

Z-Pinch Fusion Energy Technology

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Fuel Cycle Experiments and Analysis

Nuclear Energy and Global Security Technologies

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*Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy under contract DE-AC04-94AL85000.





Z-IFE Power Plant Baseline Parameters

Target Yield 3 – 20 GJ
Rep. Rate (per chamber) 0.1 – 0.3 Hz
Fusion Power per chamber 0.3 - 6 GWth
Number of Chambers 10 - 1

Chamber

Shape Spherical or Ellipsoidal
Dimension 4 m internal radius
Material F82H Steel
Wall Thickness 15-30 cm

Coolant

Coolant Choice Flibe
Jet Design Circular Array
Standoff (Target to First Jet) 0-2 m
Void Fraction 0.05 – 0.67
Curtain Operating Temperature 950 K
Average Curtain Coolant Flow 12 m³/s
Heat Exchanger Coolant Flow 0.47 m³/s
Heat Exchanger Temp. Drop 133 K
Pumping Power 1.3 MW/chamber
Heat Cycle Rankine
Heat Exchanger Type Shell and Tube

Tritium Recovery

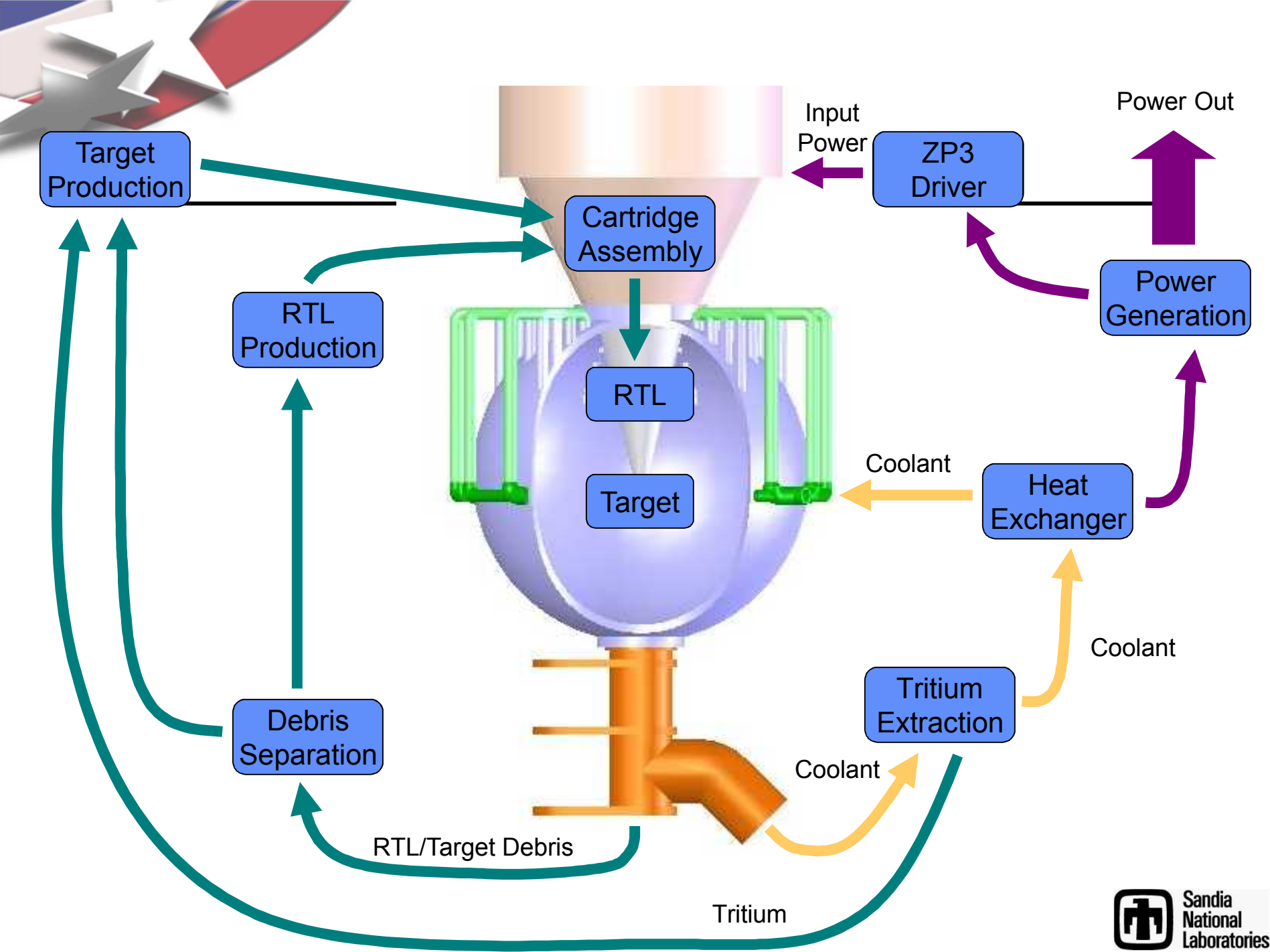
Breeding Ratio 1.1
Tritium Recovered per Shot 0.017 g
Extraction Type Countercurrent

RTL(Steel)

