

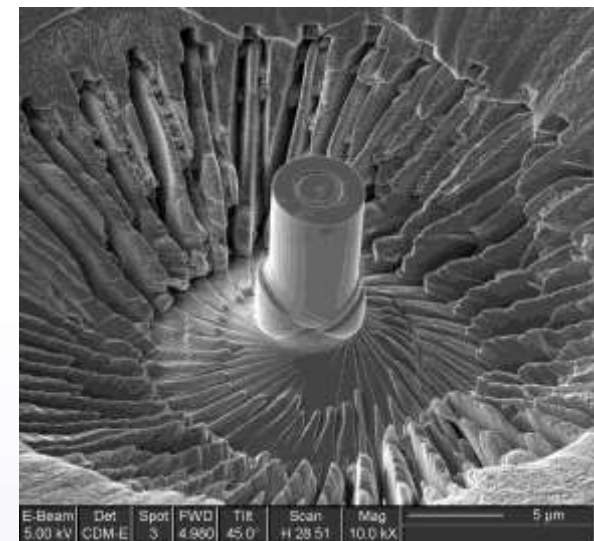
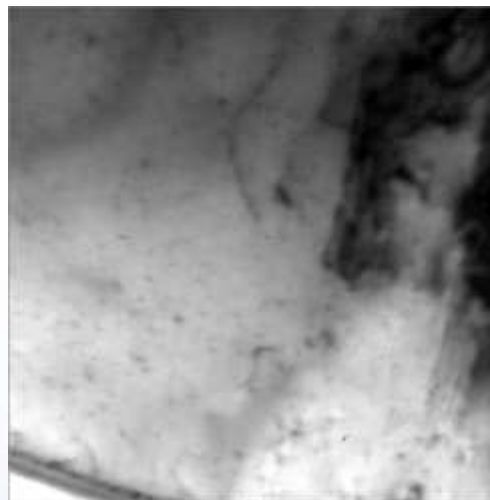
Evaluating the Radiation Stability of Advanced Scintillators and Structural Metals

SAND2014-2962C

K. Hattar

Sandia National Laboratories

April 11, 2014



Collaborators:

- IBL: [D. Buller](#), B.G. Clark, B.L. Doyle, [S. Hoppe](#), [S. Rajasekhara](#), [J. Villone](#), G. Vizkelethy
- Sandia: T.E. Buchheit, B. Boyce, T.J. Boyle, F.P. Doty, P. Feng, S. Goods, B.A. Hernandez-Sanchez, [A.C. Kilgo](#), P.G. Kotula, J. Puskar, [M.J. Rye](#), [J.A. Scott](#), P. Yang
- External: N. Li, A. Misra, L.N. Brewer, S. Maloy, [A. McGinnis](#), P. Rossi, Protochips Inc.



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Sandia National Laboratories

What is Sandia National Laboratories?

4 Mission Areas

- Nuclear Weapons
- Defense Systems and Assessments
- Energy, Resources, and Nonproliferation
- Homeland Security and Defense



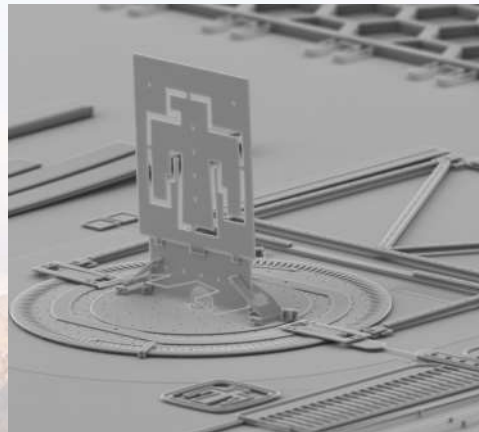
96% of total NW parts



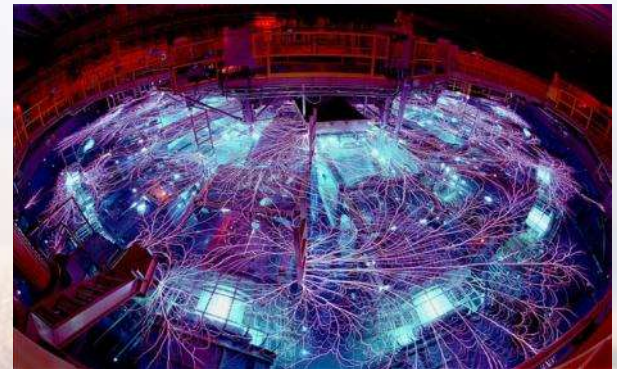
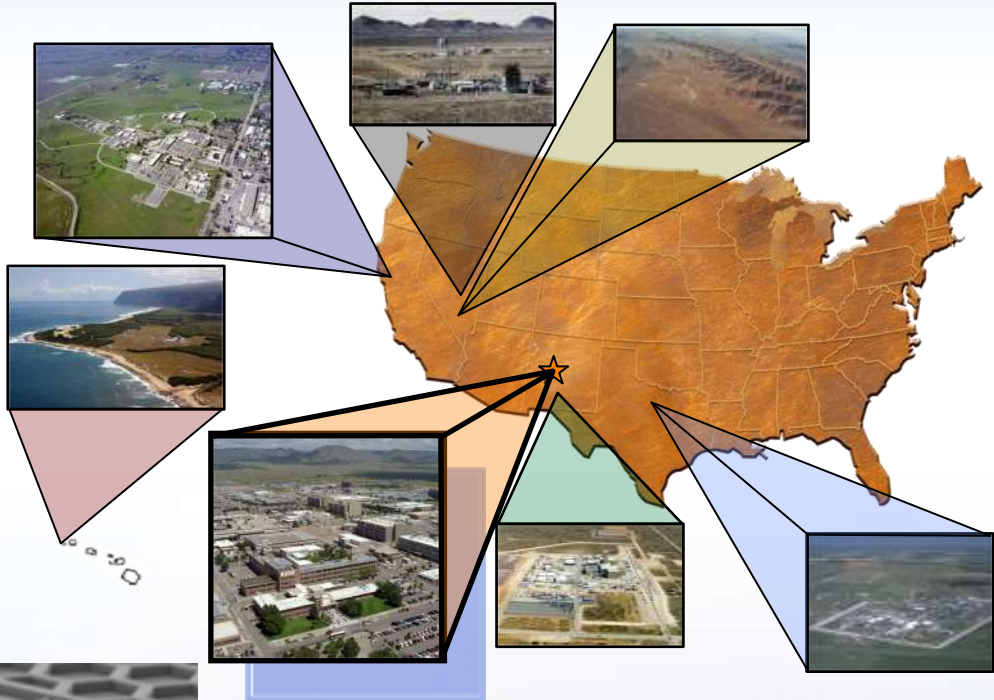
Sled track



Renewable and alternative energy



Clean room invented at SNL in 1963



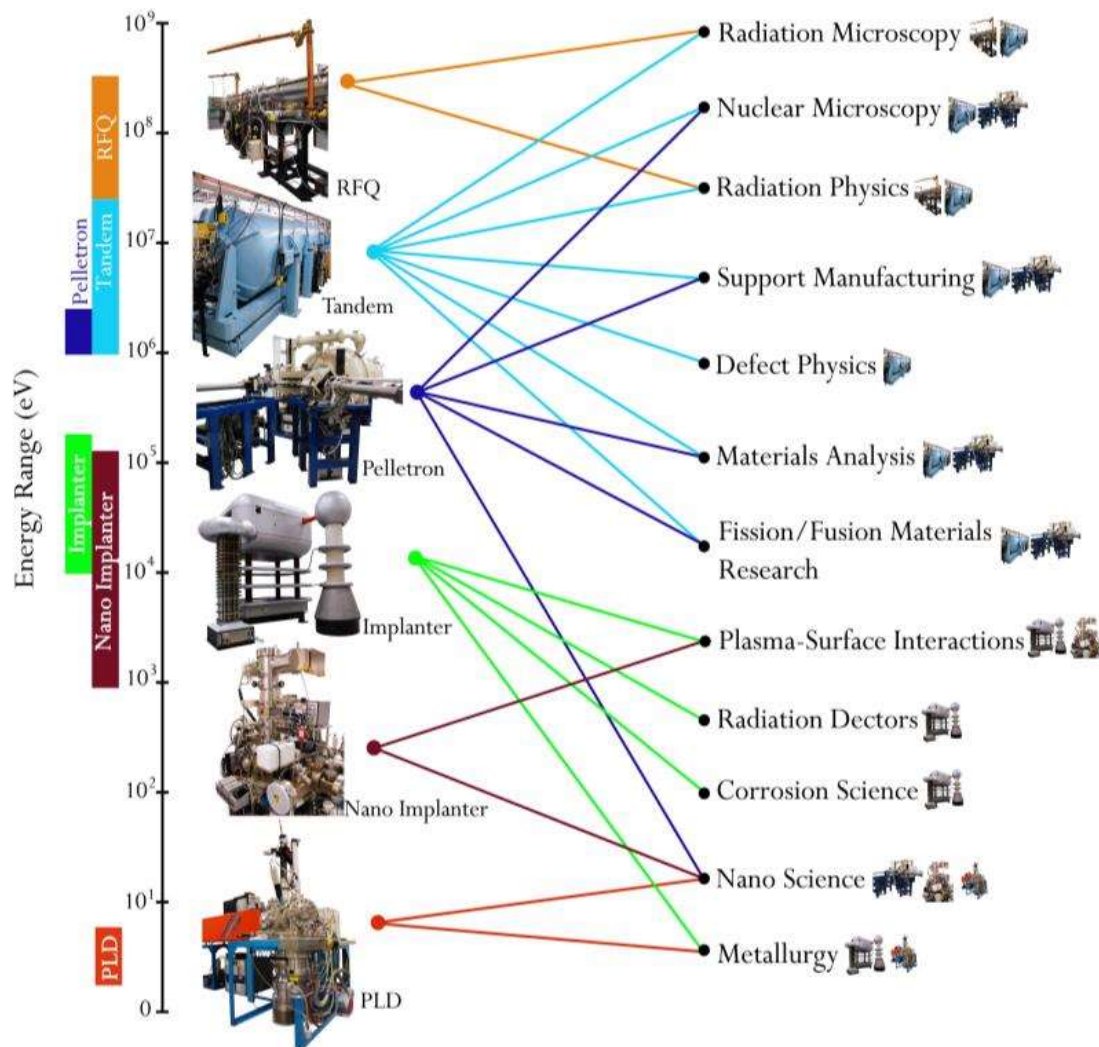
Z machine:
the world's most powerful X-ray source

Sandia's New Ion Beam Lab



A special 72 wheeled vehicle with independent steering for each pair of wheels was used to move the Tandem accelerator

Ion Beam Laboratory Capabilities

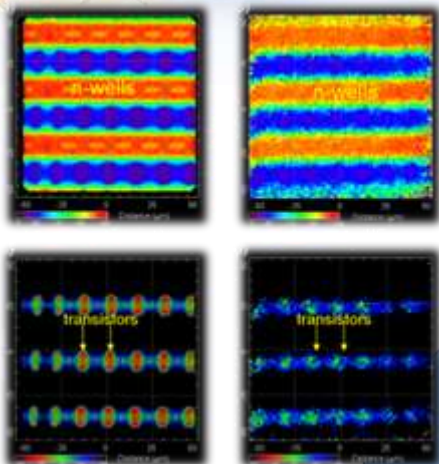


New Facility
 laboratory space
 1850 m²
 office space
 650 m²
Old Facility:
 1300 m² total

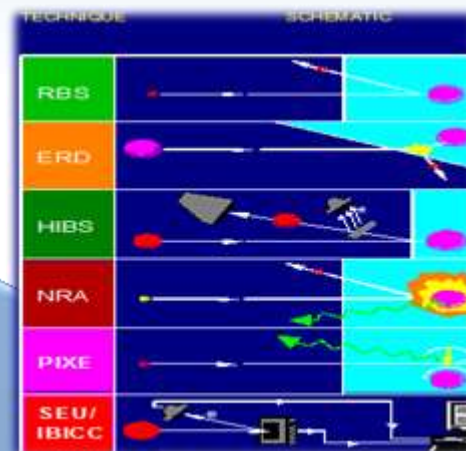
Building: \$20M
Equipment: \$11M
Total: \$40M



Sandia's Ion Beam Laboratory



Ion Beam Analysis (IBA)

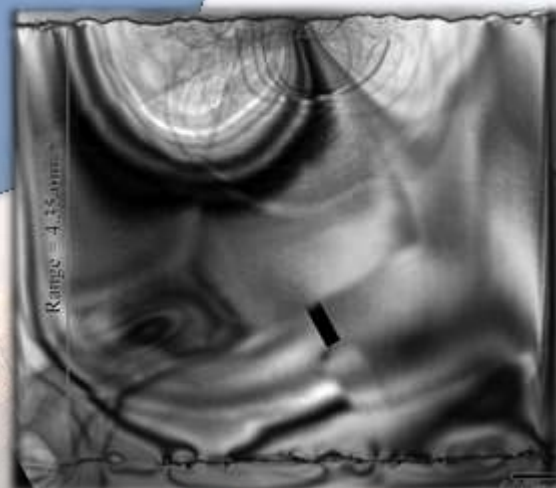


Radiation Effects
Microscopy (REM)



Ion Beam
Modification
(IBM)

In situ Ion Irradiation Transmission
Electron Microscopy
(i^3 TEM)



Scintillator Applications

National Security



Oil & Mineral



Nuclear Power



Medical Imaging



LEDS



High Energy Physics



Current Issues

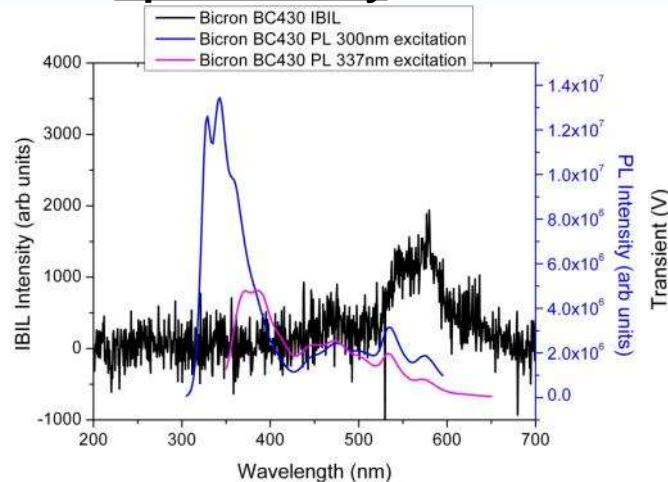
- 1) Long decay times
- 2) Crystal anisotropy
- 3) Low energy resolution (low luminosity & poor linearity)
- 4) Complicated synthesis (single crystal growth)
- 5) Chemical instability (hygroscopic)

Scintillators with low energy resolution & detection efficiency cannot distinguish radiation type or quantify radiation
Discovery of new scintillating materials

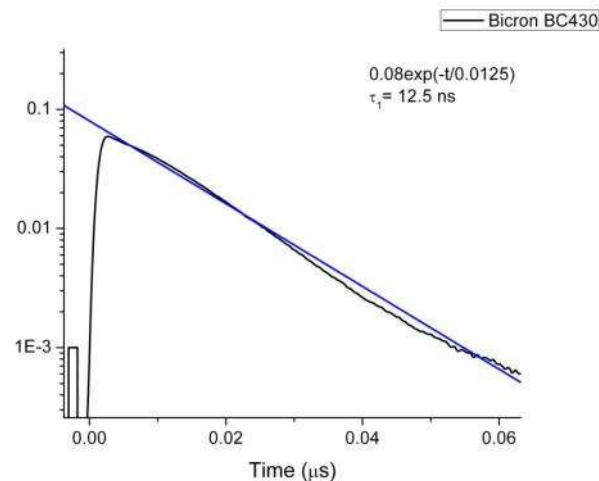
IBL Capabilities for Luminescence Studies

Collaborators: J. Villone and G. Vizkelethy

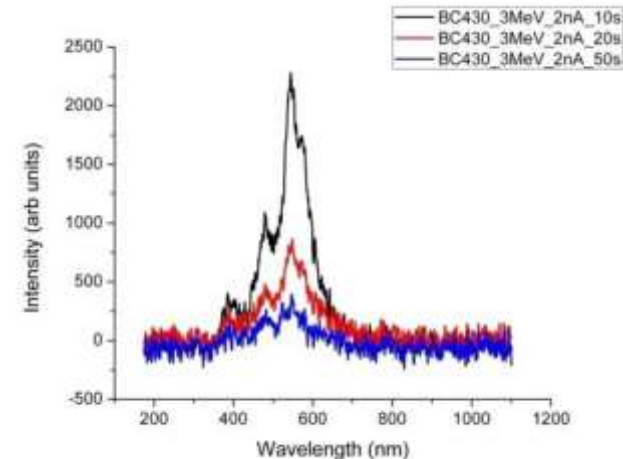
Spectrometry



Decay Time



Radiation Hardness



- 3 MeV H⁺ beam
- Thin films of samples on PIN diodes
- Hamamatsu PMT run in photon-counting mode
 - Light intensity measured as a function of time after ion strike

- 3 MeV H⁺ beam used as excitation
- Scintillation light collected as ion beam excites sample
- Light collected with OM-40 microscope or fiber optic mounted close to sample
- Avantes AvaSpec 2048 spectrometer

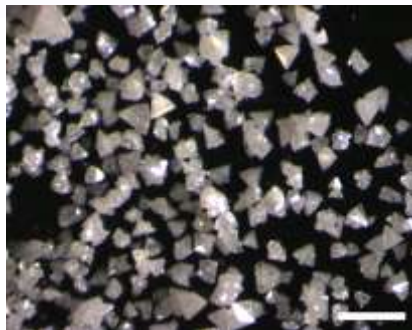
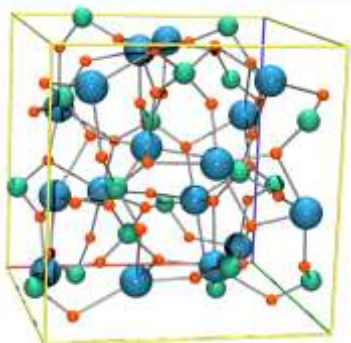
- Radiation hardness experiments performed with 3 MeV H⁺ beam from tandem accelerator
- IBIL Spectra measured constantly as sample exposed to beam
- Overall decrease in emitted light observed due to radiation damage



