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Design, implementation, and characterization of a triple beam *in situ* ion irradiation TEM facility

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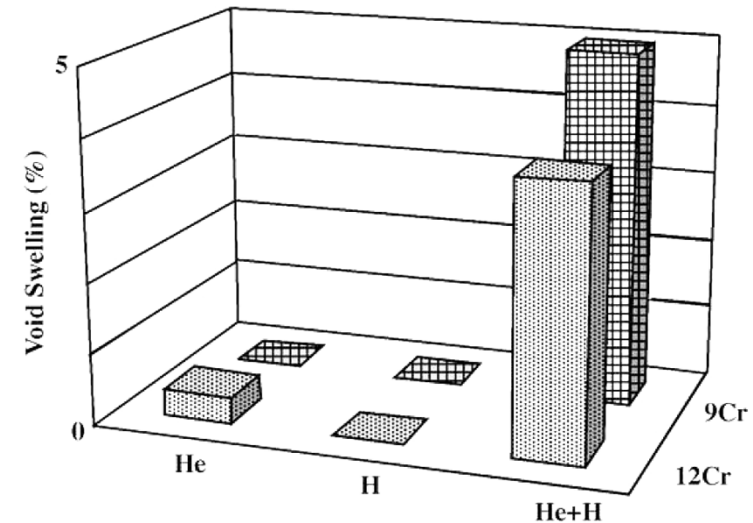
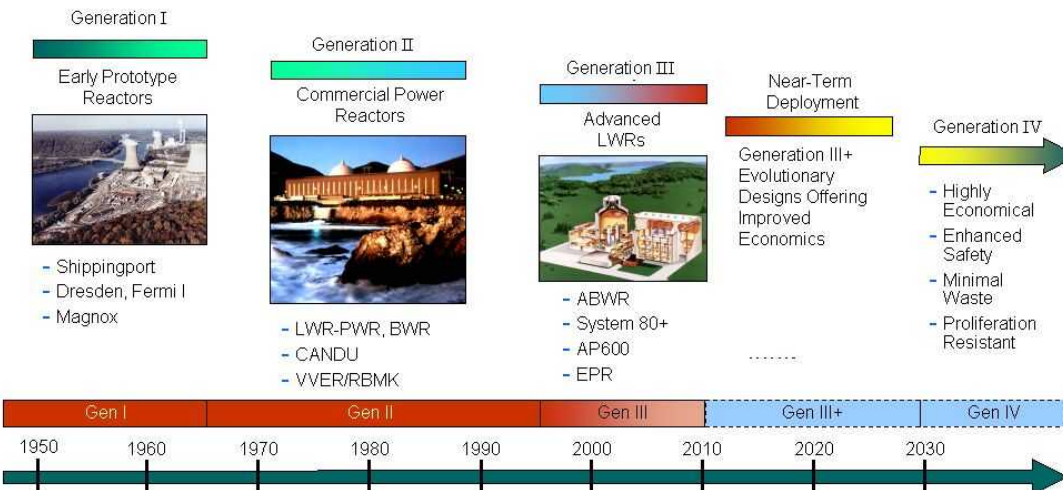
Motivation: Fission & Fusion

- Neutron damage
 - Displacement
 - Transmutation
- Individual components
- Synergistic effects

	Fission (Gen I)	Fission (Gen IV)	Fusion (DEMO/PROTO)	Spallation (ADS)
DCB2 Structural alloy T_{max}	<300 °C	300–1000 °C	550–1000 °C	140–600 °C
Max dose for core internal structures	~1 dpa	~30–200 dpa	~150 dpa	50–100 dpa
Max helium concentration	0.1 appm	~3–40 appm	~1500 appm (~10,000 appm for SiC)	~5000 appm/fpy
Max hydrogen concentration			~6750 appm	50,000–100,000 appm/fpy
Neutron Energy E_{max}	<1–2 MeV	<1–3 MeV	<14 MeV	Several hundred MeV

Fluss and King, 2009.

Generation IV: Nuclear Energy Systems Deployable no later than 2030 and offering significant advances in sustainability, safety and reliability, and economics



Tanaka, et al, J Nuc Mater, 2004.

