

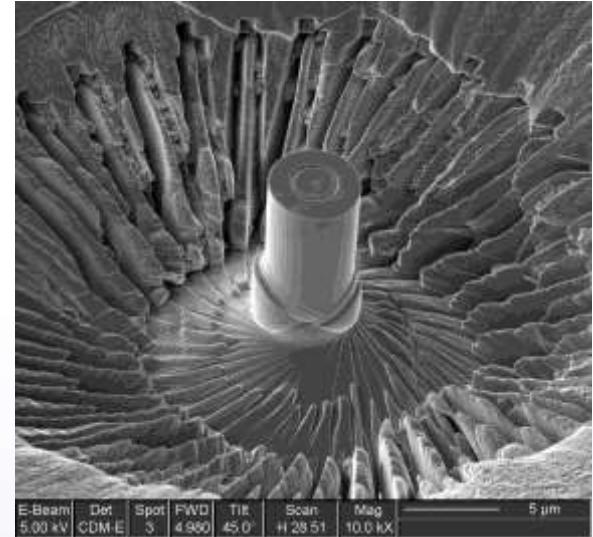
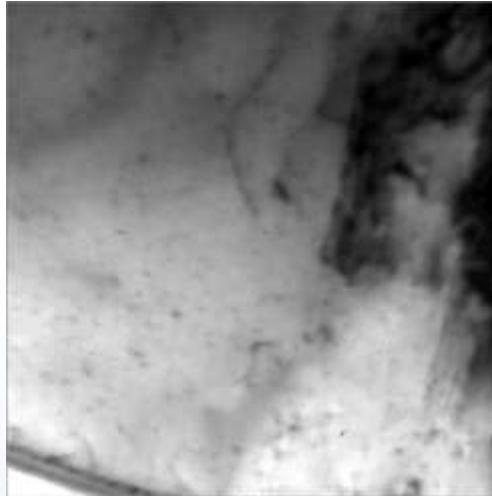
Evaluating the Radiation Stability of Advanced Scintillators and Structural Metals

SAND2014-2962C

K. Hattar

Sandia National Laboratories

April 11, 2014



Collaborators:

- IBL: [D. Buller](#), [B.G. Clark](#), [B.L. Doyle](#), [S. Hoppe](#), [S. Rajasekhara](#), [J. Villone](#), [G. Vizkelethy](#)
- Sandia: [T.E. Buchheit](#), [B. Boyce](#), [T.J. Boyle](#), [F.P. Doty](#), [P. Feng](#), [S. Goods](#), [B.A. Hernandez-Sanchez](#), [A.C. Kilgo](#), [P.G. Kotula](#), [J. Puskar](#), [M.J. Rye](#), [J.A. Scott](#), [P. Yang](#)
- External: [N. Li](#), [A. Misra](#), [L.N. Brewer](#), [S. Maloy](#), [A. McGinnis](#), [P. Rossi](#), [Protochips Inc.](#)



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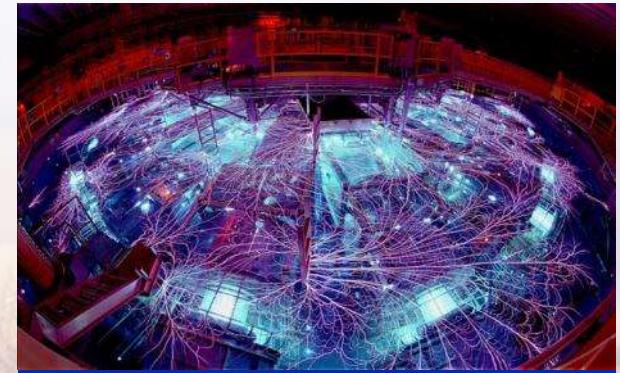
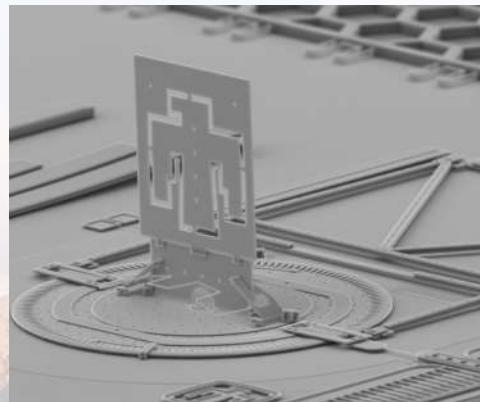
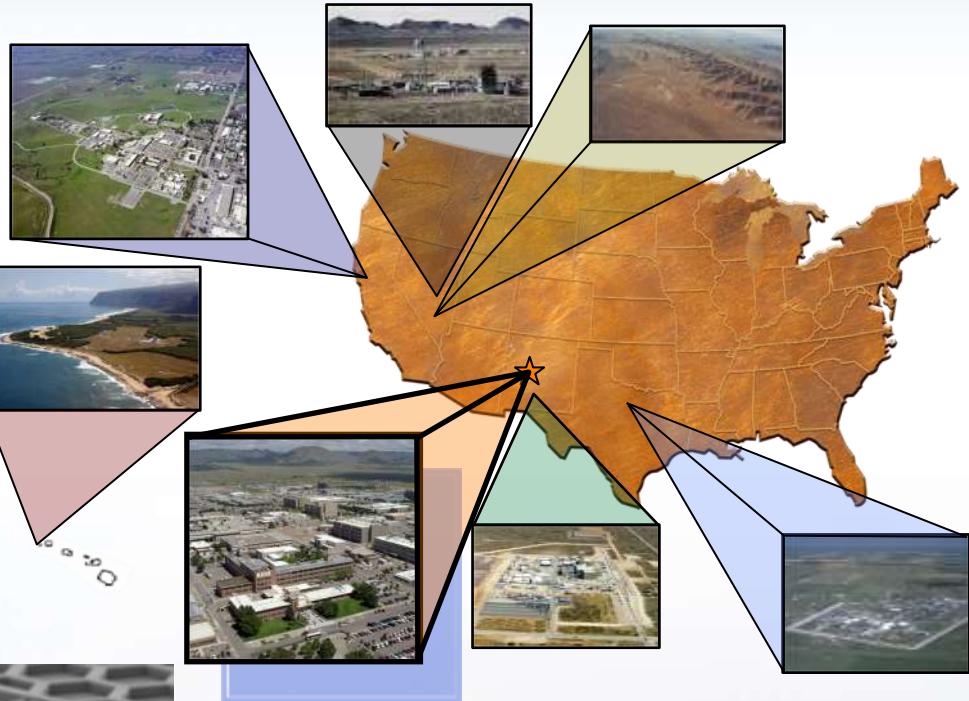


What is Sandia National Laboratories?



4 Mission Areas

- Nuclear Weapons
- Defense Systems and Assessments
- Energy, Resources, and Nonproliferation
- Homeland Security and Defense





Sandia's New Ion Beam Lab



A special 72 wheeled vehicle with independent steering for each pair of wheels was used to move the Tandem accelerator

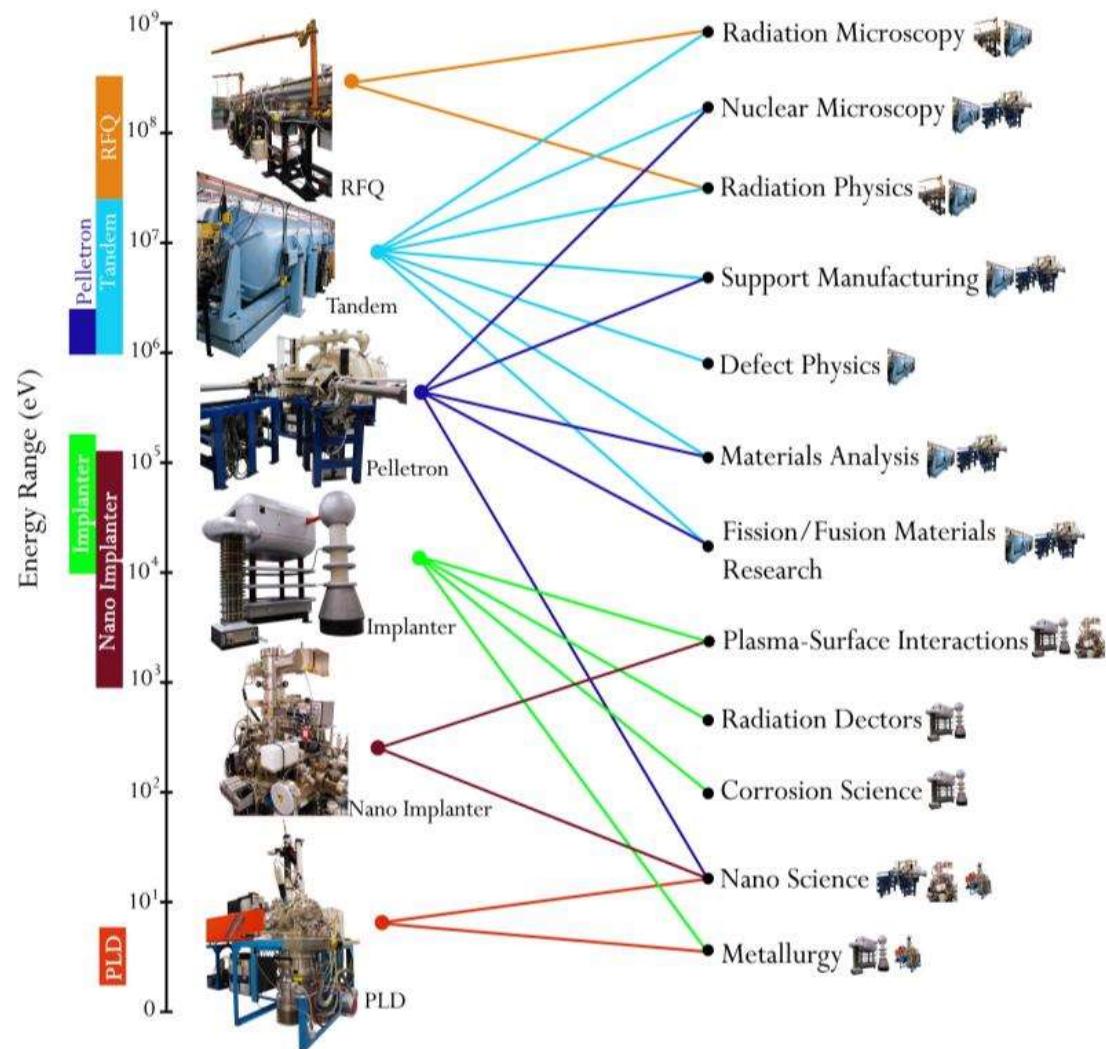


New Facility
laboratory space
1850 m²
office space
650 m²
Old Facility:
1300 m² total

Building: \$20M
Equipment: \$11M
Total: \$40M

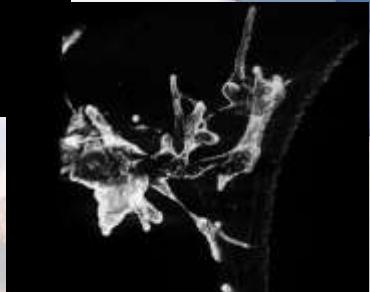
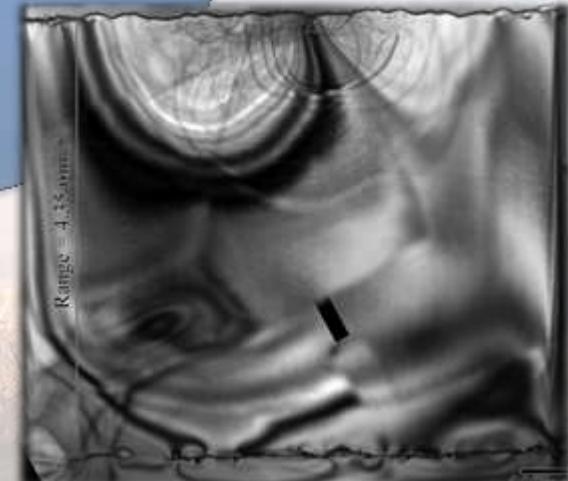
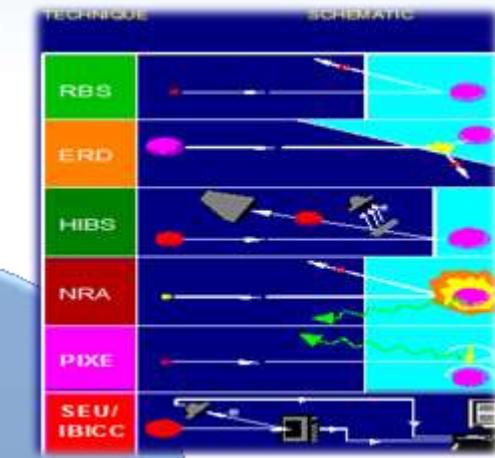
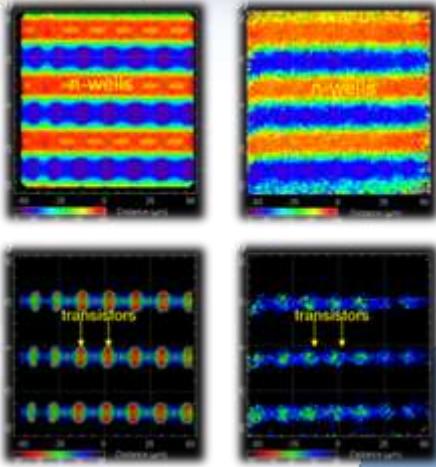


Ion Beam Laboratory Capabilities





Sandia's Ion Beam Laboratory



In situ Ion Irradiation Transmission Electron Microscopy (I³TEM)





Scintillator Applications

National Security



Medical Imaging



Current Issues

- 1) Long decay times
- 2) Crystal anisotropy
- 3) Low energy resolution (low luminosity & poor linearity)
- 4) Complicated synthesis (single crystal growth)
- 5) Chemical instability (hygroscopic)

Oil & Mineral



Nuclear Power



LEDs



High Energy Physics

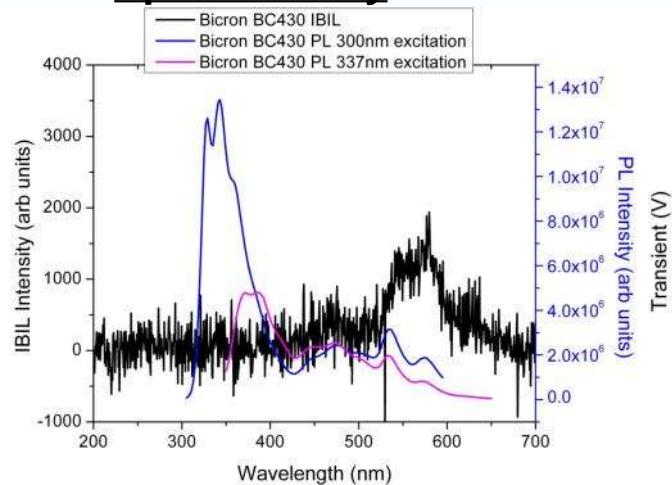


Scintillators with low energy resolution & detection efficiency cannot distinguish radiation type or quantify radiation
Discovery of new scintillating materials

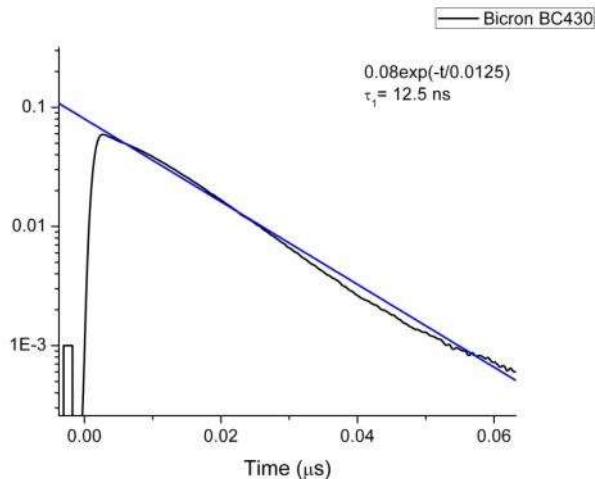
IBIL Capabilities for Luminescence Studies

Collaborators: J. Villone and G. Vizkelethy

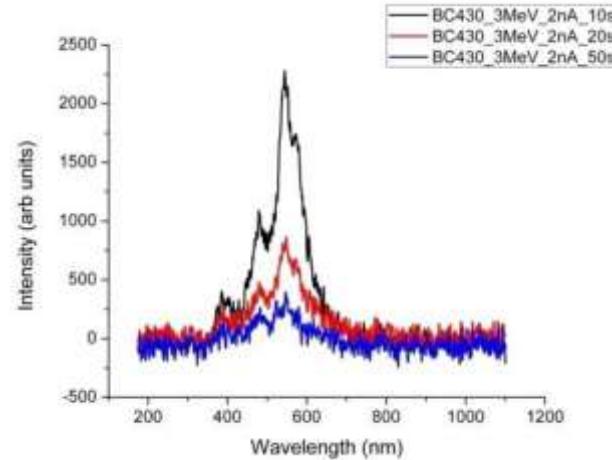
Spectrometry



Decay Time



Radiation Hardness



- 3 MeV H⁺ beam
- Thin films of samples on PIN diodes
- Hamamatsu PMT run in photon-counting mode
 - Light intensity measured as a function of time after ion strike

