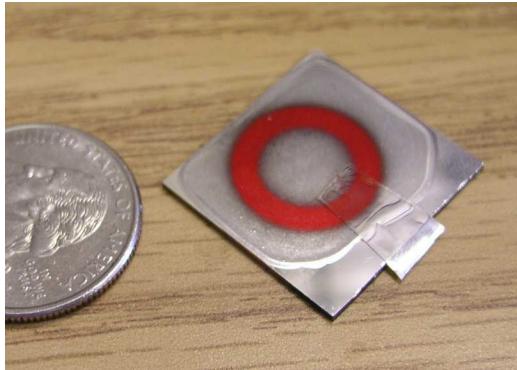


Microscale Nuclear Batteries: from Heterojunctions to Fuel Cells



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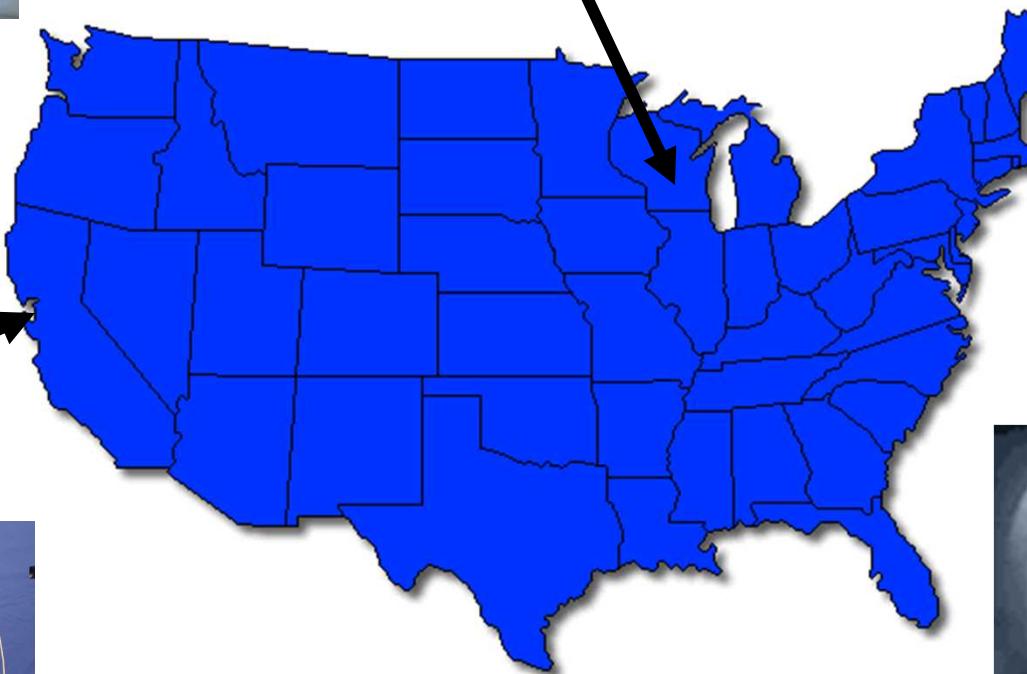
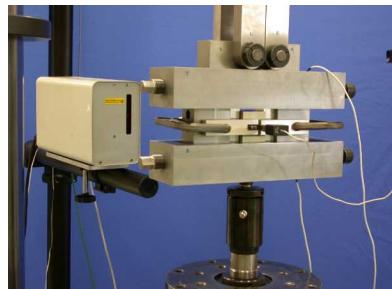
About Me



University of Wisconsin-Madison
Nuclear Engineering & Engineering Physics



**Sandia National
Laboratories**

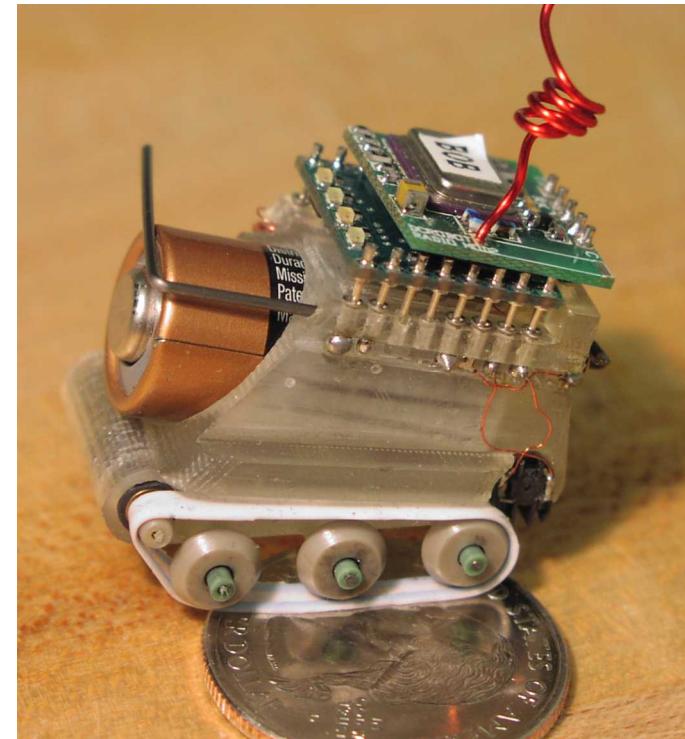
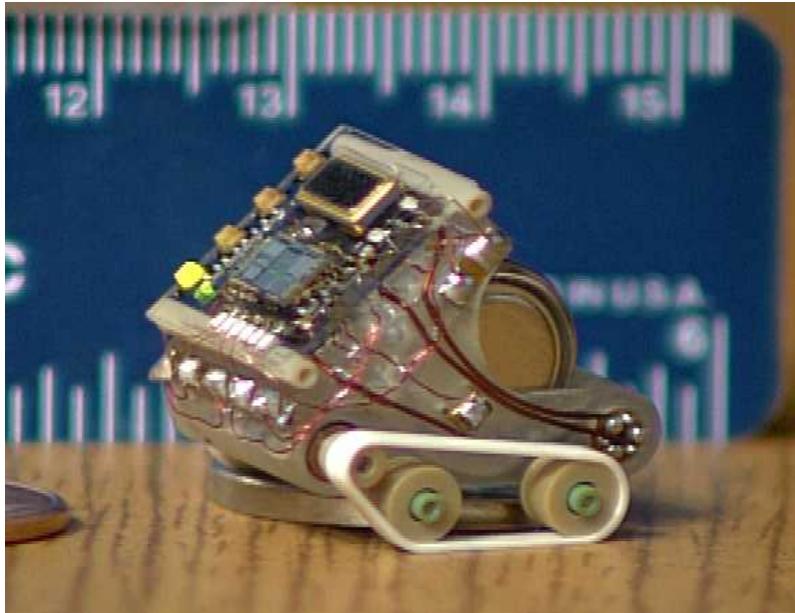


Tufts University
**Mechanical
Engineering**



Batteries Limit Independent MEMS Devices

Batteries have not shrunk as fast as the systems they support.

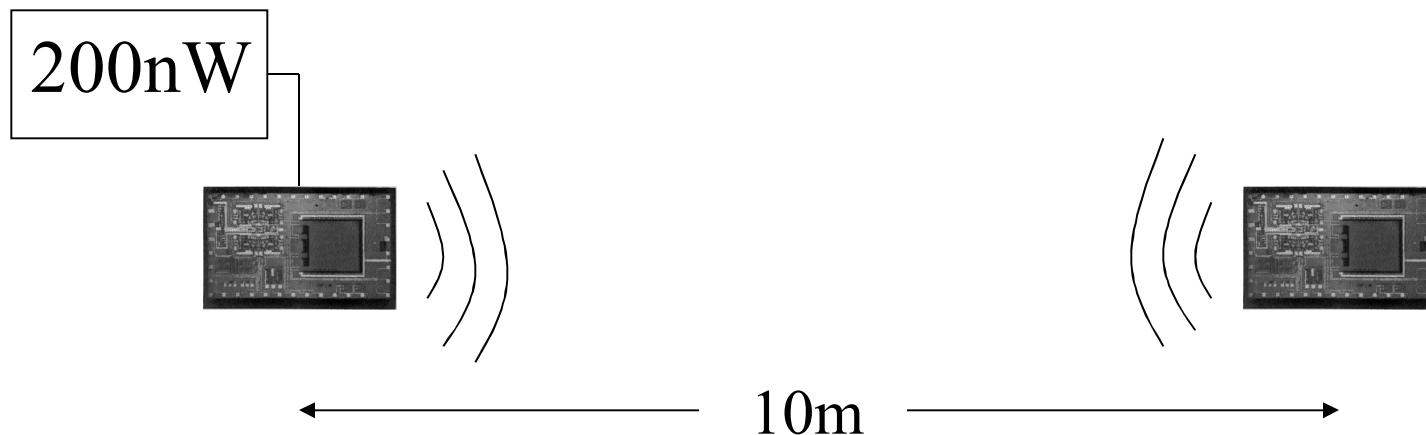


New MEMS Applications Call for On-Board Power

- Sensor arrays using wireless communications
- Mobile microsystems
- Isolated microsystems (space exploration)

Power Requirements of MEMS Devices

- MEMS devices require 100's nW to mW



Chemical Batteries Perform Poorly When Scaled Down

- silver oxide watch batteries (mm thick)
energy density: 2000 J/cm³
- Ni/Zn batteries (100μm thick)
energy density: 44 J/cm³
- 2mm x 2mm Ni/Zn battery would provide 200nW
for **1 day**

Energy from Nuclear Decay

for example, several beta emitters:

	energy density	half-life
^3H (tritium stored in MgT_2)	55 MJ/cm ³	12 years
^{63}Ni	281 MJ/cm ³	100 years
^{35}S	277 MJ/cm ³	88 days

- many orders of magnitude greater energy density than chemical batteries

Power from Nuclear Decay

for example:

maximum
power density half-life

^3H (tritium stored in MgT_2)	0.098 W/cm ³	12 years
^{63}Ni	0.062 W/cm ³	100 years
^{35}S	25.3 W/cm ³	88 days