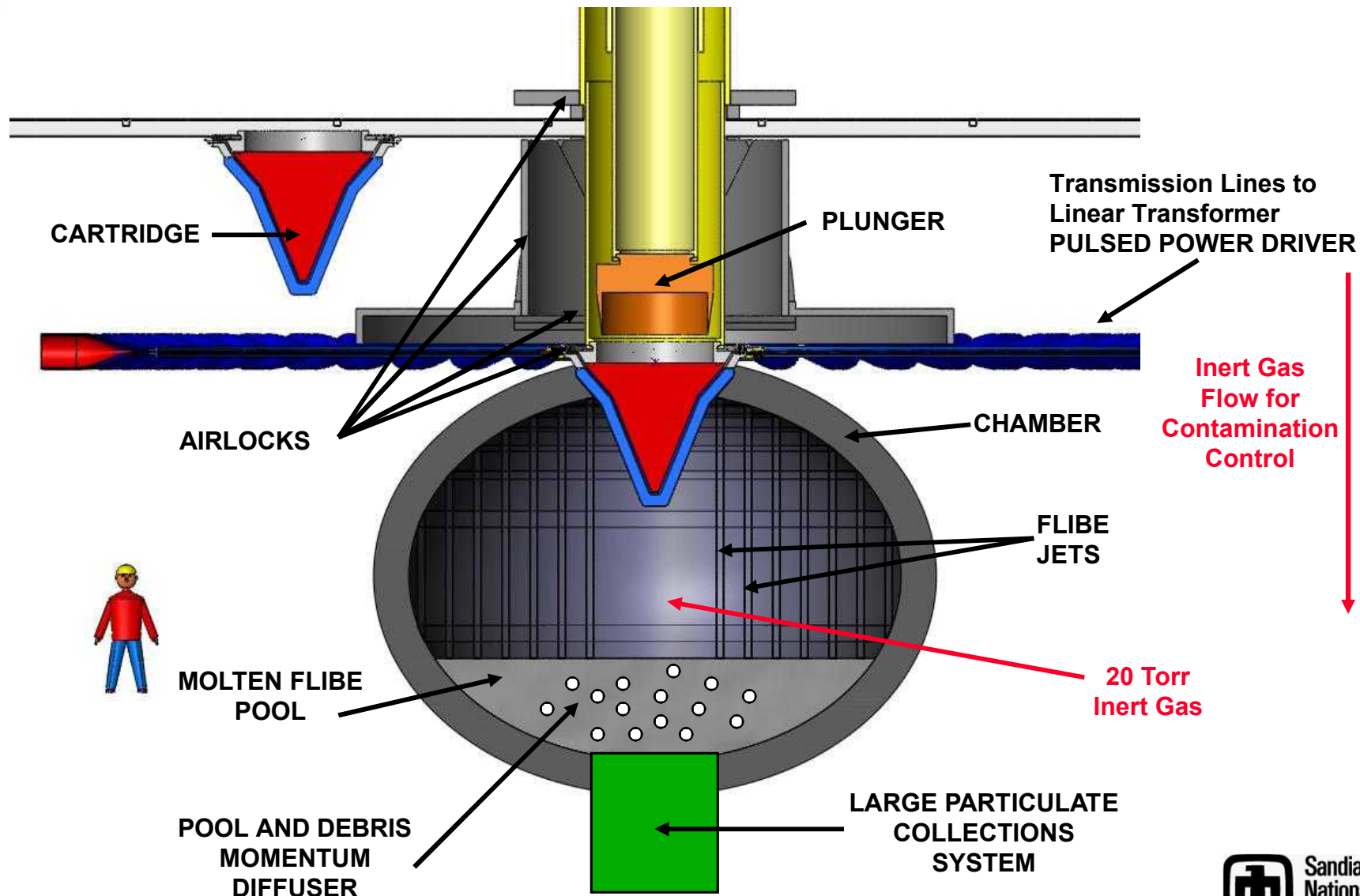
RTL Material 1004 Carbon Steel
Cone Dimensions 1 m Ø x 0.1 m Ø x 2 m h
Outer Cone Thickness 0.9 mm → 0.52 mm
Inner Cone Thickness 0.52 mm
Mass per RTL (2 cones) 50 kg → 34 kg

