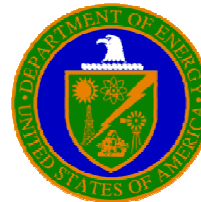


The Dependence of Reactive Foil Ignition Thresholds on Laser and Foil Properties

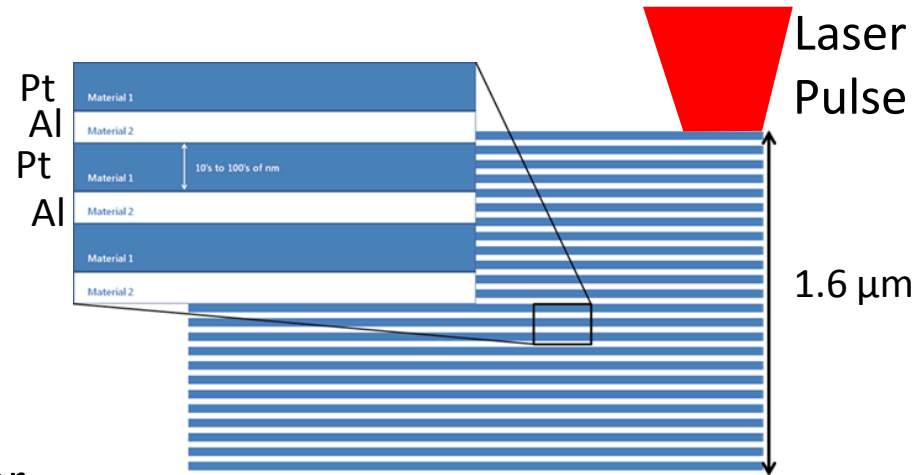
R.D. Murphy, R.V. Reeves, J.P. McDonald, E. Jones, and D.P. Adams
Sandia National Laboratories
Albuquerque, NM



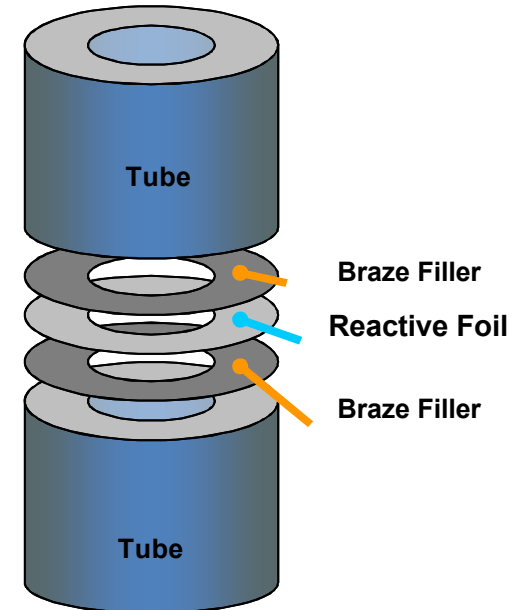
Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

Motivation

- Exothermic heat generation upon ignition.
- Self-propagating reaction.
- Reactive foils may be ignited using shock waves, static discharge, and heating.
- Laser irradiation leads to more control over energy delivered to foil.
- Laser irradiation allows for remote ignition.
- Study effects of ignition on rate of heat input.
- Vary pulse length from femtosecond to millisecond to study effects of heating rate on ignition.



Applications: Joining, Soldering

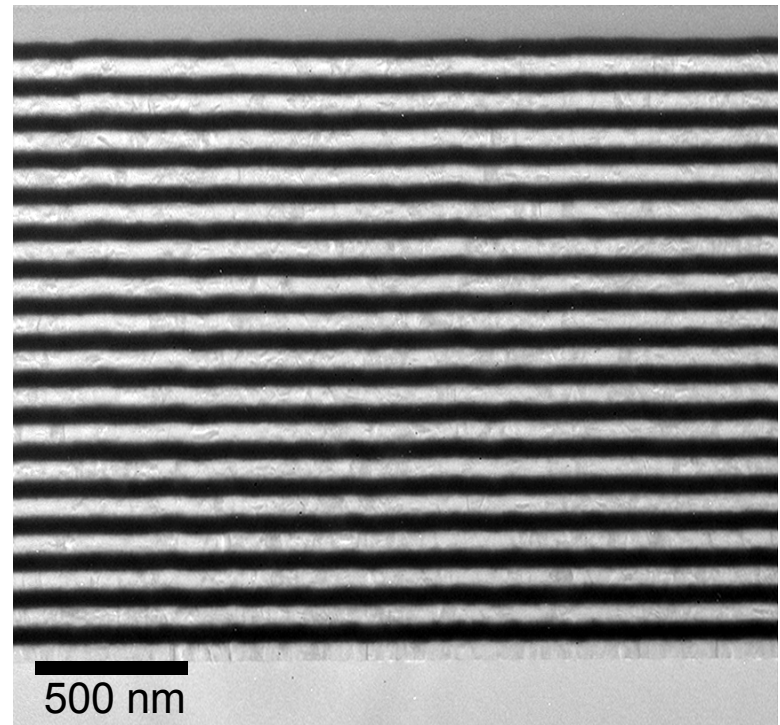


Reactive Multilayers

$\text{Al} + \text{Pt} \rightarrow \text{AlPt}$ (intermetallic phase)

