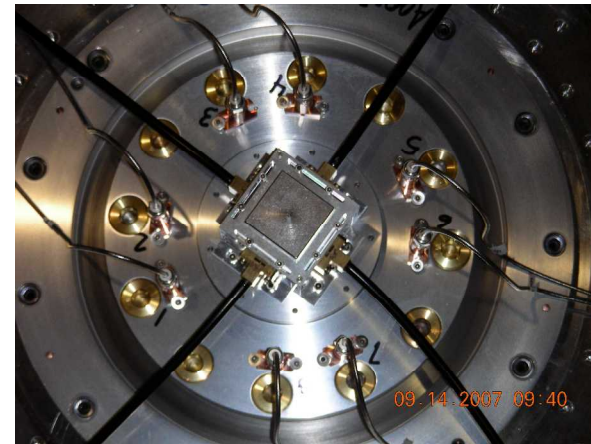


# OVERVIEW AND STATUS OF THE UPGRADED Z PULSED POWER DRIVER

SAND2008-3433C

Mark Savage, Keith LeChien, William Stygar, John  
Maenchen, Dillon McDaniel, Kenneth Struve



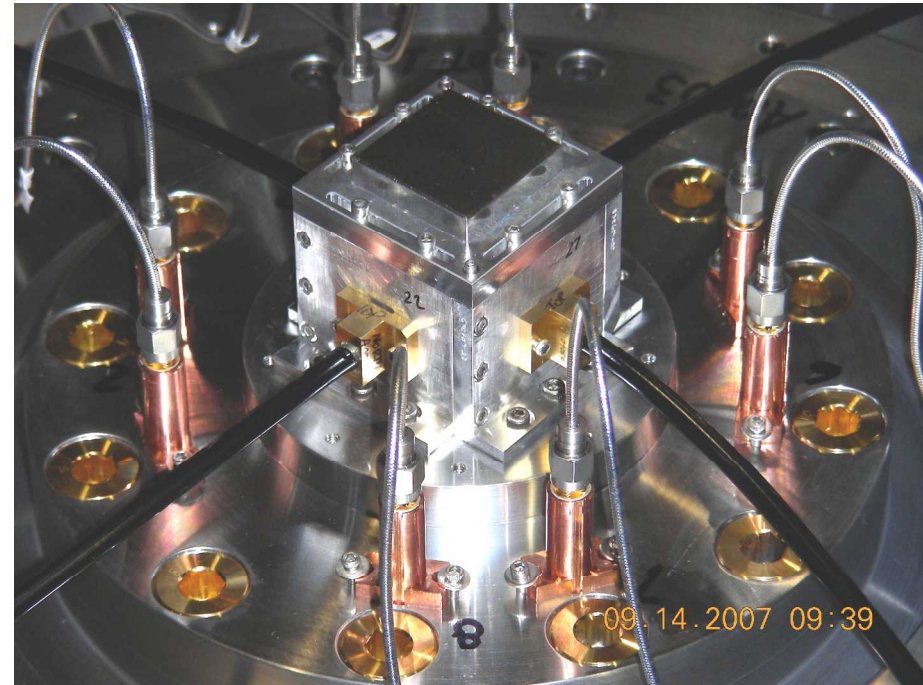
**2008 Power Modulator Conference**  
**28 May 2008**

Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company,  
for the United States Department of Energy's National Nuclear Security Administration  
under contract DE-AC04-94AL85000.

# The stored energy of the Z machine has been doubled, and high energy density physics experiments are being done now

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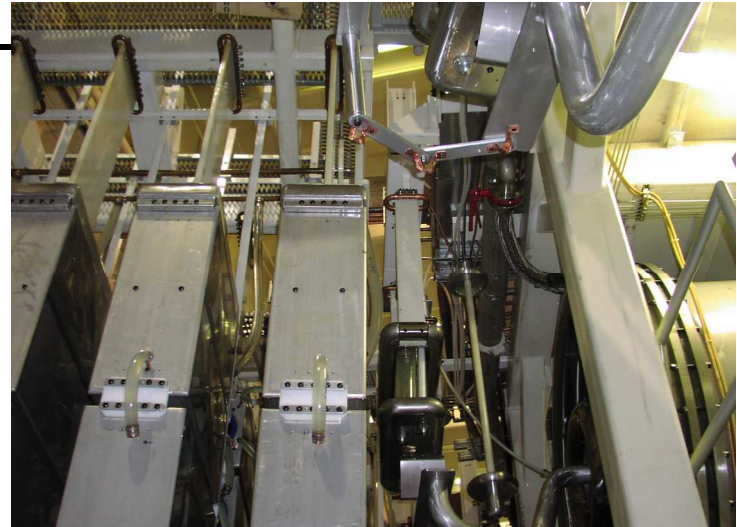
- 25 MJ stored in the Marxes at 95 kV charge
- 18 MJ stored at 80 kV Marx charge
- 26 MA delivered into a dynamic material properties load in both long-pulse (250 ns) and short-pulse (115 ns) modes



# Outline

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- **Architecture**
- **Components**
- **Performance**
- **Conclusions**





# ZR is a large effort

***Z<sub>20</sub>/ZR pulsed power team:*** L. F. Bennett, J.R. Blickem, J.P. Davis, D. E. Bliss, W. T. Clark, R.S. Coats, J. M. Elizondo, K. R. LeChien, H. C. Harjes, W. L. Langston, J. M. Lehr, R.W. Lemke, J. E. Maenchen, D. H. McDaniel, M.F. Pasik, T. D. Pointon, A. C. Owen, D. B. Seidel, D. L. Smith, B. S. Stoltzfus, K. W. Struve, W.A. Stygar, L.K. Warne, L.L. Whinnery, J. R. Woodworth, C. W. Mendel, K.R. Prestwich, R. W. Shoup, D. L. Johnson, V. Anaya, J. P. Corley, G. Feltz, D. Guthrie, K. C. Hodge, J. Lott, T. C. Wagoner, P. E. Wakeland

***The ZR crew and staff:*** G.L. Donovan, D.S. Artery, T.G. Avila, M.J. Baremore, T.L. Bock, R. Chavez, G.D. Coombs, M.E. Dudley, N.L. Grelle, A.D. Jojola, A.K. Kipp, B.A. Lewis, J.J. Lynch, J.A. Mills, L. Molena, J.K. Moore, D.M. Pariza, D.W. Petmecky, S.D. Ploor, C.D. Robinson, E.L. Ross, S.A. Roznowski, T.M. Schweitzer, J.J. Seamen, J.G. Stewart, D.R. Thomas, H.M. Wagoner, S.D. White, J.M. Wilson, D. Woolcott





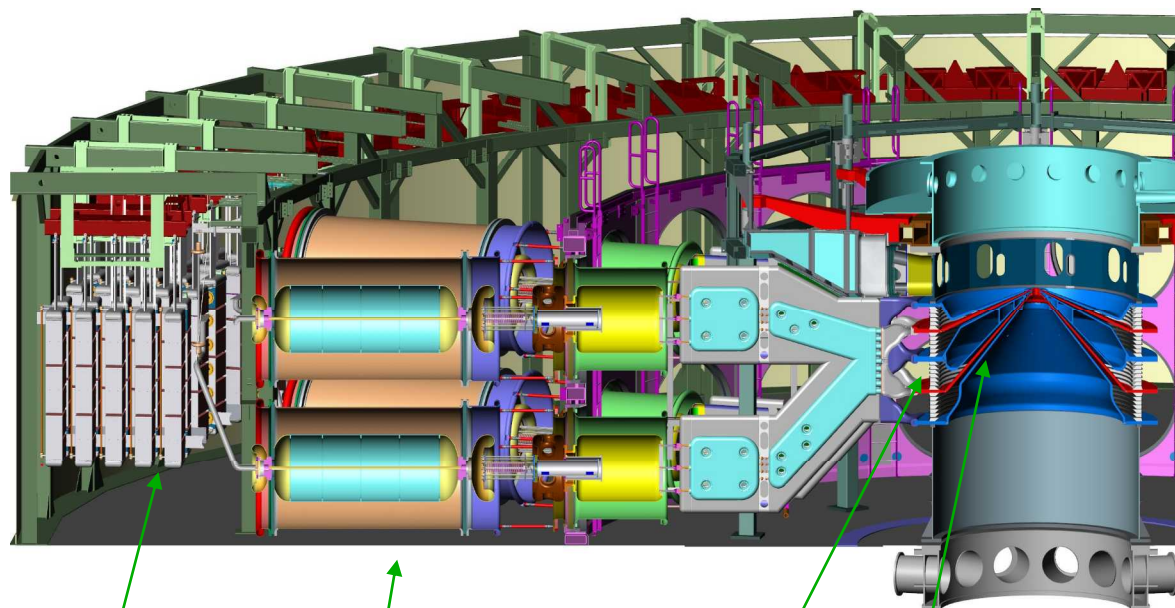
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# ZR architecture

# A successful ZR shot requires operation of many systems with nanosecond accuracy

With all systems charged, a Z shot begins with a 5V signal from the control system:

- The primary trigger generator amplifies the trigger pulse to 80kV
- The Marx generators are discharged in  $1.2\mu\text{s}$ , charging the intermediate storage water capacitors
- The laser-triggered gas switches control discharge of the intermediate store capacitors with  $\sim 6\text{ns}$  accuracy
- The water switches discharge the pulse-forming line in 120ns with 2ns accuracy
- Load current rises in 115 ns to 26 MA



