

The Dependence of Reactive Foil Ignition Thresholds on Laser and Foil Properties

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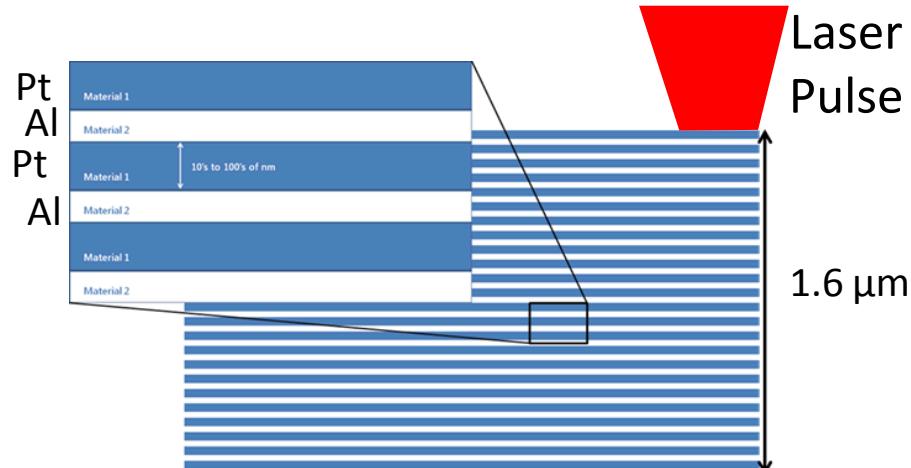


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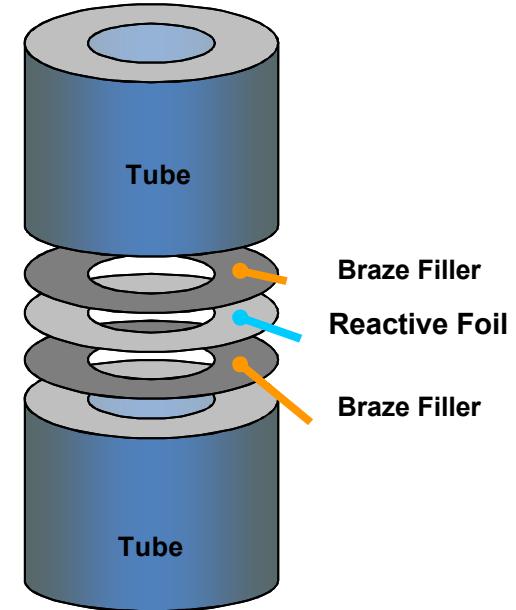
Motivation



- Exothermic heat generation upon ignition.
- Self-propagating reaction.
- Reactive foils may be ignited using shock waves, static discharge, and heating.
- Laser irradiation leads to more control over energy delivered to foil.
- Laser irradiation allows for remote ignition.
- Study effects of ignition on rate of heat input.
- Vary pulse length from femtosecond to millisecond to study effects of heating rate on ignition.



Applications: Joining, Soldering

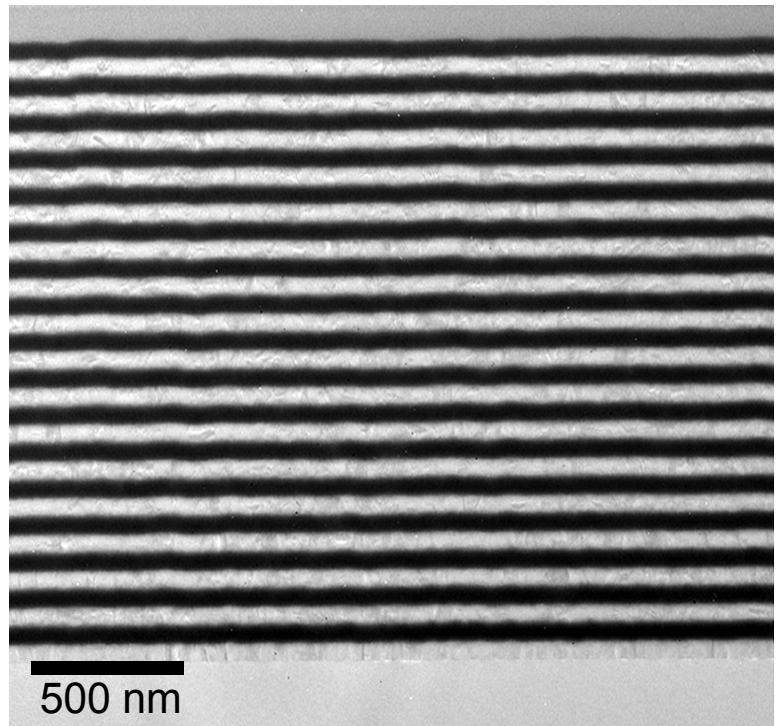


Reactive Multilayers

$\text{Al} + \text{Pt} \rightarrow \text{AlPt}$ (intermetallic phase)