- DC Magnetron sputtered layers
- 10 - 15 Å thickness variation
- 1 to 1 Al/Pt ratio
- Heat of reaction = - 100 kJ/mol
- Adiabatic reaction temperature = 2798 °C
- Reaction onset temperature = 136 °C
- Melting not required for ignition

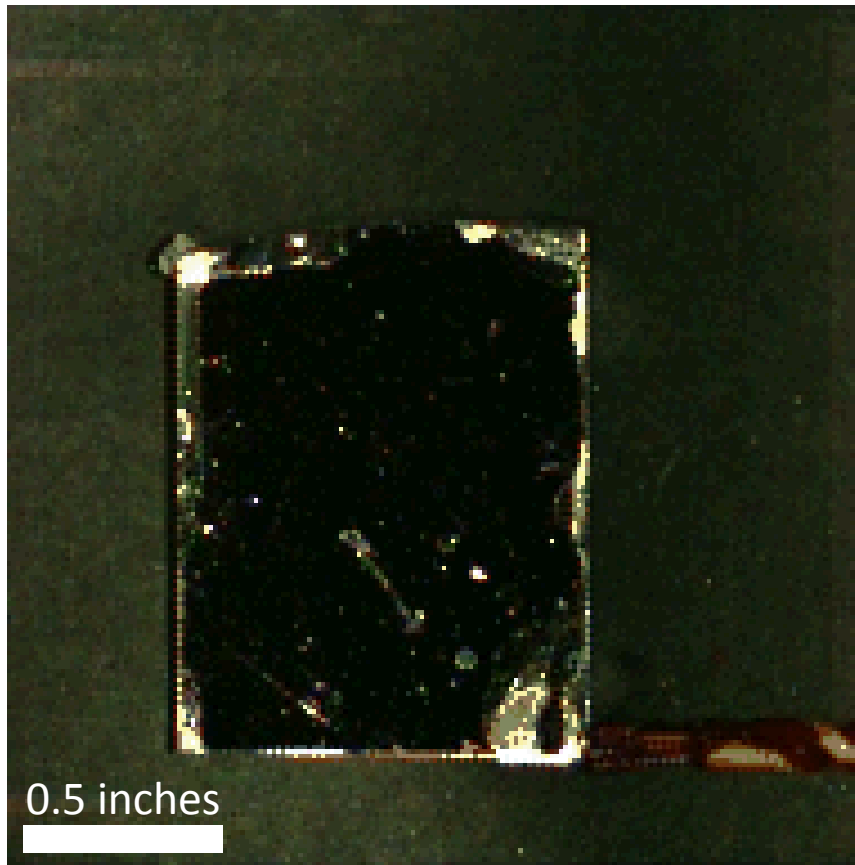
Al/Pt multilayer
TEM Cross-section



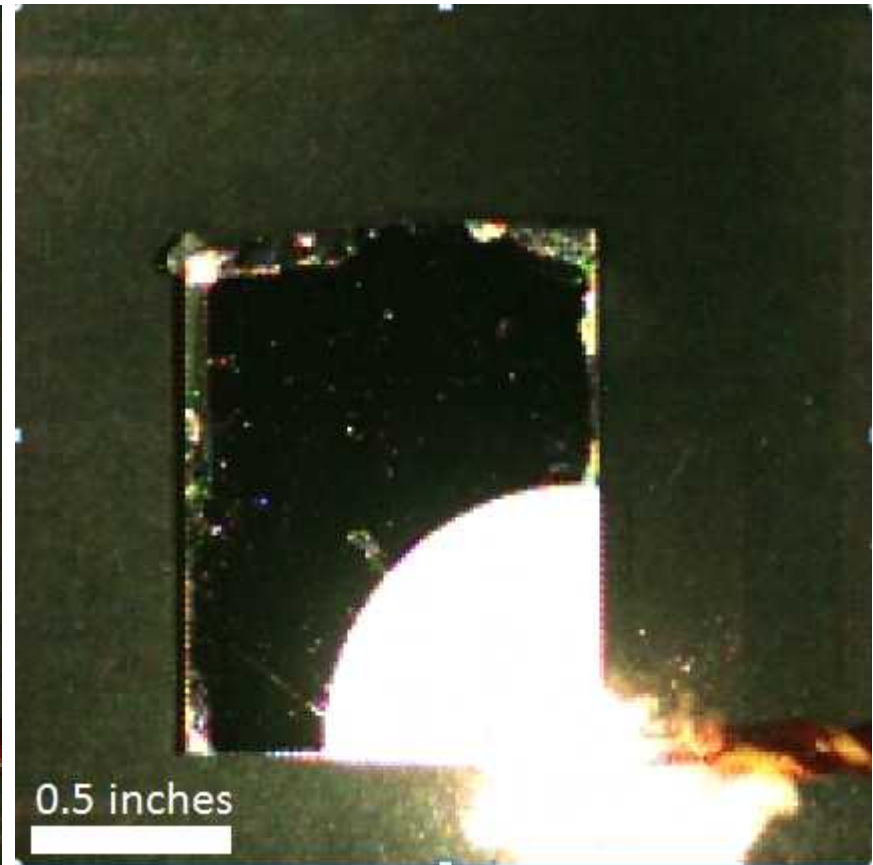
Ignition and Reaction Propagation

Ignition using capacitive discharge

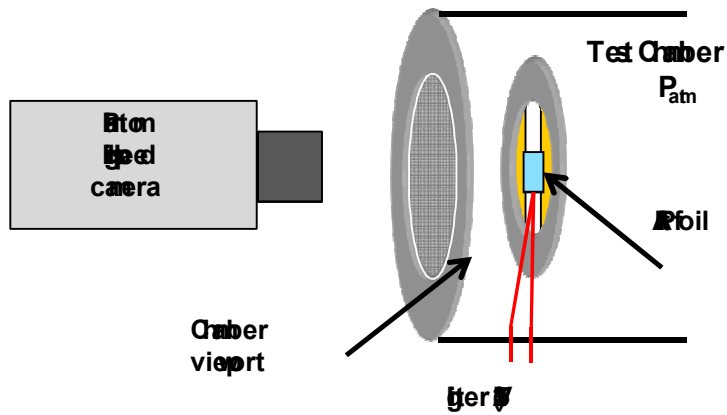
time = 0 seconds