Slide 2

DCB2

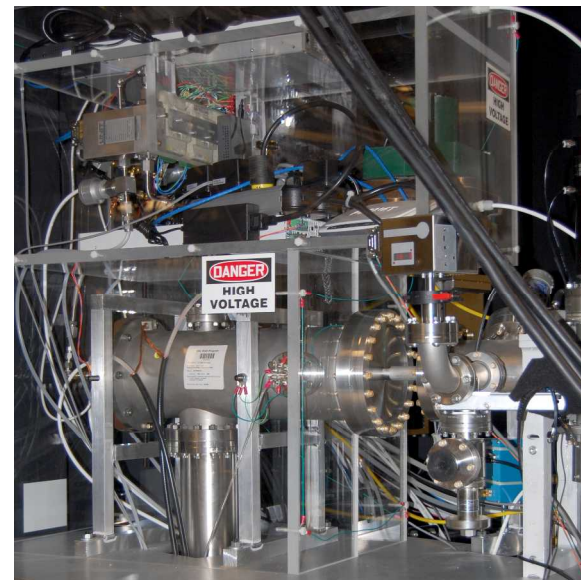
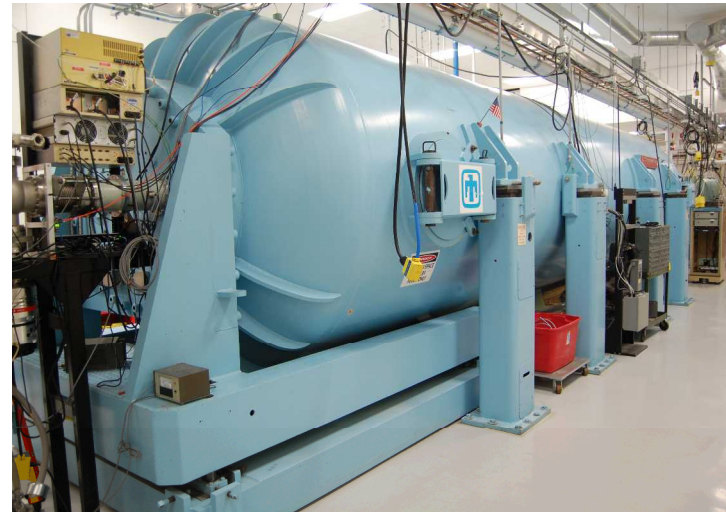
Gen1-4 reactor schematic

Bufford, Daniel C, 5/16/2014

Accelerators

- HVE EN Tandem
 - 0.8 – 6 MV/q
 - SNICS, Alphasross, Hiconex 834 sputter, and duoplasmatron sources
 - H, He, most elements except noble gases
 - Displacement damage

- Colutron G-1
 - 0.5 – 10 kV/q
 - Hot filament source
 - Gases
 - He/D₂
 - Implantation