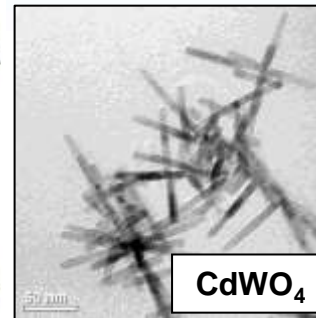
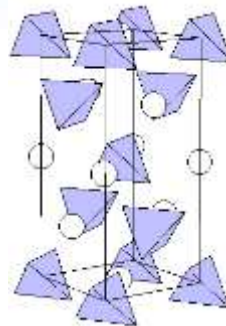
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Scintillators Explored

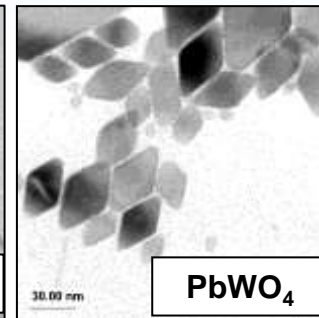
Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang



Bismuth Germanium Oxide (BGO)

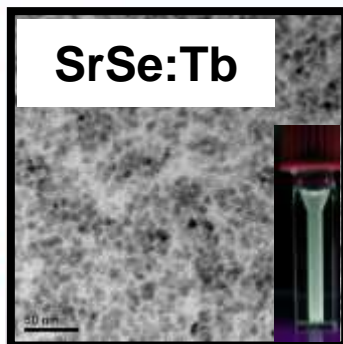
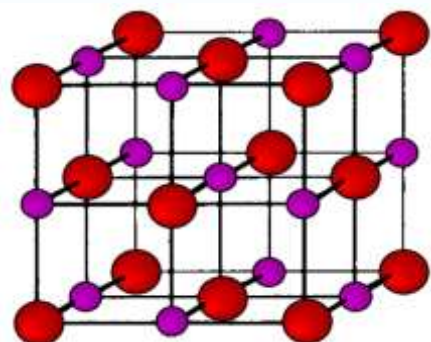


CdWO₄



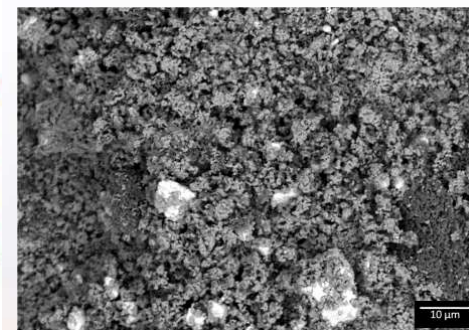
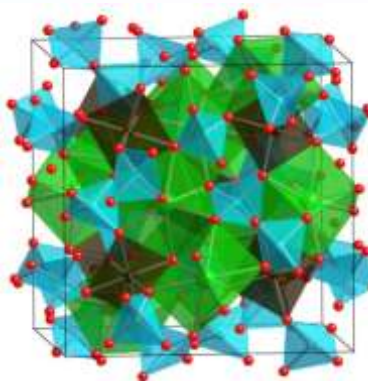
PbWO₄

Metal Tungstates (MWO₄) M = Ca, Cd, Pb



SrSe:Tb

Alkaline Earth Chalcogenides (A^EE)



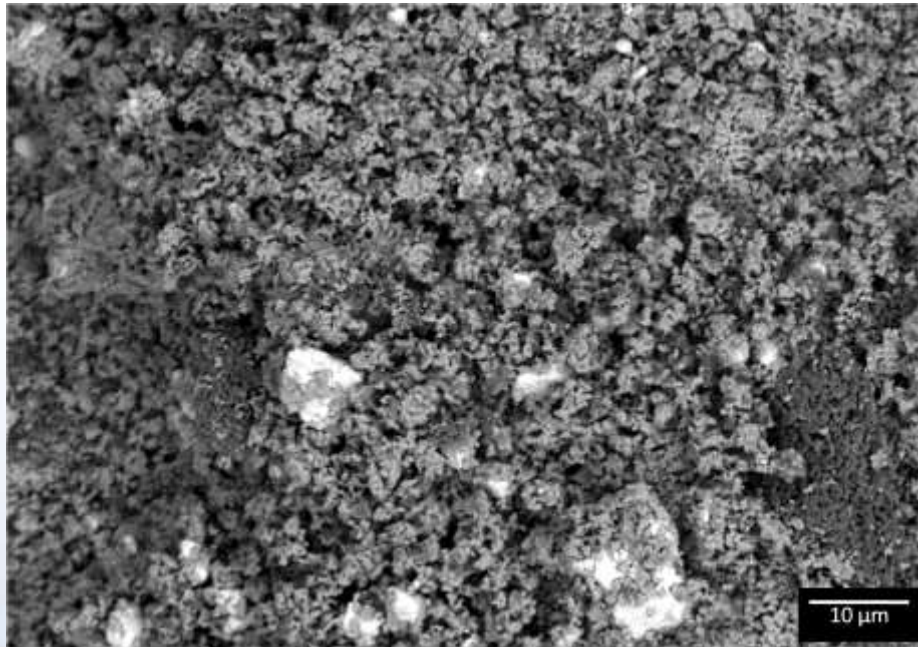
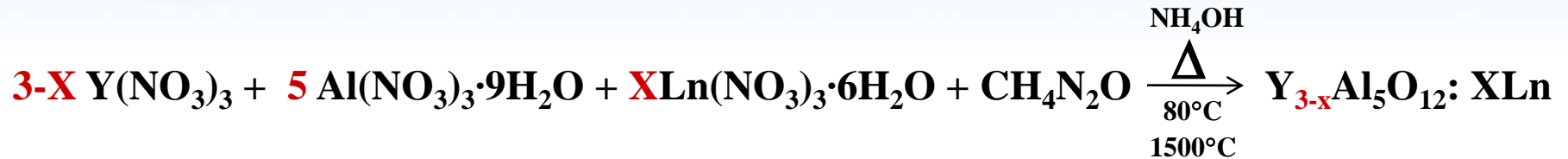
Yttrium Aluminum Garnet (YAG:Ln)
Lutetium Aluminum Garnet (LuAG:Ln)



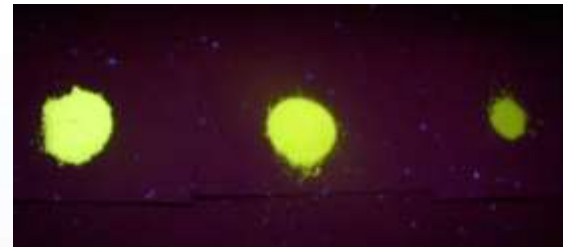
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Solution Precipitation Reaction

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang



YAG: Ce



LuAG: Ce



YAG: Lu

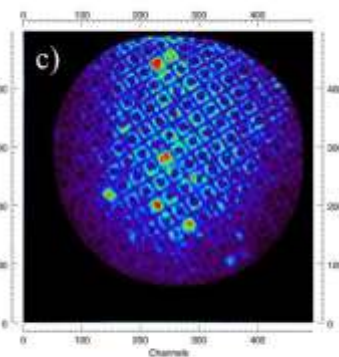
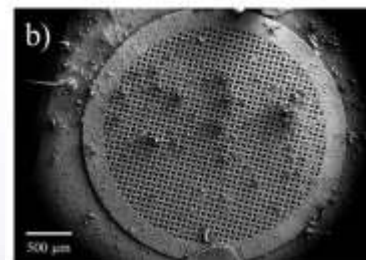
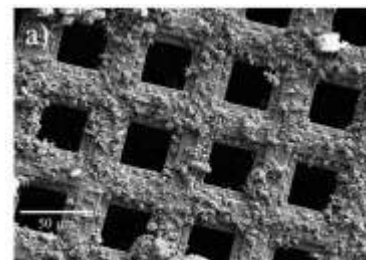
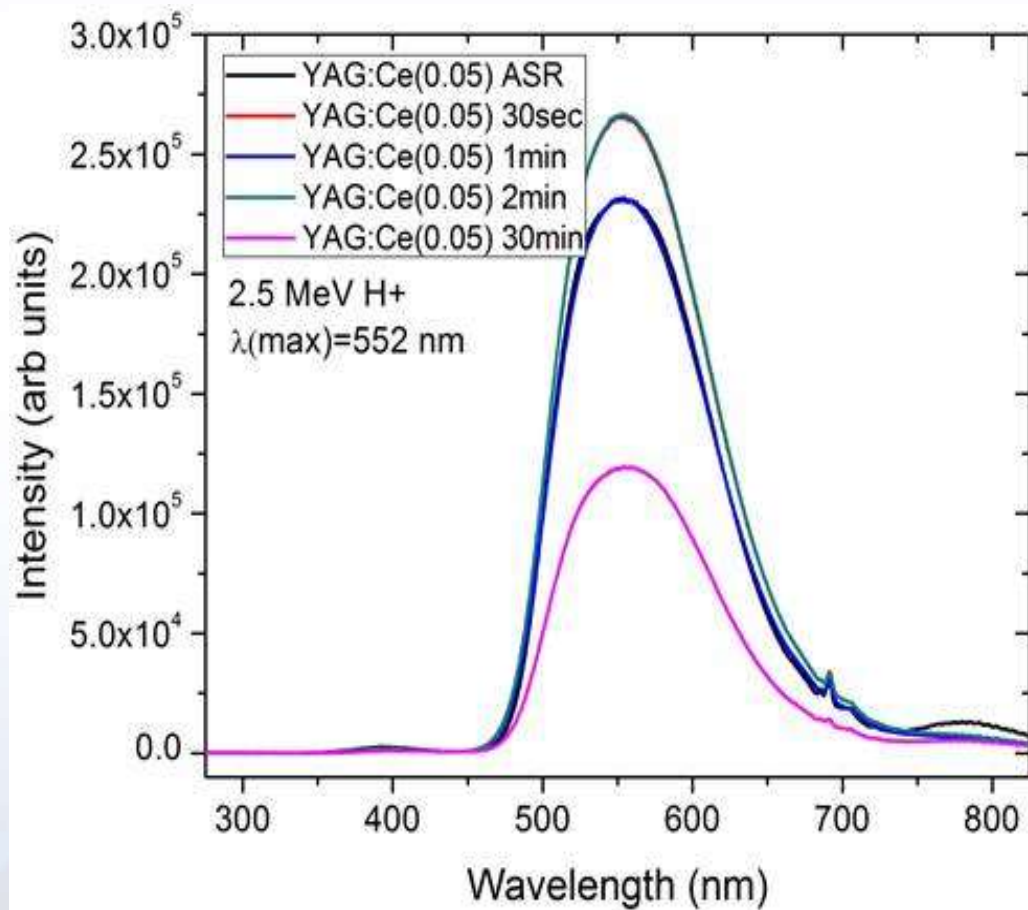


YAG: Pr



Radiation Tolerance of YAG:Ce for 30 min Exposure

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang

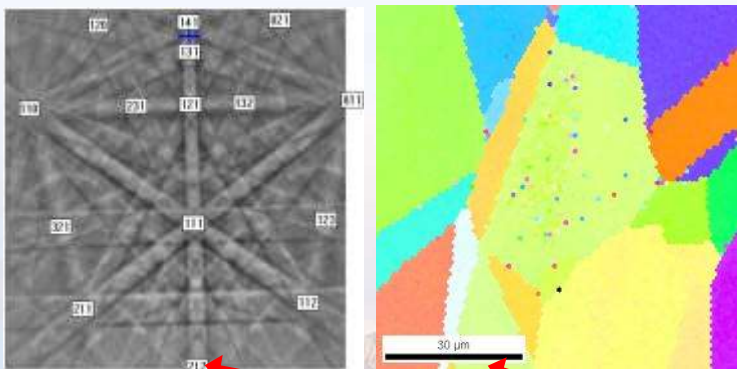
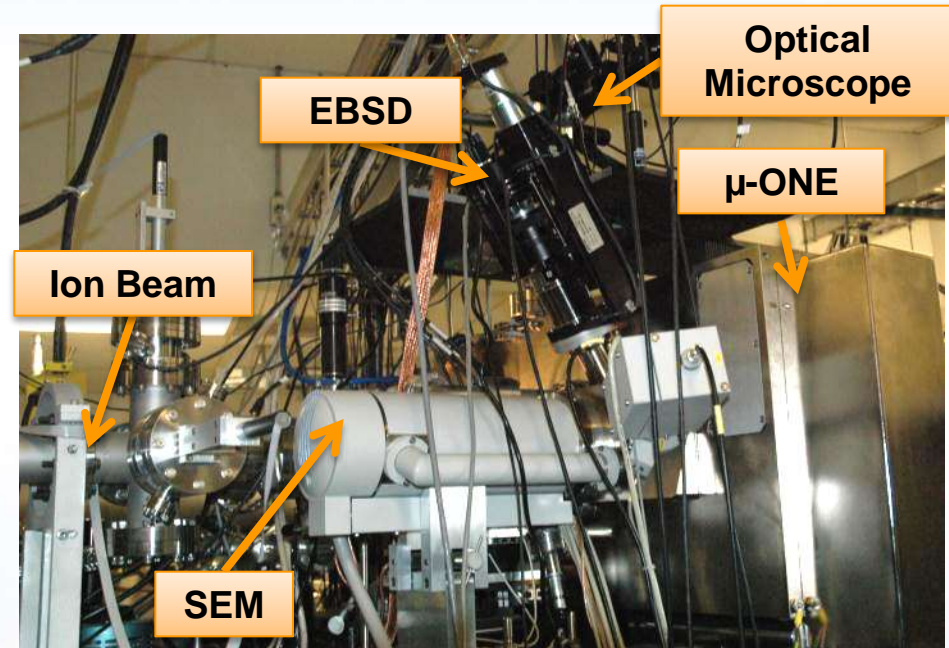


Micro-ONE Capabilities

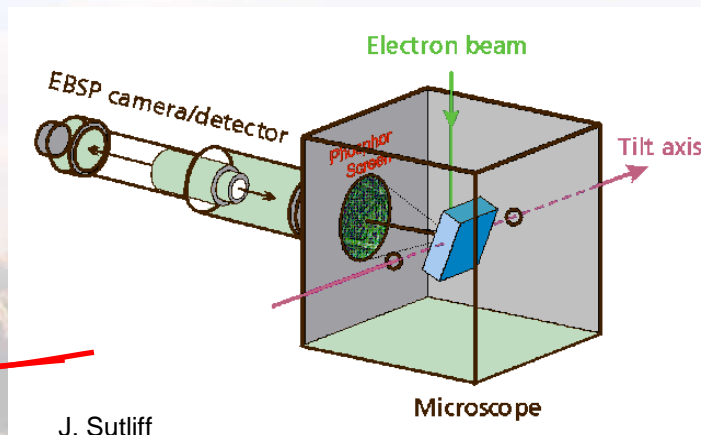
Micro-ONE = Micrometer resolution Optical, Nuclear, and Electron Microscope

Micro-ONE capabilities

- Beam size: $< 1\mu\text{m}$ ($\sim 0.5\mu\text{m}$)
- Current: single ions to 10,000 ions/s
- Ions: H, He, heavy ions
- Energy: $(q+1)*6\text{ MV}$ for heavy ions
- Scan size: $\sim 100\times 100\mu\text{m}^2$
- Stage position with 50 nm resolution
- Fast blanking capabilities
- Navigation based on GDS II files
- IBIC and TRIBIC capabilities
- EBSD mapping



First EBSD Pattern and Map
obtained with this system



J. Sutliff

Allows parallel
imaging of
changes in
microstructure:
grain size, phase
transformations.