- comparable to chemical batteries

Radionuclide Batteries Offer Long-Life

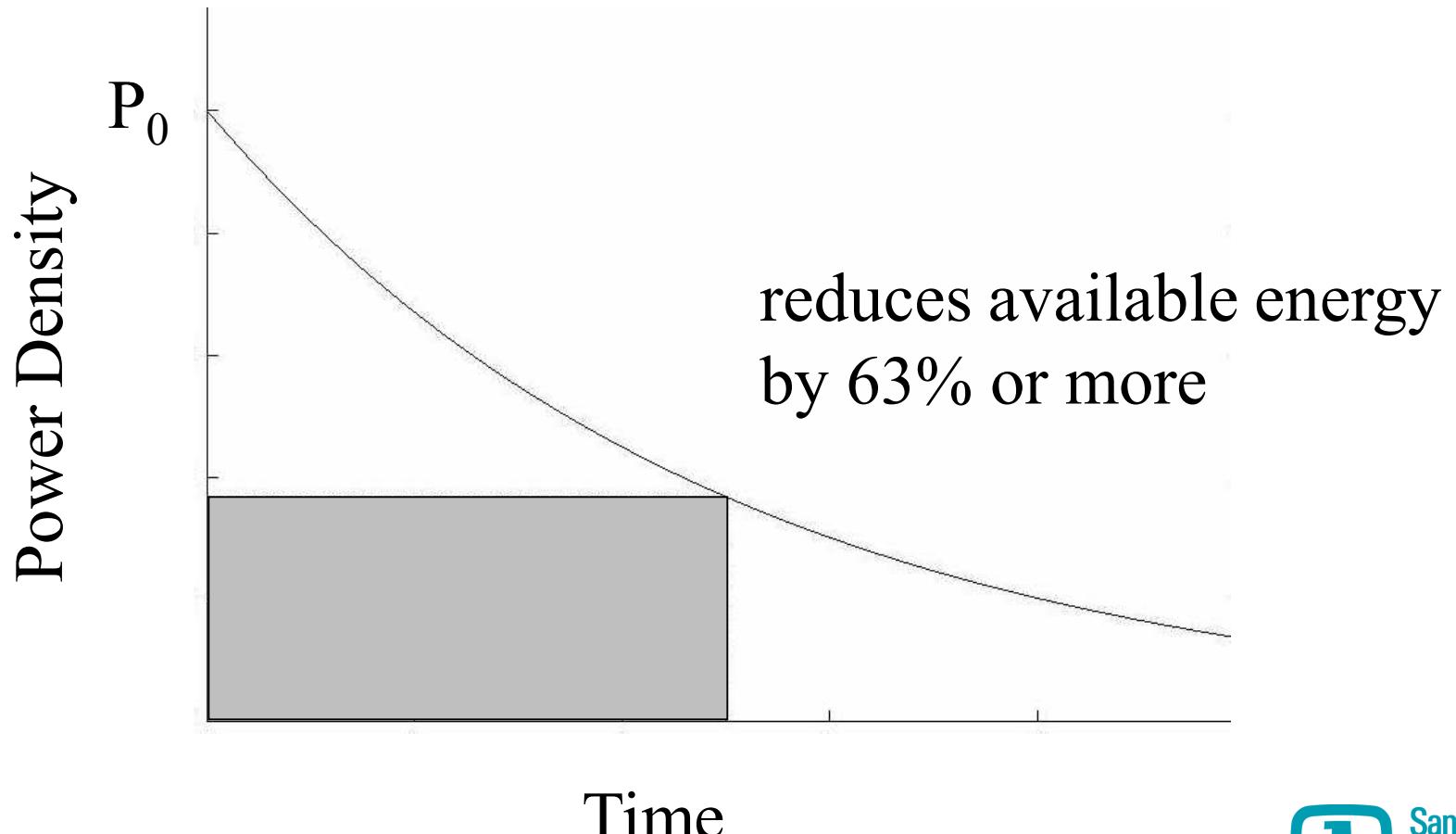
To produce 200nW:

Ni/Zn battery

Ni-63 battery (5% eff)
(15% fuel)

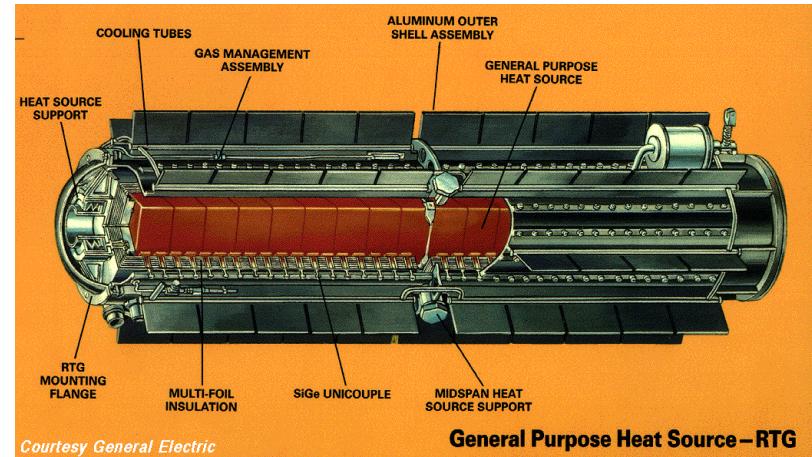
footprint	2mm x 2mm	2mm x 2mm
height	100 μ m	100 μ m
useful life	1 day	decades

Most Applications Need Constant Power



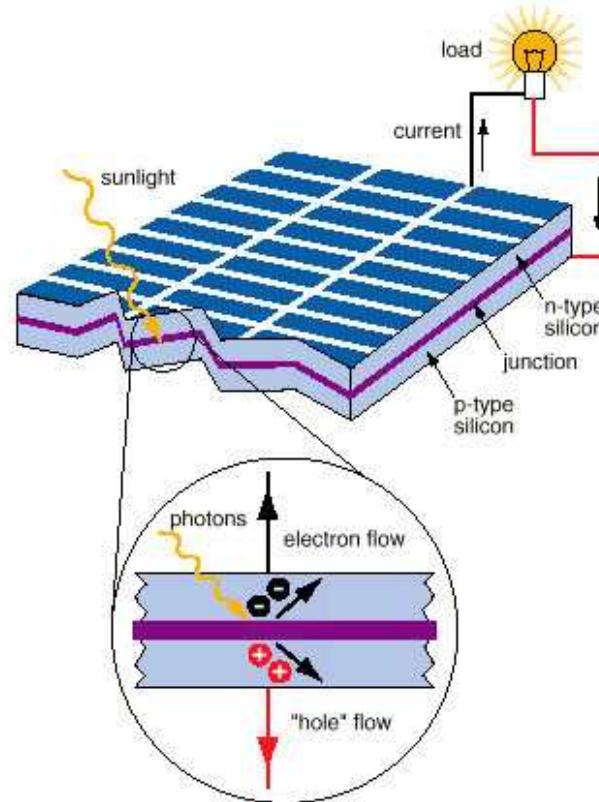
Radioisotope Thermoelectric Generators (RTGs)

- used in 41 NASA missions
- Pu-238 generates heat from alpha decay
- 114 cm long, 42 cm in diameter
- 276 W
- does not scale down well
(insulation)



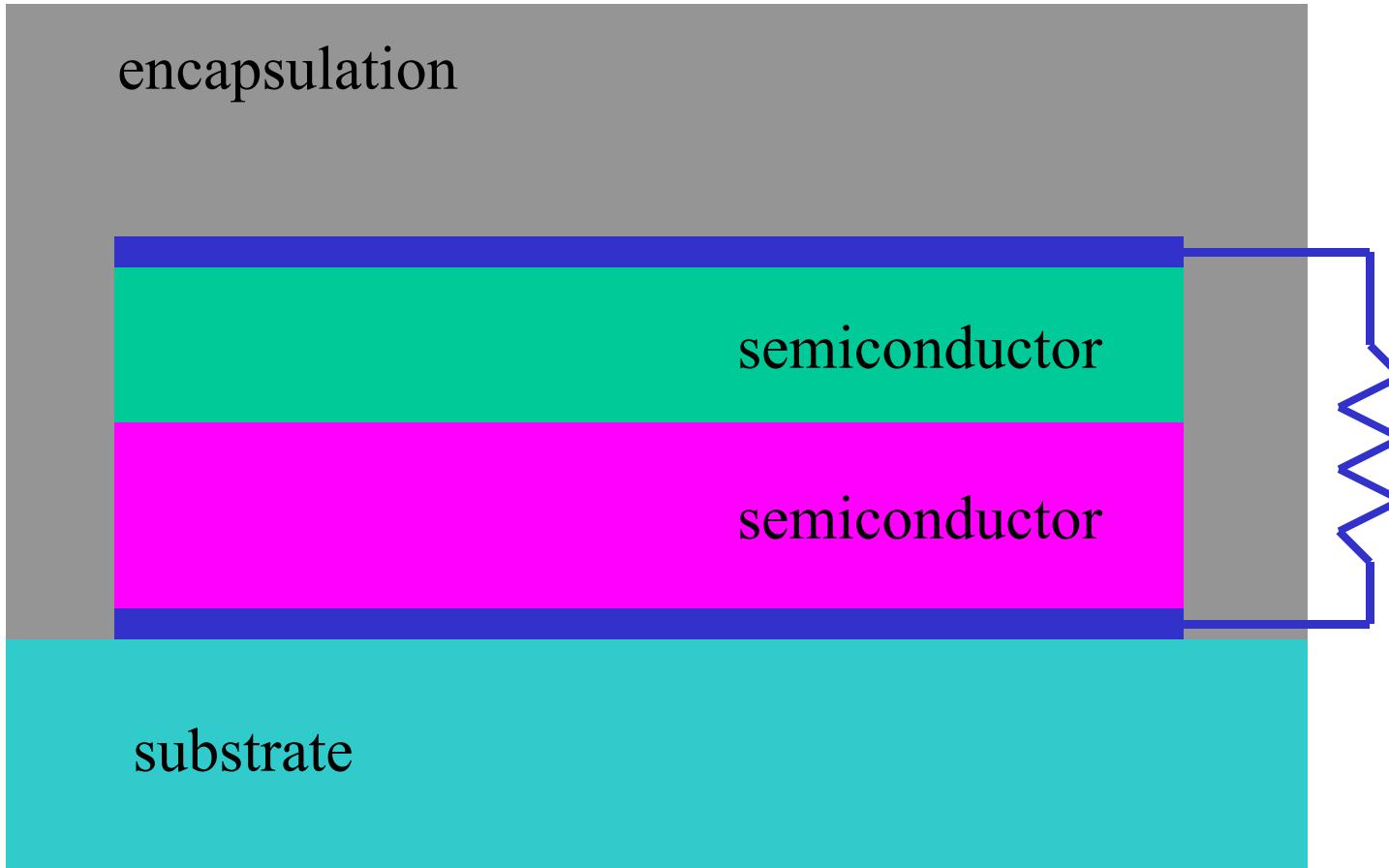
Generating Power in a Semiconductor Junction

- In photovoltaics (solar cells), each photon creates an electron-hole pair in a semiconductor junction, producing electrical power.
- A charged particle from a radionuclide can produce many electron-hole pairs.