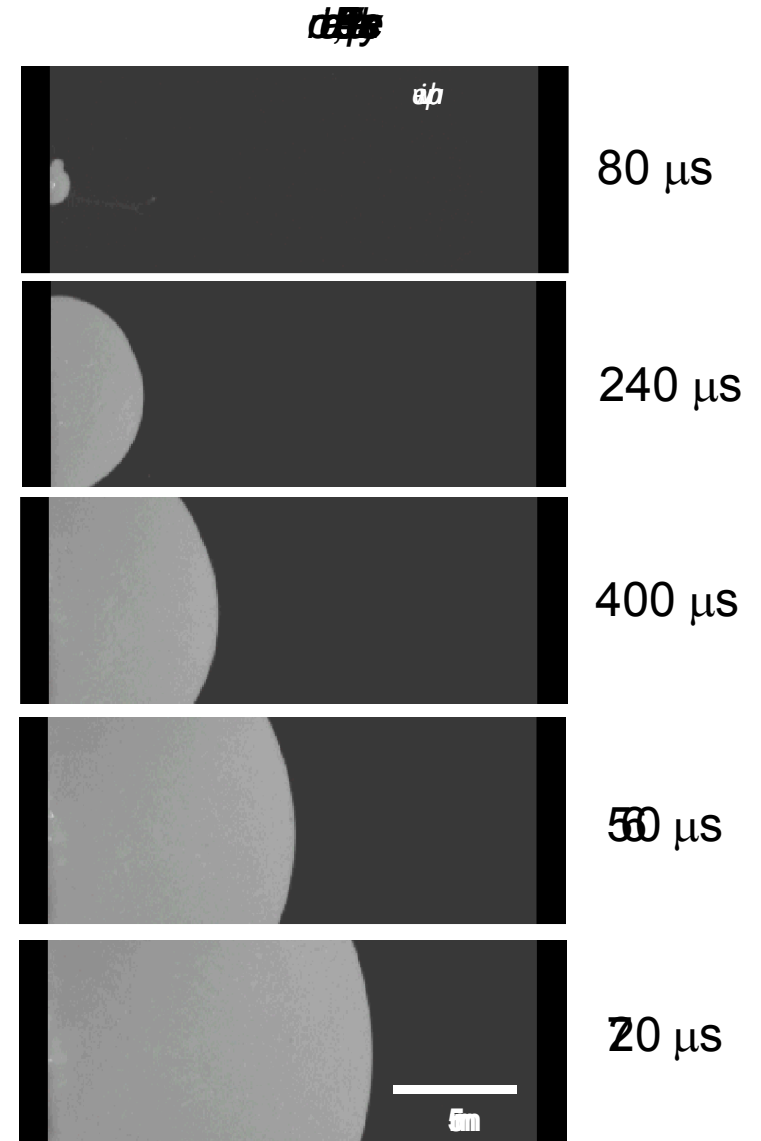
time = 600 microseconds



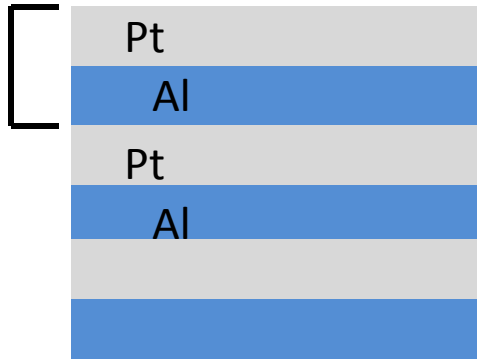
Imaging Reaction Propagation



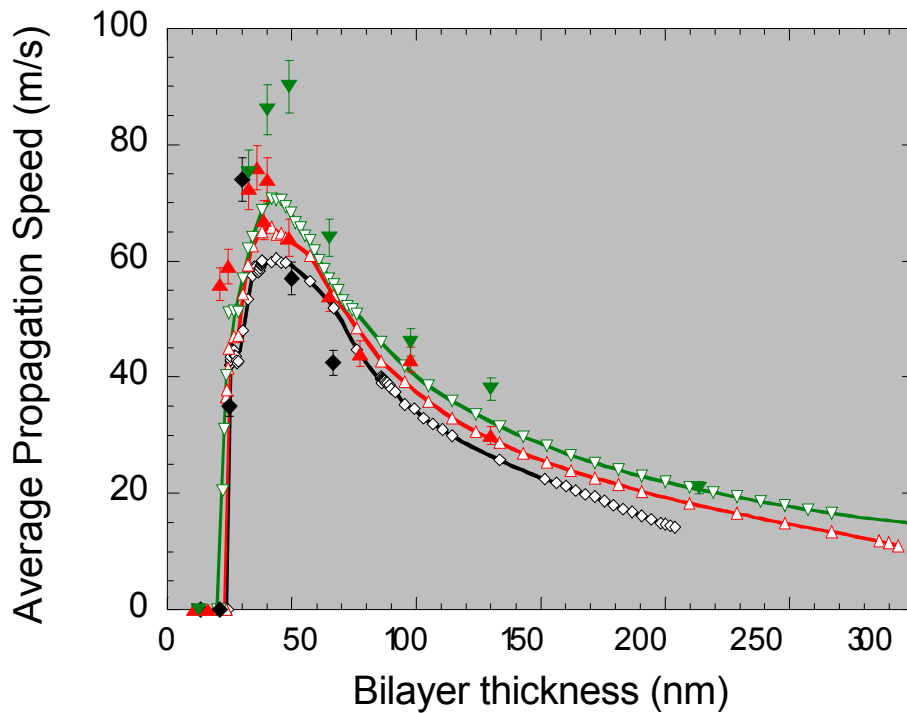
- High speed
- Gas supply
- Reaction
- High speed



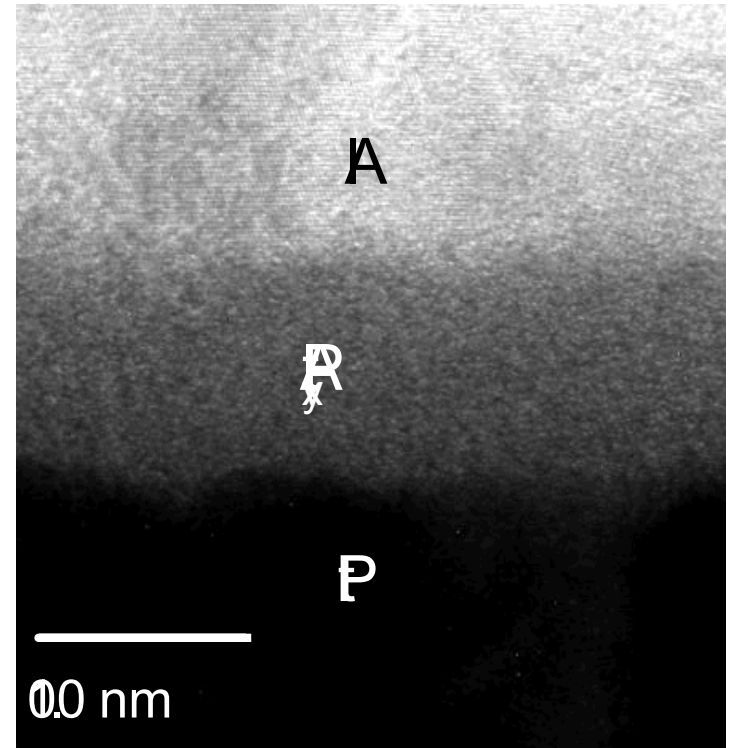
Bayer Dependence



- Propagation speed increases with decreasing bilayer thickness.
- Shorter diffusion distances lead to shorter reaction times.
- Pre-mixing affects propagation speed of thinnest bilayers.