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Results - Nanoscintillators

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang

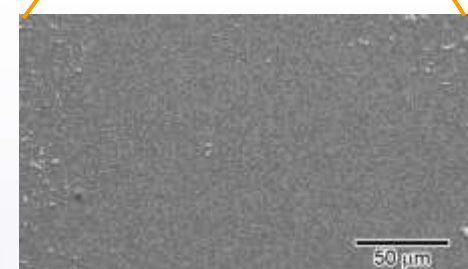
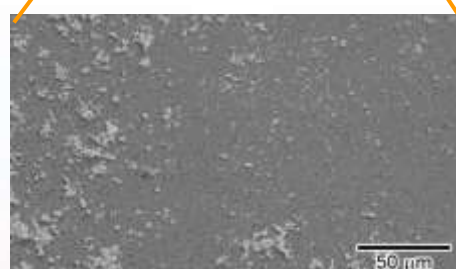
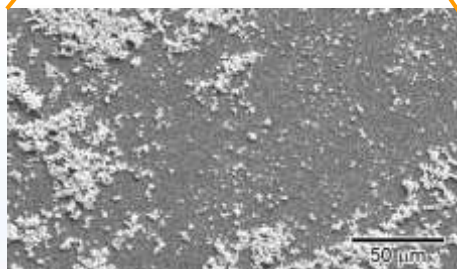
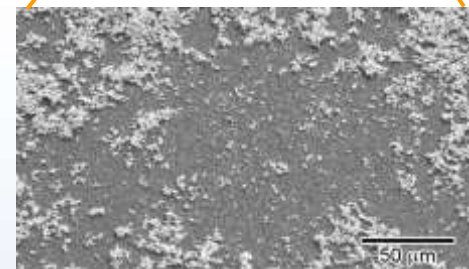
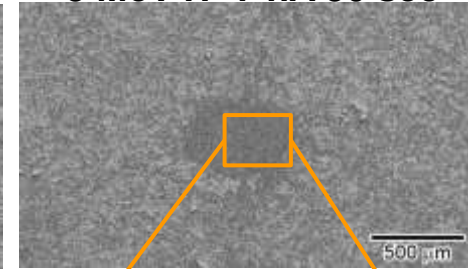
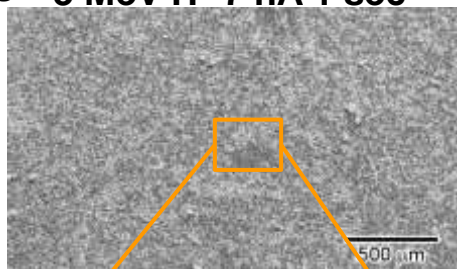
Nearly In-Situ SEM Ion Irradiation of Nanoscintillators

As deposited Nanoparticles

3 MeV H⁺ 7 nA 1 sec

3 MeV H⁺ 7 nA 5 sec

3 MeV H⁺ 7 nA 30 sec



Want to understand if microstructure is affected by irradiation and how that influences optical properties
Drop cast films of PbWO₄ nanoscintillators irradiated with 3 MeV proton beam, then imaged with SEM
Material being ablated off of the surface – need better technique to study microstructural changes

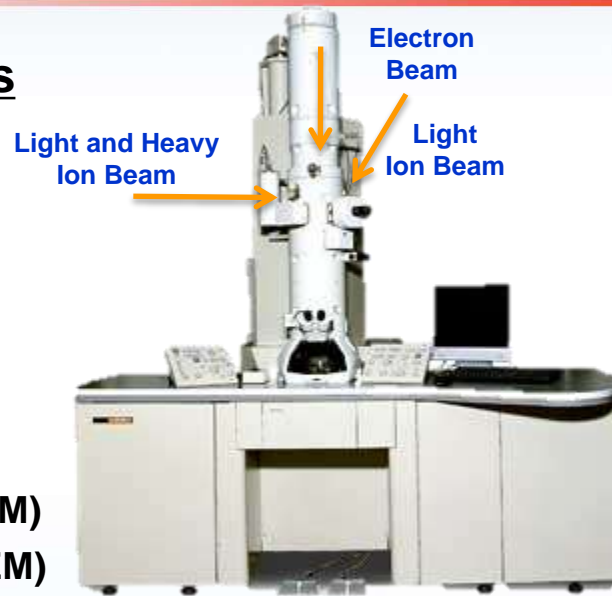


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In situ Ion Irradiation TEM

Proposed Capabilities

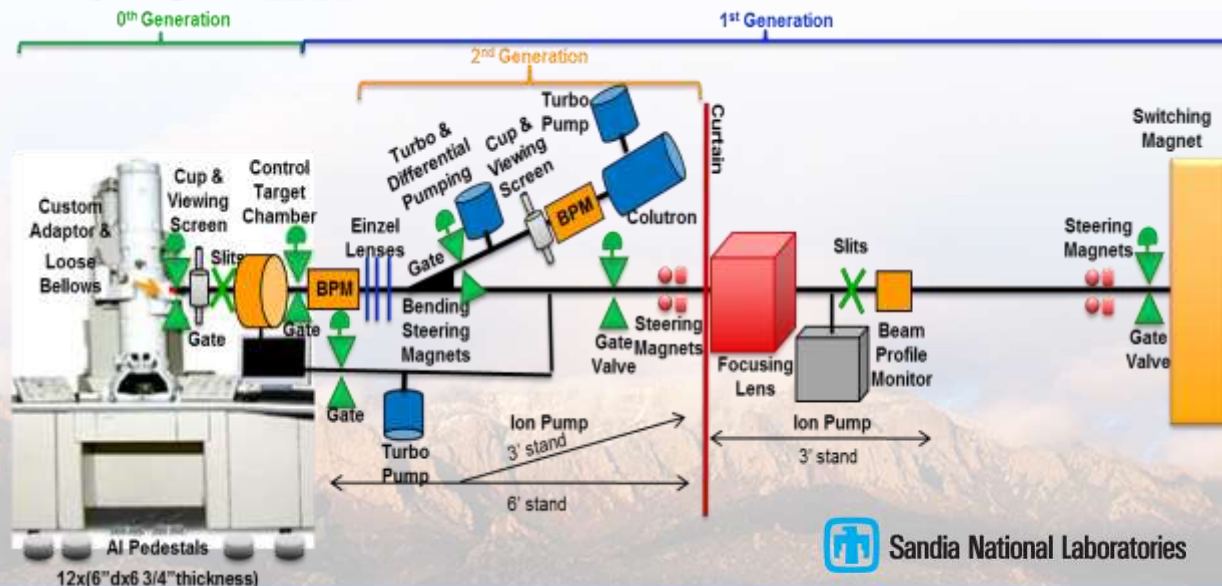
- 200 kV LaB₆ TEM
- Ion beams considered:
 - Range of Sputtered Ions
 - 10 keV D²⁺
 - 10 keV He⁺
- All beams hit same location
- Nanosecond time resolution (DTEM)
- Procession scanning (EBSD in TEM)
- *In situ* PL, CL, and IBIL
- *In situ* vapor phase stage
- *In situ* liquid mixing stage
- *In situ* heating
- *In situ* cooling stage
- *In situ* electrical bias stage
- *In situ* straining stage



TVIPS

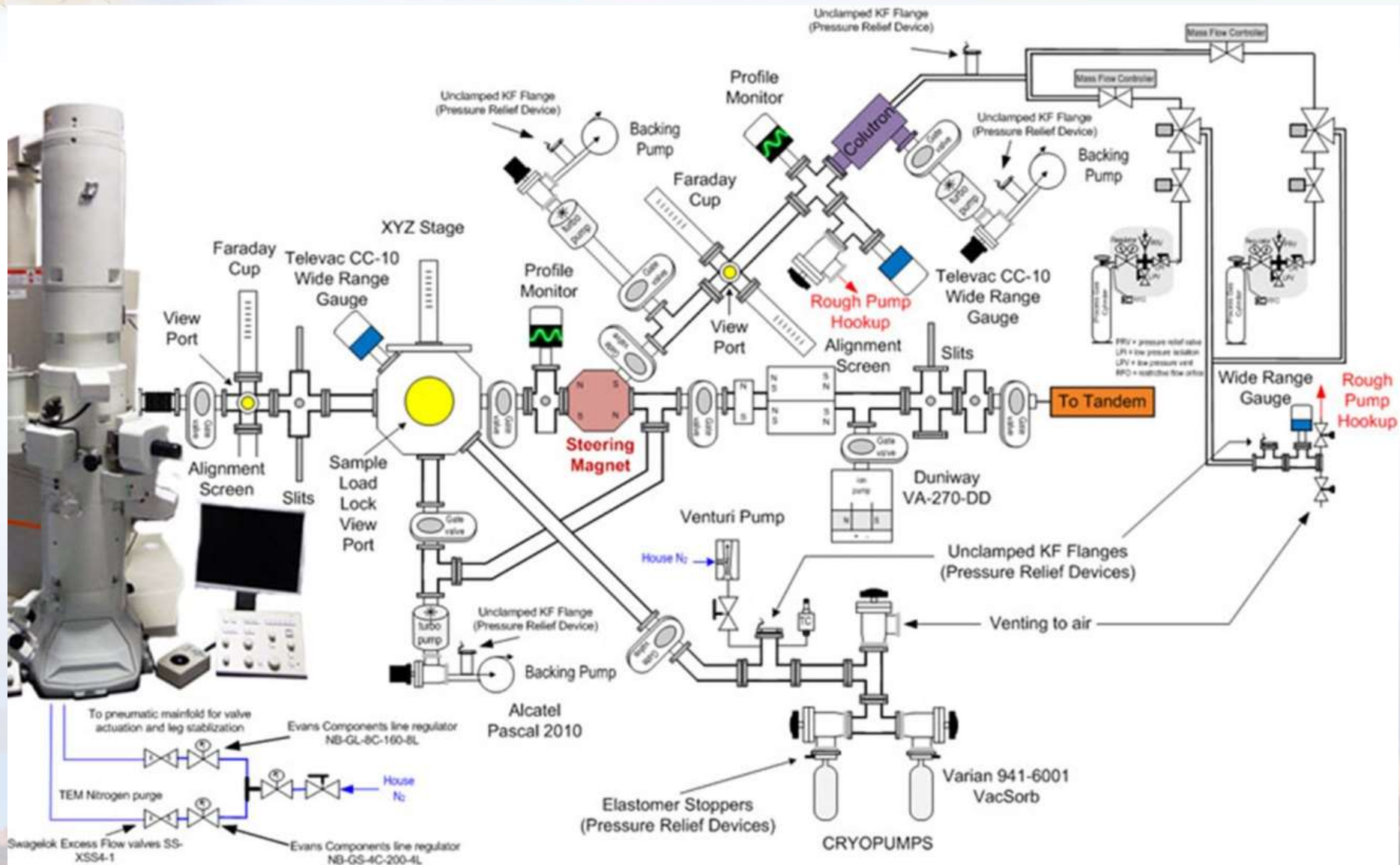


Hummingbird



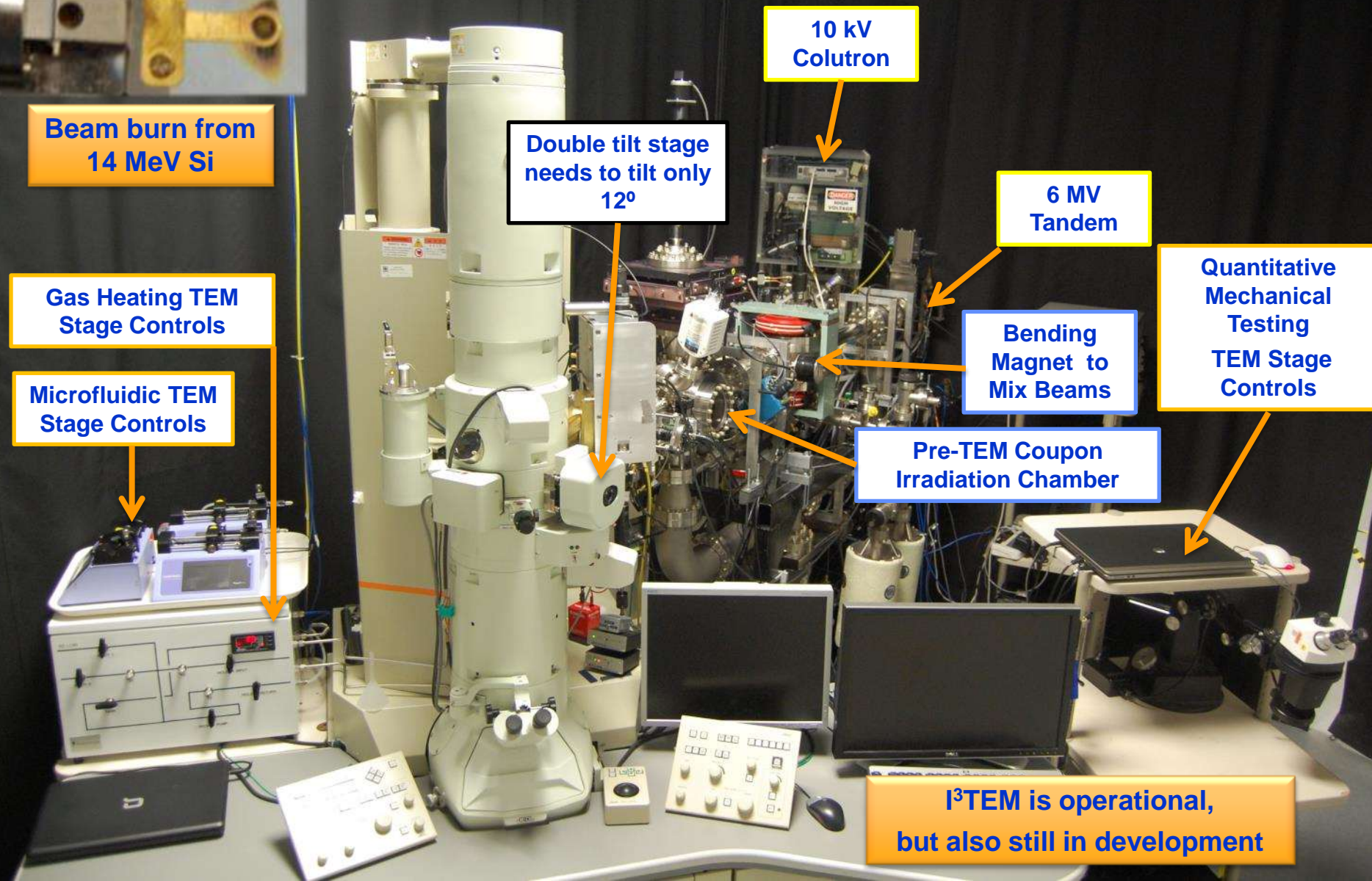
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Schematic of the *In situ* TEM Beamline



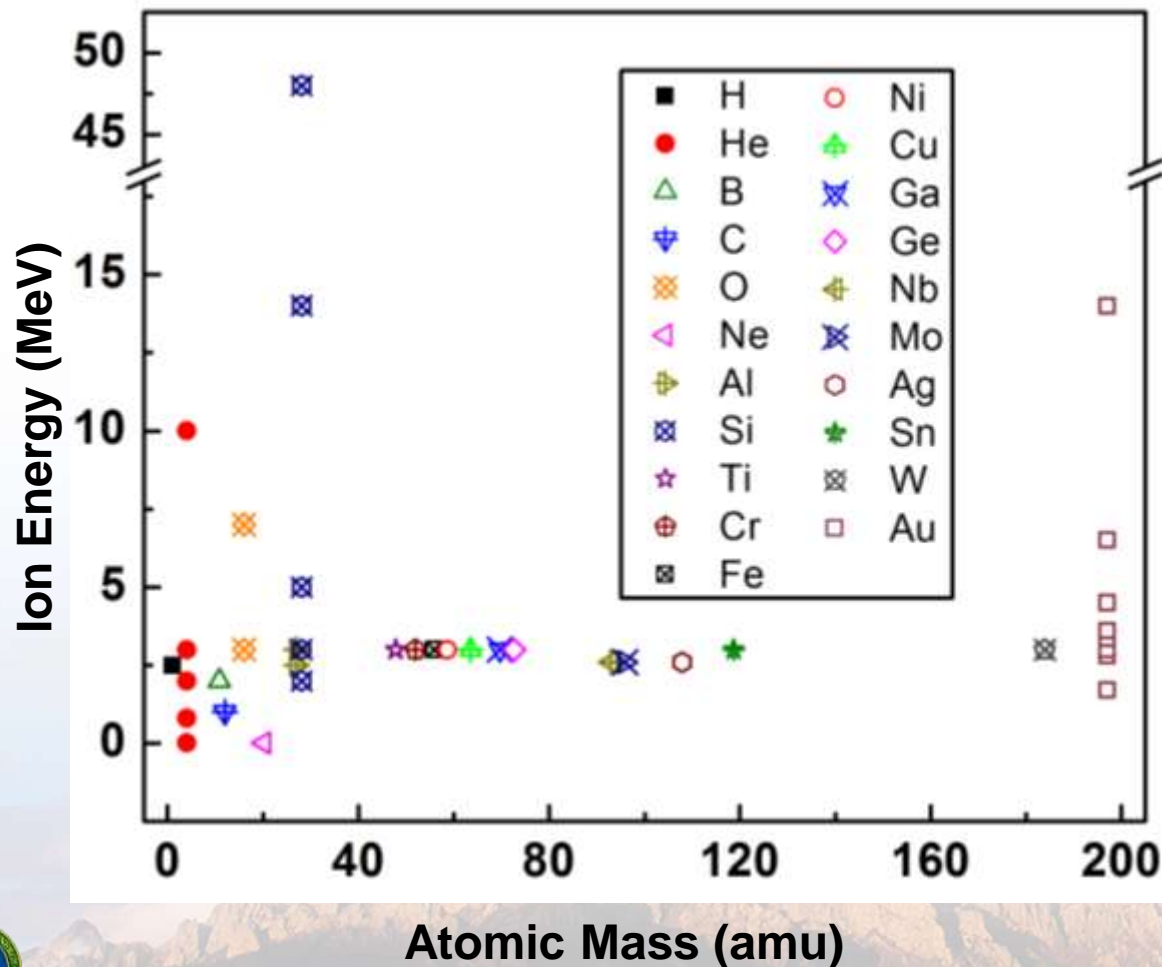
Current Status of the *In situ* TEM Beamline

Collaborators: D.L. Buller & J.A. Scott



Ion Species Recently Attempted

Collaborators: D. Buller, D.C. Bufford, M. Steckbeck



Colutron ion beams possible:

0.8-20 keV energies
Any gas species

Colutron ion beams to date:

8, 10, & 20 keV energies
He, D₂, & Ne

Tandem ion beams possible:

0.8-88 MeV energies
Any sputtered or alpha sources

Tandem ion beams to date:

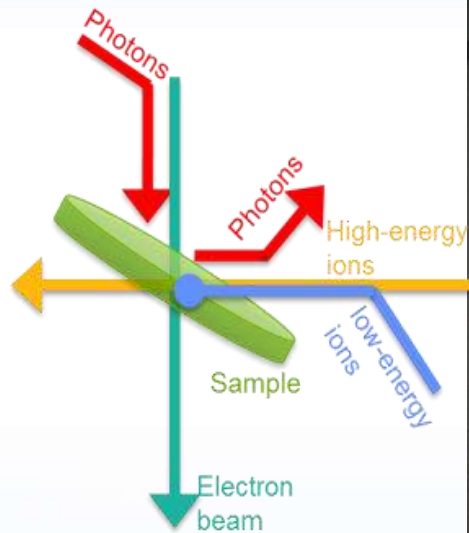
0.8-48 MeV energies
Large range



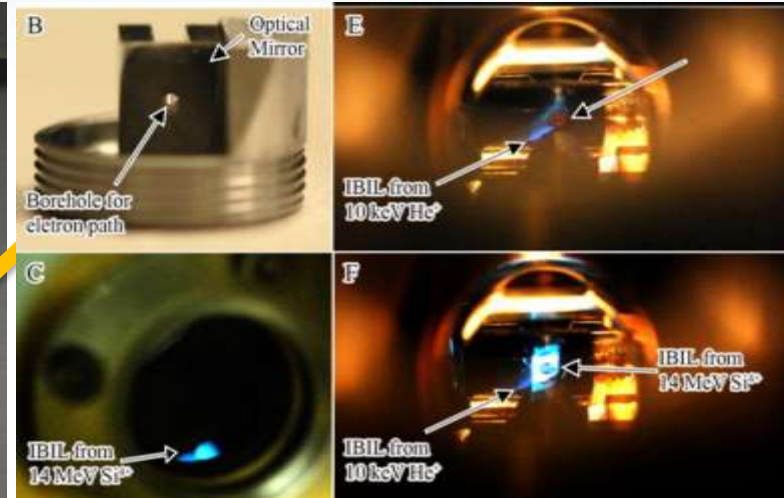
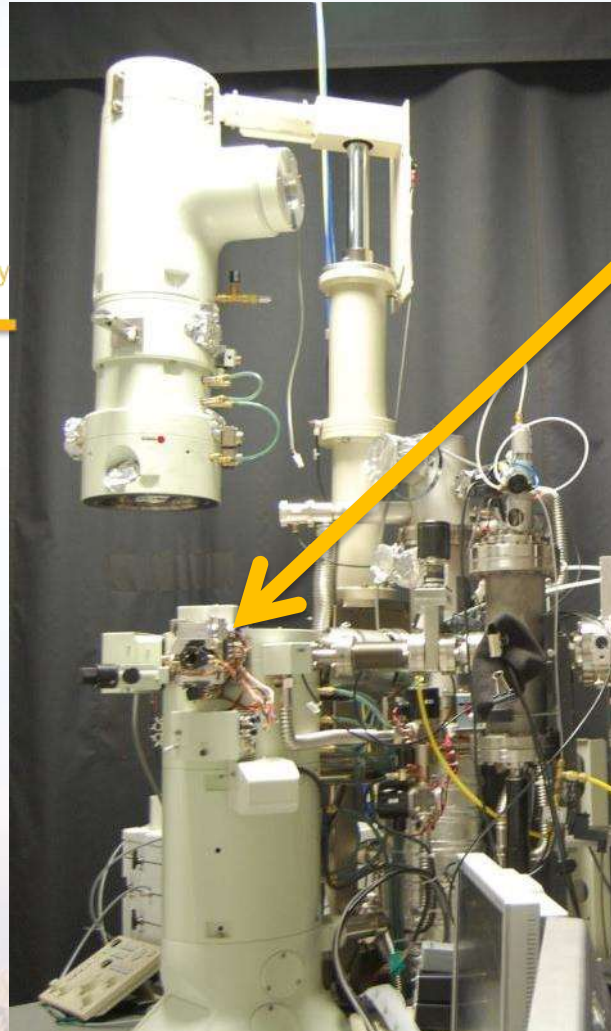
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In situ TEM Luminescence

Collaborators: D. Masiel and C. Chisholm



Two optical port were added to the I^3 TEM already containing a electron beam and two ion beams, which permits *in situ* TEM luminescence studies



Optical Pathway in an I^3 TEM

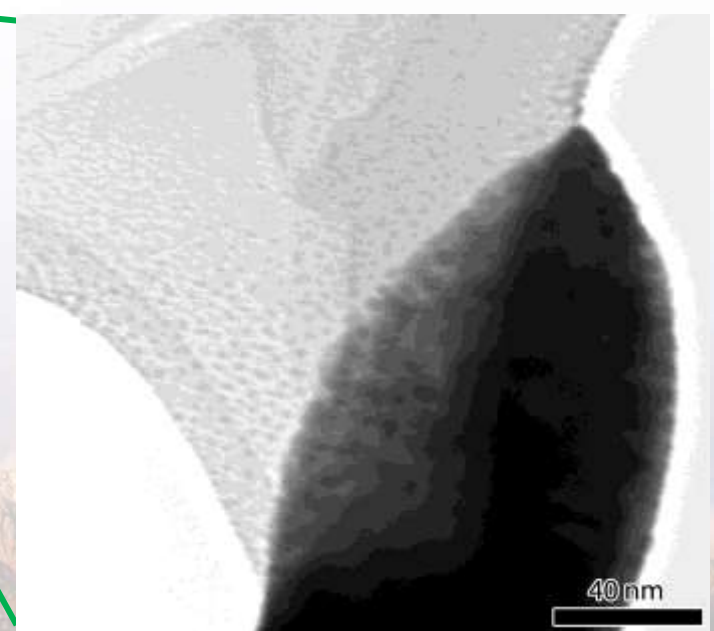
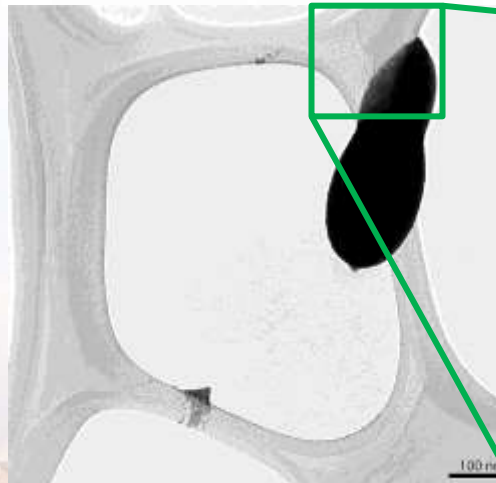
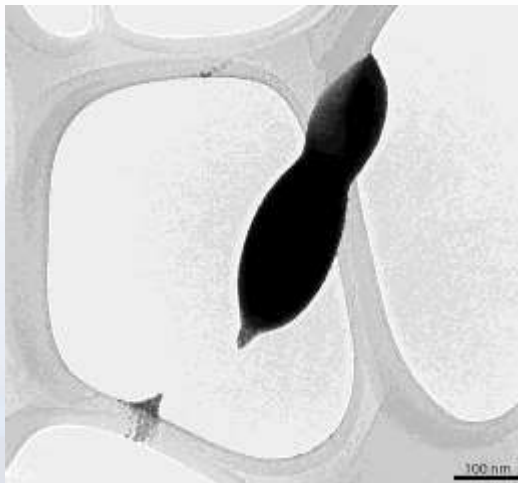
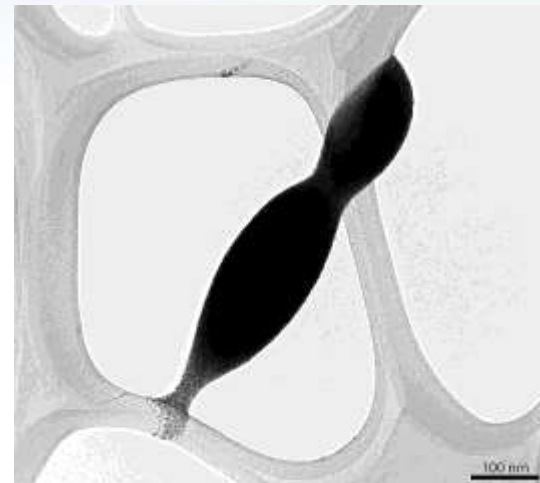
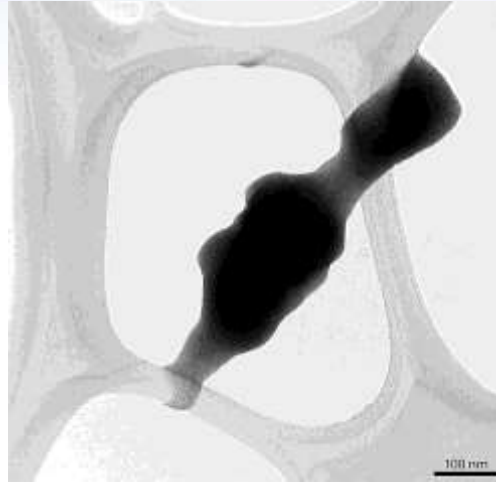
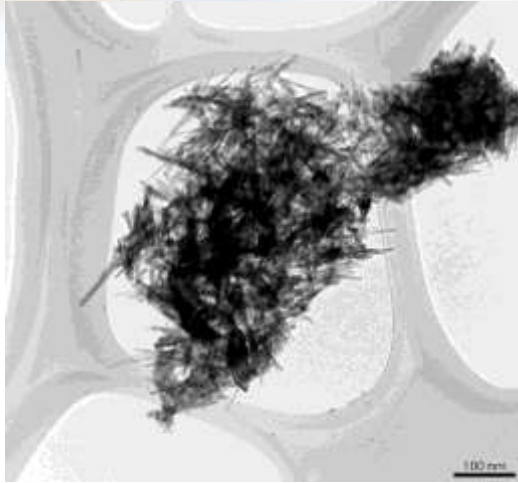
- Angled mirror with bore hole for the electron path was installed above the polepiece
- Another mirror is located just above the ion beams in the beamline
- Two perspective of the sample are possible
- Permits *in situ* IBIL and CL.



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CdWO_4 irradiated with 50 nA of 3 MeV Cu^{3+}

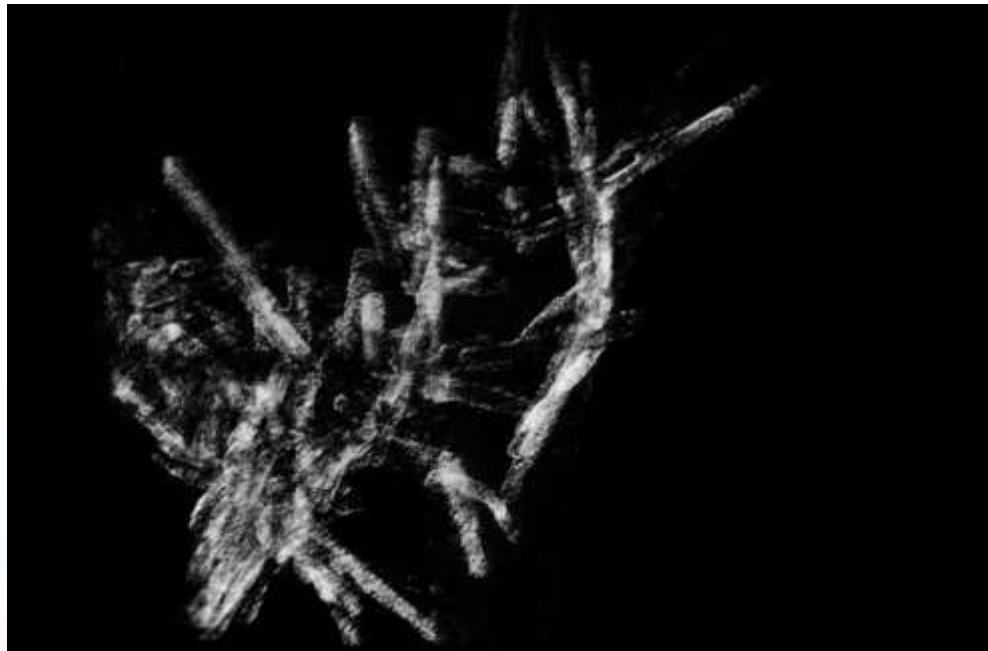
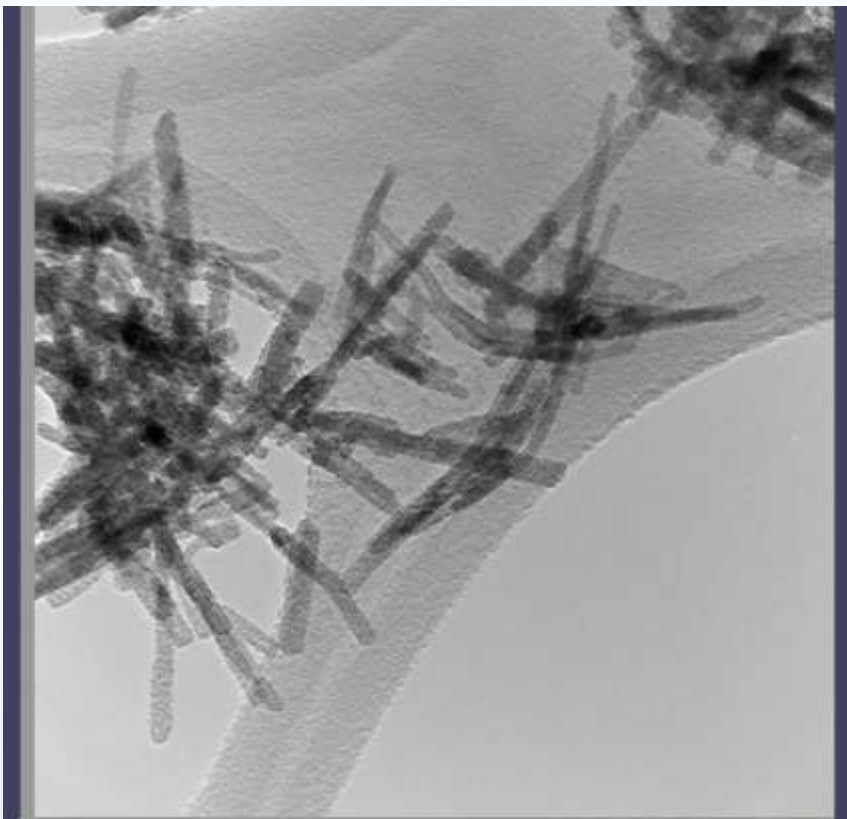
Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle



Over 1 hr, nanorods broke into small pieces and sputtered onto nearby lace.

Tomographic Reconstruction of CdWO_4

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle



Recent advancements in TEM control and reconstruction software permit collection and production of 3D model of the “transmission” micrograph.

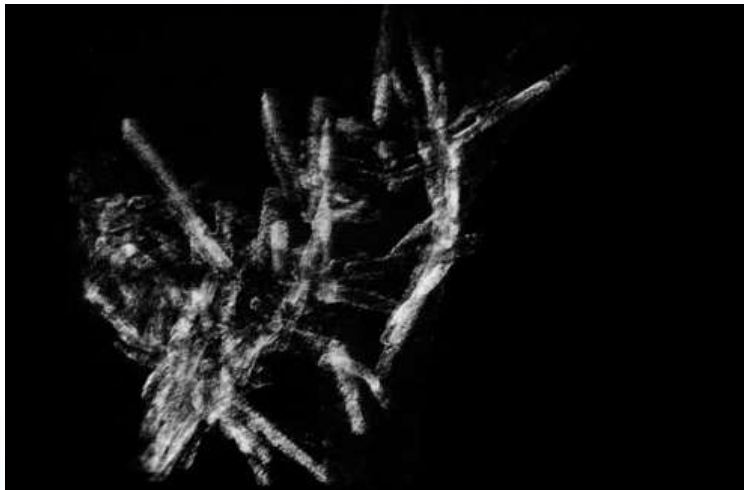


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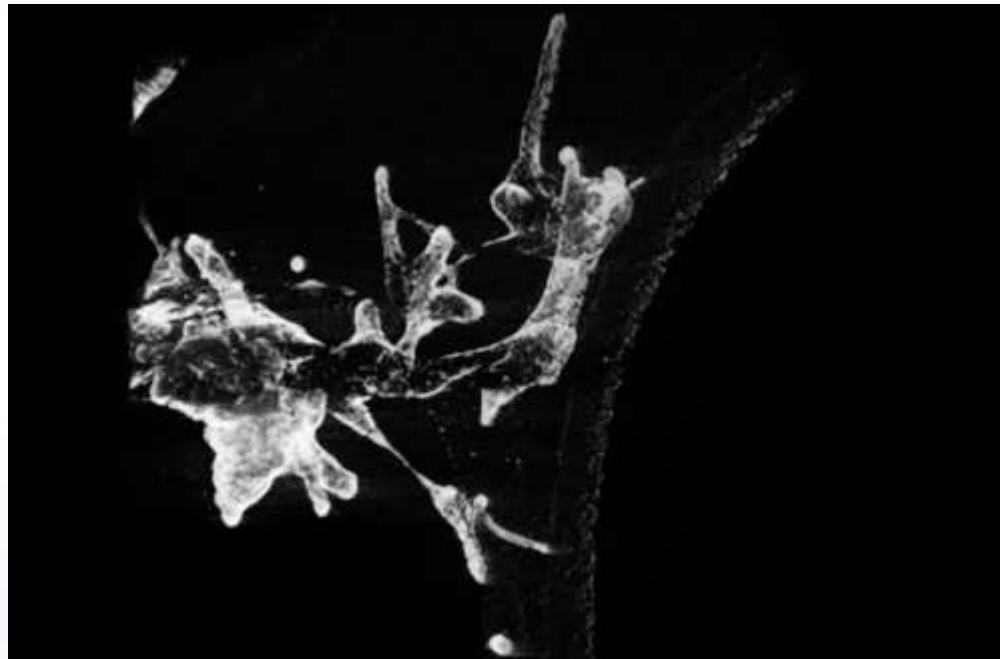
Tomography of CdWO_4 irradiated with 30 nA of 3 MeV Cu^{3+}

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle

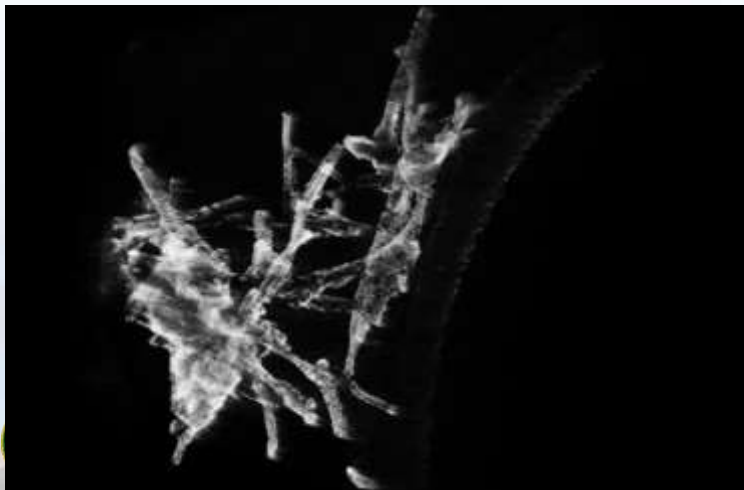
Unirradiated



30 minutes



5 minutes



Tilt series were collected after each dose of irradiation
resulting in 4D tomography with 3D reconstructions
showing radiation damage over time.

