

Total Hourglass Control: Theory, Analysis, and Examples

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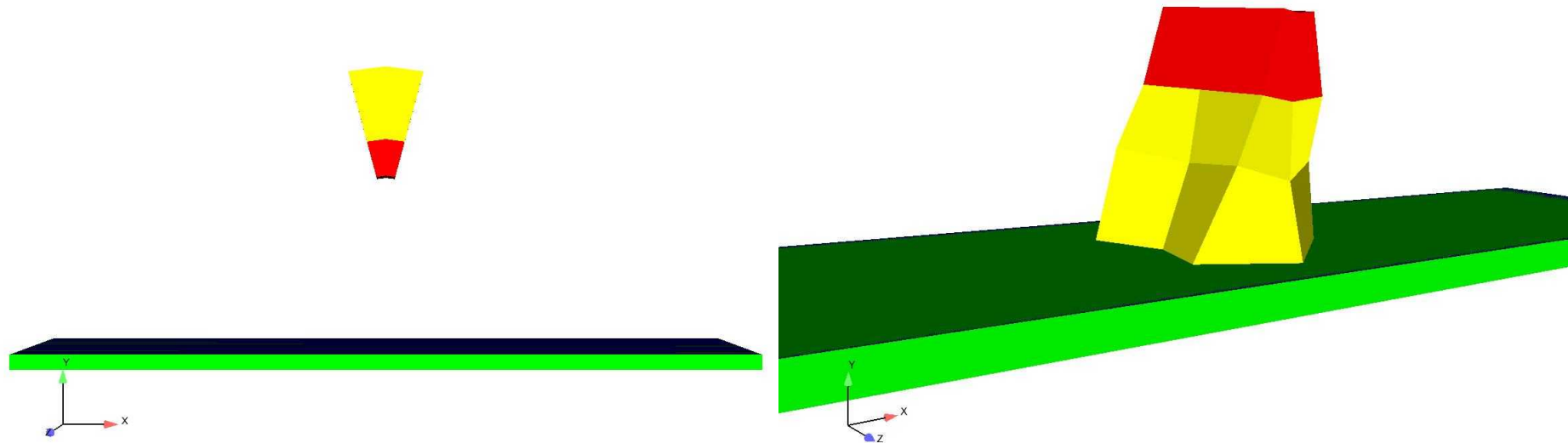
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Total Hourglass Control: Motivation

- Of interest is the hourglass control in the Sandia Solid Mechanics codes Presto and Adagio for the strongly objective (SO) uniform gradient hexahedral solid element
- Hourglass control typically uses an incremental formulation (Flanagan, D.P. and Belytschko, T., IJNME, 1981) that introduces errors under large rotations and deformations