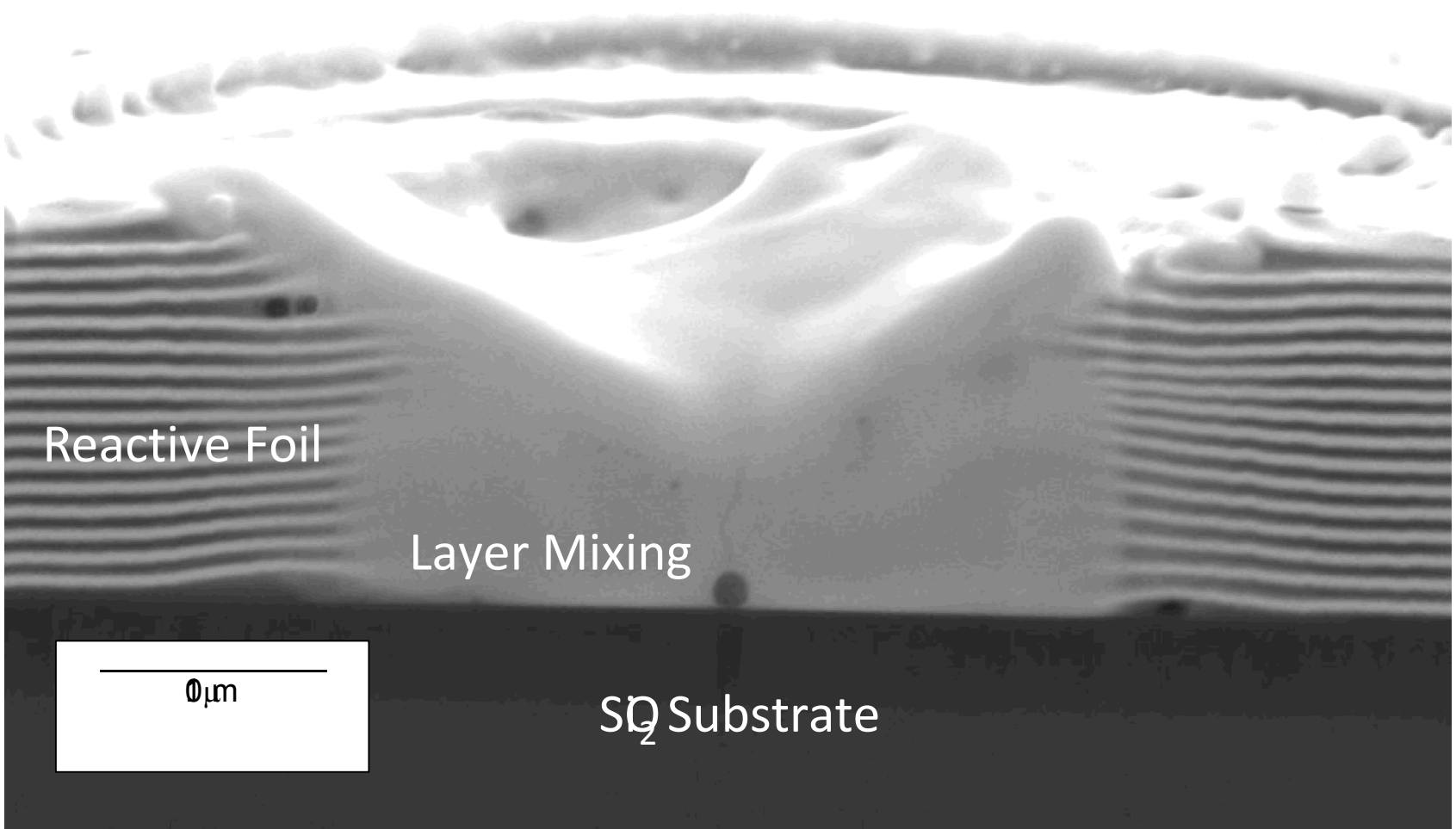


M. M. et al.
 2010, J. Phys. Chem. C
 114, 114



Laser Irradiation

00 spot



Reactive Foil

Layer Mixing

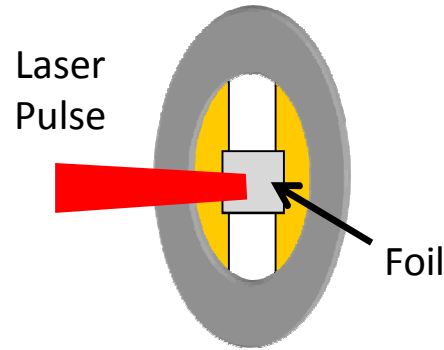
SiO₂ Substrate

0 μm

189/0111

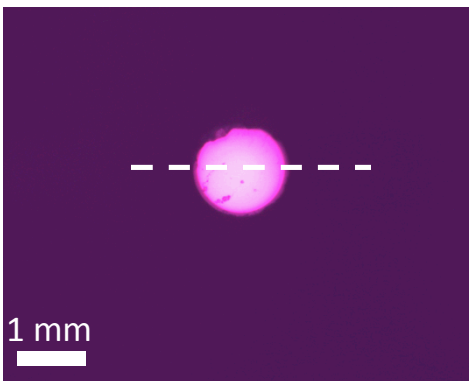
Determining Laser Ignition Threshold

- Foil not on substrate
- Single Pulse Irradiation
- Flat-top Beam Profile
- Irradiate Pt side