TEM Facility

Collaborators: D.L. Buller & J.A. Scott

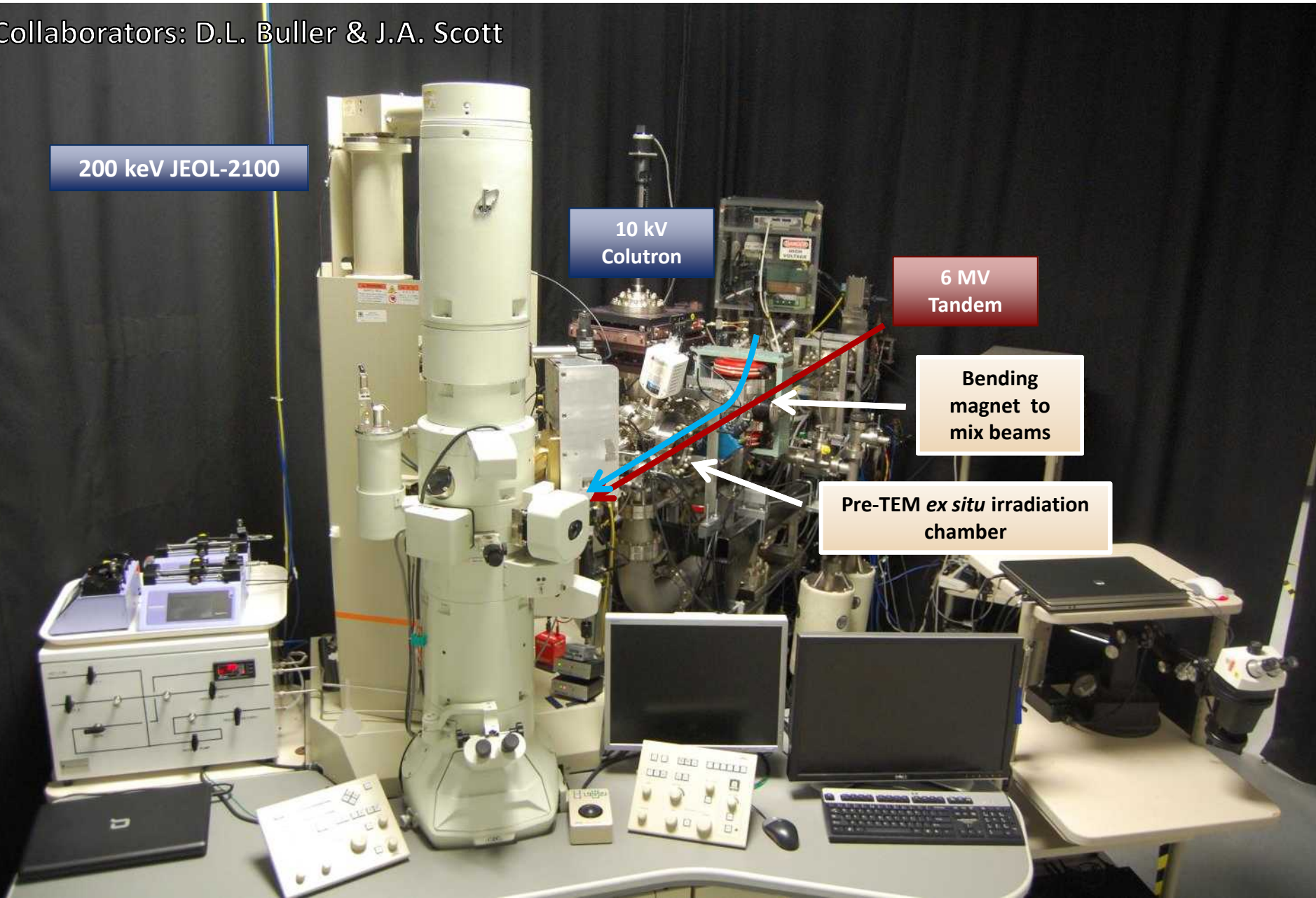
200 keV JEOL-2100

10 kV
Colutron

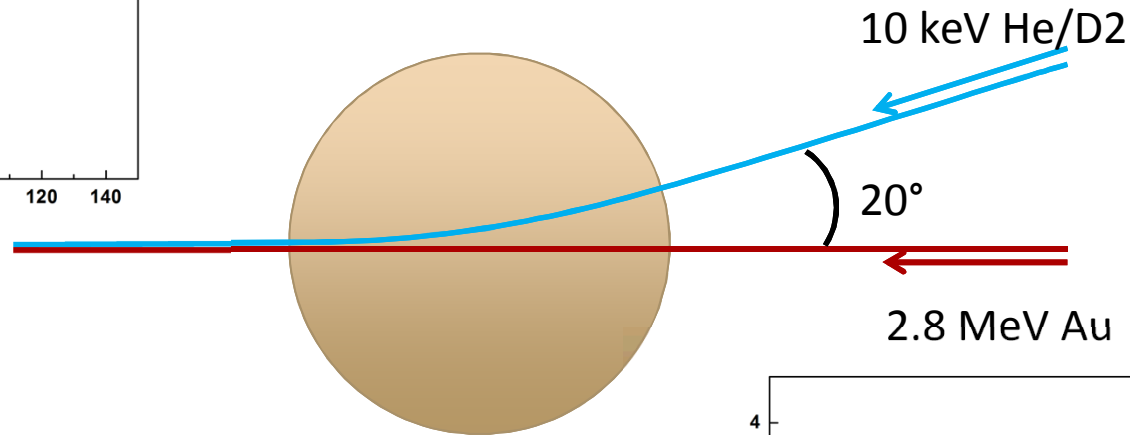
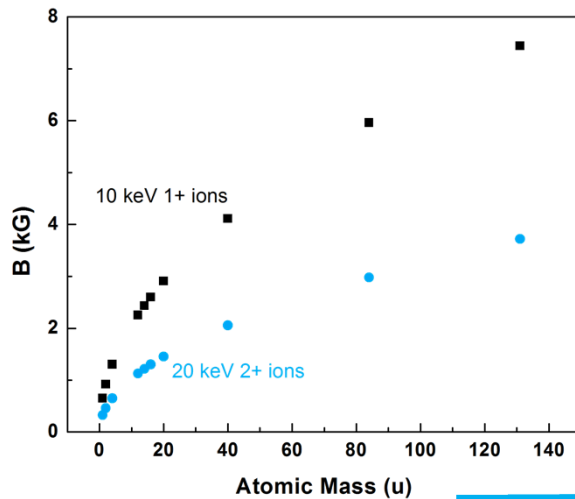
6 MV
Tandem