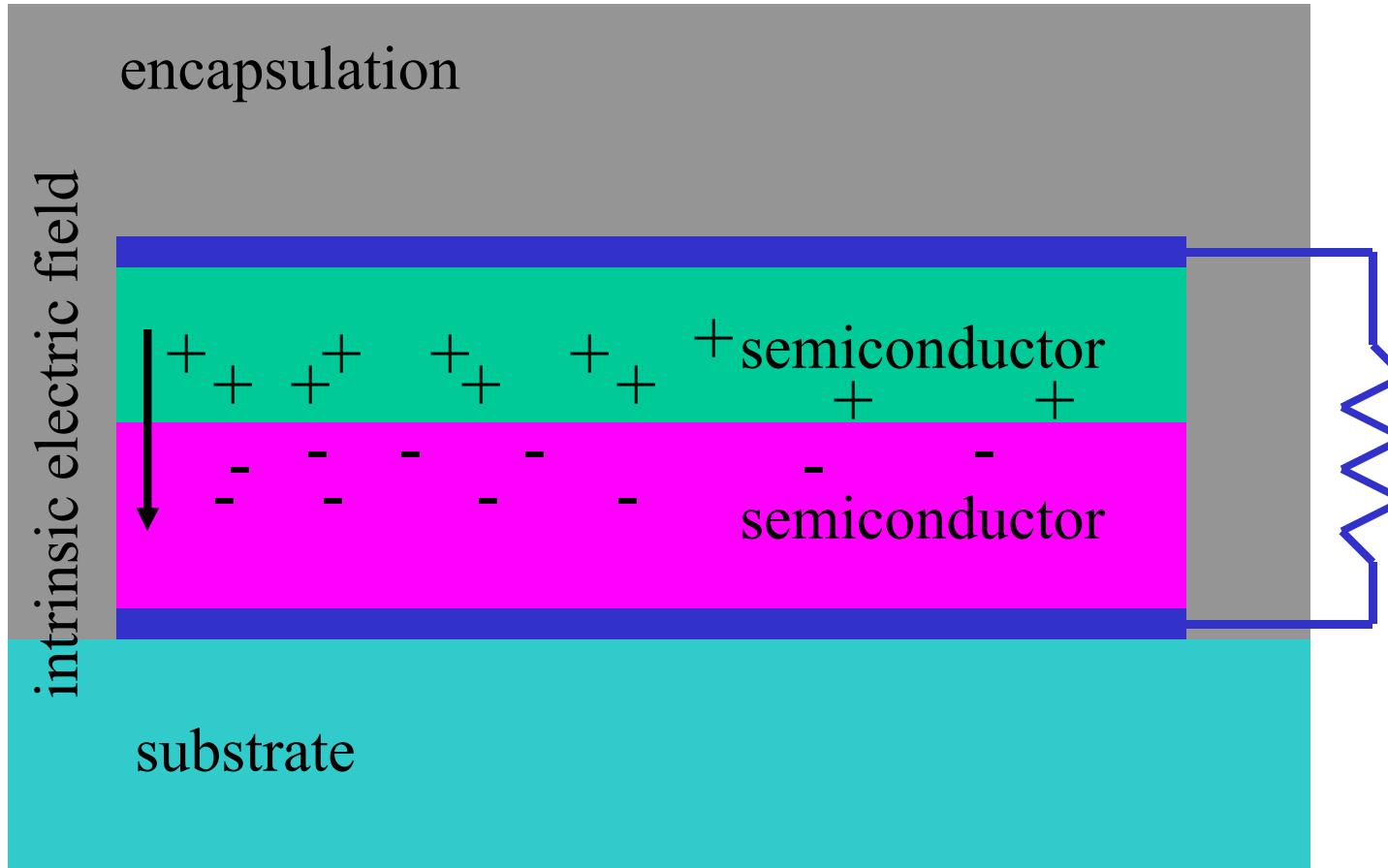


silicon photovoltaic

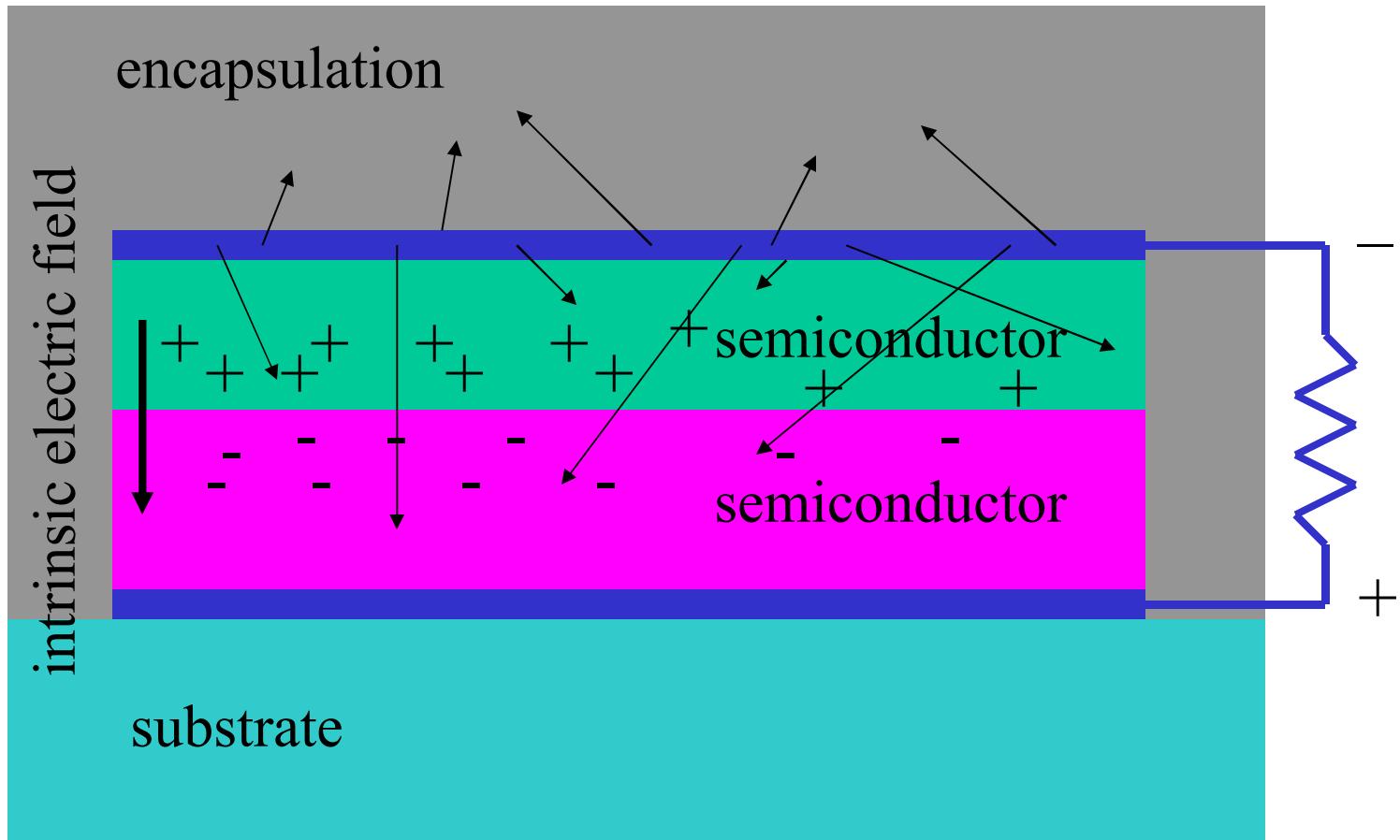
Device Layout



Doped Semiconductors Create Intrinsic Electric Field



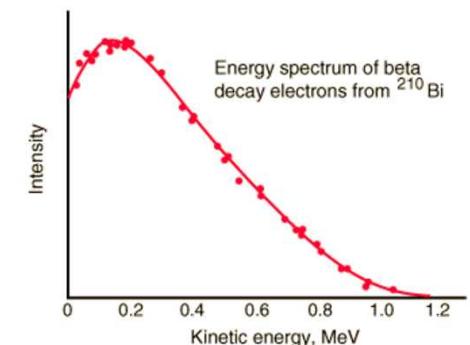
Radioactive Source of Energetic Charged Particles



Radionuclide Selection

- Most beta emitters also release a gamma
- A few are pure beta emitters (${}^3\text{H}$, ${}^{63}\text{Ni}$, ...)
- Low-energy betas: no Bremsstrahlung can escape device
- Stable daughter (${}^3\text{H} \rightarrow {}^3\text{He}$, ${}^{63}\text{Ni} \rightarrow {}^{63}\text{Cu}$, ...)

	half-life	max energy	average energy	max range (in polymer)
${}^3\text{H}$	12 yr	19 keV	6 keV	5 μm
${}^{63}\text{Ni}$	100 yr	67 keV	18 keV	64 μm



