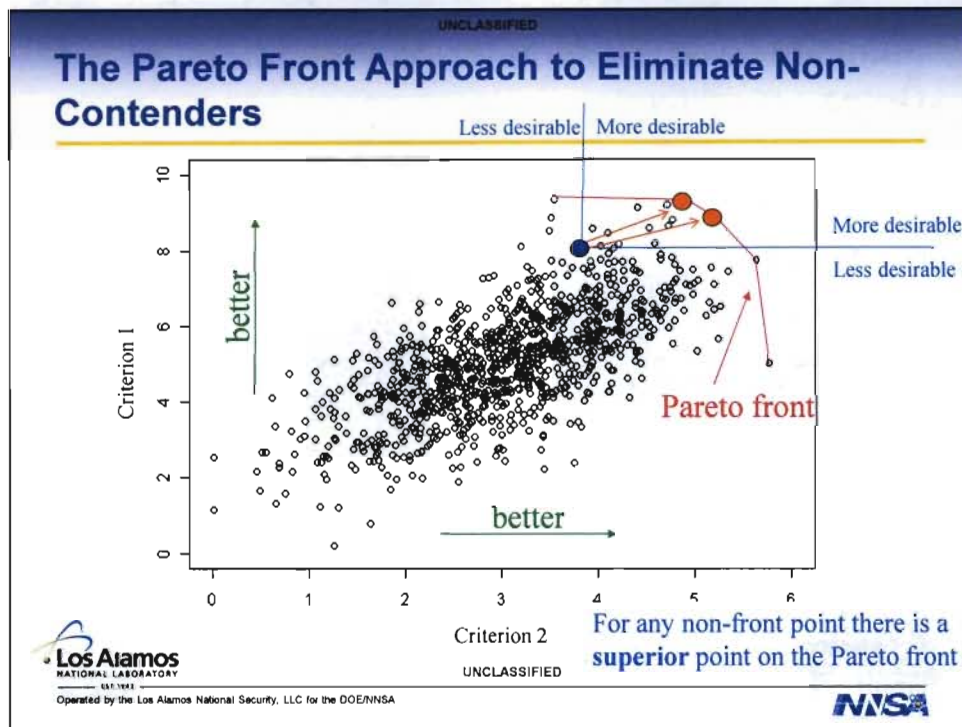
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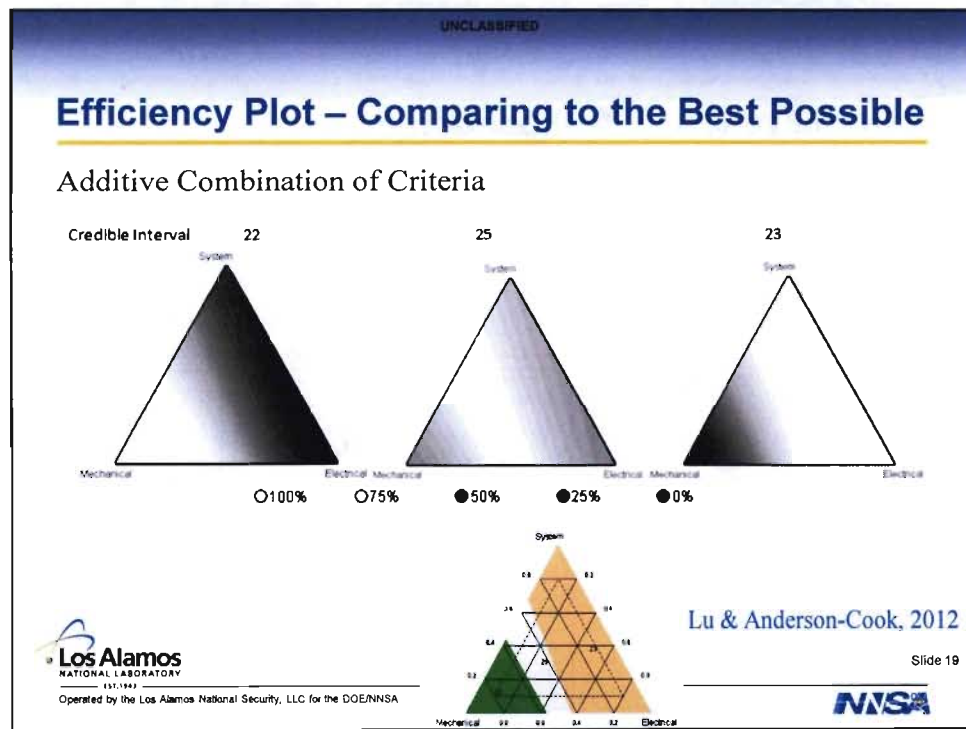
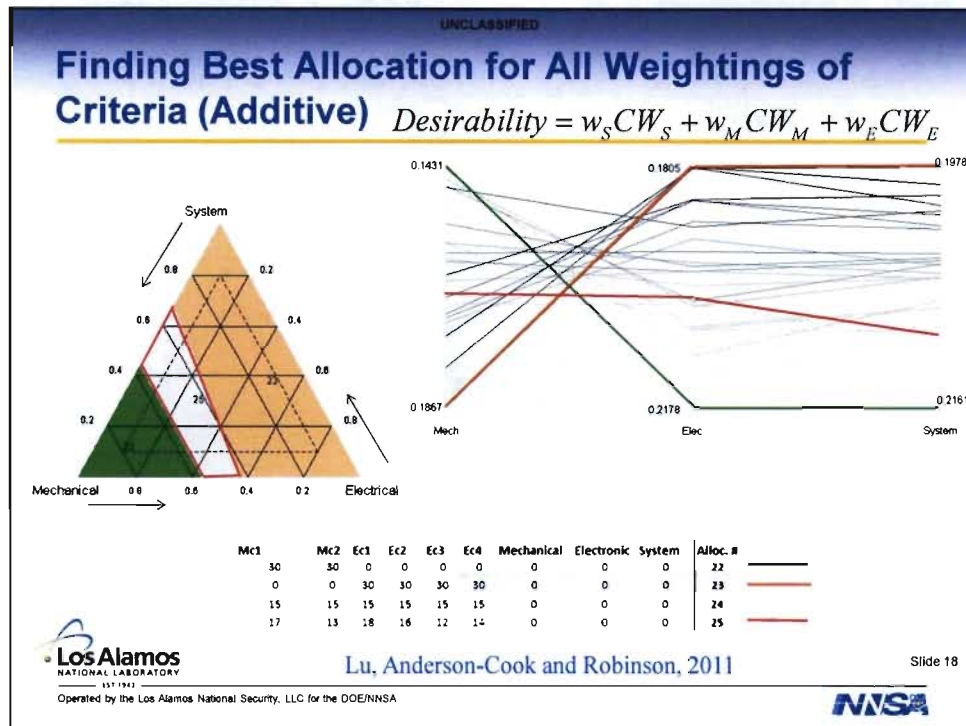
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Final Choice of Allocation