Bending
magnet to
mix beams

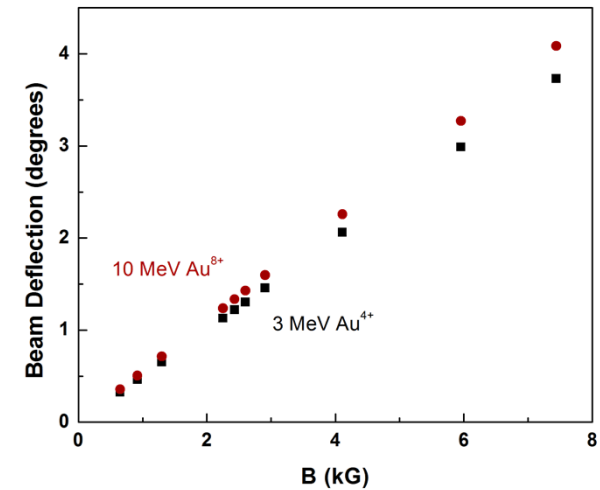
Pre-TEM *ex situ* irradiation
chamber



Mixing the Beams

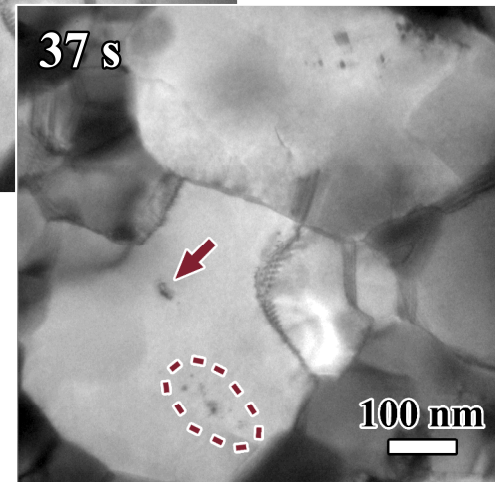
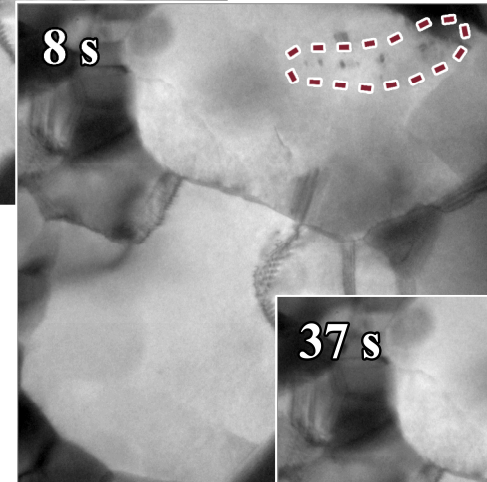
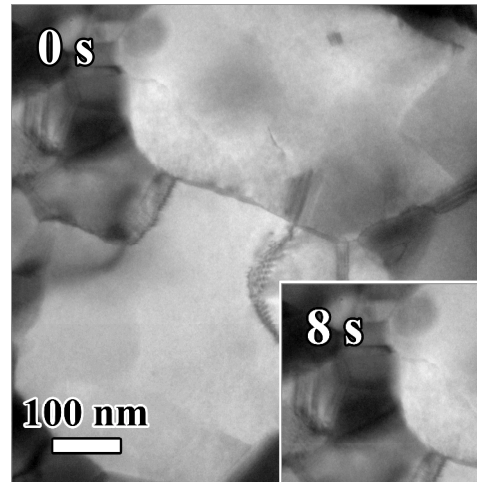
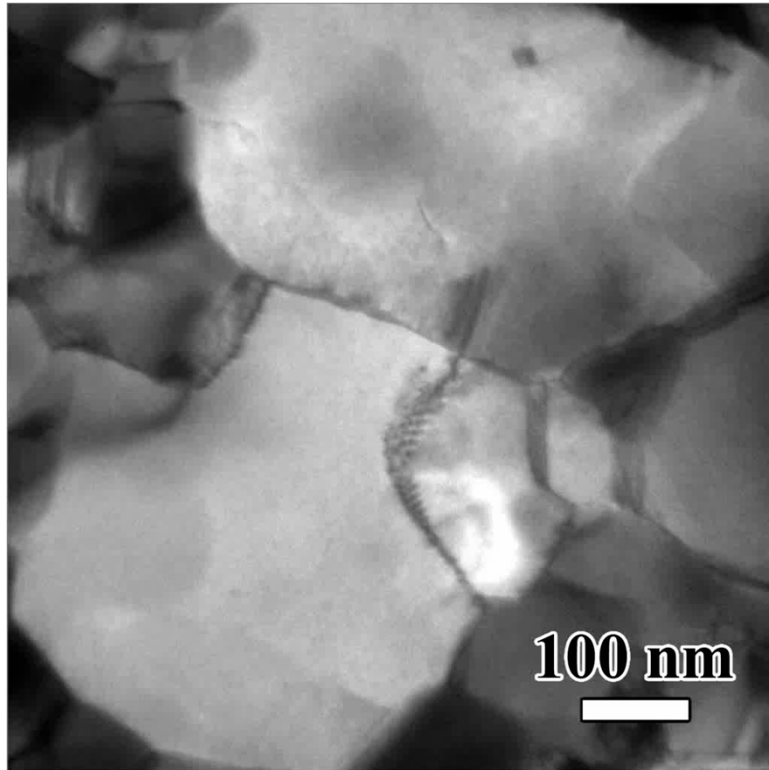