Marx  
generators

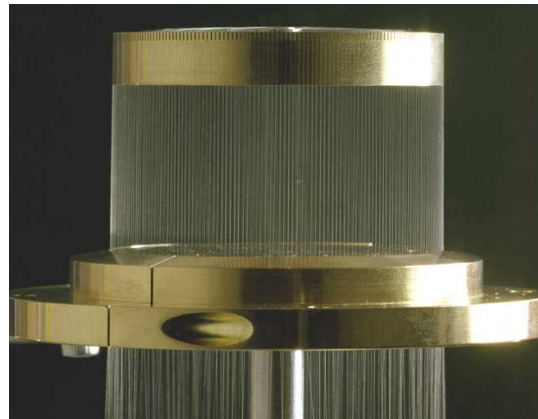
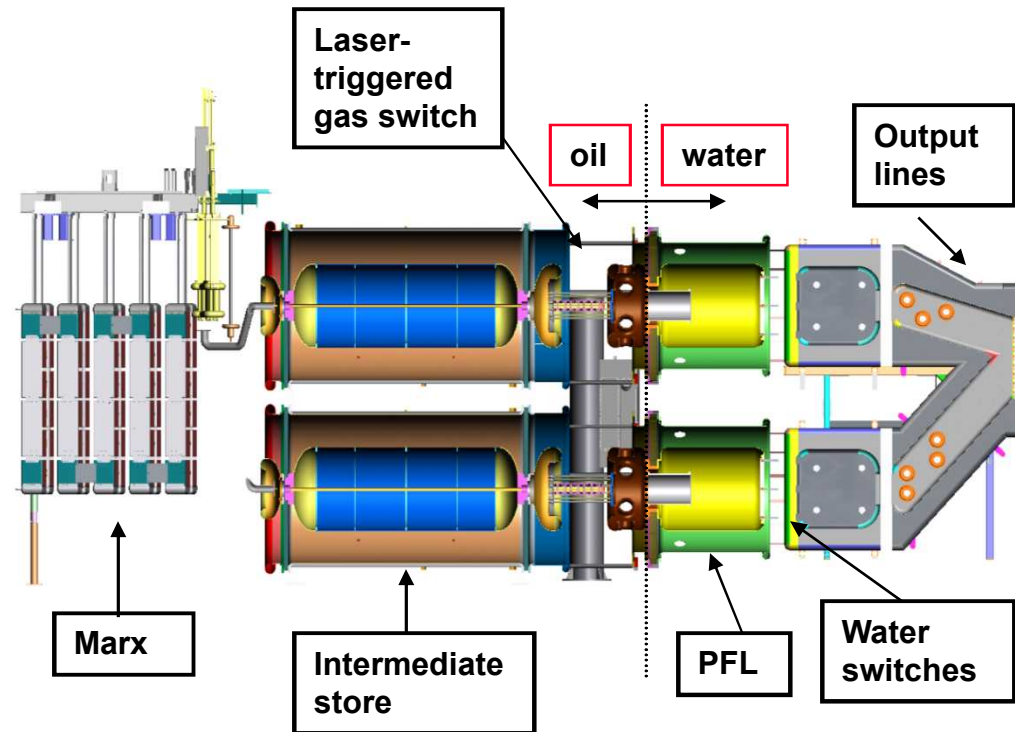
intermediate-  
store  
capacitors

vacuum-  
insulator  
stack

magnetically  
insulated  
transmission lines

# The Z pulsed power system

- **Primary energy storage**
  - Trigger generators
  - Marx generators
  - Intermediate store capacitor
- **Switching**
  - Laser-triggered gas switch
  - Water switches
- **Water-insulated transmission lines**
- **Vacuum insulator**
- **Magnetically-insulated transmission lines, post-hole convolute, and load**



# Fully charged, ZR has considerable energy available

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- At 100 kV (full rated) charge, the Marxes store 28 MJ (6.4 kg TNT equivalent)
- At 6.3 MV, the first compression stage stores 17 MJ
- The wave applied to the vacuum insulator stack has more than 9 MJ *in the first 100 ns of the pulse*
- This is applied to the load with ~1 ns accuracy

## **ZR has:**

- *2341 DC-charged high-voltage spark gaps*
- *36 pulse-charged multi-megavolt gas switches*
- *252 pulse-charged water switches*
- *36 solid-dielectric switches*

**Precision pulsed power requires robust triggering, accurate alignment, and accurate electrical field-shaping in large mechanical assemblies**



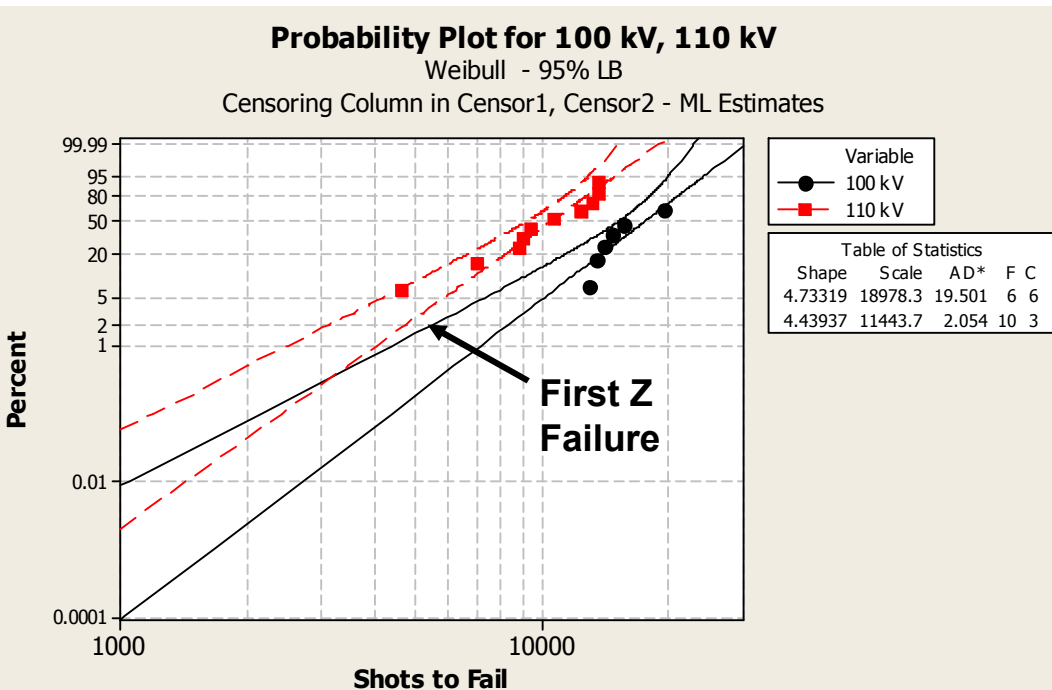


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# ZR components

# The ZR Marx capacitors were tested for reliability

- Capacitors were tested from several vendors
  - Lifetimes ranged from one shot to 18 thousand shots
  - The facility shot rate is up to 400 shots per year
- The 2.6  $\mu\text{F}$  capacitor reliability is expected to be as high or higher than the 1.3  $\mu\text{F}$  PBFA-II capacitors

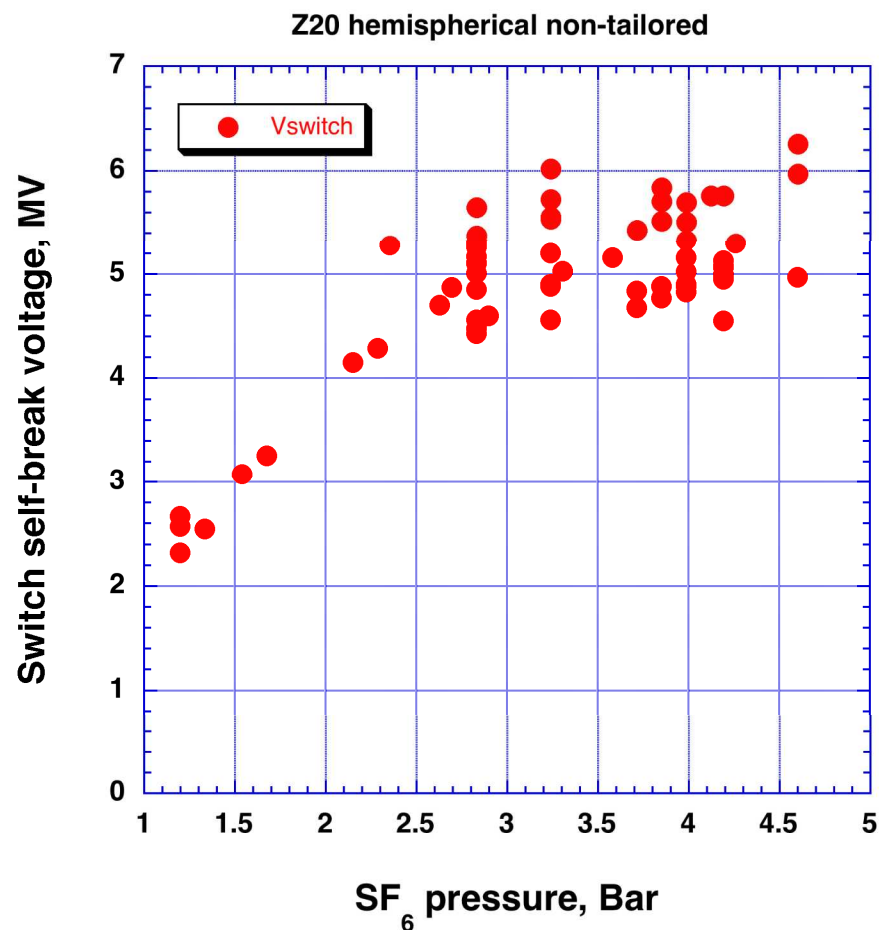


Extrapolating the 100-kV fitted curve, the first lifetime dielectric failure for a Z-sized population will occur at about 4,000 shots at 100kV.

