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# Design, implementation, and characterization of a triple beam *in situ* ion irradiation TEM facility

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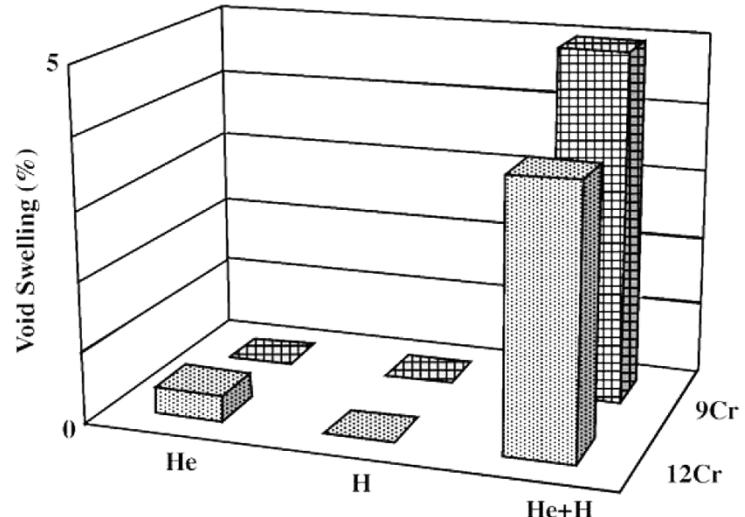
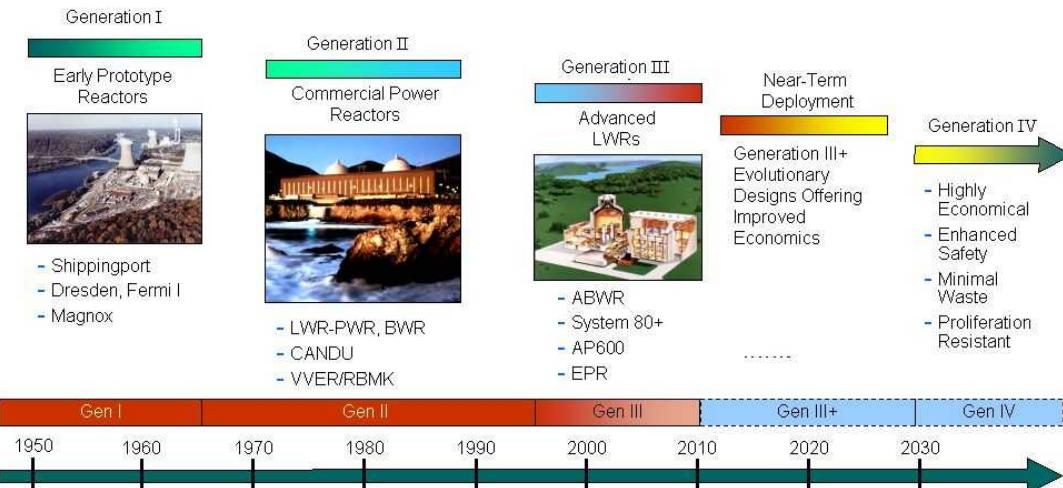
# Motivation: Fission & Fusion

- Neutron damage
  - Displacement
  - Transmutation
- Individual components
- Synergistic effects

DCB2	Fission (Gen I)	Fission (Gen IV)	Fusion (DEMO/PROTO)	Spallation (ADS)
Structural alloy $T_{\max}$	<300 °C	300–1000 °C	550–1000 °C	140–600 °C
Max dose for core internal structures	~1 dpa	~30–200 dpa	~150 dpa	50–100 dpa
Max helium concentration	0.1 appm	~3–40 appm	~1500 appm (~10,000 appm for SiC)	~5000 appm/fpy
Max hydrogen concentration			~6750 appm	50,000–100,000 appm/fpy
Neutron Energy $E_{\max}$	<1–2 MeV	<1–3 MeV	<14 MeV	Several hundred MeV

Fluss and King, 2009.

**Generation IV:** Nuclear Energy Systems Deployable no later than 2030 and offering significant advances in sustainability, safety and reliability, and economics



Tanaka, et al, J Nuc Mater, 2004.