- DC Magnetron sputtered layers
- 10 - 15 Å thickness variation
- 1 to 1 Al/Pt ratio
- Heat of reaction = - 100 kJ/mol
- Adiabatic reaction temperature = 2798 °C
- Reaction onset temperature = 136 °C
- Melting not required for ignition

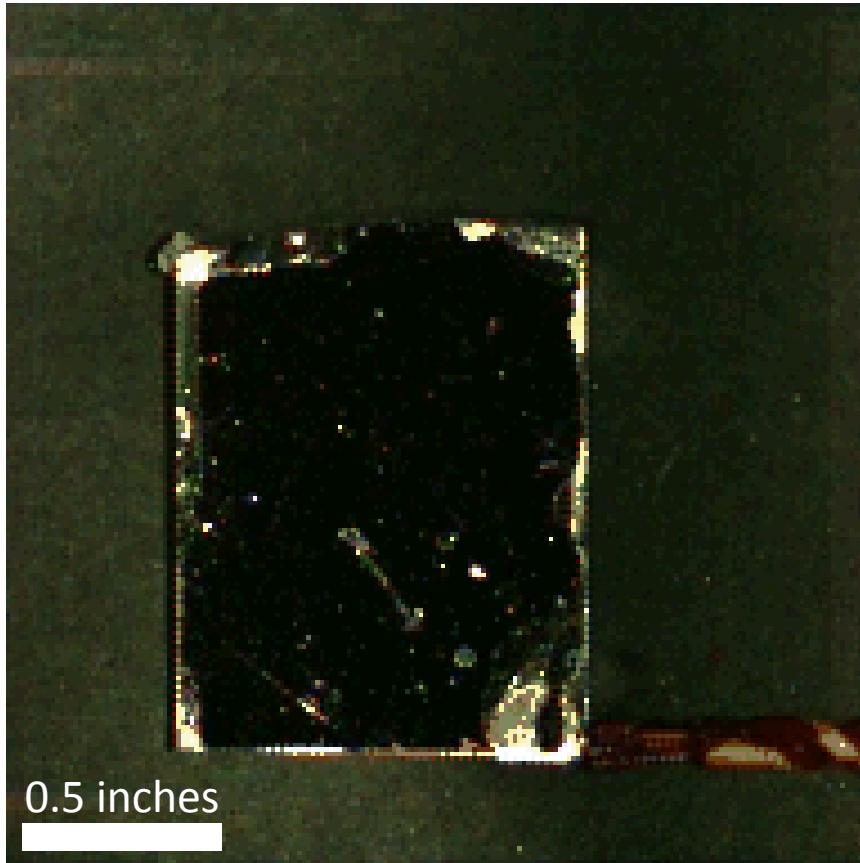