**Capacitor failures should be rare.**

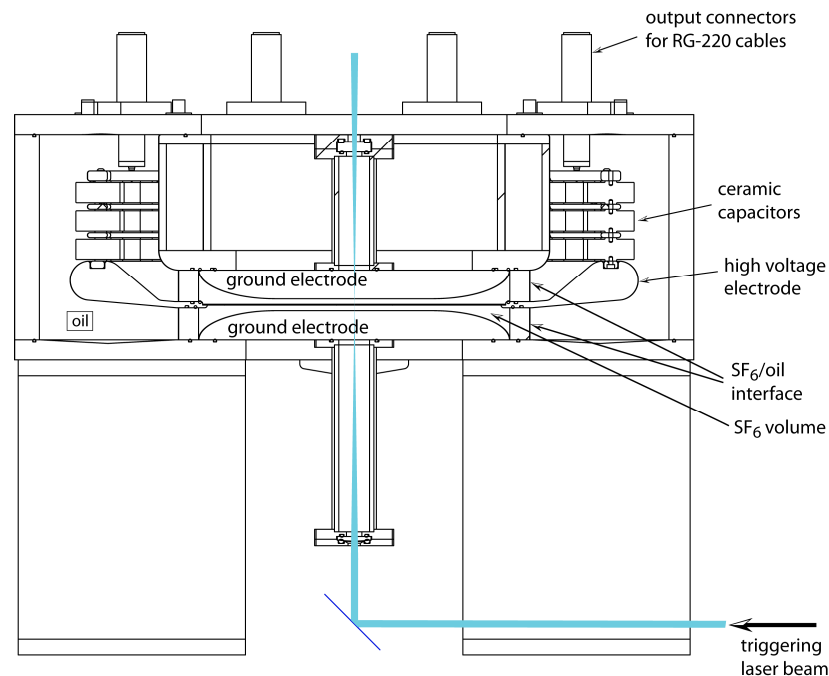
# Precision pulsed power to ZR-class facilities means strong triggering and optimized switches

- Sulfur hexafluoride insulated switches and UV lasers are a good combination
- Switches become less stable in high pressure sulfur hexafluoride; usable electric fields are limited to  $\sim 200$  kV/cm for  $\mu$ s pulse-charged switches



# One of the most challenging systems is the primary trigger generator

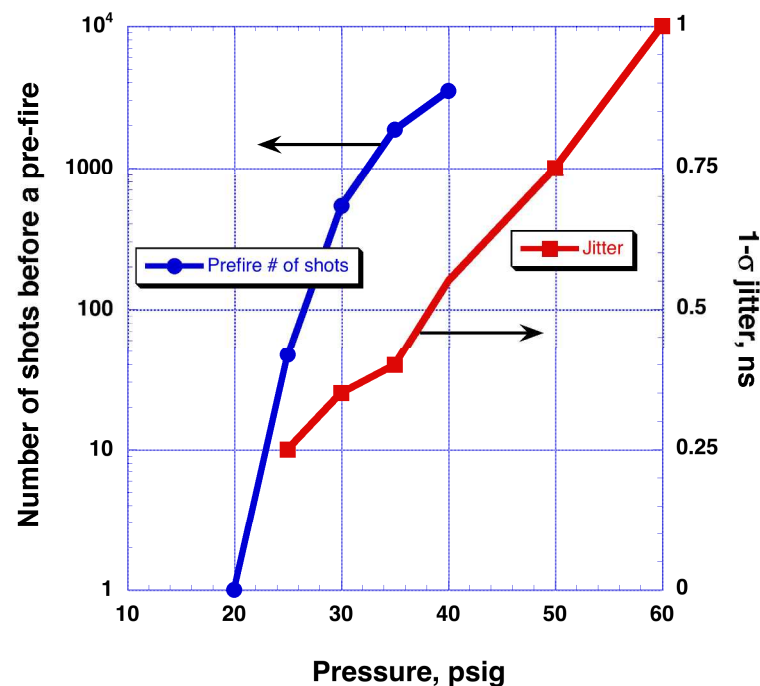
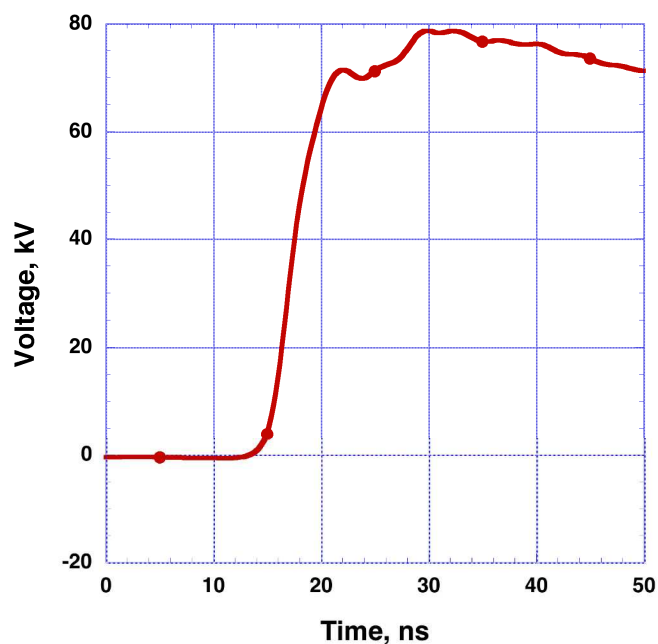
- The primary trigger generator amplifies the  $\sim 5$  V command trigger signal to 80 kV
- The lack of commercially-available generators mandated development of a novel system
  - Total closure spread: 1.1 ns
  - Jitter: 560 ps 1- $\sigma$ (total system)
  - Pre-fire rate:  $<0.1\%$
  - Rise time: 6 ns
  - Inductance:  $0.15$  nH per kilovolt





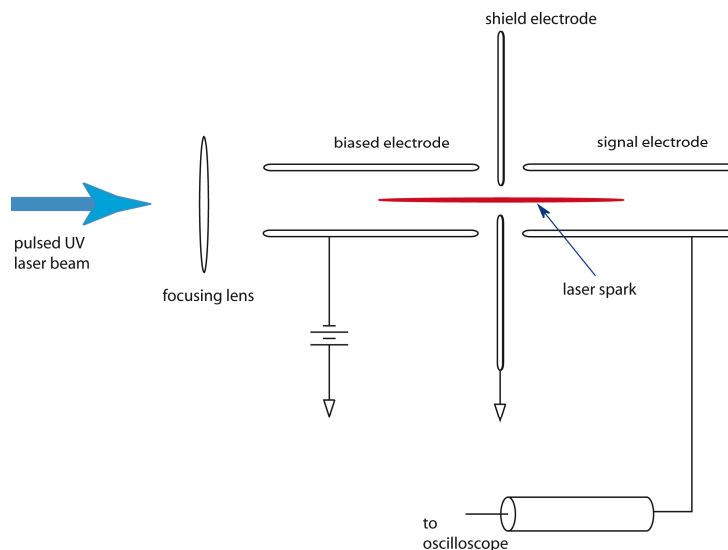
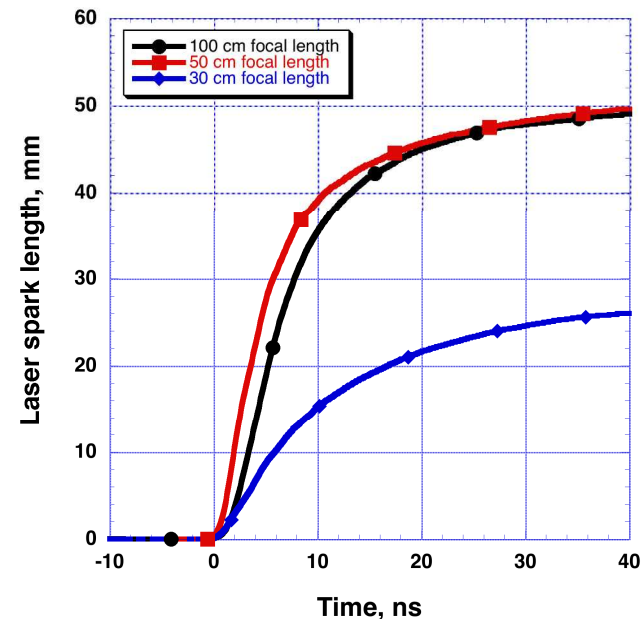
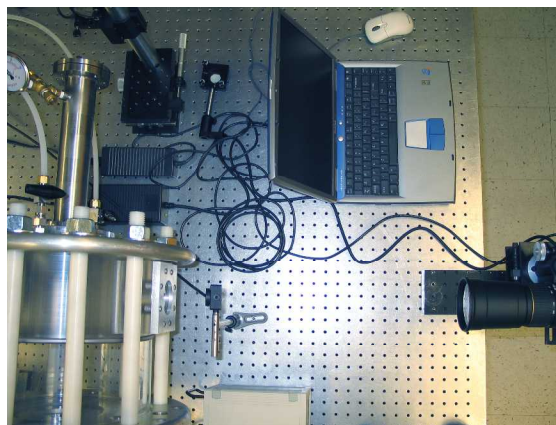
# UV laser-triggering is an effective way to create plasma in SF<sub>6</sub> on a ~1 ns time scale