## Slide 2

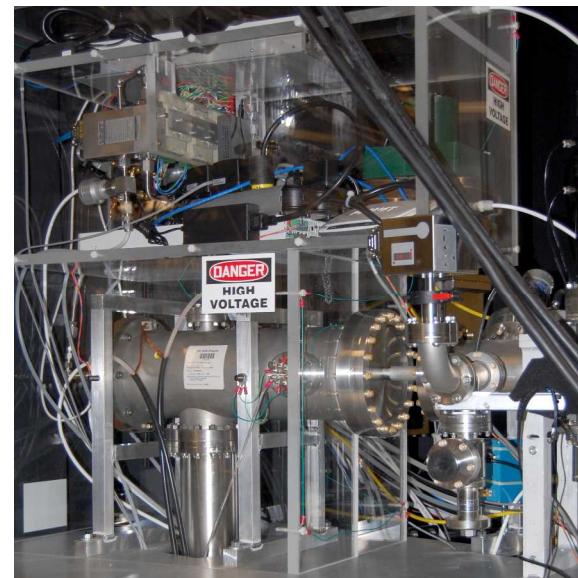
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**DCB2** Gen1-4 reactor schematic

Bufford, Daniel C, 5/16/2014

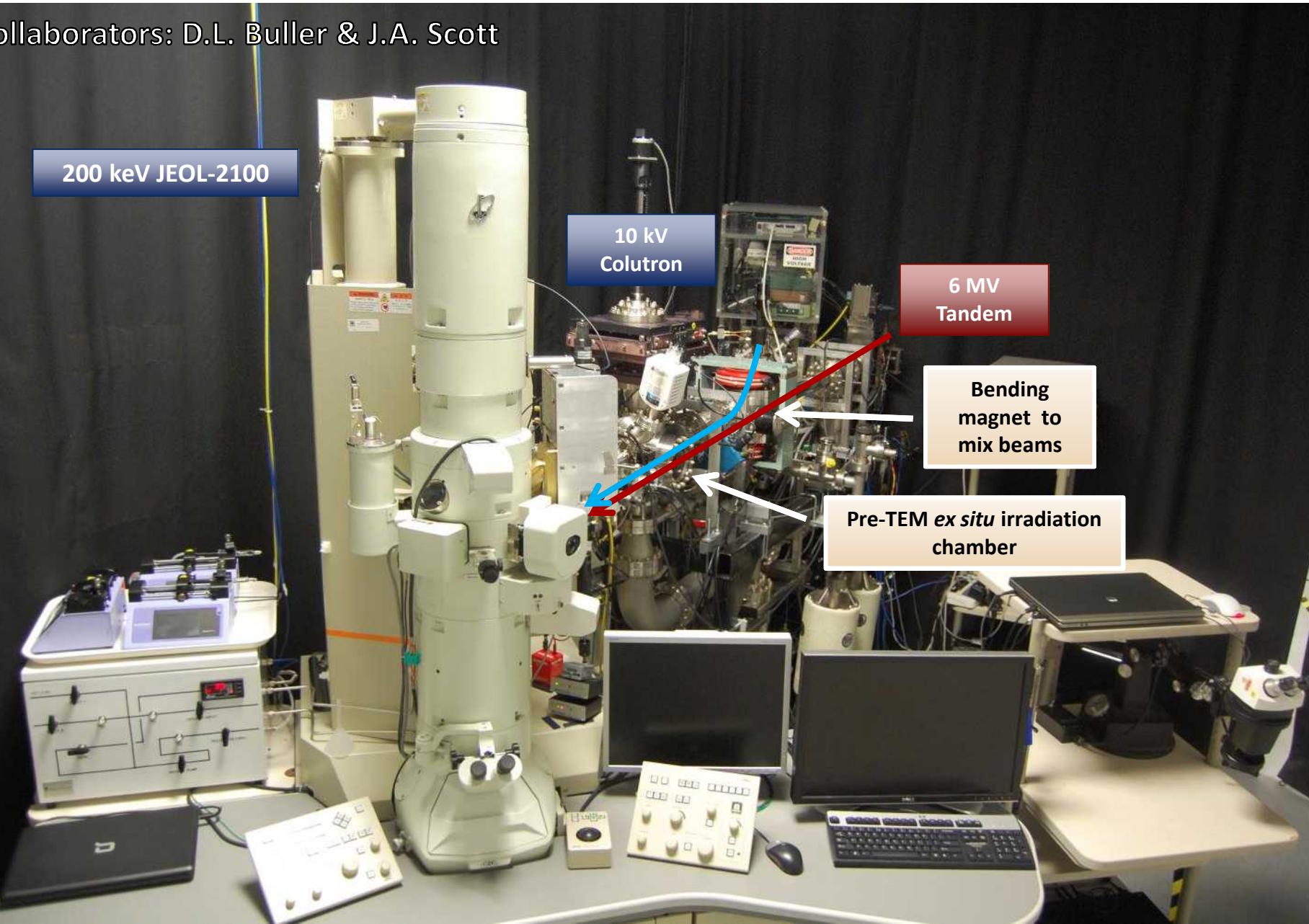
# Accelerators

- HVE EN Tandem
  - 0.8 – 6 MV/q
  - SNICS, Alphatross, Hiconex 834 sputter, and duoplasmatron sources