Al/Pt multilayer
TEM Cross-section



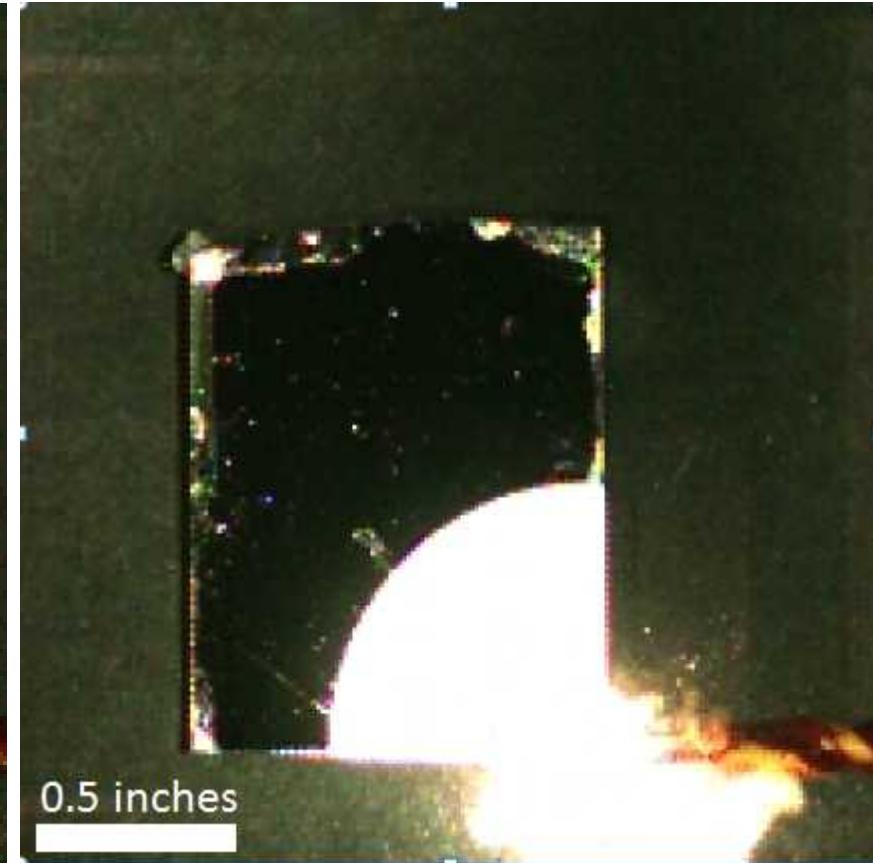
Ignition and Reaction Propagation

Ignition using capacitive discharge

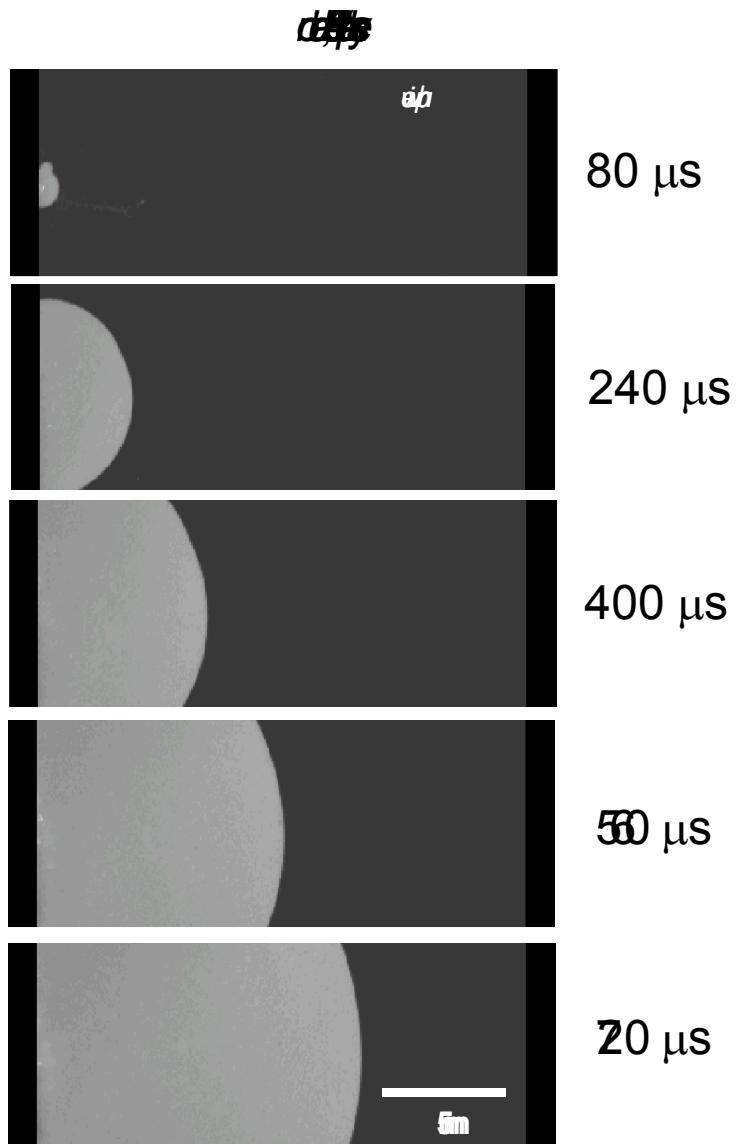
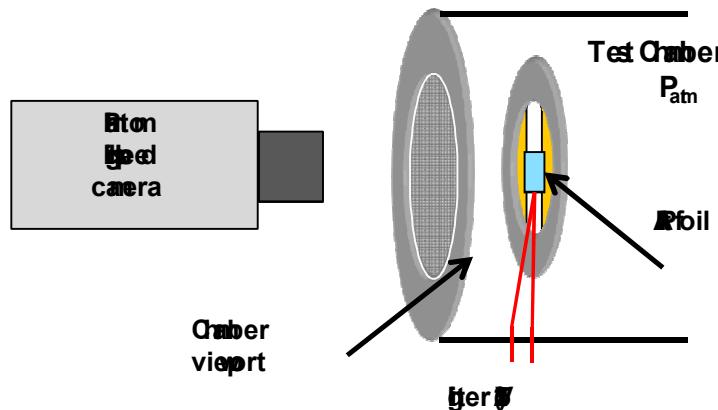
time = 0 seconds