- The system uses a low-inductance switch geometry with laser triggering to minimize jitter and risetime, and maximize reliability
- The system provides simultaneously: low jitter, fast risetime, and high reliability



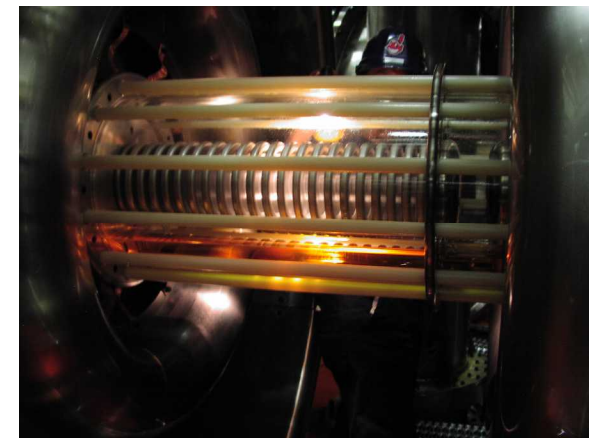
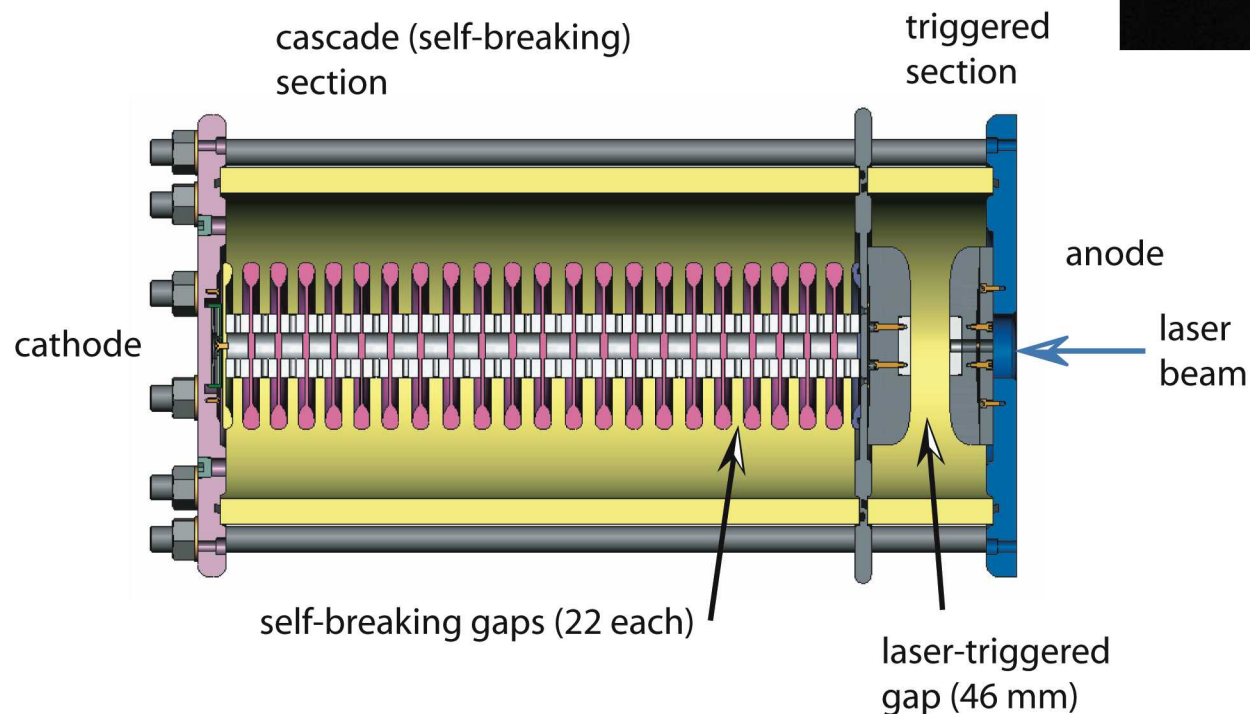
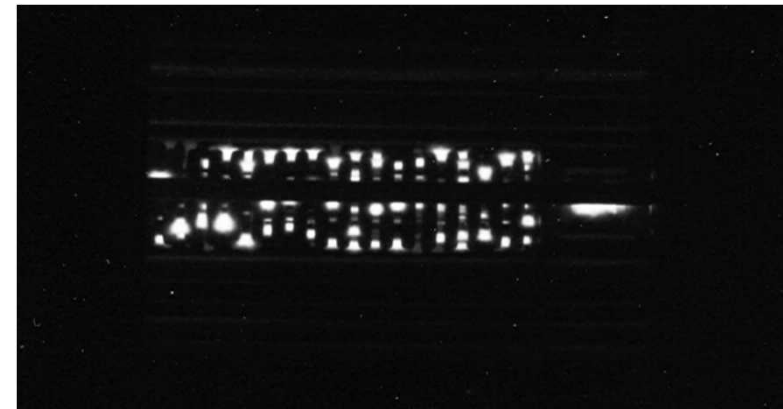
# Laser triggering is an important part of precision switching

- Characterizing and optimizing laser triggering is vital to maximizing system performance



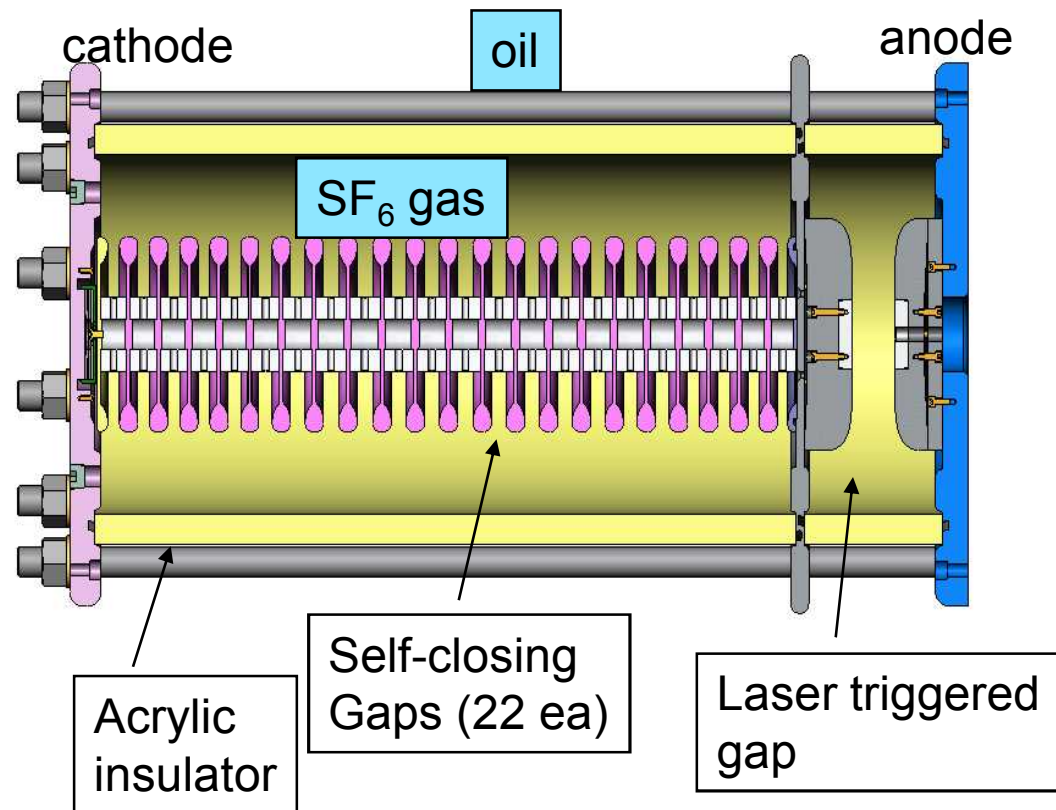
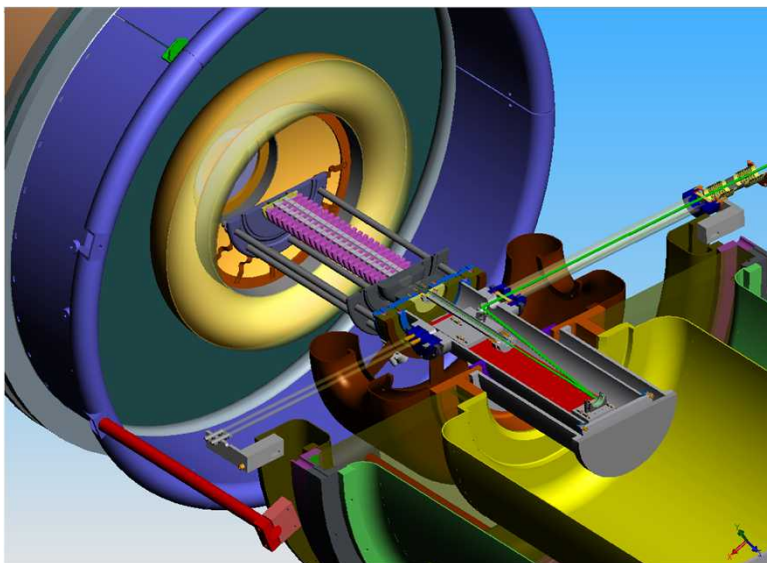
# The laser-triggered main gas switches perform the final time synchronization