    - H, He, most elements except noble gases
  - Displacement damage
- Colutron G-1
  - 0.5 – 10 kV/q
  - Hot filament source
    - Gases
    - He/D<sub>2</sub>
  - Implantation

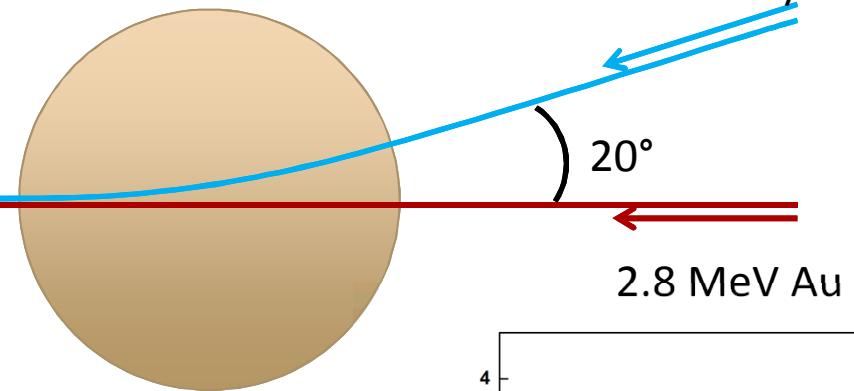
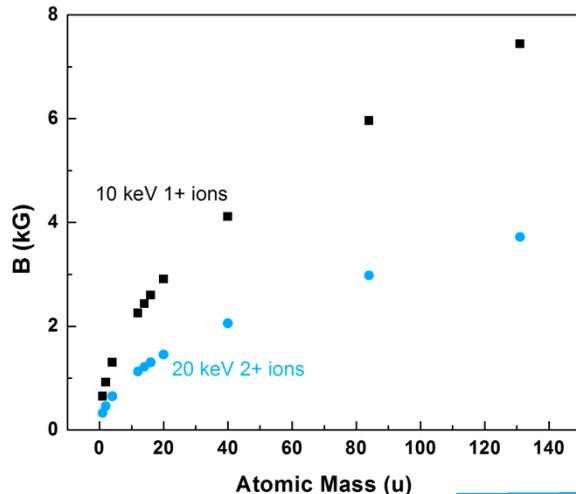