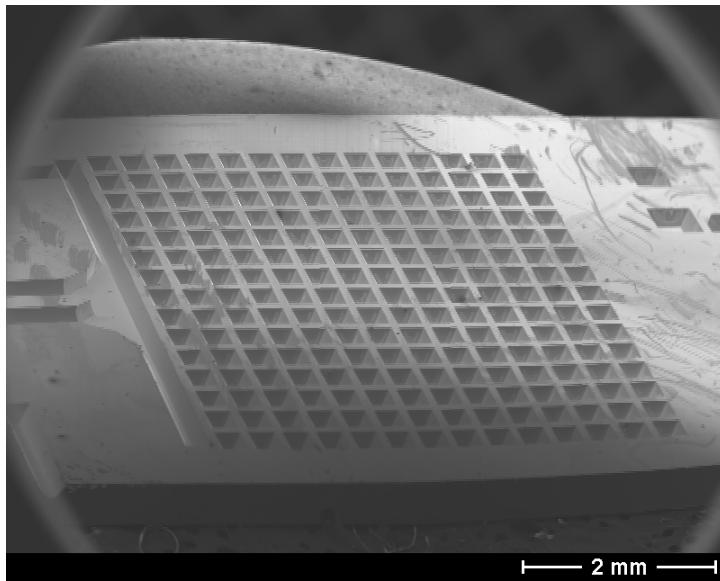
Not an external radiation hazard

Safety and Licensing

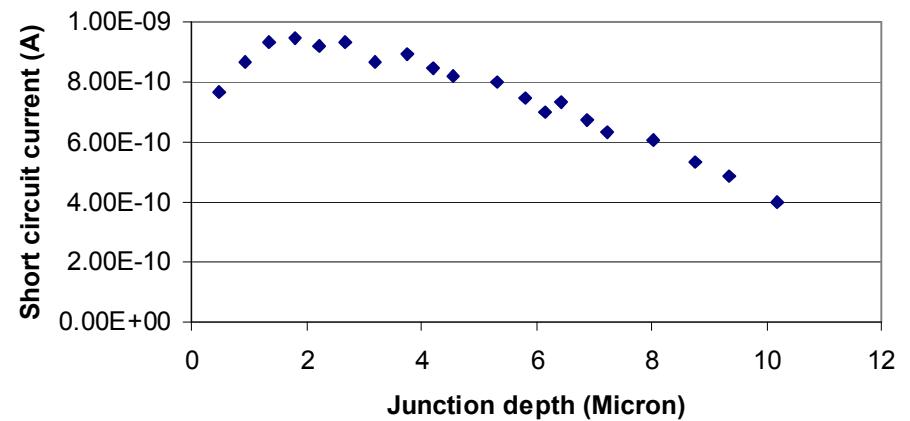
- Not external radiation hazard
- Betas stopped in outer layer of dead skin cells
- Internal radiation hazard (following ingestion or inhalation)
- $200\text{nW } ^{63}\text{Ni}$ battery, 5% efficient $\rightarrow 30\text{ mCi}$
- Exceeds $200\text{ }\mu\text{Ci}$ ingestion limit for non-radiation workers
- NRC license? (gun sights have 12 mCi tritium, exit signs have 20 Ci tritium)

Silicon Radionuclide Battery

- work by Blanchard, et. al.
- Ni-63 source



optimal depth of junction: 2 μ m



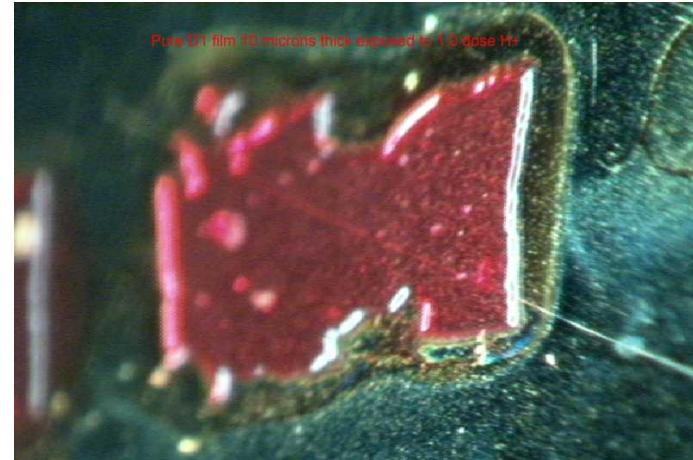
Pi-Conjugated Materials

Polymeric semiconductors have advantages over silicon

- radiation damage resistance
- thousands of different materials available
- easily fabricated (amorphous)
- flexible & robust
- light weight

Challenges

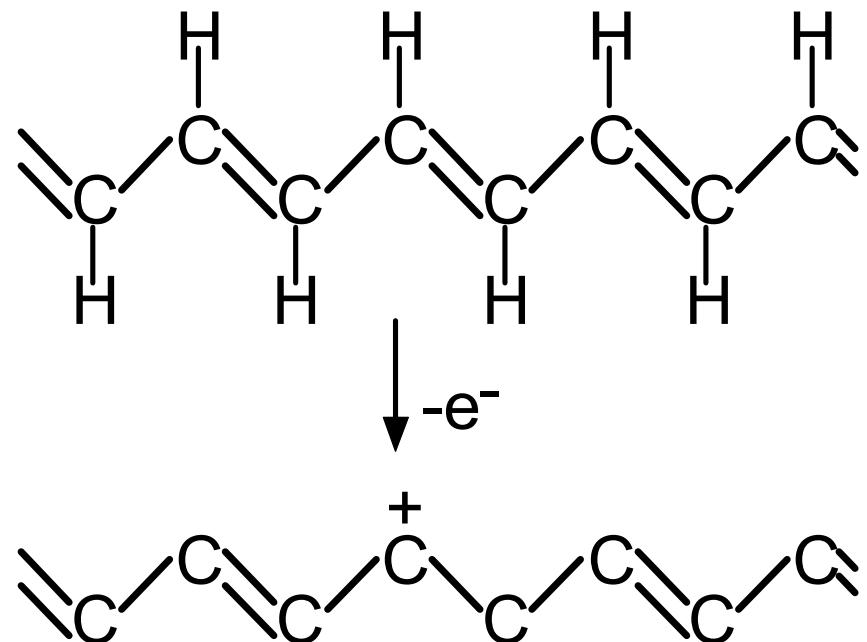
- poor solubility
- controlling properties



What does π -conjugated mean?

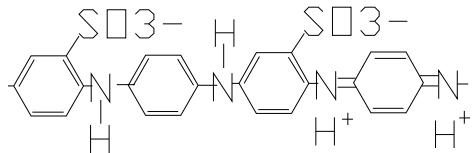
- Synthetic metals, conducting polymers, organic semiconductors, organic metals
- Alternating double-single carbon-carbon bond
- The π electrons overlap
- Materials are insulators unless doped, typically with an acid

polyacetylene

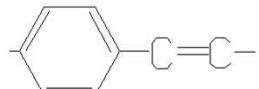


Types of π -conjugated materials

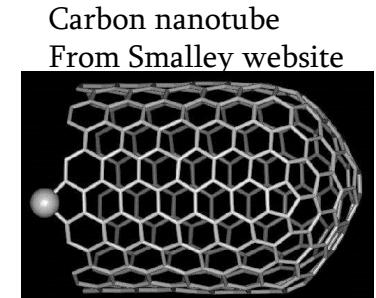
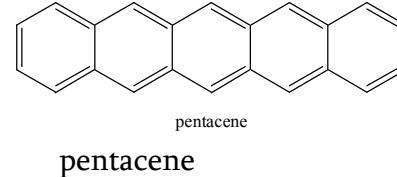
- Polymers- polyaniline, polythiophene, poly vinylene, polyacetylene, etc.
- Small molecules- anthracene, aluminum quinolate, pentacene, etc.
- Carbon nanoparticles- C_{60} , fullerenes, single walled nanotubes, multiwall nanotubes
- DNA?



Polyaniline sulfonic acid



Poly para phenylene vinylene



Properties of PCM

- Electrical
 - 12 orders of magnitude conductivity change upon doping
 - Junctions form at interfaces
- Optical
 - Electrochromism (change color with electric field)
 - Light emission, lasing
- Mechanical
 - Volume change on doping, oxidation
 - Flexible semiconductors
- Chemical
 - Chemical sensors
- Biological
 - Biocompatible?