- The laser-triggered gas switch sees 6.25 MV rising in 1.2  $\mu$ s, then conducts 750 kA with nanosecond precision



# The laser triggered gas switch is the final command-triggered switch

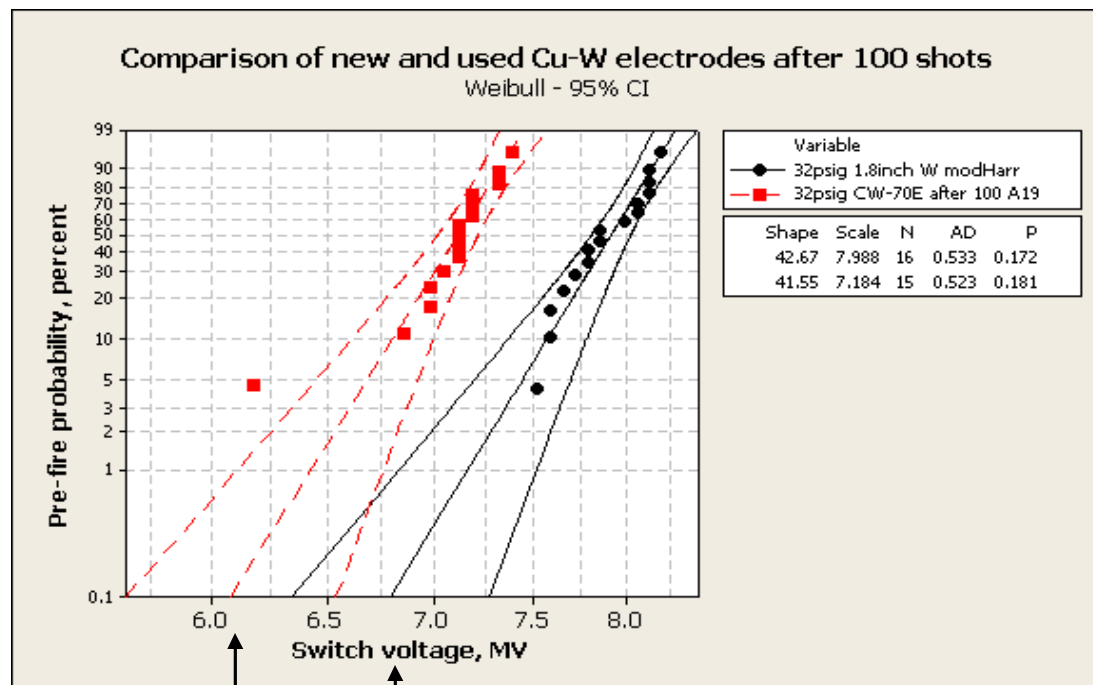
- Switch must withstand 5.4-6.3 MV before trigger
- Switch must conduct 600-800 kA
- Total jitter less than 6 ns
- Life: >100 shots





# Statistical analysis is used to estimate pre-fire rate from small numbers of self-break tests

- The ability to quantify the actual effects of erosion (without disassembling the switch) is useful
- The predicted pre-fire rate at 5.4 MV is less than 0.05% at a pressure commensurate with 4 ns jitter (3.1 bar)



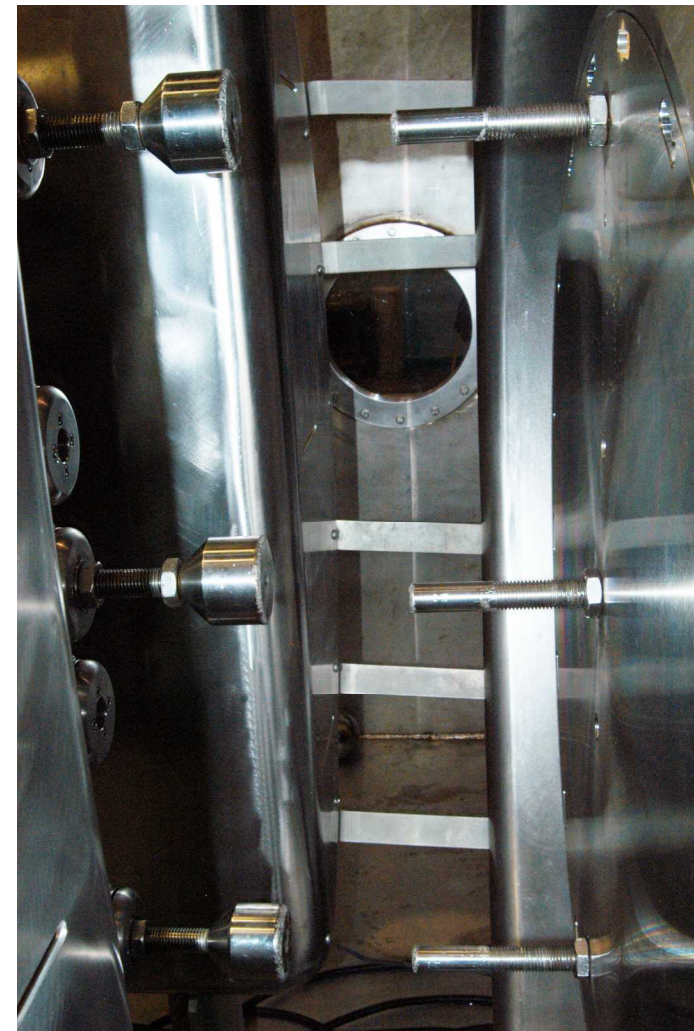
After  
100  
Shots  
6.1MV  
at  
0.1%

New  
6.8MV  
at  
0.1%



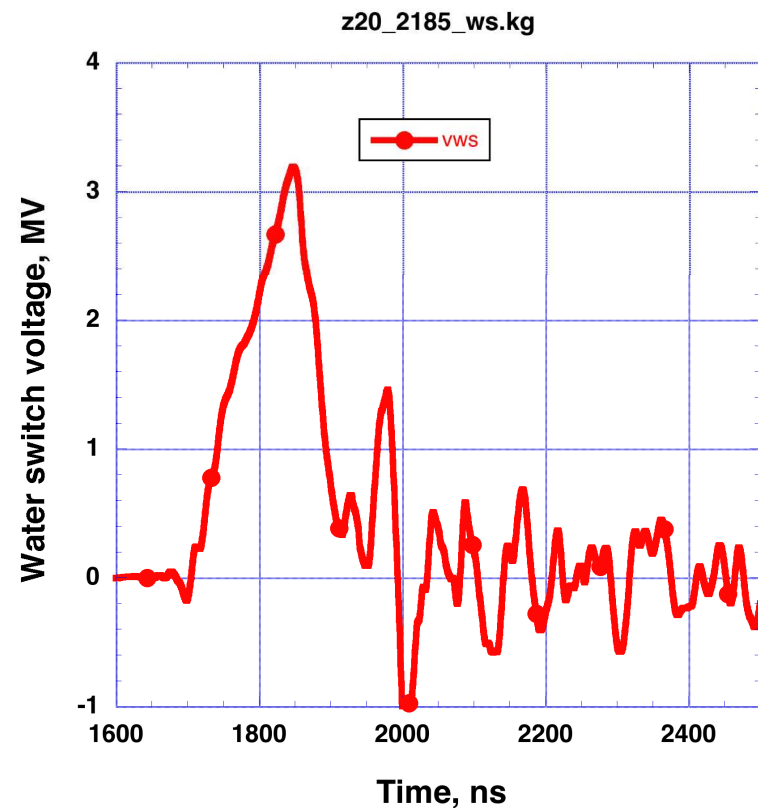
# The pulse-forming line is charged through the laser triggered gas switch, and discharged through the water switches

- The 14 nF PFL is discharged through 3 parallel self-closing water switches
- Water switch losses are noticeable
- Jitter:  $\sim 3$  ns for main and pre-pulse switches