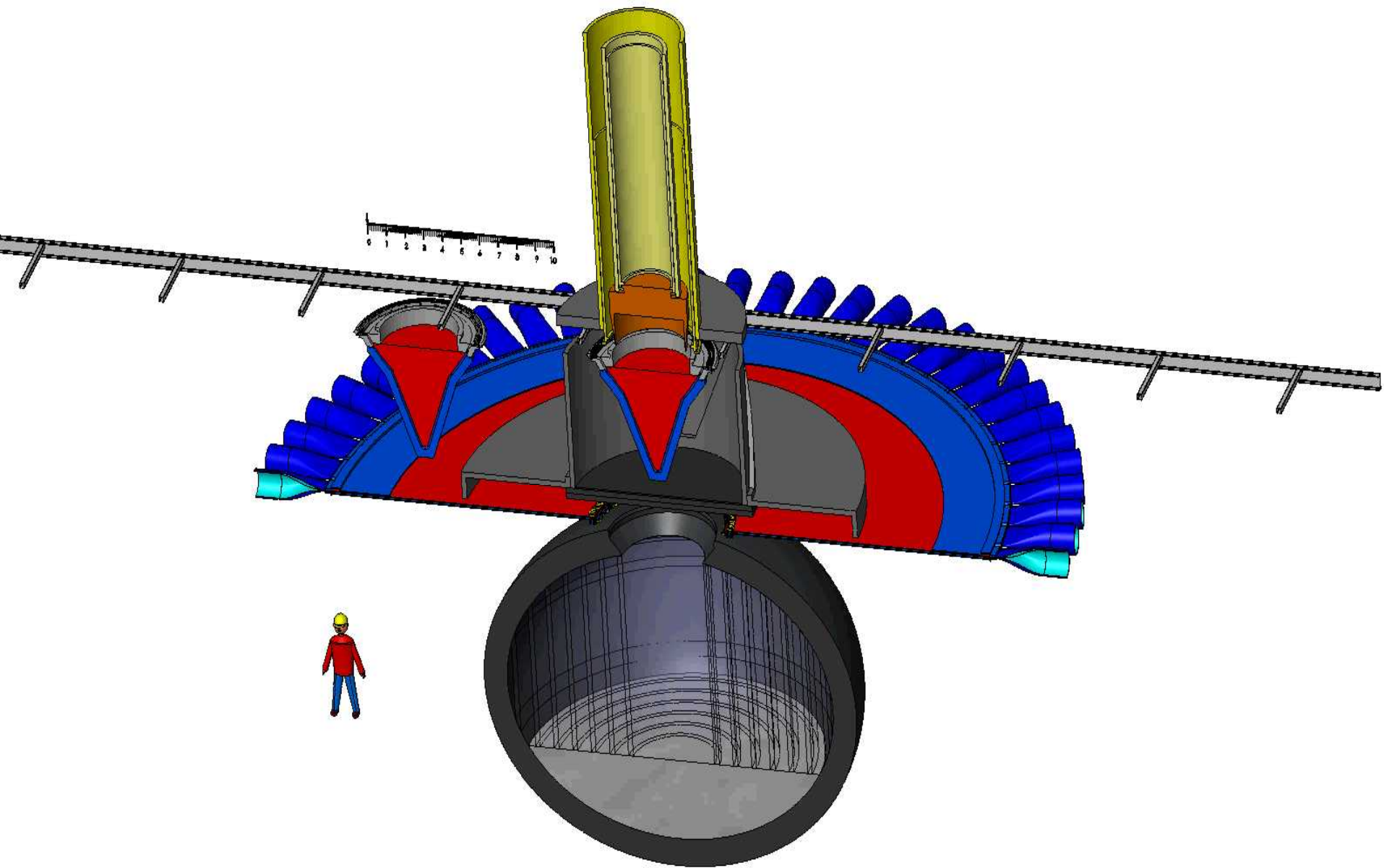
RTL Manufacturing

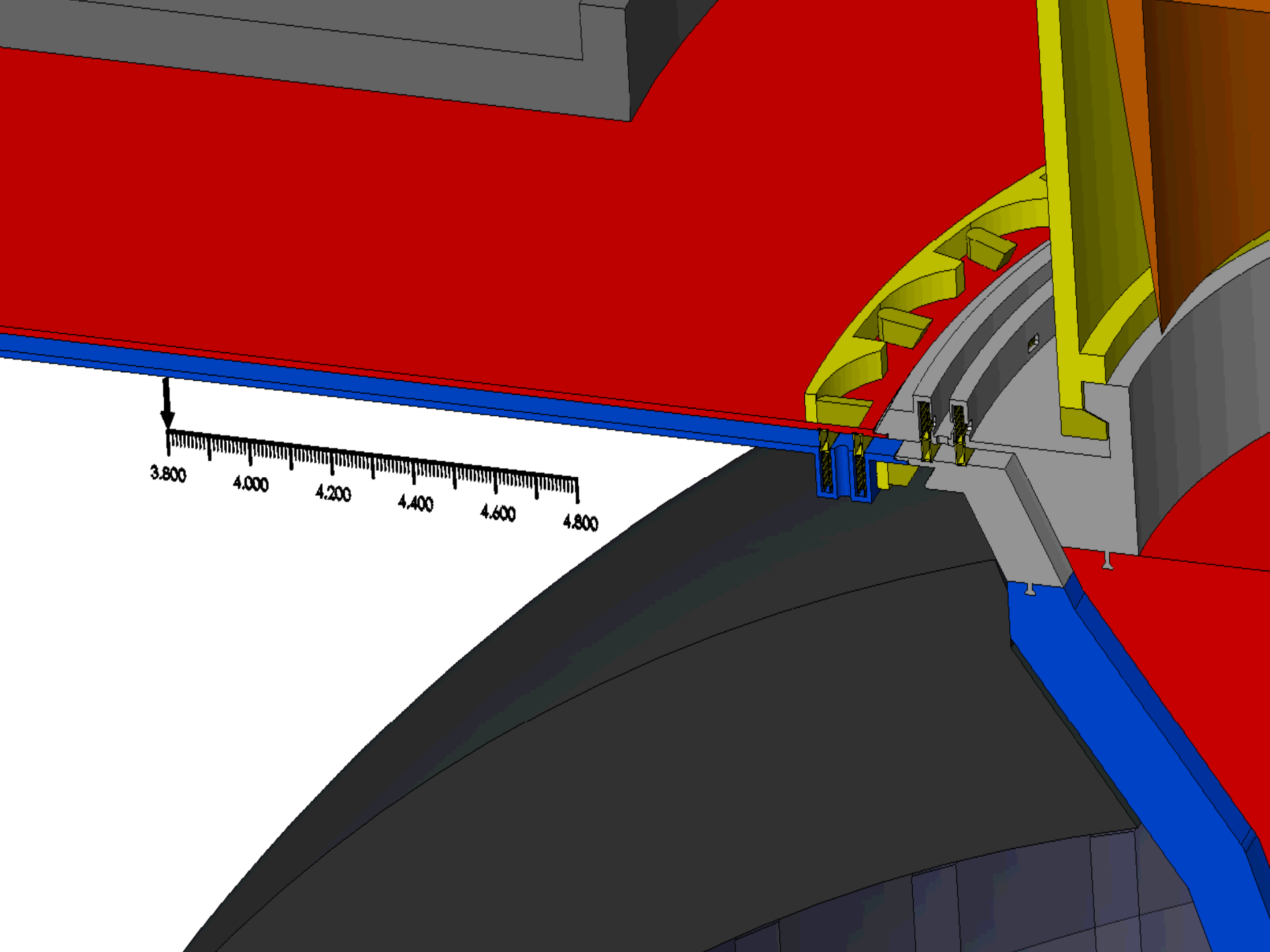
Furnace Electric Arc or Flibe Cast
Production Sheet Metal/Deep Draw
Or Cast
Energy Demand ~5-200 MW for ten chambers