- 3 MeV H⁺ beam used as excitation
- Scintillation light collected as ion beam excites sample
- Light collected with OM-40 microscope or fiber optic mounted close to sample
- Avantes AvaSpec 2048 spectrometer

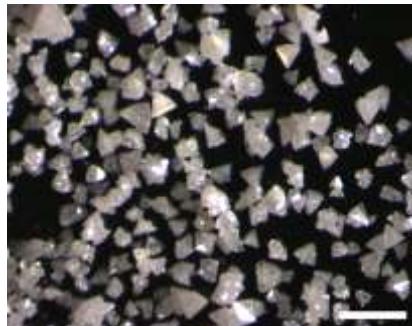
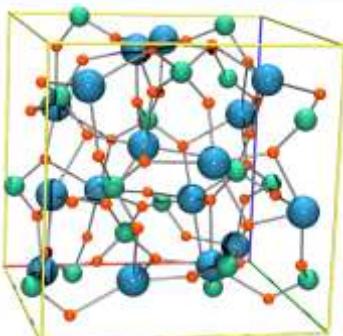
- Radiation hardness experiments performed with 3 MeV H⁺ beam from tandem accelerator
- IBIL Spectra measured constantly as sample exposed to beam
- Overall decrease in emitted light observed due to radiation damage



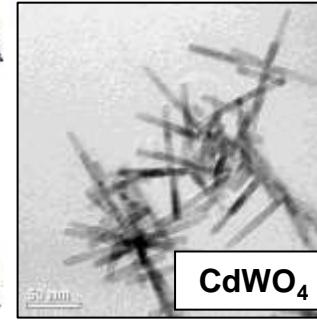
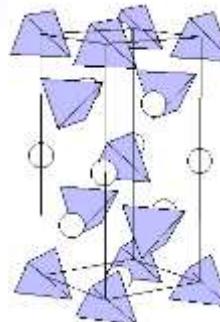
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Scintillators Explored

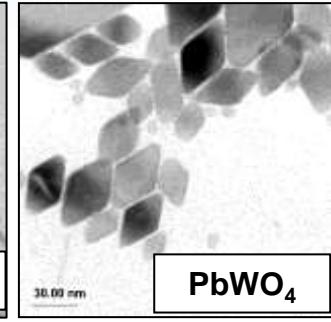
Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang



Bismuth Germanium Oxide (BGO)

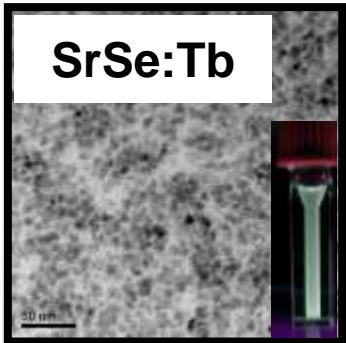
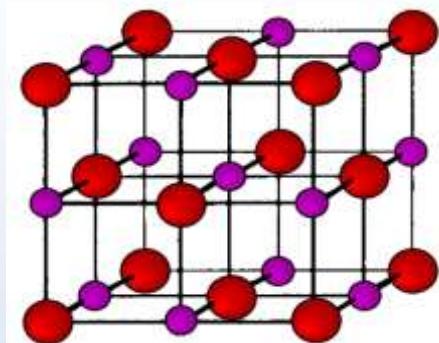


CdWO₄

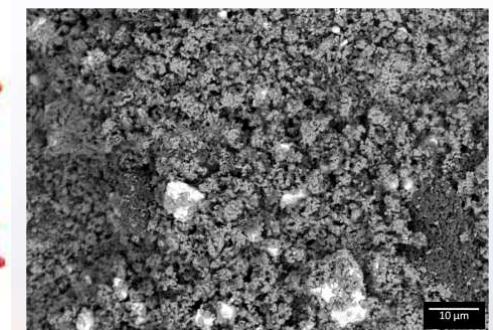
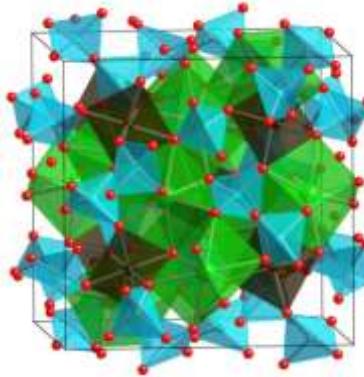


PbWO₄

Metal Tungstates (MWO₄) M = Ca, Cd, Pb



Alkaline Earth Chalcogenides (A^{EE})



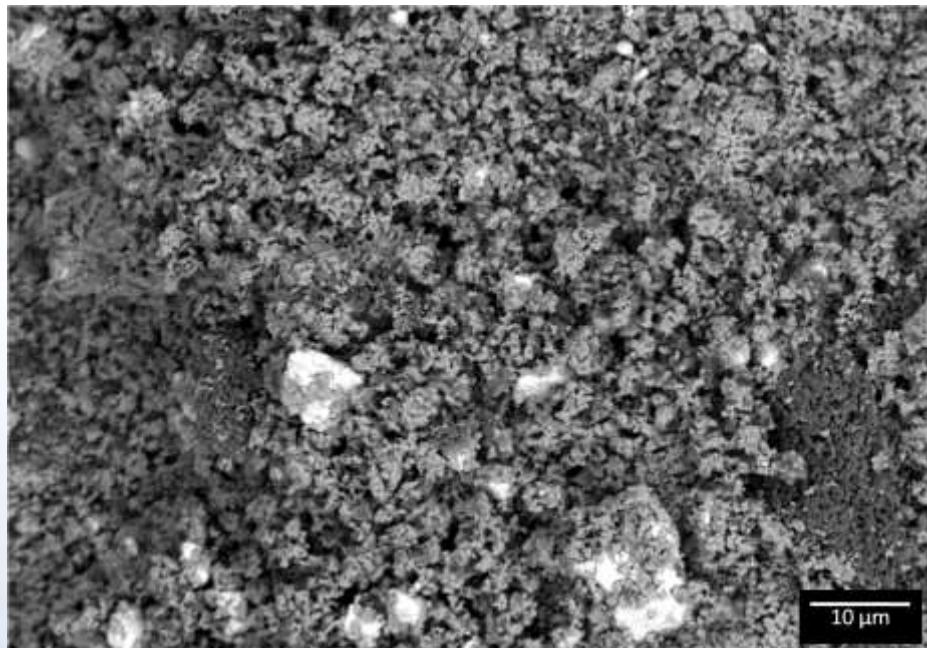
Yttrium Aluminum Garnet (YAG:Ln)
Lutetium Aluminum Garnet (LuAG:Ln)



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Solution Precipitation Reaction

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang



YAG: Ce



LuAG: Ce



YAG: Lu

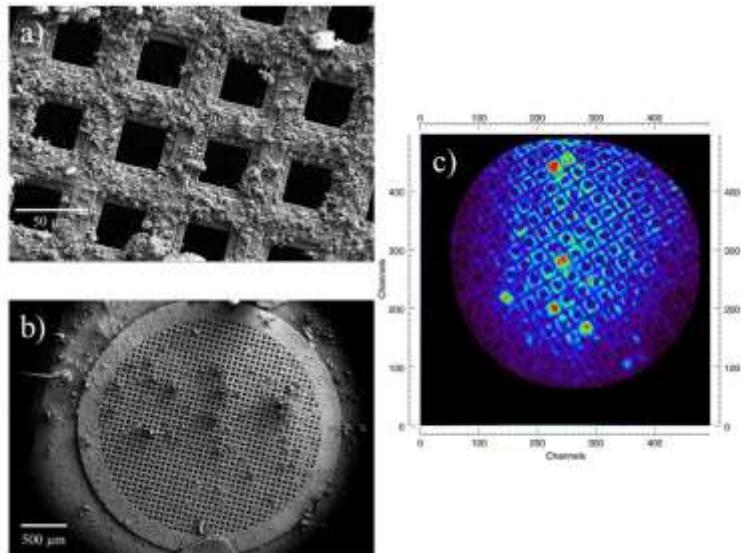
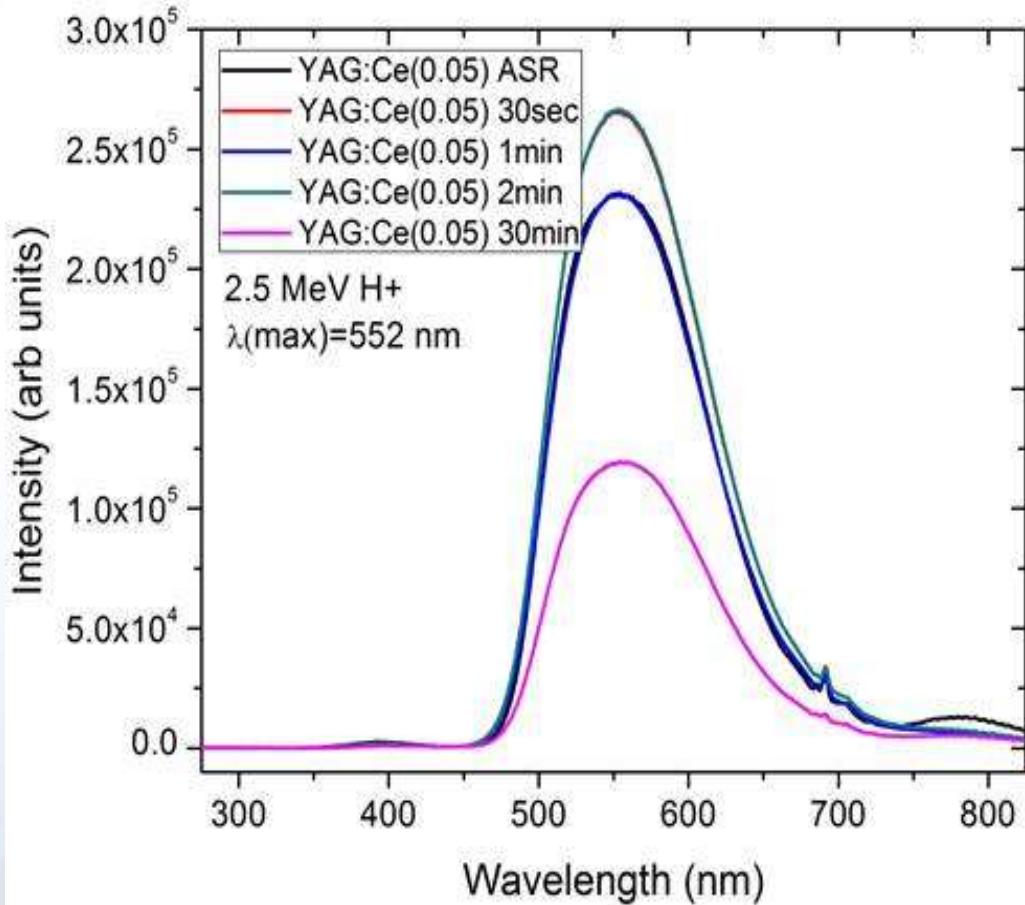


YAG: Pr



Radiation Tolerance of YAG:Ce for 30 min Exposure

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang



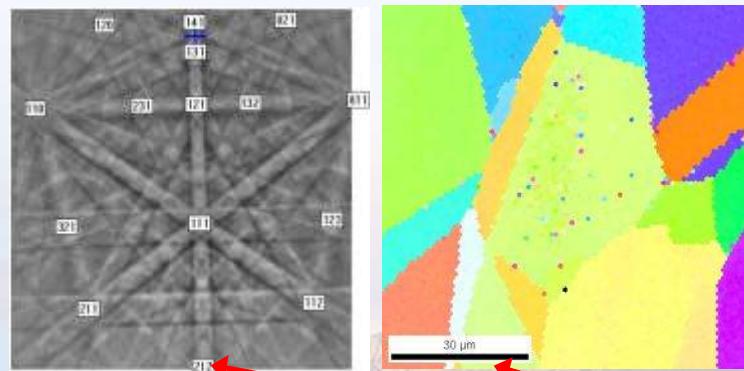
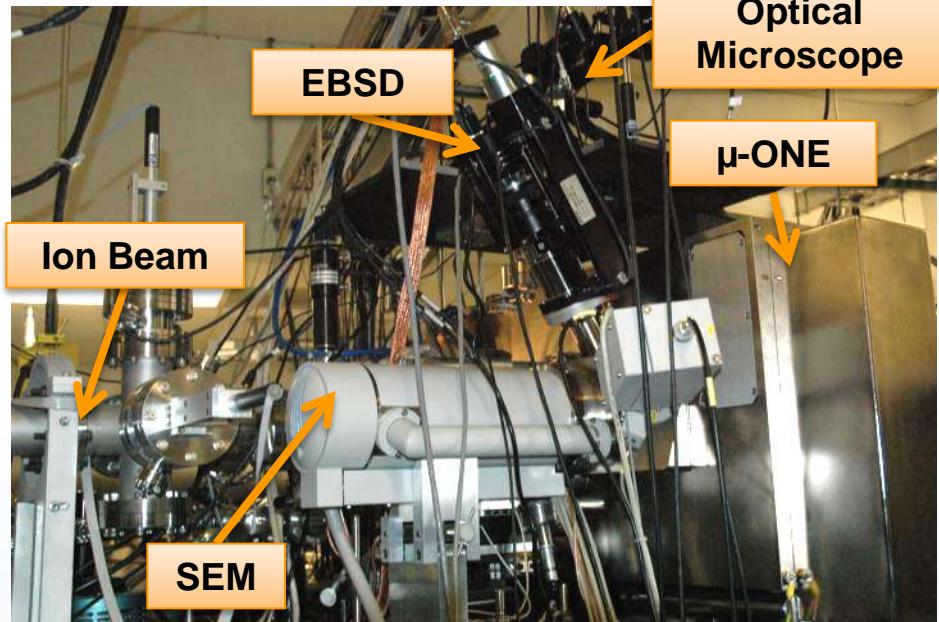
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Micro-ONE Capabilities

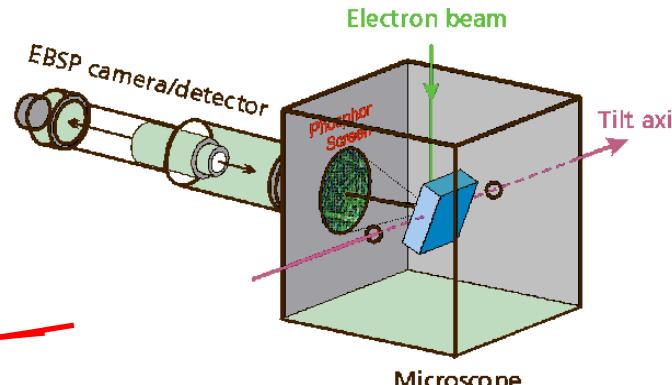
Micro-ONE = Micrometer resolution Optical, Nuclear, and Electron Microscope

Micro-ONE capabilities

- Beam size: $< 1\mu\text{m}$ ($\sim 0.5\mu\text{m}$)
- Current: single ions to 10,000 ions/s
- Ions: H, He, heavy ions
- Energy: $(q+1)*6\text{ MV}$ for heavy ions
- Scan size: $\sim 100\times 100\mu\text{m}^2$
- Stage position with 50 nm resolution
- Fast blanking capabilities
- Navigation based on GDS II files
- IBIC and TRIBIC capabilities
- EBSD mapping



First EBSD Pattern and Map obtained with this system



J. Sutliff

Allows parallel imaging of changes in microstructure: grain size, phase transformations.