# TEM Facility

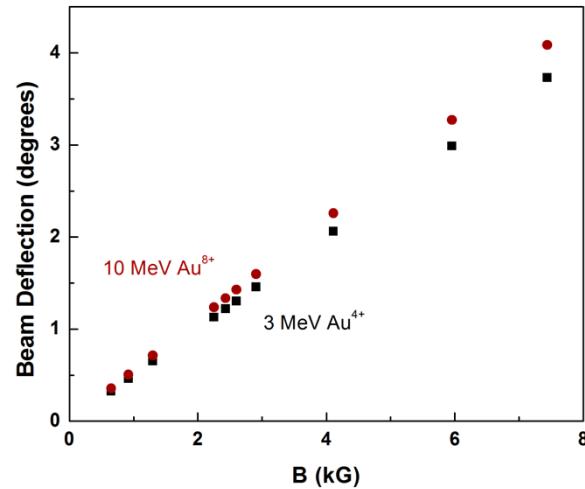
Collaborators: D.L. Buller & J.A. Scott



# Mixing the Beams

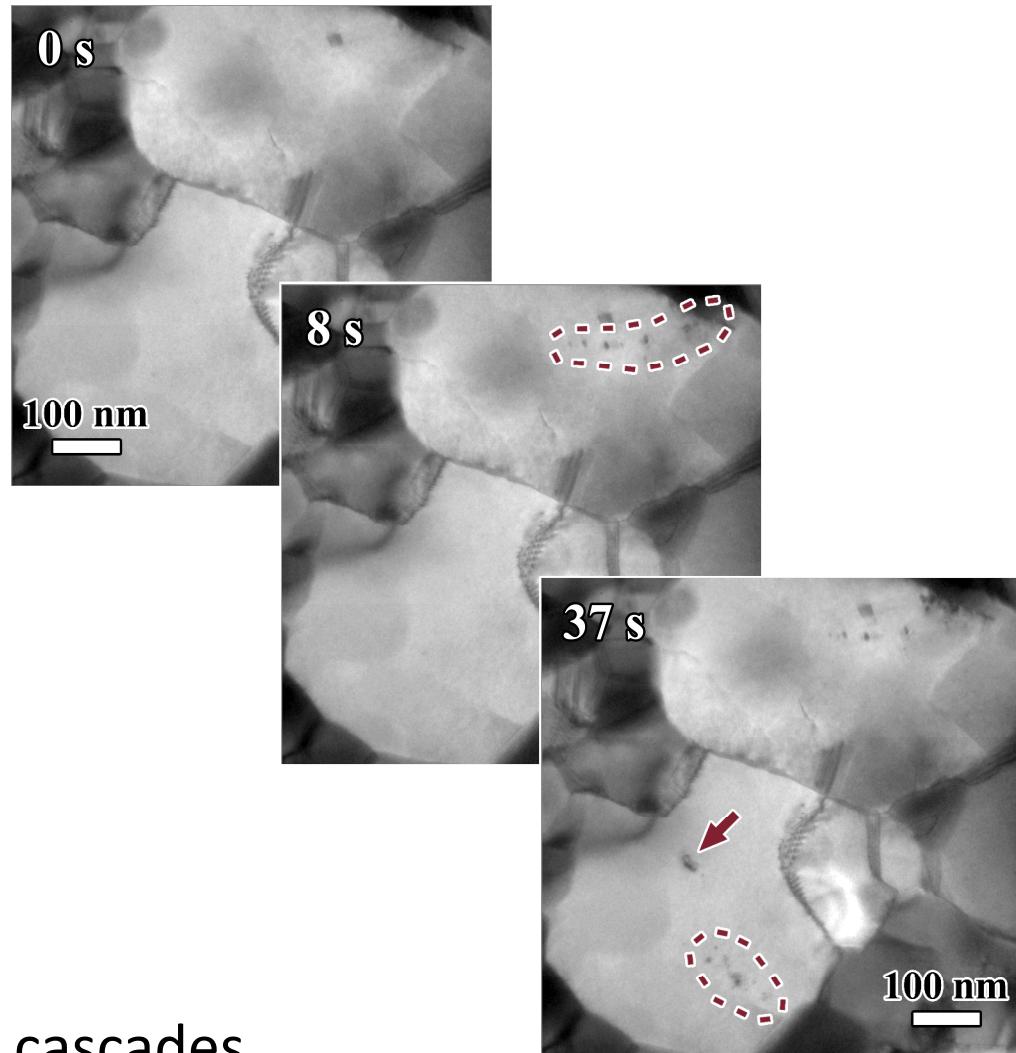
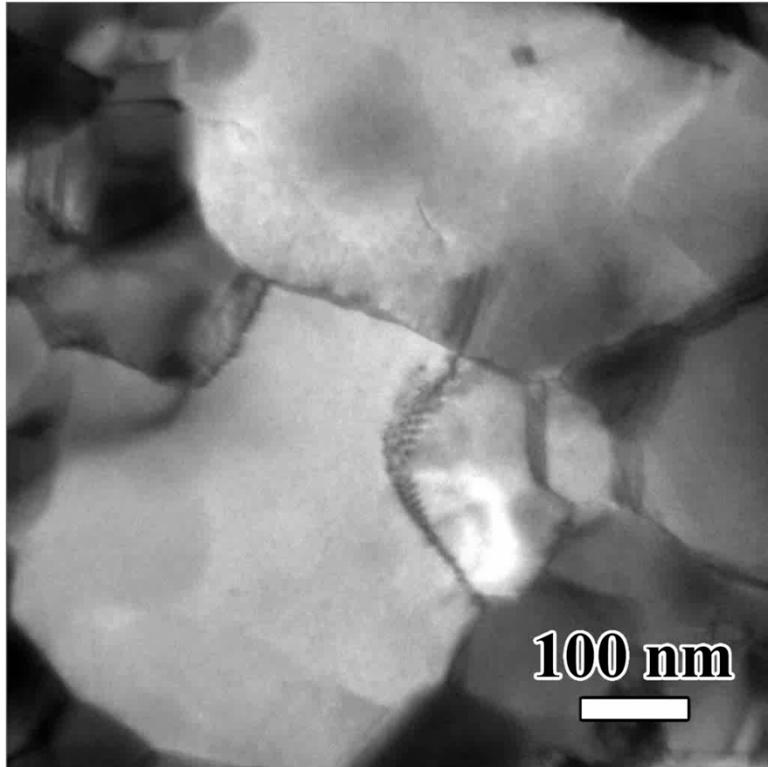