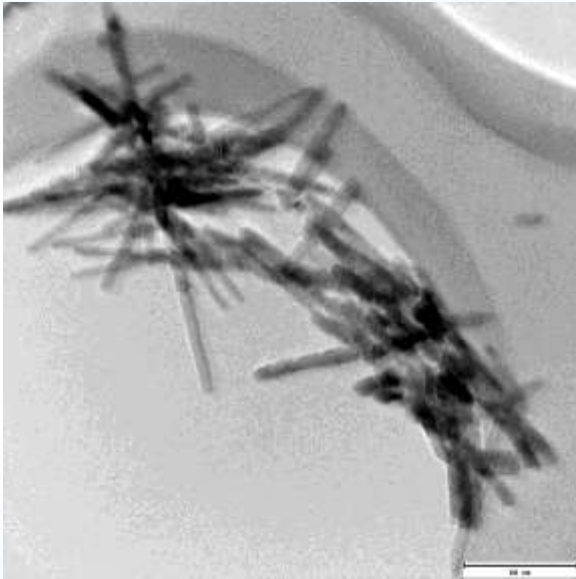


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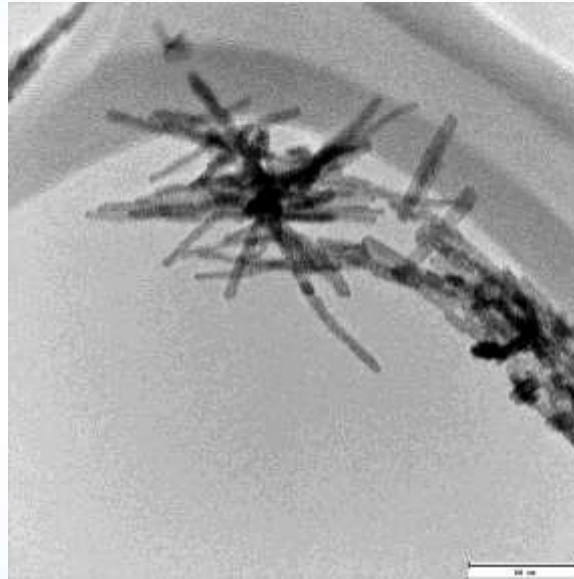
Current work: *In situ* Proton Irradiation as First Order Simulation of Neutrons

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle

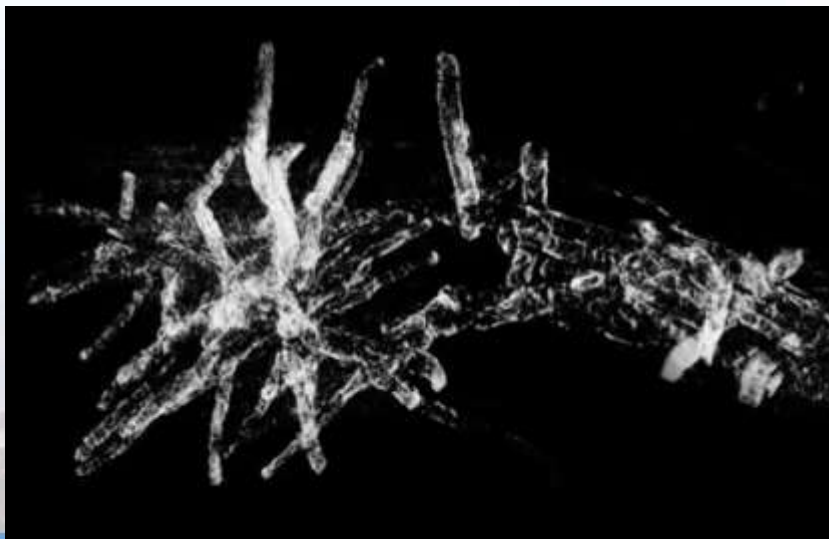
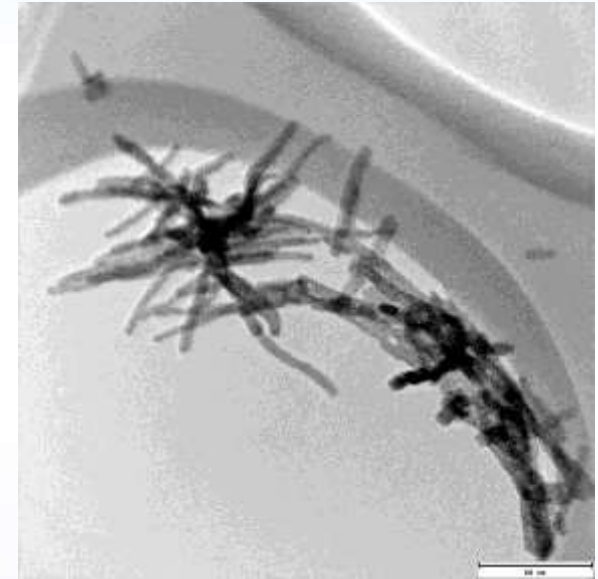
Unirradiated



15 minutes



60 minutes



160 nA of 2.5 MeV H^+ used to simulate neutron radiation shows less change. Results suggest good radiation hardness for tungstate nanorod-composite scintillators.



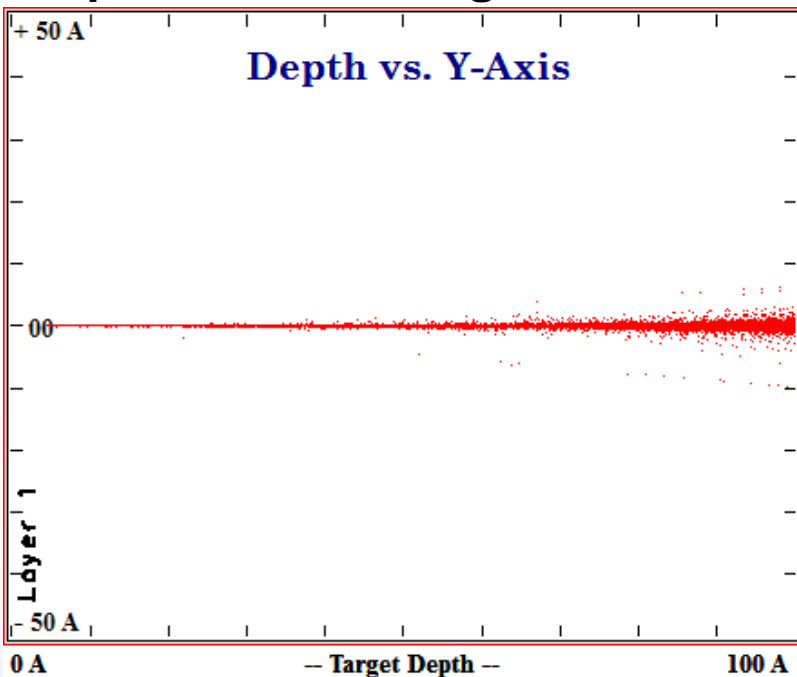
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Comparison of Proton and Copper Irradiation

Theoretical Comparison

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang

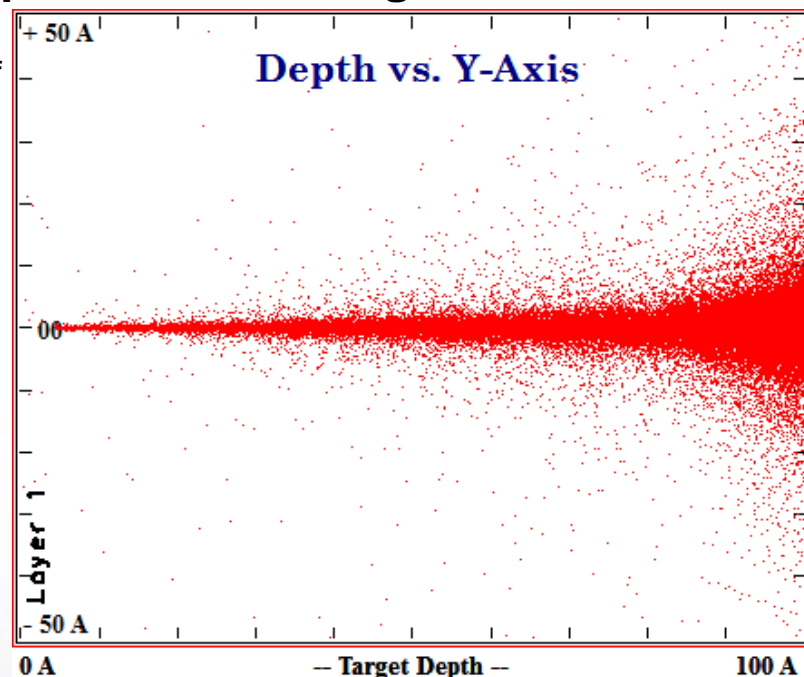
Displacement Damage from 2.5 MeV H



SRIM simulation of the Frenkel pairs created by the ion irradiation conditions used in 10 nm thick CdWO_4 nanoparticle.

Note the large number of pairs over the same simulation set, as well as the two order magnitude dE/dx elec. and four dE/dx Nuc.

Displacement Damage from 3 MeV Cu



Sample	Density (g/cm ³)	Species	Energy (MeV)	Current (nA)	dE/dx Elec.	dE/dx Nuc	Proj. Range (um)	Long. Straggle (um)	Lat. Straggle (um)
CdWO ₄	7.9	H	2.5	~100-200	5.97E-02	3.80E-05	33.62	2.2	3.59
PbWO ₄	8.235	H	2.5	~100-200	5.18E-02	3.39E-05	37.22	2.8	4.63
CdWO ₄	7.9	Cu	3	~10-30	2.19E+00	5.31E-01	1.25	0.4581	0.4096
PbWO ₄	8.235	Cu	3	~10-30	2.67E+00	6.11E-01	1.16	0.3632	0.3328

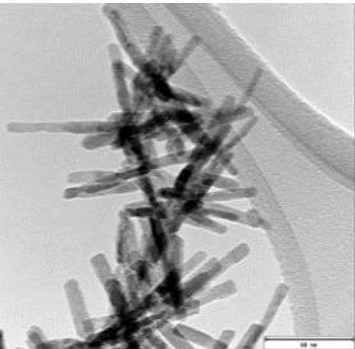


The Stopping and Range of Ions in Matter (SRIM) is a Monte Carlo-based simulation of the ion beam interaction with an amorphous material.



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Radiation Tolerance is Needed in Advanced Scintillators for Non-proliferation Applications



High-Z nanoparticles (CdWO_4) are promising, but are radiation sensitive

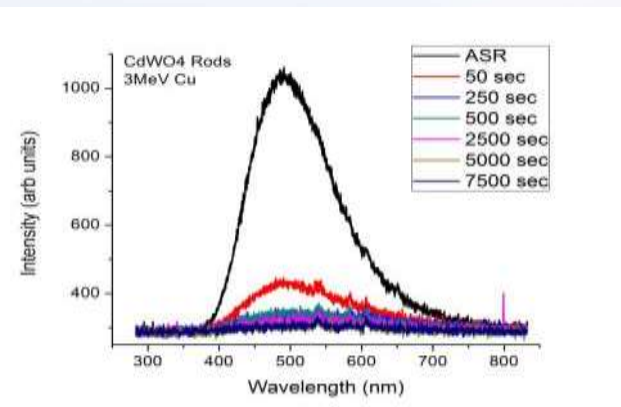
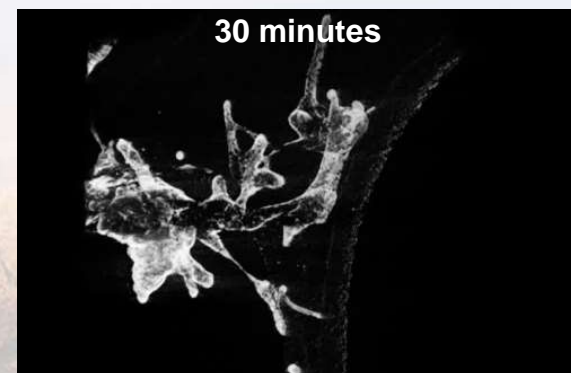
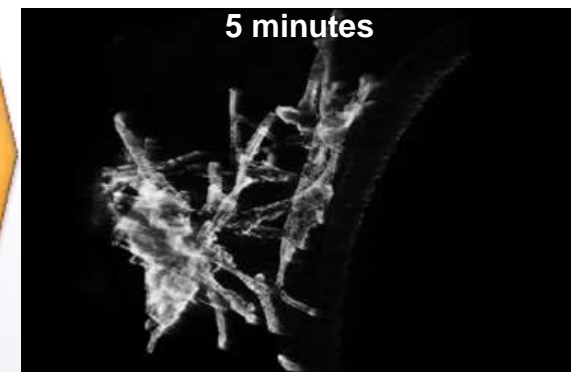
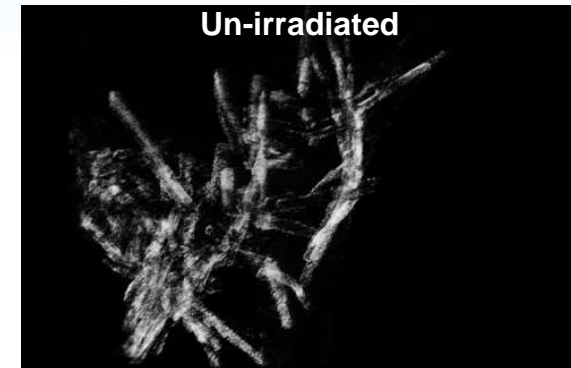
In situ Ion Irradiation TEM (I^3TEM)



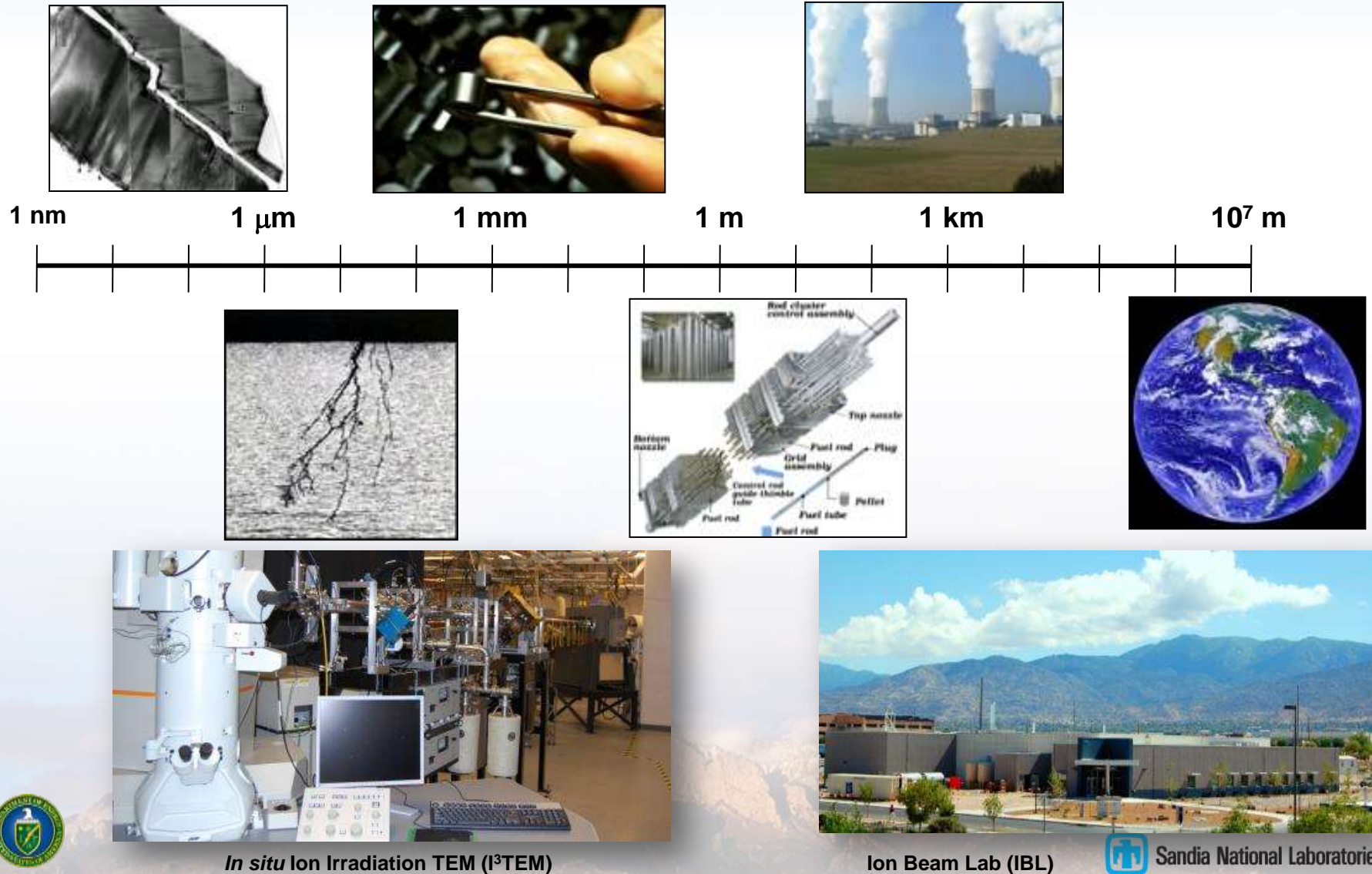
Hummingbird tomography stage



Tomography of Irradiated CdWO_4 :
3 MeV Cu^{3+} at ~30 nA



Investigating the **nm** Scale to Understand the **km** Scale



In situ Ion Irradiation TEM (I³TEM)

Ion Beam Lab (IBL)