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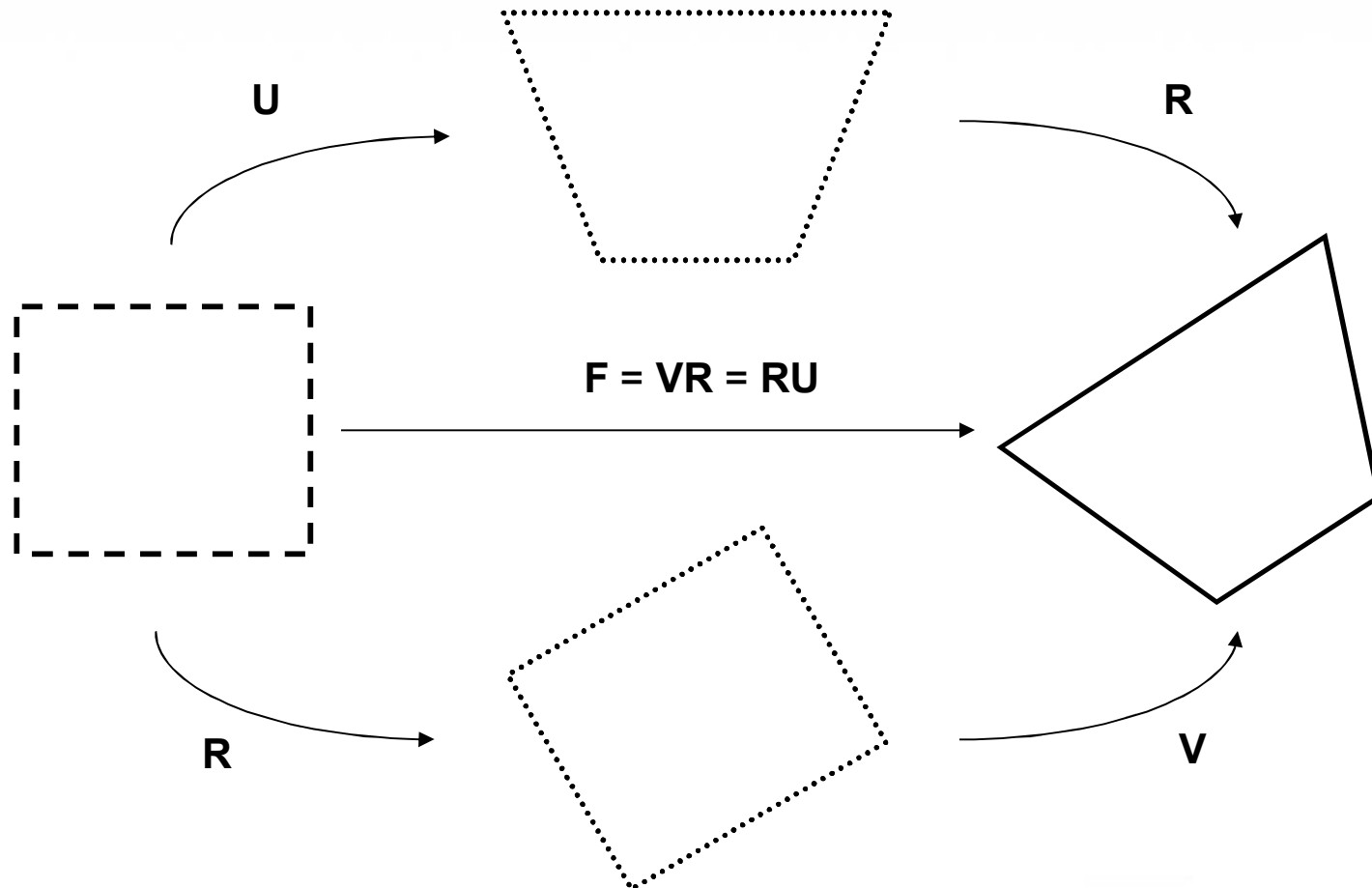


Total Hourglass Control: Motivation

- Options for hourglass control
 - Incremental hourglass formulation (Flanagan, D.P. and Belytschko, T., IJNME, 1981)
 - Total hourglass formulation
 - Reference configuration formulation (Hutter, R. et al., CMAME, 2001)
 - Selective reduced integration
 - Many others ... (e.g. using subzonal pressures, explicit filtering, consistent-mass projection, moving least squares filtering, etc. See Christon, M.A., et al. 2007, LAUR-07-7514, Los Alamos National Laboratories)
- The incremental hourglass formulation is compared to the novel total hourglass formulation