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Results - Nanoscintillators

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang

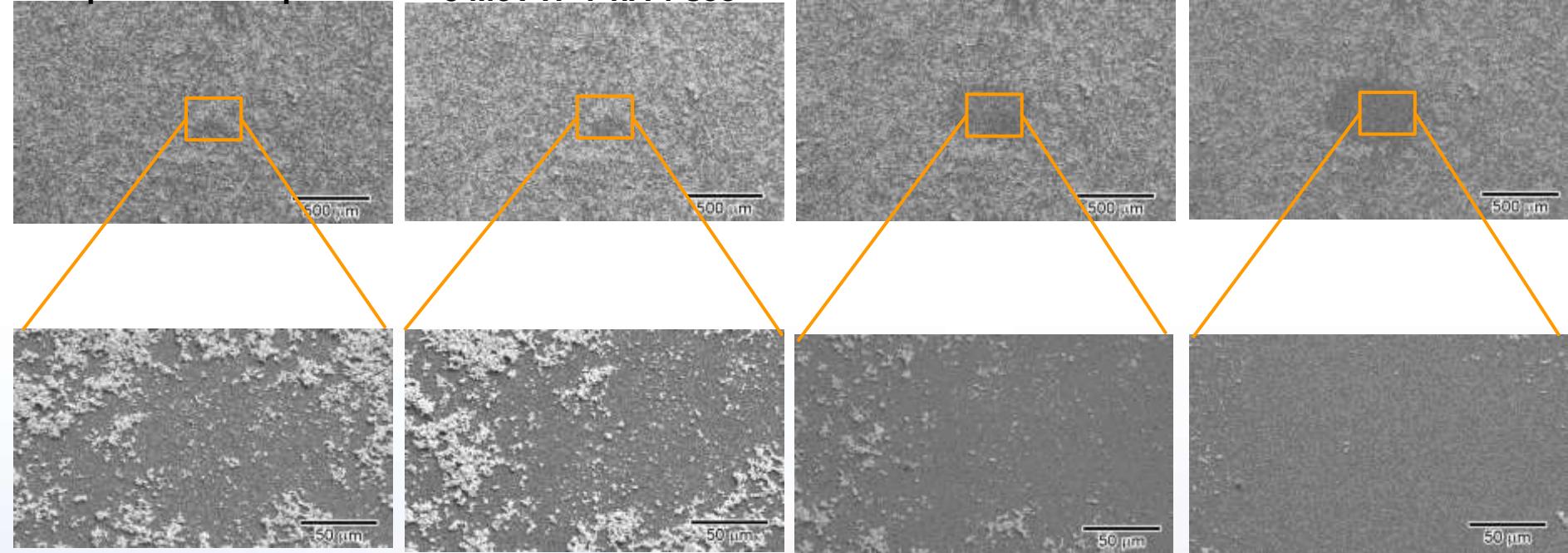
Nearly In-Situ SEM Ion Irradiation of Nanoscintillators

As deposited Nanoparticles

3 MeV H⁺ 7 nA 1 sec

3 MeV H⁺ 7 nA 5 sec

3 MeV H⁺ 7 nA 30 sec



Want to understand if microstructure is affected by irradiation and how that influences optical properties

Drop cast films of PbWO₄ nanoscintillators irradiated with 3 MeV proton beam, then imaged with SEM

Material being ablated off of the surface – need better technique to study microstructural changes

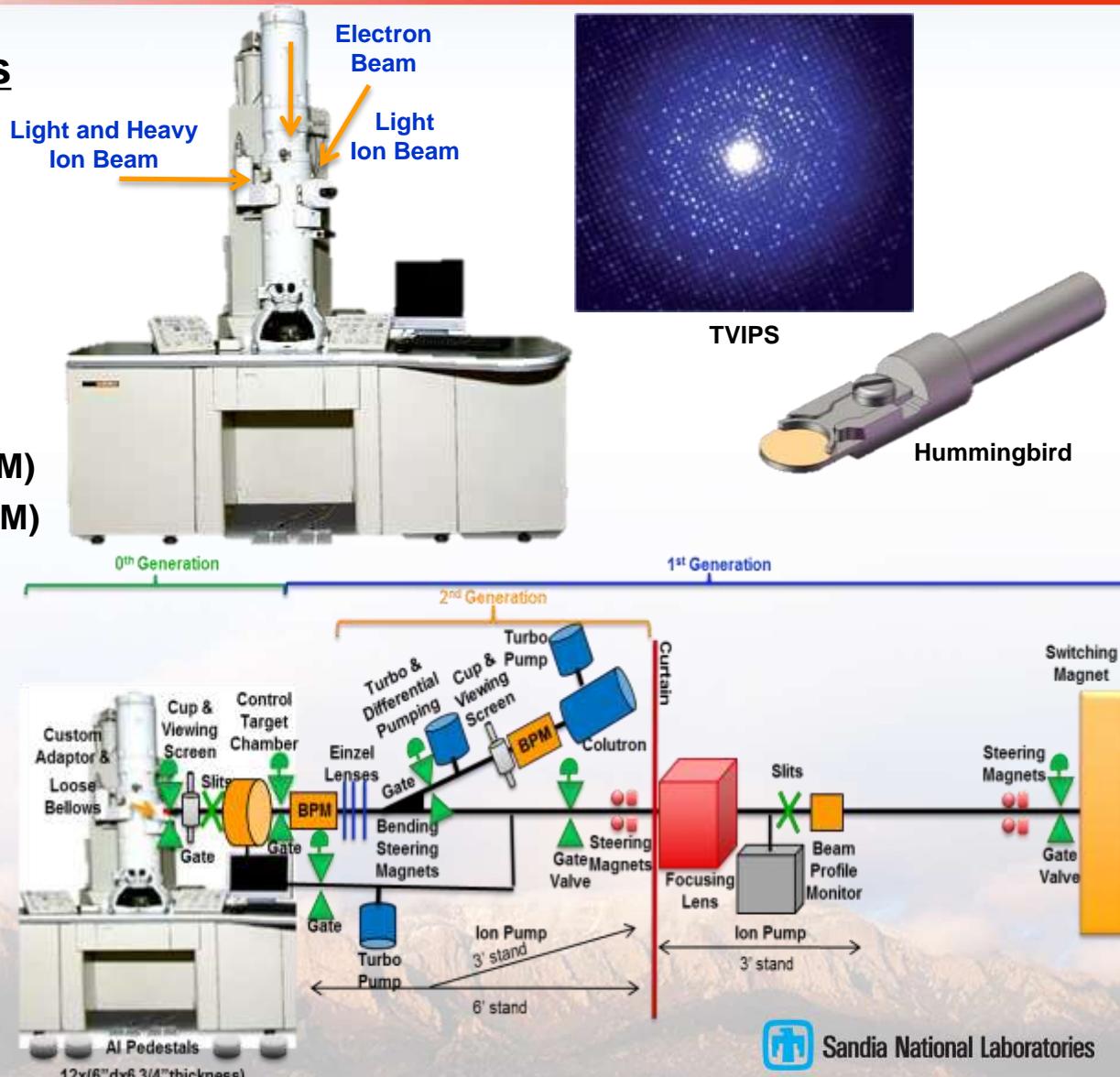


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In situ Ion Irradiation TEM

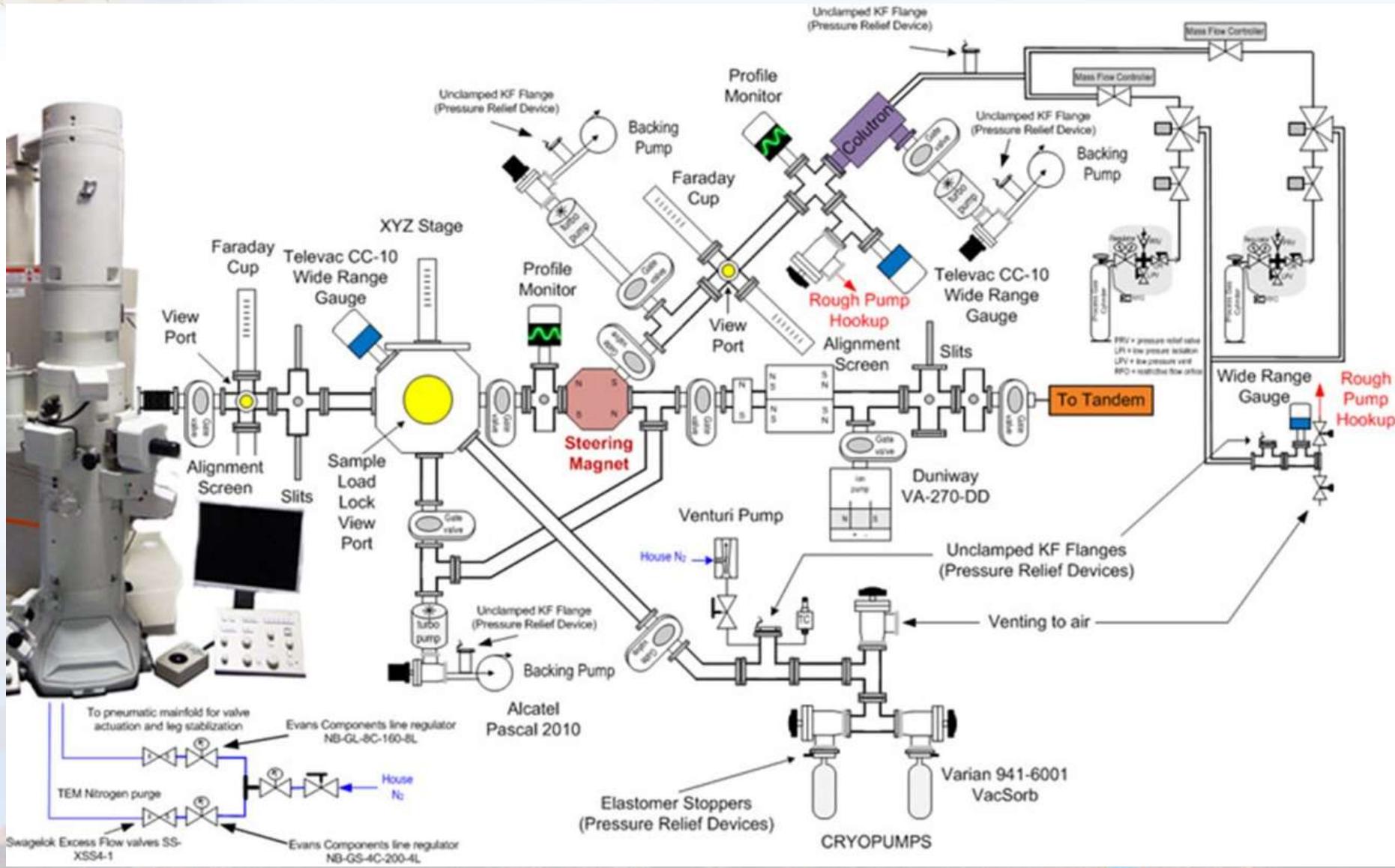
Proposed Capabilities

- 200 kV LaB₆ TEM
- Ion beams considered:
 - Range of Sputtered Ions
 - 10 keV D²⁺
 - 10 keV He⁺
- All beams hit same location
- Nanosecond time resolution (DTEM)
- Procession scanning (EBSD in TEM)
- *In situ* PL, CL, and IBIL
- *In situ* vapor phase stage
- *In situ* liquid mixing stage
- *In situ* heating
- *In situ* cooling stage
- *In situ* electrical bias stage
- *In situ* straining stage



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Schematic of the *In situ* TEM Beamlne



Current Status of the *In situ* TEM Beamlne

Collaborators: D.L. Buller & J.A. Scott



Beam burn from
14 MeV Si

Gas Heating TEM
Stage Controls

Microfluidic TEM
Stage Controls

Double tilt stage
needs to tilt only
12°

10 kV
Colutron

6 MV
Tandem

Pre-TEM Coupon
Irradiation Chamber

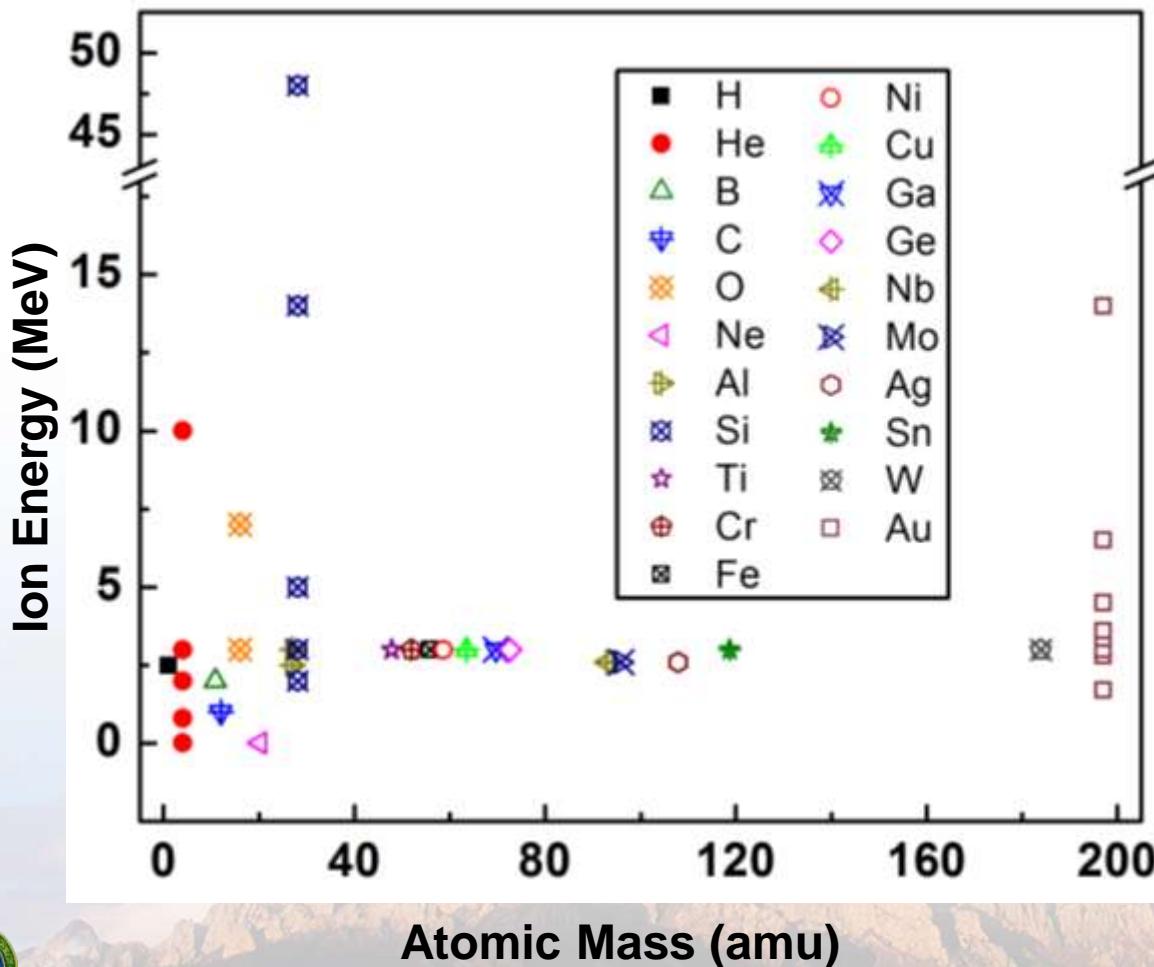
Bending
Magnet to
Mix Beams

Quantitative
Mechanical
Testing
TEM Stage
Controls

I^3 TEM is operational,
but also still in development

Ion Species Recently Attempted

Collaborators: D. Buller, D.C. Bufford, M. Steckbeck



Colutron ion beams possible:
0.8-20 keV energies
Any gas species

Colutron ion beams to date:
8, 10, & 20 keV energies
He, D₂, & Ne

Tandem ion beams possible:
0.8-88 MeV energies
Any sputtered or alpha sources

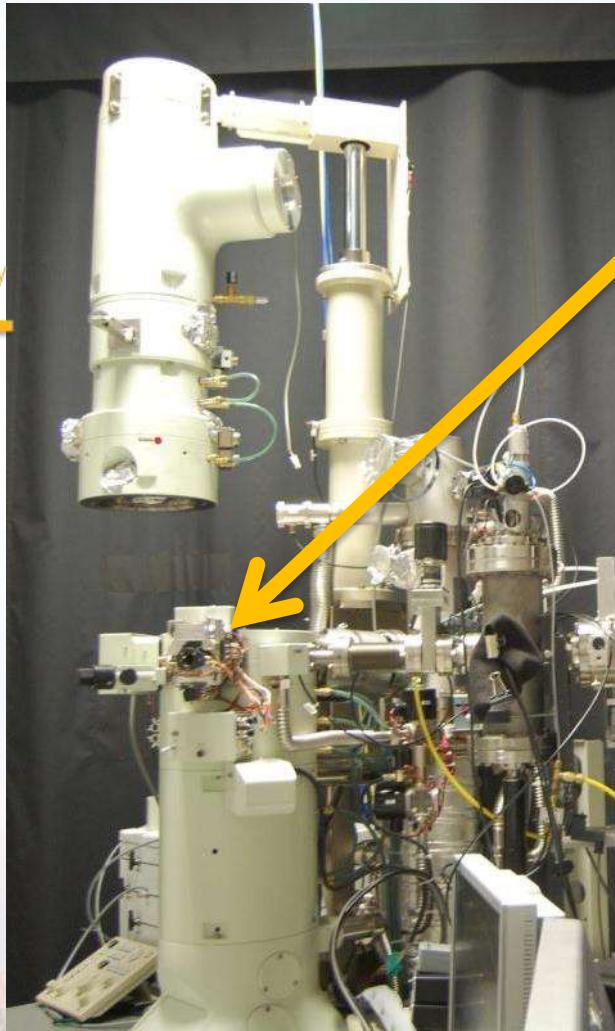
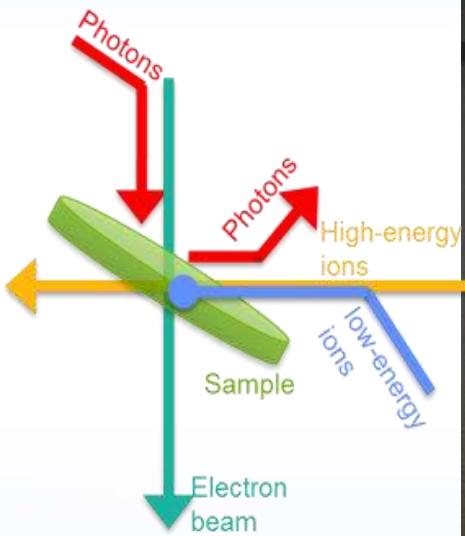
Tandem ion beams to date:
0.8-48 MeV energies
Large range