BASE Z-IFE UNIT

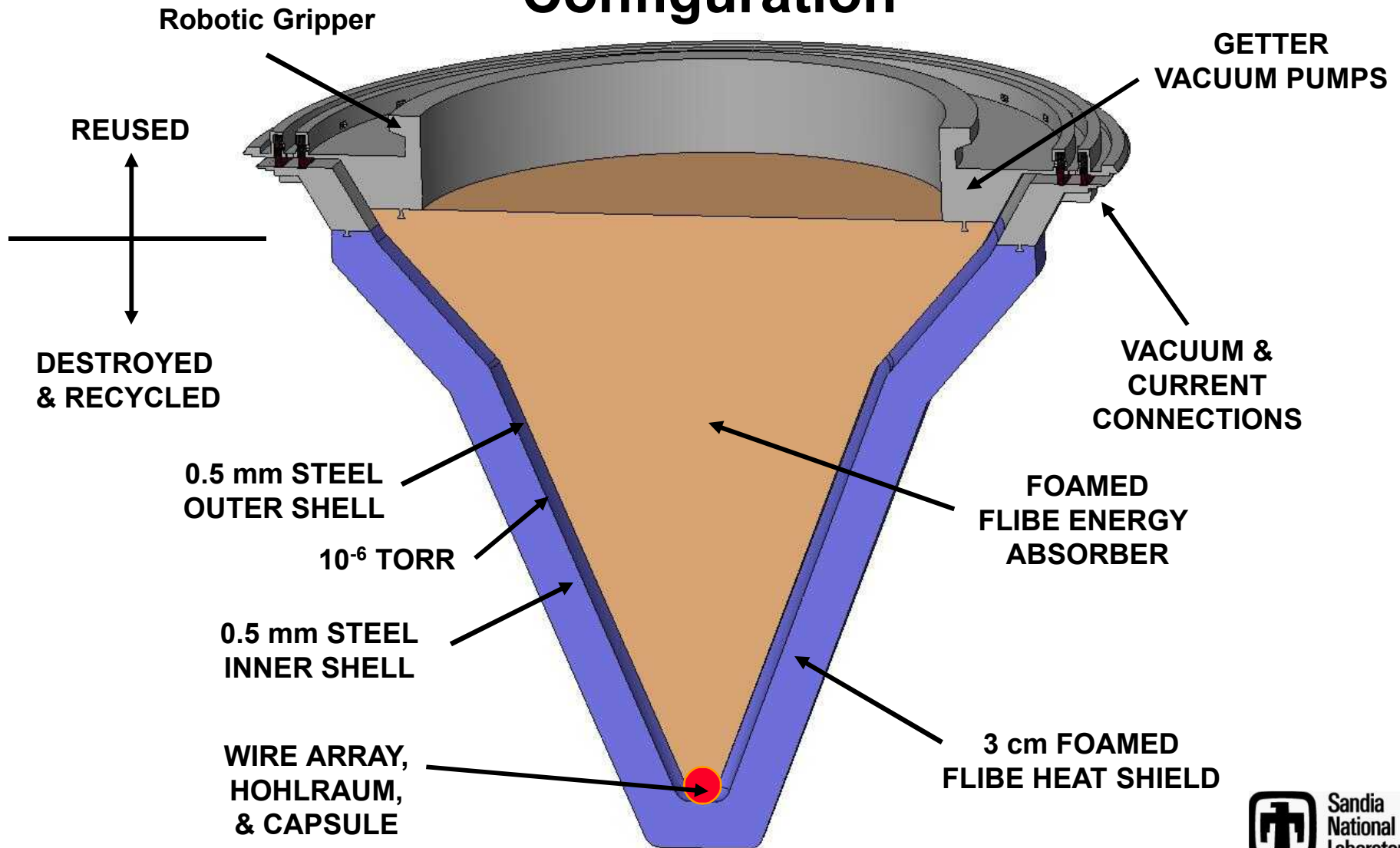




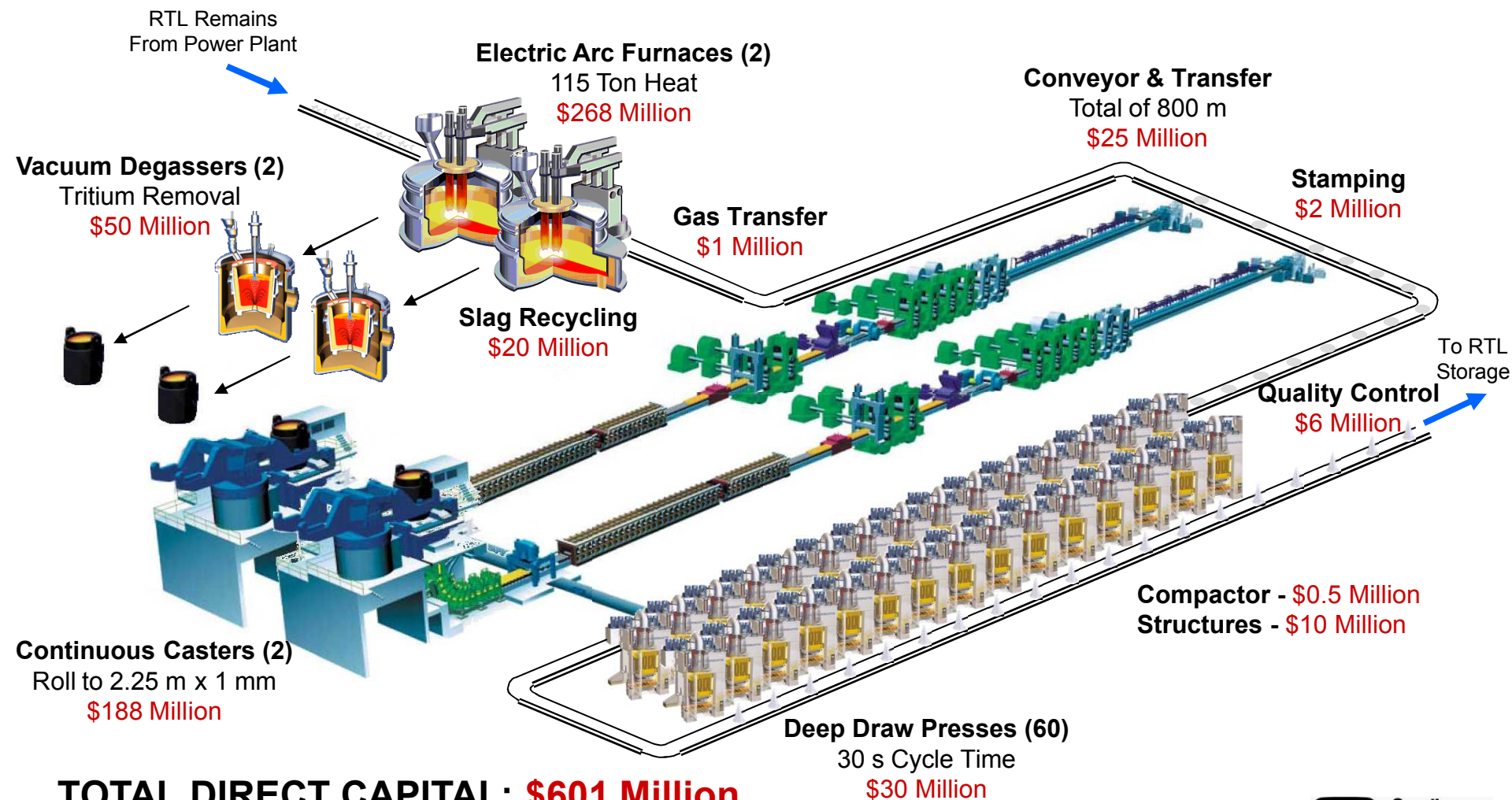


Not to Scale

Recyclable Transmission Line Configuration

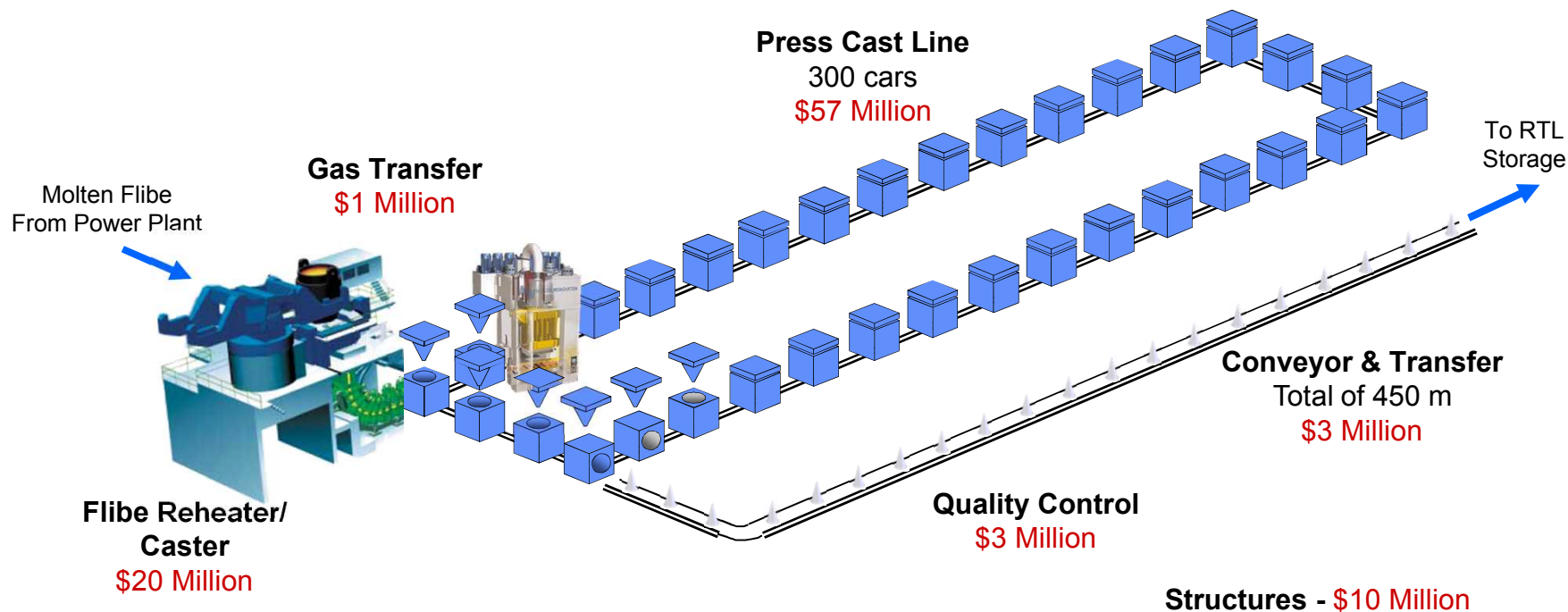


Steel RTL Manufacturing Plant (2 Million Tons/Year)