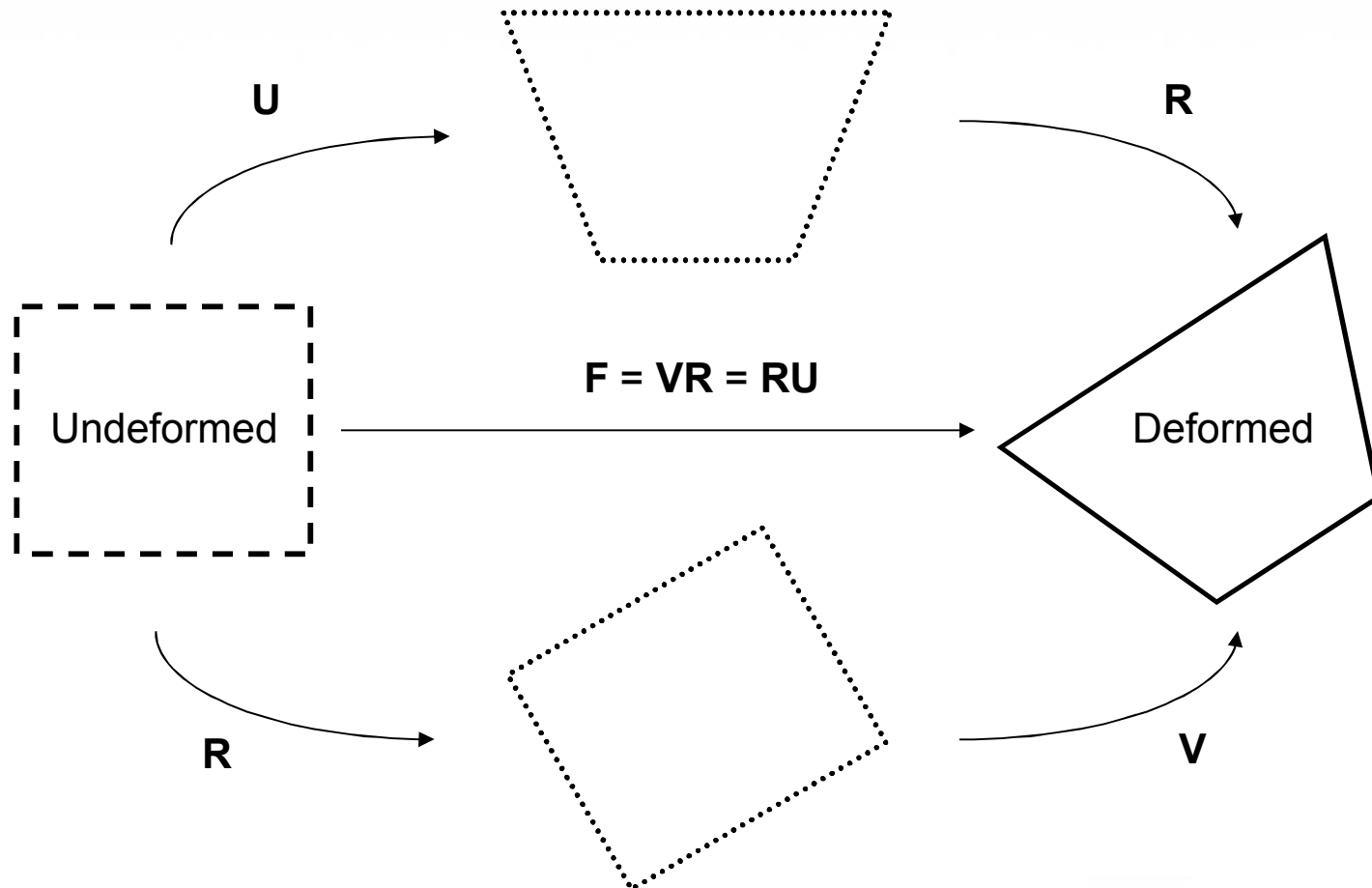
Total Hourglass Control: Theory

- Configurations



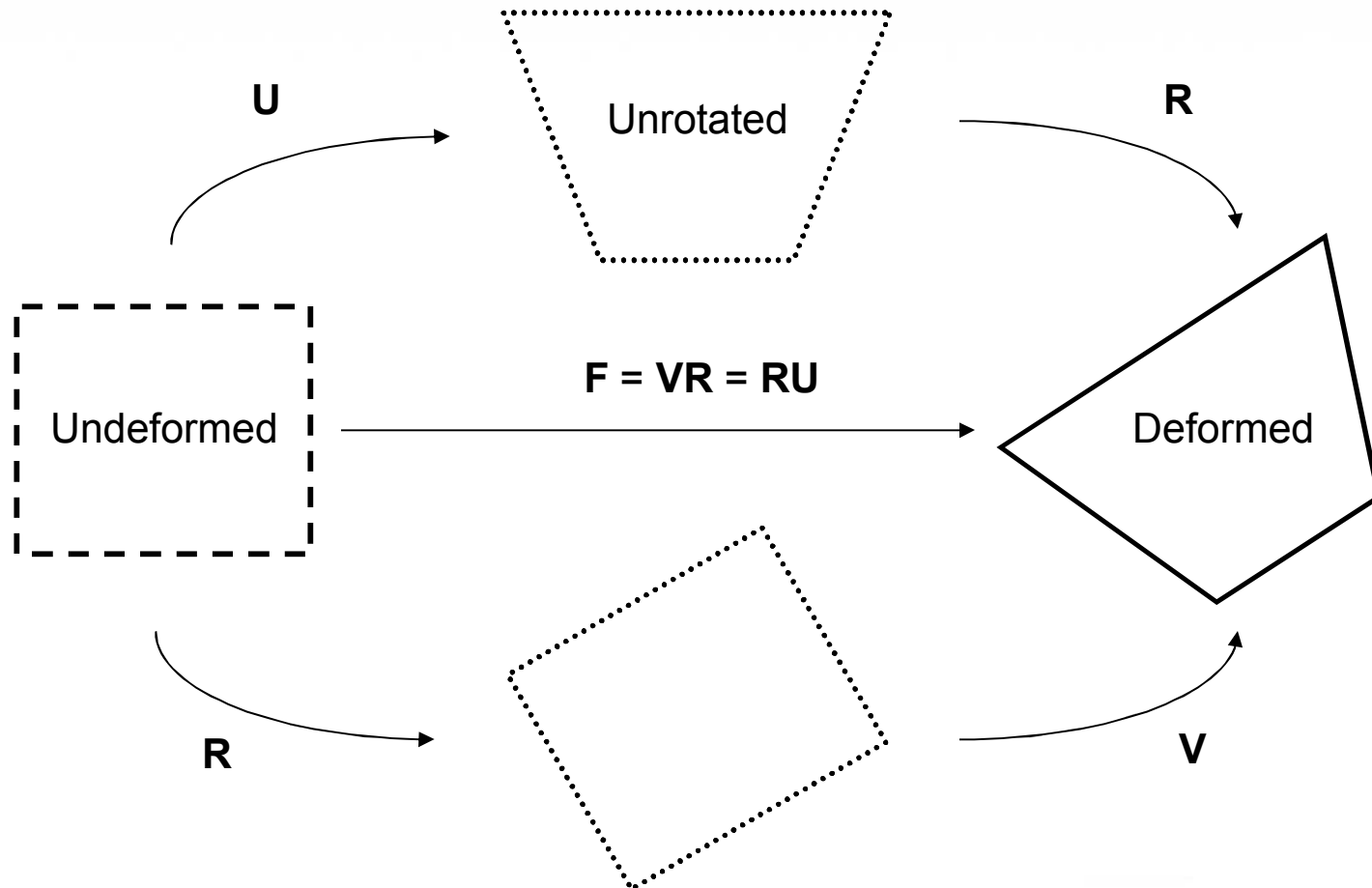
Total Hourglass Control: Theory

- Configurations



Total Hourglass Control: Theory

- Configurations



Total Hourglass Control: Theory

- Incremental formulation (ignoring viscosity)
 - Hourglass forces computed in the unrotated configuration by addition of previous step hourglass forces and an increment based on the velocity field

$$\dot{q}_{i\alpha} = \frac{1}{V} v_{iI} \gamma_{\alpha I}$$

$$\gamma_{\alpha I} = \frac{V}{\delta} \left(\Gamma_{\alpha I} - \frac{1}{V} x_{jJ} \Gamma_{\alpha J} B_{jI} \right)$$

$$\Delta Q_{i\alpha} = \varepsilon \Delta t (2G^{\tan} \delta_{ij} \delta_{\alpha\beta}) \dot{q}_{j\beta}$$

$$Q_{i\alpha} \big|_{n+1} = R_{ij} \left(Q_{j\alpha}^u \big|_n + R_{jk}^{-1} \Delta Q_{k\alpha} \right)$$

- Incremental updates do not guarantee orthogonality with the mean strain
- Hourglass operator $\gamma_{\alpha I}$ is not invariant under rigid body rotations

Total Hourglass Control: Theory