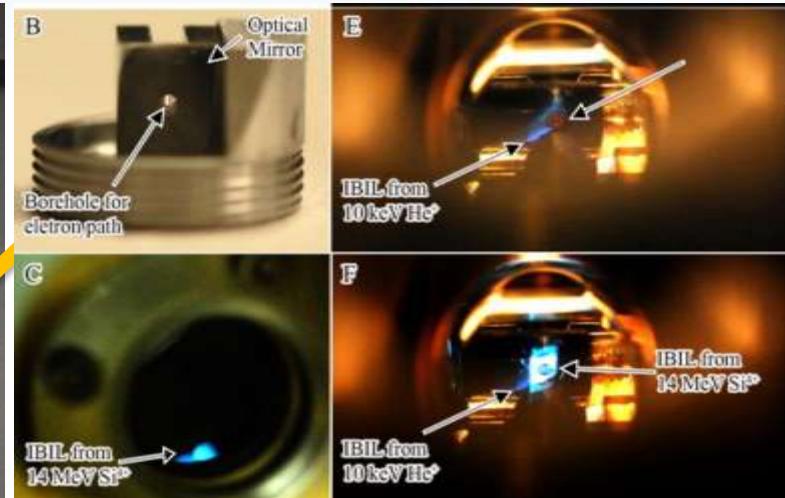
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In situ TEM Luminescence

Collaborators: D. Masiel and C. Chisholm



Two optical port were added to the I³TEM already containing a electron beam and two ion beams, which permits *in situ* TEM luminescence studies



Optical Pathway in an I³TEM

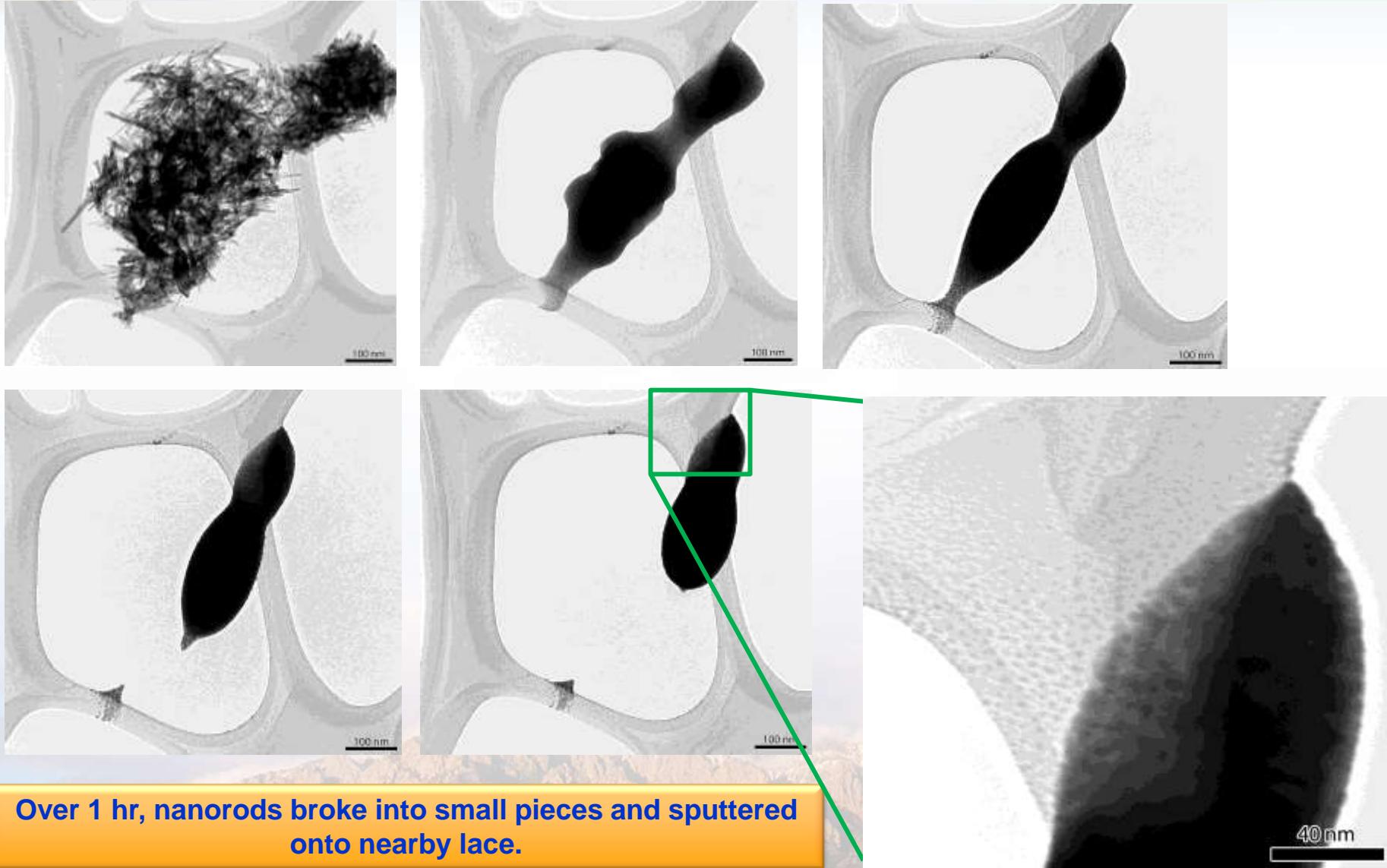
- Angled mirror with bore hole for the electron path was installed above the polepiece
- Another mirror is located just above the ion beams in the beamline
- Two perspective of the sample are possible
- Permits *in situ* IBIL and CL.



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CdWO₄ irradiated with 50 nA of 3 MeV Cu³⁺

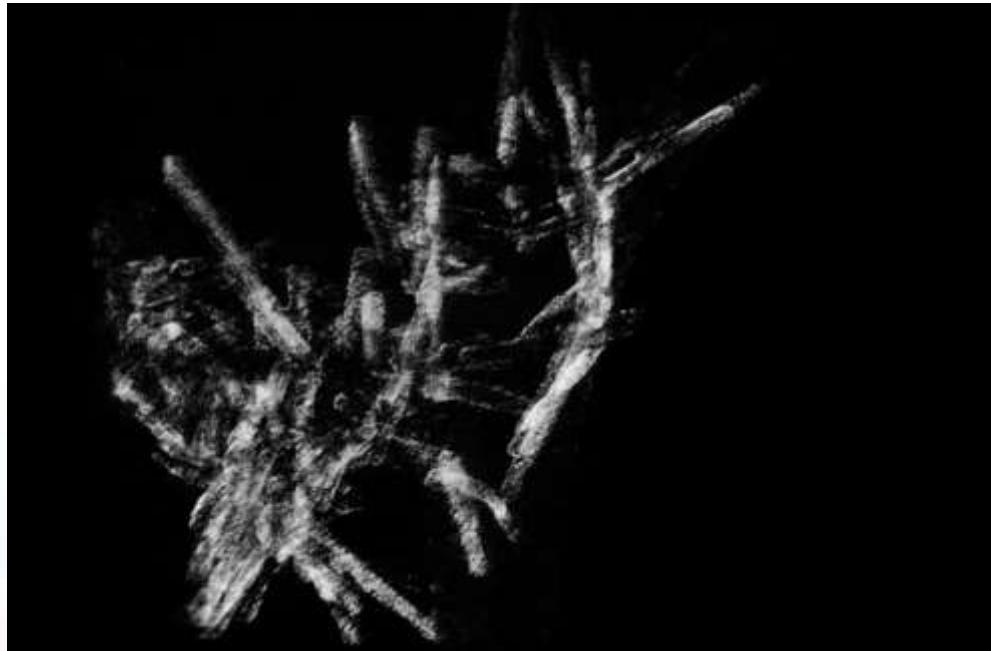
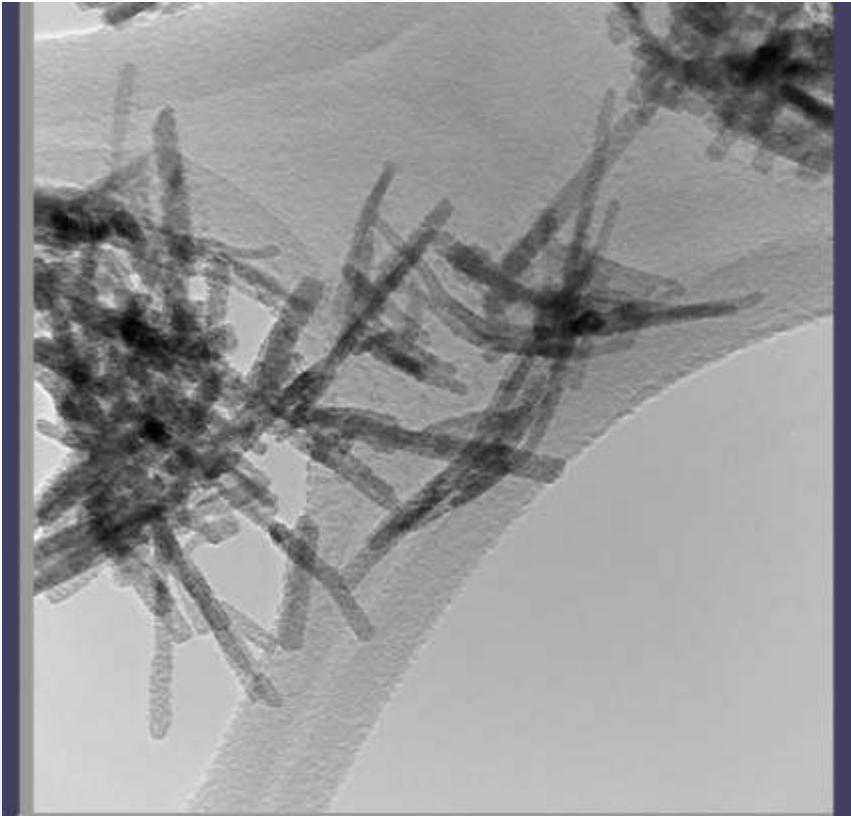
Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle





Tomographic Reconstruction of CdWO₄

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle



Recent advancements in TEM control and reconstruction software permit collection and production of 3D model of the “transmission” micrograph.



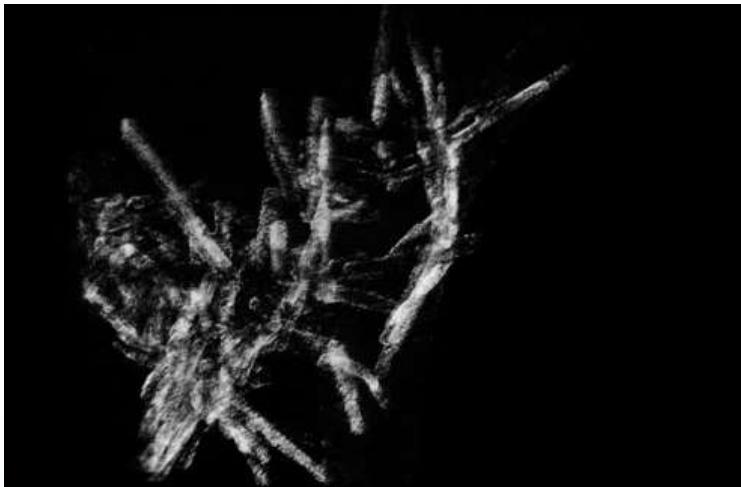
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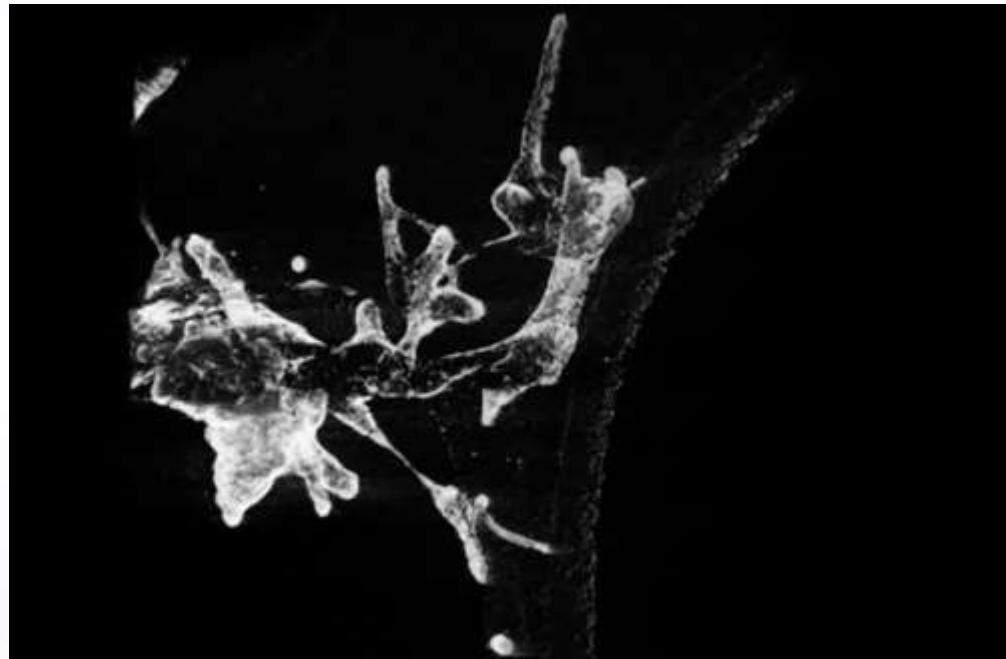
Tomography of CdWO₄ irradiated with 30 nA of 3 MeV Cu³⁺

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle

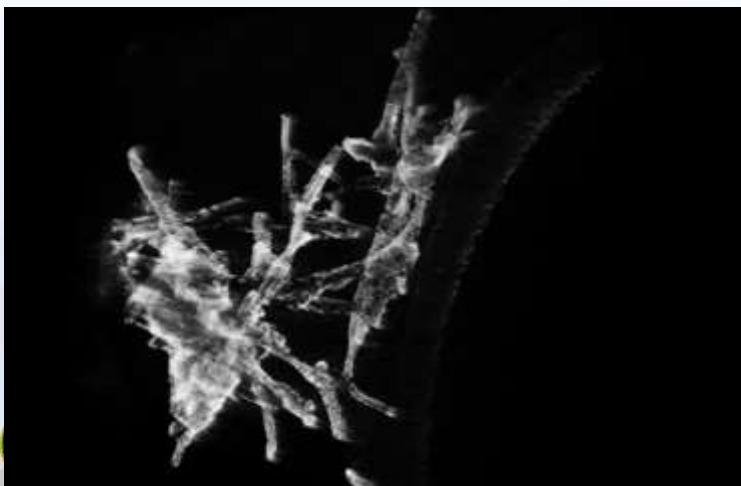
Unirradiated



30 minutes



5 minutes



Tilt series were collected after each dose of irradiation resulting in 4D tomography with 3D reconstructions showing radiation damage over time.