- Deflection can be accommodated for many heavy ion beams



# TEM: 2.8 MeV Au<sup>4+</sup>

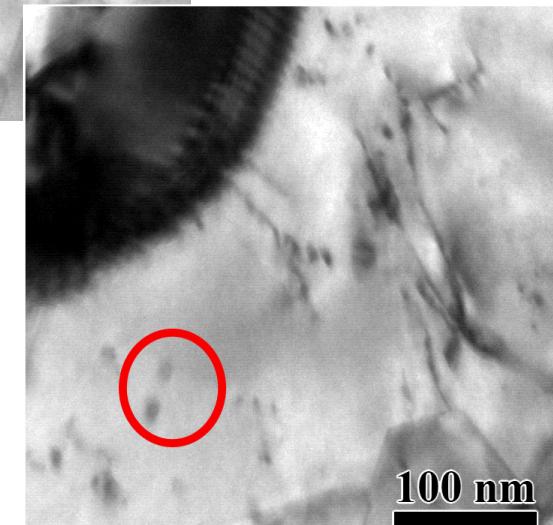
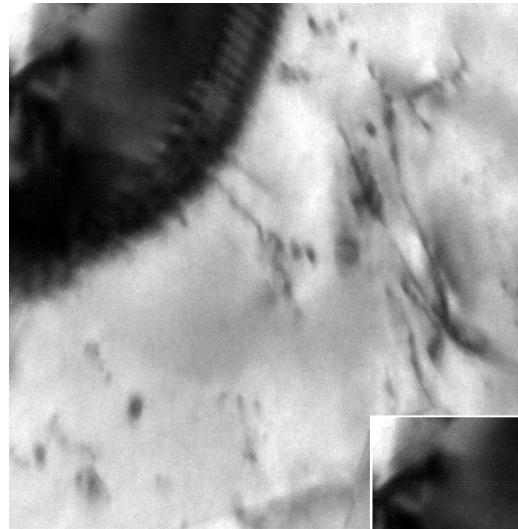
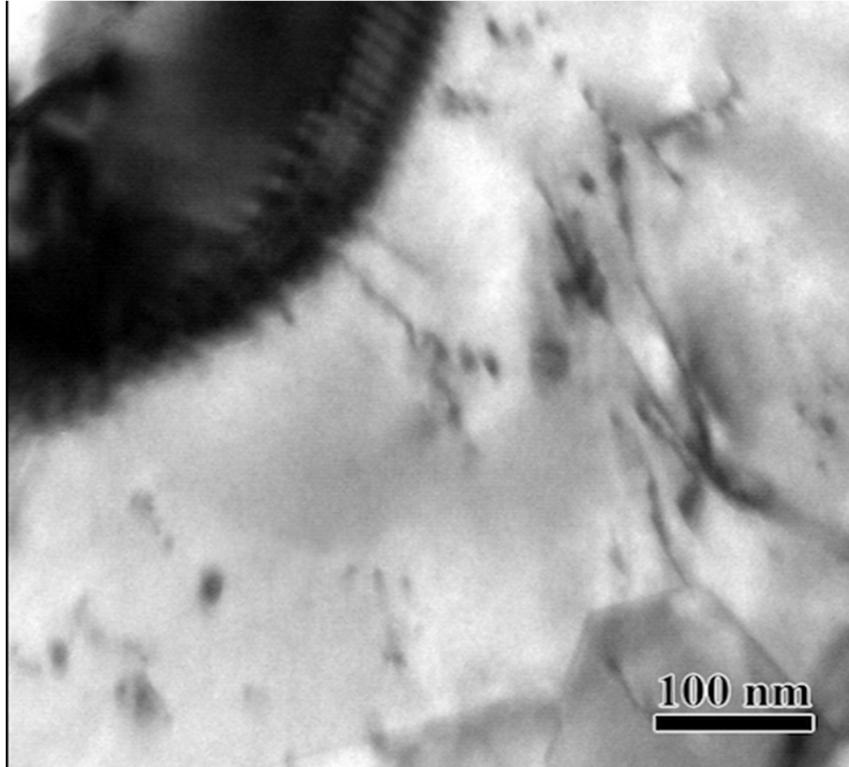
Video playback speed x5.