time = 600 microseconds

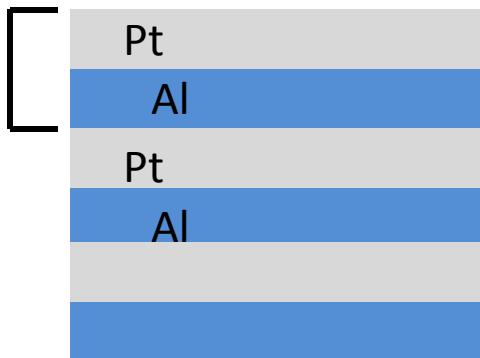


Imaging Reaction Propagation

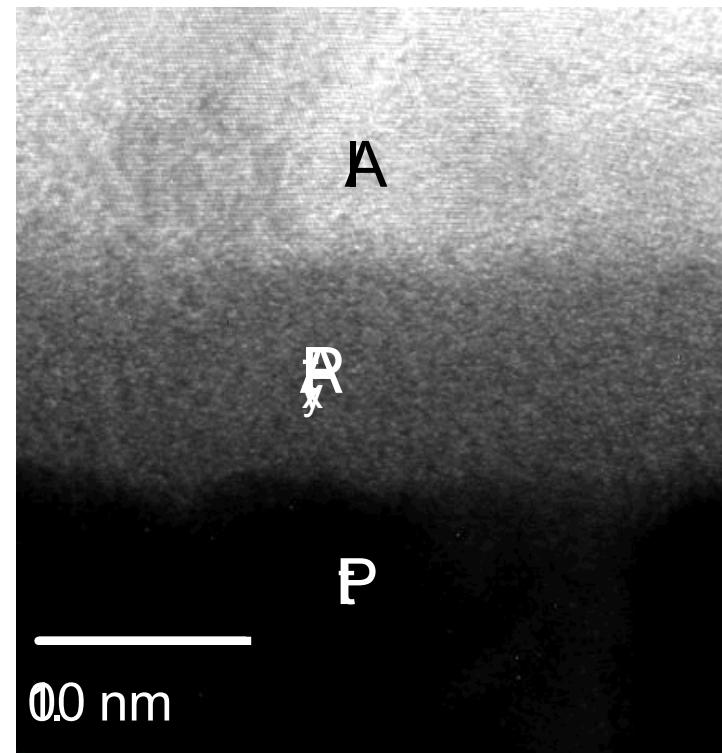
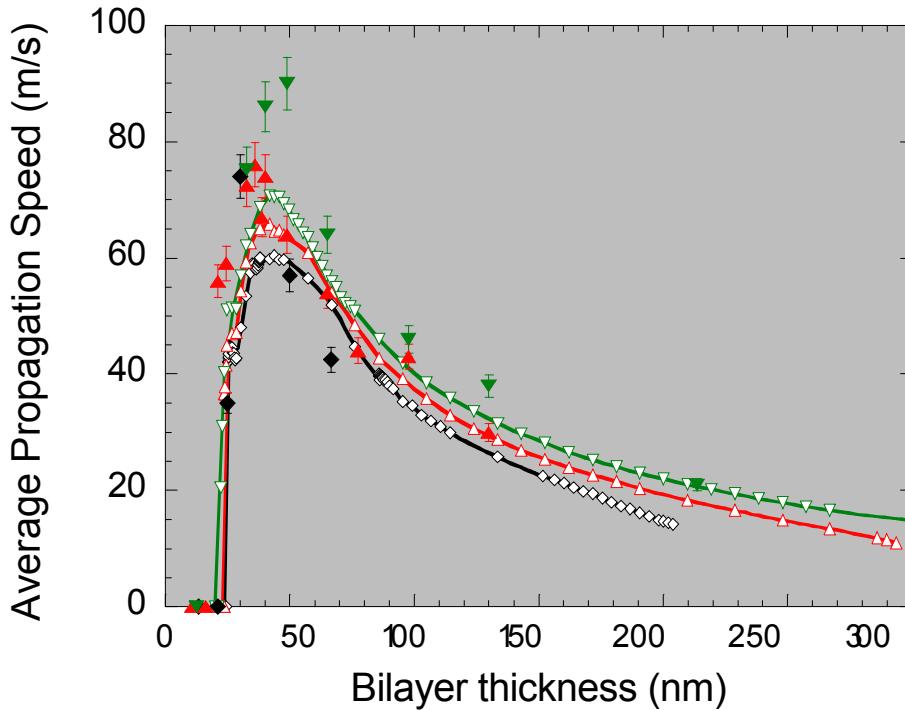


- ~~Initial~~ initial
- ~~Test~~ ~~test~~ ~~study~~ study
- ~~Rate~~ ~~rate~~
- ~~Half-life~~ ~~half-life~~