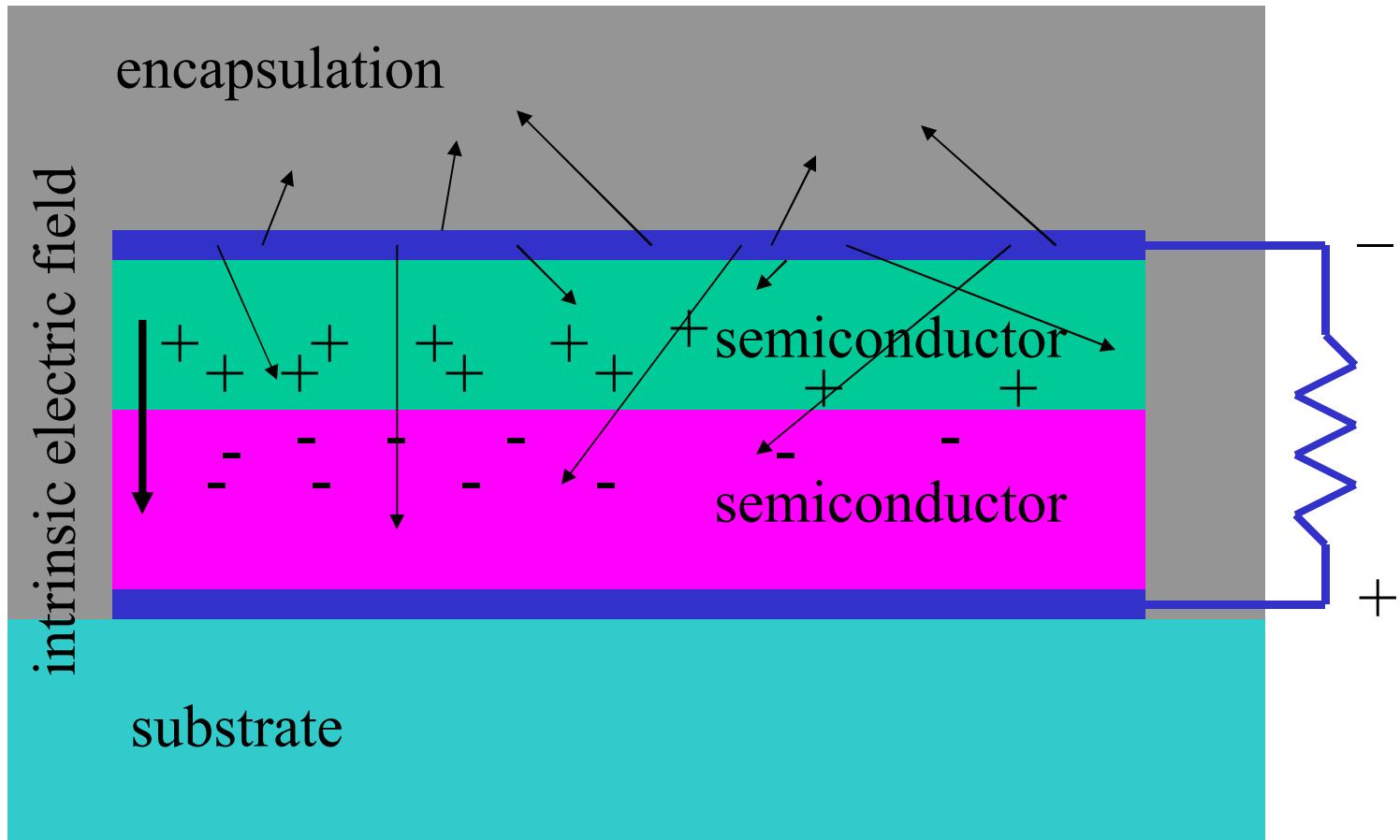
Ways to Deposit PCM

- Spin cast, drop cast
- Plasma
- In-situ polymerization
- Electrochemical deposition
- Ink Jet

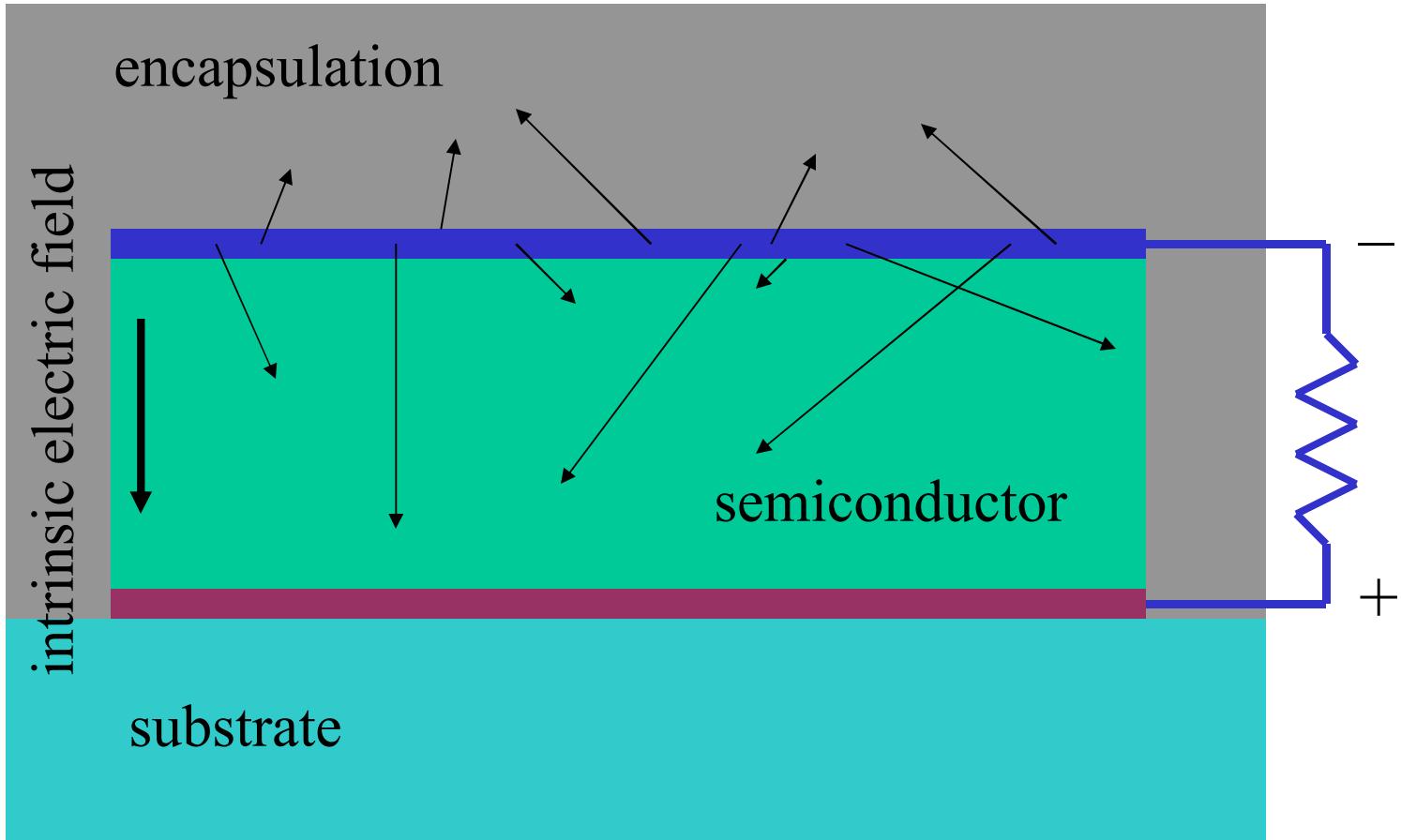
Challenges

- Poor solubility, difficult to process
- Cost
- Air stability
- Too many variables to control (more degrees of freedom than inorganic semiconductors)