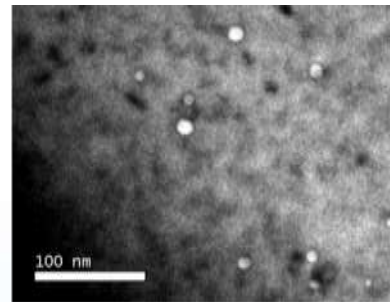


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Sandia's Approach to Rapid Material Validation for Advanced Materials Necessary for New Reactors

- Advanced materials are needed
- Several theories exist for the desired microstructure
- New materials have been made
- Current neutron fluxes require decades for testing

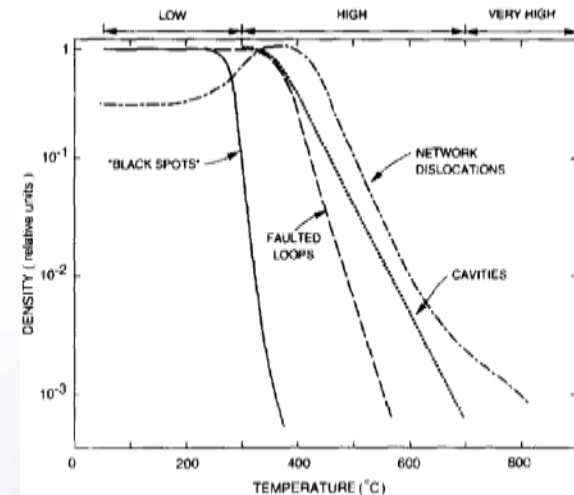
Generations of Nuclear Energy



Microstructural Characterization (XTEM)

Mechanical Properties (small-scale testing)

Local Composition (Diffusion Couples)
+
Local Microstructural Control (Ion Irradiation)



Validating Comparison to Neutron Irradiation Experiments + Investigation into new materials



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Testing of Irradiated Stainless Steels

Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo

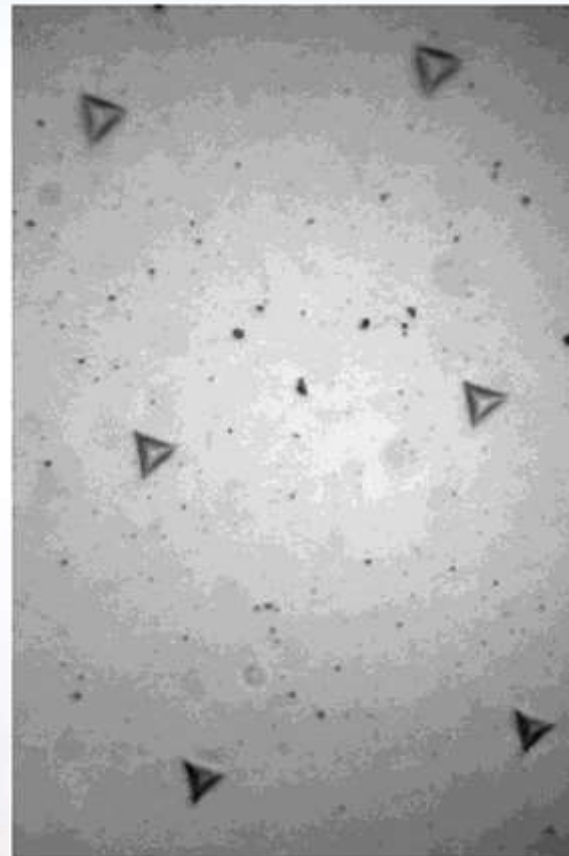
- Micropillar is difficult for many polycrystalline materials
 - Due to the dependence of FIB milling rate on orientation

To validate the approach:

1. Metals previously tested by Neutron Irradiation must be tested
2. The effect of temperature and various ion characteristics must be considered

Thus, we irradiated

- 420, 409, and 316L SS
- Approximately 10 dpa, 40 dpa, and 100 dpa
- Temperatures of 400 °C, 500 °C, and 600 °C



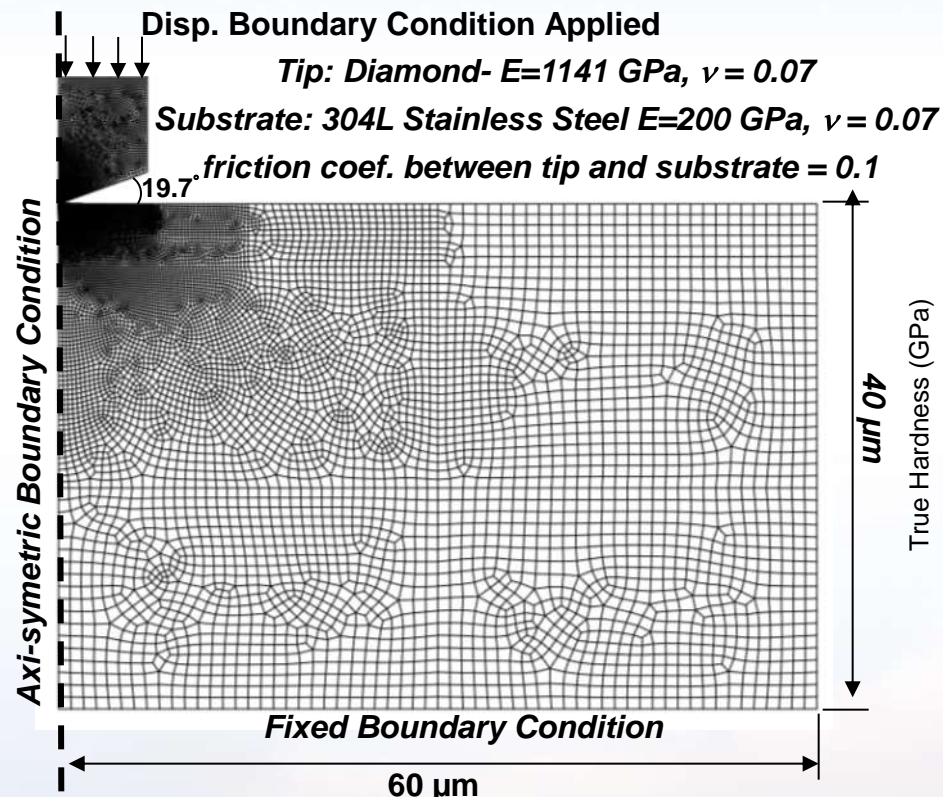
**Three steel compositions were irradiated under various conditions.
Nanoindentation was selected as the optimal small scale testing method.**



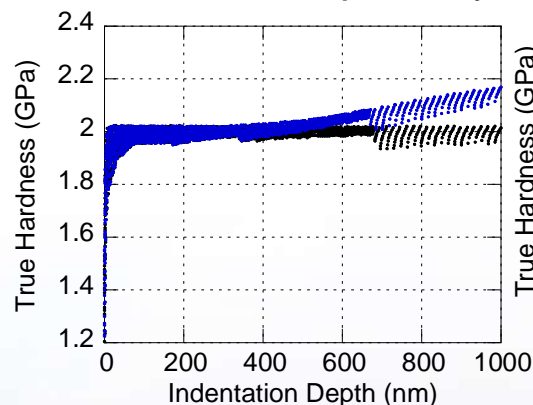
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Finite Element Simulations of Indentations into Ion Irradiated Steels

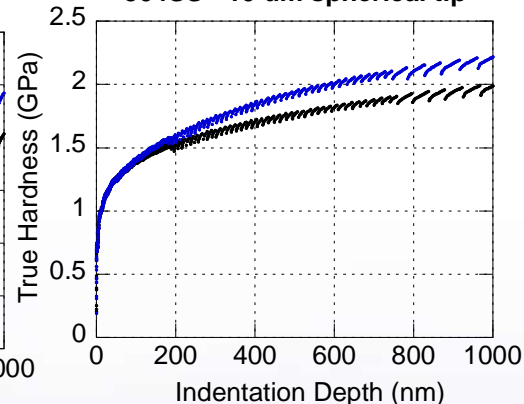
Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo



Hardness vs. Depth
Simulated Indentation Experiments
304SS - Conical Tip Geometry



Hardness vs. Depth
Simulated Indentation Experiments
304SS - 10 μm spherical tip



Without hardened subsurface layer

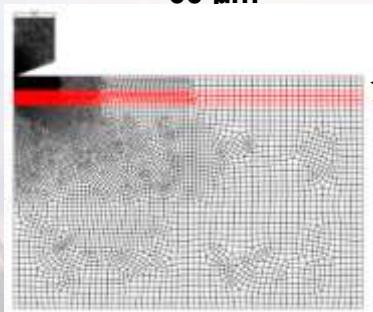
With hardened subsurface layer

$\sigma_y=350$
MPa

$\sigma_y=700$
MPa

2.5 μm top layer

2.5 μm hardened layer



Deviations due to ion irradiation are expected from both spherical and conical indentations

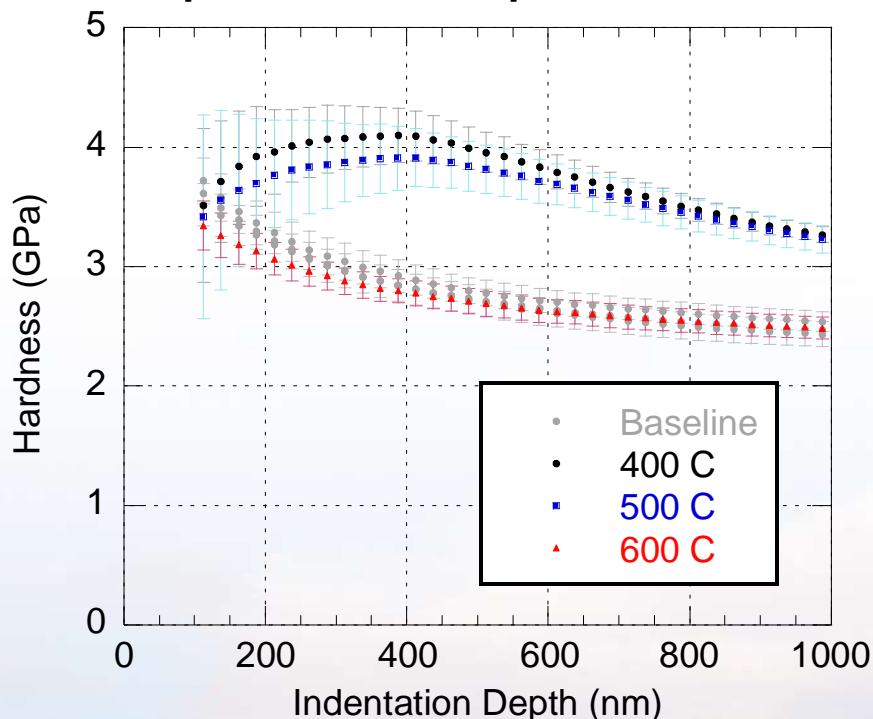


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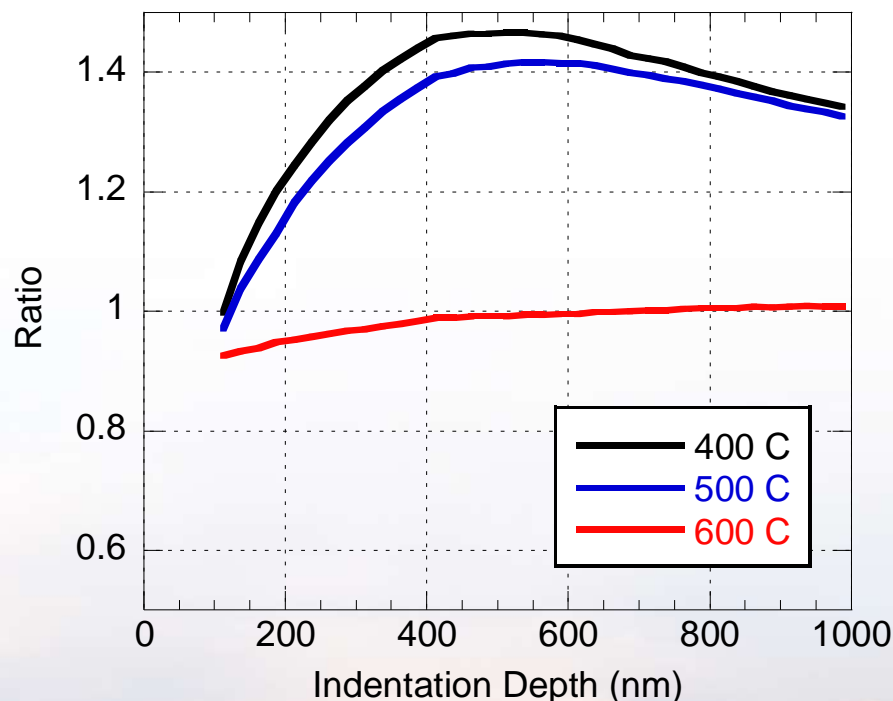
Berkovich Indentation of 100 dpa Irradiated Samples

Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo

Hardness vs. Indentation Depth Comparison of 100 dpa measurements



Baseline to Implanted Region Hardness Ratio vs. Indentation Depth - 100 dpa experiments



At 100 dpa, the hardness difference between 400 °C and 500 °C sample and the control microstructure has increased.

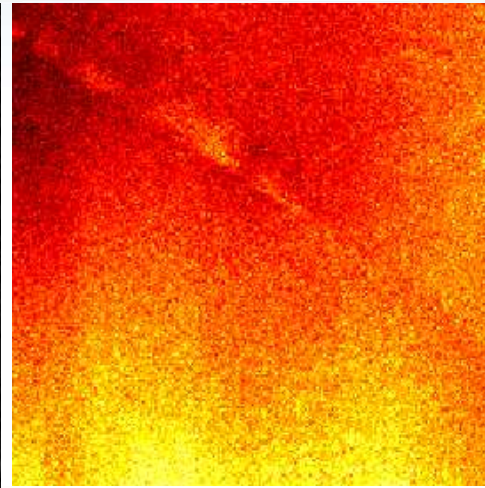
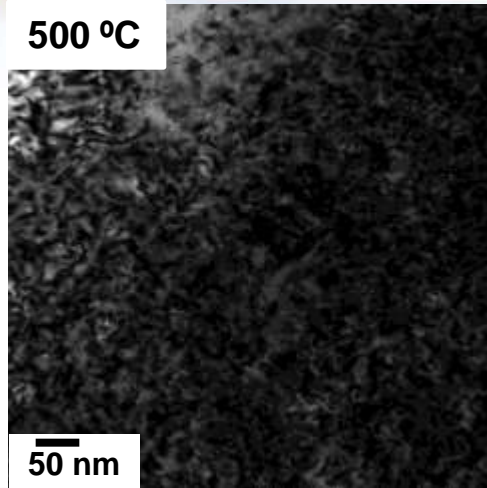


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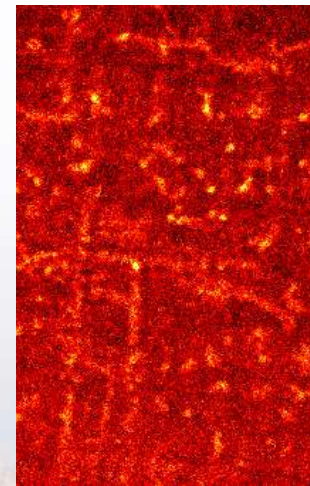
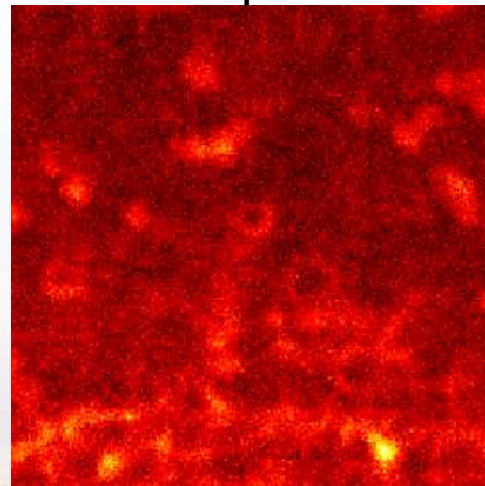
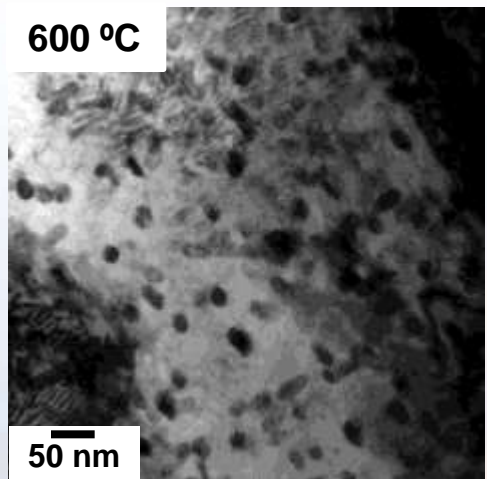
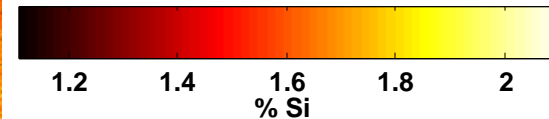
Microstructural Evolution between 500 °C and 600 °C

316L Stainless Steel: 100dpa, 20 MeV Nickel Ions

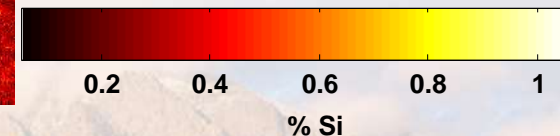
Collaborators: L.N. Brewer, A.J. Kilgo, P. Kotula



- Large number of small defects present in the irradiated region
- No significant segregation of either the Ni or Si constituents



- Voids are formed and are self-ordered
- Significant segregation of either the Ni or Si constituents



Ni and Si rich regions appear to self-organize and sometimes surround voids at 600 °C, but not 500 °C



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Micropillar Compression Experiments

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce

Sample Preparation:

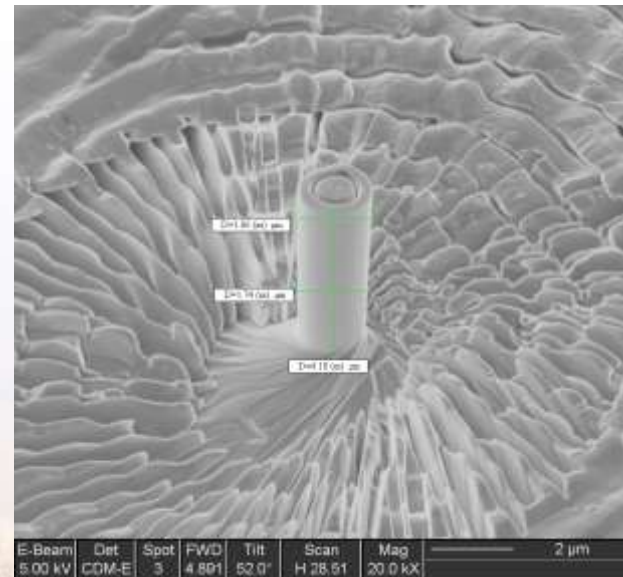
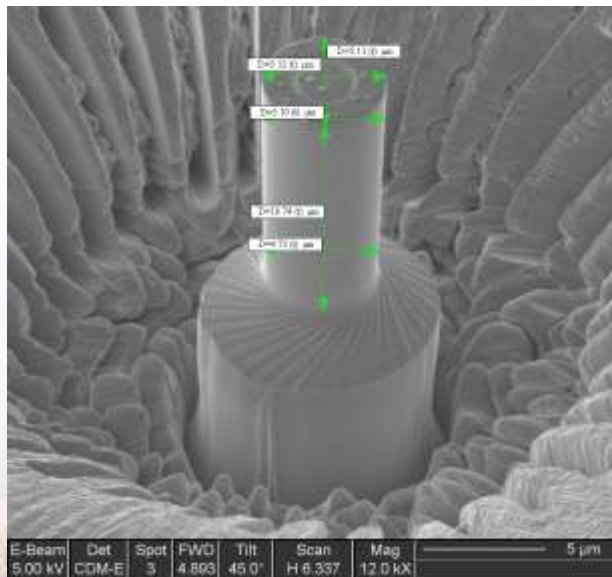
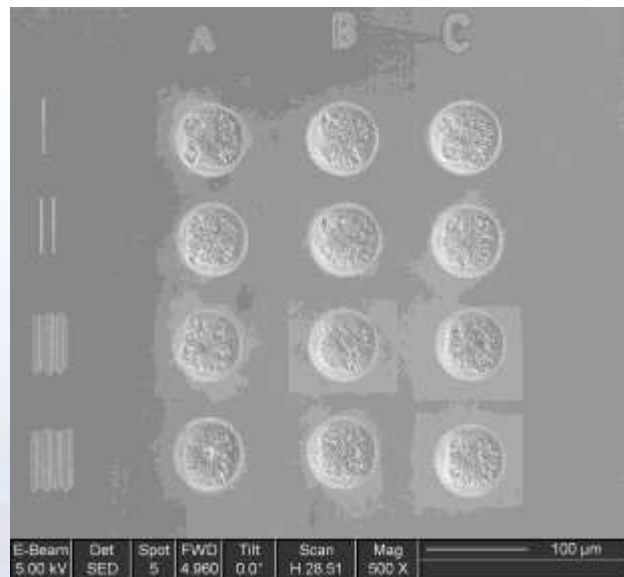
- Copper single crystals (FCC)
- Different crystallographic orientations: (100), (110), and (111)
- Self-ion Implants at 30 MeV to 0 (control), 50 dpa, and 100 dpa.

Pillar Manufacturing:

- We employed Uchic's FIB lathe machining process for straight-walled cylinders.
- Array of at least 9 nominally identical pillars tested per condition to assess statistical variability.
- Height varies from 4 μm to 10 μm

Compression Testing:

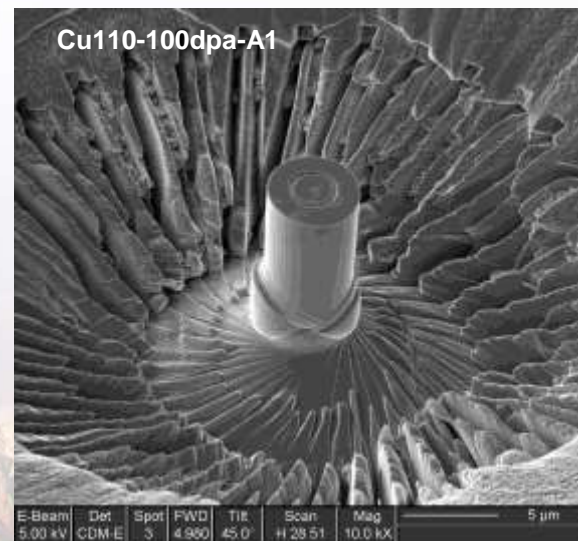
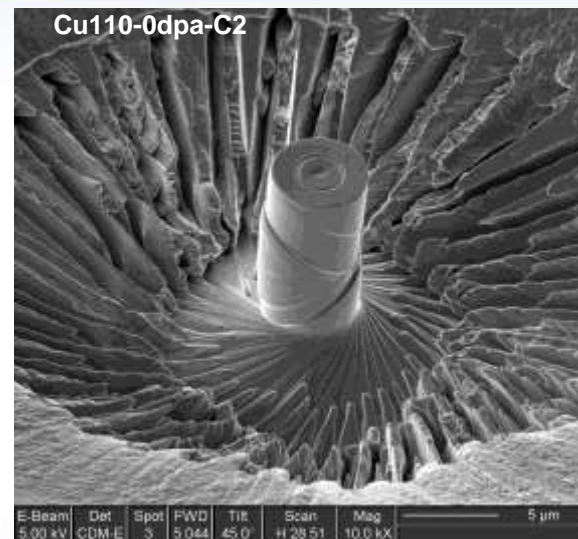
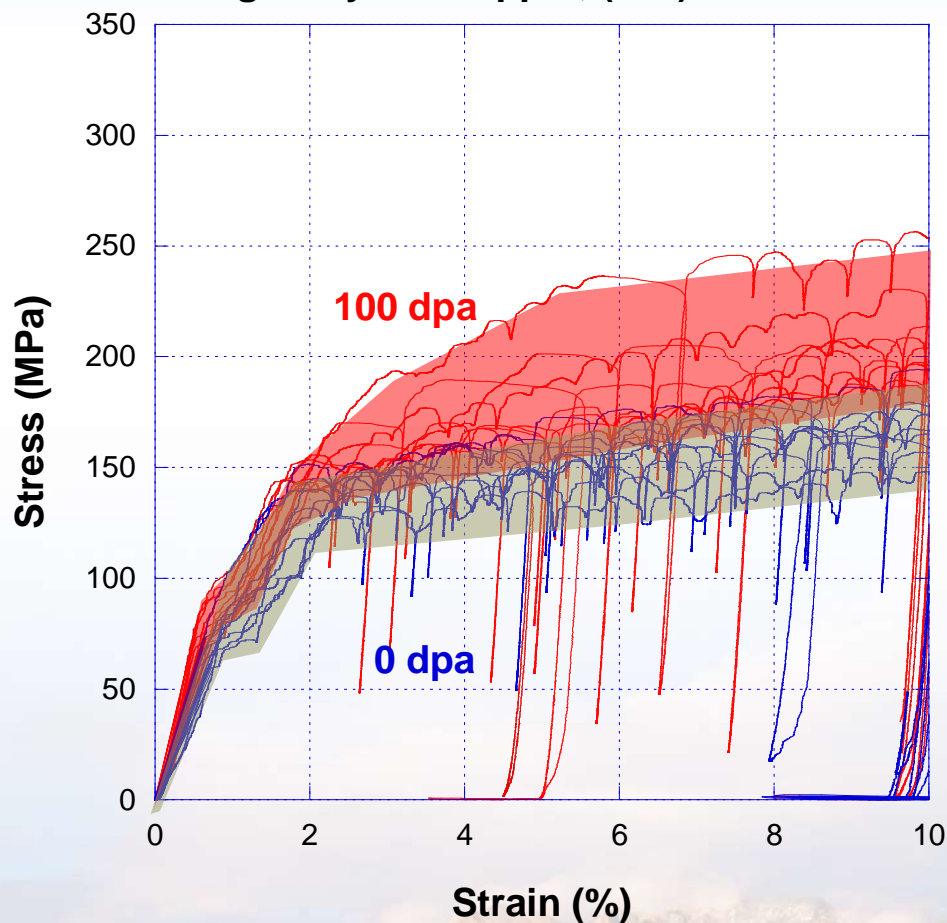
- Hysitron Performech Nanoindenter permits <1 nm and <1 μN resolution.
- 25 μm flat ended cone indenter in feedback displacement control, rather than typical force control.
- Pillars compressed 10% strain at a strain rate of 0.025 s^{-1} .



Large Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce

Single Crystal Copper, (110) Orientation



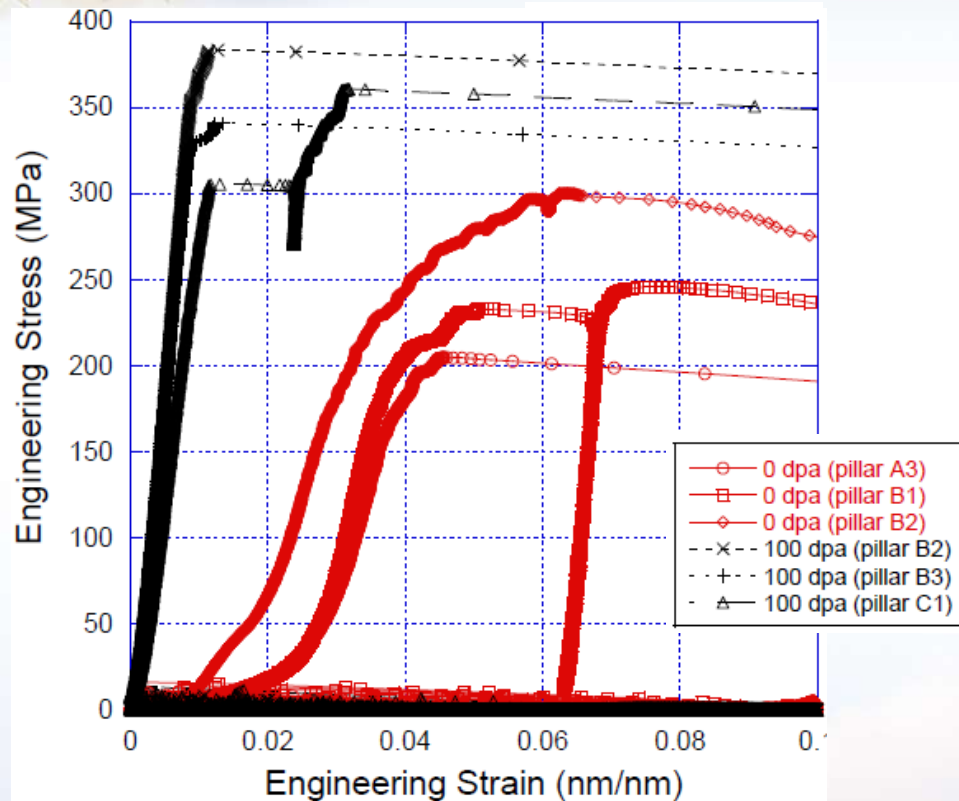
Minimal difference between the control and irradiated 10 μm -tall pillars. Slip occurred in the bottom fraction of the pillars.



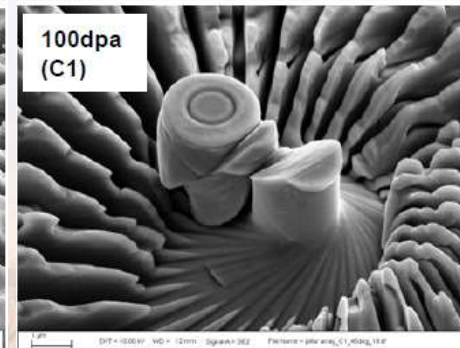
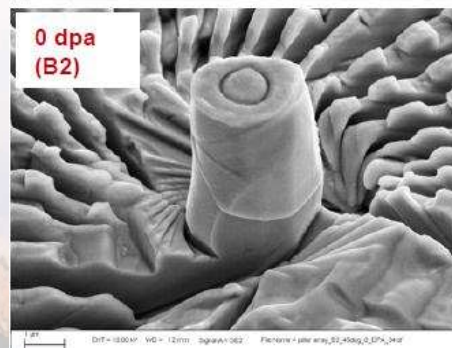
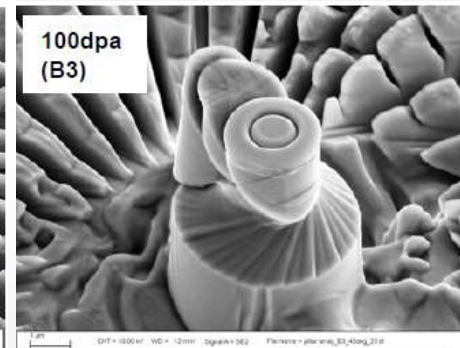
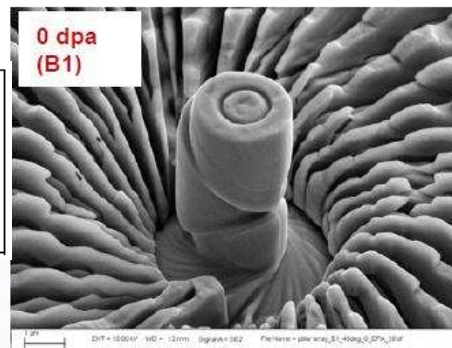
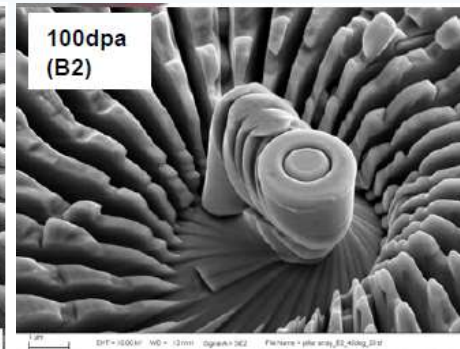
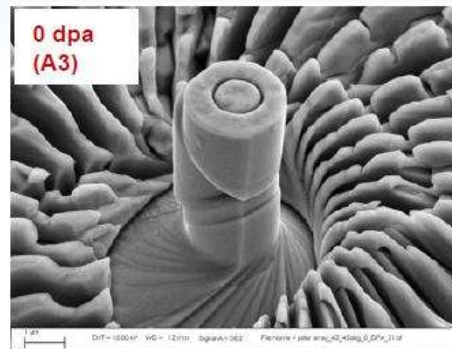
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Intermediate Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce



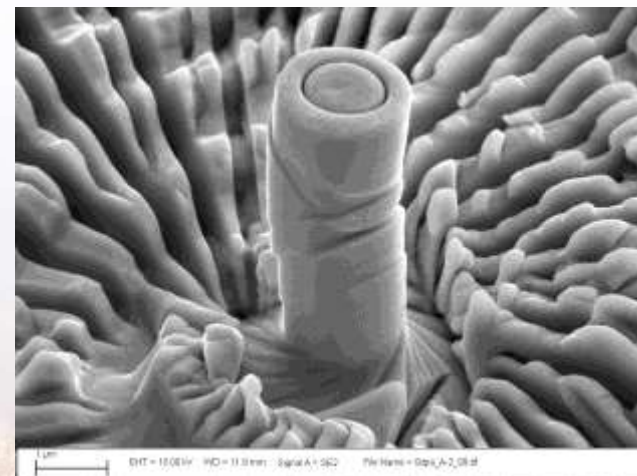
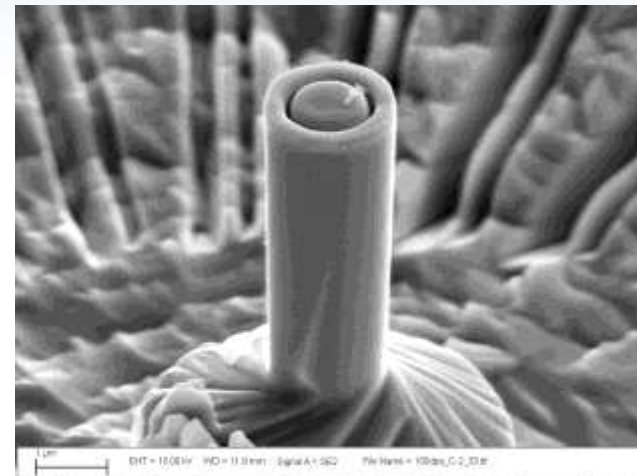
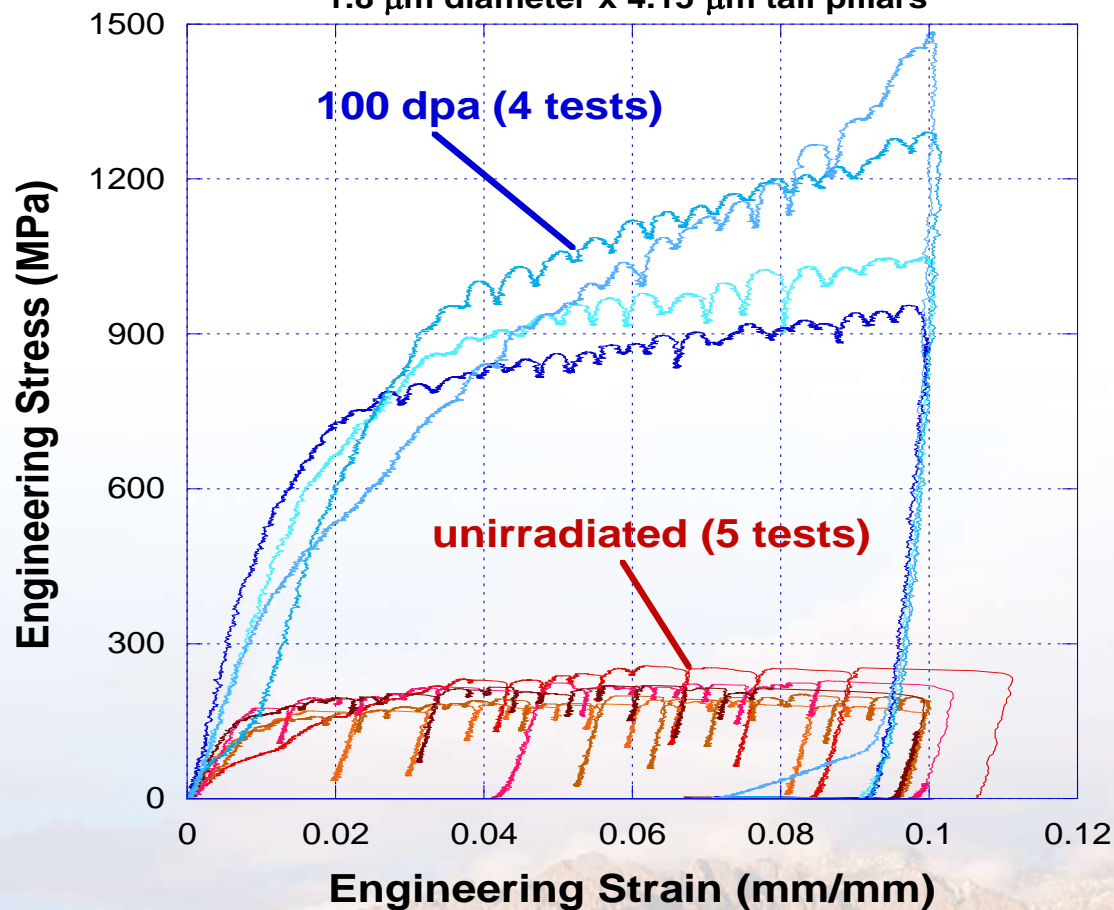
5 μm -tall pillars show greater distinction with catastrophic failure