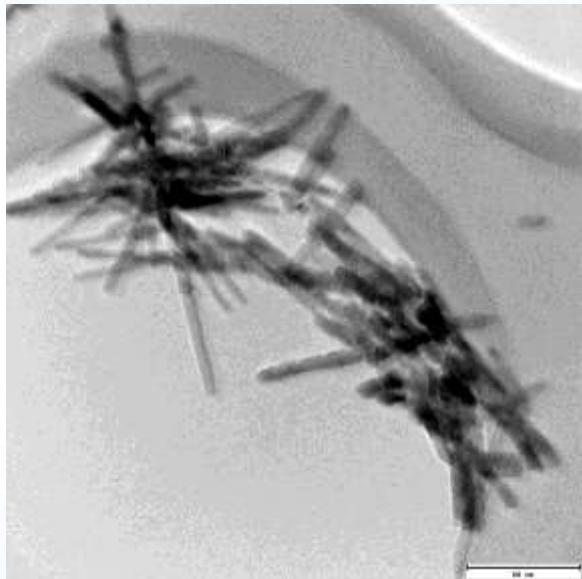


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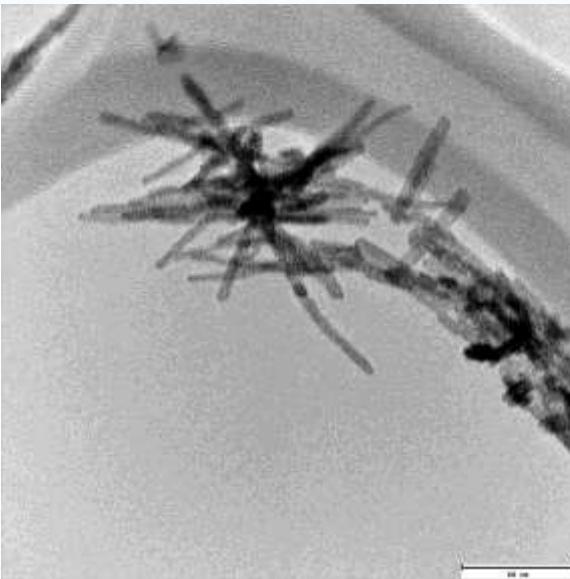
Current work: *In situ* Proton Irradiation as First Order Simulation of Neutrons

Collaborators: B. Hernandez-Sanchez, S.H. Pratt, D.C. Bufford, & T.J. Boyle

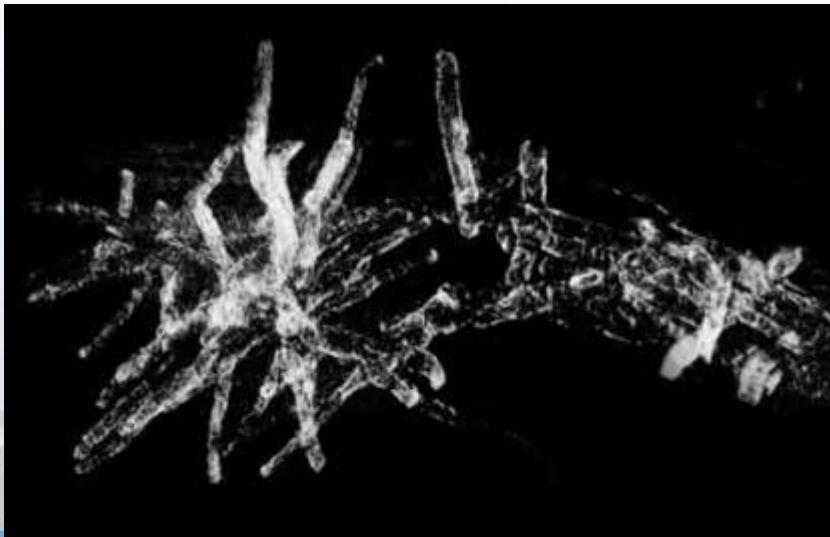
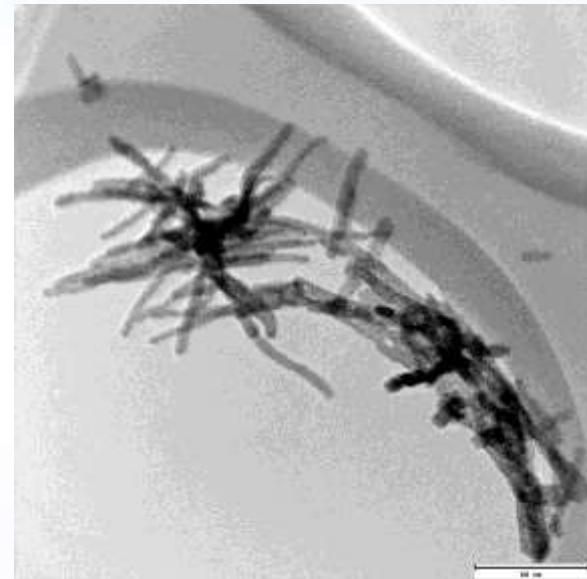
Unirradiated



15 minutes



60 minutes



160 nA of 2.5 MeV H^+ used to simulate neutron radiation shows less change. Results suggest good radiation hardness for tungstate nanorod-composite scintillators.



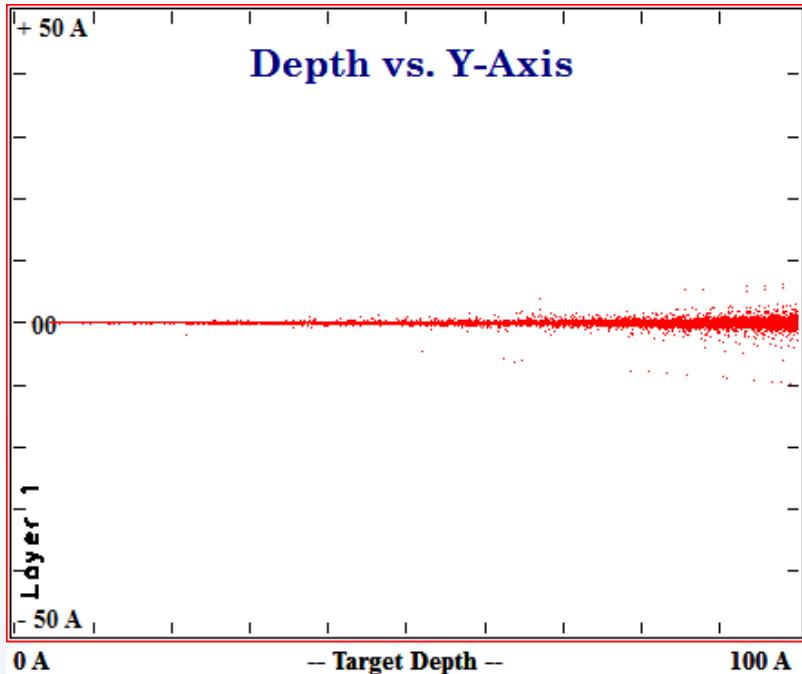
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Comparison of Proton and Copper Irradiation

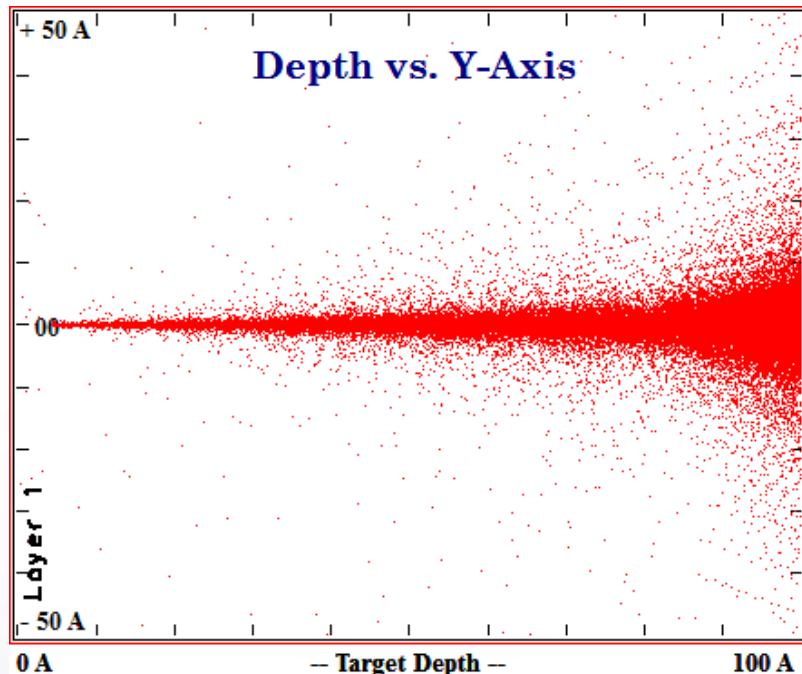
Theoretical Comparison

Collaborators: B. Hernandez-Sanchez, S. Hoppe, T.J. Boyle, J. Villone, P. Yang

Displacement Damage from 2.5 MeV H



Displacement Damage from 3 MeV Cu



Sample	Density (g/cm ³)	Species	Energy (MeV)	Current (nA)	dE/dx Elec.	dE/dx Nuc	Proj. Range (μm)	Long. Straggle (μm)	Lat. Straggle (μm)
CdWO ₄	7.9	H	2.5	~100-200	5.97E-02	3.80E-05	33.62	2.2	3.59
PbWO ₄	8.235	H	2.5	~100-200	5.18E-02	3.39E-05	37.22	2.8	4.63
CdWO ₄	7.9	Cu	3	~10-30	2.19E+00	5.31E-01	1.25	0.4581	0.4096
PbWO ₄	8.235	Cu	3	~10-30	2.67E+00	6.11E-01	1.16	0.3632	0.3328



The Stopping and Range of Ions in Matter (SRIM) is a Monte Carlo-based simulation of the ion beam interaction with an amorphous material.

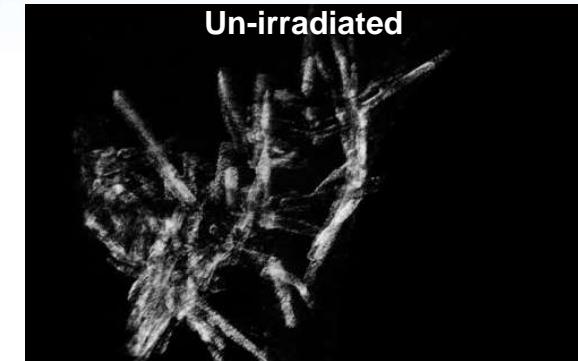


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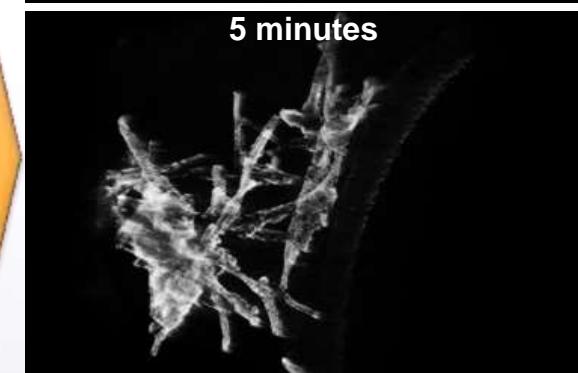
Radiation Tolerance is Needed in Advanced Scintillators for Non-proliferation Applications



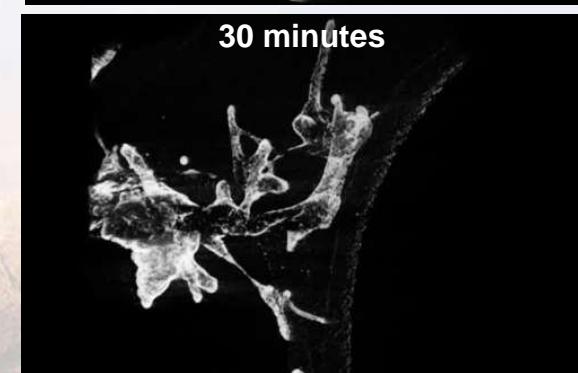
In situ Ion Irradiation TEM (I³TEM)



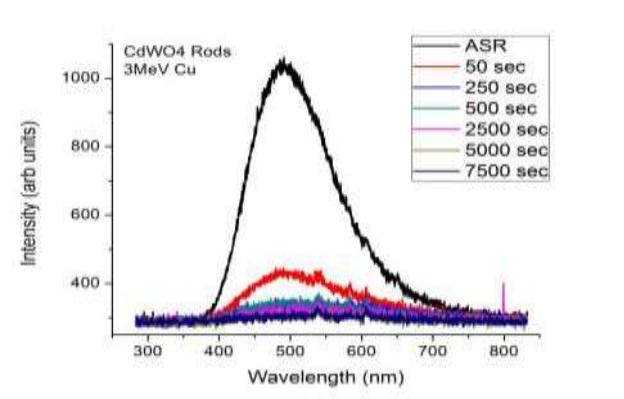
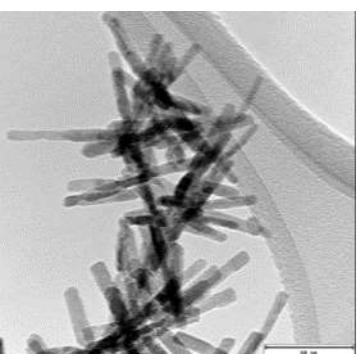
5 minutes



30 minutes

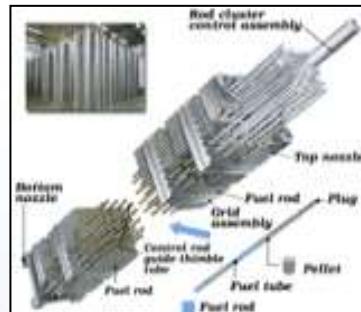
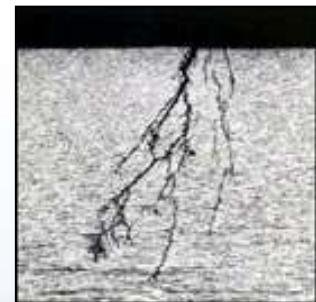
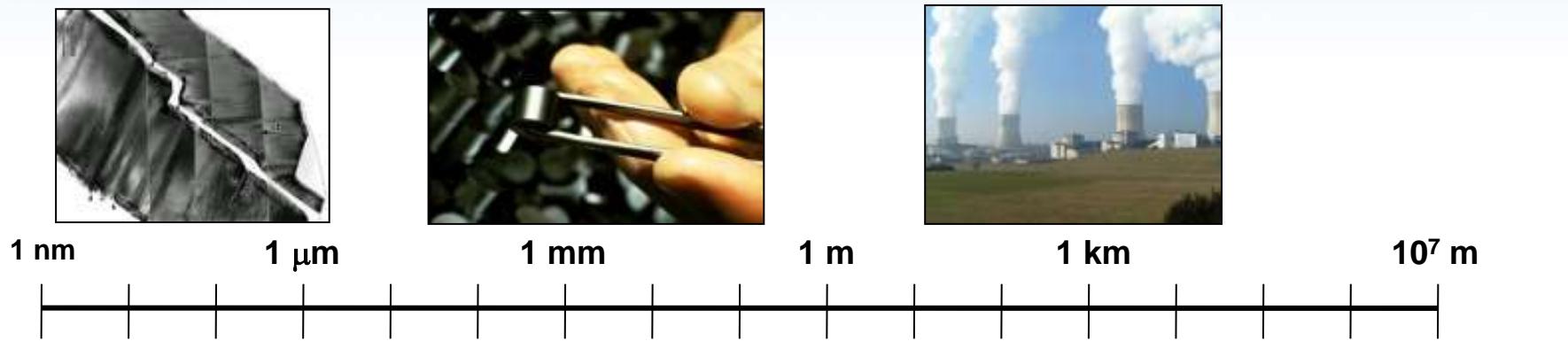


High-Z nanoparticles (CdWO_4) are promising, but are radiation sensitive



Tomography of Irradiated CdWO₄:
3 MeV Cu³⁺ at ~30 nA

Investigating the nm Scale to Understand the km Scale



In situ Ion Irradiation TEM (I³TEM)



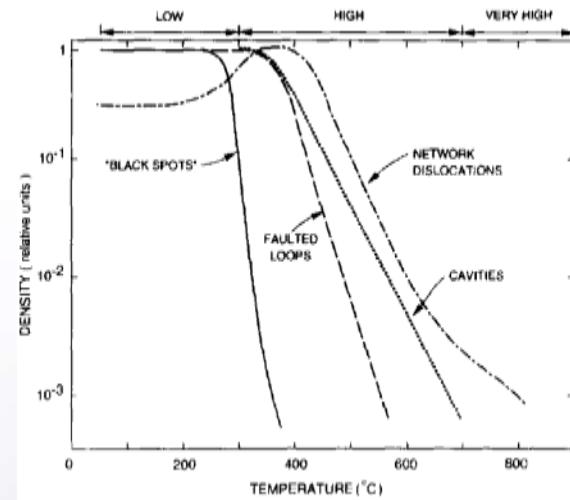
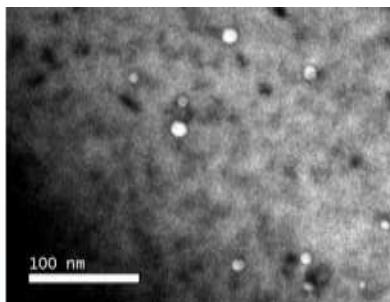
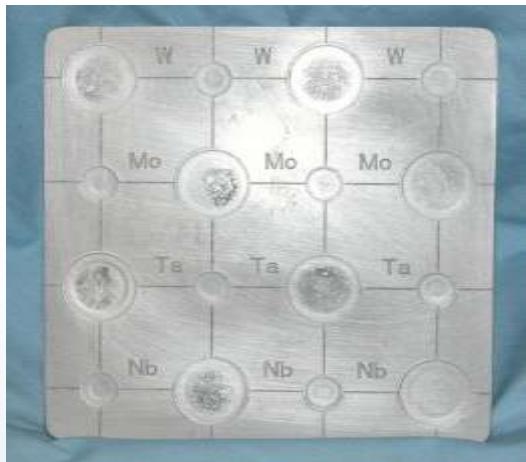
Ion Beam Lab (IBL)



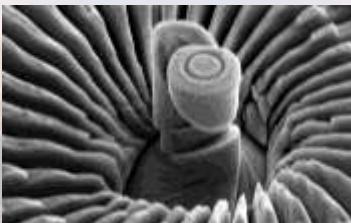
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Sandia's Approach to Rapid Material Validation for Advanced Materials Necessary for New Reactors