- Deflection can be accommodated for many heavy ion beams



TEM: 2.8 MeV Au⁴⁺

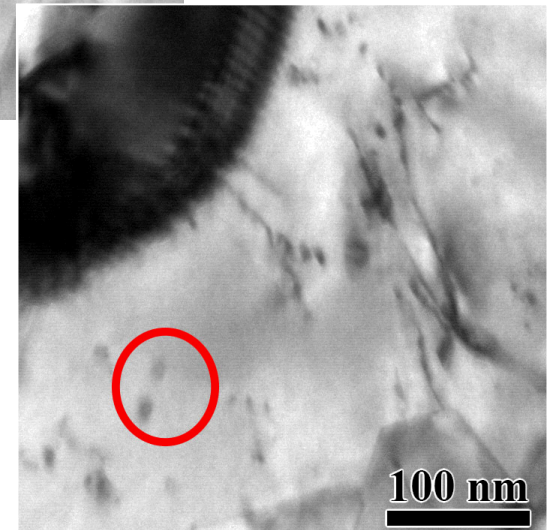
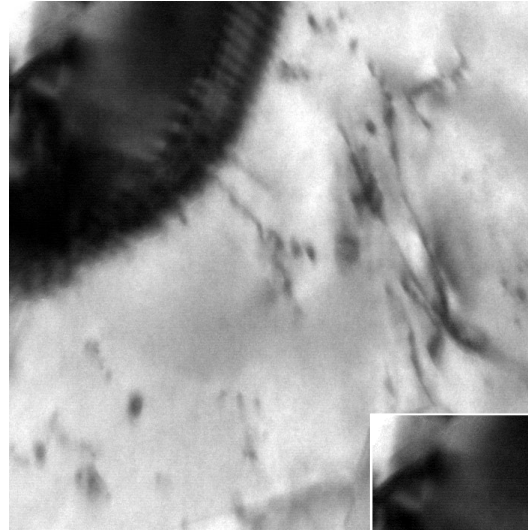
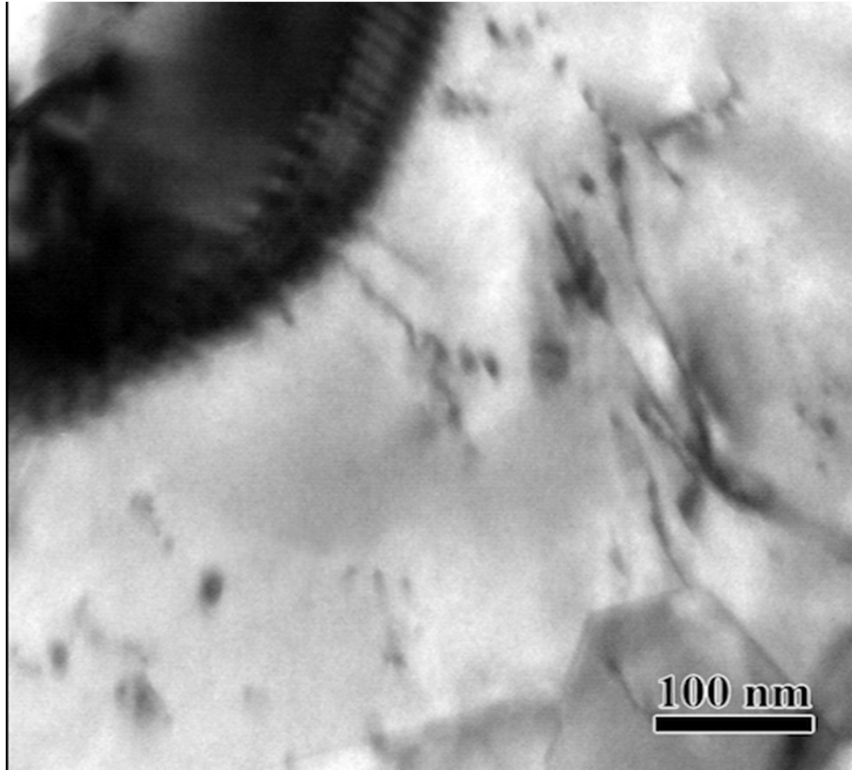
Video playback speed x5.