- Single Au ions
- Large defect clusters from cascades

# 2.8 MeV Au<sup>4+</sup> + 10 keV He<sup>+</sup>/D<sub>2</sub><sup>+</sup>

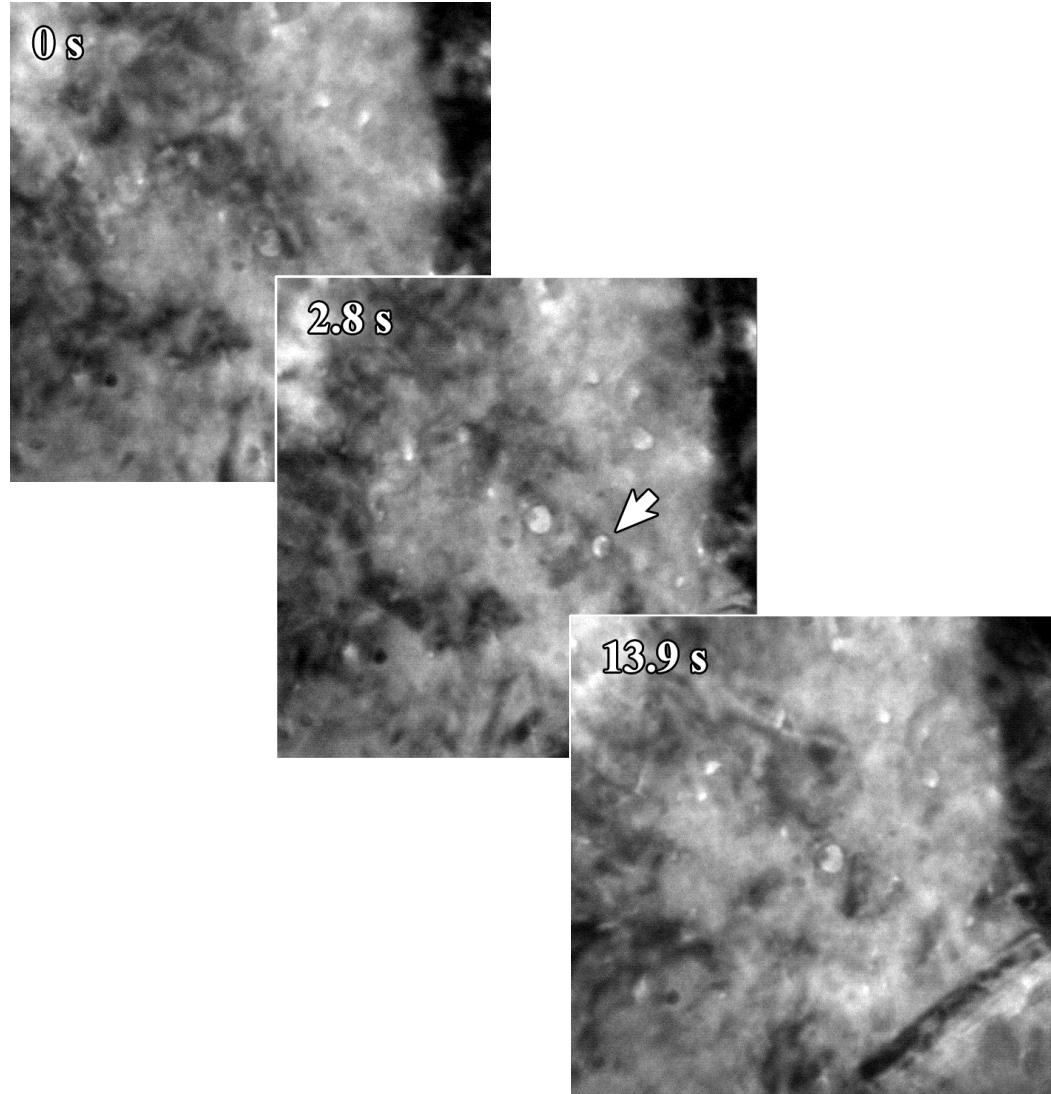
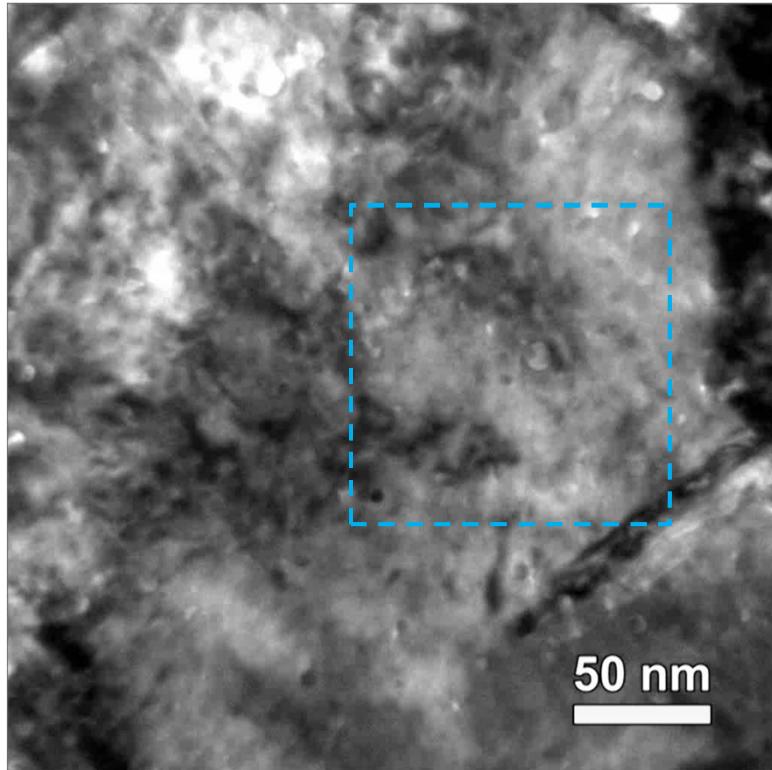
Video playback speed in real time.