- Eigenvalue and eigenvector algorithms for polar decomposition
 - Jacobi diagonalization
 - Iterative
 - Robust
 - Widely used and tested
 - Analytic, small perturbation algorithm (Scherzinger, W.M. and Dohrmann, C.R., CMAME, 2008)
 - Analytic solution
 - Robust
 - Uses the Wilkinson shift
 - Accurate for small eigenvalues and very close eigenvalues
 - Less widely used and tested
 - Compares favorably with multiple widely used algorithms

Total Hourglass Control: Theory

- Total formulation (ignoring viscosity)
 - The hourglass forces computed from a total deformation calculated using the total rotation R_{ij}

$$\hat{d}_{ij} = x_{iI} - R_{ij} X_{jI}$$

$$q_{i\alpha} = \frac{1}{V} \hat{d}_{iI} \gamma_{\alpha I} \quad \left(= \frac{1}{V} R_{ij} u_{jI} \gamma_{\alpha I} \right)$$

$$\gamma_{\alpha I} = \frac{V}{\delta} \left(\Gamma_{\alpha I} - \frac{1}{V} x_{jJ} \Gamma_{\alpha J} B_{jI} \right)$$

$$Q_{i\alpha} = \varepsilon \left(2G^{\text{tan}} \delta_{ij} \delta_{\alpha\beta} \right) q_{j\beta}$$

- This should eliminate the accumulation of error due to incremental updates of hourglass forces