- Single Au ions
- Large defect clusters from cascades

$2.8 \text{ MeV Au}^{4+} + 10 \text{ keV He}^+ / \text{D}_2^+$

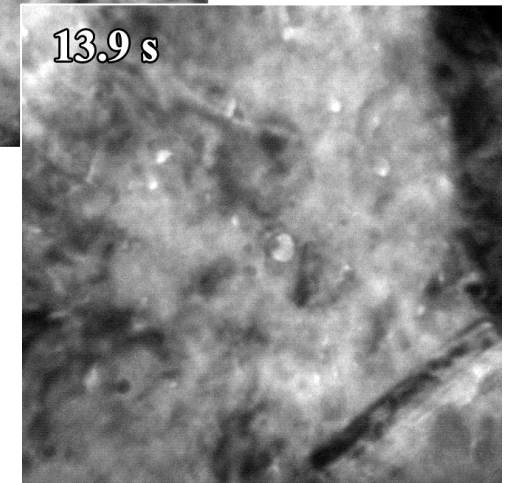
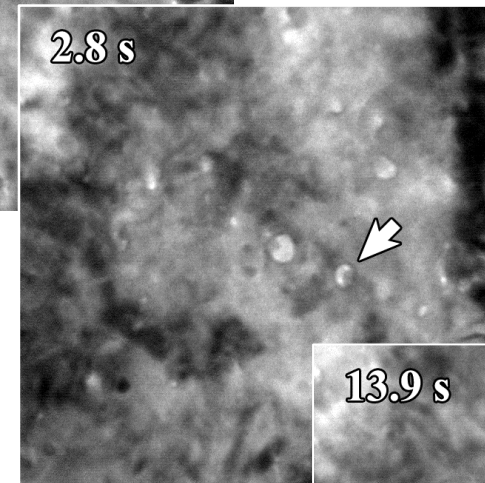
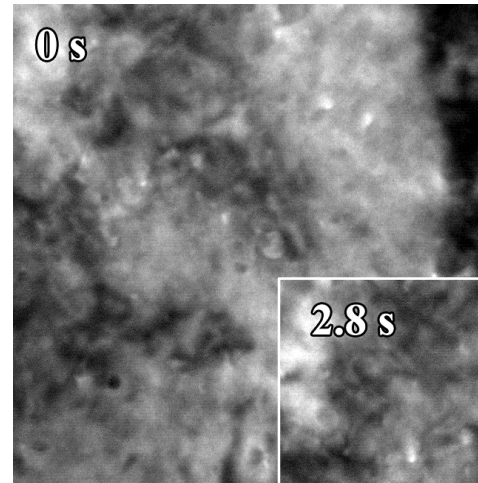
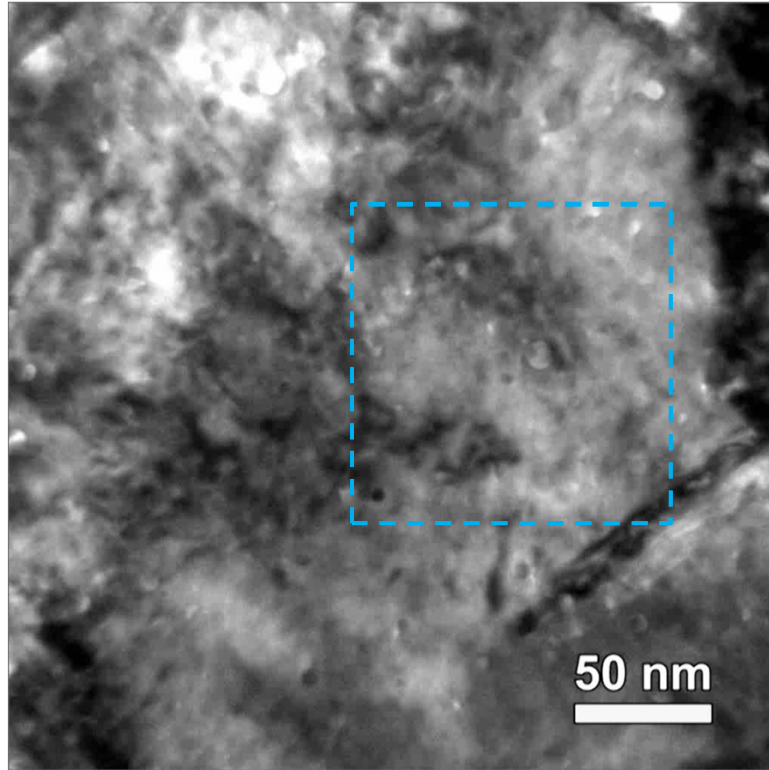
Video playback speed in real time.