- Advanced materials are needed
- Several theories exist for the desired microstructure
- New materials have been made
- Current neutron fluxes require decades for testing



Local Composition (Diffusion Couples) +
Local Microstructural Control (Ion Irradiation)



Microstructural Characterization (XTEM)

Mechanical Properties (small-scale testing)

Validating Comparison to Neutron Irradiation Experiments + Investigation into new materials



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Testing of Irradiated Stainless Steels

Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo

- Micropillar is difficult for many polycrystalline materials
 - Due to the dependence of FIB milling rate on orientation

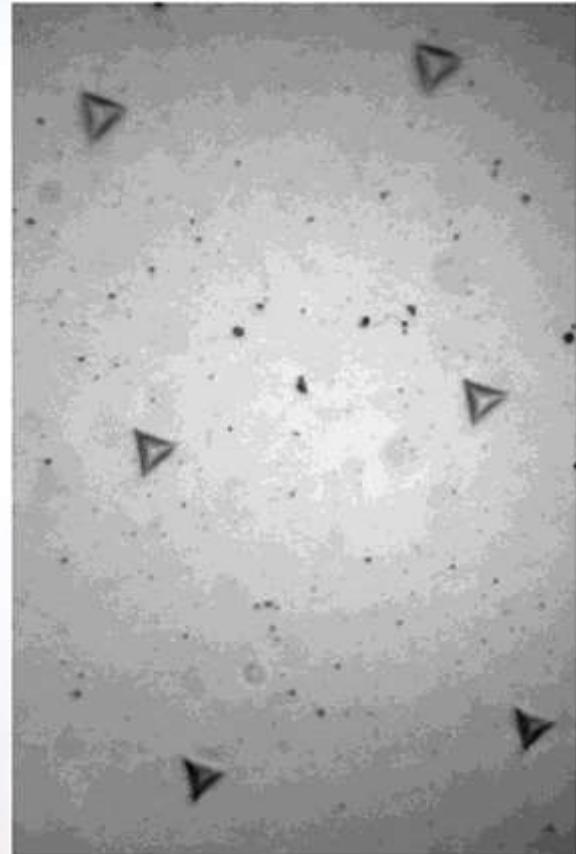
To validate the approach:

1. Metals previously tested by Neutron Irradiation must be tested
2. The effect of temperature and various ion characteristics must be considered

Thus, we irradiated

- 420, 409, and 316L SS
- Approximately 10 dpa, 40 dpa, and 100 dpa
- Temperatures of 400 °C, 500 °C, and 600 °C

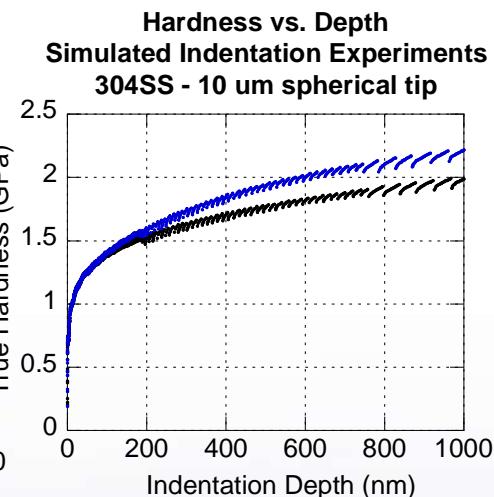
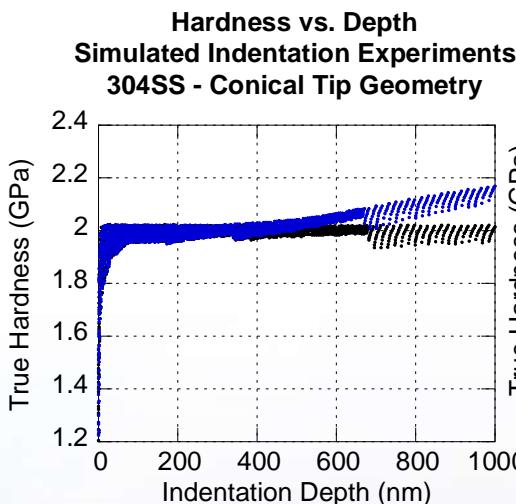
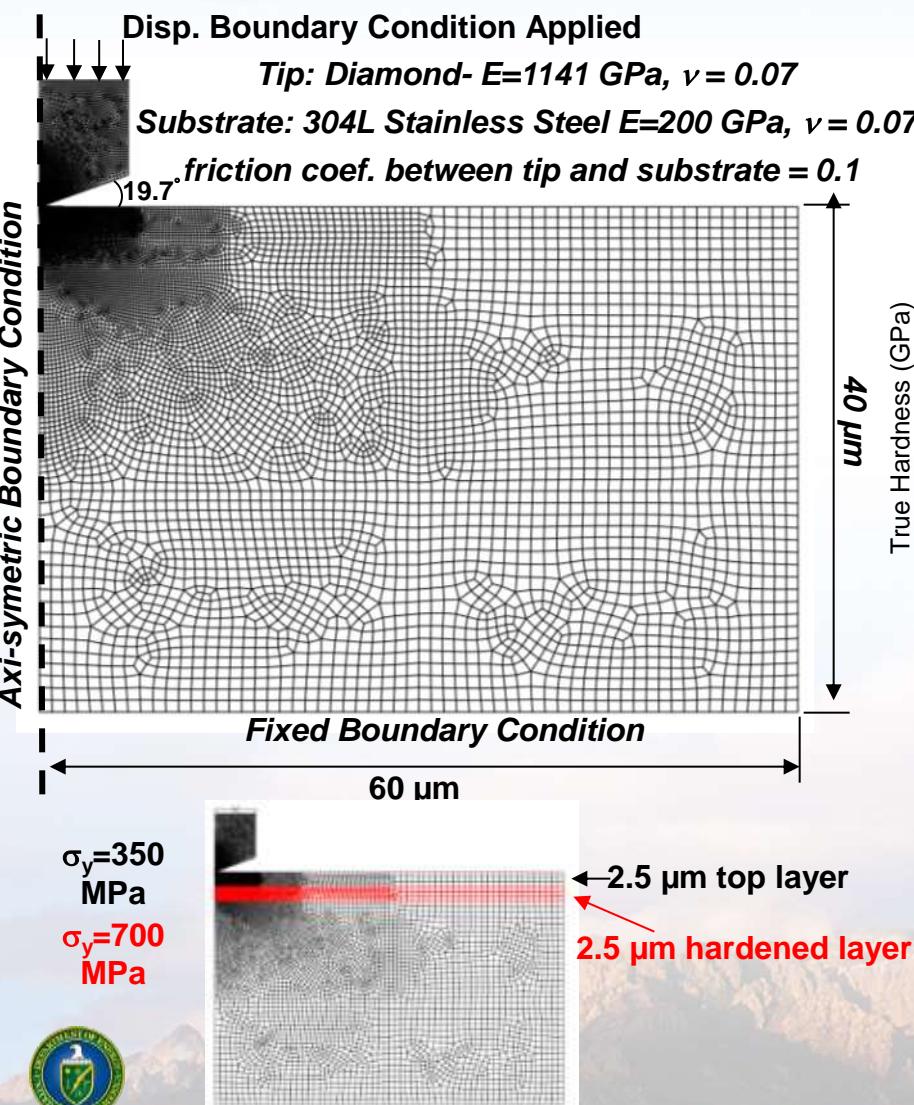
**Three steel compositions were irradiated under various conditions.
Nanoindentation was selected as the optimal small scale testing method.**



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Finite Element Simulations of Indentations into Ion Irradiated Steels

Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo



Without hardened subsurface layer

With hardened subsurface layer

Deviations due to ion irradiation are expected from both spherical and conical indentations

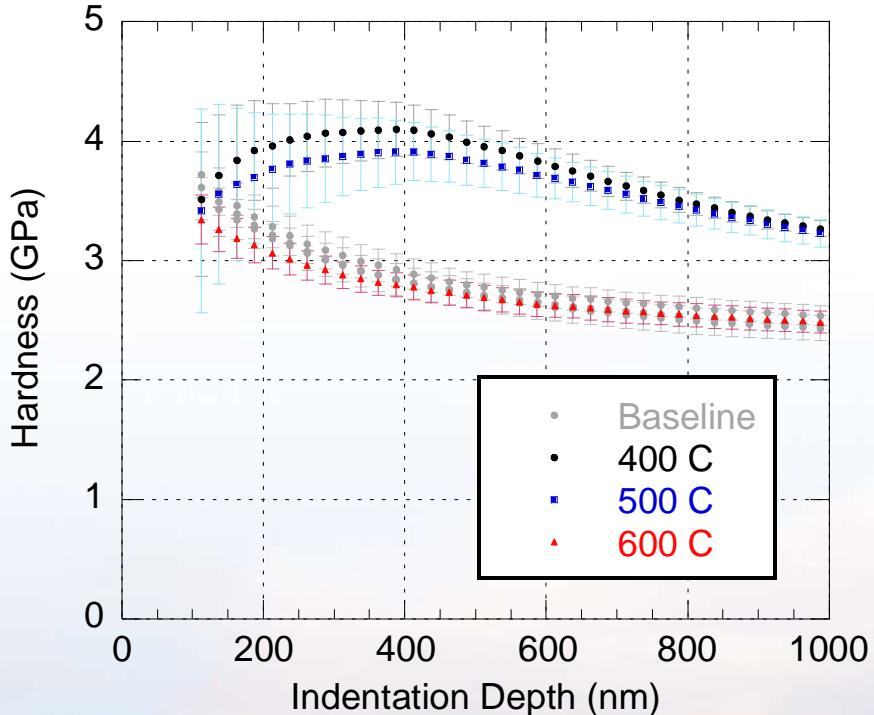


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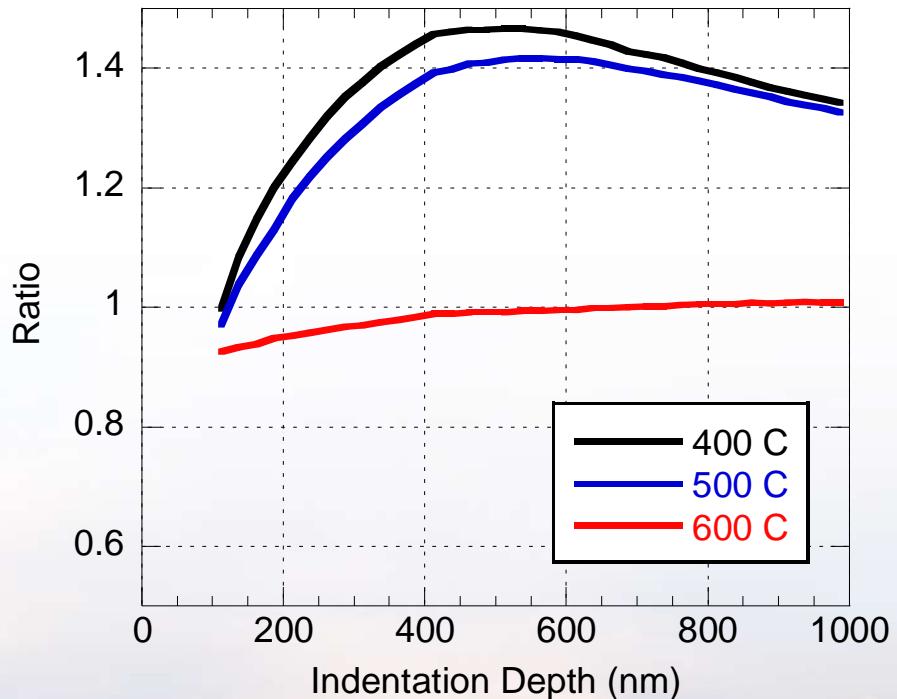
Berkovitch Indentation of 100 dpa Irradiated Samples

Collaborators: L.N. Brewer, T.E. Buchheit and A.J. Kilgo

Hardness vs. Indentation Depth
Comparison of 100 dpa measurements



Baseline to Implanted Region Hardness Ratio
vs. Indentation Depth - 100 dpa experiments



At 100 dpa, the hardness difference between 400 °C and 500 °C sample and the control microstructure has increased.



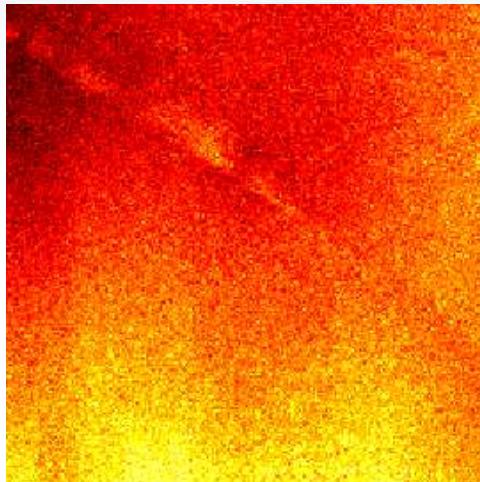
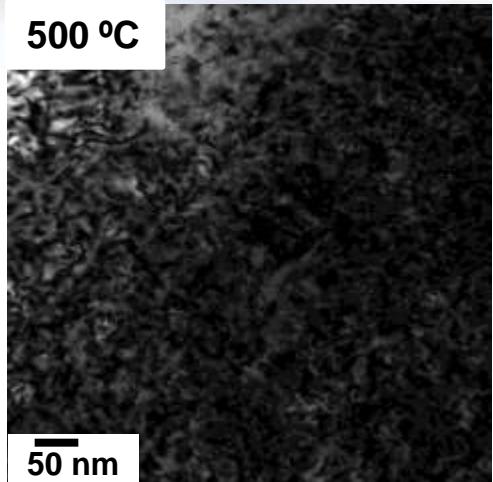
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Microstructural Evolution between 500 °C and 600 °C

316L Stainless Steel: 100dpa, 20 MeV Nickel Ions

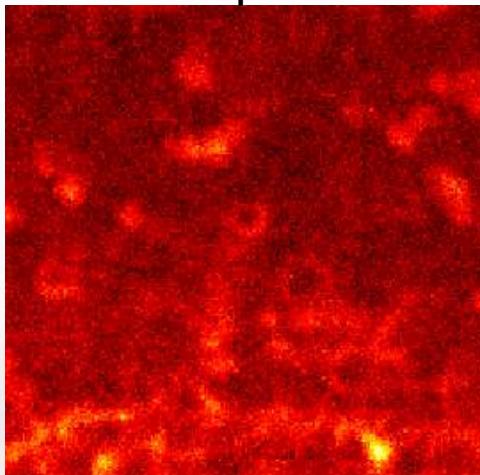
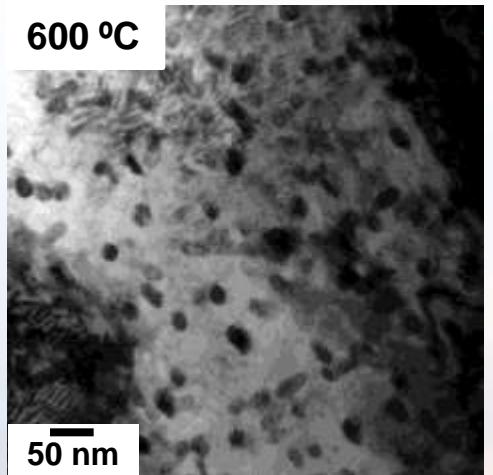
Collaborators: L.N. Brewer, A.J. Kilgo, P. Kotula

500 °C



- Large number of small defects present in the irradiated region
- No significant segregation of either the Ni or Si constituents

600 °C



- Voids are formed and are self-ordered
- Significant segregation of either the Ni or Si constituents

50 nm

500 nm

1 μm x 2 μm

0.2 0.4 0.6 0.8 1
% Si

Ni and Si rich regions appear to self-organize and sometimes surround voids at 600 °C, but not 500 °C



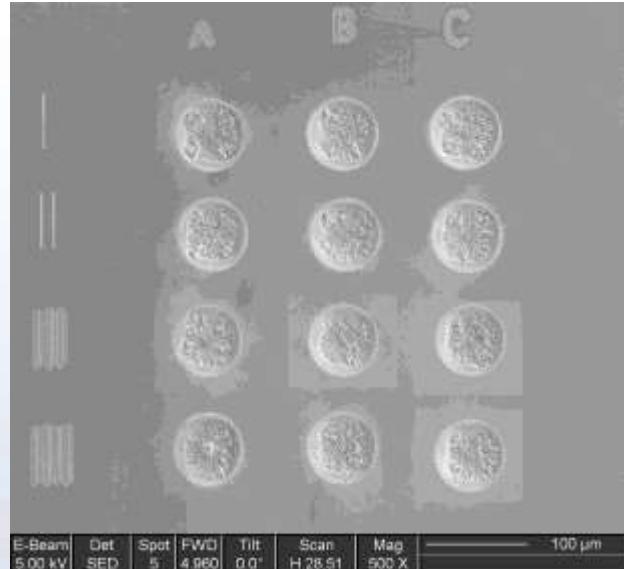
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Micropillar Compression Experiments

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce

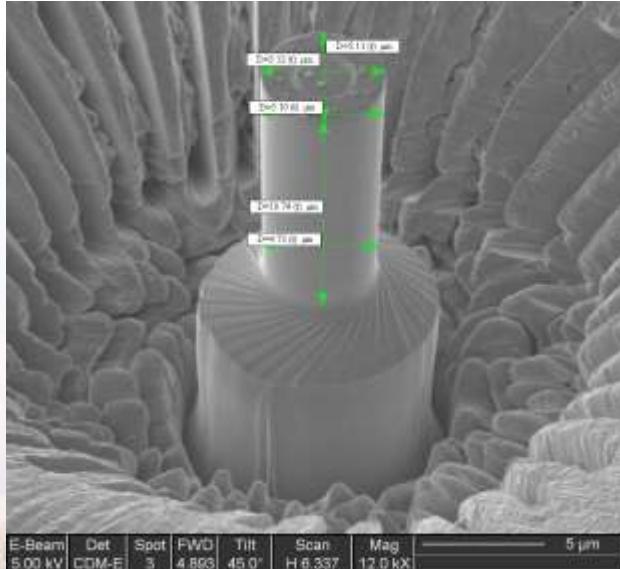
Sample Preparation:

- Copper single crystals (FCC)
- Different crystallographic orientations: (100), (110), and (111)
- Self-ion Implants at 30 MeV to 0 (control), 50 dpa, and 100 dpa.