Total Hourglass Control: Analysis

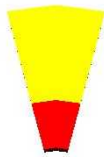
- The total hourglass formulation is appropriate for the Presto/Adagio SO element
 - The SO element employs the total deformation gradient and strongly objective incremental kinematics (Rashid, M.M., IJNME, 1993)
 - The total rotation is calculated in the SO element regardless of the hourglass formulation employed
- The numerical cost of the two hourglass formulations is similar
 - The incremental formulation requires a backward rotation of the hourglass force increment and then a forward rotation of the hourglass forces
 - The total formulation requires a forward rotation of the reference coordinates (or displacement) and an additional application of the hourglass operator if hourglass viscosity is employed
 - For the SO element, the only additional cost for the total formulation is the differencing of current coordinates and rotated reference coordinates (which can be avoided)

Total Hourglass Control: Examples

- Both formulations are implemented in Presto/Adagio
 - The incremental formulation is the default for the SO element and is the only available formulation for the other solid elements
 - The total formulation is an option for the SO element activated by a line command
- Two example problems
 - Rotating wedge with contact
 - Extremely large rotations and large deformation
 - Shows improvement with total hourglass formulation
 - Plate punch
 - Contact between punch and plate with moderate deformation
 - Shows total formulation is sensitive and not currently viable for certain problems