- Dislocation loop moves between two pinning sites
 - ~30 nm

2.8 MeV Au⁴⁺ + 10 keV He⁺ / D₂⁺

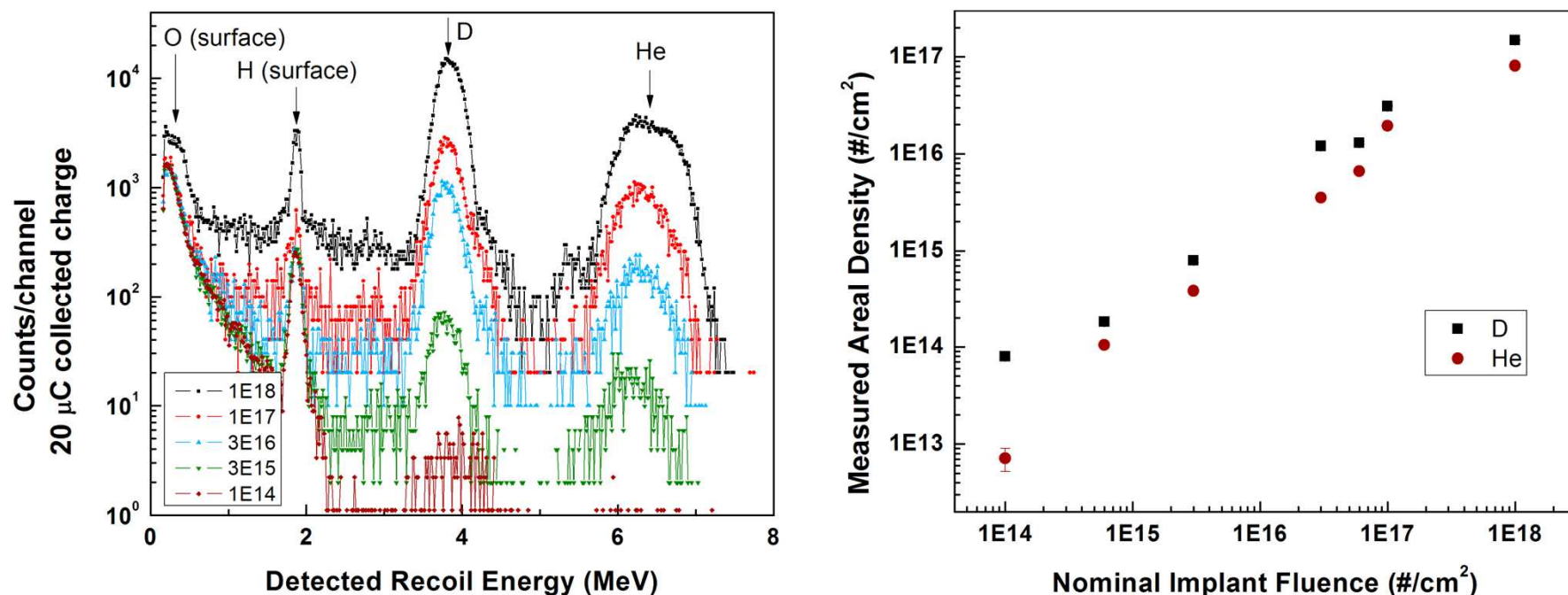
Video playback speed x1.5.