Bi-layer Heterojunctions

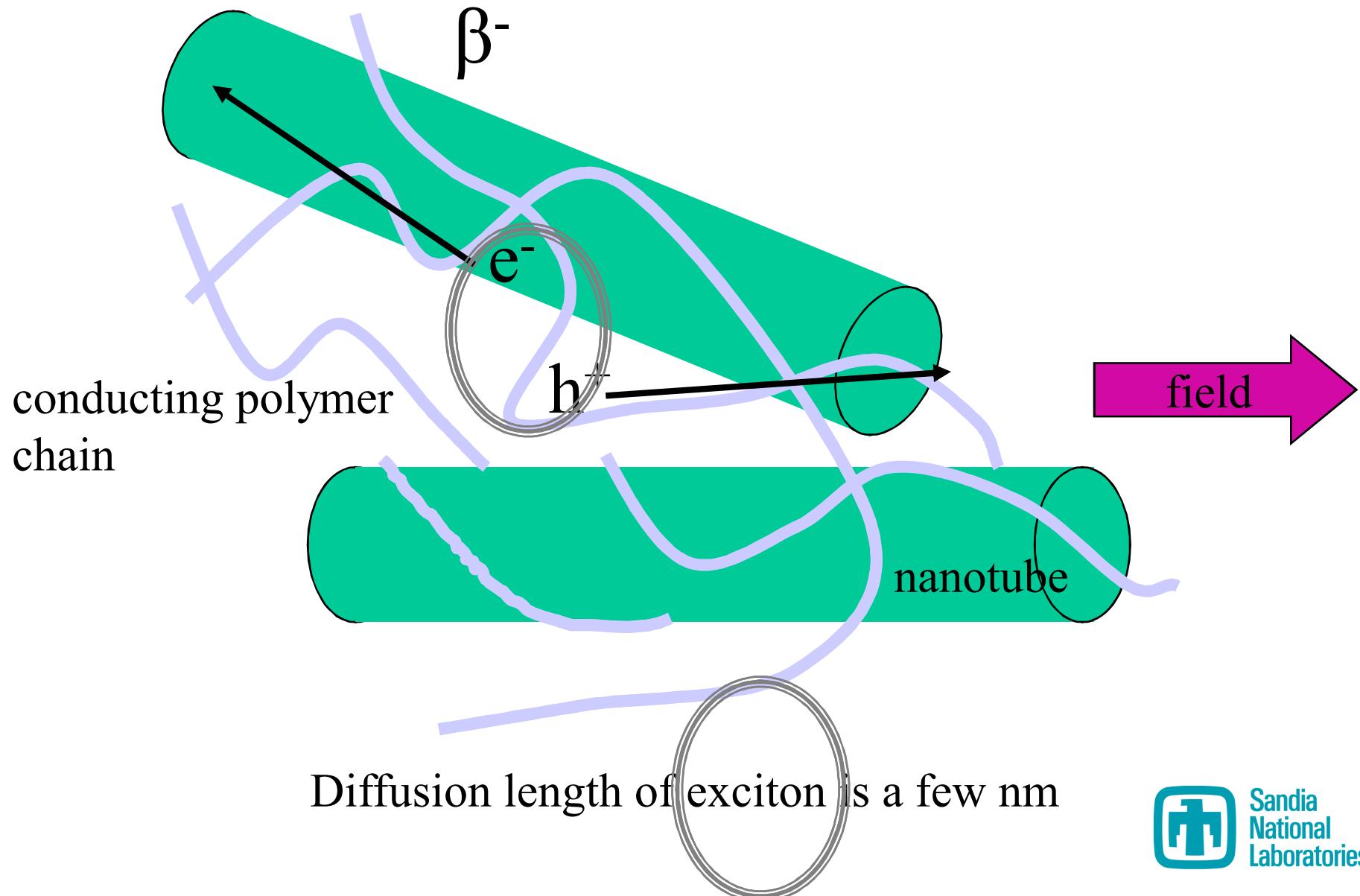


Bulk Heterojunctions



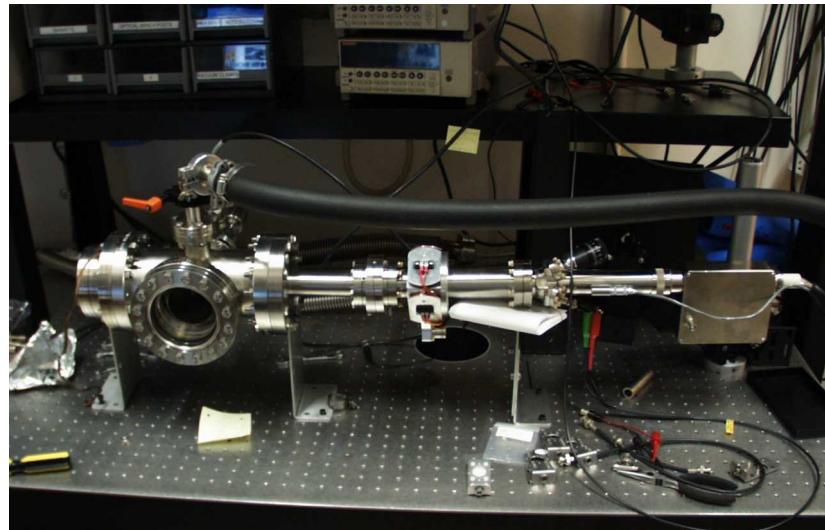
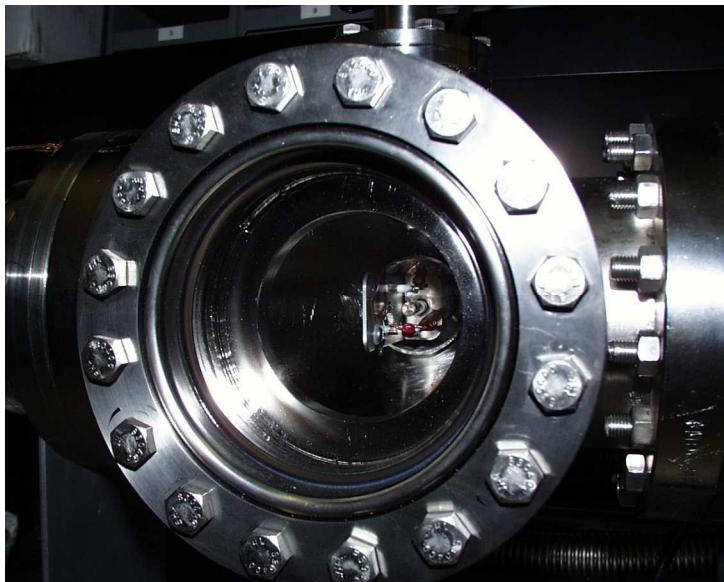
electrodes have different workfunctions