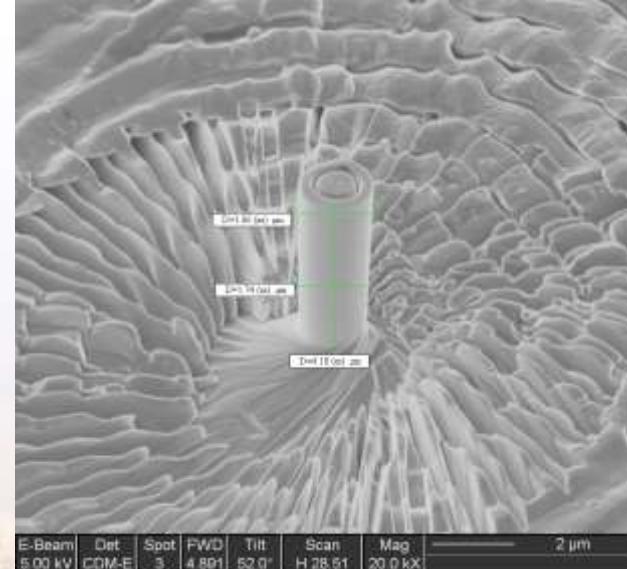
Pillar Manufacturing:

- We employed Uchic's FIB lathe machining process for straight-walled cylinders.
- Array of at least 9 nominally identical pillars tested per condition to assess statistical variability.
- Height varies from 4 μm to 10 μm



Compression Testing:

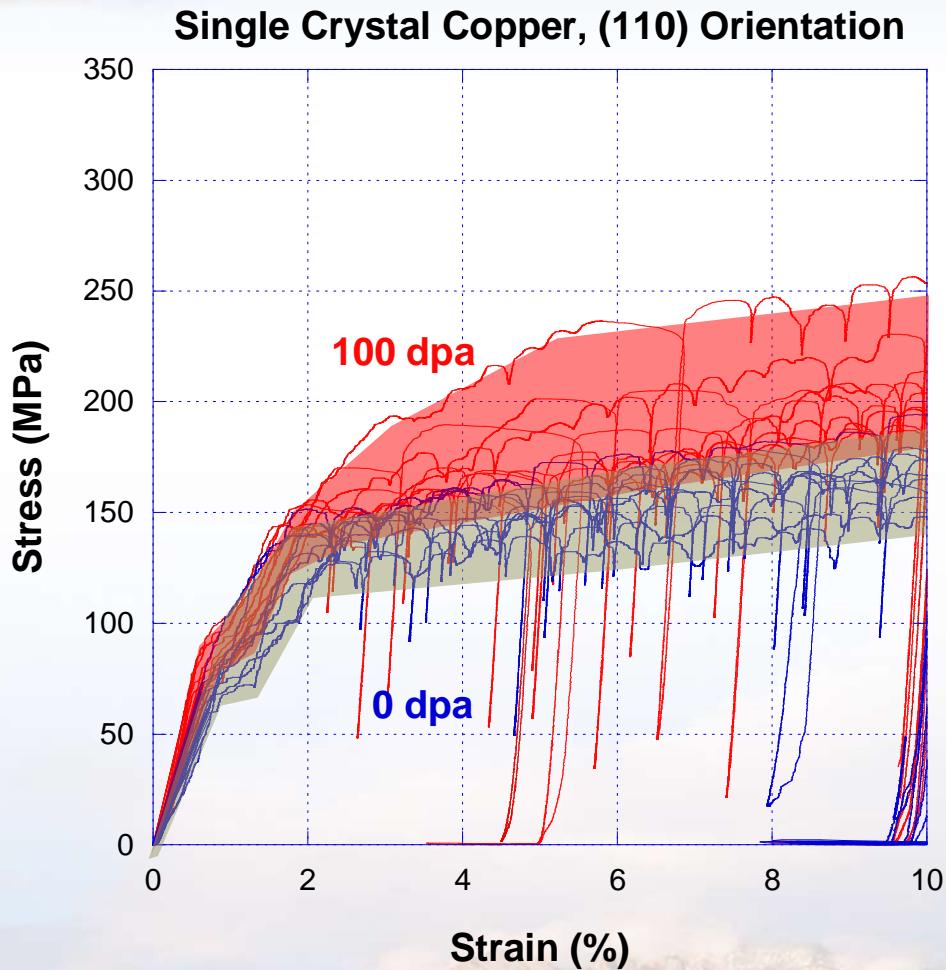
- Hysitron Performech Nanoindenter permits $<1 \text{ nm}$ and $<1 \mu\text{N}$ resolution.
- 25 μm flat ended cone indenter in feedback displacement control, rather than typical force control.
- Pillars compressed 10% strain at a strain rate of 0.025 s^{-1} .



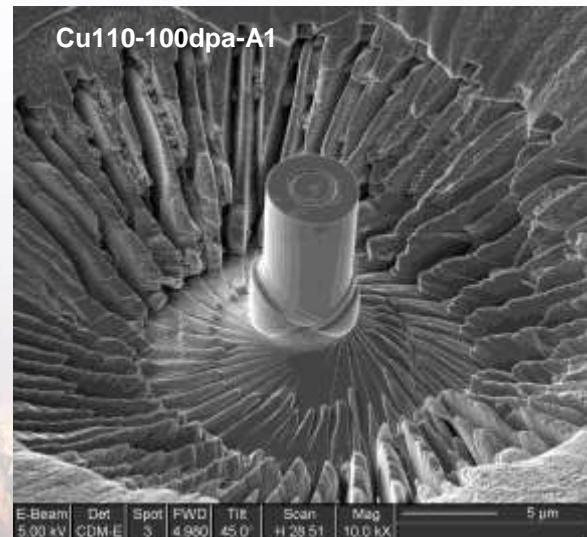
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Large Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce



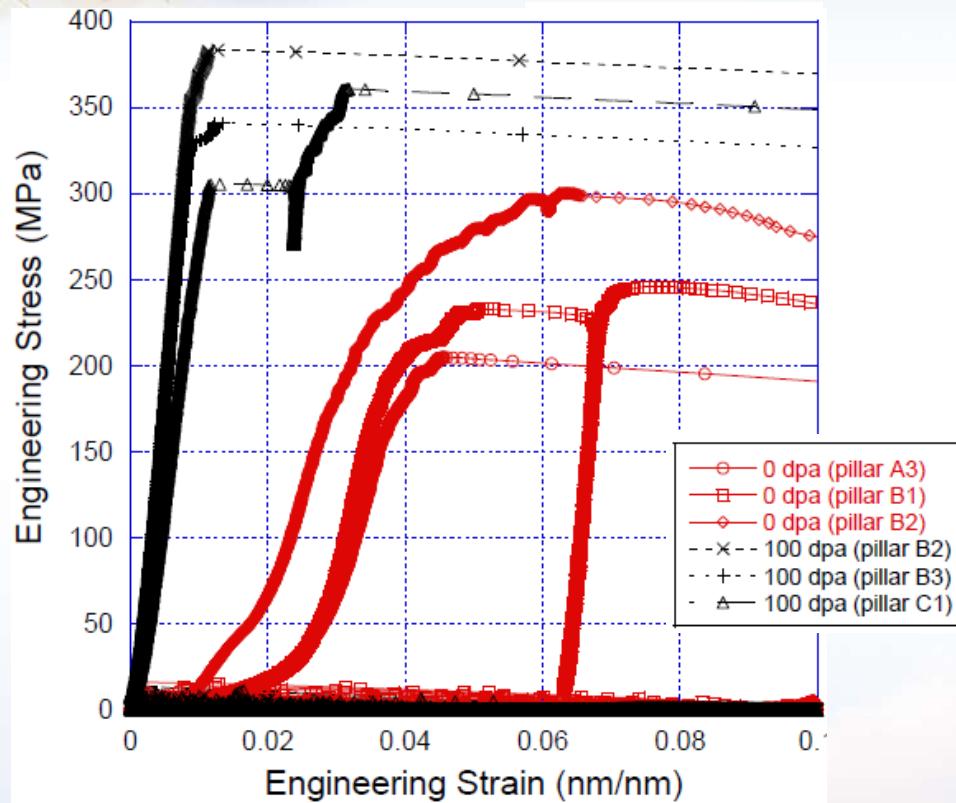
Minimal difference between the control and irradiated 10 μm -tall pillars. Slip occurred in the bottom fraction of the pillars.



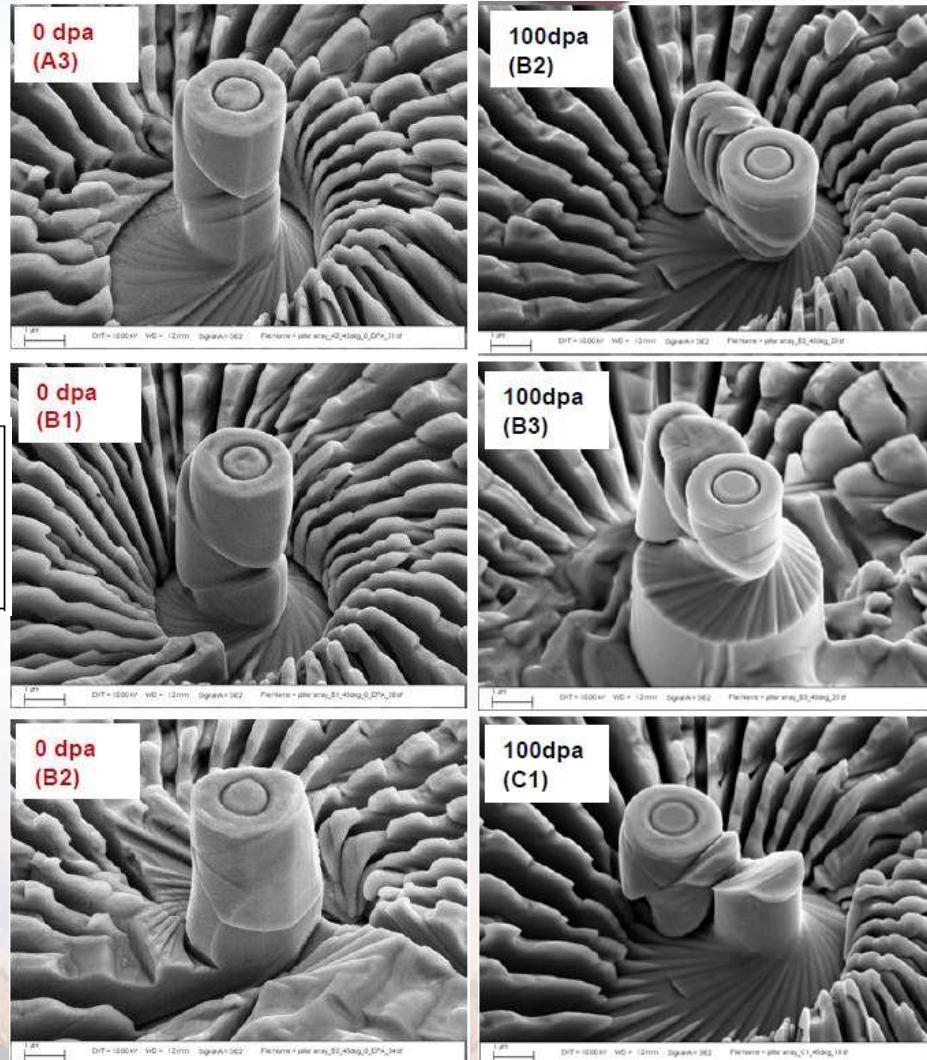
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Intermediate Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce



5 μ m-tall pillars show greater distinction with catastrophic failure



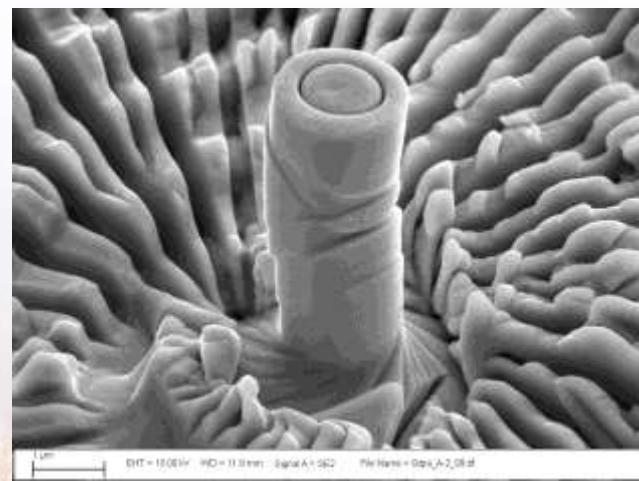
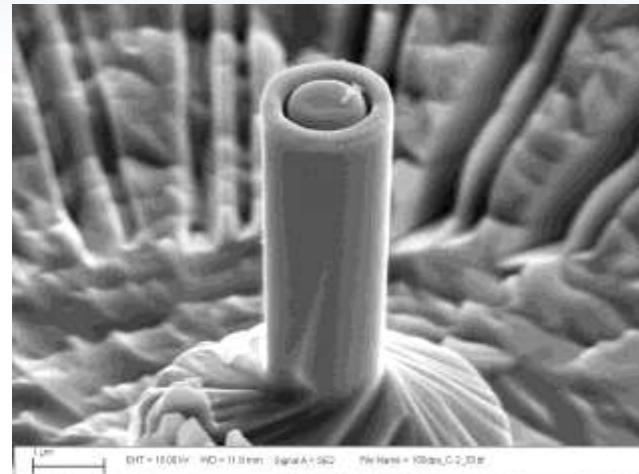
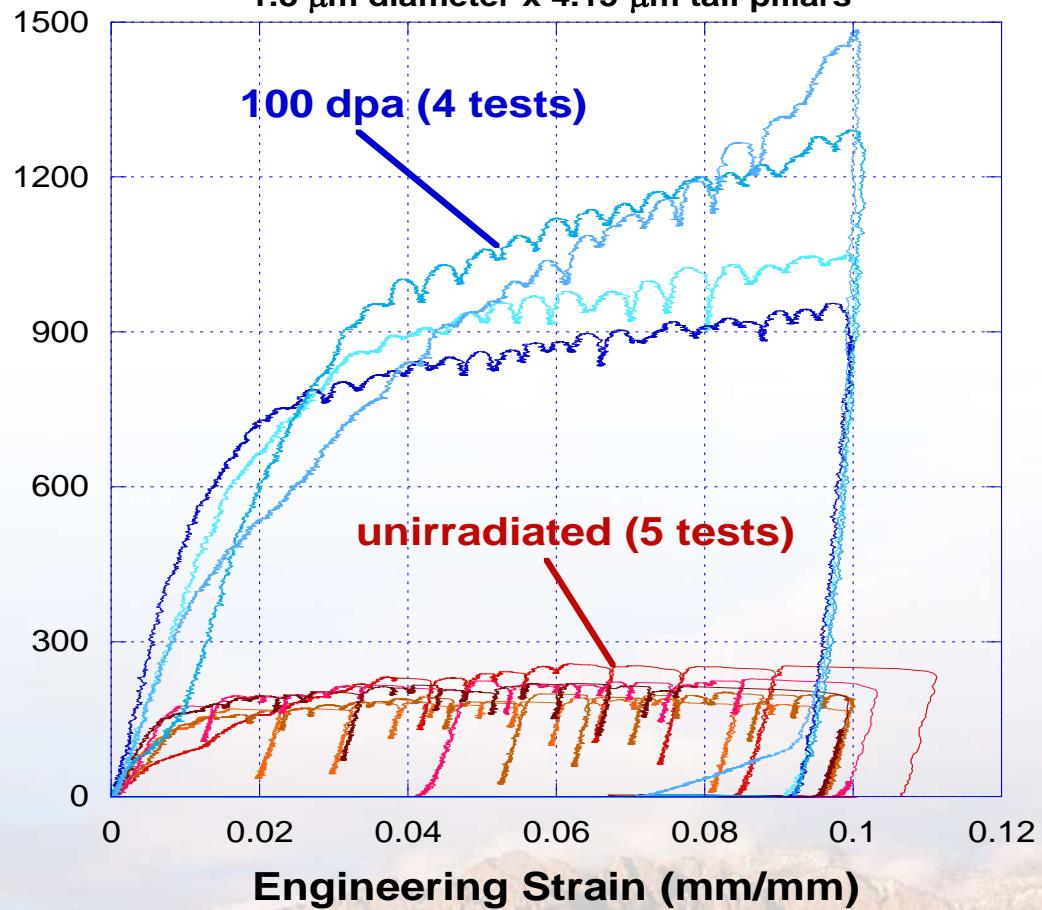
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Small Micropillar Compression