# The water switches transfer energy with low jitter

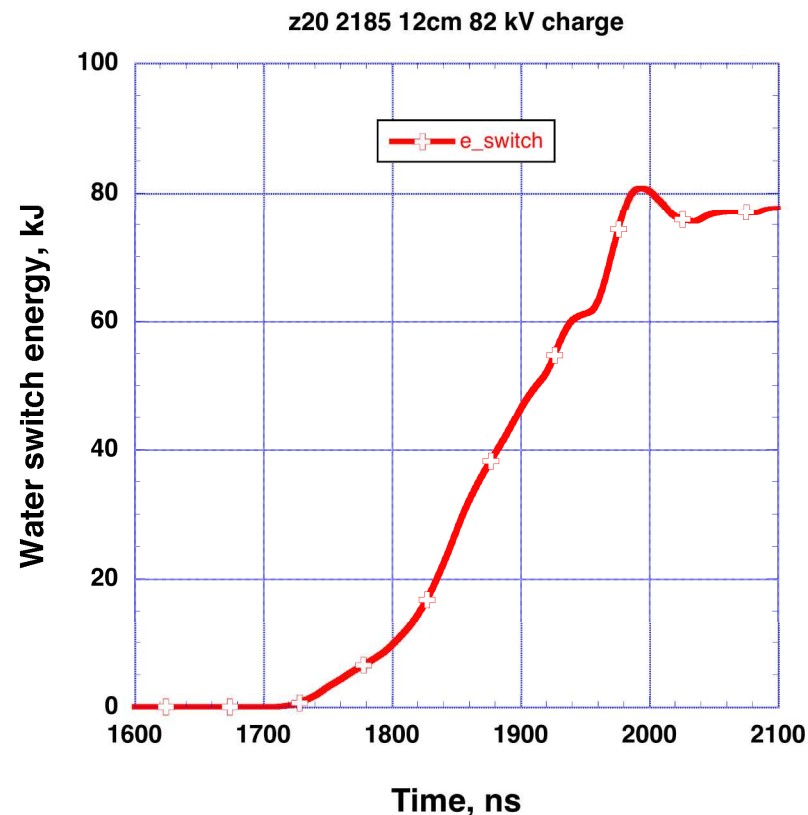
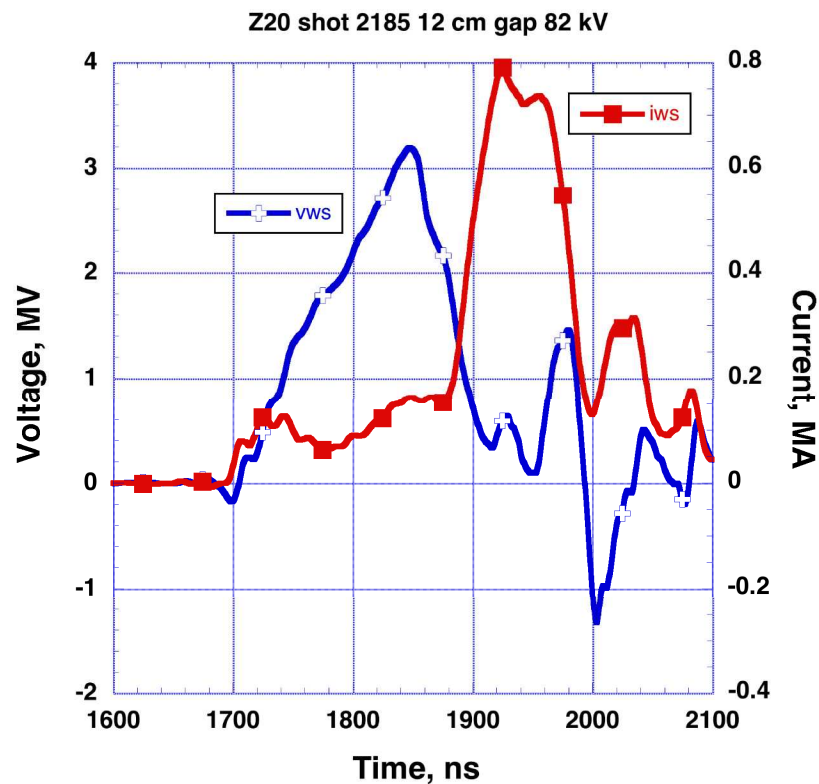
- Jitter:  $\sim 3$  ns





# Some energy is dissipated in the water switches

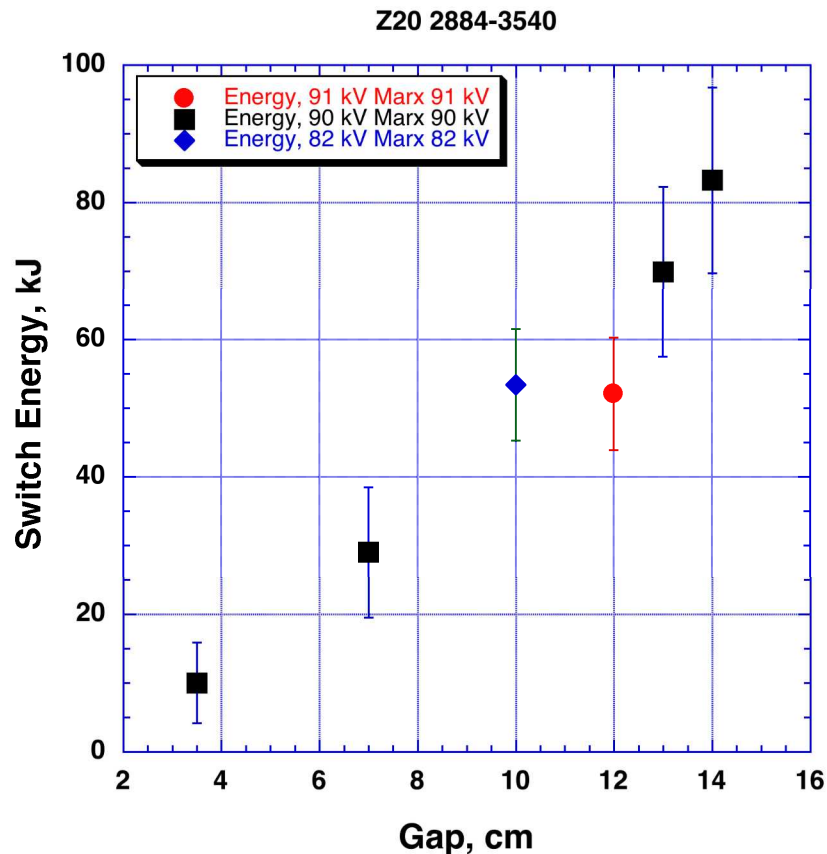
- Data analysis done by transmission-line correcting voltages and currents to the switch location





# Water switch energy increases with gap

- Losses at large gaps are large enough to warrant improvement studies

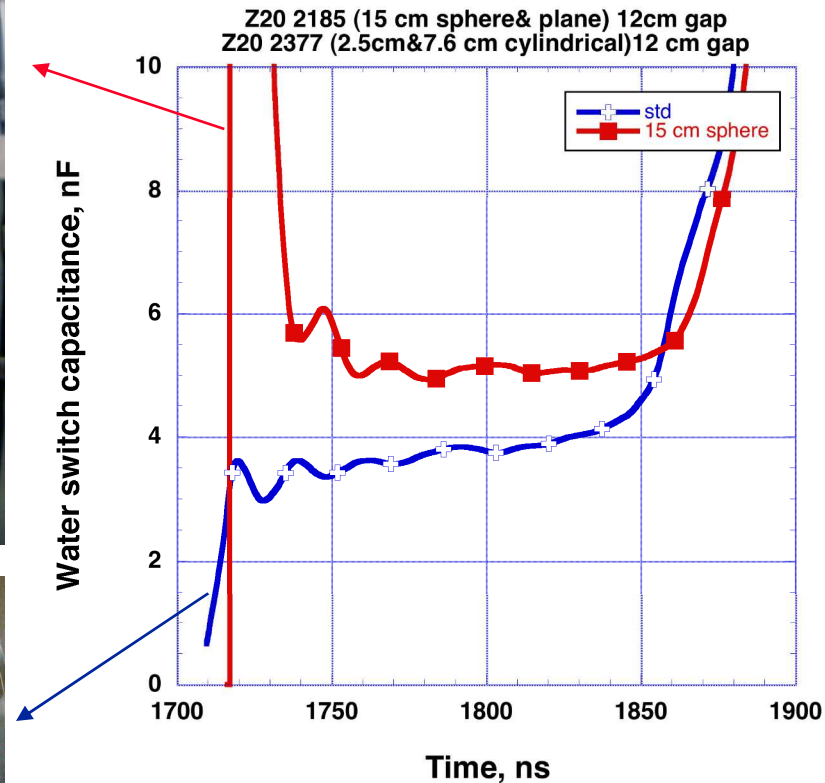


# The measured capacitance across the water switch rises as streamers close the gap

$$I = \frac{d}{dt}(CV)$$

$$C = \frac{\int_{-\infty}^t Id\tau}{V}$$

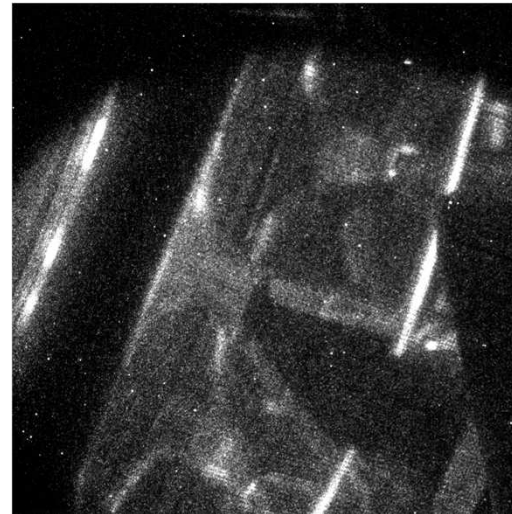
The more enhanced electrodes have lower capacitance initially, but more change in capacitance as streamers grow