Based on Additive Combination of 3 Criteria:

-Allocations 22, 23, 25 are promising

If **system reliability** really is most important, then select 23

For **overall robustness** compared to best at any weight – choose 25

Mc1	Mc2	Ec1	Ec2	Ec3	Ec4	Mechanical	Electronic	System	Alloc. #	Mechanical	Electrical	System
8	7	9	8	6	7	0	12	0	17	0.17274	0.192642	0.203601
30	30	0	0	0	0	0	0	0	22	0.143072	0.217661	0.213209
0	0	30	30	30	30	0	0	0	23	0.186722	0.18047	0.19775
17	13	18	16	12	14	0	0	0	25	0.161928	0.196507	0.20274

Initial: 0.1841 0.2177 0.2263

% reduction: 12.0% 9.7% 10.4%

Max % reduction individually: 22.3% 17.1% 12.6%



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Conclusions

- Looking at multiple characteristics is often a more realistic way of selecting a best choices (life is rarely as simple as just wanting to do well on one characteristic)
- Different allocations have different advantages and risks – select criteria to consider which best capture the important considerations for your decision.
- The Pareto front approach can divide possible solutions into (1) those to consider further and (2) those to eliminate, because they are dominated by other better choices
- Once the Pareto front has been selected, there are multiple ways of selecting the final solution – but the key is to examine and understand the trade-offs between the choices
- The Pareto front approach is suitable for all types of multiple response optimizations – we just need to specify what criteria we wish to optimize over. Search algorithms exist for how to find a best solution (not just find the best from among a list ([Lu, Anderson-Cook and Robinson, 2011](#)))

Other Applications of Pareto Front Approach for Design (in various publications)

- Example 1 (Screening Experiment):
 - D-optimality [maximize $|X'X|$]
 - Good estimation of pure error [maximize df_{PE}]
 - Good estimation of lack of fit [maximize $tr(R'R)/(m-p)$]
- Example 2 (Robust Parameter Design Experiment):
 - Good estimation of terms affecting the mean [max D_s -mean]
 - Good estimation of terms affecting the variance [max D_s -variance]
 - Size of experiment [min N]
- Example 3 (Split Plot Design):
 - Good estimation of terms when WP to SP variance ratio is unknown [max $D(1)$, max $D(10)$]
 - Size of experiment [min N]
 - Number of Whole Plots [min #WP]

Slide 22

References

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- Anderson-Cook, C.M., Graves, T.G., Hamada, M.S. (2009) "Resource Allocation for Reliability of a Complex System with Aging Components" **Quality and Reliability Engineering International** 25 481-494.
- Chapman, J., Morris, M., Anderson-Cook, C.M. (2011) "A Computationally Efficient Strategy for Evaluating the Estimation Improvement for Candidates in a Resource Allocation Study" Los Alamos National Laboratory Technical Report LA-UR 10-04501
- Lu L., Anderson-Cook, C.M. (2012) "Rethinking the Optimal Response Surface Design for a First-Order Model with Two-Factor Interactions, when Protecting against Curvature" **Quality Engineering** (to appear)
- Lu, L., Anderson-Cook, C.M., Robinson, T.J. (2011) "Optimization of Designed Experiments Based on Multiple Criteria Utilizing a Pareto Frontier" **Technometrics** 53 353-365.