Small Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce

Single Crystal Cu - (110) orientation
1.8 μm diameter x 4.15 μm tall pillars



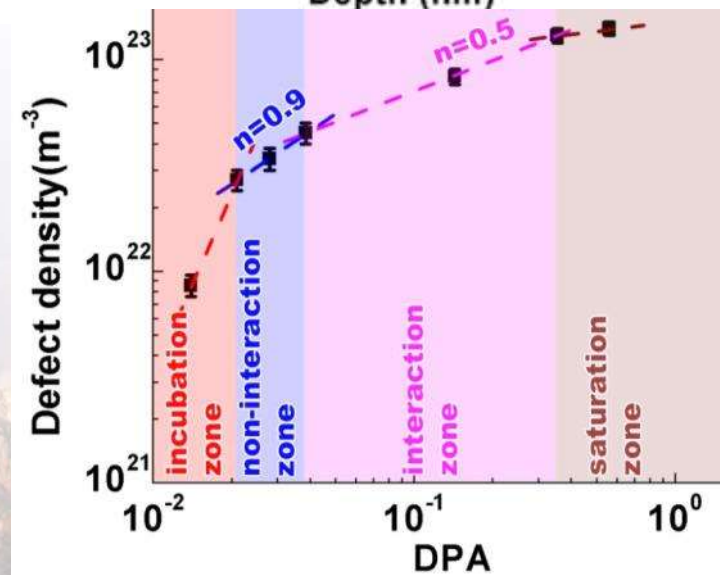
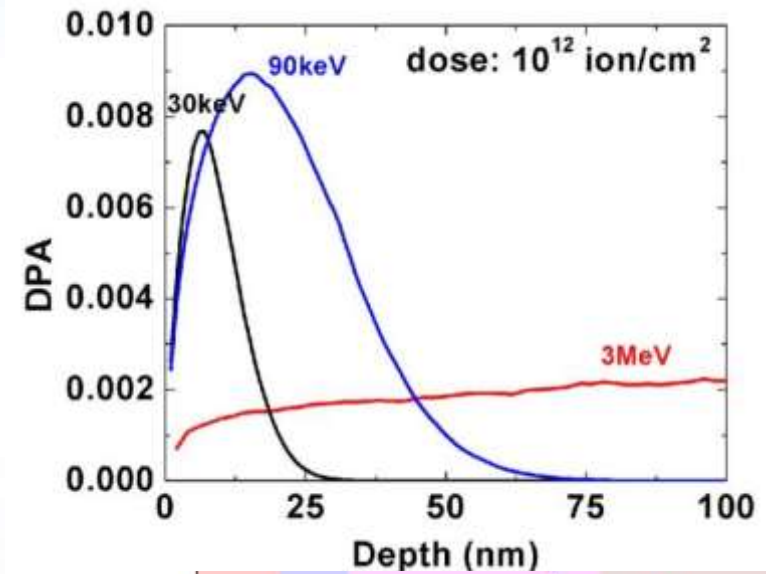
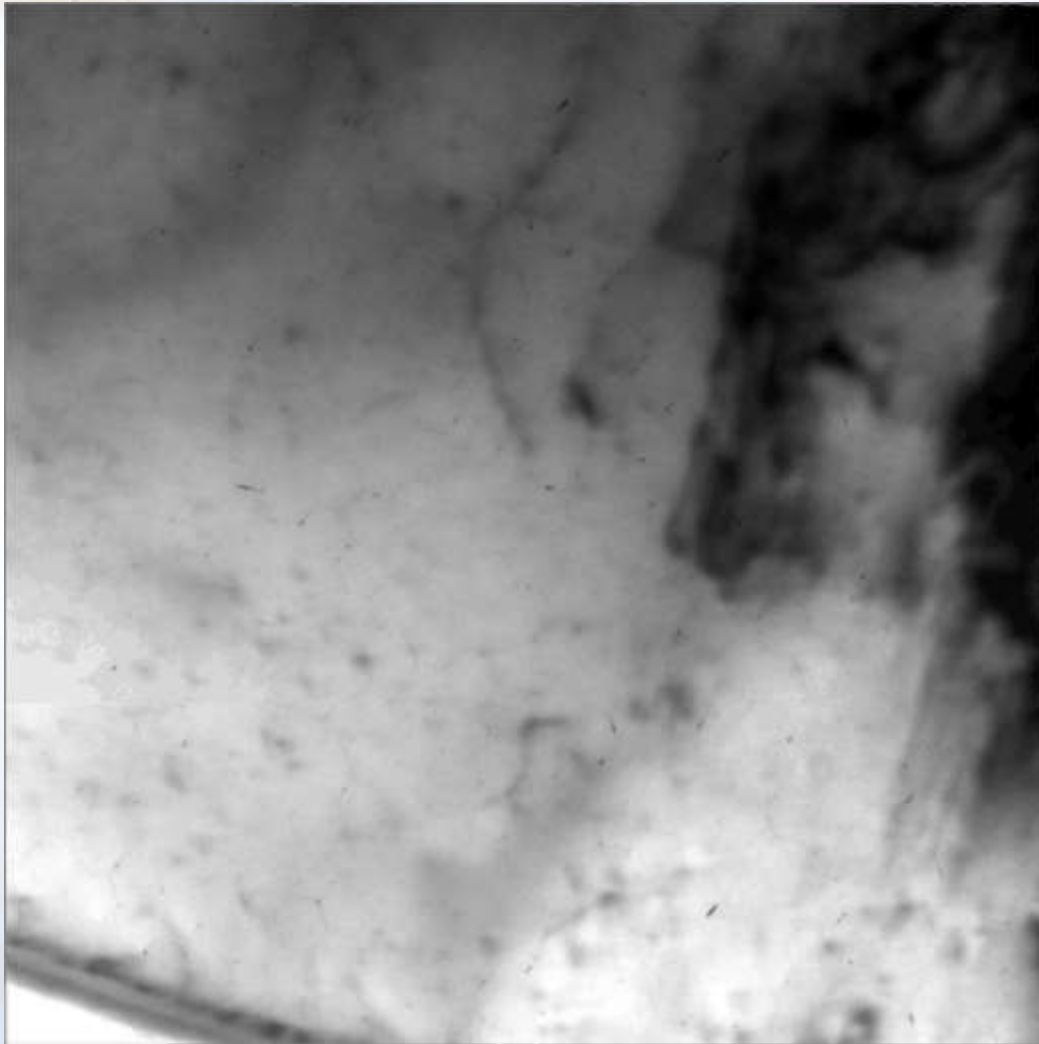
Initial tests indicate that the 4 μm -tall pillars are 5 times stronger
and show no signs of slip band formation



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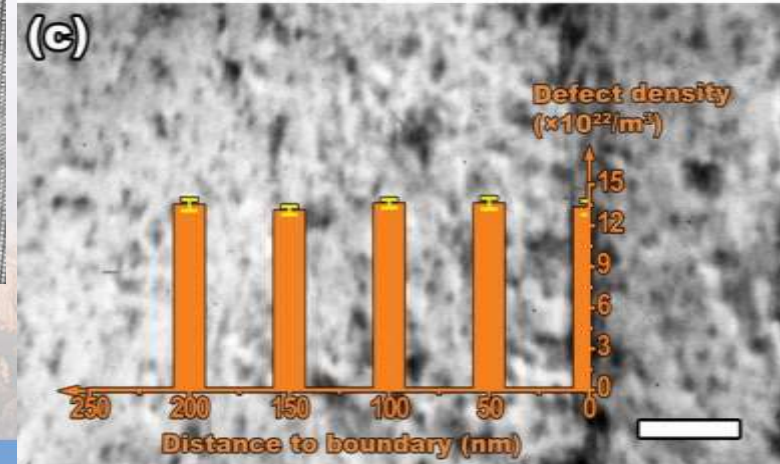
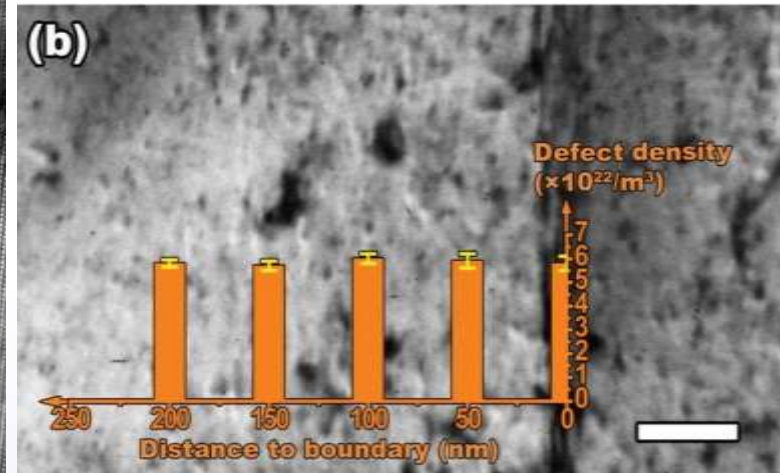
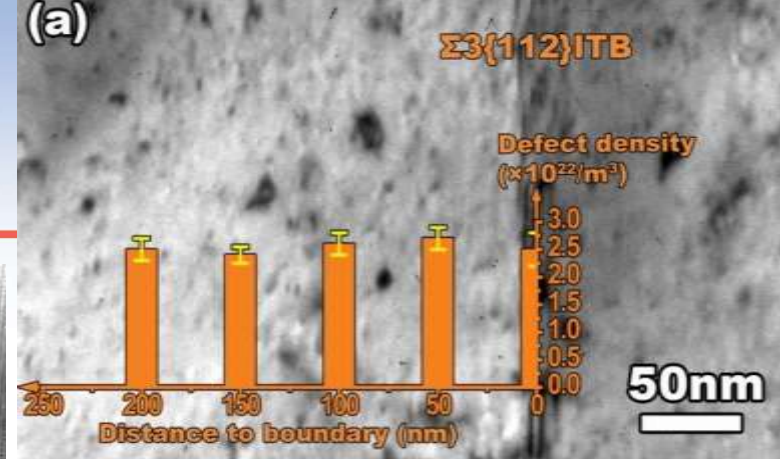
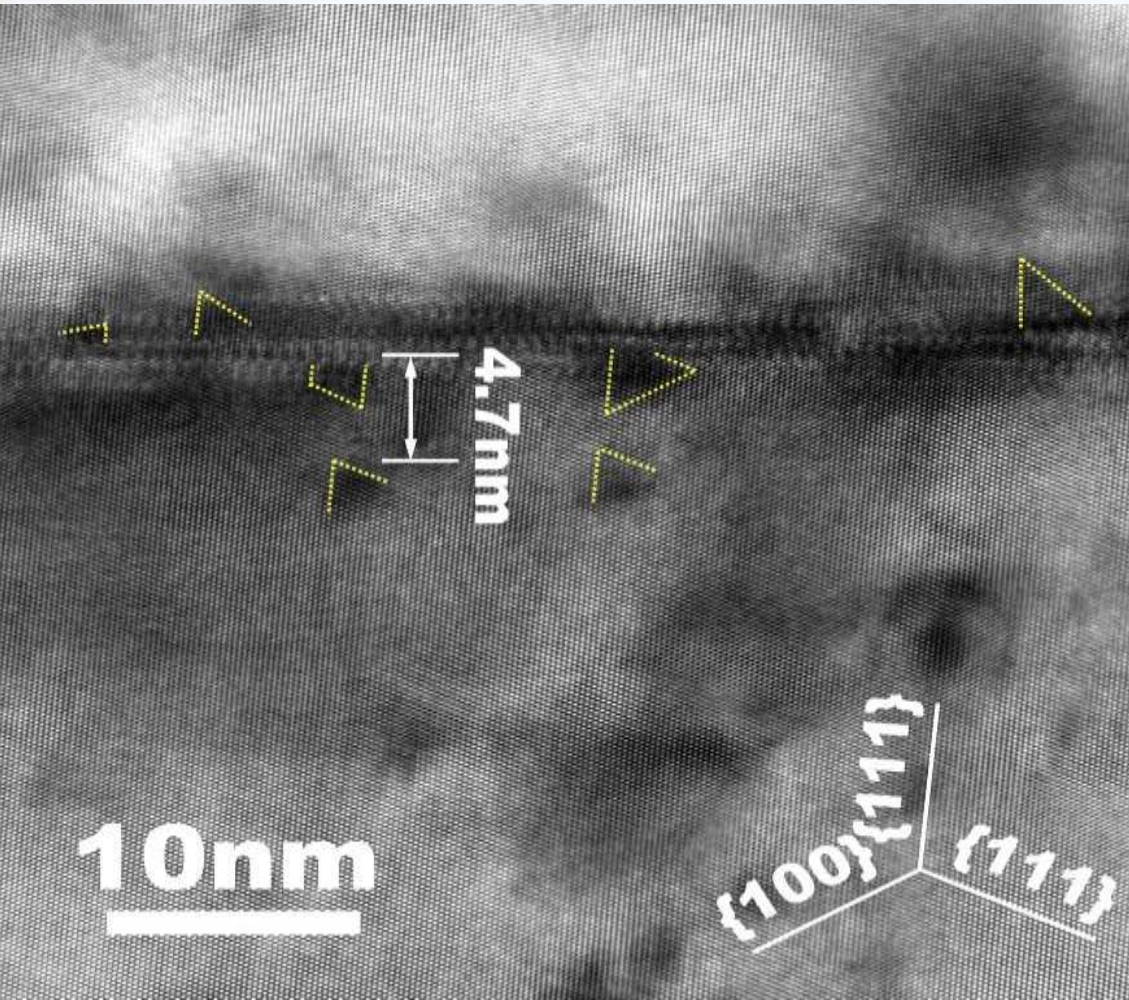
Quantifying Defect Evolution

Collaborators: N. Li & A. Misra



Defects are Altered Little by the Presence of Grain Boundaries

Collaborators: N. Li & A. Misra



SFT appear to be directly at GB

No change in defect density is observed near GB

Summary

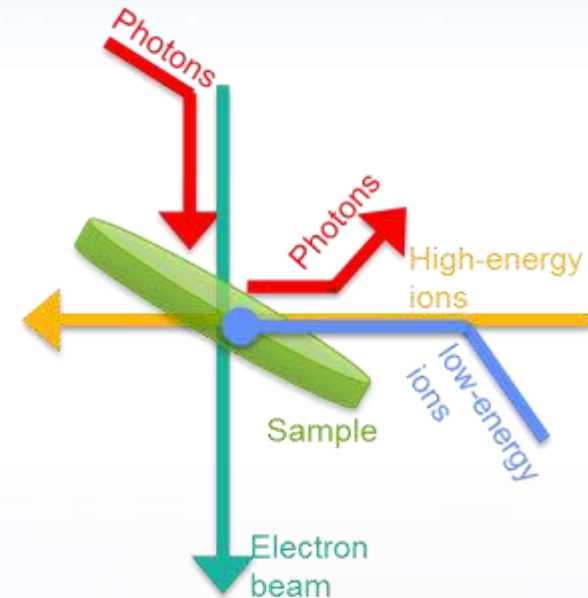
The Ion Beam Lab at Sandia National Laboratories applies a variety of tools to a wealth of national problems

Sandia's I³TEM is one of a few in the world

- *In situ* irradiation from H to Au
- *In situ* gas implantation

I³TEM can provide fundamental understanding to key mechanisms in a variety of extreme conditions

The I³TEM capability are still being expanded



Collaborators:

- IBL: [D. Buller](#), B.G. Clark, B.L. Doyle, [S. Hoppe](#), [S. Rajasekhara](#), [J. Villone](#), & G. Vizkelethy
- Sandia: T.E. Buchheit, B. Boyce, T.J. Boyle, F.P. Doty, P. Feng, S. Goods, B.A. Hernandez-Sanchez, [A.C. Kilgo](#), P.G. Kotula, J. Puskar, [M.J. Rye](#), [J.A. Scott](#), & P. Yang
- External: N. Li, A. Misra, L.N. Brewer, S. Maloy, [A. McGinnis](#), & P. Rossi