# Water streamers occur well after the power pulse



Time integrated



100 ns after  
peak power



500 ns after  
peak power



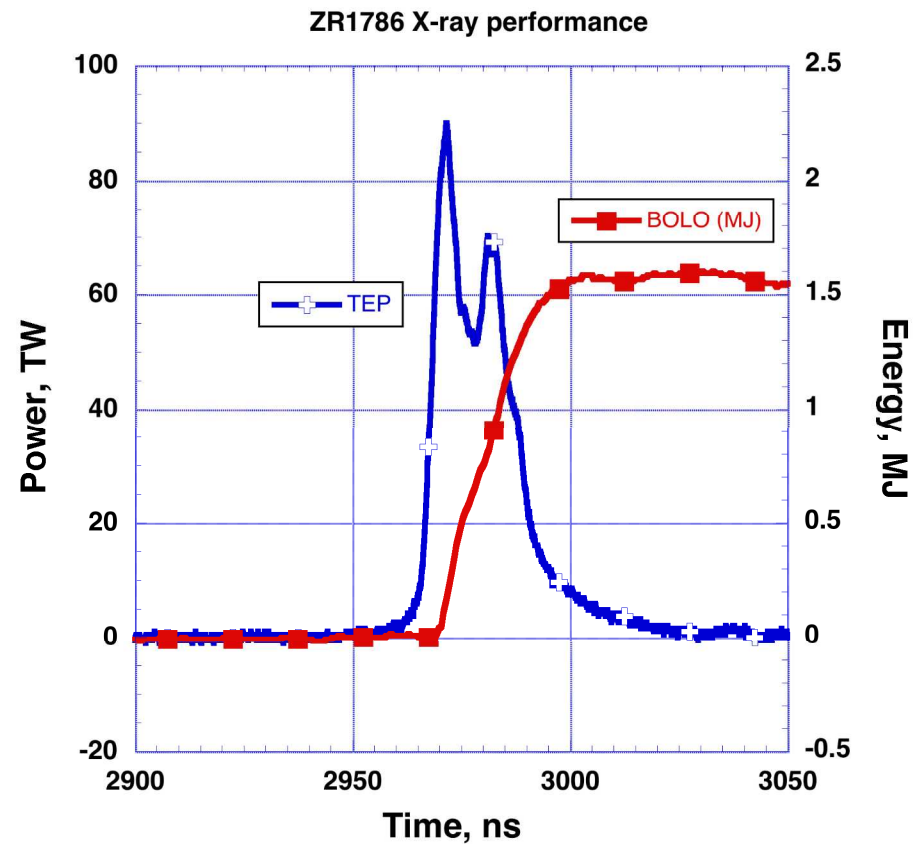
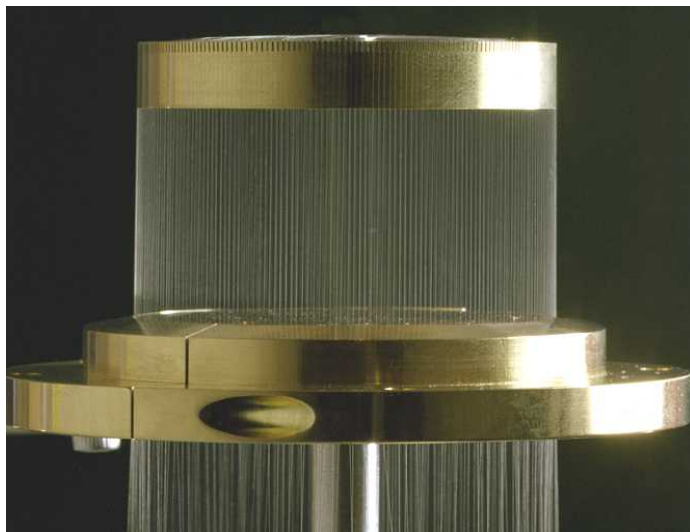
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# ZR performance



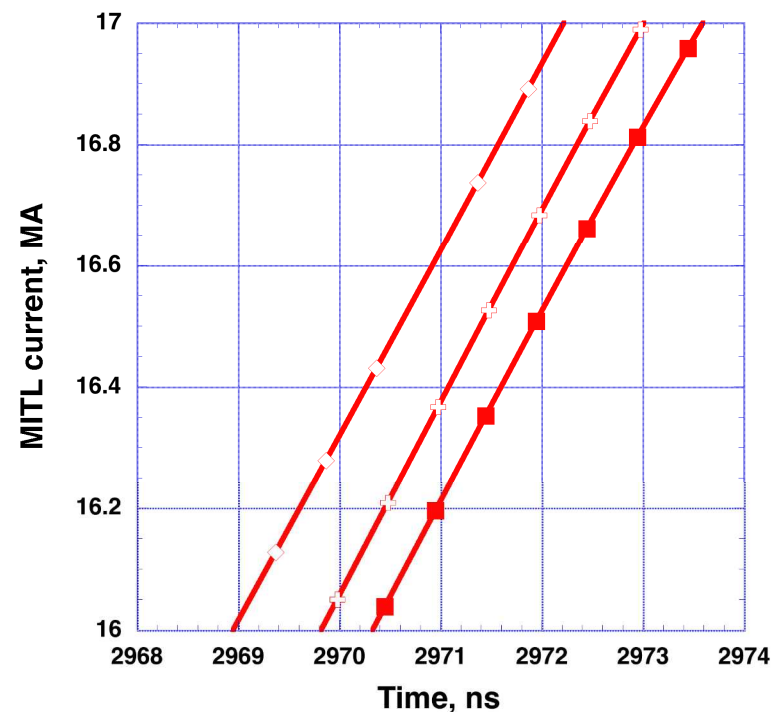
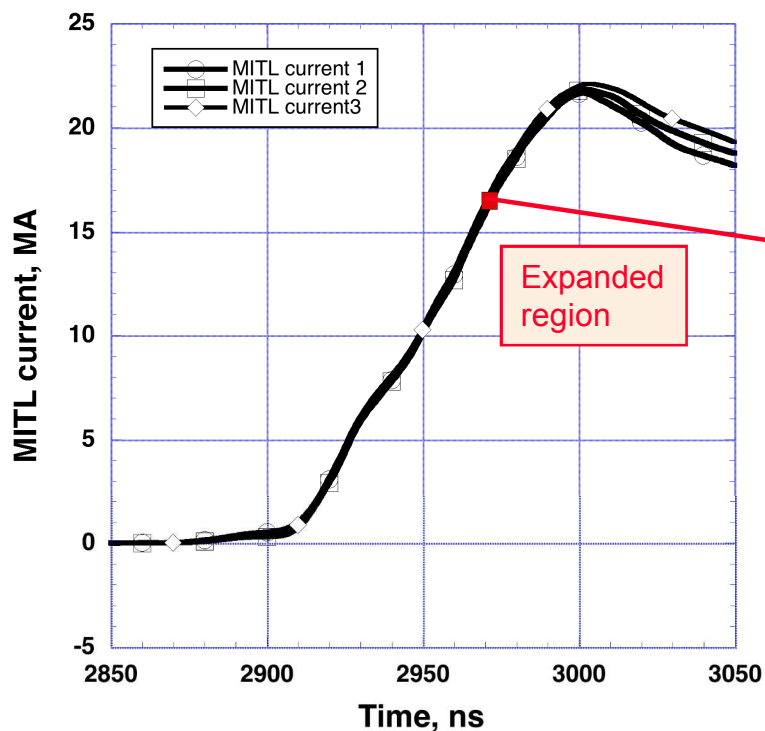
# ZR has produced 1.6 MJ of X-ray energy at 88TW