Carbon Nanotubes



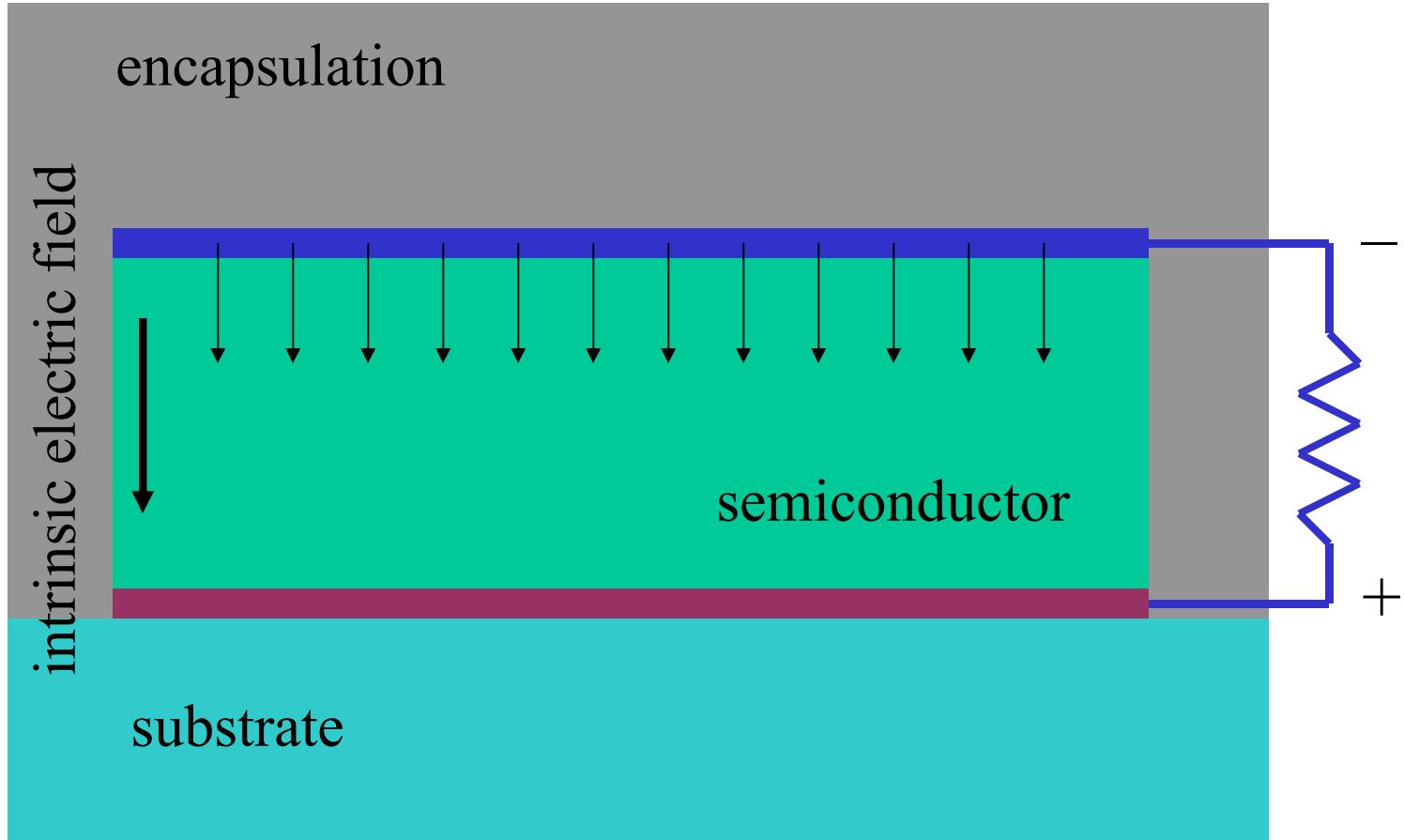
Testing with an Electron Beam

- 20 keV electron gun
- Monoenergetic
- Monodirectional



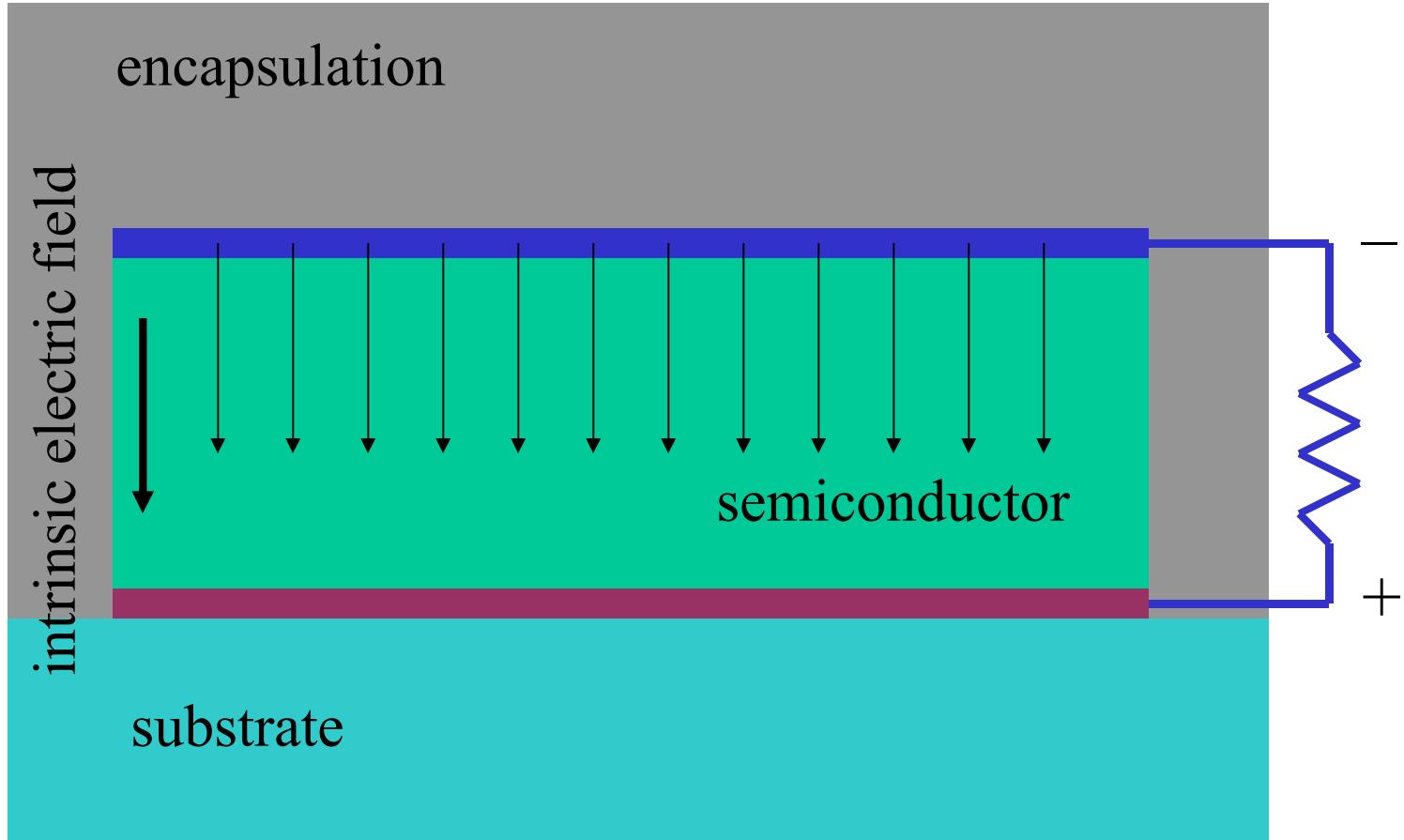
- Can adjust angle of device to beam

Bulk Heterojunctions



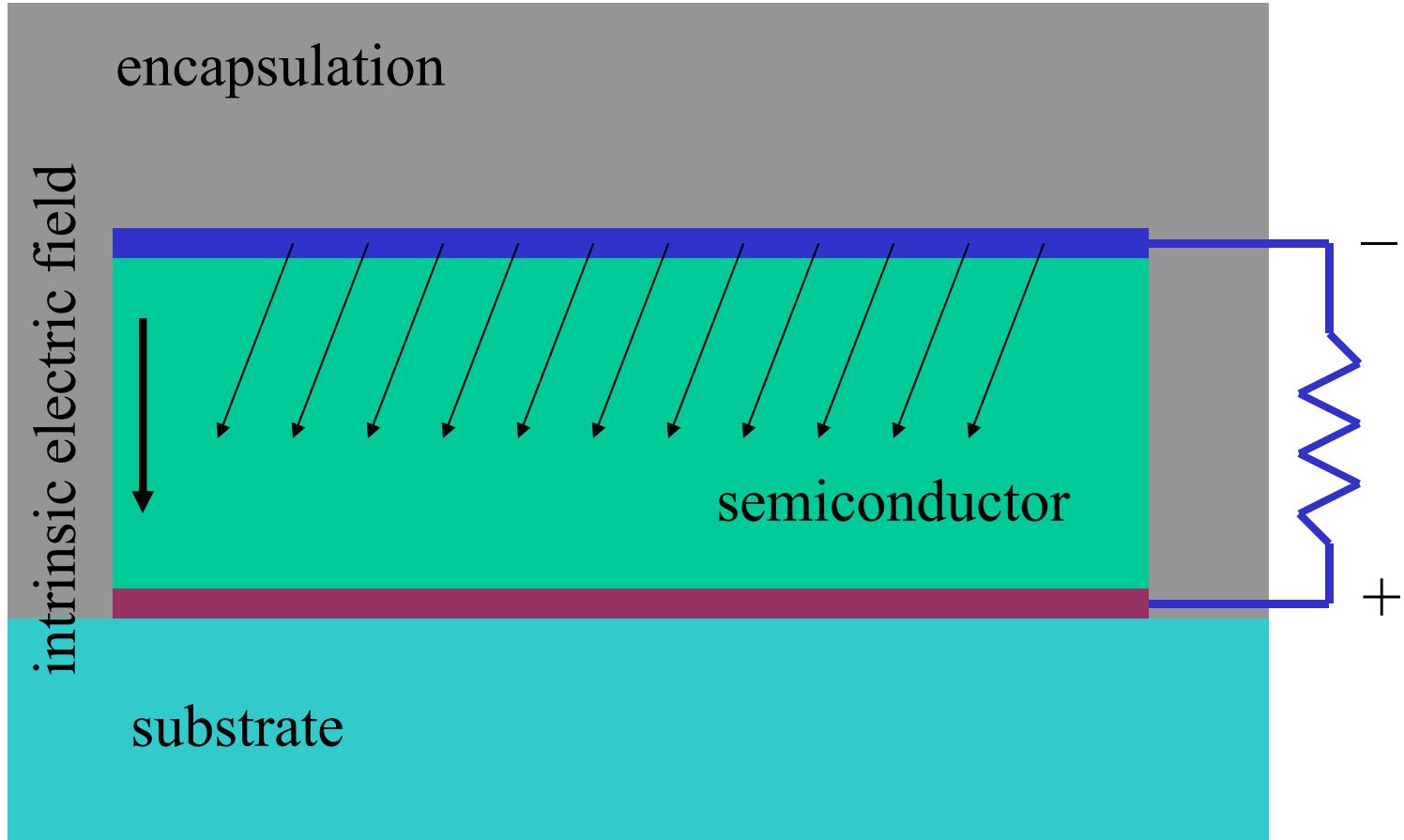
electrodes have different workfunctions

Bulk Heterojunctions



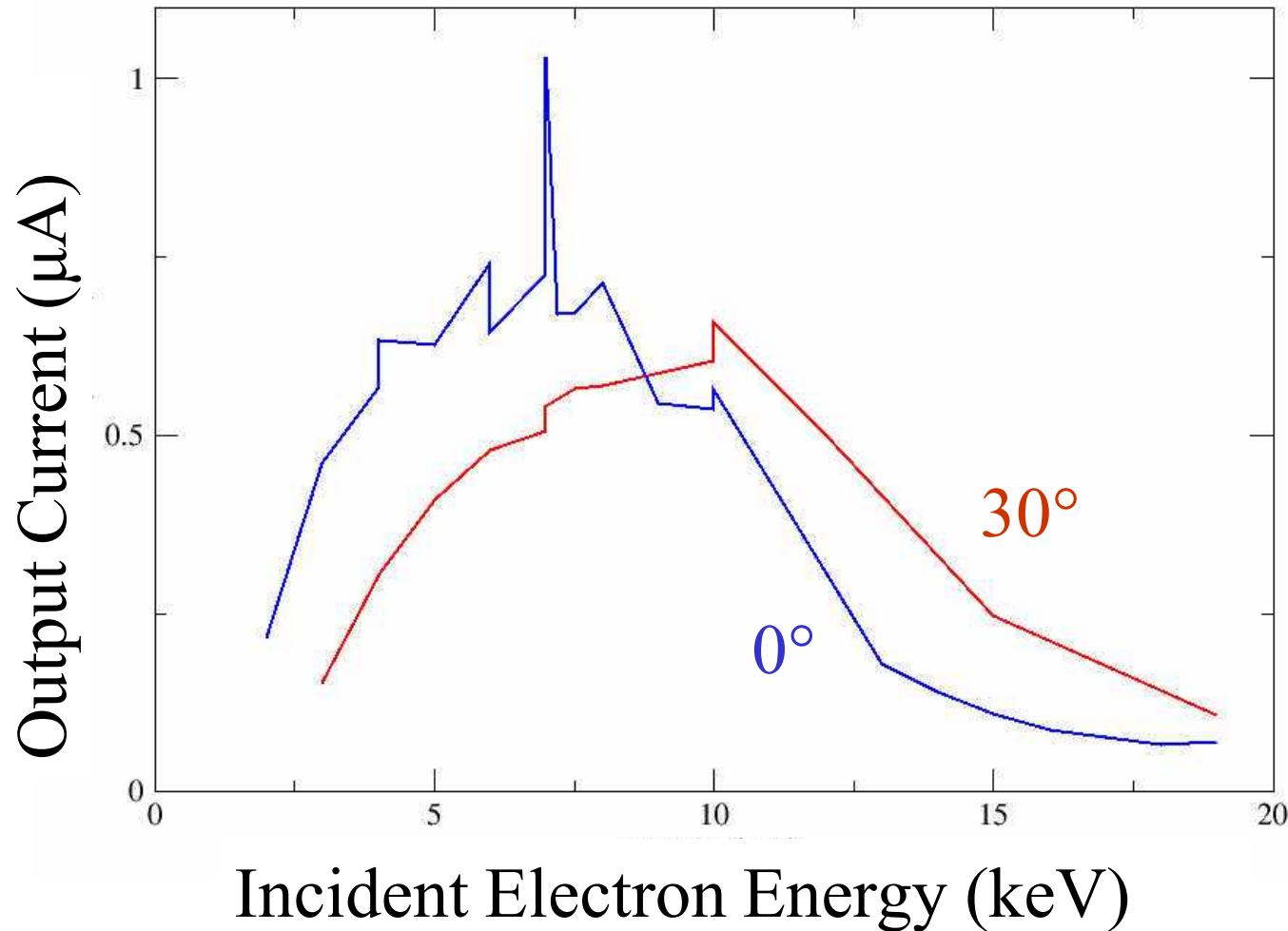
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Bulk Heterojunctions