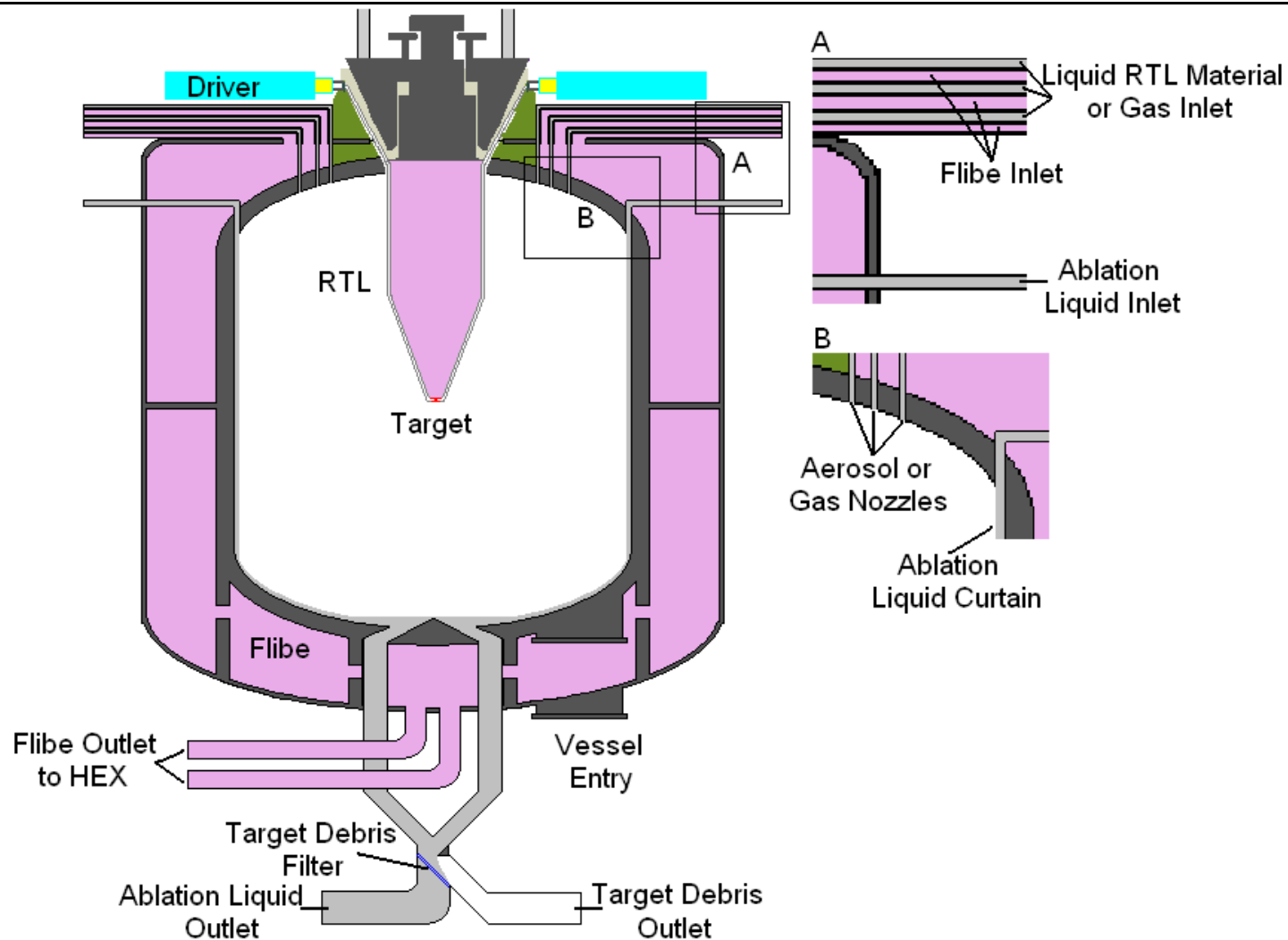
TOTAL DIRECT CAPITAL: \$601 Million
ELECTRICITY USE: 184 MWe

Cast Flibe RTL Manufacturing Plant



TOTAL DIRECT CAPITAL: \$94 Million
ELECTRICITY USE: 5 MWe

Power Plant Vessel Concept (1)