- Dislocation loop moves between two pinning sites
  - ~30 nm

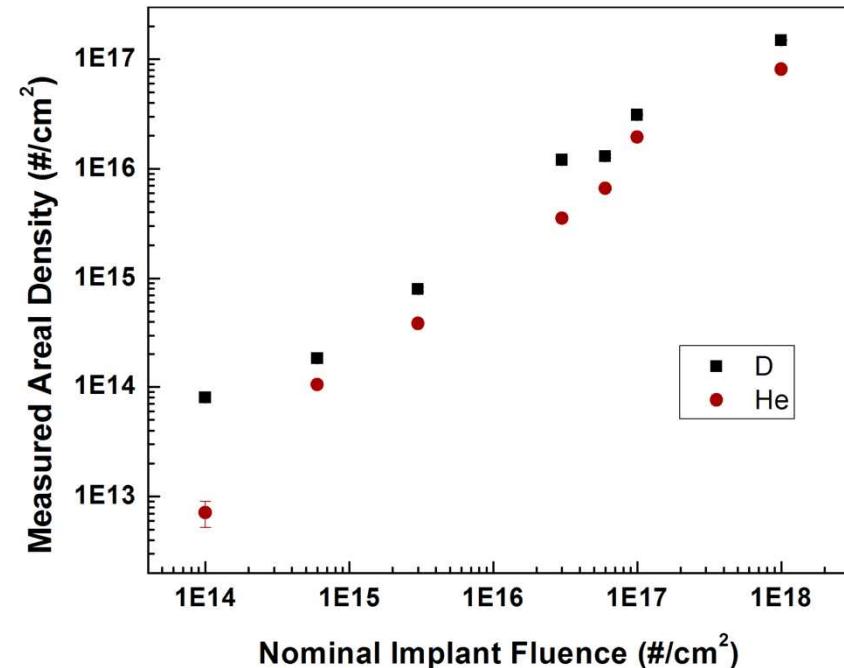
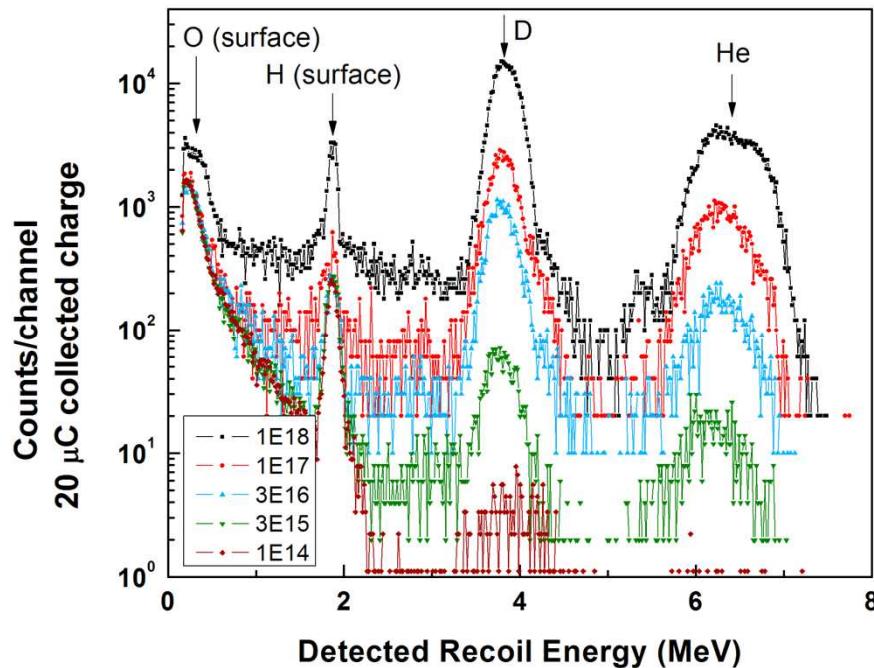
# 2.8 MeV Au<sup>4+</sup> + 10 keV He<sup>+</sup>/D<sub>2</sub><sup>+</sup>