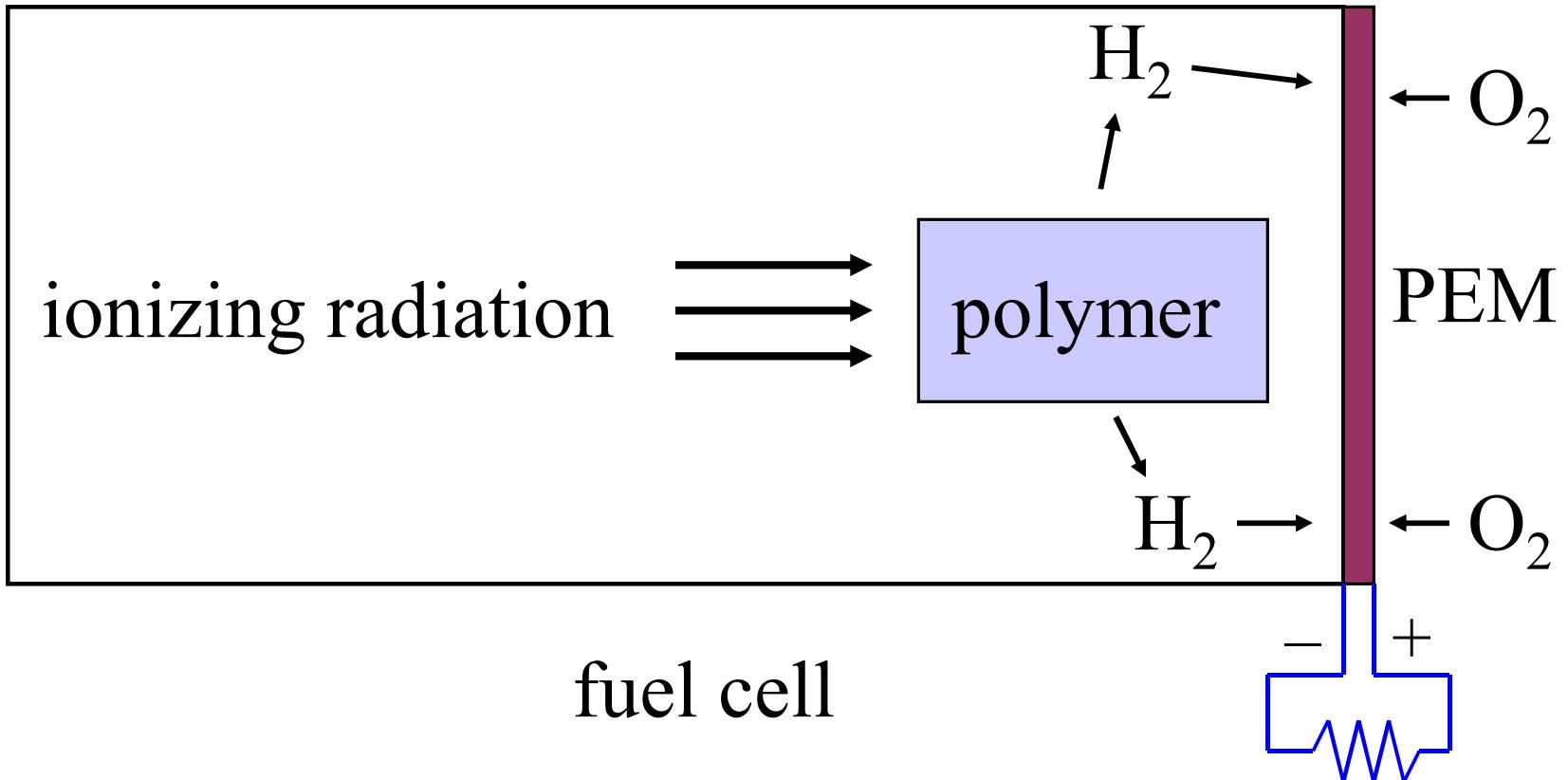


electrodes have different workfunctions

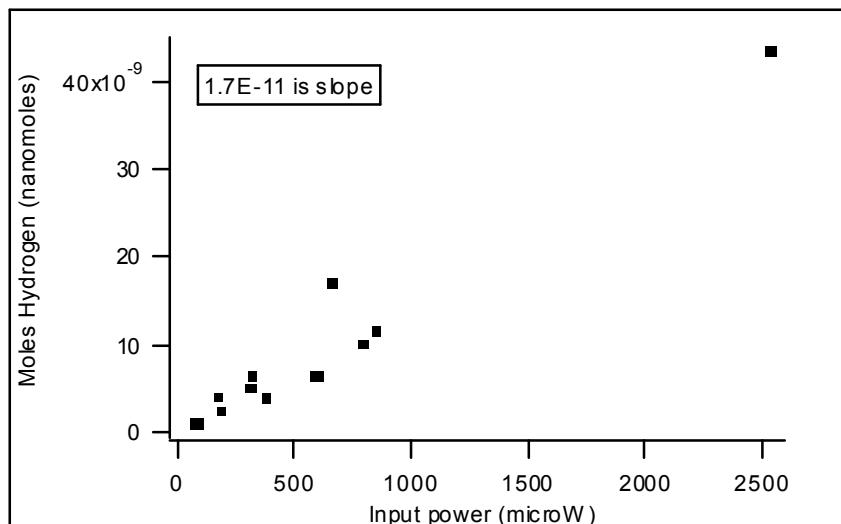
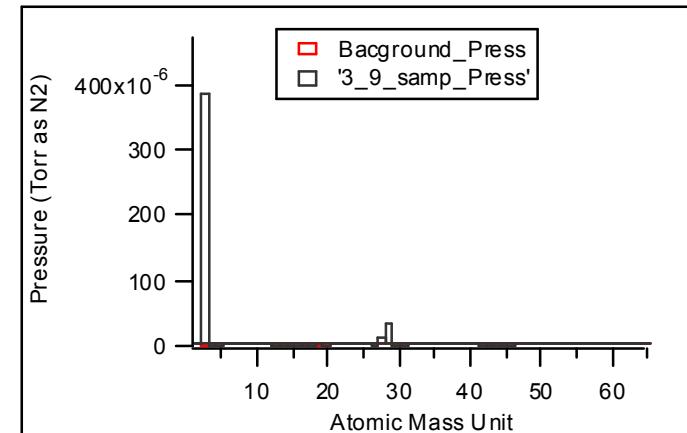
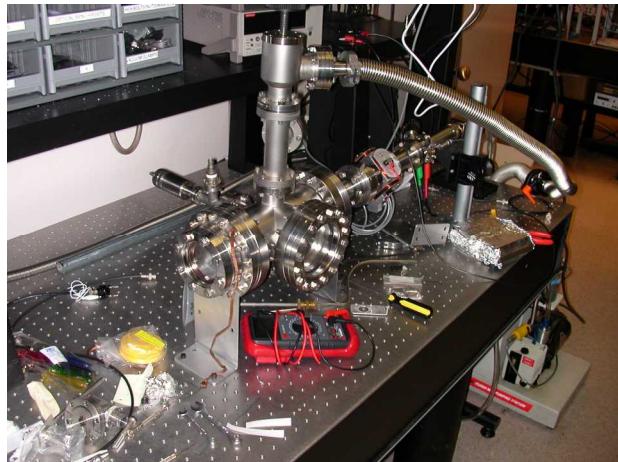
Response a Function of Incident Energy and Angle



And Now for Something Completely Different...



Electron Beam Experiments



4.4% nuclear to electric
Possible to get much higher.

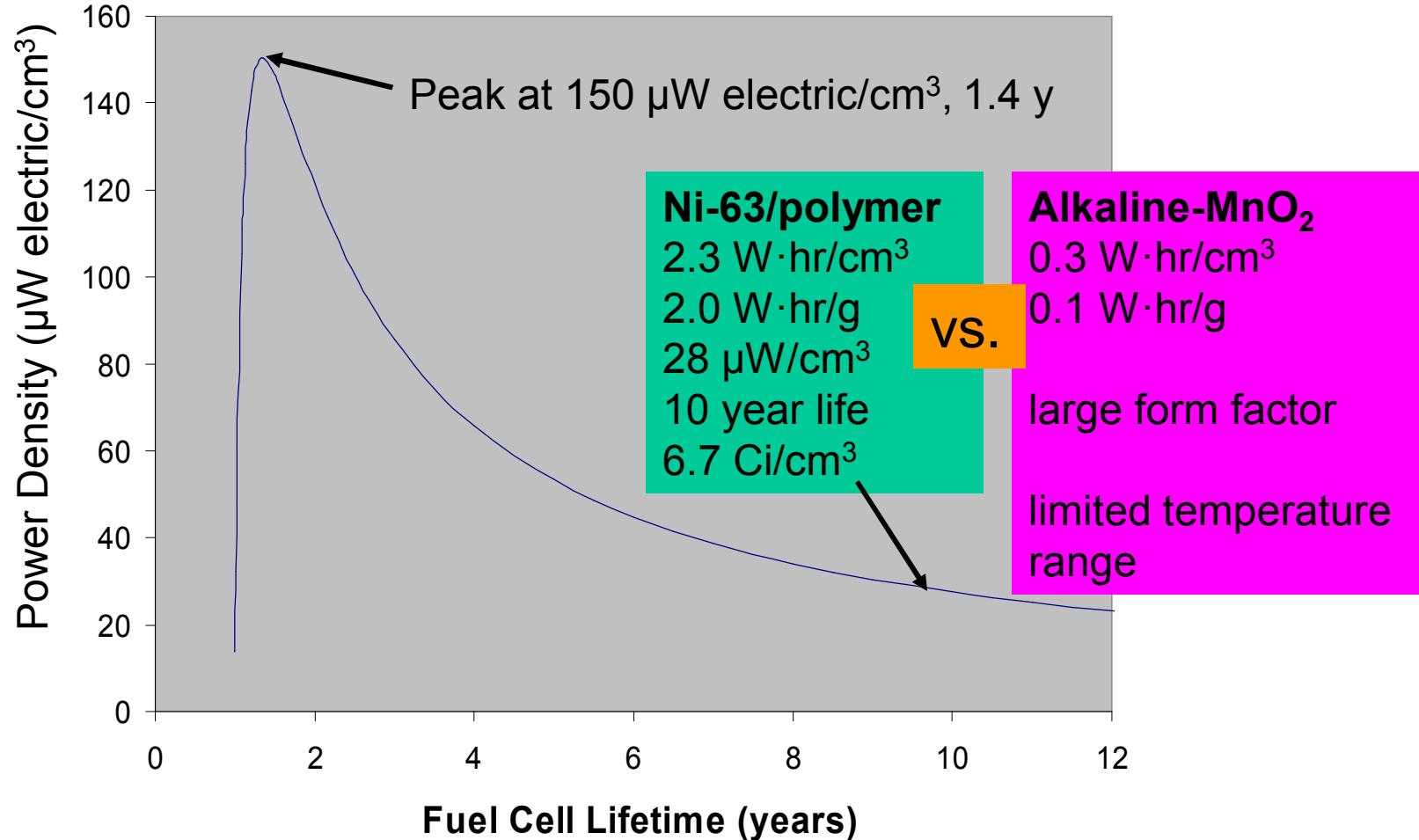
Practical dose rates are approx.
 10^4 higher than in real device

Beta Range Drives Physical Design

Ni-63 Betas	Average energy	Maximum Energy
	18 keV	67 keV
range in Ni	0.6 μ m	8 μ m
range in polymer	5 μ m	64 μ m

- Two potential designs
 - Ni particles in a polymer matrix
 - alternating Ni & polymer layers (with possible H₂ diffusion layer)
- To limit self-shielding, Ni particles or layers: 0.1 μ m-0.5 μ m
- To limit system volume, 100s of layers
- Fabricate by automated extrusion or rolling a single layer

Power Density and Device Lifetime



Questions?

Backup Slides

Energy Density Comparisons

	Poor	Conserv.	Optimistic	Very Optimistic	Li/Mn O ₂	3V CR24320	DARP A Propr. FC
Hydrogen Recovery, wt. %*	3 (21% of avail)	6 (43% of avail)	8.5% (60% of avail.)	12% (84% of Avail)			
Fuel Cell Eff. H=> electric	45%	50%	60%	60%			
Lifetime	5 yrs.	10 yrs. max.	20 yrs.	40 yrs.	8 yrs.	8 yrs.	10 yrs.
System package wt. pkg/wt. total	40%	30%	20%	15%			
Energy Density W-hr./kg	280	740	1420	2200	180	250	900
Energy Density W-hr./L**	340	880	1700	2600	650	530	950

* Metal hydrides such as LiAlH react with water to about 7% Hydrogen by mass

** Assumes 1.2 g/l system density