Collaborators: M.J. Rye, L.N. Brewer, B. Boyce

Single Crystal Cu - (110) orientation
1.8 μm diameter x 4.15 μm tall pillars

Engineering Stress (MPa)



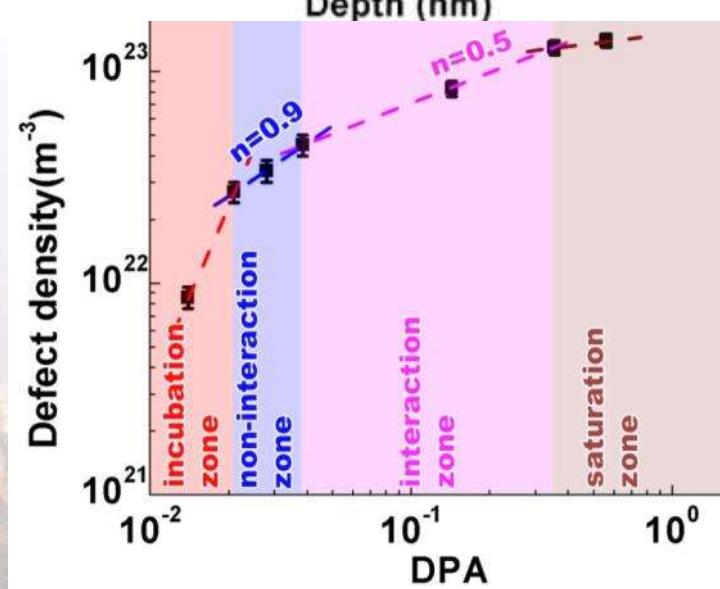
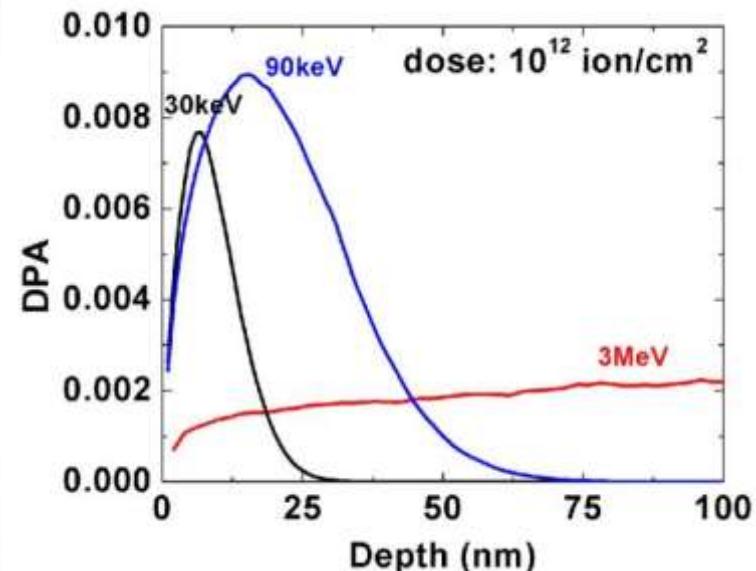
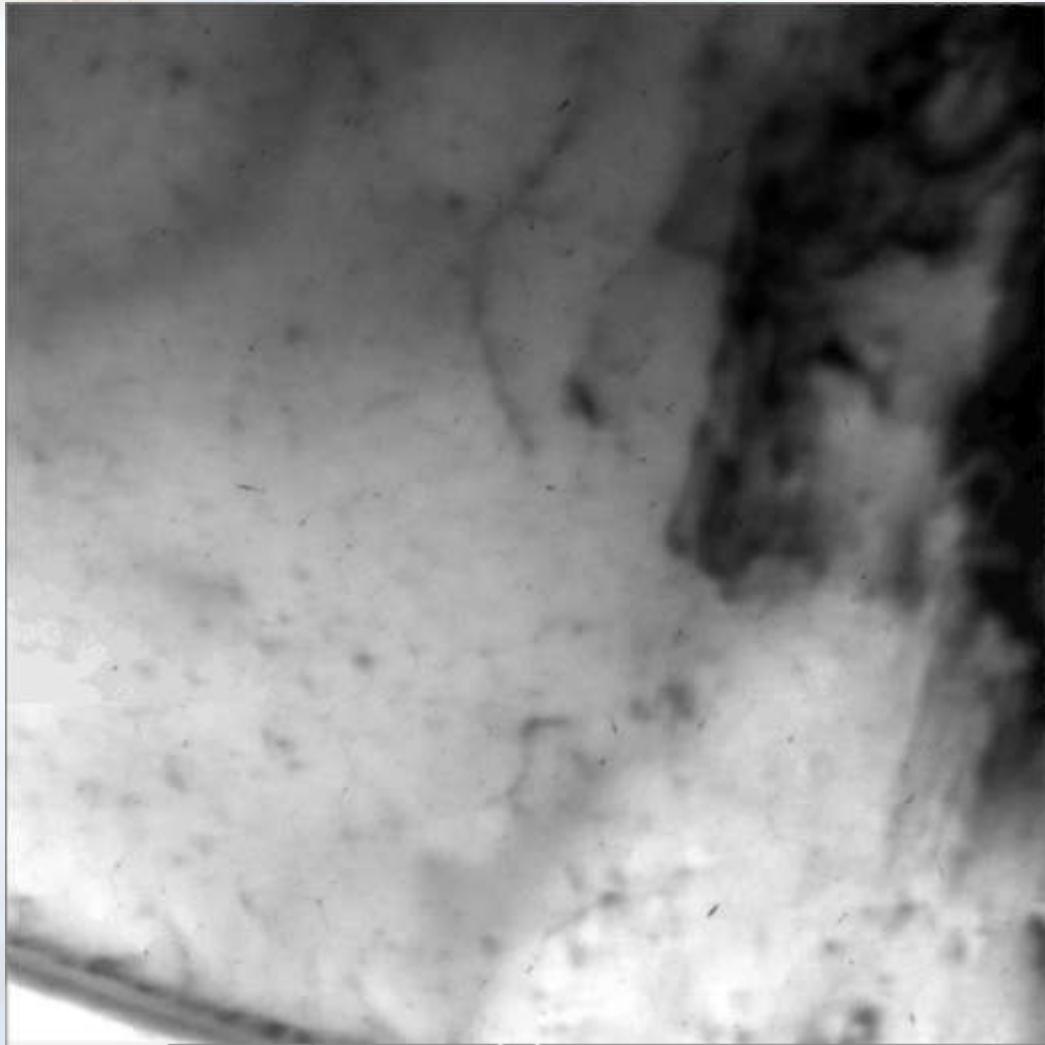
Initial tests indicate that the 4 μm -tall pillars are 5 times stronger
and show no signs of slip band formation



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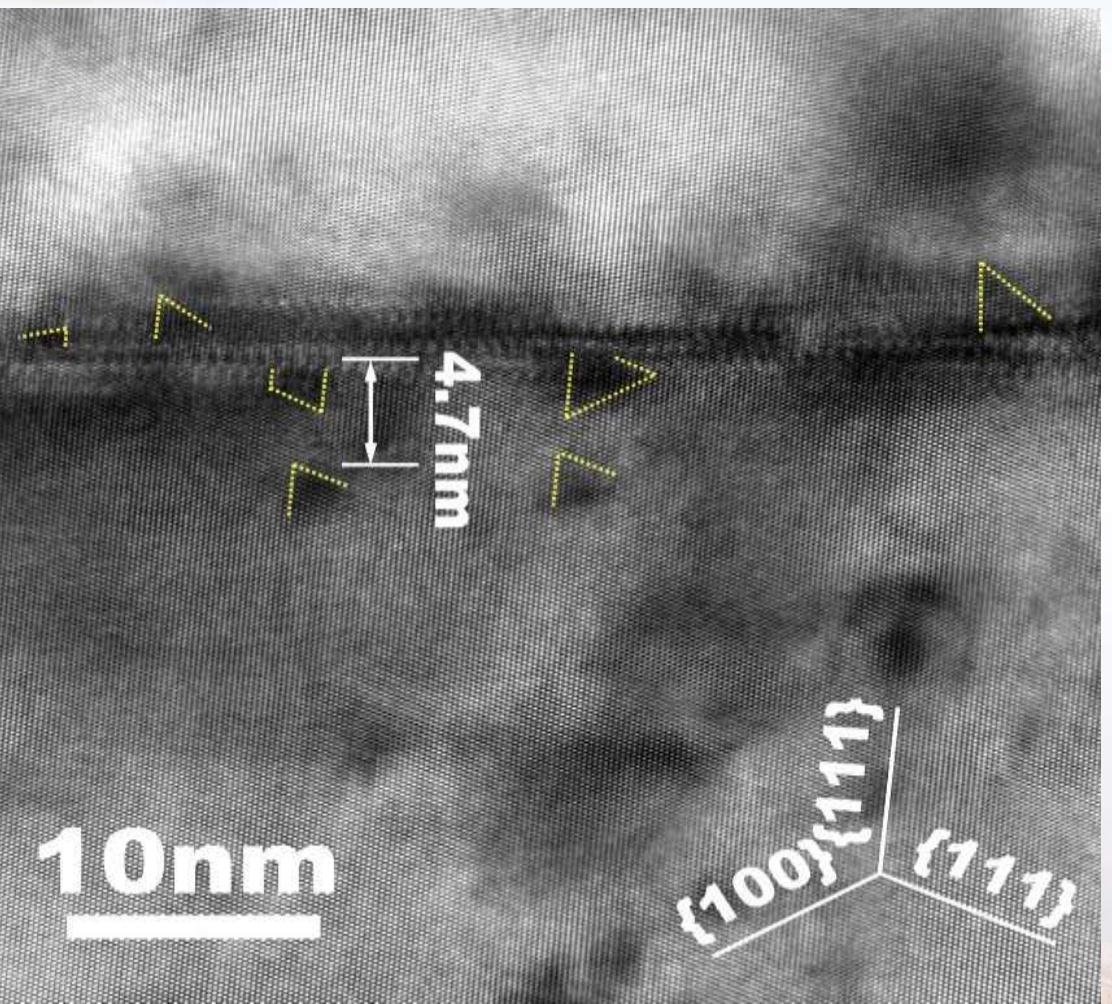
Quantifying Defect Evolution

Collaborators: N. Li & A. Misra

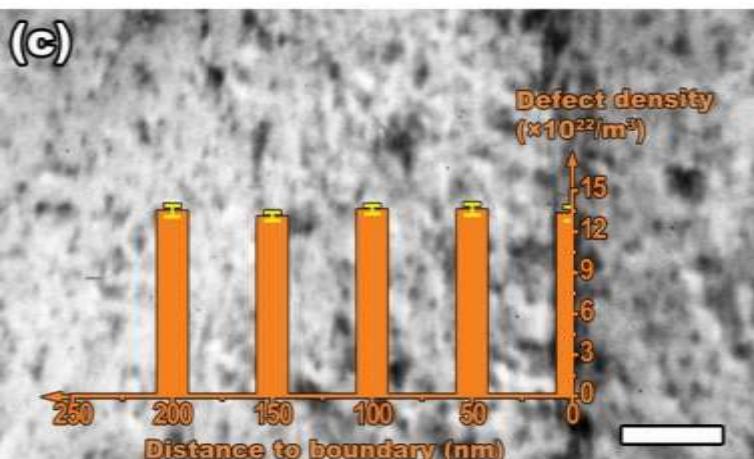
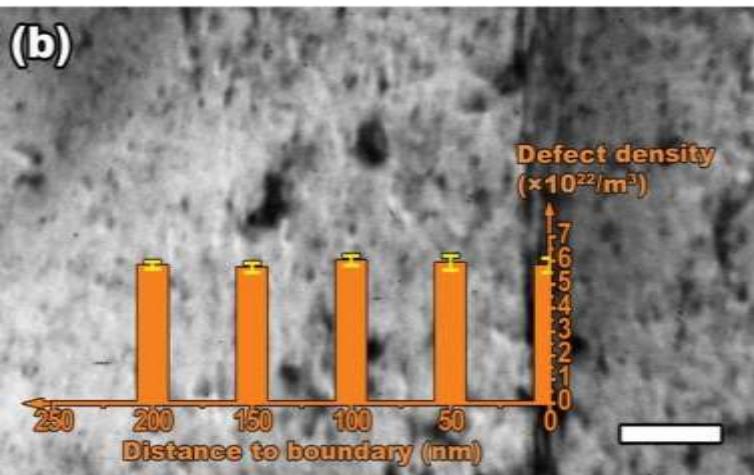
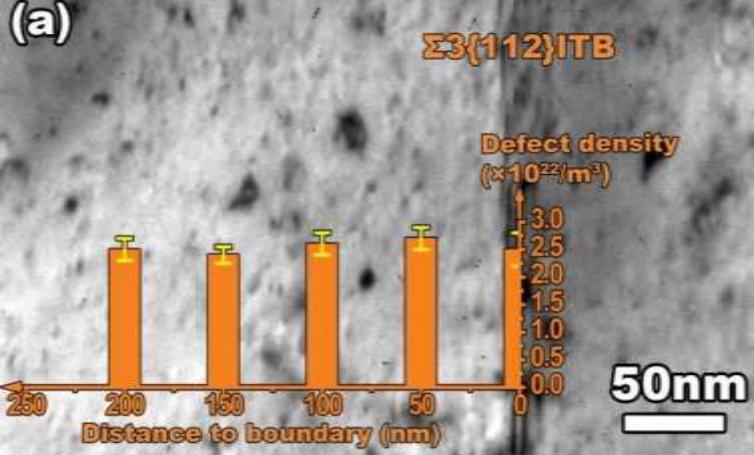


Defects are Altered Little by the Presence of Grain Boundaries

Collaborators: N. Li & A. Misra



SFT appear to be directly at GB
No change in defect density is observed near GB



Summary



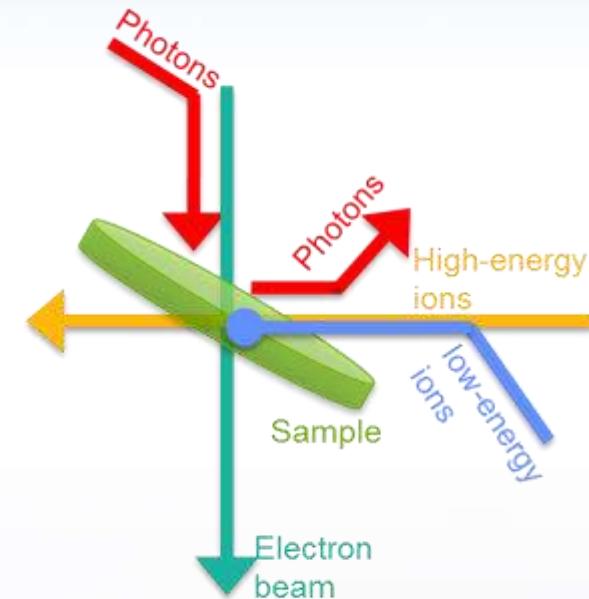
The Ion Beam Lab at Sandia National Laboratories applies a variety of tools to a wealth of national problems

Sandia's I³TEM is one of a few in the world

- *In situ* irradiation from H to Au
- *In situ* gas implantation

I³TEM can provide fundamental understanding to key mechanisms in a variety of extreme conditions

The I³TEM capability are still being expanded



Collaborators:

- IBL: [D. Buller](#), B.G. Clark, B.L. Doyle, [S. Hoppe](#), [S. Rajasekhara](#), [J. Villone](#), & G. Vizkelethy
- Sandia: T.E. Buchheit, B. Boyce, T.J. Boyle, F.P. Doty, P. Feng, S. Goods, B.A. Hernandez-Sanchez, [A.C. Kilgo](#), P.G. Kotula, J. Puskar, [M.J. Rye](#), [J.A. Scott](#), & P. Yang
- External: N. Li, A. Misra, L.N. Brewer, S. Maloy, [A. McGinnis](#), & P. Rossi