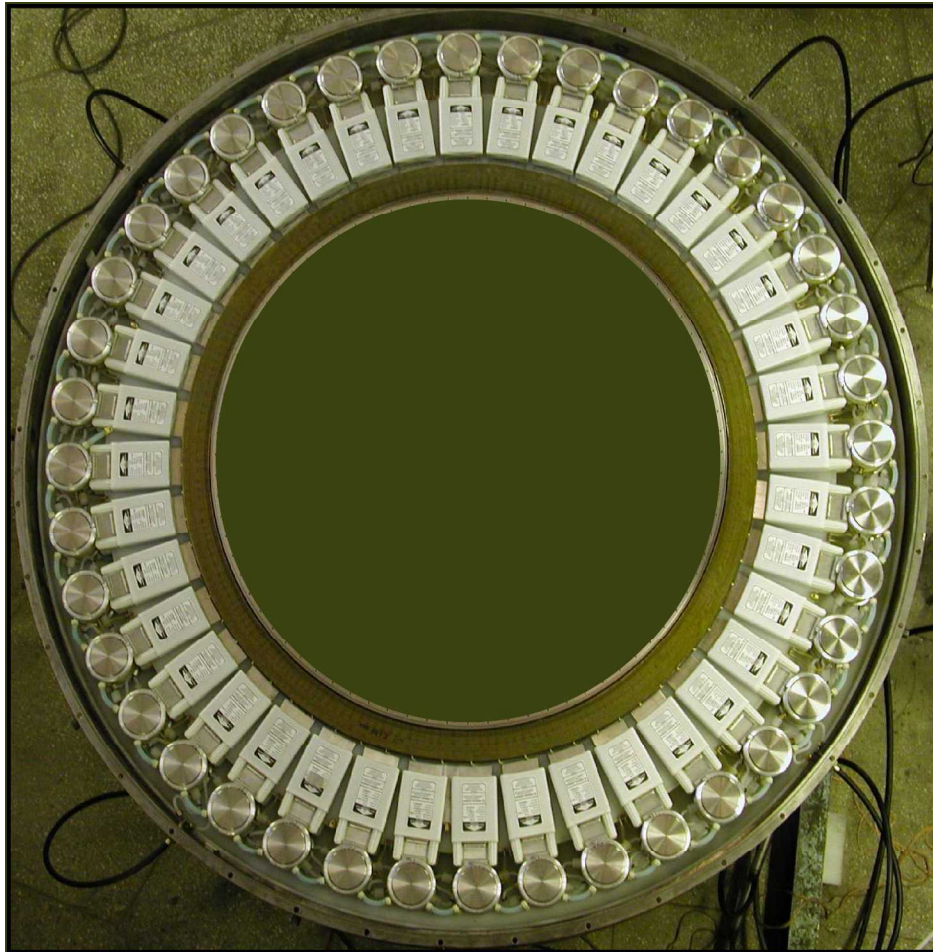




Immediate Science Issues to be Addressed

- **High Yield Inertial Confinement Fusion in the laboratory**
- **Increasing energy density and efficiency of pulsed power systems**
- **Understanding the mitigation of high intensity x-rays and the resulting shrapnel generation**
- **Material science of FLiBe as an engineered solid material as well as a large volume coolant**
- **Intermediate applications of fusion neutrons to provide a basis for large scale designs**