BayerDependence

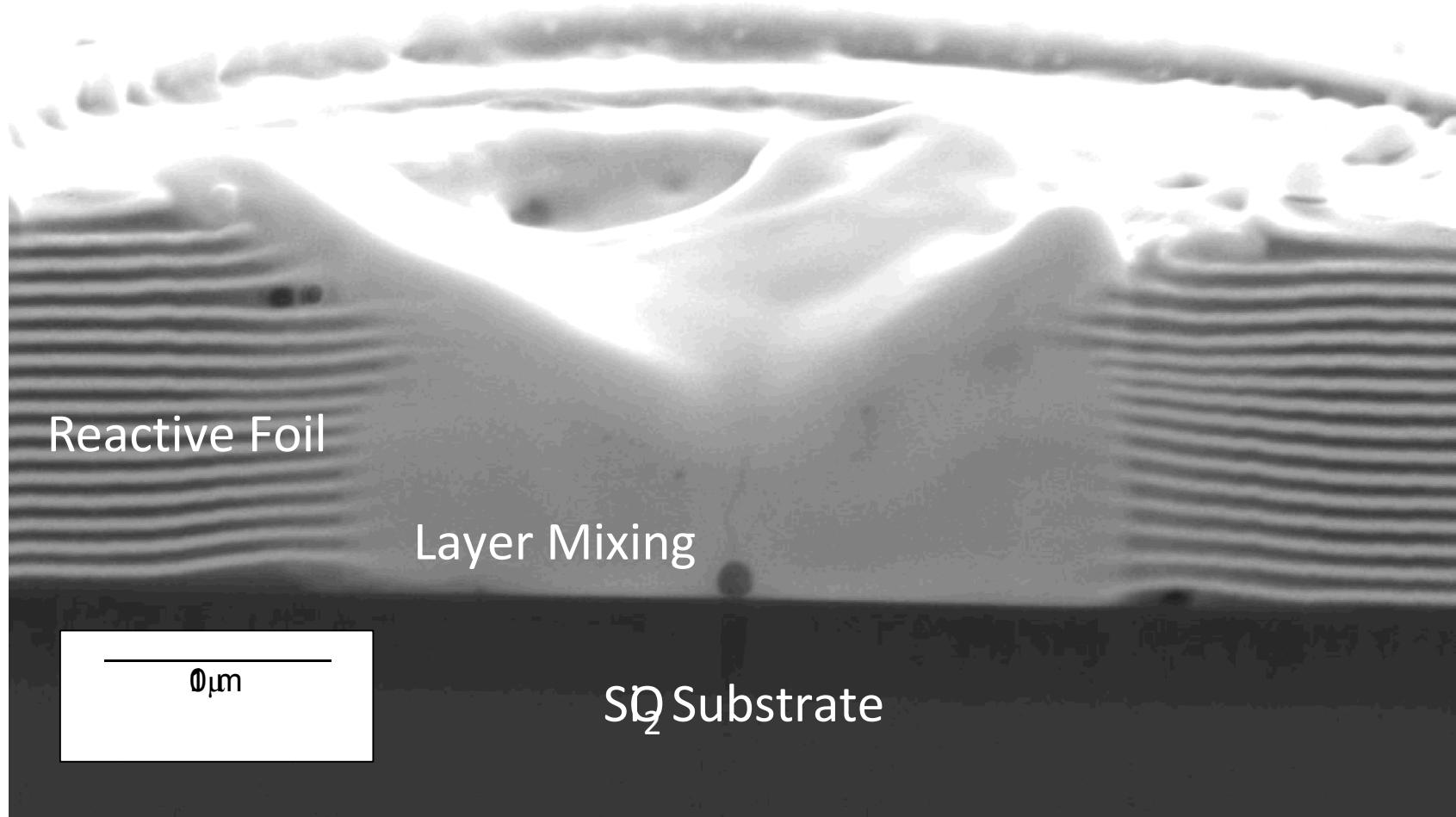


- Propagation speed increases with decreasing bilayer thickness.
- Shorter diffusion distances lead to shorter reaction times.
- Pre-mixing affects propagation speed of thinnest bilayers.



Laser Irradiation

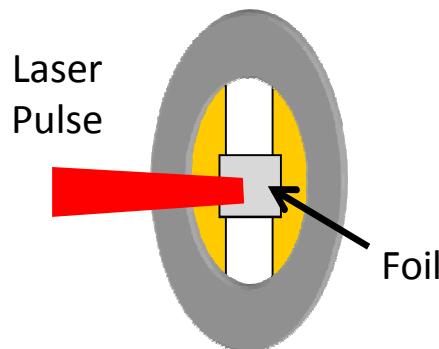
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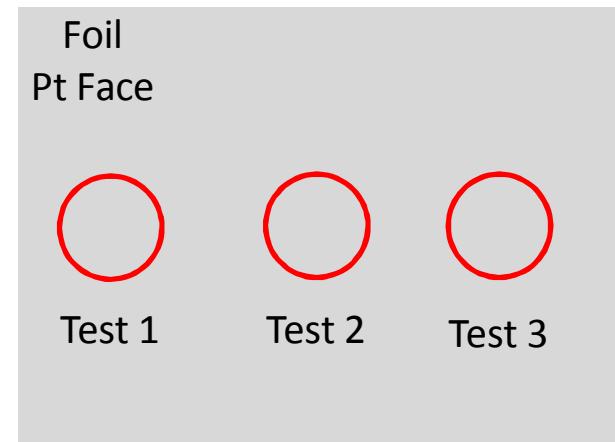
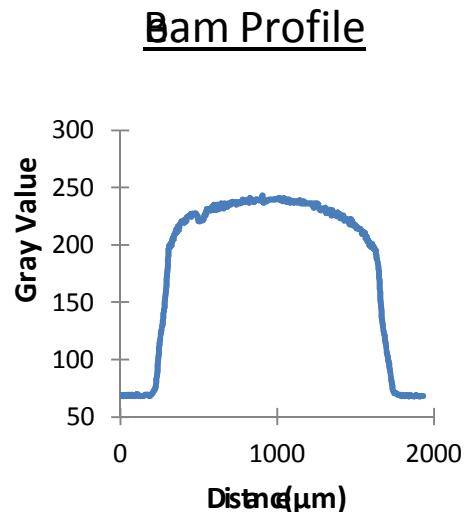
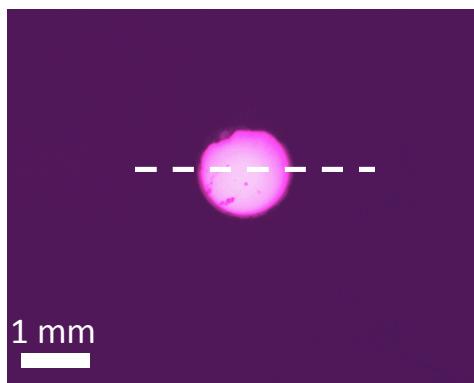
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Determining Laser Ignition Threshold