- Effort is ongoing to optimize the load for the drive circuit

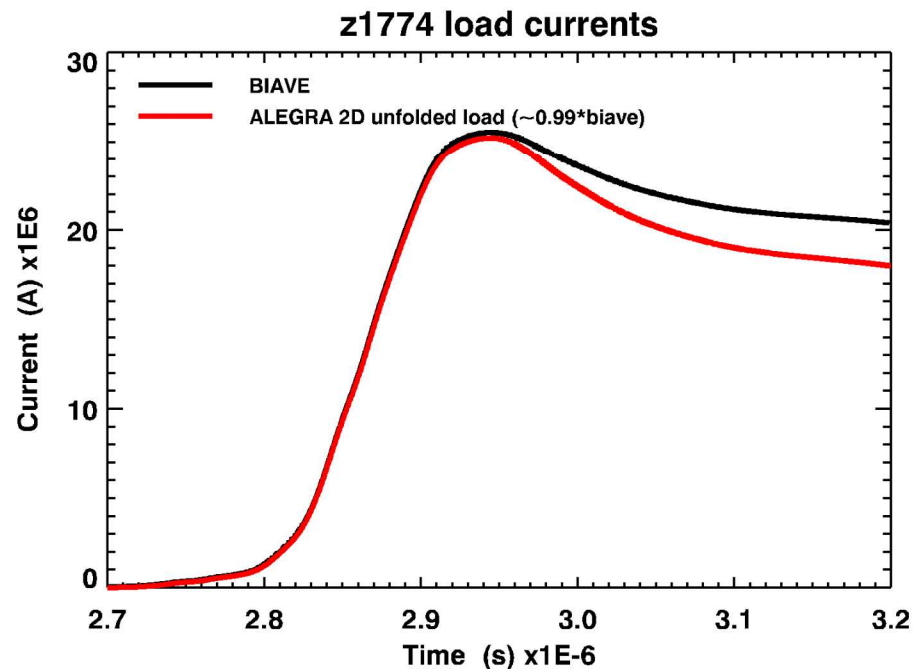
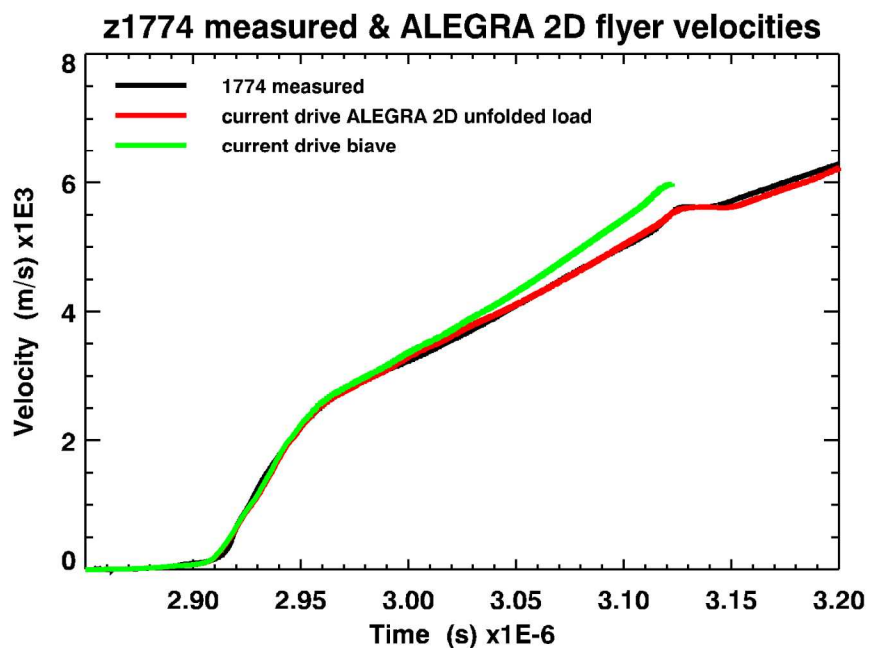


# Identical shots show good repeatability of the load current

- Three identical (machine configuration) shots

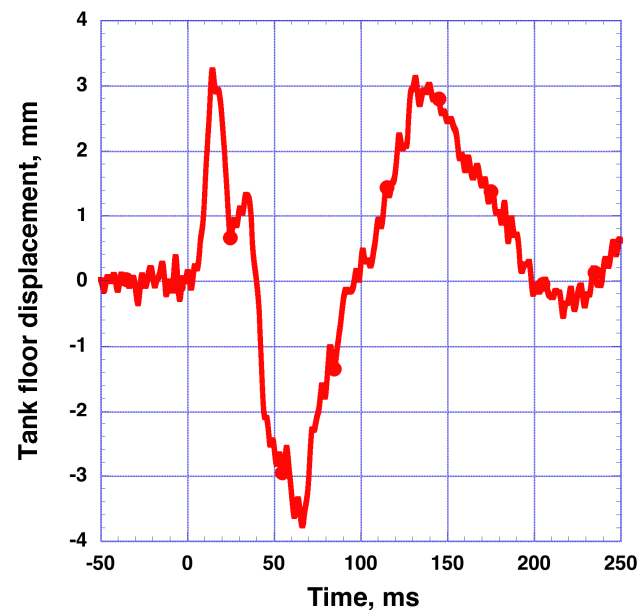
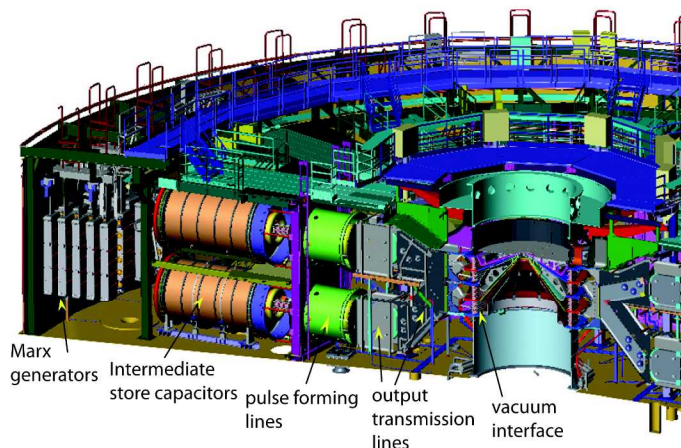


# ICE shots allow current measurement *at the load*

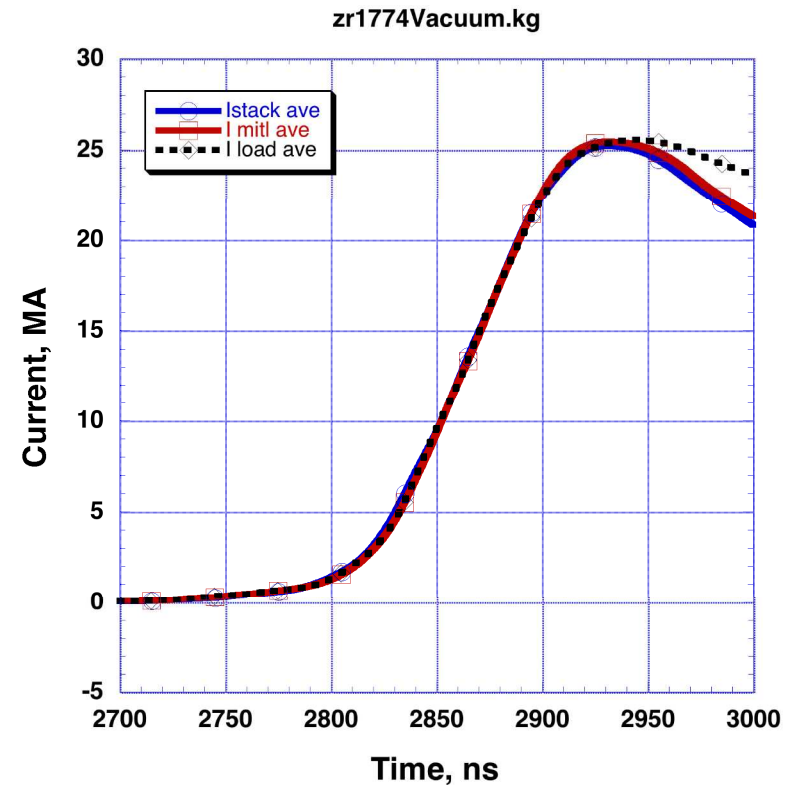
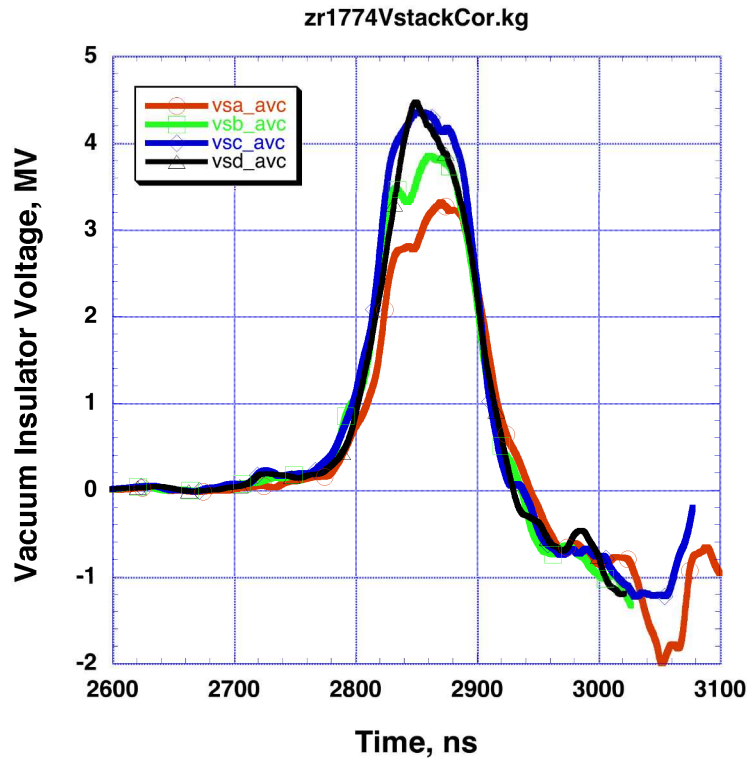


On ZR1774, the load Bdots agree with the flyer unfold to ~2%

# The large amount of energy causes motion of the massive tank



# ZR acquires more than 600 fast waveforms on every experiment



**Data quality allows improved understanding of the system**





# Summary

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- **The Z machine has been rebuilt to increase energy and improve reliability**
- **The system is being optimized as high energy density experiments are beginning**
- **Peak load currents of 26 MA have been achieved in short (115 ns) and long (250 ns) modes of the machine**
- **Reliable and accurate switching are crucial for a system with thousands of individual switches**
- **Continual improvement in understanding and operation of the switching will allow further improvement of the system**