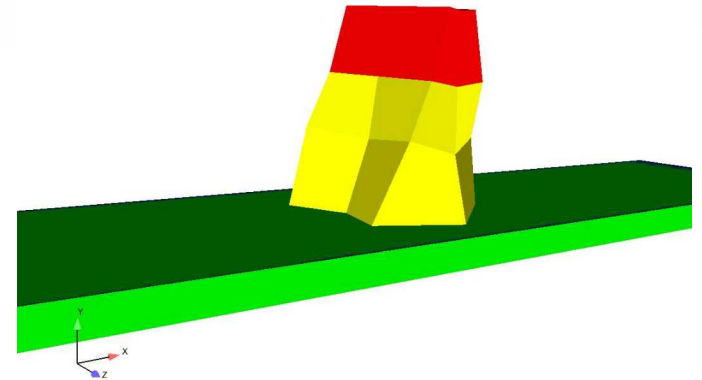
Total Hourglass Control: Examples

- Rotating wedge with contact



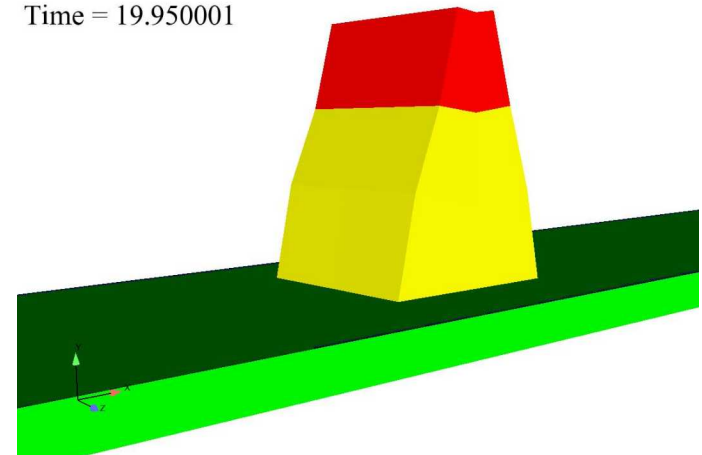
Incremental formulation

Time = 11.149997



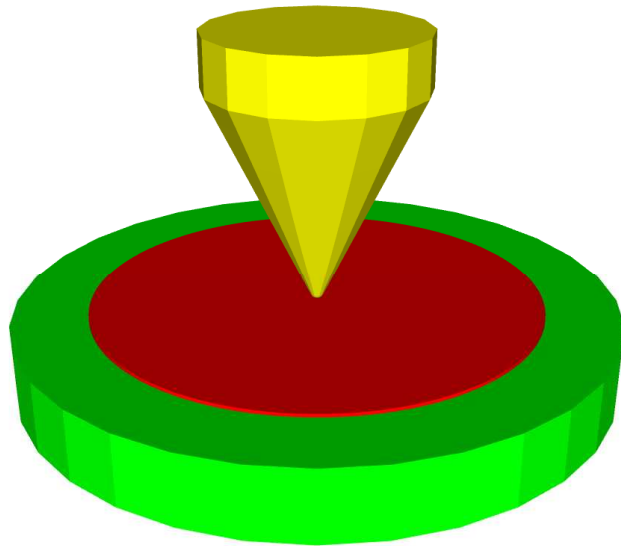
Total formulation

Time = 19.950001

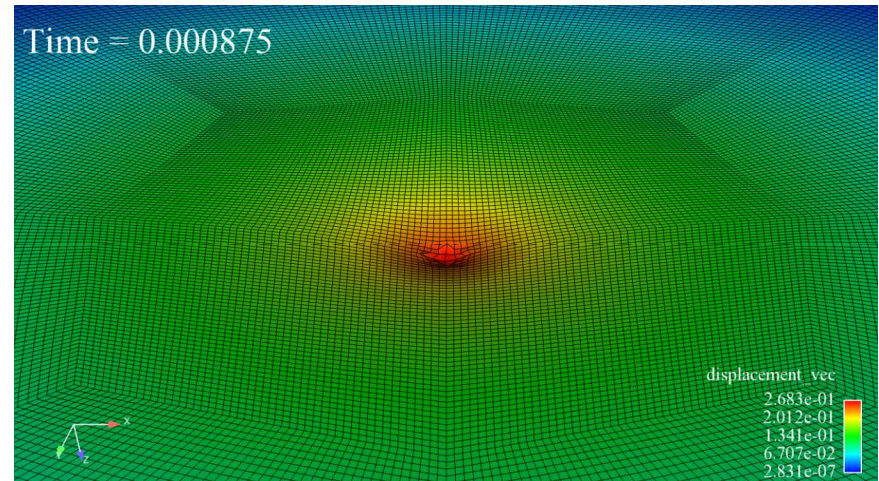


Total Hourglass Control: Examples

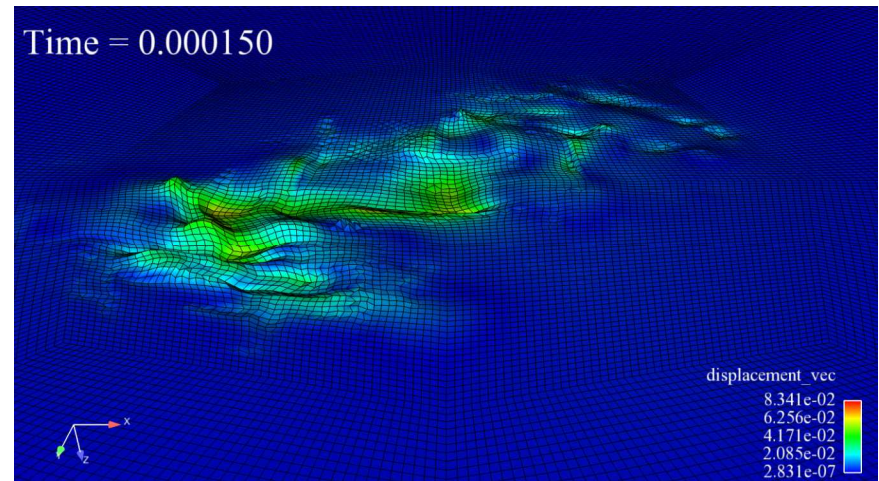
- Plate punch



Incremental formulation



Total formulation



Total Hourglass Control: Examples

- Numerical cost for a particular problem involving large rotations

	Incremental Formulation	Total Formulation	Increase
Total Runtime	514 hrs 12 min	524 hrs 54 min	2.1 %
Internal Force Computation Time	110 hrs 33 min	117hr 40 min	6.4 %

Total Hourglass Control: Conclusions

- Total hourglass formulation often shows improvements
 - Large rotation, large deformation problems
 - Little change in results for most problems
 - Significant improvements for many problems (e.g. rotating wedge)
- Certain problems display unacceptable error
 - Strong hourglass excitement (e.g. through contact)
 - The incremental formulation often shows error as well

Total Hourglass Control: Conclusions

- Investigation of total formulation
 - The uniform gradient hex gradient operator B_{ij} and hourglass deformations $q_{i\alpha}$ are not orthogonal
 - The one-point integration gradient operator is orthogonal to the hourglass deformations but its use did not show improvement for the plate punch problem
 - Alternative methods of calculating the hourglass deformations are currently under consideration
 - The total hourglass formulation is sensitive to the eigenvector decomposition (used to calculate the total rotation R_{ij} and for the incremental kinematics)
 - No clear dependence on various eigenvector decomposition algorithms
 - More investigation is required

Total Hourglass Control: Conclusions

- Future work
 - Combine incremental and total formulations
 - Integrate rotation R_{ij} incrementally
 - Reformulate SO element to calculate in the reference configuration