- Foil not on substrate
- Single Pulse Irradiation
- Flat-top Beam Profile
- Irradiate Pt side

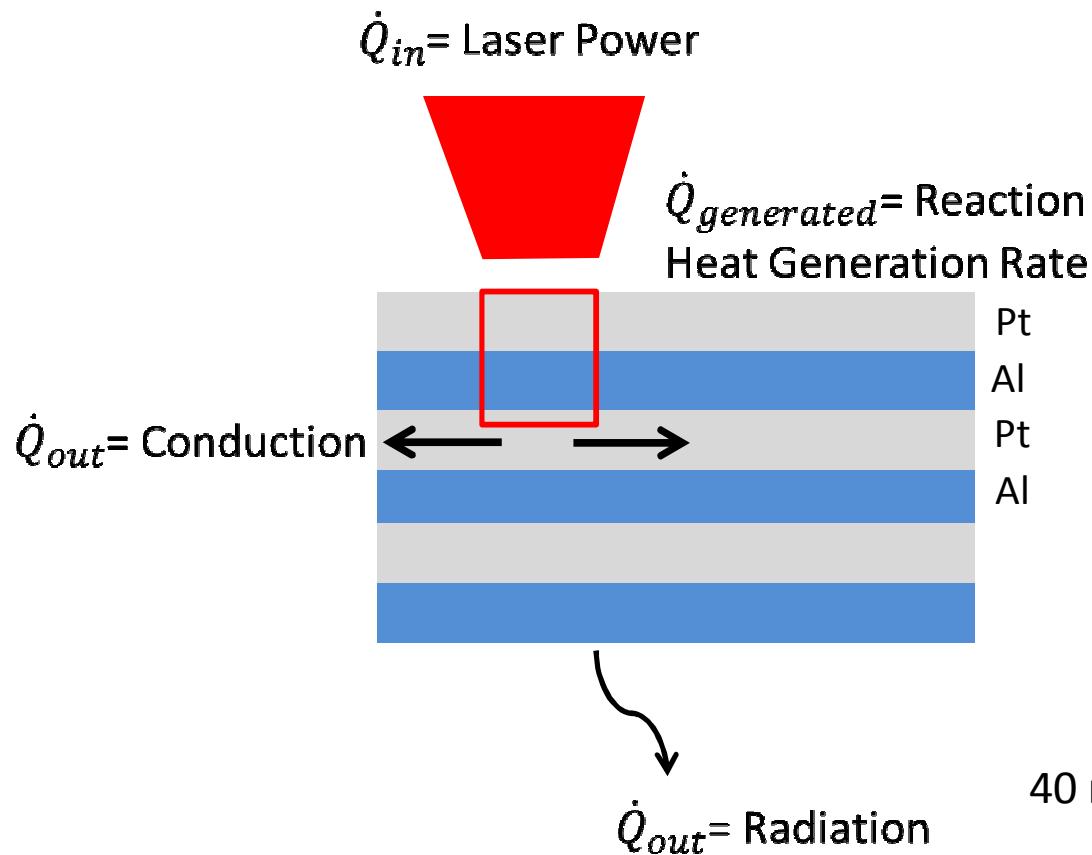


- Laser energy is increased until foil ignites.
- Non-irradiated region of sample is used for each test.