Video playback speed x1.5.



- Approximate fluence:
  - Au  $1.2 \times 10^{13}$  ions/cm<sup>2</sup>
  - He  $1.3 \times 10^{15}$  ions/cm<sup>2</sup>
  - D  $2.2 \times 10^{15}$  ions/cm<sup>2</sup>
- Cavity nucleation and disappearance

- 10 keV He/D<sub>2</sub> beam into Si wafer



- Confirm that He and D are being implanted
- D/He ratio of  $\sim 1.8$

# Summary

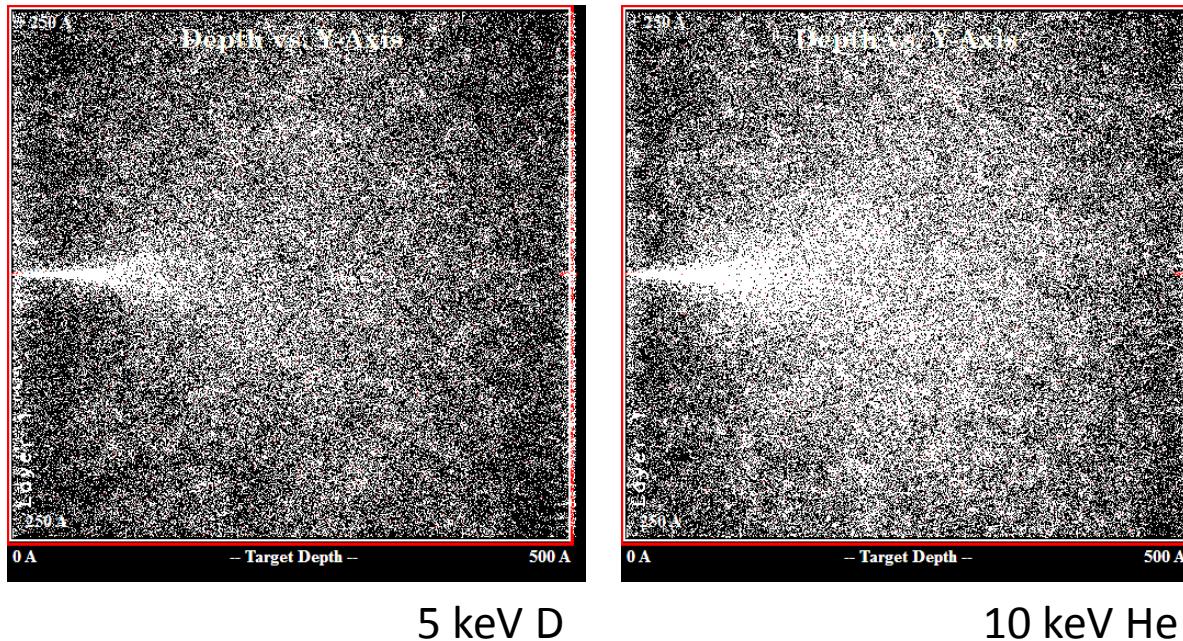
- Successfully constructed triple beam irradiation facility
- Confirmed beam composition
- Demonstrated results in a model system

## Future Plans

- Faster determination of beam composition
- Enhanced control of beam composition



# SRIM range estimation



- Similar predicted end of range
  - 5 keV D: 22 nm
  - 10 keV He: 23 nm
- Well-suited for TEM foil thickness (nominally 50 nm in this work)