- Approximate fluence:
 - Au 1.2×10^{13} ions/cm²
 - He 1.3×10^{15} ions/cm²
 - D 2.2×10^{15} ions/cm²
- Cavity nucleation and disappearance

ERD

- 10 keV He/D₂ beam into Si wafer



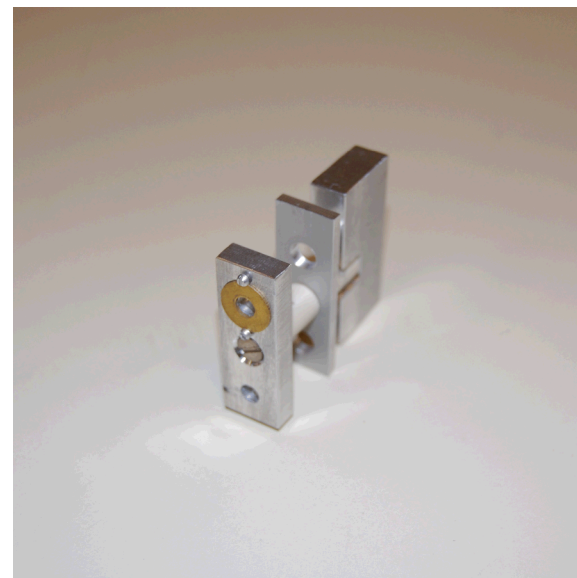
- Confirm that He and D are being implanted
- D/He ratio of ~ 1.8

Summary

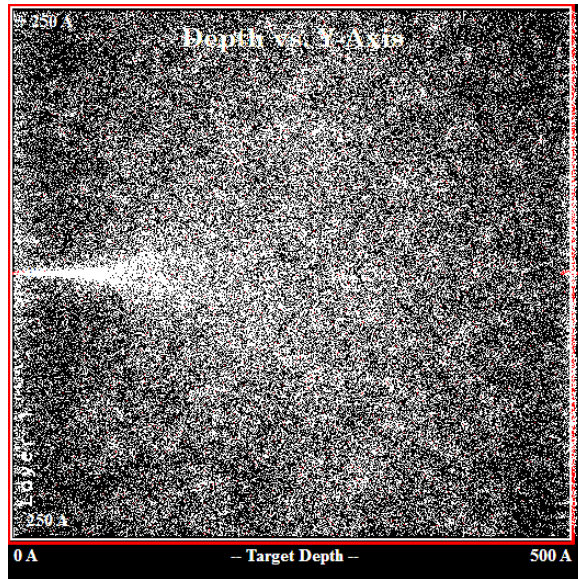
- Successfully constructed triple beam irradiation facility
- Confirmed beam composition
- Demonstrated results in a model system

Future Plans

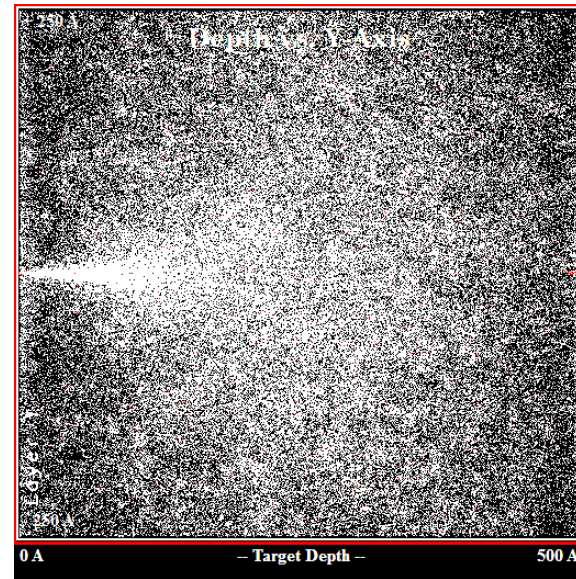
- Faster determination of beam composition
- Enhanced control of beam composition



SRIM range estimation



5 keV D



10 keV He

- Similar predicted end of range
 - 5 keV D: 22 nm
 - 10 keV He: 23 nm
- Well-suited for TEM foil thickness (nominally 50 nm in this work)