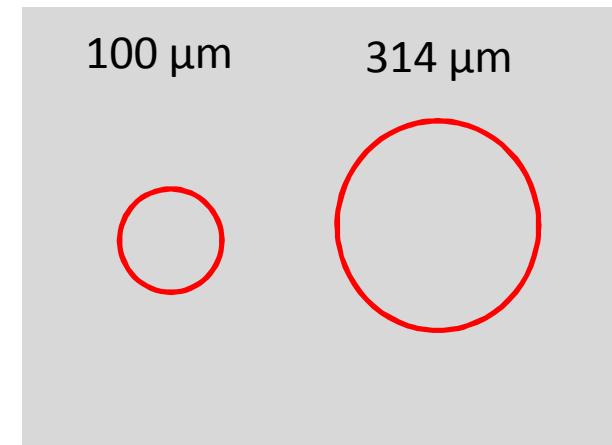


Heat Flow and Interaction Volume

Change interaction volume



Laser Spot Size



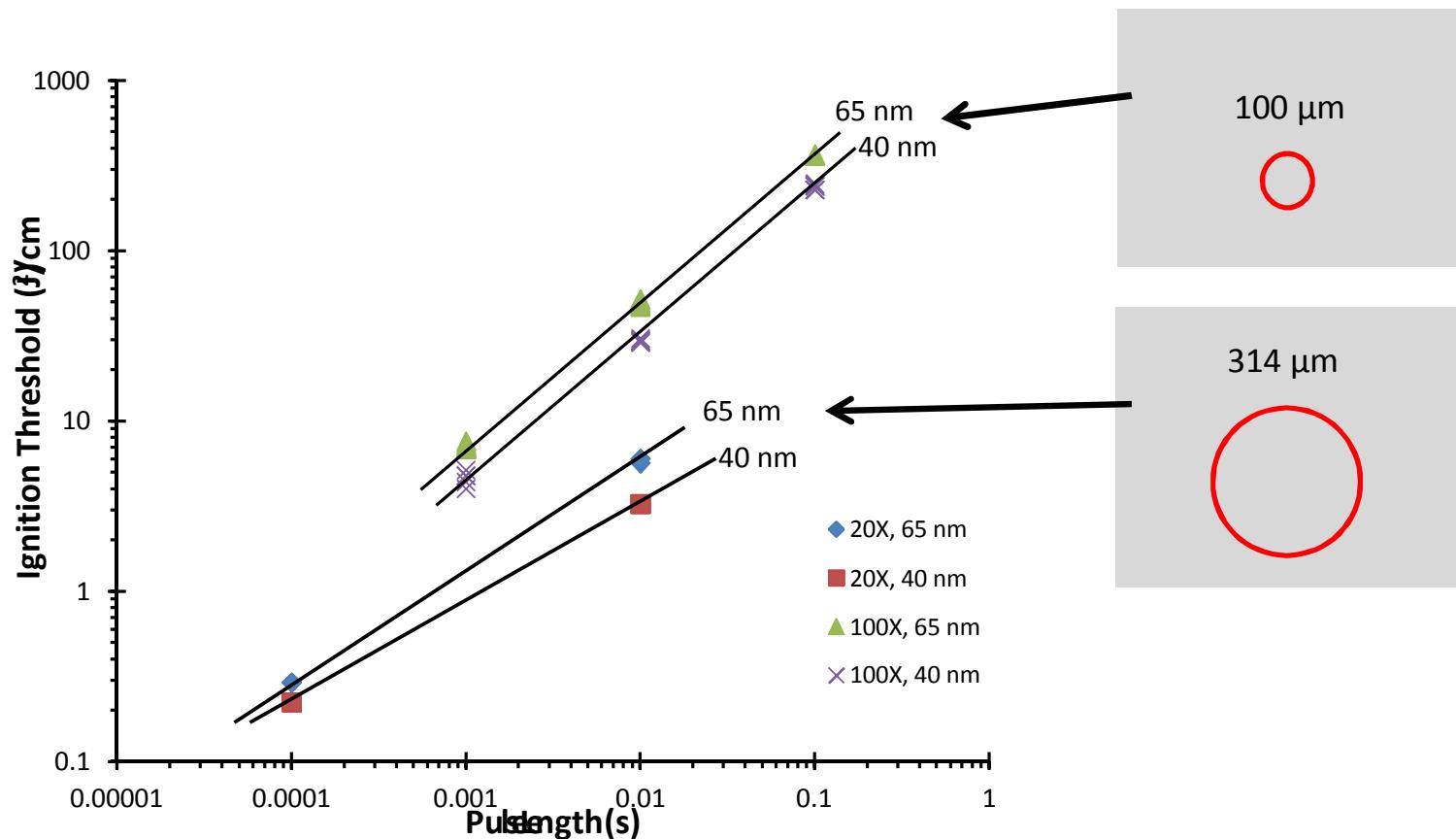
Total thickness = 1.6 μm

Bayer Thickness



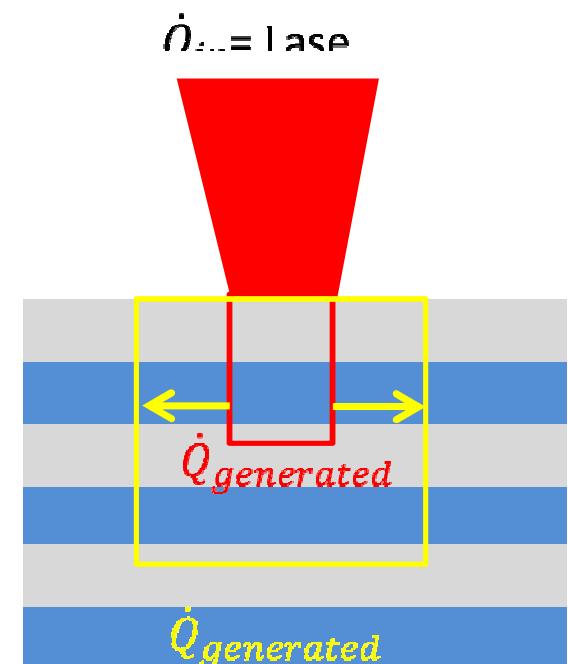
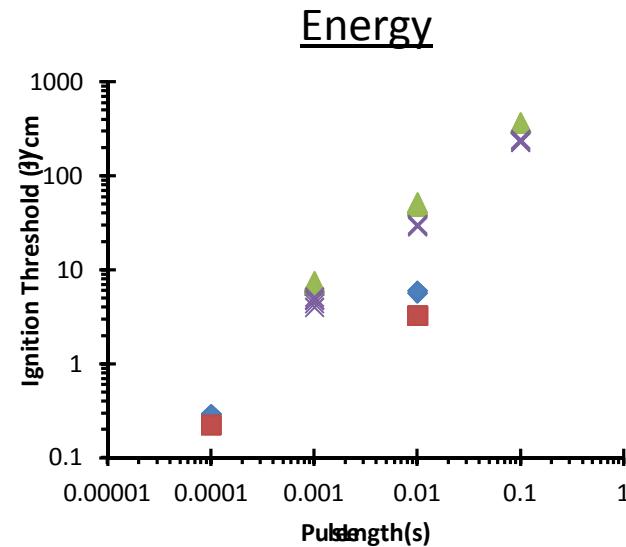
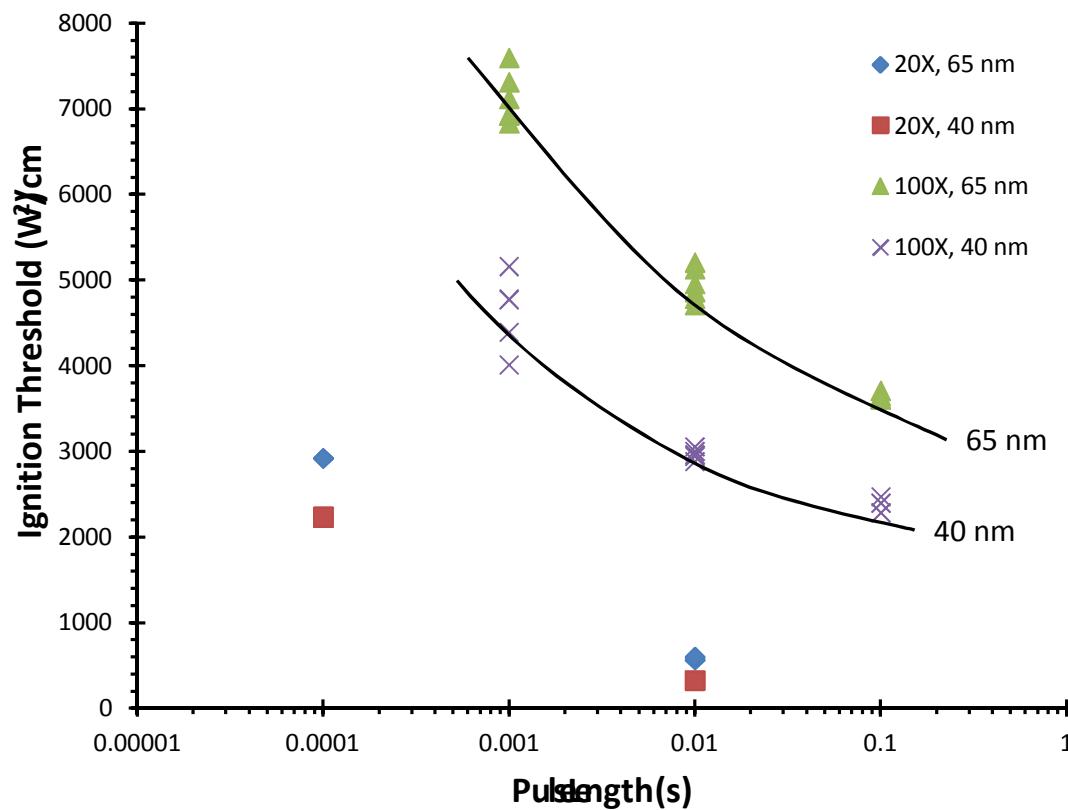
Energy Density Threshold

- Energy density (J/cm^2) calculated using total laser pulse E and focused laser area.
- Ignition threshold depends on laser spot size and bilayer thickness.
- Larger interaction volume and larger volumetric interfacial surface area lead to a lower threshold.



Intensity Threshold

- Intensity (W/cm^2) calculated using energy density and pulse length.
- Ignition threshold depends on intensity.
- Longer pulse lengths lead to lower intensity threshold.
- Longer pulse length may increase interaction volume via conduction.



Conclusions

- Reactive foils are ignited using single laser pulses.
- Laser pulse lengths ranging from femtoseconds to milliseconds can ignite foils.
- Laser ignition threshold depends on pulse duration, laser spot size, and foil bi-layer thickness.
- Increasing laser spot size and decreasing bilayer thickness increases the volume-specific interfacial surface area, leading to decreased ignition threshold.
- Dependence of threshold on laser pulse duration likely due to competition between rate of heat input delivered by laser pulse and heat conductive losses.