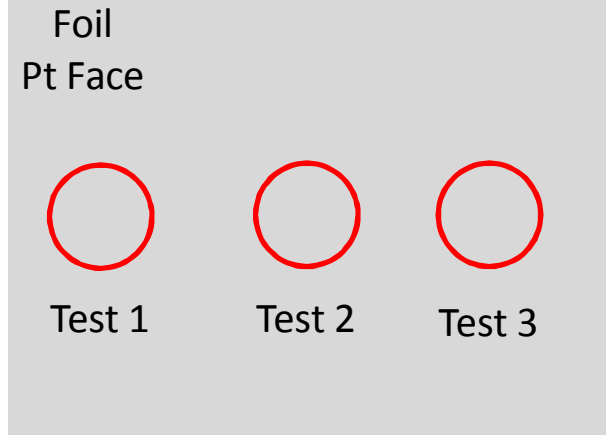
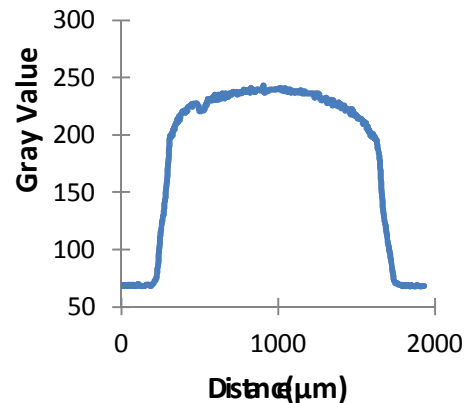


- Laser energy is increased until foil ignites.
- Non-irradiated region of sample is used for each test.