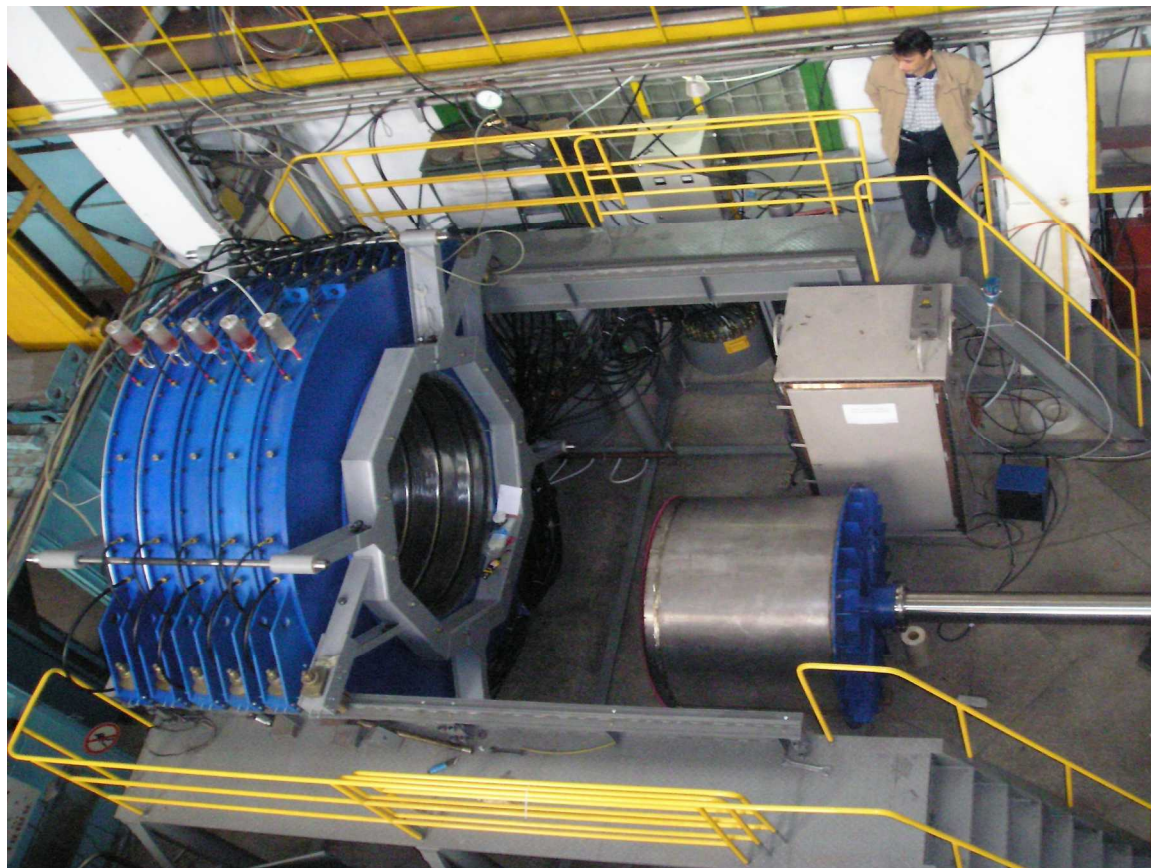
Linear Transformer Driver



Linear Transformer Driver Test



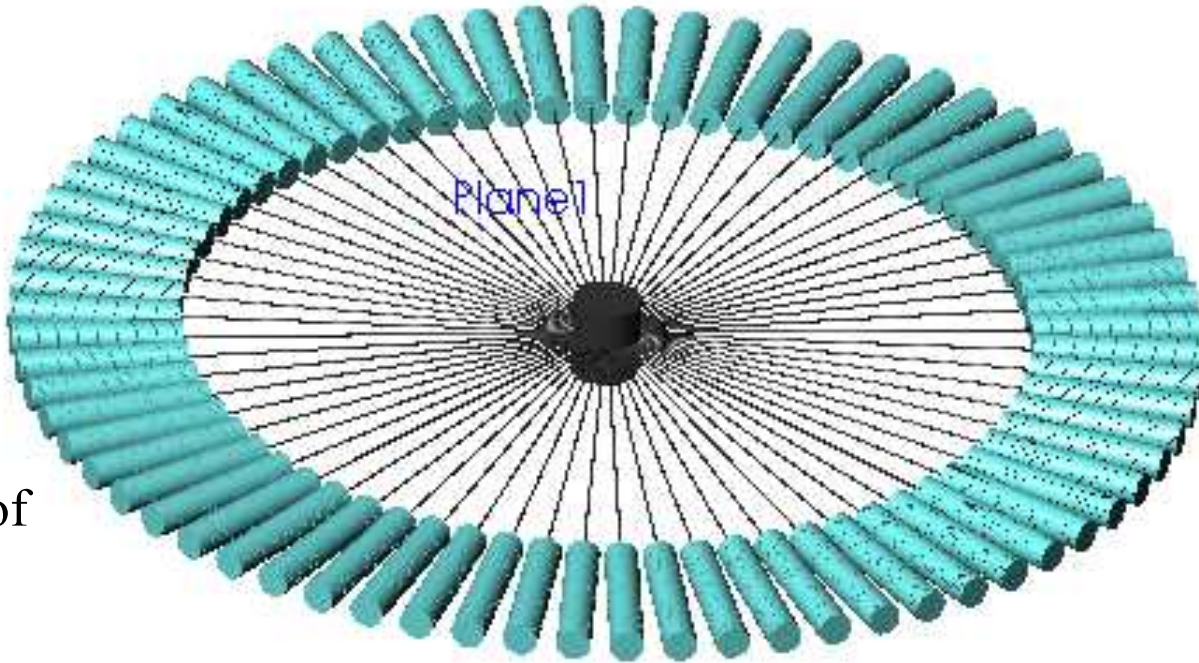
5-cell Linear Transformer Driver



Z-POP Simulation

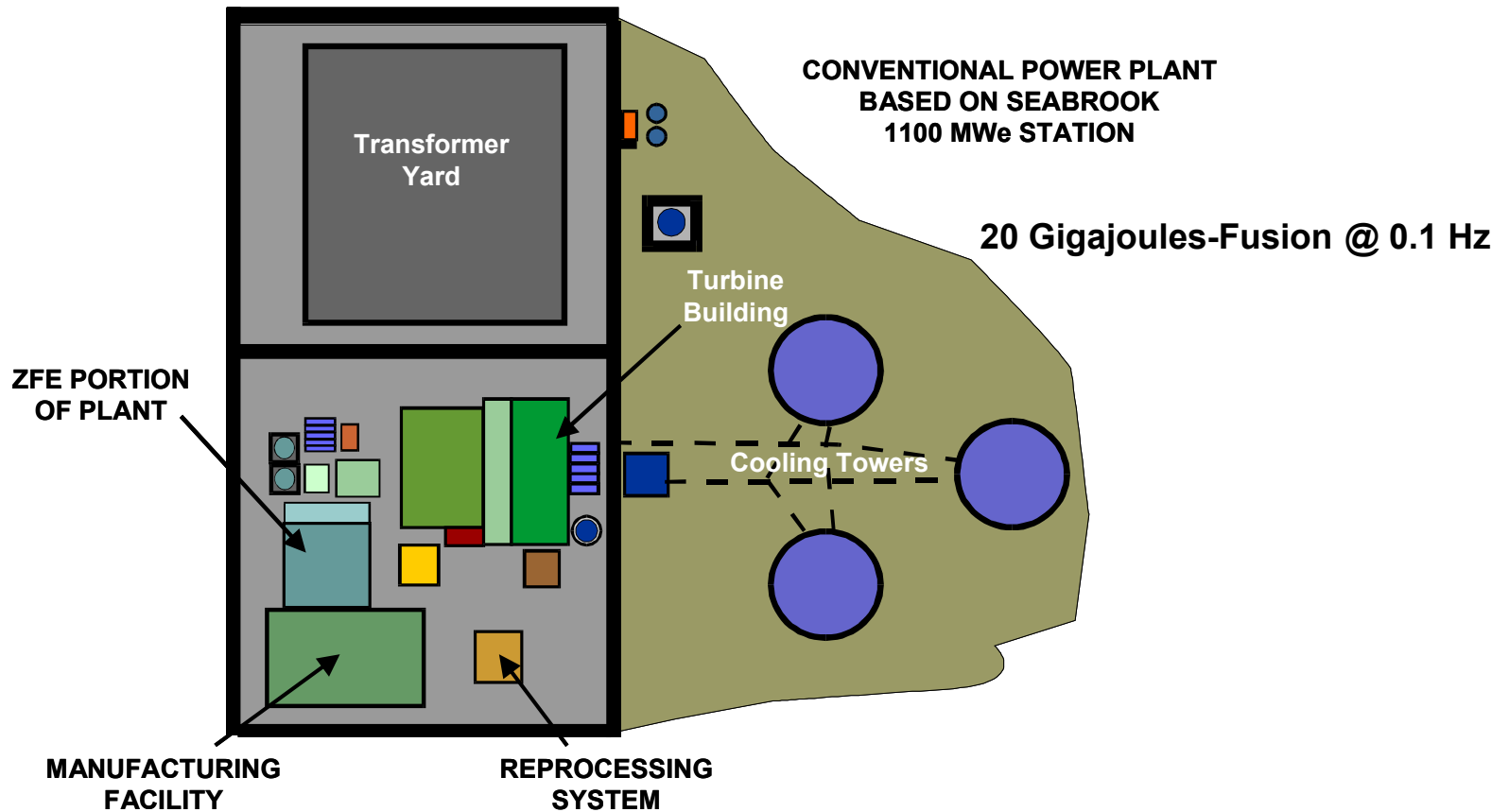
Driver Configuration

104 m



70 modules of
70 Cavities

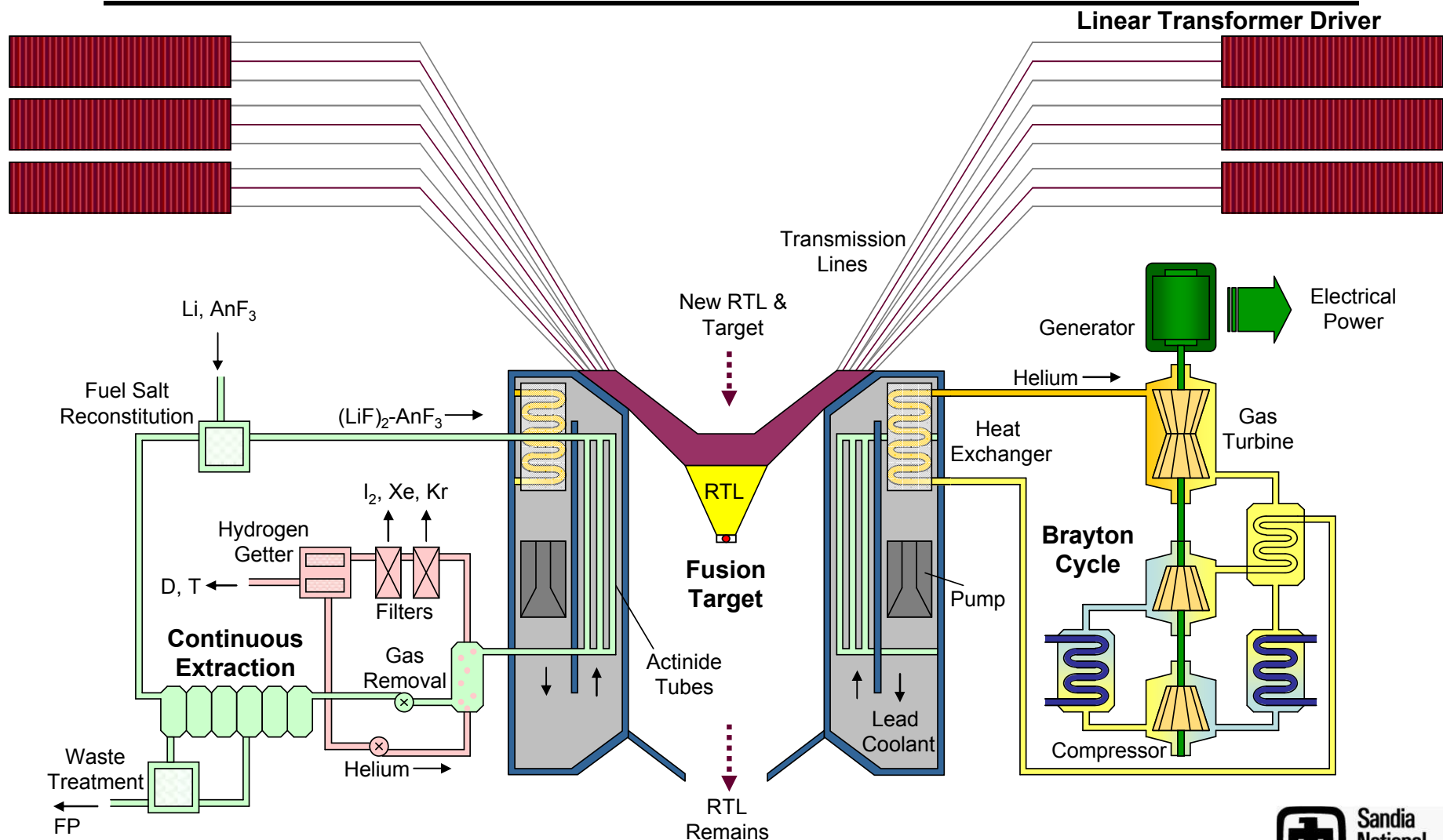
Conceptual Z-IFE Facility





Possible Intermediate Path Forward

In-Zinerator Power Plant Concept: A Fusion-Fission Hybrid





Transmutation Yield Requirements

- **Full Scale TRU Burner**

- 20 transmuters required to burn TRU as fast as the current LWR fleet can produce it:

200 MJ target fired every 10 seconds

- **Full Scale Am/Cm Burner**

- 2 transmuters required to burn Am/Cm as fast as the current LWR fleet can produce it (assumes Pu/Np burned in LWRs):

240 MJ target fired every 10 seconds



Experiments on ZR

- **X-ray Mitigation Experiments**
 - Gas
 - Aerosol
 - Ablation liquid curtain
- **Tritium Containment Experiments**
 - Little or no tritium permeation through the RTL opening in the vessel