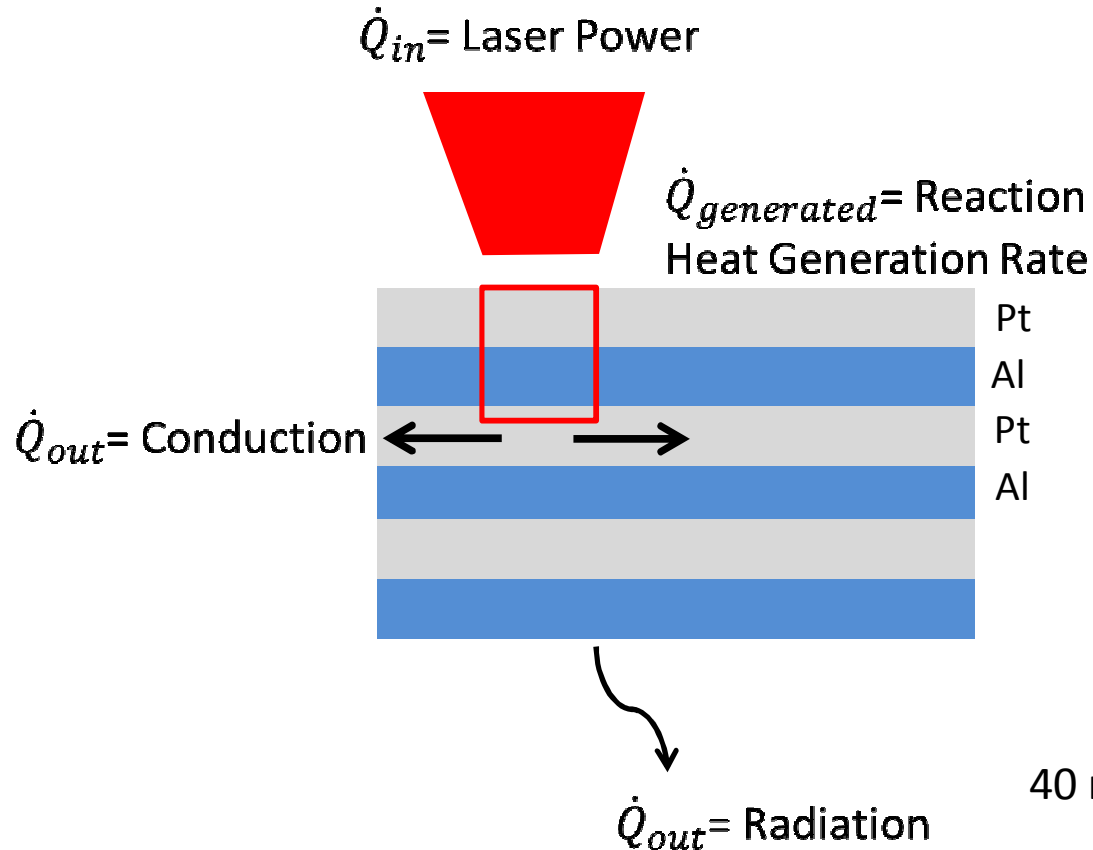
Focused Beam



Beam Profile

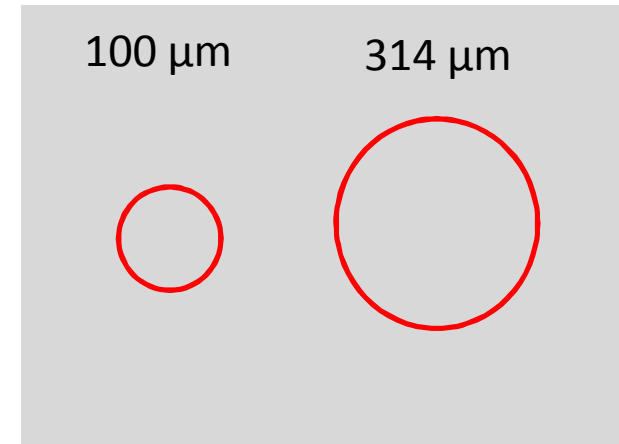


Heat Flow and Interaction Volume



Change interaction volume

Laser Spot Size



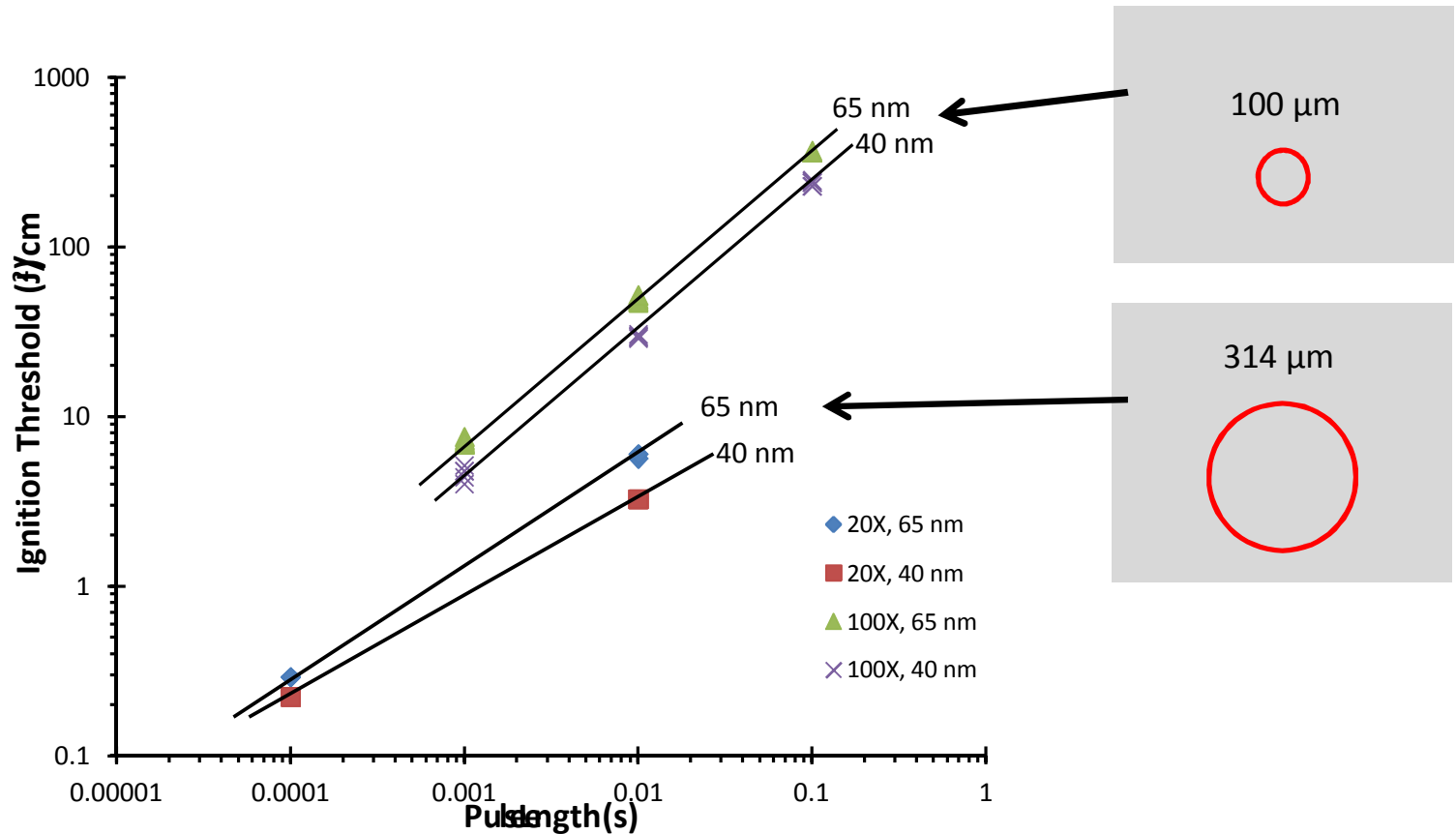
Total thickness = 1.6 μm

Bayer Thickness



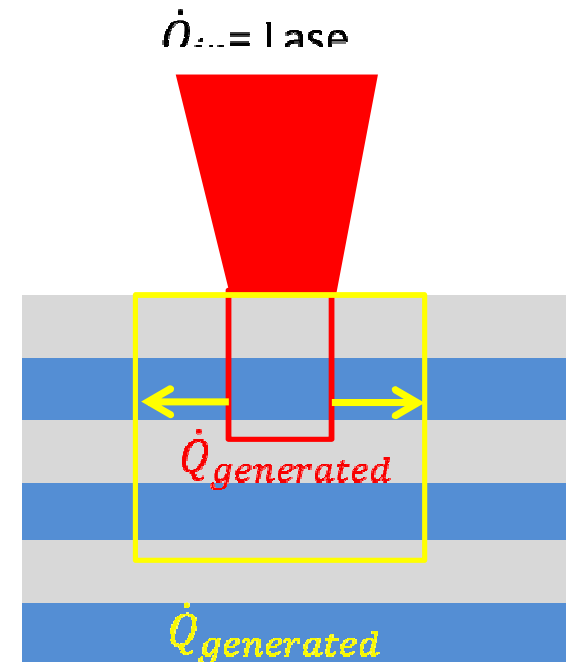
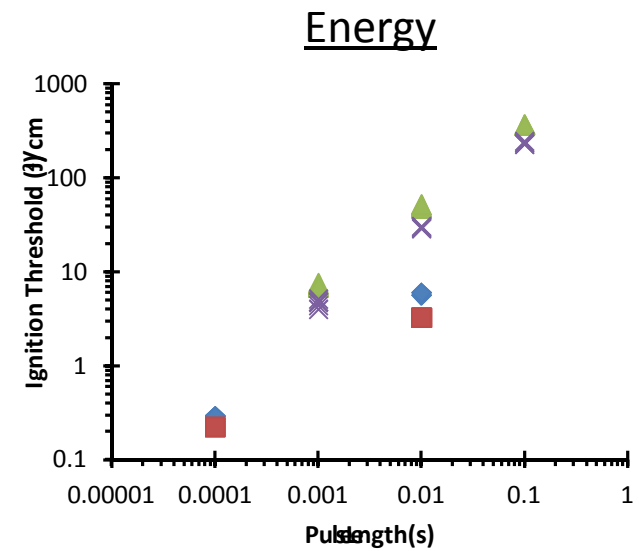
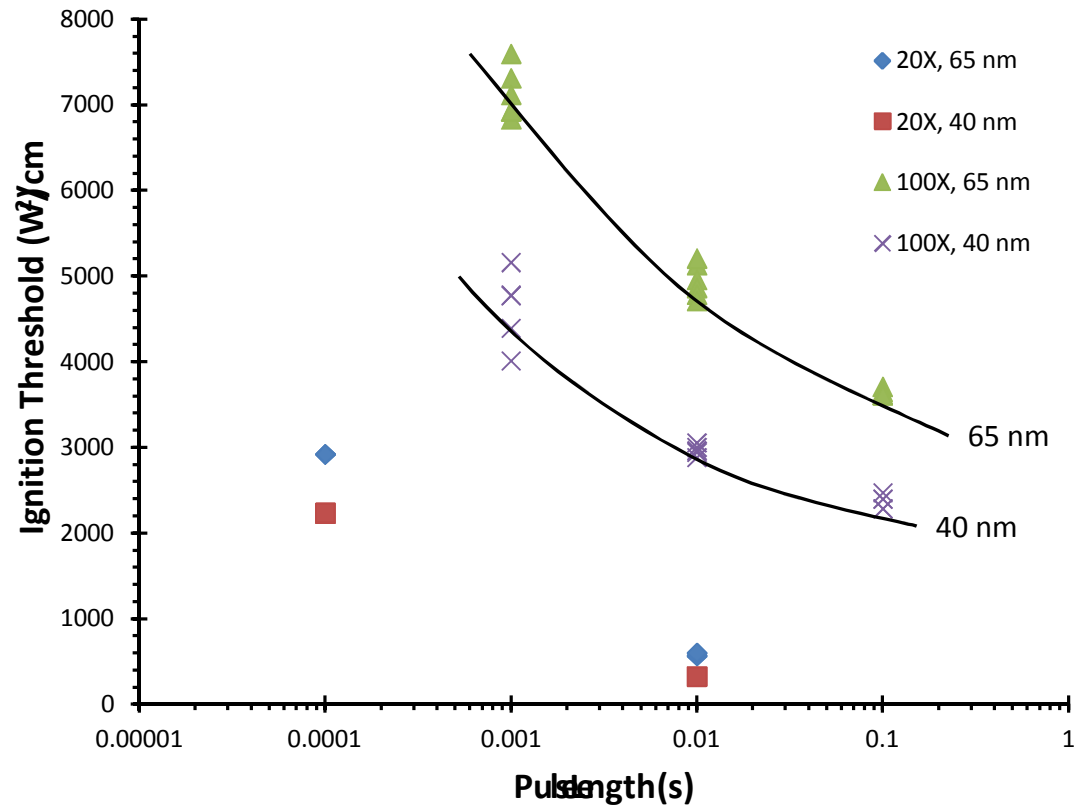
Energy Density Threshold

- Energy density (J/cm^2) calculated using total laser pulse E and focused laser area.
- Ignition threshold depends on laser spot size and bilayer thickness.
- Larger interaction volume and larger volumetric interfacial surface area lead to a lower threshold.



Intensity Threshold

- Intensity (W/cm^2) calculated using energy density and pulse length.
- Ignition threshold depends on intensity.
- Longer pulse lengths lead to lower intensity threshold.
- Longer pulse length may increase interaction volume via conduction.



Conclusions

- Reactive foils are ignited using single laser pulses.
- Laser pulse lengths ranging from femtoseconds to milliseconds can ignite foils.
- Laser ignition threshold depends on pulse duration, laser spot size, and foil bi-layer thickness.
- Increasing laser spot size and decreasing bilayer thickness increases the volume-specific interfacial surface area, leading to decreased ignition threshold.
- Dependence of threshold on laser pulse duration likely due to competition between rate of heat input delivered by laser pulse and heat conductive losses.