- **RTL and chamber sealing experiments**
 - Test the concept of an RTL connecting the MITLs to the target.
 - Ensure contents within the vessel remain in the vessel after fusion event.

Potential Option for Integration with ZR

**Solid insert for
MITL snout**

**Flange for ready
replacement**

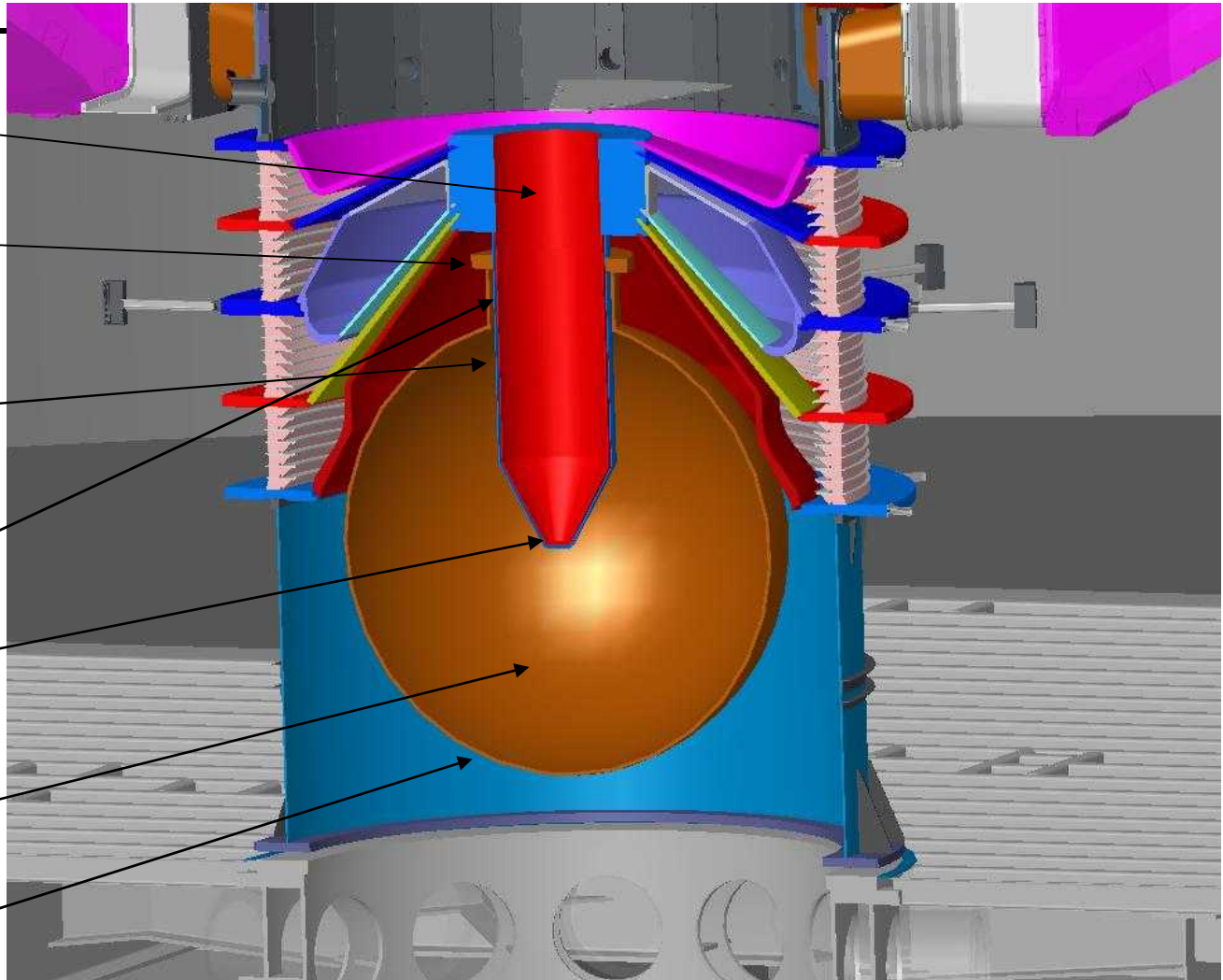
**Annular Coax MITL
for power transfer**

**Narrow gap with
explosive closure**

Z-pinch target

**Gas to absorb x-
rays & protect wall**

**Blast and gas
containment**





Z Initiated Power Systems: ZIPS

- **Goal: Determine steps to achieve early demonstration of high-energy and rep-rated shots**
- **Challenges**
 - **Contain the radioactive gases**
 - **Survive the blast of x-rays, pressure, and shrapnel**
 - **Engineer a system that can be rep-rated**
- **Potential solution for first-step demo**
 - **Low-pressure gas to absorb x-ray pulse and convert the 100-ns pulse to milliseconds at the wall**
 - **MITL “snout” to provide standoff**
 - **Explosive closure to protect permanent MITL**
- **Goal of 1 shot per hour would enhance ZR utility**